



ITEM NUMBER: 282737

SERIAL NUMBER: _____

Owner's Manual

Instructions for Assembly, Testing, Operation, Servicing, and Storage

Tow Behind Sprayer: For outdoor use with agricultural pesticides and other liquids**

WAR NING

READ and UNDERSTAND the Owner's Manual completely before using this sprayer. Assemble, test, and use only in accordance with the Owner's Manual instructions. READ and FOLLOW chemical label instructions. Pesticides are hazardous chemicals. KNOW emergency procedures BEFORE handling chemicals. Sprayer leaks, bodily chemical contact, poisoning, and spills require immediate response. AVOID inhaling, ingesting, or coming into contact with any chemicals. WEAR personal protective gear when filling, using, cleaning, and servicing the sprayer. KEEP sprayer and spray materials away from children and pets. Pesticides are especially toxic to them. EXERCISE CAUTION in vehicle handling when towing filled sprayer to avoid loss of control or sprayer ov erturning. DO NOT TURN ON POWER to sprayer until ready to spray in order to avoid unintentional spray release. Improper use of the sprayer or handling of chemicals could result in serious injury or illness to the operator or nearby persons/animals, or could cause damage to the

environment.

****** This sprayer is recommended for use in spraying non-flammable liquids such as pesticides, water for plants/trees or dust control, ice control chemicals, or water-based non-flammable sealants or stains for outdoor wood surfaces. However, WE RECOMMEND THAT THE SPRAYER NOT BE USED FOR OTHER PURPOSES ONCE IT HAS BEEN USED FOR SPRAYING PESTICIDES. Any chemical will leave some residual in the tank liner or sprayer components, even after the sprayer has been properly cleaned. These residual chemicals can have unexpected effects on future uses. For example, spraying water or other liquids that are contaminated with residual pesticide may result in unforeseen hazards to plant or animal life.

Any Questions, Comments, Problems, or Parts Orders Call NorthStar Customer Service 1-800-270-0810

Hazard Signal Word Definitions

	This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.	
	DANGER (red) indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.	
	WARNING (orange) indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.	
	CAUTION (yellow) indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.	
CAUTION	CAUTION (yellow) used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.	53

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Intended Use

The sprayer is intended for use in spraying agricultural pesticides and other non-flammable liquids.

SPRAYING PESTICIDES:

Pesticides are hazardous chemicals that must be handled with caution as directed throughout this manual and on the pesticide label. Pesticides are regulated by the United States Environmental Protection Agency (EPA) and defined as:

Any substance or mixture of substances intended for preventing, destroying, repelling, or mitigating any pest. Though often misunderstood to refer only to insecticides, <u>the term pesticide is a comprehensive</u> term that applies to insecticides, herbicides, fungicides, and various other substances used to control pests.

The sprayer is intended for use in spraying pesticides <u>in liquid form only</u>. The sprayer is NOT intended for use in spraying pesticides in dry or aerosolized form, or for use with fumigants.

Some formulations of liquid pesticides do not remain in solution and should be agitated to maintain a uniform mix. This sprayer is equipped with an *agitator* that should be used when spraying pesticides classified as "flowable" ("F" or "L"), "wettable powder" ("WP" or "W"), "emulsion" ("EC" or "E"), "microencapsulated" ("M"), or water dispersible granules ("WDG" or "DF"). (See pesticide label to determine its classification.)

This sprayer comes equipped with a spot spray gun for applying pesticides on selected plants. If you wish to spray large ground areas, a *broadcast boom* (Item#273011) is available as an optional accessory.

SPRAYING OTHER LIQUIDS:

In addition to spraying pesticides, this sprayer may be used to spray other non-flammable liquids. Example uses include: watering plants/trees or spraying water for dust control, applying ice control chemicals, or applying water-based, non-flammable sealant or stain to outdoor wood surfaces.

However, **WE RECOMMEND THAT THE SPRAYER NOT BE US ED FOR OTHER PURPOS ES ONCE IT HAS ALREADY BEEN US ED FOR SPRAYING PESTICIDES.** Any chemical will leave some residual in the tank liner or sprayer components, even after the sprayer has been properly cleaned. These residual chemicals can have unexpected effects on future uses. For example, spraying water or other liquids that are contaminated with residual pesticide may result in unforeseen hazards to plant or animal life.

Contact NorthStar Customer Service at 1-800-270-0810 for any questions about the appropriate use of the sprayer and/or optional accessories.

Summary of Important Safety Information

WAR NING

Read and understand <u>this owner's manual</u> completely before using the sprayer. Read each <u>chemical label's instructions</u> before handling the chemical.

Improper use of the sprayer or handling of chemicals could result in serious injury or illness for the operator or nearby persons/animals, or cause damage to the environment.

LISTED BELOW is a summary of safety information of particular importance. See individual sections of this owner's manual for more details.

----- DURING ASSEMBLY ------

- **EXERCISE CAUTION when attaching remote switch to battery terminals**. Follow the steps listed in the Assembly section of this manual *in exact sequence* when connecting the sprayer's remote switch battery clamps to the battery terminals. *Caution must be exercised to avoid contact with battery acid and to prevent sparking*.
- **CHECK and TEST completed assembly** as directed in this manual. Serious injury could result from chemical leaks if sprayer is improperly assembled.

General Chemical Safety

- READ and FOLLOW each chemical label's instructions and warnings.
- AVOID inhaling, ingesting, or coming into contact with any chemicals.
- KNOW applicable licensing and regulatory requirements for the chemical you plan to use.
- **KNOW emergency procedures before handling chemicals.** Carefully review "<u>Chemical Accident Procedures</u>" listed below and later in this manual. Also see First Aid instructions on the chemical label.
- WEAR protective clothing, eye protection, and chemical resistant gloves when filling, using and cleaning the sprayer. Wear additional protective gear, such as facemask or apron, as recommended on the chemical label.
- **EXERCISE EXTRA CAUTION around children and pets.** Pesticides are especially toxic to them. Keep sprayer and spray materials away from them at all times.
- DO NOT MIX OR POUR chemicals in an enclosed, unventilated area
- DO NOT USE flammable or corrosive chemicals in the sprayer.
- FLUSH the sprayer before switching chemicals in order to prevent dangerous chemical interactions.
- STORE pesticides in a correctly labeled container and in a secure location.
- MONITOR the health of operators frequently exposed to pesticides, as recommended by the chemical label or local/federal regulations.

