

34-ST-03-68

10/27/05

ST 3000 Smart Transmitter Series 900 Flange Mounted Liquid Level Models

STF924 0 to 400 in H_2O 0 to 1000 mbar STF932 0 to 100 psi 0 to 7 bar

STF92F 0 to 400 inH₂O 0 to 1000 mbar

STF93F 0 to 100 psi 0 to 7 bar

Specification and Model Selection Guide

Figure 1—Series 900 Flange Mounted Pressure Transmitters feature proven piezoresistive sensor technology.

piezoresistive sensor technology.

The devices provide comprehensive self-diagnostics to help users maintain high uptime, meet regulatory requirements, and attain high quality standards. S900 transmitters allow smart performance at analog prices. Accurate, reliable and stable, Series 900 transmitters offer greater turndown ratio than conventional transmitters.

"Honeywell transmitters operating in the digital mode using Honeywell's Digitally Enhanced (DE) protocol make diagnostics available right at the control system's human interface. Equally important, transmitter status information is continuously displayed to alert the operator immediately of a fault condition. Because the process variable (PV) status transmission precedes the PV value, we are guaranteed that a bad PV is not used in a control algorithm. In addition, bi-directional communication provides for remote transmitter configuration directly from the human interface, enabling management of the complete loop."

Maureen Atchison, DuPont Site Electrical & Instrumentation Leader

Introduction

In 1983, Honeywell introduced the first Smart Pressure Transmitter— the ST 3000[®]. In 1989, Honeywell launched the first all digital, bi-directional protocol for smart field devices. Today, its ST 3000 Series 900 Flange-mount Pressure Transmitters continue to bring proven "smart" technology to a wide spectrum of pressure measurement applications. Flange-mount transmitters are offered with a variety of tank connections including ANSI flanges. Applications include gauge pressure measurement in pressure vessels in the chemical industry as well as level applications in both the chemical and hydrocarbon processing industries with either wet or dry legs on the low side. Versatility is made possible though compound characterization of the meter body as well as the ability to measure a broad range of differential pressures.

All ST 3000 transmitters can provide a 4-20 mA output, Honeywell Digitally Enhanced (DE) output, HART* output, or FOUNDATION™ Fieldbus output. When digitally integrated with Honeywell's Process Knowledge System™, EXPERION PKS™, ST 3000 instruments provide a more accurate process variable as well as advanced diagnostics.

Honeywell's cost-effective ST 3000 S900 transmitters lead the industry in reliability and stability:

- Stability = +/-0.01% per year
- Reliability = 470 years MTBF

Description

The ST 3000 transmitter can replace any 4 to 20 mA output transmitter in use today and operates over a standard two-wire system.

The measuring means is a piezoresistive sensor, which actually contains three sensors in one. It contains a differential pressure sensor, a temperature sensor, and a static pressure sensor.

Microprocessor-based electronics provide higher span-turndown ratio, improved temperature and pressure compensation, and improved accuracy.

The transmitter's meter body and electronics housing resist shock, vibration, corrosion, and moisture. The electronics housing contains a compartment for the single-board electronics, which is isolated from an integral junction box. The single-board electronics is replaceable and interchangeable with any other ST 3000 Series 100 or Series 900 model transmitter.

Like other Honeywell transmitters, the ST 3000 features two-way communication between the operator and the transmitter through our Smart Field Configurator (SFC). You can connect the SFC anywhere that you can access the transmitter signal lines.

The SCT 3000 Smartline® Configuration Toolkit provides an easy way to configure instruments using a personal computer. The toolkit enables configuration of devices before shipping or installation. The SCT 3000 can operate in the offline mode to configure an unlimited number of devices. The database can then be loaded downline during commissioning.

Features

- Choice of linear or square root output conformity is a simple configuration selection.
- Direct digital integration with Experion PKS and other control systems provides local measurement accuracy to the system level without adding typical A/D and D/A converter inaccuracies.
- Unique piezoresistive sensor automatically compensates input for temperature and static pressure. Added "smart" features include configuring lower and upper range values, simulating accurate analog output, and selecting preprogrammed engineering units for display.
- Smart transmitter capabilities with local or remote interfacing means significant manpower efficiency improvements in commissioning, start-up, and ongoing maintenance functions.

Specifications

Operating Conditions - All Models

Parameter	Con	rence dition o static)	Rated Co	ondition	Operativ	e Limits		ortation torage
	°C	°F	°C	°F	°C	°F	°C	°F
Ambient Temperature	25 ±1	77 ±2	-40 to 85	-40 to 158	-40 to 85	-40 to 185	-55 to 125	-67 to 257
Meter Body Temperature	25 ±1	77 ±2	-40 to 110*	-40 to 230*	-40 to 125	-40 to 257	-55 to 125	-67 to 257
Process Interface Temp. STF924, STF932 only	25 ±1	77 ±2	-40 to 110**	-40 to 230**	-40 to 175†	-40 to 350†	-55 to 125	-67 to 257
Humidity %RH	10 t	o 55	0 to	100	0 to	100	0 to	100
Minimum Pressure mmHg absolute inH ₂ O absolute	atmosp atmosp		25		2 (short t 1 (short t	,		
Supply Voltage, Current, and Load Resistance	Currer	e Range nt Range Resistan)		

^{*} For model STF932 with CTFE fill fluid, the rating is –15 to 110°C (5 to 230°F); for models STF92F and STF93F with CTFE fill fluid, the rating is –15 to 70°C (5 to 158°F).

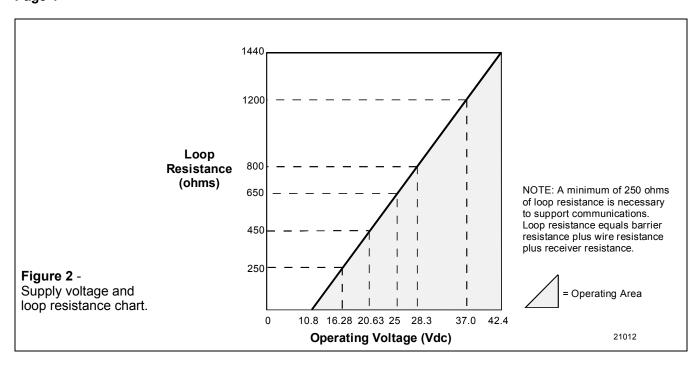
** For model STF932 with CTFE fill fluid, the rating is –15 to 110°C (5 to 230°F).

