



ELECTRONIC GAS DRYER

Use & Care Guide

For questions about features, operation/performance, parts, accessories or service, call: **1-800-688-9900** or visit our website at... www.amana.com

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DRYER SAFETY

Your safety and the safety of others are very important.

We have provided many important safety messages in this manual and on your appliance. Always read and obey all safety messages.



This is the safety alert symbol.

This symbol alerts you to potential hazards that can kill or hurt you and others.

All safety messages will follow the safety alert symbol and either the word "DANGER" or "WARNING." These words mean:

A WARNING

You can be killed or seriously injured if you don't immediately follow instructions.

You can be killed or seriously injured if you don't follow instructions.

All safety messages will tell you what the potential hazard is, tell you how to reduce the chance of injury, and tell you what can happen if the instructions are not followed.



WARNING - "Risk of Fire"

- Clothes dryer installation must be performed by a qualified installer.
- Install the clothes dryer according to the manufacturer's instructions and local codes.
- Do not install a clothes dryer with flexible plastic venting materials. If flexible metal (foil type) duct is installed, it must be of a specific type identified by the appliance manufacturer as suitable for use with clothes dryers. Flexible venting materials are known to collapse, be easily crushed, and trap lint. These conditions will obstruct clothes dryer airflow and increase the risk of fire.
- To reduce the risk of severe injury or death, follow all installation instructions.
- Save these instructions.

WARNING: For your safety, the information in this manual must be followed to minimize the risk of fire or explosion, or to prevent property damage, personal injury, or death.

- Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.
- WHAT TO DO IF YOU SMELL GAS:
 - Do not try to light any appliance.
 - Do not touch any electrical switch; do not use any phone in your building.
 - Clear the room, building, or area of all occupants.
 - Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.
 - If you cannot reach your gas supplier, call the fire department.
- Installation and service must be performed by a qualified installer, service agency, or the gas supplier.

WARNING: Gas leaks cannot always be detected by smell.

Gas suppliers recommend that you use a gas detector approved by UL or CSA.

For more information, contact your gas supplier.

If a gas leak is detected, follow the "What to do if you smell gas" instructions.

In the State of Massachusetts, the following installation instructions apply:

- Installations and repairs must be performed by a qualified or licensed contractor, plumber, or gasfitter qualified or licensed by the State of Massachusetts.
- If using a ball valve, it shall be a T-handle type.
- A flexible gas connector, when used, must not exceed 3 feet.

IMPORTANT SAFETY INSTRUCTIONS

WARNING: To reduce the risk of fire, electric shock, or injury to persons when using the dryer, follow basic precautions, including the following:

- Read all instructions before using the dryer.
- Do not place items exposed to cooking oils in your dryer. Items contaminated with cooking oils may contribute to a chemical reaction that could cause a load to catch fire.
- Do not dry articles that have been previously cleaned in, washed in, soaked in, or spotted with gasoline, drycleaning solvents, or other flammable or explosive substances as they give off vapors that could ignite or explode.
- Do not allow children to play on or in the dryer. Close supervision of children is necessary when the dryer is used near children.
- Before the dryer is removed from service or discarded, remove the door to the drying compartment.
- Do not reach into the dryer if the drum is moving.
- Do not install or store the dryer where it will be exposed to the weather.
- Do not tamper with controls.

- Do not repair or replace any part of the dryer or attempt any servicing unless specifically recommended in this Use and Care Guide or in published user-repair instructions that you understand and have the skills to carry out.
- Do not use fabric softeners or products to eliminate static unless recommended by the manufacturer of the fabric softener or product.
- Do not use heat to dry articles containing foam rubber or similarly textured rubber-like materials.
- Clean lint screen before or after each load.
- Keep area around the exhaust opening and adjacent surrounding areas free from the accumulation of lint, dust, and dirt.
- The interior of the dryer and exhaust vent should be cleaned periodically by qualified service personnel.
- See installation instructions for grounding requirements.

SAVE THESE INSTRUCTIONS

IMPORTANT: The gas installation must conform with local codes, or in the absence of local codes, with the National Fuel Gas Code, ANSI Z223.1/NFPA 54 or the Canadian Natural Gas and Propane Installation Code, CSA B149.1.

The dryer must be electrically grounded in accordance with local codes, or in the absence of local codes, with the National Electrical Code, ANSI/NFPA 70 or Canadian Electrical Code, CSA C22.1.

INSTALLATION INSTRUCTIONS

Tools and Parts

Gather the required tools and parts before starting installation. Read and follow the instructions provided with any tools listed here.

- 8" or 10" pipe wrench
- 8" or 10" adjustable wrench (for gas connections)
- Flat-blade screwdriver
- Adjustable wrench that opens to 1" (25.4 mm) or hex-head socket wrench (for adjusting dryer feet)
- ¼" nut driver or socket wrench

- Level
- Vent clamps
- Knife
- Pipe-joint compound resistant to LP gas
- Caulking gun and compound (for installing new exhaust vent)
- Pliers
- Tape measure

Parts supplied

Remove parts package from dryer drum. Check that all parts are included.



4 Leveling legs

NOTE: Do not use leveling legs if installing the dryer on a pedestal.

Parts needed

Check local codes and with gas supplier. Check existing gas supply, electrical supply, and venting. Read "Electrical Requirements," "Gas Supply Requirements," and "Venting Requirements" before purchasing parts.

For close-clearance installations between 31.5" (800.1 mm) and 37" (939.8 mm), see "Plan Vent System" section for venting requirements.



Mobile home installations require metal exhaust system hardware available for purchase from the dealer from whom you purchased your dryer. For further information, please refer to the "Assistance or Service" section.

- Mobile Home Installation Kit. Ask for Part Number 346764.
- Metal exhaust system hardware.

Optional Pedestal

Are you placing the dryer on a pedestal? You have the option of purchasing pedestals of different heights separately for this dryer. You may select a 10" (254 mm) pedestal or a 15.5" (394 mm) pedestal with a storage drawer. The pedestal will add to the total height of the dryer for a total height of approximately 46" (1168 mm) or 51.5" (1308 mm), respectively.

For a garage installation, you will need to place the 10" (254 mm) pedestal at least 9" (229 mm) above the floor. You will need to place the 15.5" (394 mm) pedestal at least 3" (76 mm) above the floor.



Optional pedestal (15.5" [394 mm] model shown)

To order, call the dealer from whom you purchased your dryer or refer to the "Assistance or Service" section.

| Pedestal Height | Color | Part Number |
|-----------------|----------|-------------|
| 10" (254 mm) | White | WHP1000SQ |
| 15.5" (394 mm) | White | XHP1550VW |
| 15.5" (394 mm) | Burgundy | XHP1550VM |

Location Requirements



- A grounded electrical outlet located within 2 ft (610 mm) of either side of the dryer. See "Electrical Requirements."
- A sturdy floor to support the total dryer weight of 200 lbs (90.7 kg). The combined weight of a companion appliance should also be considered.
- A level floor with a maximum slope of 1" (25 mm) under entire dryer. (If slope is greater than 1" [25 mm], install Extended Dryer Feet Kit, Part No. 279810.) Clothes may not tumble properly and automatic sensor cycles may not operate correctly if dryer is not level.

For a garage installation, you will need to place the dryer at least 18" (460 mm) above the floor. If using a pedestal, you will need 18" (460 mm) to the bottom of the dryer.

Do not operate your dryer at temperatures below 45°F (7°C). At lower temperatures, the dryer might not shut off at the end of an automatic cycle. Drying times can be extended.

