



## INSTALLATION INSTRUCTIONS FOR PART 99-2004

### APPLICATIONS

# Cadillac

## 1997-2001 Catera

## 1996-1999 Deville (Column Shift Only)

# 99-2004

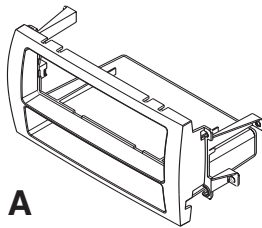
#### KIT FEATURES

- DIN Radio Provision with Pocket
- ISO DIN Radio Provision with Pocket

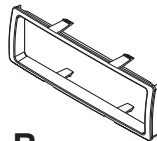


#### KIT COMPONENTS

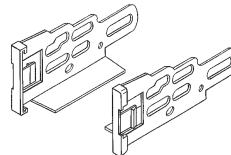
(A) Radio Housing • (B) Trim Plate • (C) ISO Brackets • (D) (4) Speed Clips • (E) (4) Phillips head screws



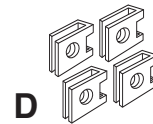
A



B



C



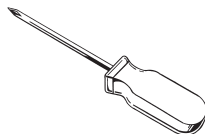
D



E

#### TOOLS REQUIRED:

Phillips Screwdriver • Cutting Tool



1-800-221-0932



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<b>DIN Radio Provision with Pocket .....</b>	<b>2</b>
<b>ISO DIN Radio Provision with Pocket .....</b>	<b>2</b>

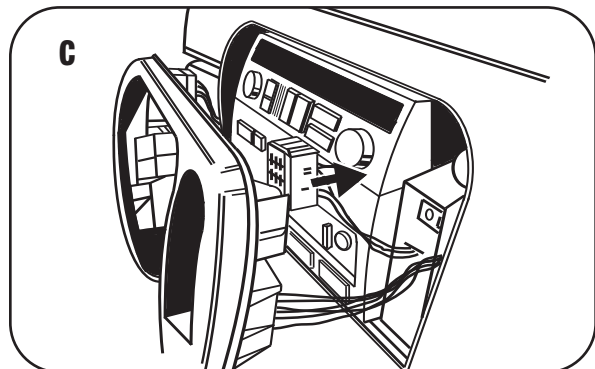
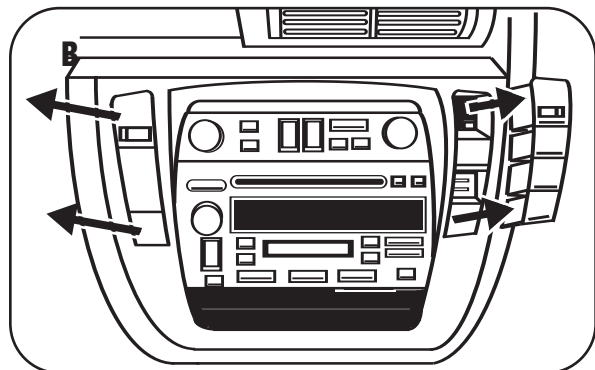
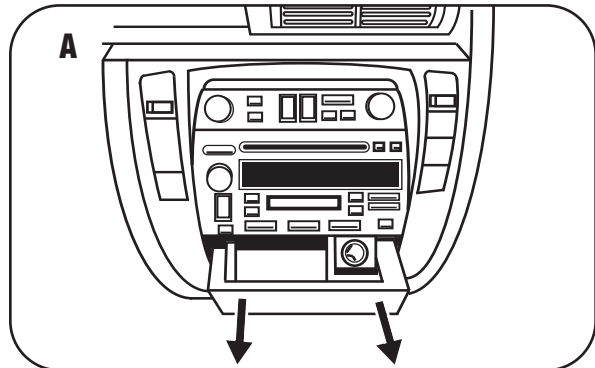
## **1996-1999 Cadillac Deville ( Column Shift Only)**

