

# **GSC400 Series**

## Automatic Engine Controller



## GSC400 Automatic Engine Controller

Installation and User Manual Full Version File: GSC400 Rev1.2.doc, April 2006

#### Thank You For Purchasing This DynaGen Product

#### **Please Read Manual Before Installing Unit**

## **Receipt of Shipment and Warranty Return Information**

Upon receipt of shipment, carefully remove the unit from the shipping container and thoroughly examine the unit for shipping damage. In case of damage, immediately contact the carrier and request that an inspection report be filed prior to contacting DynaGen.

All returned items are to be shipped prepaid and include a Return Material Authorization (RMA) number issued by DynaGen. RMA forms are available by contacting DynaGen Technical Support through the contact methods listed below.

## **Limited Warranty**

DynaGen will repair or replace any GSC400 series engine controller which proves to be defective under normal and proper use within **Three Years** from the date of shipment. This constitutes the only warranty and no other warranty shall be implied.

#### We welcome your comments and suggestions. Please contact us at:

DynaGen Technologies Inc. Phone: 1-888-396-2436 (902) 562 0133 Fax: (902) 567 0633 Email: support@dynagen.ca WEB SITE: www.dynagen.ca

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## **GSC400 Specifications**

| VDC Rating      | 12/24 VDC   |   |                        |  |  |  |
|-----------------|---|---|------------------------|--|--|--|
| DC Power Cons.  | 25 mA @ 12 VDC  |   |                        |  |  |  |
| Operating Temp  | $-40^{\circ}$ C to $+85^{\circ}$ C ( $-40^{\circ}$ F to $+185^{\circ}$ F) |   |                        |  |  |  |
| Function        | Function Selection Range  |   |                        |  |  |  |
| Selection       | Speed Sensing   | Generator pickup  | 0-300vac. 0-3600rpm    |  |  |  |
| Range           | Speed Sensing   | Magnetic pickup   | 0-300vac, 0-3600rpm    |  |  |  |
| 6               | Voltage Sensing   | Single phase.   | Max 700vac. +/- 1%     |  |  |  |
|                 |   | Three phase.  | Max 700vac. $+/-1\%$   |  |  |  |
|                 |   | Delta. Wye  | Max 700vac. $\pm -1\%$ |  |  |  |
|                 | Current Sensing*  | Enable/Disable  | Max 5A +/- 1%          |  |  |  |
|                 | Frequency Sensing   | Enable/Disable  | 1 - 100  HZ            |  |  |  |
|                 | Engine Temp   | GND=Fail. Open=Fail                                       | 10-265°F. 10-265°C     |  |  |  |
|                 | 0'1 D   |   |                        |  |  |  |
|                 | Oil Pressure  | GND=Fail, Open=Fail                                       | 0-90 PSI, 0-90 Kpa     |  |  |  |
|                 | Oil Level   | GND=Fail, Open=Fail                                       | 0-90%                  |  |  |  |
|                 | Fuel Level  | GND=Fail, Open=Fail                                       | 0-100%                 |  |  |  |
|                 | Engine Logic  | Delay to start  | 0 - 60 seconds         |  |  |  |
|                 |   | Pre-heat  | 0 - 60 seconds         |  |  |  |
|                 |   | Crank   | 3-60 seconds           |  |  |  |
|                 |   | Rest Time   | 1 - 60 seconds         |  |  |  |
|                 |   | Mid Heat  | 0-60 seconds           |  |  |  |
|                 |   | Crank attempts  | 1-60 tries             |  |  |  |
|                 |   | False restart   | Enable, Disabled       |  |  |  |
|                 |   | Post heat   | 0-60 seconds           |  |  |  |
|                 |   | Warm-up   | 0-600 seconds          |  |  |  |
|                 |   | Cooldown  | 0-600 seconds          |  |  |  |
|                 |   | Crank oil pressure  | 0-90 KPa               |  |  |  |
|                 |   | Crank Disconnect  | 100-2000 RPM           |  |  |  |
|                 | Analog Input  | Input 2, 5-7 (High Z)                                     | Gnd=Fail, Open=fail    |  |  |  |
|                 |   | Input 3-4 (Low Z)   | 7mA Max                |  |  |  |
|                 | Digital Input   | Input A-D (Sw to Bat)                                     | Bat=Fail, 7mA Max      |  |  |  |
|                 |   | Input E-H (Sw to Gnd)                                     | Gnd=Fail, 7mA Max      |  |  |  |
|                 | Digital Output  | Output A-H  | 300 mA Max             |  |  |  |
|                 |   | Extra Relay   | 40A Max                |  |  |  |
|                 | Exerciser   | Enable, Disable   | 10-240 Minutes         |  |  |  |
|                 | Battery Recharge  | Enable, Disable   | 10-240 Minutes         |  |  |  |
|                 | Password  | 4-Digit   | 0-9                    |  |  |  |
| LCD Display     | 128x64 Graphic displa   | y, Backlit, 60° viewing angle                             | е,                     |  |  |  |
|                 | LCD operating temperation   | ature $-30^{\circ}$ C to $+60^{\circ}$ C $(-22^{\circ}$ F | to +140°F)             |  |  |  |
| LED Display     | Red, Green, Yellow LH   | ED representation, Daytime                                | Visible,               |  |  |  |
|                 |   |   |                        |  |  |  |
| Programming     | Manual, Software, Fiel  | d upgradeable   |                        |  |  |  |
| J1939 Interface | Low emission capable  | -   |                        |  |  |  |
| Relays**        | Replaceable 40A relay   | s for Crank, Fuel, Extra outp                             | out. 12 or 24VDC Coil  |  |  |  |
| Dimensions      | W x H x D , 139 x 113 x 65 mm (5.47 x 4.45 x 2.56 in.)                    |   |                        |  |  |  |
| Weight          | 0.45 Kg (1.0 Lb)  |   |                        |  |  |  |

\*Use of Industry Standard CT Required. \*\* 40A output at room temperature.

#### 1:0 GSC400 Controller Series:

The GSC400 automatic engine controller is specifically designed for advanced monitoring of power generation systems. The GSC400 monitors engine logic features as well as engine characteristics.

The GSC400 automatic engine controller's advanced circuitry is specifically designed to monitor engine logic. Engine logic consisting of the start and safe shutdown of the engine are included in the GSC400 and is user adjustable allowing preference settings of options and timing. The engine controller will control the starting of the engine, delays, cranking, false restarts etc. Engine shutdowns are monitored allowing delays and cool down periods. The GSC400's engine logic features will allow engine protection in the event of abnormal starting /stopping sequences.

The GSC400 will continuously and effectually monitor engine characteristics. Engine characteristics such as temperature, pressure, RPM, voltage, current and coolant levels are closely monitored to protect the engine from any malfunctions. The GSC400 can be user adjustable to sound an audio alert to warn when a malfunction is in progress before actually shutting down the engine. The GSC400 will automatically shutdown the engine, depending upon the user settings, before any damage is afflicted to the engine.

All GSC400 automatic engine controllers incorporate an LCD display and LED indications. The LCD is used for multi-tasks including displaying dates, time, menu settings, status readouts etc.

#### GSC400 Front View



#### GSC400 Back View



2:0 Receiving, Handling, and Storage



Every effort is made to ensure that your GSC400 engine controller arrives at its destination undamaged and ready for installation. The packing is designed to protect the GSC400 internal components as well as the enclosure. Care should be taken to protect the equipment from impact at all times. Do not remove the protective packaging until the equipment is at the installation site and ready to be installed.

When the GSC400 reaches its destination, the customer should inspect the shipping box and controller for any signs of damage that occurred during transportation. Any damage should be reported to a DynaGen representative once a through inspection is complete.

A shipping label affixed to the shipping box includes a variety of product and shipping information, such as items and Customer numbers. Make certain that this information matches your order information.

Each GSC400 controller is packaged in its own box. Do not discard the packing material until the controller is ready for installation.

Important documents will be found inside the GSC400 controller protective packaging box including the GSC400 user and installation manual and system wiring diagrams.



As previously mentioned, each GSC400 engine controller is packaged in its own individual box. Protect the equipment from impact at all times and do not carelessly stack. Once the controller is at the installation site and ready to be installed, the packaging material may be removed.



Although well packaged, this equipment is not suitable for outdoor storage. If the GSC400 is to be stored indoors for any period of time, it should be stored with its protective packaging in place. Protect the controller at all times from excessive moisture, dirty conditions, corrosive conditions, and other contaminants. It is strongly recommended that the package-protected equipment be stored in a climate-controlled environment of -20 to 65°C (-4 to 149°F), with a relative humidity of 80% or less. Do not stack other equipment on top of the stored controllers.

3.0 GSC400 Product Number Identification:



The GSC400 series product numbering scheme provides significant information pertaining to a specific model. The product Number Identification Table (see Table 1) provides the required interpretation information. An example is offered to initially simplify the process.

A product number GSC400-X-XX-XX would consist of a combination of information from the following table.

| Position 1-6  | Position 8  | Position 10-11       | Position 13-14               |
|---------------|-------------|----------------------|------------------------------|
| Series        | Place Value | DC Voltage           | Labeling                     |
| GSC400=GSC400 | No Meaning  | 12=12VDC<br>24=24VDC | LS=Standard<br>LX=Customized |

#### TABLE1: IDENTIFICATION TABLE

**Example:** The product number GSC400-0-12-LS would be described as follows:

A GSC400 series automatic engine controller configured for a 12 VDC system, which includes standard labeling.

