

UniTrane® Fan-Coil

Air Terminal Devices Horizontal, Vertical, and Low Vertical Sizes 02-12 Basic Series Fan-Coil, Sizes 04-08

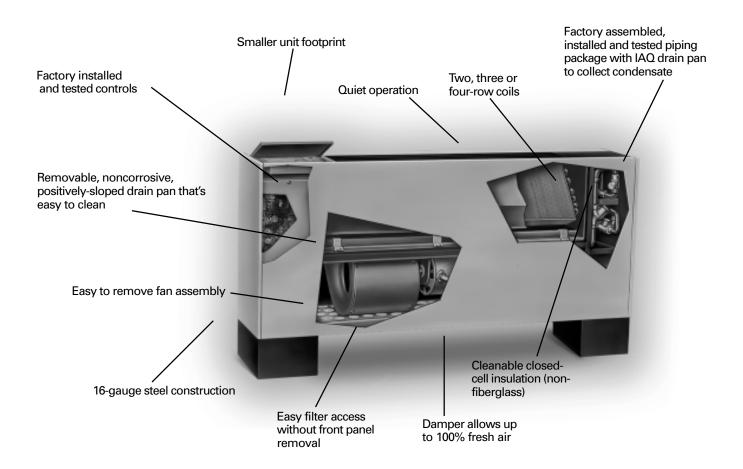




It isn't just a fan and a coil...

The Trane Company has redesigned the traditional fan-coil to lead the industry in:

- indoor air quality (IAQ) features
- · easy installation and maintenance
- · high quality and durability
- · advanced controls



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Features and Benefits

The UniTrane® fan-coil meets the standards of today's market, as well as the anticipated needs of tomorrow's market. The tradition that company founder Reuben Trane began 60 years ago continues with the latest generation of fan-coils from The Trane Company.

The UniTrane® fan-coil is the leader in these key areas:

- Indoor Air Quality (IAQ)
- Controls
- Flexibility
- Quality
- Serviceability

Today's HVAC market is concerned with issues such as indoor air quality (IAQ) and CFCs that demand a change in HVAC products. In addition, renovation has overtaken new construction in the fan-coil market—demanding a design that caters to renovation issues. Trane is concerned with these issues, too. That's why we designed the UniTrane fan-coil as an integral part of the company's system solutions with standard IAQ-related features that fully comply with ASHRAE 62.

IAQ Design

- Closed-cell insulation is standard on all units to help prevent fiberglass in the airstream.
- The main and auxiliary drain pans are constructed of a noncorrosive engineered plastic (ABS and CyColac T).
- The main and auxiliary drain pans are positively sloped in every plane to assure proper drainage and help maximize protection from microbial growth.
- The drain pans are removable for cleaning.
- Easy filter access encourages frequent changing.
- The auto-economizer damper option allows free cooling and ventilation to help comply with ASHRAE 62—and save energy and operating costs.
- UniTrane fan-coils have a blow-thru design. Low vertical units are drawthru.

Controls

 All controls are factory-mounted and tested to minimize field setup.

- Controls are wired with a 24 VAC transformer to keep only a single source power connection requirement to the unit.
- All wall-mounted zone sensors require only low voltage control wiring from the device to the unit control box. (No line voltage.)
- The Tracer® controls family introduces the latest in control technology with the ZN.010, ZN.510, and ZN.520 controllers.
- The controller automatically determines the unit's correct operating mode (heat/ cool) by utilizing a proportional/integral (PI) control algorithm to maintain the space temperature at the active setpoint, allowing total comfort control.
- Entering water temperature sampling eliminates the need for inefficient bleedlines to sense automatic changeover on two-pipe changeover units.
- The random start-up feature helps reduce electrical demand peaks by randomly staggering multiple units at start-up.
- Occupied/unoccupied operation allows the controller to utilize unoccupied temperature setpoints for energy savings.
- Warm-up and cool-down energy features are standard with Trane controls.
- Continuous fan or fan cycling is available with ZN.010 or ZN.510.
- Monitor unit operation using Tracer® Summit building management system with ZN.510 or ZN.520.
- To customize unit control, Tracer Summit or Rover[™] software will allow field modification of ZN.510 and ZN.520 default settings. For ZN.010, use Rover to field modify default settings.
- Maximize fan-coil system efficiency with free cooling economizers and modulating valves on units with ZN.520.

