

Life Fitness Rear-Drive Cross-Trainers

How To... Install the Clevis Preventive Kit

Service Tools Require: Phillips Screwdriver, Wire Brush & Two 9/16" Wrenches

Service Kit: GK61-00002-0047

1. Remove the SCREWS (A) securing the FRONT and REAR PLASTIC CLEVIS COVERS (B) & (C) to the LOWER ROCKER TUBE (D). Remove the FRONT and REAR PLASTIC CLEVIS COVERS from one CLEVIS JOINT (E). Discard the SCREWS.
2. Using the provided alcohol pad, clean the area of the LOWER ROCKER TUBE (A) just above the CLEVIS COVER GROMMETS (F). Be sure to clean around the entire circumference of the LOWER ROCKER TUBE.
3. Peel the backing from one of the supplied angle cut SEAL-STRIPS (G). Starting at the front CLEVIS COVER GROMMET (F), wrap the SEAL-STRIPS around the LOWER ROCKER TUBE (A), just above the CLEVIS COVER GROMMETS. Ensure there is a good match at the overlap point.

Note: Be sure not to over-stretch the SEAL-STRIP (G) while installing. If overlap occurs, trim excess SEAL-STRIP to ensure a smooth joint.

4. Re-install the PLASTIC CLEVIS COVERS (B) & (C) using the provided SCREWS.
5. Repeat the procedure for the remaining CLEVIS JOINT.

