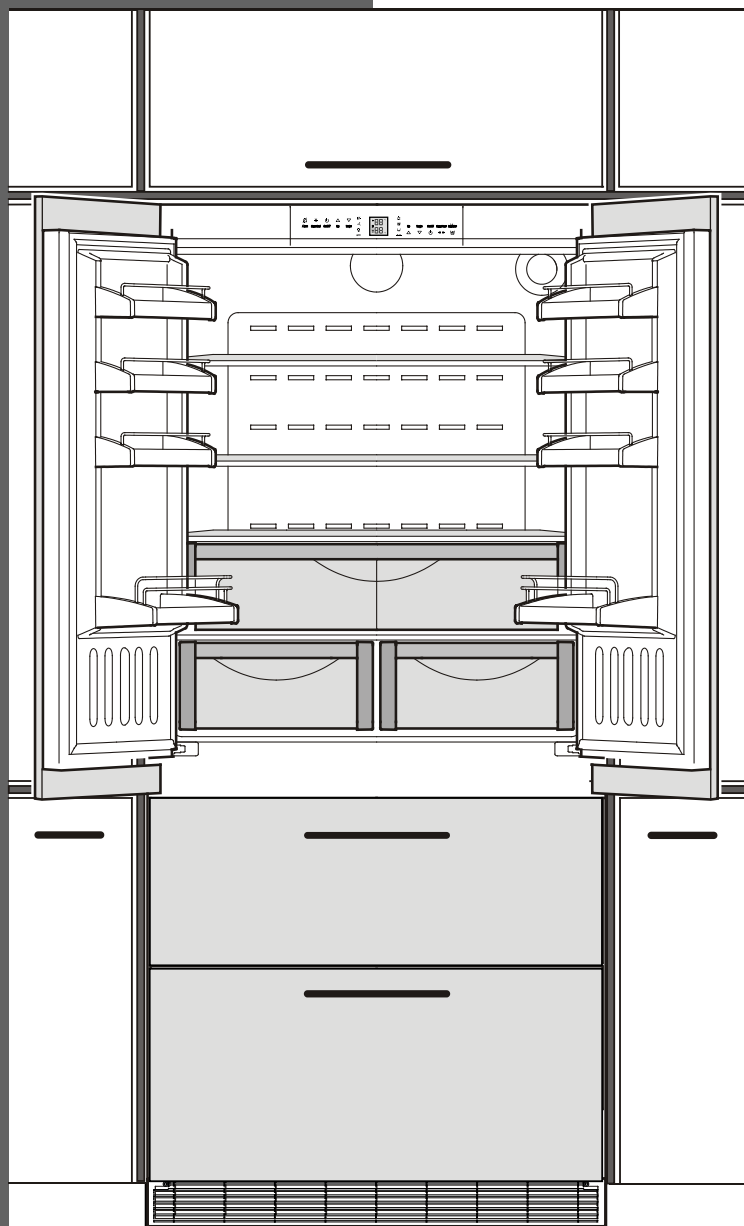


# LIEBHERR



## Installation Instructions

For Fully Integrated NoFrost  
Combined Refrigerator-Freezers

## Instructions de montage

Pour les réfrigérateurs-congérateurs  
combinés NoFrost encastrés,  
pour une utilisation intégrée

## Instrucciones de instalación

Para combinados frigorífico-  
congelador NoFrost incorporados,  
para uso integrado

Parlez-vous français? Voir page 19

Habla español? Véase página 37

HC 20  
7081 403-00

# IMPORTANT

## PLEASE READ AND FOLLOW THESE INSTRUCTIONS

These instructions contain Warning and Caution statements. This information is important for safe and efficient installation.

Always read and follow all Warning and Caution statements!

### WARNING

Warning indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

### CAUTION

Caution indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

### **IMPORTANT**

*This highlights information that is especially relevant to a problem-free installation.*

Make sure incoming voltage is the same as the unit rating.

To reduce the risk of fire, electric shock, or personal injury, installation work and electrical wiring must be done by a qualified electrician in accordance with all applicable codes and standards, including fire-rated construction.

## TO THE INSTALLER

It is very important that the guidelines and instructions are followed in the manual to ensure proper installation and operation of the unit. The Installation Guidelines section contains important information for making sure the installation is correct. Read and understand all the information in the Installation Guidelines, and in this manual before the unit is installed.

### CAUTION

**Always wear protective devices such as protective gloves and eye shields when installing the appliance. Also use hearing protection when drilling holes into concrete floors.**

Contents	Page
Planning Information	
Unit dimensions .....	4
Unit Venting .....	4
Cabinet opening dimensions .....	5
Framed cabinet .....	6
Panel Dimensions -	
Framed Cabinet Design .....	7
Frameless cabinet .....	8
Panel Dimensions -	
Frameless Cabinet Design .....	9
Blocking For Safety	
Mounting the anti - tipping device on concrete floors .....	10
Mounting the anti - tipping device on wooden floors .....	11
Mounting the anti tipping device at cabinets deeper than 24" .....	11
Ice Maker	
Safety instructions and warnings .....	12
Water connection .....	12
Cover strips .....	12
Connection to the water supply .....	13
Installation	
Leveling the Refrigerator .....	14
Fasten the appliance in the recess .....	14
Before mounting the door panels .....	14
Mounting the attachment brackets onto the door panels .....	15
Mounting the freezer drawer panels .....	16
Mounting the refrigerator door panels .....	16-18
Mounting the ventilation grille .....	18

# INSTALLATION GUIDELINES

## Area Requirements

Verify the following:

- Floors can support refrigerator's weight plus approximately 1200 pounds (544 kg) of food weight.
- Finished kitchen floor height is level. Refrigerator must be adjusted if the floor heights are not equal to make sure air vents are not obstructed.
- Remove anything attached to rear or side walls that can obstruct refrigerator opening.
- Cutout dimensions are accurate.
- Electrical outlet is in correct location.

Do not install this refrigerator-freezer next to any other refrigerator. Installing this refrigerator-freezer next to any other refrigerator or freezer can cause condensation or cause damage to the appliance.

## Electrical Requirement

If codes require a separate grounding circuit to be used, have a qualified electrician install the circuit.

### WARNING

**Do not ground to a gas pipe. Check with a qualified electrician if you are not sure the appliance is properly grounded. Do not have a fuse in the neutral or grounding circuit.**

### WARNING

#### ELECTRICAL SHOCK HAZARD

- Electrically ground refrigerator.
- Do not use an extension cord.
- Failure to follow these instructions could result in fire or electrical shock.

### WARNING

#### ELECTROCUTION HAZARD

**Electrical Grounding Required.** This appliance is equipped with a three-prong (grounding) polarized plug for your protection against possible shock hazards.

- **DO NOT** remove the round grounding prong from the plug.
- **DO NOT** use a two-prong grounding adapter.
- **DO NOT** use an extension cord to connect power to the unit.

### CAUTION

**To protect the refrigerator from possible damage, allow the appliance to stand 1/2 to 1 hour in place before turning the electricity on. This allows the refrigerant and system lubrication to reach equilibrium.**

## Customer's Responsibility

A 115 Volt, 60 Hz, 15 Amp fused electrical supply is required. We recommend using a dedicated circuit for this appliance to prevent electrical overload. Follow the National Electrical Code and local codes and ordinances when installing the receptacle.

## Blocking For Safety

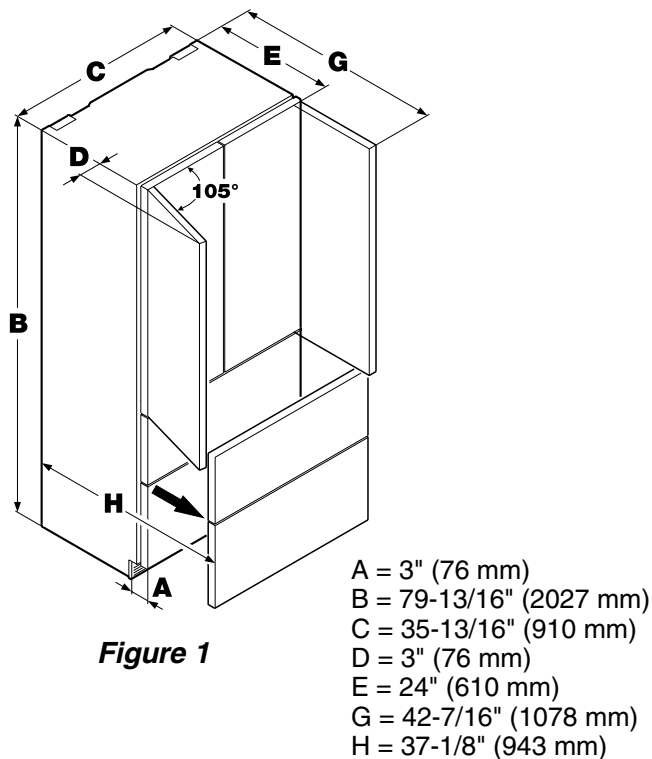
The anti-tip bracket must be installed to prevent the unit from tipping after it is installed. Refer to Blocking For Safety.

