



J-1800 COMPRESSOR REPLACEMENT

Installation Instructions

Piping:

Some repiping of refrigerant tubing is required. As you are viewing the ice machine from the front, the replacement compressor is mounted with the suction, discharge, and process ports facing the right side. With the existing tubing, reposition the discharge and process tube to the ports provided on the new compressor. With the suction tube provided with the compressor, insert unswedged end into the suction port, line up to the existing suction line, mark the line, and cut to fit. Note: reducer bushings are provided for suction and process ports.

Wiring:

The existing compressor and crankcase heater wire leads must be replaced with the wire leads provided. These wires are longer and connect to the same terminals (refer to wiring diagram). Note: new run capacitor **must** be installed on single phase compressor.

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