SIEMENS

SIMATIC

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Guidelines for Handling Electrostatically-Sensitive Devices (ESD)

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Safety Guidelines

This manual contains notices which you should observe to ensure your own personal safety, as well as to protect the product and connected equipment. These notices are highlighted in the manual by a warning triangle and are marked as follows according to the level of danger:



Danger

indicates that death, severe personal injury or substantial property damage will result if proper precautions are not taken.



Warning

indicates that death, severe personal injury or substantial property damage can result if proper precautions are not taken.



Caution

indicates that minor personal injury or property damage can result if proper precautions are not taken.

Note

draws your attention to particularly important information on the product, handling the product, or to a particular part of the documentation.

Qualified Personnel

Only qualified personnel should be allowed to install and work on this equipment. Qualified persons are defined as persons who are authorized to commission, to ground, and to tag circuits, equipment, and systems in accordance with established safety practices and standards.

Correct Usage



Warning

Note the following:

This device and its components may only be used for the applications described in the catalog or the technical description, and only in connection with devices or components from other manufacturers which have been approved or recommended by Siemens.

This product can only function correctly and safely if it is transported, stored, set up, and installed correctly, and operated and maintained as recommended.

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Siemens AG

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Disclaimer of Liability

We have checked the contents of this manual for agreement with the hardware and software described. Since deviations cannot be precluded entirely, we cannot guarantee full agreement. However, the data in this manual are reviewed regularly and any necessary corrections included in subsequent editions. Suggestions for improvement are welcomed.

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System Unit

Chapter Overview

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1.1 Technical Specifications

Dimensions	(W x H x D in mm) 330 x 290 x 120 front			
SIMATIC PC FI10	(305 x 265 cut-out)			
Dimensions (W x H x D in mm) 295 x 235 x 100				
SIMATIC PC BI10				
Dimensions	(W x H x D in mm) 450 x 335 x 120 front			
SIMATIC PC FI15	(305 x 420 cut-out)			
Weight SIMATIC PC FI10	approx. 7.5 kg			
Weight SIMATIC PC BI10	approx. 5 kg			
Weight SIMATIC PC FI15	approx. 8 kg			
Line voltage	120 to 240 VAC tolerance range (85265 VAC)			
Line voltage frequency	50/60 Hz (47 to 63 Hz)			
Brief voltage interruption acc. to NAMUR	max. 20 ms at full load			
max. power consumption	< 120 W			
max. current delivery (internal)	5V 12V 3.3V -12V 5V floating			
	1.5A *			
	8 A (2.5A max 10s) 2.2A 0.2 A 0.24A			
Degree of protection SIMATIC PC FI10	Front IP65, otherwise IP20			
Degree of protection SIMATIC PC BI10	Front IP20			
Degree of protection SIMATIC PC FI15	Front IP65 (when flap of diskette drive closed)			
Safety				
Safety class	Protection class I acc. to VDE 0106 T1: 1982 (IEC 536)			
Safety requirements	EN60950 acc. to			
	IEC 950/09.91 acc. to			
	DIN VDE 0805 A4:1997			
Electromagnetic compatibility (EMC)				
Emittedinterference	EN 55022 class B			
Noise immunity:	+- 2 kV (to IEC 1000-4-4:1995; burst)			
line-fedinterference	+- 1 kV (to IEC 1000-4-5:1995; surge symm)			
	+- 2 kV (to IEC 1000-4-5:1995; surge unsymm)			
Noise immunity on signal lines	+-1 kV (to IEC 1000-4-4:1995; burst; length < 3m)			
	+- 2 kV (to IEC 1000-4-4:1995; burst; length > 3m) +- 1 kV (to IEC 1000-4-4:1995; surge symm;			
	+- 1 kV (to IEC 1000-4-4:1995; surge symm; length > 3m)			
	+- 2 kV (to IEC 1000-4-4:1995; surge asymm;			
	length $> 3m$)			
Immunity to discharge of static electricity	+- 6 kV contact discharge (to IEC 1000-4-2:1995)			
	+- 8 kV air discharge (to IEC 1000-4-2:1995)			
Immunity to high-frequency noise	10 V/m 80-1000 MHz, 80% AM (to ENV 50140:1993)			
10 V/m 900 MHz, 50% ED (to ENV 50204:1995)				
Ambient conditions				

Temperature	tested to DIN EN 60068-2-2:1994, DIN IEC 68-2-1, DIN IEC 68-2-14,
- operation	+ 5° C to +45°C
- storage/transport	- 20°C to +60°C
- gradient	max 10°C/h (no condensation)
Relative humidity	tested to DIN IEC 68-2-3, DIN IEC 68-2-30, DIN IEC 68-2-56
- operation	5% to 85% at 25°C (no condensation)
- storage/transport	5% to 95% at 25°C (no condensation)