## Unit Venting

Do not restrict the air flow. Air flow must be provided for the unit to operate.

# PLANNING INFORMATION

## Unit Dimensions - Figure 1

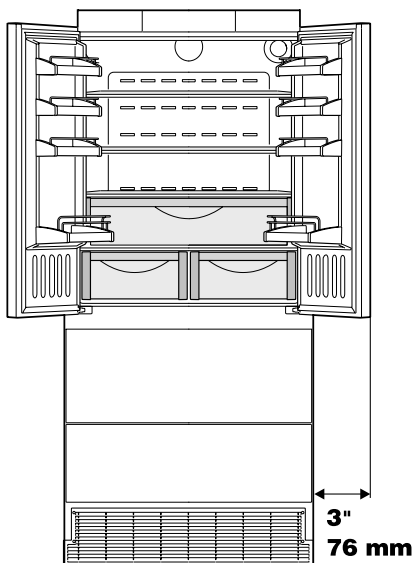


**Figure 1**

## Door swing clearance - Figure 2

Please allow for door swing clearance at locations next to a wall.

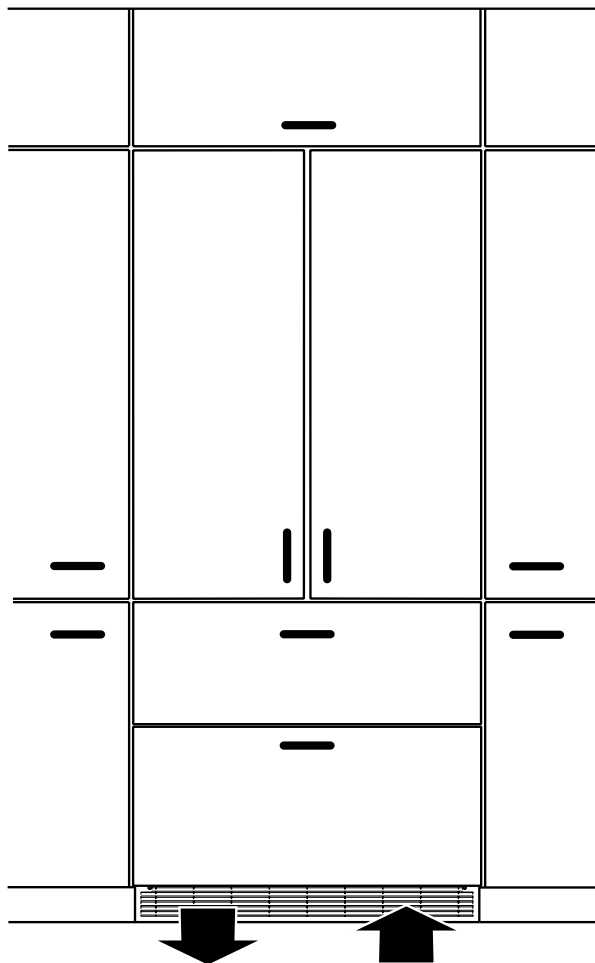
The illustrated measurement is without mounted front panels. Be sure to add your panel thickness and handle depth to this measurement in order to avoid interferences.



**Figure 2**

## Unit Venting - Figure 3

HC 20 appliances do not require any ventilation openings in the cabinet. The required airflow is directed through the toe kick area.



**Figure 3**

It is important to use the provided cover grille for the ventilation opening. This opening must not be covered with a cabinet base.

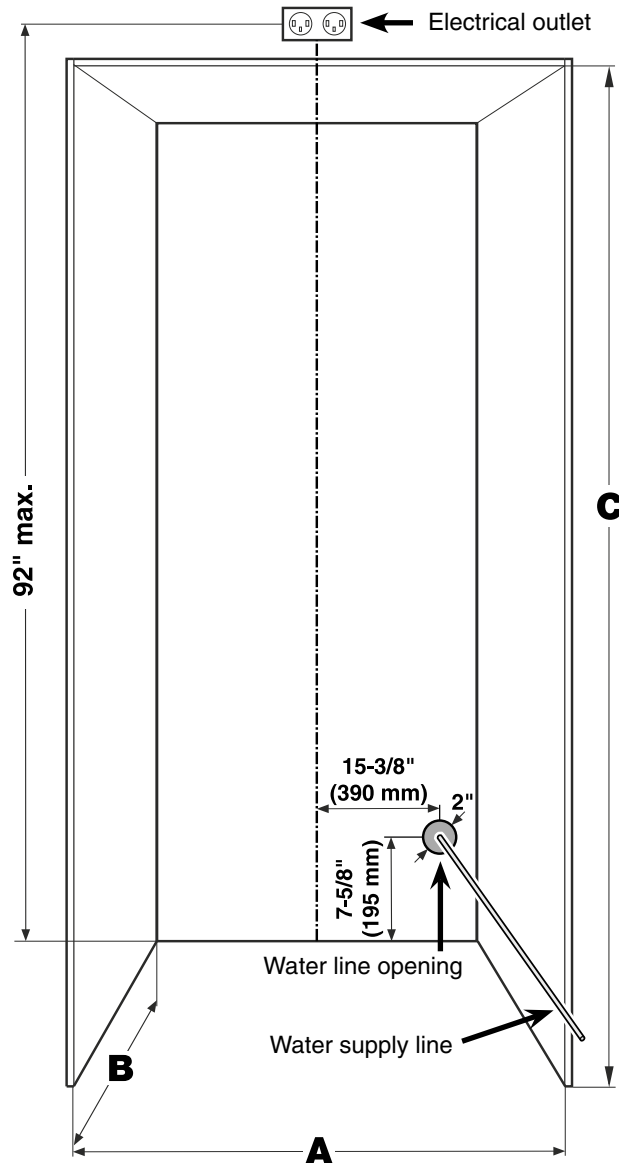
# PLANNING INFORMATION

## Cabinet Opening Dimensions - Figure 4

Cabinet Height <b>C</b>	Framed cabinet Depth <b>B</b>	Frameless cabinet Depth <b>B</b>
80"	24 3/4"	24"
84"	24 3/4"	24"

A = 36" (914 mm)

**IMPORTANT**  
Do not install the shut-off valve behind the appliance.



**Figure 4**

### **IMPORTANT**

At 24" cabinets, the water line opening must be in the location as shown in **Figure 4**.

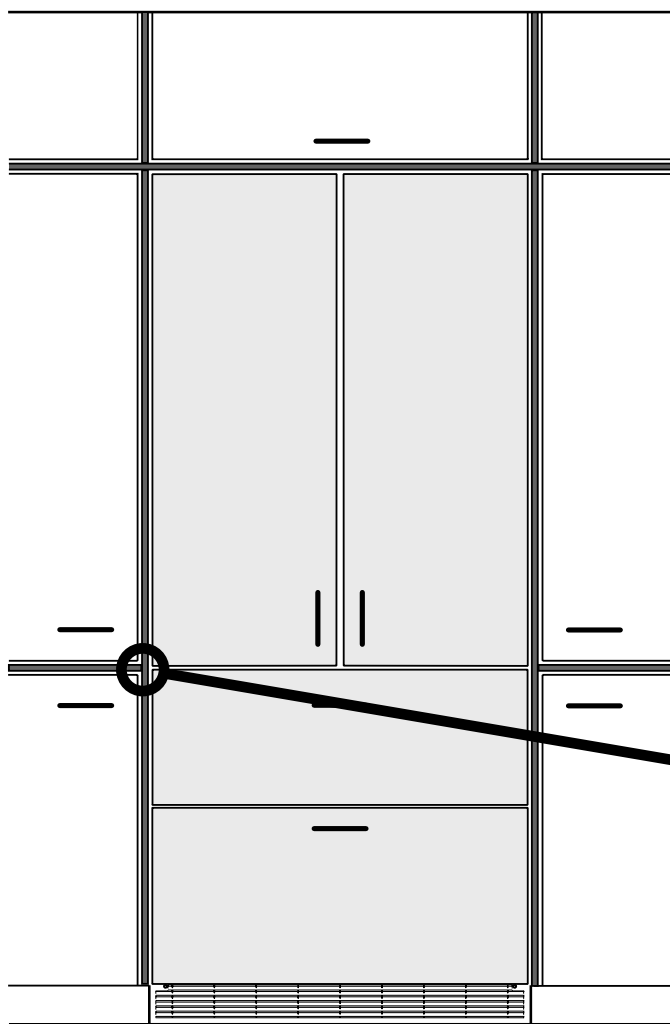
At cabinets deeper than 24" there is room to fit the pipe behind the appliance and the wall so there are no requirements for the water line lead out position.