Chemical Application Safety

Before Spraying

- **INSPECT and PREPARE sprayer before each use** as directed in this manual.
- DO NOT TURN ON POWER to sprayer until ready to spray in order to avoid unintentional spray release.
- WEAR ADDITIONAL PERSONAL PROTECTIVE EQUIPMENT if you will be spraying overhead or fogging. You will be exposed to much more chemical fallout in these applications. Wear chemical resistant head and neck protection, full face mask or half face mask with sealed goggles, and consider using a respirator.
- DO NOT SPRAY when wind speed exceeds 4 MPH in order to minimize spray drift.
- CLEAR work area of people/ pets and POST warning notices to restrict access for the period recommended on chemical label.
- **KEEP sprayer and spray away from children/pets**. Pesticides can be especially toxic to children and animals.
- DO NOT ALLOW anyone younger than 16 to operate sprayer since pesticides are especially toxic to children. During Spraying
- **DO NOT OVERAPPLY pesticide**. Apply at rate recommended by chemical manufacturer. Excess pesticide can be dangerous to humans/animals, damage desirable plants, and contaminate soil and water sources.
- DO NOT EAT, DRINK, SMOKE, RUB YOUR EYES, or TOUCH YOUR BARE SKIN while handling chemicals and spraying.
- NEVER POINT THE SPRAY GUN at people or animals.
- ALWAYS HOLD THE SPRAY GUN FIRMLY when spraying at higher pressures to prevent gun from whipping. Keep good footing and balance at all times.
- EXERCISE EXTRA CAUTION when spraying near areas accessible to children and pets.
- CLEAN up spills immediately per instructions on the chemical label.

Summary of Important Safety Information (continued)

- TURN OFF vehicle and set brake or block wheels, TURN OFF power to sprayer, and RELIEVE system pressure before leaving sprayer unattended.
- SEE Troubleshooting section of this manual before attempting any repairs. Wear personal protective equipment and follow safety instructions.

After Spraying

- CLEAN sprayer immediately after use according to the directions provided in this manual.
- **DECONTAMINATE yourself after you are** done spraying and have cleaned the sprayer. Wash all exposed areas of the body with soap and water, and remove and launder clothing.
- DISPOSE OF or STORE remaining chemicals in secure storage with correctly marked container.

Towing Safety

- **READ towing safety instructions** in your towing vehicle manual.
- DO NOT ALLOW drivers younger than 16 to operate the towing vehicle with the filled sprayer attached.
- MAKE SURE SPRAYER IS SECURELY ATTACHED to vehicle.
- EXERCISE CAUTION in vehicle handling when towing filled sprayer to avoid loss of control or overturning.
 - Keep speed to a minimum so you can maintain control. Reduce speed prior to turns.
 - Allow for wider turns and for more distance to stop.
 - o Avoid any sudden steering maneuvers, starts, or stops that could create sway.
- SLOW DOWN and EXERCISE EXTRA CAUTION on sloped or uneven terrain. Pick the most level route possible. Drive up and down slopes when necessary, rather than across. Use a vehicle equipped with a roll over protection system (ROPS) if you will be working on non-level terrain.
- BE AWARE of the added length of the sprayer, visibility may be reduced when making turns or backing up.
- DO NOT RIDE or TRANSPORT cargo on the sprayer.
- COMPLY WITH all local, state, and federal towing requirements if you will be towing on public roads.
- TURN OFF both sprayer and vehicle, and SET BRAKES or BLOCK WHEELS before leaving unattended.

Chemical accident procedures

Immediate response is necessary in the event of sprayer leaks, bodily chemical contact, poisoning, or spills.

Sprayer leak	If the sprayer develops a leak, <i>immediately stop spraying</i> . Turn off power to the
D 111 1 1 1	sprayer and follow directions below, as applicable.
Bodily chemical	Personal contamination can occur when chemicals splash, spill, or spray
contact	directly onto a person.
	1. Immediately follow First Aid instructions on <u>chemical label</u> .
	General procedures can include:
	a) Eyes – immediately flush with water.
	b) Skin – wash all contaminated skin surfaces with soap and water.
	c) Clothing – remove contaminated clothing. Dispose of heavily
	contaminated clothing per chemical label instructions.
	2. Seek medical advice if instructed on the label or the victim experiences
	symptoms of harmful effects. Bring the chemical label for reference.
Poisoning by	In case of poisoning from ingestion or inhalation:
ingestion or	If the victim has collapsed or is not breathing, <u>call 911</u> . Otherwise:
inhalation	1. If you are the victim, immediately seek assistance from nearby personnel
	because you may become incapacitated.
	2. Immediately follow first aid instructions on chemical label.
	3. Call a poison control center for further advice. In the U.S., call 1-800-222-1222.
	Have the chemical label available for reference.
Chemical spills	Chemical spills must be quickly contained and properly cleaned up.
	Refer to the chemical label for any specific clean-up instructions.
	General procedures include:
	1. Controlling the spill by stopping the source of the spill.
	2. Containing the spill so that it does not spread and get into water sources.
	3. Cleaning up the spill immediately.
	4. Seeking additional advice from:
	- Chemical manufacturer. See chemical label for contact information.
	- State pesticide regulatory agency. In the U.S., call the National Pesticide Info.
	Ctr. at 800-858-7378 for assistance in contacting your state's agency.

Warning Label Location



Unpacking

Closely inspect all contents in the shipping carton.

Note that some parts are shipped inside the tank.

- **If you have damaged components:** Contact the freight company that delivered the unit and file a claim.
- If you have missing components: Contact NorthStar Customer Service at 1-800-270-0810.







Cart Base

Tongue

Hitch

Tires



420" Gun Hose

Sprayer





Spray Gun

Manual Bag



Axle

Unpacking the Manual Bag

The following items are found in the manual bag.



Assembly

Step One: Attach the tongue to the cart base

Fasten with (2) 5/16 x ³/₄" carriage bolts and (2) 5/16 flange nuts. Tighten to 20 ft-lbs.

<u>Step Two</u>: Attach the hitch mount to the tongue

Fasten with (2) 5/16 x ³/₄" carriage bolts and (2) 5/16 flange nuts. Tighten to 20 ft-lbs.



Step Three: Attach the cart base to the sprayer

Note: To protect the pump from damage, place two wood planks or spacers under the sprayer to keep the pump from resting on the ground.

