Preface

Thank you for using the pure sine wave inverter of Beijing Multifit Electrical Technology Co., Ltd.

This User Manual is about the functions and operation process of the inverter. Please read this User Manual carefully before operation for correctly using the inverter and keep this User Manual properly for future reference in case of any problem.

Attentions:

- This User Manual is subject to change without notice and the latest version prevails.
- In case of any different understanding of this User Manual, the interpretation from Technology Department of Beijing Multifit Electrical Technology Co., Ltd. prevails.
- Any copying or rearranging of any part or whole of this User Manual without the written permission from Beijing Multifit Electrical Technology Co., Ltd. is considered as serious infringement.

Table of Contents

Chapter I Overview

- 1.1 Product verification
- 1.2 Safety precautions
- 1.3 Use precautions

Chapter II Product Specification

- 2.1 Application range
- 2.2 Types
- 2.3 Technical specifications
- 2.4 Description of external structure
- 2.5 Overall dimensions
- 2.6 Installation dimensions
- 2.7 Optional accessories

Chapter III Installation and Wiring of Inverter

- 3.1 Environmental conditions for installation
- 3.2 Wiring precautions

Chapter IV Operation Guide of Inverter

- 4.1 Operation
- 4.2 Parameters

Chapter V Performance and Parameters of Inverter

- 5.1 Capacity calculation
- 5.2 Performance and parameters

Chapter VI Battery Management of Inverter

- 6.1 Battery model selection
- 6.2 Battery insertion

Chapter VII Monitoring

Chapter VIII Maintenance

- 8.1 Daily maintenance
- 8.2 Periodic maintenance
- 8.3 Fault diagnosis and handling
- 8.4 Warranty

Chapter I Overview

1.1 Product verification

Before unpacking, please check whether the packing container is damaged due to the transportation.

After unpacking, please check whether the inverter and accessories are in normal conditions and whether the rated values on the nameplate are consistent with that in your order requirements

In case of any exception, please contact the supplier or Beijing Multifit Electrical Technology Co., Ltd.

1.2 Safety precautions



Attentions:

- 1. Do not install the inverter which is damaged or short of any part.
- 2. Hold the bottom of it when carrying the machine for fear that the main body might drop down to injure anyone.
- 3. Do not place any liquid on/above the machine for fear that the liquid might spill onto the machine.

1.3 Use precautions



Dangers:

- 1. Make sure that the power is shut off before wiring.
- 2. Have an electrical technician wire the machine up.
- 3. Have the grounding terminal reliably grounded.
- 4. Do not touch any terminal by hand.
- 5. Make sure that the battery polarity is correct.



Attentions:

- 1. Make sure that the voltage of the AC circuit is as same as the rated voltage of the inverter.
 - 2. Do not disconnect any terminal while the machine is powered on and running.
- 3. Do not touch the battery switch while the battery is being charged at a high current.
- 4. Do not clog the ventilation hole of the machine.
 - 5. Do not wipe the machine casing by wet cloth.

Chapter II Product Specification

2.1 Application range

- Important computer systems in securities exchanges, bank, hospitals, etc.;
 - Fire protection, lighting, monitoring and other systems in buildings;
 - Transportation systems covering lighting systems in expressways, tunnels, metros, airports, etc.;
- Production, experimental and other equipment which must not be powered off;
- Household electrical appliances.

2.2 Types

- Household inverter
- Solar inverter
- Pure inverter

2.3 Technical specifications

2.3 16011110				1		I	1	1
Data Model	500VA	1,000V	2,000V	3,000V	4,000V	5,000V	6,000V	8,000VA
Item		A	A	A	A	A	A	
Rated Output	350W	700W	1,400W	2,100W	2,800W	3,500W	4,200W	5,600W
Power				Í				
Maximum	1.6A	3.2A	6.4A	9.5A	12.7A	15.9A	19.1A	25.5A
Output	(3.2A	(6.4A)	(12.8A)	(19A)	(25.4A)	(31.8A)	(38.2A)	(50.9A)
Current)							
Rated Output			220	OVAC±1%	(110VAC±	:1%)		
Voltage								
Rated Output			50	0Hz±0.5%	$(60Hz\pm0.5)$	%)		
Frequency				D				
Output Waveform				Pure si	ne wave			
Distortion		≤3%						
Degree				<u> </u>	570			
Inversion				80%	~85%			
Efficiency	0070° 0370							
Overload	When th	When the load is 120% to 160% of the rated load, the machine maintains output for						
Capacity		7s to 10s; when the load is 160% to 200%, the machine maintains output for 3s to 7s;						
Capacity				the machin				
	***************************************	110 1000 15 0		ves out long			is, silats a	own and
				DC Input	5 411411111 50 4	1140		
Input					4V / 48V			
Battery				12 , , _	.,,,			
Voltage								
Battery			10V	V-16V / 20V	-32V / 40V	7-64V		
Voltage		10 7 10 7 20 7 32 7 10 7 0 1 7						
Range								
	AC Input							