A GSC400 serial number would be displayed as:

#### GSC400-0-12-LS-00000



All GSC400 engine controllers are factory tested and approved. Customer installation requires the mounting of the controller as well as all external wiring for normal operation. Once the GSC400 engine controller is properly installed, it should be visually inspected and approved before any testing is performed.

#### 4:2 Mounting Location:

The GSC400 engine controller must be properly mounted for safe operation. Caution must be taken at the installation site to make sure the site is free from excessive moisture, fluctuating temperature ranges, dust, corrosive materials etc. The controller should be safely mounted in a secure location using the 3 mounting screws provided. See mounting location in figure 1.



Caution: Mounting screws must be installed at the recommended torque of 10 inch pounds.

#### 4:2.1 GSC400 Mounting Dimensions:



#### 4:3 GSC400 Typical Connector Layout:



Electrical Installation Note

Many electrical connections need to be installed to the GSC400 for proper operation. Wire harnesses and/or wire harness plug connectors may be supplied to the customer upon request. Wire harnesses/connectors would include:

- Two (2) 6-position connectors (2x3) for AC current sensing and RS485 Input.
- One (1) 4-position connector (2x2) for J1939.
- One (1) 8-position connector (2x4) for Analog Input.
- One (1) 10-position connector (2x5) for Digital Output.
- One (1) 12-position connector (2x6) for Digital Input.

Additionally there are several 1/4" blade type quick connect terminals for the higher voltage/current connections. Quick connects would include:

- Two (2) Quick connects for speed sensing.
- Four (4) Quick connects for AC voltage sensing.
- Four (4) Quick connects for power connection.
- Four (4) Quick connects for Fuel, Crank and extra relay connection.

#### 4:4 GSC400 Typical Connector Information:





AC power may carry high Voltage/Current which can cause serious injury or death. De-energize all AC power sources before any connections are performed.

AC electrical connections need to be applied to the GSC400 for proper AC voltage sensing. AC power is supplied to the AC Voltage Sensing blade terminals located on the GSC400. Connections would be installed as follows:

In single phase applications

- Phase A to terminal Phase A
- Phase B to terminal Phase B
- Neutral to terminal Neutral

In three phase applications

- Phase A to terminal Phase A
- Phase B to terminal Phase B
- Phase C to terminal Phase C
- Neutral to terminal Neutral

In center tapped delta applications

- Phase A to terminal Phase A
- Phase B to terminal Phase B
- Phase C to terminal Phase C
- Neutral to terminal Neutral



AC VOLTAGE SENSING



AC power may carry high Voltage/Current which can cause serious injury or death. De-energize all AC power sources before any connections are performed.

Current transformers need to be applied to the electrical wiring between the power source and load connections for current sensing. Current transformers are supplied to the AC Current Sensing connector located on the GSC400. Connections would be installed as follows:



In single phase applications

• Phase A to terminals Phase A\*

In three phase applications

- Phase A to terminals Phase A\*
- Phase B to terminals Phase B\*
- Phase C to terminals Phase C\*

In center tapped delta applications

- Phase A to terminals Phase A\*
- Phase B to terminals Phase B\*
- Phase C to terminals Phase C\*

\*White wire assumed positive \*Black wire assumed negative



<u>NEVER</u> energize AC power with AC current sensing connector unplugged form GSC400. An energized unplugged connector could result in severe injury or death. Never unplug energized connector.



AC CURRENT SENSING

#### 4:7 GSC400 AC Wiring Diagram:



#### 4:8 GSC400 DC Wiring Diagram:



#### 4:9 GSC400 Analog Input Wiring Diagram:



#### 4:10 GSC400 Digital Input Wiring Diagram:



#### GSC400 12/24VDC SYSTEM OPERATION





The GSC400 controller is designed to operate in either 12 or 24 VDC system voltages. When operating in 12VDC systems the fuel, crank and extra relays need to be the proper 12VDC relay type. When operating in 24VDC systems these relays need to be the proper 24VDC relay type. Contact the factory if relays are required.

Approved relays for 12 or 24VDC system operation are as follows:

- AZETTLER AZ973-1C-12DC for 12VDC operation
- AZETTLER AZ973-1C-24DC for 24VDC operation

**GSC400 Fuse Protected 40A Relay Output** 





Output relays are protected by onboard 40A fuse protection.

RELAY

Smaller amperage fuses from many automotive stores may be used in place of the higher current 40A. If installing lower amperage fuse protection be certain that current draw does not exceed the fuse current limit.

An approved 40A fuse is as follows:

31

Ş

Fuel

40A Onboard Replaceable

**Output Relays** 

LITTLEFUSE – 257040 (32VDC, 40A, Auto fast Action)

FUSE

**Relay Output Protected** By 40A Fuse

#### **GSC400** Connector Details



#### **GSC400** Quick Fit Terminal

The GSC400 quick Fit terminals are used for high power connections. Controller relay outputs are also connected to the quick fit terminal section.

| Terminal    | Wire Size<br>(AWG) | *Current max. | Function                    |
|-------------|--------------------|---------------|-----------------------------|
| Crank       | 12                 | 40A           | Crank Output Terminal       |
| Battery +   | 12                 | 40A           | Positive Battery Terminal   |
| Battery -   | 12                 | 40A           | Negative Battery Terminal   |
| Fuel        | 12                 | 40A           | Fuel Output Terminal        |
| Extra Relay | 12                 | 40A           | Extra Relay Output Terminal |
| Speed 1     | 18                 | 100mA         | Speed Signal Connection     |
| Speed 2     | 18                 | 100mA         | Speed Signal Connection     |

\*Total controller current output (max 60A)

#### **GSC400** Analog Input Connection

The GSC400 analog input connector is used to connect analog input devices to the controller such as switches or senders. Single wire switch/senders may be connected to the proper input terminal with grounding supplied at the sender itself. Two wire switch/senders must be grounded to the ground terminal on the connecter. If more then two 2-wire switch/senders are used, sender grounds must be tied together at the ground terminal on the connecter.

| Terminal<br>Detail | Terminal<br>Location | Wire Size<br>(AWG) | Current<br>max. | Function                   |
|--------------------|----------------------|--------------------|-----------------|----------------------------|
| Ground             | 1                    | 18                 | 7mA             | Ground Terminal Connection |
| Input 2 - High     | 2                    | 18                 | 7mA             | Configurable <sup>1</sup>  |
| Input 3 - Low      | 3                    | 18                 | 7mA             | Configurable <sup>2</sup>  |
| Input 4 - Low      | 4                    | 18                 | 7mA             | Configurable <sup>2</sup>  |
| Input 5 - High     | 5                    | 18                 | 7mA             | Configurable <sup>1</sup>  |
| Input 6- High      | 6                    | 18                 | 7mA             | Configurable <sup>1</sup>  |
| Input 7- High      | 7                    | 18                 | 7mA             | Configurable <sup>1</sup>  |
| Ground             | 8                    | 18                 | 7mA             | Ground                     |

<sup>1</sup>Senders requiring high pull-up use input 2, 5, 6, 7 which use high impedance pull-up <sup>2</sup>Senders requiring low pull-up use input 3, 4 which use low impedance pull-up

#### **GSC400 Digital Input Connection**

The GSC400 digital input connector is used to connect digital input devices to the controller such as senders. Single wire senders may be connected to the proper input terminal with grounding supplied at the sender itself. Two wire senders must be grounded to the ground terminal on the connecter. If more then two 2-wire senders are used, sender grounds must be tied together at the ground terminal on the connecter. Start/Stop and Emergency stop are energized to ground only.

| Terminal      | Terminal | Wire Size | Current | Function                           |
|---------------|----------|-----------|---------|------------------------------------|
| Detail        | Location | (AWG)     | max.    |                                    |
| Input H - GND | 1        | 18        | 7mA     | Configurable*                      |
| Input G - GND | 2        | 18        | 7mA     | Configurable*                      |
| Input F - GND | 3        | 18        | 7mA     | Configurable*                      |
| Input E - GND | 4        | 18        | 7mA     | Configurable*                      |
| Input D - BAT | 5        | 18        | 7mA     | Configurable*                      |
| Input C - BAT | 6        | 18        | 7mA     | Configurable*                      |
| Input B - BAT | 7        | 18        | 7mA     | Configurable*                      |
| Input A - BAT | 8        | 18        | 7mA     | Configurable*                      |
| Emer. Stop    | 9        | 18        | 7mA     | Allows Manual Emergency Stop       |
| Start/Stop    | 10       | 18        | 7mA     | Allows Manual Start/Stop of Engine |
| Dry Con (S/S) | 11       | 18        | 7mA     | Dry Contacts of Start/Stop Relay   |
| Ground        | 12       | 18        | 7mA     | Ground Terminal Connector          |

\*See Advanced Setup Menu Chart under Digital Input Setup for possible selections Input A-D (switch to Bat) +Bat = fail, Input E-H (switch to Gnd) Gnd = fail

#### GSC400 RS485 Input Connection

The GSC400 RS485 input connector is used for serial data communications. This connector may be used for software programming of the GSC400 using the GSC400 configurator software.

| Terminal | Terminal | Wire Size | Current | Function                   |
|----------|----------|-----------|---------|----------------------------|
| Detail   | Location | (AWG)     | max.    |                            |
| RS485-A  | 1        | 18        | 7mA     | RS485 Connection           |
| Ground   | 2        | 18        | 7mA     | Ground Terminal Connection |
| RS485-B  | 3        | 18        | 7mA     | RS485 Connection           |
| RS485-A  | 4        | 18        | 7mA     | RS485 Connection           |
| Ground   | 5        | 18        | 7mA     | Ground Terminal Connection |
| RS485-B  | 6        | 18        | 7mA     | RS485 Connection           |

