



PARTS CATALOG

CRF250X'04

FEBRUARY, 2004

American Honda Motor Co., Inc.

14KSC401M (Fiche Version)

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HOW TO USE THIS CATALOG

This parts catalog is to be used when ordering replacement parts for the model (s) specified on the microfiche strip.

CATALOG PAGE BREAKDOWN (Generic layout-sample data only)

4= MODEL 5= MODEL 6= MODEL 7= MODEL		E-1							
④				Engine Serial Number					
Ref.	Description	MODEL-ID	From	To	AREA	ORG	QTY	Part Number	H/C
1	COVER SET, CYLINDER HEAD	4	15240057	-----	AC	JPN	1	12310-PE2-020	2031797
	COVER SET, CYLINDER HEAD		-----	12234811	A	USA	1	12310-PE2-030	2210888
①	②	③	⑤	⑥	⑦	⑧	⑨	⑩	

KEY TO CATALOG PAGE BREAKDOWN

1. **Ref.** - Reference numbers correspond to the reference numbers on the illustrations. All illustrations are representative only and do not necessarily correspond exactly to the actual part. "NI" signifies the part is not illustrated.

2. **Description*** - Describes the part for the related part number.

Abbreviations:

ASSY.	- Assembly	V	- Volt
COMP.	- Complete	W	- Watt
L(100L)	- Link(100Links)	A.C.	- Alternating Current
R.	- Right	D.C.	- Direct Current
L.	- Left	KPH	- Kilometers Per Hour
IN.	- Inlet	MPH	- Miles Per Hour
EX.	- Exhaust	A.M.	- Attaching Mark
FR.	- Front	T.M.	- Transcript Mark
RR.	- Rear	A	- Ampere
HEX.	- Hexagonal	WL	- With Labeling
STD.	- Standard	WOL	- Without Labeling
MM	- Millimeter	T (22T)	- Tooth
G	- Gram	C.D.I.	- Capacitive Discharge Ignition

3. **MODEL-ID*** - Model indicator code is unique per catalog (not consistent with other catalogs).

4. Each catalog will be represented with applicable model indicators and models.

5. **Serial Number** - Applies to Engine or Frame serial numbers depending on the section. The serial numbers of the vehicle (frame, engine, carburetor) should be checked prior to ordering parts for a specific unit. In cases where a part has been modified, the serial number of the vehicle bearing the modification is listed in the 'SERIAL NUMBER' column. The modification parts are controlled by each pertinent serial number below.

Engine serial number - Engine group parts (Block numbers beginning with 'E').

Carburetor identification number - Carburetor component parts.

Frame serial number - Frame group parts (Block numbers beginning with 'F').

A serial number chart and serial number locations are provided.

Note - Some models may be controlled by one serial number only.

6. **AREA*** - Applicable area code type is defined in the serial number chart.

7. **ORG*** - Manufacturing origin of the unit.

8. **QTY** - Quantity required per unit as specified.

A. "AR" in place of the quantity indicates AS REQUIRED.

B. "(" Parentheses in the quantity required indicate "optional".

9. **Part Number** - Part number corresponds to the reference number and application. Several part numbers may be listed under one (1) reference number. For your convenience the current supersede chain, as of print date, has been listed. Supersede chains are subject to change without notice.

10. **H/C** - The Honda Code and Part Number share a 1 to 1 relationship.

MAKE-UP OF PART NUMBERS

All parts are classified into two groups consisting of "GENERAL PARTS" and "STANDARD PARTS". All parts are numbered in accordance with the system described below:

General Parts

Example: Driver Seat Assembly Part No.	77400-634-671ZA
Function No.	77
Component No.	400
Model Code No.	-634-
Modification Process Design	671
Color Code**	ZA

A. Additional Information - The section index located at the bottom of each microfiche grid lists section titles. The Engine and Frame sections have separate section indexes.

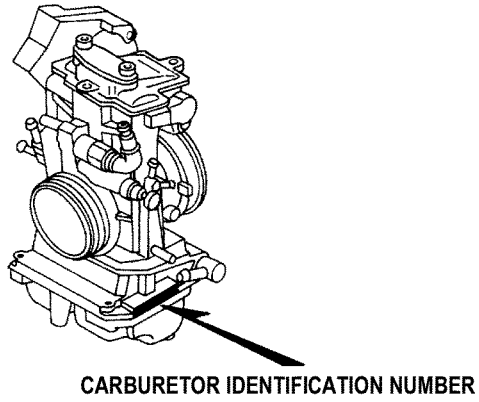
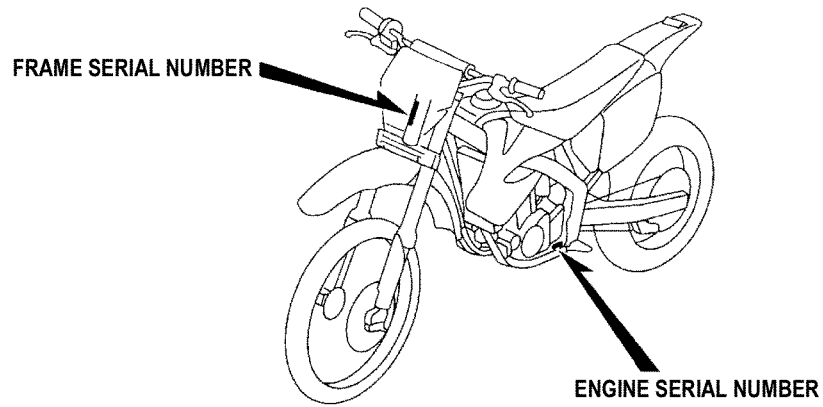
Note:

1. Rear view mirrors are standard equipment on all street legal models.

*When columns become full, additional data is displayed on a second line.

**The color code at the end of a part number indicates a color. Color codes such as ZA, ZB, ZC . . . , except ZZ, do not indicate the actual color. Actual colors are represented in code, between asterisks in the part description.

LOCATION OF SERIAL NUMBER



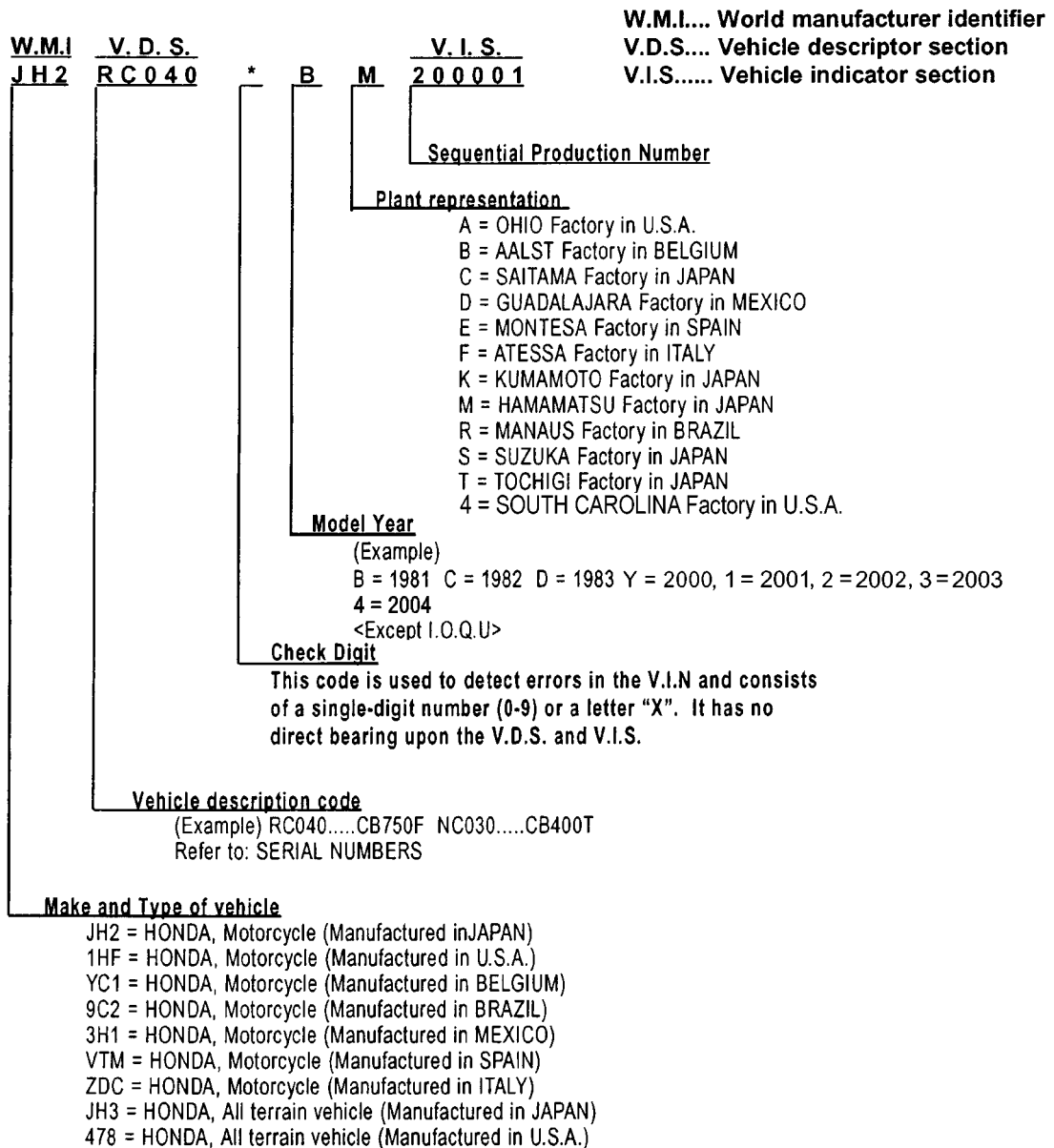
SERIAL NUMBERS

Models and applicable serial numbers

Models and applicable serial numbers given in this parts catalog can be identified as follows.

Model	Area Code	Engine Serial No.	Frame Serial No.	Carburetor Serial No.
CRF250X'04	A	ME11E-5000001~	JH2ME110*4K000001~	FCR02A A
CRF250X'04	AC	ME11E-5000001~	JH2ME111*4K000001~	FCR03A A

CONSTRUCTION OF VEHICLE IDENTIFICATION NUMBER



Any change or modification of parts is directly related to the V.D.S. and V.I.S.
 A V.I.S. number will appear in the "Serial No." column of the Parts Catalog if a part is changed or modified.

COMMENT:

This example is generic and applies to 1981 and newer vehicles. 1980 models and prior are referred to as "FRAME NUMBERS" and the construction is designed by using the model designation or code followed by a sequential number.

BULK HOSE PART NUMBER PATTERN

Construction of Fuel and Vacuum Hose Part Number

Example: 9 5 0 0 1 - 7 5 0 0 1 - 4 0 M

Roll Hose

All roll hose part numbers have an "M" in this position

Appearance Code

Fuel Hose:

- 2 = Red, braided exterior
- 3 = Red
- 4 = Ash Gray with red stripe
- 5 = Black, braided interior
- 6 = Black

Vinyl Hose:

- 1 = Ash Gray
- 2 = Black
- 3 = Light Red
- 6 = Light Red
- 7 = Pale Black

Vacuum Hose:

- 1 = Ash Gray
- 2 = Ash Gray
- 3 = Black
- 5 = Black

Length

Cut Hose length is in *Millimeters (mm)*

Bulk Hose length is in *Meters (M)*

Inside Diameter

Fuel and Vacuum Hose

- | | |
|-----------------------|------------------------------|
| 35 = 3.5 mm | 11 = 11 mm |
| 45 = 4.5 mm | 91 = 12 (outside dia. 15) mm |
| 50 = 5.0 mm | 92 = 12 (outside dia. 16) mm |
| 55 = 5.3 mm or 5.5 mm | 12 = 12 (outside dia. 17) mm |
| 65 = 6.5 mm | 14 = 14 mm |
| 70 = 7.0 mm | 17 = 17 mm |
| 75 = 7.3 mm or 7.5 mm | |
| 80 = 8.0 mm | |

ID./OD. Code : Vinyl Hose

- | | | |
|--------------------------|----------------------------|----------------------------|
| 01 = ID. 2.9, OD. 6.8 mm | 14 = ID. 6.0, OD. 9.0 mm | 37 = ID. 11.0, OD. 15.0 mm |
| 03 = ID. 3.0, OD. 6.0 mm | 17 = ID. 7.0, OD. 9.0 mm | 38 = ID. 12.0, OD. 13.0 mm |
| 05 = ID. 3.5, OD. 6.5 mm | 19 = ID. 7.0, OD. 11.0 mm | 39 = ID. 12.0, OD. 14.0 mm |
| 07 = ID. 4.0, OD. 7.0 mm | 21 = ID. 8.0, OD. 9.0 mm | 40 = ID. 12.0, OD. 16.0 mm |
| 08 = ID. 4.5, OD. 6.5 mm | 23 = ID. 8.0, OD. 12.0 mm | 43 = ID. 13.0, OD. 15.0 mm |
| 09 = ID. 4.5, OD. 8.0 mm | 25 = ID. 9.0, OD. 11.0 mm | 45 = ID. 14.0, OD. 18.0 mm |
| 12 = ID. 5.0, OD. 7.0 mm | 27 = ID. 9.0, OD. 13.0 mm | 50 = ID. 16.0, OD. 19.0 mm |
| 10 = ID. 5.0, OD. 8.0 mm | 33 = ID. 10.0, OD. 14.0 mm | 55 = ID. 17.5, OD. 20.5 mm |
| 11 = ID. 5.0, OD. 9.0 mm | 36 = ID. 11.0, OD. 13.0 mm | 60 = ID. 22.0, OD. 27.0 mm |

Hose Type:

- 1 = Fuel Hose
- 3 = Vinyl Hose
- 5 = Vacuum Hose

CAUTION: Never use vacuum / or vinyl hose in place of fuel hose or vice versa

MASTER INDEX

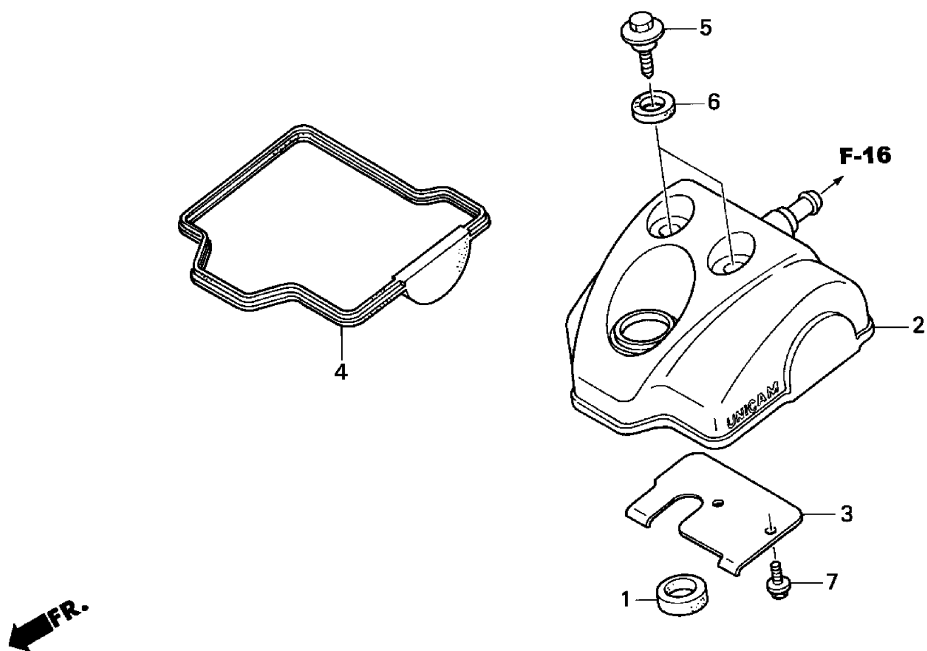
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ENGINE SECTION

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CYLINDER HEAD COVER



KSC4-E0100

KSC4E0100

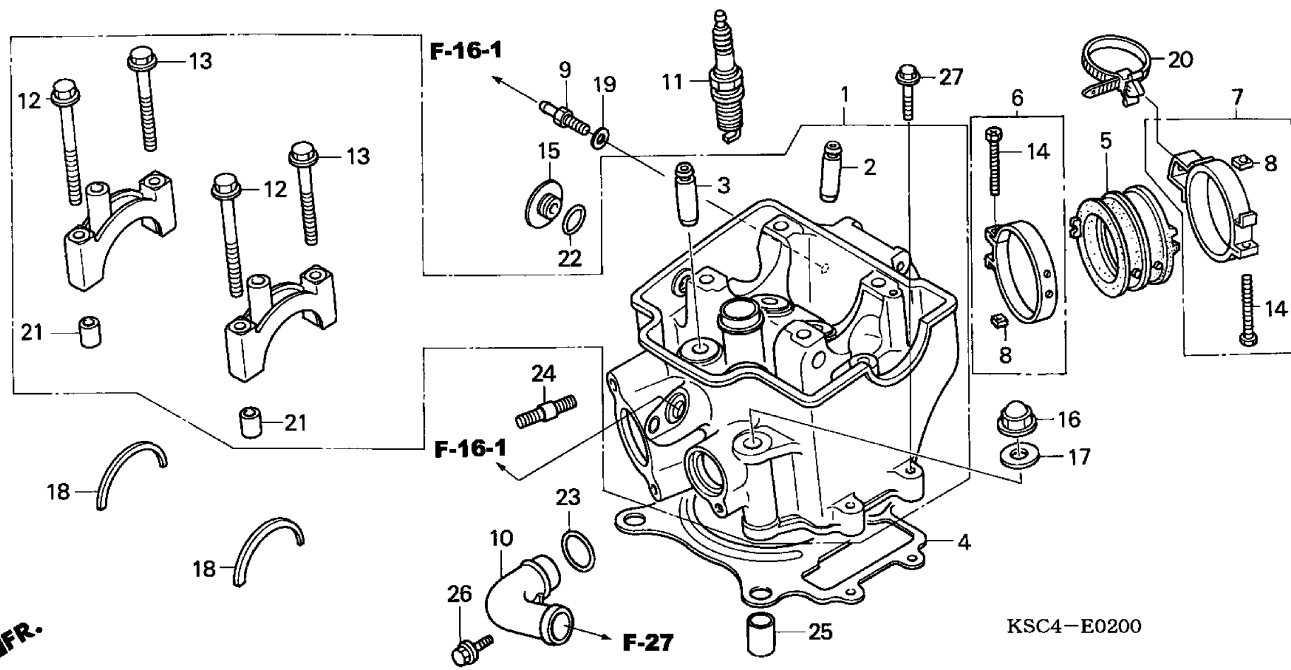
4 =CRF250X'04

E-1

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	SEAL, RING	-----	-----		1	12226-MEB-670	6842496
2	COVER, CYLINDER HEAD	-----	-----		1	12310-KRN-670	7605629
3	PLATE, BREATHER.....	-----	-----		1	12316-KRN-670	7605637
4	GASKET, HEAD COVER	-----	-----		1	12391-KRN-670	7605645
5	BOLT, HEAD COVER.....	-----	-----		2	90017-MY9-790	5427810
6	RUBBER, SETTING	-----	-----		2	90543-MV9-670	3699139
7	BOLT, FLANGE (6X12)	-----	-----		2	96300-06012-00	1829878

CYLINDER HEAD



KSC4-E0200

KSC4E0200

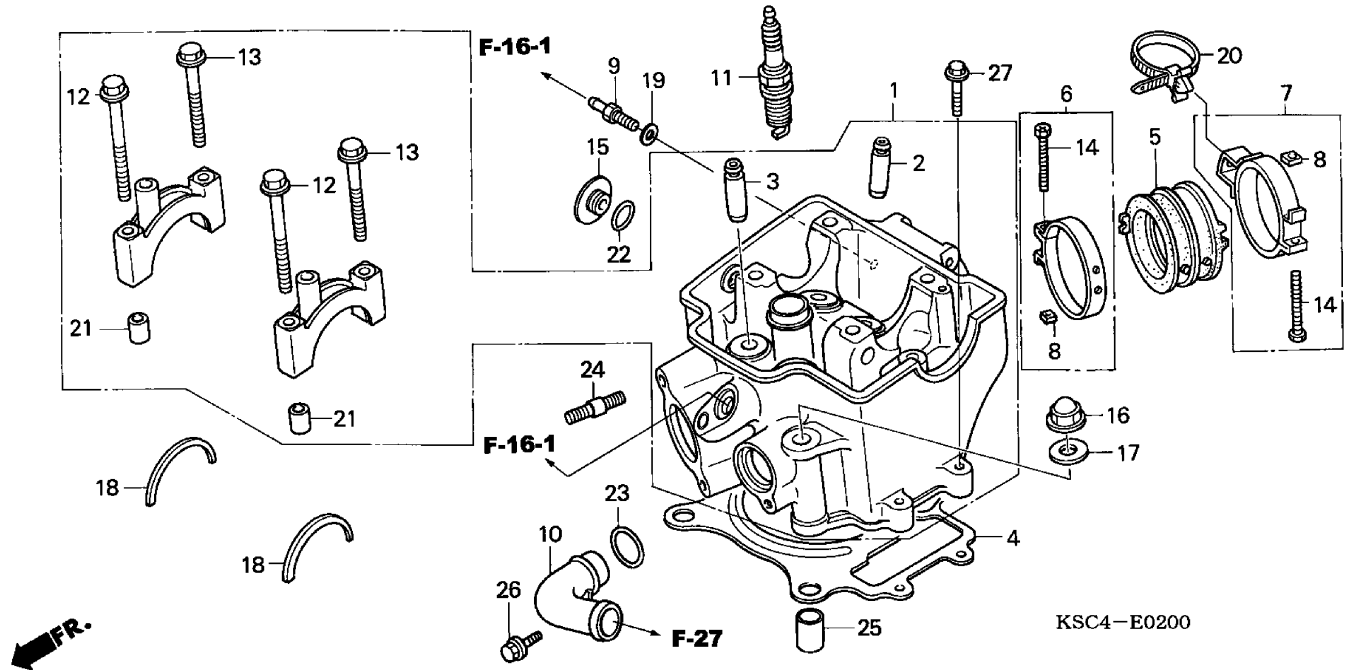
4 =CRF250X'04

E-2

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	CYLINDER HEAD ASSY.....	-----	-----	A	1	12010-KRN-671	7656424
	CYLINDER HEAD ASSY.....	-----	-----	AC	1	12010-KSC-770	7659147
2	GUIDE, VALVE (OS)	-----	-----		2	12204-KRN-P00	7605595
3	GUIDE, EX. VALVE (OS)	-----	-----		2	12205-KRN-P00	7605603
4	GASKET, CYLINDER HEAD	-----	-----		1	12251-KRN-671	7605611
5	INSULATOR, CARBURETOR	-----	-----		1	16211-KRN-670	7606072
6	BAND, INSULATOR.....	-----	-----		1	16218-KSC-670	7659170
7	BAND B, INSULATOR	-----	-----		1	16218-MCJ-000	6393698
8	NUT, SQUARE (5MM)	-----	-----		2	16222-MV4-300	3694882
9	JOINT, BOOST.....	-----	-----	AC	1	17113-KSC-670	7656572
10	PIPE, WATER.....	-----	-----		1	19523-MEB-670	6844963
11	SPARK PLUG (IMR8C-9H) (NGK)	-----	-----		1	31911-MBW-E11	7050990
	SPARK PLUG (IMR9C-9H)	-----	-----		(1)	31912-MBW-E11	6846034
	SPARK PLUG (VUH24D) (DENSO).....	-----	-----		1	31921-MBW-E12	7051006
	SPARK PLUG (VUH27D) (DENSO).....	-----	-----		(1)	31922-MBW-E12	7051014
12	BOLT, FLANGE (7X60)	-----	-----		2	90001-KRN-670	7607336
13	BOLT, FLANGE (7X50)	-----	-----		2	90002-KRN-670	7607344
14	BOLT, RECESSED (5X28).....	-----	-----		2	90005-MCJ-000	6852297

CYLINDER HEAD



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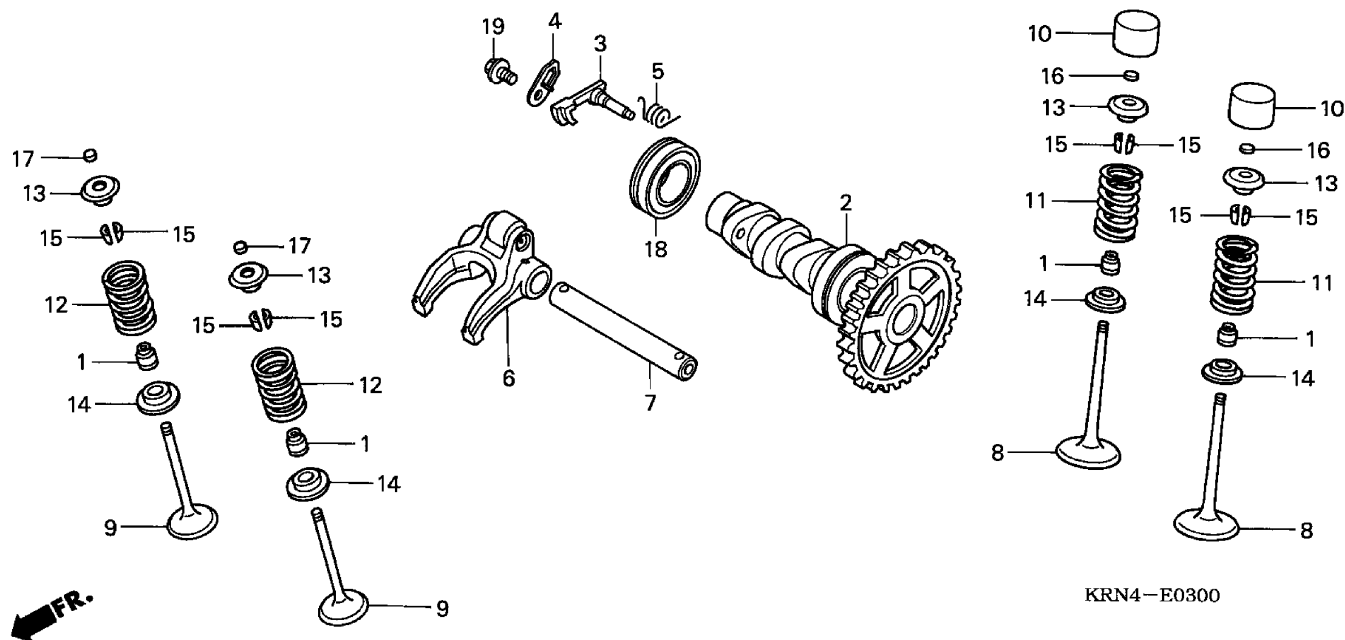
4 =CRF250X'04

E-2

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
15	CAP (14MM).....		1	90084-MEN-670	7532948
16	NUT, CAP (9MM)		4	90232-MB6-680	2072841
17	WASHER, PLAIN (9MM)		4	90401-KRN-670	7607435
18	WASHER, CAMSHAFT THRUST.....		2	90446-KRN-670	7607443
19	WASHER, SEALING (5MM).....	AC	1	90452-323-000	0255224
20	STRAP, CABLE (118MM) *NH1L* (BLACK)		1	90672-SA0-003	1170653
21	PIN, DOWEL (9X14).....		4	90701-MR7-000	3453677
22	O-RING (13.8X2.5).....		1	91303-377-000	0499525
23	O-RING (19X3) (NOK)		1	91312-KE7-003	1768720
24	BOLT, STUD (8X22).....		2	92900-08022-0B	1411610
25	PIN A, DOWEL (12X20)		2	94301-12200	0165324
26	BOLT, FLANGE (6X14)		1	96001-06014-00	2154672
27	BOLT, FLANGE (6X28)		2	96001-06028-00	2106003

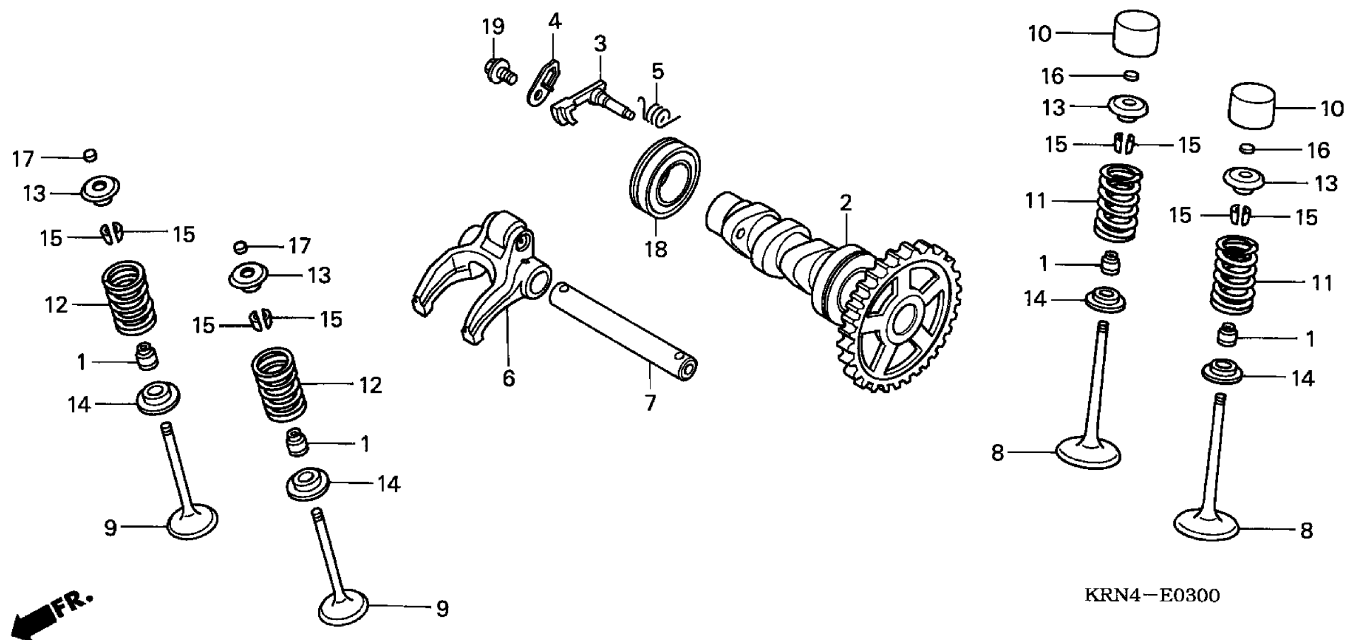
CAMSHAFT • VALVE



KRN4E0300

4 =CRF250X'04	E-3						
	Engine Serial Number						
Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	SEAL, VALVE STEM (NOK).....		4	12209-GB4-681	1905173
2	CAMSHAFT	A	1	14100-KSC-670	7656465
	CAMSHAFT	AC	1	14100-KSC-770	7656473
3	WEIGHT, DECOMPRESSION		1	14102-KRN-670	7605785
4	PLATE, WEIGHT SETTING		1	14105-KRN-670	7605793
5	SPRING, DECOMPRESSION		1	14106-KRN-670	7605801
6	ARM, EX. ROCKER		1	14440-KRN-670	7605827
7	SHAFT, EX. ROCKER ARM.....		1	14451-KRN-670	7605835
8	VALVE, IN.		2	14711-KRN-670	7605876
9	VALVE, EX.		2	14721-KRN-670	7605884
10	LIFTER, VALVE		2	14731-KRN-670	7605892
11	SPRING, IN. VALVE.....		2	14751-KRN-670	7605900
12	SPRING, EX. VALVE		2	14761-KRN-670	7605918
13	RETAINER, VALVE SPRING		4	14771-KRN-670	7605926
14	SEAT, VALVE SPRING		4	14775-KRN-670	7605934
15	COTTER, VALVE		8	14781-MAT-000	5212840
16	SHIM, TAPPET (1.200)		2	14901-KT7-013	4064283
	SHIM, TAPPET (1.225)		2	14902-KT7-013	4105565

CAMSHAFT • VALVE



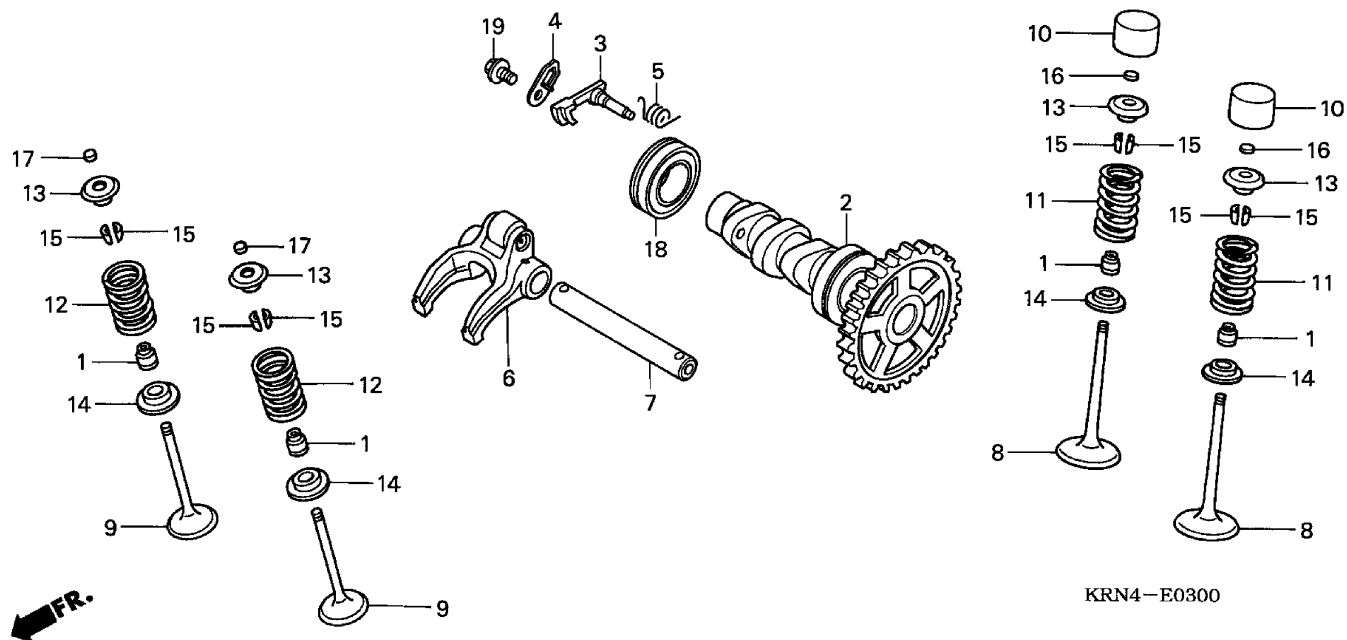
KRN4E0300

4 =CRF250X'04	E-3						
	Engine Serial Number						
Ref	Description	From	To	AREA	QTY	Part Number	H/C
16	SHIM, TAPPET (1.250)	-----	-----		2	14903-KT7-013	4105573
	SHIM, TAPPET (1.275)	-----	-----		2	14904-KT7-013	4105581
	SHIM, TAPPET (1.300)	-----	-----		2	14905-KT7-013	4105599
	SHIM, TAPPET (1.325)	-----	-----		2	14906-KT7-013	4105607
	SHIM, TAPPET (1.350)	-----	-----		2	14907-KT7-013	4105615
	SHIM, TAPPET (1.375)	-----	-----		2	14908-KT7-013	4105623
	SHIM, TAPPET (1.400)	-----	-----		2	14909-KT7-013	4105631
	SHIM, TAPPET (1.425)	-----	-----		2	14910-KT7-013	4105649
	SHIM, TAPPET (1.450)	-----	-----		2	14911-KT7-013	4105656
	SHIM, TAPPET (1.475)	-----	-----		2	14912-KT7-013	4105664
	SHIM, TAPPET (1.500)	-----	-----		2	14913-KT7-013	4105672
	SHIM, TAPPET (1.525)	-----	-----		2	14914-KT7-013	4105680
	SHIM, TAPPET (1.550)	-----	-----		2	14915-KT7-013	4105698
	SHIM, TAPPET (1.575)	-----	-----		2	14916-KT7-013	4105706
	SHIM, TAPPET (1.600)	-----	-----		2	14917-KT7-013	4105714
	SHIM, TAPPET (1.625)	-----	-----		2	14918-KT7-013	4105722
	SHIM, TAPPET (1.650)	-----	-----		2	14919-KT7-013	4105730
	SHIM, TAPPET (1.675)	-----	-----		2	14920-KT7-013	4105748

CAMSHAFT • VALVE

4 =CRF250X'04		E-3					
		Engine Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
16	SHIM, TAPPET (1.700)	-----	-----		2	14921-KT7-013	4105755
	SHIM, TAPPET (1.725)	-----	-----		2	14922-KT7-013	4105763
	SHIM, TAPPET (1.750)	-----	-----		2	14923-KT7-013	4105771
	SHIM, TAPPET (1.775)	-----	-----		2	14924-KT7-013	4105789
	SHIM, TAPPET (1.800)	-----	-----		2	14925-KT7-013	4105797
	SHIM, TAPPET (1.825)	-----	-----		2	14926-KT7-013	4105805
	SHIM, TAPPET (1.850)	-----	-----		2	14927-KT7-013	4105813
	SHIM, TAPPET (1.875)	-----	-----		2	14928-KT7-013	4105821
	SHIM, TAPPET (1.900)	-----	-----		2	14929-KT7-013	4105839
	SHIM, TAPPET (1.925)	-----	-----		2	14930-KT7-013	4105847
	SHIM, TAPPET (1.950)	-----	-----		2	14931-KT7-013	4105854
	SHIM, TAPPET (1.975)	-----	-----		2	14932-KT7-013	4105862
	SHIM, TAPPET (2.000)	-----	-----		2	14933-KT7-013	4105870
	SHIM, TAPPET (2.025)	-----	-----		2	14934-KT7-013	4105888
	SHIM, TAPPET (2.050)	-----	-----		2	14935-KT7-013	4105896
	SHIM, TAPPET (2.075)	-----	-----		2	14936-KT7-013	4105904
	SHIM, TAPPET (2.100)	-----	-----		2	14937-KT7-013	4105912
	SHIM, TAPPET (2.125)	-----	-----		2	14938-KT7-013	4105920
	SHIM, TAPPET (2.150)	-----	-----		2	14939-KT7-013	4105938
	SHIM, TAPPET (2.175)	-----	-----		2	14940-KT7-013	4105946
	SHIM, TAPPET (2.200)	-----	-----		2	14941-KT7-013	4105953
	SHIM, TAPPET (2.225)	-----	-----		2	14942-KT7-013	4105961
	SHIM, TAPPET (2.250)	-----	-----		2	14943-KT7-013	4105979
	SHIM, TAPPET (2.275)	-----	-----		2	14944-KT7-013	4105987
	SHIM, TAPPET (2.300)	-----	-----		2	14945-KT7-013	4105995
	SHIM, TAPPET (2.325)	-----	-----		2	14946-KT7-013	4106001
	SHIM, TAPPET (2.350)	-----	-----		2	14947-KT7-013	4106019
	SHIM, TAPPET (2.375)	-----	-----		2	14948-KT7-013	4106027
	SHIM, TAPPET (2.400)	-----	-----		2	14949-KT7-013	4106035
	SHIM, TAPPET (2.425)	-----	-----		2	14950-KT7-013	4106043
	SHIM, TAPPET (2.450)	-----	-----		2	14951-KT7-013	4106050
17	SHIM, TAPPET (1.200)	-----	-----		2	14901-KT7-013	4064283
	SHIM, TAPPET (1.225)	-----	-----		2	14902-KT7-013	4105565
	SHIM, TAPPET (1.250)	-----	-----		2	14903-KT7-013	4105573