Input	160~270VAC (95VAC-140VAC)
Voltage	
Range	

Input	45~55Hz (55~65Hz)
Frequency	
Range	

Power	0.9
Factor	

Output	As same as that of mains supply
Voltage	
Accuracy	

Output	Synchronous with the input frequency
Frequency	
Accuracy	
Charge	13.7V / 27.5V / 55V
Voltage	
Charge	10A / 20A(30A) / 30A(50A)
Current	
	Other Parameters
Conversion	≤4mS
Time	
Protection	Over-temperature protection / overload protection / short circuit protection / battery
Function	under-voltage protection / battery over-voltage protection
Machine	≤40Db (1mter)
Noise	
Working	-20∼50°C
Ambient	
Temperatur	
e	
Working	5%~90% (no droplet condensed)
Ambient	
Humidity	
Working	≤1,500M
Ambient	
Height	

2.4 Description of external structure



LCD control panel of inverter



Battery terminals of inverter



Connecting terminals of inverter

2.5 Overall dimensions



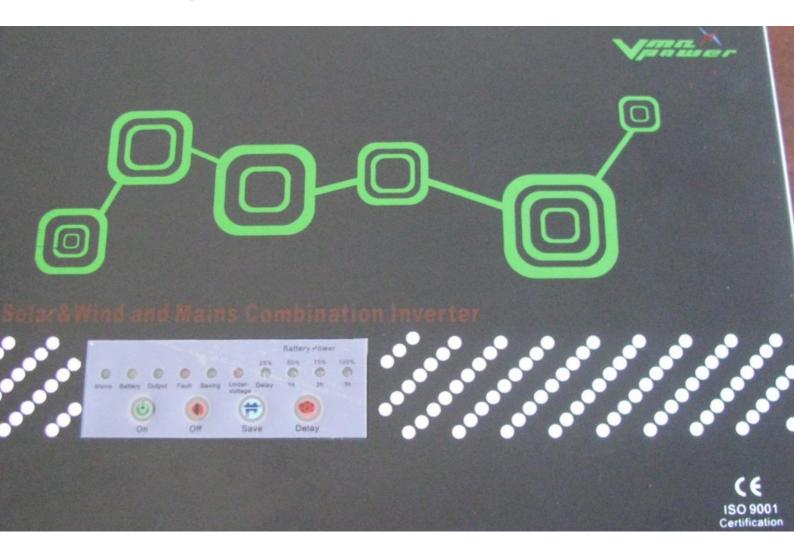
Model	Length	Width	Height
0.5KVA~1KVA	470mm	195mm	180mm
1.5KVA~2KVA	510mm	250mm	200mm
2.5KVA~5KVA	585mm	255mm	200mm

2.6 Installation dimensions



Model	A	В	С
0.5KVA~1KVA	175mm	155mm	155mm
1.5KVA~2KVA	235mm	182mm	162mm
2.5KVA~5KVA	235mm	212mm	212mm

2. 4–1 Description of external structure

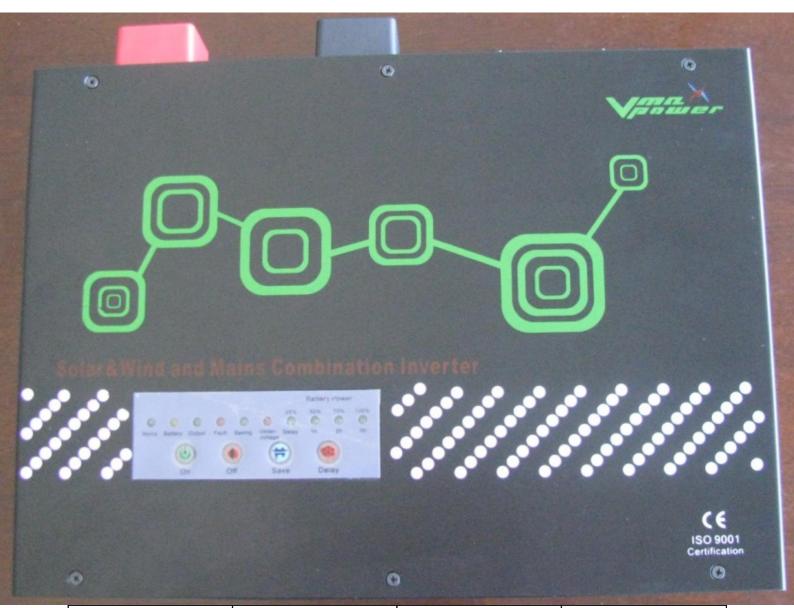


LED control panel of inverter



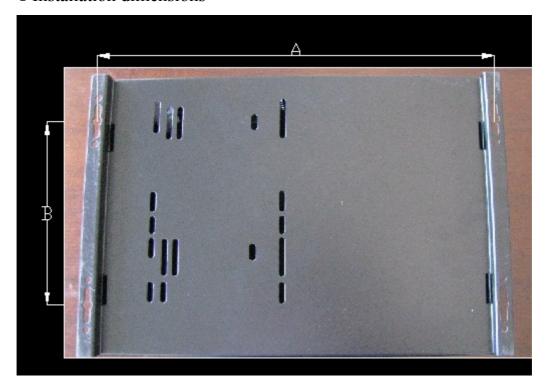
Battery terminals of inverter/ Connecting terminals of inverter

