

# PARTS LIST

for



## COMMERCIAL GAS DRYER

MODEL  
GCGM2991LQ0



FOR CUSTOMER SATISFACTION ALWAYS USE  
FACTORY SPECIFICATION PARTS

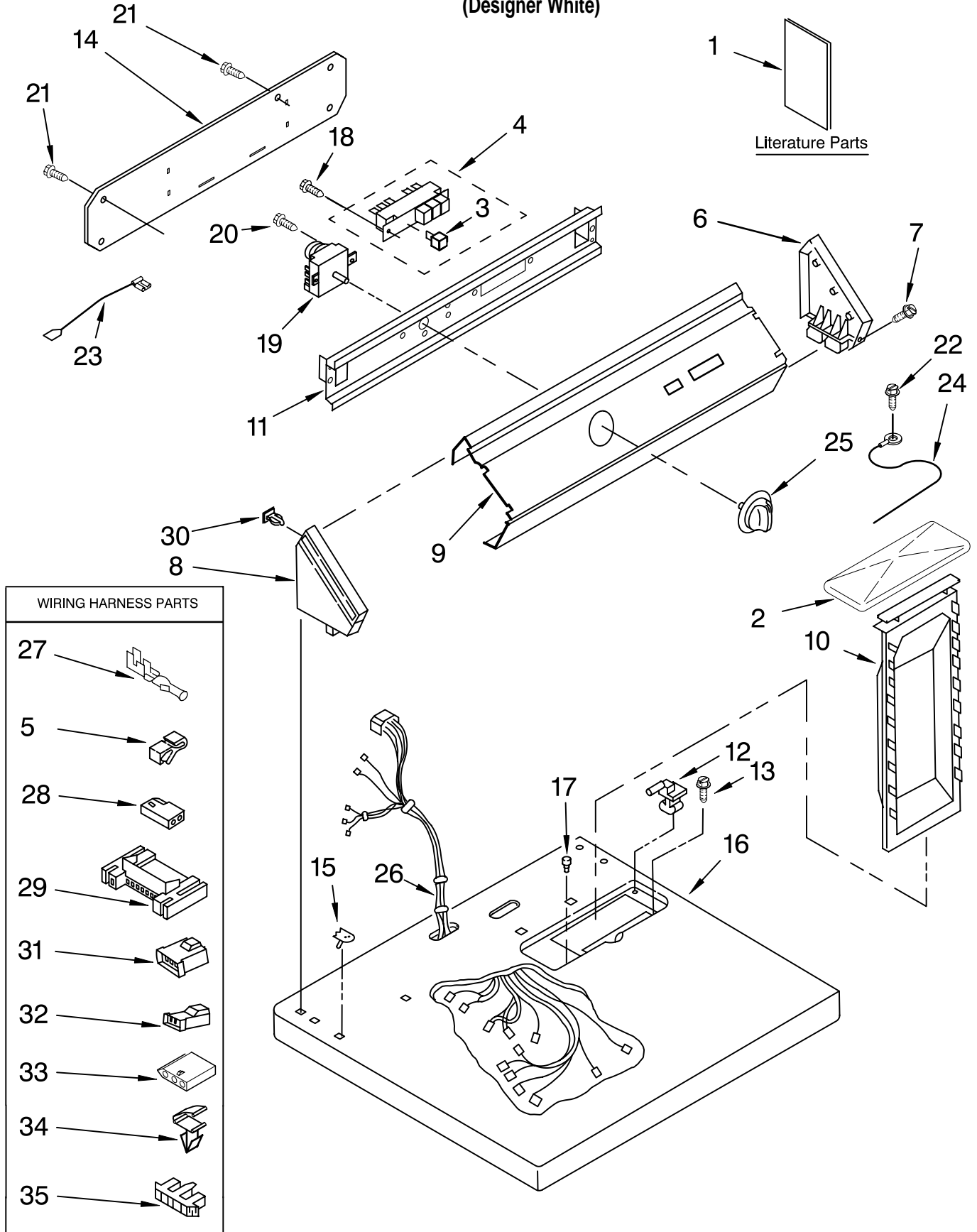


**Whirlpool** CORPORATION

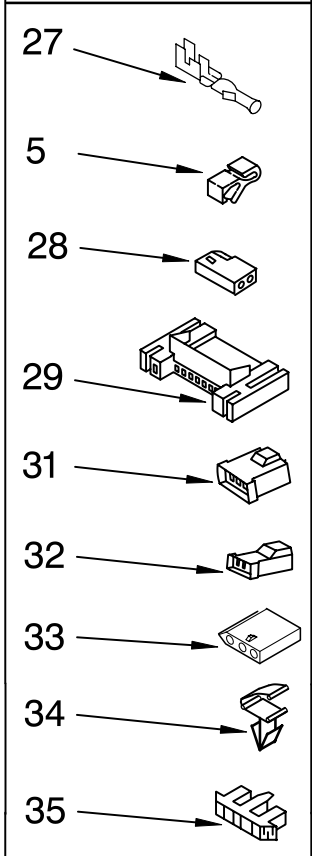
Benton Harbor, Michigan.

# TOP AND CONSOLE PARTS

For Model: GCGM2991LQ0  
(Designer White)



## WIRING HARNESS PARTS



FOR ORDERING INFORMATION REFER TO PARTS PRICE LIST

# TOP AND CONSOLE PARTS

For Model: GCGM2991LQ0  
(Designer White)

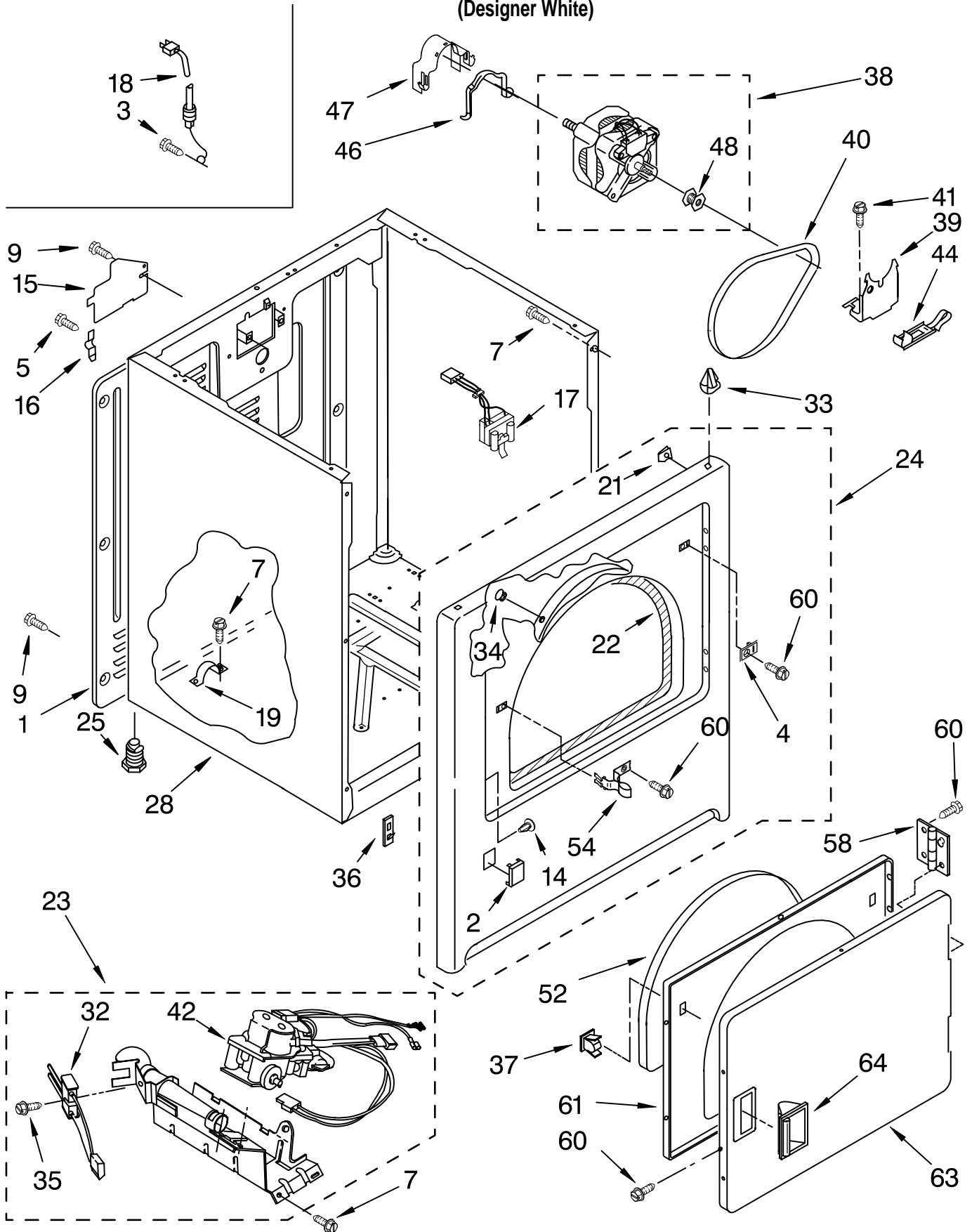
