



CUTTING TOOL

MODEL H0604

INSTRUCTION MANUAL



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1821 VALENCIA ST., BELLINGHAM, WA 98227

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PRINTED IN CHINA



WARNING!

Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. Some examples of these chemical are:

- **Lead from lead-based paints.**
- **Crystalline silica from bricks, cement and other masonry products.**
- **Arsenic and chromium from chemically-treated lumber.**

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: Work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specially designed to filter out microscopic particles.

SAFETY

WARNING

For Your Own Safety Read Instruction Manual Before Operating This Equipment

The purpose of safety symbols is to attract your attention to possible hazardous conditions. This manual uses a series of symbols and signal words which are intended to convey the level of importance of the safety messages. The progression of symbols is described below. Remember that safety messages by themselves do not eliminate danger and are not a substitute for proper accident prevention measures.



Indicates an imminently hazardous situation which, if not avoided, WILL result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, COULD result in death or serious injury.



Indicates a potentially hazardous situation which, if not avoided, MAY result in minor or moderate injury. It may also be used to alert against unsafe practices.



This symbol is used to alert the user to useful information about proper operation of the equipment.

WARNING

Safety Instructions For Power Tools

1. **KEEP ALL SAFETY DEVICES IN PLACE** and in working order.
2. **REMOVE ADJUSTING KEYS AND WRENCHES.** Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning on.
3. **KEEP WORK AREA CLEAN.** Cluttered areas and benches invite accidents.
4. **DON'T USE IN DANGEROUS ENVIRONMENT.** Don't use power tools in damp or wet locations, or where any flammable or noxious fumes may exist. Keep work area well lighted.
5. **KEEP CHILDREN AND VISITORS AWAY.** All children and visitors should be kept a safe distance from work area.
6. **MAKE WORK SHOP CHILD PROOF** with padlocks, master switches, or by removing starter keys.
7. **DON'T FORCE TOOL.** It will do the job better and safer at the rate for which it was designed.
8. **USE RIGHT TOOL.** Don't force tool or attachment to do a job for which it was not designed.

WARNING

Safety Instructions For Power Tools

- 9. USE PROPER EXTENSION CORD** for the tool. Make sure your extension cord is in good condition. Conductor size should be in accordance with the chart below. The amperage rating should be listed on the motor or tool nameplate. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. Your extension cord must also contain a ground wire and plug pin. Always repair or replace extension cords if they become damaged.

Minimum Gauge for Extension Cords

AMP RATING	LENGTH		
	25ft	50ft	100ft
0-6	18	16	16
7-10	18	16	14
11-12	16	16	14
13-16	14	12	12
17-20	12	12	10
21-30	10	10	No

- 10. WEAR PROPER APPAREL.** Do not wear loose clothing, gloves, neckties, rings, bracelets, or other jewelry which may get caught in moving parts. Non-slip footwear is recommended. Wear protective hair covering to contain long hair.
- 11. ALWAYS USE SAFETY GLASSES.** Also use face or dust mask if cutting operation is dusty. Everyday eyeglasses only have impact resistant lenses, they are NOT safety glasses.
- 12. SECURE WORK.** Use clamps or a vise to hold work when practical. It's safer than using your hand and frees both hands to operate tool.
- 13. DON'T OVERREACH.** Keep proper footing and balance at all times.

- 14. MAINTAIN TOOLS WITH CARE.**

Keep tools sharp and clean for best and safest performance. Follow instructions for lubricating and changing accessories.

- 15. DISCONNECT TOOLS** before servicing and changing accessories, such as blades, bits, cutters, and the like.

- 16. REDUCE THE RISK OF UNINTENTIONAL STARTING.** Make sure switch is in off position before plugging in.

- 17. USE RECOMMENDED ACCESSORIES.** Consult the owner's manual for recommended accessories. The use of improper accessories may cause risk of injury.

- 18. CHECK DAMAGED PARTS.** Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced.

CAUTION

No list of safety guidelines can be complete. Every shop environment is different. Always consider safety first, as it applies to your individual working conditions. Use this and other machinery with caution and respect. Failure to do so could result in serious personal injury, damage to equipment or poor work results.

INTRODUCTION

Commentary

We are proud to offer the Grizzly Model H0604 Cutting Tool. The Model H0604 is part of a growing Grizzly family of fine power tools. When used according to the guidelines set forth in this manual, you can expect years of trouble-free, enjoyable operation and proof of Grizzly's commitment to customer satisfaction.

The Model H0604 Cutting Tool is great for cutting holes in drywall or plywood sheathing. When equipped with a spiral cutter (sold separately), this tool can plunge cut like a drill and cut sideways like a jig saw. Operates at 28,000 RPM. A number of accessories for the Model H0604 are available through the Grizzly catalog.

We are pleased to provide this manual with the Model H0604. It was written to encourage safety considerations and guide you through general operating procedures and maintenance. It represents our effort to produce the best documentation possible.