CAMSHAFT • VALVE



KRN4E0300

4 =CRF250X'04

E-3

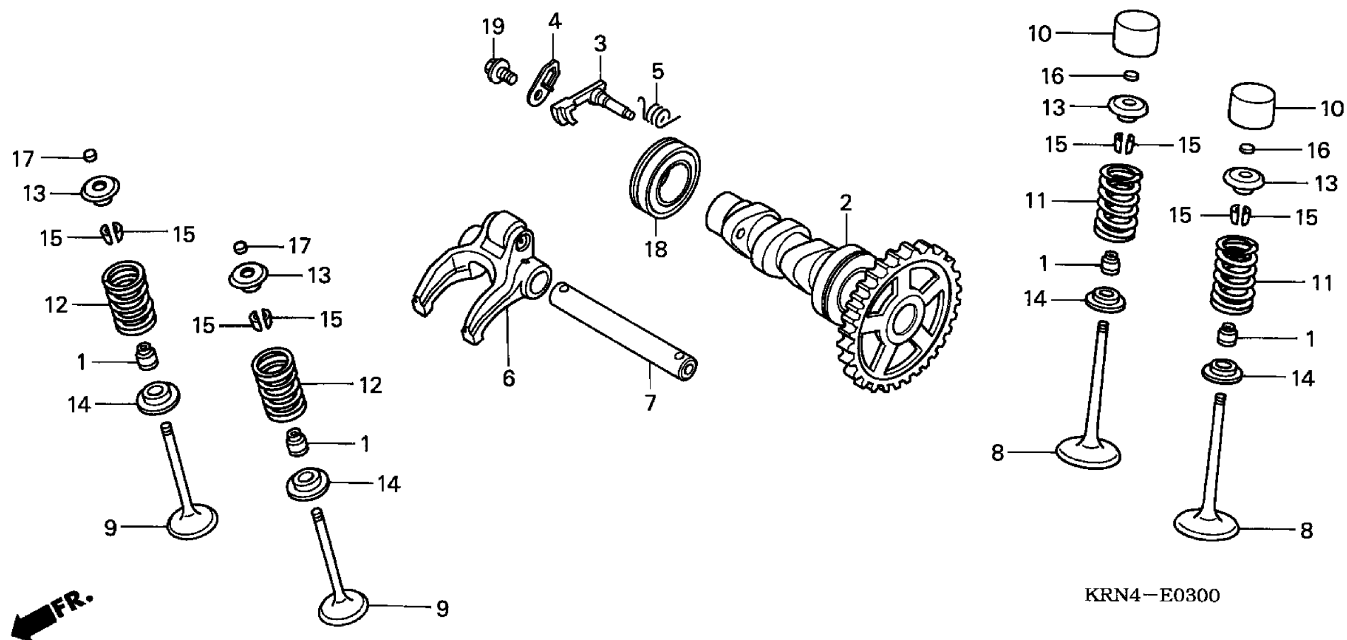
Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
17	SHIM, TAPPET (1.275)	-----	-----		2	14904-KT7-013	4105581
	SHIM, TAPPET (1.300)	-----	-----		2	14905-KT7-013	4105599
	SHIM, TAPPET (1.325)	-----	-----		2	14906-KT7-013	4105607
	SHIM, TAPPET (1.350)	-----	-----		2	14907-KT7-013	4105615
	SHIM, TAPPET (1.375)	-----	-----		2	14908-KT7-013	4105623
	SHIM, TAPPET (1.400)	-----	-----		2	14909-KT7-013	4105631
	SHIM, TAPPET (1.425)	-----	-----		2	14910-KT7-013	4105649
	SHIM, TAPPET (1.450)	-----	-----		2	14911-KT7-013	4105656
	SHIM, TAPPET (1.475)	-----	-----		2	14912-KT7-013	4105664
	SHIM, TAPPET (1.500)	-----	-----		2	14913-KT7-013	4105672
	SHIM, TAPPET (1.525)	-----	-----		2	14914-KT7-013	4105680
	SHIM, TAPPET (1.550)	-----	-----		2	14915-KT7-013	4105698
	SHIM, TAPPET (1.575)	-----	-----		2	14916-KT7-013	4105706
	SHIM, TAPPET (1.600)	-----	-----		2	14917-KT7-013	4105714
	SHIM, TAPPET (1.625)	-----	-----		2	14918-KT7-013	4105722
	SHIM, TAPPET (1.650)	-----	-----		2	14919-KT7-013	4105730
	SHIM, TAPPET (1.675)	-----	-----		2	14920-KT7-013	4105748
	SHIM, TAPPET (1.700)	-----	-----		2	14921-KT7-013	4105755

CAMSHAFT • VALVE

4 =CRF250X'04		E-3					
		Engine Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
17	SHIM, TAPPET (1.725)	-----	-----		2	14922-KT7-013	4105763
	SHIM, TAPPET (1.750)	-----	-----		2	14923-KT7-013	4105771
	SHIM, TAPPET (1.775)	-----	-----		2	14924-KT7-013	4105789
	SHIM, TAPPET (1.800)	-----	-----		2	14925-KT7-013	4105797
	SHIM, TAPPET (1.825)	-----	-----		2	14926-KT7-013	4105805
	SHIM, TAPPET (1.850)	-----	-----		2	14927-KT7-013	4105813
	SHIM, TAPPET (1.875)	-----	-----		2	14928-KT7-013	4105821
	SHIM, TAPPET (1.900)	-----	-----		2	14929-KT7-013	4105839
	SHIM, TAPPET (1.925)	-----	-----		2	14930-KT7-013	4105847
	SHIM, TAPPET (1.950)	-----	-----		2	14931-KT7-013	4105854
	SHIM, TAPPET (1.975)	-----	-----		2	14932-KT7-013	4105862
	SHIM, TAPPET (2.000)	-----	-----		2	14933-KT7-013	4105870
	SHIM, TAPPET (2.025)	-----	-----		2	14934-KT7-013	4105888
	SHIM, TAPPET (2.050)	-----	-----		2	14935-KT7-013	4105896
	SHIM, TAPPET (2.075)	-----	-----		2	14936-KT7-013	4105904
	SHIM, TAPPET (2.100)	-----	-----		2	14937-KT7-013	4105912
	SHIM, TAPPET (2.125)	-----	-----		2	14938-KT7-013	4105920
	SHIM, TAPPET (2.150)	-----	-----		2	14939-KT7-013	4105938
	SHIM, TAPPET (2.175)	-----	-----		2	14940-KT7-013	4105946
	SHIM, TAPPET (2.200)	-----	-----		2	14941-KT7-013	4105953
	SHIM, TAPPET (2.225)	-----	-----		2	14942-KT7-013	4105961
	SHIM, TAPPET (2.250)	-----	-----		2	14943-KT7-013	4105979
	SHIM, TAPPET (2.275)	-----	-----		2	14944-KT7-013	4105987
	SHIM, TAPPET (2.300)	-----	-----		2	14945-KT7-013	4105995
	SHIM, TAPPET (2.325)	-----	-----		2	14946-KT7-013	4106001
	SHIM, TAPPET (2.350)	-----	-----		2	14947-KT7-013	4106019
	SHIM, TAPPET (2.375)	-----	-----		2	14948-KT7-013	4106027
	SHIM, TAPPET (2.400)	-----	-----		2	14949-KT7-013	4106035
	SHIM, TAPPET (2.425)	-----	-----		2	14950-KT7-013	4106043
	SHIM, TAPPET (2.450)	-----	-----		2	14951-KT7-013	4106050
	SHIM, TAPPET (2.475)	-----	-----		2	14952-KT7-013	4106068
	SHIM, TAPPET (2.500)	-----	-----		2	14953-KT7-013	4106076
	SHIM, TAPPET (2.525)	-----	-----		2	14954-KT7-013	4106084
	SHIM, TAPPET (2.550)	-----	-----		2	14955-KT7-013	4106092

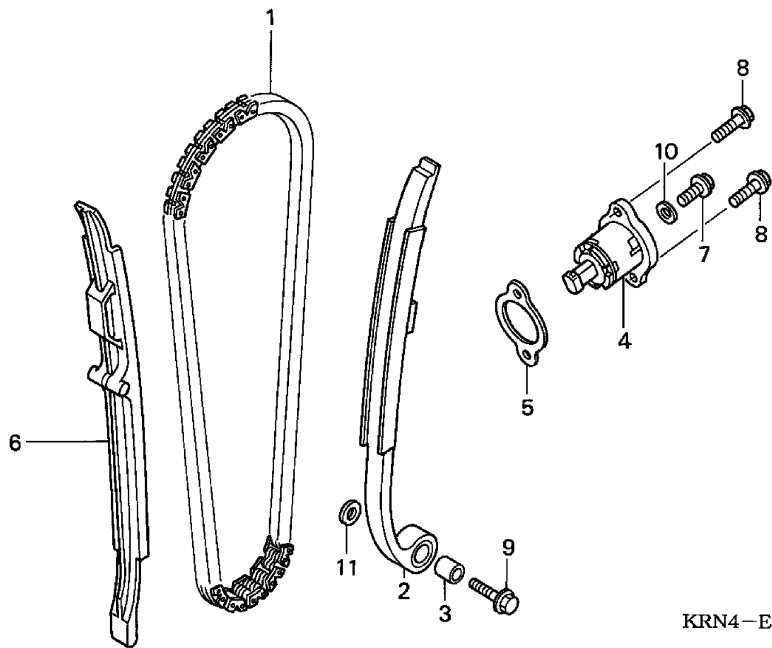
CAMSHAFT • VALVE



KRN4E0300

4 =CRF250X'04	E-3						
	Engine Serial Number						
Ref	Description	From	To	AREA	QTY	Part Number	H/C
17	SHIM, TAPPET (2.575)	-----	-----		2	14956-KT7-013	4106100
	SHIM, TAPPET (2.600)	-----	-----		2	14957-KT7-013	4106118
	SHIM, TAPPET (2.625)	-----	-----		2	14958-KT7-013	4106126
	SHIM, TAPPET (2.650)	-----	-----		2	14959-KT7-013	4106134
	SHIM, TAPPET (2.675)	-----	-----		2	14960-KT7-013	4106142
	SHIM, TAPPET (2.700)	-----	-----		2	14961-KT7-013	4106159
	SHIM, TAPPET (2.725)	-----	-----		2	14962-KT7-013	4106167
	SHIM, TAPPET (2.750)	-----	-----		2	14963-KT7-013	4106175
	SHIM, TAPPET (2.775)	-----	-----		2	14964-KT7-013	4106183
	SHIM, TAPPET (2.800)	-----	-----		2	14965-KT7-013	4106191
	SHIM, TAPPET (2.825)	-----	-----		2	14966-KT7-013	3916574
	SHIM, TAPPET (2.850)	-----	-----		2	14967-KT7-013	3916590
	SHIM, TAPPET (2.875)	-----	-----		2	14968-KT7-013	3916608
	SHIM, TAPPET (2.900)	-----	-----		2	14969-KT7-013	4106209
18	BEARING, RADIAL BALL (6905)	-----	-----		1	91007-KRN-671	7607534
19	BOLT, FLANGE (6X12)	-----	-----		1	96001-06012-00	2105930

CAM CHAIN • TENSIONER



KRN4-E0400

KRN4E0400

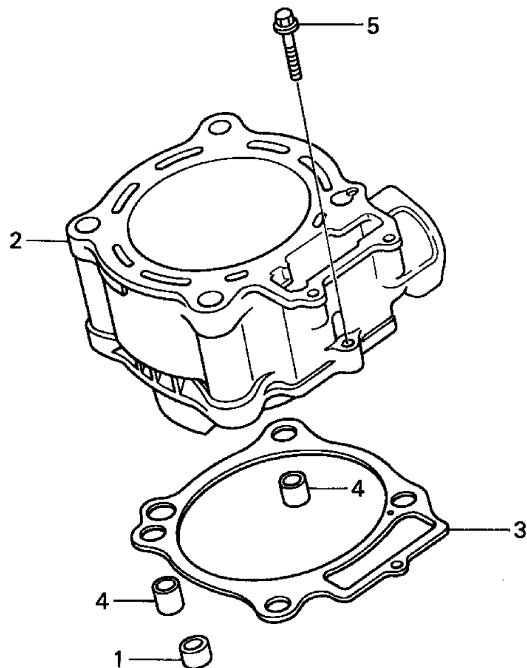
4 =CRF250X'04

E-4

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	CHAIN, CAM	-----	-----		1	14401-KRN-671	7605819
2	TENSIONER, CAM CHAIN.....	-----	-----		1	14510-KRN-670	7605843
3	COLLAR, TENSIONER (6X9).....	-----	-----		1	14515-KF0-000	1417070
4	LIFTER ASSY., TENSIONER.....	-----	-----		1	14520-KRN-670	7605850
5	GASKET, TENSIONER LIFTER.....	-----	-----		1	14560-MEN-671	7649171
6	GUIDE, CAM CHAIN	-----	-----		1	14620-KRN-670	7605868
7	BOLT, FLANGE (6X10) (NSHF).....	-----	-----		1	90004-GHB-600	4938304
8	BOLT, FLANGE (6X16) (NSHF).....	-----	-----		2	90004-GHB-630	4774154
9	BOLT, FLANGE (6X25)	-----	-----		1	90088-MEB-670	6914105
10	WASHER, SEALING (6MM).....	-----	-----		1	90442-397-000	0687616
11	WASHER, SPECIAL (6MM)	-----	-----		1	90482-567-000	0546895
	WASHER (18MM).....	-----	-----		1	90581-701-000	0173823
	WASHER (18MM).....	-----	-----		1	90581-831-650	0166454

CYLINDER



KRN4-E0500

KRN4E0500

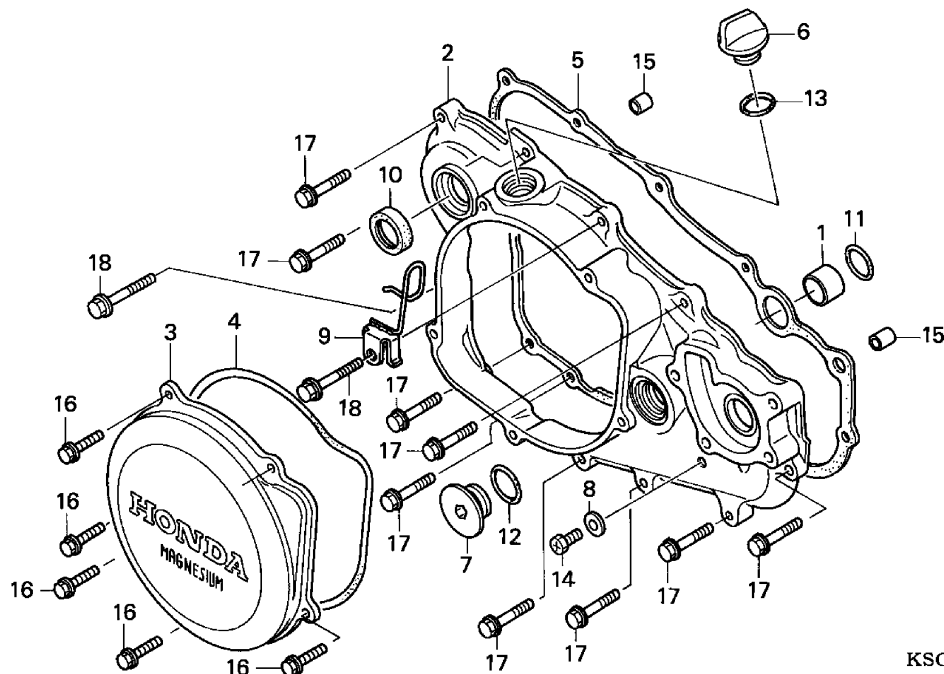
4 =CRF250X'04

E-5

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	COLLAR, WATER PASS (16MM)	-----	-----		1	11102-KRN-670	7605413
2	CYLINDER	-----	-----		1	12100-KRN-670	7605553
3	GASKET, CYLINDER.....	-----	-----		1	12191-KRN-671	7605579
4	PIN A, DOWEL (12X20)	-----	-----		2	94301-12200	0165324
5	BOLT, FLANGE (6X28)	-----	-----		1	96001-06028-00	2106003

R. CRANKCASE COVER



KSC4-E0600



KSC4E0600

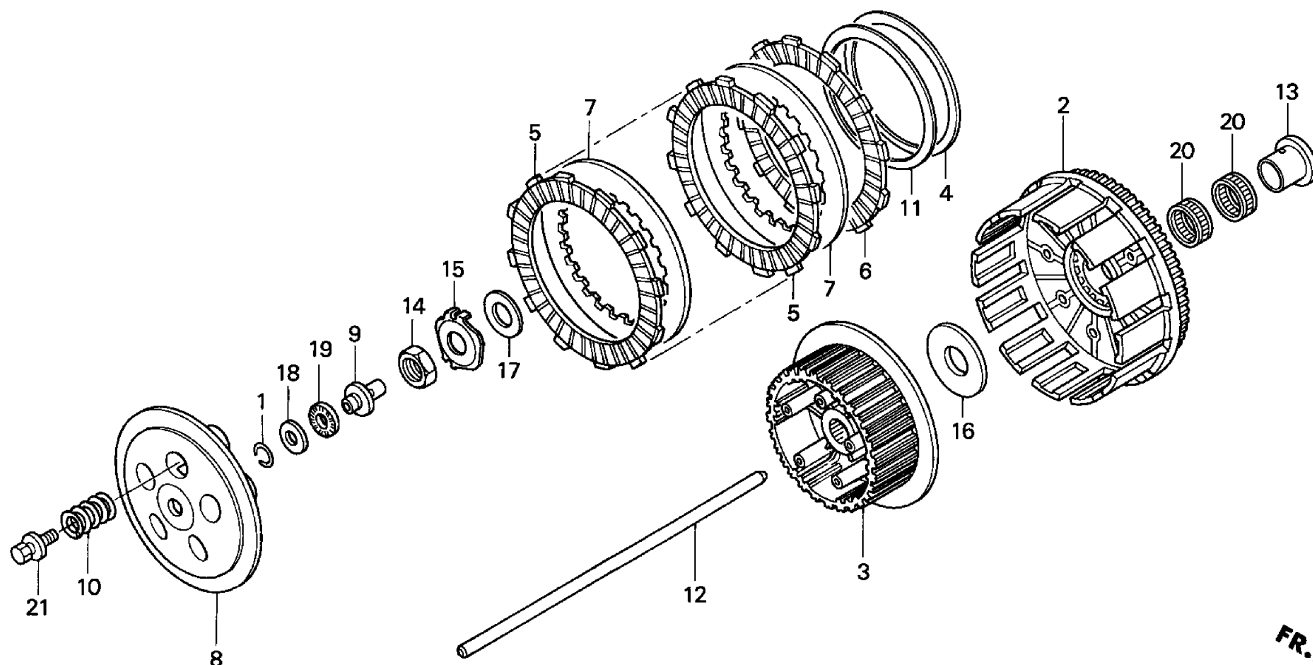
4 =CRF250X'04

E-6

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	COLLAR, WATER PASS (16MM)		1	11102-KRN-670	7605413
2	COVER, R. CRANKCASE		1	11331-KSC-670	7656408
3	COVER, CLUTCH		1	11351-KSC-670	7656416
4	GASKET, CLUTCH COVER.....		1	11352-KRN-671	7605512
5	GASKET, R. COVER		1	11394-KRN-670	7605520
6	CAP, OIL FILLER		1	15611-KA3-710	1352871
7	CAP (30MM).....		1	90087-KW3-000	2909075
8	WASHER, SEALING (6.5MM)		1	90463-ML7-000	2408680
9	GUIDE, CLUTCH CABLE		1	90510-KSC-670	7658263
10	OIL SEAL (16.5X25X5) (NOK)		1	91205-KA3-712	1354687
11	O-RING (15.8X2.4) (SHOWA)		1	91304-MJ0-003	1762210
12	O-RING (27X2.0)		1	91305-KF0-003	1761741
13	O-RING (11.9X2.2).....		1	91370-461-000	0911586
14	BOLT, SLOT (6X10).....		1	92301-06010-0A	2866853
15	PIN A, DOWEL (8X14)		2	94301-08140	0069310
16	BOLT, FLANGE (6X20)		5	96001-06020-00	2529154
17	BOLT, FLANGE (6X28)		9	96001-06028-00	2106003
18	BOLT, FLANGE (6X35)		2	96001-06035-00	2112209

CLUTCH



KSC4-E0700



KSC4E0700

4 =CRF250X'04

E-7

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	CLIP, PISTON PIN (10MM)		1	13115-147-000	0463380
2	CLUTCH OUTER		1	22100-KSC-670	7657018
3	CENTER, CLUTCH		1	22120-KSC-670	7657026
4	SEAT, JUDDER SPRING.....		1	22125-435-000	0788802
5	DISK A, CLUTCH FRICTION		7	22201-KSC-670	7657034
6	DISK B, CLUTCH FRICTION		1	22202-KSC-670	7657042
7	PLATE, CLUTCH		7	22321-KF0-770	2448538
8	PLATE, CLUTCH PRESSURE.....		1	22351-KZ4-A90	6266597
9	PLATE, CLUTCH LIFTER		1	22352-KZ4-A90	6266605
10	SPRING, CLUTCH		5	22401-KSC-670	7657059
11	SPRING, JUDDER		1	22402-435-000	0788810
12	ROD, CLUTCH LIFTER		1	22851-KZ3-J20	6271142
13	COLLAR, CLUTCH (OUTER).....		1	28237-KSC-670	7657448
14	NUT (18MM).....		1	90235-KA4-000	1028299
15	WASHER, LOCK (18MM).....		1	90441-KSC-670	7658248
16	WASHER, THRUST (20MM)		1	90456-KS6-000	2159564
17	WASHER (18X32X2)		1	90501-ML3-910	3226693
18	WASHER (12MM).....		1	90608-072-000	0229765

CLUTCH

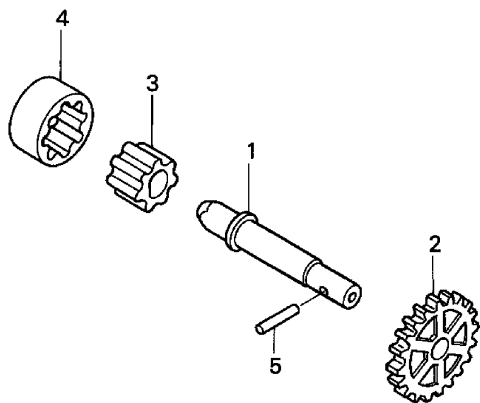
4 =CRF250X'04

E-7

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
19	BEARING, NEEDLE (12MM)	-----	-----		1	91001-147-003	1089549
	BEARING, NEEDLE (12MM) (TOMUSON)	-----	-----		1	91001-147-006	0465625
20	BEARING, NEEDLE (27X31X16.8)	-----	-----		2	91012-P68-003	7658305
21	BOLT-WASHER (6X20)	-----	-----		5	93404-06020-08	2410694

OIL PUMP

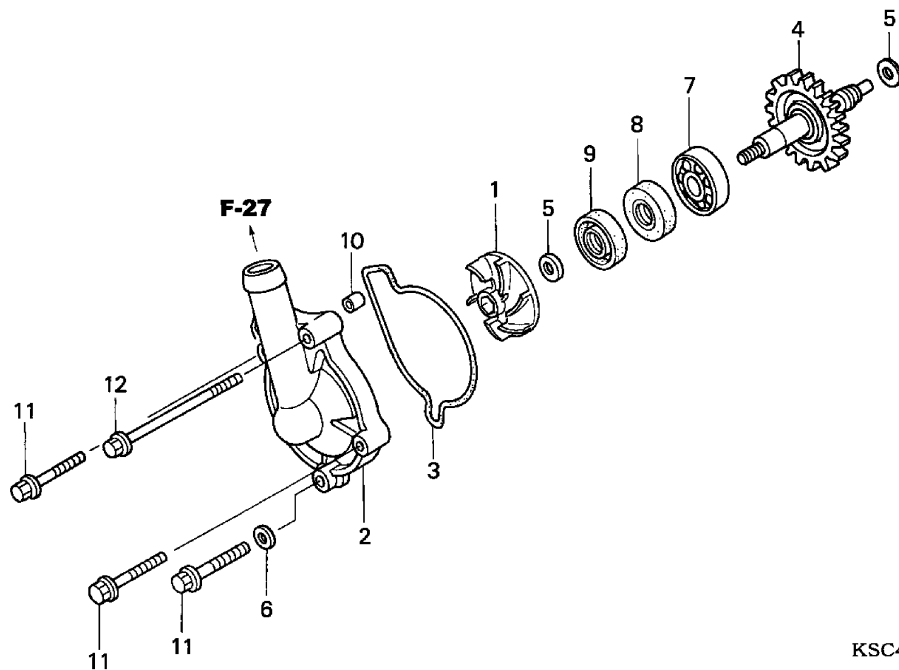


KRN4-E0800

KRN4E0800

4 =CRF250X'04		E-8					
		Engine Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	SHAFT, OIL PUMP	-----	-----		1	15111-KRN-670	7605942
2	GEAR, OIL PUMP DRIVEN (18T)	-----	-----		1	15133-KRN-670	7605959
3	ROTOR, OIL PUMP (INNER)	-----	-----		1	15331-324-000	0246652
4	ROTOR, OIL PUMP (OUTER)	-----	-----		1	15332-324-000	0246660
5	ROLLER (3X17.8)	-----	-----		1	96220-30178	1644160

WATER PUMP



KSC4-E0900



KSC4E0900

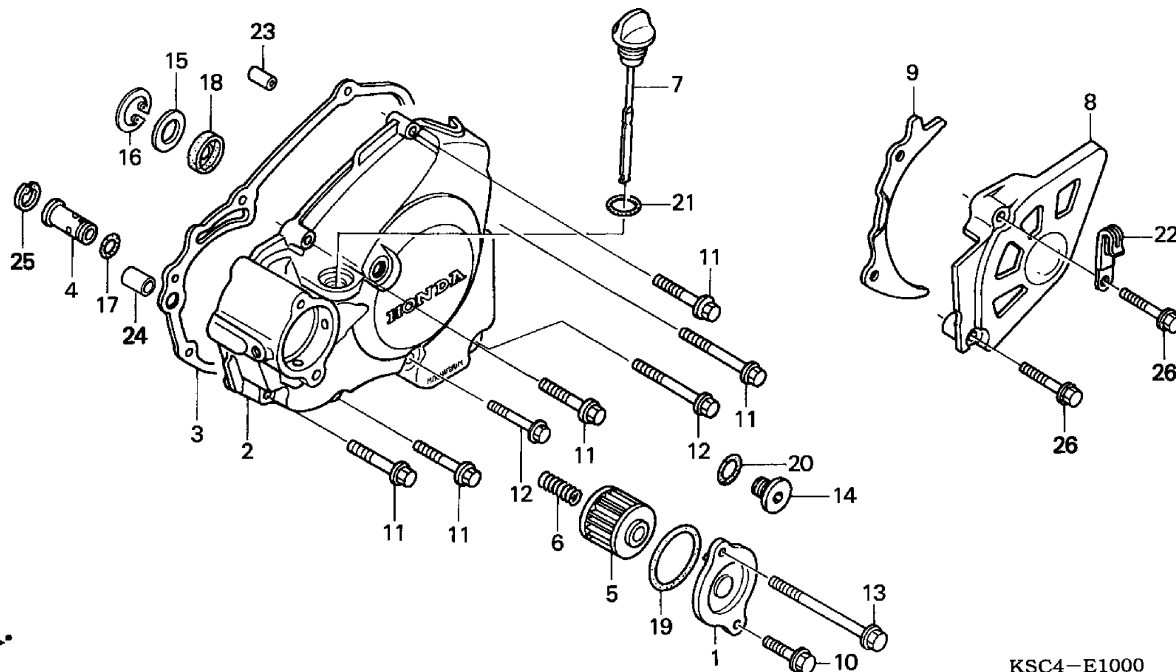
4 =CRF250X'04

E-9

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	IMPELLER, WATER PUMP	-----	-----		1	19215-KRN-670	7606460
2	COVER, WATER PUMP.....	-----	-----		1	19221-KRN-670	7606478
3	GASKET, WATER PUMP.....	-----	-----		1	19226-KRN-670	7606486
4	GEAR, WATER PUMP (22T)	-----	-----		1	19240-KSC-670	7656994
5	WASHER, SEALING (7MM).....	-----	-----		2	90447-KE1-000	1662956
6	WASHER, SEALING (6.5MM)	-----	-----		1	90463-ML7-000	2408680
7	BEARING, RADIAL BALL (12X28X7) (TOYO).....	-----	-----		1	91001-KA4-003	1043371
8	OIL SEAL (12X22X5)	-----	-----		1	91201-148-003	0665653
	OIL SEAL (12X22X5)	-----	-----		1	91201-965-000	1404771
9	SEAL, WATER PUMP	-----	-----		1	91211-KRN-671	7607559
10	PIN, DOWEL	-----	-----		1	91320-KE1-000	1806413
11	BOLT, FLANGE (6X28)	-----	-----		3	96001-06028-00	2106003
12	BOLT, FLANGE (6X85)	-----	-----		1	96001-06085-00	2552693

L. CRANKCASE COVER



KSC4-E1000

KSC4E1000

4 =CRF250X'04

E-10

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	COVER, OIL FILTER	-----	-----		1	11333-KRN-670	7605488
2	COVER, L. CRANKCASE.....	-----	-----		1	11340-KRN-670	7605496
3	GASKET, L. COVER	-----	-----		1	11395-KRN-670	7605538
4	VALVE ASSY., RELIEF	-----	-----		1	15220-MEB-770	7186406
5	FILTER, ENGINE OIL.....	-----	-----		1	15412-MEN-671	7530892
6	SPRING, OIL FILTER.....	-----	-----		1	15414-MEB-670	6843221
7	DIPSTICK, OIL	-----	-----		1	15650-KRN-670	7605975
8	COVER, DRIVE SPROCKET	-----	-----		1	23810-KSC-670	7657299
9	GUIDE, DRIVE CHAIN.....	-----	-----		1	23812-KSC-670	7657307
10	BOLT, FLANGE (6X16) (NSHF).....	-----	-----		1	90004-GHB-630	4774154
11	BOLT, FLANGE (6X32) (NSHF).....	-----	-----		5	90004-GHB-690	4774196
12	BOLT, FLANGE (6X40) (NSHF).....	-----	-----		2	90004-GHB-710	4774212
13	BOLT, FLANGE (6X75) (NSHF).....	-----	-----		1	90004-GHB-780	4822151
14	CAP (14MM).....	-----	-----		1	90084-MEN-670	7532948
15	WASHER, THRUST (13MM)	-----	-----		1	90451-459-770	1075894
16	CIRCLIP, SPECIAL (INNER) (24MM)	-----	-----		1	90602-MEB-670	6852594
17	O-RING (8.5X1.7).....	-----	-----		1	90751-GK1-003	1915149
18	OIL SEAL (10X21X5)	-----	-----		1	91204-KRN-671	7607542

L. CRANKCASE COVER

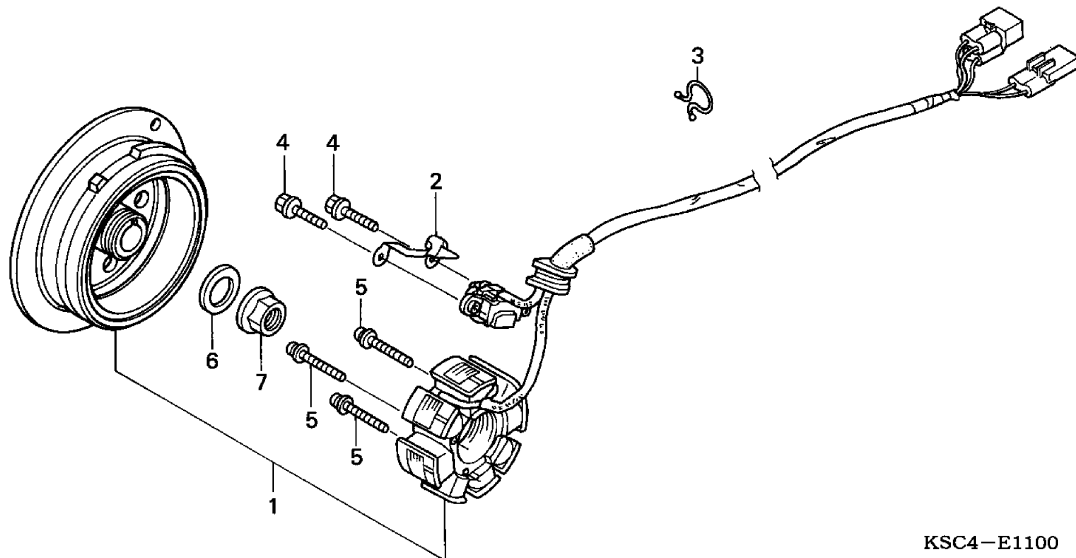
4 =CRF250X'04

E-10

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
19	O-RING (39.8X2.2) (ARAI)	-----	-----		1	91302-PA9-003	0896985
20	O-RING (13.8X2.5).....	-----	-----		1	91303-377-000	0499525
21	O-RING (18X3).....	-----	-----		1	91307-035-000	0174961
22	CLIP (6X20)	-----	-----		1	91410-679-000	0840215
23	PIN A, DOWEL (8X14)	-----	-----		1	94301-08140	0069310
24	PIN A, DOWEL (10X16)	-----	-----		1	94301-10160	0058206
25	CIRCLIP (INNER) (14MM)	-----	-----		1	94520-14000	0251835
26	BOLT, FLANGE (6X30)	-----	-----		2	96001-06030-07	4009569

GENERATOR



KSC4-E1100

KSC4E1100

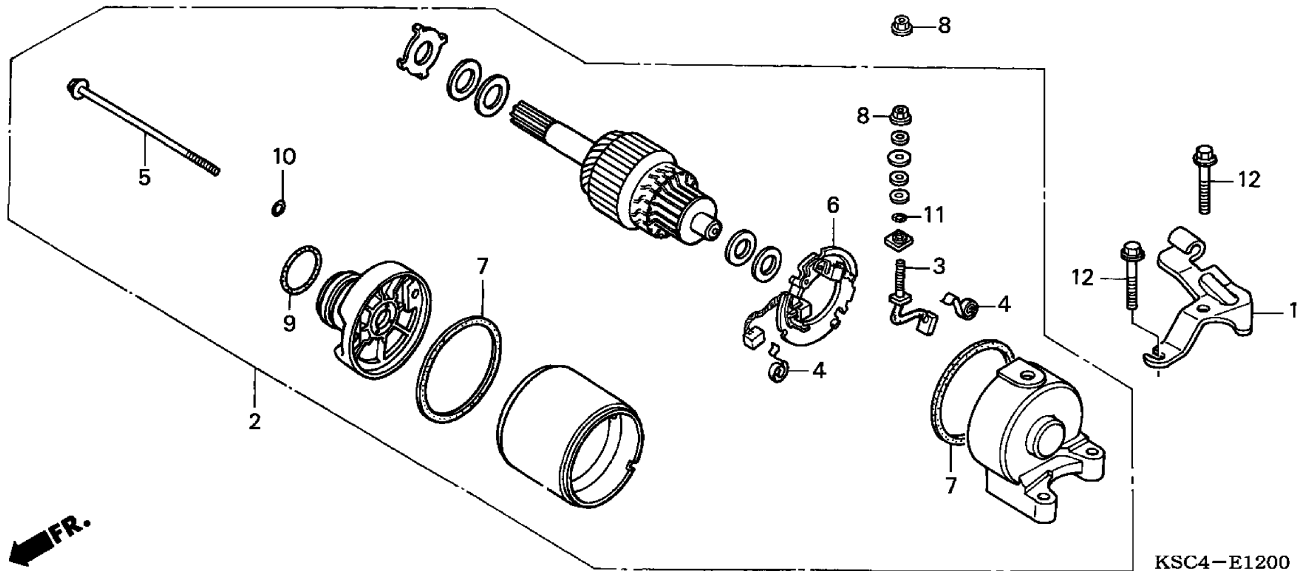
4 =CRF250X'04

E-11

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	ALTERNATOR ASSY., FLYWHEEL TYPE	-----	-----		1	31100-KSC-671	7657489
2	CLAMP, WIRE	-----	-----		1	32112-KRN-670	7606932
3	CLIP, PURSE LOCK.....	-----	-----		1	32171-GF9-621	5375456
4	BOLT, FLANGE (5X16)	-----	-----		2	90005-896-000	1420611
5	SCREW-WASHER (4X24)	-----	-----		3	90010-MEB-670	6852313
6	WASHER, PLAIN (12MM)	-----	-----		1	90437-611-000	0394403
7	NUT, FLANGE (12MM).....	-----	-----		1	94050-12000	0671123

