SOCIETÀ COOPERATIVA

BILANCIAI

Terminal D410

CE

Advanced user manual

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Index

9. FOREWORD TO THE ADVANCED USER MANUAL

This manual describes the procedures for terminal personalization in order to adapt it to the specific weighing system in which it is installed.

It contains the software commands used to interface the terminal with a PC, PLC and host computers in general.

WARNING

The personalization operations described herein do not in any way influence weighing functions but, unless correctly performed, they may compromise the operation of the system as a whole. The operations described in this section of the manual should only be entrusted to qualified technicians with specialised experience in this field.

10. PROGRAMMING OF SERIAL LINE COMMUNICATION

10.1 Symbols used

The following conventions are used to denote the characters used in serial line communication.

- ✔ Normal characters are indicated with their usual symbols.
- ✔ Control characters appear in brackets and are written in uppercase.
  For example:
  <CR> indicates the carriage return character.
  <SP> indicates the space character.
- ✔ Where necessary, the hexadecimal value of the character is given in numbers and uppercase letters.
  For example: <CR>(0DH) o $(24H).
- ✔ Variables are written in lower case between brackets.
  For example:
  <um>= unit of measurement.
  This may assume the following values:
  kg = kilogrammes
  <SP>g = grammes
  lb = pounds
  <SP>t = tonnes
- ✔ Numeric fields are indicated with n and y, and may include initial spaces, a decimal point and a minus sign.

10.2 Strings

The terminal has two serial output ports which may be used for the connection of external devices, such as printers, personal computers, PLCs, etc.. The user can choose the type of transmission protocol to be used from among those already present on the terminal. The user may also personalize the serial transmission parameters using the specific menu (see *par. 11.6.14 on page 2-74*).

10.2.1 Cb (or Bilanciai) string

1st character	$(24H)	start string character
2nd character	<s>	s=stability s=0 weight stable s=1 weight not stable s=3 weight not valid (negative or overload)
3rd-7th character		net weight if the weight consists of more than 5 digits, the least significant digits will not be transmitted;
8th character	<CR>(ODH)	end string character

The following protocols are available: Cyclic (see *par. 10.3.2 on page 2-17*), On request (see *par. 10.3.3 on page 2-17*), ACK-NAK (see *par. 10.3.1 on page 2-17*).

10.2.2 Extended string

1st character	$(24H)	start string character
2nd-10th character		net weight with sign and decimal point (if present)
11th character	<SP>(20H)	space
12th-20th character		tare with sign and decimal point (if present)
21st character	<SP>(20H)	space
22nd-23rd character	<um>	Unit of measurement
24th character	<SP>(20H)	space
25th character	<s1>	scale status
26th character	<s2>	scale status
27th character	<s3>	scale status
28th character	<s4>	scale status
29th character	<CR>(0DH)	
30th character	<LF>(0AH)	

The characters <s1>, <s2>, <s3>, <s4> are ASCII characters that must be interpreted as hexadecimal values. Each character represents 4 bits of different significance; for example, the incoming ASCII character "A" must be interpreted as the hexadecimal digit "A";

1	0	1	0
bit3	bit2	bit1	bit0

When a bit assumes the value "1" the corresponding signal is "true"; the significance of the signals is as follows:

<s1>	bit 0	minimum weighment signal
	bit 1	tare locked signal
	bit 2	tare preset(1)/self-weighed (0) entered signal
	bit 3	centre zero signal
<s2>	bit 0	LSB weighing extension signal (ME only)
	bit 1	weight stable signal
	bit 2	overload signal
	bit 3	MSB weighing extension signal (ME only)
<s3>	bit 0	tare entered signal
	bit 1	tare locked cancelled signal (ME only)
	bit 2	weight not valid
	bit 3	printing in progress
<s4>	bit 0	approved instrument
	bit 1	converter fault
	bit 2	scale configuration parameters error
	bit 3	not utilised

The following protocols are available: Cyclic (see *par. 10.3.2 on page 2-17*), On request (see *par. 10.3.3 on page 2-17*), ACK-NAK (see *par. 10.3.1 on page 2-17*), Remote commands (see *par. 10.4 on page 2-18*).

10.2.3 Extraction string

In the case of loading or unloading extraction operation, the net weight and tare (2nd to 10th characters and 12th to 20th characters in the Extended string) are replaced respectively by the extracted weight and gross weight characters.

1st character	$(24H)	start string character
2nd-10th character	0(30H)	extracted weight with sign and decimal point (if present)
11th character	<SP>(20H)	space
12th-20th character		gross weight with sign and decimal point (if present)
21st character	<SP>(20H)	space
22nd-23rd character	<um>	Unit of measurement
24th character	<SP>(20H)	space
25th character	<s1>	scale status (see note)
26th character	<s2>	scale status (see note)
27th character	<s3>	scale status (see note)
28th character	<s4>	scale status (see note)
29th character	<CR>(0DH)	
30th character	<LF>(0AH)	

10.2.4 Visual string

1st character	$(24H)	start string character
2nd character	0(30H)	fixed zero character
3rd character	<s>	s=stability s=0 weight stable s=1 weight not stable s=3 weight not valid (negative or overload)
4th-8th character		net weight with sign; if the weight consists of more than 5 digits, the least significant digits will not be transmitted; if the value includes a decimal point, the length of the string will be increased by 1 character
9th character	<CR>(0DH)	end string character

10.2.5 Idea string

1st character	<cis>	cis=@(40H) Start string character on pressing  cis=$(24H) Start string character in other cases
2nd character	<s>	s=stability s=0 weight stable s=1 weight not stable s=3 weight not valid (negative or overload)
3rd-7th character		net weight if the weight consists of more than 5 digits, the least significant digits will not be transmitted;
8th character	<CR>(ODH)	end string character

10.2.6 Cma

Reserved string, not to be used. Further information supplied on ordering.

10.2.7 On request with address

Selecting this option disables the transmission of cyclic strings.
Uses remote commands followed by terminal identification number (see *par. 10.4.32 on page 2-29*).

10.2.8 Customized string

The string format may be customized using the program "Dialogic".
For further information contact the Manufacturer.

10.3 Protocols for cyclic strings

10.3.1 ACK-NAK protocol

The string is only sent on request of the user via the request transmission key  or from an external input (see *par. 11.6.15 on page 2-75*). After transmission of the weight, the terminal behaves as follows:

- ✔ if it receives the "ACK" character (06H) , it awaits a new transmission request;
- ✔ if it receives the "NAK" character (15H), it sends the string again because the previous transmission was not completed successfully;
- ✔ if it receives three "NAK" characters in succession, the terminal displays the "NO ACK" message (transmission error).

10.3.2 Cyclic protocol

The selected string (see *par. 10.2 on page 2-10*) is transmitted cyclically at a rate of 3 times per second.

10.3.3 On request protocol

The selected string is transmitted:

- ✔ either on pressing the request transmission key  ;
- ✔ or on the activation of an input (see *par. 11.6.15 on page 2-75*).

10.4 Remote commands protocol

There are a number of serial line commands with which various operations can be commanded from a remote device (PC, PLC etc.).

WARNING

Remote commands are only enabled if the extended string format was selected during terminal configuration (see par. 10.2.2 on page 2-11).

WARNING

Remote commands are not executed if cyclic serial transmission is in progress; in this case cyclic transmission must be suspended with the command "EX<CR>" before giving any other remote commands.

WARNING

Insert a delay of a few ms between the reply to a command and the next command.

10.4.1 Reply to an incorrect command

??<CR><LF>

This reply string is sent:

- ✔ if the command syntax is incorrect;
- ✔ if the command cannot be executed.

10.4.2 Reply to a correct command

In the case of the command being accepted, if the command requests the transmission of information, the reply will consist of the transmission of the requested data item; in other cases the reply will consist of the following string:

OK<CR><LF>

10.4.3 Suspension of cyclic transmission

This command is not available with the RS485 protocol, in which transmission is on request only

EX<CR>

10.4.4 Resumption of cyclic transmission

This command is not available with the RS485 protocol, in which transmission is on request only

SX<CR>

10.4.5 Request for gross weight

XB<CR>

The terminal responds with the following string:

n<SP><um><SP>B<CR><LF>

10.4.6 Request for net weight

XN<CR>

The terminal responds with the following string:

n<SP><um><SP>NT<CR><LF>

10.4.7 Request transmission of tare

XT<CR>

The terminal responds with the following string:

n<SP><um><SP>TE<CR><LF>

if the tare has been entered manually;

n<SP><um><SP>TR<CR><LF>

if the tare has been acquired.