#### GSC400 Digital Output Connection

The GSC400 digital output connector is used to connect up to 8 outputs. Each output can be assigned 1 of the 34 possible selections. Sinking Outputs.

| Terminal | Terminal | Wire Size | Current | Function                 |
|----------|----------|-----------|---------|--------------------------|
| Detail   | Location | (AWG)     | max.    |                          |
| + Bat    | 1        | 18        | 1.5A    | Positive Battery Voltage |
| Output A | 2        | 18        | 200mA   | Configurable*            |
| Output B | 3        | 18        | 200mA   | Configurable*            |
| Output C | 4        | 18        | 200mA   | Configurable*            |
| Output D | 5        | 18        | 200mA   | Configurable*            |
| Output E | 6        | 18        | 200mA   | Configurable*            |
| Output F | 7        | 18        | 200mA   | Configurable*            |
| Output G | 8        | 18        | 200mA   | Configurable*            |
| Output H | 9        | 18        | 200mA   | Configurable*            |
| + Bat    | 10       | 18        | 1.5A    | Positive Battery Voltage |

\*See Advanced Setup Menu Chart under Digital Output Setup for possible selections

#### GSC400 AC Voltage Sensing Connection

The GSC400 AC Voltage Sensing connector is used to measure the level of AC voltage being supplied to the system.

| Terminal | Wire Size<br>(AWG) | Current max. | Function                      |
|----------|--------------------|--------------|-------------------------------|
| Phase A  | 18                 | 7mA          | Monitor Generated AC Voltage  |
| Phase B  | 18                 | 7mA          | Monitor Generated AC Voltage  |
| Phase C  | 18                 | 7mA          | Monitor Generated AC Voltage  |
| Neutral  | 18                 | 7mA          | AC Voltage Neutral connection |

#### GSC400 AC Current Sensing Connection

The GSC400 AC Current Sensing connector is used to measure the level of AC current being drawn from the load.







It is extremely important to connect each phase to the appropriate terminal location. Never mix phase inputs. Always match terminal details to the matching terminal location.

| Terminal | Terminal | Wire Size | Current | Function                    |
|----------|----------|-----------|---------|-----------------------------|
| Detail   | Location | (AWG)     | max.    |                             |
| Phase A  | 1        | 18        | 5A      | Phase A current sensing CT- |
| Phase B  | 2        | 18        | 5A      | Phase B current sensing CT- |
| Phase C  | 3        | 18        | 5A      | Phase C current sensing CT- |
| Phase A  | 4        | 18        | 5A      | Phase A current sensing CT+ |
| Phase B  | 5        | 18        | 5A      | Phase B current sensing CT+ |
| Phase C  | 6        | 18        | 5A      | Phase C current sensing CT+ |

### GSC400 J1939 Canbus Connection

The GSC400 J1939 Canbus connector is used to communicate between J1939 complaint engines.

| Terminal | Terminal | Wire Size | Current | Function                   |
|----------|----------|-----------|---------|----------------------------|
| Detail   | Location | (AWG)     | max.    |                            |
| CANH     | 1        | 18        | 7mA     | CANH Connection            |
| Ground   | 2        | 18        | 7mA     | Ground Terminal Connection |
| CANL     | 3        | 18        | 7mA     | CANL Connection            |
| Ground   | 4        | 18        | 7mA     | Ground Terminal Connection |

#### 5:0 GSC400 Operation Modes:

The GSC400 incorporates 3 modes of operation:

- 1. OFF Mode
- 2. AUTO Mode
- 3. Manual Run Mode
- OFF Mode When the GSC400 is set to the Off Mode, starting will be disabled. No automatic controls will be initiated. The Off Mode may be initiated when no engine controls are required or when the menu system requires adjustment.
- 2. AUTO Mode When the GSC400 is set to the Auto Mode, automatic starting will be enabled. Auto Mode allows for the automatic control of the engine. Possible causes of starting include start/stop, battery recharge and exerciser features. Failures will be automatically detected allowing for safe engine operation.
- Manual Run Mode When the GSC400 is set to the manual run Mode, starting will be enabled. Start Mode allows for immediate manual engine starting and operation. When in Start Mode, the engine will run until the OFF Mode is chosen or a failure is recognized. Controller must be in auto mode to initiate Manual run.



Low Costan

EPS Supply

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6:0 GSC400 Menu System:

The GSC400 utilizes an advanced yet user friendly menu system. The menu system can be initiated to perform adjustments within the GSC400. Adjustments can range from simple basic selections including time settings to more advanced selections including engine logic, input selection, output selection etc. Although the GSC400 is shipped factory configured either to its default or customer requested ranges, the internal menu system can be easily initiated for adjustments. With the controller in the off mode, the menu system may be selected simply by pressing the enter button.



Press "OFF" followed by "ENTER" to initiate GSC400 Menu System. Scroll using the  $\bigwedge$  and  $\bigvee$  buttons on the GSC400. Enter selections by depressing the enter button  $\underbrace{Enter}_{\underline{scred}}$ 





1

Off



2

The backlight display will illuminate automatically upon button activation. The backlight will stay on for a period of 60 seconds.

#### 6:1 GSC400 Controller Menu Overview:

#### The GSC400 Controller Features the Following Menu Functions:

- 1. Clock Setup
- 2. Basic Setup
- 3. Advanced Setup
- 4. Failure History
- 9:00 AM DEC 01 ■ BACK CLOCK SETUP BASIC SETUP ADVANCED SETUP FAILURE HISTORY

## **6:2 CLOCK SETUP:**

| FUNCTION | SELECTION AND RANGE              |
|----------|----------------------------------|
| Back     | Used to go back to previous menu |
| Year     | 2000 - 2099                      |
| Month    | 01-Jan to 12-Dec                 |
| Date     | 01-31                            |
| Day      | Monday - Sunday                  |
| Hour     | 00-23                            |
| Minute   | 00-59                            |
| 12/24    | 12/24 hour time display          |

- **1. Year:** User selectable allowing current year LCD display.
- **2. Month:** User selectable allowing current month LCD display.
- **3. Date:** User selectable allowing current date LCD display.
- **4. Day:** User selectable allowing current day LCD display.
- **5. Hour:** User selectable allowing current hour LCD display. Hour must always be set in 24 hour time regardless of the 12/24 display setting.
- **6. Minute:** User selectable allowing current minute LCD display.
- **7. 12/24:** User selectable allowing current time LCD display. Time may be displayed in 12/24 hour status.

## **6:3 BASIC SETUP:**



| FUNCTION         | SELECTION AND RANGE |
|------------------|---------------------|
| Contrast Adjust  | 5-95 %              |
| Page Roll Delay  | 1-10 s              |
| State Roll Delay | 1-10 s              |

Contrast Adjust: User selectable allowing different percent LCD contrast ratios.
 Page Roll Delay: User selectable allowing page roll delay times during run mode.
 State Roll Delay: User selectable allowing state roll delay times during run mode.



The contrast and delay settings will be automatically temperature compensated below 0° C. The compensated settings will allow the LCD display to be better viewable at lower temperatures. Please note that this is an automatic compensation and does not effect the actual contract adjust setting. If the controller is set for a 50% brightness level the display will stay at the level through a temperature change.

## **6:4 ADVANCED SETUP:**

The GSC400 incorporates an advanced setup menu function. Advanced setup features include input, output and other advanced settings which are adjustable by the user if required. See the possible advanced setup menu selections on the following page.

A password is required to be correctly entered allowing access to the advanced menu selections. The password will consist of a four digit number. Each number needs to be selected using the up or down arrows on the GSC400. Simply choose the correct password number for each selected position by scrolling to the proper number followed by the enter button. The default company password will be 0 0 0 0. The password may be changed anytime. See Password Setup section.

The Advanced Setup menu on the GSC400.

User Manual for the GSC400 Series Automatic Engine Controller





| ADVANCED SETUP  |  |
|---|--|
| BACK  |  |
| J1939 Setup   |  |
| Engine Temp.  |  |
| Oil Pressure  |  |
| Fuel Level  |  |
| And the local second |  |



**Advanced Setup Menu** 

| SELECTION AND RANGE |   |
|---------------------|---|
| Manufacturer        | Select J1939 ECU manufacturer   |
| Display Group 1     | Enable, Disable   |
| Display Group 2     | Enable, Disable   |
| Input Pin           | Reserve, Analog 2-7   |
| Signal Source       | J1939, Switch input, Sender   |
| Bypass Delay        | 0-60 Seconds  |
| Switch Setting      | GND = Fail, Open = Fail   |
| Shorted Sender      | Disable, Warning, Shutdown  |
| Open Sender         | Disable, Warning, Shutdown  |
| Units               | Fahrenheit, Celius  |
| Warning Level       | 10-265°F, 10-265°C  |
| Failure Level       | 10-265°F, 10-265°C  |
| Input Pin           | Reserve, Analog 2-7   |
| Signal Source       | J1939, Switch input, Sender   |
| Bypass Delay        | 0-60 Seconds  |
| Switch Setting      | GND = Fail, Open = Fail   |
| Shorted Sender      | Disable, Warning, Shutdown  |
| Open Sender         | Disable, Warning, Shutdown  |
| Units               | PSI, KPa  |
| Warning Level       | 0-90 PSI, 0-90 KPa  |
| Failure Level       | 0-90 PSI, 0-90 KPa  |
| Input Pin           | Reserve, Analog 2-7   |
| Signal Source       | J1939, Switch input, Sender   |
| Bypass Delay        | 0-60 Seconds  |
| Switch Setting      | GND = Fail, Open = Fail   |
| Shorted Sender      | Disable, Warning, Shutdown  |
| Open Sender         | Disable, Warning, Shutdown  |
| Units               | Percentage  |
| Warning Level       | 0-90%   |
| Failure Level       | 0-90%   |
|                     | S<br>Manufacturer<br>Display Group 1<br>Display Group 2<br>Input Pin<br>Signal Source<br>Bypass Delay<br>Switch Setting<br>Shorted Sender<br>Open Sender<br>Units<br>Warning Level<br>Failure Level<br>Input Pin<br>Signal Source<br>Bypass Delay<br>Switch Setting<br>Shorted Sender<br>Open Sender<br>Units<br>Warning Level<br>Failure Level<br>Input Pin<br>Signal Source<br>Bypass Delay<br>Switch Setting<br>Shorted Sender<br>Open Sender<br>Units<br>Warning Level<br>Failure Level<br>Shorted Sender<br>Open Sender<br>Open Sender<br>Open Sender<br>Units<br>Warning Level<br>Failure Level<br>Failure Level<br>Failure Level<br>Failure Level<br>Failure Level |