<b>Illus. No.</b>	<b>Part No.</b>	<b>DESCRIPTION</b>
1		Literature Parts
	LIT8527907	Use & Care Guide
	LIT8528203	Wiring Diagram
	LIT8527902	Instructions, Installation
	LIT8527901	Repair Parts List
2	8283378	Cover, Lint Screen
3	8316433	Pushbutton
4	8316437	Switch, Pushbutton
5	357572	Clip, Ground
6	3949737	End Cap (R.H.)
7	97787	Screw, 11-16 x 3/4
8	3949734	End Cap (L.H.)
9	8527826	Control Panel
10	349639	Handle & Lint Screen Assembly
11	8527828	Bracket, Control
12	3978606	Hinge, L.H.
	3978605	Hinge, R.H.
13	688983	Screw, 8-18 x 5/8
14	8066156	Panel, Rear
15	357213	Nut, Push-In (2)
16	8316630	Top
17	297535	Bumper, Lint Lid
18	303921	Screw, 8-32 x 3/8
19	3979596	Timer
20	3390646	Screw, 8-18 x 5/16
21	693995	Screw, Hex Head
22	339554	Screw 10-16 x 5/16
23		Wire, Jumper
	3393811	Violet
	3393812	Blue
24	3398893	Wire, Ground
25	8529317	Knob, Timer
26	8299876	Harness, Wiring (Complete)
27	94614	Terminal
28	717252	Receptacle, 2-Way
29	3395683	Connector (Motor)
30	689559	Nut, Push In
31	3403498	Connector, 3-Position
32	3403499	Connector, 2-Position
33	3936144	Connector
34	3394427	Clip, Harness
35	3397269	Connector, Timer