Maximum Allowable Working Pressure (MAWP)

STF 924, STF 932	Flange Material	Ambient Temperature	Maximum Meterbody	Process Interface Temperature
		-29 to 38 C	Temperature	175 C [350 F]
		[-20 to 100 F]	125 C [257 F]	
ANSI Class 150	Carbon Steel	285 [19.6]	245 [16.9]	215 [14.8]
psi [bar]	304 S.S.	275 [19.0]	218 [15.0]	198 [13.7]
	316 S.S.	275 [19.0]	225 [15.5]	205 [14.1]
ANSI Class 300	Carbon Steel	740 [51.0]	668 [46.0]	645 [44.5]
psi [bar]	304 S.S.	720 [49.6]	570 [39.3]	518 [35.7]
	316 S.S.	720 [49.6]	590 [40.7]	538 [37.1]
DN PN40	Carbon Steel	580 [40.0] (1)	574 [39.6]	559 [38.5]
psi [bar]	304 S.S.	534 [36.8] (1)	419 [28.9]	385 [26.5]
	316 S.S.	534 [36.8] (1)	434 [29.9]	399 [27.5]
STF92F, STF93F				
ANSI Class 150				
psi [bar]	316L Stainless Steel	230 [15.9]	185 [12.8]	No rating at this temp

⁽¹⁾ Ambient Temperature for DN PN40 is -10 to 50 C [14 to 122 F]

[†] For CTFE fill fluid, the maximum temperature rating is 150°C (300°F). †† Short term equals 2 hours at 70°C (158°F)



Performance Under Rated Conditions* - Model STF924 (0 to 400 inH₂O/1000 mbar)

Parameter	Description
Upper Range Limit inH ₂ O mbar	400 (39.2°F/4°C is standard reference temperature for inH ₂ O range.) 1000
Minimum Span inH ₂ O mbar	25 62.5
Turndown Ratio	16 to 1
Zero Elevation and Suppression	No limit except minimum span within $\pm 100\%$ URL. Specifications valid from -100% to $+\ 100\%$ URL.
Accuracy (Reference – Includes combined effects of linearity, hysteresis, and repeatability)	In Analog Mode: ±0.10% of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (25 inH ₂ O), accuracy equals:
Accuracy includes residual error after averaging successive	$\pm 0.05 + 0.05 \left(\frac{25 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.05 + 0.05 \left(\frac{62.5 \text{ mbar}}{\text{span mbar}}\right) \text{ in \% span}$
readings. • For FOUNDATION Fieldbus use Digital Mode specifications. For HART use Analog Mode specifications.	In Digital Mode: $\pm 0.075\%$ of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (25 inH ₂ O), accuracy equals: $\pm 0.025 + 0.05 \left(\frac{25 \text{ inH}_2O}{\text{span inH}_2O}\right) \text{ or } \pm 0.025 + 0.05 \left(\frac{62.5 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ span}$
Zero Temperature Effect per 28°C (50°F)	In Analog Mode: $\pm 0.2625\%$ of span. For URV below reference point (50 inH ₂ O), effect equals: $\pm 0.0125 + 0.25 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.0125 + 0.25 \left(\frac{125 \text{ mbar}}{\text{span mbar}} \right) \text{ in } \% \text{ span}$ In Digital Mode: $\pm 0.25\%$ of span. For span below reference point (50 inH ₂ O), effect equals: $\pm 0.25 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.25 \left(\frac{125 \text{ mbar}}{\text{span mbar}} \right) \text{ in } \% \text{ span}$
Combined Zero and Span Temperature Effect per 28°C (50°F)	In Analog Mode: $\pm 0.50\%$ of span. For URV below reference point (50 inH ₂ O), effect equals: $\pm 0.25 + 0.25 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.25 + 0.25 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ span}$
	In Digital Mode: $\pm 0.475\%$ of span. For span below reference point (50 inH ₂ O), effect equals: $\pm 0.225 + 0.25 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right)$ or $\pm 0.225 + 0.25 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right)$ in % span
Zero Static Pressure Effect per 300 psi (20 bar)	$\pm 0.2125\%$ of span. For URV below reference point (50 inH ₂ O), effect equals: $\pm 0.0125 + 0.20 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.0125 + 0.20 \left(\frac{125 \text{ mbar}}{\text{span mbar}} \right) \text{ in } \% \text{ span}$
Combined Zero and Span Static Pressure Effect per 300 psi (20 bar)	$\pm 0.40\%$ of span. For URV below reference point (50 inH ₂ O), effect equals: $\pm 0.20 + 0.20 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.20 + 0.20 \left(\frac{125 \text{ mbar}}{\text{span mbar}}\right) \text{ in } \% \text{ span}$
Stability	±0.015% of URL per year

^{*} Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

Performance Under Rated Conditions* - Model STF932 (0 to 100 psi/7 bar)