10.4.8 Request transmission of scale status

XZ<CR>

The terminal responds with the following string:

<s1><s2><s3><s4><CR><LF>

The characters s1, s2, s3 and s4 are ASCII characters which must be interpreted as hexadecimal values. Each character represents 4 bits of different significance; for example, the incoming ASCII character "A" must be interpreted as the hexadecimal digit "A";

1	0	1	0
bit3	bit2	bit1	bit0

When a bit assumes the value "1" the corresponding signal is "true"; the significance of the signals is as follows:

<s1>	bit 0	minimum weighment signal
	bit 1	tare locked signal
	bit 2	tare preset(1)/self-weighed (0) entered signal
	bit 3	centre zero signal
<s2>	bit 0	LSB weighing extension signal (ME only)
	bit 1	weight stable signal
	bit 2	overload signal
	bit 3	MSB weighing extension signal (ME only)
<s3>	bit 0	tare entered signal
	bit 1	tare locked cancelled signal (ME only)
	bit 2	weight not valid
	bit 3	printing in progress
<s4>	bit 0	approved instrument
	bit 1	converter fault
	bit 2	scale configuration parameters error
	bit 3	not utilised

10.4.9 Request transmission of scale status (version EV2001)

XS<CR>

In the case of a positive reply, the terminal responds with the following string:

<s1><s2><CR><LF>

The characters s1 and s2 are ASCII characters that must be interpreted as hexadecimal values.

The bits indicate the scale status as follows.

<s1>	bit 0	in range
	bit 1	weight stable
	bit 2	centre zero
	bit 3	displayed net weight
<s2>	bit 0	not utilised
	bit 1	not utilised
	bit 2	not utilised
	bit 3	print request: the print key has been pressed or input n° 3 is activated.

10.4.10 Scale zeroing

AZ<CR>

10.4.11 Tare acquisition

AT<CR>

10.4.12 Tare entering

nAT<CR>

The command AT must be preceded by a weight expressed in a maximum of 7 characters comprising the decimal point, if present.

10.4.13 Cancellation of an entered tare

CT<CR>

This command cancels any tare value in memory.

10.4.14 Request transmission of general data table

ND<CR>

The terminal responds to this command with a sequence of strings terminating in <CR><LF> each containing the number of the data item and its description; the following is an example data table:

1 Date
2 Time
3 Extracted
4 Gross
5 Tare
6 Net
7 Status

10.4.15 Request for general data item "n"

Xln<CR>

With this command it is possible to read the current value of any of the general data.

10.4.16 Request to enter the value "y" in the general data item "n"

yXln<CR>

where "y" is the value you wish to assign to the data item "n". Obviously the value to be entered must conform to the format of the data item.

Values for some of the general data cannot be entered (e.g. gross weight, net weight, scale status, etc).

10.4.17 Request for transmission of the net weight and the scale status

Xn<CR>

N.B.: the command sent is comprised of an uppercase X and lowercase n (not to be confused with generic significance assigned to the lowercase n described in *par. 10.1 on page 2-9*).

In the case of a positive reply, the terminal responds with the following string:

n<SP><um><SP><s1><s2><s3><s4><CR><LF>

The characters s1, s2, s3 and s4 are ASCII characters the meaning of which is explained in *par. 10.4.8 on page 2-20* .

10.4.18 Request for transmission of net weight and scale status with 6 bytes

YS<CR>

When the command is received, the terminal replies with the following string:

n<SP><um><SP><s1><s2><s3><s4><s5><s6><CR><LF>

The meaning of the <s1>, <s2>, <s3> and <s4> bits is described in *par. 10.4.8 on page 2-20* .
The meaning of the <s5> and <s6> bits is as follows:

<s5>	bit 0	not utilised
	bit 1	not utilised
	bit 2	battery low indication
	bit 3	Print made, weight acquired
<s6>	bit 0	tare changed
	bit 1	not utilised
	bit 2	not utilised
	bit 3	not utilised

The bit2 of <s5> is zero-set immediately after the 6 byte status transmission.
The bit3 of <s5> is zero-set immediately after the CP remote command has been received (*par. 10.4.22 on page 2-26*). You can read the last weight acquired by means of the PA command (*par. 10.4.21 on page 2-26*).
The bit0 of <s6> is zero-set after the response has been transmitted to remote command XT (*par. 10.4.7 on page 2-20*) or YT (*par. 10.4.19 on page 2-26*).
Remember that in multi-expansion terminals, the tare is rounded off to the extension change but the changed tare bit is not altered (the operator must ask for the tare whenever the extension changes; this change can be checked through bit0 and bit3 of <s2>).

10.4.19 Request for transmission of the net weight, tare and scale status with 6 bytes

YT<CR>

When the command is received, the terminal replies with the following string:

n<SP><um>y<SP><um><SP><s1><s2><s3><s4><s5><s6><CR><LF>

where:
n = net weight
y = tare

The meaning of the <s1>, <s2>, <s3>, <s4>, <s5> and <s6> bits has been described previously (*par. 10.4.18 on page 2-25* and *par. 10.4.8 on page 2-20*).

10.4.20 Print request

PR<CR>
Any "printing not performed" message will be signalled only on the display.

10.4.21 Read last weight acquired

PA<CR>
The terminal responds by sending the last net weight to be acquired by pressing the print key or in response to the remote command PR; the reply string is as follows:
n<SP><um><SP>PA<CR><LF>

10.4.22 Cancel last acquired weight

CP<CR>

10.4.23 Request division value

Xe<CR>
The terminal responds with the string:
e= n<SP><um><CR><LF>

10.4.24 Request for net weight in high resolution

YN<CR>

The reply string is:

n<SP>y<SP><um><SP><s1><s2><s3><s4><CR><LF>

n= net weight

y= net weight in high resolution

s1,s2,s3,s4=see STATUS in extended string (*par. 10.2.2 on page 2-11*).

10.4.25 Request for maximum capacity value

XM<CR>

The reply string is:

Max= n<SP><um><CR><LF>

10.4.26 Request for net weight without unit of measurement

YP<CR>

The reply string is:

n<CR><LF>

where:

n= significant digits of weight only

This string does not include the unit of measurement and insignificant leading zeroes are not transmitted.

10.4.27 Lock keypad and display

LD<CR>

The message "*DISPLOCK*" is displayed in place of the weight and all keys are disabled.

10.4.28 Unlock keypad and display

UD<CR>

The keypad and display are re-enabled.

10.4.29 Lock keypad

LK<CR>

Only the keypad is locked and the terminal displays the message "*KEYL0CK* ".

10.4.30 Unlock keypad

UK<CR>

The keypad is unlocked.

10.4.31 Remote commands with checksum

Management of remote commands with checksum can be enabled during the installation phase (*par. 11.6.13 on page 2-72*).

Checksum mode increases security when the terminal and PC dialogue with each other since the following precautions are taken:

- ✔ each remote command transmitted to the terminal must contain two checksum characters in a dedicated position;
- ✔ each reply with data that the terminal transmits to the PC after a remote command must contain two checksum characters in a dedicated position.

The position of the two checksum characters is immediately prior to the <CR> character..

Checksum calculation involves making the XOR (exclusive OR) of all the characters in the string up to the first checksum character excluded. The result is expressed by two hexadecimal characters.

An example of a gross weight transmission with checksum is given below:

XB chk1chk2 <CR>

where, supposing that value 1A is obtained from XOR:

chk1 is the first checksum character ("1" or rather 31H)

chk2 is the second checksum character ("A" or rather 41H).

The terminal replies with the following string:

n<SP><um><SP>B chk1chk2 <CR><LF>

10.4.32 Remote commands with addressing

When using the string "On request with address" or if the RS485 communication interface is selected, the remote commands described in *par. 10.4 on page 2-18* will also have to include the number of the terminal to be interrogated..

The system is comprised of one Master terminal (e.g. a PC) and a number of Slave terminals (e.g. weighing terminals).

Each weighing terminal is identified by a unique "terminal number" (see *par. 11.6.13 on page 2-72*).

In this way you can create a network of weighing terminals that can be interrogated by the Master terminal.

The syntax of the remote commands has to be modified by the addition of the two characters of the terminal number.

For example, the gross weight transmission command XB <CR> becomes XB 01 <CR> to indicate that the request from the Master terminal is addressed to the terminal number 01.