Using (4) 5/16 flat washers, loosely thread (4) $5/16 \times \frac{1}{2}$ " flange bolts into the inserts in the bottom of the sprayer. Center the sprayer on the cart base and tighten to 10 ft-lbs.



Step Four: Attach wheels to cart base

- 1. Slide axle into holes on bottom of cart.
- 2. Slide tires and wheel retainers onto the axle.
- 3. Tighten wheel retainers with supplied hex wrench.



Step Five: Attach pressure gauge

- 1. Remove and discard the plug in the gauge port.
- 2. Thread in gauge. Hand tighten, then turn 2 full turns with a wrench.

Step Six: Attach gun hose to spray gun and pump

- 1. Install hose clamps on hose. Follow hose clamp installation instructions below.
- 2. Using 2 hose clamps, attach one end of the gun hose to the pump hose barb.
- 3. Using 2 hose clamps, attach the other end of the gun hose to the spray gun.



Step Seven: Attach gun clips to tank

Fasten one gun clip and one large gun clip to the sprayer tank with (2) $\#10 \times 1/4$ " screws.

Step Eight: Attach drain cap to tank

Press the rubber washer into the drain cap, then thread the drain cap onto the tank.



<u>Step Nine</u>: Attach hose guide to tank

- 1. Route gun hose around sprayer and through hose guide.
- 2. Attach hose guide to tank with (1) $5/16 \times 1/2$ " flange bolt.



Step Ten: Attach sprayer to whicle

Secure the sprayer to the tow vehicle with a hitch pin (not included, call 800.270.0810 and order Item# 2501946).



<u>Step Eleven</u>: Connect power cords to vehicle battery

	A WAR NING
	azardous because they contain caustic acid, can emit explosive cause electric shock.
Caution must be exercised when making connections to a battery to avoid shock and contact with the acid, and to prevent any sparking that could lead to an explosion.	
	low the safety instructions and steps listed below in <i>exact sequence</i> ng the sprayer's <u>remote switch</u> to the battery terminals.
paratory safety	 Preparatory safety steps: ALWAYS use eye protection NEVER smoke or work near sparks or other sources of ignition NEVER touch both battery terminals at the same time or with an insulated tools.

• If battery acid contacts skin or clothing, flush immediately with water and neutralize with baking soda.

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2. Identify sprayer's power cords	 Identify the power cords shipped with the sprayer. There are three power cords for the sprayer that you will eventually connect end to end to power the sprayer. Locate and identify these three cords: a) The battery power cord and the pump power cord are shipped connected together to the sprayer. b) The remote switch power cord is packed separately in the Manual Bag. Battery power cord Pump power cord Pump power cord
3. Separate power	Disconnect the <u>battery power cord</u> from the <u>pump power cord</u> .
cords	Battery power cord Pump power cord
4. Prepare wire ends	Prepare the wire ends of the sprayer's battery power cord for connection to the vehicle battery:
	a) Determine the type of end connectors you need to connect to your vehicle's
	battery terminals.
	b) Install battery clamps (supplied) or end connectors of your choosing on the bare ends of the sprayer's <u>battery power cord</u> wires.
	 To install battery damps: 1. Remove red plastic handle shield from red battery clamp and slide onto red wire 2. Strip red battery cord wire ¹/₂" 3. Insert bare wire under raised hoop on red battery clamp handle 4. Use a pliers to press hoop down and crimp wire 5. Fold prongs over wire insulation to hold wire in place 6. Push plastic handle shield back over battery clamp handle 7. Repeat for black wire and black battery clamp.

5. Connect power cord	Connect the sprayer's <u>battery power cord</u> to the vehicle battery using the
to battery	following procedure:
·	a) Disconnect the vehicle battery ground wire.
	b) Connect the <u>remote switch's</u> red battery clamp or red wire connector to the
	<i>positive</i> (+) terminal of the battery.
	c) Connect the <u>remote switch's</u> black battery clamp or black wire connector to
	the <i>negative</i> (-) terminal of the battery.d) Reconnect the vehicle battery ground wire.
	WARNING: Always connect in this sequence to avoid possible shock.
6. Verify connection	Verify a complete connection has been made by checking with a DC voltmeter,
	or <i>briefly</i> connecting to the <u>pump power cord</u> and listening for pump activation.
7. Connect all three	Connect the three sprayer power cords together.
power cord together	a) Check to be sure the power switch is in the "OFF" position on the <u>remote</u> <u>switch power cord</u> .
	b) Connect the one end of the remote switch power cord to the battery power
	cord and the other end to the pump power cord.
	V.
	Battery power cord
	To Battery
	Remote switch power cord Pump power cord
8. Attach remote switch to vehicle	Using supplied velcro pads, affix remote switch to whicle in a position that is easily reached from the driver's seat.
9. Disconnect after use	AFTER EACH USE, disconnect power to the sprayer by disconnecting the sprayer's <u>remote switch power cord</u> from the <u>battery power cord</u> – the <u>battery</u> <u>power cord</u> may remain connected to the battery.
	NOTE: It is important to disconnect power to the sprayer when not in use for safety reasons. ALWAYS verify that the power has been disconnected or the remote switch is in the OFF position before adding chemicals or servicing.

10. To disconnect permanently	When it is necessary to disconnect the sprayer's <u>battery power cord</u> from the battery, use the following procedure:
	1. Disconnect sprayer's <u>remote switch power cord</u> from the <u>battery power cord</u> .
	2. Disconnect the <u>battery power cord</u> from the vehicle battery as follows:
	a) Disconnect vehicle battery ground wire.
	b) Disconnect the <u>battery cord's</u> black battery clamp or black wire
	connector from the <i>negative(-)</i> terminal of the vehicle battery.
	c) Disconnect the <u>battery cord's</u> red battery clamp or red wire
	connector from the <i>positive</i> (+) terminal of the vehicle battery.
	d) Reconnect the vehicle battery ground wire.
	WARNING: Always connect in this sequence to avoid possible shock.

<u>Step Twelve</u>: Check and test completed assembly.