|               | 0% Fuel Level        | 0-1000 Ohms (data sheet or measured value) |
|---------------|----------------------|--|
| Fuel Level    | 25% Fuel Level       | 0-1000 Ohms (data sheet or measured value) |
| (continued)   | 50% Fuel Level       | 0-1000 Ohms (data sheet or measured value) |
|               | 75% Fuel Level       | 0-1000 Ohms (data sheet or measured value) |
|               | 100% Fuel Level      | 0-1000 Ohms (data sheet or measured value) |
|               | Input Pin            | Reserve, Analog 2-7                        |
| Oil Level     | Signal Source        | J1939. Switch input. Sender                |
|               | Bypass Delay         | 0-60 Seconds                               |
|               | Switch Setting       | GND – Fail Open – Fail                     |
|               | Shorted Sender       | Disable Warning Shutdown                   |
|               | Open Sender          | Disable, Warning, Shutdown                 |
|               | Units                | Percentage                                 |
|               | Warning Level        | 0-100%                                     |
|               | Failure Level        | 0-100%                                     |
|               | Input Pin            | Reserve. Analog 2-7                        |
| Fuel In Basin | Signal Source        | J1939. Switch input. Sender                |
|               | Bypass Delay         | 10-60 Seconds                              |
|               | Switch Setting       | GND – Fail Open – Fail                     |
|               | Shorted Sender       | Disable Warning Shutdown                   |
|               | Open Sender          | Disable, Warning, Shutdown                 |
|               | Units                | Percentage                                 |
|               | Warning Level        | 0-90%                                      |
|               | Failure Level        | 0-90%                                      |
|               | Input Pin            | Reserve, Analog 2-7                        |
| Low Engine    | Signal Source        | J1939. Switch input. Sender                |
| Temperature   | Bypass Delay         | 10-60 Seconds                              |
|               | Switch Setting       | GND – Fail Open – Fail                     |
|               | Shorted Sender       | Disable Warning Shutdown                   |
|               | Open Sender          | Disable, Warning, Shutdown                 |
|               | Units                | Fahrenheit. Celius                         |
|               | Warning Level        | 10-265°F. 10-265°C                         |
|               | Failure Level        | 10-265°F, 10-265°C                         |
|               | ~                    |  |
|               | Signal Source        | J1939, Mag pickup, Gen output              |
| Spd Sensing   | Rated Freq           | 10-9990 Hz                                 |
|               | Rated RPM            | 200-4000 RPM                               |
|               | Over Speed Warn      | 100-5000 RPM                               |
|               | Over Speed Fail      | 100-5000 RPM                               |
|               | Under Speed Warn     | 100-5000 RPM                               |
|               | Under Speed Fail     | 100-5000 RPM                               |
|               | Frequency Disconnect | 1-100 Hz                                   |
| AC Frequency  | Over Freq Warn       | 1-100 Hz                                   |
|               | Over Freq Fail       | 1-100 Hz                                   |
|               | Under Freq Warn      | 1-100 Hz                                   |
|               | Under Freq Fail      | 1-100 Hz                                   |
|               | Voltage Source       | Disable, Wye                               |
| A/C Voltage   | Voltage Display      | Line-Line, Line-Neutral                    |
|               | Voltage Group        | 1-Single, 2-Three, 3-Hi Wye, 4-Three phase |
|               | Over Volt Warn 1     | 0-700 VAC                                  |
|               | Over Volt Fail 1     | 0-700 VAC                                  |
|               | Under Volt Warn 1    | 0-700 VAC                                  |
|               | Under Volt Fail 1    | 0-700 VAC                                  |
|               | Over Volt Warn 2     | 0-700 VAC                                  |
|               | Over Volt Fail 2     | 0-700 VAC                                  |

|                          | Under Volt Warn 2     | 0-700 VAC                         |
|--------------------------|-----------------------|-----------------------------------|
|                          | Under Volt Fail 2     | 0-700 VAC                         |
| A/C Voltage              | Over Volt Warn 3      | 0-700 VAC                         |
| (continued)              | Over Volt Fail 3      | 0-700 VAC                         |
|                          | Under Volt Warn 3     | 0-700 VAC                         |
|                          | Under Volt Fail 3     | 0-700 VAC                         |
|                          | Over Volt Warn 4      | 0-700 VAC                         |
|                          | Over Volt Fail 4      | 0-700 VAC                         |
|                          | Under Volt Warn 4     | 0-700 VAC                         |
|                          | Under Volt Fail 4     | 0-700 VAC                         |
|                          | Current source        | Disable Enable                    |
| A/C Current              | Turns Ratio           | 5 5000 A · 5 A                    |
|                          | Origin Crement Warm 1 | 0.6500 A                          |
|                          | Over Current warn 1   | 0-0500 A                          |
|                          | Over Current Fail 1   | 0-6500 A                          |
|                          | Over Current Warn 2   | 0-6500 A                          |
|                          | Over Current Fail 2   | 0-6500 A                          |
|                          | Over Current Warn 3   | 0-6500 A                          |
|                          | Over Current Fail 3   | 0-6500 A                          |
|                          | Over Current Warn 4   | 0-6500 A                          |
|                          | Over Current Fail 4   | 0-6500 A                          |
|                          | Delay to Start        | 0-60 seconds                      |
| Engine Logic             | Pre-heat Time         | 0-60 seconds                      |
|                          | Crank Time            | 3-60 seconds                      |
|                          | MidHoat Time          | 0.60 seconds                      |
|                          |                       |                                   |
|                          | Crank Rest Time       | 1-60 seconds                      |
|                          | Crank Attempts        | 1-60                              |
|                          | Fuel Crank Rest       | Disable, Enable                   |
|                          | False Restart         | Disable, Enable                   |
|                          | Post-Heat Time        | 0-60 seconds                      |
|                          | ETS On Duration       | 0-30 seconds                      |
|                          | Warm-up Time          | 0-600 seconds                     |
|                          | Crank Disconnect      | 100-2000 RPM                      |
|                          | Cool Down Delay       | 0-600 seconds                     |
|                          | Cronk Oil pros        | 0-90 Psi                          |
|                          | Claik On pies         | 0 70 1 51                         |
| Digital Output Satur     | Extra Relay           | Disable, Warm-Up, ETS,            |
| Digital Output Setup     | Output A              | Pre-heat, Cooldown,               |
|                          | Output B              | Over Crank, High Temp Fail,       |
| All selections apply to  | Output C              | High Temp warn, Low Oil Fail,     |
| each individual output   | Output D              | Low Oil warn. Under Speed Fail.   |
| A                        | Output E              | Under Speed Warn, Over Speed Fail |
| A specific selection may | Output E              | Over Speed Warn, Low Fuel Fail    |
| be mapped to more then   | Output C              | Low Fuel Warn Rattery Fail        |
| one output to allow for  |                       | Dottom Worn Low Coolent Ecil      |
| higher current output.   | Output H              | Battery warn, Low Coolant Fan,    |
|                          |                       | Low Coolant warn, Not in Auto,    |
|                          |                       | Failure, Crank Rest,              |
|                          |                       | Engine Running, Crank On,         |
|                          |                       | Exerciser Alarm, Recharge Alarm   |
|                          |                       | Under Volt Warn, Over volt warn,  |
|                          |                       | Over Amp Warn, Fuel in Basin,     |
|                          |                       | Volt Regulator, Low Temp Warn.    |
|                          |                       | Back Light, Aux Warn.             |
|                          |                       |                                   |

|                         | Exerciser Enable | Disable, enable               |
|-------------------------|------------------|-------------------------------|
| Exerciser setup         | Run Duration     | 10-240 minutes                |
|                         | Pre-Alarm Delay  | 1-20 minutes                  |
|                         | Repeat Frequency | 1-672 hours                   |
|                         | Start Hour       | 0-23                          |
|                         | Start Date       | 1-31                          |
|                         | Input A (Bat)    | Disable, Low Air Pressure     |
| Digital Input Setup     | Input B (Bat)    | Low Hydraulic Pressure,       |
|                         | Input C (Bat)    | EPS Supply Load               |
| All selections apply to | Input D (Bat)    | Alarm Silence, Low Coolant,   |
| each individual input   | Input E (Gnd)    | Volt Select 1, Volt Select 2, |
|                         | Input F (Gnd)    | Idle Mode, Start/Stop         |
|                         | Input G (Gnd)    | Auxilary Warn/Failure         |
|                         | Input H (Gnd)    |                               |
|                         | Low Auto Charge  | Disable, enable               |
| Battery Setup           | Charge Pre-Alarm | 1-60 minutes                  |
|                         | Charge Duration  | 10-240 minutes                |
|                         | Recharge Level   | 7-24 volts                    |
|                         | Low Warn Level   | 7-24 volts                    |
|                         | Low Fail Level   | 7-24 volts                    |
|                         | High Warn Level  | 12-32 volts                   |
|                         | High Fail Level  | 12-32 volts                   |
| Set Password            | Password No. 1   | 0-9                           |
|                         | Password No. 2   | 0-9                           |
|                         | Password No. 3   | 0-9                           |
|                         | Password No. 4   | 0-9                           |

