

TESTEQUITY

Model 1016H **Temperature/Humidity Chamber** With F4 Controller and EZ-Zone Limit, and HMM100 Humidity Sensor

Operation and Service Manual



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Chapter 1 – Safety Instructions

Introduction


Follow all CAUTION notices to prevent damage to the chamber or your test sample. Failure to follow all CAUTION notices may void your warranty. CAUTION may also indicate a potentially hazardous situation which, if not avoided, may result in minor or moderate personal injury.


WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.


The safety alert symbol  precedes a general CAUTION or WARNING statement.


The electrical hazard symbol  precedes an electric shock hazard CAUTION or WARNING statement.


Installation Safety Notices

 **CAUTION:** The minimum clearance you should allow for proper ventilation around the chamber must be at least 12" from both the left and right side, and 24" from the rear.

 **CAUTION:** This chamber is designed for operation in a conditioned laboratory environment. Operation above 30°C (85°F) or below 16°C (60°F) ambient room temperature is NOT recommended.

 **CAUTION:** The Input Voltage label on the back of the chamber indicates the input voltage configuration as shipped from the factory. If the input voltage configuration is changed, this label must be replaced to reflect the new configuration. Replacement labels are available from TestEquity at no charge.

 **CAUTION:** This chamber must be properly configured for either 208 V or 230 V nominal input. 208 V and 230 V are NOT the same. Do NOT guess! Do NOT assume you have “220 V”. You must verify the exact type of electrical service you have. If there is any doubt, you must consult with a qualified electrician who is familiar with industrial plant wiring. In addition, the input line voltage should be measured while the chamber is operating in the COOL mode to ensure that the expected nominal voltage of either 208 V $-5/+10\%$ or 230 V $\pm 10\%$ is present.

 **CAUTION:** This chamber should be connected to the AC power source by a qualified electrician who is familiar with industrial plant wiring.

Operation Safety Notices

- ⚠ **CAUTION:** This chamber has a crankcase heater to protect the high-stage compressor. The chamber must be connected to the power source AND the Main Disconnect Switch must be ON for 3 hours prior to operating the chamber. Although it may be safe to use the chamber immediately, this procedure ensures the longest possible life for the high-stage compressor if the chamber has been removed from the power source for more than 24 hours.
- ⚠ **CAUTION:** The “Series F4 User’s Manual” is a general manual and is written by the manufacturer, Watlow, for a wide variety of applications and configurations. Not all features or functions are applicable. Only the capabilities of a model F4SH-CKA0-01, as described on page A.7 of the “Series F4 User’s Manual” are applicable. “Cascade Control” as described on page 3.6 of the “Series F4 User’s Manual” is not applicable in this configuration. The “Retransmit” function is available as an option.
- ⚠ **CAUTION:** The Series F4 “Alarm” functions are NOT used in the chamber’s safety system. The independent EZ-Zone Limit Controller functions as the main protection device.
- ⚠ **CAUTION:** The Series F4 Temperature Controller has been properly configured by TestEquity to match the chamber’s system requirements and to perform optimally over a wide range of operating conditions. Improper modifications to these setup values can result in erratic performance and unreliable operation. Setup examples in the “Series F4 User’s Manual” are NOT applicable to this chamber. Do not attempt to modify the setup values, unless you thoroughly understand what you are doing. If there is any doubt, please call TestEquity before proceeding.
- ⚠ **CAUTION:** NEVER select “Full Defaults” in the Series F4 Controller’s Factory/Test Menu. This will erase all the correct values which are documented in the “Series F4 Temperature Controller Setup Parameters” section of this manual.
- ⚠ **CAUTION:** The EZ-Zone Limit Controller has been properly configured by TestEquity to match the chamber’s system requirements. Improper modifications to these setup values can result in unreliable and unsafe operation. Do not attempt to modify the setup values, unless you thoroughly understand what you are doing. The correct values are documented in the “EZ-Zone Limit Controller Setup Parameters” section of this manual.
- ⚠ **CAUTION:** Always verify that the Limit Controller’s high and low limits are set to temperatures that are appropriate for your test sample.

Chapter 1 – Safety

- △ **CAUTION:** If your test sample is energized, it may be capable of raising the workspace temperature beyond safe limits. This could occur if your test sample exceeds the live load rating of the chamber or if the chamber's refrigeration system fails. This chamber has a set of contacts that can be used to remove power to your test sample if the Limit Controller's temperature limits are exceeded.

- △ **CAUTION:** To prevent damage to your test sample and the chamber's compressors, do not exceed the live load rating of the chamber.

- △ **WARNING:** Do NOT put items in the chamber that could burn or explode at high temperatures. This chamber uses open wire heating elements which generate surface temperatures over 1000°F. This is NOT an explosion-proof chamber.

- △ **WARNING:** Do NOT put items in the chamber which can emit corrosive vapors or substances.

- △ **WARNING:** This chamber is NOT a curing oven. There are NO provisions for venting fumes or volatile substances.

- △ **WARNING:** The chamber door must remain closed while the chamber is operating. If you need to open the door while the chamber is operating, wear safety goggles to prevent the high velocity airflow from blowing particles or objects into your eyes.

- △ **WARNING:** This chamber operates at extreme temperatures. Avoid contact with air, objects, and surfaces that are hot or cold to prevent severe burns or frostbite. Protective gloves are recommended.

Chapter 2 – Installation

Uncrating

Inspect the shipping container for any signs of visible damage. Notify the carrier and TestEquity immediately if there are signs of shipping damage.

The pallet is designed with ramps so the chamber can be rolled off without the need for a forklift or pallet jack.

Preparation For Use

1. Inspect the chamber for signs of shipping damage.
2. Read this entire manual.
3. Select a suitable location to install the chamber.
4. Verify the input voltage configuration.
5. Connect to the power source.
6. Perform following the procedures as described in the Preventive Maintenance section:
 - a. Inspect the electrical compartment.
 - b. Inspect the refrigeration machinery compartment.
 - c. Check the low-stage refrigeration charge.
 - e. Verify the chamber performance.

Installation Location

The chamber will produce a significant amount of heat during normal operation. Locate the chamber in a room with adequate ventilation to prevent excessive heat build-up. Allow enough space around the chamber to permit serviceability and the removal of the service access panels, which are located on each side and the rear.

The chamber must be on a solid and level floor.

△ CAUTION: The minimum clearance you should allow for proper ventilation around the chamber must be at least 12" from both the left and right side, and 24" from the rear.

△ CAUTION: This chamber is designed for operation in a conditioned laboratory environment. Operation above 30°C (85°F) or below 16°C (60°F) ambient room temperature is NOT recommended.

Input Power Configuration

Overview

This chamber can be easily configured for operation from a 208 V / 60 Hz or 230 V / 60 Hz, 3 Phase nominal input. Other input voltages and 50 Hz operation are available as special options, and are not covered in these instructions.

Your chamber was configured prior to shipment for the particular voltage that was specified at time of order. These instructions should be used to verify the input voltage configuration prior to installation, or to change the input voltage from one configuration to another.

⚠ CAUTION: This chamber must be properly configured for either 208 V or 230 V nominal input. 208 V and 230 V are NOT the same. Do NOT guess! Do NOT assume you have “220 V”. You must verify the exact type of electrical service you have. If there is any doubt, you must consult with a qualified electrician who is familiar with industrial plant wiring. In addition, the input line voltage should be measured while the chamber is operating in a continuous HEAT mode to ensure that the expected nominal voltage of either 208 V $-5/+10\%$ or 230 V $\pm 10\%$ is present.



Figure 2-1 – Location of Input Configuration Terminals on the Electrical Sub Panel

NOTE: Refer to Figure 2-1 for the location of the input configuration terminals on the electrical sub panel that are described below.

230 V / 60 Hz Input Configuration

7. Turn the Main Disconnect switch to the OFF position.
8. Remove the lower door retaining screw located on the right side. Open the lower door.
9. Locate the Control Transformer TR1. Wire number T1 must be connected to the 230 V terminal 4 on Control Transformer TR1.

208 V / 60 Hz Input Configuration

10. Turn the Main Disconnect switch to the OFF position.
11. Remove the lower door retaining screw located on the right side. Open the lower door.
12. Locate the Control Transformer TR1. Wire number T1 must be connected to the 208 V terminal 3 on Control Transformer TR1.

Connection to the Power Source

⚠ CAUTION: This chamber should be connected to the AC power source by a qualified electrician who is familiar with industrial plant wiring.

The Main Disconnect Switch on the front panel removes primary power to the entire chamber. All branch circuits on the load side of the Main Disconnect Switch are individually fused. However, your local electrical code may require a separate disconnect switch within sight of the chamber.

Power Source Connection

1. Turn the Disconnect Switch to the OFF position.
2. Remove the lower door retaining screw located on the right side. Open the lower door.
3. Remove the chamber's right side panel.
4. Mount the input wire through the hole on the rear of the chamber, using an appropriate bushing. Approximately 54-inches of additional wire length will be needed need to reach to the terminals on the electrical subpanel. The wires will need to pass through the Input Access Hole. This hole is located in the corner of the partition which separates the compressor compartment from the electrical compartment. Three tie points are provided on the side of the chamber to secure the input wiring with provided tie-wraps.
5. Connect the "Hot" input wires to terminals L1, L2 and L3 on the Main Disconnect Switch.
6. Connect the Earth Ground wire (NOT A NEUTRAL) to the Ground terminal.
7. There is NO NEUTRAL connection.

Phase Sequence

This chamber has a protective circuit to ensure the proper input power phase sequence. If the chamber does not function with the initial wiring hookup, then reverse two of the input lines at the top of the disconnect switch.

Humidity Water Connection

⚠ CAUTION: The humidity system must be supplied with demineralized water having a specific resistance of 50,000 to 200,000 ohms/centimeter. The use of unfiltered tap water or triple-distilled water will damage the humidity system and chamber interior, and will void the warranty.

Plumbed Demineralized Water Installation

Follow these instructions if your chamber is NOT being used with the optional W100 Water Recirculation System, and you are connecting to a plumbed source of demineralized water.

1. Attach a supply of demineralized water to the Water Supply fitting on the rear of the chamber. Water pressure must not exceed 50 psi.
2. The chamber drain water is not under pressure, and is fed by gravity. Therefore, it must empty into an open floor drain, condensate pump, or bucket.

Water Recirculation System Installation, Model W100

The optional Model W100 Water Recirculation System provides a source of demineralized water for the humidity system, using ordinary tap or pre-filtered water. Condensate from the chamber is returned back to the water tank. The water pump runs continuously when the humidity system is enabled, keeping the supply line pressurized at all times. Detailed assembly pictures are shown on the next page.

1. Attach filter cartridge. Use clamp provided on each end of filter to prevent leaking. Do not overtighten.
2. Position the recirculation system on the back left side of the chamber.
3. Attach the chamber Water Supply hose from the chamber to the top fitting of the filter. Use clamp provided to secure the hose to the Water Supply fitting.
4. Attach the chamber Drain hose to the chamber and position it so it goes into the water tank. The drain hose must not be submerged in the water.
5. Fill the water tank with clean water.
6. Place the cover on the water tank.
7. Plug the pump power supply into the receptacle labeled Pump on the rear of the chamber.

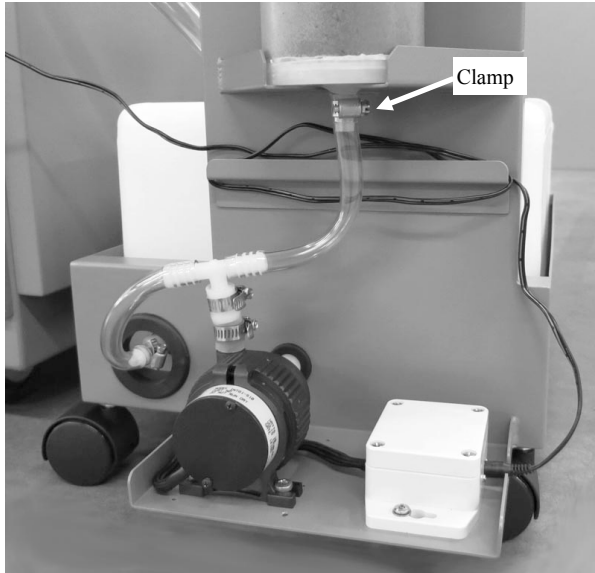
Water Recirculation System Filter Cartridge Replacement

The demineralizer filter cartridge must be replaced when it is used up. The color of the top half of the cartridge changes gradually through continued use. Replacement cartridges are available from TestEquity (part number TE-0014 for a carton of 6 cartridges).

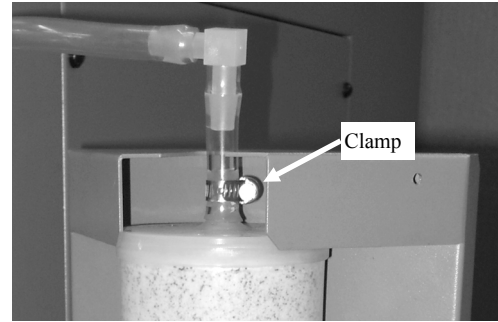
The demineralizer filter cartridge will last longer if pre-filtered water is used, although this is not a requirement. Rather than filling the recirculation system reservoir with tap water, you can use filtered drinking water (NOT spring water or distilled water).

Water Recirculation System Assembly, Model W100

Bottom of Filter

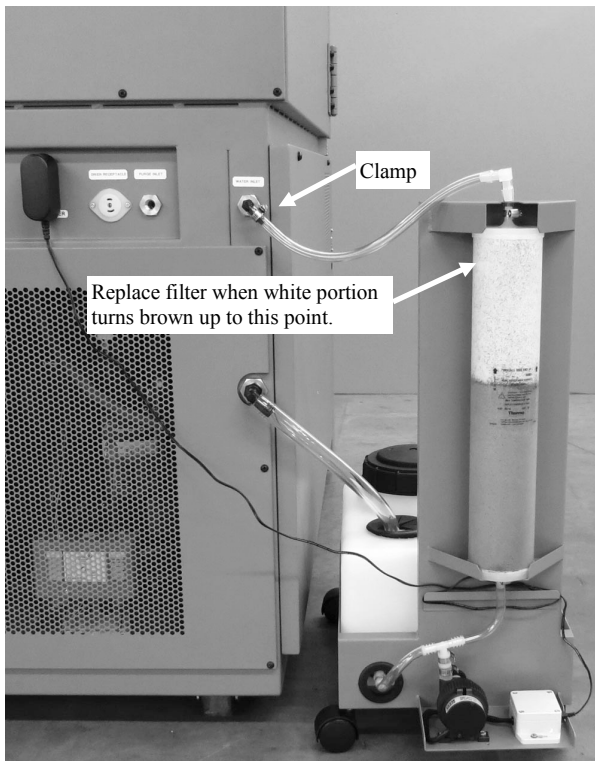


Top of Filter



Use the supplied clamp on each end of filter and the water inlet fitting to prevent leaking.

Do not over-tighten the clamp screws.



Finger-tighten the Water Supply and Drain connections to chamber. Plug the pump power supply into receptacle on the back of the chamber. The drain tube from the chamber must not be submerged in the water.

Chapter 3 – Operation

Introduction

The Front Panel Switches control power to the chamber. The Front Panel Lights provide indication of heat and cool functions.

The Limit Controller is a protection device. It turns the chamber OFF if the workspace temperature exceeds either a high temperature or low temperature limit set point.

The Temperature/Humidity Controller controls the temperature of the chamber. It can function as either a single set point controller or as a programmable profile controller. The Temperature/Humidity Controller automatically turns the refrigeration system on or off based on the demand for cooling.

△ CAUTION: This chamber has a crankcase heater to protect the high-stage compressor. The chamber must be connected to the power source AND the Main Disconnect Switch must be ON for 3 hours prior to operating the chamber. Although it may be safe to use the chamber immediately, this procedure ensures the longest possible life for the high-stage compressor if the chamber has been removed from the power source for more than 24 hours.

Summary of Chamber Operation

1. Turn the Main Disconnect Switch ON.
2. Enter the appropriate high and low temperature safety limits on the Limit Controller.
3. Enter the desired set points (or program) on the F4 Controller.
4. Load your test sample in the chamber.
5. If you are running a controlled humidity condition between +10°C and +85°C, turn Event 2 ON.
6. If you are running temperature-only conditions or are operating lower than +10°C or higher than +85°C, turn Event 2 OFF. Humidity cannot be controlled in this mode.
7. Turn the CONDITIONING Switch ON. Alternatively, turn the CONDITIONING Switch to the EVENT 1 position and turn EVENT 1 on the F4 controller ON.

Front Panel Switches and Lights

Main Disconnect Switch

The Main Disconnect Switch controls power to the entire chamber and provides a mechanical safety interlock to the lower door.

In the ON position (clockwise) primary power is connected. The Temperature Controller, Limit Controller, and (optional) Chart Recorder are always functional when the Main Disconnect Switch is ON, regardless of the Master Switch position. The Main Disconnect Switch should be left ON if the chamber is usually used on a daily basis.

In the OFF position (counter clockwise) primary power is disconnected. The Main Disconnect Switch can be left OFF if the chamber is not used on a daily basis. It can also be locked in the OFF position with a padlock. The knob has a red insert that can be pushed in at the top to reveal the lock-hole.

⚠ CAUTION: This chamber has a crankcase heater to protect the high-stage compressor. The chamber must be connected to the power source AND the Main Disconnect Switch must be ON for 3 hours prior to operating the chamber. Although it may be safe to use the chamber immediately, this procedure ensures the longest possible life for the high-stage compressor if the chamber has been removed from the power source for more than 24 hours.

Conditioning Switch – ON Mode

The Conditioning Switch enables all chamber functions. When the Conditioning Switch is OFF and the Power switch is ON, only the F4 Controller and Limit Controller are operational. When both the Power and Conditioning Switches are ON, the chamber's conditioning system will function to maintain the temperature/humidity set point. The Conditioning Switch does not illuminate.