### **IMPORTANT**

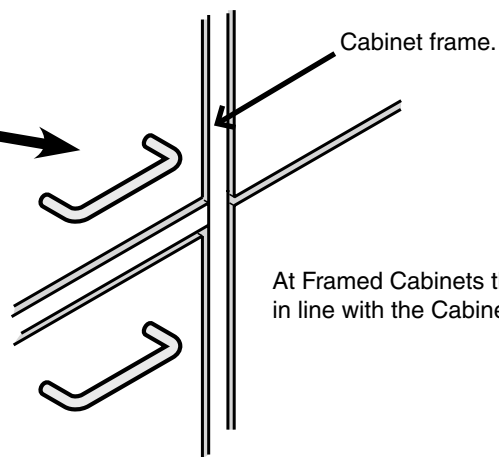
The free length of the water supply line must be at least 31 - 1/2" (800 mm) when the tube comes out of the prescribed opening.

# PLANNING INFORMATION

## Framed Cabinet - Figure 5



**Figure 5**



### **IMPORTANT**

Please note the cabinet depth of 24-3/4" (629 mm) only at framed cabinet design.

# PLANNING INFORMATION

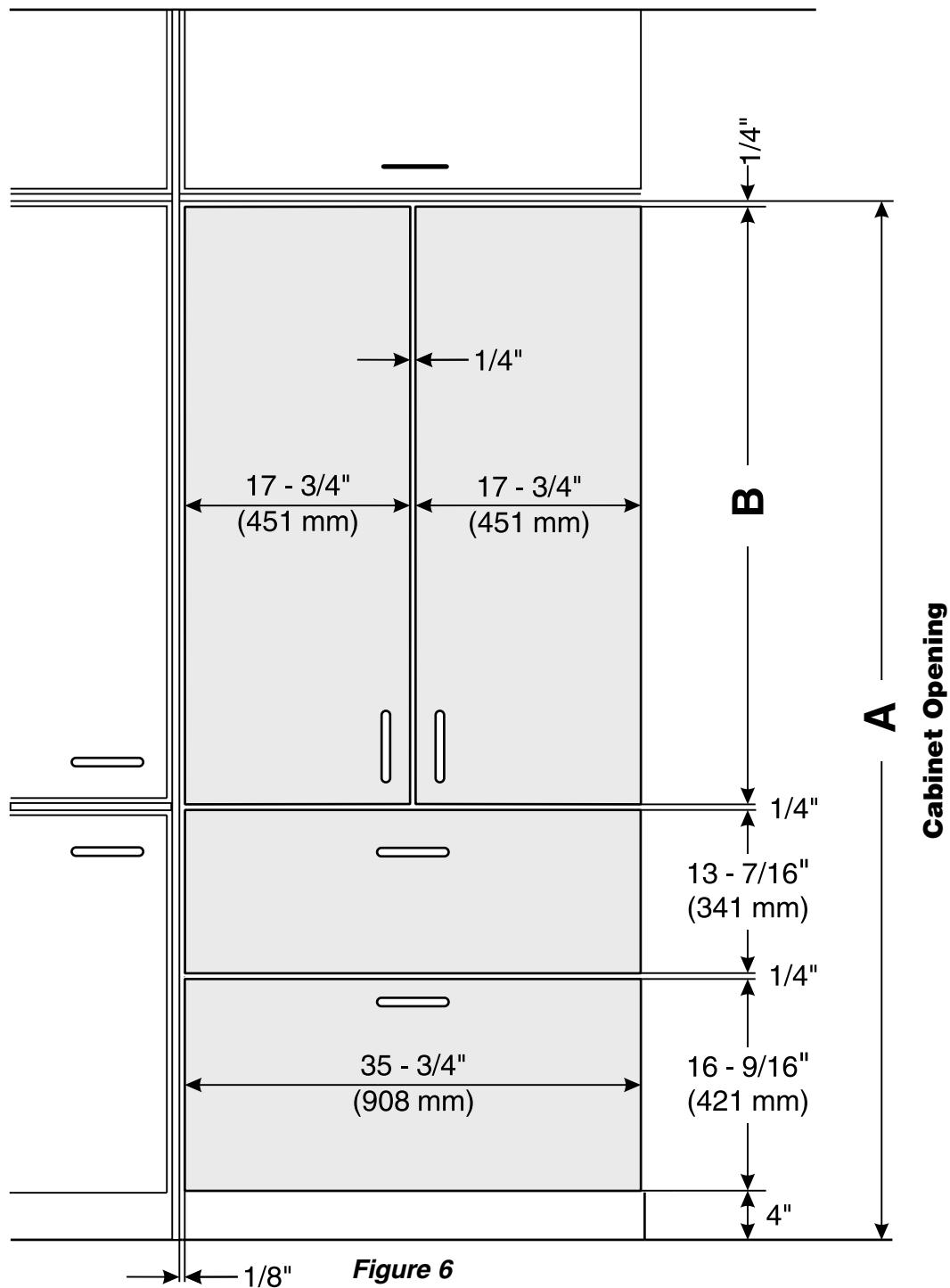
## Panel Dimensions - Framed Cabinet Design - Figure 6

The panels should be at least 5/8 inch (16 mm) thick to allow the connecting rails to be fastened to them.

### IMPORTANT

The maximum panel thickness is 3/4" (19 mm).

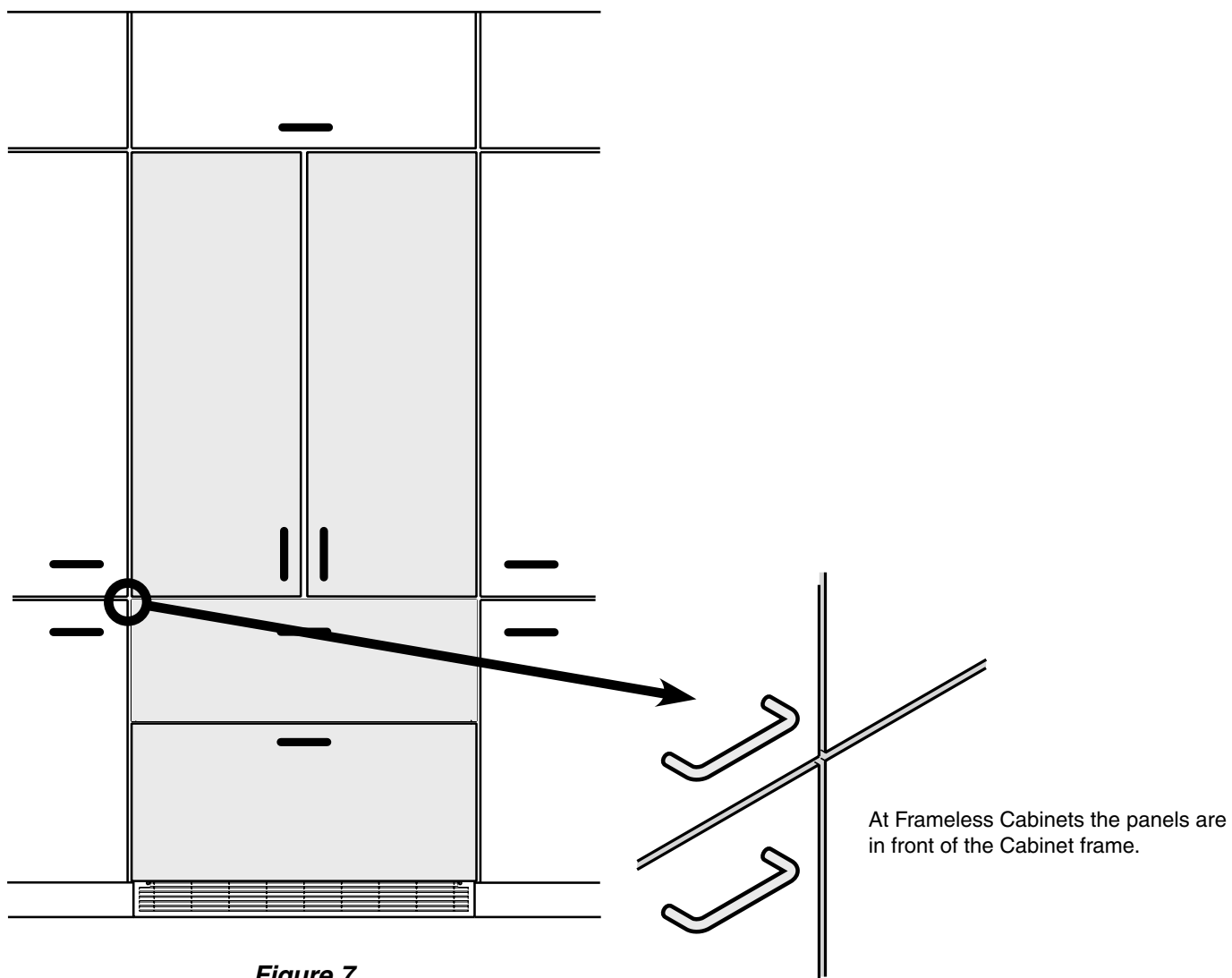
Cabinet Opening <b>A</b>	Refrigerator door panel <b>B</b>
80" (2032 mm)	45 - 9/32" (1150 mm)
84" (2134 mm)	49 - 9/32" (1252 mm)