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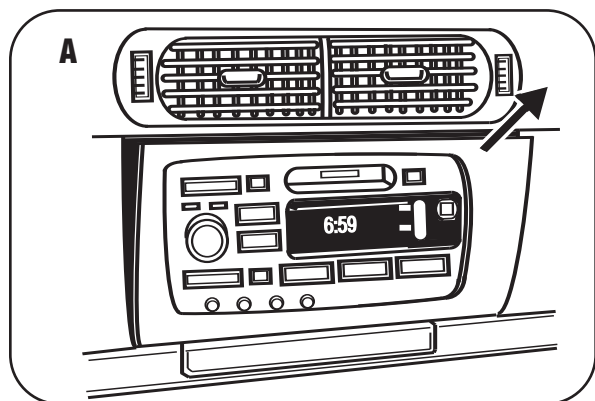
## 1997-2001 CADILLAC CATERA

- 1** Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2** Remove (1) Phillips head screw from inside the ashtray and remove ashtray. (Figure A)
- 3** Remove screw covers from the radio trim panel. Remove traction control and hazard switch covers. Then remove switches by depressing tabs and pulling outward. (Figure B)
- 4** Remove (4) Phillips head screws from behind covers and ashtray.
- 5** Remove radio trim panel and unplug any remaining harnesses from the panel. (Figure C)
- 6** Remove (2) Phillips head screws securing the radio. Unplug and remove the radio.



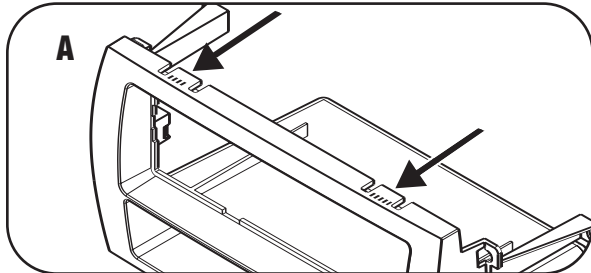
## 1996-1999 CADILLAC DEVILLE

- 1** Disconnect the negative battery terminal to prevent an accidental short circuit.
- 2** Unsnap and remove radio trim panel. (Open glove box to access.) (Figure A)
- 3** Pinch the side clips to disengage radio. Unplug and remove radio.

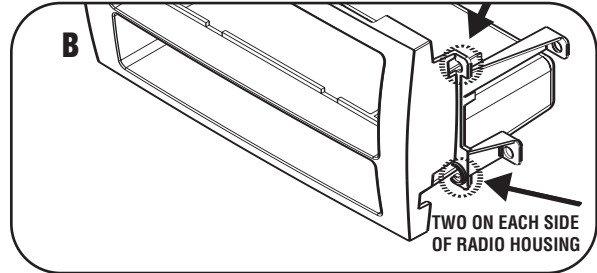


## 1997-2001 CADILLAC CATERA

- 1 Remove (2) tabs from the top edge of the radio housing. (Figure A)

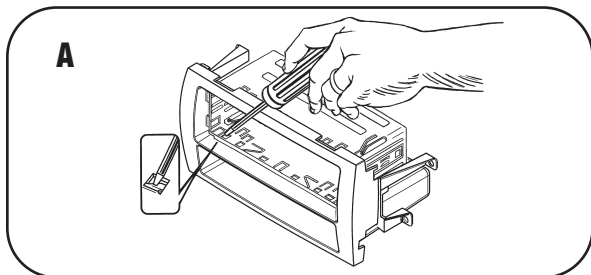


- 2 Remove both mounting brackets "B" from the radio housing. (Figure B)

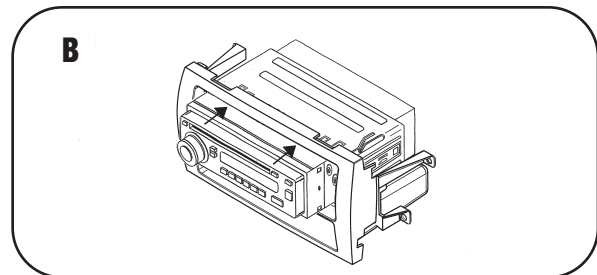


### DIN RADIO PROVISION

- 3 Slide the DIN cage into the radio housing and secure by bending the metal locking tabs outward. (Figure A)