Conditioning Switch – Event 1 Mode

When the Conditioning Switch is in the Event 1 position, you can enable and disable all chamber functions through Event 1 (Digital Output 1) of the F4 Controller. When the Conditioning Switch is in the Event 1 position and Event 1 on the F4 Controller is Off, all chamber functions are disabled. If Event 1 is On, all chamber functions are enabled.

In profile mode, Event 1 is named **CONDITION**.

⚠ CAUTION: Remember to set **DigitalOut 1 (Event Output1)** to On in static set point mode when the chamber is to be operational. In this mode, the Modbus register for Digital Output 1 is 2000.

⚠ CAUTION: Remember to set **CONDITION** to On in the profile event prompt for all programmed steps when the chamber is to be operational.

Light Switch

The Light Switch controls the workspace light. The Light Switch illuminates when it is ON.

Heat Light

The Heat Light will illuminate when the F4 Controller turns on the heater to maintain the workspace temperature. The Heat Light will cycle on/off as the workspace temperature approaches and reaches the temperature set point. This light corresponds to the 1A indicator on the F4 Controller.

Cool Light

The Cool Light will illuminate when the F4 Controller turns on the cooling valve to maintain the workspace temperature. The Cool Light will cycle on/off as the workspace temperature approaches and reaches the temperature set point. This light corresponds to the 1B indicator on the F4 Controller.

Humidity Enable Light

The Humidity mode is enabled through Event 2 (Digital Output 2) in the F4 Controller. Event 2 should ONLY be ON if you are performing a controlled humidity test within the humidity range of the chamber (+10°C and +85°C).

If Event 2 is OFF, the Humidity mode is disabled. The chamber will cool in cascade mode.

If Event 2 is ON, the Humidity mode is enabled and the Humidity Enable light will be illuminated, as long as the chamber temperature is within +7°C and +90°C. The chamber will cool in single-stage mode.

Humidity Light

The Humidity Light will illuminate when the F4 Controller turns on the humidifier heater to maintain the workspace humidity. The Humidity Light will cycle on/off as the workspace humidity approaches and reaches the humidity set point. This light corresponds to the 2A indicator on the F4 Controller.

Note that the Humidity Enable Event 2 must be ON, the chamber workspace must be between +7°C and +90°C, and the humidifier water level must be correct for the Humidity Light to correspond to the 2A indicator on the F4 Controller.

The 2B indicator on the F4 Controller lights with dehumidification is required to maintain the workspace humidity. There is no corresponding light on the front panel for this function.

Loading the Chamber

- ⚠ **WARNING:** Do NOT put items in the chamber that could burn or explode at high temperatures. This chamber uses open wire heating elements which generate surface temperatures over 1000°F. This is NOT an explosion-proof chamber.
- ⚠ **WARNING:** Do NOT put items in the chamber which can emit corrosive vapors or substances.
- ⚠ **WARNING:** This chamber is NOT a curing oven. There are NO provisions for venting fumes or volatile substances.
- ⚠ **WARNING:** The chamber door must remain closed while the chamber is operating. If you need to open the door while the chamber is operating, wear safety goggles to prevent the high velocity airflow from blowing particles or objects into your eyes.
- ⚠ **WARNING:** This chamber operates at extreme temperatures. Avoid contact with air, objects, and surfaces that are hot or cold to prevent severe burns or frostbite. Protective gloves are recommended.
- ⚠ **CAUTION:** If your test sample is energized, it may be capable of raising the workspace temperature beyond safe limits. This could occur if your test sample exceeds the live load rating of the chamber or if the chamber's refrigeration system fails. This chamber has a set of contacts that can be used to remove power to your test sample if the Limit Controller's temperature limits are exceeded.
- ⚠ **CAUTION:** To prevent damage to your test sample and the chamber's compressors, do not exceed the live load rating of the chamber.

Live Load Capacity for Model 1016H (uncontrolled humidity mode only)

Temp	+23°C	0°C	-40°C	-55°C	-65°C
Watts	2900 W	2600 W	2300 W	1750 W	1050 W

Performance Considerations

The performance of all chambers is significantly affected by the characteristics of your test sample. Factors include size, weight, material, shape, and power dissipation if energized. The test sample should be placed in the chamber in a manner that allows for air circulation. The air plenum is located on the back wall of the chamber, where air is sucked in from the bottom and exits from the top. You should not place the test sample directly on the chamber floor. It should be placed on the shelf. Multiple test samples should be distributed throughout the chamber to ensure even airflow and minimize temperature gradients. If necessary, additional shelves should be used to evenly distribute the load. Verify that the temperature gradients are within acceptable limits, by measuring the chamber temperature at strategic points using a multipoint thermocouple meter or data logger.

You may find that the temperature throughout the chamber is even, but always different from what the F4 Controller indicates. The correct way to adjust what the F4 Controller “displays” compared to what is measured at some point other than the controller’s sensor is with the “Calibration Offset” parameter, NOT by recalibrating the controller.

Port Plugs

Foam port plugs are provided with a gray silicone surface on one side. The port plug must be inserted with the gray silicone surface facing the inside of the chamber. Port plugs should be considered expendable and be replaced when they no longer provide a good seal.

Avoiding Moisture (non-humidity mode)

Any time the ambient air is subjected to temperatures below the dew point, moisture will condense out of the air. The effect is ice or frost during low temperature operation, or water when maintaining over 0°C and cooling is required.

To avoid moisture condensation, make sure the port plugs are inserted at all times. Also, avoid opening the chamber door while the chamber is operating at temperatures below room ambient. When a low temperature test is completed, warm the chamber to at least room ambient before opening the chamber door and before removing your test sample.

You CANNOT use the humidity system to control moisture at low temperatures. The humidity system is disabled below +7°C. However, if you have a source of GN₂ (gaseous nitrogen) or Dry Air, you can use the optional Purge system to eliminate moisture condensation at low temperatures.

Internal Test Fixtures

Some applications require internal fixtures to support test samples and provide a convenient method of connecting wires and sensors. Fixtures must be designed to minimize their impact on chamber functionality and performance.

Fixtures should be designed for easy removal to permit maintenance and cleaning of the chamber. The chamber liner should never be drilled or screwed into. This will compromise the integrity of the liner and permit moisture migration due to condensation into the insulation, which will eventually impact performance and lead to premature rusting of the outer cabinet.

Chapter 3 – Operation

Fixtures should be constructed of stainless steel. This also applies to all screws and fasteners. All welds should be passivated. To prevent rust and corrosion, never use iron or mild steel even if it is painted or plated. Aluminum may be used. However, since the specific heat of aluminum is double that of steel, it represents a greater load and will have more impact on the chamber performance.

Make sure that all connectors, wiring, pc boards, and auxiliary components can withstand the temperature extremes that they will be subjected to. In some cases, these components may not be able to last after repeated tests and should be considered expendable.

Chapter 4 – F4 Temperature/Humidity Controller

Introduction

The Series F4 Controller can function as either a single set point controller (static mode) or as a programmable profile controller. A four-line LCD display facilitates setup and programming, and presents informative messages about status, error, and alarm conditions. An Information Key gives you quick information about the pages, menus, parameters and values, as well as error and alarm conditions if they occur. The user-interface is organized into five “pages” of menus.

⚠ CAUTION: The Series F4 alarms are configured and dedicated for internal protection of the humidity system. Do NOT change their configuration under any circumstances. The independent EZ-Zone Limit Controller functions as the main protection device.

⚠ CAUTION: The Series F4 Controller has been properly configured by TestEquity to match the chamber’s system requirements and to perform optimally over a wide range of operating conditions. Improper modifications to these setup values can result in erratic performance and unreliable operation. Do not attempt to modify the setup values, unless you thoroughly understand what you are doing. Setup examples in the “Series F4 User’s Manual” are NOT applicable to this chamber. If there is any doubt, please call TestEquity before proceeding. The correct values are documented in the “Series F4 Controller Setup Parameters” section of this manual.

⚠ CAUTION: NEVER select “Full Defaults” in the Series F4 Factory/Test Menu. This will erase all the correct values which are documented in the “Series F4 Controller Setup Parameters” section of this manual.

Security Features

The Series F4 Controller has several levels of security to prevent unauthorized users from changing critical configuration parameters. Only the Set Point and Profile menus have “Full Access”. TestEquity has configured the security of all other menus to “Password”, and have protected them with a password.

TestEquity does not recommend that these security levels be changed for most applications. However, there will be times when entry into these menus is necessary. For example, you may need to gain access to Setup Page in order to change from °C to °F display, or to change the time or date. You must call TestEquity at 877-512-3457 or 805-480-0638 to obtain the password.

F4 Controller Keys and Displays

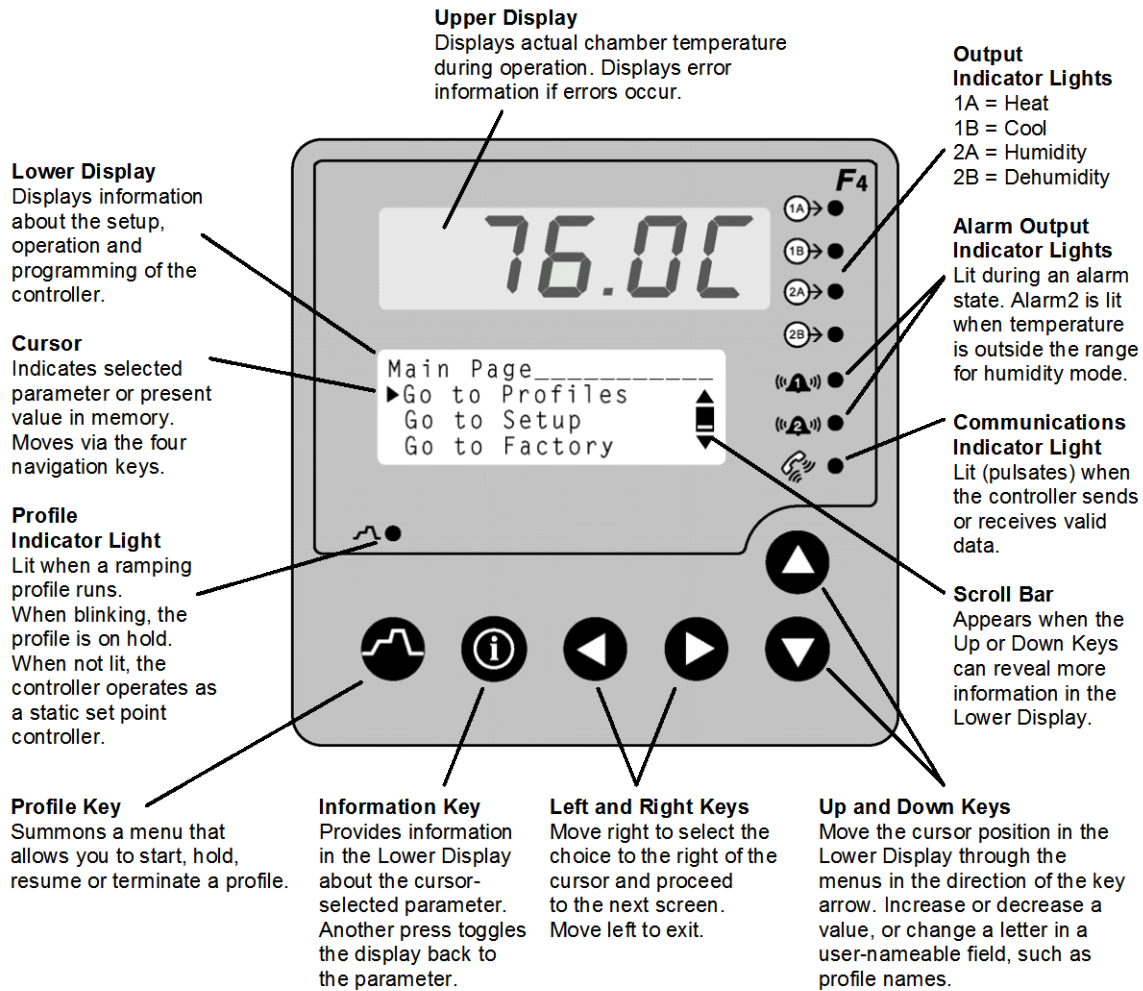


Figure 4.1 – F4 Controller Keys and Displays

To navigate through the menus:

1. Use the ▲ or ▼ key to move the cursor to line up with the item to be selected in a menu on the lower display.
2. Press the ► key to select the item.
3. Enter or change the value, or make a choice with the ▲ or ▼ key.
4. Press the ► key to enter the value or choice.
5. Repeat until you return to the original list.

The ► key again saves the value and proceeds to the next parameter in the series.

The ◀ key saves the value and backs out of the series, and returns to the Main Page.

To edit a parameter, proceed through the series using the ► key without changing values until you find the parameter you want to change. After making the change with the ▲ or ▼ key, you may back using the ◀ key out or proceed using the ► key to the end of the series.

Main Page

The Main Page displays manual operating parameters, running program parameters and error messages. It also provides access to the Operations, Profiles, Setup and Factory pages. The following is a list of Main Page parameters and the description of their functions.

Main Page

Input 2	The actual chamber workspace humidity (%RH).
Current File	Displayed if running a profile, the name of the profile.
Current Step	Displayed if running a profile, the current step of the profile.
▶ SP1	Static (manual) temperature set point entry. If running a profile, the current set point.
SP2	Static (manual) humidity set point entry. If running a profile, the current set point.
Step Type	Displayed if running a profile, the type of step.
Target SP1	Displayed if running a profile, the target temperature during a ramp step.
Target SP2	Displayed if running a profile, the target humidity during a ramp step.
WaitFor Status	Displayed if running a profile, the status during a WaitFor step.
Jump Count	Displayed if running a profile, the number of jumps completed.
Time Remaining	Displayed if running a profile, the remaining time of the current step.
DigitalOut	Status of digital outputs 1 through 8. An “8” indicates when cooling system is ON.
Power1	The % of throttle of the heat (+ number) or cool (– number) output.
Power2	The % of throttle of the humidity (+ number) or dehumidify (– number) output.
Date	Real-time clock date.
Time	Real-time clock time.
Go to Operations	Access to Operations Page
Go to Profiles	Access to Profiles Page
Go to Setup	Access to Setup Page. Not displayed if running a profile.
Go to Factory	Access to Factory Page. Not displayed if running a profile.

System Enable Function

The chamber can be configured to enable or disable all chamber functions through Event 1 (Digital Output 1) in the F4 Controller. The Conditioning Switch needs to be in the Event 1 position. This configuration may be desirable if you want to turn off all chamber function at the end of a programmed profile, or through the communications interface.

All chamber functions will be disabled if Event 1 is Off. If Event 1 is On, all chamber functions will be enabled, as long as the Power Switch is also On.

NOTE: The Modbus register to program Digital Output 1 in static set point mode is 2000.

NOTE: In the Profile Create and Edit menus, Digital Output 1 is named **CONDITION**. Remember to set **CONDITION** to **On** in all programmed steps when the chamber is to be operational.

To Enable or Disable all chamber functions in static set point mode:

1. The F4 Temperature Controller must first be on the Main Page. Press the ▲ or ▼ key to position the Cursor next to the DigitalOut prompt.

```
Main Page _____
SP1      85.0°C ▲
SP2      85.0% ■
▶ DigitalOut _____ ▼
```

2. Press the ▶ key once. You will see Choose Event Output prompt in the lower display. Press the ▲ or ▼ key to position the Cursor next to Event Output1.

```
Choose Event Output_
▶ Event Output1
Event Output2      ■
Event Output3      ▼
```

3. Press the ▶ key once to select Event Output1. Then, press the ▲ or ▼ key to select On or Off.

```
Event Output1 _____
Off
▶ On
```

4. Press the ▶ key once to return to the Choose Event Output prompt.
5. Press the ◀ key once to return back to the Main Page. You will see a 1 in the DigitalOut line if Event1 is On.

```
Main Page _____
SP1      85.0°C ▲
SP2      85.0% ■
▶ DigitalOut1 _____ ▼
```

Static Set Point Control (Manual Operation)

The F4 Controller is in Static Mode when it is not controlling a Profile. When in a Static Mode, the Profile Indicator Light is off (see Fig. 4.1). The Upper Display shows the actual chamber workspace temperature. The Static Set Point prompts are accessed from the Main Page.

To enter a Static Temperature Set Point:

1. Press the ▲ or ▼ key to position the Cursor next to the SP1 prompt. You may already be at this prompt.
2. Press the ► key once. You will see **Static Set Point1** in the lower display with the current set point indicated below.
3. Press the ▲ or ▼ key to change the temperature set point value.
4. Press the ► key once to enter the new temperature set point. You are now back to the Main Page.

Main Page	_____	Static Set Point1: _____
Input2	85.0% ▲	85.0 °C
► SP1	85.0°C ▣	▲
SP2	85.0% ▼	▼ Adjusts Value
		◀ Back ► Next

To enter a Static Humidity Set Point:

1. Press the ▲ or ▼ key to position the Cursor next to the SP2 prompt. You may already be at this prompt.
2. Press the ► key once. You will see **Static Set Point2** in the lower display with the current set point indicated below.
3. Press the ▲ or ▼ key to change the humidity set point value.
4. Press the ► key once to enter the new temperature set point. You are now back to the Main Page.

Main Page	_____	Static Set Point2: _____
Input2	85.0% ▲	85.0 %RH
SP1	85.0°C ▣	▲
► SP2	85.0% ▼	▼ Adjusts Value
		◀ Back ► Next

Humidity Operation

Humidity Mode Enable

The Humidity mode is enabled through Event 2 (Digital Output 2) in the F4 Controller. Event 2 should ONLY be ON if you are performing a controlled humidity test within the humidity range of the chamber (see following page).

NOTE: The Modbus register to program Digital Output 2 in static set point mode is 2010.