# PLANNING INFORMATION

---

## Frameless Cabinet - Figure 7





# PLANNING INFORMATION

## Panel Dimensions - Frameless Cabinet Design - Figure 8

The gap between all panels at frameless cabinet design is 1/4" (6 mm). The panels should be at least 5/8 inch (16 mm) thick to allow the connecting rails to be fastened to them.

Cabinet Opening <b>C</b>	Refrigerator door panel <b>D</b>
80" (2032 mm)	45 - 3/4" (1162 mm)
84" (2134 mm)	49 - 3/4" (1264 mm)

**IMPORTANT**

The maximum panel thickness is 3/4" (19 mm).

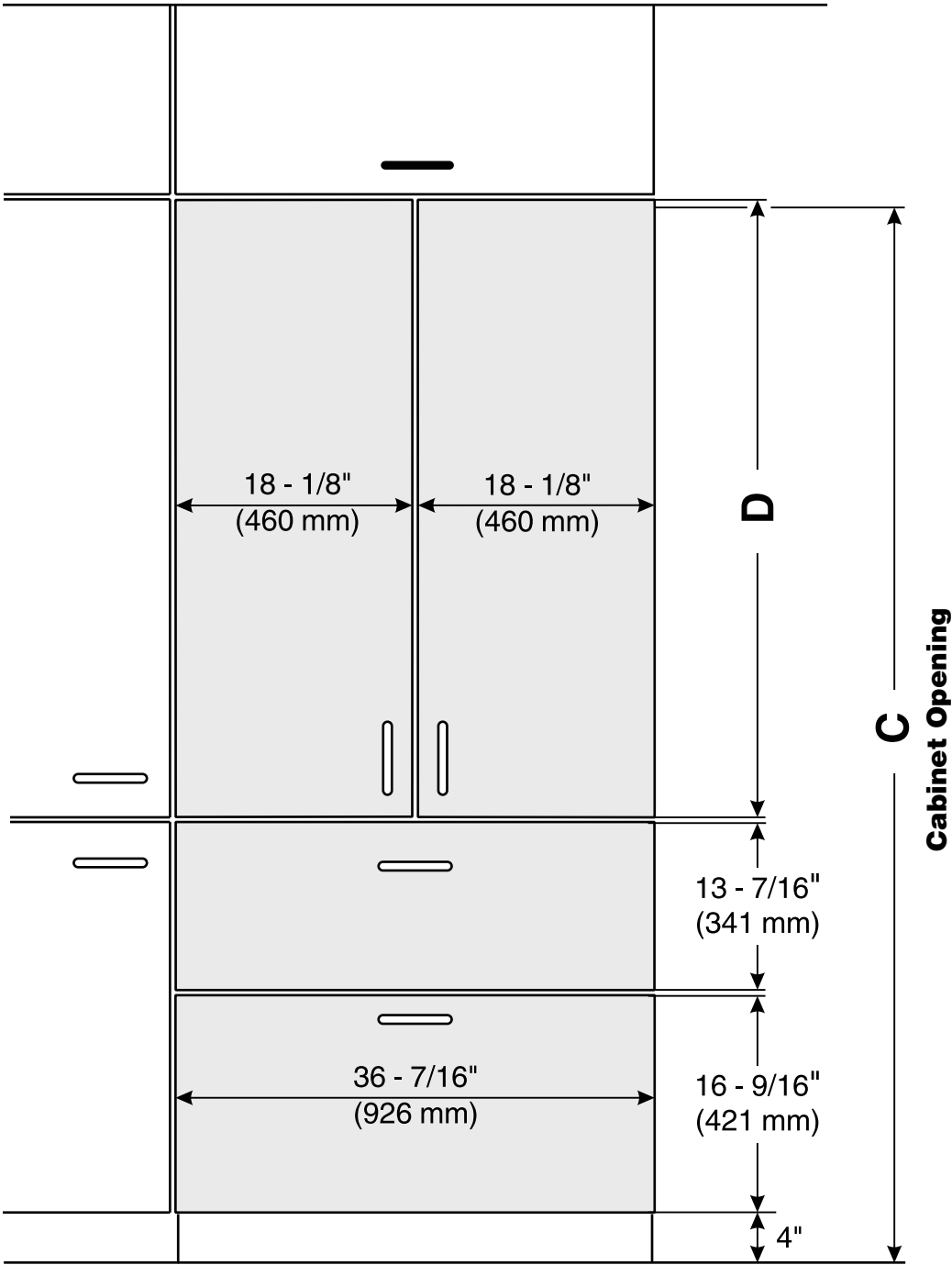


Figure 8

# BLOCKING FOR SAFETY

## Mounting the anti tipping device on concrete floors - Figure 9 - 10

Secure the appliance in place so it does not tip forward when the fully stocked doors are opened. The anti tipping bracket is provided with the appliance.

1. Mark the center line of the appliance on the back wall. Align the anti tipping bracket center to this line.



### WARNING

**Be sure that there is no plumbing or electrical wiring located in this area which screws or drills could damage.**

2. Drill a 3/8" diameter hole in any position as shown in **Figure 9** using a carbide drill bit.

The depth of the holes must exceed the overall length of the anchors provided.

Clean the holes after drilling.

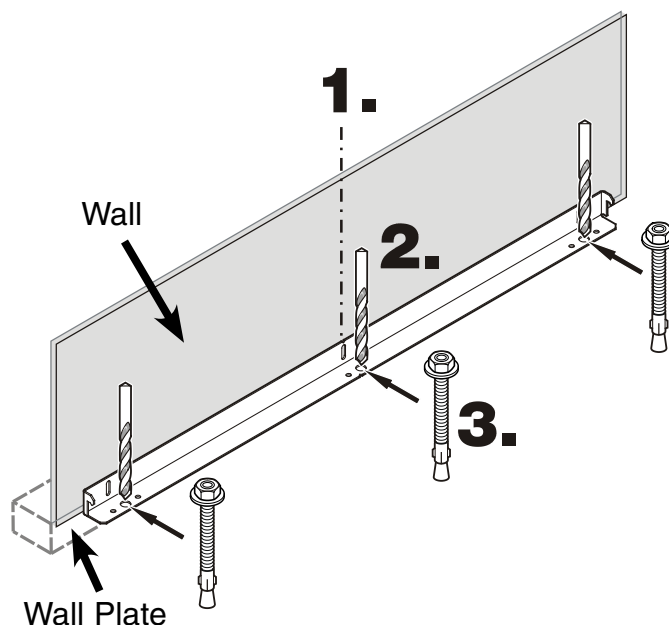
3. Attach washer and screw on hex nut to the end of each anchor.

Drive in all 3 anchors.