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		WARNING
		<u>Check and test completed assembly</u>
	•	y could result from chemical leaks if sprayer is improperly the design of the sprayer is modified.
		eps below to ensure the sprayer is properly assembled. Never prayer design.
1. Check as	sem bly	Check assembly to assure the sprayer is properly assembled and in safe working condition:
		a) Check that the gun clip screws are tight, hose clamps are secure, and tank straps are properly fastened.
		b) While it is unlikely that factory assembled components become loose, they should also be checked to make sure they are tight.
2. Test wit	h water	 Test the system for leaks with water: First read the instructions in this Owner's Manual for Operation of the sprayer Fill the tank with water per the instructions in this manual. <u>Important:</u> The sprayer should be OFF when you fill the tank. Check for leaks throughout the system by operating the sprayer per the instructions in this manual: Turn the sprayer ON. (See Operation Instructions) Operate the spray gun. (See Operation Instructions) Adjust the pressure through its full range – to maximum and back. (See Operation Instructions) If a leak is detected, fix the leak and re-test the system with water.

Machine Components



- 1.) Remote Switch. The remote switch allows the operator to safely turn ON/OFF the sprayer.
- 2.) Hitch Mount. The hitch mount connects the vehicle hitch to the sprayer.
- 3.) **Pump Power Cord.** The pump power cord connects the remote switch to the pump.
- 4.) Gun Hose. The 420" gun hose transfers chemical from the pump to the spray gun.
- 5.) Sprayer Tank. The sprayer tank holds the chemical.
- 6.) **Fill Cap.** The fill cap has a ball check to allow air to enter the tank as the chemical is dispensed, but does not allow chemical to escape the tank.
- 7.) Sprayer Pump. The sprayer pump makes the chemical flow to the spray gun and the nozzle.
- 8.) Agitation Hose. The agitation hose combines the bypass and priming hose to send the liquid back to the tank to keep the chemical mixed.
- 9.) Pressure Gauge. The gauge is an indicator of the pressure in the system.
- 10.) Pressure Adjustment Knob. Turn the pressure adjustment knob to regulate the sprayer's pressure.
- 11.) **Priming Hose.** The priming hose transfers chemicals from the pump back to the tank while priming.
- 12.) **Suction Tube.** The suction tube is the inlet line for the pump. The suction tube has a suction strainer to prevent debris from entering the pump.
- 13.) **Priming Valve.** The priming valve performs three functions. First, it allows the pump to prime itself when open. Second, it helps keep the chemical well circulated when the valve is left open. Third, it will relieve the system pressure by opening the valve.
- 14.) Bypass Hose. The bypass hose transfers liquid from pump to tank when the system is up to pressure.
- 15.) Hose Wrap. The built-in hose wrap provides a storage location for the gun hose on the tank.
- 16.) **Gun Clips.** Use the gun clips to store the spray gun.
- 17.) Tires. The tires have a wide tread to prevent turf damage.
- 18.) Spray Gun. The spray gun has three spraying modes; stream, cone, fog (see operation instructions).
- 19.) **Battery Power Cord.** The battery power cord connects the vehicle battery to the remote switch. This cord remains connected to the battery when the sprayer is not in use.
- 20.) Battery Clamps. Use the battery clamps to connect the battery power cord to the battery.

Operation – Important Safety Information

Now that you have completed and tested your assembly, there is some important safety and health information you need to know with regard to handling and spraying chemicals, as well as vehicle handling with the sprayer attached.

WAR NING

Carefully read and make sure you understand the following safety information before using the sprayer.

General Chemical Safety:

WAR NING

Pesticides are hazardous chemicals.

Heed the warnings below and follow all instructions carefully.

Improper handling of chemicals can result in serious injury or illness, or cause damage to the environment.

- Chemical label. ALWAYS READ and FOLLOW all chemical label instructions.
- Licensing/regulation. Refer to any applicable licensing restrictions or state/federal regulations with regard to the application of the particular chemical you plan to use.
- **Emergency procedures**. Before handling chemicals, carefully review the "<u>Chemical Accident</u> <u>Procedures</u>" listed later in this section, as well as the "Statement of PracticalTreatment" on the chemical label.
- In halation/contact. ALWAYS take precautions to avoid inhaling or coming into contact with the chemical.
- **Personal protective equipment**. ALWAYS wear protective clothing, eye protection, and chemical-resistant gloves when filling, using and cleaning the sprayer. Wear additional protective gear (such as facemask or apron) as recommended on the chemical label.
- **Children/pets**. Pesticides can be especially toxic to children and animals. ALWAYS exercise extra caution around children. Keep sprayer and all spray materials away from children and animals.
- Ventilation. ALWAYS ensure there is adequate ventilation when mixing, pouring, or spraying.
- Flammables. NEVER use any flammable chemicals in the sprayer.
- **Corrosives**. DO NOT use corrosive chemicals in the sprayer. They can weaken the sprayer and its parts, resulting in leaks. Check with the chemical manufacturer to ensure chemical is compatible with all components of the sprayer.
- **Chemical interaction**. ALWAYS flush the sprayer before switching chemicals. Different chemicals may interact dangerously with each other.
- **Chemical storage**. ALWAYS store pesticides in a properly labeled container and in a secure location per the manufacturer's recommendations.
- **Health monitoring**. Monitor the health of operators who are frequently exposed to pesticides, as recommended by the chemical label or local/federal regulations.

Operation – Important Safety Information (continued)

<u>Chemical Application Safety:</u>

WAR NING

Caution must be used when spraying chemicals to avoid unsafe exposure to humans and the environment.

Heed the warnings below and follow all instructions carefully.

Before Spraying

- **Sprayer prep**. ALWAYS inspect and prepare the sprayer before use according to the directions provided in this manual.
- Keep sprayer off. Do not turn on power to the sprayer until ready to spray in order to avoid unintentional spray release.
- **O we rhead spraying or fogging.** Wear additional personal protective equipment if you will be spraying overhead or fogging. You will be exposed to much more pesticide fallout in these applications. Wear chemical resistant head and neck protection, full face mask or half face mask with sealed goggles, and consider using a dust/mist respirator.
- Wind speed. NEVER spray when wind speed exceeds 4 MPH in order to minimize spray drift.
- Clear are a/post. ALWAYS keep the work area clear of people and pets. POST warning notices to restrict access by the public for the period recommended on chemical label.
- **Operator age**. You must be 16 years of age or older to operate this sprayer. Pesticides are especially toxic to children.