The specifications, details, and photographs in this manual represent the Model H0604 as supplied when the manual was prepared. However, owing to Grizzly's policy of continuous improvement, changes may be made at any time with no obligation on the part of Grizzly. If you have any comments regarding this manual, please write to us at the address below:

Grizzly Industrial, Inc.
c/o Technical Documentation
P.O. Box 2069
Bellingham, WA 98227-2069

Most importantly, we stand behind our tools. If you have any service questions or parts requests, please call or write us at the location listed below.

Grizzly Industrial, Inc.
2406 Reach Road
Williamsport, PA 17701
Phone: (570) 546-9663
Fax: (800) 438-5901
E-Mail: techsupport@grizzly.com
Web Site: <http://www.grizzly.com>

WARNING

The Model H0604 was specifically designed for cutting and boring holes. Do not modify and/or use this machine for any other purpose. Modifications or improper use of this tool will void the warranty. If you are confused about any aspect of this machine, DO NOT use it until you have answered all your questions. Serious personal injury may occur.

CAUTION

To operate this, or any power tool, safely and efficiently, it is essential to become as familiar with its characteristics as possible. The time you invest before you begin to use your Model H0604 will be time well spent. DO NOT operate this machine until you are completely familiar with the contents of this manual. Make sure you read and understand all of the safety procedures. If you do not understand something, DO NOT operate the machine.

OPERATIONS

Inserting and Removing Bits

UNPLUG TOOL WHEN CHANGING BITS

1. Push the silver spindle lock button on the side of the cutter and turn silver collet with fingers until the lock engages.
2. Use the supplied wrench to loosen the silver collet while continuing to push the spindle lock button.
3. Slide the desired bit into the collet as far as possible without covering the bit's cutting edge.
4. With the spindle lock button still pressed, tighten the collet with the supplied wrench until securely seated. Do not over tighten.

Operating the cutting tool

1. With appropriate bit in place, turn power switch on and slowly engage bit into or against the material to be cut. Do not turn power on while the bit is resting against surface to be cut.
2. If at any time during the cut the blade stalls or stops abruptly, turn power off immediately and wait for blade to come to rest before removing from material.
3. Do not make a blind cut into a wall without first determining if there are hazards behind the material to be cut. Check behind walls for wires, other electrical hazards, or plumbing.
4. Make sure to use the appropriate bit for the specified cutting task.

WARNING

Operating this equipment has the potential for flying debris to cause eye injury. Always wear safety glasses or goggles when operating equipment. Everyday glasses or reading glasses only have impact resistant lenses, they are not safety glasses. Be certain the safety glasses you wear meet the appropriate standards of the American National Standards Institute (ANSI).

WARNING

Like all power tools, there is danger associated with the Model H0604. Accidents are frequently caused by lack of familiarity or failure to pay attention. Use this tool with respect and caution to lessen the possibility of operator injury. If normal safety precautions are overlooked or ignored, serious personal injury may occur.

MAINTENANCE

Operating Guides and Tips

Avoid overloading the cutting tool

Always use sharpened cutting bits. Do not apply excessive pressure to the cutting tool while using. If the speed drops abnormally, decrease pressure immediately. If the bit stops abruptly or becomes blocked, release the trigger at once.

Ensure the safety of the workplace.

Clear the work area of all parts and debris that may cause injury by flying objects. Securely fix the object to be cut or fastened in a vise or otherwise clamp to avoid injury. Do not attempt to hold workpiece by hand.

Inspect the cutting tool before use.

Run the cutting tool before using to ensure all parts are running smoothly and there are no abnormal sounds or sparks. If any defect is found, have unit serviced.

Know your worksite. Only cut as deep as necessary. Check behind walls for wires, other electrical hazards, or plumbing.

Maintenance

Regular periodic maintenance on your H0604 will ensure its optimum performance. Make a habit of inspecting your tool each time you use it. Check for the following conditions and repair or replace when necessary:

1. Loose fasteners.
2. Worn switch.
3. Worn or damaged cords and plugs.
4. Any other condition that could hamper the safe operation of this machine.

Since this tool is encased in a double insulated plastic cover, leave repair and service issues to a qualified service technician. This includes brush replacement, lubrication or any other internal operation.

Ensure that no air passages get blocked. If they do, blow them out with compressed air. **WARNING:** Wear safety glasses when cleaning tool with compressed air.

Plastic parts can easily be cleaned with a damp cloth, but never use water to clean any electrical parts. Solvents should also be avoided on plastic because of the possibility of damage.

WARNING

Disassembly and improper reassembly of this device can result in electrical shock danger. Always have this device serviced by a qualified electrical repair technician. Serious injury will result.

WARNING

The potential for injury using this device is great. Use extreme caution and care when operating, adjusting and maintaining this saw. Failure to observe safe handling practices will result in serious personal injury.