Mechanicalspecifications				
Vibration	tested to DIN IEC 68-2-6			
	10 to 58 Hz: 0.075 mm, 58 to 500 Hz: 5 m/s ²			
- operation - transport	5 to 9 Hz: 3.5 mm, 9 to 500 Hz: 5 m/s ²			
Shock	tested to DIN IEC 68-2-29			
SHOCK				
- operation	50 m/s^2 , 30 ms, 100 shocks			
- transport	250 m/s ² , 6 ms, 1000 shocks			
Mother board				
Processor	Pentium			
Internal processor cache	8 Kbytes code + 8 Kbytes data	a la		
Main memory	128 Mbytes max.			
Second Level Cache	none			
Free expansion slots	1 ISA 290 mm long **+ 1 sha	red ISA/PCI 290 mm long		
Max. permissible current consumption per ISA slot	5V, 2A; 12V, 0.3A; -12V, 0.05	iΑ;		
Max. permissible current consumption per PCI slot	5V, 2A; 12V, 0.5A; -12V, 0.1A	۸.		
Max. permissible current consumption per r Cr slot	A total of 8 A must not be exc			
Drives	Titotal of o Ti must not be exe			
Floppy disk drive	3.5" (1.44 Mbytes)			
Hard disk drive	3.5" EIDE, see Logbook			
LC Display (SIMATIC PC FI15)	5.5 LIDE, See Logoook			
Le Display (ShviATICTCTTIS)	FI15 (VGA TFT)	FI15 (SVGA TFT)		
Display size/display type	10.4 inches, VGA TFT	10.4 inches, SVGA TFT		
Resolution/Colors	640 x 480 (VGA)/256K	800 x 600 (SVGA)/256K		
Contrast	100:1	60:1		
Brightness	250cd/m ²	150 cd/m ²		
Response time	30/50 ms	30/50 ms		
Faulty spots permitted	high/low level: <12/25 spots	high/low level: <12/25 spots		
r auty spots permitted	ingh/low level. <12/25 spots	green high level: <5 spots		
	green high level: <5 spots	green nightever. <5 spots		
LC Display (SIMATIC PC FI10)				
	FI10 (VGA DSTN)	FI10 (VGA TFT)		
Display size/display type	10.4 inches, VGA	10.4 inches, VGA TFT		
Resolution/Colors	640 x 480 (VGA)/256K	640 x 480 (VGA)/256K		
Contrast	30:1	100:1		
Brightness	80cd/m ²	250 cd/m^2		
Response time	270 ms	30/50 ms		
Faulty spots permitted		high/low level: <12/25 spots		
		green high level: <5 spots		
Graphics				
Graphics chip	SVGA-LCD Controller Cirrus	s GD7543 on PCI Windows		
	accelerator			
Graphics memory	1 Mbyte DRAM			
Resolutions/frequencies/colors	With LCD: up to 800x600/256 colors			
	With CRT: up to 1024x768/256 colors at 72 Hz			

Interfaces			
COM1	Serial port 1 (V.24) 25-pin sub D socket connector NS 16550 compatible or TTY (active/passive)		
COM2	Serial port 2 (V.24), 9-pin sub D connector NS 16550 compatible		
LPT1	Parallel port (Standard, EPP and ECP mode) for printer with parallel port		
VGA	VGA interface, for external monitor		
Keyboard	PS/2 keyboard connection		
Mouse	PS/2 mouse connection		
MPI/DP interface, isolated *)	9 pin sub D socket, screw-type locking		
Transmissionrate	9.6 Kbps to 1.5 Mbps, assign parameters by software		
Operating mode	isolated *):		
	data lines A, B		
	control lines RTSAS, RTS_PG		
	5V line voltage (max. 90 mA)		
	ground connection: MPI/DP connection cable shield		
Physical interface	RS485, optically isolated		
PMCIA interface	PCMCIA 2.1/JEIDA 4.1 compatible		
Function display	· ·		
LEDs on FI10/FI15	Power		
	Diskette		
	Run (with SafeCard only)		
	Temp (with SafeCard only)		
LEDs on BI10	Disk		

* Isolation within the low voltage safety circuit (SELV)

** In the case of an installed direct key module, only a short ISA module can be fitted

1.2 Dimensions of Expansion Modules

Information on
ModulesThe SIMATIC PC FI10/FI15 and BI10 are designed for modules according to
AT/PCI specification. The size of the modules has to be within the range of
dimensions indicated. Any deviation in their height can cause problems of
contacting, functional disorders or difficulties during their installation.

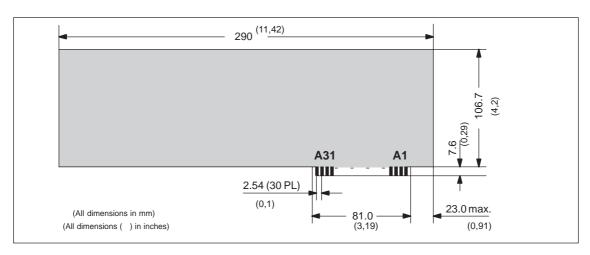


Figure 1-1 XT Module

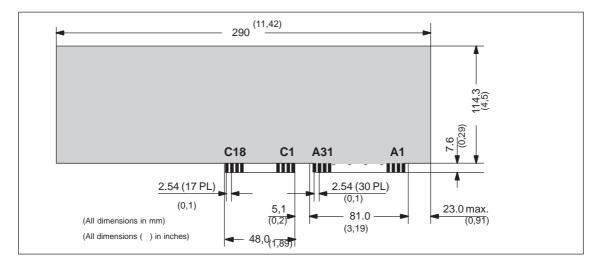


Figure 1-2 AT Module

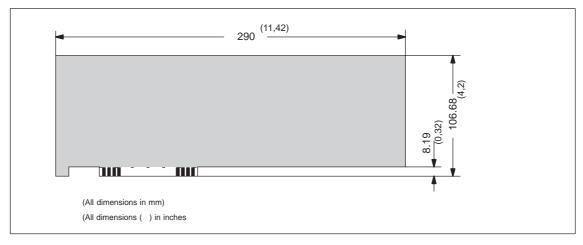


Figure 1-3 Long PCI Module (5 V)

1.3 Power Requirements of the Components (Maximum Values)

Components	+ 5V	+ 3.3V	+ 12V	- 12V	+ 5Vp
Mother board	2.3 A	1.5 A	0.1 A	0.02 A	0.24 A
Monitoring board SafeCard *2	0.35 A	_	0.03A	-	
Direct key module *2	0.4 A				
Fan			0.3 A		
3.5" floppy disk drive	0.4 A				
Hard disk	0.4 A		0.3 A		
VGA TFT display *1	0.45 A				
VGA TFT inverter *1			0.5 A		
SVGA TFT display *1		0.23 A			
SVGA TFT inverter *1			0.35 A		
STN display *1	0.23 A				
STN inverter *1			0.35 A		
Keyboard controller	0.12 A				
Touch Screen Controller	0.25 A	-	<u> </u> _	-	İ-

*1 Either SVGA TFT, VGA TFT or STN is installed

*2 Optional

Maximum Current Delivery

Basic System

The power supply permits a maximum current delivery of 70 W. The following current values must not be exceeded.