Similarly, in checksum mode the gross weight transmission command becomes XB01 chk1 chk2 <CR>.

No reply will be sent by the terminal if there are checksum errors.

10.5 Remote commands for Input/Output management

10.5.1 How to set a single output

Output n2 of slot n1 can be set by means of the following command:

SO n1 n2 <CR>

where:

n1 is 1 hexadecimal character that defines the slot position of the output;
n2 is 1 hexadecimal character that defines the number of the output on slot n1.

n1 = 0 (30H) output on the terminal
n1 = 1 (31H) output on slot 1
n1 = 2 (32H) output on slot 2

n2 = 1 (31H) output number 1
n2 = 2 (32H) output number 2
n2 = 3 (33H) output number 3
n2 = 4 (34H) output number 4

10.5.2 How to zero-set a single output

Output n2 of slot n1 can be zero-set by means of the following command:

RO n1 n2 <CR>

where:

n1 is 1 hexadecimal character that defines the slot position of the output;
n2 is 1 hexadecimal character that defines the number of the output on slot n1.

n1 = 0 (30H) output on the terminal
n1 = 1 (31H) output on slot 1
n1 = 2 (32H) output on slot 2

n2 = 1 (31H) output number 1
n2 = 2 (32H) output number 2
n2 = 3 (33H) output number 3
n2 = 4 (34H) output number 4

10.5.3 How to test a single output

The status of each output can be requested by means of the following command:

TO n1 n2 <CR>

where:

n1 is 1 hexadecimal character that defines the slot position of the output;
n2 is 1 hexadecimal character that defines the number of the output on slot n1.

n1 = 0 (30H) output on the terminal
n1 = 1 (31H) output on slot 1
n1 = 2 (32H) output on slot 2

n2 = 1 (31H) output number 1
n2 = 2 (32H) output number 2
n2 = 3 (33H) output number 3
n2 = 4 (34H) output number 4

The terminal replies with one of the following messages:

✔ **1<CR><LF>** if the output is activated;
✔ **0<CR><LF>** if the output is not activated;
✔ **-<CR><LF>** if there is no slot.

10.5.4 How to test a single input

The status of each input can be requested by means of the following command:

TI n1 n2 <CR>

where:

n1 is 1 hexadecimal character that defines the slot position of the input;
n2 is 1 hexadecimal character that defines the number of the input on slot n1.

n1 = 0 (30H) input on the terminal
n1 = 1 (31H) input on slot 1
n1 = 2 (32H) input on slot 2

n2 = 1 (31H) input number 1
n2 = 2 (32H) input number 2
n2 = 3 (33H) input number 3
n2 = 4 (34H) input number 4

The terminal replies with one of the following messages:

✔ **1<CR><LF>** if the input is activated;
✔ **0<CR><LF>** if the input is not activated;
✔ **-<CR><LF>** if there is no slot.

10.5.5 How to test all the outputs

The status of all the slot outputs can be requested by means of the following command:

LO<CR>

The terminal replies with the following string:

n1n2n3<CR><LF>

where:

n1 is 1 character that is the logic combination of the status (0 or 1) of the outputs (max. 2) on the terminal. Its values can be 0 0 (30H) to 3 (33H).

n2 is 1 character that is the logic combination of the status (0 or 1) of the outputs (max. 4) on slot 1. Its values can be 0 (30H) to F (46H). If there is no slot 1, the value of n2 will be " - " (2DH).

n3 is a character that is the logic combination of the status (0 or 1) of the outputs (max. 4) on slot 2. Its values can be 0 (30H) to F (46H). If there is no slot 1, the value of n2 will be " - " (2DH).

The lines will be arranged in the following way:

bit3	bit2	bit1	bit0
line 4	line 3	line 2	line 1

where the values of the lines are 0 or 1.

For example, if the following command is received:

184<CR><LF>

1	8	4
01	1000	0100

where:

01 lines on slot 1: line 1 activated (bit 0 = 1), line 2 (bit 1 = 0) not activated;
1000 lines on terminal: line 1 (bit 0 = 0), 2 (bit 1 = 0), 3 (bit 2 = 0) not activated, line 4 (bit = 1) activated;
0100 lines on slot 2: line 1 (bit 0 = 0), 2 (bit 1 = 0), 4 (bit 3 = 0) not activated, line 3 (bit 2 = 1) activated.

10.5.6 How to change the status of all the outputs

The status of all the slot outputs can be changed by means of the following command:

n1n2n3WO<CR>

where:

n1 is 1 character that is the logic combination of the status (0 or 1) of the outputs (max. 2) on the terminal. Its values can be 0 (30H) to 3 (33H).

n2 is 1 character that is the logic combination of the status (0 or 1) of the outputs (max. 4) on slot 1. Its values can be 0 (30H) to F (46H).

n3 is a character that is the logic combination of the status (0 or 1) of the outputs (max. 4) on slot 2. Its values can be 0 (30H) to F (46H).

10.5.7 How to test all the inputs

The status of all the slot inputs can be requested by means of the following command:

LI<CR>

The terminal replies with the following string:

n1n2n3<CR><LF>

where:

n1 is 1 character that is the logic combination of the status (0 or 1) of the inputs (max. 2) on the terminal. Its values can be 0 (30H) to 3 (33H).

n2 is 1 character that is the logic combination of the status (0 or 1) of the inputs (max. 4) on slot 1. Its values can be 0 (30H) to F (46H). If there is no slot 1, the value of n2 will be " - " (2DH).

n3 is a character that is the logic combination of the status (0 or 1) of the inputs (max. 4) on slot 2. Its values can be 0 (30H) to F (46H). If there is no slot 1, the value of n2 will be " - " (2DH).

10.6 Remote commands for digital cells

The following conventions will now be used besides the symbols already given in *par. 10.1 on page 2-9* :

- ✔ c number that identifies the digital cell;
- ✔ n and m indicate numerical fields with possible spaces at the beginning, decimal separator, - sign and + sign.

10.6.1 Request for cell points

DPc<CR>

The terminal replies with this string:

n<CR><LF>

n = number of points (0 to 200000)

10.6.2 Request for cell temperature

DTc<CR>

The terminal replies with this string:

n<CR><LF>

n = cell temperature in °C (- 40.0 to 100.0)

10.6.3 Request for version and release of cell software

DVc<CR>

The terminal replies with this string:

n<SP>m<CR><LF>

n = cell software version
m = cell software release

10.6.4 Request for power supply

DAc<CR>

The terminal replies with this string:

n<SP>m<CR><LF>

n = cell power supply voltage rating;
m = strain gauge power supply voltage rating.

10.6.5 Request for cell serial numbers

DMc<CR>

The terminal replies with this string:

n<SP>m<CR><LF>

n = cell serial number recorded on the cell
m = cell serial number recorded on the terminal

10.6.6 Request for angle calibration coefficient

DCc<CR>

The terminal replies with this string:

n<SP>m<CR><LF>

n = angle calibration coefficient loaded in cell
m = angle calibration coefficient loaded in terminal

n and m can also take on the exponential format in this case.

10.6.7 Request for number of cells in system

DN<CR>

The terminal replies with this string:

n<CR><LF>

n = number of cells that form the system

10.6.8 Request for cell status

DSc<CR>

The terminal replies with this string:

<s1><s2><s3><s4><CR><LF>

Characters s1, s2, s3, s4 are ASCII characters that must be interpreted as hexadecimal value. Each character represents 4 bits with different meanings. For example, the ASCII "A" character on the input must be interpreted as hexadecimal figure "A":

1	0	1	0
bit3	bit2	bit1	bit0

When the value of a bit is "1", this means that the corresponding signal is in the true status. The meaning of the signals is as follows:

<s1>	bit 0	temperature error
	bit 1	not utilised
	bit 2	not utilised
	bit 3	not utilised
<s2>	bit 0	cell not connected
	bit 1	cell not configured
	bit 2	serial number error
	bit 3	voltage error
<s3>	bit 0	reserved
	bit 1	reserved
	bit 2	not utilised
	bit 3	cell in warm up status
<s4>	bit 0	offset
	bit 1	temperature reading phase
	bit 2	voltage reading phase
	bit 3	calibration reading phase

10.6.9 Request for digital scale status

DB<CR>

The terminal replies with this string:

<s1><s2><s3><s4><CR><LF>

Characters s1, s2, s3, s4 are ASCII characters that must be interpreted as hexadecimal value. Each character represents 4 bits with different meanings. For example, the ASCII "A" character on the input must be interpreted as hexadecimal figure "A":

1	0	1	0
bit3	bit2	bit1	bit0

When the value of a bit is "1", this means that the corresponding signal is in the true status. The meaning of the signals is as follows:

<s1>	bit 0	not utilised
	bit 1	not utilised
	bit 2	not utilised
	bit 3	not utilised
<s2>	bit 0	voltage error in a cell
	bit 1	not utilised
	bit 2	not utilised
	bit 3	not utilised
<s3>	bit 0	at least one cell with temperature value off-range
	bit 1	new system
	bit 2	scale board replaced
	bit 3	one single cell in multiple cell system replaced
<s4>	bit 0	at least one cell not connected
	bit 1	at least one cell not configured
	bit 2	at least one cell with serial number error
	bit 3	cell power supply voltage error

10.7 Communication in MPP operation

10.7.1 Operation

Terminals equipped with the MPP option can operate in the four different modes described in the following paragraphs.

