STEP 4

AUTO-CALIBRATION

DO NOT STAND ON THE BELT WHEN PERFORMING AUTO-CALIBRATION

You need to access User Engineering Mode to run the auto-calibration. ***With the safety key in place***, please hold down SPEED DOWN and SELECT for 5 seconds. When in the User mode, ***"USER ENG MODE"*** appears in the alphanumeric window. To access the data press the ELEVATION keys until ***"AUTO-CALIBRATION"*** appears.

To begin auto-calibration, press SELECT. The treadmill will run through minimum and maximum speed and maximum incline. This will take 3-5 minutes. Let the treadmill perform this complete function before exiting the Engineering Mode.

Elevation A/D appears in the left window. PWM value appears in the dot matrix window, and speed appears in the right window. ***"CALIBRATION PASSED"*** will appear in the alphanumeric window when the auto-calibration is complete. The treadmill will come to a complete stop and return to the start-up screen in the alphanumeric window.

VISION FITNESS®

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AG18.39PRD
REV2

TOOLS, HARDWARE, & PARTS INCLUDED

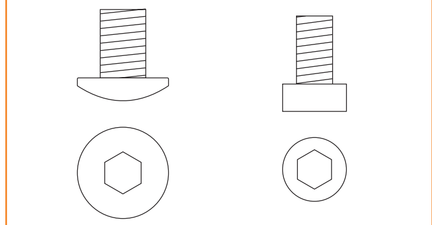
PARTS BOX

Water Bottle, Qty: 1
Handlebar Covers, Qty: 2
Safety Magnet Key, Qty: 1
Color-coded Hardware Bags

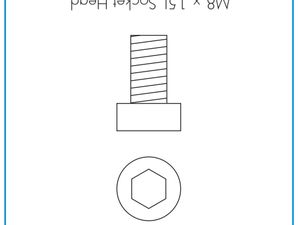
HARDWARE INCLUDED

PINK BAG

ORANGE BAG



BLUE BAG



Assembly Guide

T9800 Series
TREADMILLS

To avoid possible damage to this Platform Treadmill, please follow these assembly steps in the correct order. Before proceeding though, find your new Platform Treadmill's 2 serial numbers, located on the underside of the main frame, and on the bottom of the console, and enter here:

Frame Serial Number _____ Console Serial Number _____

Refer to these numbers when calling for service, and also enter these serial numbers on your Warranty Card and in your own records. Be sure to read your Owner's Guide before using your new Platform Treadmill.
If any parts, hardware or tools are missing, please call 1.800.335.4348, Extension 12

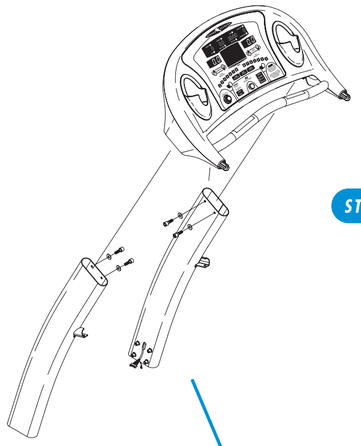
NOTE: It is recommended that you apply grease to the threads of each bolt as you assemble your Platform Treadmill, to prevent loosening and noise. Also, during each assembly step, ensure that ALL nuts and bolts are in place and partially threaded in before completely tightening any ONE bolt.

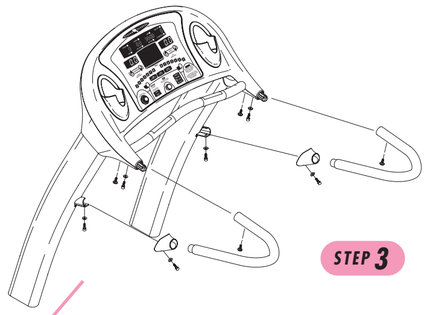
STEP 1 ORANGE BAG

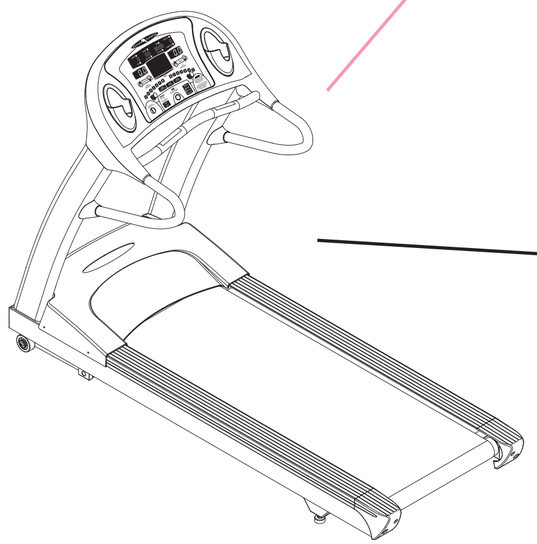
- Remove motor cover screws and take off the motor cover.
- Insert the right console mast to the right console mast bracket. First, fasten the inside of the console mast to the console mast bracket by securing four bolts (M8x15L socket head) and four washers (8.2x19x2T). Fully tighten the bolts. Second, fasten the two bolts (M10x15L button head) and two washers (10.2x19x2T) on the front of the console mast and fully tighten.
- Repeat on the left side