NOTE: In the Profile Create and Edit menus, Digital Output 2 is named HUMIDITY. Remember to set HUMIDITY to On in all programmed steps when the chamber is to be in the controlled humidity mode.

To Enable or Disable the Humidity Mode in static set point mode:

1. The F4 Temperature Controller must first be on the Main Page. Press the ▲ or ▼ key to position the Cursor next to the DigitalOut prompt.
2. Press the ► key once. You will see Choose Event Output prompt in the lower display. Press the ▲ or ▼ key to position the Cursor next to Event Output2.
3. Press the ► key once to select Event Output2. Then, press the ▲ or ▼ key to select On or Off.
4. Press the ► key once to return to the Choose Event Output prompt.
5. Press the ◀ key once to return back to the Main Page. You will see a 2 in the DigitalOut line if Event2 is ON.

```
Main Page_____
SP1      85.0°C ▲
SP2      85.0% ■
► DigitalOut_____ ▼
```

```
Choose Event Output_
Event Output1
► Event Output2   ■
Event Output3     ▼
```

```
Event Output2_____
Off
► On
```

```
Main Page_____
SP1      85.0°C ▲
SP2      85.0% ■
► DigitalOut_2_____ ▼
```

Standard Humidity Range

This chamber is capable of controlling humidity from 10% RH to 95% RH over the temperature range of +10°C to +85°C. The lowest possible humidity in the Standard Range varies depending on the temperature, and is limited to a 6°C dew point. For example, +45°C is the lowest temperature that 10% RH can be achieved. Below is a chart that shows the achievable range of humidity as compared to temperature. Achieving low humidity levels require you to start with a clean, dry chamber. For extended low humidity range below 6°C a dew point condition, see “Purge Option” which follows.

To protect the chamber, the F4 Controller’s Alarm 2 will disable the humidity system below +7°C and above +90°C.

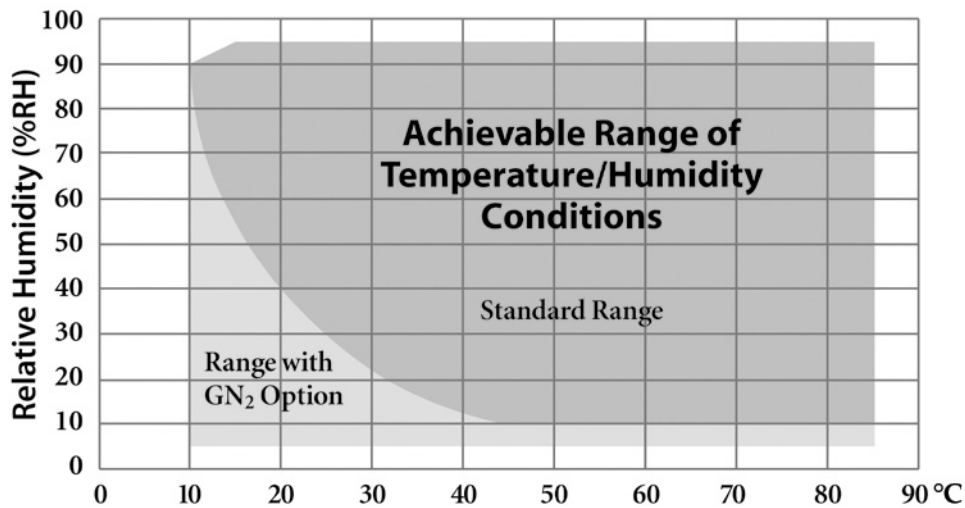


Figure 4.2 – Achievable Range of Temperature/Humidity Conditions

Humidity Mode Considerations

The Humidity mode is enabled through Event 2 (Digital Output 2) in the F4 Controller. Event 2 should ONLY be ON if you are performing a controlled humidity test within the humidity range of the chamber. Also, the chamber workspace must be between +7°C and +90°C. If the chamber is outside this temperature range, the F4 Controller’s Alarm2 light will turn ON and the chamber will operate as though the Humidity Enable was OFF.

It takes several minutes for the humidifier to fill to the correct level after the water supply is initially connected to an empty system. The humidifier function is disabled until the water level is correct.

If you are running a high humidity condition, it can take approximately 5 minutes until the humidifier heats up from an initial “cold start”. During most of that time, it might appear that “nothing is happening” because there is little increase in the humidity reading (the Input2 prompt) on the F4 Controller. Be patient – if the Humidity Light is ON, the humidity will eventually begin to rise after this initial heat-up period.

Digital Event Outputs

The Temperature/Humidity Controller has digital outputs which can be configured as Event Outputs to turn remote devices on and off. There are five Event Outputs which are available for customer use (four if GN2 Purge option is installed). Output number eight is configured to control the refrigeration compressors and is not available for customer use. The Event Outputs are accessed from the Main Page.

To control the Event Outputs:

6. Press the ▲ or ▼ key to position the Cursor next to the DigitalOut prompt.
7. Press the ► key once. You will see Choose Event Output prompt in the lower display.
8. Press the ▲ or ▼ key to position the Cursor next to the EventOutput prompt which you want to change. You will be able to select from EventOutput1 through EventOutput7.
9. Press the ► key once to select the desired EventOutput. Then, press the ▲ or ▼ key to select On or Off.
10. Press the ► key once to return to the Choose Event Output prompt.
11. Press the ◀ key once to return back to the Main Page.

Digital Output Connections

See page 12.9 of the “Series F4 User’s Manual” for details on how to connect to the Digital Outputs.

Event Board Option

The event board option contains solid state relays to control AC operated devices, such as power to a test sample. The solid state relays are rated for 24 to 240 VAC, 3.0 Amps. However, TestEquity recommends derating the maximum current to 2.5 Amps. The solid state relay mounting board is UL recognized/CSA certified for 120 VAC max. with the board-mounted fuses; 250 VAC max. with a #22 solid copper jumper wire instead of the fuses.

Connecting to the Event Board

1. Turn the Main Disconnect switch to the OFF position.
2. Remove the lower door retaining screw located on the right side. Open the lower door.
3. The Event Board is located next to the electrical subpanel. Connect to the events as follows:

Event Output	Event Board Terminals
Event 1	Not available
Event 2	Not available
Event 3	5, 6 (Not available if GN2 Option is installed)
Event 4	7, 8
Event 5	9, 10
Event 6	11, 12
Event 7	13, 14

4. The event outputs are just switches. You must provide power from an external source.
5. A 1/2-inch conduit hole is provided on the left side of the lower door to route your wires through. Use the appropriate wire/cable management fittings.

Profile Programming

The Series F4 Controller can be programmed to store up to 256 steps into as many as 10 profiles. You do not need a computer to enter a profile – it can be easily done through the controller’s front panel keys. A Profile is a set of instructions programmed as a sequence of steps. The controller handles the profile steps automatically, in sequence. As many as 40 different profiles and a total of 256 steps can be stored in non-volatile memory. The 256 steps are grouped by profile. So, one profile could have 256 steps; or 39 profiles could have 6 steps and one could have 22; or 32 profiles could have eight steps each. The maximum number of steps is 256, and the maximum number of profiles is 40.

Step Types

Use the five available step types – Autostart, Ramp Time, Soak, Jump and End – to create simple or complex profiles involving all inputs and outputs. The Series F4 prompts you to define each step’s properties.

Autostart Step

The use of an Autostart step in a profile is optional. Autostart pauses a profile until the specified date or day, and time (of a 24-hour-clock). Define the Autostart by choosing:

- Day (of the week) or Date,
- Time

To invoke an Autostart step in a profile, you must activate the profile via the Profile Key and select the Autostart step.

Ramp Time Step

Ramp Time changes the set point to a new value in a chosen period of time. Define the Ramp Time step by choosing:

- *Wait for an event or process value
- Event outputs 1 through 7 to turn ON or OFF (For controlling the chamber functions or power to remote devices).
- Time (in hours, minutes and seconds)
- Temperature Set Point
- PID set (One of five sets of PID parameters for Ch1 and Ch2. Normally, just leave Ch1 at PID Set 1 and Ch2 at PID Set 6.)
- **Guaranteed Soak

Soak Step

Soak maintains the set point from the previous step for a chosen time in hours, minutes and seconds. Define the Soak step by choosing:

- *Wait for an event or process value
- Event outputs 1 through 7 to turn ON or OFF (For controlling the chamber functions or power to remote devices).
- Time
- PID set (One of five sets of PID parameters for Ch1 and Ch2. Normally, just leave Ch1 at PID Set 1 and Ch2 at PID Set 6.)
- **Guaranteed Soak

Jump Step

Jump initiates another step or profile. Define the Jump step by choosing:

- Profile to jump to;
- Step to jump to; and
- Number of Repeats

NOTE: If a power-out condition occurs during a profile and more than 20 jump steps are stored in the F4's Profile Program memory, the controller will terminate the profile and turn off all outputs if Continue, Hold or Terminate was selected as the Power Out action. If Profile Reset or Go to Idle Set Point was selected, the controller will take those actions. A pop-up message will warn of this when the 21st jump step is programmed

End Step

End terminates the profile in a chosen state. All profiles must have an End step. It cannot be deleted or changed to another step type. Define the End by choosing Hold, Control Off, All Off or Idle end state.

NOTE: TestEquity recommends having the end step type to be Hold or Idle. TestEquity does NOT recommend using an end step type of Control Off or All Off. This does not turn off the chamber fan. The chamber temperature can reach +55°C just from heat generated by the fan, and even higher if your test sample is energized. If you want to turn the chamber off at the end of a profile, use the System Enable Function.

***Wait For step option**

The use of Wait For in a profile is optional. Ramp Time, Ramp Rate and Soak steps can be programmed to wait for a particular chamber temperature or event input condition. The wait conditions must be satisfied before the time clock and the step activity proceeds. Digital inputs must first be configured in the System Menu as Wait For Events, with the condition to be met also specified. Then, to wait for this digital input, you must specify On, meaning the condition as configured in the Setup Page, or Off, meaning the opposite of that condition. The digital inputs have been configured to Off by TestEquity, so this option will not show unless reconfigured.

****Guaranteed Soak step option**

The use of Guaranteed Soak in a profile is optional. The Guaranteed Soak step requires the chamber temperature to be at the set point temperature, within the Guaranteed Soak Band value, before the time clock and the step activity proceeds. The Guaranteed Soak Band is configured by TestEquity to 3.0°C for SP1 and 5.0%RH for SP2, and this can be changed in the System Menu.


How to Program a New Profile

<p>1. Go to the Profiles Page. Move the cursor down the Main Page to Go to Profiles, then press the ► key.</p>	<p>Main Page _____ ► Go to Profiles ▲ Go to Setup █ Go to Factory ▼</p>
<p>2. Create a new Profile. The cursor will be on Create Profile. Press the ► key.</p>	<p>Main>Profile _____ ► Create Profile █ Edit Profile ▼ Delete Profile ▼</p>
<p>3. Name the profile. You can name your profiles for easy reference if desired. Names can have up to 10 characters. You can also use one of the default profile names (ex. Profile1), and skip this step. To name a profile:</p> <ul style="list-style-type: none"> • Press ► to enter the name space and the first position. • Press the ▲ or ▼ to scroll through the alphabet and stop at the letter or number desired. • Press ► to move to the next position. • Continue until the name is complete, or until you move through the name space into the next screen. • Press ► to save the name of the profile. 	<p>Choose to Name: _____ No ► Yes</p> <p>Enter Profile Name: _ <u>PROFILE1</u> ▲ ▼ Adjusts Char ◀▶ Save Changes</p>
<p>4. Choose the step type. • There are five step types, each of which must be defined through different parameters. (See “Step Types,” earlier in this chapter.)</p>	<p>Choose Step1 Type: _____ Autostart ► Ramp Time █ Soak ▼</p>
<p>5. Define each step type. • The Series F4 prompts you to define the parameters of each step type. (See “Step Types,” earlier in this chapter.)</p> <p>(Not all menu choices are shown in this example)</p>	<p>Choose to wait: _____ ► Step does not wait Step waits for...</p> <p>Choose HUMIDITY: _____ Off ► On</p> <p>Enter Ramp Time: _____ 00:00:01 (H:M:S) ▲ ▼ Adjusts Digit ◀▶ Save Changes</p> <p>Enter Ch1 SP: _____ 85.0 °C ▲ ▼ Adjusts Value ◀ Back ▶ Next</p>
<p>6. Choose the end-state. • All profiles end with an End step, which is preprogrammed into the new profile. (See “End Step,” earlier in this chapter.)</p>	<p>Choose End State: _____ Control Off ▲ All Off █ ► Idle</p>
<p>7. Save your settings. • Press ◀ to exit the Profiles Page. • After exiting the Profiles Page, choose ▲ to save profile data.</p>	<p>Save profile data or restore values? ▼ Restore ▲ Save</p>

Programming Hints

- The first step in a program should be an initialization step of 1-second.
- The next to last step establishes a condition to end on. For example, you may want to end the program by holding at +23°C, so this step would be to go to +23°C.
- The final step of every profile is End. You cannot delete an End step or change it to another type, but you can insert new steps before it.
- Remember to set HUMIDITY to On in all programmed steps when the chamber is to be in the controlled humidity mode.
- TestEquity recommends having the end step type to be Hold or Idle. TestEquity does NOT recommend using an end step type of All Off or Control Off. This does not turn off the chamber fan. The chamber temperature can reach +55°C just from heat generated by the fan, and even higher if your test sample is energized. See Protecting an Energized Test Sample in Chapter 5 for important information regarding energized test samples.
- If you must turn off all chamber functions at the end of a profile, see System Enable Function in Chapter 4. If this function is used, the you must remember to set CONDITION to On in all programmed steps when the chamber is to be operational.

Profile Key

The  Profile key initiates the profile mode. You can also hold, resume or terminate a running profile with this key. The Profile Key functions only from the Main Page.

How to Start a Profile

To initiate the profile mode, press the  Profile key and answer the questions that follow.

<p>1. Press the Profile key to enter the Profile Control menu.</p> <ul style="list-style-type: none"> • The Profile Indicator will begin blinking. • Press the ▲ key for Yes. 	<p>Start a Profile?</p> <p>▼ No ▲ Yes</p>
<p>2. Select the desired stored profile.</p> <ul style="list-style-type: none"> • Press the ▲ or ▼ to scroll through the list of stored profiles. • Press ► to select the desired profile. 	<p>Start Profile: _____</p> <p>Profile1</p> <p>► Profile2 ▼</p> <p>Profile3</p>
<p>3. Select the desired step to start on.</p> <ul style="list-style-type: none"> • Press the ▲ or ▼ to scroll through the list of steps. Generally you would start on Step 1, but you can also start on any other step. • Press ► to select the desired start step and the profile will begin to run. The Profile Indicator will stay lit. 	<p>Start: _____</p> <p>► Step 1 Ramp Time ▼</p> <p>Step 2 Soak ▼</p> <p>Step 3 Ramp Time</p>
<p>Main Page _____</p> <p>► Profile 2 Running ▼</p> <p>Step 1 ▼</p> <p>SP1 85.0°C ▼</p>	

While running a profile, the Main Page on the lower display will keep you informed about the progress of the profile. Use the ▲ or ▼ key to scroll through the list of running profile parameters. You cannot manually change any operating condition while the profile is running.

How to Hold/Resume a Running Profile

<p>1. To Hold a running profile, press the Profile key to enter the Profile Control menu.</p> <ul style="list-style-type: none"> • Then press ▲ or ▼ to make your choice for Hold. • Press ► to select Hold. • The Main Page will appear with a profile status of Holding. The Profile Indicator will be off. 	<pre>Hold Profile: _____ Don't Hold ► Hold Terminate Main Page _____ ► Profile 2 Holding Step 2 SP1 23.0°C ▼</pre>
<p>2. To Resume profile on hold, press the Profile key to enter the Resume Profile menu.</p> <ul style="list-style-type: none"> • Then press ▲ or ▼ to make your choice for Resume. • Press ► to select Resume. 	<pre>Resume Profile: _____ Continue Holding ► Resume Terminate</pre>

While a profile is on Hold, the current set point can be adjusted at the SP1 prompt on the Main Page. When a profile is resumed during a Ramp step, the controller uses the Static Set Point from the Main Page to calculate the rate of change needed to get to the set point at the end of the step. When a profile is resumed in a soak step, the new set point value will be used as the soak value for the time remaining in the step.

How to Terminate a Running/Holding Profile

<p>1. Press the Profile key while the profile is running to enter the Resume Control menu.</p> <ul style="list-style-type: none"> • Then press ▲ or ▼ to make your choice for Terminate. • Press ► to select Terminate. 	<pre>Hold Profile: _____ Don't Hold Hold ► Terminate</pre>
--	--

If you manually terminate a running profile, the profile ends with a set point of Off. This does not turn off the chamber fan. The chamber temperature can reach +55°C just from heat generated by the fan, and even higher if your test sample is energized. See Protecting an Energized Test Sample in Chapter 5 for important information regarding energized test samples.