Power Supply	+ 5V	+ 3.3V	+ 12V	- 12V	+ 5Vp
Maximum current delivery	8.0 A	2.2 A	1.5 A *	0.2 A	0.24 A

* max. 2.5 A for 10 s

1.4 Removing and Installing Components

Prerequisites

The system unit is designed to enable any necessary maintenance work to be carried out quickly and at low cost.

Warning

Please read the warnings on the first pages of the user's guide before you open the housing of the system unit.

- Do not open the housing unless you need to install or remove components, or to replace the battery.
- Write down your configuration parameters before starting the procedure.



Caution

Risk of damage to the unit!

Note that only qualified personnel should be allowed to work on the open unit, so the warranty on the device is not affected. Authorized SIEMENS maintenance and repair centers offer you a specialist maintenance service. The user's guide supplies you with their addresses.



Caution

The electronic components of the printed boards are extremely sensitive to electrostatic discharge. When handling the boards, precautionary measures must be taken. Please refer to the guidelines for electrostatically sensitive components (ESD guidelines) in the User Manual, Section 1.1.

Limitation of Liability

All technical specifications and licenses apply only to expansion functions approved by SIEMENS. No liability can be assumed for functional constraints caused by the use of devices and components of other manufacturers.

The following sign warns that electrostatically sensitive modules are present. Please read the ESD guidelines.



Before Opening the Unit	 Before opening the unit, you should carefully read the following rules: Before you disconnect the power supply cable, discharge any electrostatic charge on your body; for example, by touching screws on the rear panel of the PC.
	• Discharge any electrostatic charge from tools that you are using.
	• Wear a grounding wrist strap if you are handling components.
	• Leave components and modules in their packing until you are ready to install them.
	• Disconnect the PC from its power supply before plugging in or removing any modules or components.
	• Touch components and modules only on their edges. Above all, do not touch the connecting pins or printed conductors.
	• Do not operate the PC with the cover open.
Tools	Use a suitable crosstip or TORX screwdriver to remove or install components.

1.4.1 Opening and Closing the System Unit (Computer Box)

- Remove the diskette from the floppy disk drive.
- Disconnect the power supply.
- Remove the PC from its support/cabinet (only necessary if mounting screws are inaccessible in the installed state).
- Remove the four screws (see Figure 1-4) on the housing cover. Then remove the housing cover.

When the housing cover is removed, the following functional units can be seen in the housing:

- Mother board
- Passive bus board
- Fan (only in the FI15)
- Hard disk drive
- Floppy disk drive (only with FI10 and BI10)
- Power supply

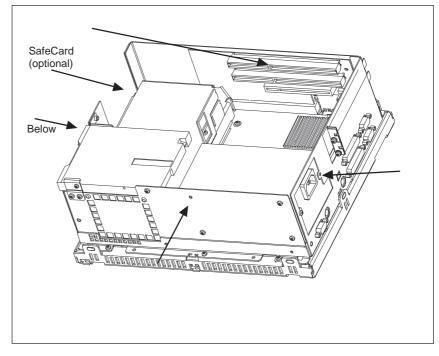


Figure 1-4 Opening the System Unit

1.4.2 Opening and Closing the Front Plate

In the FI10 and FI15, the system housing (computer box) is attached to the front plate from behind. The fixing mechanism allows the computer box to be moved out and tilted down by 90° in the installed state. Please proceed as follows:

- In the case of the FI10, remove all the screws that attach the computer box to the front plate.
- In the case of the FI15, the computer box is also screwed to a shield plate. Only remove the screws that attach the shield plate to the front plate. The computer box of the FI15 can remain screwed to the shield plate.

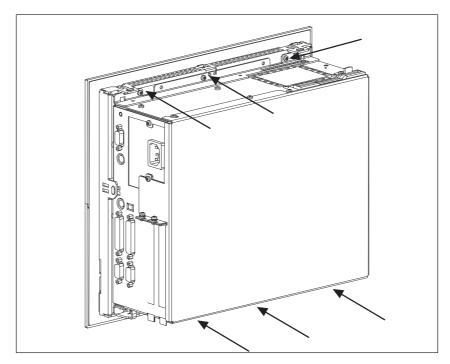


Figure 1-5 Removing the Front Plate of the FI10

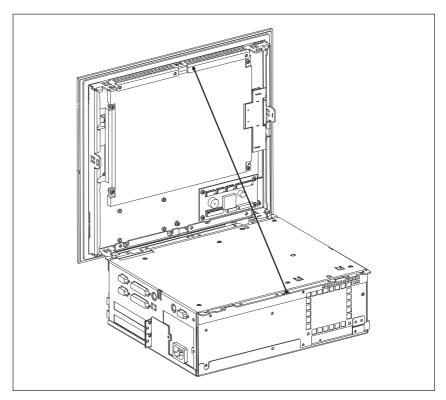


Figure 1-6 Tilting the FI10 Box Down

• After removing the screws, tilt the box (together with the shield plate in the case of the FI15) backwards away from the front plate. The box is held by a hinge below and a cord above.

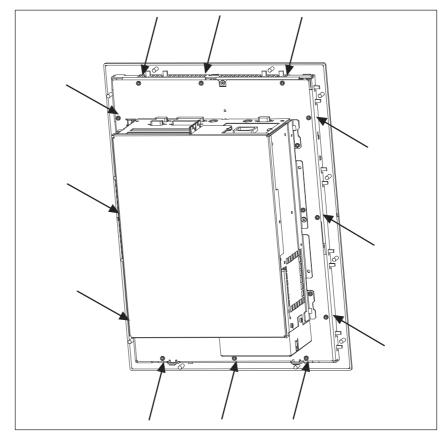


Figure 1-7 Removal for FI15

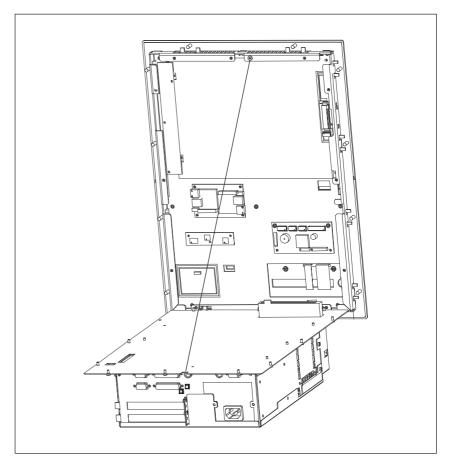


Figure 1-8 Tilting the FI15 Box Down

- When the front plate is tilted down, the following components can be seen on the front plate:
 - LC display
 - Inverter module
 - LC display plug adapter
 - Keyboard controller
 - Touch-screen controller (optional)
 - Touch-pad controller (only with FI15)
 - Touch-pad adapter (only with FI15)