#### 6.4.1 J1939 Setup:

- a.) Manufacturer: Select engine manufacturer from list (John Deere/Volvo).
- b.) Display Group1: Enable/Disable extra display parameters displayed while running.
- c.) Display Group2: Enable/Disable extra display parameters displayed while running.

| Engine<br>Manufacturer | Display Group 1  | Display Group 2                                       |
|------------------------|--|---|
| John Deere             | Percent Engine Torque,<br>Percent Friction Torque,<br>Percent Load | Intake Temperature,<br>Fuel Temperature,<br>Fuel Rate |
| Volvo Penta            | Percent Engine Torque,<br>Percent Friction Torque,<br>Percent Load | Boost Pressure,<br>Oil Temperature,<br>Fuel Rate      |

## 6.4.2 High Engine Temp:

- a.) Input Pin: Input 2-7 may be configured to High Engine Temp. A specific input can be assigned only once to any given function at any one time. If using a sender be careful to select a Low or High impedance input location to correspond to the sender specifications. Reserve may be selected to configure proper setting without assigning an active input.
- b.) Signal Source: How to obtain a high engine temperature failure. The J1939 interface may be selected for a J1939 compliant engine. The switch input may be selected for a mechanical switch gauge types. Senders may be selected for electronic gauge types.
- c.) Bypass Delay: When to recognize an engine temperature failure. Bypass delay is the time in seconds the GSC400 will wait after crank success before checking engine for high engine temperature.
- d.) Switch Setting: When the Switch Input is selected as the signal source, the switch setting can be configured for a ground or open failure. Gnd means that ground would be a failure, +BAT would be "Engine OK". Open means that open switch contacts would be "Failure", and closed switch contacts would be a "Engine OK".
- e.) Shorted Sender: When the Sender Input is selected as the signal source, a shorted sender can display a warning, shutdown the engine or be set to have no effect (disable).
- f.) Open Sender: When the Sender Input is selected as the signal source, an open sender can display a warning, shutdown the engine or be set to have no effect (disable).
- g.) Units: Fahrenheit or Celsius selectable.
- h.) Warning Level: Using an electronic sender or J1939 input, a value of 10-265° may be selected to initiating a warning.
   Please note that if warning level is set to a greater value then failure level, no warning will be generated.
- i.) Failure Level: Using an electronic sender or J1939 input, a value of 10-265° may be selected to initiating a Failure.



#### 6.4.3 Oil Pressure:

This function allows the user to select the following settings:

a.) Input Pin: Input 2-7 may be configured to Oil Pressure. A specific input can be assigned only once to any given function at any one time. If using a sender be careful to select a Low or High impedance input location to correspond to the sender specifications. Reserve may be selected to configure proper setting without assigning an active input. b.) Signal Source: How to obtain an oil pressure failure. The J1939 interface may be selected for a J1939 compliant engine. The switch input may be selected for a mechanical switch gauge types. Senders may be selected for electronic gauge types. c.) Bypass Delay: When to recognize an oil pressure failure. Bypass delay is the time in seconds the GSC400 will wait after crank success before checking engine Pressure. d.) Switch Setting: When the Switch Input is selected as the signal source, the switch setting can be configured for a ground or open failure. Gnd means that ground would be a failure, +BAT would be "Engine OK". Open means that open switch contacts would be "Failure", and closed switch contacts would be a "Engine OK" e.) Shorted When the Sender Input is selected as the signal source, a shorted Sender: sender can display a warning, shutdown the engine or be set to have no effect (disable). f.) Open When the Sender Input is selected as the signal source, an open Sender: sender can display a warning, shutdown the engine or be set to have no effect (disable). g.) Units: PSI or Kpa selectable. h.) Warning Level: Using an electronic sender or J1939 input, a value of 0-90 may be selected to initiating a warning. Please note that if warning level is set to a greater value then failure level, no warning will be generated. i.) Failure Level: Using an electronic sender or J1939 input, a value of 0-90 may be selected to initiating a Failure.



## 6.4.4 Fuel Level:

- a.) Input Pin: Input 2-7 may be configured to Fuel Level. An input can only be assigned to any given function once at any given time. If using a sender be careful to select a Low or High impedance input location to correspond to the sender specifications. Reserve may be selected to configure proper setting without assigning an active input.
- b.) Signal Source: How to obtain an engine temperature failure. The J1939 interface may be selected for a J1939 compliant engine. The switch input may be selected for a mechanical switch gauge types. Senders may be selected for electronic gauge types. Sender values for 0%, 25%, 50%, 75% and 100% are entered.
- c.) Bypass Delay: When to recognize a fuel level failure. Bypass delay is the time in seconds the GSC400 will wait after crank success before checking fuel level.
- d.) Switch Setting: When the Switch Input is selected as the signal source, the switch setting can be configured for a ground or open failure. Gnd means that ground would be a failure, +BAT would be "Engine OK". Open means that open switch contacts would be "Failure", and closed switch contacts would be a "Engine OK"
- e.) Shorted
   Sender:
   When the Sender Input is selected as the signal source, a shorted sender can display a warning, shutdown the engine or be set to have no effect (disable).
- f.) Open Sender: When the Sender Input is selected as the signal source, an open sender can display a warning, shutdown the engine or be set to have no effect (disable).
- g.) Units: Percentage.
- h.) Warning Level: Using an electronic sender or J1939 input, a value of 0-90% may be selected to initiating a warning.
  Please note that if warning level is set to a greater value then failure level, no warning will be generated.
- i.) Failure Level: Using an electronic sender or J1939 input, a value of 0-90% may be selected to initiating a Failure.



## 6.4.5 Oil Level:

| a.) Input Pin:         | Input 2-7 may be configured to Oil level. An input can only be<br>assigned to any given function once at any given time. If using a<br>sender be careful to select a Low or High impedance input location<br>to correspond to the sender specifications. Reserve may be selected<br>to configure proper setting without assigning an active input. |
|------------------------|--|
| b.) Signal Source:     | How to obtain an oil level failure.<br>The J1939 interface may be selected for a J1939 compliant<br>engine. The switch input may be selected for a mechanical switch<br>gauge types. Senders may be selected for electronic gauge types.   |
| c.) Bypass Delay:      | When to recognize an oil level failure. Bypass delay is<br>the time in seconds the GSC400 will wait after crank success<br>before checking oil level.  |
| d.) Switch Setting:    | When the Switch Input is selected as the signal source, the switch<br>setting can be configured for a ground or open failure. Gnd means<br>that ground would be a failure, +BAT would be "Engine OK".<br>Open means that open switch contacts would be "Failure", and<br>closed switch contacts would be a "Engine OK"                             |
| e.) Shorted<br>Sender: | When the Sender Input is selected as the signal source, a shorted<br>sender can display a warning, shutdown the engine or be set to<br>have no effect (disable).   |
| f.) Open<br>Sender:    | When the Sender Input is selected as the signal source, an open<br>sender can display a warning, shutdown the engine or be set<br>to have no effect (disable).   |
| g.) Units:             | Percentage.  |
| h.) Warning<br>Level:  | Using an electronic sender, a value of 0-100% may be selected to initiating a warning.<br>Please note that if warning level is set to a greater value then failure level, no warning will be generated.  |
| i.) Failure Level:     | Using an electronic sender, a value of 0-100% may be selected to initiating a Failure.   |



#### 6.4.6 Fuel in Basin:

- a.) Input Pin: Input 2-7 may be configured to Fuel in Basin. An input can only be assigned to any given function once at any given time. If using a sender be careful to select a Low or High input impedance location to correspond to the sender specifications. Reserve may be selected to configure proper setting without assigning an active input.
- b.) Signal Source: How to obtain a fuel in basin failure. The J1939 interface may be selected for a J1939 compliant engine. The switch input may be selected for a mechanical switch gauge types. Senders may be selected for electronic gauge types.
- c.) Bypass Delay: When to recognize a fuel in basin failure. Bypass delay is the time in seconds the GSC400 will wait after crank success before checking for a fuel in basin failure.
- d.) Switch Setting: When the Switch Input is selected as the signal source, the switch setting can be configured for a ground or open failure. Gnd means that ground would be a failure, +BAT would be "Engine OK". Open means that open switch contacts would be "Failure", and closed switch contacts would be a "Engine OK"
- e.) Shorted Sender: When the Sender Input is selected as the signal source, a shorted sender can display a warning, shutdown the engine or be set to have no effect (disable).
- f.) Open Sender: When the Sender Input is selected as the signal source, an open sender can display a warning, shutdown the engine or be set to have no effect (disable).
- g.) Warning Level: Using an electronic sender, a value of 0-90% may be selected to initiating a warning.
   Please note that if warning level is set to a greater value then failure level, no warning will be generated.
- h.) Failure Level: Using an electronic sender, a value of 0-90% may be selected to initiating a Failure.