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# CABINET PARTS

For Model: GCGM2991LQ0

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# CABINET PARTS

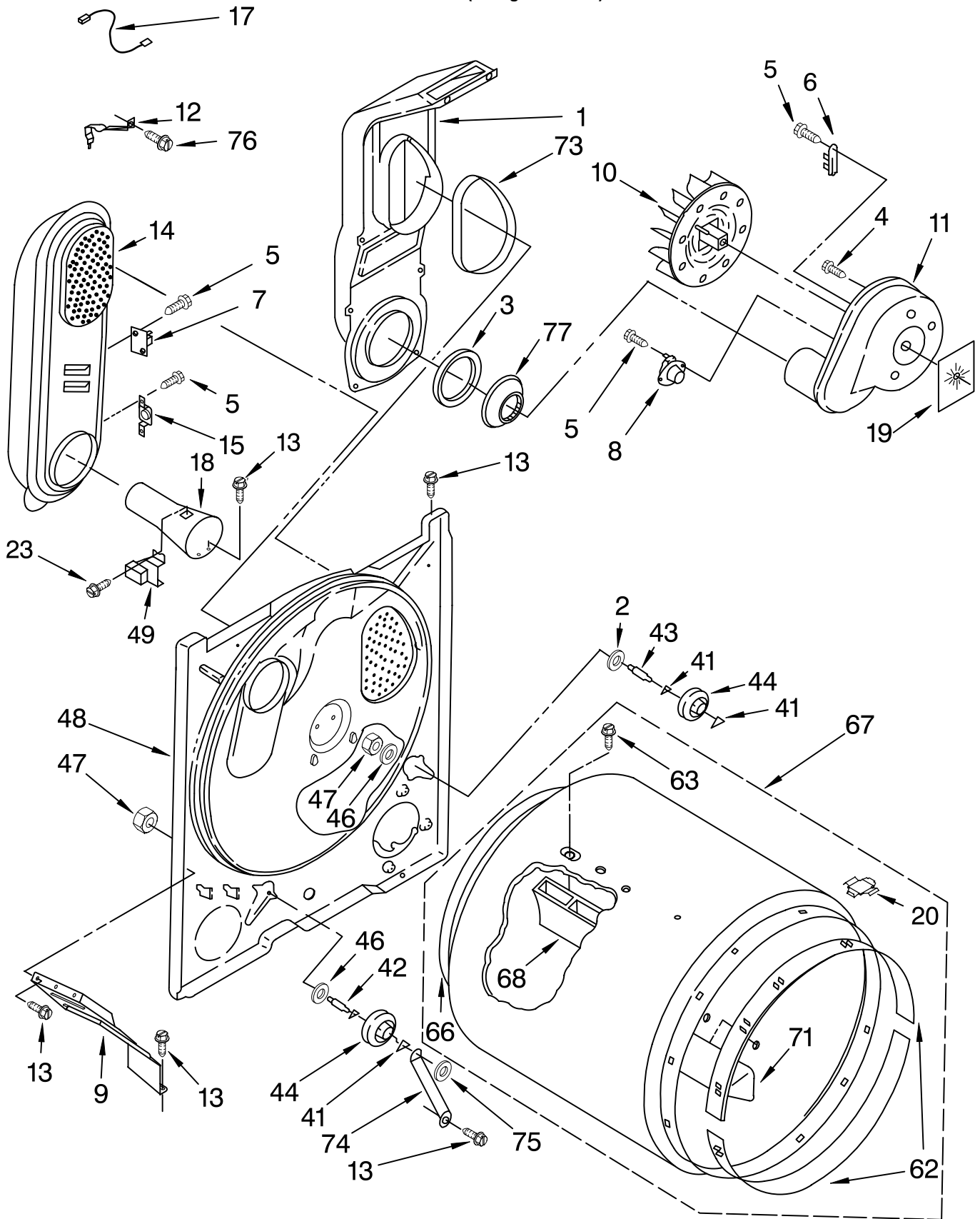
For Model: GCGM2991LQ0  
(Designer White)

Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
1	3396805	Panel, Rear	22	3406129	Seal & Bearing Assembly	38	8538262	Motor Assembly, 60 Hz.
2	3394975	Plug, Front Panel	23	3401771	Burner Assembly (60 Hz.) (Refer to Pages 8 & 9 For Further Breakdown)	39	348780	Base, Motor
3	697776	Screw, Ground 10-32 x 5/8				40	8066065	Belt, Drive
4	3403630	Plug, Strike				41	3400500	Bolt, 5/16-18 x 3/4
5	388326	Screw, 8-18 x 1-1/4	24	3403447	Front Panel Assembly	42	3401775	Valve, Gas (Complete) 60 Hz.
7	343641	Screw, 10-16 x 1/2	25	3392100	Foot, Plastic	44	3394332	Idler & Slide Assembly
9	693995	Screw, Hex Head 8-18 x 3/8		279810	Foot - Optional (Extended Length Package Of 2) (Not Included)	46	660658	Clip, Motor
14	3404413	Plug, Hinge Hole	28	8530603	Cabinet	47	3404162	Clamp, Motor
15	3396795	Cover, Block	32	686590	Ignitor	48	3394341	Pulley, 60 Hz.
16	238088	Hinge, Top (2)	33	690363	Lock, Front Top	52	3405246	Seal, Door
17	3406109	Door Switch Assembly	34	685203	Clip, Felt Pad (2)	54	3403431	Strike, Door
18	3401401	Cord, Power	35	3393909	Screw & Washer	58	3405514	Hinge, Door
19	341029	Clamp, Pipe (Rear)	36	3394083	Clip, Front Panel	60	342055	Screw, 8-18 x 1/2
21	98234	Clip, Ground (2)	37	690081	Catch, Door Assembly	61	3402341	Door, Rear
						63	3402335	Door, Front
						64	3405184	Handle, Door