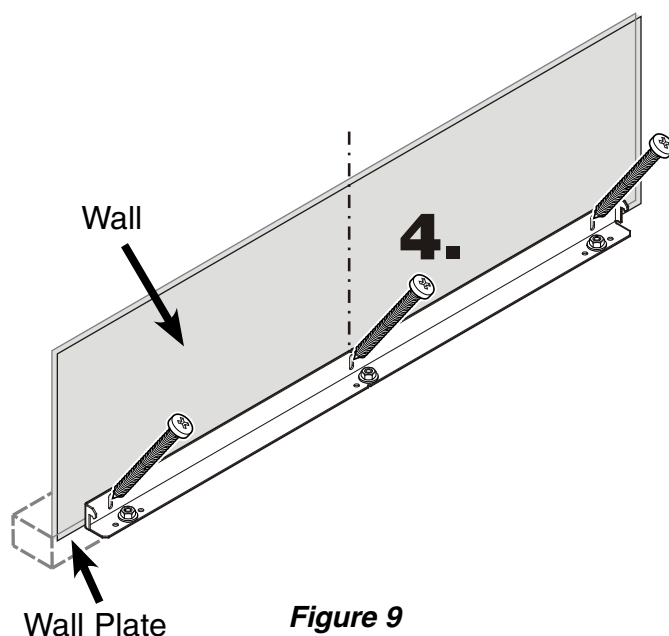
Align the bracket center to the center line on the back wall again.

Fasten the anchors by turning the hex nut.

4. Fasten bracket with 3 screws (1/4" x 2-1/8") into the wall plate (**Figure 10**).



**Figure 8**



**Figure 9**

# BLOCKING FOR SAFETY

## Mounting the anti tipping device on wooden floors - Figure 11

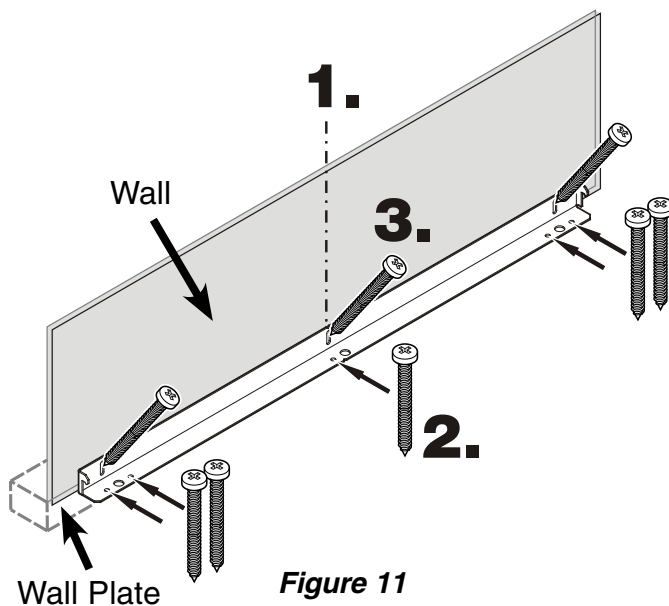
1. Mark the center line of the appliance on the back wall. Align the anti tipping bracket center to this line.



### WARNING

Be sure that there is no plumbing or electrical wiring located in this area which screws or drills could damage.

2. Fasten bracket to the wooden floor using 5 screws (1/4" x 2-1/8"). Drill pilot holes if necessary.
3. Fasten bracket with 3 screws (1/4" x 2-1/8") into the wall plate.



## Mounting the anti tipping device in cabinets deeper than 24" - Figure 12 - 13

To ensure the compressor mounting plate reaches the anti tipping bracket at cabinets deeper than 24", a wooden spacer must be mounted between the appliance back and the wall. The anti tipping bracket will be fastened to the floor downwards and to the spacer backwards.



### WARNING

Be sure the wooden spacer is fastened securely to the floor.

## Measuring for mounting the wooden spacer at framed kitchen cabinets - Figure 12

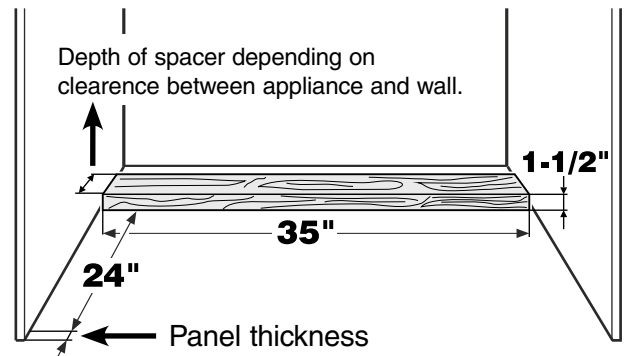


Figure 12

## Measuring for mounting the wooden spacer at frameless kitchen cabinets - Figure 13

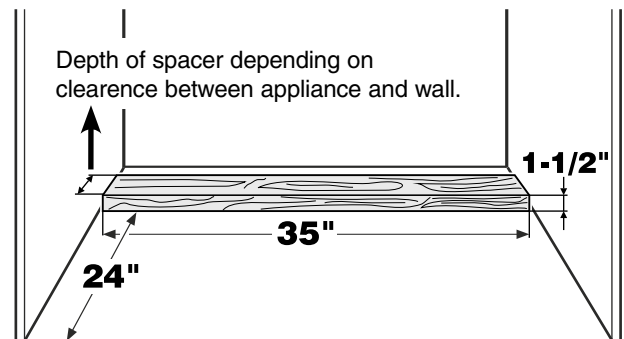


Figure 13

# IceMaker

## IceMaker

The icemaker for a combined refrigerator-freezer is located in the freezer compartment. It must be connected to the water supply to function properly. These instructions only refer to the installation of the icemaker. Please refer to the Use and Care Manual provided with the appliance for operation instructions. The combined refrigerator-freezer must be level for the icemaker to function properly.

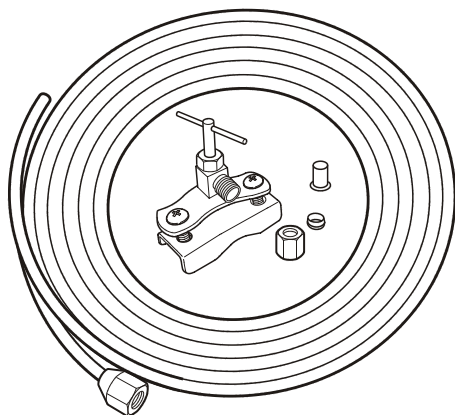
## Safety Instructions and Warnings

- Do not install the water connection while the combined refrigerator-freezer is connected to an electrical outlet.
- The connection to the water supply may only be made by a trained and licensed plumber.
- The water quality must comply with the drinking water regulations for the geographical area where the appliance is located.

## Water Connection

- The water pressure must be between 21.8-87.0 psi (1.5-6 bar).
- Use a 1/4" OD copper line to connect the water supply to the solenoid valve. ***This is not supplied with the refrigerator (Figure 14).***
- A shut-off valve, such as the saddle valve illustrated here, must be installed between the hose line and the main water supply so the water supply can be stopped if necessary.

**Do not install the shut-off valve behind the refrigeration unit.**



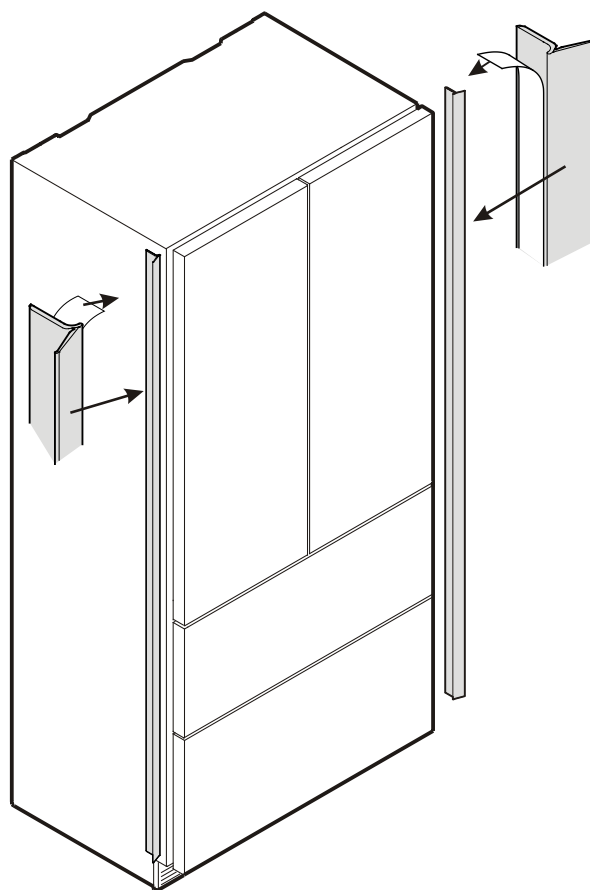
**Figure 14**

- If you have hard water, we recommend you install a water softener. Also, a filter must be installed if the water contains solids such as sand.
- All equipment and devices used to supply the water to the appliance must comply with the current regulations for your geographical area.