The dryer must not be installed or stored in an area where it will be exposed to water and/or weather.

Check code requirements. Some codes limit, or do not permit, installation of the dryer in garages, closets, mobile homes, or sleeping quarters. Contact your local building inspector.

NOTE: No other fuel-burning appliance can be installed in the same closet as a dryer.

Installation clearances

The location must be large enough to allow the dryer door to open fully.

Dryer Dimensions



*Most installations require a minimum 5" (127 mm) clearance behind the dryer for the exhaust vent with elbow. See "Venting Requirements."

Installation spacing for recessed area or closet installation

The following spacing dimensions are recommended for this dryer. This dryer has been tested for spacing of 0" (0 mm) clearance on the sides and rear. Recommended spacing should be considered for the following reasons:

- Additional spacing should be considered for ease of installation and servicing.
- Additional clearances might be required for wall, door, and floor moldings.
- Additional spacing should be considered on all sides of the dryer to reduce noise transfer.
- For closet installation, with a door, minimum ventilation openings in the top and bottom of the door are required. Louvered doors with equivalent ventilation openings are acceptable.
- Companion appliance spacing should also be considered.

Custom undercounter installation - Dryer only



*Required spacing



A. Side view - closet or confined area B. Closet door with vents

*Required spacing

**For side or bottom venting, 0" (0 mm) spacing is allowed. Recessed or closet installation - Dryer on pedestal



B. Side view - closet or confined area

*Required spacing

**For side or bottom venting, 0" (0 mm) spacing is allowed.

Installation spacing for cabinet installation

■ For cabinet installation, with a door, minimum ventilation openings in the top of the cabinet are required.



*Required spacing

**For side or bottom venting, 0" (0 mm) spacing is allowed.

Recommended installation spacing for recessed or closet installation, with stacked washer and dryer

The dimensions shown are for the recommended spacing.



*Required spacing



*Required spacing

**For side or bottom venting, 0" (0 mm) spacing is allowed.

Mobile home - additional installation requirements

This dryer is suitable for mobile home installations. The installation must conform to the Manufactured Home Construction and Safety Standard, Title 24 CFR, Part 3280 (formerly the Federal Standard for Mobile Home Construction and Safety, Title 24, HUD Part 280).

Mobile home installations require:

- Metal exhaust system hardware, which is available for purchase from your dealer.
- Mobile Home Installation Kit Part Number 346764. See "Tools and Parts" section for information on ordering.
- Special provisions must be made in mobile homes to introduce outside air into the dryer. The opening (such as a nearby window) should be at least twice as large as the dryer exhaust opening.

Electrical Requirements

2

Electrical Shock Hazard

Plug into a grounded 3 prong outlet.

Do not remove ground prong.

Do not use an adapter.

Do not use an extension cord.

Failure to follow these instructions can result in death, fire, or electrical shock.

120 Volt, 60 Hz., AC only, 15- or 20-amp fused electrical supply is required. A time-delay fuse or circuit breaker is recommended. It is also recommended that a separate circuit serving only this dryer be provided.

GROUNDING INSTRUCTIONS

For a grounded, cord-connected dryer:

This dryer must be grounded. In the event of malfunction or breakdown, grounding will reduce the risk of electric shock by providing a path of least resistance for electric current. This dryer is equipped with a cord having an equipment-grounding conductor and a grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

WARNING: Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service representative or personnel if you are in doubt as to whether the dryer is properly grounded. Do not modify the plug provided with the dryer: if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

SAVE THESE INSTRUCTIONS

Gas Supply Requirements

A WARNING



Explosion Hazard

Use a new CSA International approved gas supply line.

Install a shut-off valve.

Securely tighten all gas connections.

If connected to LP, have a qualified person make sure gas pressure does not exceed 13" (330 mm) water column.

Examples of a qualified person include:

licensed heating personnel, authorized gas company personnel, and authorized service personnel.

Failure to do so can result in death, explosion, or fire.

Gas Type

Natural gas:

This dryer is equipped for use with Natural gas. It is designcertified by CSA International for LP (propane or butane) gases with appropriate conversion.

Your dryer must have the correct burner for the type of gas in your home. Burner information is located on the rating plate in the door well of your dryer. If this information does not agree with the type of gas available, contact your dealer or call the phone numbers referenced in the "Assistance or Service" section.

LP gas conversion:

Conversion must be made by a qualified technician.

No attempt shall be made to convert the appliance from the gas specified on the model/serial rating plate for use with a different gas without consulting your gas company.

Gas supply line

- Must include ¹/₈" NPT minimum plugged tapping accessible for test gauge connection, immediately upstream of the gas connection to the dryer (see illustration).
- 1⁄2" IPS pipe is recommended.
- ³/₈" approved aluminum or copper tubing is acceptable for lengths under 20 ft (6.1 m) if local codes and gas supplier permit.
- If you are using Natural gas, do not use copper tubing.
- Lengths over 20 ft (6.1 m) should use larger tubing and a different size adapter fitting.

If your dryer has been converted to use LP gas, ³/₈" LP compatible copper tubing can be used. If the total length of the supply line is more than 20 ft (6.1 m), use larger pipe.

NOTE: Pipe-joint compounds that resist the action of LP gas must be used. Do not use TEFLON^{@†} tape.

Must include a shutoff valve:

An individual shutoff valve must be installed within 6 feet (1.8 m) of the dryer in accordance with the National Fuel Gas Code, ANSI Z223.1. The location should be easy to reach for opening and closing.



- A. ³/8" flexible gas connector
- B. ³/8" pipe to flare adapter fitting
- C. 1/8" NPT minimum plugged tapping
- D. 1/2" NPT gas supply line
- E. Gas shutoff valve

Gas supply connection requirements

- Use an elbow and a ³/₈" flare x ³/₈" NPT adapter fitting between the flexible gas connector and the dryer gas pipe, as needed to avoid kinking.
- Use only pipe-joint compound. Do not use TEFLON®[†] tape.
- This dryer must be connected to the gas supply line with a listed flexible gas connector that complies with the standard for connectors for gas appliances, ANSI Z21.24.

Burner input requirements

Elevations up to 10,000 ft (3,048 m):

The design of this dryer is certified by CSA International for use at altitudes up to 10,000 ft (3,048 m) above sea level at the Btu rating indicated on the model/serial number plate. Burner input adjustments are not required when the dryer is operated up to this elevation.

Elevations above 10,000 ft (3,048 m):

When installed above 10,000 ft (3,048 m) a 4% reduction of the burner Btu rating shown on the model/serial number plate is required for each 1,000 ft (305 m) increase in elevation.

Gas supply pressure testing

The dryer must be disconnected from the gas supply piping system during pressure testing at pressures greater than ½ psi.

Dryer gas pipe

■ The gas pipe that comes out through the rear of your dryer has a ³/₈" male pipe thread.



A. ½" NPT gas supply line B. ³/8" NPT dryer pipe

*NOTE: If the dryer is mounted on a pedestal, the gas pipe height must be an additional 10" (254 mm) or 15.5" (394 mm) from the floor, depending on the pedestal model. For a garage installation, the gas pipe height must be an additional 18" (460 mm) from the floor.

Venting Requirements



Fire Hazard

Use a heavy metal vent. Do not use a plastic vent.

Do not use a metal foil vent.

Failure to follow these instructions can result in death or fire.