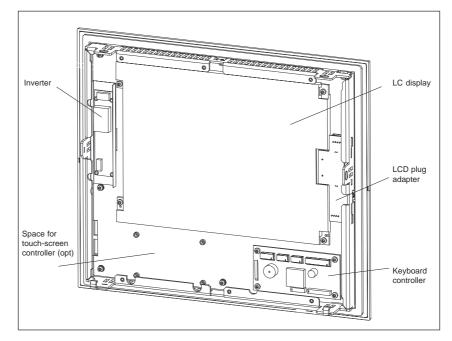


Figure 1-9 Rear View of FI10 Front Plate

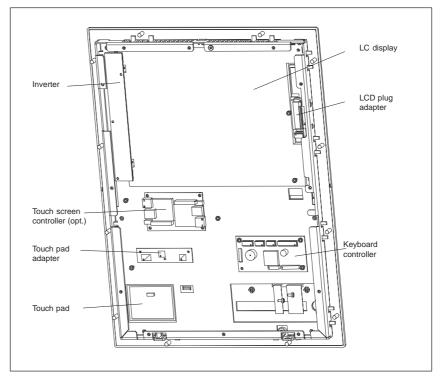


Figure 1-10 Rear View of FI15 Front Plate

1.4.3 Removing and Installing the Flat Screen / Inverter

- Open the industrial PC (IPC) as described in Section 1.4.1.
- Before disconnecting all cables, write down their previous connections.
- The flat screen and its inverter module are screwed to the front unit.
- Release the four screws by which the display unit is mounted to the device and take the unit out.
- The inverter module of the TFT SVGA display is fastened to the front plate with a special support plate, the inverter module of the TFT VGA display is fastened to the front plate with two screws and the inverter module of the STN display is fastened to the front plate with four plastic rivets. Release the screws or rivets. The rivets are released by pushing their thorns out of the body of the rivet from behind.



Caution

Do not forget to mount the insulating sheet between the inverter module and sheet metal while installing.

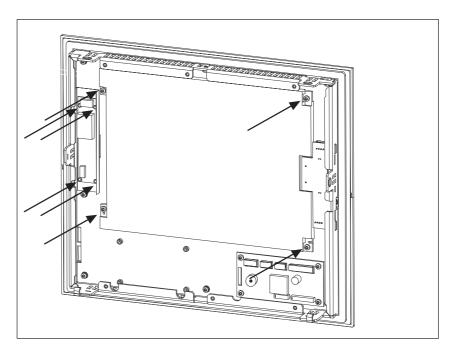


Figure 1-11 Removing the Display in the FI10

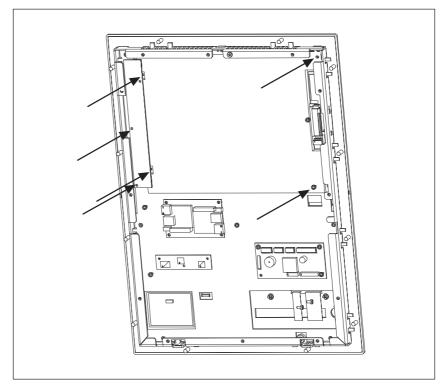


Figure 1-12 Removing the Display in the FI15 (VGA TFT or SVGA TFT)

1.4.4 Removing and Installing the Keyboard Controller

- Open the PC as described in Section 1.4.1.
- Remove the two connecting cables of the membrane keyboard.



Caution

Release the socket connector locking before removing the connecting cables to avoid any damage to the foil coating.

- Before disconnecting all cables please write down their previous connections.
- Release the four mounting screws, then take out the keyboard controller module.

Please proceed in reverse order to reassemble the unit.

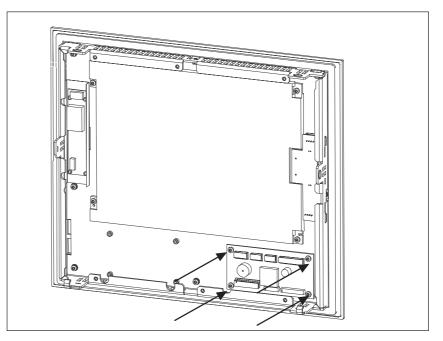


Figure 1-13 Removing the Keyboard Controller in the FI10

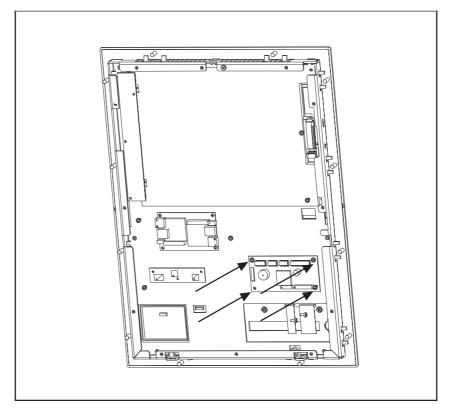


Figure 1-14 Removing the Keyboard Controller in the FI15

1.4.5 Replacing Backlight Tubes for Displays

The backlight tube of the LC display is subjected to wear. Depending on the operating temperature, the brightness of the tube, and hence the brightness of the display will become less. We recommend you replace the tube when your display has dimmed to 50% of its original brightness. The so called half-life period of your display is indicated (in operating hours) in the description of your LC display.