Flexibility

- Two, three, and four-row coils allow greater design flexibility in two and four-pipe systems.
- One-row steam or hot water reheat coils for dehudification on units with ZN.520 controls.
- Fan motors are available for either high static (0.4-inch external static pressure) or free discharge applications.

- Piping is factory assembled, mounted and tested. Units are also available without piping. Reheat coil piping is available on 2-pipe units with hot water reheat coils and either a fan speed switch or Tracer ZN.520.
- Factory piping options include interconnecting piping, control valves, and end valves. Deluxe piping also has unions and a strainer.
- Control options range from a simple fan speed switch to a DDC controller that can tie into a Tracer Summit[®] building automation system.
- An 8-inch (20 cm) extended end pocket is an available option on the piping end of cabinet style units.
- Slope-top vertical cabinet units are also available for school and dormitory applications to prevent items from being placed on top of the units.

Quality

- Coils and piping packages are air and leak-tested before mounting on the fancoil
- Coil piping connections are also air and leak-tested after mounting on the unit.
- All control end devices and moving components (fans and motors) are computer-tested after units are complete.

Serviceability

- Filters are easily removable and changed without removing the front panel on vertical cabinet units.
- Motors are easy to disconnect from the fan board, allowing easy service.
- The main and auxiliary drain pans are easily removable and wipe clean with a wet cloth.
- The manual output test function is an invaluable troubleshooting tool. By simply pressing the test button on the Tracer® ZN.510, ZN.520, or ZN.010; service personnel can manually exercise outputs in a pre-defined sequence.



Selection **Procedure**

Model Number Description

UniTrane Fan-Coil Model Number Description

Following is a complete description of the fan-coil model number. Each digit in the model number has a corresponding code that identifies specific unit options.

FC B	<u>020</u>	<u>1</u> <u>C</u>	<u>M0</u>	Α	<u>0</u> <u>G</u>	<u>1</u>	<u>0</u>	Α	Α	<u>2</u>	M	000	0	<u>0</u>	<u>1</u>	<u>0</u>	<u>0</u>	<u>0</u>	Α	Α	<u>000</u>	<u>000</u>	<u>0</u>	<u>0</u>	<u>0</u>	<u>0</u> A	0	0	
1	5		10			15					20		2	25					30			35			40			44	

Digits 1, 2 — Unit Type FC = Fan-Coil

Digit 3 — Cabinet Type

A = Vertical Concealed

B = Vertical Cabinet

C = Horizontal Concealed

D = Horizontal Cabinet

E = Horizontal Recessed

H = Vertical Recessed

J = Vertical Cabinet Slope Top

K = Low Vertical Concealed

L = Low Vertical Cabinet

Digit 4 — Development Sequence "B"

Digits 5, 6, 7 — Unit Size

020 040 080 030 060 100 120

Digit 8 — Unit Voltage

8 = 110-120/50/1 1 = 115/60/1

2 = 208/60/19 = 220-240/50/1

3 = 277/60/1

4 = 230/60/1

Digit 9 — Piping System/Placement

A = No piping, RH, No Auxiliary Drain

B = No piping, LH, No Auxiliary Drain Pan

C = No piping, RH, with Auxiliary Drain Pan

D = No piping, LH, with Auxiliary Drain

E = No piping, RH, No Auxiliary Drain Pan, Extended End Pocket

F = No piping, LH, No Auxiliary Drain Pan, Extended End Pocket

G = No piping, RH, with Auxiliary Drain Pan, Extended End Pocket

H = No piping, LH, with Auxiliary Drain Pan, Extended End Pocket

J = With piping package, RH

K = With piping package, LH

With piping package, RH, Extended End Pocket

M= With piping package, LH, Extended End Pocket

Digits 10, 11 — Design Sequence "M0"

Digit 12 — Inlets

A = Front Toe Space

B = Front Bar Grille

C = Front Stamped Louver

D = Bottom Stamped Louver

E = Bottom Toe Space

F = Back Duct Collar

G = Back Open Return

H = Back Stamped Louver

Digit 13 — Fresh Air Damper

= None

0 = None
A = Manual, Bottom Opening
B = Manual, Back Opening
C = Manual, Top Opening
D = Auto, 2-Position, Bottom Opening
E = Auto, 2-Position, Back Opening
F = Auto, 2-Position, Top Opening
G = Auto, Economizer, Bottom Opening
H = Auto, Economizer, Back Opening
J = Auto, Economizer, Top Opening
K = No Damper, Bottom Opening
L = No Damper, Back Opening
M = No Damper, Top Opening