2. 5–1 Overall dimensions



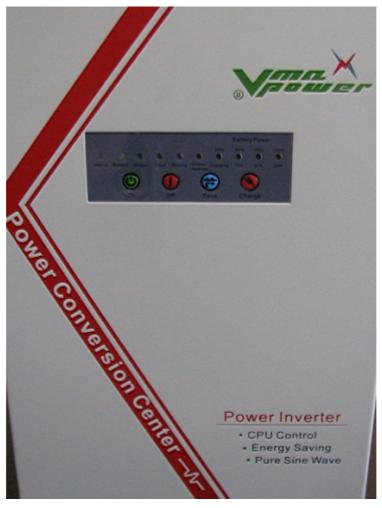
Model	Length	Width	Height
0.5 KVA \sim 5KVA	435mm	295mm	203mm

2. 6 -1 Installation dimensions



Model	A	В	
0.5KVA∼5KVA	443mm	191mm	

2. 4-2 Description of external structure



LCD control panel of inverter



Battery terminals of inverter/ Connecting terminals of inverter

2. 5–2 Overall dimensions



Model	Length	Width	Height
0. 5KVA∼1KV	A 302mm	161mm	280mm
1.5KVA∼5KV	A 400mm	207mm	328mm
6KVA~8KVA	440mm	270mm	400mm

2.7 Optional accessories

- RS232 + monitoring product + communication line USB + monitoring product + communication line

- Battery cable
- Input/output cable
- Remote LCD monitoring panel

Chapter III Installation and Wiring of Inverter

3.1 Environmental conditions for installation

- The machine must be installed in a well-ventilated place.
- The ambient temperature must be within -20° C to 50° C.
 - The ambient humidity must be lower than 95%RH to ensure there is no droplet condensed.
 - The machine must not be installed in the place where there is corrosive or explosive gas.

3.2 Wiring precautions



Attentions:

- Make sure that the power is shut off before wiring.
 - Make sure that the AC voltage is as same as the required voltage of the machine before wiring.
 - Make sure that the battery voltage is as same as the required voltage of the machine before wiring.
- Make sure that the battery polarity is correct before wiring.

Please choose the wire with proper diameter from the wire configuration tables below:

Configuration Table of AC110V Input/Output Wires

Model	500VA/	1,000VA/	2,000VA/	3,000VA/	4,000VA/	5,000VA/
Wire	110VAC	110VAC	110VAC	110VA	110VAC	110VAC
L-IN	$\geq 1\mathrm{mm}^2$	$\geq \! 2$ mm $^{\! 2}$	≥4mm²	≥6mm²	≥8mm²	≥ 10 mm 2
N-IN	$\geq 1\mathrm{mm}^2$	$\geq \! 2$ mm $^{\! 2}$	\geq 4mm 2	≥6mm²	≥8mm²	$\geq \! 10$ mm $^{\scriptscriptstyle 2}$
G	$\geq 1\mathrm{mm}^2$	$\geq \! 2$ mm $^{\! 2}$	\geq 4mm 2	≥6mm²	≥8mm²	≥ 10 mm²
L-OUT	$\geq 1\mathrm{mm}^2$	$\geq\!\!2$ mm²	\geq 4mm 2	≥6mm²	≥8mm²	$\geq \! 10$ mm $^{\scriptscriptstyle 2}$
N-OUT	$\geq 1\mathrm{mm}^2$	$\geq \! 2$ mm $^{\! 2}$	\geq 4mm 2	≥6mm²	≥8mm²	$\geq \! 10$ mm $^{\scriptscriptstyle 2}$
	$\geq 1\mathrm{mm}^2$	$\geq \! 2$ mm $^{\! 2}$	\geq 4mm 2	≥6mm²	≥8mm²	≥ 10 mm 2