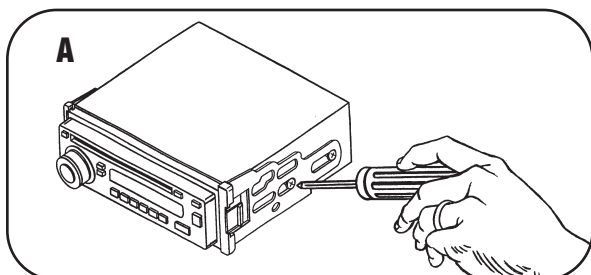
- 4 Slide the radio into the DIN cage/housing assembly until it snaps into place. (Figure B)



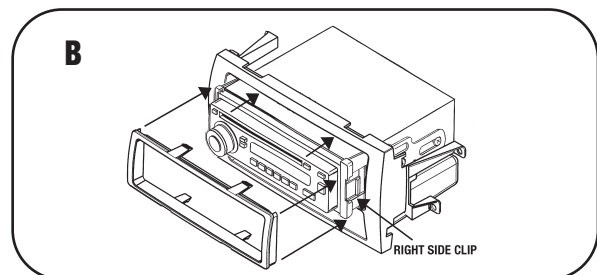
- 5 Continue with final assembly.

### ISO RADIO PROVISION

- 3 Align the holes from the ISO snap in brackets with the holes in the side of the radio and mount the brackets to the radio using screws supplied with the radio. (Figure A)



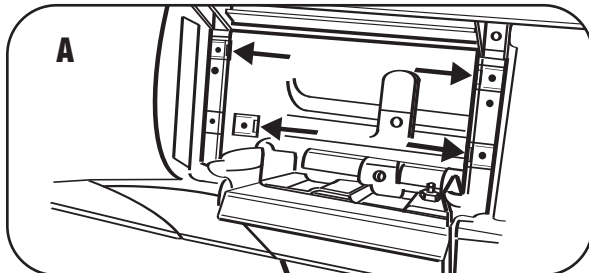
- 4 Slide the radio bracket assembly into the radio housing until the assembly snaps into place. Snap the ISO Trimplate over the unit. (Figure B)



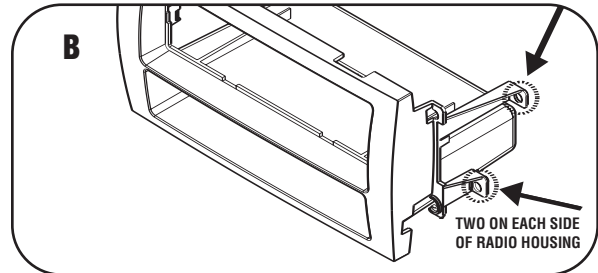
- 5 Continue with final assembly.

## 1996-1999 CADILLAC DEVILLE

- 1 Install (4) speed clips into the sub-dash mounting positions. (Figure A)

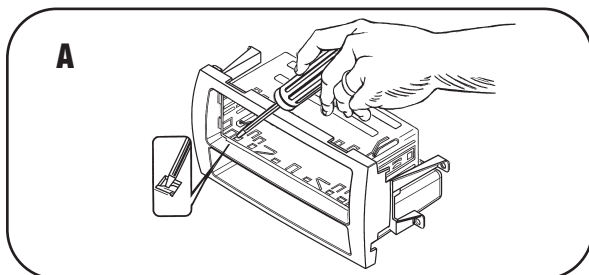


- 2 Remove mounting brackets "A" from the radio housing. (Figure B)

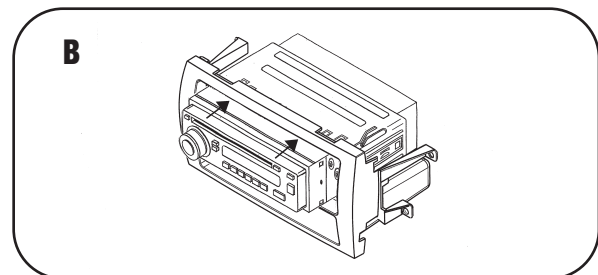


### DIN RADIO PROVISION

- 3 Slide the DIN cage into the radio housing and secure by bending the metal locking tabs outward. (Figure A)