During Spraying

- **Overapplication**. DO NOT overapply pesticide. Apply at a rate recommended by chemical manufacturer. Excess pesticide can be dangerous to humans, damage desirable plants, and contaminate soil and water sources.
- Never point gun. NEVER point the spray gun at people or animals.
- Use firm grip. ALWAYS hold the spray gun with a firm grip when spraying at higher pressures in order to prevent gun from whipping. Keep good footing and balance at all times.
- Children/pets. ALWAYS exercise extra caution when spraying near areas accessible to children and pets.
- **Fating/smoking**. DO NOT eat, drink, smoke, rub your eyes, or touch any part of your bare skin while handling chemicals and spraying.
- Heat/flames. DO NOT spray near open flames or sources of heat.
- **Spills**. ALWAYS clean up spills immediately per instructions on the chemical label.
- Unattended. ALWAYS turn off vehicle and set brake or block wheels, turn off power to sprayer, and relieve system pressure before leaving sprayer unattended.
- **Troubleshooting**. ALWAYS refer to the safety instructions in the Troubleshooting Section before attempting any repairs.

After Spraying

- **Clean sprayer**. ALWAYS clean the sprayer immediately after use according to the directions provided in this manual.
- **Decontaminate**. ALWAYS decontaminate yourself immediately after you are finished spraying and handling chemicals. Wash all exposed areas of the body with soap and water and remove and launder clothing.
- **Chemical disposal/storage**. ALWAYS dispose of or store remaining chemicals properly as recommended on the chemical label.

Operation – Important Safety Information (continued)

Towing Safety:

The filled sprayer is very heavy. It can crush and cause serious injury if it rolls out of control or tips over.

Follow the instructions below for safely towing the sprayer.

- Read vehicle instructions. Review towing safety instructions in your towing vehicle manual.
- Driver age. You must be 16 years of age or older to operate the towing vehicle with the sprayer attached.
- Securely attached. Make sure sprayer is securely attached to the towing vehicle before towing.
- **Tires**. Make sure sprayer tires are fully inflated and in good repair before towing. Do not over inflate. Serious injury could occur if tire explodes. Keep wheel and lug nuts tightened to specified torque.
- Vehicle handling. Be aware that vehicle handling will be affected when towing the filled sprayer. Exercise caution to avoid loss of control or sprayer overturning:
 - Keep speed to a minimum so you can maintain control at all times. Reduce speed prior to turns.
 - Allow for wider turns and for more distance to stop.
 - Avoid any sudden steering maneuvers, starts, or stops that could create sway.
- Rough or sloped terrain. Slow down and exercise extra caution on rough or sloped terrain in order to reduce risk of rollover. Pick the most level route possible when transporting across fields. Drive up and down slopes that cannot be avoided, rather than across. Use a vehicle equipped with a Roll Over Protection System (ROPS) if you will be operating on non-level terrain.
- Added length. Be aware of the added length of the sprayer.
- **Reduced visibility.** Be aware that visibility may be reduced with sprayer attached. Be extra cautious when backing up or turning.
- Ride / transport. Never ride or transport cargo on the sprayer.
- **Under the influence**. Never tow or operate this sprayer while under the influence of alcohol, drugs, or medication
- **On public roads.** If towing on a public road, make sure to comply with all local, state, and federal towing requirements. It is the sole responsibility of the purchaser to obtain licensing, trailer lights, safety chains or signage as needed to comply.
- **Unattended**. Turn off both the sprayer and the towing vehicle, and set the brake or block the wheels, before leaving the sprayer unattended.

Chemical accident procedures:

WARNING

Before you fill the sprayer, review the following information with regard to handling accidents.

Chemical spills, sprayer leaks, personal contamination, and poisoning are accident situations which you may encounter. All require an immediate response – See instructions below.

Sprayer leak

In the event that the sprayer develops a leak while spraying chemicals, you must *immediately stop spraying*.

Turn off power to the sprayer and follow the directions below, as applicable.

Operation – Important Safety Information (continued)

Bodily chemical contact	Personal contamination can occur when chemicals splash, spill, or spray directly onto a person.
	 Follow the emergency first aid instructions on the chemical label listed in the "First Aid" or "Statements of Practical Treatment" section.
	 <u>General procedures include</u>: a) Eyes – immediately flush with water or follow other directions as specified on the chemical label. b) Skin – immediately wash all contaminated skin surfaces with soap and water, or follow directions as specified on the chemical label. c) Clothing – remove contaminated clothing immediately. Dispose of heavily contaminated clothing per the instructions on the chemical label for safe chemical/container disposal.
	2. Seek medical advice if instructed on the label, or if the victim experiences symptoms of harmful effects such as burning, swelling, nausea, chest pain, difficulty breathing, dizziness or confusion. When seeking medical advice, be sure to bring the chemical product label.
Poisoning by	In case of poisoning from ingestion or inhalation:
ingestion or inhalation	IF THE VICTIM HAS COLLAPSED OR IS NOT BREATHING, <u>CALL 911</u> . Otherwise:
	1. If you are the victim, immediately seek assistance from nearby personnel because you may become incapacitated.
	2. Follow the emergency first aid instructions on the chemical label in the "First Aid" or "Statement of Practical Treatment" section.
	3. Call a poison control center for further advice. In the U.S., call 1-800-222- 1222 to be automatically linked to the nearest certified poison control
Chemical spills	center. Have the chemical label available for reference.Chemical spills must be quickly contained and properly cleaned up.
Chennical spins	Refer to the chemical label for any specific clean-up instructions with regard to the chemical spilled.
	 <u>General procedures include</u>: <u>Control</u> the spill by stopping the source of the spill. If the source of the spill is a container leak, place the leaking container in a larger, watertight container. Keep unprotected people away from the spill site. <u>Contain</u> the spill so that it does not spread and get into water sources. Use a shovel or other tool to make a dike around the spill with soil, sod, or absorbent material. <u>Clean up</u> the spill immediately Absorbent materials like ground comcobs or pet litter should be spread on the spill area to soak up the pesticide. The contaminated material should then shoveled into a leakproof container. Do not flush the spill area with water until you receive advice as directed below. <u>Seek additional advice</u> from the chemical manufacturer and your state's pesticide regulatory agency regarding decontamination of the spill site: <u>Chemicalmanufacturer</u>. The chemical label provides contact information for the chemical manufacturer. <u>State pesticide regulatory agency</u>. In the U.S., call the National Pesticide Information Center at 1-800-858-7378 for assistance in determining how to contact your state's pesticide regulatory agency.