How to Delete or Re-Name a Profile

<p>1. Go to the Profiles Page. Move the cursor down the Main Page to Go to Profiles, then press the ► key.</p>	<pre>Main Page _____ ► Go to Profiles Go to Setup Go to Factory</pre>
<p>2. Choose Delete or Re-Name.</p> <ul style="list-style-type: none"> • Press ▲ or ▼ to scroll through your choice. • Press ► to select your choice. • The controller will prompt you to select the profile you want to delete or re-name. 	<pre>Main>Profile _____ Edit Profile ► Delete Profile Re-Name Profile</pre>

How to Edit a Profile

<p>1. Go to the Profiles Page. Move the cursor down the Main Page to Go to Profiles, then press the ► key.</p>	<p>Main Page _____ ► Go to Profiles Go to Setup Go to Factory</p>
<p>2. Choose Edit Profile. • Press the ▼ key to choose on Edit Profile. • Then press the ► key.</p>	<p>Main>Profile _____ Create Profile ► Edit Profile Delete Profile</p>
<p>3. Select the desired stored profile to edit. • Press the ▲ or ▼ to scroll through the list of stored profiles. • Press ► to select the desired profile.</p>	<p>...Edit Profile: _____ Profile1 ► Profile2 Profile3</p>
<p>4. Choose how to edit the step. • Press the ▲ or ▼ to scroll through the list of step edit choices. • Press ► to select your choice.</p>	<p>Choose to: _____ Insert Step ► Edit Step Delete Step Done</p>
<p>5. To edit a step. • Press the ▲ or ▼ to scroll through the list of steps you want to edit. • Press ► to scroll through the step parameters and make any desired changes.</p>	<p>Edit Step: _____ ► Step 1 Ramp Time Step 2 Soak Step 3 Ramp Time</p>
<p>6. To insert a step. • Choose Edit Profile (see step 4 above) • Press the ▲ or ▼ to scroll through the number of the step that the new step will precede. • Press ► to enter the new step and follow the step parameter prompts.</p>	<p>Insert Before: _____ Step 1 Ramp Time ► Step 2 Soak Step 3 Ramp Time</p>
<p>7. To delete a step. • Choose Delete Step (see step 4 above) • Press the ▲ or ▼ to scroll through the number of the step you want to delete. • Press ► to delete the step.</p>	<p>Delete Step: _____ Step 1 Ramp Time ► Step 2 Soak Step 3 Ramp Time</p>
<p>8. Save your settings. • Press ◀ successively to exit the Profiles Page. • After exiting the Profiles Page, choose ▲ to save the new profile values, or ▼ to restore the old values.</p>	<p>Save profile data or restore values? ▼ Restore ▲ Save</p>

NOTE:

- Inserting or deleting a step will renumber all steps that follow.
- A Jump Step that jumps to an End Step cannot be deleted.
- An End Step cannot be deleted.
- Inserting a new ramp step usually requires inserting an associated soak step.
- Deleting a ramp step usually requires deleting the associated soak step.

Profile Examples

The following are examples of two typical temperature-only profiles (uncontrolled humidity). Note that Digit Out 1, 2, 3 are named **CONDITION**, **HUMIDITY**, and **PURGE** respectively.

-40°C to 85°C, uncontrolled humidity, no ramps, 30 minute soak time, 4 cycles. Ends with +23°C set point. Turns chamber off at the end of the profile.

Step Number	Step Type	Date	Day: Time	Wait for	1	2	3	4	5	6	7	Ch1 H:M:S	Ch2 SP	SP	CH2 SP	CH1	CH2	CH1	CH2	Guar. Soak	Jump to	End Profile	Step	Repeats	Idle SP Type	Ch1
1	Ramp Time	—	—	>	On	>	>	>	>	>	>	00:00:01	-40.0	>	>	1	6	No	No	No	No	—	—	—	—	—
2	Soak	—	—	>	On	>	>	>	>	>	>	00:30:00	85.0	>	>	1	6	Yes	No	No	No	—	—	—	—	—
3	Ramp Time	—	—	>	On	>	>	>	>	>	>	00:00:01	—	>	>	1	6	No	No	No	No	—	—	—	—	—
4	Soak	—	—	>	On	>	>	>	>	>	>	00:30:00	—	>	>	1	6	Yes	No	No	No	Name	1	3	—	—
5	Jump	—	—	>	On	>	>	>	>	>	>	—	—	>	>	1	6	Yes	No	No	No	—	—	—	—	—
6	Ramp Time	—	—	>	On	>	>	>	>	>	>	00:00:01	23.0	>	>	1	6	Yes	No	No	No	—	—	—	—	—
7	Ramp Time	—	—	>	Off	>	>	>	>	>	>	00:00:01	23.0	>	>	1	6	No	No	No	No	—	—	—	—	—
8	End	—	—	>	—	>	>	>	>	>	>	—	—	>	>	1	6	No	No	No	No	—	—	—	—	23.0

Step Description

- Goes to -40°C as quickly as possible.
 - Will hold for 30 minutes. Time will not start until chamber reaches -37°C (within the 3° Guaranteed Soak Band*).
 - Goes to +85°C as quickly as possible.
 - Will hold for 30 minutes. Time will not start until chamber reaches +82°C (within the 3° Guaranteed Soak Band*).
 - Jumps back to step 1. Repeats this 3-times, for a total of 4-cycles.
 - Goes to +23°C as quickly as possible. Time will not start until chamber reaches +26°C (within the 3° Guaranteed Soak Band*).
 - Turns the chamber off.
 - End of program. Controller returns to a +23°C manual set point.
- NOTE: Conditioning Switch must be in the Event 1 position to have the profile turn the chamber off.

+50°C to 0°C, 2°C/minute ramp, uncontrolled humidity, 1-hour soak times, 100 cycles total, test sample turned ON/OFF depending on step, end with a +23°C set point.

Step Number	Step Type	Date	Day: Time	Wait for	1	2	3	4	5	6	7	Ch1 H:M:S	Ch1 SP	Ch2 SP	CH1	CH2	CH1	CH2	Guar. Soak	Jump to	End Profile	Step	Repeats	Idle SP Type	Ch1	
1	Ramp Time	—	—	>	On	>	>	>	>	>	>	00:00:01	23.0	>	>	1	6	No	No	No	No	—	—	—	—	—
2	Ramp Time	—	—	>	On	>	>	>	>	>	>	00:13:30	50.0	>	>	1	6	No	No	No	No	—	—	—	—	—
3	Soak	—	—	>	On	>	>	>	>	>	>	01:00:00	—	>	>	1	6	No	No	No	No	—	—	—	—	—
4	Ramp Time	—	—	>	Off	>	>	>	>	>	>	00:25:00	0.0	>	>	1	6	No	No	No	No	—	—	—	—	—
5	Soak	—	—	>	Off	>	>	>	>	>	>	01:00:00	—	>	>	1	6	No	No	No	No	—	—	—	—	—
6	Ramp Time	—	—	>	On	>	>	>	>	>	>	00:25:00	50.0	>	>	1	6	No	No	No	No	—	—	—	—	—
7	Jump	—	—	>	>	>	>	>	>	>	>	—	—	>	>	1	6	No	No	No	No	Name	2	99	—	—
8	Ramp Time	—	—	>	>	>	>	>	>	>	>	00:13:30	23.0	>	>	1	6	No	No	No	No	—	—	—	—	—
9	End	—	—	>	—	>	>	>	>	>	>	—	—	>	>	1	6	No	No	No	No	—	—	—	—	23.0

Step Description

- Establishes an initialization step. Goes to +23°C as quickly as possible. Test sample is turned ON via Event 1.
- Goes to +50°C at a controlled rate of 2°C per minute (50-23=27/2=13.5 or 13 minutes and 30 seconds). Test sample is turned ON via Event 3.
- Will hold for 1 hour. Test sample remains ON via Event 4.
- Goes to 0°C at a controlled rate of 2°C per minute (50-0=50/2=25 or 25 minutes). Test sample is turned OFF via Event 3.
- Will hold for 1 hour. Test sample remains OFF via Event 4.
- Goes to 50°C at a controlled rate of 2°C per minute. Test sample is turned OFF via Event 4.
- Jumps back to step 3. Repeats this 99-times, for a total of 100-cycles.
- After all cycles are completed, establishes the condition to end on. Goes to +23°C at a controlled rate of 2°C per minute. Test sample is turned OFF via Event 4.
- End of program. Controller returns to a +23°C manual set point. Test sample remains OFF via Event 4.

Notes

- * Guaranteed Soak Band is set at the factory for 3.0°C. Can be changed in the System Menu.
- > Means no entry or selection is required. Just scroll through this prompt to the next prompt.
- Means prompt does not show for this step type.

Operations Page

The Operations Page provides access to menus for control tuning (PID) and controller alarms. TestEquity has configured the security to require a password for access to all parameters in the Operations Page. You must call TestEquity at 877-512-3457 or 805-480-0638 to obtain the password.

⚠ CAUTION: The Series F4 alarms are configured and dedicated for internal protection of the humidity system. Do NOT change their configuration under any circumstances. The independent EZ-Zone Limit Controller functions as the main protection device.

⚠ CAUTION: The Series F4 Controller PID values have been properly configured by TestEquity to match the chamber's system requirements and to perform optimally over a wide range of operating conditions. Improper modifications to these values can result in erratic performance and unreliable operation. Do not attempt to modify the PID values, unless you thoroughly understand what you are doing. Setup examples in the "Series F4 User's Manual" are NOT applicable to this chamber. If there is any doubt, please call TestEquity before proceeding. The correct values are documented in the "Series F4 Controller Setup Parameters" section of this manual.

⚠ CAUTION: The Autotune PID function is not appropriate for use in this chamber. Using this function will result in tuning values that will not work correctly.

Setup Page

The Setup Page provides access to menus for configuring the controller hardware. TestEquity has configured the security to require a password for access to the Setup Page. However, there will be times when entry into these menus is necessary. For example, you may need to gain access to Setup Page in order to change from °C to °F display, or to change the time or date. You must call TestEquity at 877-512-3457 or 805-480-0638 to obtain the password.

⚠ CAUTION: The Series F4 Controller setup values have been properly configured by TestEquity to match the chamber's system requirements and to perform optimally over a wide range of operating conditions. Improper modifications to these values can result in erratic performance and unreliable operation. Do not attempt to modify the setup values, unless you thoroughly understand what you are doing. Setup examples in the "Series F4 User's Manual" are NOT applicable to this chamber. If there is any doubt, please call TestEquity before proceeding. The correct values are documented in the "Series F4 Controller Setup Parameters" section of this manual.

Factory Page

The Factory Page provides access to menus for controller diagnostics and calibration. TestEquity has configured the security to require a password for access to the Setup Page. However, there will be times when entry into these menus is necessary. For example, you may need to gain access to Factory Page in order to perform a calibration, or to change the security password. You must call TestEquity at 877-512-3457 or 805-480-0638 to obtain the password.

⚠ CAUTION: NEVER select “Full Defaults” in the Factory/Test Menu. This will erase all the correct values which are documented in the “Series F4 Temperature Controller Setup Parameters” section of this manual.

Computer Interface

⚠ CAUTION: Every setting in the F4 Controller can be accessed via the computer interface. Improper modifications to configuration settings can result in erratic performance and unreliable operation.

RS-232C

The F4 Temperature Controller has an RS-232C interface. A DB-9 connector is located on the rear panel. It is wired to accommodate a null-modem cable. To communicate with the controller from a PC, you need to run software that uses the Modbus RTU protocol. Each controller function has a “register” number which can be read or written to (when applicable). These registers are listed Chapter Seven of the “Series F4 User’s Manual”. RS-232C Modbus programming resources can be downloaded from www.testequity.com/RS232.

Common Modbus Registers

- Actual chamber temperature reading is register 100 (Input 1 Value).
- Actual chamber humidity reading is register 104 (Input 2 Value).
- Static temperature set point is register 300 (Set Point 1).
- Static humidity set point is register 319 (Set Point 2).
- Event 1 (System Enable) is register 2000, Event 2 (Humidity Mode) is register 2010, and Event 3 (Purge) is register 2020.
- Temperature set point during a profile is register 4122 (Set Point 1, Current Profile Status).
- Humidity set point during a profile is register 4123 (Set Point 2, Current Profile Status).
- Decimal points are implied. For example, 1005 is actually 100.5 and -230 is -23.0.

GPIB (optional)

The optional GPIB interface, model TE-1052 consists of an external converter box that connects to the chamber’s RS-232C interface. Model TE-0003 is internal to the chamber and the GPIB connector replaces the RS-232C connector. GPIB programming resources and LabVIEW drivers can be downloaded from <http://www.testequity.com/GPIB>.

Ethernet (optional)

The optional Ethernet interface, model TE-1055, is an external converter box that connects to the chamber’s RS-232C interface. For more information, see www.testequity.com/Ethernet.

Chapter 5 - Limit Controller

Introduction

The EZ-Zone Limit Controller is a protection device. It turns the chamber OFF if the workspace temperature exceeds either a high temperature or low temperature limit. You can set these limits to correspond to the maximum and minimum temperature that your test sample can safely withstand. This provides protection against someone setting the F4 Controller to a temperature that is unsafe for the test sample. It also provides protection in the unlikely event of a chamber system component failure. The Limit Controller has its own temperature sensor (thermocouple) and functions completely independent of the F4 Controller.

This section provides a brief overview on how to operate the Limit Controller. For more detailed instructions, see the “EZ-Zone User’s Manual”.

⚠ CAUTION: The “EZ-Zone User’s Manual” is a general manual and is written by the manufacturer, Watlow, for a wide variety of applications and configurations. Not all features or functions are applicable. Only the capabilities of a model PM6L1AJ-AAAABAA are applicable.

⚠ CAUTION: The EZ-Zone Limit Controller has been properly configured by TestEquity to match the chamber’s system requirements. Improper modifications to these setup values can result in unreliable and unsafe operation. Do not attempt to modify the setup values, unless you thoroughly understand what you are doing. The correct values are documented in the “EZ-Zone Limit Controller Setup Parameters” section of this manual.

⚠ CAUTION: Always verify that the Limit Controller’s high and low limits are set to temperatures that are appropriate for your test sample.

⚠ CAUTION: If your test sample is energized, it may be capable of raising the workspace temperature beyond safe limits. This could occur if your test sample exceeds the live load rating of the chamber or if the chamber’s refrigeration system fails. This chamber has a set of contacts that can be used to remove power to your test sample if the Limit Controller’s temperature limits are exceeded.

Limit Controller Keys and Displays

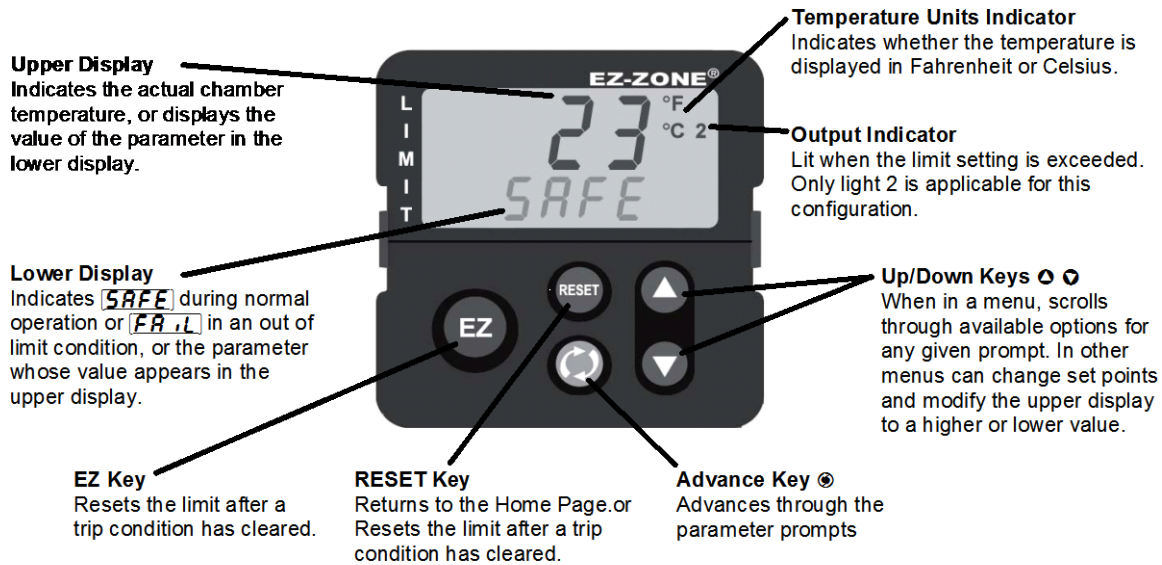


Figure 5.1 – Limit Controller Keys and Displays

How to Set the High and Low Temperature Safety Limits

1. Press the ⊙ key once to get the **LLS** prompt in the lower display. This is the Low Limit Set Point prompt.
2. Press the ▲ or ▼ key to enter the desired Low Limit Set Point in the upper display. Make sure it is lower than your actual chamber temperature set point, and at least below room temperature to prevent nuisance tripping.
3. Press the ⊙ key once again to get the **LhS** prompt in the lower display. This is the High Limit Set Point prompt.
4. Press the ▲ or ▼ key to enter the desired High Limit Set Point in the upper display. Make sure it is higher than your actual chamber temperature set point to prevent nuisance tripping.
5. Press the RESET Key to return to the Home Page.
6. The upper display will show the actual chamber temperature while the lower display will show **SAFE** as long as the limits are not exceeded.

Resetting an Out of Limit Condition

If the limit is exceeded, the Limit Controller will flash **LhI** (high limit) or **LlI** (low limit) in the upper display and **ALLO** in the lower display, alternating with the actual chamber temperature in the upper display and **FAIL** in the lower display. It will also shut down all chamber functions. The Limit Controller cannot be reset until the temperature returns to within the limit set points. Then, you must press the RESET or EZ Key to resume normal operation.

Silencing the Audible Alarm

Turning off the Conditioning switch on the chamber front panel lets you temporarily turn off the Audible Alarm, even though the High or Low Limit condition may still exist.

Protecting an Energized Test Sample

If your test sample is energized, it may be capable of raising the workspace temperature beyond safe limits. This could occur if your test sample exceeds the live load rating of the chamber or if the chamber's refrigeration system fails.

This chamber has a set of safety contacts that can be used to remove power to your test sample if the Limit Controller's temperature limits are exceeded.

The safety contacts are rated as follows:

Resistive: 10 A, 250 VAC or 10 A, 28 VDC

Inductive: 7 A, 250 VAC

To access the safety contacts:

1. Turn the Main Disconnect Switch to the OFF position.
2. Remove the lower door retaining screw located on the right side. Open the lower door.
3. Locate the Terminal Strip on the electrical sub panel. Connections to the safety contacts are at terminals A1 and A2.