Parameter	Description				
Upper Range Limit psi bar	100 7				
Minimum Span psi bar	5 0.35				
Turndown Ratio	20 to 1				
Zero Elevation and Suppression	No limit except minimum span within ±100% URL. Specifications valid from –100% to + 100% URL.				
Accuracy (Reference – Includes combined effects of linearity, hysteresis, and repeatability)	In Analog Mode: ±0.10% of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (20 psi), accuracy equals:				
Accuracy includes residual error after averaging successive readings.	$\pm 0.05 + 0.05 \left(\frac{20 \text{ psi}}{\text{span psi}}\right) \text{ or } \pm 0.05 + 0.05 \left(\frac{1.4 \text{ bar}}{\text{span bar}}\right) \text{ in } \% \text{ span}$				
For FOUNDATION Fieldbus use	In Digital Mode: ±0.075% of calibrated span or upper range value (URV), whichever is greater, terminal based.				
Digital Mode specifications. For HART use Analog Mode	For URV below reference point (20 psi), accuracy equals:				
specifications.	$\pm 0.025 + 0.05 \left(\frac{20 \text{ psi}}{\text{span psi}}\right) \text{ or } \pm 0.025 + 0.05 \left(\frac{1.4 \text{ bar}}{\text{span bar}}\right) \text{ in } \% \text{ span}$				
Zero Temperature Effect per	In Analog Mode: ±0.2625% of span.				
28°C (50°F)	For URV below reference point (30 psi), effect equals:				
	$\pm 0.0125 + 0.25 \left(\frac{30 \text{ psi}}{\text{span psi}} \right) \text{ or } \pm 0.0125 + 0.25 \left(\frac{2 \text{ bar}}{\text{span bar}} \right) \text{ in } \% \text{ span}$				
	In Digital Mode: ±0.25% of span.				
	For URV below reference point (30 psi), effect equals:				
	$\pm 0.25 \left(\frac{30 \text{ psi}}{\text{span psi}} \right) \text{ or } \pm 0.25 \left(\frac{2 \text{ bar}}{\text{span bar}} \right) \text{ in } \% \text{ span}$				
Combined Zero and Span	In Analog Mode: ±0.50% of span.				
Temperature Effect per 28°C (50°F)	For URV below reference point (30 psi), effect equals:				
	$\pm 0.25 + 0.25 \left(\frac{30 \text{ psi}}{\text{span psi}}\right) \text{ or } \pm 0.25 + 0.25 \left(\frac{2 \text{ bar}}{\text{span bar}}\right) \text{ in } \% \text{ span}$				
	In Digital Mode: ±0.475% of span.				
	For URV below reference point (30 psi), effect equals:				
	$\pm 0.225 + 0.25 \left(\frac{30 \text{ psi}}{\text{span psi}}\right) \text{ or } \pm 0.225 + 0.25 \left(\frac{2 \text{ bar}}{\text{span bar}}\right) \text{ in } \% \text{ span}$				
Zero Static Pressure Effect per	±0.2125% of span.				
300 psi (20 bar)	For URV below reference point (30 psi), effect equals:				
	$\pm 0.0125 + 0.20 \left(\frac{30 \text{ psi}}{\text{span psi}} \right) \text{ or } \pm 0.0125 + 0.20 \left(\frac{2 \text{ bar}}{\text{span bar}} \right) \text{ in } \% \text{ span}$				
Span Static Pressure Effect per	±0.40% of span.				
300 psi (20 bar)	For URV below reference point (30 psi), effect equals:				
	$\pm 0.20 + 0.20 \left(\frac{30 \text{ psi}}{\text{span psi}}\right) \text{ or } \pm 0.20 + 0.20 \left(\frac{2 \text{ bar}}{\text{span bar}}\right) \text{ in } \% \text{ span}$				
Stability	±0.04% of URL per year				

^{*} Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

Performance Under Rated Conditions* - Model STF92F (0 to 400 inH₂O/25 mbar)

Parameter	Description
Upper Range Limit inH ₂ O mbar	400 (39.2°F/4°C is standard reference temperature for inH ₂ O range.) 25
Minimum Span inH ₂ O mbar	25 62
Turndown Ratio	16 to 1
Zero Elevation and Suppression	-5 to +100% URL
Accuracy (Reference – Includes combined effects of linearity, hysteresis, and repeatability)	In Analog Mode: ±0.10% of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (25 inH ₂ O), accuracy equals:
Accuracy includes residual error after averaging successive readings.	$\pm 0.05 + 0.05 \left(\frac{25 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}}\right) \text{ or } \pm 0.05 + 0.05 \left(\frac{62.5 \text{ mbar}}{\text{span mbar}}\right) \text{ in % span}$
For FOUNDATION Fieldbus use Digital Mode specifications. For	In Digital Mode: ±0.075% of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (25 inH ₂ O), accuracy equals:
HART use Analog Mode specifications.	$\pm 0.025 + 0.05 \left(\frac{25 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.025 + 0.05 \left(\frac{62.5 \text{ mbar}}{\text{span mbar}} \right) \text{ in \% span}$
Zero Temperature Effect per 28°C (50°F)	In Analog Mode: ±0.1625% of span. For URV below reference point (50 inH ₂ O), effect equals:
	$\pm 0.0125 + 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.0125 + 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}} \right) \text{ in \% span}$
	In Digital Mode: ±0.15% of span. For URV below reference point (50 inH ₂ O), effect equals:
	$\pm 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}} \right) \text{ in } \% \text{ span}$
Combined Zero and Span Temperature Effect per 28°C	In Analog Mode: ±0.25% of span.
(50°F)	For URV below reference point (50 inH ₂ O), effect equals: $\pm 0.10 + 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right)$ or $\pm 0.10 + 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}} \right)$ in % span
	In Digital Mode: ±0.225% of span. For URV below reference point (50 inH ₂ O), effect equals:
	$\pm 0.075 + 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.075 + 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}} \right) \text{ in \% span}$
Zero Static Pressure Effect per 1000 psi (70 bar)	±0.1625% of span. For URV below reference point (50 inH ₂ O), effect equals:
	$\pm 0.0125 + 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.0125 + 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}} \right) \text{ in \% span}$
Combined Zero and Span Static	±0.30% of span.
Pressure Effect per 1000 psi (70 bar)•	For URV below reference point (50 inH ₂ O), effect equals: $\pm 0.15 + 0.15 \left(\frac{50 \text{ inH}_2\text{O}}{\text{span inH}_2\text{O}} \right) \text{ or } \pm 0.15 + 0.15 \left(\frac{125 \text{ mbar}}{\text{span mbar}} \right) \text{ in } \% \text{ span}$
Stability	±0.015% of URL per year