The operating mode used for MPP memory operation is selected during installation (*par. 11.6.11 on page 2-70*).

10.7.2 Weighing request from keypad with data transmission on completion of operation

After having enabled the MPP memory (consult the Options chapter of the user manual), load the weight onto the scale, wait for weight stable signal, then press  .

The terminal will save the weight data in memory and then transmit them.

If the *Standard* item has been selected in the *Setup Menu* (*par. 11.6.11 on page 2-70*), the data transmitted are:

1st character	$(24H)	
2nd character	M(4DH)	
3rd character	P(50H)	
4th-10th character		MPP identification code or scale status indications: NO<SP>STAB weight not stable NO<SP>VAL<SP> weight not valid ERRMEM<SP> weight memorisation error
11th-18th character		Weight with sign and decimal point, if present
19th-20th character	<um>	Unit of measurement
21st-22nd character	<CRC>	String check field; calculated by performing an XOR operation (exclusive OR) of all the preceding characters. The value calculated is expressed in two hexadecimal characters, e.g. if the result is 62H, the two checksum characters are "6" (36H) and "2" (32H).

If the *Terminal number* item has been selected in the *Setup Menu* (*par. 11.6.11 on page 2-70*), the data transmitted are:

1st character	$(24H)	
2nd character	M(4DH)	
3rd character	P(50H)	
4th-6th character		MPP terminal number
7th-13th character		MPP identification code or indications about the scale status: NO<SP>STAB weight not stable NO<SP>VAL<SP> weight not valid ERRMEM<SP> weight memorizing error
14th-21st character		Weight with sign and possibly a decimal separator
22nd-23rd character	<um>	Unit of measurement
24th-25th character	<CRC>	String monitoring field.

If the *Serial Number* item has been selected in the *Setup Menu* (*par. 11.6.11 on page 2-70*), the data transmitted are:

1st character	$(24H)	
2nd character	M(4DH)	
3rd character	P(50H)	
4th-11th character		Serial number
12th-18th character		MPP identification code or indications about the scale status: NO<SP>STAB weight not stable NO<SP>VAL<SP> weight not valid ERRMEM<SP> weight memorizing error
19th-26th character		Weight with sign and possibly a decimal separator
27th-28th character	<um>	Unit of measurement
29th-30th character	<CRC>	String monitoring field.

The computer replies with:

- ✔ <ACK> if the string has arrived correctly;
- ✔ <NAK> if the string has not arrived correctly; in which case the terminal retransmits the data packet. After three negative replies or no reply, the terminal displays an error message.

Any characters other than <ACK> and <NAK> are interpreted as <NAK>.

WARNING

The ACK/NACK protocol (see par. 10.3.1 on page 2-17) is automatically enabled in MPP operation.

10.7.3 Weighing request from serial command with transmission on completion of operation

After having loaded the weight on the scale, send the memorise weight and data request command via the computer:

MP<CR>

If the response is affirmative, the terminal will transmit one of the strings described in *par. 10.7.2 on page 2-45* in the same mode, depending on the item selected in the Setup menu (Standard, Terminal number, Serial number).

10.7.4 Weighing request from keypad and transmission request from serial command

After loading the weight on the scale, wait for the weight stable indication and then press  ; the terminal will memorise the data.

The computer may request the weight data from the terminal with the command:

MP<CR>

The weighing terminal replies:

✔ with one of the strings described in *par. 10.7.2 on page 2-45* ;

✔ **NP<CR><LF>**
if no weight has been memorised;

The data may requested more than once with the command **MP<CR>**.

At the end of the operation, the computer must transmit the command to enable the terminal to carry out a new weighing operation:

MC<CR>

10.7.5 Weighing and transmission request from serial command

After loading the weight on the scale, send the memorise weight command from the computer:

MP<CR>

Once the weight validity conditions are satisfied, the terminal memorises the data.

The external computer must then transmit the data request command:

MP<CR>

The terminal responds with the string described in *par. 10.7.2 on page 2-45* .

10.7.6 MP and MC remote commands with checksum

Remote commands MP and MC modify their structure for entry of the checksum characters. Their format becomes the one below:

MP 1 D <CR>

MC 0 E <CR>

11. PERSONALIZATION

11.1 Foreword

WARNING

Personalization procedures are strictly reserved for specialised personnel only.

However, the user is permitted to modify certain of the terminal operating parameters.

We recommend that extreme care is taken when modifying these parameters to prevent possible malfunctions caused by incorrect settings.

The only parameters that may be modified are those directly related to the program installed on the terminal.

11.2 Accessing the parameter configuration function

To access non-metrological parameters only:

✔ press  on switching on the terminal.

11.3 Language

On entering setup, you can select the language in which you want the menu to be displayed.

After selecting the setup menu language, the following information is briefly displayed:

✔ program code
✔ version
✔ serial number of terminal (if other than zero, it will match the s/n (serial number) on the data plate).

11.4 Setup menu

The personalization parameters menu is a tree structure which can be followed from the roots to the branches using the navigation keys described in the Use of the terminal chapter of the user manual.

11.4.1 Conditioned menu

During the parameter personalization procedure, the menu adapts according to the selections made. Some parameters will therefore not be displayed as they are not required in the selected configuration.

11.4.2 Entering numeric data

See the Use of the terminal chapter of the user manual.

11.4.3 Entering alphanumeric data

See the Use of the terminal chapter of the user manual.

11.4.4 Validating input data

All data entered are validated and if they do not fall within the permitted ranges, an error message is displayed and you are asked to enter the data again.

11.4.5 NOT MODIFIABLE parameter or menu

The message "not modifiable" indicates that the parameter displayed cannot be modified if the setup menu was accessed by pressing the relative key on power up.

11.4.6 NOT AVAILABLE parameter or menu

The message "not available" indicates that the parameter will only be available in future versions.

11.5 Overview of the menu tree

The menu tree expanded to the third level is reported below. For details, refer to the specific paragraphs in this section or the installation section of the manual.

ANALOGUE scale
- Configurations
  - Metrological
  - General
- Analogue scale parameters
  - Conversion rate
- Calibration
  - Execute
  - Display data
  - Correction
- Test
  - Display points
  - Display weight
  - Converter test

DIGITAL scale
- Configurations
  - Metrological
  - General
- Digital scale parameters
  - N. of load cells
  - Baud Rate
- Calibration
  - Execute
  - Display data
  - Angle calibr.
  - Correction
- Test
  - Display points
  - Display weight
  - Temperature
  - Power supply
  - Angular coefficient
  - Serial number
  - Program Release (cells)
- Terminal data storage
- Terminal data reinstatement

REPEATER scale
- Repeater scale parameters
  - Serial port
  - String

Personalizations
- Operating modes
  - Terminal language
  - Decimal separator
  - Operation
  - Printer
  - Automatic printing
  - MPP operation
  - Traffic light
  - Connection to external processor
- Outputs
  - Serial
  - Input/Output
  - Analogue output
- Messages
  - Print
  - Modify
  - Reset
- Shortcut keys
  - Customize shortcut keys
  - Customize key zero-setting
- Texts
  - Entering
  - Zero-setting
- Files
  - Memory status
  - File status
  - Zero-setting
- Prints/Customized transmis. memorized
- Backup/Restore
  - Backup
  - Back all
  - Restore

Terminal test
- Serial ports
  - Serial communication ports
  - Com01
  - Com02
- Inputs/outputs
  - Manual
  - Automatic
- Keypad
- Terminal configuration port
- Analogue output
  - Voltage calibr.
  - Current calibr.
  - Complete calibr.
- Battery

Upgrade
- Serial line

Maintenance
- Serial number
- Inizialization
- Cancel MPP Board
- Inizialize MPP codes
- Test report
- Copy programme on board
- Cell emergency routine
- Reserved

11.6 Descriptions of the main menus and parameters

Unless specified differently, the description of the parameters given in the following paragraphs is valid for both analogue and digital scales.