Configuration Table of AC220V Input/Output Wires

						1			
Mode	500VA/	1,000VA/	2,000VA/	3,000VA/	4,000VA/	5,000VA/	6,000VA/	8,000VA/	
1	220VAC	220VAC	220VAC	220VA	220VAC	220VAC	220VAC	220VAC	
Wire									
L-IN	≥ 0.5 mm 2	$\geq 1\mathrm{mm}^{\scriptscriptstyle2}$	≥ 2 mm 2	$\geq 3\mathrm{mm}^2$	\geq 4mm 2	\geq 4 mm 2	≥ 6 mm²	≥6mm²	
N-IN	≥ 0.5 mm 2	$\geq 1\mathrm{mm}^{\scriptscriptstyle2}$	≥ 2 mm 2	$\geq 3\mathrm{mm}^2$	\geq 4mm 2	\geq 4 mm 2	≥ 6 mm²	≥6mm²	
G	$\geq \! 0.5$ mm $^{\scriptscriptstyle 2}$	$\geq 1\mathrm{mm}^2$	≥ 2 mm 2	$\geq 3\mathrm{mm}^2$	\geq 4mm 2	≥ 4 mm 2	≥ 6 mm²	≥6mm²	
L-OUT	$\geq \! 0.5$ mm $^{\scriptscriptstyle 2}$	$\geq 1\mathrm{mm}^2$	≥ 2 mm 2	$\geq 3\mathrm{mm}^2$	≥ 4 mm 2	≥ 4 mm 2	≥ 6 mm²	≥6mm²	
N-OUT	≥ 0.5 mm 2	$\geq 1\mathrm{mm}^2$	≥ 2 mm 2	$\geq 3\mathrm{mm}^2$	≥ 4 mm 2	≥ 4 mm 2	≥ 6 mm²	≥ 6 mm 2	

Configuration Table of Input Wires to Battery

	comiguration radio of impat which to Battery											
I	Mode	500VA	1,000VA	2,000VA	3,000VA	4,000VA	5,000VA	6,000VA	8,000VA			
1												
DC	,											
1	2V	8mm²	16 mm 2	25 mm²								
2	4V	4mm²	8mm²	16 mm 2	16 mm 2	$25\mathrm{mm}^2$	35mm^2					
4	8V	2mm^2	4mm²	8mm²	10 mm 2	16mm^2	16mm^2	16mm²	25 mm²			

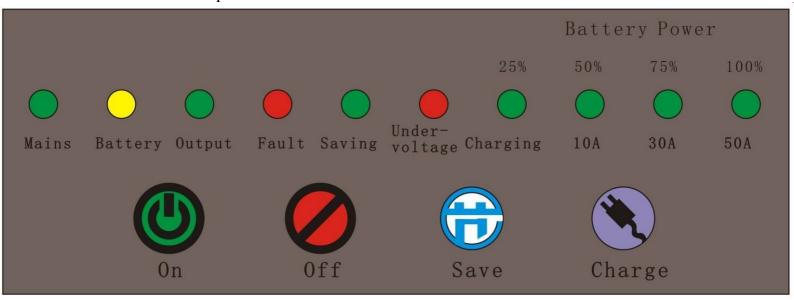
Chapter IV Operation Guide of Inverter

4.1 Operation

Startup: when all wiring is in normal condition, press "On" for 5 seconds, and then the machine starts up.

Shutdown: Press "Off" for 5 seconds, and then the machine shuts down.

- 4.2 Parameter setting
- 4.2.1 LED control panel



- On/Off Startup/Shutdown
- Eco Mode ■ Save
- **Charge Current Selection** ■ Charge
- Mains Supply Indicator Light Mains
- Battery Supply Indicator Light Battery
- **Output Indicator Light** Output
- Fault Indicator Light ■ Fault
- Saving Eco Mode Indicator Light
- Battery Under-voltage/Over-voltage Indicator Light ■ UNDER-VOITAGE
- CHARGING **Battery Charging Indicator Light**
- 10A 10A Charge Current Indicator Light
- 30A Charge Current Indicator Light ■ 30A
- 50A Charge Current Indicator Light ■ 50A

4.2.4 Parameter setting on LED control panel

■ Setting of eco mode

Press "Save" for 5 seconds, and then the machine turns to eco mode and "Saving" indicator light is on all the time; press "Save" again for 5 seconds, and then the machine turns to normal mode and "Saving" indicator light is off.

This setting is invalid when the machine is powered by mains supply.

■ Setting of charge current

The user chooses the proper charge current according to the power grid environment and battery capacity when the machine is powered by mains supply. The default charge current is 10A; press "Charge" for 5 seconds, and then the machine increases the charge current and the corresponding charge current indicator light is on all the time; press "Charge" again for 5 seconds, and then the machine increases the charge current again and the corresponding charge current indicator light is on all the time. This setting is invalid when the machine is powered by battery supply.

Note: 25%, 50%, 75% and 100% are invalid when the machine is powered by mains supply and they respectively indicate the battery level when the machine is powered by battery supply.