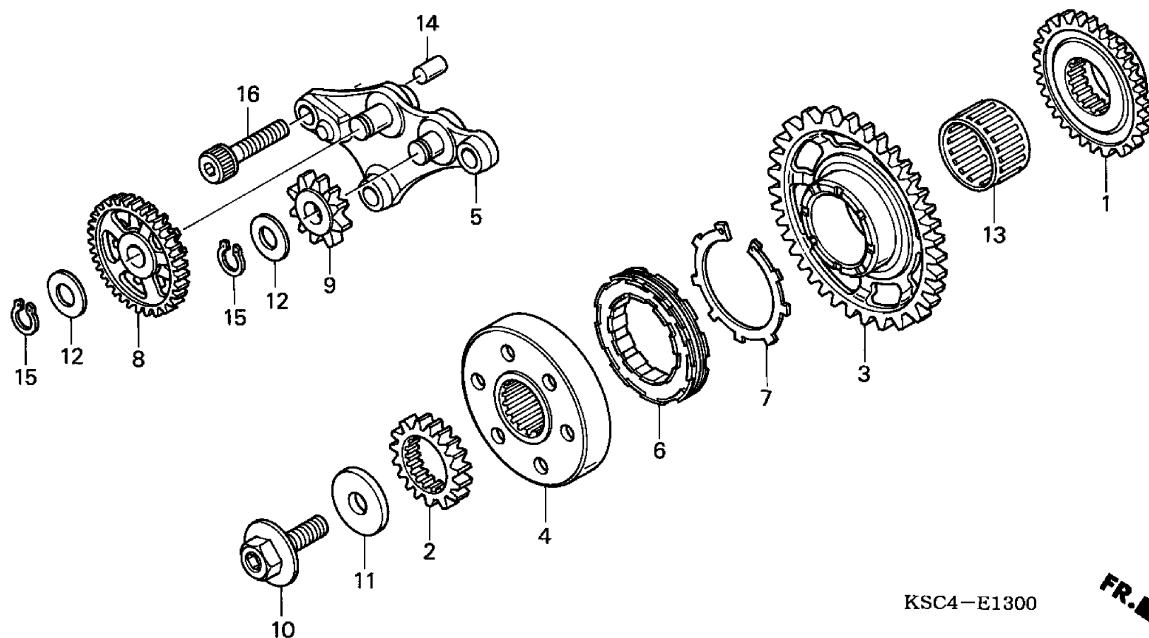
STARTING MOTOR



KSC4E1200

4 =CRF250X'04	E-12						
	Engine Serial Number						
Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	RECEIVER, CLUTCH CABLE	-----	-----		1	22838-KSC-670	7657075
2	MOTOR ASSY., STARTER	-----	-----		1	31200-KSC-671	7657505
3	TERMINAL SET, BRUSH.....	-----	-----		1	31201-MBE-008	6083083
4	SPRING, CARBON BRUSH.....	-----	-----		2	31204-KS5-901	2541969
5	BOLT, SETTING.....	-----	-----		2	31205-MBE-008	7318736
6	HOLDER SET, BRUSH	-----	-----		1	31206-MBE-008	6083109
7	RING.....	-----	-----		2	31207-MBE-008	6083117
8	NUT-WASHER (6MM)	-----	-----		2	90071-MB0-000	1243534
9	O-RING (24.4X3.1) (ARAI).....	-----	-----		1	91309-425-003	1113422
	O-RING (24.4X3.1).....	-----	-----		1	91312-MG7-003	2618221
10	O-RING.....	-----	-----		2	91320-MBE-008	6092456
11	O-RING.....	-----	-----		1	91320-MB0-000	1292184
12	BOLT, FLANGE (6X28)	-----	-----		2	96001-06028-00	2106003

STARTING CLUTCH

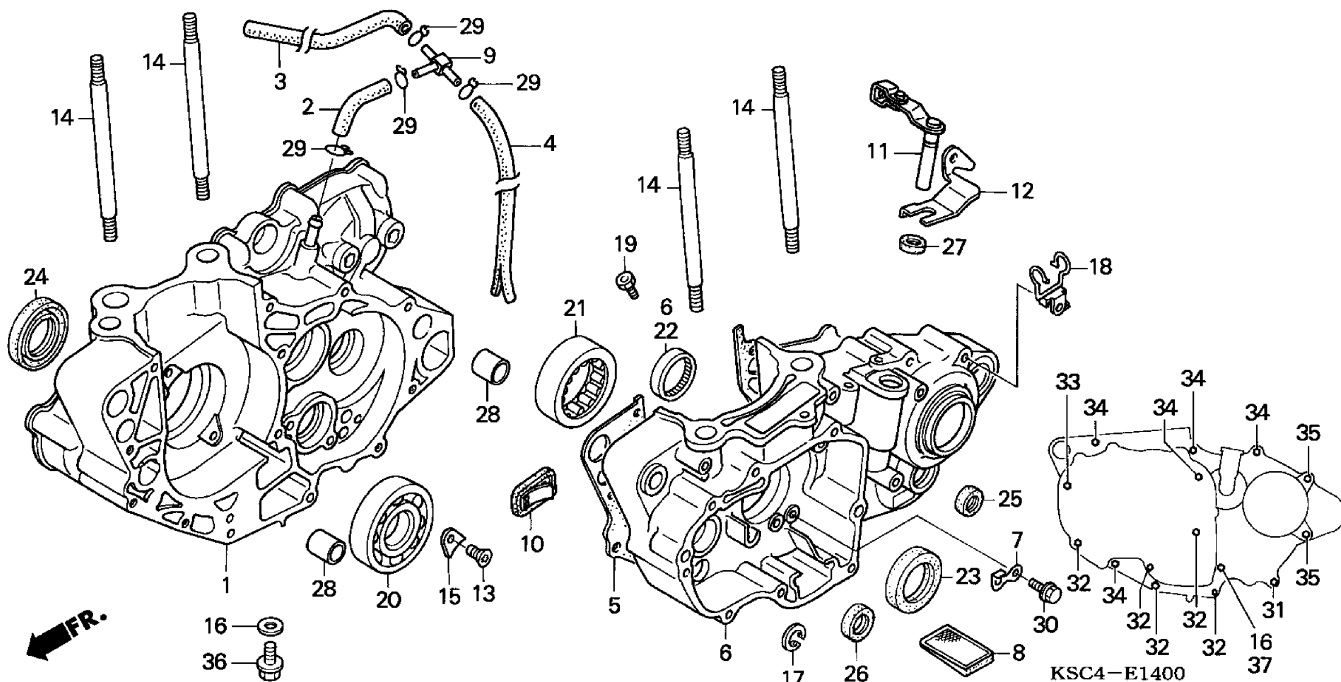


KSC4-E1300

KSC4E1300

4 =CRF250X'04		E-13					
		Engine Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	GEAR, BALANCER DRIVE (32T).....	-----	-----		1	13415-KRN-670	7605736
2	GEAR, PRIMARY DRIVE (18T)	-----	-----		1	23121-KSC-670	7657109
3	GEAR, STARTING DRIVEN (38T)	-----	-----		1	28110-KSC-670	7657372
4	CLUTCH OUTER, STARTING	-----	-----		1	28115-KSC-670	7657380
5	HOLDER, STARTER GEAR.....	-----	-----		1	28120-KSC-670	7657398
6	CLUTCH, ONE-WAY	-----	-----		1	28125-MT7-004	7657406
7	RING, FRICTION	-----	-----		1	28127-MS2-612	7318520
8	GEAR, STARTING REDUCTION	-----	-----		1	28131-KSC-670	7657414
9	GEAR, STARTING IDLE	-----	-----		1	28141-KSC-670	7657422
10	BOLT, SPECIAL (12X28)	-----	-----		1	90013-MEB-670	6852339
11	WASHER, PLAIN (12MM)	-----	-----		1	90402-KW6-960	6852545
12	WASHER, THRUST (12MM)	-----	-----		2	90452-166-600	0914150
13	BEARING, NEEDLE (30X37X20).....	-----	-----		1	91025-KT7-003	5820634
14	PIN C, DOWEL (8X14).....	-----	-----		1	94303-08140	0256800
15	CIRCLIP (OUTER) (12MM)	-----	-----		2	94510-12000	0112847
16	BOLT, SOCKET (8X28)	-----	-----		3	96600-08028-00	2920577

CRANKCASE



KSC4E1400

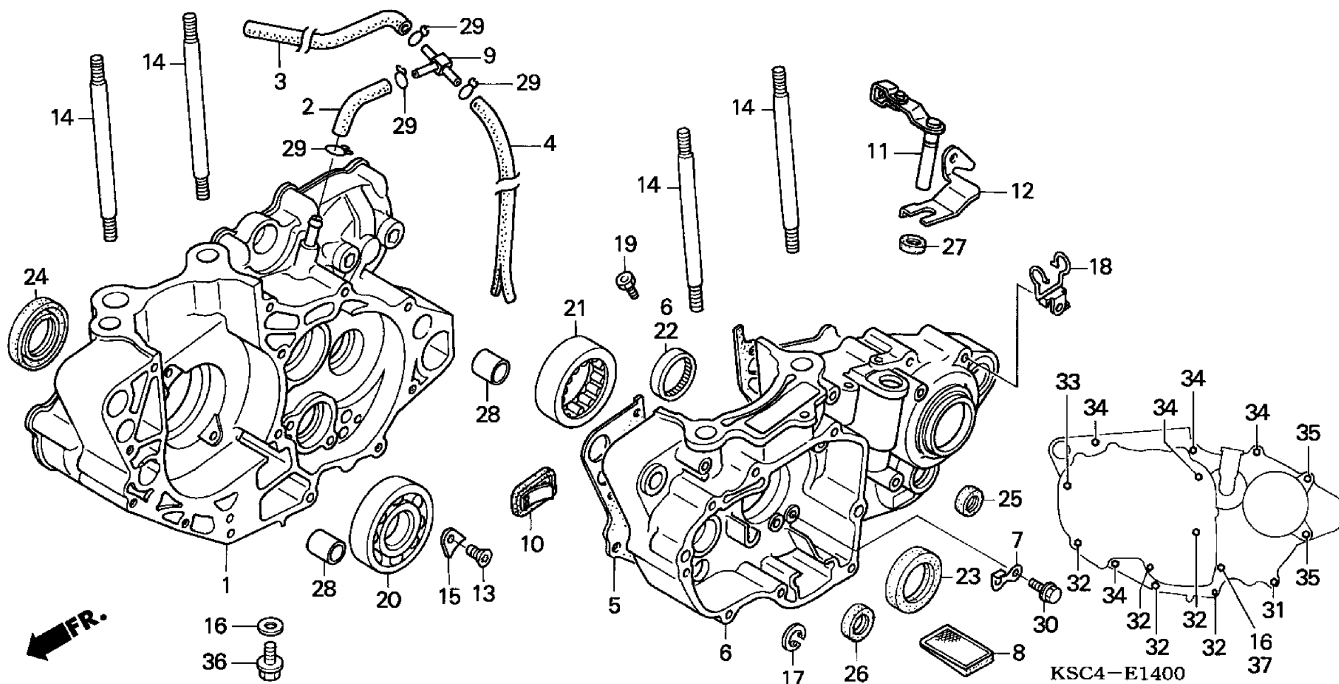
4 =CRF250X'04

E-14

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	CRANKCASE, R.		1	11100-KSC-670	7656358
2	TUBE A, BREATHER		1	11105-KSC-670	7656366
3	TUBE B, BREATHER		1	11107-KSC-670	7656374
4	TUBE C, BREATHER		1	11108-KSC-670	7656382
5	GASKET, CRANKCASE.....		1	11191-KRN-670	7605439
6	CRANKCASE, L.		1	11200-KSC-670	7656390
7	PLATE, CAM CHAIN GUIDE		1	11206-KRN-670	7605454
8	SCREEN, OIL FILTER		1	15421-KK0-000	1593714
9	JOINT (THREE-WAY)		1	16961-MCT-010	6958649
10	VALVE, REED		1	18601-MBW-003	6082036
11	LEVER, CLUTCH LIFTER		1	22810-KSC-670	7657067
12	PLATE, CLUTCH LEVER.....		1	22813-KRN-670	7606569
13	SCREW, SPECIAL FLAT (6X12)		2	90003-KRN-670	7649148
14	BOLT, STUD (10X135).....		4	90031-KRN-670	7607351
15	PLATE, BEARING HOLDER		2	90441-KRN-670	7649130
16	WASHER (8MM).....		2	90474-333-000	0290981
17	CIRCLIP, SPECIAL (33MM).....		1	90604-MEB-670	6914147
18	GUIDE, TUBE.....		1	90610-MEB-670	6852610

CRANKCASE



KSC4E1400

4 =CRF250X'04

E-14

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
19	JET, OIL (#100)		1	90901-KRN-670	7607492
20	BEARING, RADIAL BALL (30X72X16).....		1	91001-KRN-671	7607500
21	BEARING, SPECIAL ROLLER.....		1	91002-KRN-671	7607518
22	BEARING, SHELL (33X38X8) (TOYO)		1	91022-KA4-740	1662444
23	OIL SEAL (35X52X7) (ARAI)		1	91201-MEB-671	6852735
24	OIL SEAL (39X56X7) (ARAI)		1	91202-MEB-671	6852743
25	OIL SEAL (14X22X5) (NOK)		1	91203-KA4-771	1917558
	OIL SEAL (14X22X5)		1	91203-KK3-830	2735249
26	OIL SEAL (20X33X5) (ARAI)		1	91203-MEB-671	6852750
27	OIL SEAL (12X18X3) (ARAI)		1	91205-MEB-671	6852776
28	PIN A, DOWEL (14X20)		2	94301-14200	0295626
29	CLIP, TUBE (B10)		4	95002-02100	0250985
30	BOLT, FLANGE (6X12)		1	96001-06012-00	2105930
31	BOLT, FLANGE (6X40)		1	96001-06040-00	2106037
32	BOLT, FLANGE (6X45)		5	96001-06045-00	2106045
33	BOLT, FLANGE (6X60)		1	96001-06060-00	2112225
34	BOLT, FLANGE (6X70)		5	96001-06070-00	2112233
35	BOLT, FLANGE (6X75)		2	96001-06075-00	2552685

CRANKCASE

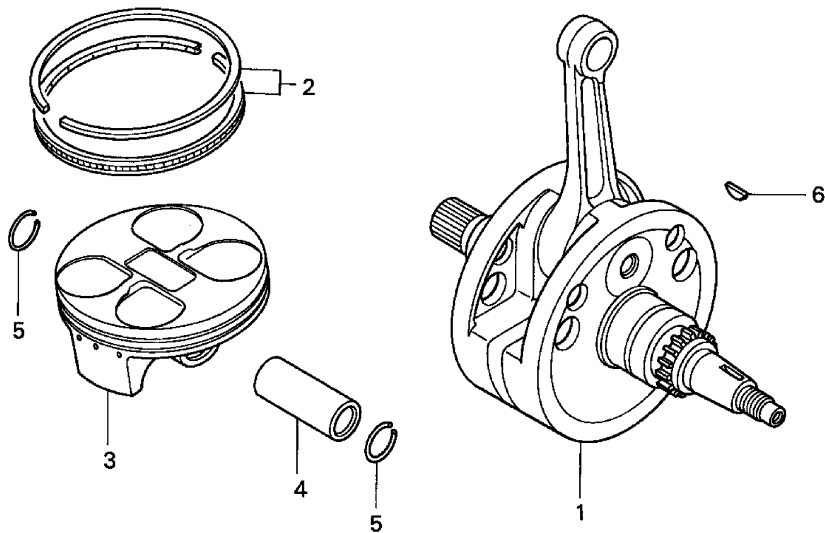
4 =CRF250X'04

E-14

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
36	BOLT, FLANGE (8X25)	-----	-----		1	96300-08025-00	1829969
37	BOLT, FLANGE (8X70)	-----	-----		1	96300-08070-00	7607583

CRANKSHAFT • PISTON



KRN4-E1300

KRN4E1300

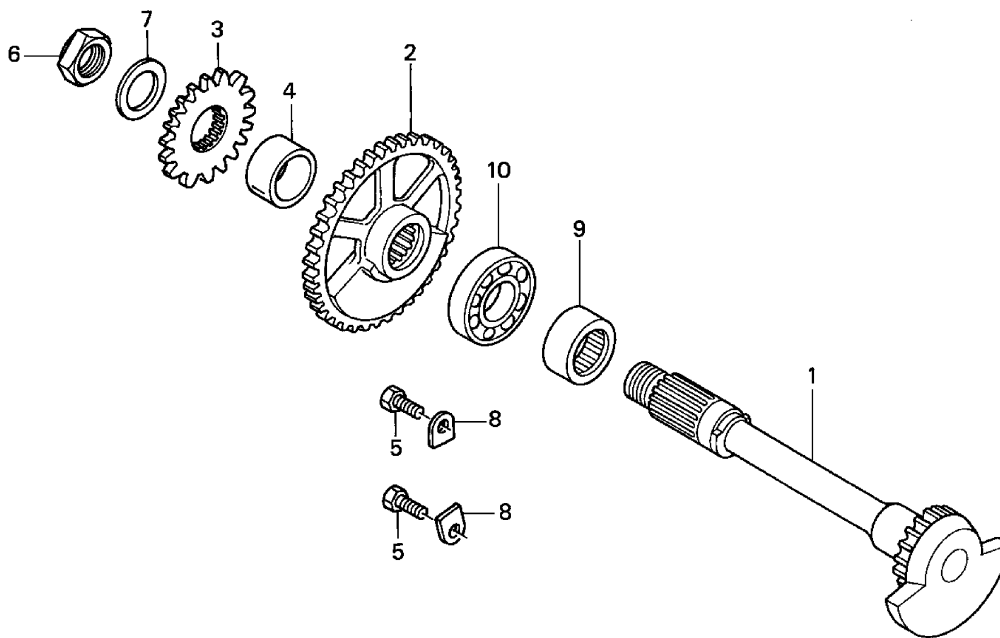
4 =CRF250X'04

E-15

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	CRANKSHAFT	-----	-----		1	13000-KSC-670	7656440
2	RING SET, PISTON (STD).....	-----	-----		1	13011-KRN-670	7605660
3	PISTON	-----	-----		1	13101-KRN-670	7605678
4	PIN, PISTON	-----	-----		1	13111-KRN-670	7605728
5	CLIP, PISTON PIN	-----	-----		2	13115-KM7-700	4025748
6	KEY, WOODRUFF SPECIAL (25X1)	-----	-----		1	13331-360-000	0359034

BALANCER

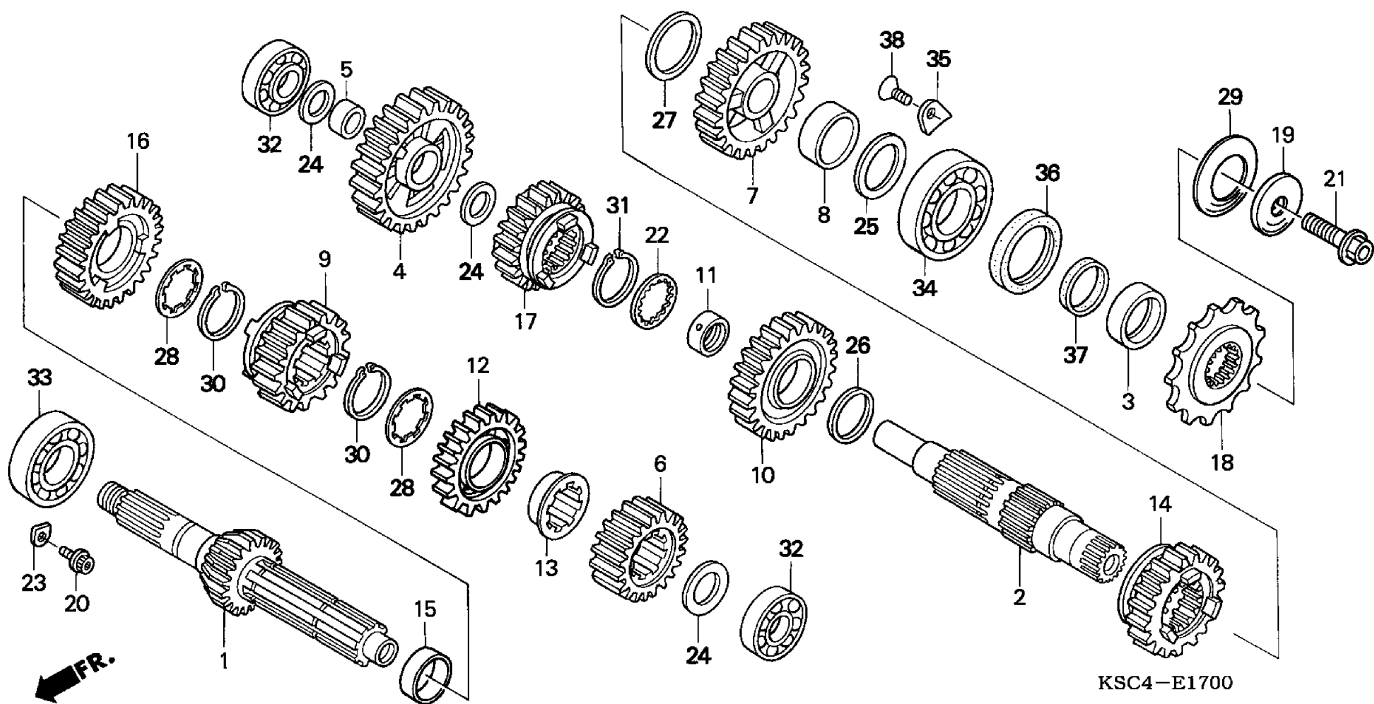


KSC4-E1600

KSC4E1600

4 =CRF250X'04		E-16					
		Engine Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	SHAFT, BALANCER.....	-----	-----		1	13420-KSC-670	7656457
2	GEAR, BALANCER DRIVEN (32T)	-----	-----		1	13422-KRN-670	7605751
3	GEAR, WATER PUMP DRIVE (19T)	-----	-----		1	19245-KRN-670	7606502
4	COLLAR, WATER PUMP GEAR	-----	-----		1	19246-KSC-670	7657000
5	BOLT, HEX. (6X16)	-----	-----		2	90038-KY4-900	6852354
6	NUT, HEX. (14MM).....	-----	-----		1	90204-MN5-000	2810935
7	WASHER (14MM).....	-----	-----		1	90433-KE1-000	1806181
8	PLATE, BEARING HOLDER	-----	-----		2	90441-KA4-700	1187723
9	BEARING, SPECIAL ROLLAR (20X32X14)	-----	-----		1	91004-MEB-671	6852693
10	BEARING, RADIAL BALL TMB (6003).....	-----	-----		1	91005-MEB-671	6852701

TRANSMISSION



KSC4E1700

4 =CRF250X'04

E-17

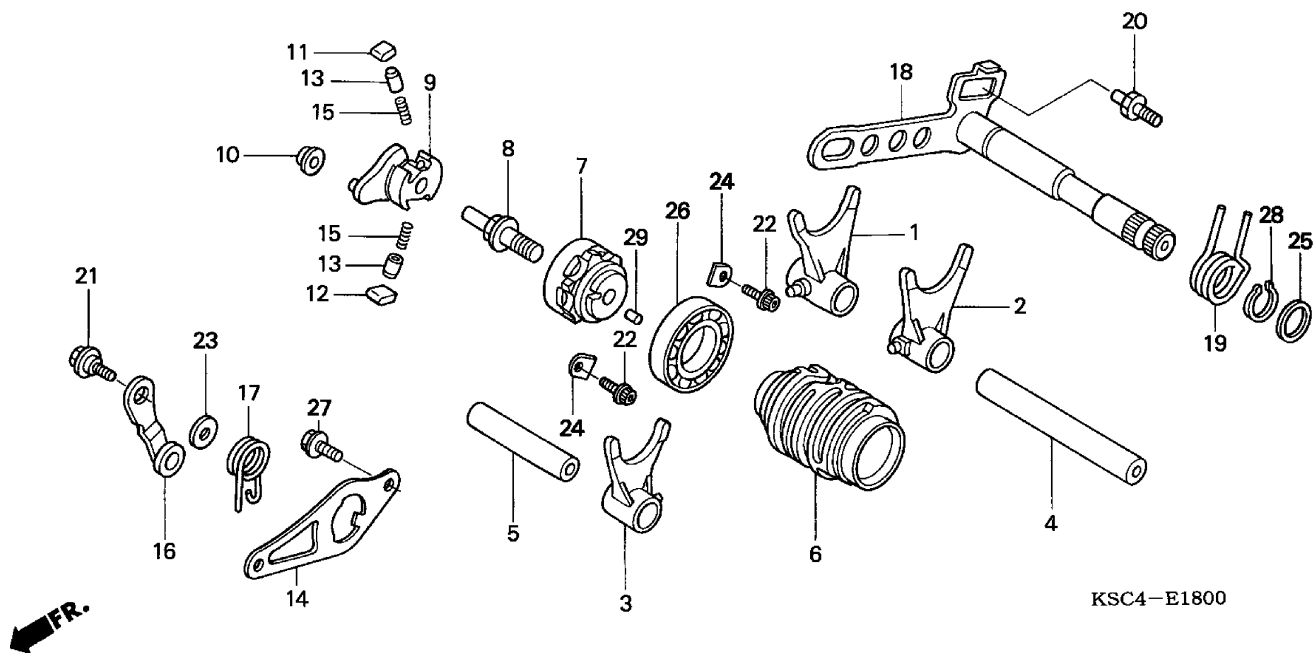
Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	SHAFT, MAIN.....	-----	-----		1	23210-KSC-670	7657117
2	COUNTERSHAFT	-----	-----		1	23221-KSC-670	7657125
3	COLLAR, COUNTERSHAFT	-----	-----		1	23225-KSC-670	7657133
4	GEAR, COUNTERSHAFT LOW (31T)	-----	-----		1	23411-KSC-670	7657141
5	COLLAR (17MM)	-----	-----		1	23413-KSC-670	7657158
6	GEAR, MAINSHAFT SECOND (16T).....	-----	-----		1	23421-KSC-670	7657166
7	GEAR, COUNTERSHAFT SECOND (28T)	-----	-----		1	23431-KSC-670	7657174
8	COLLAR (24MM)	-----	-----		1	23432-KSC-670	7657182
9	GEAR, MAINSHAFT THIRD (21T)	-----	-----		1	23441-KSC-670	7657190
10	GEAR, COUNTERSHAFT THIRD (28T)	-----	-----		1	23451-KSC-670	7657208
11	COLLAR, COUNTERSHAFT THIRD GEAR	-----	-----		1	23452-KSC-670	7657216
12	GEAR, MAINSHAFT FOURTH (24T)	-----	-----		1	23461-KSC-670	7657224
13	COLLAR, MAINSHAFT FOURTH GEAR	-----	-----		1	23462-KSC-670	7657232
14	GEAR, COUNTERSHAFT FOURTH (25T)	-----	-----		1	23471-KSC-670	7657240
15	COLLAR (20MM)	-----	-----		1	23472-KZ4-000	3019106
16	GEAR, MAINSHAFT FIFTH (27T)	-----	-----		1	23481-KSC-670	7657257
17	GEAR, COUNTERSHAFT FIFTH (22T)	-----	-----		1	23491-KSC-670	7657265
18	SPROCKET, DRIVE (14T)	-----	-----		1	23801-KSC-670	7657273

TRANSMISSION

4 =CRF250X'04		E-17					
		Engine Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
19	COLLAR, DRIVE SPROCKET	-----	-----		1	23802-KSC-670	7657281
20	BOLT, FLANGE SOCKET (6X14)	-----	-----		2	90071-MF5-000	1438969
21	BOLT, UBS (8X33).....	-----	-----		1	90112-413-000	0631085
22	WASHER, THRUST INVOLUTE (22X21X1)	-----	-----		1	90404-KW3-000	3479854
23	PLATE, BEARING HOLDER	-----	-----		2	90441-KA4-700	1187723
24	WASHER, THRUST (17.2MM).....	-----	-----		3	90446-357-000	0322180
25	WASHER (24X32X1)	-----	-----		1	90452-KSR-A00	7602592
26	WASHER, THRUST (22X30X1).....	-----	-----		1	90452-KZ4-000	3022480
27	WASHER (22X32X1.5).....	-----	-----		1	90453-KSR-A00	7602600
28	WASHER, SPLINE (20MM)	-----	-----		2	90455-HM8-A40	6769079
29	WASHER, SPRING (24MM).....	-----	-----		1	90501-KSC-670	7658255
30	SET-RING (20MM).....	-----	-----		2	90601-360-000	0341321
31	SET-RING, COUNTER SECOND	-----	-----		1	90602-360-000	0341339
32	BEARING, RADIAL BALL (17X35X10).....	-----	-----		2	91001-KZ4-J11	6013148
33	BEARING, RADIAL BALL (22X47X14).....	-----	-----		1	91004-KSC-671	7658297
34	BEARING, RADIAL BALL (22X47X14).....	-----	-----		1	91005-KSR-A01	7602667
35	PLATE, COUNTERSHAFT BEARING	-----	-----		2	91012-KA3-710	1354620
36	OIL SEAL (28X37X7)	-----	-----		1	91201-KSR-A01	7602683
37	D-RING (22MM)	-----	-----		1	91301-KSR-A01	7602691
38	SCREW, FLAT (6X10)	-----	-----		2	93600-06010-0H	0786715

GEARSHIFT DRUM



KSC4E1800

4 =CRF250X'04

E-18

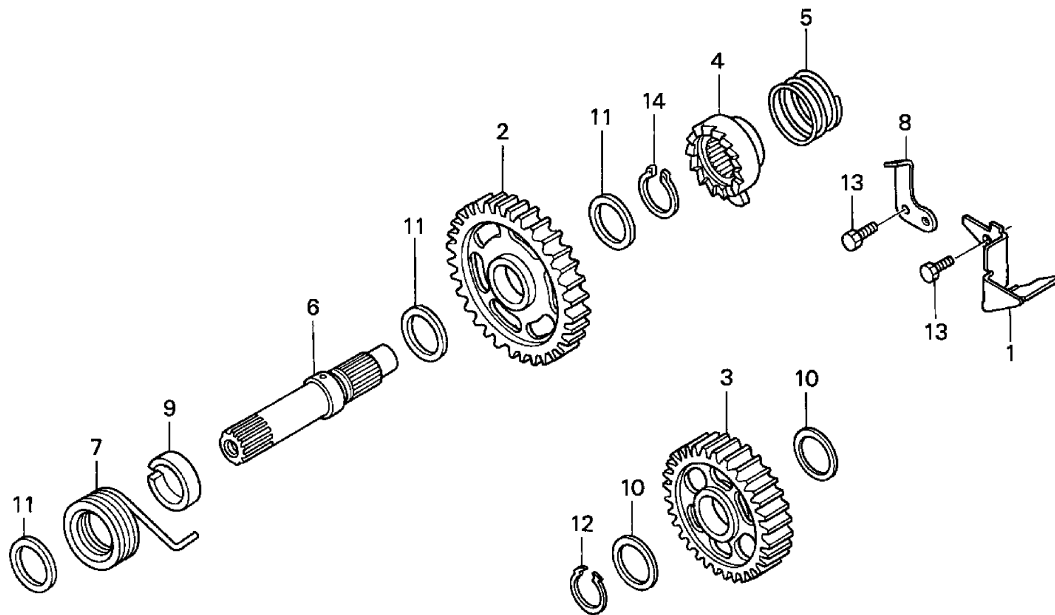
Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	FORK, R. GEARSHIFT.....	-----	-----		1	24211-KSC-670	7657315
2	FORK, L. GEARSHIFT.....	-----	-----		1	24221-KSC-670	7657323
3	FORK C, GEARSHIFT.....	-----	-----		1	24231-KSC-670	7657331
4	SHAFT A, SHIFT FORK.....	-----	-----		1	24241-KSC-670	7657349
5	SHAFT B, SHIFT FORK.....	-----	-----		1	24242-KSC-670	7657356
6	DRUM, GEARSHIFT.....	-----	-----		1	24311-KSC-670	7657364
7	CENTER, SHIFT DRUM.....	-----	-----		1	24312-KA3-741	1557511
8	PIN, SHIFTER.....	-----	-----		1	24315-HA0-000	1832062
9	SHIFTER, DRUM.....	-----	-----		1	24321-KZ4-620	4573473
10	COLLAR, SHIFTER.....	-----	-----		1	24322-MM4-000	2541670
11	PAWL A, RATCHET.....	-----	-----		1	24324-KA3-711	1383603
12	PAWL B, RATCHET.....	-----	-----		1	24325-KA3-711	1383611
13	PLUNGER, PAWL.....	-----	-----		2	24326-KBH-901	4170684
14	PLATE, GUIDE.....	-----	-----		1	24328-KRN-670	7606783
15	SPRING, PAWL PLUNGER.....	-----	-----		2	24329-KA3-740	1552546
16	STOPPER, DRUM.....	-----	-----		1	24430-KA3-740	1552553
17	SPRING, DRUM STOPPER.....	-----	-----		1	24435-KZ4-690	4301743
18	SPINDLE, GEARSHIFT.....	-----	-----		1	24610-KRN-670	7606791

GEARSHIFT DRUM

4 =CRF250X'04		E-18					
		Engine Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
19	SPRING, GEARSHIFT RETURN	-----	-----		1	24651-MEB-670	6845366
20	PIN, GEARSHIFT RETURN SPRING	-----	-----		1	24652-HA0-000	1821206
21	PIVOT, SHIFT DRUM STOPPER ARM	-----	-----		1	90022-MG8-000	2045862
22	BOLT, FLANGE SOCKET (6X14)	-----	-----		2	90071-MF5-000	1438969
23	WASHER (6.1MM)	-----	-----		1	90435-HB3-000	2137719
24	PLATE, BEARING HOLDER	-----	-----		2	90441-KA4-700	1187723
25	WASHER (14MM).....	-----	-----		1	90451-155-000	1032143
26	BEARING, RADIAL BALL (6905U).....	-----	-----		1	91004-KY4-900	5340658
27	BOLT, HEX. (6X16)	-----	-----		2	93301-06016-0A	2449106
28	CIRCLIP (OUTER) (14MM)	-----	-----		1	94510-14000	0213389
29	ROLLER (4X8)	-----	-----		1	96220-40080	1357383

KICK STARTER SPINDLE



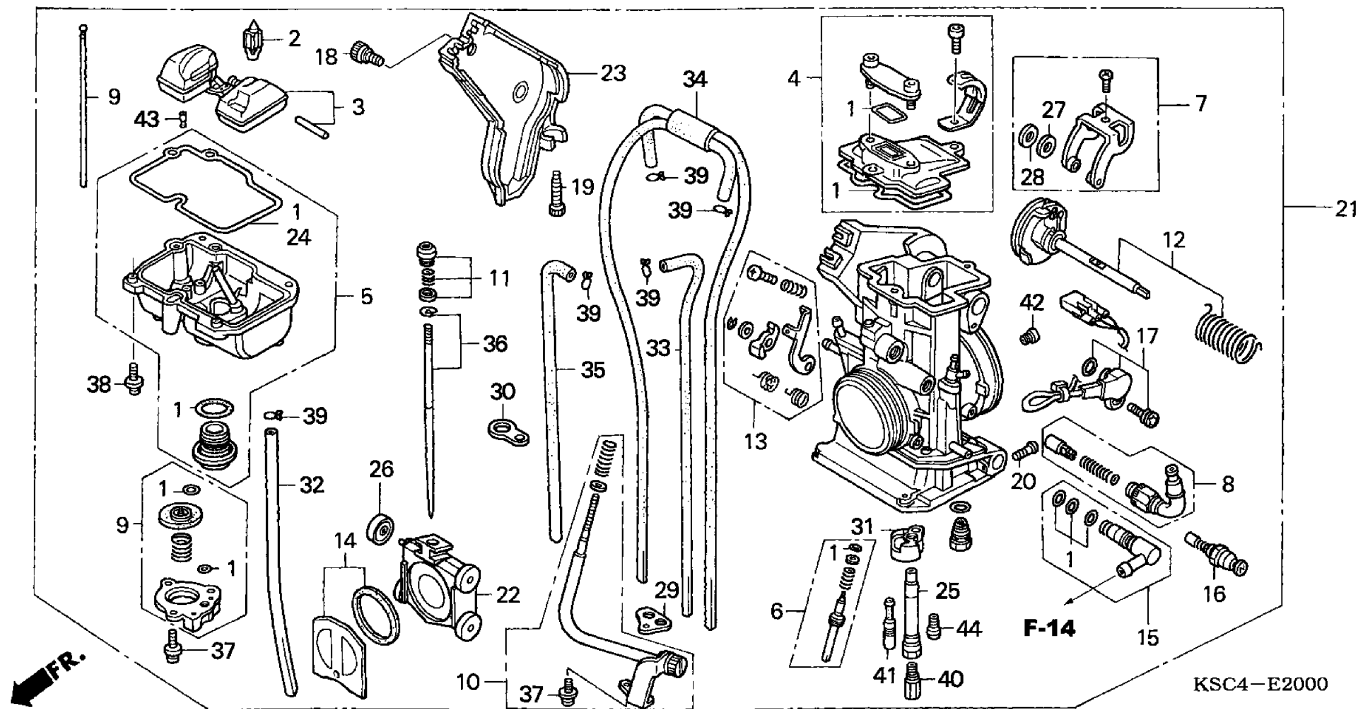
KSC4-E1900



KSC4E1900

4 =CRF250X'04		E-19					
		Engine Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	PLATE, OIL GUIDE	-----	-----		1	15201-KSC-670	7656481
2	PINION, KICK STARTER (32T)	-----	-----		1	28210-KSC-670	7657430
3	GEAR, STARTER IDLE (30T)	-----	-----		1	28230-KRN-670	7606825
4	RATCHET, STARTER	-----	-----		1	28241-KA3-710	1353648
5	SPRING, RATCHET	-----	-----		1	28242-KA3-710	1353655
6	SPINDLE, KICK STARTER	-----	-----		1	28251-KZ4-000	3019189
7	SPRING, STARTER RETURN	-----	-----		1	28261-KA3-710	1353689
8	PLATE, RATCHET SLIDER	-----	-----		1	28262-KS6-701	2731453
9	COLLAR, KICK SPINDLE	-----	-----		1	28282-KZ4-B00	5224225
10	WASHER, THRUST (17MM)	-----	-----		2	90452-178-000	1187749
11	WASHER (16.8X24)	-----	-----		3	90501-444-000	0763029
12	CIRCLIP (OUTER) (17MM)	-----	-----		1	90601-001-000	0003707
13	BOLT, HEX. (6X16)	-----	-----		2	93301-06016-0A	2449106
14	CIRCLIP (OUTER) (16MM)	-----	-----		1	94510-16000	0069344