Digit 14 — Outlets

A = Front Duct Collar

B = Front Bar Grille

C = Front Stamped Louver

D = Front Quad Grille

G = Top Quad Grille

H = Top Bar Grille

J = Top Duct Collar

Digit 15 — Color

0 = No Paint (Concealed Units Only)

1 = Deluxe Beige 4 = Driftwood Grey

2 = Soft Dove 5 = Stone Grey

3 = Cameo White 6 = Rose Mauve

Digit 16 — Tamperproof Locks/Leveling Feet

0 = None

B = Keylock Access Door

C = Keylock Panel and Access Door

D = Leveling Feet F = Keylock Access Door with Leveling Feet

G = Keylock Panel and Access Door with Leveling Feet

Digit 17 — Motor

A = Free Discharge

B = High Static

Digit 18 — Coil

A = 2 Row Cooling/Heating B = 3 Row Cooling/Heating

C = 4 Row Cooling/Heating D = 2 Row Cooling/1 Row Heating E = 2 Row Cooling/2 Row Heating

F = 3 Row Cooling/1 Row Heating G = 2 Row Cooling Only

H = 3 Row Cooling Only

J = 4 Row Cooling Only

K = 2 Row Cooling/Heating with

Electric Heat

L = 3 Row Cooling/Heating with

Electric Heat

M= 4 Row Cooling/Heating with

Electric Heat

P = 2 Row Cooling/Heating with

1 Row Heating Q = 2 Row Cooling/Heating with

2 Row Heating R = 3 Row Cooling/Heating with

1 Row Heating

Digit 19 — Coil Series 2 = 144 FPF

Digit 20 — Coil Air Vent

A = Automatic Air Vent

M= Manual Air Vent

Digits 21, 22, 23 — Electric Heat

kW — () = 208V Derate

000 = No Electric Heat

010 = 1.0 kW (0.75 kW)

015 = 1.5 kW (1.1 kW)020 = 2.0 kW (1.5 kW)

025 = 2.5 kW (1.9 kW)

030 = 3.0 kW (2.3 kW)

040 = 4.0 kW (3.0 kW)

050 = 5.0 kW (3.8 kW) 060 = 6.0 kW (4.5 kW)

070 = 7.0 kW (5.3 kW)

08 0= 8.0 kW (6.0 kW) 100 = 10.0 kW

Digit 24 — Reheat Coil

0 = None A = Steam Coil B = Hot Water Coil

Digit 25 — Disconnect Switch

0 = None

D = Disconnect Switch



Selection **Procedure**

Model Number Description

Digit 26 — Filter

0 = None

1= 1" Throwaway Filter 2= 1" Throwaway Pleated Media Filter 3= 1" Throwaway + (1) Extra 4= 1" Throwaway Pleated Media + (1) Extra

5 = 1" Throwaway + (2) Extras 6 = 1" Throwaway Pleated Media +

(2) Extras

7 = 1" Throwaway + (3) Extras 8 = 1" Throwaway Pleated Media +

(3) Extras

Digit 27 — Main Control Valve

0 = None

A = 2-Way, 2-Position, NO (25 psig) B = 3-Way, 2-Position, NO (30 psig)

C = 2-Way, 2-Position, NC (25 psig)

D = 3-Way, 2-Position, NC (25 psig) D = 3-Way, 2-Position, NC (15 psig) E = 2-Way, 2-Position, NO (50 psig) F = 3-Way, 2-Position, NO (50 psig) G = 2-Way, 2-Position, NC (50 psig)

H = 3-Way, 2-Position, NC (50 psig)

J = 2-Way, Modulating, 0.7 Cv (50 psig)*

K = 3-Way, Modulating, 0.7 Cv (50 psig)*

L = 2-Way, Modulating, 1.5 Cv (50 psig)*
M= 3-Way, Modulating, 1.5 Cv (50 psig)*
N= 2-Way, Modulating, 2.5 Cv (50 psig)*

P = 3-Way, Modulating, 2.5 Cv (50 psig)*

Q = 2-Way, Modulating, 4.0 Cv (50 psig)* R = 3-Way, Modulating, 4.0 Cv (50 psig)*