^{*} Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

Performance Under Rated Conditions* - Model STF93F (0 to 100 psi/7 bar)

Parameter		Description
Upper Range Limit	psi bar	100 7
Minimum Span	psi bar	5 0.35
Turndown Ratio		20 to 1
Zero Elevation and Supp	pression	-5 to +100% URL
Accuracy (Reference – Ir combined effects of linear hysteresis, and repeatabil • Accuracy includes resident after averaging success	ity, ity) lual error	In Analog Mode: $\pm 0.10\%$ of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (20 psi), accuracy equals: $\pm 0.05 + 0.05 \left(\frac{20 \text{ psi}}{\text{span psi}}\right) \text{ or } \pm 0.05 + 0.05 \left(\frac{1.4 \text{ bar}}{\text{span bar}}\right) \text{ in } \% \text{ span}$
 anter averaging successive readings. For FOUNDATION Fieldbus use Digital Mode specifications. For HART use Analog Mode specifications. 		In Digital Mode: $\pm 0.075\%$ of calibrated span or upper range value (URV), whichever is greater, terminal based. For URV below reference point (20 psi), accuracy equals: $\pm 0.025 + 0.05 \left(\frac{20 \text{ psi}}{\text{span psi}}\right) \text{ or } \pm 0.025 + 0.05 \left(\frac{1.4 \text{ bar}}{\text{span bar}}\right) \text{ in } \% \text{ span}$
Zero Temperature Effect 28°C (50°F)	t per	In Analog Mode: $\pm 0.1625\%$ of span. For URV below reference point (30 psi), effect equals: $\pm 0.0125 + 0.15 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.0125 + 0.15 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % span In Digital Mode: $\pm 0.15\%$ of span. For URV below reference point (30 psi), effect equals: $\pm 0.15 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.15 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % span
Combined Zero and Spa Temperature Effect per 2 (50°F)		In Analog Mode: $\pm 0.25\%$ of span. For URV below reference point (30 psi), effect equals: $\pm 0.10 + 0.15 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.10 + 0.15 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % span In Digital Mode: $\pm 0.225\%$ of span. For URV below reference point (30 psi), effect equals: $\pm 0.075 + 0.15 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.075 + 0.15 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % span
Zero Static Pressure Eff 1000 psi (70 bar)	ect per	$\pm 0.1625\%$ of span. For URV below reference point (30 psi), effect equals: $\pm 0.0125 + 0.15 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.0125 + 0.15 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % span
Combined Zero and Spa Pressure Effect per 1000 bar)		$\pm 0.30\%$ of span. For URV below reference point (30 psi), effect equals: $\pm 0.15 + 0.15 \left(\frac{30 \text{ psi}}{\text{span psi}}\right)$ or $\pm 0.15 + 0.15 \left(\frac{2 \text{ bar}}{\text{span bar}}\right)$ in % span
Stability		±0.04% of URL per year
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^{*} Performance specifications are based on reference conditions of 25°C (77°F), zero (0) static pressure, 10 to 55% RH, and 316L Stainless Steel barrier diaphragm.

Performance Under Rated Conditions - General for all Models

Parameter	Description						
Output (two-wire)	Analog 4 to 20 mA or DE digital communications mode. Options available for FOUNDATION Fieldbus and HART protocol.						
Supply Voltage Effect	0.005% span per volt.						
Damping Time Constant	Adjustable from 0 to 32 seconds digital damping.						
CE Conformity (Europe)	89/336/EEC, Electromagnetic Compatibility (EMC) Directive.						
NAMUR NE 43 Compliance Option	Transmitter failure information is generated when the measuring information is invalid or no longer present. Failure information is transmitted as a current signal but outside the normal 4-20 mA measurement signal level. Transmitter failure values are: ≤ 3.6 mA and ≥ 21.0 mA. The normal signal range is ≥ 3.8 mA and ≤ 20.5 mA.						
Lightning Protection Option	Leakage Current: 10 microamps max. @ 42.4 VDC, 93°C						
(Code "LP")	Impulse Rating: 10/20 μ sec. 5,000 Amps (50 strikes) 10,000 Amps (20 strikes) (rise/decay) 10/1000 μ sec. 250 Amps (1000 strikes) 500 Amps (400 strikes)						

Physical and Approval Bodies

Parameter	Description
Barrier Diaphragms Material (Wetted)	316L SS, Hastelloy C-276
Gasket Ring Material (Wetted)	316/316L SS, Hastelloy C-276*
Extension Tube Material (Wetted)	316 SS
Process Head and Adapter Flange Material	316 SS, Carbon Steel (zinc-plated), Hastelloy C-276*
Process Head Gaskets	Teflon is standard.
Meter Body Bolting	Carbon Steel or 316 SS (NACE) bolts.
Mounting Flange STF924, STF932	Flush or Extended Diaphragm : Zinc Chromate plated Carbon Steel, 304 SS, or 316 SS.
STF92F, STF93F	316L SS (NOTE: Mounting Flange is process wetted.)
Fill Fluid	Silicone oil or CTFE (Chlorotrifluoroethylene)
Electronic Housing	Epoxy-Polyester hybrid paint. Low Copper-Aluminum. Meets NEMA 4X (watertight) and NEMA 7 (explosion proof). Stainless steel optional.
Process Connections	Process Head: 1/4-inch NPT; 1/2-inch NPT with adapter, standard option.
All Models STF924, STF932	Flange: 2, 3 or 4-inch Class 150 or 300 ANSI; DN50-PN40, DN80-PN40 or DN100-PN40 DIN flange.
011 02 1, 011 002	Extended Diaphragm: 2, 4, or 6 inches (50, 101, 152 mm) long.
STF92F, STF93F	3-inch, Class 150 ANSI flange.
Wiring	Accepts up to 16 AWG (1.5 mm diameter).
Mounting	See Figure 3 for typical flange mounting arrangement.
Dimensions	See Figures 4, 5, and 6