The backlight tube can be ordered as a spare part. The tube should be replaced in a dustproof room and according to ESD guidelines. The replacement should be carried out by our authorized service personnel or in an authorized service shop.

Replacement in the STN Display

The backlight tube for the STN display is replaced as follows:

- Remove the display from the front plate as described in Section 1.4.3.
- Place the display face down on a flat dust-free surface.
- Align the 17 metal lugs (3 at the left, 7 on top, 7 on bottom see Figure 1-15).
- Remove the 6 screws as shown in Figure 1-15 (2 left, 4 right).
- Disassemble the rear panel of the display as shown in Figure 1-16.
- Lift the reflector foil at the top edge of the display and remove the backlight tube carefully.
- Insert the new backlight tube and cover it with the reflector foil.
- The sealing rings (O rings) on the tube must be seated correctly and must be covered with reflector foil.
- The cables connected to the tube must be laid in the appropriate channels (see Figure 1-17).
- Reassemble the rear panel of the display (see Figure 1-18) and replace the 6 screws.
- Turn the 17 metal lugs back to the original skewed position.
- Check that the tube functions correctly.

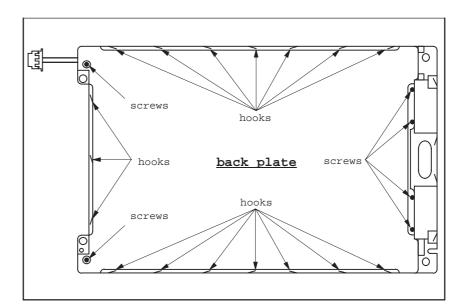


Figure 1-15 Removing the Screws and Metal Hooks

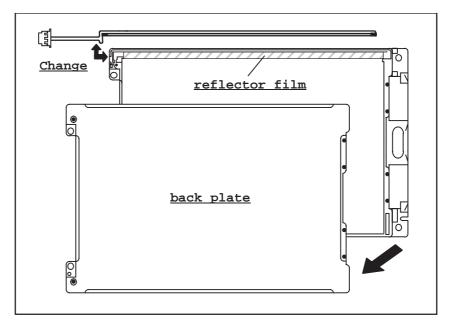


Figure 1-16 Removing the Tube

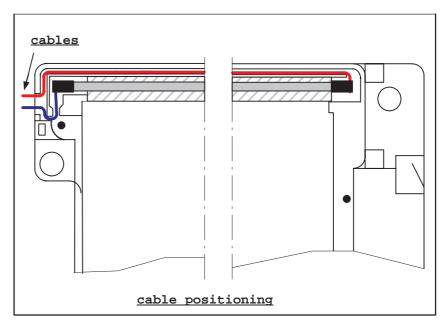


Figure 1-17 Position of the Tube Cables

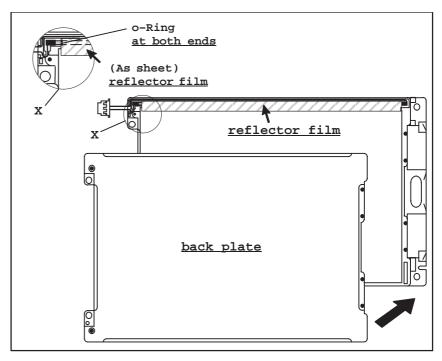


Figure 1-18 Reassembly

Replacement in the VGA TFT Display

The backlight tube for the VGA TFT display is replaced as follows:

- Compliance with the ESD guidelines in the Manual, Section 1.1 is essential.
- Remove the display from the front plate as described in Section 1.4.3. Lay the display face up on a dust-free surface.
- The backlight tubes are accessible from the side (on the left as viewed from the rear).
- Prise the white plastic tube socket out of the display housing using a medium-sized slot screwdriver. Holding the plastic (not the cable), pull the tube together with the socket carefully out of the display housing.
- Install the new tube by following the above instructions in reverse order. Ensure that the tube socket locks in the display housing correctly.

Note

•

Always replace both tubes.

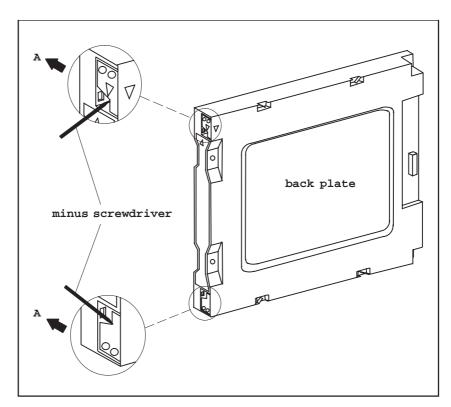


Figure 1-19 Applying the Screwdriver

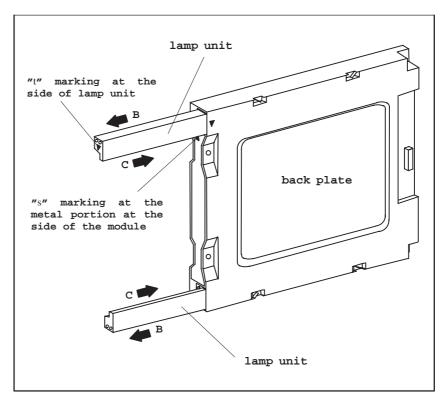


Figure 1-20 Sliding the Tubes In and Out

Replacement in the SVGA TFT Display

The backlight tube for the SVGA TFT display is replaced as follows:

- Compliance with the ESD guidelines in the Manual, Section 1.1 is essential.
- Remove the display from the front plate as described in Section 1.4.3.
- Lay the display face up on a dust-free surface.
- The backlight tube is accessible from the side (on the left as viewed from the rear).
- Align the 2 metal lugs at the top edge of the display (see Figure 1-21).
- Remove the 4 screws as shown in Figure 1-22 (2 left, 2 right).
- Disassemble the rear panel of the display as shown in Figure 1-23.
- Lift the reflector foil at the top edge of the display and remove the backlight tube carefully.
- Insert the new backlight tube and cover it with the reflector foil.
- The sealing rings (O rings) on the tube must be seated correctly and must be covered with reflector foil.
- The cables connected to the tube must be laid in the appropriate channels.
- Reassemble the rear panel of the display (see Figure 1-23) and replace the 4 screws.
- Turn the 2 metal lugs back to the original skewed position.
- Check that the tube functions correctly.