CARBURETOR



KSC4E2000

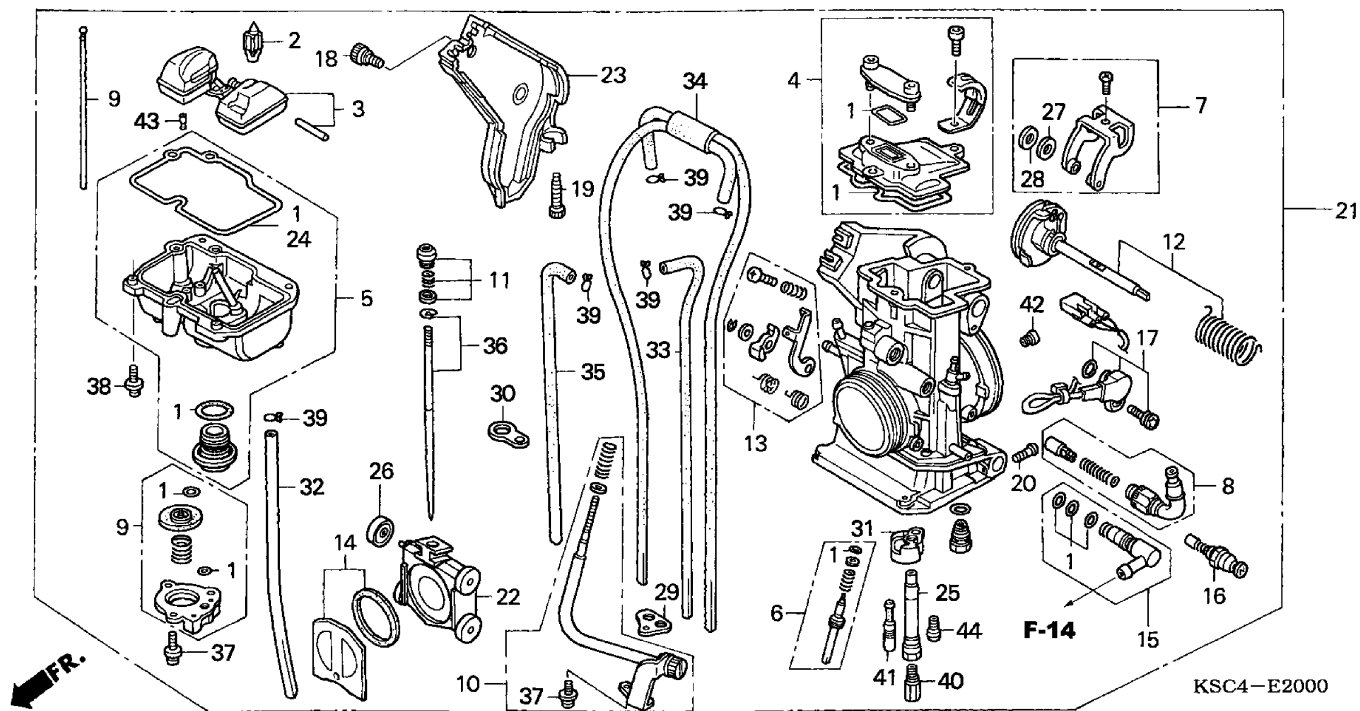
4 =CRF250X'04

E-20

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	GASKET SET		1	16010-KRN-671	7605983
2	VALVE SET, FLOAT.....		1	16011-KZ3-J11	5993837
3	FLOAT SET		1	16013-MEB-671	6911556
4	TOP SET		1	16014-KRN-671	7605991
5	CHAMBER SET, FLOAT		1	16015-KSC-671	7656499
6	SCREW SET A.....		1	16016-KSC-671	7656507
7	ARM SET, LINK		1	16018-MEB-671	6911598
8	START SET, HOT		1	16019-MEB-671	6911606
9	DIAPHRAGM SET, PUMP		1	16021-KRN-671	7606015
10	SCREW SET B.....		1	16028-MEB-671	6911622
11	SCREW SET, JET NEEDLE.....		1	16029-MEB-671	6911630
12	SHAFT SET, THROTTLE		1	16032-MEB-671	6911648
13	LEVER SET, PUMP		1	16033-MEB-671	6911655
14	VALVE SET, FLOATING		1	16037-MEB-671	6911663
15	JOINT SET, FUEL		1	16038-KRN-671	7606023
16	VALVE SET, STARTER.....		1	16046-MEB-671	6911689
17	SENSOR ASSY., THROTTLE		1	16060-KSC-671	7659162
18	BOLT, COVER		1	16080-MEB-671	6911705

CARBURETOR



KSC4-E2000

KSC4E2000

4 =CRF250X'04

E-20

Engine
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
19	BOLT, STOPPER		1	16081-KRN-671	7606049
20	SCREW, PAN		1	16083-MEB-671	6911739
21	CARBURETOR ASSY. (FCR02A A)	A	1	16100-KSC-671	7656515
	CARBURETOR ASSY. (FCR03A A)	AC	1	16100-KSC-771	7656523
22	VALVE, THROTTLE		1	16112-MEB-671	6911747
23	COVER, THROTTLE		1	16157-MEN-671	7531007
24	GASKET, FLOAT CHAMBER.....		1	16163-MEB-671	6911762
25	HOLDER, NEEDLE JET		1	16165-MEB-671	6911770
26	ROLLER		1	16172-MEB-671	6911788
27	WASHER, PLAIN		1	16177-MEB-671	6911796
28	WASHER, PLAIN		1	16178-MEB-671	6911804
29	BINDER		1	16179-KZ4-690	4368296
30	BINDER (NOT AVAILABLE)		1	16179-428-670	4241816
	BINDER		1	16179-428-671	0684217
31	PLATE, BUFFER		1	16185-MEN-671	7531023
32	TUBE, OVERFLOW		1	16196-MEB-671	6911820
33	TUBE, AIR VENT		1	16197-MEB-671	6911838

CARBURETOR

4 =CRF250X'04

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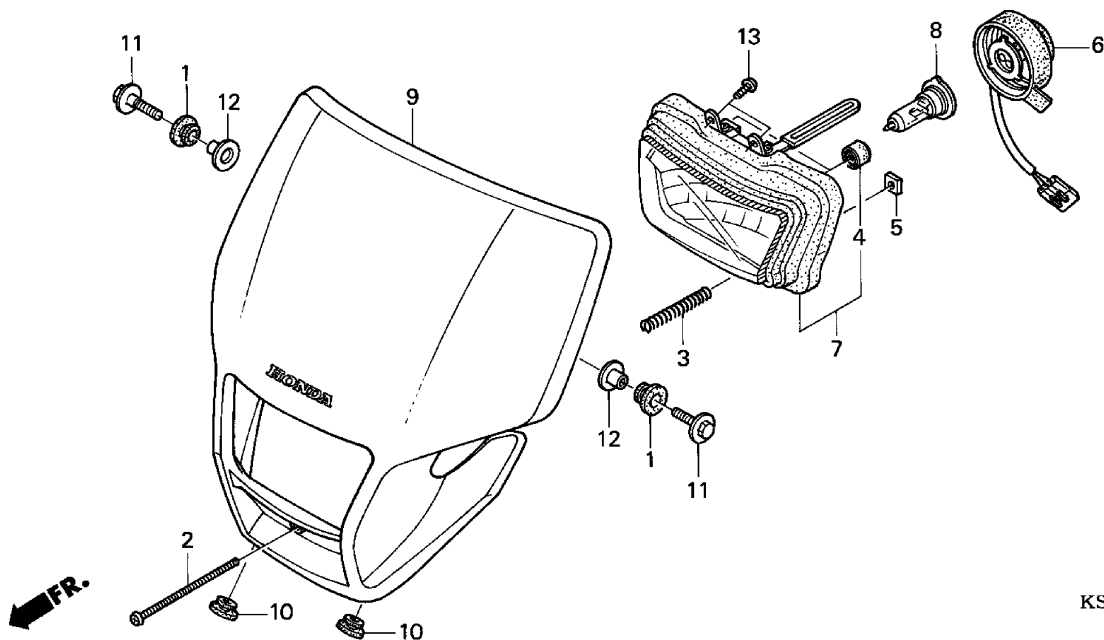
Engine
Serial Number

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34	TUBE, AIR VENT	-----	-----		1	16198-MEB-671	6911846
35	TUBE, AIR VENT	-----	-----		1	16199-KSC-671	7656531
36	NEEDLE SET, JET (NCYU)	-----	-----	AC	1	16203-KSC-771	7656549
	NEEDLE SET, JET (NCVT)	-----	-----	A	1	16234-MEN-671	7531122
37	SCREW-WASHER (4X8)	-----	-----		4	93892-04008-08	0634618
	SCREW-WASHER (4X8)	-----	-----		4	93892-04008-18	0995902
38	SCREW-WASHER (4X14)	-----	-----		4	93892-04014-08	0624866
	SCREW-WASHER (4X14)	-----	-----		4	93892-04014-18	1171842
39	CLIP, TUBE (B17)	-----	-----		5	95002-02079	4171690
40	JET, MAIN (#128)	-----	-----	AC	(1)	99101-357-1280	0341719
	JET, MAIN (#130)	-----	-----		1	99101-357-1300	0341727
41	JET, SLOW (#40)	-----	-----		1	99103-KA3-0400	2094266
	JET, SLOW (#40)	-----	-----		1	99103-440-0400	1324722
42	JET, SLOW AIR (#100)	-----	-----		1	99104-MEB-1000	6911879
43	JET, LEAK (#65)	-----	-----	AC	1	99108-KSC-0650	7660558
	JET, LEAK (#55)	-----	-----	A	1	99108-MEB-0550	6911887
44	JET, BY-STARTER (#68)	-----	-----		1	99112-KRN-0680	7607609

FRAME SECTION Chapter Table of Contents

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HANDLE BAR • TOP BRIDGE	1-E4	2-8
STEERING STEM	1-E4	2-9
FRONT FENDER	1-E5	2-10
FRONT SHOCK ABSORBER	1-E5	2-11
FRONT BRAKE CALIPER	1-E7	2-14
FRONT WHEEL	1-E7	2-15
REAR BRAKE CALIPER	1-E8	2-17
RR. BRAKE MASTER CYLINDER	1-E9	2-19
REAR WHEEL	1-E10	2-20
FUEL TANK	1-E11	2-22
SEAT • SIDE COVER	1-E12	2-24
AIR CLEANER	1-E12	2-25
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STEP	1-E16	2-33
STAND	1-F1	2-34
SWINGARM	1-F1	2-35
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REAR FENDER	1-F4	2-41
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BATTERY	1-F5	2-43
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RADIATOR	1-F6	2-45
FRAME	1-F7	2-47
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MARKS	1-F9	2-51
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HEADLIGHT

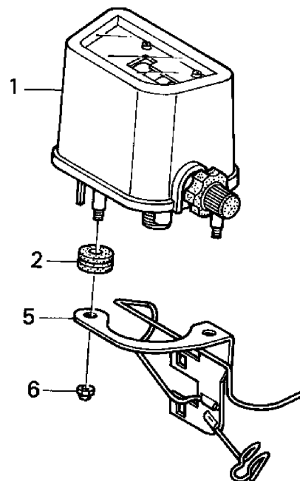
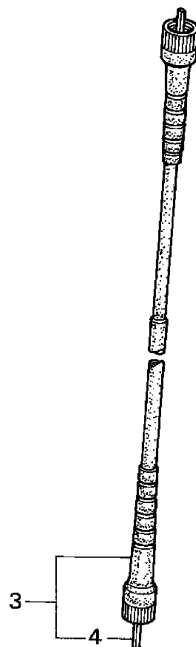


KSC4-F0100

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4 =CRF250X'04		F-1					
		Frame Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	RUBBER, PROTECTOR GASKET.....	-----	-----		2	18293-GZ5-000	4220042
2	SCREW, PAN (4X55).....	-----	-----		1	33103-KSC-670	7657596
3	SPRING, BEAM ADJUSTING	-----	-----		1	33107-KAE-770	7657604
4	PIPE, CP	-----	-----		2	33113-MBW-D21	6648687
5	NUT, BEAM ADJUSTING.....	-----	-----		1	33117-KBR-730	7657612
6	SOCKET, HEADLIGHT	-----	-----		1	33130-KSC-672	7657638
7	HEADLIGHT UNIT	-----	-----		1	33150-KSC-672	7657653
8	BULB, HEADLIGHT (12V35/36.5W) (STANLEY).....	-----	-----		1	34901-GJ1-003	2020311
9	VISOR SET, FR. *NH196* (WL) (ROSS WHITE).....	-----	-----		1	61300-KSC-000ZA	7658107
10	GROMMET, SIDE COVER.....	-----	-----		2	83501-MG7-000	2015360
11	BOLT, FLANGE (6X16)	-----	-----		2	90147-KPB-J10	7372956
12	WASHER, FR. COVER SETTING	-----	-----		2	90501-124-000	0398420
13	SCREW, TAPPING (5X10) (PO)	-----	-----		2	93911-25120	6675300

METER



KSC4-F0200

KSC4F0200

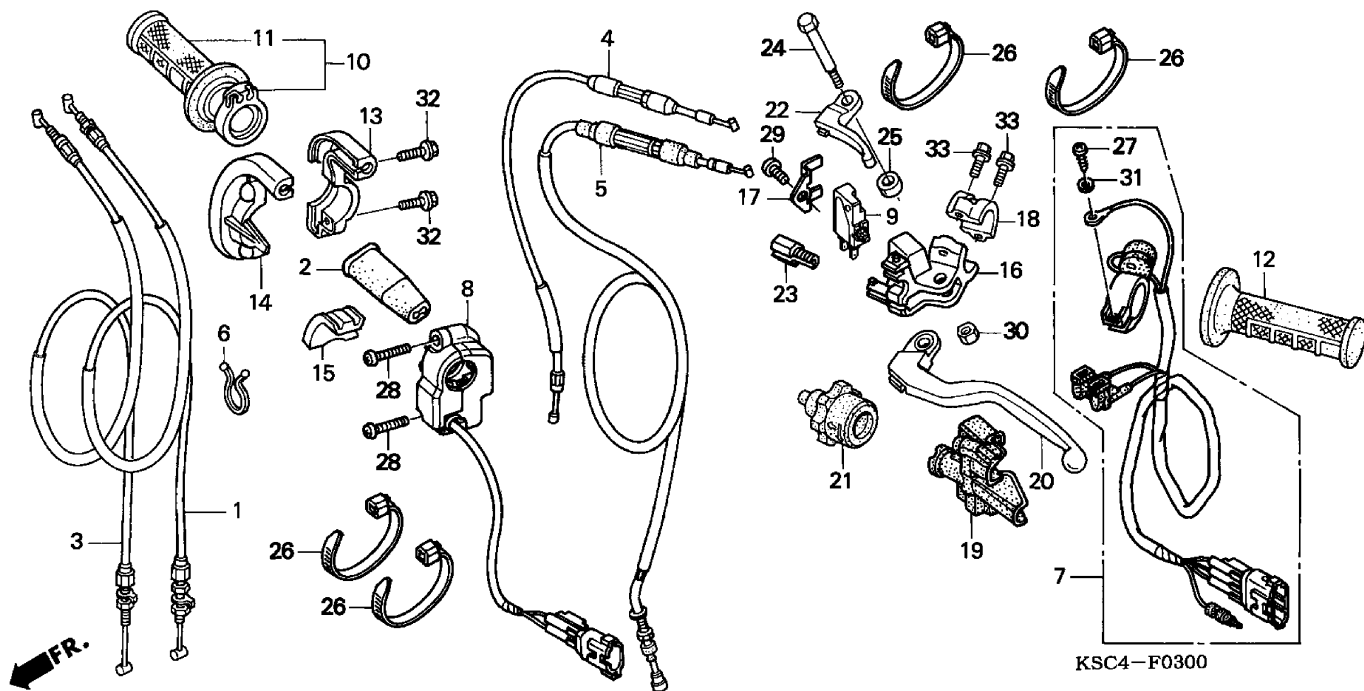
4 =CRF250X'04

F-2

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	METER ASSY., TRIP (MPH)	-----	-----		1	37200-MN1-671	2696524
2	RUBBER, METER SETTING	-----	-----		2	37215-KSC-000	7657729
3	CABLE ASSY., SPEEDOMETER.....	-----	-----		1	44830-KSC-000	7657810
4	CABLE (INNER)	-----	-----		1	44831-KSC-300	7657828
5	STAY, CONNECTOR	-----	-----		1	50130-KSC-000	7657919
6	NUT, CAP (5MM)	-----	-----		2	94021-05000-0S	0843458

HANDLE LEVER • SWITCH • CABLE



KSC4-F0300

KSC4F0300

4 =CRF250X'04

F-3

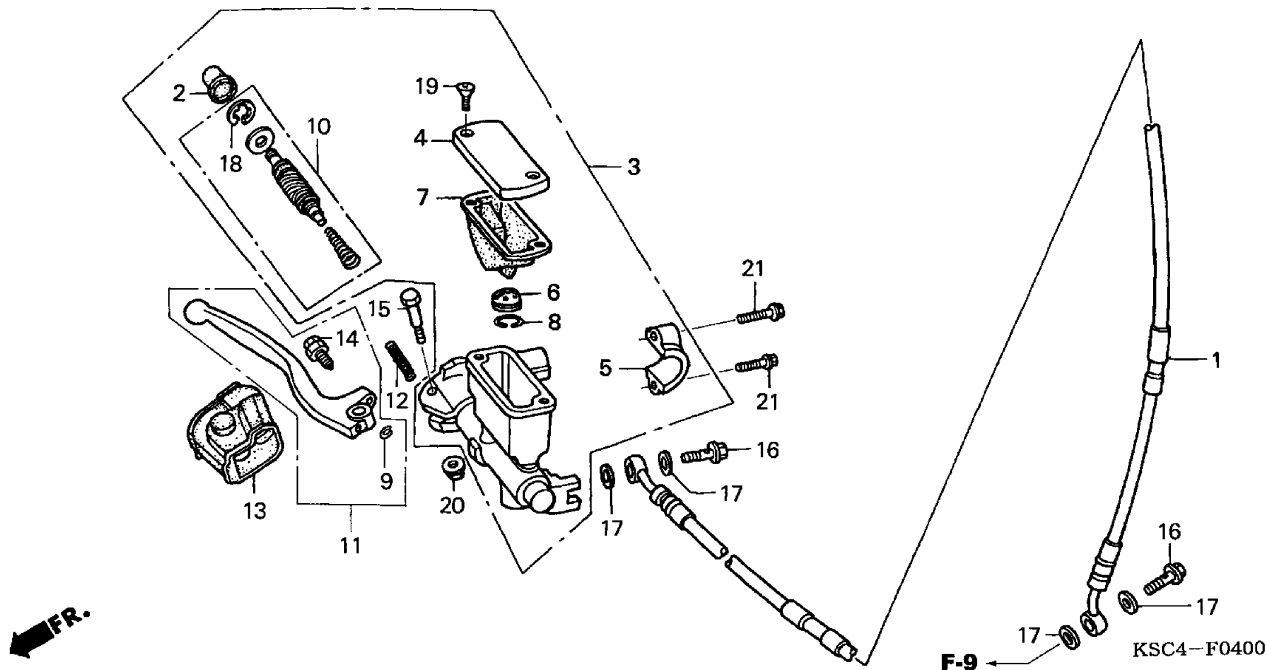
Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	CABLE A, THROTTLE		1	17910-KSC-000	7656747
2	COVER, THROTTLE CABLE		1	17913-KB7-000	1219583
3	CABLE B, THROTTLE		1	17920-KSC-000	7656754
4	CABLE, HOT STARTER.....		1	17950-KSC-000	7656762
5	CABLE, CLUTCH	A	1	22870-KSC-000	7657083
	CABLE, CLUTCH	AC	1	22870-KSC-770	7657091
6	CLIP, PURSE LOCK.....		1	32171-GF9-621	5375456
7	SWITCH ASSY., ENGINE STOP		1	35130-KSC-670	7657695
8	SWITCH ASSY., STARTER.....		1	35150-KSC-671	7657711
9	SWITCH ASSY., FR. STOP (TATEISHI)		1	35340-ML4-005	3468683
10	GRIP, THROTTLE		1	53140-MEB-671	7577604
11	GRIP, R. HANDLE		1	53165-GBF-J60	6497317
12	GRIP, L. HANDLE		1	53166-GBF-J60	6497325
13	HOUSING, THROTTLE (UPPER)		1	53167-MEB-671	6919427
14	HOUSING, THROTTLE (LOWER)		1	53168-KSC-000	7658016
15	SLIDER, THROTTLE CABLE		1	53169-MEB-670	6848832
16	BRACKET, L. HANDLE LEVER		1	53172-KSC-000	7658024
17	PLATE, CLUTCH SWITCH.....		1	53173-KSC-000	7658032

HANDLE LEVER • SWITCH • CABLE

4 =CRF250X'04		F-3					
		Frame Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
18	HOLDER, L. LEVER BRACKET	-----	-----		1	53174-KCE-670	4773164
19	COVER, L. HANDLE LEVER	-----	-----		1	53177-KSC-000	7658040
20	LEVER, L. HANDLEBAR	-----	-----		1	53178-KSC-000	7658057
21	DIAL, CLUTCH CABLE ADJUSTING	-----	-----		1	53179-MEN-671	7541436
22	LEVER, HOT STARTER.....	-----	-----		1	53190-MEN-670	7532450
23	BOLT, WIRE ADJUSTING	-----	-----		1	53192-MEN-670	7532468
24	BOLT, HANDLE LEVER PIVOT	-----	-----		1	90113-MEN-670	7533003
25	COLLAR, PIVOT.....	-----	-----		1	90501-MEN-670	7533078
26	BAND, WIRE	-----	-----		4	90650-KV6-003	2687788
27	SCREW, PAN (4X12)	-----	-----		1	93500-04012-0A	0169466
	SCREW, PAN (4X12)	-----	-----		1	93500-04012-1A	0866384
28	SCREW, PAN (4X14)	-----	-----		2	93500-04014-0G	1171735
29	SCREW, PAN (5X10)	-----	-----		1	93500-05010-0A	0156976
30	NUT, HEX. (6MM).....	-----	-----		1	94001-06000-0S	0156067
	NUT, HEX. (6MM).....	-----	-----		1	94001-06200-0S	2043255
31	WASHER, SPRING (4MM).....	-----	-----		1	94111-04000	0058958
32	BOLT, FLANGE (6X18)	-----	-----		2	96001-06018-07	2737757
33	BOLT, FLANGE (6X22)	-----	-----		2	96001-06022-00	2112191

FR. BRAKE MASTER CYLINDER



KSC4F0400

4 =CRF250X'04

F-4

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	HOSE, FR. BRAKE.....	-----	-----		1	45125-KSC-000	7657844
2	BOOT	-----	-----		1	45504-KN5-006	2004612
3	MASTER CYLINDER SUB-ASSY., FR. BRAKE (NISSIN)	-----	-----		1	45510-KCE-671	4772570
4	CAP, MASTER CYLINDER	-----	-----		1	45513-KCE-671	4772588
5	HOLDER, MASTER CYLINDER.....	-----	-----		1	45517-GW0-751	4772596
6	SEPARATOR	-----	-----		1	45518-KA3-731	1552918
7	DIAPHRAGM	-----	-----		1	45520-KA3-731	1656545
8	RING.....	-----	-----		1	45523-KA3-731	1554740
9	RING.....	-----	-----		1	45523-MEB-003	6847412
10	MASTER CYLINDER SET	-----	-----		1	45530-KCE-671	6150924
11	LEVER SET, R. HANDLE.....	-----	-----		1	53170-MEB-003	6848840
12	SPRING, BRAKE LEVER.....	-----	-----		1	53174-KN5-006	2014884
13	COVER, R. HANDLE LEVER.....	-----	-----		1	53176-ML3-791	3832813
14	BOLT SET, ADJUSTING	-----	-----		1	90111-MEB-003	6852446
15	BOLT, HANDLEBAR PIVOT.....	-----	-----		1	90114-166-006	1047349
16	BOLT, OIL (10X22).....	-----	-----		2	90145-MS9-612	5369418
17	WASHER, OIL BOLT	-----	-----		4	90545-300-000	0189902

FR. BRAKE MASTER CYLINDER

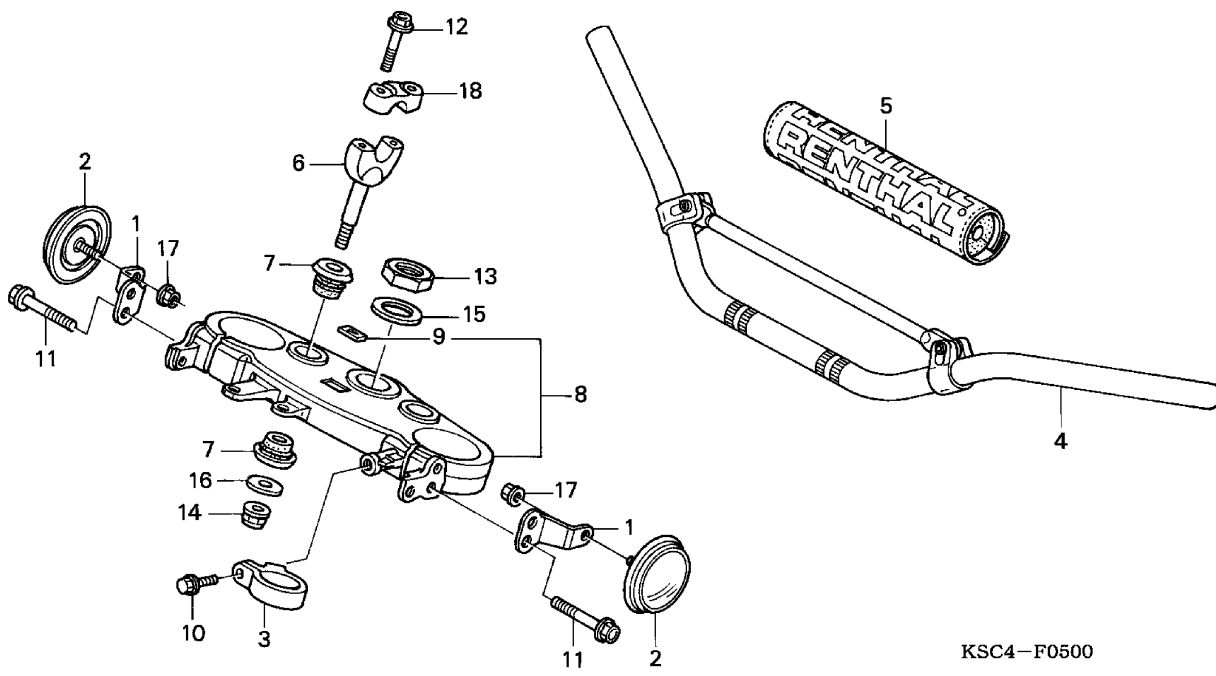
4 =CRF250X'04

F-4

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
18	CIRCLIP	-----	-----		1	90651-MA5-671	1251404
19	SCREW, FLAT (4X12)	-----	-----		2	93600-04012-0G	1218601
	SCREW, FLAT (4X12)	-----	-----		2	93600-04012-1G	1237346
20	NUT, FLANGE (6MM).....	-----	-----		1	94050-06000	0471623
21	BOLT, FLANGE (6X22)	-----	-----		2	96001-06022-00	2112191

HANDLE BAR • TOP BRIDGE

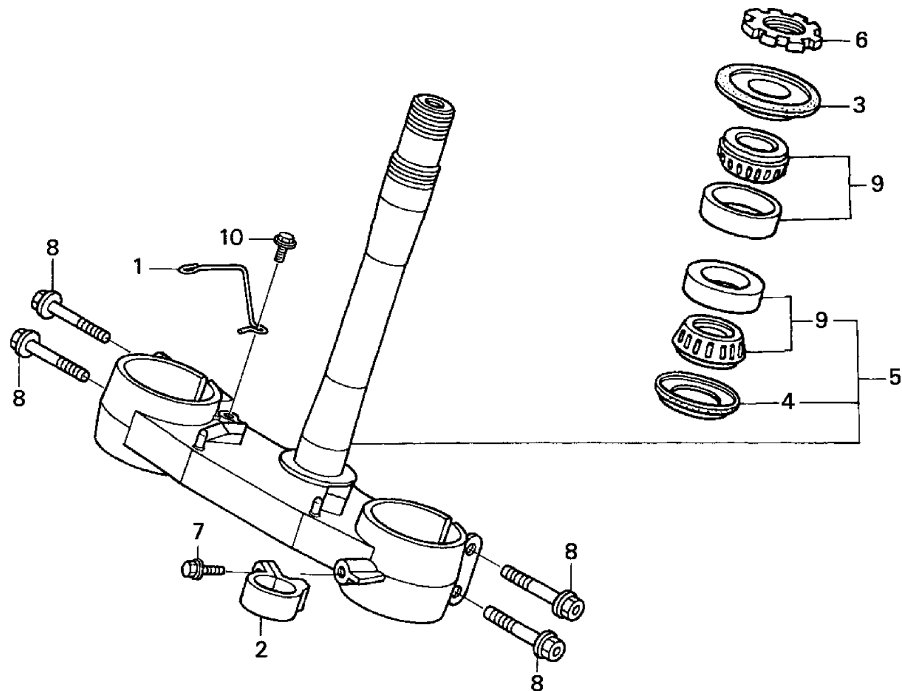


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4 =CRF250X'04		F-5					
		Frame Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
3	GUIDE, FR. BRAKE HOSE	-----	-----		1	45468-KS7-830	2750511
4	HANDLEBAR	-----	-----		1	53100-MEN-670	7532393
5	PROTECTOR, HANDLE.....	-----	-----		1	53121-MEN-670	7532401
6	HOLDER, HANDLE (LOWER)	-----	-----		(2)	53132-KA3-831	3326626
	HOLDER, HANDLE (LOWER)	-----	-----		2	53132-KZ4-J20	6267504
7	RUBBER, HANDLEBAR.....	-----	-----		4	53133-KA3-832	2504728
8	BRIDGE, FORK TOP	-----	-----		1	53300-KSC-000	7658081
9	EMBLEM, PRODUCT.....	-----	-----		1	86150-KPG-901	7580889
10	BOLT, FLANGE (6X16)	-----	-----		1	90106-MJ0-000	3010642
11	BOLT, FLANGE (8X45)	-----	-----		4	90107-KZ4-J40	6825277
12	BOLT, FLANGE (8X35)	-----	-----		4	90124-KZ4-J40	6825335
13	NUT, STEERING STEM.....	-----	-----		1	90304-KZ4-J30	6483465
14	NUT, U (10MM)	-----	-----		2	90306-KZ4-711	4310660
15	WASHER, STEERING STEM.....	-----	-----		1	90503-KZ4-J40	6825384
16	WASHER, PLAIN (10MM)	-----	-----		2	90507-KA3-830	1915057
18	HOLDER B1, HANDLEBAR (UPPER)	-----	-----		2	95014-22100	0301713

STEERING STEM



KSC4-F0600

KSC4F0600

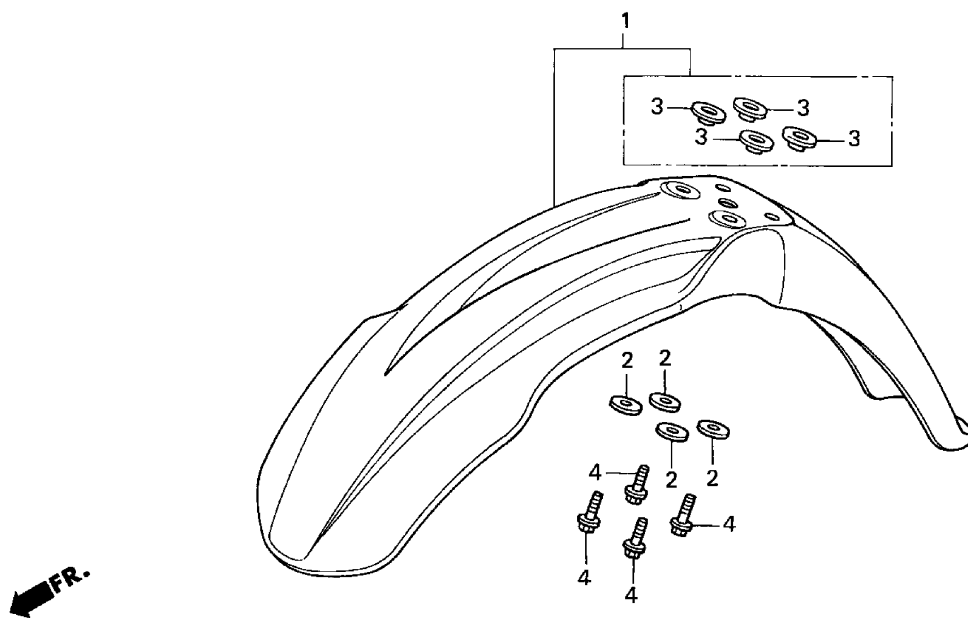
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F-6

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	GUIDE, SPEEDOMETER CABLE	-----	-----		1	44832-KSC-000	7657836
2	GUIDE, FR. BRAKE HOSE	-----	-----		1	45468-KS7-830	2750511
3	DUST SEAL, STEERING HEAD	-----	-----		1	53214-KZ3-861	3837986
4	DUST SEAL, STEERING HEAD (ARAI).....	-----	-----		1	53214-KZ4-701	3226065
5	STEM SUB-ASSY., STEERING	-----	-----		1	53219-KSC-000	7658073
6	THREAD, STEERING HEAD TOP	-----	-----		1	53229-KZ4-J30	6483184
7	BOLT, FLANGE (6X16)	-----	-----		1	90106-MJ0-000	3010642
8	BOLT, FLANGE (8X45)	-----	-----		4	90107-KZ4-J40	6825277
9	BEARING, HEAD PIPE (TOYO).....	-----	-----		2	91015-KZ4-701	3226719
10	BOLT, FLANGE (6X10)	-----	-----		1	95701-06010-00	2410876

FRONT FENDER



KRN4-F0500

KRN4F0500

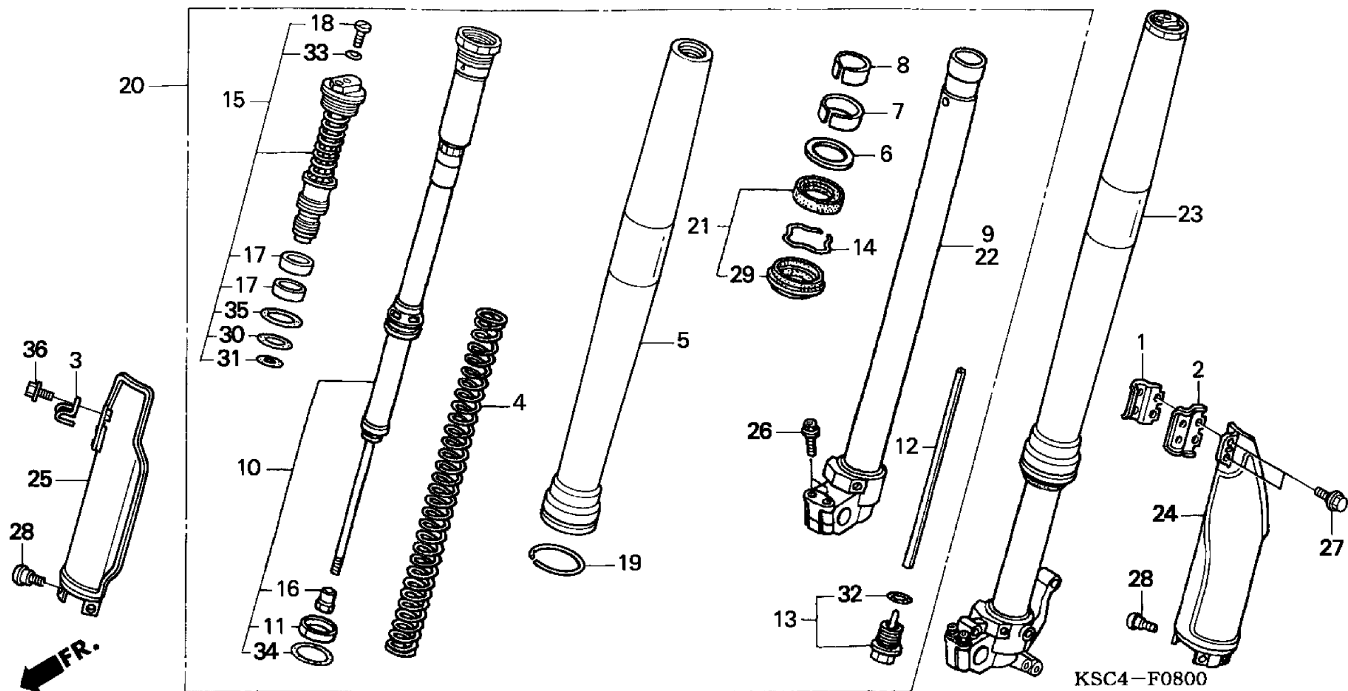
4 =CRF250X'04

F-7

Frame
Serial Number

Ref	Description	Frame Serial Number		AREA	QTY	Part Number	H/C
		From	To				
1	FENDER SUB-ASSY., FR.....	-----	-----		1	61110-MEN-670	7532609
2	WASHER, FENDER SETTING.....	-----	-----		4	90506-430-000	0681023
3	COLLAR, FR. FENDER	-----	-----		4	90512-KZ4-J20	6267819
4	BOLT, FLANGE (6X16)	-----	-----		4	96001-06016-00	2105955

FRONT SHOCK ABSORBER



KSC4F0800

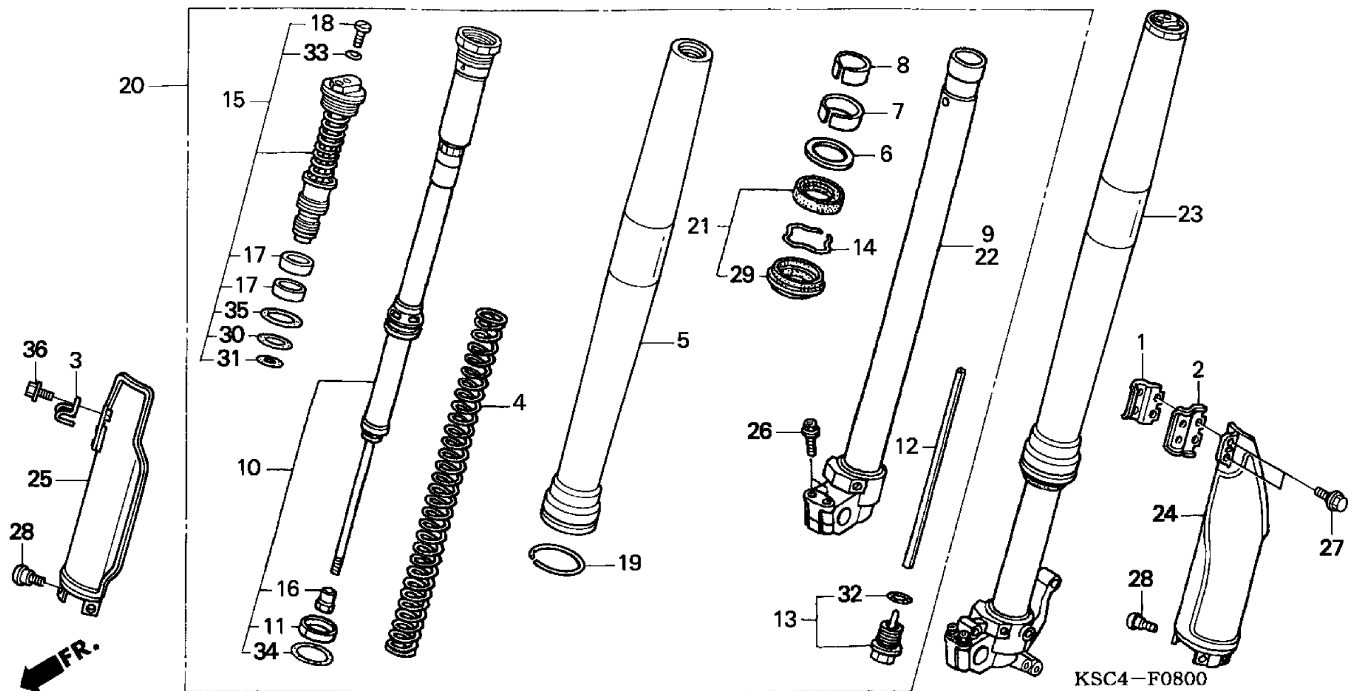
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F-8