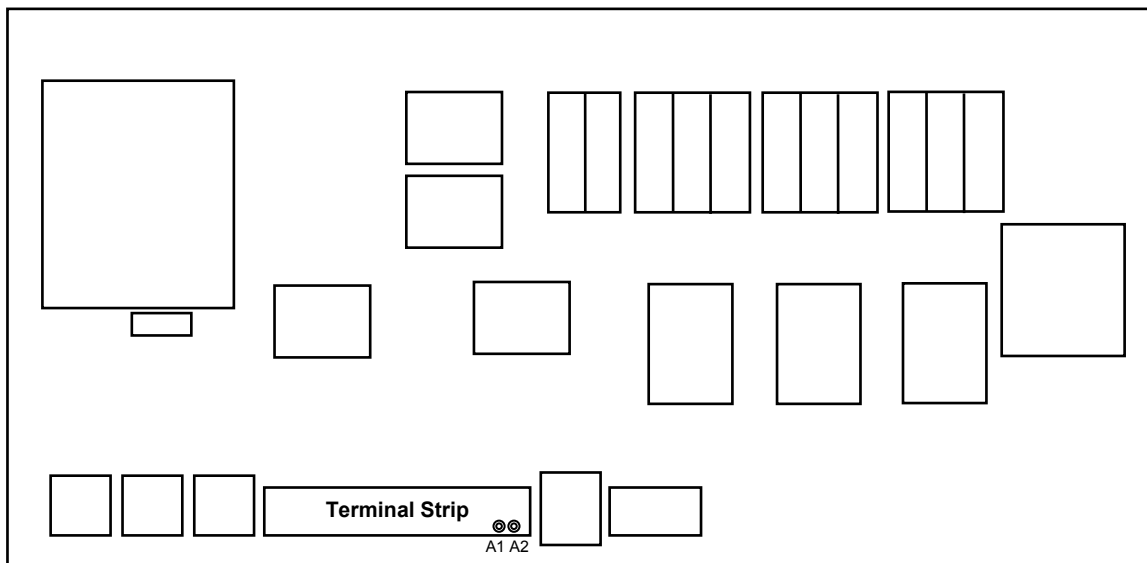


Figure 5-2 – Location of Safety Contact Connections on the Electrical Sub Panel

Chapter 6 – Purge

Introduction

GN₂ (gaseous nitrogen) Purge or Dry Air Purge can be used to reduce to possibility of condensation in the chamber at low temperatures, or to achieve humidity control below a 6°C dew point condition.

⚠ CAUTION: Nitrogen cannot be detected by human senses. Nitrogen is non-toxic. However, if adequate ventilation is not provided, nitrogen will displace air. This can cause dizziness, unconsciousness or death without warning. The chamber must be located in a well-ventilated area. Do not open the chamber door with the GN₂ flowing.

GN₂ (Gaseous Nitrogen) Installation (Option TE-0031)

Connect a supply of GN₂ with a maximum pressure of 100 psig to the 1/4-inch FPT fitting which is designated PURGE on the rear panel.

Dry Air Installation (Option TE-0030)

Option TE-0031 is a prerequisite to provide the purge inlet functionality for Option TE-0030. Connect the hose from the Dry Air system to the fitting which is designated PURGE on the rear panel. Connect a supply of compressed air to the 3/8-inch FPT shutoff valve of Dry Air system. Connect the power cord from the Dry Air system to the DRY AIR POWER socket on the rear panel. This plug must be twisted clockwise to lock it. The Dry Air system requires 8 cfm of compressed air at 100 psig (175 psig max).

Purge Operation

The Purge mode is enabled through Event 3 (Digital Output 3) in the F4 Controller.

NOTE: The Modbus register to program Digital Output 3 in static set point mode is 2020.

NOTE: In the Profile Create and Edit menus, Digital Output 3 is named PURGE. Remember to set PURGE to On in all programmed steps when the you want to use the purge.

The Event Outputs are accessed from the DigitalOut prompt on the Main Page in static set point mode, and the DIGIT OUT prompt in the Profile programming mode.

For low humidity control

- Turn Event 2 (HUMIDITY) ON and Event 3 (PURGE) ON.
- Purge gas will feed when the F4 Controller cycles the dehumidification system. It will cycle on/off as the workspace humidity approaches and reaches the low humidity set point, or whenever dehumidification is necessary.

For low humidity control below +10°C

- Turn Event 2 (HUMIDITY) OFF and Event 3 (PURGE) ON.

Event 2 (HUMIDITY) must be OFF to achieve temperatures below +10°C. If Event 3 is ON, the Purge System will continue to provide controlled dehumidification even though the humidity system is disabled.

Adjusting the Purge Flow

A flowmeter is located on the front panel to adjust the flow of purge gas into the chamber. The flowmeter has a scale, calibrated in SCFM. The flow of purge gas should be adjusted to the minimum amount required to obtain the desired drying in the chamber for your particular conditions. A suggested starting setting is 2 SCFM.

Relief Vent

Excess pressure in the chamber workspace is vented through a pressure-relief check-valve, which is located on the top of the chamber behind the fan shroud.

Chapter 7 – Frequently Asked Questions

The input voltage label says 230 (or 208) VAC. I thought I had 220 (or 240) VAC. Is that ok?

220 V is a misnomer—there is no such standard as nominal 220 V in the United States. You must verify the exact type of electrical service you have. If there is any doubt, you must consult with a qualified electrician who is familiar with industrial plant wiring. In addition, the input line voltage should be measured while the chamber is operating in a continuous HEAT mode to ensure that the expected nominal voltage of either 208 V $-5/+10\%$ or 230 V $\pm 10\%$ is present. Also, make sure the chamber is properly configured for either 208 V or 230 V nominal input as described in Chapter 2 - Input Power Configuration. If you have a 208 V line that measures under 198 V, the chamber will require boost transformers. If you have a 240 V line that measures over 252 V (a 240 V line which is 10% high could measure up to 264 V), the chamber will require bucking transformers.

Why doesn't the chamber come with a power cord and plug?

Most local electrical codes require permanent wiring for this type of equipment. If used as a portable device, a flexible wire with a plug may be acceptable, but local codes may limit the length to 6 feet. TestEquity recommends that the appropriate method for your installation be determined by a qualified electrician who is familiar with industrial plant wiring.

I need to send the chamber outside North America. Will it work with their power?

Outside North America, most countries have 50 Hz. Standard three phase voltage systems in most 50 Hz countries are typically 380 V or 400 V. Please call TestEquity for details on voltage reducing transformers for 50 Hz operation. Note that the cooling performance will be reduced by 17% at 50 Hz.

Why does my chamber heat or cool slower than the published specifications?

Performance is significantly affected by the characteristics of your test sample. Factors include size, weight, material, shape, and power dissipation if energized. The test sample should be placed in the chamber in a manner that allows for air circulation. You should not place the test sample directly on the chamber floor. It should be placed on the shelf. Multiple test samples should be distributed throughout the chamber to ensure even airflow and minimize temperature gradients. If necessary, additional shelves should be used to evenly distribute the load. You can determine if the chamber is operating properly by following the procedure in “How to verify the chamber performance”.

How can I modify the chamber to cool faster?

Unfortunately, there is little you can do to improve upon the designed-in performance. TestEquity does NOT recommend using CO₂ or LN₂ in this chamber to achieve faster cooling due to reliability and safety considerations, so it is NOT an available option. Modifying the chamber to add CO₂ or LN₂ will void the warranty.

Chapter 7 – Frequently Asked Questions

Why is there water/ice/snow in the chamber?

Any time the ambient air is subjected to temperatures below the dew point, moisture will condense out of the air. The effect is ice or frost during low temperature operation. When the chamber is heated above 0°C, the ice or frost will turn into water. To avoid moisture condensation, make sure the port plugs are inserted at all times. Also, avoid opening the chamber door while the chamber is operating at temperatures below room ambient. When a low temperature test is completed, warm the chamber to at least room ambient before opening the chamber door and before removing your test sample.

My test specification requires convection heat only. Can I turn the circulator motor off?

NO! This will damage the heating and refrigeration systems and void the warranty. You need a “gravity convection oven” for that kind of test.

How accurate is the chamber?

That’s a loaded question! There is no “chamber accuracy” specification as such. The answer requires an understanding of several performance parameters.

Control Tolerance – The F4 Controller uses a thermocouple control sensor, which is located in the discharge airflow. Control tolerance is a measure of how much the temperature varies after stabilization at the control sensor. It is a measure of the relative variations, NOT the absolute accuracy of the readout. The control tolerance specification for this chamber is $\pm 0.5^{\circ}\text{C}$, or a total of 1°C. For example, the temperature set point may be -25.0°C . The actual temperature varies between -25.4°C and -24.5°C . This corresponds to -0.4°C and $+0.5^{\circ}\text{C}$ or a total of 0.9°C of RELATIVE variations. These specifications are for an empty chamber. The addition of a test sample may effect the control variations. In some instances, the test sample will reduce these variations.

Uniformity – Also known as Gradients. This is a measure of variations in temperature at different locations throughout the chamber interior, at the same time, after stabilization. The uniformity specification for this chamber is $\pm 1^{\circ}\text{C}$ or a total of 2°C, when measured at least 2" away from the chamber interior walls. These specifications are for an empty chamber. The addition of a test sample may affect the temperature uniformity. For example, an energized test sample will produce a higher temperature near the sample.

Controller Accuracy – This is the ability of the F4 Controller to accurately display a temperature measurement when compared to a standard. The controller display accuracy is $\pm 1.66^{\circ}\text{C}$. However, the total measurement accuracy in the chamber includes the thermocouple sensor wire accuracy. Thermocouple wire accuracy is $\pm 1^{\circ}\text{C}$ or 0.75% of reading, whichever is greater. Therefore, total system accuracy over the chamber’s operating range can be as much as $\pm 2.66^{\circ}\text{C}$, although the typical accuracy is often better than $\pm 1.0^{\circ}\text{C}$.

Can I tilt the chamber to move it?

You should be able to tilt the chamber 45 degrees to move it. After tilting it and moving it into place, perform the steps as outlined in “How to inspect the refrigeration machinery compartment” and “How to check the refrigerant charge” before placing the chamber back into service to make sure that no damage has occurred.

Chapter 7 – Frequently Asked Questions

I'm not going to use the chamber for a while. Is there anything I should do to prepare it for storage?

Perform ALL the steps in the Preventive Maintenance Schedule before placing the chamber into storage. This will ensure that the chamber will be ready to operate when it is taken out of storage. If the chamber has a problem and is still under warranty, these problems should be resolved before being placed into storage, since the warranty period starts from the date of shipment. The chamber should be stored in a conditioned environment. Do not store it outside or where it will be subjected to dirt or excessive moisture.

I haven't used the chamber for a while. Is there anything I should do to prepare it for operation?

Perform ALL the steps in the Preventive Maintenance Schedule before placing the chamber back into service. This will ensure that nothing has been damaged and that a leak has not developed.

This chamber has a crankcase heater to protect the high-stage compressor. The chamber must be connected to the power source AND the Main Disconnect Switch must be ON for 3 hours prior to operating the chamber. Although it may be safe to use the chamber immediately, this procedure ensures the longest possible life for the high-stage compressor if the chamber has been removed from the power source for more than 24 hours.

Can the person who services our air conditioning also service the chamber?

Probably not. Most air conditioning mechanics are not familiar with low-temperature cascade refrigeration systems. While this chamber is relatively easy to maintain and repair, most air conditioning mechanics do not have the necessary refrigerants and may not be familiar with the microprocessor-based controls. This chamber should only be serviced by a qualified mechanic that is familiar with low-temperature cascade refrigeration systems. Call TestEquity to recommend one in your area, or to check if the one you would like to use is qualified.

Can/Should I put a filter in front of the condenser air inlet?

No, TestEquity does not recommend this. Just follow the maintenance procedures and clean the condenser fins periodically.

How often should I charge the refrigeration system?

This chamber uses a closed-loop refrigeration system. Just like your refrigerator at home, it does not need periodic charging. If the charge is low, this means that there is a leak. Leaks should be repaired before recharging.

What kind of Freon does the chamber use?

The word Freon[®] is a DuPont registered trade name for their CFC-based refrigerants and is incorrectly used as a generic term for refrigerants. TestEquity chambers do not use CFC-based refrigerants. The high-stage system uses R-404A, which is also known as DuPont Suva[®] HP62. The low-stage system uses R-508B, which is also known as DuPont Suva[®] 95.

Chapter 8 – Specifications

Model 1016H Chamber Specifications

Temperature Range	-73°C to +175°C
Control Tolerance	±0.5°C (Short-term variations measured at the control sensor after stabilization)
Uniformity	±1.0°C (Variations throughout the chamber after stabilization, -40°C to +85°C)

Standard Humidity Range 10%RH to 95%RH, in the temperature range of +10°C to +85°C.
 Low humidity range limited by a 6°C dew point.

Control Tolerance ±3%RH (Short-term variations measured at the control sensor after stabilization)

Live Load Capacity @	+23°C	0°C	-40°C	-55°C	-65°C
	1000 W	800 W	500 W	400 W	300 W

(Live load capacity is for non-humidity mode)

Cool Down Transition Time*	End Temp					
Start Temp to →	+23°C	0°C	-40°C	-55°C	-65°C	-73°C
+23°C	----	4 min	18 min	25 min	33 min	ultimate
+50°C	5 min	11 min	27 min	36 min	45 min	ultimate
+85°C	13 min	20 min	37 min	47 min	55 min	ultimate
+150°C	32 min	39 min	58 min	65 min	76 min	ultimate

Heat Up Transition Time*	End Temp					
Start Temp to →	+23°C	+50°C	+85°C	+125°C	+150°C	+175°C
+23°C	-----	1.5 min	7 min	14 min	20 min	25 min
0°C	1.5 min	3.5 min	13 min	20 min	23 min	31 min
-40°C	6 min	11 min	17 min	24 min	30 min	35 min
-55°C	8 min	13 min	19 min	26 min	32 min	37 min
-65°C	10 min	14 min	21 min	28 min	34 min	39 min

***Note:** Transition times are measured after a 2 hour soak at the respective start temperature with an empty chamber, at the control sensor as indicated on the temperature controller, at a 23°C ambient. Measured with the temperature controller set beyond the end temperatures. Does not include the effect of proportional band when approaching the temperature set point.

Input Power Requirements

230 V ±10%, 60 Hz, 3 PH Max Current Draw 39 A; Recommended Service 50 A
208 V -5/+10%, 60 Hz, 3 PH Max Current Draw 35 A; Recommended Service 45 A

Input may be configured for nominal 208 V or 230 V in the field by changing jumpers.
 Call for other voltages or 50 Hz operation.

Workspace Dimensions	30" W x 30" H x 30" D (16 cubic feet)
Outside Dimensions	38" W x 78.5" H x 56" D (nominal) Door latch adds 3" to width on right side.
Min. Installed Clearance	12" from the left and right side, 24" from the rear
Access Ports	4" Port on left and right side (two total), Supplied with foam plugs
Sound Level	68 dBA in cooling mode (A-weighted, measured 36" from the front surface, 63" from the floor, in a free-standing environment)
Heat of Rejection	27,500 BTUH
Weight	1130 pounds

NOTE: Performance is typical and based on operation at 23°C (73°F) ambient and nominal input voltage. This product is designed for use in a normal conditioned laboratory. Operation at higher ambient temperatures may result in decreased cooling performance. Additional ports and shelves will also affect performance. Operation above 30°C (85°F) or below 16°C (60°F) ambient is not recommended.

F4 Controller Specifications

Specifications as configured for the TestEquity 1016H Chamber

Accuracy & Sensor Conformity*	$\pm 1.55^{\circ}\text{C}$ (above -50°C) $\pm 1.66^{\circ}\text{C}$ (below -50°C)
Stability	$\pm 0.1^{\circ}\text{C}/^{\circ}\text{C}$ rise in ambient
Digital Inputs	(Four) Contact closure or dc voltage, 10 k Ω impedance
Retransmit Outputs (Optional)	(Two) User-selectable ranges: 0 to 10 VDC, 0 to 5 VDC, 1 to 5 VDC 0 to 20 mA, 4 to 20 mA
Alarm Outputs	(Two) Electromechanical relay; Form C, 2 A @ 20 VDC or 240 VAC max.
Digital Outputs	(4 available for customer use) Open collector output OFF: 42 VDC @ 10 μA max. ON: 0.2 VDC @ 50 mA sink max. Internal supply: 5 VDC @ 80 mA
Communications	EIA-232 and EIA-485 serial communications with Modbus™ RTU protocol
Safety & Agency Approvals	UL/c-UL 916-listed, File #E185611 CE to EN61010 NEMA 4X and IP65 CE EMC to EN50082-2 CE EMC to EN55011
Displays	Process: 5, seven-segment red LED. Interface Display: 4-line high-definition green LCD; Selectable $^{\circ}\text{C}$ or $^{\circ}\text{F}$
Data Retention	Retention upon power failure via nonvolatile memory (Seven years for battery-backed RAM)

***Note:** Total system accuracy in the chamber includes thermocouple wire accuracy. Thermocouple wire accuracy is $\pm 1^{\circ}\text{C}$ or 0.75% of reading, whichever is greater. Therefore, total system accuracy over the chamber's operating range can be as much as $\pm 2.66^{\circ}\text{C}$, although the typical accuracy is often better than $\pm 1.0^{\circ}\text{C}$.

Chapter 9 – Maintenance

⚠ **WARNING:** Maintenance must be performed by properly trained personnel only.

Preventive Maintenance Intervals

Daily or As Needed

- Clean chamber interior and exterior.
- Listen for abnormal noise or vibration.
- Inspect the demineralizer cartridge (if provided).

Every 3 Months

- Inspect the door seal.
- Inspect the refrigeration machinery compartment.
- Check the low-stage refrigeration charge.
- Verify the chamber performance.
- Drain the water recirculation system reservoir.