11.6.1 Setup Menu/Scale/Configurations/Metrological

The metrological parameters entered during the installation phase can be displayed (but not modified).

11.6.2 Setup Menu/Scale/Configurations/General menu

Digital filter	**no, 4, 8, 16, 32, 64**
	Serves to enable/disable a digital filter. Switches on or off a software filter on the output from the analogue/digital converter. The higher the number, the higher the degree of filtration.
Stability signalling	**Very fast, Fast, Slow, Very slow**
	Speed at which the weight stable indication appears. This parameter is also linked to the setting of digital filter parameter.
Tare lock	Defines tare management on unloading the scale.
	no
	Any entered or acquired tares will be automatically cancelled when the scale returns to zero, i.e. when the gross weight = 0
	yes
	Any entered or acquired tares will remain in memory when the scale is unloaded, i.e. when the gross weight = 0
Initial zero-setting	Defines the terminal operating mode on power up.
	calibrated zero
	On power up, the terminal performs the calibrated zero procedure, i.e. it indicates the weight on the scale relative to the zero value programmed during calibration.

	autozero
	On power up, the terminal performs the autozero procedure. In the case of a legally approved instrument, the autozero will be within a range of -5% and +15% of the full-scale value around the calibrated zero. In the case of a non-legal weighing instrument, the range is -50% to +50%.

11.6.3 Setup Menu/ANALOGUE scale/Analogue scale parameters

Conversion rate	The number of conversions per second the AID converter makes can be displayed (but not modified).

11.6.4 Setup Menu/DIGITAL scale/Digital scale parameters

N. of load cells	The number of cells in the system can be displayed.
Baud rate	The baud rate of the dialogue with the load cell selected during the installation phase can be displayed.

11.6.5 Setup Menu/Scale/Calibration/Display data

Calibration data (Zero, Full-scale, 1st intermediate point, 2nd intermediate point) are displayed both as weight values in the current unit of measurement and in internal conversion points.

11.6.6 Setup Menu/Scale/Test

Display points	✔ The number of points in the converter can be displayed if the scale is the analogue type. ✔ If the scale is the digital type, the number of output points of each individual scale (scale 0-200.000) can be displayed along with the number of points of the entire system, obtained by calculating the average of the points of all the cells. Each cell is identified by a number.
Display weight	Displays the weight currently present on the scale. On pressing the High Res. key, the display switches to high resolution for 5 seconds. Cyclic transmission of the string containing the weight in high resolution is enabled on Com 2 with the protocol 9600 8-N-1.
Converter test (*)	on inserting the optional accessory board 404031, the test 0..20000div. is performed
Temperature (**)	The operating temperature is indicated alongside the identification number of each cell. The message *err.* will appear if the operating temperature is not within the (-40 to +100) °C range.
Power supply (**)	The following information is indicated alongside the identification number of each cell: ✔ the power supply voltage rating of the cell; ✔ the power supply voltage rating of the strain gauge in the cell.

Angular coefficient (**)	The following information is indicated alongside the identification number of each cell: ✔ the correction made by means of angular cell calibration recorded in the cell; ✔ the same correction recorded in the terminal.
Serial number (**)	The following information is indicated alongside the identification number of each cell: ✔ the serial number of the cell recorded in the cell itself; ✔ the serial number of the cell recorded in the terminal; ✔ the cell reply address. This latter is represented by a whole number belonging to the (1 to 128) range. However, if this reply number is strictly higher than 32, it means that the cell is not addressed.
Program Release (cells) (**)	The following information is indicated alongside the identification number of each cell: ✔ the software program of the cell; ✔ the cell release; ✔ the response address of the cell.

(*) Only with analogue cell.

(**) Only with digital cell.

11.6.7 Setup Menu/Personalizations/Operating modes

Terminal language	**Italian, English, Français, Deutsch, Español, Portugues**
	The language used during normal operation (may differ from the menu display language)
Decimal separator	**Point, Comma**
Single Weight operation	Standard, Sum weighing, Unloading extraction, Loading extraction (see Use of the terminal chapter of the user manual)
Printer	see *par. 11.6.8 on page 2-63* , *par. 11.6.9 on page 2-67* , *par. 11.6.10 on page 2-68*
Automatic printing	NO, YES
MPP operation	See the Options chapter of the user manual and *par. 11.6.11 on page 2-70*
Traffic Light	See *par. 11.6.12 on page 2-71*
Connection to external processor	This function is to be used in conjunction with the personalization program supplied by the Manufacturer. This program enables you to: ✔ select which of the data managed by the terminal are to be transmitted or printed; ✔ select the position which the data are to be printed on the printout; ✔ insert characters in any position of the serial transmission string.

	To make these modifications, proceed as follows ✔ select the serial port to which the PC is to be connected; ✔ make the modifications following the on-screen instructions on the PC. To select the printouts see *par. 11.6.10 on page 2-68* ; to delete printouts from memory see *par. 11.6.23 on page 2-87* .

11.6.8 Setup Menu/Personalizations/Operating modes /Printer/ Model

You can select the type of printer and its operating parameters.

EZ2 Citoh	Thermal labelling machine (formatted to print a maximum 25 characters per line).
	Label length
	Corresponds to the distance between the beginning of one label and the next. Enter the length in mm for labels less than 49 mm in length. For longer labels, set to 0. In this latter case, the printer uses the default length which corresponds to a length of more than 49 mm.
	Peeler Mode
	Allows the label to be ejected at the end of each print and to re-align the next label. If you select: ✔ **Software** the feed is controlled by the terminal; ✔ **Photosensor** the feed is controlled by a photo sensor on the printing head; the new label re-aligns when the sensor is freed after the previous label has been fed off; ✔ **No peeler** label feed-out and successive re-alignment are not handled.

	Extra Feed
	Number of line feeds for correct positioning of the label. Enter a value between 1 and 7.
STB112	Continuous sheet or card printer. Handles forms 112 mm wide in the standard version with a maximum 64 characters per line.
	Roll expulsion
	Select **YES** to automatically feed out the printing form and make it easier to take off, otherwise select **NO**.
	Type of Cutting
	Determines how the cutter operates at the end of each print-out. If you select: ✔ **NO** no cut will be made; ✔ **Partial** a partial cut will be made; ✔ **Complete** a full cut will be made.
	Paper form
	Defines the type of printer module which can be **Roll**, **Document**, **Label**.
	Output Line Feed
	Number of advancements to select in order to position the print on the card on the output (12 by default).
	Print width
	Determines the width of the print: **80mm**, **112mm**.

	Print Manufacturer
	Select **YES** to print the name of the manufacturer of the instrument, otherwise select **NO**. The manufacturer's name can only be printed if the printer is the tape type.
Epson TM295	Multicopy document printer
	Document block
	Select **YES** to enable blocking of the document on the print plate, otherwise select **NO.**
	Document expulsion
	Select **YES** to obtain automatic expulsion of the document on completion of printing, otherwise select **NO.**
	Line Feed
	Number of line feeds to adapt the printout to the document.
	Output Line Feed
	Number of advancements to select in order to position the print on the output.
Epson LX300+	80-column printer (formatted to print 40 characters per line).
	Page length
	Determines the length of the print page. Enter the page length in terms of the number of lines. Enter 0 to have the programmed page handled by the printer.
	Page break: YES, NO

	Type of Format
	Defines the type of format handled by the printer, which can be **Single** or **Continuous**.
	Output Line Feed
	Number of advancements to select in order to position the print.
DPT282	Thermal printer
	Roll expulsion: YES, NO
	Advances the page so that it is correctly positioned for tearing.
TM300	Tape printer
	Roll expulsion: YES, NO
	Advances the paper so that it is correctly positioned for tearing.
	Activate sensor paper running out
	The sensor is installed on the paper feeder and senses when the paper is almost finished by evaluating the diameter of the reel itself. A LED comes on to indicate when the paper has almost terminated. To enable the sensor select **YES**, otherwise select **NO**.
	Activate sensor for paper out
	The sensor is installed on the paper reel guide and senses when there is no more paper. To enable the sensor select **YES**, otherwise select **NO**.