4.2.3 LCD control panel





■ Startup/Shutdown



■ Page Up



Page Down



■ Function Selection



Back

4.2.4 Parameter setting on LCD control panel

■ Language setting

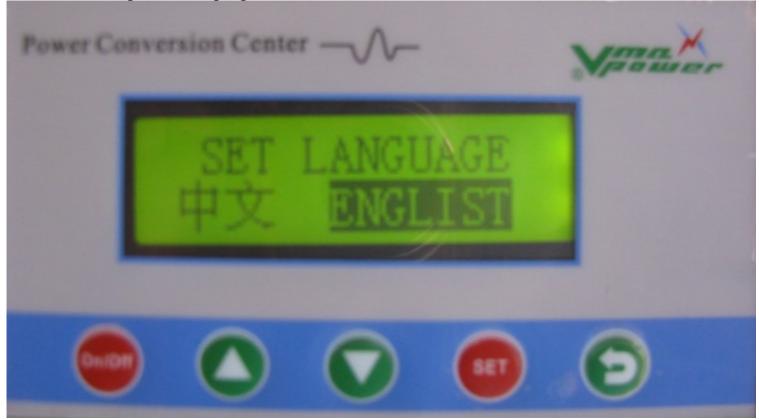


Press for language setting;





Press again for language selection;





Press and to select the desired language; press again to save the selection.

■ Battery model setting



Press for battery model setting;





Press again for battery model selection;



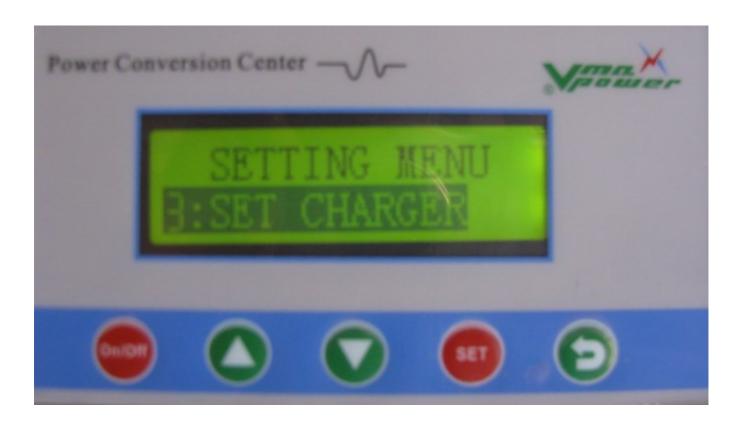


Press and to select the battery model consistent with the real one; press again to save the selection.

■ Charge current setting



Press for charge current setting;





Press again for charge current selection;





Press and to select the desired charge current; press again to save the selection.

■ Frequency setting



Press for frequency setting;



Press again for frequency selection;







Press and to select the desired frequency; press again to save the selection.

■ Output mode setting

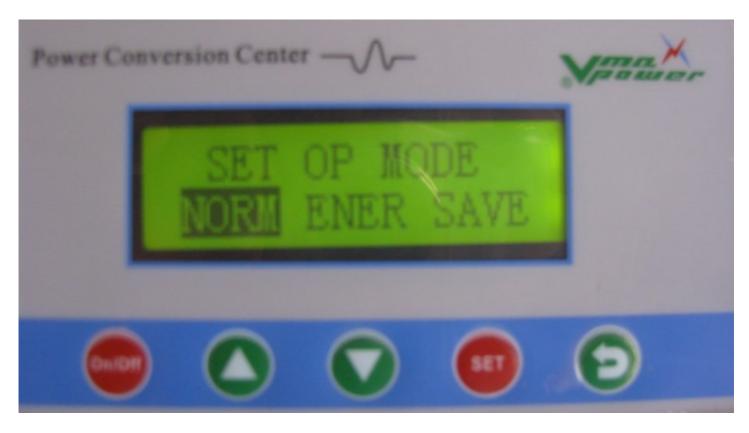


Press for output mode setting;





Press again for output mode selection;





Press and to select the output mode; press again to save the selection.

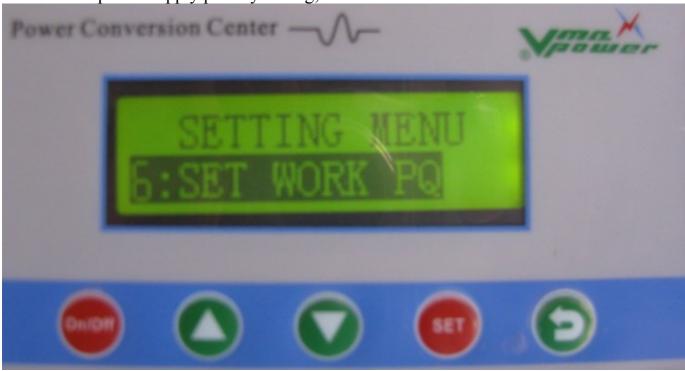


Attentions:

- 1. Normal mode: Normal output.
 - 2. Eco mode: The output voltage is reduced by 20V to save energy under the precondition that the final output voltage of the machine is normal. This mode is mainly applicable to road lighting and indoor/outdoor lighting.
 - 3. Power-saving mode: When the load is above 200W, the machine remains normal output. When the load is below 150W, the machine stops the output and, after 1 minute, starts the output; when the machine again detects that the load is below 150W, it stops the output (i.e., cyclic output). This mode is mainly applicable to refrigerator and air conditioner.
- Power supply priority setting



Press for power supply priority setting;





Press again for power supply priority mode selection;



Press and to select the power supply priority mode; press again to save the selection.