Every 6 Months

- Inspect the electrical compartment.
- Clean the condenser.
- Drain the humidifier.

Every 12 Months

- Verify the calibration.

Maintenance Procedures

How to Clean the Chamber Interior and Exterior

- Wipe or vacuum out all debris.
- Clean surfaces with a damp cloth, mild detergent, or stainless-steel cleaner. Avoid cleaners that are abrasive or leave a residue. Do NOT use steel wool.
- If you clean the interior with something other than water, you may want to operate the chamber at high temperature (approximately +125°C) after cleaning. This helps to “bake out” any residue. Remove the port plugs to permit the residual vapors to escape.
- Clean the silicone door gaskets with a damp cloth or mild detergent.
- Clean the exterior painted surfaces with a damp cloth or mild detergent. If you are using a detergent, test a small inconspicuous area to make sure it does not damage the finish.

How to Listen for Abnormal Noise or Vibration

You should become familiar with normal operating noises. Being able to recognize changes from normal operating noises can be a valuable way to identify problems and prevent further damage. Examples of noises to be aware of include:

- Circulator motor and fan noises (with compressors off).
- Compressor start-up and running noises, sequential starting of compressors.
- Condenser fan noises.
- Relay and valve cycling noises when cool light is cycling.

How to Inspect the Door Seal

The door has two silicone gaskets to minimize thermal losses and moisture migration.

- Inspect the gaskets for dirt and tears.
- Repair minor tears with a high quality RTV silicone such as GE RTV167.
- Check the integrity of the door seal by closing the door on a sheet of paper. With the door closed, slowly pull the paper. You should feel the resistance getting lighter as the paper goes past the inner gasket. Repeat this all around the door at several places.
- If the seal is not tight, adjust the door latch. The catch bracket that is mounted to the chamber has slotted holes to permit adjustment.
- If the seal is still loose on the hinge side, adjust the door hinge. The hinges have slotted holes to permit adjustment.

How to Inspect the Refrigeration Machinery Compartment

⚠ WARNING: Wear safety goggles when inspecting the machinery compartment to protect against a refrigerant line which could break.

1. Turn the Main Disconnect Switch OFF.
2. Remove the side and rear panels.
3. Inspect for signs of refrigeration tubing abrasion.
4. Inspect for oil around refrigeration valves, fittings and joints. This may be a sign of leaks.
5. Inspect for loose hardware and tighten as required.
6. Inspect for signs of insect or rodent infestation. Yes, it does happen!

How to check the low-stage refrigerant charge.

The low-stage refrigerant charge is checked by observing the “standby pressure” (also known as static or balance pressure).

1. Make sure the chamber has been off for at least 8 hours.
2. Locate the two low-stage gauges marked R-508B on the left side of the rear of the chamber.
3. The two gauges have different scales. However, they should read the same value of pressure. This indicates that the system is equalized and an accurate reading can be taken.
4. Both R-508B gauges should read approximately 120 PSIG.
5. If the pressure is low, this indicates that there is probably a leak.
6. If one gauge is low and the other is high, then the system is not equalized yet and an accurate reading cannot be made. Wait until both gauges read the same pressure.

NOTE: If the low-stage has been evacuated and recharged after a repair, the standby pressure should be rechecked after 24 hours to make sure it is 120 PSIG. This is because the R-508B refrigerant mixes with the oil in the compressor, causing a lower standby pressure. Do not mistake this initial loss of pressure with a leak. After verifying that there is no leak, you may need to top-off the charge if the pressure is too low. This note only applies to systems that have been evacuated and recharged.

How to Verify the Performance (Non-controlled humidity mode)

These tests verify the performance of the heating, cascade refrigeration mode, electrical controls, F4 Controller, and air circulation systems. The chamber should meet all published performance specifications for non-controlled humidity conditions if all of these tests are successfully passed. These tests assume that the F4 Controller's setup and tuning values have not been changed from the values as shipped from TestEquity. Also, the EZ-Zone Limit Controller high limit must be set to over +85°C (+88°C would be fine), and the low limit set to -75°C. If the chamber fails any of these tests, it should be removed from service to prevent further damage until the cause of the problem is determined and resolved.

1. The chamber interior should be empty and at ambient temperature, approximately +23°C.
2. Set the Temperature Controller Set Point to +85°C and turn the Master Switch ON.
3. The Heat Light should be ON continuously and the Cool Light should be OFF.
4. The chamber should heat up to about +80°C and begin controlling (Heat Light cycles ON/OFF) within 7 minutes.
5. The chamber temperature should slowly increase and stabilize to +85°C. It should NOT overshoot beyond +85°C by more than a few tenths of a degree, and the compressors should NOT need to turn ON in order to maintain +85°C.
6. After stabilization, the chamber temperature should vary no more than $\pm 0.5^{\circ}\text{C}$, or a total of 1°C.
7. Let the chamber stay at +85°C for two hours.
8. After two hours at +85°C, set the Temperature Controller Set Point to -65°C.
9. The compressor should turn ON within a few seconds and the Heat Light should be OFF. After another 30 seconds, the Cool Light should be ON continuously.
10. The chamber should cool down to about -60°C and begin controlling (Cool Light cycles ON/OFF) within approximately 35 minutes.
11. The chamber temperature should slowly decrease and stabilize to -65°C. It should NOT undershoot beyond -65°C by more than a few tenths of a degree, and the compressors should NOT need to turn OFF in order to maintain -65°C.
12. After stabilization, the chamber temperature should vary no more than $\pm 0.5^{\circ}\text{C}$, or a total of 1°C.
13. Set the Temperature Controller Set Point to +23°C. The chamber should begin to heat up. The compressors should turn off within approximately 1 minute.
14. This concludes the chamber performance verification tests.
15. Let the chamber heat up to +23°C before turning the Master Switch OFF.

How to Verify the Performance (Controlled humidity mode)

These tests verify the performance of the heating, single-stage refrigeration mode, humidification, electrical controls, F4 Controller, and air circulation systems. The chamber should meet all published performance specifications for controlled humidity conditions if all of these tests are successfully passed. These tests assume that the F4 Controller's setup and tuning values have not been changed from the values as shipped from TestEquity. Also, the Limit Controller high limit must be set to over +85°C (+88°C would be fine). If the chamber fails any of these tests, it should be removed from service to prevent further damage until the cause of the problem is determined and resolved.

1. The chamber interior should be empty and at ambient temperature, approximately +23°C. Water Inlet must be connected to a source of filtered water or the optional water recirculation system.
2. Set the F4 Controller Set Point 1 to 85.0°C, and Set Point 2 to 85.0% RH. Event 2 (Digital Output 2) must be ON. Turn the Conditioning Switch ON.
3. The Heat Light and Humidity Mode Light should be ON continuously and the Cool light should be OFF. The Humidity Light should be ON continuously only after the humidifier fills up with water.
4. The chamber should heat up to about 80°C and begin controlling (Heat Light cycles ON/OFF) within 7 minutes.
5. The chamber temperature should slowly increase and stabilize to 85°C. It should NOT overshoot beyond 85°C by more than 1.0°C, and the compressor should NOT need to turn ON at this point in order to maintain 85°C.
6. The chamber humidity should begin to increase within approximately 5-10 minutes after the Humidity Light turns on. Then, the humidity should increase to 75% RH and the begin controlling (Humidity Light cycles ON/OFF)
7. After stabilization, the chamber temperature should be 85.0°C, $\pm 0.5^\circ\text{C}$. The humidity should be 85.0%RH, $\pm 0.5\%$ on a short-term basis.
8. Next, change Set Point 1 to 50.0°C. Leave Set Point 2 at 85.0% RH
9. The high-stage compressor should turn ON (if it was not already ON), the Cool Light should be ON continuously and the Heat Light should be OFF. The humidity will drop at this point.
10. The chamber should cool down to about 55°C and begin controlling (Cool Light cycles ON/OFF) within a short time.
11. The chamber temperature should decrease and stabilize to 50°C. It should NOT undershoot 50°C by more than 2°C, and the compressors should NOT need to turn OFF in order to maintain 50°C. After stabilization, the chamber temperature should be 50.0°C $\pm 0.5^\circ\text{C}$, or a total of 1°C. It may take approximately 45 minutes to stabilize at 85.0%, $\pm 2.0\%$ RH.
12. Next, change Set Point 2 to 50.0%RH. Leave Set Point 1 at 50.0°C.
13. The Humidity light will be OFF. The chamber humidity should go down to about 60%RH fairly quickly. It may take approximately 15 additional minutes to stabilize at 50.0%, $\pm 2.0\%$ RH.
14. This concludes the controlled-humidity chamber performance verification tests.

How to Inspect the Electrical Compartment

1. Disconnect the chamber from the power source.
2. Turn the Main Disconnect Switch to the OFF position.
3. Remove the lower door retaining screw located on the right side. Open the lower door.
4. Check for loose components, loose wires, burned insulation near terminals, and burned or excessively pitted contacts on contactors.

How to Clean the Condenser

1. Disconnect the chamber from the power source.
2. Turn the Main Disconnect Switch to the OFF position.
3. Remove the lower door retaining screw located on the right side. Open the lower door.
4. Clean the condenser and desuperheater fins with a vacuum cleaner.

NOTE: You may need to clean the condenser more frequently if the chamber is in a dusty environment. You may be able to clean the condenser less frequently if the chamber is in a very clean environment.

How to Drain the W100 Water Recirculation System Reservoir

1. This procedure drains the water in the recirculation system only, not the vapor generator.
2. If the chamber is running a humidity test, turn it off. Otherwise, this task can be done while the chamber is operational.
3. Place a basin capable of containing all the water in the reservoir under the drain valve. Or, disconnect the Water Recirculation System and move it to an area where the water can be drained into a floor drain or outside.
4. Open the drain valve to empty the tank.
5. Refill the tank with tap water or filtered drinking water (NOT spring water or distilled water).
6. Reconnect the Water Recirculation System if it was disconnected.

NOTE: You may need to drain and replace the water more frequently if the water appears dirty before the recommended maintenance interval of 3 months.



How to Drain the Humidifier

1. This procedure drains the water in the humidifier only, not the water recirculation system.
2. Wait at least 1 hour after running a humidity test before draining the system.
3. Disconnect the chamber from the power source.
4. Remove the lower rear panel.
5. Open the Drain Valve by turning its handle 90 degrees counter-clockwise. Water will come out of the Drain fitting on the back of the chamber.
6. After the system is drained, close the Drain Valve by turning its handle 90 degrees clockwise.

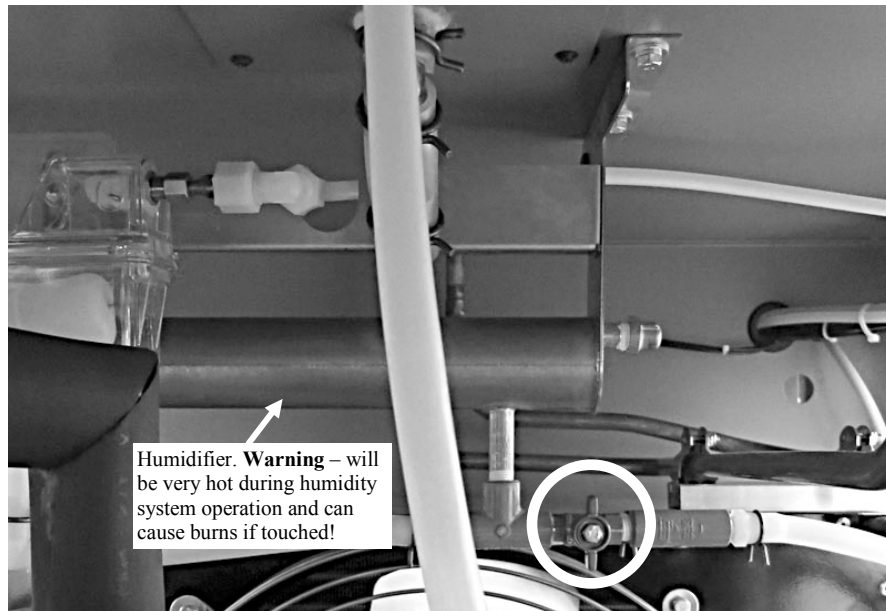


Figure 8-1 – Humidifier Drain Valve (circled, shown in the closed, or normal operating position)

How to Verify the Temperature Calibration

TestEquity recommends verifying the temperature calibration before attempting to actually perform a calibration. The state-of-the-art instrumentation used in TestEquity chambers is of the highest quality and seldom goes out of calibration. If you try to adjust the instrumentation before determining that adjustments are necessary, you may make it worse if done incorrectly.

Variations in temperature throughout the chamber interior is NOT a measurement of accuracy. These variations, called “gradients”, are a function of the physical design of the chamber and its airflow, the characteristics of the test sample, and how it is oriented in the chamber. The correct way to adjust what the F4 Controller “displays” compared to what is measured at some point other than the controller’s sensor, is with the “Calibration Offset” parameter. See page 6.2 of the “Series F4 User’s Manual” for details. This offset may not be valid for all temperature conditions, so you will need to verify that making the correction at one extreme temperature condition will not make the accuracy worse at another condition. Calibration verification should be performed with the Calibration Offset set to 0.0 (zero).

The F4 Controller accuracy is specified $\pm 1.55^{\circ}\text{C}$ (above -50°C) and $\pm 1.66^{\circ}\text{C}$ (below -50°C). Total system accuracy in the chamber includes the controller plus the thermocouple wire accuracy of $\pm 1.0^{\circ}\text{C}$. Total system accuracy over the chamber’s operating range is can be as much as $\pm 2.66^{\circ}\text{C}$, although it is typically better than $\pm 1.0^{\circ}\text{C}$.

The easiest way to verify the instrumentation accuracy is with an independent calibrated temperature sensor and display. Place the sensor near the chamber’s sensors, which are located towards the right side of the conditioner fan grille. If the readings agree within the specified limits above, then no adjustments are necessary.

If calibration of the F4 Controller is necessary, refer to page 9.2 of the “Series F4 User’s Manual” and follow the instructions for “Thermocouple Input Procedure” for Input 1.

How to Verify the Humidity Calibration

TestEquity recommends verifying the humidity calibration before attempting to actually perform an adjustment. If you try to adjust the instrumentation before determining that calibration is necessary, you may make it worse if done incorrectly.

A Vaisala HMM100 capacitive-type sensor is used to measure humidity. The HMM100 output is configured for 0-100%RH = 0-20 mA. The HMM100 sensor specifications are:

Sensor accuracy at -20°C to $+40^{\circ}\text{C}$ *	Sensor accuracy at -40°C to -20°C , $+40^{\circ}\text{C}$ to $+175^{\circ}\text{C}$ *
$\pm 2\% \text{RH}$ (0 to 90 %RH) $\pm 3\% \text{RH}$ (90 to 100%RH)	$\pm 2.5\% \text{RH}$ (0 to 90 %RH) $\pm 3.5\% \text{RH}$ (90 to 100%RH)
*Note: Chamber controlled humidity range is $+10^{\circ}\text{C}$ to $+85^{\circ}\text{C}$	

The easiest way to verify the instrumentation accuracy is with an independent calibrated humidity sensor and display. Place the sensor near the chamber’s humidity sensor, which is located towards the right side of the conditioner fan grille. If the readings on the F4 Controller agree within the specified limits above, then no calibration adjustments are necessary.

Humidity Sensor Calibration and Maintenance

TestEquity recommends the Vaisala HM70 Handheld Humidity/Temperature Meter with the HMP77B Probe for calibrating the humidity sensor at all humidity conditions that the chamber is capable of achieving. Alternatively, the humidity sensor can be calibration with Vaisala HMK15 Humidity Calibrator which uses saturated salt solutions. These items are available from Vaisala Inc. (www.vaisala.com).

The Vaisala HMM100 sensor is calibrated per the procedure in the Vaisala HMM100 User's Guide, which can be downloaded from www.testequity.com/manuals.

The humidity sensor element (Vaisala HUMIKAP 180R) is replaceable. The end of the sensor probe has a stainless steel sintered filter (Vaisala HM47280SP), which can be removed by unscrewing it. Handle the sensor by its outer plastic support. **DO NOT TOUCH THE SENSOR PLATE.** The sensor and sintered filter can be cleaned with distilled water. Do not use any mechanical methods. If you are unable to calibrate the sensor, first try cleaning the sensor element and filter. If this does not help, then replace the sensor.

How to Verify the F4 Controller's Input 2 (Humidity Input) Calibration

The above assumes that Input 2 of the F4 Controller is in calibration. Input 2 is configured for 0 to 20 mA = 0 to 100% RH.

Note that these steps are not calibrating the humidity sensor, only Input 2 of the F4 Controller.

1. Disconnect the chamber from the power source. Remove the top cover.
2. Remove the existing sensor wires on terminals 54 and 58 of the F4 Controller.
3. Connect a 0 to 20 mA precision current source, + to terminal 54 and – to terminal 58.
4. Set the precision source to 10.0 mA.
5. Reconnect the chamber to the power source.
6. Turn the Power Switch ON and leave the Conditioning Switch OFF.
7. Observe that the Input 2 prompt in the lower display indicates between 49.0% and 51.0% RH. If it does not, then Input 2 of the F4 Controller requires adjustment.
8. Set the precision source to 20.0 mA.
9. Observe that the Input 2 prompt in the lower display indicates between 99.0% and 101.0% RH. If it does not, then Input 2 of the F4 Controller requires adjustment.
10. If calibration of the F4 Controller is necessary, refer to page 9.3 of the “Series F4 User's Manual” and follow the instructions for “Current Process Procedure” for Input 2.
11. When completed, put the sensor wires back on F4 Controller terminals 54 and 58.

Theory of Operation

Overview

Refer to the electrical and refrigeration drawings to identify the referenced items described below. The electrical items are referenced with a letter(s) and number. The refrigeration items are referenced with a number only or number followed by a single letter.