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# BULKHEAD PARTS

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# BULKHEAD PARTS

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Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION	Illus. No.	Part No.	DESCRIPTION
1	348368	Lint Chute Assembly	14	8530285	Box, Heater	47	3359452	Nut, 3/8-16
2	3388703	Washer-Support	15	3403140	Thermostat,	48	3403410	Bulkhead
3	347139	Seal, Lint Chute			High Limit	49	338906	Sensor, Radiant
4	3390647	Screw, 8-18 x 1/2			205°F	62	692526	Ring, Bearing
5	90767	Screw, 8-18 x 3/8	17	3401707	Wire, Jumper	63	97787	Screw, 11-16 x 3/4
6	3392519	Fuse, Thermal	18	8066049	Funnel, Burner	66	3406130	Seal, Rear
7	280010	Kit, Thermal Cut-Off (Includes Illus. 15)	19	3394196	Seal, Blower	67	695587	Drum Assembly
8	3387134	Thermostat, Internal Bias	20	8066086	Drum Hole Plug	68	692490	Baffle, Drum (Wide)
9	3406022	Bracket, Bulkhead	23	339554	Screw, Sensor To Funnel	71	3403636	Baffle, Drum (Narrow)
10	694089	Wheel, Blower	41	690997	Ring, Tri	73	339956	Seal
11	3405016	Housing, Blower	42	3399506	Shaft, L.H.	74	3976434	Bracket, Support Shaft
12	3398161	Clip	43	3399507	Shaft, R.H.	75	90296	Clip
13	343641	Screw, 10-16 x 1/2	44	3397588	Roller, Support	76	489463	Screw, 8-18 x 5/8
			46	348197	Washer, Support	77	696302	Shield, Exhaust

## OPTIONAL PARTS (NOT INCLUDED)

Illus. No.	Part No.	DESCRIPTION
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### ACCESSORY PARTS