WARNING: To reduce the risk of fire, this dryer MUST BE EXHAUSTED OUTDOORS.

IMPORTANT: Observe all governing codes and ordinances. The dryer exhaust must not be connected into any gas vent, chimney, wall, ceiling, attic, crawlspace, or a concealed space of a building.

If using an existing vent system

- Clean lint from the entire length of the system and make sure exhaust hood is not plugged with lint.
- Replace any plastic or metal foil vent with rigid metal vent.
- Review Vent system chart. Modify existing vent system if necessary to achieve the best drying performance.

If this is a new vent system

Vent material

- Use a heavy metal vent. Do not use plastic or metal foil vent.
- 4" (102 mm) heavy metal exhaust vent and clamps must be used. DURASAFETM venting products are recommended.



4" (102 mm) heavy metal exhaust vent

DURASAFE[™] vent products can be purchased from your dealer or by calling Whirlpool Parts and Accessories. For more information, see the "Assistance or Service" section.

Rigid metal vent

- For best drying performance, rigid metal vents are recommended.
- Rigid metal vent is recommended to avoid crushing and kinking.

Elbows

45° elbows provide better airflow than 90° elbows.



Clamps

- Use clamps to seal all joints.
- Exhaust vent must not be connected or secure with screws or other fastening devices that extend into the interior of the duct and catch lint. Do not use duct tape.



Exhaust

Recommended hood styles are shown here.



A. Louvered hood style B. Box hood style

The angled hood style (shown here) is acceptable.



- An exhaust hood should cap the vent to keep rodents and insects from entering the home.
- Exhaust hood must be at least 12" (305 mm) from the ground or any object that may be in the path of the exhaust (such as flowers, rocks or bushes, snow line, etc.).
- Do not use an exhaust hood with a magnetic latch.

Improper venting can cause moisture and lint to collect indoors, which may result in:

- Moisture damage to woodwork, furniture, paint, wallpaper, carpets, etc.
- Housecleaning problems and health problems.

Plan Vent System

Choose your exhaust installation type

Recommended exhaust installations

Typical installations vent the dryer from the rear of the dryer. Other installations are possible.



- A. Dryer B. Elbow C. Wall D. Exhaust hood
- E. Clamps F. Rigid metal vent
- G. Vent length necessary to connect elbows H. Exhaust outlet



Optional exhaust installations

This dryer can be converted to exhaust out the right side, left side, or through the bottom. Contact your local dealer to have the dryer converted.



A. Standard rear offset exhaust installation

- B. Left or right side exhaust installation
- C. Bottom exhaust installation (not an option with pedestal installations)

Alternate installations for close clearances

Venting systems come in many varieties. Select the type best for your installation. Two close-clearance installations are shown. Refer to the manufacturer's instructions.



A. Over-the-top installation (also available with one offset elbow) B. Periscope installation

NOTE: The following kits for close clearance alternate installations are available for purchase. To order, please see the "Assistance or Service" section.

- Over-the-Top Installation: Part Number 4396028
- Periscope Installation (For use with dryer vent to wall vent mismatch):

Part Number 4396037 - 0" (0 mm) to 18" (457.2 mm) mismatch

Part Number 4396011 - 18" (457.2 mm) to 29" (736.6 mm) mismatch

Part Number 4396014 - 29" (736.6 mm) to 50" (1270 mm) mismatch

Special provisions for mobile home installations

The exhaust vent must be securely fastened to a noncombustible portion of the mobile home structure and must not terminate beneath the mobile home. Terminate the exhaust vent outside.



Determine vent path

- Select the route that will provide the straightest and most direct path outdoors.
- Plan the installation to use the fewest number of elbows and turns.
- When using elbows or making turns, allow as much room as possible.
- Bend vent gradually to avoid kinking.
- Use the fewest 90° turns possible.

Determine vent length and elbows needed for best drying performance

- Use the following Vent system chart to determine type of vent material and hood combinations acceptable to use.
- NOTE: Do not use vent runs longer than those specified in the Vent system chart. Exhaust systems longer than those specified will:
 - Shorten the life of the dryer.
 - Reduce performance, resulting in longer drying times and increased energy usage.

The Vent system chart provides venting requirements that will help to achieve the best drying performance.

Vent system chart

NOTE: Side and bottom exhaust installations have a 90° turn inside the dryer. To determine maximum exhaust length, add one 90° turn to the chart.

| Number of 90° turns or elbows | Type of vent | Box or Louvered hoods | Angled hoods |
|-------------------------------------|--------------|-----------------------------|-----------------|
| 0 | Rigid metal | 64 ft (20 m) | 58 ft (17.7 m) |
| 1 | Rigid metal | 54 ft (16.5 m) | 48 ft (14.6 m) |
| 2 | Rigid metal | 44 ft (13.4 m) | 38 ft (11.6 m) |
| 3 | Rigid metal | 35 ft (10.7 m) | 29 ft (8.8 m) |
| 4 | Rigid metal | 27 ft (8.2 m) | 21 ft (6.4 m) |

Install Vent System

- 1. Install exhaust hood. Use caulking compound to seal exterior wall opening around exhaust hood.
- 2. Connect vent to exhaust hood. Vent must fit inside exhaust hood. Secure vent to exhaust hood with 4" (102 mm) clamp.
- **3.** Run vent to dryer location. Use the straightest path possible. See "Determine vent path" in "Plan Vent System." Avoid 90° turns. Use clamps to seal all joints. Do not use duct tape, screws, or other fastening devices that extend into the interior of the vent to secure vent. Items sticking through the vent can catch lint.

Install Leveling Legs

A WARNING

Excessive Weight Hazard

Use two or more people to move and install dryer.

Failure to do so can result in back or other injury.

- 1. To protect the floor, use a large flat piece of cardboard from the dryer carton. Place cardboard under the entire back edge of the dryer.
- **2.** Firmly grasp the body of the dryer (not the console panel). Gently lay the dryer on the cardboard. See illustration.



3. Examine the leveling legs. Find the diamond marking.



- 4. Screw the legs into the leg holes by hand. Use a wrench to finish turning the legs until the diamond marking is no longer visible.
- 5. Place a carton corner post from dryer packaging under each of the 2 dryer back corners. Stand the dryer up. Slide the dryer on the corner posts until it is close to its final location. Leave enough room to connect the exhaust vent.

For mobile home use

Gas dryers must be securely fastened to the floor at the time of installation.



Mobile home installations require a Mobile Home Installation Kit. For more information, please reference the service numbers in the "Assistance or Service" section.

Level Dryer

Check the levelness of the dryer. Check levelness first side to side, then front to back.



If the dryer is not level, prop up the dryer using a wood block. Use a wrench to adjust the legs up or down and check again for levelness.

Make Gas Connection

- **1.** Remove the red cap from the gas pipe.
- 2. Using a wrench to tighten, connect the gas supply to the dryer. Use pipe-joint compound on the threads of all non-flared male fittings. If flexible metal tubing is used, be sure there are no kinks.



A. Flared male fitting B. Non-flared male fitting

NOTE: For LP gas connections, you must use pipe-joint compound resistant to the action of LP gas. Do not use TEFLON®[†] tape.

A combination of pipe fittings must be used to connect the dryer to the existing gas line. Shown is a recommended connection. Your connection may be different, according to the supply line type, size, and location.



- A. 3/8" flexible gas connector
- B. 3/8" dryer pipe
- C. 3/8" to 3/8" pipe elbow
- D. 3/8" pipe-to-flare adapter fitting
- **3.** Open the shutoff valve in the supply line. The valve is open when the handle is parallel to the gas pipe.