WARRANTY AND RETURNS

Grizzly Industrial, Inc. warrants every product it sells for a period of **1 year** to the original purchaser from the date of purchase. This warranty does not apply to defects due directly or indirectly to misuse, abuse, negligence, accidents, repairs or alterations or lack of maintenance. This is Grizzly's sole written warranty and any and all warranties that may be implied by law, including any merchantability or fitness, for any particular purpose, are hereby limited to the duration of this written warranty. We do not warrant or represent that the merchandise complies with the provisions of any law or acts unless the manufacturer so warrants. In no event shall Grizzly's liability under this warranty exceed the purchase price paid for the product and any legal actions brought against Grizzly shall be tried in the State of Washington, County of Whatcom.

We shall in no event be liable for death, injuries to persons or property or for incidental, contingent, special, or consequential damages arising from the use of our products.

To take advantage of this warranty, contact us by mail or phone and give us all the details. We will then issue you a "Return Number", which must be clearly posted on the outside as well as the inside of the carton. We will not accept any item back without this number. Proof of purchase must accompany the merchandise.

The manufacturers reserve the right to change specifications at any time because they constantly strive to achieve better quality equipment. We make every effort to ensure that our products meet high quality and durability standards and we hope you never need to use this warranty.

Please feel free to write or call us if you have any questions about the machine or the manual.

Grizzly Industrial, Inc.
2406 Reach Road
Williamsport, PA 17701
Phone: (570) 546-9663
Fax: (800) 438-5901

E-Mail:
techsupport@grizzly.com

Web Site: <http://www.grizzly.com>

Thank you again for your business and continued support. We hope to serve you again soon.

WARRANTY CARD

Name _____

Street _____

City _____ State _____ Zip _____

Phone Number _____ E-Mail _____ FAX _____

Model # **H0604 Cutting Tool** Order # _____

The following information is given on a voluntary basis. It will be used for marketing purposes to help us develop better products and services. Of course, all information is strictly confidential.

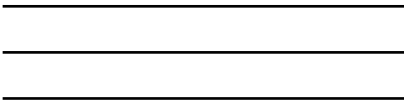
1. How did you learn about us?
 Advertisement Friend
 Catalog Card Deck
 World Wide Web
 Other _____
2. What is your annual household income?
 \$20,000-\$29,999 \$60,000-\$69,999
 \$30,000-\$39,999 \$70,000-\$79,999
 \$40,000-\$49,999 \$80,000-\$89,999
 \$50,000-\$59,999 \$90,000 +
3. What is your age group?
 20-29 50-59
 30-39 60-69
 40-49 70 +
4. How long have you been a woodworker?
 0 - 2 Years 8 - 20 Years
 2 - 8 Years 20+ Years
5. How would you rank your woodworking skills?
 Simple Advanced
 Intermediate Master Craftsman
6. What stationary woodworking tools do you own?
Check all that apply.
 Air Compressor Panel Saw
 Band Saw Planer
 Drill Press Power Feeder
 Drum Sander Radial Arm Saw
 Dust Collector Shaper
 Spindle Sander Jointer
 Table Saw Lathe
 Mortiser Wide Belt Sander
 Horiz.Boring Machine
 Vacuum Veneer Press
 Other _____
7. How many of your woodworking machines are Grizzly? _____
8. Which benchtop tools do you own? Check all that apply.
 1"x42" Belt Sander 6" - 8" Grinder
 5" - 8" Drill Press Mini Lathe
 8" Table Saw 8" - 10" Bandsaw
 Scroll Saw Disc/Belt Sander
 Spindle/Belt Sander Mini Jointer
 10"-12" Thickness Planer
 Other _____
9. How many of the machines checked above are Grizzly? _____
10. Which portable/hand held power tools do you own?
Check all that apply.
 Belt Sander Orbital Sander
 Biscuit Joiner Palm Sander
 Circular Saw Portable Planer
 Detail Sander Saber Saw
 Drill/Driver Reciprocating Saw
 Miter Saw Router
 Other _____
11. What machines/supplies would you like Grizzly Industrial to carry?
 12" Table Saw Radial Arm Saw
 12" Jointer Panel Saw
 Brass Hardware Lumber
 Paint & Finishing Supplies
 Contractor's Supplies
 Combination Planer/Jointer
 Other _____
12. What new accessories would you like Grizzly Industrial to carry?
 Builders Hardware Hand Tools
 Fasteners
 Wood Components
 Other _____
13. What other companies do you purchase your tools and supplies from?

14. Do you think your purchase represents good value?
 Yes No
15. Would you recommend Grizzly to a friend?
 Yes No
16. Would you allow us to use your name as a reference for Grizzly customers in your area? **Note: We never use names more than three times.**
 Yes No
17. Comments: _____

Send a Grizzly Catalog to a friend:

Name_____
Street_____
City_____State_____Zip_____

FOLD ALONG DOTTED LINE



**GRIZZLY INDUSTRIAL, INC.
P.O. BOX 2069
BELLINGHAM, WA 98227-2069**

TAPE ALONG EDGES--PLEASE DO NOT STAPLE