Air Heating and Safety Systems

The chamber is heated by an open-element nichrome heater (HT1). The heater is located in the air plenum. The temperature controller provides a time-proportioned output to the solid state relays (SSR1, 2). This turns the heater on/off as required to maintain the temperature set point. Pilot light PL1 provides an indication on the front panel when the heater is on. Fusible heat limiters (HL) provide failsafe protection against a catastrophic failure by opening the heater circuit at +240°C. The master heat contactor C1 provides a power interlock for the heaters, circulator fan motor, and the control system. C1 is controlled by both the Conditioning Switch, the safety relay (CR1), and the phase control relay (PCR1). CR1 is controlled by the temperature limit controller (TCR2). If either the high or low temperature safety limits are exceeded, TCR2 turns off CR1, which disables all temperature conditioning functions. PCR1 will disable all chamber functions if the input power phase-sequence is incorrect.

Humidity System

Water is heated by an immersion-type heater (HT2) to generate vapor. The heater is located in the humidifier tank. The F4 Controller provides a time-proportioned output to a solid state relay (SSR2). This turns the humidifier heater on/off as required to maintain the humidity set point. Pilot light PL4 provides an indication on the front panel when the humidifier heater is on.

Water level in the humidifier is maintained by a float valve reservoir assembly. The immersion heater has an embedded thermocouple which is connected to Input 3 of the F4 Controller to control its Alarm 1 output. This provides protection against a heater failure in the event of a low water condition by opening the humidifier heater contactor C4 if the heater sheath reaches +125°C. This alarm will automatically reset when the heater sheath reaches +100°C

Refrigeration System (non-humidity mode)

In non-humidity mode, cooling is accomplished by a cascade refrigeration system. A cascade refrigeration system consists of two interdependent refrigeration systems. The low-stage provides cooling to the chamber interior through a finned evaporator coil, which is located in the air plenum. The high-stage provides cooling to the cascade condenser. The cascade condenser is a heat exchanger that has one circuit which is the evaporator of the high-stage, and another circuit which is the condenser of the low-stage.

The high-stage uses refrigerant R-404A. High pressure liquid refrigerant is fed from the condenser through the liquid line, filter-drier, and sight glass to the thermostatic expansion valve. The thermostatic expansion valve controls the feed of liquid refrigerant to the evaporator circuit of the cascade condenser and, by means of an orifice, reduces the pressure of the refrigerant to the evaporating or low side pressure. The reduction of pressure on the liquid refrigerant causes it to boil or vaporize, absorbing heat which provides a cooling effect. The refrigerant vapor travels through the suction line to the compressor suction inlet. The compressor takes the low pressure vapor and compresses it, increasing both the pressure and the temperature. The hot, high pressure vapor is forced out of the compressor discharge valve and into the condenser. As the high pressure vapor passes through the condenser, it is cooled by a fan, which blows ambient air across the finned condenser surface. The vapor condenses into a liquid and the cycle is repeated.

The Low-Stage uses refrigerant R-508B. High pressure liquid refrigerant is fed from the condenser circuit of the cascade condenser, through the filter-drier and liquid-line solenoid valve to the thermostatic expansion valve. The thermostatic expansion valve feeds the finned evaporator coil, which is located in the air plenum where heat is absorbed to provide a cooling effect within the chamber. The refrigerant vapor travels through the suction line to the compressor suction inlet. The compressor takes the low pressure vapor and compresses it, increasing both the pressure and the temperature. The hot, high pressure vapor is forced out the compressor discharge valve and into the desuperheater. The desuperheater removes some of the heat of compression. Next, the vapor goes through the oil separator, which returns any entrained oil back to the compressor's crankcase. The vapor flows through the condenser circuit of the cascade condenser, where it is condensed back into a liquid.

The temperature controller cycles the low-stage liquid-line solenoid valve (SV1) ON/OFF to control the chamber temperature. When SV1 is ON, liquid refrigerant flows through the thermostatic expansion valve and evaporator to cool the chamber. When SV1 is OFF, the flow stops. The hot gas bypass solenoid valve (SV2) is ON whenever SV1 is OFF. SV2 feeds high pressure vapor to the hot gas regulator, which meters a precise amount into the suction line to maintain a minimum load on the system and keep it out of a vacuum. The hot gas regulator is adjusted to keep the suction pressure at 8 PSIG when SV1 is OFF. This is also called "bypass mode". The temperature controller alternately cycles SV2 and SV1 through cool relay CR1. Pilot Light PL2 provides an indication on the front panel when SV1 is ON.

During a high temperature pulldown or a continuous bypass condition, it is possible for excessive hot gas to return to the compressor. A suction line cooling thermostatic expansion valve (on both high- and low-stages) senses the suction line temperature and injects liquid refrigerant to cool the hot gas within safe limits.

The low-stage discharge pressure is kept within safe limits with the discharge pressure regulator valve. If the discharge pressure exceeds 285 PSIG, the discharge pressure regulator valve will

“dump” refrigerant into the expansion tank. This refrigerant is slowly returned from the expansion tank to the suction line through a capillary tube. The expansion tank also provides sufficient volume in the system to keep the “standby pressure” (also known as static or balance pressure), when the system is off, within safe limits.

Both the high- and low-stages each have a high/low pressure switch which turns off the entire refrigeration system in the event of an out of limit condition. The high-stage compressor has a crankcase heater to prevent refrigerant from condensing in the oil when the compressor is off.

The temperature controller has internal logic to turn the compressors on if cooling is required to maintain the temperature set point. The low-stage compressor turns on 30 seconds after the high-stage turns on through Timing Module TM1. This reduces the system’s starting current, while allowing the cascade condenser to get cool before the low-stage turns on.

Refrigeration System (controlled-humidity mode)

In controlled-humidity mode, cooling and dehumidification is accomplished by a single-stage refrigeration system. Only the R-404A refrigeration system is used, and the R-508B system is disabled. The Humidity mode is enabled through Event 2 (Digital Output 2) in the F4 Controller. Also, the chamber workspace must be between +7°C and +90°C. If the chamber is outside this temperature range, the F4 Controller’s Alarm2 light will turn ON and the chamber will operate as though the Humidity mode was OFF (non-humidity mode).

Dry-bulb cooling is accomplished through the ambient cool thermostatic expansion valve (9) and the finned ambient coil (31) inside the chamber. The F4 Controller cycles the ambient cool liquid-line solenoid valve (SV4 or 5D/37D) on/off through cool relay CR3 to control the chamber temperature. Pilot Light PL2 provides an indication on the front panel when the F4 Controller is turning SV4 is on.

Dehumidification is accomplished through the finned dehumidify coil (32) inside the chamber, which uses a capillary tube (35) as its metering device. The F4 Controller cycles the dehumidify coil liquid-line solenoid valve (SV5, 6/37E) on/off through SSR4 to control the amount of dehumidification. If the compressor is off because no dry-bulb cooling was required, then TM2 enables the refrigeration system upon demand for dehumidification.

An evaporator pressure regulator (34) valve keeps the ambient coil and dehumidify coil at 72 psig, thus preventing freezing temperatures. The hot gas regulator (10) is adjusted to keep the suction pressure at 10 PSIG when both S4 and SV5 are off. A suction line cooling thermostatic expansion valve (25) senses the suction line temperature and injects liquid refrigerant to cool the suction return gas within safe limits.

Troubleshooting

SYMPTOM	CONDITION	CAUSES
Does not heat up at all.	<ol style="list-style-type: none"> 1. If F4 Controller light 1A is ON, circulator fan is ON, the Heat light is OFF. 2. If F4 Controller light 1A is ON, circulator fan is ON, the Heat light is ON. 	<ol style="list-style-type: none"> 1. Solid State Relay SSR1 is defective (open). 2. At least two Heat Limiters are open. Heater HT1 is open.
Heats up too slow.	<ol style="list-style-type: none"> 1. Does not meet published specifications. 	<ol style="list-style-type: none"> 1. One of the Heat Limiters may be open. 2. Chamber interior is overloaded. Circulator motor is not turning. Port plug is not in port. Verify that input voltage is within tolerance.
Heat is on all the time.	<ol style="list-style-type: none"> 1. If F4 Controller light 1A is OFF, the Heat light is ON. 	<ol style="list-style-type: none"> 1. Solid State Relay SSR1 or 2 is defective (shorted). Defective output 1A on F4 Controller.
Does not cool at all.	<ol style="list-style-type: none"> 1. If F4 Controller light 1B is ON, the DigitalOut prompt shows an “8”, both compressors are OFF. 2. If F4 Controller light 1B is ON, the Cool light is ON. Compressors are ON. 	<ol style="list-style-type: none"> 1. Pressure switch PS1 or PS2 is tripped. 2. Solenoid valve SV1 (or SV4 if in Humidity mode) may be defective in closed position. Refrigeration leak, plugged capillary tubes.
R-404A pressure switch DPS1 trips. (on rear right side)	<ol style="list-style-type: none"> 1. Trips after operating for a while. 2. Trips immediately after turn on. 	<ol style="list-style-type: none"> 1. Ambient temperature may be too high, over 90°F. Dirty condenser, inadequate clearance from back of chamber to wall. 2. Low charge (leak).
R-404A sightglass has bubbles or does not look full.	<ol style="list-style-type: none"> 1. During all running conditions. 2. Only when cool light is cycling or at low temperatures. 	<ol style="list-style-type: none"> 1. Low charge (leak). 2. No problem. This is normal.
Cools too slowly or does not reach -73°C.	<ol style="list-style-type: none"> 1. R-508B standby is ok, no bubbles in R-404A sightglass. 	<ol style="list-style-type: none"> 1. Chamber interior is overloaded. Test sample is energized, giving off heat. Circulator motor is not turning. Port plug is not in port. Door is not sealing completely. Ice on evaporator.

Chapter 9 – Maintenance

SYMPTOM	CONDITION	CAUSES
Temperature readout on F4 Controller varies more than $\pm 0.5^{\circ}\text{C}$ or 1°C total.	<ol style="list-style-type: none"> 1. If tuning PID control parameters in F4 Controller were changed. 2. If tuning PID control parameters in F4 Controller are as shipped from TestEquity. 3. If tuning PID control parameters in F4 Controller are as shipped from TestEquity and only occurs in cool mode. 	<ol style="list-style-type: none"> 1. Re-enter values as shipped from TestEquity. 2. Control parameters may need to be changed for your unique test conditions. 3. Solenoid valve SV1 (or SV4 if in Humidity mode) may be defective.
Compressors turn on and off too frequently.	<ol style="list-style-type: none"> 1. If compressor control parameters in F4 Controller were changed. 2. If compressor control parameters in F4 Controller are as shipped from TestEquity. 	<ol style="list-style-type: none"> 1. Re-enter values as shipped from TestEquity. 2. Solenoid valve SV1 (or SV4 if in Humidity mode) may be defective in the open position.
Excessive noise and vibration when the compressor starts.	<ol style="list-style-type: none"> 1. Chamber has been off for several hours or more and is not connected to source of power, or main disconnect switch is off during that time. 2. Chamber has been off for several hours or more, and is connected to source of power and main disconnect switch is on during that time. 	<ol style="list-style-type: none"> 1. The chamber must be connected to the power source AND the main disconnect switch must be on for 3 hours prior to operating the chamber. 2. Crankcase heater defective (open).

Refrigeration System Charging Instructions

△ WARNING: Repair of the refrigeration system must be performed only by a properly trained mechanic who is experienced in repairing cascade refrigeration systems. Do NOT substitute any component. Do NOT substitute refrigerants. Improper repairs will void the warranty.

These instructions are intended as guidelines for repairing TestEquity chambers. Details such as how to attach a gauge manifold are not covered. These are NOT do-it-yourself instructions!

R-404A High-Stage Charge

TestEquity does NOT recommend charging the system by relying on a clear sight glass only. Although a clear sight glass generally means the system is fully charged, it can be misleading. For example, if the system is charged on a cool day or with an empty chamber, it could be undercharged for hot days or with a heavy load. The proper charging procedure is as follows:

1. Repair any leaks before recharging.
2. Attach a vacuum pump and manifold gauge to the suction and discharge ports.
3. Evacuate the system to at least 100 microns. DO NOT GUESS! You must use a micron gauge.
4. Use a charging scale to weigh in 100 ounces (6 pounds, 4 ounces) of R-404A.
5. Verify the cooling performance as outlined in “How to verify the chamber performance”.

NOTE: If the F4 Controller is cycling (Cool Light cycles on/off), the sightglass may appear 1/2 to 2/3 full. This is normal.

R-508B Low-Stage Charge

1. Repair any leaks before recharging.
2. Attach a vacuum pump and manifold gauge to the suction, discharge, and expansion tank ports. Attaching to the expansion tank is very important because it is otherwise very difficult to evacuate the tank through the pressure regulator or capillary tube that connects it to the system.
3. Evacuate the system to at least 100 microns. Do NOT guess! You must use a micron gauge.
4. Do NOT put any additives in the system. Pentane is NOT necessary or desirable.
5. Charge the system until the standby pressure is 130 PSIG. Allow time for the charge to equalize as read on the suction and discharge gauges. This is 10 PSIG higher than the target amount of 120 PSIG. See NOTE below.
6. Verify the cooling performance as outlined in “How to verify the chamber performance”.

NOTE: If the low-stage has been evacuated and recharged, the standby pressure should be rechecked after 24 hours to make sure it is 120 PSIG. This is because the refrigerant mixes with the POE oil in the compressor, causing a lower standby pressure than was initially observed. Do not mistake this initial loss of pressure with a leak. After verifying that there is no leak, you may need to top-off the charge if the pressure is too low.

Recommended Spare Parts

Replacement parts are available from TestEquity. Parts are generally in-stock and ready for immediate shipment. Next-day delivery is always available. If you cannot risk being out of service for even one day, then you should purchase critical spare parts in advance. Although most parts are standard and available from a variety of local distributors, some parts are either harder to find or custom.

The following is a list of the kinds of parts that you may want to purchase in advance.

Electrical Parts

- Contactors
- Relays
- Fuses
- Heat Limiter
- Circulator Motor and Fan
- Switches

Refrigeration Parts

- Solenoid Valves
- Expansion Valves
- Regulator Valves

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Major Electrical Parts

Description	Mfr	Mfr Part No.	Ref #	Part #	Qty	UOM
Appliance Light, 40W, 120V	Generic	Generic	LT1	Generic	1	ea
Arc Suppressor	ITW Paktron	104MACQRL150	AS1-6	200296	6	ea
Audible Alarm	Floyd Bell	MC-09-201-Q	AL1	200005	1	ea
Circulator Motor Kit	CUSTOM	CUSTOM	FM3, 4	100575	2	ea
Contact, 3 P 30A	Hartland	HCC-3XT02SX	C1-4	200245	4	ea
Control Transformer	Hammond	PH350MLI	TR1	200219	1	ea
Disconnect Switch, 3 Pole, 45A	ABB	OT63F3	DSW	200281	1	ea
Fuse, 15A	Bussman	CC-KTK-R-15A	F13-14	222356	2	ea
Fuse, 20A	Bussman	FNQ-R-20	F4-6	200242	3	ea
Fuse, 20A	Bussman	LP-CC-20	F7-12	200206	6	ea
Fuse, 3A	Bussman	FNM-3	F3	200186	1	ea
Fuse, 4A	Bussman	FNQ-R-4	F1, 2	200083	2	ea
Heat Limiter Assembly	Thermodisc	G5A-01-240C with QC Terminals	HL1, 2, 3	222253	3	ea
Heater, Air	CUSTOM	CUSTOM	HT1	222350	1	ea
High/Low Limit Controller	Watlow	PM6L1AJ-AAAABAB	TCR2	200301	1	ea
Humidifier Heater	CUSTOM	200076	HT2	200076	1	ea
Humidity Sensor	Vaisala	HMM100	RHS	200320	1	ea
Indicator, Panel, 120V Neon	SoLiCo	S412-2-1-N1	PL3, 4	200025	2	ea
Indicator, Panel, 240V Neon	SoLiCo	S412-2-1-N2	PL1, 2	200026	2	ea
Relay, Octal DPDT 10A 120VAC	Idec	RR2P-UCAC120	CR1, CR3	200292	2	ea
Relay, Phase Control	Crouzet	DWRS220A	PCR1	200067	1	ea
Solid State Relay, 10A, 5VDC in	Omron	G3NE-210T-US DC5	SSR4-6, 8	200129	4	ea
Solid State Relay, 25A, 4-32VDC in	Idec	RSSDN-25A	SSR1-3	200021	3	ea
Switch, ON-OFF-ON	Carlingswitch	RC911-RA-B-0-N-XLR1	SW2	200275	1	ea
Switch, SPST, Rocker	Carlingswitch	LRA211-RA-B/125N	SW1	200023	1	ea
Temperature/Humidity Controller	Watlow	F4DH-CKCC-01AC	TCR1	200084	1	ea
Timing Module	Airotronics	THCU30SC	TM1	200287	1	ea
Timing Module, Off Delay, 60 Sec	Airotronics	TH3ML1060SC	TM2	200244	1	ea
Transformer, 20VAC	Hammond	166D20	TR1	200087	1	ea
Chart Recorder Option						
Recorder, 2 Pen, 10"	Honeywell	DR4302-0000-G0100	RCD1	200098	1	ea
Paper, -90 to 210 C, 0 to 100	Graphic Controls	32002974 (Custom)		200155	1	ea
Pen, Purple, Six Pack	Honeywell	30735489-007		200097	1	ea
Pen, Red, Six Pack	Honeywell	30735489-002		200099	1	ea