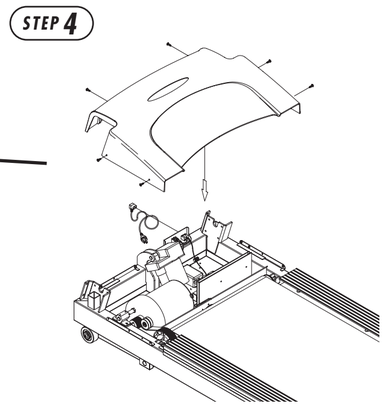
STEP 2 BLUE BAG

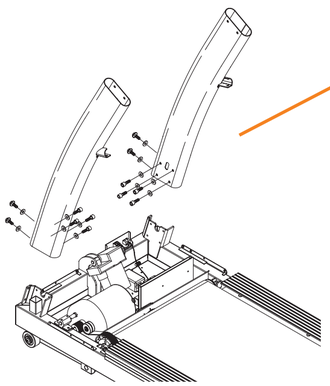
- Tie the ribbon data cable to the cable wire tie on the top of the right console mast. Feed the ribbon cable down the console mast and through the hole at the lower part of the console mast. Push any remaining cable into the console mast.
- Mount the console onto the left and right console masts using four bolts (M8x15L socket head) and four washers (8.2x19x2T). Do not fully tighten.
- Take the wire tie off the ribbon cable. Plug the large 20-pin ribbon connector into the 20-pin connector on the lower control board. Attach the grounding wire connector to the grounding wire located in the motor pan near the front of the frame.

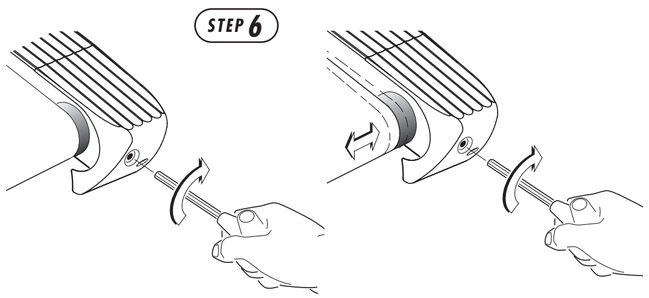












STEP 3 PINK BAG

- Insert the handlebar cover onto the handlebar. Insert the right handlebar by holding the handlebar sideways toward the treadmill and inserting the top into the console. Rotate the handlebar into the bracket located on the console mast. Fasten with a bolt (M5x12L), and a bolt (M6x15L socket head) & an arc washer (6x13x2T) into the two holes of the console plastic, and a bolt (M8x15L flat head) into the hole in the handlebar. Fasten a bolt (M6x15L socket head) and a flat washer (6x20x2T) into the hole in the handlebar on the console mast. Do not fully tighten the bolts.
- Slide the handlebar cover over the bracket and secure with a bolt (M6x15L socket head) and a flat washer (6x16x2T). Do not fully tighten the bolt.
- Repeat on the left side.
- Fully tighten the console and handlebar bolts.

STEP 4 MOTOR COVER

- Place the motor cover back on the frame and fasten with 6 screws.
- Attach the power cord to the treadmill.
- Plug the power cord into the power outlet.

STEP 5 AUTO-CALIBRATION

Please refer to back cover for this procedure, then return to Step 6.

STEP 6 BELT TENSION

- If the running belt slips when used, run the treadmill at 2.0 mph and use the supplied 8mm Allen wrench to turn the left and right tension bolts clockwise ¼-turn at a time until the belt no longer slips.
- If the running belt is too far to the *right* side, run the treadmill at 2.0 mph and use the supplied 8mm Allen wrench to turn the *right* tension bolt *clockwise* ¼-turn at a time until the belt remains centered during use. If the running belt is too far to the *left* side, run the treadmill at 2.0 mph and turn the *left* tension bolt clockwise ¼-turn at a time until the belt remains centered during use.