	Type of Cutting
	Establishes the way the cutter operates at the end of each print. If you select: ✔ **NO** no cut will be made; ✔ **Partial** a partial cut will be made; ✔ **Complete** a full cut will be made.
STB60	Stampante termica
	Not yet available.
Neutral	Generic printer output.

11.6.9 Setup Menu/Personalizations/Operating modes /Printer/ Port

Indicates the possibility to configure a serial port for connection of a text mode printer (**NO, Com01, Com02**).

11.6.10 Setup Menu/Personalizations/Operating modes/ Printer / Prints

You can select the characteristics of the printout format.

Standard	**Print gross**
	To enable printing of the gross weight select **YES**, otherwise select **NO**.
	Print tare
	You can enable printing of the tare. If you select: ✔ **preset** the tare will be printed only if it is a preset tare; ✔ **other than 0** the tare will be printed only if it is other than zero; ✔ **always** the tare will be printed in all cases.
	Print barcode
	Select **NO** if you do not wish to enable a barcode print, otherwise select the following, depending on the barcode required: ✔ Net ✔ Product Code + Net (code 128 format) ✔ Product Code + Net (indicod ean13 format) ✔ Generic Code + Net
	Print date time
	Select **YES** to print the date and time on the print, otherwise select **NO**.

	N. of copies weight print
	Establishes the number of copies to be printed automatically (only for STB112 and DPT282). Enter a numerical value as explained in the Use of the terminal chapter of the user manual.
	Print logo
	Select **YES**to print the logo, otherwise select **NO**.
Personalized	Displays and enables the personalized prints and/or strings in the memory.

11.6.11 Setup Menu/Personalizations/Operating modes/MPP operation

Also consult the Options chapter of the user manual.

MPP with Printer	**YES, NO**
Weighing request	**from keypad, from serial command**
Data transmission	**at end of weighing, from serial command**
PC commun. port	**NO, com01, com02**
	if you select NO, it will not be possible to enable MPP operation
Memorise tare	**YES, NO**
Type of reply	**Standard, Terminal number, Serial number**
	If you select **Terminal number** you must enter the numerical value (max. 8 figures) as explained in the Use of the terminal chapter of the user manual.

11.6.12 Setup Menu/Personalizations/Operating modes/Traffic light

Once red output01 and green output02 (or vice versa) have been entered (*par. 11.6.15 on page 2-75*), the following parameters must be entered in order to manage the semaphore:

Weight variation
Traffic light timeout (sec.)

The following conditions may occur:

- ✔ If no weight variation is entered (weight variation 0), the green light will come on when the weighing operation has terminated and will remain on until the measured weight is more than the minimum weight (20 divisions).
  The red light will be on in all other cases.
- ✔ If the weight variation entered is different from zero, the green light will remain on once the weighing operation has terminated, until the weight on the scale changes in relation to the acquired weight by a quantity lower than the set weight variation. As soon as the weight on the scale differs from the acquired weight by at least the same quantity as the set weight variation, the green light will go out and the red one will come on.
  For example, if the acquired weight is 5000 Kg and the set weight variation is 250 Kg, the green light will go out and the red light will come on when the weight on the scale reaches 4750 Kg because the vehicle is driving off the scale (or reaches 5250 Kg because a second vehicle is driving on to the scale).
- ✔ Neither light is on. You can select a maximum "on" time (**traffic light timeout**) for the red and green lights regardless of the set weight variation and the status of the operation.

11.6.13 Setup Menu/Personalizations/Outputs/Serial/Com xy

Com xy	**string, Bar code reader, not utilised, occupied by printer**
string	**Extended, Cb, Visual, Idea, Cma, On request with address, Extraction, Personalized**
terminal number	**editor**
	Only for Cma and on Request with address
protocol	**Cyclic, On request, Ack-Nak, Remote commands**
Configuration	For the hardware characteristics of the serial port see *par. 11.6.14 on page 2-74*
Checksum mode	Select **YES** to enable the checksum mode, otherwise select **NO**. Can only be set if the selected string is Extended, Cma, Request with address or Extraction. Refer to *par. 10.4.31 on page 2-28* for greater details..
Bar code reader	**Data associated to**
	Enter the **General Datum Number** as explained in the Use of the terminal chapter of the user manual. The list of general data with the relative associated number is given in *par. 11.6.19 on page 2-80* .

	Code type
	✔ **Standard CB** Enter the **check digit** as explained in the Use of the terminal chapter of the user manual. ✔ **Neutral** Type of generic code
	Configuration
	Consult *par. 11.6.14 on page 2-74* for the hardware specifications of the serial output.

11.6.14 Setup Menu / Personalizations / Outputs / Serial / String /.../ Com xy configuration

After having selected the string type, you access the menu for configuration of the hardware characteristics of the serial port, which contains the following parameters:

Baud rate	**600, 1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200**
	serial line transmission rate
Number of bits	**7, 8**
Number of stop bits	**1, 2**
Parity	**Even, Odd, None**
Communication interface	**RS232, RS422, RS485**
Serial com check	**Hardware, Software, None**
	Hardware : uses the CTS and RTS signals. The CTS input signal must be set to +12V to enable transmission on the TX pin. The terminal sets the RTS output to +12V to signal that it is ready to receive (available on COM1 only). Software : transmission of the character <XON>(11H) enables transmission; <XOFF>(13H) suspends transmission.

11.6.15 Setup Menu/Personalizations/Outputs/Input-Output

status at rest	**Norm. open (normally open)**
	Norm. closed (normally closed)
operation (input)	**Disab. (disabled)**
	Zero-set scale
	Acquire tare
	Cancel tare
	Acq/Del. tare (acquire/delete tare)
	Print weight
	Disab. weigh (disables weighing)
	Send (executes a transmission)
	Disab. settings (disables settings)
	Start
	In extraction mode (consult the Use of the terminal chapter of the user manual), this handles the START operation by supplying the Output 1 (Request) and Output 2 (Slow) output contacts. The same operation can be carried out by pressing *START* on the display of the terminal. The next START operation is accepted when the value entered for Set Point 01 has been reached or after a STOP request.

	Stop
	In extraction mode (consult the Use of the terminal chapter of the user manual), this forces the cycle itself to end by deactivating the Output 1 (Request) and Output 2 (Slow) contacts. The same operation can be carried out by pressing *STOP* on the display of the terminal.
operation (output)	**Disab. (disabled)**
	Set point
	Range
	Requested
	Can only be selected on output 1. It is activated when a START operation is requested in extraction mode (consult the Use of the terminal chapter of the user manual) and is deactivated when the value entered for Set Point 01 has been reached.
	Slow
	Can only be selected on output 2. It is activated when a START operation is requested in extraction mode (consult the Use of the terminal chapter of the user manual) and is deactivated when the extracted weight reaches the value obtained by the difference between the value set for Set point 01 and the value set for Set Point 02.
	Print ok
	Transmiss. ok (transmission ok)

	Green
	This must be entered in order to handle the semaphore (*par. 11.6.12 on page 2-71*).
	Red
	This must be entered in order to handle the semaphore (*par. 11.6.12 on page 2-71*).

11.6.16 Setup Menu/Personalizations/Outputs/Analogue output

output data	**Gross, Net**
Output type	**Voltage 0-10 V** **Current 0-20 mA** **Current 4-20 mA**

11.6.17 Setup Menu/Personalizations/Outputs/BCD

updating time	**editor**
	expresses updating time of the port in hundredths of a second
data not valid time	**editor**
	expresses time in ms
Status	**HIGH, LOW**
	Select the activated status of DATA VALID
negative	**HIGH, LOW**
	Select the activated status.
output data	**GROSS, NET**
terminal number	**editor**
	The outputs assume three-state when the terminal cannot be selected. To select the terminal number n, set the CALC0...5 inputs to positive logic. Also consult the Options chapter of the user manual.

11.6.18 Setup Menu/Personalizations/Messages

Print	If a printer is connected, you can print a list of the current messages. The list printed is similar to that shown in *par. 11.6.19 on page 2-80* . Prints the number, the original message and, where applicable, the modified message.
Modify	You can modify the messages displayed by the terminal during normal operation to suit your specific requirements. The procedure is as follows: ✔ enter the code of the message to be modified; this code can be found in the list in *par. 11.6.19 on page 2-80* or by printing the list of messages; ✔ press EN; ✔ enter the new message from the alphanumeric keypad as described in the Use of the terminal chapter of the user manual; ✔ press EN; ✔ press *ESC* repeatedly to return to normal weight display mode.
Reset	Modified messages may be reset to their original form. The menu option *Reset messages* is only displayed when there are modified messages in memory.