279948 Kit, Dryer Repair  
8522199 Kit, Dryer Vent Testing

### PAINT, TOUCH-UP (1/2oz.)

72017 White

### PAINT, PRESSURIZED SPRAY (12 oz.)

350930 White  
350938 Primer, Gray

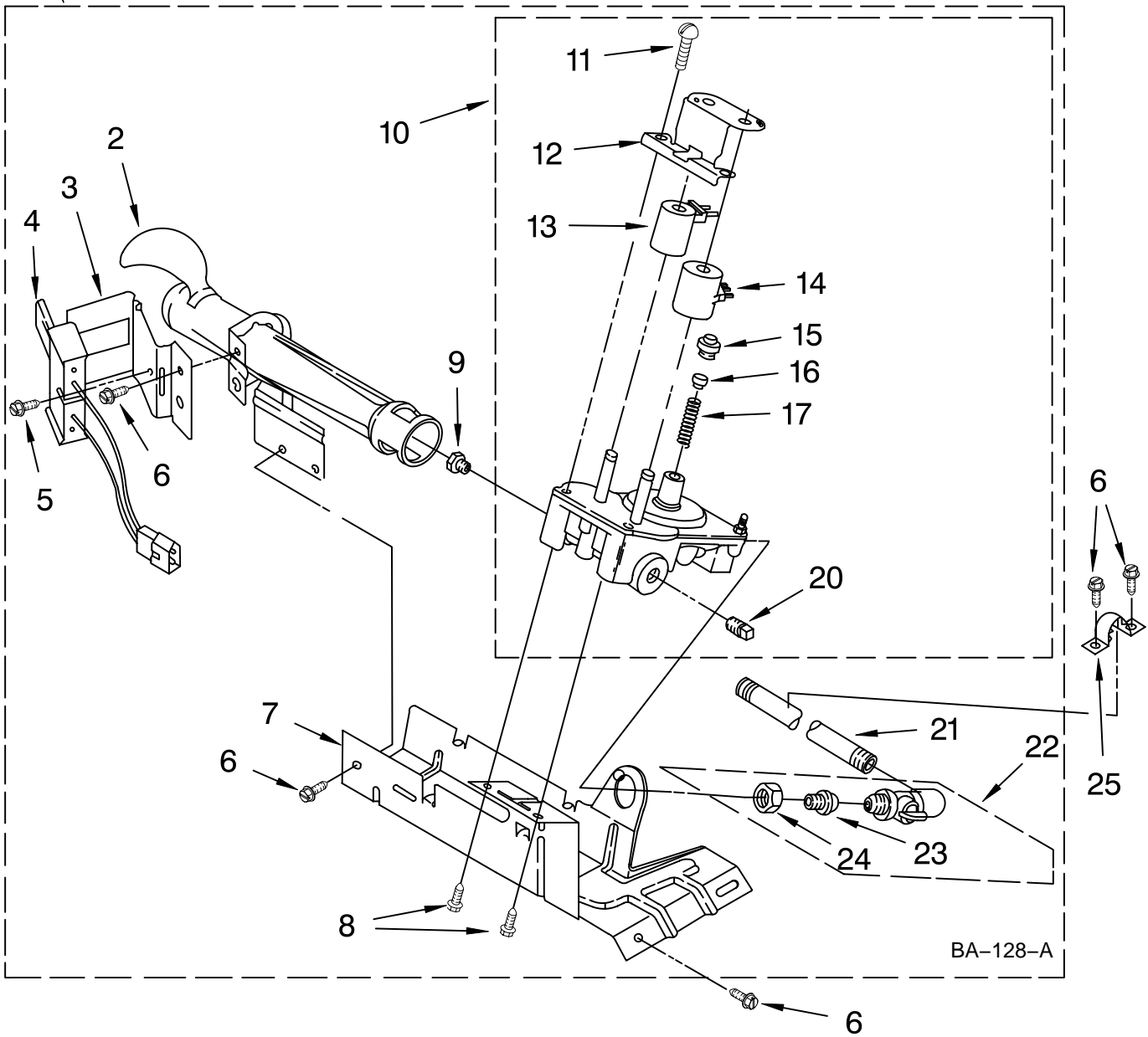
### PAINT, TOUCH-UP (1 qt.)

799344 White (Uncut)

# 3401771 BURNER ASSEMBLY

For Model: GCGM2991LQ0  
(Designer White)

1 USE WITH TYPE 1 – NATURAL, TYPE 2 – MIXED, TYPE 3 – MANUFACTURED  
AND TYPE 4 – LIQUEFIED PROPANE AND BUTANE GASES



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# 3401771 BURNER ASSEMBLY

For Model: GCGM2991LQ0  
(Designer White)

USE WITH TYPE 1 – NATURAL, TYPE 2 – MIXED, TYPE 3 – MANUFACTURED  
AND TYPE 4 – LIQUEFIED PROPANE AND BUTANE GASES

Illus. No.	Part No.	DESCRIPTION
1	3401771	Burner Assembly 60 Hz. (Type 1, 2 & 3) (White Rodgers)
2	688617	Tube, Burner
3	694298	Bracket, Ignitor
4	686590	Ignitor
5	3393909	Screw & Washer (8–32 x 5/8)
6	343641	Screw, 10–16 x 1/2
7	693986	Base, Burner
8	3387057	Screw, 8–18 x 3/8 (2)
9		Orifice, Burner
	234826	Type 1
	15775	Type 2
	15419	Type 3
	229742	Type 4 (Butane)
	234868	Type 4 (Propane)
10	3401775	Valve, 60 Hz.
11	694421	Screw, 8–32 x 1/2 (2)
12	694538	Bracket, Coil
13	694540	Coil, 60 Hz. (2 Terminal) (Main)
14	694539	Coil, 60 Hz. (Split) (3 Terminal) (Pilot Position)
15	694424	Leak Limiter
16	694423	Screw, Regulator Adjustment
17	694422	Spring, Regulator
20	239822	Plug, Pipe
21	233273	Pipe, Gas Supply
22	3393658	Valve & Union, Shut–Off
23	3393767	Pipe, Tail
24	233076	Nut, Compression
25	341029	Clamp, Pipe

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## Following Parts Not Illustrated

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694572 Conversion Kit  
(Type 1, 2 & 3)  
to Type (4) L.P.G.

BA–128–A

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