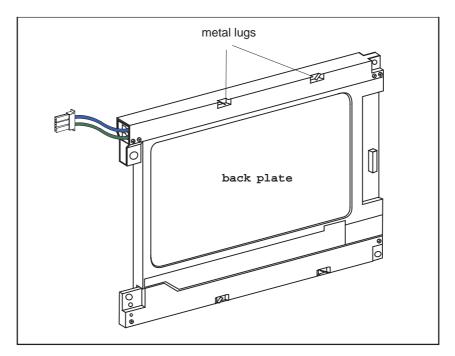


Figure 1-21 Metal Lugs on the Edge of the Display

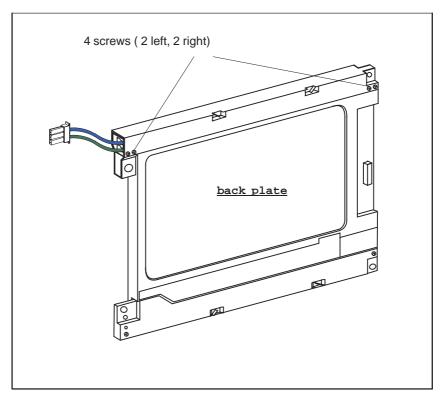


Figure 1-22 Applying the Screwdriver

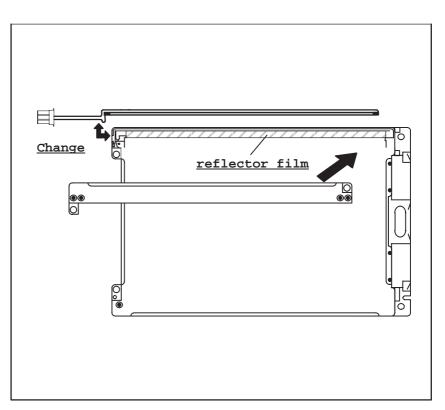


Figure 1-23 Disassembling the Rear Panel of the Display

1.4.6 Removing and Installing the Floppy Disk Drive in the BI10/FI10

- Open the system unit as described in Section 1.4.1.
- Release the two screws in the system unit with which the floppy disk drive is attached that are located above the fan as well as the screws in the system housing next to the floppy disk slot.
- Release the locking mechanism for the controller cable at the disk drive and pull the cable out of the connector.
- Follow the above instructions in reverse order to install the new drive. The new drive must be of the same type as the drive you removed.

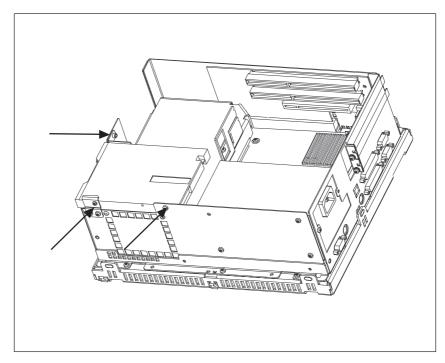


Figure 1-24 Installing the Floppy Disk Drive in the FI10

Note

The disk drive can be installed in the system housing rotated by 90° . This is necessary with a mounting position in which the network connection is at the top. The disk drive should not be operated with the disk slot at the bottom.

In this case, after removing the disk drive, remove the angle bracket and the tag and screw them onto the opposite points on the drive support.

Install the disk drive and ensure that the previous orientation of the floppy disk drive is retained; that is, the disk drive cable must be fed in from below.

1.4.7 Removing and Installing the Floppy Disk Drive in the FI15

- Open the system unit as described in Section 1.4.1.
- Release the two screws that fix the disk drive support to the system housing.
- Pull the disk drive support backwards out of the front plate.
- Release the two screws which fix the floppy disk drive to the support and remove the drive from the support.
- Release the locking mechanism for the controller cable at the disk drive and pull the cable out of the connector.
- Follow the above instructions in reverse order to install the new drive. The new drive must be of the same type as the drive you removed.

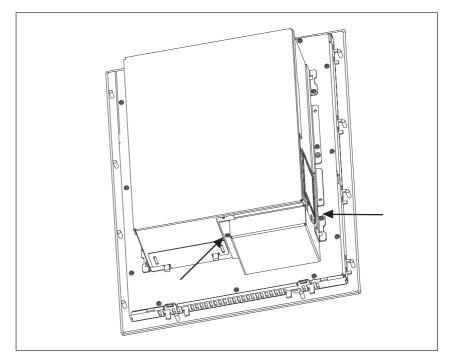


Figure 1-25 Installing the Floppy Disk Drive in the FI15

1.4.8 Removing and Installing the Hard Disk Drive

- Open the system unit as described in Section 1.4.1.
- Remove the hard disk drive as described in Section 1.4.6.
- The hard disk drive is screwed to a support. This support is fixed to the floor of the system housing with four screws. Remove these screws and lift the support out of the unit.
- Before disconnecting the cables, please write down their previous connections.
- Release the four screws which mount the floppy disk drive to the vibration reducing part of the support. Take the hard disk drive out of the drive support.

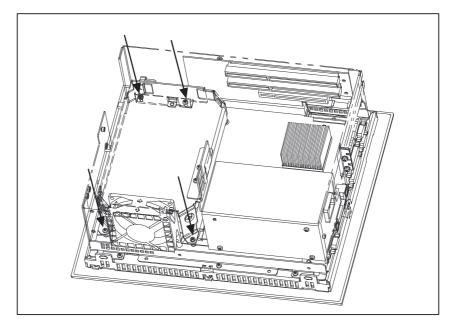


Figure 1-26 Removing the Support for the Hard Disk Drive

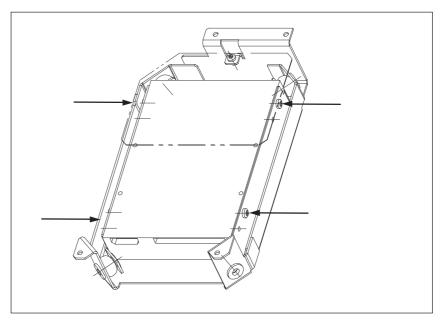


Figure 1-27 Removing the Hard Disk Drive from the Support

Proceed in reverse order to install a new drive.