11.6.19 List of modifiable messages

✔ General data messages

1	Date
2	Time
3	Extracted
4	Gross
5	Tare
6	Net
7	Status
8	Tare 1
9	Tare 2
10	Disp. range:lower limit
11	Disp. range: upper limit
12	Set point 01
13	Set point 02
14	Set point 11
15	Set point 12
16	Set point 13
17	Set point 14
18	Set point 21
19	Set point 22
20	Set point 23
21	Set point 24
22	Range 01:lower limit
23	Range 01:upper limit
24	Range 02:lower limit
25	Range 02:upper limit
26	Range 11:lower limit
27	Range 11:upper limit
28	Range 12:lower limit
29	Range 12:upper limit
30	Range 13:lower limit
31	Range 13:upper limit
32	Range 14:lower limit
33	Range 14:upper limit
34	Range 21:lower limit
35	Range 21:upper limit
36	Range 22:lower limit
37	Range 22:upper limit
38	Range 23:lower limit
39	Range 23:upper limit
40	Range 24:lower limit
41	Range 24:upper limit
42	Generic code
43	Product code
44	Description
45	Tare code
46	Tare value
47	Consecutive
48	General gross total
49	General tare total
50	General net total
51	General weighing number
52	Partial gross total
53	Partial tare total
54	Partial net total
55	Partial weighing number
56	Product net total
57	Product weighing number
58	Total net by generic code
59	Generic code weighing number
60	Tare 1 code
61	Tare 1 value
62	Tare 2 code
63	Tare 2 value
64	Text 1
65	Text 2
66	Text 3
67	Text 1 at foot of page
68	Text 2 at foot of page
69	Text 3 at foot of page
70	1.Weight
71	2.Weight
72	Weighing net
73	Client Code
74	Client descr.
75	Client net total
76	Client weighing total
77	Plate
78	Plate net total
79	Plate weighing total
80	RCD
81	RCD Plate
82	Input date
83	Input time
84	Input progressive
85	Input product
86	Description of input product
87	Input client
88	Description of input client
89	Input plate
90	RCPD
91	RCPD plate
92	RCPD net total
93	RCPD weighing total
94	Recal. 1. weight
95	Coefficient
96	Rounding
97	Result
98	Operation

✔ *Shortcut key messages*

201	CONTR
202	DATIME
203	VISUAL
204	RANGE
205	SETPNT
206	DRANGE
207	CODMPP
208	MPP
209	TOTALS
210	GENTOT
211	PARTOT
212	PROTOT
213	GCTOT
214	GENC
215	PRODC
216	TAREC
217	TAR1C
218	TAR2C
219	PACKSN
220	PLATE
221	PROG.N
222	OTHER
223	MEMORY
224	REPRIN
225	CLIENT
226	WEIG.R
227	RCD
228	PLATE
229	RCPD
230	PPLATE
231	GENTOT
232	PARTOT
233	PROTOT
234	CLTOT
235	T.RCPD
236	PLATET
237	COEF

✔ User menu messages

401 User menu
402 Data management
403 Code management
404 Entering
405 Reprint
406 Range
407 Range 01
408 Range 02
409 Range 11
410 Range 12
411 Range 13
412 Range 14
413 Range 21
414 Range 22
415 Range 23
416 Range 24
417 1st value
418 2nd value
419 Set Point
420 Display range
421 Display MPP data
422 Preset tare
423 N. of packs
424 Date Time
425 MPP operation
426 De-activated
427 With memory
428 With printer
429 Display
430 15 mm digits
431 30 mm digits
432 Selection
433 Extraction
434 Display tare
435 Contrast
436 Totals management
437 General total
438 Partial total
439 Product code total
440 Generic code total
441 Product code list
442 Preset tare list
443 Memory status
444 Client code list
445 RCD list
446 Plate list
447 RCPD list
448 Preset plate list
449 Client total
450 RCPD total
451 Preset weight
452 Plate Total

11.6.20 Setup Menu/Personalizations/Shortcut keys

Customize shortcut keys	The quantity and position of the keypad shortcuts assigned to terminal functions can be modified.
	To **add shortcut keys** to those already selected (up to a maximum of 20) proceed as follows: ✔ press *NEW*; ✔ position the cursor in correspondence with the function you wish to assign to a shortcut key; ✔ press *SELECT*; ✔ press *ESC* repeatedly to return to normal weight display mode. The new shortcut key will be added after the previously assigned keys. To **change the position of shortcut keys** shown on the display, proceed as follows: ✔ position the cursor in correspondence with the position of the function to be changed ; ✔ press *ENTER*; ✔ position the cursor in correspondence with the function you wish to assign to the previously selected position; ✔ press *SELECT*; ✔ press *ESC* repeatedly to return to normal weight display mode.

	This operation causes all the subsequent functions to be moved forward by one position. If you enter a function that is already present in the shortcut key bar, the new position will be maintained and the old position will be cancelled. To **delete a function** from the shortcut key, proceed as follows: ✔ position the cursor in correspondence with function you wish to delete; ✔ press *DEL*; ✔ press *ESC* repeatedly to return to normal weight display mode. This operation causes all the subsequent functions to be moved back by one position.
Customize key zero-setting	It is possible to reset customized shortcut keys. The menu option *Customize key zero-setting* only appears in the menu if there customized shortcut keys in memory.

11.6.21 Setup Menu/Personalizations/Texts

Entering	**Editor**
	You can define two sets of messages, each comprising 3 lines of 25 characters, which may be inserted at the head or foot of a printout. Proceed as follows: ✔ select the set of messages which you wish to insert : **In heading** or **At foot of page**; ✔ enter **Text 1** from the keypad as described in the Use of the terminal chapter of the user manual; ✔ press  to confirm; ✔ repeat the same procedure to enter **Text 2** and **Text 3**; ✔ press *ESC* repeatedly to return to normal weight display mode.
Zero-setting	It is possible to reset any inserted texts. The option *Zero-setting* only appears in the menu if texts have been inserted.

11.6.22 Setup Menu/Personalizations/Files

Memory status	You can verify how much of the terminal memory is occupied and, if necessary, recover used memory. The recovery operation may take a few minutes. Do not switch off the terminal during this operation otherwise data may be lost from memory.
Files status	**Product code, Preset tares, Prod. Code Total, Generic Code Total.**
	The number of files and their functions may vary according to the operating mode selected. Each of these files can be customized in order to optimise memory use to suit the type of terminal application. The customizing procedure allows you to vary the size of each file by defining the number of elements that it may contain. To customize a file, position the cursor in correspondence with the file and press *SELECT*. You can create a new file by selecting **Create**, delete an existing file by selecting **Delete**, or change the size of a file by selecting **Resize**. To increase the size of the file, select **Increase** and follow the instructions on the terminal display; to decrease the size of a file select **Reduce**.

	When a file exceeds the maximum permitted size, the terminal will display a warning that there is insufficient space available. In this case, if you still wish to proceed, you will have to reduce the size of the other files. Care must be taken when reducing the size of a file, as this could lead to the loss of data. If the size reduction affects memory areas which contain data , these must first be reset before the file can be resized.
Zero-setting	**Product Code, Preset tares, General Total, Partial Total, Prod. Code Total, Generic Code Total, Complete Reset**
	It is possible to reset the contents of the individual files or reset the memory completely. The latter operation results in the loss of all the data stored in the terminal memory.

11.6.23 Setup Menu/Personalizations/Prints-Customized transmis. memorized

Allows you to delete any customized printouts and/or transmissions from the memory (**Delete all**).

⚠ CAUTION ⚠

This operation permanently deletes customized printouts from memory. To restore them, the terminal must be reconfigured using the program supplied by the Manufacturer (see par. 11.6.7 on page 2-61).

11.6.24 Setup Menu/Personalizations/Backup-Restore

This submenu contains the file transfer functions of Backup and Restore.

The files are transferred using a program on a PC which allows the data in the terminal memory to be saved in binary files. These files can be subsequently transferred back to the original terminal or to another terminal of the same model. It also is possible to connect two D410 terminals and transfer data directly from one to the other without using a PC (file cloning).

Data transmission is normally performed via a free serial port. The terminal configures the communication parameters automatically. The selected port, transmission rate, etc. are indicated on the display (normally COM1 4800, 8, N, 1). On completion of the backup-restore operation, the previous parameter settings are restored.

