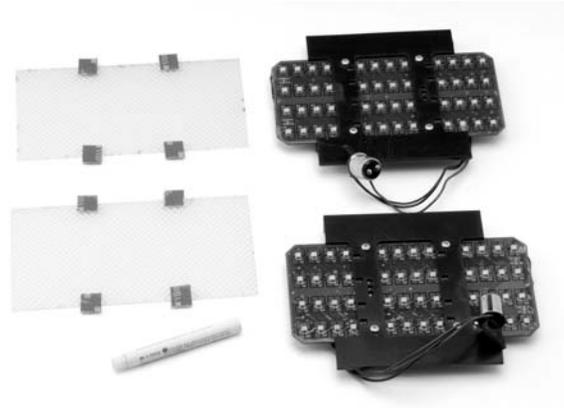
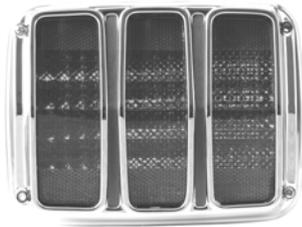


Kit Includes:



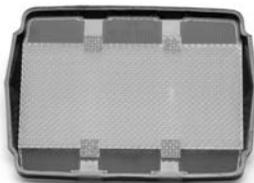
Installation:



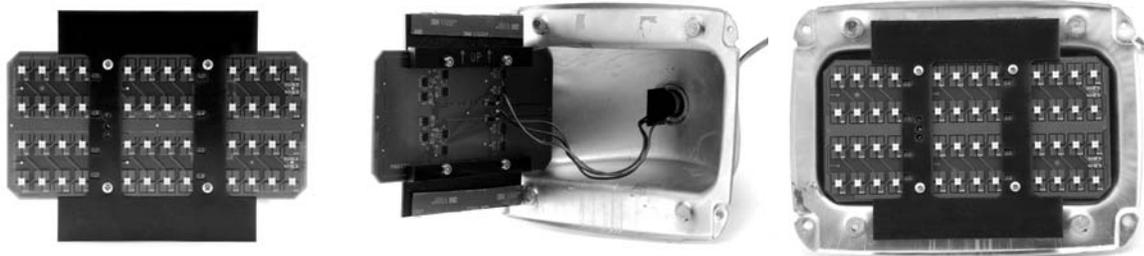
1. Remove both right and left tail light lenses as described below at the same time, taking care to keep the left and right lenses and trim with the correct side of the vehicle.
2. Remove the four screws that hold the chrome tail light trim piece.
3. Remove the tail light trim piece and the lens.
4. Remove the light bulb from socket.



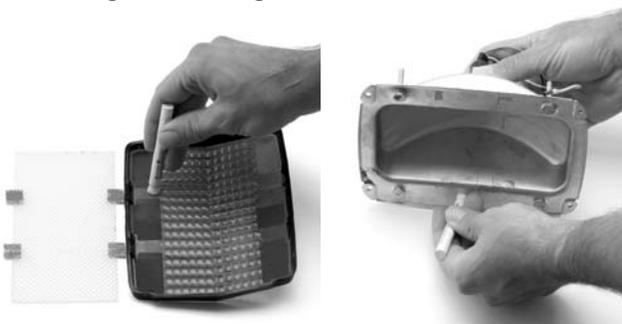
5. Loosen the lens seal from the housing by gently pulling the seal away from the housing.
6. Now is a good time to clean the lenses and the tail light housings. If the lenses are in poor condition a replacement set is recommended.
7. Make sure the housings and lenses are clean and dry. **DO NOT** remove backing from tape yet! Place the light diffuser onto the back of the lens. Check for proper fitment of diffuser to inside of lens and note the places where the tape touches the lens.



8. DO NOT remove the backing from the tape yet! Place the LED assembly in the housing. The wide black bar on the wire side of the LED assembly is marked to show which end of the assembly should be up. Note the places where the tape touches the housing.

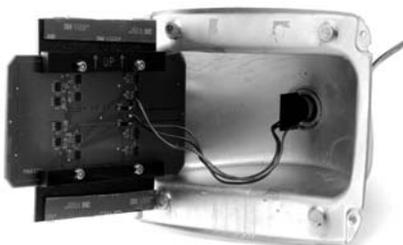


9. Squeeze the primer tube to break the glass bulb and wet the brush end with primer. Rub the primer on the lenses and the housings at the places where the tape will touch. Treat both left and right housings and lenses at the same time before the primer tube dries out.



- 10. Wait for 5 minutes for the primer to dry and cure.**

11. Remove the backing from the tape on the diffuser and place diffuser onto lens.
12. Insert the bulb base from the LED assembly into the bulb socket. Test the tail and brake lamps to make sure they work as expected before going on.



13. Remove the backing from the tape on the LED assembly and insert assembly into the tail light housing keeping the assembly centered in housing. Make sure the arrow is still pointing up. Press firmly on the bracket to ensure good tape bonding.
14. Place lens gasket onto housing and reinstall the tail light lens and trim piece. Secure with the trim piece screws.



15. Test the tail lights, brake lights, and turn signals. If the turn signals do not flash you will need to upgrade your flasher. If you are replacing only the rear turn signals you should be able to use a heavy duty electronic flasher from your local parts store. If you are replacing both front and rear or do not have front bulbs you will need a no-load flasher, Dakota Digital part number LAT-NLF.

SERVICE AND REPAIR

DAKOTA DIGITAL offers complete service and repair of its product line. In addition, technical consultation is available to help you work through any questions or problems you may be having installing one of our units.

Should you ever need to send the unit back for repairs, please package the product in a good quality box along with plenty of packing material. Ship the product by UPS or insured Parcel Post. Be sure to include a complete description of the problem, your full name and address (street address preferred), and a telephone number where you can be reached during the day. An authorization number for products being returned for repair **is** needed. We will contact you if any repair charges exist. Any returns for warranty work must include a copy of the dated invoice or bill of sale.

LED LIGHTING LIMITED LIFETIME WARRANTY

DAKOTA DIGITAL (the Company) warrants to the ORIGINAL PURCHASER of this LED Lighting product under normal use and condition, be proven defective in material or workmanship DURING THE LIFETIME OF THE CAR IN WHICH IT WAS ORIGINALLY INSTALLED, such defect(s) will be repaired or replaced (at the Company's option) without charge for parts or labor directly related to repairs of the defect(s).

To obtain repair or replacement within the terms of this Warranty, the product is to be delivered with proof of warranty coverage (e.g. dated bill of sale), specification of defects, transportation prepaid, to the factory. This Warranty is valid for the original purchaser only and may not be transferred.

This warranty does not cover damage to vehicle electrical system. This Warranty does not apply to any product or part thereof which in the opinion of the Company has been damaged through alteration, improper installation, mishandling, misuse, neglect, or accident.

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