1.4.9 Removing and Installing an Expansion Module

- Open the system unit as described in Section 1.4.1.
- Release the two screws of the retainer (approx. 1 turn).

Adjusting Retainers Insert the sliding element and push it down until it covers the module. Then guide the module into the notch.

• Tighten the two screws.



Caution

Pressure must not be exerted on the module. Therefore, do not push down or force the retainers in any way.

Removing and Installing an Expansion Module Proceed as follows:

- Remove all connectors from the expansion module and write down where they belong.
- Release the card retainers
- Release the screw on the slot plate of the module
- Pull the module carefully out of the slot.

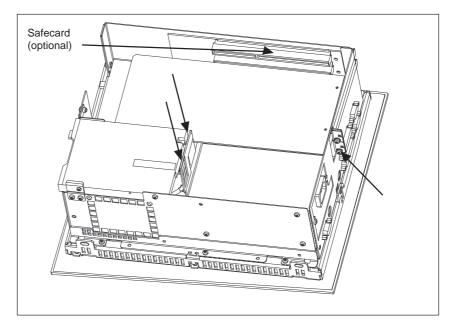


Figure 1-28 Removing and Installing an Expansion Module

• DIP switches and jumpers of the new module should be set as those of the old module, (provided that both modules are of the same type and version; in any other case refer to the corresponding documentation of your module).

Proceed in reverse order to install a new expansion module.

1.4.10 Removing and Installing the Bus Board

- Open the system unit as described in Section 1.4.1.
- Remove all modules from the slots (proceed as described in Section 1.4.9).
- Release the screws on the exterior of the system housing and pull the bus board out of the mother board.

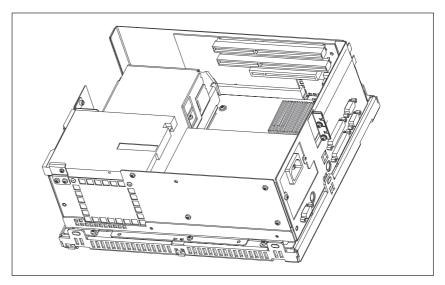


Figure 1-29 Removing and Installing the Bus Board

• Proceed in reverse order to install the bus board.

1.4.11 Removing and Installing a Fan

- Open the system unit as described in Section 1.4.1.
- In the case of the BI10 and FI10, remove the floppy disk drive first as described in Sections 1.4.6 and 1.4.7 respectively.
- The fan is fixed to the system housing with two plastic rivets. Remove the rivets by pressing the thorns out of the body of the rivet from behind.
- Disconnect the connector for the fan cable at the power supply and lift the fan out.

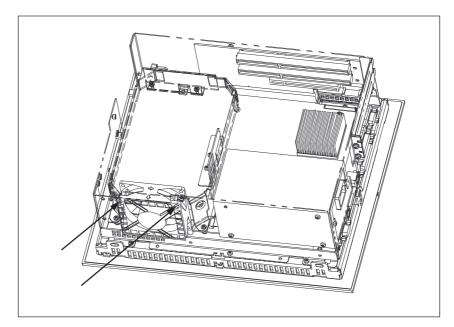


Figure 1-30 Removing and Installing the Fan

Proceed in reverse order to install the fan.

Note

You must install a fan of the same type.

1.4.12 Removing and Installing the Power Supply Unit

- Open the system unit as described in Section 1.4.1.
- Disconnect all connecting cables and write down their previous connections.

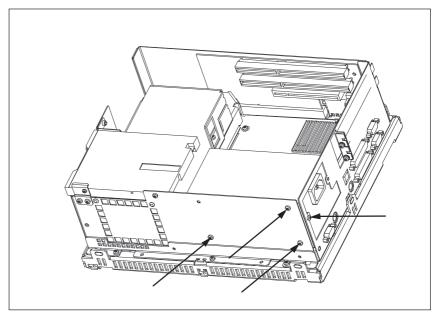


Figure 1-31 Removing and Installing the Power Supply Unit

- Release the three screws on the fan side of the computer housing and the screw on the port side (see Figure 1-31).
- Lift the power supply unit slightly and disconnect the connecting cable from the mother board underneath the power supply unit.

To install the power supply proceed in reverse order.

Mains Voltage
ChangeoverThe 90 W power supply unit for the SIMATIC PC BI10/FI10/FI15 is
designed for AC input voltages of 120V/240V +6% -10 % and input currents
of 1.4A/0.8A for AC mains voltages at 50/60 Hz. It is a varying-voltage
power supply unit, so voltage changeover is not necessary.

1.4.13 Removing and Installing the CPU Board

- Open the system unit as described in Section 1.4.1 and remove all expansion modules (see Section 1.4.9).
- Remove any disk drive (see Section 1.4.6 or 1.4.7).
- Remove the hard disk support and the hard disk drive together (see Section 1.4.8).
- Remove the fan (see Section 1.4.11).
- Remove the power supply unit (see Section 1.4.12).
- The module is still attached to the rear plate by three screws and to the port side of the computer housing with ten hexagonal bolts. Remove these.
- Then lift the module out of the computer housing. Lift the side containing the PCMCIA slot out of the computer housing first.

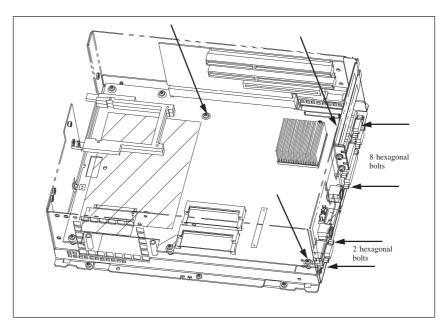


Figure 1-32 Removing and Installing the CPU Module

Proceed in reverse order to reinstall the board or to install a new one.