A. Closed valve B. Open valve

4. Test all connections by brushing on an approved noncorrosive leak-detection solution. Bubbles will show a leak. Correct any leak found.

Connect Vent

- 1. Using a 4" (102 mm) clamp, connect vent to exhaust outlet in dryer. If connecting to existing vent, make sure the vent is clean. The dryer vent must fit over the dryer exhaust outlet and inside the exhaust hood. Check that the vent is secured to exhaust hood with a 4" (102 mm) clamp.
- 2. Move dryer into its final location. Do not crush or kink vent.
- **3.** (On gas models) Check that there are no kinks in the flexible gas line.
- **4.** Once the exhaust vent connection is made, remove the corner posts and cardboard.

Reverse Door Swing

You can change your door swing from a right-side opening to a left-side opening, if desired.

NOTE: For ease of installation, you may want to use 2 or more people to remove and reattach the dryer door.

Remove the door

1. Place a towel or soft cloth on top of the dryer or work space to protect the surface.

2. Open the dryer door. Remove the 5 screws that hold the door hinge on the front panel of the dryer.





- 3. Remove the door.
- 4. Lay the dryer door on a flat, protected surface with the inside door assembly facing up.

Remove the 5 screws to release the outer door assembly from the inner door assembly, as indicated below. It is important that you remove only the 5 indicated screws.



5. Lift the inner door assembly off of the outer door assembly. Set the outer door assembly aside.

Reverse the hinge

- 1. Place the inner door, screw head side up, on the work space.
- 2. Remove the 4 hinge screws that hold the hinge to the door and remove hinge.



A. Hinge side screw B. Locator pins on hinge C. Top side screw

3. Move the large hole screw to the opposite side. Remove the 2 plug screws and plastic plugs, and insert them in the original screw holes on the opposite side.



- A. Hinge screws
- B. Large hole screw
- C. Plug screws and plastic plugs
- 4. Move hinge to the other side and reattach with the 4 screws removed in Step 2. Make sure locator pins line up in holes and drive the top 2 screws in place first to help drive locator pins into proper location.
- 5. Set the inner door assembly aside.

Reverse the door handle

- 1. Place the outer door assembly face down on work space.
- 2. Remove the 6 screws that hold the intermediate door to the outer door assembly. Remove the intermediate door, and set hinge shield aside. Remove the hinge hole cover.



- A. Intermediate door B. Hinge shield C. Hinge hole cover
- **3.** Rotate the window assembly 180° and reattach the intermediate door, hinge shield, and hinge hole cover with the 6 screws removed in Step 2.

Reinstalling the door

1. Place the inner door assembly into the outer door assembly. To fit correctly, the inside door assembly edge is completely inside the outside door assembly edge. 2. Reassemble the inner and outer door assemblies with the 5 screws.



3. Remove existing label from the opposite side of the door and discard. Find label provided with the Use and Care Guide and apply over original hinge holes.



4. Align the door by placing the locating tabs on the hinge with the locating holes on the dryer front panel. Insert and tighten the center hinge screw. The door will hang in place while you insert and tighten the remaining 4 screws.

NOTE: Two or more people may be needed to reattach the dryer door.



A. Dryer door B. Dryer front panel C. Insert this hinge screw first.

- 5. Close the door and check that it latches securely.
- 6. Check for fingerprints on the glass. Clean the glass if necessary.

Complete Installation

- 1. Check that all parts are now installed. If there is an extra part, go back through the steps to see which step was skipped.
- 2. Check that you have all of your tools.
- **3.** Check the dryer's final location. Be sure the vent is not crushed or kinked.

4. Check that the dryer is level. See "Level Dryer."



- 6. Remove any protective film or tape remaining on the dryer.
- 7. Dispose of/recycle all packaging materials.

- 8. Read "Dryer Use."
- **9.** Wipe the dryer drum interior thoroughly with a damp cloth to remove any dust.
- **10.** Select a Timed Dry heated cycle, and start the dryer. Do not select the Air Dry Temperature setting.

If the dryer will not start, check the following:

- Controls are set in a running or "On" position.
- Start button has been pushed firmly.
- Dryer is plugged into a grounded 3 prong outlet.
- Electrical supply is connected.
- Household fuse is intact and tight, or circuit breaker has not tripped.
- Dryer door is closed.
- **11.** When the dryer has been running for 5 minutes, open the dryer door and feel for heat. If you feel heat, cancel cycle and close door. If you do not feel heat, turn off the dryer and check that the gas supply line shutoff valve is open.
 - If the gas supply line shutoff valve is closed, open it, then repeat the 5-minute test as outlined above.
 - If the gas supply line shutoff valve is open, contact a qualified technician.



Starting Your Dryer



WARNING: To reduce the risk of fire, electric shock, or injury to persons, read the IMPORTANT SAFETY INSTRUCTIONS before operating this appliance.

Follow these basic steps to start your dryer. Please refer to specific sections of this manual for more detailed information.

1. Clean lint screen before each load. See "Cleaning the Lint Screen."

- 2. Place laundry in dryer and shut door.
- 3. Press the POWER button. Then rotate the dial or press a Timed Cycles button to select the desired Automatic or Timed Cycle. The indicator light for the selected Automatic or Timed cycle will glow green. The preset modifiers for the selected cycle will glow green. Selectable options will glow amber. If an option or modifier is unavailable with the selected cycle, the light will not illuminate. The estimated or actual cycle time

(in minutes) will show in the display.

To use an Automatic Cycle

NOTE: A light next to each feature will glow green when the feature is selected or will glow amber when the feature is selectable. The light will not glow when the selection is unavailable with the cycle or option combinations selected.

- Select an Automatic Cycle.
- Select DRYNESS LEVEL to adjust how dry you want the load. As the cycle runs, the control senses the dryness of the load and adjusts the time automatically for the selected dryness level.

NOTE: Most loads may be dried using Normal dryness level, which is shown in bold letters on your control panel. Normal is the energy preferred dryness level and will use the least energy.

Select the desired Options.

To make changes during an Automatic Cycle:

- Press STOP once.
- Adjust Dryness Level.

NOTE: Dryness Level selections can be made only while using Automatic Cycles. You can select a different dryness level, depending on your load, by pressing Dryness Level and choosing More Dry, Normal, or Less Dry. Selecting More Dry, Normal, or Less Dry automatically adjusts the sensed time needed.



How Automatic Cycles work

The AccelerCare function improves drying performance with Auto Moisture Sensing Plus, which advances the cycle as moisture is extracted from clothing. A thermistor (electronic temperature sensor) and moisture sensing strips in the dryer drum help measure the amount of moisture in the clothes as they tumble. An electronic control determines the load type to help save time, avoid overdrying, and increase the accuracy of the end dryness level. After the first 5 minutes of an automatic cycle, the estimated time display will adjust based on the approximate load size, cycle, dryness level selected, and amount of moisture left in the clothes. When the clothes have reached approximately 80% of the dryness level selected, the estimated time display will adjust again, showing the final drying time. Auto Moisture Sensing Plus takes the guesswork out of drying time and enhances fabric care.

To use a Timed Cycle

NOTE: A light next to each feature will glow green when the feature is selected or will glow amber when the feature is selectable. The light will not glow when the selection is unavailable with the cycle or option combinations selected.