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	CLAMP A, FR. BRAKE HOSE		1	45461-GBF-J00	5601356
2	CLAMP B, FR. BRAKE HOSE		1	45462-GBF-J00	5601364
3	WIRE, SPEEDOMETER CABLE GUIDE		1	45462-KAE-740	7657851
4	SPRING, FR. FORK (4.12N/MM,0.42KGF/ MM) (SHOWA)		2	51401-KSC-003	7659436
5	TUBE (OUTER)		2	51410-KSC-003	7659444
6	RING, BACK-UP.....		2	51412-KZ3-B01	5245618
7	BUSH, GUIDE		2	51414-KZ3-B01	5245626
8	BUSH, SLIDER.....		2	51415-KZ3-B01	5245634
9	PIPE, R. SLIDE.....		1	51420-KSC-003	7659451
10	DAMPER, FR.....		2	51430-KSC-003	7659469
11	BUSH B, SLIDER		2	51431-KZ3-B01	5245667
12	COLLAR, REBOUND NEEDLE		2	51437-KZ3-J41	6830269
13	BOLT, CENTER		2	51440-KSC-003	7659477
14	RING, OIL SEAL STOPPER.....		2	51447-KZ3-003	3009743
15	BOLT ASSY., FR. FORK		2	51450-KSC-003	7659485
16	NUT, LOCK		2	51451-KZ3-B01	5245709
17	BUSH C, SLIDER.....		4	51453-KZ3-B01	5245725

FRONT SHOCK ABSORBER



KSC4F0800

4 =CRF250X'04

F-8

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
18	BOLT, PLUG	-----	-----		2	51456-KZ3-J41	6830293
19	RING, STOPPER	-----	-----		2	51476-KZ3-711	4371662
20	FORK SUB-ASSY., R. FR.....	-----	-----		1	51480-KSC-003	7659493
21	SEAL SET, FR. FORK	-----	-----		2	51490-KSC-003	7659501
22	PIPE, L. SLIDE	-----	-----		1	51520-KSC-003	7659519
23	FORK SUB-ASSY., L. FR.	-----	-----		1	51580-KSC-003	7659527
24	PROTECTOR, L. FR. FORK *TNATURAL* (NATURAL)	-----	-----		1	51610-MEB-750ZA	7187347
25	PROTECTOR, R. FR. FORK *TNATURAL* (NATURAL)	-----	-----		1	51620-KCZ-J70ZA	7657992
26	BOLT, FLANGE (8X40)	-----	-----		4	90108-KZ4-J40	6825285
27	BOLT, FLANGE (6MM).....	-----	-----		2	90113-KZ3-000	3010659
28	BOLT, PROTECTOR	-----	-----		6	90113-MAC-780	5195003
29	DUST SEAL	-----	-----		2	91254-KSC-003	7660525
30	O-RING (26.7X3.5).....	-----	-----		2	91256-KZ3-A71	5642491
31	O-RING (27.7X1.9).....	-----	-----		2	91257-MEB-751	7187784
32	O-RING (18.8X1.9).....	-----	-----		2	91258-KZ3-B01	5246327
33	O-RING (3.5X1.5).....	-----	-----		2	91301-KZ3-711	4337317

FRONT SHOCK ABSORBER

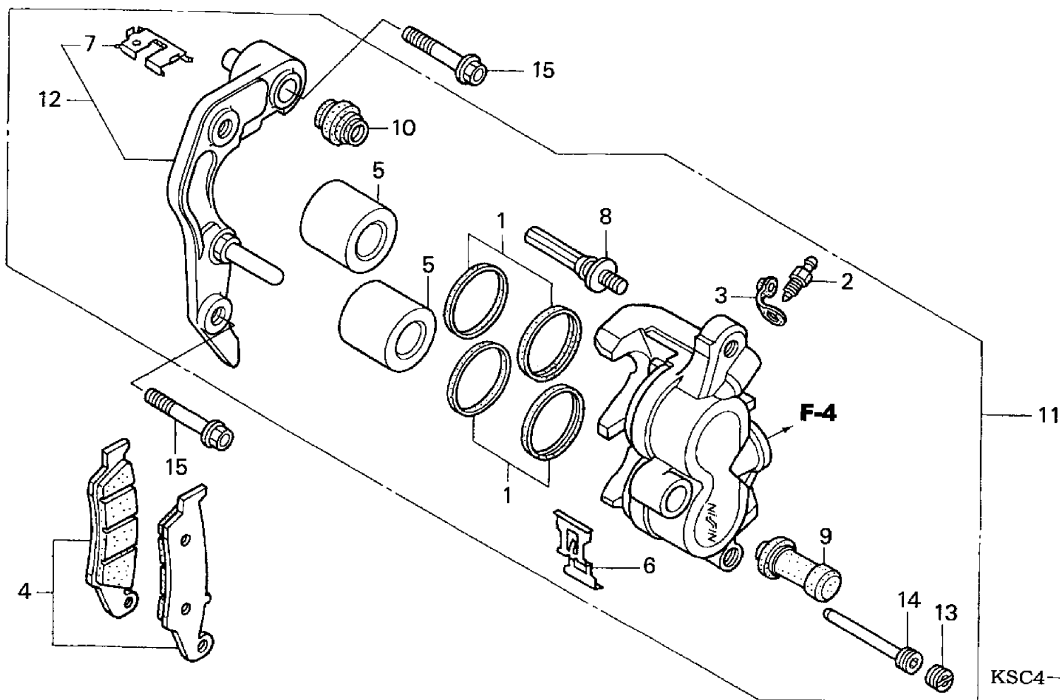
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F-8

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
34	O-RING (44.7X2.4).....	-----	-----		2	91356-KZ3-003	3010865
35	O-RING (37.2X2.4) (SHOWA)	-----	-----		2	91356-MW0-003	4046785
36	BOLT, FLANGE (6X12)	-----	-----		1	96001-06012-00	2105930

FRONT BRAKE CALIPER



KSC4-F0900

KSC4F0900

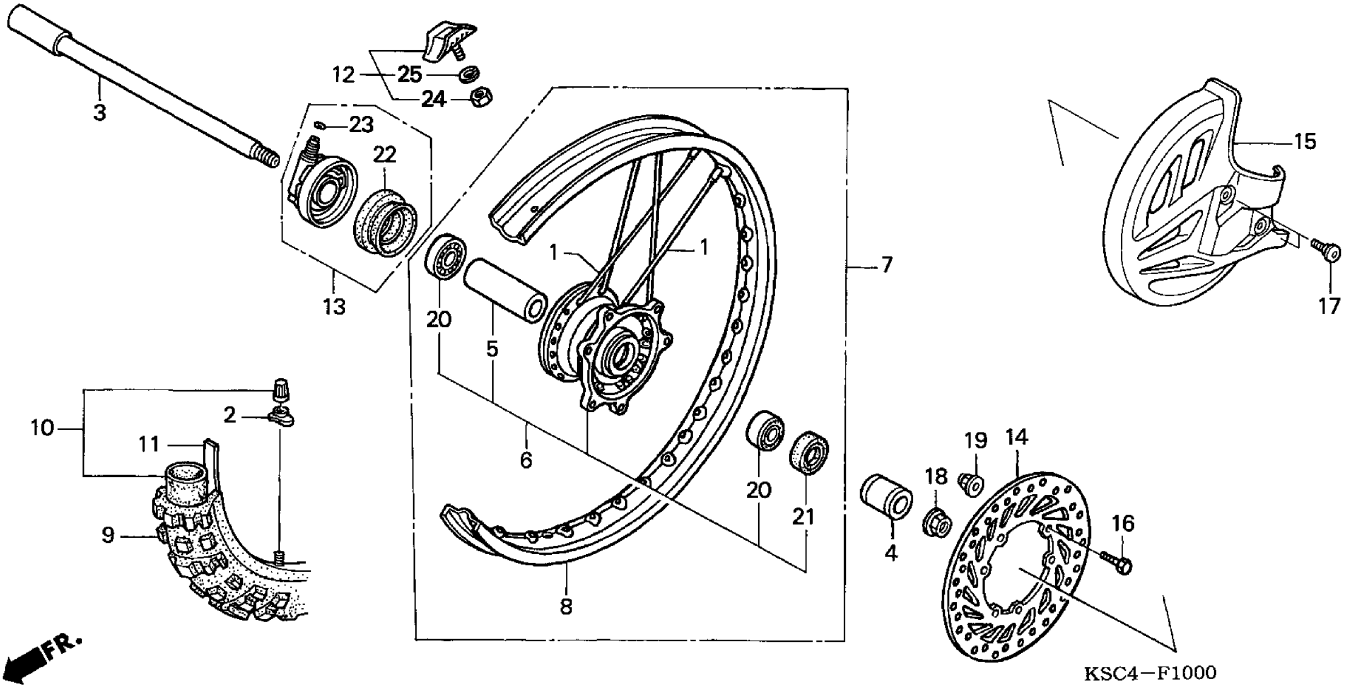
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F-9

Frame
Serial Number

Ref	Description	Frame Serial Number		AREA	QTY	Part Number	H/C
		From	To				
1	SEAL SET, PISTON		2	06431-MA3-405	4124277
2	SCREW, BLEEDER		1	43352-568-003	0505735
3	CAP, BLEEDER		1	43353-461-771	0954230
4	PAD SET, FR.....		1	45105-MY6-405	4079059
5	PISTON		2	45107-KZ4-J31	6482558
6	SPRING, PAD.....		1	45108-MY1-006	4302873
7	RETAINER		1	45112-KS6-701	2465409
8	BOLT A, BOLT		1	45131-HA5-672	3254380
9	BUSH, PIN		1	45132-166-016	1046275
10	BOOT B		1	45133-MA3-006	1012012
11	CALIPER SUB-ASSY., L. FR. (NISSIN).....		1	45150-MEN-006	7531940
12	BRACKET SUB-ASSY., L. FR. CALIPER		1	45190-MEN-006	7531957
13	PLUG, PIN		1	45203-MG3-016	3189743
14	PIN, HANGER		1	45215-HA5-672	3214038
15	BOLT, FLANGE (8X40)		2	90110-KZ4-J40	6825293

FRONT WHEEL



KSC4F1000

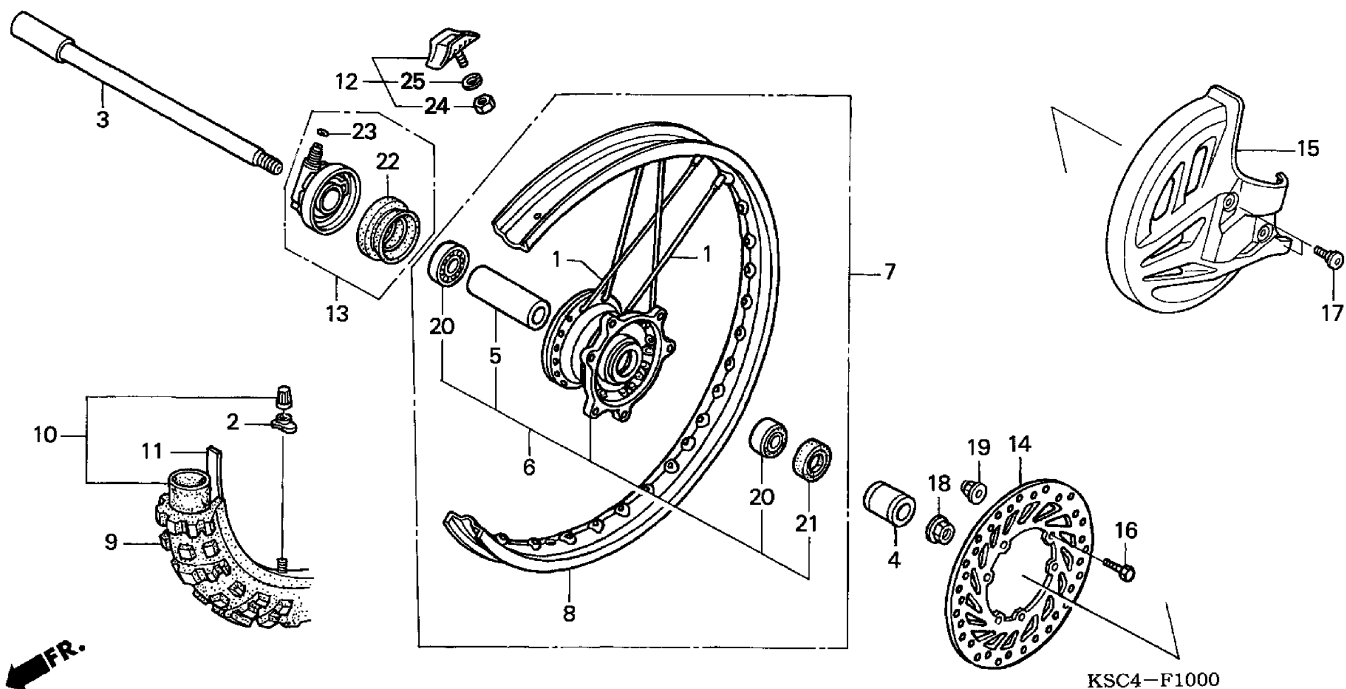
4 =CRF250X'04

F-10

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	SPOKE SET, FR. (240MM)				36	06440-KZ4-J40	6828636
2	CAP, VALVE				1	42714-KA3-710	1321322
3	AXLE, FR. WHEEL				1	44301-KSC-000	7657778
4	COLLAR, L. FR. WHEEL				1	44311-KZ4-J40	6824684
5	COLLAR, FR. DISTANCE				1	44620-MAC-680	4570933
6	HUB SUB-ASSY., FR.				1	44635-KSC-000	7657786
7	WHEEL SUB-ASSY., FR.				1	44650-KSC-000	7657794
8	RIM, FR. WHEEL (21X1.60)				1	44701-MEN-003	7531882
9	TIRE, FR. (80/100-21 D742) (DUNLOP)				1	44711-MEN-004	7531908
10	TUBE, TIRE (2.75/3.50-21)				1	0Y400-33100	2579605
	TUBE (275/325-21)				1	08400-33100	1204833
	TUBE (275/300X21)				1	08400-34010	0646893
	TUBE, TIRE (275/300-2)				1	44712-MC4-005	1275502
	TUBE, TIRE (2.75/3.00-21) (BS)				1	44712-340-003	0265405
	TUBE, TIRE (2.75/3.00-21) (DUNLOP) (NOT AVAILABLE)				1	44712-400-004	0439364
	TUBE, TIRE (2.75/3.00-21)				1	44712-437-971	2060689
	TUBE, TIRE (2.75/3.00-21) (BS)				1	44712-446-003	0766964

FRONT WHEEL



KSC4F1000

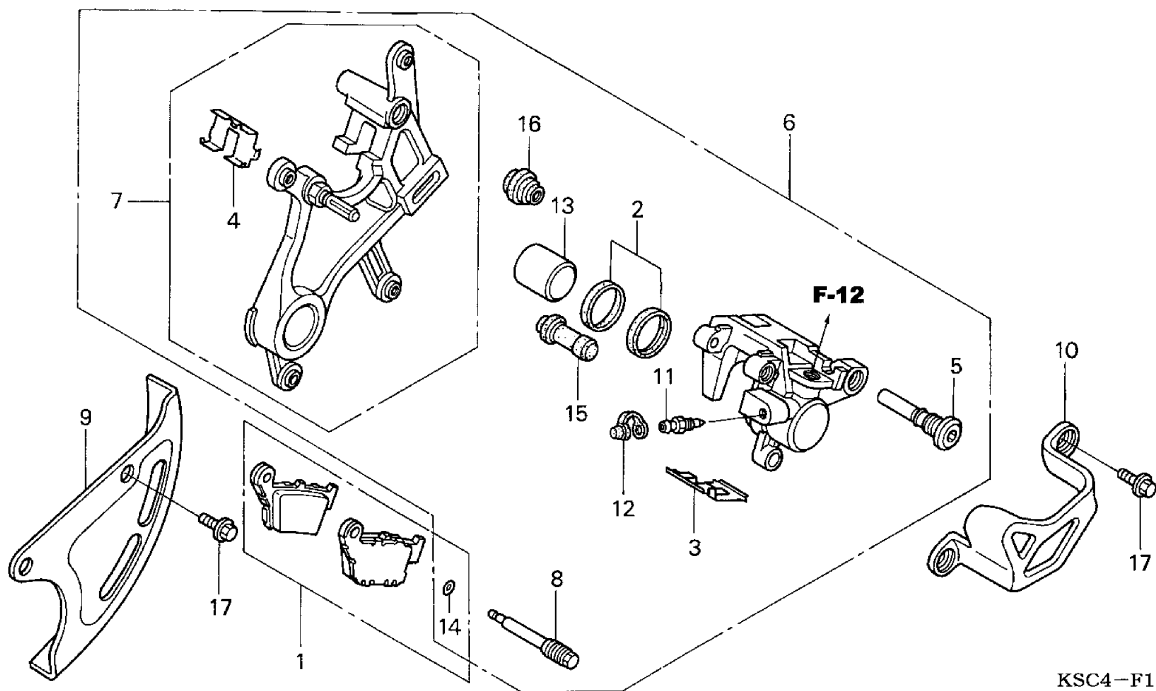
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F-10

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
10	TUBE, TIRE (2.75/3.00-21) (INOUE)	-----	-----		1	44712-446-631	1006485
11	FLAP, TIRE (DUNLOP)	-----	-----		1	44713-KS6-641	2520070
12	STOPPER, BEAD (1.60)	-----	-----		1	44715-MA0-770	1076975
13	BOX ASSY., SPEEDOMETER GEAR	-----	-----		1	44800-KSC-003	7657802
14	DISK, FR. BRAKE	-----	-----		1	45351-KZ4-J30	6482574
15	COVER, FR. DISK *TNATURAL* (NATURAL)	-----	-----		1	51614-KZ4-J40ZA	6824973
16	BOLT, DISK (6X19)	-----	-----		6	90105-MAC-680	4571774
17	BOLT, FR. DISK COVER	-----	-----		2	90114-MAC-780	5195011
18	NUT, FR. AXLE	-----	-----		1	90301-KZ4-J40	6826580
19	NUT, U (6MM)	-----	-----		6	90301-473-003	1187707
20	BEARING, RADIAL BALL (6904)	-----	-----		2	91062-MAC-681	4571840
21	OIL SEAL (26X37X7) (ARAI)	-----	-----		1	91201-KS6-004	2159663
22	DUST SEAL (46X58X7)	-----	-----		1	91251-KSC-003	7658321
23	O-RING (5.5X1.4).....	-----	-----		1	91319-ME5-003	1377399
24	NUT, HEX. (8MM).....	-----	-----		1	94001-08000-0S	0167338
25	WASHER, SPRING (8MM).....	-----	-----		1	94111-08000	0058982

REAR BRAKE CALIPER



KSC4-F1100

KSC4F1100

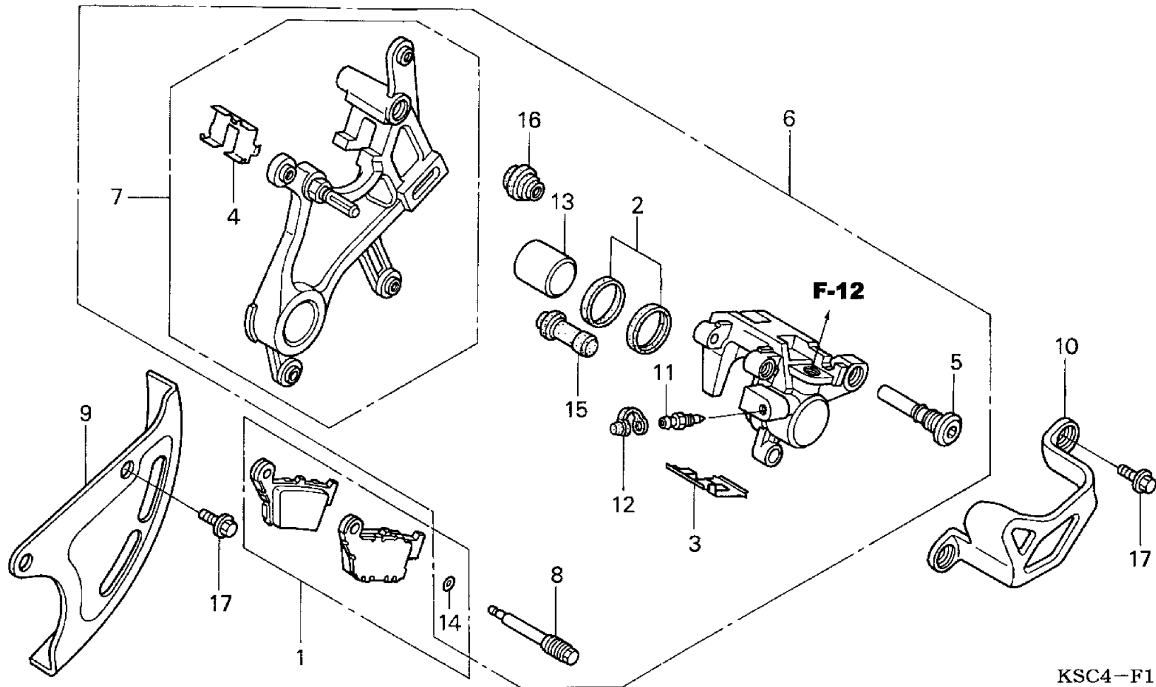
4 =CRF250X'04

F-11

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	PAD SET, RR.		1	06435-KZ4-J41	6825830
2	SEAL SET, PISTON.....		1	06451-MZ2-405	4179362
3	SPRING, PAD.....		1	43108-KZ4-J41	6824528
4	RETAINER, BRACKET.....		1	43112-KZ4-J41	6824536
5	BOLT, PIN		1	43131-KW3-006	3335676
6	CALIPER SUB-ASSY., RR. BRAKE (NISSIN).....		1	43150-KZ4-J41	6824544
7	BRACKET SUB-ASSY., RR.		1	43190-KZ4-J41	6824551
8	PIN, HANGER		1	43215-KZ4-J41	6824569
9	COVER, RR. DISK *TNATURAL* (NATURAL)		1	43330-KZ4-J40ZA	6824585
10	GUARD, RR. CALIPER *TNATURAL* (NATURAL)		1	43340-KZ4-J40ZA	6824593
11	SCREW, BLEEDER		1	43352-568-003	0505735
12	CAP, BLEEDER		1	43353-461-771	0954230
13	PISTON (22 A)		1	45107-MCT-006	6826333
14	O-RING (2.5X1.5).....		1	45111-MAJ-G41	4979928
15	BUSH, PIN		1	45132-166-016	1046275
16	BOOT B		1	45133-MA3-006	1012012

REAR BRAKE CALIPER



KSC4-F1100

KSC4F1100

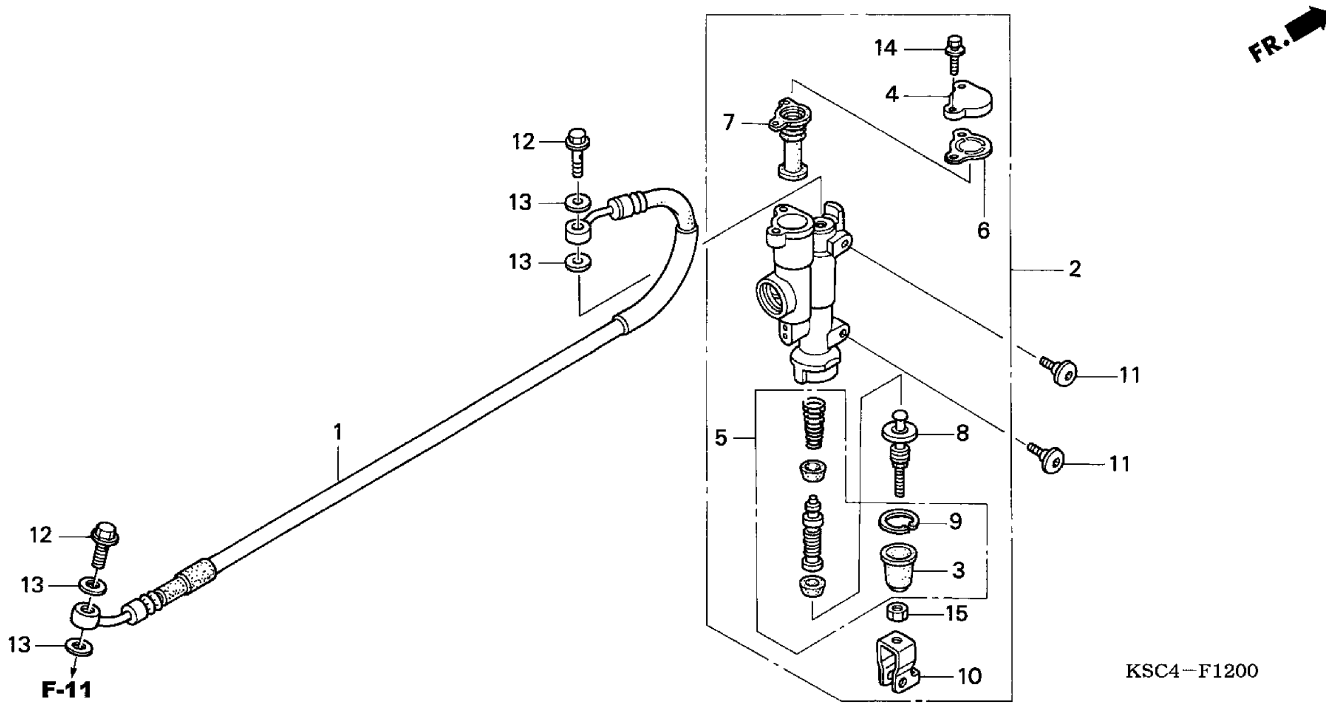
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F-11

Frame
Serial Number

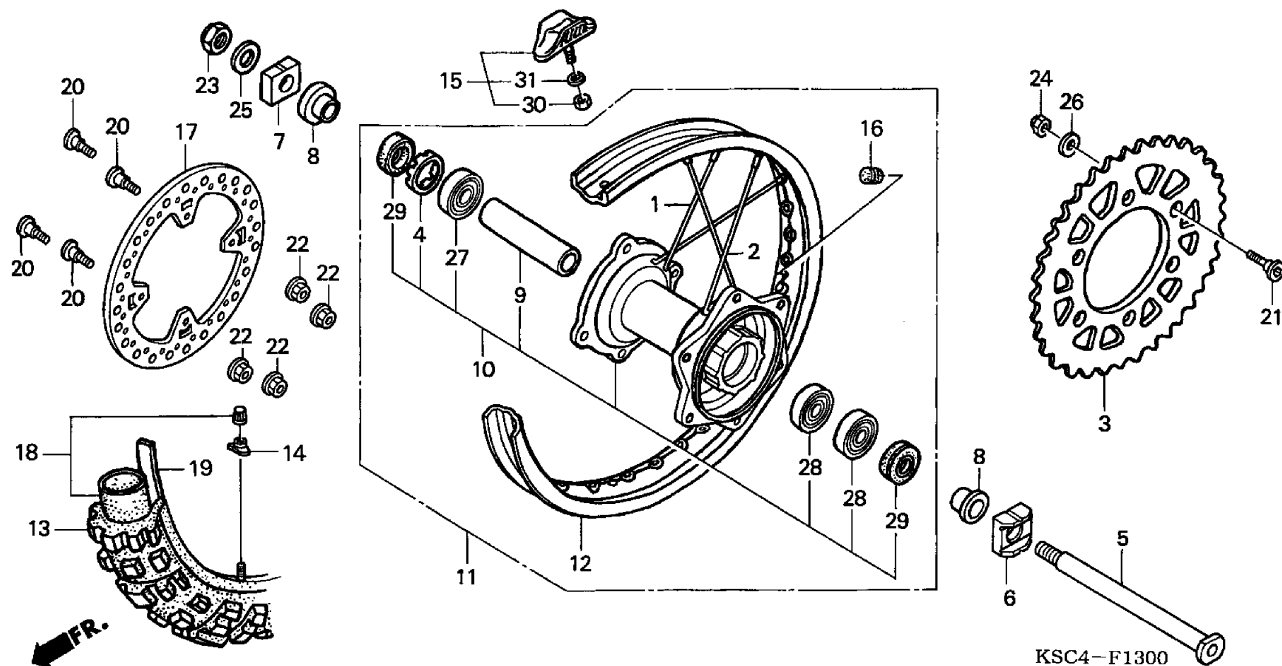
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17	BOLT, FLANGE (6X10) (NSHF).....	-----	-----		4	90004-GHB-600	4938304

RR. BRAKE MASTER CYLINDER



4 =CRF250X'04	F-12						
	Frame Serial Number						
Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	HOSE, RR. BRAKE		1	43310-KZ4-J41	6824577
2	MASTER CYLINDER ASSY., RR. BRAKE (NISSIN)		1	43500-KZ4-J42	7161409
3	BOOT		1	43504-MB2-006	1429455
4	CAP, MASTER CYLINDER		1	43513-KZ4-J41	6824627
5	PISTON SET, MASTER CYLINDER		1	43520-KZ4-J42	7182744
6	PLATE, DIAPHRAGM.....		1	43521-KZ4-J41	6824643
7	DIAPHRAGM		1	43522-KZ4-J41	6824650
8	ROD, PUSH		1	43530-KZ4-J41	6824668
9	CIRCLIP, MASTER CYLINDER		1	46182-500-013	0506139
10	JOINT, BRAKE ROD		1	46504-KZ4-J41	6824742
11	BOLT, FR. DISK COVER		2	90114-MAC-780	5195011
12	BOLT, OIL (10X22).....		2	90145-MS9-612	5369418
13	WASHER, OIL BOLT		4	90545-300-000	0189902
14	BOLT-WASHER (4X16)		2	93401-04016-00	5384581
15	NUT, HEX. (6MM).....		1	94002-06000-0S	0181032

REAR WHEEL



KSC4F1300

4 =CRF250X'04

F-13

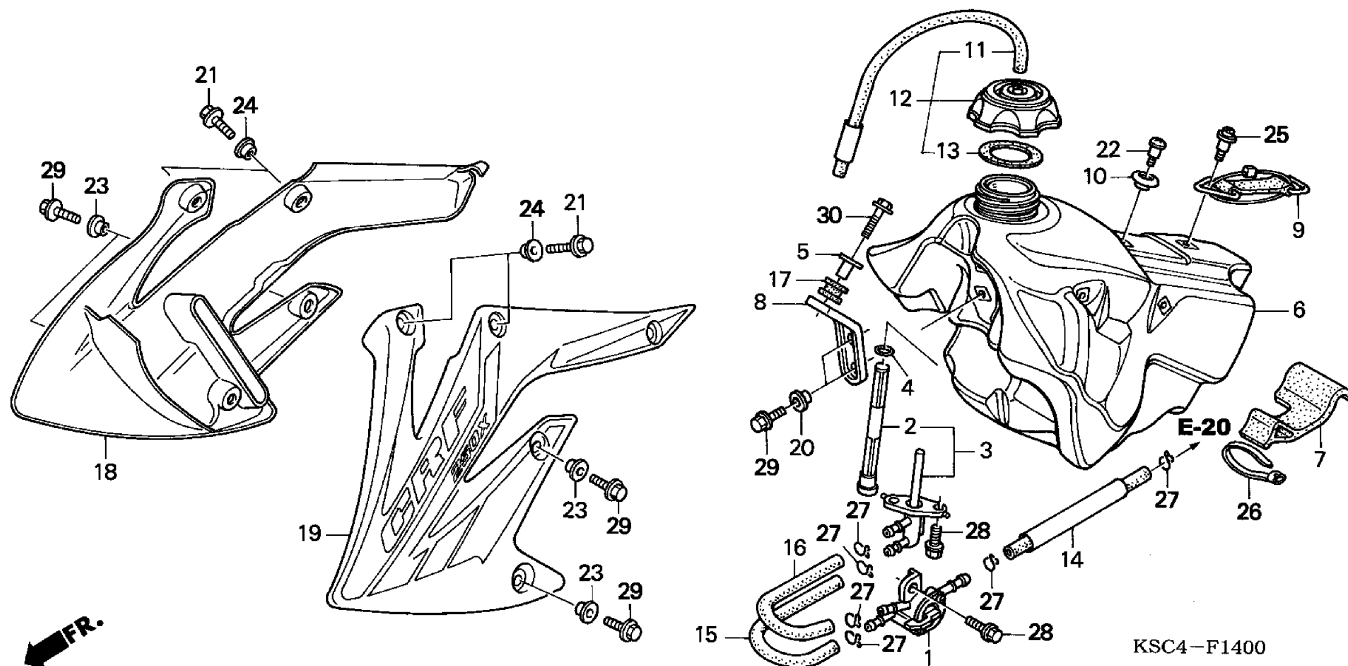
Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	SPOKE SET, RR. INSIDE	-----	-----		16	06420-KSC-000	7656325
2	SPOKE SET, RR. (OUTER).....	-----	-----		16	06421-KSC-000	7656333
3	SPROCKET, FINAL DRIVEN (54T)	-----	-----		(1)	41201-KSR-J00	7598014
	SPROCKET, FINAL DRIVEN (52T)	-----	-----		(1)	41203-KZ4-J30	6482467
	SPROCKET, FINAL DRIVEN (53T)	-----	-----		1	41204-KZ4-J30	6482475
4	RETAINER, RR. WHEEL BEARING	-----	-----		1	41231-KZ4-J20	6266852
5	AXLE, RR. WHEEL.....	-----	-----		1	42301-KZ4-J40	6826291
6	COLLAR, L. RR. AXLE.....	-----	-----		1	42305-KZ4-J40	6824478
7	COLLAR, R. RR. AXLE	-----	-----		1	42306-KZ4-J20	6266886
8	COLLAR, RR. WHEEL SIDE	-----	-----		2	42311-KZ4-J40	6824486
9	COLLAR, RR. WHEEL DISTANCE	-----	-----		1	42620-KZ4-J20	6266902
10	HUB SUB-ASSY., RR. WHEEL	-----	-----		1	42635-MEN-000	7531791
11	WHEEL SUB-ASSY., RR.....	-----	-----		1	42650-KSC-000	7657752
12	RIM, RR. WHEEL (18X2.15)	-----	-----		1	42701-KSC-003	7657760
13	TIRE, RR. (100/100-18 59M D756) (DUNLOP)	-----	-----		1	42711-KSC-004	7659352
14	CAP, VALVE.....	-----	-----		1	42714-KA3-710	1321322
15	STOPPER, BEAD (2.15)	-----	-----		1	42715-MA0-770	1093558

REAR WHEEL

4 =CRF250X'04		F-13					
		Frame Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
16	CAP, RIM HOLE.....	-----	-----		1	42717-329-000	0293308
17	DISK, RR. BRAKE	-----	-----		1	43351-KZ4-J40	6824601
18	TUBE, TIRE (3.25/3.50-19) (DUNLOP) (NOT AVAILABLE).....	-----	-----		1	44712-300-004	1006477
19	FLAP, TIRE (1.85-19) (DUNLOP).....	-----	-----		1	44713-300-004	1006493
20	BOLT, DISK (6X19)	-----	-----		4	90105-MAC-680	4571774
21	SCREW, FLAT (8X31)	-----	-----		6	90125-KA4-000	1028208
22	NUT, U (6MM)	-----	-----		4	90301-473-003	1187707
23	NUT, U (22MM)	-----	-----		1	90305-KZ4-J20	6267751
24	NUT, U (8MM)	-----	-----		6	90309-ML3-791	4059903
25	WASHER (22X35X2)	-----	-----		1	90401-KZ4-J20	6267777
26	WASHER (8MM).....	-----	-----		6	90465-MC4-000	1223734
27	BEARING, RADIAL BALL (69052RS)	-----	-----		1	91051-KZ4-J21	6267843
28	BEARING, RADIAL BALL (6905RS)	-----	-----		2	91052-KZ4-J21	6267850
29	DUST SEAL (32X43X7)	-----	-----		2	91251-KZ4-J21	6267876
30	NUT, HEX. (8MM).....	-----	-----		1	94001-08000-0S	0167338
31	WASHER, SPRING (8MM).....	-----	-----		1	94111-08000	0058982

FUEL TANK



KSC4F1400

4 =CRF250X'04

F-14

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	PETCOCK ASSY.....	-----	-----		1	16950-KSC-003	7656556
2	SCREEN SET, FUEL STRAINER	-----	-----		1	16952-KCY-671	4888244
3	JOINT ASSY., FUEL.....	-----	-----		1	16955-KSC-003	7656564
4	O-RING (11.8X3.55).....	-----	-----		1	16997-467-000	0825158
5	COLLAR, TANK SET (6.3X10.5X17.5).....	-----	-----		1	17509-KZ3-B00	5244942
6	TANK, FUEL.....	-----	-----		1	17510-KSC-000	7656697
7	RUBBER, FUEL TANK MOUNTING	-----	-----		1	17512-KRN-000	7606189
8	STAY, FR. TANK	-----	-----		1	17515-KSC-000	7656705
9	BAND, RR. TANK.....	-----	-----		1	17516-KZ3-B00	5244991
10	COLLAR, FR. SEAT	-----	-----		1	17518-KZ4-710	4301511
11	TUBE, FUEL CAP BREATHER	-----	-----		1	17521-KZ4-J20	6266332
12	CAP ASSY., FUEL TANK.....	-----	-----		1	17620-MEB-670	6844310
13	GASKET, FUEL CAP	-----	-----		1	17624-KT1-780	2664282
14	TUBE B, FUEL	-----	-----		1	17681-KSC-000	7656713
15	TUBE A, FUEL MAIN	-----	-----		1	17684-KSC-000	7656721
16	TUBE A, FUEL RESERVE.....	-----	-----		1	17685-KSC-000	7656739
17	RUBBER, MUFFLER	-----	-----		1	18334-ML3-680	3008828