## Cover strips - Figure 15

Before connection to the water supply, the cover strips provided must be fitted to the appliance. It is necessary because the appliance will be moved into its recess.

- Remove the cover band from the strips and stick them to the left and right front edge of the appliance housing (**Figure 15**).



**Figure 15**

## Connection to the Water Supply

1. Install the shut-off valve, water filter and automatic shut-off device as required.
2. The solenoid valve has a *Metric R3/4* male connector. A R3/4 (metric) to a 1/4" OD adapter is supplied with the icemaker.
3. Move the appliance towards the final position and leave a gap of approx. 30" behind.
4. Insert the water supply line into its intended opening at the back of the appliance (**Figure 16**).
5. Move the power supply line to the area of the electrical outlet.



### WARNING

**Do not connect to the electrical outlet before the installation is completed and the water line is connected to the solenoid valve.**

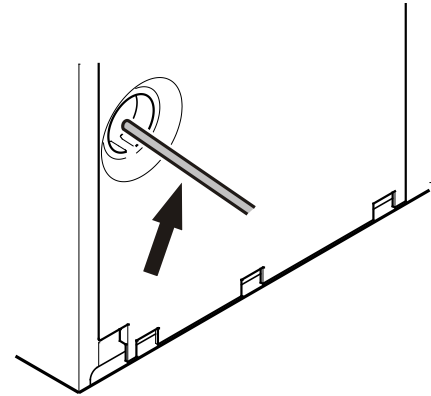
6. Push the appliance slowly to the back wall until the compressor mounting plate makes contact with the anti-tipping bracket (**Figure 17**).



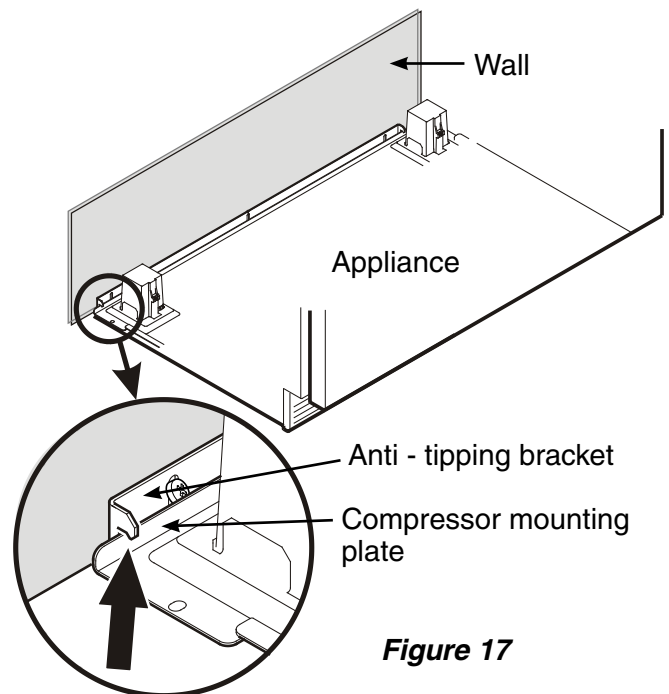
### WARNING

**To prevent the appliance from tipping forward the compressor mounting plate must have contact with the anti tipping bracket (Figure 17).**

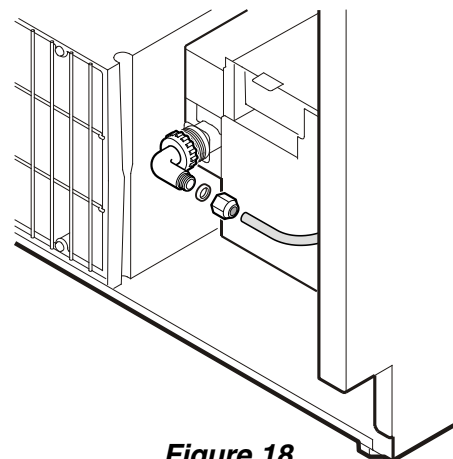
7. The water line is visible at the front of the appliance. Screw the OD adapter onto the solenoid valve and connect the water line with the adapter (**Figure 18**).
8. Open the shut-off valve for the water supply and check the entire water system for leaks.



**Figure 16**



**Figure 17**



**Figure 18**

# INSTALLATION

## Leveling the appliance - Figure 19

1. The height can be adjusted in front by twisting the leveling feet ①.
2. Twist the adjusting bolt ② to set up the back of the appliance.
3. Rotate leveling feet ① until firmly in place against the floor.

### ⚠ WARNING

To prevent the appliance from tipping forward the leveling feet ① (Figure 19) must have contact with the floor.

4. Align appliance with sides of kitchen cabinets by adjusting leveling feet and the supports.

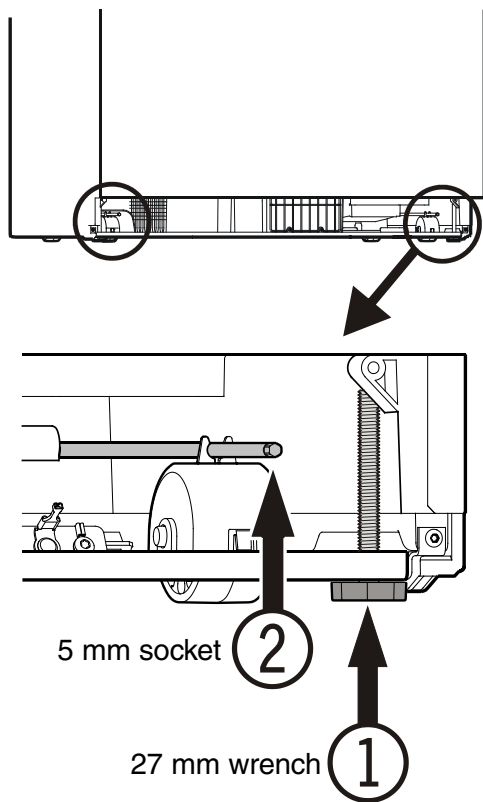


Figure 19

## Fasten the appliance in the recess - Figure 20

Fasten the appliance in the recess through the upper and lower hinges of the refrigerator doors. Use 2 screws for each hinge (Figure 20).

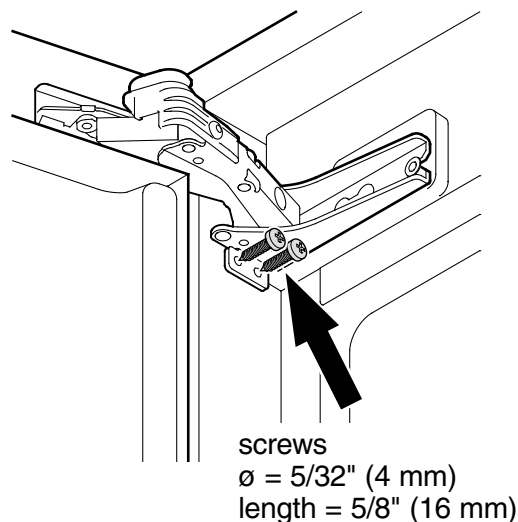


Figure 20

## Before mounting the door panels - Figure 21

### - Figure 21

Unscrew the upper attachment brackets of both refrigerator doors (Figure 21).

Unscrew the hex nuts and remove the brackets. These brackets will be mounted onto the refrigerator door panels.

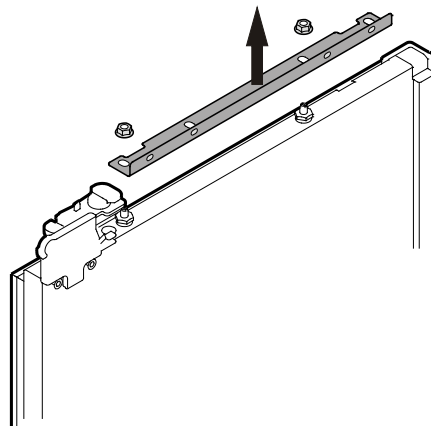


Figure 21

## Mounting the attachment brackets onto the door panels - Figure 22

Fasten the dismantled brackets of the refrigerator doors onto the refrigerator door panels using four screws (4 x 16 mm) for each bracket.