Press a Timed Cycles button or, to select Air Fluff, rotate the control knob to the desired cycle. Press MORE TIME or LESS TIME until the desired drying time is displayed. Tap MORE TIME or LESS TIME, and the time will change by 1-minute intervals. Press and hold MORE TIME or LESS TIME, and the time will change by 5-minute intervals.

NOTE: The More Time and Less Time buttons can be used only with Timed Cycles.



Press TEMPERATURE until the desired temperature glows.

NOTE: During a Timed Cycle, you can change the settings for Time, Temperature, Wrinkle Prevent, and End of Cycle Signal. Press STOP twice to stop the dryer and clear the settings. Select another cycle or option.

- 4. (OPTIONAL STEP) If desired, select OPTIONS. For more details, see "Options."
- 5. (OPTIONAL STEP) If desired, set the End of Cycle Signal. Select LOUD or SOFT by pressing the Cycle Signal button to alert you when a cycle ends.
- 6. Press and hold START for approximately 3 seconds until dryer starts. Be sure the door is closed.
 - If you do not press Start within 5 minutes of selecting the cycle, the dryer automatically shuts off.
 - If you wish to end your drying cycle after pressing Start, press Stop twice.

Stopping Your Dryer

To stop your dryer at any time

Press STOP twice or open the door.

Pausing or Restarting

To pause the dryer at any time

Open the door or press STOP once.

To restart the dryer

Close the door. Press and hold START until dryer starts.

NOTE: Drying will continue from where the cycle was interrupted if you close the door and press START within 5 minutes. If the cycle is interrupted for more than 5 minutes, the dryer will shut off. Select new cycle settings before restarting the dryer.

Control Locked

This feature allows you to lock your settings to avoid unintended use of the dryer. You can also use the Control Locked feature to avoid unintended cycle or option changes during dryer operation.

To enable the Control Locked feature:

Press and hold CYCLE SIGNAL for 3 seconds. The Control Locked indicator light glows, and a single beep tone is heard. To unlock, press and hold CYCLE SIGNAL for 3 seconds. The indicator light turns off.

Drying and Cycle Tips

Select the correct cycle and dryness level or temperature for your load. If an Automatic Cycle is running, the display shows the estimated cycle time, which is determined by your dryer automatically sensing the dryness level of your load. If a Timed Cycle is running, the display shows the exact number of minutes remaining in the cycle. Cool Down tumbles the load without heat during the last few minutes of all cycles. Cool Down makes the loads easier to handle and reduces wrinkling. The length of the Cool Down depends on the load size and dryness level.

Drying tips

- Follow care label directions when they are available.
- If desired, add a fabric softener sheet. Follow package instructions.
- To reduce wrinkling, remove the load from the dryer as soon as tumbling stops. This is especially important for permanent press, knits, and synthetic fabrics.
- Avoid drying heavy work clothes together with lighter fabrics. This could cause overdrying of lighter fabrics and lead to increased shrinkage or wrinkling.

Cycle tips

- Dry most loads using the preset cycle settings.
- Refer to the Automatic or Timed Cycles Preset Settings chart (in the "Cycles" section) for a guide to drying various loads.
 - Drying temperature and Dryness Level are preset when you choose an Automatic Cycle. You can select a different dryness level, depending on your load, by pressing Dryness Level and choosing More Dry, Normal, or Less Dry.

NOTE: You cannot use the Timed Cycle Adjust and you cannot modify temperature with the Automatic cycles.

 If you wish to adjust the cycle length of a Timed Cycle, press More Time or Less Time. Adjust the temperature of a Timed Cycle by pressing TEMPERATURE until the desired temperature is selected.

NOTE: You cannot use the Dryness Level with Timed Cycles.

Status Lights

You may follow the progress of your dryer with the drying Status indicator lights.



Timed Cycle

The Timed Cycle light glows green during a Timed Cycle.

Wet

The Wet light glows green at the beginning of Automatic Cycle if a wet item is detected or in a timed cycle after 5 minutes.

- In an Automatic Cycle, if a wet item is not detected after 5 minutes, the dryer will run for a preset minimum run time (based on the selected cycle and dryness level setting) and then go into Cool Down. The Cool Down and Wrinkle Prevent indicators will glow green, if selected.
- In a Timed Cycle, the Wet light will glow green after 5 minutes and remain on until the dryer enters Cool Down.

Damp

The Damp light glows green in an Automatic Cycle when the laundry is approximately 80% dry. This is useful when you want to remove lightweight items in a mixed load to avoid overdrying or remove partially dry items that may need ironing. To be alerted when the load is about 80% dry, you may use the damp dry signal option. See Damp Dry Signal in "Options."

Cool Down

The Cool Down light glows green during the cool down part of the cycle. Laundry cools for ease in handling.

Clothes Dry

The Clothes Dry light glows green when the drying cycle is finished. This indicator stays on during Wrinkle Prevent.

Wrinkle Prevent

The Wrinkle Prevent light glows green when this option is selected. This indicator stays on with Clothes Dry.

Sensing/Revising Est. Time

The Sensing/Revising Est. Time light glows green when moisture sensing strips in the dryer drum are measuring the amount of moisture in the clothes. The estimated time display may adjust to show a more accurate drying time.

Indicator lights

Other indicator lights show Cycle, Options, Modifiers, End of Cycle, and Control Lock settings selected. The display shows the estimated or actual time remaining.



Select the drying cycle that matches the type of load you are drying. See Automatic Dry chart or Timed Preset Cycle Settings chart.



Automatic Cycles

Automatic Cycles allow you to match the cycle to the load you are drying. See the following Automatic Dry Preset Cycle Settings chart. Each cycle dries certain fabrics at the recommended temperature. A sensor detects the moisture in the load and automatically adjusts the drying time for optimal drying.

Heavy Duty

Use this cycle to get high heat for heavyweight mixed loads, cotton towels, or bedspreads.

Denim

Use this cycle to get medium high heat for drying denims.

Normal

Use this cycle to get medium heat for drying sturdy fabrics such as work clothes and sheets.

Casual

Use this cycle to get low heat for drying no-iron fabrics, such as sport shirts, casual business clothes, and permanent press blends.

Delicate

Use this cycle to get extra-low heat to gently dry items such as lingerie, blouses, or washable knit fabrics.

| Automatic Dry Preset Cyc | le Settings | |
|---|-------------|--------------------|
| Automatic Cycles Load Type | Temperature | Time* (Minutes) |
| HEAVY DUTY Heavyweight mixed loads, cotton towels, bedspreads | High | 45 |
| DENIM Denim jeans, jackets | Medium High | 55 |
| NORMAL Corduroys, work clothes, sheets | Medium | 40 |
| CASUAL Permanent press, synthetics | Low | 35 |
| DELICATE Lingerie, blouses, washable knit fabrics | Extra Low | 30 |

*Estimated Time with Dryness Level (Normal) setting. Time will vary depending on load type and load size.

Timed Cycles

Use Timed Cycles to select a specific amount of drying time and a drying temperature. (Temperatures are not selectable with Air Fluff.) When a Timed Cycle is selected, the Estimated Time Remaining display shows the actual time remaining in your cycle. You can change the actual time in the cycle by pressing More Time or Less Time. See "Changing Cycles, Options, and Modifiers."

Timed Dry

Use this cycle to complete drying if items are still damp after an Automatic Cycle. Timed Dry is also useful for drying heavyweight and bulky items, such as bedspreads and work clothes. Lightweight garments, such as exercise wear, can be dried using Timed Dry on a low temperature setting.