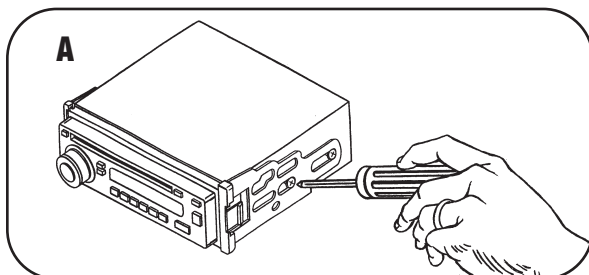
- 4 Slide the radio into the DIN cage/housing assembly until it snaps into place. (Figure B)



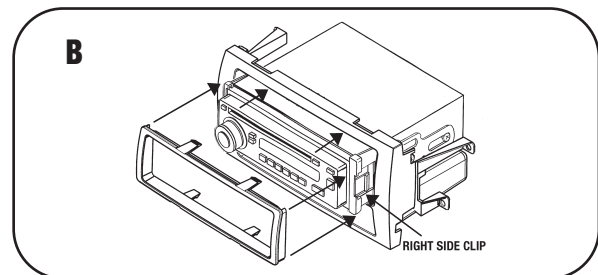
- 5 Continue with final assembly.

### ISO RADIO PROVISION

- 3 Align the holes from the ISO snap in brackets with the holes in the side of the radio and mount the brackets to the radio using screws supplied with the radio. (Figure A)



- 4 Slide the radio bracket assembly into the radio housing until the assembly snaps into place. Snap the ISO Trimplate over the unit. (Figure B)



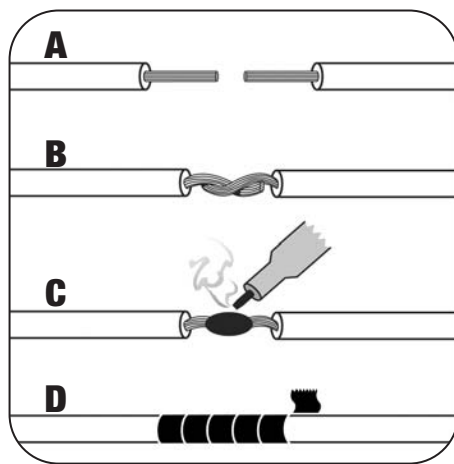
- 5 Continue with final assembly.

## FINAL ASSEMBLY

- 1** Locate the factory wiring harness in the dash and make the connection as shown. Metra recommends using the proper mating adapter and making the connections as shown. (Isolate and individually tape off the ends of any unused wires to prevent electrical short circuit.)
- 2** Re-connect the negative battery terminal and test the unit for proper operation.
- 3** Reassemble radio and dash assemblies in reverse order of disassembly.

### FINAL WIRING CONNECTIONS

Make wiring connections using the EIA color code chart shown below and the instructions included with the head unit. Metra recommends making connections as shown below; Strip, Splice, Solder, Tape. Isolate and individually tape off ends of any unused wires to prevent electrical short circuit.



- A) Strip wire ends back 1/2"**
- B) Twist ends together**
- C) Solder**
- D) Tape**

### METRA / EIA WIRING CODE

12V Ignition / Acc . . . Red	Right Front (+) . . . . . Gray
12V Batt / Memory . . . Yellow	Right Front (-) . . . . . Gray / Black
Ground . . . . . Black*	Left Front (+) . . . . . White
Power Antenna . . . . . Blue	Left Front (-) . . . . . White / Black
Amp Turn-On . . . . . Blue / White	Right Rear (+) . . . . . Violet
Amp Ground . . . . . Black / White	Right Rear (-) . . . . . Violet / Black
Illumination . . . . . Orange	Left Rear (+) . . . . . Green
Dimmer . . . . . Orange / White	Left Rear (-) . . . . . Green / Black

**\*NOTE:** When a Black wire is not present, ground radio to vehicle chassis.

All colors may not be present on all leads due to manufacturer's specifications.



**INST992004**



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