#### 6.4.7 Low Engine Temp:

- a.) Input Pin: Input 2-7 may be configured to Low Engine Temp. An input can only be assigned to any given function once at any given time. If using a sender be careful to select a Low or High impedance input location to correspond to the sender specifications. Reserve may be selected to configure proper setting without assigning an active input.
- b.) Signal Source: How to obtain a low engine temperature failure. The J1939 interface may be selected for a J1939 compliant engine. The switch input may be selected for a mechanical switch gauge types. Senders may be selected for electronic gauge types.
- c.) Bypass Delay: When to recognize a low engine temperature failure. Bypass delay is the time in seconds the GSC400 will wait after crank success before checking engine temperature.
- d.) Switch Setting: When the Switch Input is selected as the signal source, the switch setting can be configured for a ground or open failure. Gnd means that ground would be a failure, +BAT would be "Engine OK". Open means that open switch contacts would be "Failure", and closed switch contacts would be a "Engine OK".
- e.) Shorted Sender: When the Sender Input is selected as the signal source, a shorted sender can display a warning, shutdown the engine or be set to have no effect (disable).
- f.) Open Sender: When the Sender Input is selected as the signal source, an open sender can display a warning, shutdown the engine or be set to have no effect (disable).
- g.) Units: Fahrenheit or Celsius selectable.
- h.) Warning Level: Using an electronic sender or J1939 input, a value of 10-265° may be selected to initiating a warning.
  Please note that if warning level is set to a greater value then failure level, no warning will be generated.
- i.) Failure Level: Using an electronic sender or J1939 input, a value of 10-265° may be selected to initiating a Failure.



### 6.4.5 Speed Sensing:

This function allows the user to select the following settings:

How to obtain engine speed. The J1939 interface may be selected a.) Signal Source: for a J1939 compliant engine. The magnetic pickup option may be selected for speed sensing from the engine flywheel. Generator output option may be selected for speed sensing directly from the generator output. b.) Rated Freq: Normal running frequency of the engine. Used to calculate engine speed. Select rated frequency between 10-9990 Hz Normal running speed of the engine. Used to calculate engine c.) Rated Speed: speed. Select rated speed between 200-4000 RPM d.) Over Speed This warning value is the value in RPM which the controller will recognize if the RPM level exceeds the setting and indicate a Warning: warning condition. A value of between 100-5000 RPM may be selected. \* Please note that if warning level is set to a greater value then failure level, no warning will be generated. When the engine is running the RPM level is measured, the e.) Over Speed Failure: GSC400 can be configured for a choosing failure value. The Failure value is the value in RPM which the controller will recognize a failure. A value of between 100-5000 RPM may be selected. f.) Under Speed This warning value is the value in RPM which the controller will recognize if the RPM level goes beneath the setting and indicate a Warning: warning condition. A value of between 100-5000 RPM may be selected. \* Please note that if warning level is set to a less value then failure level, no warning will be generated. g.) Under Speed When the engine is running the RPM level is measured, the Failure: GSC400 can be configured for choosing a failure value. The Failure value is the value in RPM which the controller will recognize a failure. A value of between 100-5000 RPM may be selected.



## 6.4.6 AC FREQUENCY:

| a.) | Frequency<br>Disconnect: | <ul> <li>The AC frequency level of the engine is monitored, allowing the engine starter to disconnect at a settable value. A value of between 1-100 HZ may be selected.</li> <li>* Please note that the frequency disconnect may be used as a backup to crank disconnect settings. Both settings will be monitored simultaneously.</li> </ul> |
|-----|--------------------------|---|
| b.) | Over Freq<br>Warning:    | This is the value in HZ which the controller will recognize<br>when the frequency level of the engine exceeds the setting<br>and indicate a warning condition. A value of between 1-100 HZ<br>may be selected. * Please note that if warning level is set to a<br>greater value then failure level, no warning will be generated.             |
| c.) | Over Freq<br>Failure:    | This is the value in HZ which the controller will recognize<br>when the frequency level of the engine exceeds the setting<br>and perform a failure condition. A value of between 1-100 HZ<br>may be selected. * Please note that if failure level is set to a<br>lesser value then warning level, no warning will be generated.               |
| d.) | Under Freq<br>Warning:   | This is the value in HZ which the controller will recognize<br>when the frequency level of the engine is less than the setting<br>and indicate a warning condition. A value of between 1-100 HZ<br>may be selected. * Please note that if warning level is set to a<br>lower value then failure level, no warning will be generated.          |
| e.) | Under Freq<br>Failure:   | This is the value in HZ which the controller will recognize<br>when the frequency level of the engine is less than the setting<br>and perform a failure condition. A value of between 1-100 HZ<br>may be selected. * Please note that if failure level is set to a<br>greater value then warning level, no warning will be generated.         |

#### 6.4.7 A/C Voltage:

This function allows the user to select the following settings:

- a.) Voltage Source: How to recognize the AC power source. The disable option may be selected if no AC power source is being monitored.
- b.) Voltage Display:Select to display type line-line or line-neutral. Voltage measured in line-neutral only, line-line uses calculated value.
- c.) Voltage Group: Select the AC power type being used 1-Single, 2-Three, 3-Hi Wye or 4-Three Phase. The group selected will determine what type of set points to use. Please note when digital input volt select is used for sensing, the voltage group selection will be overwritten.
- d.) Over Voltage Warning
  1, 2, 3 or 4:
  When the AC voltage level is monitored, warning 1, 2, 3 or 4 may be selected depending upon the voltage group. This warning value is the level in which the controller will recognize if the generated voltage exceeds the setting and indicate a warning. \* Please note that if warning level is set to a greater value then failure level, no warning will be generated.
- e.) Over Voltage Failure
  1, 2, 3 or 4:
  When the AC voltage level is monitored, failure 1, 2, 3 or 4 may be selected depending upon the voltage group.
  The Failure value is the value in which the controller will recognize if the generated voltage exceeds the setting and will
- f.) Under Voltage WarningWhen the AC voltage level is monitored, warning 1, 2, 3 or 4 may be selected depending upon the voltage group.

1, 2, 3 or 4: This warning value is the level in which the controller will recognize if the generated voltage falls beneath the setting indicate a warning. Settings apply only to the specific voltage group selected. \* Please note that if warning level is set to a greater value then failure level, no warning will be generated.

g.) Under Voltage Failure
1, 2, 3 or 4:
When the AC voltage level is monitored, failure 1, 2, 3 or 4 may be selected depending upon the voltage group.
Failure value is the value in which the controller will recognize if the generated voltage falls beneath the setting and will recognize a failure.

#### 6.4.8 A/C Current:

- a.) Current Source: Allows monitoring of the current draw on the generator. The enable option may be selected for monitoring the amount of current being draw from the engine. The disable option may be selected if no current monitoring is required.
- b.) Turns Ratio: The turns ratio is user adjustable and must match the current CT being used. The correct value may be seen on the current CT and must enter the value in the correct format as XA:5A where X is the setting enter from the CT.
- c.) Over Current When the AC current level is monitored, Warning 1, 2, 3 or 4 may be selected depending upon the voltage group.
  - 1, 2, 3 or 4: This warning value is the level in which the controller will recognize if the generated current load exceeds the setting and indicate a warning. A value of between 0-6500A may be selected. Settings apply only to the specific voltage group selected.
    - \* Please note that if warning level is set to a greater value then failure level, no warning will be generated.
- d.) Over Current Failure When the AC current level is monitored, Failure 1, 2, 3 or 4 may be selected depending upon the voltage group.
   1, 2, 2 or 4: This Failure value is the value in which the controller will
  - 1, 2, 3 or 4: This Failure value is the value in which the controller will recognize if the current draw exceeds the setting and will recognize a failure. A value of between 0-6500A may be selected. Settings apply only to the specific voltage group selected.



## 6.4.9 Engine Logic:

| a.) Delay to Start: | This is the time in seconds that the GSC400 will wait before starting the generator. User adjustable 0-60 s.  |
|---------------------|---|
| b.) Pre-heat Time:  | This is the time in seconds that the GSC400 will preheat the engine. Preheat occurs before the engine cranking cycle. User adjustable 0-60 s.   |
| c.) Crank Time:     | This is the time in seconds the GSC400 will continue to crank<br>the generator. The controller will engage the flywheel until<br>engine start or the crank time expires. User adjustable 3-60 s.<br>If no speed after 2s of crank time, controller looks for locked rotor<br>condition. |
| d.) MidHeat Time:   | This is the time in seconds that the GSC400 will preheat the engine. Midheat occurs during the engine cranking cycle. User adjustable 0-60 s.   |
| e.) Rest Time:      | This is the time in seconds the GSC400 will wait between crank attempts. If engine starting is unsuccessful after the specific crank time, the starter will disengage for a specific time period. User adjustable 1-60 s.   |
| f.) Crank Attempt:  | This is the number of crank attempts the GSC400 will perform<br>before going into over crack failure. User adjustable 1-60.   |
| g.) Fuel Crank Rest | : This enables an energized fuel output while the controller is in rest time.   |
| h.) False Restart:  | With this option enabled, when the engine stalls within 10 seconds of crank disconnect, the GSC400 will re-attempt to start the generator. User adjustable enable or disable.   |
| i.) Post-Heat Time: | This is the time in seconds that the GSC400 will post-heat the engine. Post-heat occurs during the initial stage of engine run. User adjustable 0-60 s.   |
| j.) Warm-up Time:   | This is the time in seconds in order to allow the generator sufficient time to warm up. This option must be enable in order to be used. User adjustable 0-600 s.  |

k.) ETS on Energize to stop. Amount of time ETS is enabled during Duration: engine shutdown. User adjustable 0-30 s. Caution-Engine may restart with a spinning crank if ETS time set to low. 1.) Cooldown: This is the time in seconds the GSC400 will wait before shutting the generator down under a no load condition in order to allow Delay: engine cool down. User adjustable 0-600 s.: m.) RPM This is the frequency at which the GSC400 will disengage the crank, keeping the fuel on to run the generator. User adjustable Disconnect: 100-2000 RPM. n.) Crank Oil This is the oil pressure which is exceeded during cranking. Pressure: Used for locked rotor detection as a means of detecting if the engine is cranking in the event of a faulty speed signal.



