THE G.E. AK-2A-50 RETROFIT KIT WILL FIT THE AK-1-50-9 (FRAMELESS) BREAKER
WITH THE ADDITION OF SUPPLEMENTIAL PARTS STYLE NO. 8258A11G01. FOLLOW THE
AK-2A-50 INSTRUCTION BOOK IL 33-856-2 WITH THE FOLLOWING EXCEPTIONS.

SUPPLEMENTIAL PARTS 8258A11G01 CONTAIN:

TRIP UNIT MOUNTING BRACKET	QUANITY 1
SUPPORT CLIP	QUANITY 1
PT MODULE WARNING NAMEPLATE	QUANITY 1
.250-20 X 1.0 HEX BOLT	QUANITY 3
.250 WASHER STD STL	QUANITY 6
.250 LOCKWASHER STD STL	QUANITY 3
.250-20 HEX NUT	QUANITY 3

STEP 3A (PAGE 1): INSTALL THE SENSOR MOUNTING ANGLE ON THE TOP REAR OF THE
                  BREAKER WITH THE HARDWARE PROVIDED AS SHOWN. EXCEPTION:
                  USE THE ROUND HOLES IN THE MOUNTING ANGLE INSTEAD OF THE
                  SLOTS.

STEP 4B (PAGE 2): ON "DRILLING PLAN A", THE 4.00 INCH DIMENSION LOCATING THE
                  THREE .312 DIA HOLES UP FROM THE BOTTOM OF THE BREAKER
                  SHOULD BE 1.25.

STEP 7A (PAGE 4): DO NOT USE "DRILLING PLAN B" OR STEP 7A FROM THE BOOK.
                  7A. LOCATE AND DRILL TWO .312 DIA HOLES IN THE TOP FLANGE
                  OF THE BOTTOM RIGHT BREAKER CHANNEL. SEE DRILLING PLAN "B"
                  BELOW.
                  7B. MOUNT THE TRIP UNIT MOUNTING BRACKET ON TOP OF THE
                  BREAKER CHANNEL WITH THE HARDWARE PROVIDED.

STEP 8B (PAGE 4): EXCEPTION: THE MICROSWITCH MUST BE ASSEMBLED TO THE MOUNTING
                  WITH THE ACTUATOR ON TOP NEAREST THE LARGE HOLE AND FACING
                  THE SAME DIRECTION. (IT IS SHOWN IN THE PICTURE WITH THE
                  ACTUATOR ON THE BOTTOM.)

STEP 8C (PAGE 5): DO NOT USE STEP 8C FROM THE BOOK.
                  REMOVE THE WARNING NAMEPLATE FROM THE PT MODULE AND REPLACE
                  IT WITH THE WARNING NAMEPLATE PROVIDED WITH THE SUPPLEMENTIAL
                  PARTS KIT.

STEP 8G (PAGE 5): DO NOT USE STEP 8G FROM THE BOOK.
                  8G. MOUNT THE TRIP UNIT ASSEMBLY TO THE MOUNTING BRACKET
                  USING THE HARDWARE PROVIDED IN THE TOP AND BOTTOM HOLES.
                  MOUNT THE SUPPORT CLIP TO THE BREAKER USING THE TOP RIGHT
                  SCREW THAT HOLDS THE FACE PLATE ON. ATTACH THE OTHER END
                  OF THE SUPPORT CLIP TO THE TRIP UNIT MOUNTING WITH THE
                  HARDWARE PROVIDED.

STEP 8H (PAGE 5): SKIP THIS STEP COMPLETELY.

STEP 9E (PAGE 6): EXCEPTION: CONNECT ONE WIRE TO THE NORMALLY CLOSED TERMINAL
                  AND THE OTHER WIRE TO THE COMMON TERMINAL.

.312 DIA (2)   2.75   3.38   .41

DRILLING PLAN "B"