Physical and Approval Bodies, continued

Pa	arameter	Description
Net Weight	STF924, STF932 STF92F, STF93F	Flush or Extended Model: 15.5 to 35.0 pounds (7 to 16 kg) depending on flange size 14.2 to 18.4 pounds (6.5 to 9 kg) depending on flange size
Approval Bo - Hazardous		Approved as explosion proof and intrinsically safe for use in Class I, Division 1, Groups A, B, C, D locations, and nonincendive for Class I, Division 2, Groups A, B, C, D locations. Approved EEx ia IIC T4, T5, T6 and EEx d IIC T5, T6 per ATEX standards. See attached Model Selection Guide for options.
Pressure Equ (97/23/EC)	uipment Directive	The ST 3000 pressure transmitters listed in this Specification have no pressurized internal volume or have a pressurized internal volume rated less than 1,000 bar (14,500 psig) and/or have a maximum volume of less than 0.1 liter. Therefore, these transmitters are either; not subject to the essential requirements of the directive 97/23/EC (PED, Annex 1) and shall not have the CE mark, or the manufacturer has the free choice of a module when the CE mark is required for pressures > 200 bar (2,900 psig).

· Flush design only.

NOTE: Pressure transmitters that are part of safety equipment for the protection of piping (systems) or vessel(s) from exceeding allowable pressure limits, (equipment with safety functions in accordance with Pressure Equipment Directive 97/23/EC article 1, 2.1.3), require separate examination.

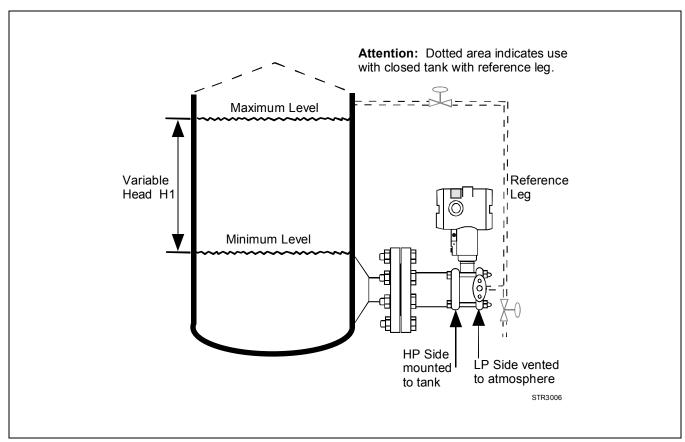


Figure 3—Typical mounting arrangement for flange mounted liquid level transmitter

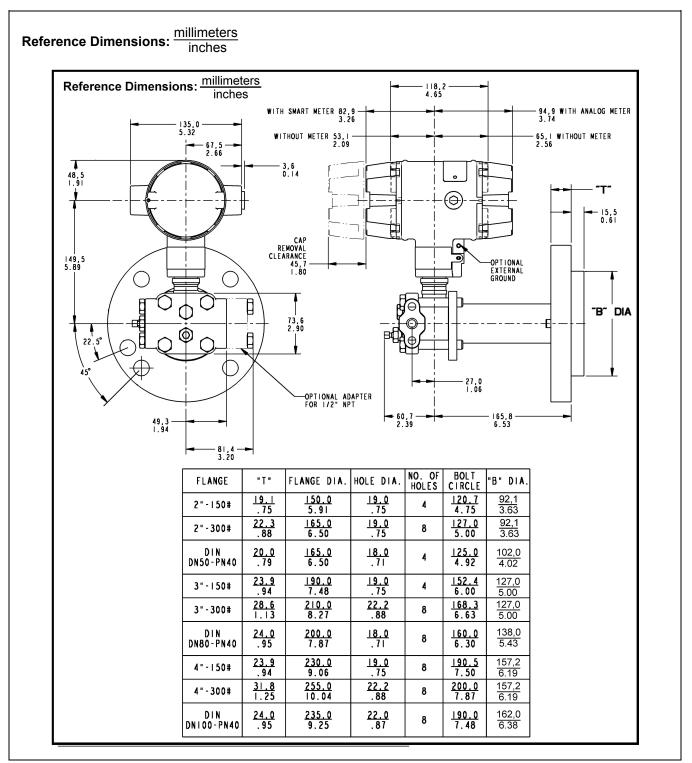


Figure 4—Approximate mounting dimensions for STF924 and STF932 flush diaphragm type

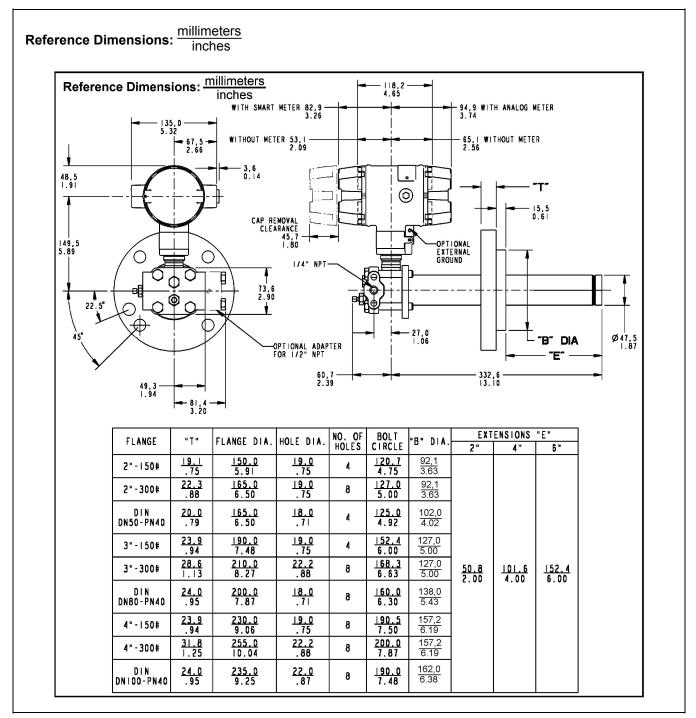


Figure 5—Approximate mounting dimensions for STF924 and STF932 extended diaphragm type

