





GA-P135-024

Direct coupled, non-spring return actuators, 135 in-lb

User Manual

November, 2003





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Direct coupled, non-spring return actuators, 135 in-lb

1 Application

Actuators to be easily installed by direct shaft mounting on air dampers, shutters and butterfly valves in ventilation and air conditioning systems. Can be controlled by any compatible electric or electronic analog controller DDC/PLC control or automation system. The actuators should be mounted indoors in a dry environment, relatively free from corrosive fumes.

2 Safety remarks

The actuators are not suitable for use in explosive atmospheric applications!

All service to the actuators (mounting, electrical connection, retrofitting and repair) must be carried out with the power supply disconnected. The electrical connection must be done by a trained and competent person considering the wiring diagrams, local and national regulations. Use copper twisted conductors only. Provide disconnect and overload protection if necessary.

This actuator may only be operated by 24 VAC/VDC!

The transformer <u>must</u> be sized according to technical data of the actuator (see section 11). Electronics and controllers must be powered from a separate transformer when controller power is full-wave rectified. Otherwise the controller or the actuator may be damaged.

Always read the controller installation instructions before making any connection!

3 Installation

Direct mounting with V-bolt clamp to the damper shaft (diagr. 1) and fixing with enclosed anti-rotation mounting bracket (diagr. 2).

Shaft: Ø
$$\frac{5}{16}$$
" to $\frac{5}{8}$ " (Ø 8 - 16 mm)
 $\frac{5}{16}$ " to $\frac{15}{32}$ " ($\frac{15}$

- · Turn the damper until the blades are closed
- Disengage the gears by pressing the red button and rotate the clamp until the switching position indication shows 90°
- Tighten the nuts on the clamp (4 6 ft-lb)

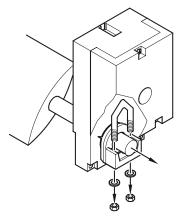
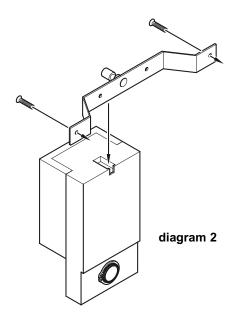


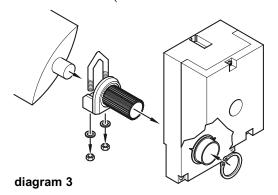
diagram 1



If the damper shaft is too short:

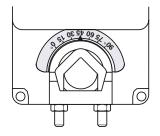
Proceed as in diagram 3:

- · Remove the snap ring
- Pull out the V-bolt clamp assembly from the actuator towards outside
- Push the V-bolt clamp assembly from the opposite face
- · Refit the snap ring



4 Position indication

The damper position can be seen from the scale 0° - 90° . A remote display can be connected to the servomotors with modulating control (see wiring configuration).

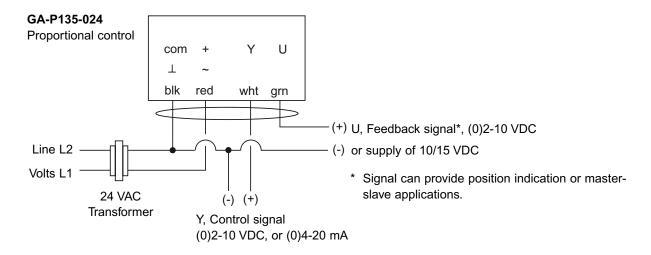




5 Wiring configuration

Notes:

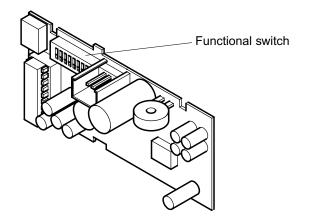
- · Actuators are provided with color coded wires.
- Observe polarity on secondary of transformers. All common and signal (-) must be connected in line. Incorrect polarity can cause controller damage or operation error.
- Long wire runs requires a 4-wire configuration (connect common for power and control signal at the actuator or close by). Greater than a 0.2 V drop must be avoided for any common wire.
- · Always use a separate transformer when controller power is full-wave rectified.
- Controller and actuators must have separate transformers for paralleled multi-actuator application.
- · Provide overload protection for line voltage and disconnect as required.

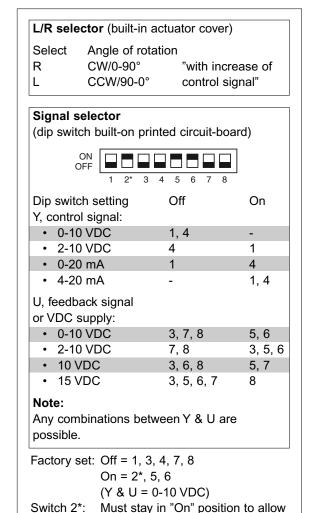


| Multiple actuators (maximum quantities) | GA-P135-024 Proportional | |
|---|-----------------------------|--|
| Stacking (torque is additive) | 4 | |
| Parallel connection (0)2-10 VDC | 20 | |
| Parallel connection (0)4-20 mA | 10 | |
| Master-slave via U, feedback signal | 10 | |

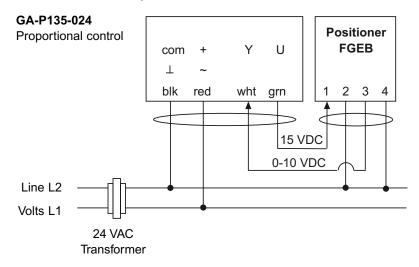


6 Function and signal selection





7 Connection of positioner FGEB



Attention:

L/R selector to operate

The dip switches of the signal selector must stay in correct position.

input signal 0-10 VDC output signal 0-10 VDC

Notes:

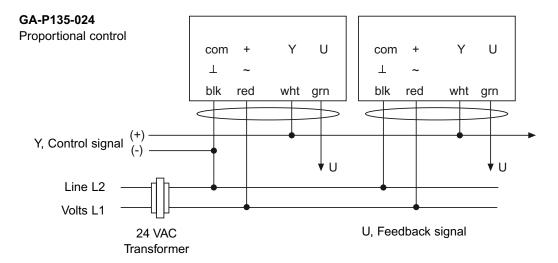
- Provide overload protection and disconnect as required.
- Always use a separate transformer when controller power is full-wave
- Set reversing switch L/R as required.