Quick Dry

Use this cycle for drying small loads or loads that need a short drying time.

Touch Up

Use this cycle to help smooth out wrinkles from items, such as clothes packed in a suitcase or items wrinkled from being left in the dryer too long.

Air Fluff

Rotate the dial to Air Fluff to use this cycle for items that require drying without heat such as rubber, plastic, and heat-sensitive fabrics. This table shows examples of items that can be dried using Air Fluff. The temperature setting is not adjustable with this cycle.

| Type of Load | Time* (Minutes) |
|--|--------------------|
| Foam rubber - pillows, padded bras, stuffed toys | 20 - 30 |
| Plastic - Shower curtains, tablecloths | 20 - 30 |
| Rubber-backed rugs | 40 - 50 |
| Olefin, polypropylene, sheer nylon | 10 - 20 |

*Reset cycle to complete drying, if needed.

When using Air Fluff

- Check that coverings are securely stitched.
- Shake and fluff pillows by hand periodically during the cycle.
- Dry item completely. Foam rubber pillows are slow to dry.

Timed Preset Cycle Settings

| Timed Cycles Load Type | Default Temperature | Default Time (Minutes) |
|---|------------------------|---------------------------|
| TIMED DRY Heavyweight, bulky items, bedspreads, work clothes | High | 40 |
| QUICK DRY Small loads | High | 23 |
| TOUCH UP Helps to smooth out wrinkles | Medium High | 20 |
| AIR FLUFF Dry without heat | Air Dry (no heat) | 36 |

*Use the Air Fluff cycle for items that require drying without heat such as rubber, plastic, and heat-sensitive fabrics.

Options

You can customize your cycles by selecting options. Not all Options are available with all cycles. Current selections will glow green. If an option is unavailable with a selected cycle, the light will not illuminate when pressed and an error sound will be heard.



Wrinkle Prevent

Wrinkle Prevent helps smooth out wrinkles that form when you cannot unload the dryer promptly at the end of a cycle. During this option, the dryer stops tumbling and then tumbles again for a brief period.

 Press WRINKLE PREVENT to get up to 2 hours of heat-free, periodic tumbling at the end of a cycle.

- Stop Wrinkle Prevent at any time by pressing WRINKLE PREVENT or opening the dryer door.
- For the Casual cycle, Wrinkle Prevent is preset to ON. The other cycles will retain the Wrinkle Prevent setting. For example, if you select Wrinkle Prevent in the Normal cycle, Wrinkle Prevent will be on the next time you select the Normal cycle.

NOTE: If you do not select Wrinkle Prevent, the dryer stops after cool down.

Damp Dry Signal

Select the Damp Dry Signal to alert you that your clothes are approximately 80% dry. This is useful when you want to remove lightweight items in a mixed load to avoid overdrying or remove partially dry items that may need ironing.

NOTE: The Damp Dry Signal is available only with the Automatic Cycles.

Button Sounds

You can change the volume of the sound of the beeps. Press BUTTON SOUNDS until the desired volume (Loud, Soft, or Off) glows. The Power and Cancel buttons will still beep softly when the Button Sounds volume is set to Off.

Drum Light

Press DRUM LIGHT to turn on the light inside the dryer drum. During a cycle, if Drum Light is selected, the drum light turns on and will remain on until Drum Light is pressed again, the door is open and closed, or the door is left open for 5 minutes.

When the dryer is not running, the drum light will turn on when Drum Light is pressed or the dryer door is opened, and it will remain on until the dryer door has been open for 5 minutes, the dryer door is closed or Drum Light is pressed again.

Press DRUM LIGHT at any time to turn the drum light ON or OFF.

Modifiers

Use Modifiers to select time, temperatures, and dryness levels for the Timed Cycles. Not all Modifiers are available with all options and cycles. Available modifier settings will glow amber. Current selections will glow green. If a modifier is unavailable with a selected cycle, the light will not illuminate.

Time

Press MORE TIME or LESS TIME until the desired drying time is displayed. The time cannot be changed with Automatic Cycles.



Temperature

Press TEMPERATURE until the desired temperature setting glows. Temperature modifiers cannot be used with the Automatic Cycles or the Air Fluff cycle.



Dryness Level

Press DRYNESS LEVEL until the desired Dryness Level is selected. Dryness Level cannot be adjusted with Timed Cycles.



Changing Cycles, Options, and Modifiers

You can change Automatic Cycles, Timed Cycles, Modifiers, and Options anytime before pressing Start.

Three short tones sound if an unavailable combination is selected. The last selection will not be accepted.

Changing Cycles after pressing Start

- 1. Press STOP twice. This ends the current cycle.
- 2. Select the desired cycle and options.
- **3.** Press and hold START. The dryer starts at the beginning of the new cycle.

NOTE: If you do not press START within 5 minutes of selecting the cycle, the dryer automatically shuts off.

Changing Modifiers and Options after pressing Start

You can change a Modifier or Option anytime before the selected Modifier or Option begins.

- 1. Press STOP once.
- **2.** Select the new Modifier and/or Option.
- 3. Press and hold START to continue the cycle.

NOTE: If you happen to press Stop twice, the program clears and your dryer shuts down. Restart the selection process.

Changing the Preset Dryness Level Settings

If all of your loads on all Automatic Dry cycles are consistently not as dry as you would like, you may change the preset Dryness Level settings to increase the dryness. This change will affect all of your Automatic Dry cycles.

Your Dryness Level settings can be adjusted to adapt to different installations, environmental conditions or personal preference. There are 3 drying settings: 1 (factory preset dryness level), 2 (slightly dryer clothes, approximately 15% more drying time), and 3 (much dryer clothes, approximately 30% more drying time).

- **1.** The Dryness Level settings cannot be changed while the dryer is running.
- 2. Press and hold the DRYNESS LEVEL button for 5 seconds. The dryer will beep, and "CF" will be displayed for 1 second followed by the current drying setting.
- To select a new drying setting, press the DRYNESS LEVEL button again until the desired drying setting is shown.
 NOTE: While you are cycling through the settings, the current setting will not flash, but the other settings will flash.
- 4. Press START to save the drying setting.

The drying setting you selected will become your new preset drying setting for all Automatic Dry cycles.

End of Cycle Signal

End of Cycle Signal

The End of Cycle Signal produces an audible sound when the drying cycle is finished. Promptly removing clothes at the end of the cycle reduces wrinkling.



Press CYCLE SIGNAL to adjust the sound level or turn off the signal.

NOTE: When Wrinkle Prevent is selected and the End of Cycle Signal is on, a tone sounds every 5 minutes until the clothes are removed, or Wrinkle Prevent ends.

Drying Rack Options

The drying rack is useful for drying items you would not necessarily want to tumble dry or that you would normally line dry (for example, sweaters).

If your model does not have a drying rack, you may be able to purchase one for your model. To find out whether your model allows drying rack usage and for information on ordering, please refer to the front page of the manual or contact the dealer from whom you purchased your dryer.

The dryer rack is recommended for use with the Air Fluff cycle or with Timed Dry cycles. The dryer rack cannot be used with Automatic Cycles.

To use the heated dryer rack:

Do not remove the lint screen.

1. Open dryer door.



A. Front edge

2. Place dryer rack over the bottom of the dryer door opening. Rest the back wire on the dryer back ledge. Push down on the frame front to secure over lint screen.