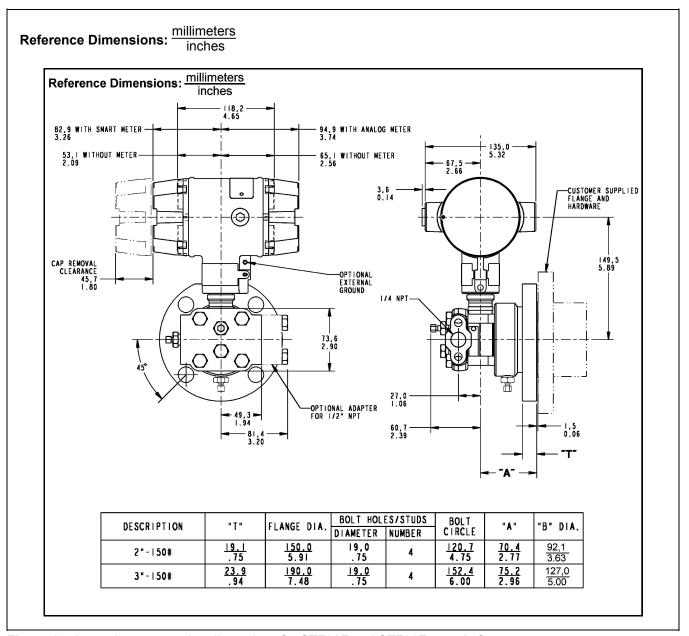


Figure 6—Approximate mounting dimensions for STF92F and STF93F pseudo flange type

Options

Mounting Bracket

The angle mounting bracket is available in either zinc-plated carbon steel or stainless steel and is suitable for horizontal or vertical mounting on a two inch (50 millimeter) pipe, as well as wall mounting. An optional flat mounting bracket is also available in carbon steel for two inch (50 millimeter) pipe mounting.

Indicating Meter (ME and SM Options)

Two integral meter options are available. An analog meter (option ME) is available with a 0 to 100% linear scale. The Smart Meter (option SM) provides an LCD display for both analog and digital output and can be configured to display pressure in pre-selected engineering units.

Lightning Protection (Option LP)

A terminal block is available with circuitry that protects the transmitter from transient surges induced by nearby lightning strikes.

HART Protocol Compatibility (Option HC)

An optional electronics module is available for the ST 3000 that provides HART Protocol compatibility. Transmitters with the HART Option are compatible with the AMS System. (Contact your AMS Supplier if an upgrade is required.)

Indicator Configuration (Option CI)

Provides custom configuration of Smart Meters.

Tagging (Option TG)

Up to 30 characters can be added on the stainless steel nameplate mounted on the transmitter's electronics housing at no extra cost. Note that a separate nameplate on the meter body contains the serial number and body-related data. A stainless steel wired on tag with additional data of up to 4 lines of 28 characters is also available. The number of characters for tagging includes spaces.

Transmitter Configuration (Option TC)

The factory can configure the transmitter linear/square root extraction, damping time, LRV, URV and mode (analog/digital) and enter an ID tag of up to eight characters and scratchpad information as specified.

Custom Calibration and ID in Memory (Option CC)

The factory can calibrate any range within the scope of the transmitter's range and enter an ID tag of up to eight characters in the transmitter's memory.

FOUNDATION Fieldbus (Option FF)

Equips transmitter with FF protocol for use in 31.25 kbit/s FF networks. See document 34-ST-03-72 for additional information on ST 3000 Fieldbus transmitters.

Ordering Information

Contact your nearest Honeywell sales office, or

In the U.S.:

Honeywell
Industrial Automation & Control
16404 North Black Canyon Hwy.
Phoenix, AZ 85053
1-800-288-7491

In Canada:

The Honeywell Centre 155 Gordon Baker Rd. North York, Ontario M2H 3N7 1-800-461-0013

In Latin America:

Honeywell Inc. 480 Sawgrass Corporate Parkway, Suite 200 Sunrise, FL 33325 (954) 845-2600

In Europe and Africa:

Honeywell S. A. Avenue du Bourget 1 1140 Brussels, Belgium

In Eastern Europe:

Honeywell Praha, s.r.o. Budejovicka 1 140 21 Prague 4, Czech Republic

In the Middle East:

Honeywell Middle East Ltd. Khalifa Street, Sheikh Faisal Building Abu Dhabi, U. A. E.

In Asia:

Honeywell Asia Pacific Inc.
Honeywell Building,
17 Changi Business Park Central 1
Singapore 486073
Republic of Singapore

In the Pacific:

Honeywell Pty Ltd. 5 Thomas Holt Drive North Ryde NSW Australia 2113 (61 2) 9353 7000

In Japan:

Honeywell K.K. 14-6 Shibaura 1-chrome Minato-ku, Tokyo, Japan 105-0023

Or, visit Honeywell on the World Wide Web at: http://www.honeywell.com

Specifications are subject to change without notice. (Note that specifications may differ slightly for transmitters manufactured before October 30, 1995.)

Model Selection Guide

Instructions

Select the desired Key Number. The arrow to the right marks the selection available.
 Make one selection from each table, I and II, using the column below the proper arrow.
 Select as many Table III options as desired (if no options or approvals are desired, specify 9X).
 A () denotes unrestricted availability. A letter denotes restricted availability.
 Restrictions follow Table IV.