■ Battery under-voltage protection point setting

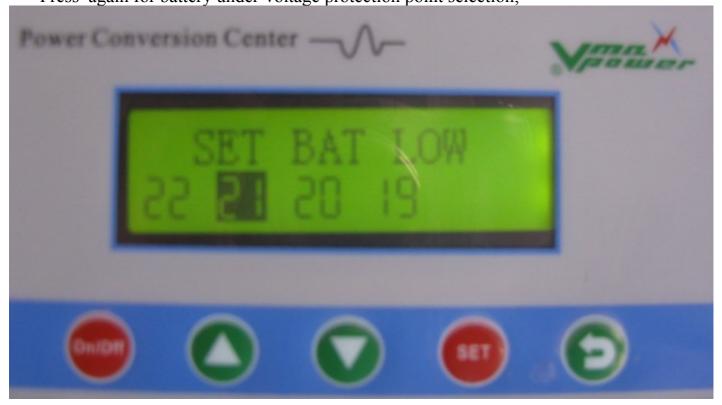


Press for battery under-voltage protection point setting;





Press again for battery under-voltage protection point selection;





Press and to select the desired battery under-voltage protection point; press again to save the selection.



Attentions:

12V battery under-voltage protection point: 11V, 10.5V, 10V, 9.5 V 24V battery under-voltage protection point: 22V, 21V, 20V, 19 V 36V battery under-voltage protection point: 33V, 31.5V, 30V, 28.5 V 48V battery under-voltage protection point: 44V, 42V, 40V, 38 V

■ Battery capacity setting



Press for battery capacity setting;





Press again for battery capacity selection;





Press and to select the battery capacity consistent with the real one; press again to save the selection.

Chapter V Performance and Parameters of Inverter

5.1 Capacity calculation

An electrical appliance, which is a load in a circuit, is usually marked with the values of rated power, rated current, power factor, and other parameters. However, there is much difference among different types of loads, but there must not be much difference between the actual total power of the loads and the rated power of the machine, so the total actual power should be the sum of active power of all the loads but not the simple sum of the rated power of all the loads. Because mostly the loads are household electrical appliances and their power factor values are between 0.65 to 0.7, the total actual power can be the sum of the rated power of all the loads; as for the loads of other types such as printer, etc., the active power must be the rated power multiplied by a certain factor according to the starting power and then is added to the sum. On the basis of the total capacity of all the loads, the inverter capacity can be determined according to the formula: inverter capacity >= total capacity of loads ÷ 0.8, that is to say, the total capacity of all the loads must be less than 80% of the rated capacity of the inverter because the impulse current of load startup and the future need for expansion must be taken into consideration.

Not all electrical equipment needs an inverter; vice verse, an inverter is not applicable to all electrical equipment. A user to choose a load of an inverter must take into consideration the sizes, features and importance of the load as well as the influence by harmful power on the load.

Loads are generally classified into linear loads, including resistive, inductive and capacitive loads, and non-liner loads containing rectifier circuits (such loads are also called rectifier loads), including computers and the peripheral equipment. An inverter is applicable to resistive loads and capacitive rectifier loads.

The startup of inductive or capacitive loads causes an impulse current; even the normal running of a computer or any other rectifier load leads to the current peak factor being 2 to 3, that is to say, the current peak value is 2 to 3 times of the effective current value. Therefore, a user to choose an inverter must take account of such feature and leave a margin to the inverter. As for the inductive loads with small power factors, such as air conditioner, etc., the starting current is very high, which may be 5 to 7 times of the rated current, and the startup is very frequent, so the ordinary small or medium inverter is not applicable unless enough margin has been left.

5.2 Performance and parameters

	Battery	y under-vo	ا-ltage/Over	voltage i	protection
--	---------	------------	--------------	-----------	------------

Battery	Under-	Battery	Under-	Battery	Over-

		voltage Protection Point	voltage Alarming Point	voltage Protection Point
	12V	10V	10.5V	16V
I	24V	20V	21V	32V
I	48V	40V	42V	64V

■ Over-temperature protection

When the internal temperature of the inverter reaches 35°C, the fan begins working to dissipate heat; when the internal temperature reaches 100°C, the machine enables automatic over-temperature protection.

Overload protection

When the actual load is 50% over the rated load, the machine enables 10s overload protection; when the actual load is 100% over the rated load, the machine enable 1s overload protection.