A. Dryer rack front edge B. Dryer back panel

3. Place wet items on top of the rack. Allow space around items for air to circulate. The rack does not move, but the drum will rotate. Make sure items do not hang over the edges or between rack grille.



- 4. Close the door.
- 5. Rotate the dial to the Air Fluff cycle or press Timed Dry. Select a drying time by pressing MORE TIME or LESS TIME. Press TEMPERATURE until the desired temperature glows. Items containing foam, rubber, or plastic must be dried on a clothesline or by using the Air Fluff cycle. Refer to the following table.
- 6. When Air Fluff is selected, the Estimated Time Remaining display shows the default time. You can change the actual time in the cycle by pressing More Time or Less Time.
- 7. Start the dryer.

NOTE: Check the lint screen and remove any lint accumulated from items dried on the rack after the cycle is finished.

| | | | • |
|--|-----------|-----------------------|-------|
| Dryer Rack | Cycle | Temp. | Time* |
| Wool Sweaters Block to shape and lay flat on the rack | Timed Dry | Low | 60 |
| Stuffed toys or pillows Cotton or polyester fiber filled | Timed Dry | Low | 60 |
| Stuffed toys or pillows Foam rubber filled | Air Fluff | Air Only (no heat) | 90 |
| Sneakers or canvas shoes | Air Fluff | Air Only (no heat) | 90 |

*Reset cycle to complete drying if needed.

NOTE: You must remove rack for normal tumbling. To remove the dryer rack, lift it straight up and out of the dryer.

DRYER CARE

Cleaning the Dryer Location

Keep dryer area clear and free from items that would obstruct the flow of combustion and ventilation air.



gasoline, away from dryer.

Place dryer at least 18 inches (460 mm) above the floor for a garage installation.

Failure to do so can result in death, explosion, or fire.

Cleaning the Lint Screen

Every load cleaning

The lint screen is located in the door opening of the dryer. The control panel has an indicator light to remind you to clean the lint screen before each load. A screen blocked by lint can increase drying time.

To clean

1. Pull the lint screen straight up. Roll lint off the screen with your fingers. Do not rinse or wash screen to remove lint. Wet lint is hard to remove.





IMPORTANT:

- Do not run the dryer with the lint screen loose, damaged, blocked, or missing. Doing so can cause overheating and damage to both the dryer and fabrics.
- If lint falls off the screen into the dryer during removal, check the exhaust hood and remove the lint. See "Venting Requirements."

As needed cleaning

Laundry detergent and fabric softener residue can build up on the lint screen. This buildup can cause longer drying times for your clothes, or cause the dryer to stop before your load is completely dry. The screen is probably clogged if lint falls off while the screen is in the dryer.

Clean the lint screen with a nylon brush every 6 months, or more frequently, if it becomes clogged due to a residue buildup.

To wash

- **1.** Roll lint off the screen with your fingers.
- 2. Wet both sides of lint screen with hot water.
- **3.** Wet a nylon brush with hot water and liquid detergent. Scrub lint screen with the brush to remove residue buildup.



- **4.** Rinse screen with hot water.
- 5. Thoroughly dry lint screen with a clean towel. Replace screen in dryer.

Cleaning the Dryer Interior

To clean dryer drum

- 1. Make a paste with powdered laundry detergent and very warm water.
- 2. Apply paste to a soft cloth.

OR

Apply a liquid, nonflammable household cleaner to the stained area and rub with a soft cloth until all excess dye and stains are removed.

- **3.** Wipe drum thoroughly with a damp cloth.
- 4. Tumble a load of clean cloths or towels to dry drum.

NOTE: Garments that contain unstable dyes, such as denim blue jeans or brightly colored cotton items, may discolor the dryer interior. These stains are not harmful to your dryer and will not stain future loads of clothes. Dry unstable dye items inside out to avoid transfer of dye.

Removing Accumulated Lint

From Inside the Dryer Cabinet

Lint should be removed every 2 years, or more often, depending on dryer usage. Cleaning should be done by a qualified person.

From the Exhaust Vent

Lint should be removed every 2 years, or more often, depending on dryer usage.

Vacation and Moving Care

Vacation care

Operate your dryer only when you are at home. If you will be on vacation or not using your dryer for an extended period of time, you should:

- 1. Unplug dryer or disconnect power.
- 2. Close shutoff valve in gas supply line.
- 3. Clean lint screen. See "Cleaning the Lint Screen."

Moving care

- **1.** Unplug the power supply cord.
- 2. Close shutoff valve in gas supply line.
- **3.** Disconnect gas supply line pipe and remove fittings attached to dryer pipe.
- 4. Cap the open fuel supply line.
- 5. Make sure leveling legs are secure in dryer base.
- 6. Use masking tape to secure dryer door

Changing the Drum Light

The dryer light automatically turns on inside the dryer drum when you open the door.

To change the drum light

1. Unplug dryer or disconnect power.

2. Open the dryer door. Locate the light bulb cover on the back wall of the dryer. Remove the screw located in the lower right corner of the cover. Remove the cover.



- **3.** Turn bulb counterclockwise. Replace the bulb with a 10-watt appliance bulb only. Replace the cover and secure with the screw.
- 4. Plug in dryer or reconnect power.

TROUBLESHOOTING

First try the solutions suggested here and possibly avoid the cost of a service call...

Dryer Operation

Dryer will not run

- Has a household fuse blown, or circuit breaker tripped? Replace the fuse or reset the circuit breaker. If the problem continues, call an electrician.
- Was a regular fuse used? Use a time-delay fuse.
- Is the dryer door firmly closed?
- Was the Start button firmly pressed? Large loads may require pressing and holding the Start button for 2-5 seconds.

No heat

Has a household fuse blown, or has a circuit breaker tripped?

The drum may be turning, but you may not have heat. Replace the fuse or reset the circuit breaker. If the problem continues, call an electrician.

Is the valve open on the gas supply line?

Unusual sounds

- Has the dryer had a period of non-use? If the dryer hasn't been used for a while, there may be a thumping sound during the first few minutes of operation.
- Is it a gas dryer? The gas valve clicking is a normal operating sound.

- Is a coin, button, or paper clip caught between the drum and front or rear of the dryer? Check the front and rear edges of the drum for small objects. Clean out pockets before laundering.
- Are the four legs installed, and is the dryer level front to back and side to side? The dryer may vibrate if not properly installed. See the Installation Instructions.
- Is the clothing knotted or balled up? When balled up, the load will bounce, causing the dryer to vibrate. Separate the load items, and restart the dryer.

Dryer displaying code message

- "PF" (power failure), check the following: Was the drying cycle interrupted by a power failure? Press and hold START to restart the dryer.
- "F" Variable (F1, F2, F20) service codes: Call for service.

Dryer Results

Clothes are not drying satisfactorily, drying times are too long, or load is too hot

■ Is the lint screen clogged with lint? Lint screen should be cleaned before each load.

A WARNING

Fire Hazard

Use a heavy metal vent.

Do not use a plastic vent.

Do not use a metal foil vent.

Failure to follow these instructions can result in death or fire.

Is the exhaust vent or outside exhaust hood clogged with lint, restricting air movement?

Run the dryer for 5-10 minutes. Hold your hand under the outside exhaust hood to check air movement. If you do not feel air movement, clean exhaust system of lint or replace exhaust vent with heavy metal or flexible metal vent. See "Venting Requirements."