FUEL TANK

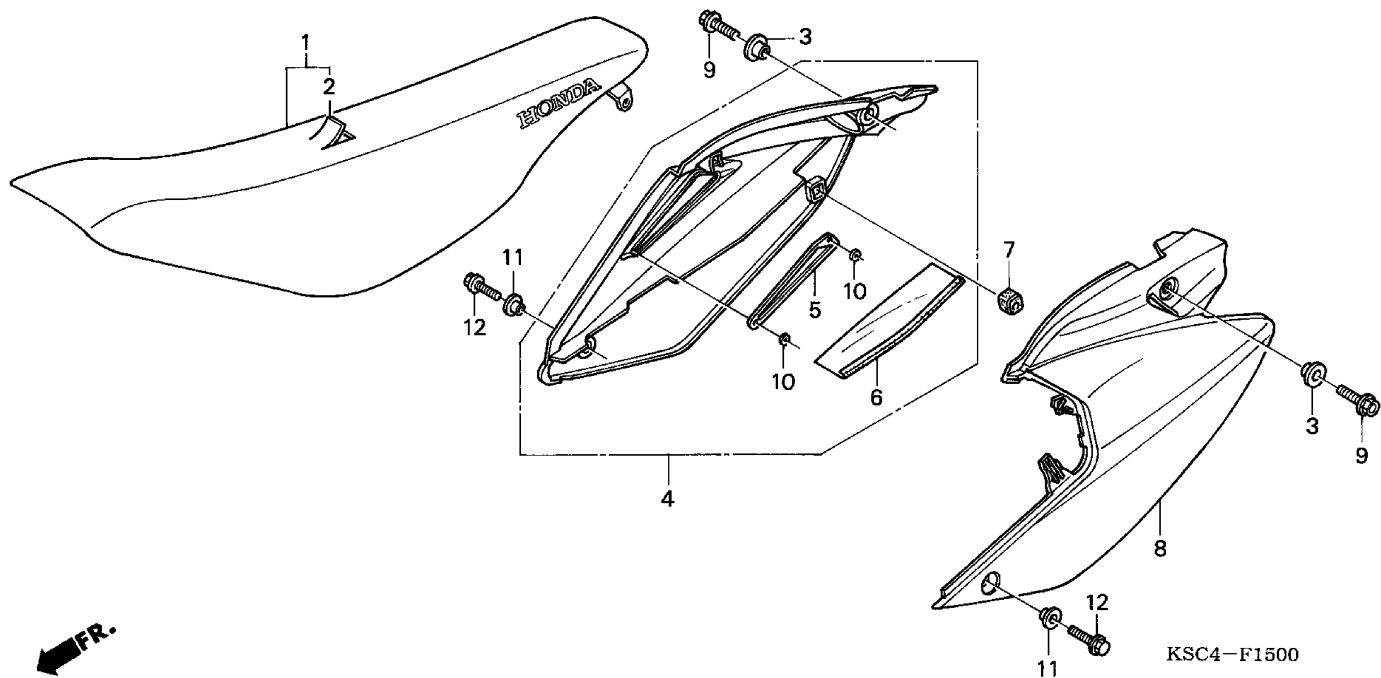
4 =CRF250X'04

F-14

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
18	SHROUD SET, R. RADIATOR (TYPE1) (WL)	-----	-----		1	19071-KSC-000ZB	7656937
19	SHROUD SET, L. RADIATOR (TYPE1) (WL)	-----	-----		1	19072-KSC-000ZB	7656952
20	COLLAR	-----	-----		2	84706-415-000	0843615
21	BOLT, FLANGE (5X12)	-----	-----		4	90106-KRN-000	7607385
22	SCREW, PAN (5X13)	-----	-----		1	90108-MN0-000	2528560
23	COLLAR A	-----	-----		4	90501-KZ4-J20	6267785
24	COLLAR, SHROUD (UPPER)	-----	-----		4	90502-KRN-000	7607468
25	SCREW, SPECIAL (5MM)	-----	-----		1	91422-MT8-770	3362118
26	TY-RAP, CABLE	-----	-----		1	91560-MS8-600	5246343
27	CLIP, TUBE (B12)	-----	-----		6	95002-02120	0335034
28	BOLT, FLANGE (6X16)	-----	-----		3	96001-06016-00	2105955
29	BOLT, FLANGE (6X18)	-----	-----		6	96001-06018-00	2105963
30	BOLT, FLANGE (6X30)	-----	-----		1	96001-06030-00	2537041

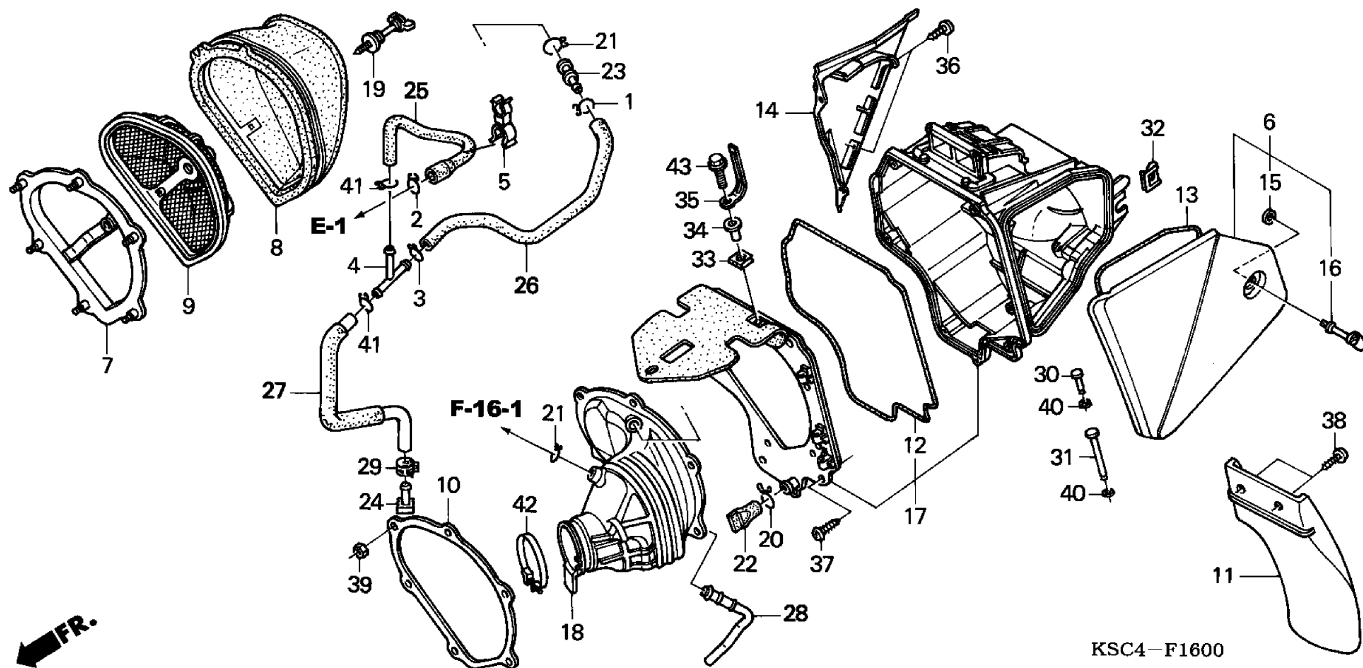
SEAT • SIDE COVER



KSC4F1500

4 =CRF250X'04	F-15						
	Frame Serial Number						
Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	SEAT	-----	-----		1	77100-KSC-010	7658123
2	LEATHER, SEAT (NO LETTERS PRINTED).....	-----	-----		1	77101-KSC-000	7658131
3	COLLAR, TOOL BOX SETTING	-----	-----		2	83505-KM4-000	2067593
4	COVER, R. SIDE *R292R* (EXTREME RED).....	-----	-----		1	83510-KSC-000ZA	7658172
5	PLATE *NH1* (BLACK)	-----	-----		1	83513-KSC-000ZA	7658198
6	HEAT GUARD	-----	-----		1	83514-KSC-000	7659881
7	RUBBER, SIDE COVER STOPPER	-----	-----		1	83515-KS7-830	2773919
8	COVER, L. SIDE *R292R* (EXTREME RED).....	-----	-----		1	83610-KSC-000ZA	7658206
9	BOLT, DR (8X16) (SH).....	-----	-----		2	90123-MEN-670	7533045
10	NUT, SPEED (3MM).....	-----	-----		2	90313-GAH-780	4568598
11	COLLARA	-----	-----		2	90501-KZ4-J20	6267785
12	BOLT, FLANGE (6X14)	-----	-----		2	96001-06014-00	2154672

AIR CLEANER



KSC4-F1600

KSC4F1600

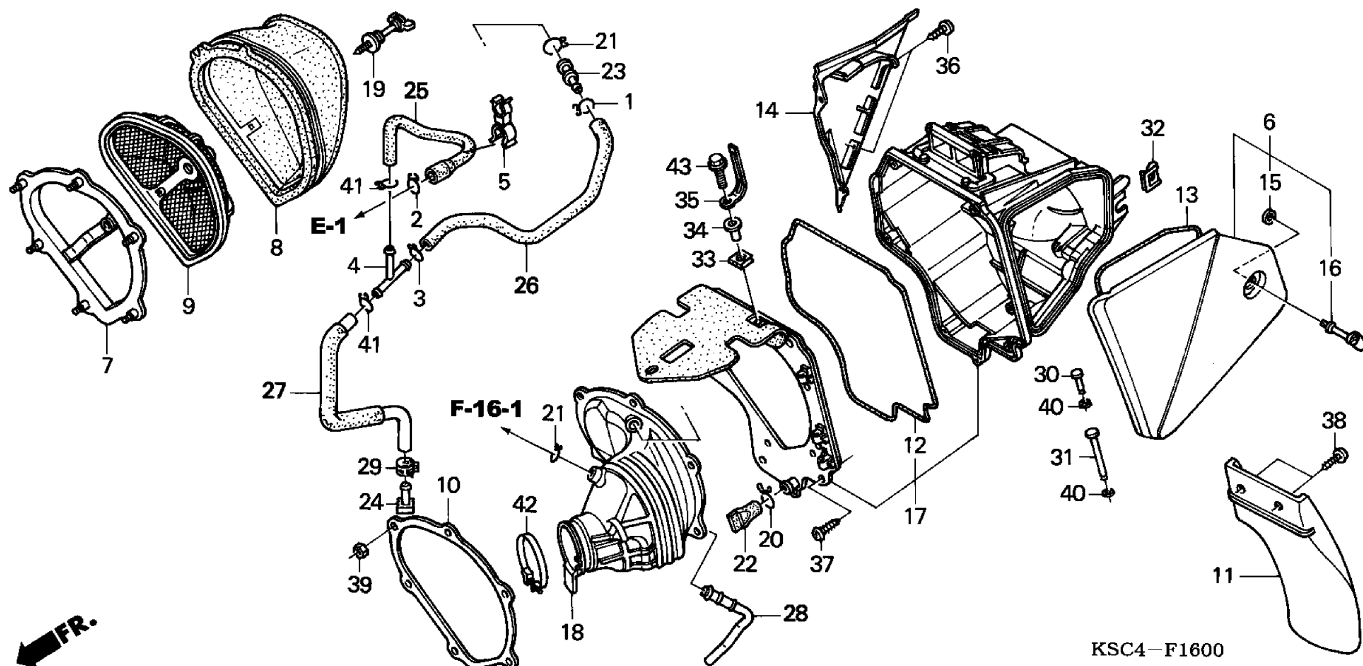
4 =CRF250X'04

F-16

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	CLIP, OIL DRAIN	-----	-----	A	1	15707-634-000	0366120
	CLIP, BREATHER TUBE	-----	-----	AC	1	17316-611-000	0340984
2	CLIP, OIL DRAIN TUBE	-----	-----		1	15771-551-000	0574863
3	CLIP, BREATHER TUBE	-----	-----	AC	1	15772-551-000	0501353
	CLIP, TUBE (B12)	-----	-----	A	1	95002-02120	0335034
4	JOINT, FUEL TUBE	-----	-----	A	1	16959-MY1-000	4524104
	T-JOINT	-----	-----	AC	1	17193-MN5-000	2803435
5	CLAMP, HOSE	-----	-----		1	16965-VM0-771	1995588
6	COVER ASSY., AIR CLEANER	-----	-----		1	17211-KSC-000	7656580
7	STAY, AIR CLEANER ELEMENT	-----	-----		1	17212-MEN-670	7531155
8	ELEMENT, AIR CLEANER.....	-----	-----		1	17213-KSC-000	7656598
9	BASE ASSY., ELEMENT	-----	-----		1	17214-MEN-670	7531163
10	PLATE, FR. AIR CLEANER HOUSING	-----	-----		1	17217-MEB-770	7186554
11	MUDGUARD, AIR CLEANER HOUSING....	-----	-----		1	17218-KRN-000	7606106
12	SEAL, AIR CLEANER HOUSING.....	-----	-----		1	17218-KSC-000	7656606
13	SEAL, AIR CLEANER COVER (A).....	-----	-----		1	17219-KSC-000	7656614
14	COVER, R. SIDE	-----	-----		1	17221-KSC-000	7656622

AIR CLEANER



KSC4F1600

4 =CRF250X'04		F-16					
		Frame Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
15	WASHER, AIR CLEANER COVER SETTING	-----	-----		1	17224-KN5-670	2003168
16	STUD (6X21)	-----	-----		1	17225-KN5-670	2003176
17	HOUSING, AIR CLEANER.....	-----	-----		1	17250-KSC-000	7656630
18	TUBE, AIR CLEANER CONNECTING.....	-----	-----	A	1	17253-KSC-000	7656648
	TUBE, AIR CLEANER CONNECTING.....	-----	-----	AC	1	17253-KSC-770	7656655
19	BOLT, ELEMENT SETTING.....	-----	-----		1	17291-KSC-000	7659196
20	CLIP A, BREATHER TUBE	-----	-----		1	17316-MN1-670	2691012
21	CLIP, BREATHER TUBE	-----	-----	A	1	17316-611-000	0340984
		-----	-----	AC	2	17316-611-000	0340984
22	TUBE, DRAIN.....	-----	-----		1	17358-HA0-680	2077550
	TUBE, DRAIN.....	-----	-----		1	17358-HM8-000	5308127
23	JOINT, BREATHER TUBE.....	-----	-----	A	1	17359-MAG-L00	5585328
	JOINT, TWO-WAY	-----	-----	AC	1	18631-MAH-710	5421276
24	PLUG, BREATHER TUBE	-----	-----		1	17370-419-700	0669002
25	TUBE A, BREATHER	-----	-----		1	17372-KRN-000	7606148
26	TUBE B, BREATHER	-----	-----	A	1	17374-KRN-000	7606155
	TUBE B, BREATHER	-----	-----	AC	1	17374-KSC-770	7656663

AIR CLEANER

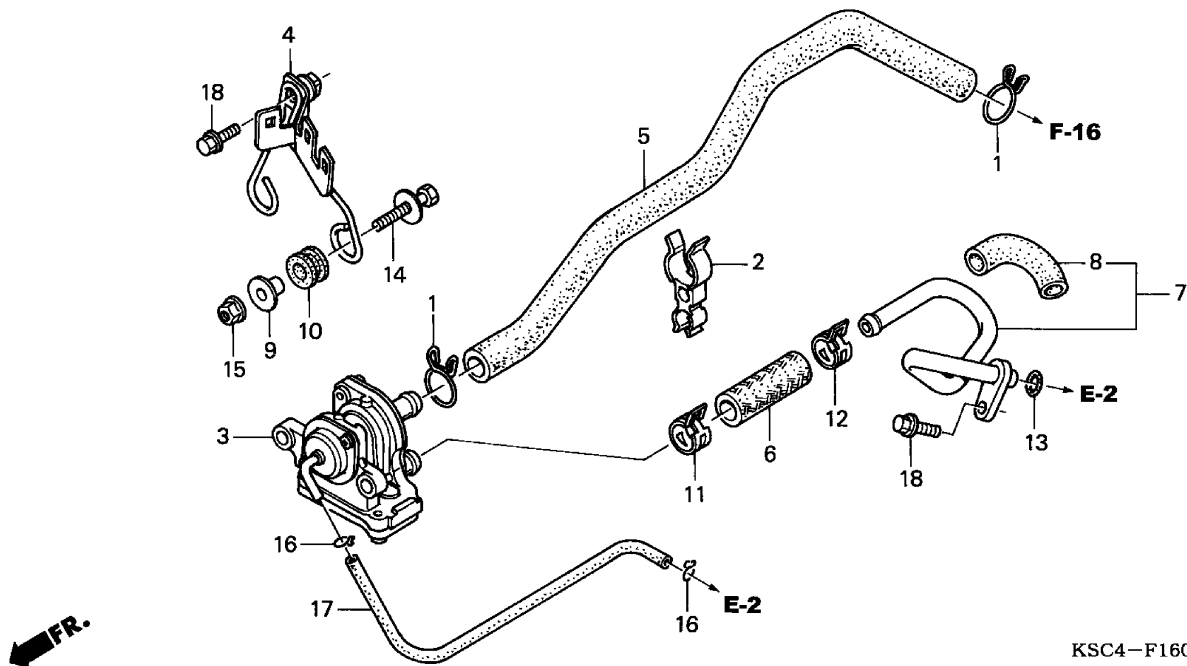
4 =CRF250X'04

F-16

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
27	TUBE C, BREATHER.....	-----	-----		1	17375-KSC-000	7656671
28	PIPE, BREATHER	-----	-----	AC	1	17376-KSC-770	7656689
29	CLAMP, MASTER CYLINDER OIL HOSE ..	-----	-----		1	43514-KS6-701	2465318
30	PIN, BRAKE LOCK LEVER PIVOT	-----	-----		1	53189-GCS-000	7658065
31	PIN, VISOR HINGE	-----	-----		1	64308-GG2-000	4773339
32	PLATE, SPRING.....	-----	-----		1	64508-KV3-000	4045282
33	NUT, CLIP (6MM).....	-----	-----		1	90305-GK8-000	1899202
34	COLLAR, AIR CLEANER	-----	-----		1	90501-KRN-000	7607450
35	CLIP (2X70)	-----	-----		1	91413-679-000	0995712
36	SCREW, TAPPING (4X12).....	-----	-----		2	93903-24380	0562090
37	SCREW, TAPPING (5X16).....	-----	-----		7	93903-25380	1172139
38	SCREW, TAPPING (5X16).....	-----	-----		2	93913-25410	4485785
39	NUT, HEX. (5MM).....	-----	-----		6	94002-05070-0S	2563013
40	E-RING (3MM)	-----	-----		2	94540-03010	2395390
41	CLIP, TUBE (B12)	-----	-----		2	95002-02120	0335034
42	BAND, AIR CLEANER CONNECTING TUBE (60).....	-----	-----		1	95018-60321	7533136
43	BOLT, FLANGE (6X16)	-----	-----		1	96001-06016-00	2105955

AIR SUCTION VALVE



KSC4-F1601

KSC4F1601

4 =CRF250X'04		F-16-1					
		Frame Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	CLIP, BREATHER TUBE	-----	-----	AC	2	17316-611-000	0340984
2	CLIP, THROTTLE WIRE	-----	-----	AC	1	17926-SK7-A00	3580594
3	VALVE ASSY., AIR SUCTION	-----	-----	AC	1	18600-KSC-771	7656812
4	STAY, AIR SUCTION VALVE.....	-----	-----	AC	1	18601-KSC-770	7656820
5	TUBE A, AIR SUCTION VALVE.....	-----	-----	AC	1	18602-KSC-770	7656838
6	TUBE B, AIR SUCTION VALVE.....	-----	-----	AC	1	18603-KSC-770	7656846
7	PIPE ASSY., AIR	-----	-----	AC	1	18640-KSC-770	7656853
8	TUBE, AIR PIPE.....	-----	-----	AC	1	18645-KSC-770	7659204
9	COLLAR, ELECTRIC PLATE	-----	-----	AC	2	50302-KG1-000	1510833
10	RUBBER, RR. FENDER CUSHION	-----	-----	AC	2	80101-165-000	0715490
11	CLIP, FUEL HOSE	-----	-----	AC	1	90678-MN5-000	3056892
12	CLIP, HOSE	-----	-----	AC	1	90678-MR1-690	5714654
13	O-RING (9.8X1.9).....	-----	-----	AC	1	91301-PM5-A01	2710820
	O-RING (9.8X1.9).....	-----	-----	AC	1	91305-PE2-003	1869478
14	BOLT-WASHER (6X28)	-----	-----	AC	2	93404-06028-00	3028214
15	NUT, FLANGE (6MM).....	-----	-----	AC	2	94050-06000	0471623
16	CLIP, TUBE (B17)	-----	-----	AC	2	95002-02079	4171690

AIR SUCTION VALVE

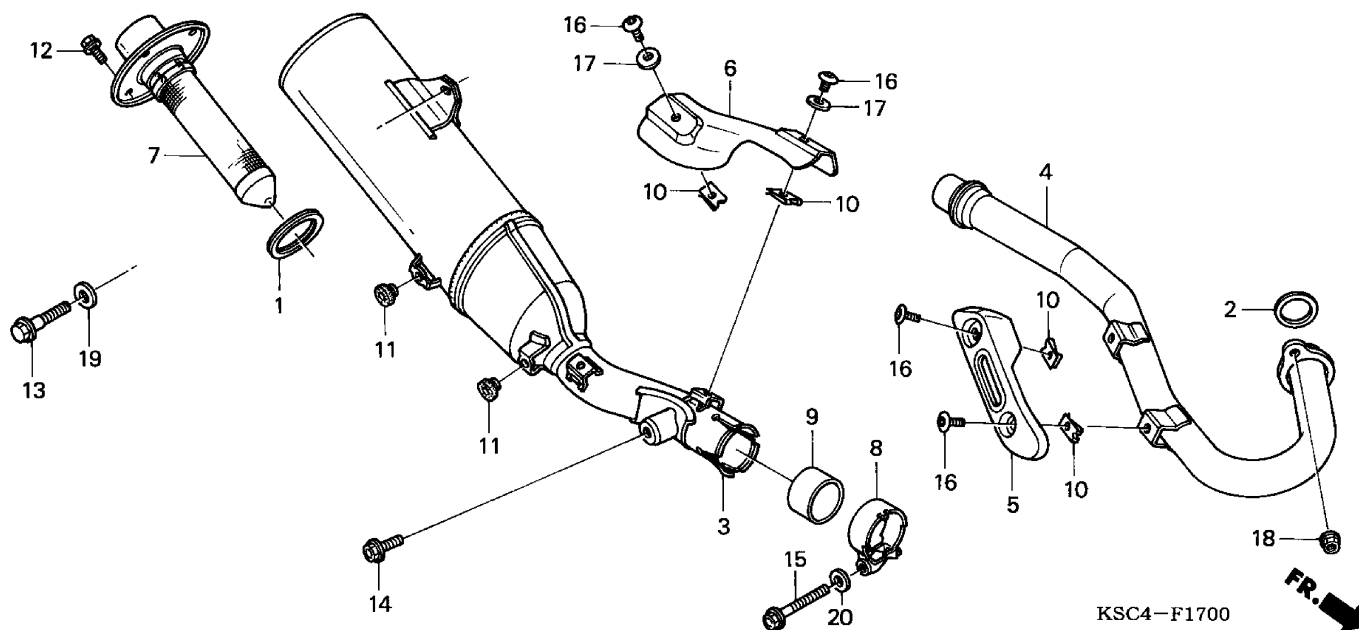
4 =CRF250X'04

F-16-1

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
17	BULK HOSE, VACUUM (3.5X1000) (3.5X270)	-----	-----	AC	1	95005-35001-20M	5137153
18	BOLT, FLANGE (6X16)	-----	-----	AC	2	96001-06016-00	2105955

MUFFLER



KSC4-F1700

KSC4F1700

4 =CRF250X'04

F-17

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	GASKET, EX. MUFFLER	-----	-----		1	18291-KPS-900	7093362
2	GASKET, EX. PIPE	-----	-----		1	18291-MM5-860	2958239
3	MUFFLER.....	-----	-----		1	18310-KSC-000	7656788
4	PIPE, EX.	-----	-----		1	18320-KSC-000	7656796
5	PROTECTOR, EX. PIPE	-----	-----		1	18323-KRN-000	7606270
6	PROTECTOR, MUFFLER	-----	-----		1	18324-KRN-000	7606288
7	ARRESTER ASSY.....	-----	-----		1	18355-KSC-000	7656804
8	BAND, L. MUFFLER.....	-----	-----		1	18374-KE8-000	2957520
	BAND, L. MUFFLER.....	-----	-----		1	18374-MG7-701	2917052
9	GASKET, MUFFLER	-----	-----		1	18392-MK4-000	2575074
10	NUT, SPRING (6MM)	-----	-----		4	19508-KA3-710	1331180
11	RUBBER, SIDE COVER (PD)	-----	-----		2	83512-KA4-700	1187277
12	BOLT, FLANGE (6X10)	-----	-----		4	90101-KCE-000	4774303
13	BOLT, FLANGE (8X24) (SH)	-----	-----		1	90101-KZ3-J50	7187719
14	BOLT, FLANGE (8X18)	-----	-----		1	90123-KZ4-J40	6825327
15	BOLT, FLANGE (8X35)	-----	-----		1	90124-KZ4-J40	6825335
16	BOLT, SPECIAL (6MM)	-----	-----		4	90170-MEB-670	6852495
17	WASHER (6MM).....	-----	-----		2	90406-KV3-780	4236956

MUFFLER

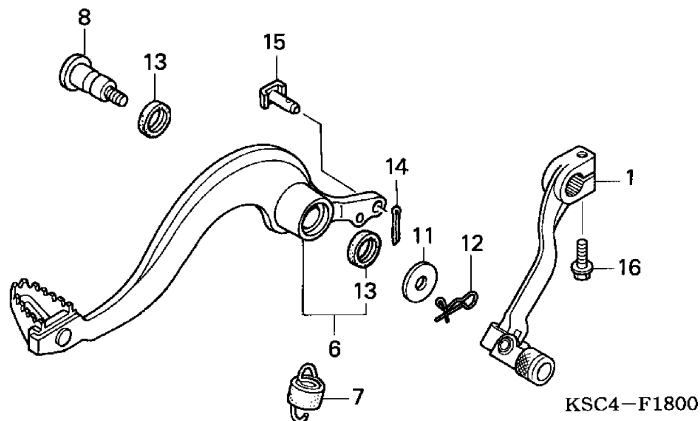
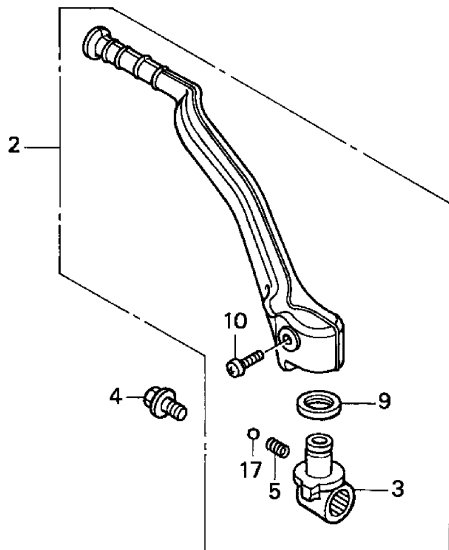
4 =CRF250X'04

F-17

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
18	NUT, FLANGE (8MM).....	-----	-----		2	94050-08000	0481143
19	WASHER, PLAIN (8MM)	-----	-----		1	94101-08000	0059097
20	WASHER, PLAIN (8MM)	-----	-----		1	94102-08800	0562215

PEDAL • KICK STARTER ARM

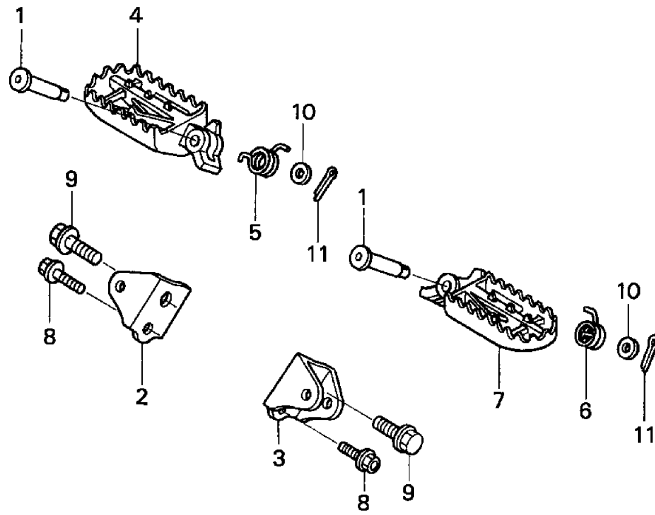


KSC4F1800

4 =CRF250X'04	F-18					
	Frame Serial Number					

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	PEDAL, CHANGE.....	-----	-----		1	24700-KRN-000	7606809
2	ARM ASSY., KICK STARTER	-----	-----		1	28300-KRN-000	7606833
3	JOINT, KICK ARM	-----	-----		1	28302-KRN-000	7606841
4	BOLT, KICK JOINT.....	-----	-----		1	28306-MEN-670	7531502
5	SPRING, KICK STARTER	-----	-----		1	28333-KK0-000	1595735
6	PEDAL, RR. BRAKE.....	-----	-----		1	46510-KSC-000	7657869
7	SPRING ASSY., RR. BRAKE RETURN	-----	-----		1	46511-KZ4-J00	5658190
8	SHAFT, BRAKE PIVOT	-----	-----		1	46513-KSC-000	7657877
9	DUST SEAL (17X20X2.5).....	-----	-----		1	46525-KK0-003	1645076
10	BOLT, KICK ARM.....	-----	-----		1	90103-KRN-000	7607369
11	WASHER (26X9)	-----	-----		1	90404-MEN-670	7533060
12	PIN, SNAP (8MM).....	-----	-----		1	90705-PFF-300	7660517
13	DUST SEAL (15X20X2.5).....	-----	-----		2	91251-444-000	0764092
14	PIN, COTTER (2.0X12)	-----	-----		1	94201-20120	0109579
15	PIN D, JOINT	-----	-----		1	95015-54000	4459467
16	BOLT, FLANGE (6X22)	-----	-----		1	96001-06022-00	2112191
17	BALL, STEEL (#8) (1/4)	-----	-----		1	96211-08000	0079905

STEP



KSC4-F1900

KSC4F1900

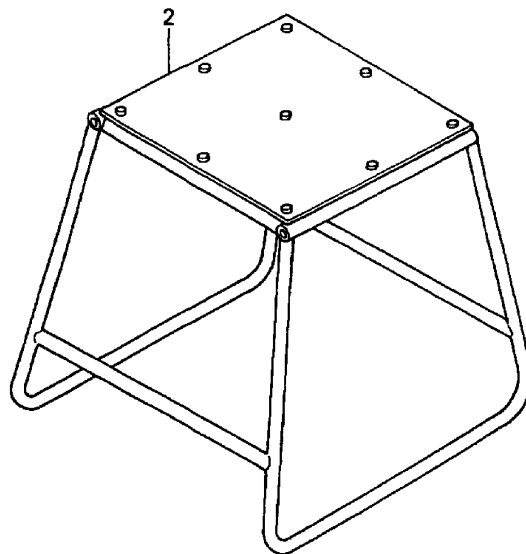
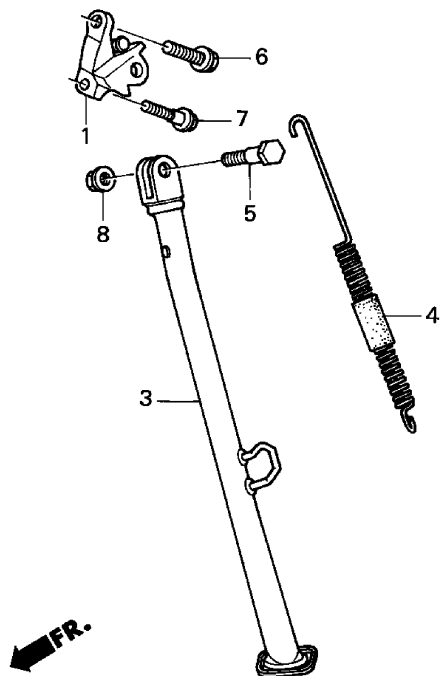
4 =CRF250X'04

F-19

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	PIN, STEP JOINT	-----	-----		2	50603-KZ4-J40	6824809
2	BRACKET, R. STEP.....	-----	-----		1	50610-MEN-670	7532112
3	BRACKET, L. STEP	-----	-----		1	50611-MEN-670	7532120
4	ARM, R. STEP	-----	-----		1	50616-MEN-670	7532138
5	SPRING, R. STEP RETURN	-----	-----		1	50617-KZ4-J40	6824841
6	SPRING, L. STEP RETURN.....	-----	-----		1	50618-KZ4-J40	6824858
7	ARM, L. STEP	-----	-----		1	50642-MEN-670	7532146
8	BOLT, FLANGE (8X24) (SH)	-----	-----		2	90101-KZ3-J50	7187719
9	BOLT, STEP (12MM)	-----	-----		2	90101-KZ4-J40	6825269
10	WASHER, PLAIN (8MM)	-----	-----		2	94102-08800	0562215
11	PIN, COTTER (2.5MM).....	-----	-----		2	94201-25150	0058396
	PIN, COTTER (2.5MM).....	-----	-----		2	94201-25200	0058404
	PIN, COTTER (2.5MM).....	-----	-----		2	94201-25250	0145581
	PIN, COTTER (2.5MM).....	-----	-----		2	94201-25300	0156091

STAND



KSC4-F2000

KSC4F2000

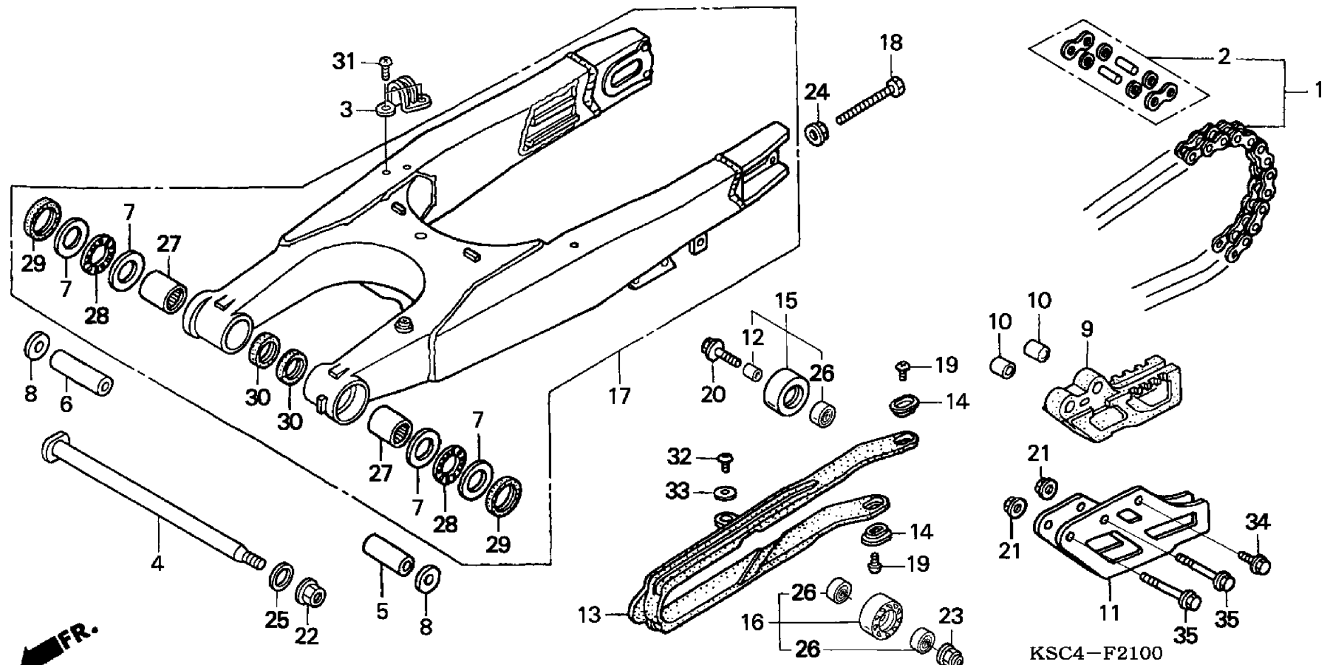
4 =CRF250X'04

F-20

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	BRACKET, SIDE STAND	-----	-----		1	50125-KSC-000	7657893
2	WORKSTAND (17")	-----	-----		(1)	50500-KA3-820	1553007
3	BAR, SIDE STAND.....	-----	-----		1	50530-KSC-000	7657976
4	SPRING ASSY., SIDE STAND.....	-----	-----		1	50540-KSC-000	7657984
5	BOLT, SIDE STAND PIVOT	-----	-----		1	90108-MJ0-000	1975481
6	BOLT (10X24) (SH)	-----	-----		1	90122-MEN-670	7533037
7	BOLT, FLANGE (8X25)	-----	-----		1	90123-KSC-000	7660509
8	NUT, U (10MM)	-----	-----		1	90304-GE8-003	1439249