■ Output short circuit protection

When the output short circuit occurs, the machine enables short circuit occurs within 0.1s.

■ Self-check and report

In case of any exception in running, the machine automatically analyzes the reason and gives out audible-visual alarm.

■ Cycle-by-cycle current limiting

The cycle-by-cycle current limiting prevents the damage caused by high current switching, loading, unloading, short circuit or impulse.

Chapter VI Battery Management of Inverter

6.1 Battery model selection

Battery supply duration calculation:

The battery supply duration mainly depends on the factors such as load capacity, battery capacity, ambient temperature, battery end-of-discharge voltage, etc. Generally, to calculate the battery supply duration, it is a way to calculate the battery discharge current and then look up the discharge time in the battery discharge curve. The battery discharge current can be calculated according to the empirical formula:

discharge current = Inverter capacity (VA) \times power factor / average battery discharge voltage \times efficiency

When to calculate the actual load discharge time, it only needs to replace the above inverter capacity with the actual load capacity.

The user can determine the proper battery model on the basis of the calculated battery supply duration according to the above formula.

Charging:

Three-step charging (respectively constant current charging, constant voltage charging and pulse charging) renders the battery always ready.

The charge current is adjustable, so the use can choose the proper current to charge the battery.

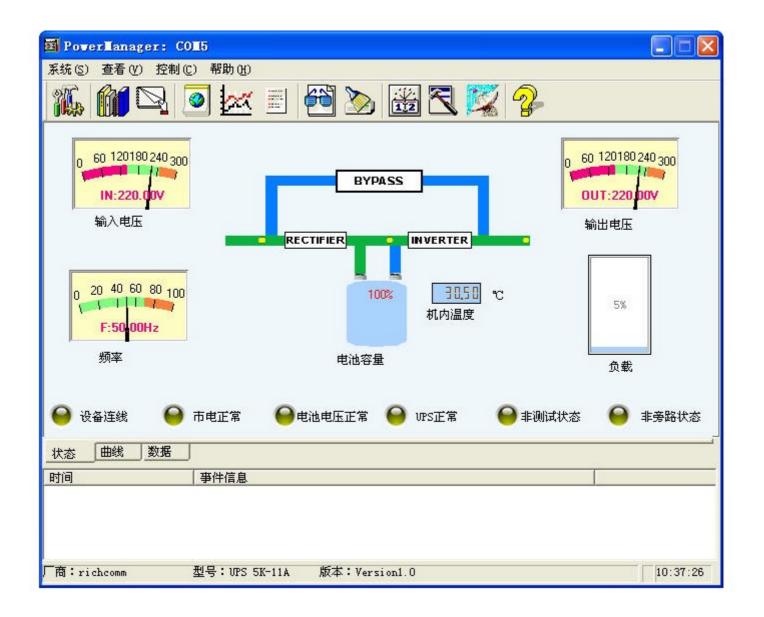
6.2 Battery insertion



Caution!

- with skin or clothing, please instantly wash the skin or clothing by clean water and soap; if it comes into contact with eyes, please instantly flush the eyes by cold water for at least 20 minutes and instantly send the injured one to hospital for treatment. To prevent danger, the operator must wear safety goggles and safety clothing when operating on battery; in particular, the operator must keep the tools and jewelry away from the batter when operating for fear that any accident might be incurred.
- When connecting the inverter with the battery, please make sure that the battery polarity is correct for fear that the inverter might be damaged or accident might be incurred.
- Please do not replace the battery connecting wire without permission because nonconforming wire or nonstandard wire may cause damage to the inverter.
- Please shut the power off and then connect the power grid for fear that one might get an electrical shock.

Chapter VII Monitoring



系统	查看	控制	帮助		
System	View	Control	Help		
输入电压		电池容量	机内温度	输出电压	
Input Voltage		Battery	Internal	Output Voltage	
频率		Capacity	Temperature	负载	
Frequency				Load	
设备连线	市电正常	电池电压正	UPS 正常	非测试状态	非旁路状态
Equipment	Normal Mains	常	Normal UPS	Non-test	Non-bypass
Wiring	Supply	Normal		Status	Status
		Battery			
		Voltage			
时间	事件信息				
Time	Event				
	Information				

厂商:	型号:	版本:		
Manufacturer:	UPS 5K-11A	Version 1.0		
Richcomm				

Introduction

PowerManagerII, system software to monitor inverter, is applicable to local monitoring and network agent monitoring via COM port and USB port. It clearly displays figures and graphs of the real-time input/output voltage, frequency, load, temperature, battery capacity and other data to help the user monitor the power supply quality. It also sends control instructions to the inverter to control the latter to help the user manage the power more efficiently. Moreover, by preset control instructions, it controls the inverter at a fixed time; in case of mains supply failure or low battery potential, it gives full play to the unmanned monitoring function by automatically saving information safely and accurately, shutting down system safely, and automatically sending alarm comprehensively such as autodialing to send call alarm, autodialing to send mobile-phone message alarm and sending E-mail alarm, etc., so the user need not worry about that the mains supply failure may cause any loss to any system or archive. The system is capable of necessary emergency handling instantly and also capable to record the information of the recent days.