Operation – Preparing the Sprayer for Each Use

If the sprayer has been used previously, it must be prepared BEFORE EACH SUBSEQUENT USE.

Read instructions below carefully for inspecting and preparing the sprayer.

Damaged or clogged equipment could result in leaks or uncontrolled spray.

Leaks could result in injury to the operator or bystanders from chemical exposure, or cause damage to the environment.

Important safety rules:

- **Power off.** Make sure all power is OFF before cleaning, inspecting, or servicing the sprayer.
- Guards / shields. Make sure all guards and shields are replaced after servicing the sprayer.
- **Replacement parts.** If a part needs replacement, only use parts that meet the manufacturer's specifications. Replacement parts that do not meet specifications may result in a safety hazard or poor operation of the sprayer.

1. Ensure sprayer attached	Ensure the sprayer is securely attached to the towing whicle.
2. Ensure tank empty	Ensure the sprayer has been thoroughly flushed and drained of all residual chemical from prior uses.
3. Clean suction strainer	 Clean the suction strainer of any chemical residue. It is important to clean the suction strainer before each use to ensure it is not clogged and to prevent residual chemical from contaminating sprayer contents. IMPORTANT: The strainer must be accessed by reaching into the tank, so the <i>tank must be empty</i> to avoid immersing your hand in chemicals. a) Open fill cap on top of tank. b) USING RUBBER GLOVES, reach into the tank and pull the suction strainer off the end of the suction tube. (See figure below.) c) Run the suction strainer under fresh water to remove debris. d) Replace the suction strainer onto the end of the suction tube.
	Suction strainer (Inside tank)
4. Inspect & repair	 Inspect and test the sprayer thoroughly: a) Inspect hoses for exposed mesh and holes. Replace all worn or damaged hoses. b) Inspect tank and fittings for cracks and leaks. Replace all damaged fittings with original NorthStar parts. c) Check to be sure all other nuts, bolts, and screws are tight. d) Check wheels and tires. Make sure wheel lugs are tight and tires are inflated. e) Partially fill tank with plain water and spray to test for leaks. Repair as needed. IMPORTANT: After any repair work has been done, ALWAYS test for leaks with water one final time before using.

Operation – Using the Sprayer

<u>Step One</u>: Assess wind conditions and clear work area.

Before you decide to spray, you must determine whether wind conditions are suitable. You must also restrict access to the work area to ensure the safety of bystanders.

WAR NING

Do not spray if wind speeds are greater than 4 MPH or if there are by standers in the intended spray area.

1. Assess wind speed	Assess weather conditions to ensure that it is not too windy to spray. DO NOT SPRAY if wind speeds are greater than 4 MPH.
	<u>Visible indication of wind speed</u> : If leaves are in constant motion or there is any branch movement, DO NOT spray because the wind is too strong.
2. Clear work area	Clear the work area of all bystanders and pets.
	Restrict access by the public for the period recommended on chemical label.

<u>Step Two</u>: Fill the sprayer.

WARNING

ALWAYS wear personal protective equipment as directed on the chemical label when handling pesticides.

Long pants and sleeves, chemical resistant gloves, and eye protection are strongly recommended. Additional protective gear may be required depending on the particular pesticide.

Fill the sprayer using the following steps:

1. Review safety	Review the "Operation – Important Safety Information" related to General
information	Chemical Safety and Chemical Accident Procedures provided in this manual.
2. Choose safe	Choose a safe pesticide mixing and loading area.
mixing/	- Choose an outdoor, well-ventilated area away from unprotected people, animals,
loading area	food, and other items that might become contaminated.
3. Wear personal	Wear personal protective equipment as directed on the chemical label.
prote cti ve	- Note that additional equipment may be specified for mixing and loading activities.
e qui pment	
4. Turn off	Turn OFF power to the sprayer before filling.
sprayer and	- The vehicle should also be off, with brake set or wheels blocked to prevent
ve hide	unintended movement.
5. Remove fill	Remove the fill cap located on top of the sprayer.
сар	Fill cap
6. En su re tank flushe d	 Ensure tank is flushed of all chemicals from prior uses. Chemicals can interact dangerously when mixed, and residue chemicals are also a health hazard.

7. Check drain cap	Before filling tank, ensure drain cap is securely tightened.		
cap			
8. Fill tank	Add pesticide to tank through fill cap:		
	 a) Confirm the chemical/water dilution ratios specified on the chemical label. b) Determine chemical and water volumes needed for the planned application, taking into consideration that maximum tank capacity is 16 gallons. Note: Only purchase and mix as much chemical as you need for the planned application in order to minimize chemical overapplication and the need for storing unused chemicals. c) Add chemical to the tank through the fill cap. If the chemical is not pre-mixed, add water and pesticide concentrate in the order prescribed on the label. 		
9. Ensure chemical mixed	 Ensure chemical is thoroughly mixed in tank. Stirring device should be made of metal or plastic, non-chemical absorbing material, and then properly cleaned and stored after use. 		
10. Replace fill cap	Replace fill cap and tighten securely.		

<u>Step Three</u>: Operate the sprayer.

A WAR NING
ALWAYS wear personal protective equipment as directed on the chemical label when spraying.
Long pants and sleeves, chemical-resistant gloves, and eye protection are strongly recommended. Additional protective gear may be required depending on the particular pesticide.

1. Review safe ty	Review the "Operation – Important Safety Information " related to <u>Chemical</u>			
information	Application Safety and ATV Vehicle Handling Safety provided in this manual.			
2. Wear personal	Wear personal protective equipment as directed on the chemical label.			
prote cti ve	WARNING: Wear additional personal protective equipment if you will be			
e qui pmen t	spraying overhead or fogging. You will be exposed to much more pesticide			
	fallout in these applications. Wear chemical resistant head and neck protection,			
	full face mask or half face mask with sealed goggles, and consider using a			
	dust/mist respirator.			
3. O pen priming	Turn priming valve lever so that it is in-line with the priming hose.			
valve	Priming valve lever			
	Priming hose			
4. Turn on power	Turn on the power to the sprayer.			
	 Verify the battery power cord is connected to the remote switch power cord and that the remote switch power cord is connected to the pump power cord. 			
	 Turn the remote switch to the "ON" position. 			
	<u>Note</u> : The pump will start automatically when power is turned on. Running			
	the pump dry will void all warranties.			
5. Ensure flow	Once chemical is flowing through the priming hose, close the priming value.			
5. Ensure now through priming hose	Priming valve			