SWINGARM



KSC4F2100

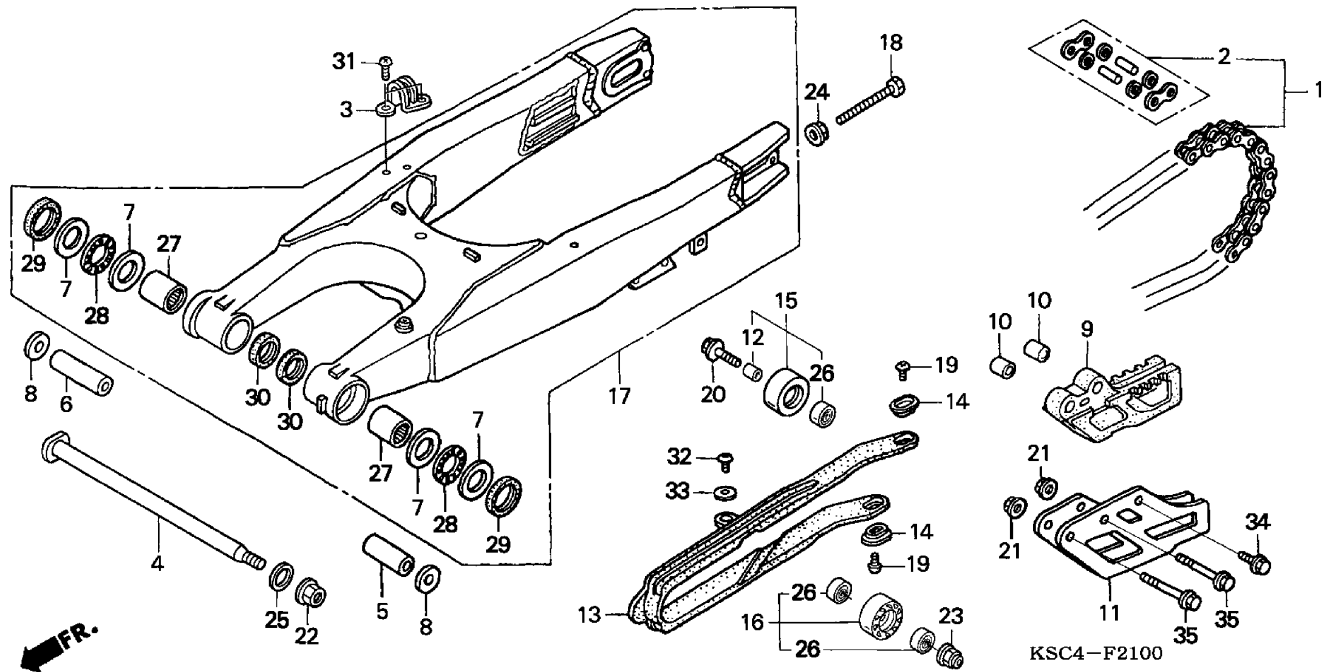
4 =CRF250X'04

F-21

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	CHAIN, DRIVE (DID520MXV-120ZB) (DAIDO)		1	40540-KSC-003	7657745
2	MASTER LINK		1	40545-KSC-003	7659329
3	GUIDE, RR. BRAKE HOSE		1	43468-KZ3-B00	5245428
4	SHAFT, SWINGARM PIVOT		1	52101-KZ4-J40	6824981
5	COLLAR, SWINGARM (49MM)		1	52141-KZ3-J40	6830327
6	COLLAR, SWINGARM PIVOT (59MM)		1	52141-KZ4-J40	6824999
7	WASHER, SWINGARM SIDE		4	52143-KZ3-860	3837820
8	COLLAR, SWINGARM PIVOT SIDE		2	52143-KZ4-J40	6825012
9	GUIDE, CHAIN		1	52146-MEN-000	7532278
10	COLLAR, CHAIN GUIDE		2	52148-MEN-000	7532286
11	PLATE, CHAIN GUIDE.....		1	52156-ML3-910	3225976
12	COLLAR, CHAIN TENSIONER ROLLER....		1	52160-MEN-000	7532294
13	SLIDER, CHAIN		1	52170-MEB-750	7187354
14	WASHER, CHAIN SLIDER.....		2	52171-KR6-000	2142156
15	ROLLER, CHAIN (32).....		1	52175-KSK-000	7570526
16	ROLLER, CHAIN (LOWER)		1	52176-KZ3-J40	6830335
17	SWINGARM SUB-ASSY., RR.		1	52200-KSR-J00	7598808

SWINGARM



KSC4-F2100

KSC4F2100

4 =CRF250X'04

F-21

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
18	BOLT, HEX. (8X47.5)				2	90105-MEN-000	7532997
19	SCREW, PAN (5X8)				2	90115-KV3-700	4074571
20	BOLT, FLANGE (8X32)				1	90124-MEB-770	7187743
21	NUT, U (6MM)				2	90301-473-003	1187707
22	NUT, HEX. U (14MM)				1	90305-KZ3-B01	5246202
23	NUT, U (8MM)				1	90309-ML3-791	4059903
24	NUT, HEX. (8MM)				2	90309-357-000	0322164
25	WASHER (26X14X2.8)				1	90501-GAH-000	4220927
	WASHER (14MM)				1	90501-GBL-730	5246236
26	BEARING, RADIAL BALL (608UU)				3	91011-GCT-003	6825400
27	BEARING, NEEDLE (TOYO)				2	91071-MJ0-003	2332153
	BEARING, NEEDLE				2	91071-MJ0-004	2332161
28	BEARING, NEEDLE THRUST				2	91072-KZ3-861	3838315
29	DUST SEAL (30X37X4)				2	91253-KZ3-861	3838331
30	DUST SEAL (22X29X4)				2	91283-ML7-003	2332179
31	SCREW, PAN (5X8)				2	93500-05008-0A	0145540
32	SCREW, PAN (5X8)				1	93500-05008-0G	0331363
33	WASHER, PLAIN (5MM)				1	94103-05700	0692491

SWINGARM

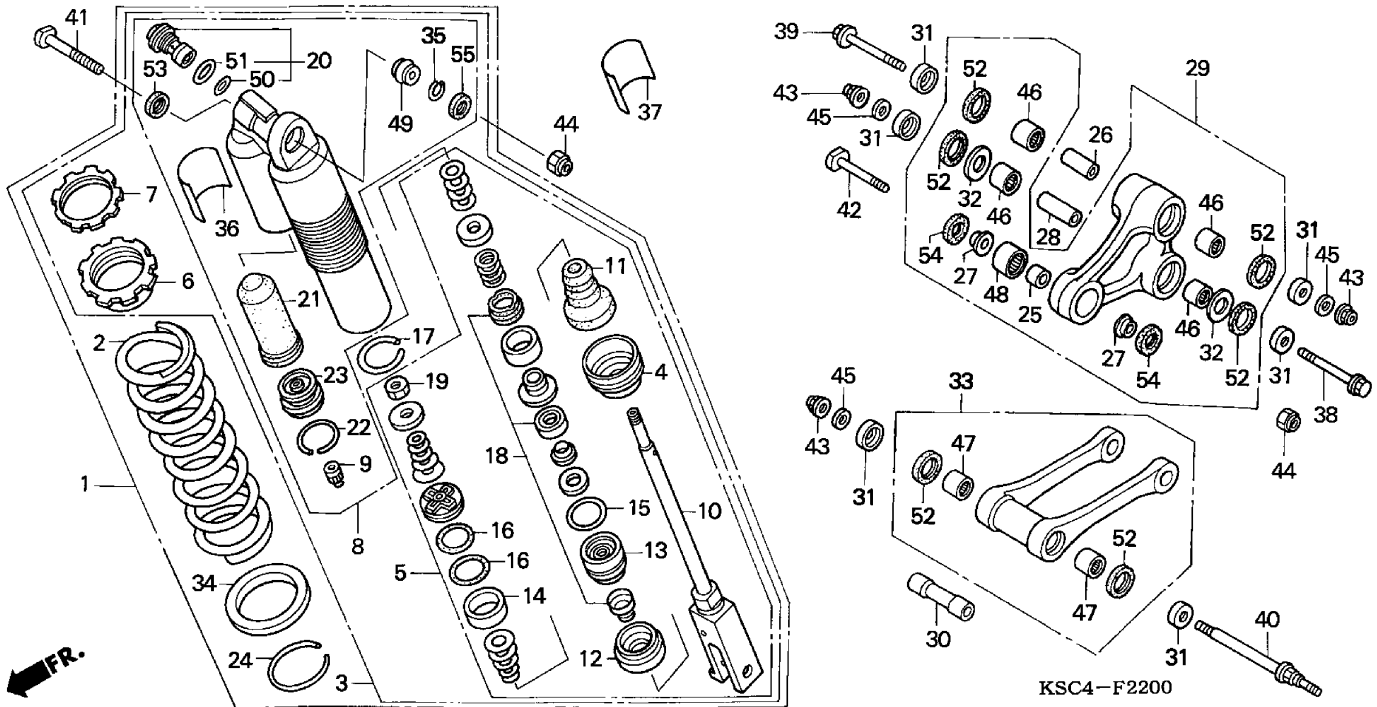
4 =CRF250X'04

F-21

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
34	BOLT, FLANGE (6X12)	-----	-----		1	96001-06012-00	2105930
35	BOLT, FLANGE (6X50)	-----	-----		2	96001-06050-00	2106052

RR CUSHION



4 =CRF250X'04

F-22

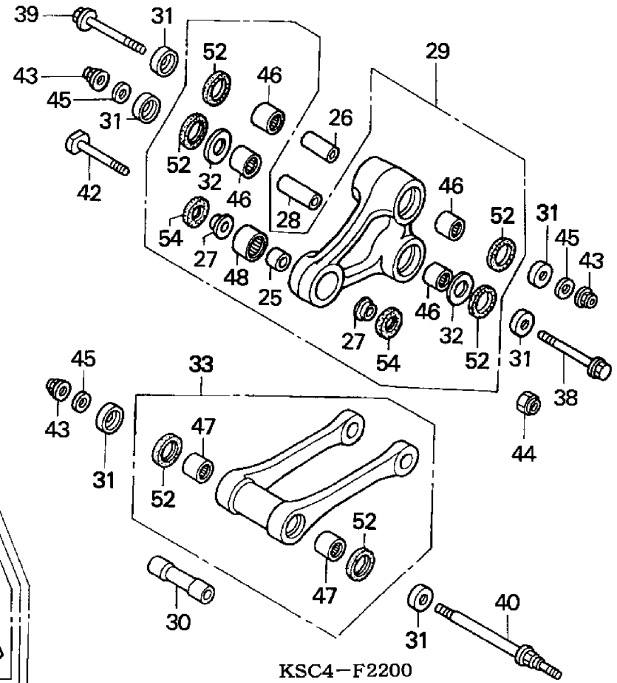
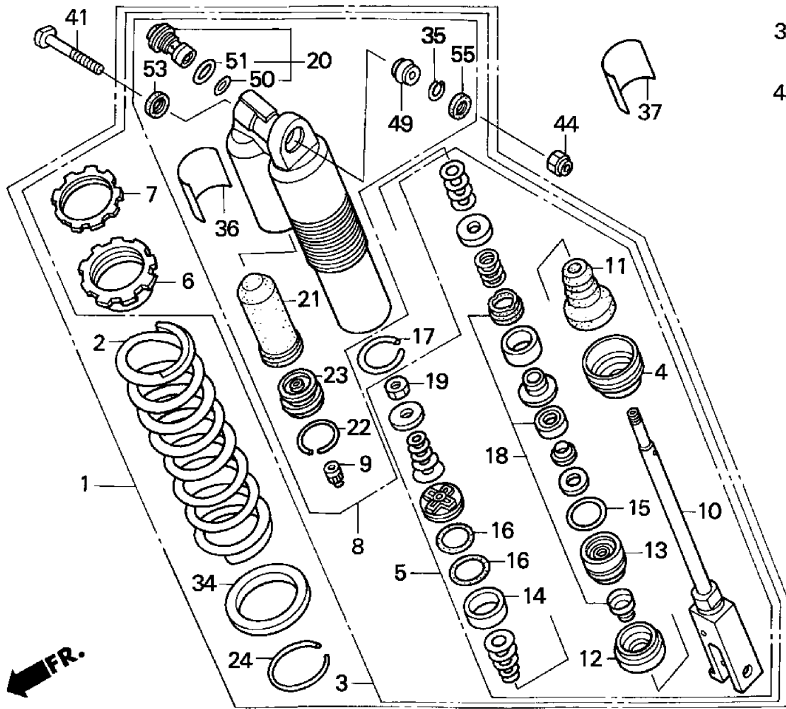
Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	CUSHION ASSY., RR.		1	52400-KSC-003	7659535
2	SPRING, RR. SHOCK ABSORBER (47.1N/ MM,4.8KG/MM) (SHOWA)		1	52401-KSC-003	7659543
	SPRING, RR. SHOCK ABSORBER (48N/ MM,4.9KG/MM) (SHOWA)		(1)	52401-KZ3-J41	6830350
	SPRING, RR. SHOCK ABSORBER (4.55)..		(1)	52402-KZ3-J21	6271712
	SPRING, RR. SHOCK ABSORBER (50N/ MM,5.1KG/MM) (SHOWA)		(1)	52403-KZ3-J41	6830376
3	DAMPER, RR.		1	52410-KSC-003	7659550
4	STOPPER, SPRING SEAT		1	52419-KZ3-J21	7590409
5	ROD, PISTON		1	52421-KSC-003	7659568
6	ADJUSTER, SPRING.....		1	52422-KZ3-J31	6483036
7	NUT, ADJUSTER		1	52423-KZ3-J21	6271779
8	CASE, DAMPER.....		1	52425-KRN-671	7607187
9	CAP, AIR VALVE		1	52425-381-771	0427237
10	ROD		1	52426-KSC-003	7659576
11	RUBBER, STOPPER		1	52427-KZ3-891	4127155
12	PLATE, END.....		1	52428-KZ3-J31	6483093
13	CASE, ROD GUIDE		1	52429-KSC-003	7659584

RR CUSHION

Ref	Description	From	To	AREA	QTY	Part Number	H/C
4 =CRF250X'04		F-22					
		Frame Serial Number					
14	RING, PISTON	-----	-----		1	52431-KZ3-J31	6483101
15	O-RING (3.5X43.7).....	-----	-----		1	52434-KZ3-J21	6271837
16	O-RING (42.5X2.0).....	-----	-----		2	52434-KZ3-J31	6483119
17	RING, STOPPER	-----	-----		1	52435-KZ3-J21	6271845
18	OIL SEAL SET	-----	-----		1	52436-KSC-003	7659592
19	NUT, HEX. (12MM).....	-----	-----		1	52438-KA4-741	1917301
20	ADJUSTER, COMPRESSION DAMPING FORCE	-----	-----		1	52440-MEN-671	7532385
21	BLADDER.....	-----	-----		1	52451-KZ3-891	4127205
22	RING, STOPPER (SHOWA).....	-----	-----		1	52452-KS7-831	2755536
23	CAP, CHAMBER (SHOWA)	-----	-----		1	52453-KS7-831	2755544
24	RING, STOPPER	-----	-----		1	52455-KZ3-J21	6271860
25	COLLAR D, SHOCK ABSORBER	-----	-----		1	52463-KZ4-B00	5225198
26	COLLAR C, CUSHION ARM	-----	-----		1	52463-KZ4-J40	6825111
27	COLLAR D, SHOCK SIDE	-----	-----		2	52464-KZ4-B00	5225206
28	COLLAR B, CUSHION	-----	-----		1	52464-KZ4-J20	6267421
29	ARM SUB-ASSY., CUSHION	-----	-----		1	52465-KSC-000	7658008
30	COLLAR A, CONNECTING ROD.....	-----	-----		1	52473-KZ4-J20	6267447
31	COLLAR, LINK SIDE	-----	-----		6	52475-KZ4-J20	6267454
32	WASHER, THRUST	-----	-----		2	52476-KZ4-J20	6267462
33	ROD SUB-ASSY., SHOCK CONNECTING	-----	-----		1	52479-KZ4-J40	6825137
34	SEAT, SPRING.....	-----	-----		1	52486-KZ3-J21	6271878
35	RING, STOPPER (SHOWA).....	-----	-----		1	52487-KA4-831	1917350
36	LABEL, RR. DAMPER WARNING	-----	-----		1	87516-KZ1-600	4111100
38	BOLT, LINK (12X96).....	-----	-----		1	90130-KZ4-J20	6267736
39	BOLT, LINK (12X81.5)	-----	-----		1	90130-KZ4-J40	6825350
40	BOLT, LINK (12X120).....	-----	-----		1	90131-KZ4-J40	6825368
41	BOLT, CUSHION (UPPER) (10X53)	-----	-----		1	90152-MEB-750	7187750
42	BOLT, RUBBER (LOWER) (10X43.5)	-----	-----		1	90153-KZ4-710	4310645
43	NUT, HEX. U (12MM).....	-----	-----		3	90306-KBP-901	5246210
44	NUT, U (10MM)	-----	-----		2	90306-KZ4-711	4310660
45	WASHER, PLAIN (12MM)	-----	-----		3	90501-KZ4-J40	6825376
46	BEARING, NEEDLE (20X26X15).....	-----	-----		4	91051-KSC-003	7658313
47	BEARING, NEEDLE (20X26X14).....	-----	-----		2	91053-KZ4-J21	6267868

RR CUSHION



KSC4F2200

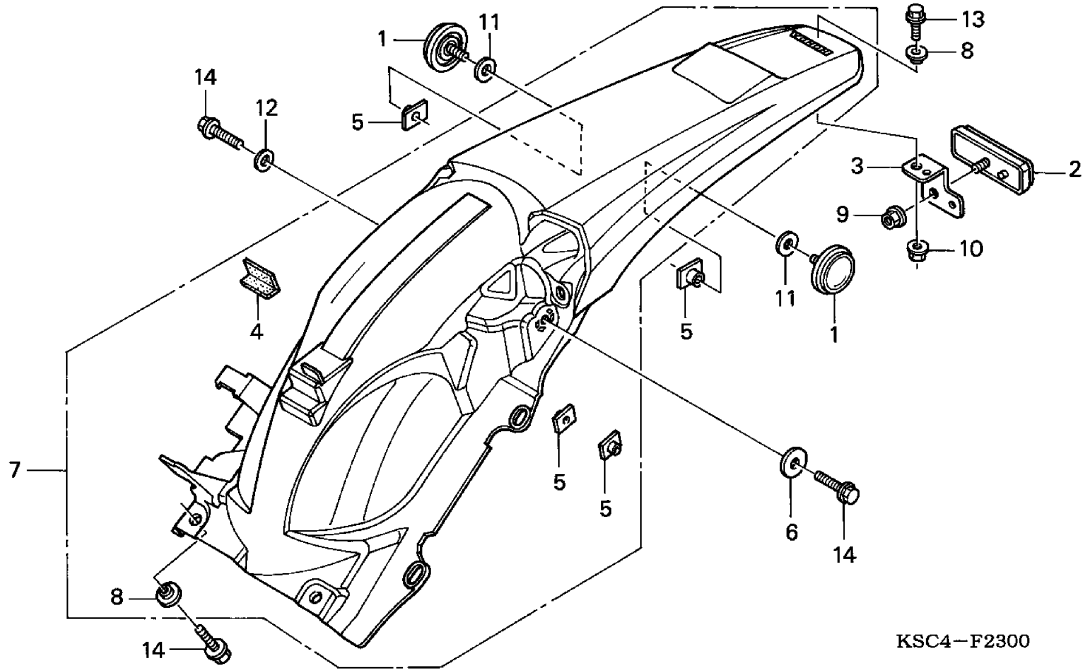
4 =CRF250X'04

F-22

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
48	BEARING, NEEDLE (19X26X15)	-----	-----		1	91074-KZ4-B01	5226584
49	BEARING, SPHERICAL (10)	-----	-----		1	91074-MAC-741	4822235
50	O-RING (21.5X1.5).....	-----	-----		1	91256-KZ3-731	3833134
51	O-RING (26.2X1.9).....	-----	-----		1	91257-KZ3-891	4127270
52	DUST SEAL (25X32X4)	-----	-----		6	91262-KZ3-731	3530649
53	DUST SEAL, SHOCK.....	-----	-----		1	91351-KZ3-731	3537834
54	DUST SEAL (17X26X3)	-----	-----		2	91351-KZ4-B01	5226600
55	DUST SEAL, SHOCK (16X26X3).....	-----	-----		1	91351-MAC-671	4310702

REAR FENDER



KSC4-F2300

KSC4F2300

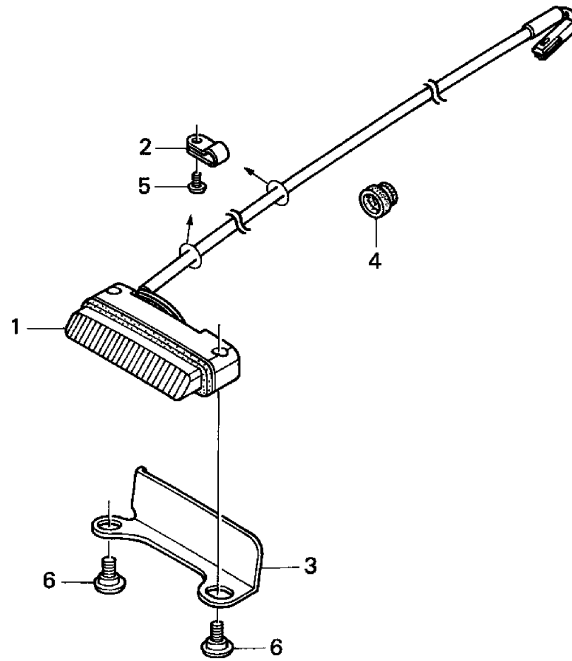
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F-23

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
4	CUSHION, OIL TANK.....	-----	-----		1	55101-KBA-900	7658099
5	NUT, SPECIAL (6X7)	-----	-----		2	61304-958-003	0955575
6	WASHER, SEAT SETTING	-----	-----		1	77302-124-000	0398362
7	FENDER SET, RR. *R292R* (WL) (EXTREME RED)	-----	-----		1	80101-KSC-000ZA	7658149
8	COLLAR, RR. FENDER	-----	-----		2	90503-KRN-000	7607476
12	WASHER, PLAIN (6MM)	-----	-----		1	94101-06800	0345900
14	BOLT, FLANGE (6X16)	-----	-----		4	96001-06016-00	2105955

TAILLIGHT



KSC4-F2400

KSC4F2400

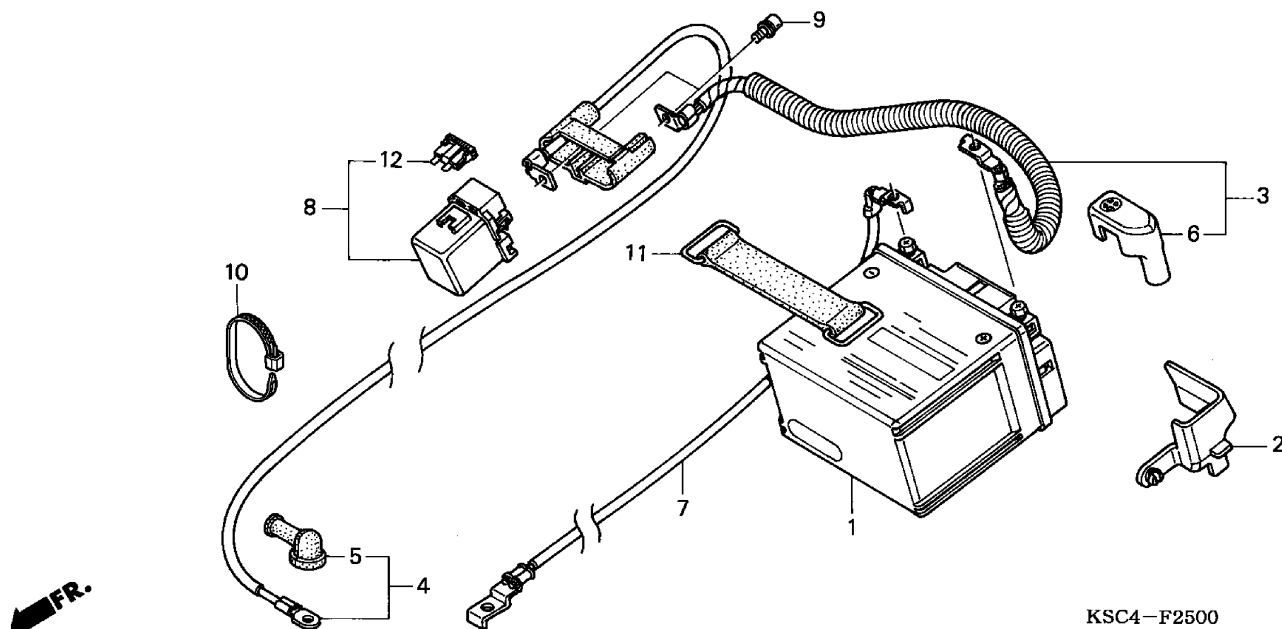
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F-24

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	TAILLIGHT UNIT	-----	-----		1	33701-KSC-671	7657687
2	CLAMP	-----	-----		2	37215-KAF-008	3116092
3	STAY, TAILLIGHT	-----	-----		1	80130-KSC-000	7658156
4	GROMMET, SIDE COVER.....	-----	-----		1	83501-MG7-000	2015360
5	SCREW, TAPPING (4X8) (PO)	-----	-----		2	90102-SP1-003	3674413
6	SCREW, SPECIAL (5MM)	-----	-----		2	90104-KZ3-B00	5246137

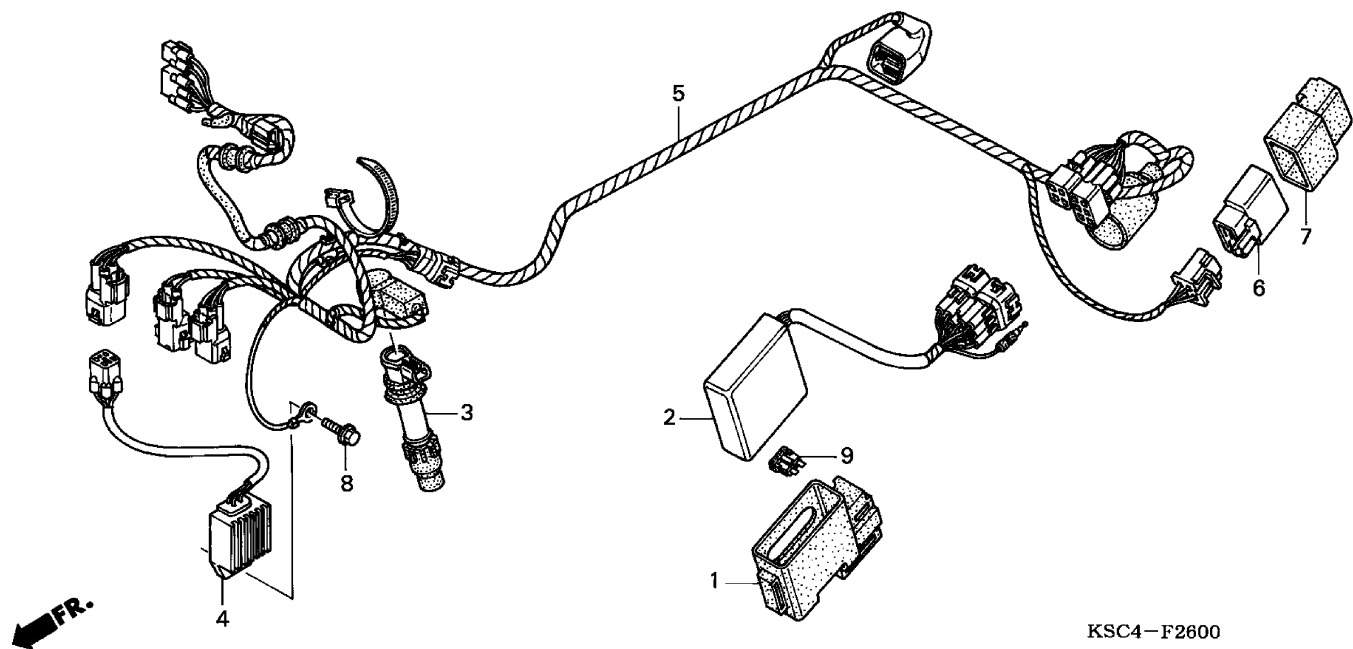
BATTERY



KSC4F2500

4 =CRF250X'04		F-25					
		Frame Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	BATTERY (YTH5L-BS) (YUASA)	-----	-----		1	31500-KY4-905	6403281
2	COVER, BATTERY TERMINAL	-----	-----		1	31505-KSC-000	7657513
3	CABLE, STARTER MAGNETIC BATTERY	-----	-----		1	32401-KSC-670	7657562
4	CABLE, STARTER MOTOR.....	-----	-----		1	32410-KSC-670	7657570
5	COVER, STARTER MOTOR TERMINAL....	-----	-----		1	32411-230-000	0208652
	COVER, STARTER MOTOR TERMINAL....	-----	-----		1	32411-253-000	0177360
6	COVER, BATTERY TERMINAL	-----	-----		1	32414-MCF-000	6429088
7	CABLE, BATTERY GROUND	-----	-----		1	32601-KSC-670	7657588
8	SWITCH ASSY., STARTER MAGNETIC	-----	-----		1	35850-KK6-740	6178479
9	BOLT, SOCKET (5X9)	-----	-----		2	90111-MR5-000	3141603
10	BAND, WIRE	-----	-----		1	90652-KT1-771	2710416
11	BAND B2, BATTERY	-----	-----		1	95012-13001	1373356
12	FUSE, BLADE (15A).....	-----	-----		1	98200-31500	1644244

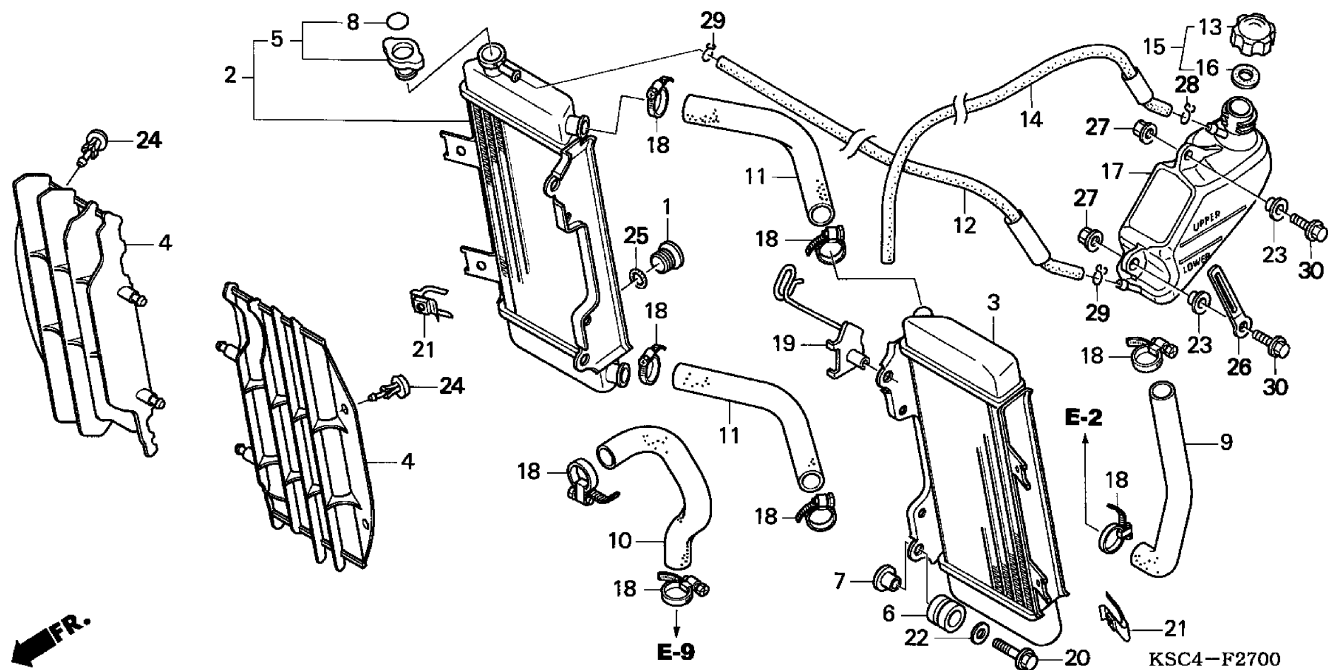
WIRE HARNESS



KSC4F2600

4 =CRF250X'04	F-26						
	Frame Serial Number						
Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	CUSHION, IGNITION CONTROL MODULE (CDI)	-----	-----		1	30401-KSC-000	7657455
2	MODULE, IGNITION CONTROL (CDI)	-----	-----		1	30410-KSC-670	7657463
3	CAP ASSY., NOISE SUPPRESSOR	-----	-----		1	30700-KRN-670	7606890
4	RECTIFIER, REGULATOR	-----	-----		1	31600-KSC-671	7657539
5	WIRE HARNESS	-----	-----		1	32100-KSC-671	7657554
6	RELAY, STARTER.....	-----	-----		1	38501-GAM-007	4180857
7	SUSPENSION, STARTER RELAY.....	-----	-----		1	38506-MY2-691	4180873
8	BOLT, FLANGE (6X16)	-----	-----		1	96001-06016-00	2105955
9	FUSE, BLADE (15A).....	-----	-----		1	98200-31500	1644244

RADIATOR



KSC4F2700

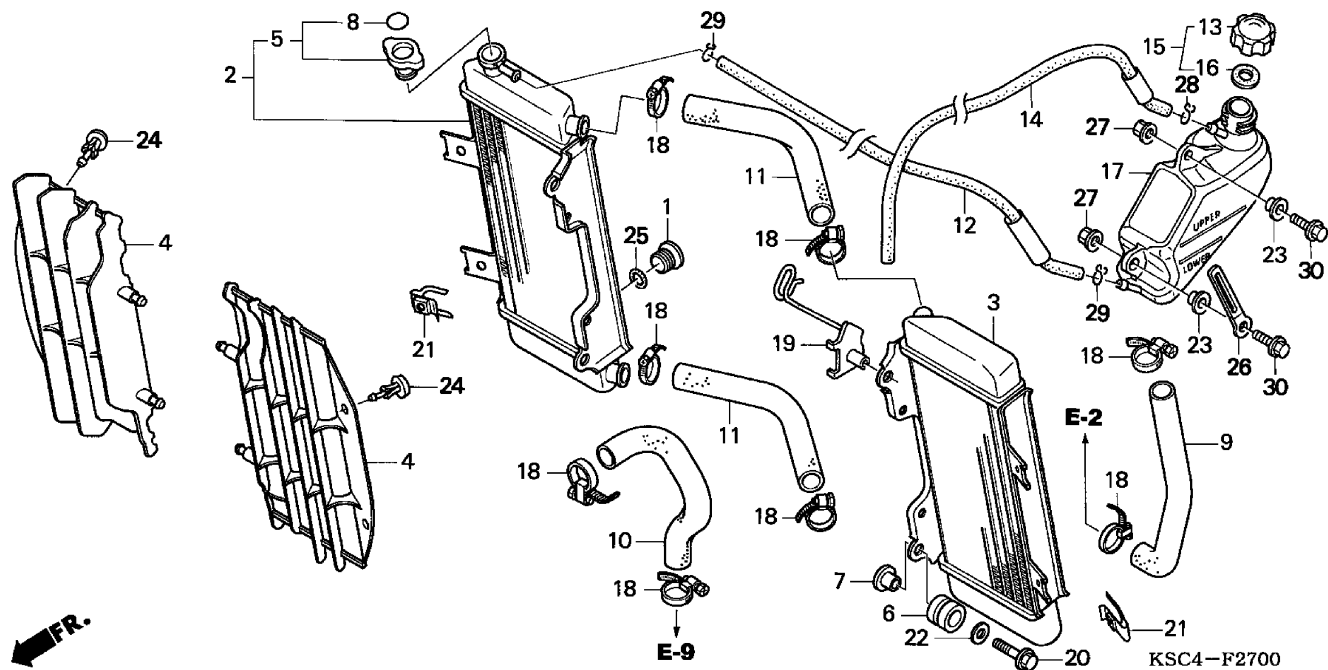
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F-27

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	BOLT, SEALING (16MM)		1	12206-881-310	7656432
2	RADIATOR, R.		1	19010-KSC-003	7656887
3	RADIATOR, L.		1	19015-KRN-003	7606353
4	GRILLE, RADIATOR		2	19033-KRN-000	7606361
5	CAP, RADIATOR		1	19037-KRN-003	7606379
6	RUBBER, RADIATOR MOUNTING		4	19051-KRN-000	7606387
7	COLLAR, RADIATOR MOUNTING		3	19052-MAC-680	4570628
8	SEAL, RADIATOR CAP		1	19055-KRN-003	7606395
9	HOSE A, WATER		1	19061-KRN-000	7606411
10	HOSE B, WATER		1	19062-KRN-000	7606429
11	HOSE D, WATER		2	19064-KRN-000	7606437
12	TUBE, RADIATOR BREATHER.....		1	19104-KSC-000	7656960
13	CAP, RESERVE TANK.....		1	19104-ME9-000	1368109
14	TUBE, RADIATOR DRAIN		1	19105-KSC-000	7656978
15	CAP ASSY., RESERVE TANK.....		1	19105-MG8-000	2106995
16	GASKET, RESERVE TANK		1	19107-MG8-000	2045565
17	TANK, RADIATOR RESERVE		1	19110-KSC-000	7656986
18	CLAMP B, WATER HOSE		8	19506-KS6-700	2464709

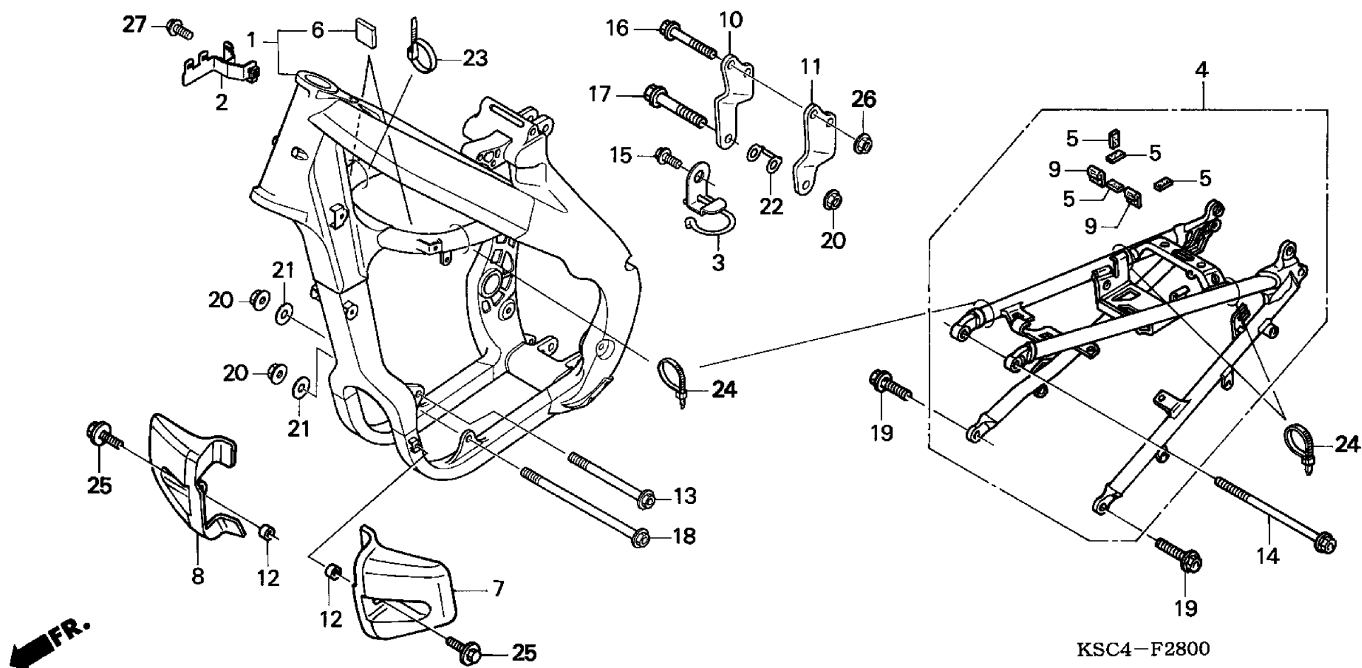
RADIATOR



KSC4F2700

4 =CRF250X'04	F-27						
	Frame Serial Number						
Ref	Description	From	To	AREA	QTY	Part Number	H/C
19	GUIDE, MAIN HARNESS.....		1	50129-KSC-000	7657901
20	BOLT, FLANGE (6X23.5).....		4	90001-GB4-000	6267702
21	NUT, CLIP (6MM).....		2	90303-KRN-000	7607427
22	WASHER, RADIATOR MOUNTING.....		4	90403-KA3-830	1915008
23	COLLAR, GEARSHIFT LEVER SETTING		2	90522-170-700	0941138
24	CLIP, GRILLE.....		2	90601-KSC-003	7658271
25	O-RING (13.5X1.4).....		1	91307-PH7-660	2514651
	O-RING (12.5X1.4).....		1	91307-611-000	0347906
26	CLIP (2X70)		1	91413-679-000	0995712
27	NUT, FLANGE (6MM).....		2	94050-06000	0471623
28	CLIP, TUBE (B8)		1	95002-02080	0250647
29	CLIP, TUBE (B10)		2	95002-02100	0250985
30	BOLT, FLANGE (6X16)		2	96001-06016-00	2105955