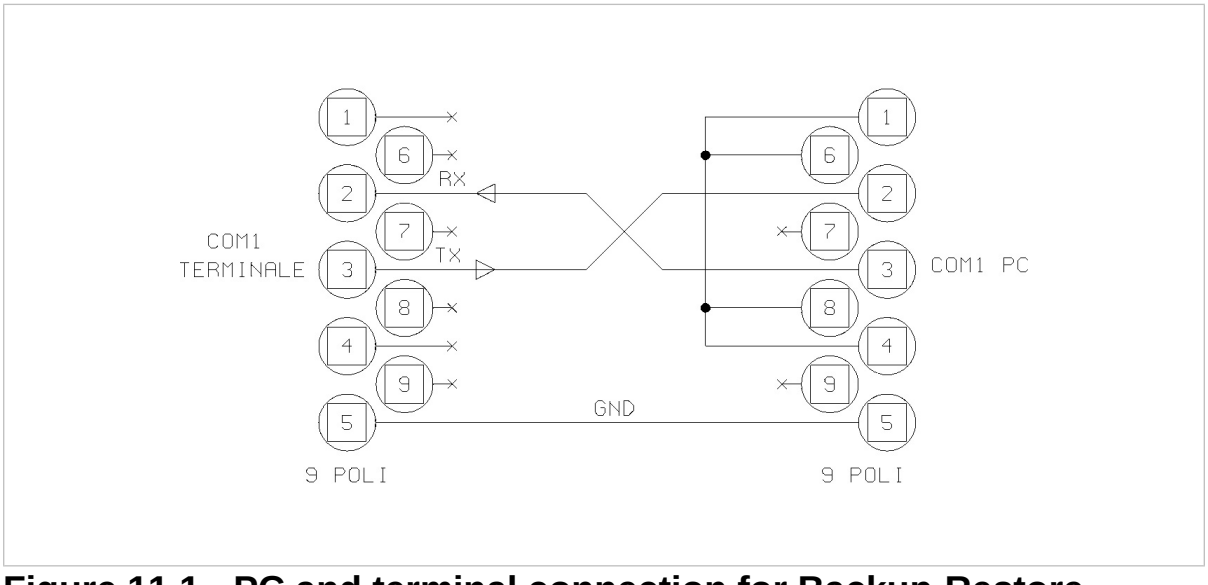

Figure 11.1 - PC and terminal connection for Backup-Restore
(log0151.gif)

To **transfer files from the terminal to a Personal Computer** proceed as follows:

- ✔ use a communication program that contains the *KERMIT* transfer mode for binary files (e.g. Windows Hyperterminal), and set the same communication parameter settings as the terminal;
- ✔ connect the terminal to the PC using a serial line cable as indicated in *Figure 11.1 on page 2-88*
- ✔ if you want to transfer one file at a time, use the *Backup* function; select the file to be transferred and confirm by pressing EN. If you want to transfer all the files select *Backup all*.
- ✔ The transfer procedure now starts. Put the PC kermit reception mode. The terminal and the PC will display the name of the file and the percentage of data transferred.
- ✔ On completion of the transfer, if the *Backup all* function was used, press *ESC* on the terminal to return to normal weight display mode; if the *Backup* function was used, select the next file to be transferred (if any) and repeat the procedure.

On completion of the operation, the binary files relative to the terminal files can be found in the specific directory on the PC, for example *PRODFILE* will contain the product file.

If there is already a file with this name in the directory, it will not be overwritten but the new file will be saved with a number appended to the filename, e.g. *PRODFILE1*.

To **transfer files from a Personal Computer to the terminal** proceed as follows:

- ✔ go to the directory containing the previously transferred files;
- ✔ connect the terminal to the PC using a serial line cable as previously described in the Backup procedure;
- ✔ select the *Restore* function on the terminal; this function allows you to transfer one file at a time from a PC to the terminal;
- ✔ on the PC, select the Kermit mode send procedure for the file to be transferred to the terminal;
- ✔ a message will be displayed informing you whether the transmission was completed successfully.

⚠ CAUTION ⚠

The name of the file to be transferred must the same as that of the previously received file. Filenames with added numbers must be renamed.

For example, change the name of PRODFILE1 to PRODFILE before transferring it.

The management of files on the PC is the responsibility of the user.

- ✔ return to the submenu *Restore* to transfer further files and repeat the procedure.

11.7 Test procedures

To access terminal function tests, press  on power up and follow the menu path:

select language>Terminal Tests>select test

11.7.1 Terminal Tests/Serial Ports

✔ Connect the "blind" connector to the ports.

The term "blind" connector denotes a connector that connects the inputs to the outputs.

For RS232, TX with RX and CTS with RTS.

For RS422, TX+ with RX+, TX- with RX-.

(See drawings in the Consignment and installation chapter of the user manual)

11.7.2 Terminal Tests/Inputs-Outputs

As in the serial port tests, you will need to prepare blind connectors that connect the inputs directly to the outputs of the same number.

For example, connect input 01 with output 01. Refer to the Consignment and installation chapter and Options chapter of the user manual for these connections.

11.7.3 Terminal Tests/Keypad

Follow the instructions given on the display.

11.7.4 Terminal Tests/Terminal Configuration Report

If a printer port has been enabled through the relative menu, the terminal configuration report will be printed via this port. If no port has been enabled, connect a printer and a PC to the COM1 serial port with fixed 9600,8,N,1 configuration.

The overall setup of the terminal will be transmitted to it.

11.7.5 Terminal Tests/Analogue output

To calibrate the output voltage, connect a tester with 10V capacity to the terminals. Adjust the output using the keys indicated on the display to obtain a voltage reading between 0 and 10V.

To calibrate the output current, proceed in the same way using an ammeter.

You can also select the *Complete calibr.* item of the menu to calibrate both values (current and voltage)..

11.7.6 Terminal Tests/Battery

Indicates the voltage of the internal lithium battery.

11.8 Repeater scale

The following paragraphs describe the parameters required to set up the repeater scale Refer to all paragraphs from *par. 11.6.7 on page 2-61* to *par. 11.6.24 on page 2-88* for the Customizing Menu and *par. 11.7 on page 2-91* for the Test procedures.

11.8.1 Setup Menu/Repeater scale/Repeater scale parameters/Serial port/Com xy

The parameters listed below must be entered in an identical way to the ones in the main terminal if this latter is to dialogue with the slave.

Baud rate	**600, 1200, 2400, 4800, 9600, 19200, 38400,57600,115200**
Bit number	**7,8**
Stop bit number	**1,2**
Parity	**Even, Odd, None**
Communication interface	**RS232, RS422, RS485**
Serial com control	**Hardware, Software, None**
	Hardware: the CTS and RTS signals are used. The CTS input signal must be set at +12V to enable transmission on the TX pins. The terminals sets the RTS output signal at +12V to signal that it is ready to receive (only available on COM1). Software: transmission of character <XON>(11H) enable transmission; <XOFF>(13H) suspend transmission.

11.8.2 Setup Menu/Repeater scale/Repeater scale parameters/String

Extended	See *par. 10.2.2 on page 2-11*
	Comunication
	You can select the type of dialogue between the slave and main terminal: ✔ **Full-duplex:** the communication signals can be transferred at the same time in both directions; ✔ **Half-duplex:** the signals can flow in one single direction at a timer along the transmission line.
	Automatic printing
	Select **YES** to enable the extended string to be automatically printed, otherwise select **NO**.
	Ranges
	The range selected in the installation phase can be displayed.
	Division
	This displays the division value (in the selected unit of measurement) entered during the installation phase.
	Capacity
	This displays the capacity value entered during the installation phase.
	1st range capacity
	This displays the 1st range capacity value entered during the installation phase.

	2nd range capacity
	This displays the 2nd range capacity value entered during the installation phase.
CB	See *par. 10.2.1 on page 2-10*
	Unit of measurement
	Displays the unit of measurement selected during the installation phase.
	Division
	Displays the minimum division value (expressed in the selected unit of measurement) selected during the installation phase.
Visual	See *par. 10.2.4 on page 2-14*
	Unit of measurement
	Displays the unit of measurement selected during the installation phase.
	Division
	Displays the minimum division value (expressed in the selected unit of measurement) selected during the installation phase.
Cma	See *par. 10.2.6 a pag. 2-15*
	No. terminal to interrogate: enter as explained in the Use of the terminal chapter of the user manual.
	Repeater terminal No.: enter as explained in the Use of the terminal chapter of the user manual.

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