#### 6.4.10 Digital Output Setup:

This function allows the user to select the following settings:

The GSC400 has 8 outputs plus an additional extra relay available for assignment. Each of the available outputs may be assigned only one output function at any given time.

Outputs may be assigned to the following functions.

- 1. Warm-Up
- 2. ETS
- 3. Pre-heat
- 4. Cooldown
- 5. Over Crank
- 6. High Temp Warn
- 7. High Temp Fail
- 8. Low Oil warn
- 9. Low Oil fail
- 10. Under Speed warn
- 11. Under Speed fail
- 12. Over Speed warn
- 13. Over Speed fail
- 14. Low Fuel warn
- 15. Low Fuel fail
- 16. Battery warn
- 17. Battery fail

18. Low Coolant warn 19. Low Coolant fail 20. Not in Auto 21. Failure 22. Crank Rest 23. Engine Running 24. Crank On 25. Exerciser Alarm 26. Recharge Alarm 27. Under Voltage warm 28. Under Voltage fail 29. Over Amp warn 30. Fuel in Basin 31. Voltage Regulator 32. Low Temp warn 33. Back Light 34. Aux Warn



#### 6.4.11 Exerciser Setup:

This function allows the user to select the following settings:

a.) Exerciser The exerciser is user selectable as enabled or disabled. The Enable: exerciser enable only applies when in Auto mode and allows for the automatic starting and stopping of the engine. b.) Run Duration: The exerciser will automatically run the engine for a specified duration. The run duration is user selectable from 10-240 minutes. This is the delay time that the GSC400 will sound an audible alert c.) Pre-alarm Delay: before the exerciser starts the engine. The higher the delay setting the longer warning will be sounded to anyone who may be around the engine. d.) Repeat Interval: The exerciser is capable of automatically starting and stopping the engine at a set interval. The user may select the repeat interval according to the start hour and date. The selectable range is between 0-672 hours. e.) Start Hour: The exerciser will automatically start the engine depending upon the start hour setting f.) Start Date: The exerciser will automatically start the engine depending upon the start date setting





#### 6.4.12 Digital Input Setup:

This function allows the user to select the following settings:

The GSC400 has 8 inputs available for assignment. Each of the available inputs may be assigned only one input function at any given time.

Inputs A-D are switch to Bat inputs to activate. Inputs E-H are switch to Gnd inputs to activate.

Inputs may be assigned to the following functions.

- 1. Low Air Pressure
- 2. Low Hydraulic Pressure
- 3. EPS Supply Load
- 4. Alarm Silence
- 5. Low Coolant
- 6. Voltage Select 1

7. Volt Select 2
 8. Idle Mode
 9. Start/Stop
 10. Auxiliary Warn
 11. Auxiliary Fail



#### 6.4.13 Battery Setup:

This function allows the user to select the following settings:

| a.) | Low Auto<br>Charge:    | Low auto charge allows for the automatic starting of the engine<br>in low battery conditions. The engine will run to charge the<br>battery. User selectable as disabled or enabled.   |
|-----|------------------------|---|
| b.) | Charge<br>Pre-Alarm:   | Charge pre-alarm allows for the automatic warning of the engine<br>starting in low battery conditions. The alarm will sound to warn of<br>a low battery condition and that the engine will be starting.<br>User selectable from 1-60 seconds. |
| c.) | Charge<br>Duration:    | Charge duration is the number of minutes the engine will run to charge a low battery. User selectable from 10-240 minutes.  |
| d.) | Recharge Level:        | The level which a low battery will be charged to when requiring charging, not exceeding the charge duration. User selectable from 7-24 volts. **  |
| e.) | Low Failure<br>Level:  | The battery level detected as a low voltage requiring engine start.<br>User selectable from 7-24 volts.   |
| f.) | Low Warning<br>Level:  | The battery level detected as a low voltage to sound warning.<br>User selectable from 7-24 volts.   |
| g.) | High Failure<br>Level: | The battery level detected as a high voltage requiring engine shutdown. User selectable from 12-32 volts.   |
| h.) | High Warning<br>Level: | The battery level detected as a high voltage to sound warning.<br>User selectable from 12-32 volts.   |

\* All battery setup settings are available only in auto mode.

\*\* When the Engine is running the battery voltage will equal to alternator charging voltage. The actual battery voltage may be lower then displayed.

### 6.4.14 Password Setup:



The GSC400 allows a password be entered to protect any modifications from being made to adjustments within the advanced setup menu. A four digit password may be selected. This password will be needed to perform any changes to the advanced setup.

If the password is entered incorrectly, three chances will be allowed before the GSC400 returns back to the main menu.



To set password:

- Select Password No.1 Enter the desired number 0-9
- Select Password No.2 Enter the desired number 0-9
- Select Password No.3 Enter the desired number 0-9
- Select Password No.4 Enter the desired number 0-9



Remember to write down the password for future reference.

Default password =  $0\ 0\ 0\ 0$ 





## **6:5 FAILURE HISTORY:**

The GSC400 incorporates an advanced failure status history logging system. When engine failures occur, the failure condition information is documented into the GSC400 failure history log. The failure log may be displayed by entering the GSC400 menu system as explained in section 4: GSC400 Menu System.



A total of the last 99 failure conditions will recorded within the log. Failure conditions may be viewed simply by scrolling up or down throughout the menu. In addition to the failure condition information, the associated date and time of the failure will be displayed. FAILURE HISTORY Hit Enter To Exit TOTAL 99 02 OVERCRANK FAILURE 10:15 DEC. 01

Simply scroll through the failure

history log by depressing the V or



Buttons located on the GSC400.

FAILURE HISTORY Hit Enter To Exit TOTAL 99 03 LOW COOLANT FAILURE 10:00 DEC. 01

## 6.6 Default GSC400 Settings:

| DEFAULT SETTINGS        |  |
|-------------------------|--|
| Manufacturer            | John Deere   |
| Display Group 1         | Disable  |
| Display Group 2         | Disable  |
| Input Pin               | Input Pin 2  |
| Signal Source           | Sender #1  |
| Bypass Delay            | 30 Seconds   |
| Switch Setting          | GND = Fail   |
| Shorted Sender          | Disable  |
| Units                   | Fahrenheit   |
| Warning Level           | 200°F  |
| Failure Level           | 220°F  |
| Input Pin               | Input Pin 3  |
| Signal Source           | Sender #1  |
| Bypass Delay            | 30 Seconds   |
| Switch Setting          | GND = Fail   |
| Shorted Sender          | Disable  |
| Open Sender             | Disable  |
| Units                   | PSI  |
| Warning Level           | 20 PSI   |
| Failure Level           | 15 PSI   |
| Input Pin               | Input Pin 4  |
| Signal Source           | Sender   |
| Bypass Delay            | 30 Seconds   |
| Switch Setting          | GND = Fail   |
| Shorted Sender          | Disable  |
| Open Sender             | Disable  |
| Ullits<br>Warning Level | 25%  |
| Failure Level           | 5%   |
| Input Pin               | Input Pin 5  |
| Signal Source           | Switch   |
| Bypass Delay            | 10 Seconds   |
| Switch Setting          | GND = Fail   |
| Shorted Sender          | Disable  |
| Open Sender             | Disable  |
| Units<br>Warning Land   | Percentage   |
| Warning Level           | 10%<br>5%  |
| Input Pin               | Input Pin 6  |
| Signal Source           | Switch   |
| Bypass Delay            | 11 Seconds   |
| Switch Setting          | GND = Fail   |
| Shorted Sender          | Disable  |
| Open Sender             | Disable  |
| Units                   | Percentage   |
|                         |  |
|                         | Manufacturer<br>Display Group 1<br>Display Group 2<br>Input Pin<br>Signal Source<br>Bypass Delay<br>Switch Setting<br>Shorted Sender<br>Open Sender<br>Units<br>Warning Level<br>Failure Level<br>Input Pin<br>Signal Source<br>Bypass Delay<br>Switch Setting<br>Shorted Sender<br>Open Sender<br>Units<br>Warning Level<br>Failure Level<br>Shorted Sender<br>Open Sender<br>Units<br>Shorted Sender<br>Open Sender<br>Units |

GSC400's are factory programmed and shipped with Default settings. Customized settings may be factory programmed upon request.