In addition, the Windows NT service function of PowerManagerII enables program execution before the user logs on to the computer, so the system can automatically monitor and manage the inverter without any administrator.

Supported operating systems:

This version of PowerManagerII supports Windows operating systems only, including:

MS-Windows® 98

MS-Windows® Me

MS-Windows® 2000

MS-Windows® XP

MS-Windows® 2003

MS-Windows® Vista



Attentions:

If the user has any question, please refer to the monitoring help (; there is detailed description available).

Chapter VIII Maintenance

8.1 Daily maintenance

Different faults may occur to the inverter due to the changes of working environment, such as the influence by temperature, humidity, smog, etc., as well as the aging of the internal components. Therefore, it is necessary to daily check and periodically maintain the inverter during storage and use.

- Whether the sound or vibration of the machine is exceptional.
- Whether the heat of the machine is exceptional.
- Whether the ambient temperature is too high.
- Whether the load value is different from usual.
- Whether the running of the cooling fan is exceptional.

8.2 Periodic maintenance

- To periodically check whether all the wiring of the inverter is reliable, whether the line is well insulated, and whether the line is damaged; in particular, to check whether there is overheat sign or other potential danger to the battery and input/output terminal of the inverter and whether the fan of the inverter is in good condition.
- To periodically conduct battery charging/discharging test to activate the performance of the battery and prolong the service life of the battery. The battery life depends on the ambient temperature and the discharge cycle times. When the ambient temperature is about 20°C, the average battery life is about 3 to 5 years; when the ambient temperature is over 30°C, the battery life is shortened accordingly. For a new battery, the capacity usually increases after few charging-discharging cycles, then remains stable, and finally decreases after several hundred charging-discharging cycles. When the ambient temperature is within 20°C to 25°C, it is recommended to charge and discharge a new battery for 2 to 3 times within the first two months and to charge and discharge it every 1 or 2 months later.
- To periodically clean the cooling fan properly.



Attentions:

- Make sure that all power is shut off before replacing the cooling fan.
- Make sure that any tool should not touch any battery terminal or radiator when dismounting the cooling fan.
- Directly blow away the dust in the machine if there is too much dust there.
- Have an electrical technician replace the battery and deliver the replaced battery to recycler for treatment.

Inverter Maintenance Record Table

Maintenance	Maintenance Content	Maintainer Signature
Time		

8.3 Fault diagnosis and handling

Displayed Fault	Phenomenon	Reason
Machine cannot be	After the user presses "On", the inverter	The battery connection is
started.	does not respond.	incorrect or the battery switch
Startea.	does not respond.	is not closed.
Machine cannot be	After the user presses "On", the buzzer	The pressing duration is too
normally started.	gives out a sound, and then the machine	short. The pressing must last
	shuts down.	for 5 seconds at least.
	After the user presses "On', the buzzer	There is output short circuit or
	sounds all the time and the fault indicator	the actual load is 150% of the
	light is on all the time.	rated load.
	After the user presses "On', the buzzer	The battery over-voltage/ under
	sounds all the time and the battery under-	-voltage protection is enabled.
	voltage indicator light is on all the time.	
Machine is	The inverter only runs with light load.	The power line is loose.
protected when		
with heavy load.		
Battery capacity	All the battery capacity indicator lights are	The battery voltage is low.
indicator lights are	on when the machine is at empty load and	
exceptional.	none is on when the machine is at any load.	
Battery under-	None of the battery capacity indicator lights	The battery voltage is low.
voltage indicator	is on when the machine is at empty load and	
light is	any of them blinks when the machine is at	
exceptional.	any load.	

8.4 Warranty

Beijing Multifit Electrical Technology Co., Ltd. provides after-sales service of the inverter under the precondition of the following:

- 1. The warranty scope covers the inverter only;
- 2. If any fault or damage occurs to the inverter in normal use, Beijing Multifit Electrical Technology Co., Ltd. is responsible for repair for free within 15 months after the selling and responsible for paid repair after the 15 months;
- 3. The paid repair also covers any of the following situations within 15 months after the selling:
 - Inverter damage caused by not following the operation steps stated in the User Manual;

- Inverter damage caused by wrong wiring, etc.;
- Inverter damage caused by applying the inverter to improper function;
- Inverter damage due to transportation;
- Inverter damage caused by running the inverter in adverse working conditions stated in the User Manual;
- Inverter damage caused by the installation or application range nonconforming to the related international standards;
- Inverter damage due to unusual natural environment.

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