Chapter 9 – Maintenance

Major Refrigeration Parts

Description	Mfr	Mfr Part No.	Ref #	Part #	Qty	UOM
Ambient Coil	CUSTOM	CUSTOM	31	180336	1	ea
Capillary Tube, 0.042 x 48"	J/B	TC-42	21	100340	48	in
Capillary Tube, 0.050 x 12"	J/B	TC-50	35	100019	12	in
Cascade Condenser	Flat Plate	CH3-1/2	27	100072	1	ea
Compressor	Copeland	ZF11K4E-TF5-241	1 (part of), 17	100059	2	ea
Crankcase Heater, 40 W, 120 V	Copeland	018-0041-01	2 (CC1)	100071	1	ea
Dehumidification Coil	CUSTOM	CUSTOM	32	180335	1	ea
Desuperheater Coil	CUSTOM	CUSTOM	16	100621	1	ea
Discharge Pressure Regulator	Sporlan	ORI-6-80/325-H	23	100069	1	ea
Distributor	Sporlan	D260-2-1/4-2-L	7	100491	1	ea
Dual Pressure Control	Johnson	P70NA-1C	11 (DPS1, 2)	100015	2	ea
Evaporator Coil	CUSTOM	CUSTOM	8	180330	1	ea
Evaporator Pressure Regulator	Sporlan	ORIT-6, 7/8 ODF	34	180342		
Expansion Tank	Ref. Research	9027	22	100075	1	ea
Expansion Valve, HS	Danfoss	068U2317	24	100471	1	ea
Expansion Valve, Main	Danfoss	068U3317	28	100487	1	ea
Expansion Valve, Suction Cool, HS	Sporlan	SBFJ-AA-C	25	100077	1	ea
Expansion Valve, Suction Cool, LS	Sporlan	SBFS-B-ZP 3/8 x 5/8 odf	26	100507	1	ea
Filter Drier	Sporlan	C-083-S	36	100070	1	ea
Filter Drier	Sporlan	C-084-S	4	100631	1	ea
Gauge, 0 x 400 PSIG Pressure	Miljoco	CUSTOM	13A, B	100495	2	ea
Gauge, 30" x 200 PSIG Compound	Miljoco	CUSTOM	12A, B	100494	2	ea
Hot Gas Bypass Regulator, HS	Sporlan	ADRI-1-1/4-0/55	10	100078	1	ea
Hot Gas Bypass Regulator, LS	Sporlan	ADRS-2-0/30	29	100537	1	ea
Oil Separator	Temprite	901	19	100537	1	ea
Orifice for 100471, 100487	Danfoss	068U1037	24A, 28A	100472	2	ea
Sight Glass	Danfoss	014-0144 SGN 12S	3	100630	1	ea
Solenoid Valve	Sporlan	E3S130, 3/8 X 3/8ODF	6	100010	4	ea
Solenoid Valve	Sporlan	E6S130, 3/8 x 3/8 ODF	5A-D	100067	4	ea
Solenoid Valve Coil	Sporlan	MKC-1-120/50-60	37A-D (SV1-5)	100011	5	ea
Strainer	Suppco	S-218	20	100050	1	ea

General Parts

Description	Mfr	Mfr Part No.	Ref #	Part #	Qty	UOM
Caster, Rigid					2	ea
Caster, Swivel					2	ea
Door Gasket, Dual Bulb	CUSTOM	CUSTOM		383133	1	ea
Door Latch, Chamber Workspace	Southco	A2-10-501-21		300009	1	ea
Port Plug, Silicone Foam, 4"	CUSTOM	CUSTOM		300534	2	ea
Shelf with Clips	CUSTOM	CUSTOM	TE-1601	TE-1601	1	ea
Shelf Retainer Clip only	Kason	Style 66, #0066000008		300015	4	ea
Window, Heated	CUSTOM	CUSTOM		383012	1	ea
Valve Reservoir Assembly	Control Dev.	RM107-2241-N		383088	1	ea

Series F4 Controller Setup Parameters

- ⚠ **CAUTION:** The Series F4 Controller has been properly configured by TestEquity to match the chamber's system requirements and to perform optimally over a wide range of operating conditions. Improper modifications to these setup values can result in erratic performance and unreliable operation. Setup examples in the "Series F4 User's Manual" are NOT applicable to this chamber. Do not attempt to modify the setup values, unless you thoroughly understand what you are doing. If there is any doubt, please call TestEquity before proceeding.
- ⚠ **CAUTION:** The "Series F4 User's Manual" is a general manual and is written by the manufacturer, Watlow, for a wide variety of applications and configurations. Not all features or functions are applicable. Only the capabilities of a model F4DH-CKCC-01, as described on page A.7 of the "Series F4 User's Manual" are applicable. "Cascade Control" as described on page 3.6 of the "Series F4 User's Manual" is not applicable in this configuration. The "Retransmit" function is available as an option.
- ⚠ **CAUTION:** The Series F4 alarms are configured for internal protection of the humidity system. Do NOT change this configuration under any circumstances. The independent EZ-Zone Limit Controller functions as the main system and product protection device.
- ⚠ **CAUTION:** NEVER select "Full Defaults" in the Factory/Test Menu. "Full Defaults" are NOT the TestEquity configuration parameters for this chamber. If you select "Full Defaults", you must reconfigure all System and Operation Parameters as documented in the TestEquity manual, NOT the "Series F4 User's Manual".

TestEquity has configured the F4 Controller with the parameters as documented on the following pages.

Series F4 Setup Parameters

<p>System Main Page\Go to Setup\System GSB 1 Source Input 1 Guar. Soak Band 1 3.0 °C (5.4 if °F) GSB 2 Source Input 2 Guar. Soak Band 2 5.0 % Current Time (local time) Current Date (local date) PID Units US °F or °C °C Show °F or °C Yes, Upper Display Ch1 Autotune SP 90 % Ch2 Autotune SP 90 % Input 1 Fail 0 % Input 2 Fail 0 % Open Loop Ch1 Off Open Loop Ch2 Off Power Out Time 10 sec Power-Out Action Continue</p>	<p>Control Output Main Page\Go to Setup\ Control Output 1A Function Heat Choose Cycle Time Fixed Time Enter Cycle Time 3.0 sec Hi Power Limit 100 % Low Power Limit 0 % Main Page\Go to Setup\ Control Output 1B Function Cool Choose Cycle Time Fixed Time Cycle Time 6.0 sec Hi Power Limit 100 % Low Power Limit 0 % Main Page\Go to Setup\ Control Output 2A Function Heat Choose Cycle Time Fixed Time Cycle Time 2.0 sec Hi Power Limit 100 % Low Power Limit 0 % Main Page\Go to Setup\ Control Output 2B Function Cool Choose Cycle Time Fixed Time Cycle Time 10.0 sec Hi Power Limit 100 % Low Power Limit 0 %</p>	<p>Digital Output Main Page\Go to Setup\ Digital Output 1 Name Yes Name Digital Out. CONDITION Function Event Output Main Page\Go to Setup\ Digital Output 2 Name Yes Name Digital Out. HUMIDITY Function Event Output Main Page\Go to Setup\ Digital Output 3 Name Yes Name Digital Out. PURGE Function Event Output Main Page\Go to Setup\ Digital Output (4-7) Name No Function Event Output Main Page\Go to Setup\ Digital Output 8 Name No Function Compressor Comp. On % Pwr. -2% Comp. Off % Pwr. 2% Comp. Off Delay 60 sec Comp. On Delay 10 sec</p>
<p>Analog Input Main Page\Go to Setup\Analog Input 1 Sensor Thermocouple Type T Choose Decimal 0.0 SP Low Limit -75.0 °C (-103.0 if °F) SP High Limit 175.0 °C (347.0 if °F) Calibration Offset 0.0 °C Filter Time 1.0 sec Error Latch Self-Clear</p>	<p>Alarm Output Main Page\Go to Setup\ Alarm Output 1 Name HUM OVRTMP Alarm Type Process Alarm Source Input 3 Latches Self-Clears Silencing No Alarm Hysteresis 25.0 °C (45.0 if °F) Alarm Sides High Alarm Logic Open on Alarm Show Message Yes on Main Page Main Page\Go to Setup\ Alarm Output 2 Name HUM RANGE Alarm Type Process Alarm Source Input 1 Latches Self-Clears Silencing No Alarm Hysteresis 2.0 °C (3.6 if °F) Alarm Sides Both Alarm Logic Open on Alarm Show Message No</p>	<p>Communications Menu Main Page\Go to Setup\ Communications Baud Rate 9600 Address 1</p>
<p>Main Page\Go to Setup\Analog Input 2 Sensor Process Type 0 to 20mA Units % rh Decimal 0.0 Scale Low 0.0 % Scale High 100.0 % Scaling Normal Scaling SP Low Limit 0.0 % SP High Limit 98.0 % Calibration Offset 0.0 Filter Time 1.0 sec Error Latch Self-Clear</p>	<p>Retransmit Output (if retransmit option is ordered) Main Page\Go to Setup\ Retransmit Output 1 Retransmit Source Input 1 Analog Range 0-5V Low Scale -75.0°C (-103.0 if °F) High Scale 175.0°C (347.0 if °F) Scale Offset 0.0 Main Page\Go to Setup\ Retransmit Output 2 Retransmit Source Input 2 Analog Range 0-5V Low Scale 0.0 High Scale 100.0 Scale Offset 0</p>	<p>Custom Main Page Main Page\Go to Setup\ Custom Main Page P1 Input 2 P2 Current File P3 Current Step P4 Set Point 1 P5 Set Point 2 P6 Step Type P7 Target SP1 P8 Target SP2 P9 Wait For Status P10 Jump Count P11 Time Remaining P12 Digital Outs P13 % Power 1 P14 % Power 2 P15 Time P16 Date</p>
<p>Main Page\Go to Setup\Analog Input 3 Sensor Thermocouple Type J Decimal 0.0 SP Low Limit 0 °C (32 if °F) SP High Limit 815 °C (1500 if °F) Calibration Offset 0 °C Filter Time 1.0 sec Error Latch Latch Cascade No Cascade</p>	<p>Digital Input Menu Main Page\Go to Setup\Digital Input (1-4) Name No Function Off</p>	<p>Process Display Menu Main Page\Go to Setup\ Process Display Choose Input 1 only</p>
		<p>Static Message Menu Main Page\Go to Setup\ Static Message Message 1 TESTEQUITY 1016H</p>

Series F4 Operations Parameters

<p>PID Set Channel 1 Main Page\Go to Operations>Edit PID\PID Set Channel 1 PID Set (1-5) Proportional Band A 5.0 °C (9.0 if °F) Reset A 0.10 /min Rate A 0.00 min Dead Band A 0.0 °C Proportional Band B 5.0 °C (9.0 if °F) Reset B 0.10 min Rate B 0.00 min Dead Band B 0.0</p> <p>PID Set Channel 2 Main Page\Go to Operations>Edit PID\PID Set Channel 2\ PID Set (6-10) Proportional Band A 10.0 % Reset A 0.20 min Rate A 0.20 min Dead Band A 0.0 % Proportional Band B 10.0 % Reset B 0.20 min Rate B 0.20 min Dead Band B 0.0 %</p>	<p>Alarm Setpoints Menu Main Page\Go to Operations\Alarm Setpoints</p> <p>HUM OVRTMP (Alarm1) Alarm1 High SP 125.0 °C (257 if °F)</p> <p>HUM RANGE (Alarm2) Alarm2 Low SP 7.0 °C (44.6° if °F) Alarm2 High SP 90.0 °C (194.0 if °F)</p> <p>NOTE: The Series F4 alarms are configured for internal protection of the humidity system. Do NOT change this configuration under any circumstances. The independent EZ-Zone Limit Controller functions as the main system and product protection device.</p>
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Series F4 Set Lockout Parameters

The Series F4 Controller has several levels of security to prevent unauthorized users from changing critical configuration parameters. Only the Set Point and Profile menus have “Full Access”. The “Autotune PID” menu is hidden because this function should never be used, as it will result in erratic performance. The “Alarm SP” is also hidden because the F4 alarms are configured for internal protection of the humidity system and must never be changed. TestEquity has configured all other menus to “Password”, and have protected them with a password.

TestEquity does not recommend that these security levels be changed. You may need to gain access to Setup Page in order to change from °C to °F display, or to change the time or date; or access to the Factory page to perform a calibration. You must call TestEquity at 877-512-3457 or 805-480-0638 to obtain the password.

Set Lockout Menu

Main Page\Go to Factory\Set Lockout

Menu	Lock
Set Point	Full Access
Oper. Autotune PID	Hidden
Oper. Edit PID	Password
Oper. Alarm SP	Hidden
Profile	Full Access
Setup	Password
Factory	Password

EZ-Zone Limit Controller Setup Parameters

△ CAUTION: The EZ-Zone Limit Controller has been properly configured by TestEquity to match the chamber’s system requirements. Improper modifications to these setup values can result in erratic performance and unreliable operation. Do not attempt to modify the setup values, unless you thoroughly understand what you are doing. If there is any doubt, please call TestEquity before proceeding.

Setup Menu

Prompt	Function	Setting	Alternate Setting
LoC	Lockout Menu	2	See NOTE 1 below
SEn	Sensor Type	tC	Do Not Change
L_{in}	Linearization	t	Do Not Change
dEC	Decimal	0	Alt. “0.0”
C_F	°C or °F	C	Alt. “F”
rLo	Range Low	-75	Do not make any lower
rHi	Range High	180	Do not make any higher
Fn2	Output 2 Function	L₁₇₇	Do Not Change
L_{Sd}	Limit Sides	both	Alt. “high” (High only) or “LoW” (Low only)
L_{hY}	Limit Hysteresis	2	Change not recommended
ALY	Alarm Type	oFF	Do Not Change
PAR₁	Upper Display	ALP_U	Alt. “none”
PAR₂	Lower Display	L_{SE}	Alt. “Lh.s” (High Set Point) or “LL.S” (Low Set Point)
AdS	Zone Address	1	Not functional for this application

NOTE 1: The Lockout Menu **LoC** sets the security clearance level as follows:

1	Operations Menu, read only
2	Operations Menu, set point read/write
3	Operations Menu, set point read or write (same as level 2)
4	Operations Menu, full access read/write (required to access Calibration Offset below)
5	Operations Menu and Setup Menu full access (required to access Setup Menu and Calibration Offset below)

Operations Menu

Prompt	Function	Setting	Alternate Setting
LLS	Low Set Point	-75	Appropriate Low Limit Set Point
LhS	High Set Point	180	Appropriate High Limit Set Point
.CR	Calibration Offset	0	Calibration Offset as required (see NOTE 2 below)

NOTE 2: LoC parameter in Setup Menu must be set for 4 or 5 to access the Calibration Offset parameter.

Chapter 10 - Warranty

TestEquity LLC Limited Warranty

TestEquity LLC (TestEquity) warrants Environmental Chambers (Equipment) manufactured by TestEquity and supplied under this contract to be free from defects in materials and workmanship under normal use and proper maintenance.

TestEquity will repair or replace any defective part for a period of THREE YEARS from the date of invoice. TestEquity reserves the right to require any defective part be returned, freight prepaid, to TestEquity's factory or to inspect any defective part at the Purchaser's site. TestEquity shall have sole discretion to determine whether any part is defective and whether any defective part will be repaired or replaced. This limited warranty shall extend to any standard chamber accessory and component part which is normally sold by TestEquity. Non-standard accessories and component parts specified by the Purchaser shall be warranted only to the extent of the original manufacturer's warranty, if any exists.

If the repair or replacement is performed in the FIRST YEAR from the date of invoice, TestEquity will also pay for the labor associated with the repair at the Purchaser's site, subject to TestEquity's prior approval. During the SECOND and THIRD YEAR of the warranty period, Purchaser will be responsible for the installation and cost of installation of replacement or repaired parts.

Purchaser shall notify TestEquity in writing of any alleged defect within 10 days after its discovery within the warranty period. TestEquity reserves the right to satisfy the labor portion of this limited warranty either through its own service personnel or an authorized agent. In order to provide expeditious service, TestEquity reserves the right to satisfy its limited warranty obligation by sending replacement parts to be installed by the Purchaser if they can be installed easily without special tools or training. TestEquity reserves the right to satisfy this limited warranty by requiring the Purchaser to return the Equipment to TestEquity when such return is feasible.

TestEquity must initiate field service for in-warranty claims. Purchaser will not be reimbursed for labor if they initiate service on their own without prior approval from TestEquity. Replacement parts must be supplied by TestEquity for in-warranty claims. Purchaser will not be reimbursed for parts they buy on their own without prior approval from TestEquity.

The following parts are excluded from this limited warranty and are sold as-is or are considered expendable: interior light bulb, viewing window, paint and cosmetic surface finishes and treatments, port plugs, and refrigerant.

This limited warranty shall extend in full to Equipment installed within continental United States and Canada. For all other locations, Purchaser is responsible for all labor costs for repairs or parts installation, and for all shipping costs associated with providing replacement parts.

This limited warranty does not cover: (1) Defects or damages arising as the result of shipment by common carriers or private transportation, unless TestEquity undertakes shipment and transportation of the Equipment to Purchaser's site or contractually assumes the risk of damage to the Equipment in shipment; (2) Defects or damages arising out of, or as the result, of mishandling, modification, or improper start up, installation or maintenance of the Equipment (including start up, installation or maintenance not in accordance with TestEquity's written procedures); (3) Defects or damages resulting from, or arising out of, abuse, misuse, neglect, intentional damage, accident, fire, flood, earthquake, or any other act of God.

This warranty as to Equipment is LIMITED to repair or replacement of parts or Equipment in the determination of TestEquity LLC THE FORGOING LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES INCLUDING THE IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY. TestEquity LLC DISCLAIMS ANY LIABILITY FOR ANY DAMAGES RESULTING FROM DELAY OR LOSS OF USE IN SERVICE OR REPAIR, OR FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THE EQUIPMENT, EXCEPT AS STATED IN THIS PARAGRAPH.

This limited warranty cannot be modified in any way except in writing by both TestEquity and Purchaser. Invalidation of any one or more of the provisions of this limited warranty shall in no way affect any of the other provisions hereof, which remain in full force and effect.

This limited warranty shall be extended only to the first Purchaser of this Equipment and is not transferable.

Chapter 11 – Drawings