Key Number

 III (Optional)
 IV

XXXX

KEY NUMBER	Selection	Availabili	ty
Span			
0-25 to 0-400 inH ₂ 0/0-62.2 to 0-1000 mbar Compound Characterized	STF924	₩	
0-5 to 0-100 psi/0-0.34 to 0-7 bar Compound Characterized	STF932	\forall	
0-25 to 0-400 inH ₂ 0/0-62.2 to 0-1000 mbar	STF92F		*
0-5 to 0-100 psi/0-0.34 to 0-7 bar	STF93F		$ \psi $

TABLE I - METER BODY

	Design	Ref. Hd.	Vent/Drain Valve ** on Ref. Hd.	Diaphragms	Diaphragm Plate (wetted)	Extension (wetted)			
		Carbon*		316L SS Hast C	316L SS 316 SS	(ii diidu)	A	•	
		Steel		Hast C	Hast C		B	•	
	Flush	316 SS	316 SS	316L SS Hast C	316L SS 316L SS	N/A	Е	•	
		Hast C	Hast C	Hast C Hast C	Hast C		F	•	
Materials		Carbon*	nasi C	316L SS	Hast C		M	•	
	Extended	Steel		Hast C			N	•	
		316 SS	316 SS	316L SS	316L SS	316 SS	R	•	
		O = = = = = *		Hast C			S	•	•
	Pseudo	Carbon* Steel	316 SS	316L SS Hast C	N/A	N/A	A B		•
	Flange	316 SS		316L SS Hast C			E		•
Fill Fluid	Silicone	<u> </u>		Tiasi C		<u> </u>	1	•	•
(Meter Body & Flang							_2_	•	•
	Reference Head			Flange					
	1/4" NPT				ressure Side	•	A	•	•
Process					essure Side		C		•
Connection	1/2" NPT (v	vith Adapte	er)	_	ressure Side essure Side	•	H K	t	t t

^{*} Carbon Steel heads are zinc-plated.

Not recommended for water service due to hydrogren migration. Use Stainless Steel heads.

^{**} Vent/Drains are Teflon coated for lubricity.

			STF9	Av	ailabi —
				. ↓	<u>, v</u>
	400FHD1 V		0.1. //	24	
TABLE II - FLANGE	ASSEMBLY		Selection	32	3F ●
No Selection	TOWANICL CLASS 450	1	0		
	3" ANSI Class 150 3" ANSI Class 300		_1	:	
	DN80-PN40 DIN	Carbon	-2	•	
	4" ANSI Class 150	Steel	_3	.	
	4" ANSI Class 300	(non-wetted)	- ⁴ ₅	•	
	DN100-PN40 DIN	(Hon-wetted)	-6	•	
	2" ANSI Class 150		_7		
	2" ANSI Class 300		_8	•	
	DN50-PN40 DIN		9	•	
	3" ANSI Class 150		_A	•	
Flange	3" ANSI Class 300		_B	•	
	DN80-PN40 DIN	304 SS	_C	•	
ANSI Flanges have			_D	•	
125-500 AARH	4" ANSI Class 300	(non-wetted)	E	•	
Surface Finish)	DN100-PN40 DIN		_F	•	
	2" ANSI Class 150		_Q	•	
	2" ANSI Class 300		_U	•	
	DN50-PN40 DIN		_ V	•	
	3" ANSI Class 150		_H	•	
	3" ANSI Class 300		_J	•	
	DN80-PN40 DIN	316 SS		•	
	4" ANSI Class 150		_ L	•	
	4" ANSI Class 300	(non-wetted)	_ M	•	
	DN100-PN40 DIN		_ N	•	
	2" ANSI Class 150		_W	•	
	2" ANSI Class 300		_X	•	
			-^	١.	
	DN50-PN40 DIN Pseudo Flange on Standard DP	316L SS	'	H	
	3" ANSI Class 150 w/Vent/Drain	(wetted)	_R		•
		(wetted)			
	3" ANSI Class 150 w/o Vent/Drain		_P		
One lead Disco	No Selection	1 0401 00	0		•
Gasket Ring	E	316L SS	1	g	
(wetted)	Flush Design	Hast C	2	g	
	Extended Design	316L SS	5	٧	
	No Selection		0_		•
Extension	Flush	_	F_	h	
(wetted)	Diameter	Length]
	1.87 Inches	2 inches	C_	v	
	(for 2", 3" or 4 " spud) ***	4 inches	D_	v	
		6 inches	E_	v	
	No Selection		0	•	•

^{***} For part numbers and pricing information on Tank Spuds refer to page ST-91 (Supplementary Accessories & Kits).