8 Parallel control of two or more actuators

Notes:

- · Provide overload protection and disconnect as required.
- · Always use a separate transformer when controller power is full-wave.
- Set reversing switch L/R as required.



Attention:

- · Observe polarity on secondary of transformers.
- Connect all actuator black wires to line of transformer and all red wires to the other leg of the transformer and all white wires together to "Y" of control signal.

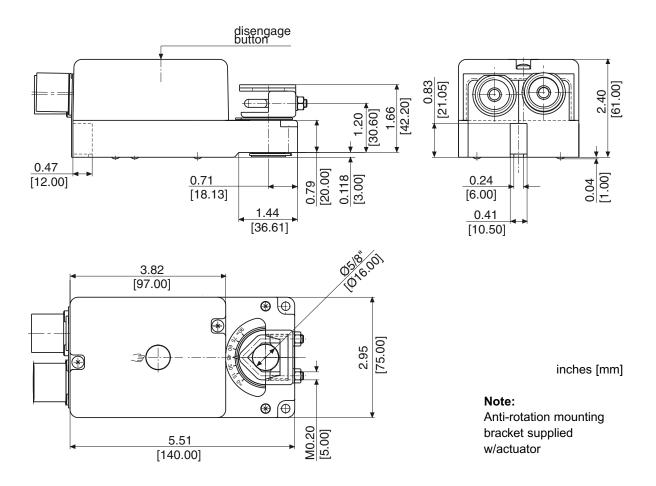
Incorrect polarity can damage controller or cause an error in operation!

Before starting the operation, all electrical and mechanical functions have to be checked!

The actuator and the controller must be powered by separate transformer!



9 Dimensions



10 Ordering information

GA-P135-024 Standard



11 Specifications

Control

Input signal Proportional (0)2-10 VDC,

> or (0)4-20 mA, switch selectable

Input impedance $100 \text{ k}\Omega$ Feedback signal (0)2-10 VDC

> or for use as constant power supply 10/15 VDC 0.5 A (see section 6)

Electrical

Power supply 24 VAC/VDC ± 20%,

50/60 Hz

Up to 40 V, max. 5 sec. Over voltage

Power consumption 5.5 W (7.0 VA)

Performance

Torque 135 in-lb (15 Nm) Damper size Up to 34 sq. ft. (3 m²) Angle of rotation 0-95°/95-0°, selectable · CCW(L) and CW(R) L/R selector, built-in

actuator cover

Rotation time 40 to 80 sec/0-90°

Power failure Stays in last position of

operation

Position indicator 0-90° and adj. visual

indicator

Synchronization ± 1%

Overload protection Electronic throughout

rotation

Manual override Built-in disengage button

Motor type DC motor Noise level Max. 40 dB(A)

Environmental Permissible ambient

· working temperature -22°F to 122°F

(-30°C to 50°C)

-40°F to 176°F · storage temperature

(-40°C to 80°C)

· humidity 5-95% RH, non-condensing **Physical Enclosure**

ABS, UL 94-5V · cover

PA 6.6 · base

Grey and black · color

· protection NEMA 2 Mounting position Any position Anti-rotation bracket Included w/actuator Refer to table

Stacking/paralleling "Multiple Actuators"

Clamp connection to

· round shaft Ø 5/16" to 5/8"

(8 to 16 mm)

· square shaft □ 5/₁₆" to 15/₃₂"

(8 to 12 mm)

Wire connection 3 ft. (0.9 m) appliance

cable, color coded

· option, on request Plenum rated cable

Wire size

18 AWG (0.75 mm²) Conduit connector 1/2", built-in

Dimensions 5.51 x 2.95 x 2.28 in.

(140 x 75 x 58 mm)

Weight 1.6 lbs. (0.7 kg)

Manufacturing ISO 9001 certified Listings/Approvals

CE

UL and CSA

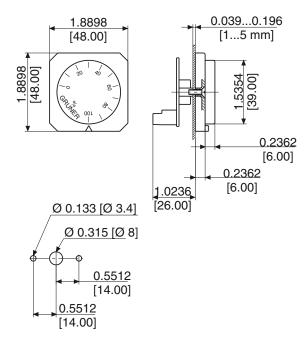
Warranty Five-year material and

workmanship (Two-year standard,



12 Positioners

FGEB-EB-4 panel flush mount

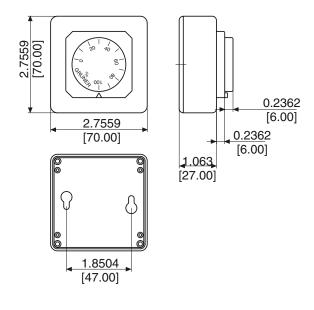


The positioner will be supplied with 15 VDC from the actuator.

Control voltage 0-10 VDC

Wiring diagram see section 7

FGEB-AB-4 with housing surface mount



inches [mm]