Fasten the brackets provided onto the freezer drawer panels using three screws (4 x 16 mm) for each bracket.

The measures for bracket attachment are the same at framed and frameless cabinets because the height of the freezer panels is the same at both designs.

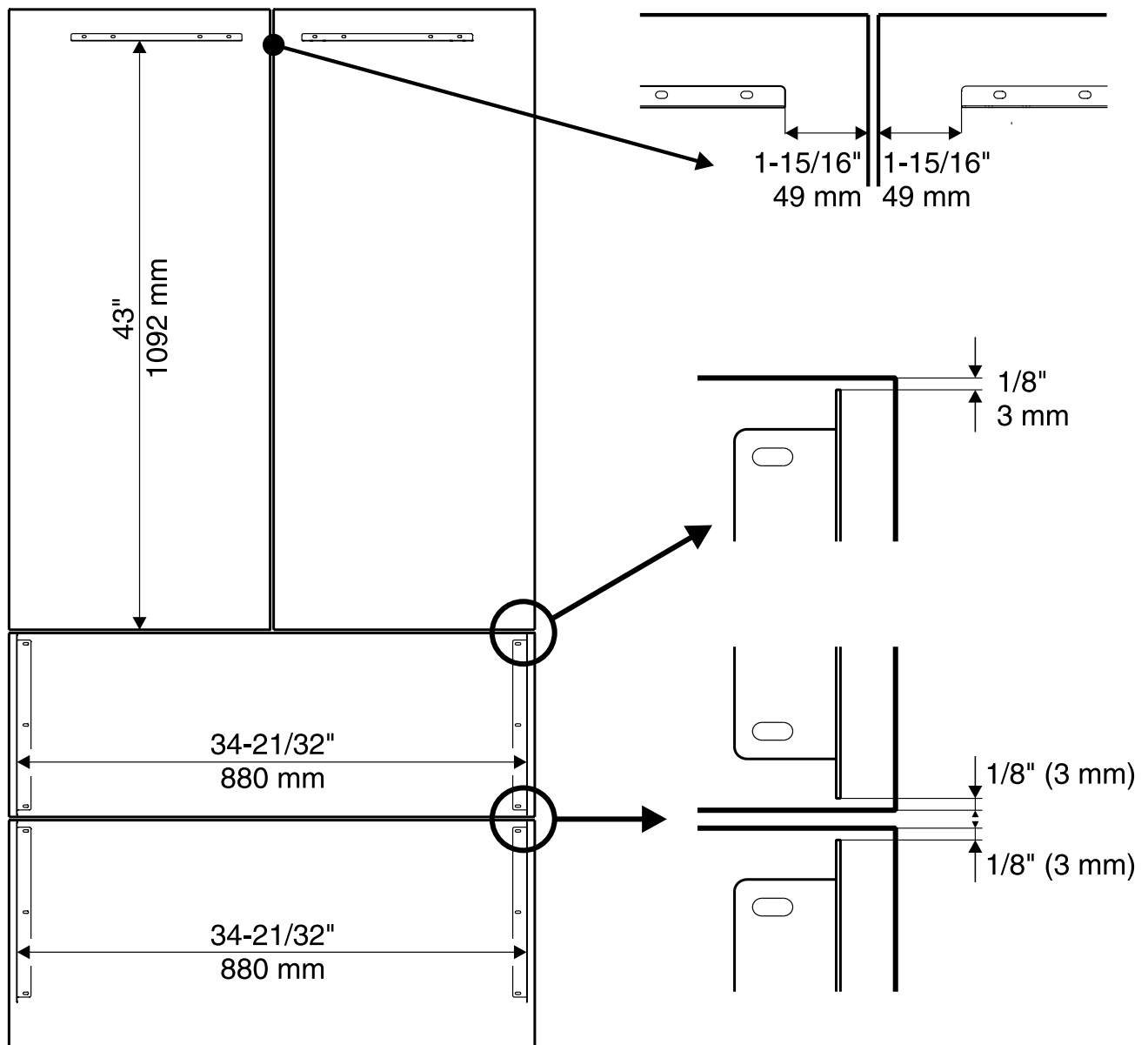


Figure 22

# INSTALLATION

## Mounting the freezer drawer panels - Figure 23

The panels can be attached to the appliance now. The upper drawer panel must be mounted first.

1. Pull out the upper freezer drawer and screw on the panel with three screws at left and right hand side using the screws as shown in **Figure 23**.
2. Close the drawer and check the position to the surrounding cabinet panels. Align the panel in vertical direction by loosening the screws left and right. Finally fasten the screws.

### CAUTION

To avoid damage to the screws use the correct screwdriver only. Do not overtighten.

3. Pull out the lower freezer drawer and fasten the lower panel in the same way. Align to the upper drawer panel before fastening the screws finally.

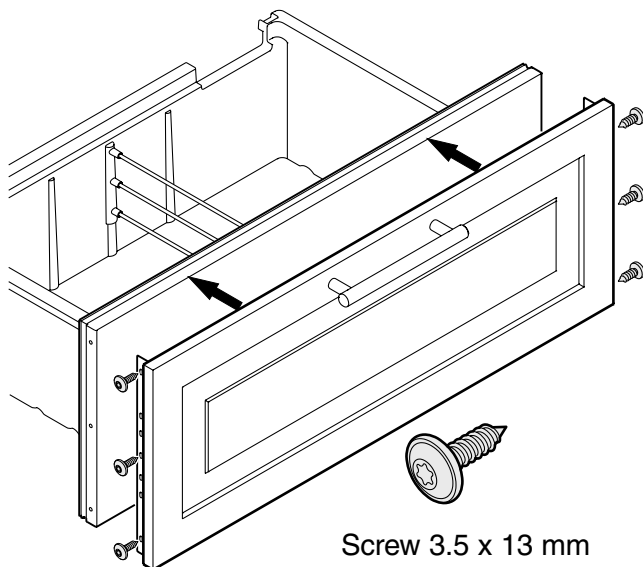


Figure 23

## Mounting the refrigerator door panels - Figures 24 - 31

1. Open the left refrigerator door and hang the panel on the adjusting bolts (**Figure 24**).
2. Screw on the hex nuts to the adjusting bolts and fasten temporarily (**Figure 24**).

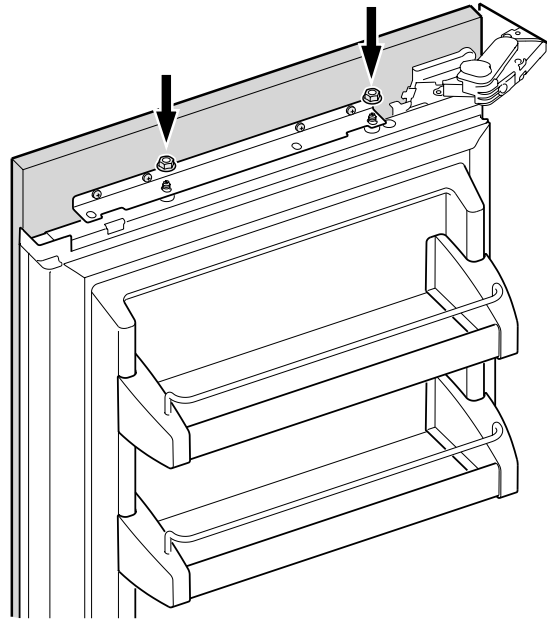


Figure 24

3. Loosen the four cross-head screws of the bracket and move the panel to the left until it makes contact with the center rail (**Figure 25**).
4. Fasten the four cross-head screws (**Figure 25**).

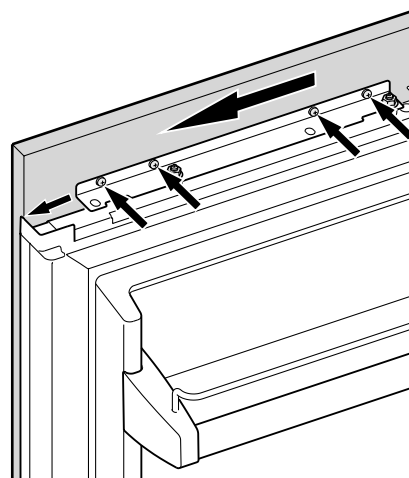
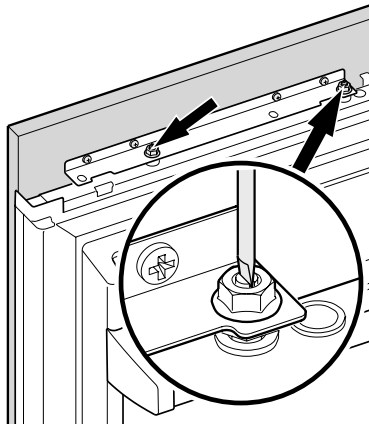


Figure 25



# INSTALLATION

5. Close the door and check the height of the panel.
6. Align the panel in its vertical position if necessary. Loosen the hex nuts and turn the adjusting bolts using a screwdriver for slotted screws (**Figure 26**).
7. Check the vertical position of the panel again and fasten the hex nuts finally.