6. Operate spray	Proper Operation of the Spray Gun Cone and Stream spray pattern instructions		
gun (as needed			
for application)	1. Pull the choke back. Squeeze the trigger to begin spraying.		
	2. The spray pattern is determined by how far the trigger is pulled back. The		
	spray begins at a wide cone and progressively becomes a straight stream		
	when the trigger is pulled all the way back.		
	3. Once the desired spray pattern is achieved, press the trigger lock to hold the		
	position of the trigger. To release the trigger lock, pull the trigger back until		
	the lock disengages.		
	4. When the gun is not in use, activate the safety lock by releasing the trigger		
	and pressing the safety lock pin. This will lock the trigger in the off position		
	to prevent accidental spraying.		
	Additional orifice and Trigger lock		
	spare O-ring storage Safety lock		
	Choke pulled back		
	Trigger — \\ \\		
	Swivel connection		
	Fog and Stream spray pattern instructions		
	1. Push the choke all the way forward.		
	2. Squeeze the trigger to begin spraying. Set the trigger to a wide cone spray		
	pattern. This will achieve the best atomized mist.		
	3. Pull the trigger all the way back to change to a straight stream.		
	Choke pushed forward		
	Note: Operating pressure of the pump will vary depending on the orifice size		
	used. 110 psi is achieved with the small orifice. The medium and large orifices		
	achieve 50 and 2 psi, respectively. (Additional orifices are located under the		
	yellow plug on the top of the gun.)		
	у так р 6		
	IMPORTANT: ALWAYS hold the spray gun with a firm grip when spraying		
	at higher pressures in order to prevent gun from whipping. Keep good footing		
	and balance at alltimes.		

Note: It is not unusual for the operator to be exposed to chemical drips while adjusting the spray pattern – gloves should be chemical resistant.

7. Adjust pressure and agitation as nee de d	 Rotate the pressure adjustment knob until the sprayer is running at the desired pressure. Open priming valve to circulate flow back to the tank and create agitation. Open until desired amount of agitation is achieved. Pressure adjustment knob Priming valve Priming valve		
8. Leaving	If the sprayer must be left unattended at any time:		
un atten de d	a) Disconnect power to the sprayer.		
	b) Relieve system pressure by depressing the gun trigger.		
	c) Turn off the vehicle. Set brake or block the wheels.		
9. Discontinue use if	If the sprayer becomes clogged or inoperative during use, discontinue use		
clogged or	immediately.		
in ope rati ve	- DO NOT attempt to service while chemicals are in the sprayer and power is		
	connected.		
	- Return to service area to review instructions for troubleshooting before		
	attempting to service.		

Note: A reserve, clean container capable of holding at least 16 gallons should be kept for use when the sprayer tank needs to be emptied temporarily for repairs. It is advisable to purchase a reserve tank suitable for pesticide storage from Northern Tool and Equipment for use in these circumstances. The container should be properly labeled as to its contents if it is used.

<u>Step Four</u>: Clean sprayer and decontaminate after use.

When done using the sprayer, it is important to clean the sprayer and decontaminate yourself. Do not store the sprayer with chemicals in the tank, as it is unsafe and could also result in damage to the equipment.

	A WARNING
Clean-up a	nd decontamination procedures must be followed after each use.
	equipment clean-up and disposal of chemicals can result in dangerous xposure to humans and the environment, as well as equipment damage.
	econtamination is required after spraying to minimize unsafe exposure ls and potential illness.

1. Drain tank	If there is excess pesticide left in the tank, drain the tank:		
	a) Disconnect power to the sprayer and relieve system pressure by depressing the		
	gun trigger.		
	b) Find a suitable container in which to drain the unused pesticide. Place it under		
	the tank drain hole.		
	c) While wearing rubber gloves, eye protection, and all other required personal		
	protective equipment, remove the drain cap and allow pesticide to drain into		
	container.		
	d) When tank stops draining, replace drain cap. Tighten securely.		
2. Unused chemical	Properly store or dispose of unused chemical:		
	a) <u>If the unused pesticide is to be stored for future use</u> :		
	Store all unused pesticide in its original, or a suitably marked, container in a		
	secure location out of the reach of children & animals.		
	b) <u>If remaining pesticide is to be disposed</u> : Properly dispose of the remaining chemical and its container per the chemical		
	manufacturer's recommendation and according to local hazardous waste		
	disposal regulations.		
3. Flush sprayer	Flush the sprayer per the chemical manufacturer's recommendations. A		
ov masn sprayer	general procedure is as follows:		
	a) Add fresh water to the tank.		
	b) Reconnect power to the sprayer.		
	b) Reconnect power to the sprayer.		
	c) Operate the spray gun and discharge all rinse water onto an area that can		
	 c) Operate the spray gun and discharge all rinse water onto an area that can accept dilute pesticide application. d) Add 5 gallons of the chemical manufacturer's recommended cleaning solution. Operate the spray gun, collecting the discharged solution if recommended by the manufacturer. e) After flushing, disconnect power to the sprayer and be sure all system pressure is relieved by squeezing the gun trigger. 		
	 c) Operate the spray gun and discharge all rinse water onto an area that can accept dilute pesticide application. d) Add 5 gallons of the chemical manufacturer's recommended cleaning solution. Operate the spray gun, collecting the discharged solution if recommended by the manufacturer. e) After flushing, disconnect power to the sprayer and be sure all system pressure 		
4. De con ta mina te	 c) Operate the spray gun and discharge all rinse water onto an area that can accept dilute pesticide application. d) Add 5 gallons of the chemical manufacturer's recommended cleaning solution. Operate the spray gun, collecting the discharged solution if recommended by the manufacturer. e) After flushing, disconnect power to the sprayer and be sure all system pressure is relieved by squeezing the gun trigger. f) Dispose of cleaning solution discharge as recommended by the manufacturer of the solution. 		
4. De contaminate & laun de r	 c) Operate the spray gun and discharge all rinse water onto an area that can accept dilute pesticide application. d) Add 5 gallons of the chemical manufacturer's recommended cleaning solution. Operate the spray gun, collecting the discharged solution if recommended by the manufacturer. e) After flushing, disconnect power to the sprayer and be sure all system pressure is relieved by squeezing the gun trigger. f) Dispose of cleaning solution discharge as recommended by the manufacturer 		
	 c) Operate the spray gun and discharge all rinse water onto an area that can accept dilute pesticide application. d) Add 5 gallons of the chemical manufacturer's recommended cleaning solution. Operate the spray gun, collecting the discharged solution if recommended by the manufacturer. e) After flushing, disconnect power to the sprayer and be sure all system pressure is relieved by squeezing the gun trigger. f) Dispose of cleaning solution discharge as recommended by the manufacturer of the solution. 		