FRAME



KSC4F2800

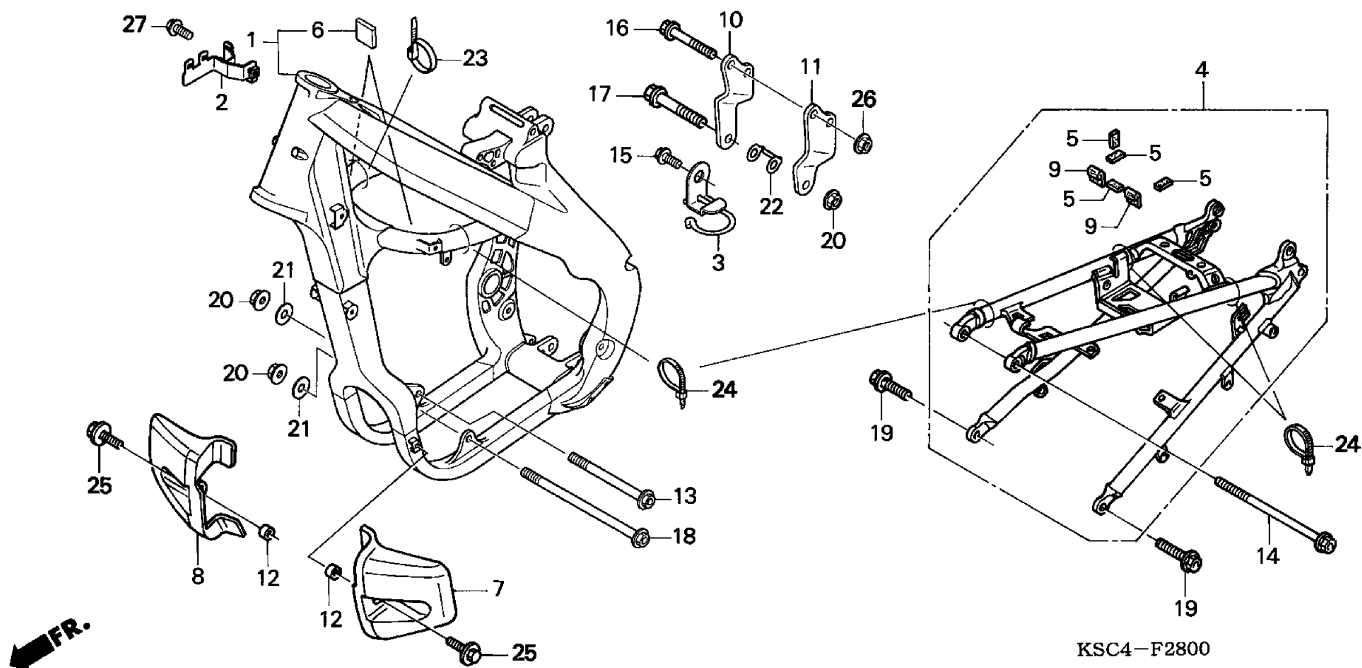
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F-28

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	FRAME SET		1	50010-KSC-000	7657885
2	STAY, CONNECTOR	A	1	50126-KRN-000	7607039
3	CLIP, FUEL TUBE		1	50197-KRN-000	7607054
4	FRAME, RR.....		1	50200-KSC-000	7657927
5	RUBBER, BATTERY		4	50283-KSC-300	7659402
6	RUBBER, SEAT RAIL		2	50283-MR7-300	3449915
7	GUARD, L. ENGINE.....		1	50360-KRN-000	7607070
8	GUARD, R. ENGINE		1	50370-KSC-000	7657935
9	CUSHION C, BATTERY.....		2	50386-130-690	7657943
10	BRACKET, R. HEAD HANGER		1	50407-KSC-000	7657950
11	BRACKET, L. HEAD HANGER		1	50408-KSC-000	7657968
12	COLLAR (6X4)		2	52156-353-300	0447920
13	BOLT, FLANGE (10X117)		1	90101-KSC-000	7658222
14	BOLT, FLANGE (8X125)		1	90105-KRN-000	7607377
15	BOLT, FLANGE (5X12)		1	90106-KRN-000	7607385
16	BOLT, FLANGE (8X55)		2	90107-KRN-000	7607393
17	BOLT, FLANGE (10X58)		1	90109-KSC-000	7658230
18	BOLT, FLANGE (10X138)		1	90116-KW3-000	2909182

FRAME



KSC4F2800

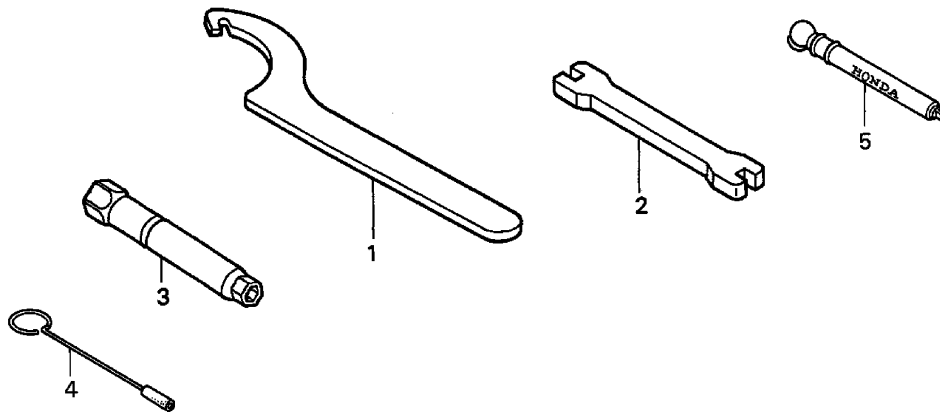
4 =CRF250X'04

F-28

Frame
Serial Number

Ref	Description	From	To	AREA	QTY	Part Number	H/C
19	BOLT, FLANGE (10X26)	-----	-----		2	90122-KRN-000	7607419
20	NUT, U FLANGE (10MM).....	-----	-----		3	90302-KZ3-J40	6912612
21	WASHER (10MM).....	-----	-----		2	90410-HC4-000	2728707
22	WASHER, HEAD HANGER PLATE	-----	-----		1	90511-KRN-000	7607484
23	BAND, WIRE	-----	-----		1	90651-KV6-003	2576296
24	BAND, WIRE	-----	-----		4	90652-KT1-771	2710416
25	BOLT-WASHER (6X14)	-----	-----		2	93404-06014-00	6369680
26	NUT, FLANGE (8MM).....	-----	-----		2	94050-08000	0481143
27	BOLT, FLANGE (6X16)	-----	-----	A	1	96001-06016-00	2105955

TOOLS

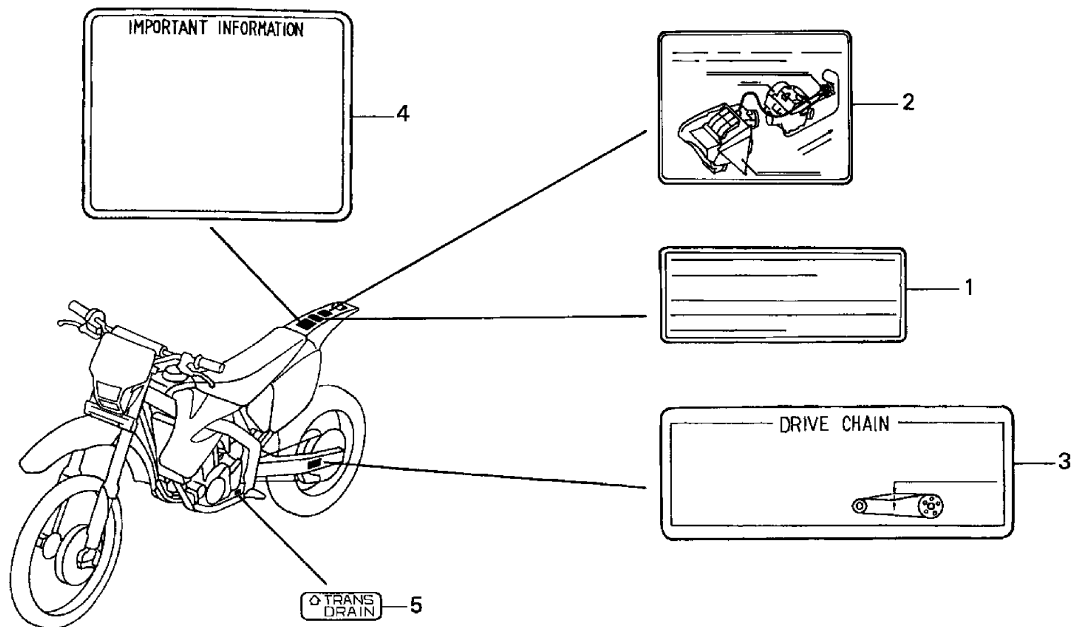


KRN4-F2400

KRN4F2400

4 =CRF250X'04	F-29						
	Frame Serial Number						
Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	SPANNER, PIN (A).....	-----	-----		(2)	89201-KS6-810	2159424
2	WRENCH, NIPPLE.....	-----	-----		1	89212-KZ4-J40	6826572
3	WRENCH, PLUG (16MM)	-----	-----		1	89216-MEB-670	6852222
4	TOOL, CARBURETOR MAINTENANCE	-----	-----		1	89217-KRN-000	7607328
5	GAUGE, AIR PRESSURE	-----	-----		(1)	89301-KA4-811	1040914

CAUTION LABEL

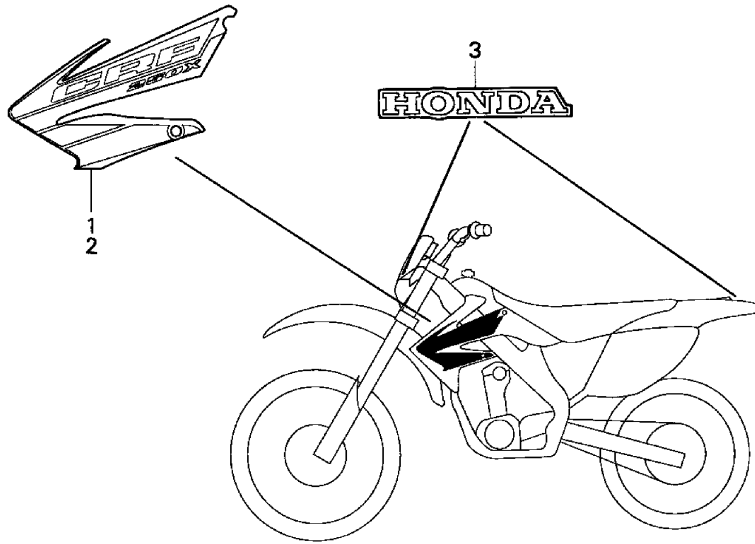


KSC4-F3000

KSC4F3000

4 =CRF250X'04		F-30					
		Frame Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
2	DIAGRAM, VACUUM HOSE ROUTING.....	-----	-----	AC	1	87135-KSC-770	7660236
3	LABEL, DRIVE CHAIN	-----	-----		1	87507-KZ3-B10	5246087
4	MARK, CAUTION	-----	-----		1	87560-KSC-000	7658214
5	LABEL, TRANSMISSION DRAIN	-----	-----		1	87564-KRN-000	7607310

MARKS

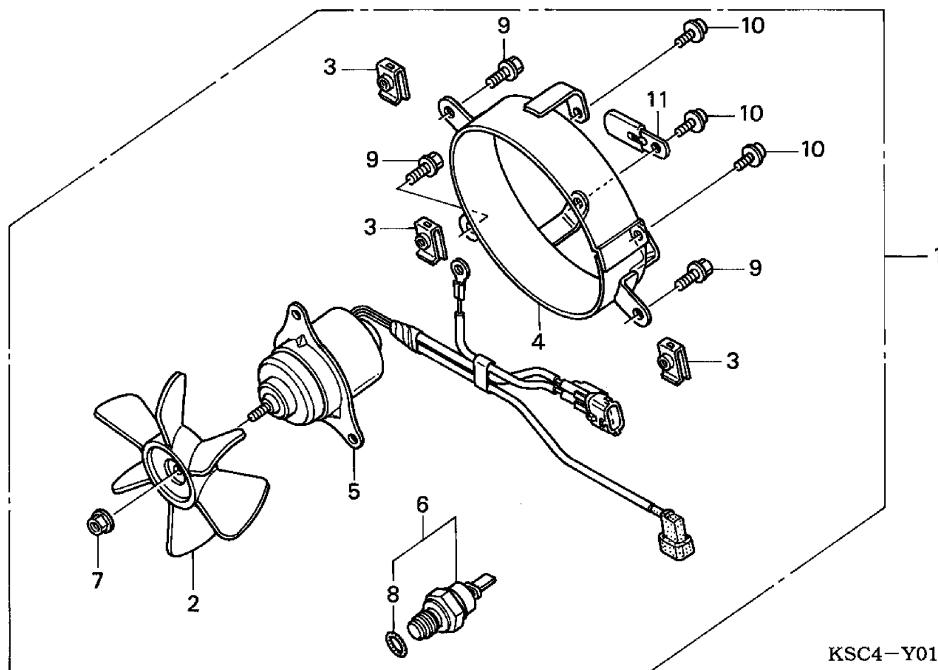


KSC4-F3100

KSC4F3100

4 =CRF250X'04		F-31					
		Frame Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	MARK, R. RADIATOR SHROUD (TYPE1)..	-----	-----		1	87126-KSC-000ZA	7660145
2	MARK, L. RADIATOR SHROUD (TYPE1) ..	-----	-----		1	87127-KSC-000ZA	7660152
3	MARK (TYPE1) (HONDA)	-----	-----		2	87130-GEL-A00ZA	7566433

COOLING FAN



KSC4-Y0100

KSC4Y0100

4 =CRF250X'04		FOP-1					
		Frame Serial Number					
Ref	Description	From	To	AREA	QTY	Part Number	H/C
1	FAN SET, COOLING	-----	-----		1	19000-KSC-000	7656861
2	FAN, COOLING	-----	-----		1	19009-KSC-000	7656879
3	NUT, SET	-----	-----		3	19014-KEA-003	5213525
4	SHROUD, FAN.....	-----	-----		1	19020-KSC-300	7656903
5	MOTOR, COOLING FAN	-----	-----		1	19030-KSC-670	7656911
6	SWITCH ASSY., THERMOSTAT	-----	-----		1	37760-MT2-003	3042678
7	NUT, TOOTHED (3MM)	-----	-----		1	90308-KM3-003	2455426
8	O-RING (13.5X1.4).....	-----	-----		1	91307-PH7-660	2514651
	O-RING (12.5X1.4).....	-----	-----		1	91307-611-000	0347906
9	BOLT-WASHER (6X12)	-----	-----		3	93401-06012-08	2646610
10	SCREW-WASHER (4X8)	-----	-----		3	93891-04008-07	0747964
11	CLIP (2X40)	-----	-----		1	94591-24000	0450106

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BOLT, FLANGE (6X28)	1-C2	1-4	27	BOLT, PROTECTOR	1-E6	2-12	28
	1-C6	1-12	5	BOLT, RECESSED (5X28)	1-C1	1-3	14
	1-C6	1-13	17	BOLT, RUBBER (LOWER) (10X43.5)	1-F3	2-39	42
	1-C8	1-17	11	BOLT, SEALING (16MM)	1-F6	2-45	1
	1-C10	1-21	12	BOLT SET, ADJUSTING	1-E3	2-6	14
BOLT, FLANGE (6X30)	1-C9	1-19	26	BOLT, SETTING	1-C10	1-21	5
	1-E11	2-23	30	BOLT, SIDE STAND PIVOT	1-F1	2-34	5
BOLT, FLANGE (6X32) (NSHF)	1-C9	1-18	11	BOLT, SLOT (6X10)	1-C6	1-13	14
BOLT, FLANGE (6X35)	1-C6	1-13	18	BOLT, SOCKET (5X9)	1-F5	2-43	9
BOLT, FLANGE (6X40)	1-C12	1-24	31	BOLT, SOCKET (8X28)	1-C11	1-22	16
BOLT, FLANGE (6X40) (NSHF)	1-C9	1-18	12	BOLT, SPECIAL (12X28)	1-C11	1-22	10
BOLT, FLANGE (6X45)	1-C12	1-24	32	BOLT, SPECIAL (6MM)	1-E15	2-30	16
BOLT, FLANGE (6X50)	1-F2	2-37	35	BOLT, STEP (12MM)	1-E16	2-33	9
BOLT, FLANGE (6X60)	1-C12	1-24	33	BOLT, STOPPER	1-D1	1-34	19
BOLT, FLANGE (6X70)	1-C12	1-24	34	BOLT, STUD (10X135)	1-C11	1-23	14
BOLT, FLANGE (6X75)	1-C12	1-24	35	BOLT, STUD (8X22)	1-C2	1-4	24
BOLT, FLANGE (6X75) (NSHF)	1-C9	1-18	13	BOLT, UBS (8X33)	1-C14	1-29	21
BOLT, FLANGE (6X85)	1-C8	1-17	12	BOLT, WIRE ADJUSTING	1-E2	2-5	23
BOLT, FLANGE (7X50)	1-C1	1-3	13	BOLT-WASHER (4X16)	1-E9	2-19	14
BOLT, FLANGE (7X60)	1-C1	1-3	12	BOLT-WASHER (6X12)	1-F10	2-52	9
BOLT, FLANGE (8X125)	1-F7	2-47	14	BOLT-WASHER (6X14)	1-F8	2-48	25
BOLT, FLANGE (8X18)	1-E15	2-30	14	BOLT-WASHER (6X20)	1-C7	1-15	21
BOLT, FLANGE (8X24) (SH)	1-E15	2-30	13	BOLT-WASHER (6X28)	1-E14	2-28	14
	1-E16	2-33	8	BOOT	1-E3	2-6	2
BOLT, FLANGE (8X25)	1-C12	1-25	36		1-E9	2-19	3
	1-F1	2-34	7	BOOT B	1-E7	2-14	10
BOLT, FLANGE (8X32)	1-F2	2-36	20		1-E8	2-17	16
BOLT, FLANGE (8X35)	1-E4	2-8	12	BOX ASSY., SPEEDOMETER GEAR	1-E8	2-16	13
	1-E15	2-30	15	BRACKET, L. HANDLE LEVER	1-E2	2-4	16
BOLT, FLANGE (8X40)	1-E6	2-12	26	BRACKET, L. HEAD HANGER	1-F7	2-47	11
	1-E7	2-14	15	BRACKET, L. STEP	1-E16	2-33	3
BOLT, FLANGE (8X45)	1-E4	2-8	11	BRACKET, R. HEAD HANGER	1-F7	2-47	10
	1-E4	2-9	8	BRACKET, R. STEP	1-E16	2-33	2
BOLT, FLANGE (8X55)	1-F7	2-47	16	BRACKET, SIDE STAND	1-F1	2-34	1
BOLT, FLANGE (8X70)	1-C12	1-25	37	BRACKET SUB-ASSY., L. FR. CALIPER	1-E7	2-14	12
BOLT, FLANGE SOCKET (6X14)	1-C14	1-29	20	BRACKET SUB-ASSY., RR.	1-E8	2-17	7
	1-C15	1-31	22	BRIDGE, FORK TOP	1-E4	2-8	8
BOLT, FR. DISK COVER	1-E8	2-16	17	BULB, HEADLIGHT (12V35/36.5W) (STANLEY)	1-E1	2-2	8
	1-E9	2-19	11	BULK HOSE, VACUUM (3.5X1000) (3.5X270)	1-E14	2-29	17
BOLT, HANDLE LEVER PIVOT	1-E2	2-5	24	BUSH B, SLIDER	1-E5	2-11	11
BOLT, HANDLEBAR PIVOT	1-E3	2-6	15	BUSH C, SLIDER	1-E5	2-11	17
BOLT, HEAD COVER	1-C1	1-2	5	BUSH, GUIDE	1-E5	2-11	7
BOLT, HEX. (6X16)	1-C13	1-27	5	BUSH, PIN	1-E7	2-14	9
	1-C15	1-31	27		1-E8	2-17	15
	1-C16	1-32	13	BUSH, SLIDER	1-E5	2-11	8
BOLT, HEX. (8X47.5)	1-F2	2-36	18				
BOLT, KICK ARM	1-E16	2-32	10	(C)			
BOLT, KICK JOINT	1-E16	2-32	4	CABLE A, THROTTLE	1-E2	2-4	1
BOLT, LINK (12X120)	1-F3	2-39	40	CABLE ASSY., SPEEDOMETER	1-E1	2-3	3
BOLT, LINK (12X81.5)	1-F3	2-39	39	CABLE B, THROTTLE	1-E2	2-4	3
BOLT, LINK (12X96)	1-F3	2-39	38	CABLE, BATTERY GROUND	1-F5	2-43	7
BOLT, OIL (10X22)	1-E3	2-6	16	CABLE, CLUTCH	1-E2	2-4	5
	1-E9	2-19	12	CABLE, HOT STARTER	1-E2	2-4	4
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CALIPER SUB-ASSY., RR. BRAKE (NISSIN)	1-E8	2-17	6	CLIP, FUEL TUBE	1-F7	2-47	3
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	1-C9	1-18	14	CLIP, OIL DRAIN	1-E12	2-25	1
CAP (30MM)	1-C6	1-13	7	CLIP, OIL DRAIN TUBE	1-E12	2-25	2
CAP, AIR VALVE	1-F3	2-38	9	CLIP, PISTON PIN	1-C13	1-26	5
CAP ASSY., FUEL TANK	1-E11	2-22	12	CLIP, PISTON PIN (10MM)	1-C7	1-14	1
CAP ASSY., NOISE SUPPRESSOR	1-F6	2-44	3	CLIP, PURSE LOCK	1-C10	1-20	3
CAP ASSY., RESERVE TANK	1-F6	2-45	15		1-E2	2-4	6
CAP, BLEEDER	1-E7	2-14	3	CLIP, THROTTLE WIRE	1-E14	2-28	2
	1-E8	2-17	12	CLIP, TUBE (B10)	1-C12	1-24	29
CAP, CHAMBER (SHOWA)	1-F3	2-39	23		1-F7	2-46	29
CAP, MASTER CYLINDER	1-E3	2-6	4	CLIP, TUBE (B12)	1-E11	2-23	27
	1-E9	2-19	4		1-E12	2-25	3
CAP, OIL FILLER	1-C6	1-13	6		1-E13	2-27	41
CAP, RADIATOR	1-F6	2-45	5	CLIP, TUBE (B17)	1-D1	1-35	39
CAP, RESERVE TANK	1-F6	2-45	13		1-E14	2-28	16
CAP, RIM HOLE	1-E10	2-21	16	CLIP, TUBE (B8)	1-F7	2-46	28
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CIRCLIP (OUTER) (14MM)	1-C15	1-31	28	COLLAR, CHAIN TENSIONER ROLLER	1-F1	2-35	12
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CLAMP B, FR. BRAKE HOSE	1-E5	2-11	2	COLLAR, ELECTRIC PLATE	1-E14	2-28	9
CLAMP B, WATER HOSE	1-F6	2-45	18	COLLAR, FR. DISTANCE	1-E7	2-15	5
CLAMP, HOSE	1-E12	2-25	5	COLLAR, FR. FENDER	1-E5	2-10	3
CLAMP, MASTER CYLINDER OIL HOSE	1-E13	2-27	29	COLLAR, FR. SEAT	1-E11	2-22	10
CLAMP, WIRE	1-C10	1-20	2	COLLAR, GEARSHIFT LEVER SETTING	1-F7	2-46	23
CLIP (2X40)	1-F10	2-52	11	COLLAR, KICK SPINDLE	1-C16	1-32	9
CLIP (2X70)	1-E13	2-27	35	COLLAR, L. FR. WHEEL	1-E7	2-15	4
	1-F7	2-46	26	COLLAR, L. RR. AXLE	1-E10	2-20	6
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CLIP, BREATHER TUBE	1-E12	2-25	1	COLLAR, PIVOT	1-E2	2-5	25
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COLLAR, TOOL BOX SETTING	1-E12	2-24	3	DUST SEAL (17X26X3)	1-F4	2-40	54
COLLAR, WATER PASS (16MM)	1-C6	1-12	1	DUST SEAL (22X29X4)	1-F2	2-36	30
	1-C6	1-13	1	DUST SEAL (25X32X4)	1-F4	2-40	52
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	1-F5	2-43	6	DUST SEAL, STEERING HEAD	1-E4	2-9	3
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COVER, CYLINDER HEAD	1-C1	1-2	2				
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(D)				(G)			
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GASKET, L. COVER	1-C9	1-18	3	HOLDER, HANDLE (LOWER)	1-E4	2-8	6
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GASKET, R. COVER	1-C6	1-13	5	HOLDER, MASTER CYLINDER	1-E3	2-6	5
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GEAR, MAINSHAFT FIFTH (27T)	1-C14	1-28	16	HUB SUB-ASSY., RR. WHEEL	1-E10	2-20	10
GEAR, MAINSHAFT FOURTH (24T)	1-C14	1-28	12				
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GEAR, MAINSHAFT THIRD (21T)	1-C14	1-28	9	IMPELLER, WATER PUMP	1-C8	1-17	1
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GROMMET, SIDE COVER	1-E1	2-2	10	JOINT, BOOST	1-C1	1-3	9
	1-F5	2-42	4	JOINT, BRAKE ROD	1-E9	2-19	10
GUARD, L. ENGINE	1-F7	2-47	7	JOINT, BREATHER TUBE	1-E13	2-26	23
GUARD, R. ENGINE	1-F7	2-47	8	JOINT, FUEL TUBE	1-E12	2-25	4
GUARD, RR. CALIPER *TNATURAL* (NATURAL)	1-E8	2-17	10	JOINT, KICK ARM	1-E16	2-32	3
GUIDE, CAM CHAIN	1-C5	1-11	6	JOINT SET, FUEL	1-C16	1-33	15
GUIDE, CHAIN	1-F1	2-35	9	JOINT (THREE-WAY)	1-C11	1-23	9
GUIDE, CLUTCH CABLE	1-C6	1-13	9	JOINT, TWO-WAY	1-E13	2-26	23
GUIDE, DRIVE CHAIN	1-C9	1-18	9				
GUIDE, EX. VALVE (OS)	1-C1	1-3	3	(K)			
GUIDE, FR. BRAKE HOSE	1-E4	2-8	3	KEY, WOODRUFF SPECIAL (25X1)	1-C13	1-26	6
	1-E4	2-9	2				
GUIDE, MAIN HARNESS	1-F7	2-46	19	(L)			
GUIDE, RR. BRAKE HOSE	1-F1	2-35	3	LABEL, DRIVE CHAIN	1-F9	2-50	3
GUIDE, SPEEDOMETER CABLE	1-E4	2-9	1	LABEL, RR. DAMPER WARNING	1-F3	2-39	36
GUIDE, TUBE	1-C11	1-23	18	LABEL, TRANSMISSION DRAIN	1-F9	2-50	5
GUIDE, VALVE (OS)	1-C1	1-3	2	LEATHER, SEAT (NO LETTERS PRINTED)	1-E12	2-24	2
				LEVER, CLUTCH LIFTER	1-C11	1-23	11
(H)							
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LEVER SET, PUMP	1-C16	1-33	13	NUT, SPRING (6MM)	1-E15	2-30	10
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LIFTER ASSY., TENSIONER	1-C5	1-11	4	NUT, STEERING STEM	1-E4	2-8	13
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				NUT, U (10MM)	1-E4	2-8	14
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MASTER CYLINDER ASSY., RR. BRAKE (NISSIN)	1-E9	2-19	2		1-F2	2-36	21
MASTER CYLINDER SET	1-E3	2-6	10	NUT, U (8MM)	1-E10	2-21	24
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				OIL SEAL (14X22X5) (NOK)	1-C12	1-24	25
(N)				OIL SEAL (16.5X25X5) (NOK)	1-C6	1-13	10
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NUT, CLIP (6MM)	1-E13	2-27	33		1-C10	1-21	11
	1-F7	2-46	21	O-RING (11.8X3.55)	1-E11	2-22	4
NUT, FLANGE (12MM)	1-C10	1-20	7	O-RING (11.9X2.2)	1-C6	1-13	13
NUT, FLANGE (6MM)	1-E3	2-7	20	O-RING (12.5X1.4)	1-F7	2-46	25
	1-E14	2-28	15		1-F10	2-52	8
	1-F7	2-46	27	O-RING (13.5X1.4)	1-F7	2-46	25
NUT, FLANGE (8MM)	1-E15	2-31	18		1-F10	2-52	8
	1-F8	2-48	26	O-RING (13.8X2.5)	1-C2	1-4	22
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NUT, HEX. (14MM)	1-C13	1-27	6	O-RING (18.8X1.9)	1-E6	2-12	32
NUT, HEX. (5MM)	1-E13	2-27	39	O-RING (18X3)	1-C9	1-19	21
NUT, HEX. (6MM)	1-E2	2-5	30	O-RING (19X3) (NOK)	1-C2	1-4	23
	1-E9	2-19	15	O-RING (21.5X1.5)	1-F4	2-40	50
NUT, HEX. (8MM)	1-E8	2-16	24	O-RING (24.4X3.1)	1-C10	1-21	9
	1-E10	2-21	30	O-RING (24.4X3.1) (ARAI)	1-C10	1-21	9
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				PLATE, CLUTCH PRESSURE	1-C7	1-14	8
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PIPE, CP	1-E1	2-2	4	RIM, RR. WHEEL (18X2.15)	1-E10	2-20	12
PIPE, EX.	1-E15	2-30	4	RING	1-C10	1-21	7
PIPE, L. SLIDE	1-E6	2-12	22		1-E3	2-6	8
PIPE, R. SLIDE	1-E5	2-11	9		1-E3	2-6	9
PIPE, WATER	1-C1	1-3	10	RING, BACK-UP	1-E5	2-11	6
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SCREW, TAPPING (5X16)	1-E13	2-27	37		1-C4	1-8	17
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	1-C4	1-8	17	SHIM, TAPPET (2.250)	1-C3	1-7	16
SHIM, TAPPET (1.575)	1-C3	1-6	16		1-C4	1-9	17
	1-C4	1-8	17	SHIM, TAPPET (2.275)	1-C3	1-7	16
SHIM, TAPPET (1.600)	1-C3	1-6	16		1-C4	1-9	17
	1-C4	1-8	17	SHIM, TAPPET (2.300)	1-C3	1-7	16
SHIM, TAPPET (1.625)	1-C3	1-6	16		1-C4	1-9	17
	1-C4	1-8	17	SHIM, TAPPET (2.325)	1-C3	1-7	16
SHIM, TAPPET (1.650)	1-C3	1-6	16		1-C4	1-9	17
	1-C4	1-8	17	SHIM, TAPPET (2.350)	1-C3	1-7	16
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	1-C4	1-8	17	SHIM, TAPPET (2.400)	1-C3	1-7	16
SHIM, TAPPET (1.725)	1-C3	1-7	16		1-C4	1-9	17
	1-C4	1-9	17	SHIM, TAPPET (2.425)	1-C3	1-7	16
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	1-C4	1-9	17	SHIM, TAPPET (2.475)	1-C4	1-9	17
SHIM, TAPPET (1.800)	1-C3	1-7	16	SHIM, TAPPET (2.500)	1-C4	1-9	17
	1-C4	1-9	17	SHIM, TAPPET (2.525)	1-C4	1-9	17
SHIM, TAPPET (1.825)	1-C3	1-7	16	SHIM, TAPPET (2.550)	1-C4	1-9	17
	1-C4	1-9	17	SHIM, TAPPET (2.575)	1-C5	1-10	17
SHIM, TAPPET (1.850)	1-C3	1-7	16	SHIM, TAPPET (2.600)	1-C5	1-10	17
	1-C4	1-9	17	SHIM, TAPPET (2.625)	1-C5	1-10	17
SHIM, TAPPET (1.875)	1-C3	1-7	16	SHIM, TAPPET (2.650)	1-C5	1-10	17
	1-C4	1-9	17	SHIM, TAPPET (2.675)	1-C5	1-10	17
SHIM, TAPPET (1.900)	1-C3	1-7	16	SHIM, TAPPET (2.700)	1-C5	1-10	17
	1-C4	1-9	17	SHIM, TAPPET (2.725)	1-C5	1-10	17
SHIM, TAPPET (1.925)	1-C3	1-7	16	SHIM, TAPPET (2.750)	1-C5	1-10	17
	1-C4	1-9	17	SHIM, TAPPET (2.775)	1-C5	1-10	17
SHIM, TAPPET (1.950)	1-C3	1-7	16	SHIM, TAPPET (2.800)	1-C5	1-10	17
	1-C4	1-9	17	SHIM, TAPPET (2.825)	1-C5	1-10	17
SHIM, TAPPET (1.975)	1-C3	1-7	16	SHIM, TAPPET (2.850)	1-C5	1-10	17
	1-C4	1-9	17	SHIM, TAPPET (2.875)	1-C5	1-10	17
SHIM, TAPPET (2.000)	1-C3	1-7	16	SHIM, TAPPET (2.900)	1-C5	1-10	17
	1-C4	1-9	17	SHROUD, FAN	1-F10	2-52	4
SHIM, TAPPET (2.025)	1-C3	1-7	16	SHROUD SET, L. RADIATOR (TYPE1) (WL)	1-E11	2-23	19
	1-C4	1-9	17	SHROUD SET, R. RADIATOR (TYPE1) (WL)	1-E11	2-23	18
SHIM, TAPPET (2.050)	1-C3	1-7	16	SLIDER, CHAIN	1-F1	2-35	13
	1-C4	1-9	17	SLIDER, THROTTLE CABLE	1-E2	2-4	15
SHIM, TAPPET (2.075)	1-C3	1-7	16	SOCKET, HEADLIGHT	1-E1	2-2	6
	1-C4	1-9	17	SPANNER, PIN (A)	1-F8	2-49	1
SHIM, TAPPET (2.100)	1-C3	1-7	16	SPARK PLUG (IMR8C-9H) (NGK)	1-C1	1-3	11
	1-C4	1-9	17	SPARK PLUG (IMR9C-9H)	1-C1	1-3	11
SHIM, TAPPET (2.125)	1-C3	1-7	16	SPARK PLUG (VUH24D) (DENSO)	1-C1	1-3	11
	1-C4	1-9	17	SPARK PLUG (VUH27D) (DENSO)	1-C1	1-3	11
SHIM, TAPPET (2.150)	1-C3	1-7	16	SPINDLE, GEARSHIFT	1-C15	1-30	18
	1-C4	1-9	17	SPINDLE, KICK STARTER	1-C16	1-32	6
SHIM, TAPPET (2.175)	1-C3	1-7	16	SPOKE SET, FR. (240MM)	1-E7	2-15	1
	1-C4	1-9	17	SPOKE SET, RR. INSIDE	1-E10	2-20	1
SHIM, TAPPET (2.200)	1-C3	1-7	16	SPOKE SET, RR. (OUTER)	1-E10	2-20	2
				SPRING ASSY., RR. BRAKE RETURN	1-E16	2-32	7

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SPRING, CARBON BRUSH	1-C10	1-21	4	TANK, RADIATOR RESERVE	1-F6	2-45	17
SPRING, CLUTCH	1-C7	1-14	10	TENSIONER, CAM CHAIN	1-C5	1-11	2
SPRING, DECOMPRESSION	1-C2	1-5	5	TERMINAL SET, BRUSH	1-C10	1-21	3
SPRING, DRUM STOPPER	1-C15	1-30	17	THREAD, STEERING HEAD TOP	1-E4	2-9	6
SPRING, EX. VALVE	1-C2	1-5	12	TIRE, FR. (80/100-21 D742) (DUNLOP)	1-E7	2-15	9
SPRING, FR. FORK (4.12N/MM,0.42KGF/MM) (SHOWA)	1-E5	2-11	4	TIRE, RR. (100/100-18 59M D756) (DUNLOP)	1-E10	2-20	13
SPRING, GEARSHIFT RETURN	1-C15	1-31	19	T-JOINT	1-E12	2-25	4
SPRING, IN. VALVE	1-C2	1-5	11	TOOL, CARBURETOR MAINTENANCE	1-F8	2-49	4
SPRING, JUDDER	1-C7	1-14	11	TOP SET	1-C16	1-33	4
SPRING, KICK STARTER	1-E16	2-32	5	TUBE (275/300X21)	1-E7	2-15	10
SPRING, L. STEP RETURN	1-E16	2-33	6	TUBE (275/325-21)	1-E7	2-15	10
SPRING, OIL FILTER	1-C9	1-18	6	TUBE A, AIR SUCTION VALVE	1-E14	2-28	5
SPRING, PAD	1-E7	2-14	6	TUBE A, BREATHER	1-C11	1-23	2
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SPRING, RR. SHOCK ABSORBER (47.1N/MM,4.8KGF/MM) (SHOWA)	1-F3	2-38	2	TUBE, AIR VENT	1-D1	1-34	33
SPRING, RR. SHOCK ABSORBER (48N/MM,4.9KGF/MM) (SHOWA)	1-F3	2-38	2		1-D1	1-35	34
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STOPPER, BEAD (2.15)	1-E10	2-20	15	TUBE, TIRE (2.75/3.00-21) (BS)	1-E7	2-15	10
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