		Availability
	STF9	↓ ↓ 24 2F
TABLE III - OPTIONS	Selection	32 3F
None Communication Options	00	• •
HART® Protocol Compatible Electronics	HC	e e b
FOUNDATION Fieldbus Communications	FF	r r b
Indicating Meter Options		
Analog Meter (0-100 Even 0-10 Square Root) Smart Meter	ME SM	• b
Custom Configuration of Smart Meter	CI	
Local Zero	LZ	x x b
Local Zero and Span	ZS	s s j
Transmitter Housing & Electronics Options NAMUR Failsafe Software	NE	15 15
Lightning Protection	LP	15 15
Custom Calibration and I.D. in Memory	CC	• •
Transmitter Configuration	TC	• •
Write Protection	WP	• • .
316 SS Electronics Housing - with M20 Conduit Connections 1/2" NPT to M20 316 SS Conduit Adapter (BASEEFA EEx d IIC)	SH A1	
1/2" NPT to 3/4" NPT 316 SS Conduit Adapter (BASELI A LEX tillo)	A2	" " b
Stainless Steel Housing with M20 to 1/2" NPT 316 SS Conduit	A3	i i
Adapter (use for FM and CSA Approvals)		
Stainless Steel Customer Wired-On Tag	TG	• •
(4 lines, 28 characters per line, customer supplied information) Stainless Steel Customer Wired-On Tag (blank)	ТВ	. .
End Cap Live Circuit Warning Label in Spanish (only with ATEX 3D)	SP	l a l a h
End Cap Live Circuit Warning Label in Portuguese (only with ATEX 3D)	PG	a a b
End Cap Live Circuit Warning Label in Italian (only with ATEX 3D)	TL	a a
End Cap Live Circuit Warning Label in German (only with ATEX 3D)	GE	a a
Meter Body Options 316 SS (NACE) Bols and 304 SS (NACE) Retaining Ring for Heads	CR	l.l.h
316 SS Bolts and 316 SS Nuts for Process Heads	SS	• • _•
B7M Bolts and Nuts for Process Heads	В7	• • 1
316 SS Adapter Flange - 1/2" NPT with CS Bolts	S2	c c
316 SS Adapter Flange - 1/2" NPT with 316 SS Bolts	S3	C C
316 SS Adapter Flange - 1/2" NPT with NACE A286 SS Bolts 316 SS Adapter Flange - 1/2" NPT with B7M Bolts	S4 S5	c c c c
Hastelloy C Adapter Flange - 1/2" NPT with CS Bolts	T2	c c b
Hastelloy C Adapter Flange - 1/2" NPT with 316 SS Bolts	T3	c c
Monel Adapter Flange - 1/2" NPT with CS Bolts	V2	c c
Monel Adapter Flange - 1/2" NPT with 316 SS Bolts 316 SS Blind Adapter Flange with CS Bolts	V3 B3	C C H
316 SS Blind Adapter Flange with 316 SS Bolts	B4	. .
316 SS Blind Adapter Flange with NACE A286 SS Bolts	B5	• • b
316 SS Blind Adapter Flange with B7M Bolts	B6	• •
316 SS Center Vent Drain and Bushing	CV	: :
Viton Process Head Gaskets (adapter gaskets ordered separately) Viton Adapter Flange Gaskets	VT VF	: :
Services/Certificates/Marine Type Approval Options	٧١	
User's Manual Paper Copy (Standard, HC, or FF ships accordingly)	UM	• •
Clean Transmitter for Oxygen or Chlorine Service with Certificate	0X	j j
Over-Pressure Leak Test with F3392 Certificate Calibration Test Report and Certificate of Conformance (F3399)	TP F1	: :h
Certificate of Conformance (F3391)	F3	• b
Certificate of Origin (F0195)	F5	• • *
FMEDA (SIL) Certificate	F6	• •
NACE Certificate (F0198)	F7	0 0
Marine Type Approvals (DNV, ABS, BV & LR) Warranty Options	MT	
Additional Warranty - 1 year	W1	. . ፟
Additional Warranty - 2 years	W2	• • _b
Additional Warranty - 3 years	W3	• •
Additional Warranty - 4 years	W4	• •

			0750	Ava	Availability	
			STF9	$\overline{}$	\neg	
TABLE III	- OPTIONS (continued	I)	Selection		2F 3F	
Approval						1
Body	Approval Type	Location or Classification				
No hazar	dous location approvals		9X	•	•	Π
	Explosion Proof	Class I, Div. 1, Groups A,B,C,D				11
Factory	Dust Ignition Proof	Class II, III Div. 1, Groups E,F,G				Ш
Mutual	Non-Incendive	Class I, Div. 2, Groups A,B,C,D	1C	•	•	Ш
	Intrinsically Safe	Class I, II, III, Div. 1, Groups				Ш
		A,B,C,D,E,F,G				Ш
	Explosion Proof	Class I, Div. 1, Groups B,C,D				Ш
CSA	Dust Ignition Proof	Class II, III, Div. 1, Groups E,F,G	2J	•	•	Ш
	Intrinsically Safe	Class I, II, III, Div. 1, Groups				.t
		A,B,C,D,E,F,G				Ш
SA	Intrinsically Safe	Ex ia IIC T4	4G	•	•	Ш
(Australia)	Non-sparking	Ex n IIC T6 (T4 with SM option)				Ш
	Intrinsically Safe,	Ex II 1G EEx ia IIC T4, T5,T6	3S	•	•	11
	Zone 0/1					Ш
	Flameproof, Zone 1	Ex II 2G EEx d IIC T5, T6,	3D	•	•	11
		Enclosure IP 66/67	V 2			Ш
	Non-Sparking, Zone 2		3N	-	١.	11
ATEX*	Non-Sparking, Zone Z		SIN			Ш
AIEX [*]	Multiple Marking**	(Honeywell). Enclosure IP 66/67			+	41
	Multiple Marking**	Ex II 1 G EEx ia IIC T4, T5, T6	3H		١.	Ш
	Int. Safe, Zone 0/1, or	Ex II 2 G EEx d IIC T5, T6	3H	•	•	Ш
	Flameproof, Zone 1, or	Ex II 3 G EEx nA, IIC T6 (Honeywell)			1	Ш
	Non-Sparking, Zone 2	Enclosure IP 66/67			₩	41
	Flameproof, Zone 1	Ex d IIC T5	6D	•	•	Ш
(Brazil)						Ш

^{*}See ATEX installation requirements in the ST 3000 User's Manual

TABLE IV

	Factory Identification	XXXX	•	•
--	------------------------	------	---	---

^{**}The user must determine the type of protection required for installation of the equipment. The user shall then check the box [v] adjacent to the type of protection used on the equipment certification nameplate. Once a type of protection has been check

RESTRICTIONS

Restriction		Available Only With	Not Available With		
Letter	Table	Selection	Table	Selection	
а	III	3D or 3H			
b		Select only one optic	n from this	group	
С	I	H,K			
е			III	4G	
g	I	A, B, E, F, J, W, X			
h			I	M,N,R,S	
			II	5,,0	
i	III	1C or 2J			
j	I	_2_			
m	Ш	SM			
n			≡	1C, 2J	
0	III	CR or B1			
r			≡	TC, ME, 4G, 3S	
S			≡	FF, ME	
t		Select S2,S3,S4,S5,T2,T3,V2,V3			
u	Ш	1C, 2J			
٧	I	M, N, R, S			
x	III	FF, SM			
15			III	FF	

Note: See ST-83 for Published Specials with pricing.

See ST-89 and User's Manual for part numbers.

See ST-OE-9 for OMS Order Entry Information including TC, manuals, certificates, drawings and SPINS.

See ST-OD-1 for tagging, ID, Transmitter Configuration (TC) and calibration including factory default values.

To request a quotation for a non-published "special", fax RFQ to Marketing Applications.

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