Storage

Prepare the sprayer for end-of-season storage by running RV antifreeze through the system. This will keep internal parts lubricated, protect against corrosion, and keep the unit from freezing.

CAUTION

The sprayer will be damaged if it freezes.

Protect the sprayer from freezing during storage by following the instructions below.

Preparing for storage:

1. Add antifreeze	Pour 1 gallon of RV antifreeze into the tank.	
	<u>Note</u> : RV antifreeze is non-toxic and biodegradable and generally safer for the environment than automotive antifreeze.	
2. Spray briefly	Turn on the pump motor and squeeze the gun trigger briefly until fluid sprays.	

Removing from storage:

1. Drain	Drain the antifreeze left in the tank through the tank drain hole into a suitable container.	
2. Flush with water	Fill the tank with fresh water and run through the system. Operate the spray gun until the system is completely flushed. Be sure to set up containers to capture the antifreeze flush water.	
3. Disposal	Dispose of the antifreeze and flush water properly.	

Troubleshooting

A WAR NING

Before troubleshooting or attempting to service, read the following safety rules to avoid accidental exposure to chemical and also risk of electric shock.

Note: A reserve, clean container capable of holding at least 16 gallons should be kept for use when the sprayer tank needs to be emptied temporarily for repairs. It is advisable to purchase a reserve tank suitable for pesticide storage from Northern Tool and Equipment for use in these circumstances. The container should be properly labeled as to its contents if it is used.

1. Person al protective e qui pmen t	Wear personal protective equipment as directed on the chemical label while servicing your sprayer.		
2. Review troubleshooting table	Review the Troubleshooting Table below for the type of problem you are experiencing. However, DO NOT attempt to repair until the steps listed below are followed.		
3. Empty and flush	If the cause listed for your problem is Clogged intake tube, Clogged suction strainer, or Worn spray gun nozzle: empty the tank and flush the sprayer with water as directed in the section, "Operation – Step Four".		
	- In order to avoid accidental exposure to chemicals, never attempt to unclog the intake tube or suction strainer, or service the spray gun nozzle, until the tank has been emptied and the sprayer flushed with water.		
4. Disconnect power/relieve pressure	Disconnect power to the sprayer and be sure all system pressure is relieved by squeezing the gun trigger.		
5. Perform repairs	Follow the directions provided in the troubleshooting table to repair thesprayer.NOTE: Never try to unclog the sprayer nozzle by blowing through it.		
6. Test after servicing	After servicing, ALWAYS test the sprayer for leaks with plain water before using.		

Before attempting to service the sprayer:

PROBLEM	CAUSE	SOLUTION
	Bad electrical connection	Check battery connections.
	Short in wires	Check condition of wires.
Pump will not turn on	Motor hooked to battery incorrectly	Ensure red wire is connected to positive battery terminal. If not, correct wiring, then remove pump head and tighten offset bearing.
Lowpressure	Worn spray gun nozzle	Replace spray gun.
Low pressure	Improper pressure adjustment	Tighten pressure adjustment knob.
	Clogged intake tube	Remove obstruction.
Low flow	Clogged suction strainer	Clean suction strainer.
LOW HOW	Obstruction in inlet/outlet valves	Clean inlet/outlet valves.
	Leak in the system	Tighten leaking hose clamps or fittings.

Electrical System Requirements Electrical connection Amp draw from pump	12 VDC 15.0 Amps
Sprayer Specifications Maximum GPM Continuous Pressure Pressure Adjustment Tank Maximum Capacity Overall Dimensions	2.0 GPM 200 PSI 0-200 PSI 16 Gallons 34.0"L x 14.5"W x 20.5"H
Dry Weight / Weight full of water	

Component Materials*

Tank	Polyethylene, EPDM			
Suction Tube	Polypropylene, PVC, Stainless Steel			
Hose	PVC			
Pump	Polypropylene, Viton, Sanoprene			
Valves	PVC, Buna-N			
Gun and Nozzle	Nylon, Polyacetal			
• • • • • • • • •				

*Before using any chemical, check to ensure the chemical is compatible with all materials in the system.

The manufacturer reserves the right to make improvements in design and/or changes in specifications at any time without incurring any obligation to install them on units previously sold.

Any Questions, Comments, Problems or Parts Orders Call NorthStar Customer Service 1-800-270-0810

Exploded View – 282737 – Rev. F



Item	Part#	Description	Qty	Item	Part#	Description	Qty
1	778134	Spray gun	1	20	35363	Velcro	2
2	30746	Hose clamp	10	21	5250	Switch	1
3	30290	420" Gun hose	1	22	5253	Insulated female spade	2
4	35118	Pressure gauge	1	23	37694	Remote switch 2-way connector	1
5	37652	200 PSI Pressure regulator	1	24	37693	2-Way connector	1
6	30290	3/8" Hose, 12"	1	25	777461	Positive battery champ, red	1
7	30290	3/8" Hose, 12"	1	26	777462	Negative battery chmp, black	1
8	5329	Hose barb tee	1	27	778036	Hitch mount	1
9	30160	1/2" Hose, 15"	1	28	778038	Tongue	1
10	777119	Large hose clamp	2	29	52035	Gun clip	1
11	30290	3/8" Hose, 12"	1	30	777110	Hose guide	1
12	36565	Intake tube	1	31	777358	Large gunclip	1
13	777468	16 Gallon tank	1	32	778190	Cart base	1
14	37679	3/8" Hose barb	1	33	37689	Suction strainer	1
15	37678	Ball valve	1	34	5232	Rubber washer	1
16	82061	#10-24 x 1" Screw	4	35	37680	Drain cap	1
17	37659	Pumptec Pump Series 114	1	36	2278	Tire	2
18	778143	Tank lid	1	37	778039	Axle	1
19	34026	Switch bracket	1	38	305200	Locking Collar	2

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