|                        | Input Pin                             | Input Pin 7             |
|------------------------|---------------------------------------|-------------------------|
| Low Engine Temperature | Signal Source                         | Switch                  |
|                        | Bypass Delay                          | 10 Seconds              |
|                        | Switch Setting                        | GND = Fail              |
|                        | Shorted Sender                        | Disable                 |
|                        | Open Sender                           | Disable                 |
|                        | Units                                 | Fahrenheit              |
|                        | Warning Level                         | 72°F                    |
|                        | Failure Level                         | 50°F                    |
| Sod Sansing            | Signal Source                         | Magnetic pickup         |
| Spu Sensing            | Rated Freq                            | 3200 HZ<br>1800 DDM     |
|                        | Over Speed Warn                       | 1000 RT M<br>1000 RDM   |
|                        | Over Speed Fail                       | 2000 R IVI<br>2000 R DM |
|                        | Under Speed Warn                      | 1700 DDM                |
|                        | Under Speed Fail                      | 1700 NI WI<br>1600 DDM  |
|                        | Frequency Disconnect                  | 22 Hz                   |
| AC Frequency           | Over Freq Warn                        | 70 Hz                   |
|                        | Over Freq Fail                        | 75 Hz                   |
|                        | Under Freq Warn                       | 50 Hz                   |
|                        | Under Freq Fail                       | 45 Hz                   |
|                        | Voltage Source                        | Wye                     |
| A/C Voltage            | Voltage Display                       | Line-Neutral            |
|                        | Voltage Group                         | Group #1 (Single)       |
|                        | Over Volt Warn 1                      | 250 VAC                 |
|                        | Over Volt Fail 1                      | 260 VAC                 |
|                        | Under Volt Warn 1                     | 230 VAC                 |
|                        | Under Volt Fail 1                     | 220 VAC                 |
|                        | Over Volt Warn 2                      | 220 VAC                 |
|                        | Under Volt Warn 2                     | 250 VAC<br>105 VAC      |
|                        | Under Volt Fail 2                     | 185 VAC                 |
| (continued)            | Over Volt Warn 3                      | 500 VAC                 |
| (continuea)            | Over Volt Fail 3                      | 520 VAC                 |
|                        | Under Volt Warn 3                     | 460 VAC                 |
|                        | Under Volt Fail 3                     | 440 VAC                 |
|                        | Over Volt Warn 4                      | 630 VAC                 |
|                        | Uver volt Fall 4<br>Under Volt Warn 4 | 570 VAC                 |
|                        | Under Volt Fail 4                     | 550 VAC                 |
|                        | Current source                        | Enable                  |
| A/C Current            | Turns Ratio                           | 100A:5A                 |
|                        | Over Current Warn 1                   | 90 A                    |
|                        | Over Current Fail 1                   | 100 A                   |
|                        | Over Current Warn 2                   | 80 A                    |
|                        | Over Current Fail 2                   | 90 A                    |
|                        | Over Current Warn 3                   | 20 A                    |
|                        | Over Current Fail 3                   | 25 A                    |
|                        | Over Current Warn 4                   | 15 A                    |
|                        | Over Current Fail 4                   | 20 A                    |
|                        |                                       |                         |

|                              | Delay to Start    | () seconds               |
|------------------------------|-------------------|--------------------------|
| Engine Logic                 | Delay to Start    | 10 seconds               |
|                              |                   |                          |
|                              |                   | 15 seconds               |
|                              | MidHeat Time      | U seconds                |
|                              | Crank Rest Time   | 15 seconds               |
|                              | Crank Attempts    | 3                        |
|                              | Fuel Crank Rest   | Disable                  |
|                              | False Restart     | Disable                  |
|                              | Post-Heat Time    | 0 seconds                |
|                              | ETS On Duration   | U seconds                |
|                              | Warm-up Time      | 650 DDM                  |
|                              | Crank Disconnect  |                          |
|                              | Cool Down Delay   |                          |
|                              | Crank Oil pres    | 10 PS1                   |
|                              | Extra Relay       | Disable,                 |
| Digital Output Setup         | Output 1          | Low Fuel Failure         |
| All selections apply to each | Output 2          | High Temperature Failure |
| individual output            | Output 3          | Over Crank Failure       |
|                              | Output 4          | Over Speed Failure       |
|                              | Output 5          | Common Failure           |
|                              | Output 6          | Not in Auto              |
|                              | Output 7          | Engine Running           |
|                              | Output 8          | Battery Warning          |
|                              | Evencieon Enchlo  | Disable                  |
| Exerciser setup              | Exerciser Ellable | 30 minutes               |
|                              |                   | 5 minutes                |
|                              | Pre-Alarm Delay   | 336  hours (14  days)    |
|                              | Repeat Frequency  | 12                       |
|                              | Start Hour        | 12<br>8                  |
|                              | Start Date        | 0<br>L A' D              |
| Digital Input Setup          | Input 1 (Bat)     | Low Air Pressure         |
| Digital input Setup          | Input 2 (Bat)     | Low Hydraulic Pressure,  |
| All selections apply to each | Input 3 (Bat)     | EPS Supply Load          |
| individual input             | Input 4 (Bat)     | Alarm Silence            |
|                              | Input 5 (Gnd)     | Low Coolant Level        |
|                              | Input 6 (Gnd)     | Voltage Select 1         |
|                              | Input 7 (Gnd)     | Voltage Select 2         |
|                              | Input 8 (Gnd)     | Idle Mode                |
|                              | Low Auto Charge   | Disable                  |
| Battery Setup                | Charge Pre-Alarm  | 1 minute                 |
|                              | Charge Duration   | 10 minutes               |
|                              | Recharge Level    | 10.4 volts               |
|                              | Low Warn Level    | 11.2 volts               |
|                              | Low Fail Level    | 9 volts                  |
|                              | High Warn Level   | 15 volts                 |
|                              | High Fail Level   |                          |
| Set Password                 | Password No. 1    | 0                        |
|                              | Password No. 2    | 0                        |
|                              | Password No. 3    | 0                        |
|                              | Password No. 4    | U                        |

#### 7:0 GSC400 LED STATUS INDICATOR

The GSC400 incorporates an advanced failure status system. In addition to displaying messages and failure status indications on the controllers LCD display, the uses of LED indicators are included within the GSC400. Specific LED indicators will be illuminated depending upon the condition of the controller. The benefit of the GSC400 LED indicators allows a quick visual representation of the controller's condition.



The GSC400 displays multi color LED's for specific condition representation.



Red - Represents Failure Conditions

Green - Represents Active Conditions

Yellow - Represents Warning Conditions



LED section of the GSC400



An LED test may be performed by the user for illumination of all controller LED's. The LED test may be performed by simultaneously pressing the UP button and the DOWN button on the GSC400.

#### 7:1 GSC400 LED Indication Chart:

The following chart represents a visual representation of status LED located on the GSC400.

| LED<br>DESCRIPTION | LED C | COLOR  | LED STATUS     | Indication   |
|--------------------|-------|--------|----------------|--|
| Over Crank         |       | Red    | Solid Red      | A solid red illuminated LED represents an Over Crank Failure condition.    |
|                    |       | Yellow | Solid Yellow   | A solid yellow illuminated LED represents an Over Crank Warning condition. |
| High Temp          |       | Red    | Solid Red      | A solid red illuminated LED represents a High Temp Failure condition.      |
|                    |       | Yellow | Solid Yellow   | A solid yellow illuminated LED represents a High Temp Warning condition.   |
| Low Oil            |       | Red    | Solid Red      | A solid red illuminated LED represents a Low<br>Oil Failure condition.     |
|                    |       | Yellow | Solid Yellow   | A solid yellow illuminated LED represents a Low Oil Warning condition.     |
| Over Speed         |       | Red    | Solid Red      | A solid red illuminated LED represents an OverSpeed Failure condition.     |
|                    |       | Yellow | Solid Yellow   | A solid yellow illuminated LED represents an OverSpeed Warning condition.  |
| Low fuel           |       | Red    | Solid Red      | A solid red illuminated LED represents a Low<br>Fuel Failure condition.    |
|                    |       | Yellow | Solid Yellow   | A solid yellow illuminated LED represents an Low Fuel Warning condition.   |
| Battery Status     |       | Green  | Solid Green    | A solid green illuminated LED represents an accurate battery condition.    |
|                    |       |        | Flashing Green | Controller in Auto mode – Waiting to start                                 |
|                    |       | Yellow | Solid Yellow   | A solid yellow illuminated LED represents a Low Battery condition.         |

| LED<br>DESCRIPTION    | LED C    | OLOR   | LED STATUS   | Indication   |
|-----------------------|----------|--------|--------------|--|
| Not In Auto           |          | Red    | Solid Red    | A solid red illuminated LED represents a Not in Auto condition.            |
| Low Coolant           |          | Red    | Solid Red    | A solid red illuminated LED represents a Low Coolant failure condition.    |
|                       | <u> </u> | Yellow | Solid Yellow | A solid yellow illuminated LED represents a Low Coolant Warning condition. |
| Pre-Heat              |          | Green  | Solid Green  | A solid green illuminated LED represents an active Pre-Heat condition.     |
| EPS<br>Supplying Load |          | Green  | Solid Green  | A solid red illuminated LED represents an active load condition.           |
| Failure               | <b>—</b> | Red    | Solid Red    | A solid red illuminated LED represents a general Failure condition.        |

#### **8:0 RECOMMENDED MAINTENANCE**

<u>WARNING:</u> When performing any GSC400 or Engine maintenance be certain controller in OFF Mode, isolated from all possible sources of power, and Crank wire is removed from the Controller.



Periodically inspect all fasteners, terminals, connections and wiring for any loose or damaged parts.

Periodically inspect and remove any debris/dirt from within or near the controller.

Periodically inspect the operating area of the GSC400 for a safe and accurate mounting environment.

| Procedure   | Action   |
|---|--|
| Making the controller safe for inspection and         | Disconnect all possible power sources before           |
| maintenance.  | controller inspection.                                 |
| Inspect controller mounting location for possible     | Inspect mounting location for any safety or fire       |
| safety issues   | issues. Inspect for dirt, wiring damage and            |
|   | mechanical damages.                                    |
| Inspect controller for loose fasteners, terminals and | Check all hardware including controller wiring,        |
| wiring connections.                                   | terminals etc. for any looseness due to vibrations     |
|   | etc.   |
| Check for any overheating due to loose connections    | Check for any discoloration, melting or blistering of  |
|   | any wiring or connections                              |
| Perform regular testing of controller                 | Perform regular testing of the controller to check for |
|   | proper operation.                                      |