Note

Replacement CPU modules are supplied without memory submodules, processor, cooling unit, or voltage transformer.

1.4.14 Connecting the MPI/DP Interface

Connecting a PROFIBUS-DP Network via the MPI/DP Interface You can connect your PC to PROFIBUS-DP networks via the optically isolated *) MPI/DP interface. The physical connection is established via SINEC L2 components for stationary links or via an MPI connecting cable with a length of 5 meters for non-stationary links (Order No.: 6ES7001-0BF00-0AA0). SINEC L2 components and MPI connecting cables are not included with the PC and have to be ordered separately. The MPI connecting cable (5m) can only be employed for data transfer rates up to 187.5 Kbps.

To connect your IPC to a PROFIBUS-DP network, proceed as follows:

- 1. Switch off your IPC by removing the power supply plug.
- 2. Plug the connecting cable (of the SINEC L2 components or the MPI connecting cable) into the MPI/DP socket connector of your PC and tighten the connector by means of screw-type locking.
- 3. Switch on your IPC by removing the power supply plug.



Caution

Risk of damage to the unit!

Before plugging in the connecting cables, you must discharge the electrostatic charge of the cables and of your body by briefly touching a grounded object (ESD guideline).

PROFIBUS-DP Network

You can network up to 32 devices (PC, PG, PLC, or DP components) via the MPI/DP interface in one segment. The interconnection to the PROFIBUS-DP segments is established via an optically isolated *) RS 458 port, which is part of the interface.

Interconnect several PROFIBUS-DP segments via a repeater.

The entire PROFIBUS-DP network has a maximum capacity of 127 stations. The data transfer rate of the MPI network is 187.5 Kbps. The data transfer rate that can be achieved via MPI/DP interface in the PROFIBUS-DP network ranges from 9.6 Kbps up to 1.5 Mbps.

Note

For further information on configuring a PROFIBUS-DP network please refer to the "S7-300 Hardware and Installation manual," Order no.: 6ES7030-0BA00-8AA0.

*) Isolated within SELV circuit

1.4.15 Reset Button

The FI10, FI15 and BI10 devices are equipped with a reset button. When you press the button, the device is cleared and reset. The PC is restarted.

On the FI15, the reset button is integrated in the front panel under the cover next to the floppy disk drive. The reset button can only be activated using a pointed object (for example, the tip of a ballpoint pen or the end of an opened paper clip). The following diagram of the FI15 shows the position of the reset button.

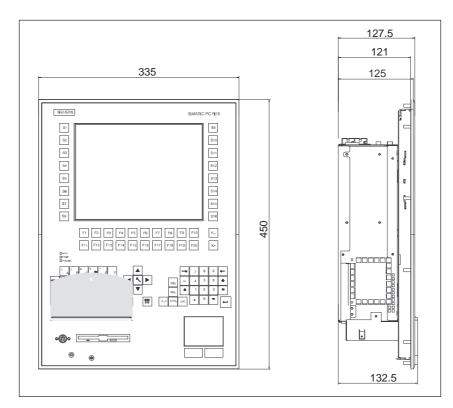


Figure 1-33 FI15 with Reset Button

On the FI10 and BI10, the reset button is located on the box in the area of the slot plates. This reset button can be activated by hand, without the need for any additional tool. The following figure shows the position of the reset button on the FI10 and BI10 devices.

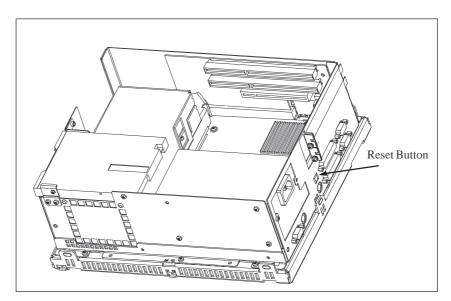


Figure 1-34 FI10, BI10 with Reset Button

1.5 Error Diagnostics

Table 1-1 Enfors in PC Operation	Table 1-1	Errors in PC Operation
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Error	Cause	Remedy
Power-ON LED does not light up	Power supply is not properly connected	• Check power supply con- nections, power cable and power plug
The "Invalid configuration information. Press the F1 key for continue, F2 to run Setup utility" appears on the display/screen	 Incorrect configuration data Buffer battery is low or damaged 	• Press "F2" key, check the configuration data in SETUP, enter any default values, and check error messages in the first SETUP menu
The "No boot device available" appears on the display/screen	 There is no boot diskette in the drive Wrong hard disk drive set in SETUP 	• Use the "Fixed disk function" in SETUP
"Keyboard stuck key failure" message appears	• A key has become blocked during the system keyboard self- test	Check the keyboardRestart the system
Booting of the PC aborted after several beeps	• An error has occurred during the systemself-test	• Check the hardware (see also Chap. 2.12)
Every time a key is pressed, a beep is heard and no characters appear	Keyboard buffer overflow	<cr> CTRL> <pause></pause></cr>
Not-ready message when trying to write to a diskette	No diskette has been insertedDiskette has not been formatted	Insert disketteFormat diskette
Write-protect error when trying to write to a diskette	 Diskette write-protect activated Write-protect hole open on 3.5" diskette 	Cancel write protection
COM1,COM2, LPT1 or MPI/DP do not respond	• Ports have been disabled in SETUP	• Enable COM1,COM2, LPT1 or MPI/DP in SETUP under submenu "Hardware Options."
<\> key is not displayed	• Wrong keyboard driver is being used	 Load correct keyboard driver <alt> <9> <2></alt>
Mouse not working	 Trackball does not rotate No or wrong mouse driver is used 	Clean trackball and housingLoad correct mouse driver
Mouse pointer cannot be moved	• PS/2 port has been disabled in SETUP	Check SETUP settings
Mouse pointer moving erratically	Trackball dirty	Clean trackball and housing
Drive cover cannot be opened	• Filter cap not properly fixed	• Push filter cap in proper position