- Are fabric softener sheets blocking the lint screen grille? Use only one fabric softener sheet, and use it only once.
- Is the exhaust vent the correct length? Check that the exhaust vent is not too long or has too many turns. Long venting will increase drying times. See "Plan Vent System."
- Is the exhaust vent diameter the correct size? Use 4" (102 mm) diameter vent material.

AWARNING

Explosion Hazard

Keep flammable materials and vapors, such as gasoline, away from dryer.

Place dryer at least 18 inches (460 mm) above the floor for a garage installation.

Failure to do so can result in death, explosion, or fire.

■ Is the dryer located in a room with temperature below 45°F (7°C)?

Proper operation of dryer cycles requires temperatures above 45°F (7°C).

Is the dryer located in a closet?

Closet doors must have ventilation openings at the top and bottom of the door. The front of the dryer requires a minimum of 1" (25 mm) of airspace, and, for most installations, the rear of the dryer requires 5" (127 mm). See "Installation Instructions."

- Has an air dry cycle been selected? Select the right cycle for the types of garments being dried. See "Modifiers."
- Is the load too large and heavy to dry quickly? Separate the load to tumble freely.

Cycle time too short

🏔 WARNING

Excessive Weight Hazard

Use two or more people to move and install dryer.

Failure to do so can result in back or other injury.

■ Is the automatic cycle ending early?

The load may not be contacting the sensor strips. Level the dryer.

Change the dryness level setting on Automatic Cycles. Increasing or decreasing the dryness level will change the amount of drying time in a cycle.

Do not use a dryer rack with an automatic cycle.

Lint on load

Is the lint screen clogged? Clean lint screen. Check for air movement.

Stains on load or drum

Was dryer fabric softener properly used? Add dryer fabric softener sheets at the beginning of the cycle. Fabric softener sheets added to a partially dried load can stain your garments.

Drum stains are caused by dyes in clothing (usually blue jeans). This will not transfer to other clothing.

Loads are wrinkled

- Was the load removed from dryer at the end of the cycle?
- Was the dryer overloaded? Dry smaller loads that can tumble freely.

Odors

Have you recently been painting, staining, or varnishing in the area where your dryer is located? If so, ventilate the area. When the odors or fumes are gone from the area, rewash and dry the clothing.

ASSISTANCE OR SERVICE

Before calling for assistance or service, please check "Troubleshooting." It may save you the cost of a service call. If you still need help, follow the instructions below.

When calling, please know the purchase date and the complete model and serial number of your appliance. This information will help us to better respond to your request.

If you need replacement parts

If you need to order replacement parts, we recommend that you use only factory specified parts. Factory specified parts will fit right and work right because they are made with the same precision used to build every new MAYTAG[®] appliance.

To locate factory specified parts in your area, call the following customer assistance telephone number or your nearest designated service center.

For Assistance and Service

Call Maytag Services, LLC Customer Assistance toll free: 1-800-688-9900, or visit our website at www.amana.com/help

Our consultants provide assistance with:

- Features and specifications on our full line of appliances.
- Installation information.
- Use and maintenance procedures.
- Accessory and repair parts sales.
- Specialized customer assistance (Spanish speaking, hearing impaired, limited vision, etc.).
- Referrals to local dealers, repair parts distributors and service companies. Maytag[®] appliances designated service technicians are trained to fulfill the product warranty and provide after-warranty service, anywhere in the United States.

To locate the Maytag[®] appliances designated service company in your area, you can also look in your telephone directory Yellow Pages.

For further assistance

If you need further assistance, you can write to Maytag[®] appliances with any questions or concerns at:

Maytag Services, LLC Attn: CAIR® Center P.O. Box 2370 Cleveland, TN 37320-2370

Please include a daytime phone number in your correspondence.

AMANA® LAUNDRY WARRANTY

LIMITED WARRANTY

For one year from the date of purchase, when this major appliance is operated and maintained according to instructions attached to or furnished with the product, Amana brand of Whirlpool Corporation or Whirlpool Canada LP (hereafter "Amana") will pay for factory specified parts and repair labor to correct defects in materials or workmanship that existed when this major appliance was purchased. Service must be provided by a Amana designated service company. YOUR SOLE AND EXCLUSIVE REMEDY UNDER THIS LIMITED WARRANTY SHALL BE PRODUCT REPAIR AS PROVIDED HEREIN. This limited warranty is valid only in the United States or Canada and applies only when the major appliance is used in the country in which it was purchased. Proof of original purchase date is required to obtain service under this limited warranty.

ITEMS EXCLUDED FROM WARRANTY

This limited warranty does not cover:

- 1. Replacement parts or repair labor if this major appliance is used for other than normal, single-family household use or when it is used in a manner that is inconsistent to published user or operator instructions and/or installation instructions.
- 2. Service calls to correct the installation of your major appliance, to instruct you on how to use your major appliance, to replace or repair house fuses, or to correct house wiring or plumbing.
- 3. Service calls to repair or replace appliance light bulbs, air filters or water filters. Consumable parts are excluded from warranty coverage.
- 4. Damage resulting from accident, alteration, misuse, abuse, fire, flood, acts of God, improper installation, installation not in accordance with electrical or plumbing codes, or use of products not approved by Amana.
- 5. Cosmetic damage, including scratches, dents, chips or other damage to the finish of your major appliance, unless such damage results from defects in materials or workmanship and is reported to Amana within 30 days from the date of purchase.
- 6. Pick up and delivery. This major appliance is intended to be repaired in your home.
- 7. Repairs to parts or systems resulting from unauthorized modifications made to the appliance.
- 8. Expenses for travel and transportation for product service if your major appliance is located in a remote area where service by an authorized Amana servicer is not available.
- 9. The removal and reinstallation of your major appliance if it is installed in an inaccessible location or is not installed in accordance with Amana's published installation instructions.
- **10.** Replacement parts or repair labor on major appliances with original model/serial numbers that have been removed, altered, or cannot be easily determined.

DISCLAIMER OF IMPLIED WARRANTIES

IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED TO ONE YEAR OR THE SHORTEST PERIOD ALLOWED BY LAW. Some states and provinces do not allow limitations on the duration of implied warranties of merchantability or fitness, so this limitation may not apply to you. This warranty gives you specific legal rights, and you also may have other rights that vary from state to state or province to province.

LIMITATION OF REMEDIES; EXCLUSION OF INCIDENTAL AND CONSEQUENTIAL DAMAGES

YOUR SOLE AND EXCLUSIVE REMEDY UNDER THIS LIMITED WARRANTY SHALL BE PRODUCT REPAIR AS PROVIDED HEREIN. AMANA SHALL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states and provinces do not allow the exclusion or limitation of incidental or consequential damages, so these limitations and exclusions may not apply to you. This warranty gives you specific legal rights, and you also may have other rights that vary from state to state or province to province.

If outside the 50 United States and Canada, contact your authorized Amana dealer to determine if another warranty applies.

If you think you need repair service, first see the "Troubleshooting" section of the Use & Care Guide. If you are unable to resolve the problem after checking "Troubleshooting," additional help can be found by checking the "Assistance or Service" section or by calling Amana. In the U.S.A., call **1-800-688-9900**. In Canada, call **1-800-807-6777**.

Keep this book and your sales slip together for future reference. You must provide proof of purchase or installation date for in-warranty service.

Write down the following information about your major appliance to better help you obtain assistance or service if you ever need it. You will need to know your complete model number and serial number. You can find this information on the model and serial number label located on the product.

| Dealer name |
|---------------|
| Address |
| Phone number |
| Model number |
| Serial number |
| Purchase date |