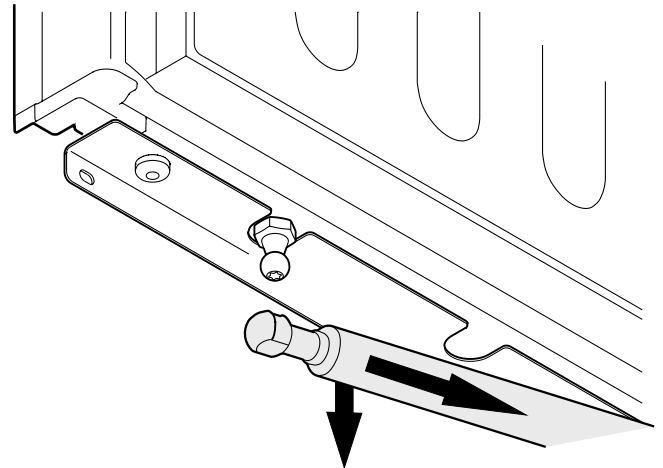


**Figure 26**

9. Grasp the soft-stop cylinder and pull down (**Figure 28**).

## ⚠ CAUTION

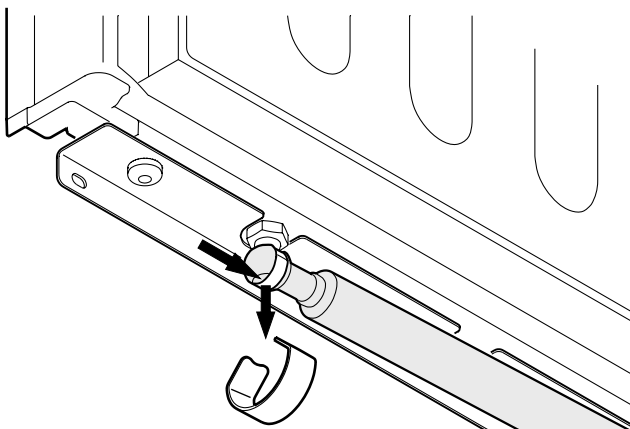
The soft-stop cylinder retracts in the detached state.



**Figure 28**

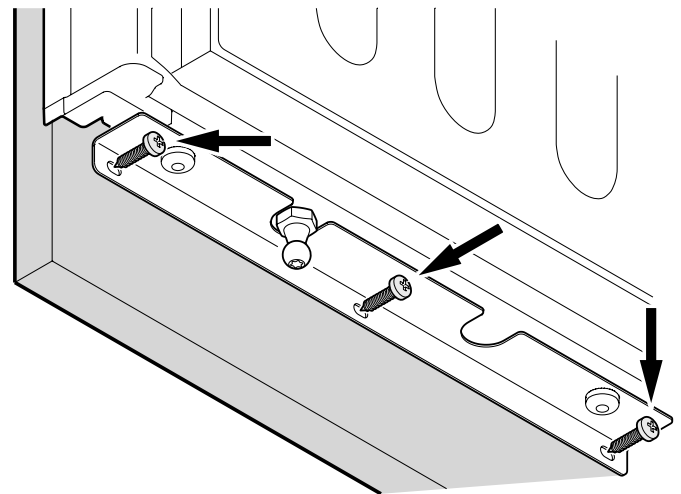
To make it possible to fasten the refrigerator panel at the bottom the soft-stop cylinder must be dismantled.

8. Stick a small screwdriver under the retaining clamp and lever out (**Figure 27**).



**Figure 27**

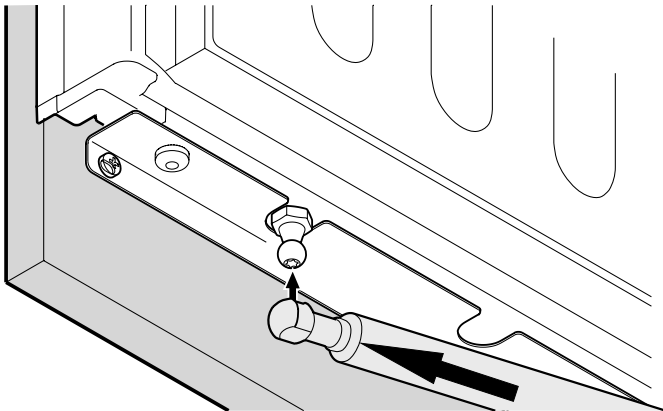
10. Fasten the refrigerator panel with three screws (4 x 16 mm) at the bottom (**Figure 29**).



**Figure 29**

# INSTALLATION

11. Extend the soft-stop cylinder and connect with the ball stud (**Figure 30**).



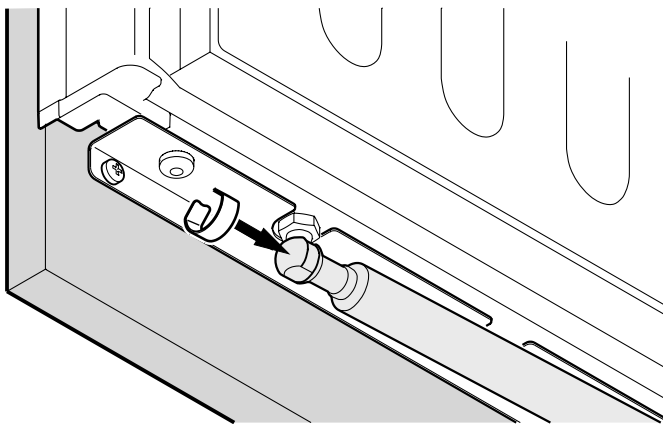
**Figure 30**

12. Attach the retaining clamp to the ball housing of the soft-stop cylinder (**Figure 31**).



**CAUTION**

**To avoid injury or damage, do not forget to secure the soft-stop device with the retaining clamp.**

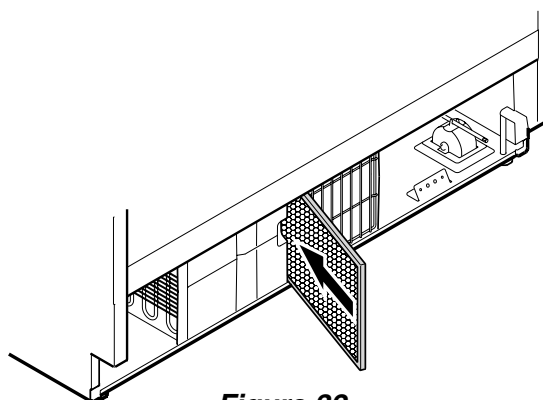


**Figure 31**

## Mounting the ventilation grille -

**Figure 32, 33**

1. Pull out the bottom freezer drawer.
2. Remove the blue protection film from the dust filter provided and insert the filter into its opening in the toe kick area as shown in **Figure 32**.



**Figure 32**

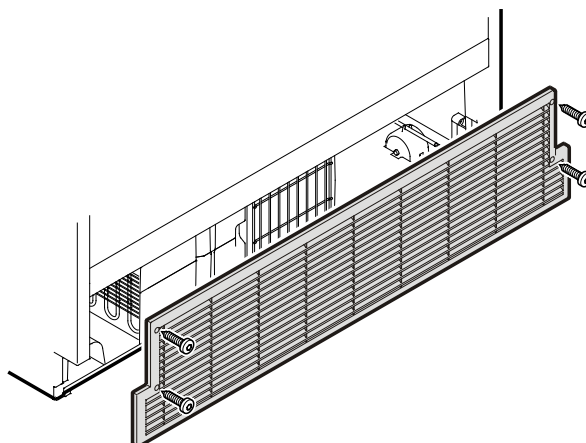
3. Mount the ventilation grille as shown in **Figure 33**.

### **IMPORTANT**

*Only use the ventilation grille provided with the appliance. This grille is required for proper operation of the appliance.*

*The ventilation opening must not be covered with a cabinet base.*

*Failure to use the supplied grille can result in product failure and will void the warranty.*



**Figure 33**