X = Field-supplied, NO

Y = Field-supplied, NC

Digit 28 — Auxiliary Control Valve

0 = None

A = 2-Way, 2-Position, NO (25 psig) B = 3-Way, 2-Position, NC (30 psig) C = 2-Way, 2-Position, NC (25 psig)

D = 3-Way, 2-Position, NC (15 psig) E = 2-Way, 2-Position, NO (50 psig)

F = 3-Way, 2-Position, NO (50 psig)

G = 2-Way, 2-Position, NC (50 psig) H = 3-Way, 2-Position, NC (50 psig)

J = 2-Way, Modulating, 0.7 Cv (50 psig) K = 3-Way, Modulating, 0.7 Cv (50 psig)

L = 2-Way, Modulating, 1.5 Cv (50 psig) M= 3-Way, Modulating, 1.5 Cv (50 psig)

N = 2-Way, Modulating, 2.5 Cv (50 psig) P = 3-Way, Modulating, 2.5 Cv (50 psig) Q = 2-Way, Modulating, 4.0 Cv (50 psig)

R = 3-Way, Modulating, 4.0 Cv (50 psig)

X = Field-supplied, NO

Y = Field-supplied, NC

Digit 29 — Piping Packages

0 = None

A = Basic Ball Valve Supply and Return

B = Basic Ball Valve Supply/Manual Circuit Setter

Basic Ball Valve Supply and Return with Auto Circuit Setter

D = Deluxe Ball Valve Supply and Return

E = Deluxe Ball Valve Supply/Manual Circuit Setter

F = Deluxe Ball Valve Supply and Return with Auto Circuit Setter

Digit 30 — Control Type

A = Fan Mode Switch

E = Tracer ZN.010F = Tracer ZN.510

G = Tracer ZN.520

Digit 31 — Control Option

D = Unit Mounted Fan Mode Switch

K = Wall Mounted Fan Mode Switch

V = Unit Mounted Fan Speed Switch w/

Setpoint Dial Zone Sensor

W = Wall Mounted Fan Speed Switch w/

Setpoint Dial Zone Sensor

X = Unit Mounted Fan Speed Switch w/ Wall Mounted Setpoint Dial Zone Sensor Y = Unit Mounted Fan Speed Switch & Wall Mounted Setpoint Dial W/ Comm.

Z = Unit Mounted Fan Speed Switch,

On/Cancel, Setpoint Dial W/ Comm.

1 = Wall Mounted On/Cancel W/ Comm. 2 = Wall Mounted Fan Speed Switch,

Digits 32, 33, 34 —Future Control Functions

Setpoint Dial, On/Cancel W/ Comm.

Digit 35 — Control Function #3

0 = None

1 = Occ/Unocc Control

2 = Condensate Overflow Detection

3 = Occ/Unocc & Condensate Overflow

Digit 36 — Control Function #4

0 = None

1 = Smoke Input

2 = Low Temperature Detection

3 = Smoke Input & Low Limit Sensor

Digits 37, 38 — Future Control Functions

Digit 39 — Projection Panels and **Falsebacks**

0 = None

A= 5/8" Standard Recessed Panel (Vertical Recessed Units Only)

B = 2" Projection Panel

C = 2.5" Projection Panel D= 3" Projection Panel

L = 2"Falseback E = 3.5" Projection Panel M=3" Falseback

F = 4" Projection Panel N = 4" Falseback

G= 4.5" Projection Panel P = 5" Falseback

Q = 6" Falseback

H= 5" Projection Panel J = 5.5" Projection Panel R = 7" Falseback

K = 6" Projection Panel T = 8" Falseback

Digit 40 — Main Autoflow GPM

G = 3.0A = 0.5N = 7.0

P = 8.0B = 0.75H = 3.5

J = 4.0C = 1.0Q = 9.0D = 1.5K = 4.5R = 10.0

E = 2.0 F = 2.5 L = 5.0 M= 6.0 T = 11.0 U = 12.0

Digit 41 — Auxiliary Autoflow GPM

A = 0.5F = 2.5L = 5.0

B = 0.75G = 3.0M = 6.0

C = 1.0H = 3.5N = 7.0P = 8.0

D = 1.5J = 4.0E = 2.0K = 4.5

Digit 42 — Subbases

0 = None

A = 2" Subbase B = 3" Subbase C = 4" Subbase D = 5" Subbase

E =6" Subbase F =7" Subbase

Digit 43 — Recessed Flange

0 = None

A = Recessed Flange

Digit 44 — Wall Boxes

0 = None

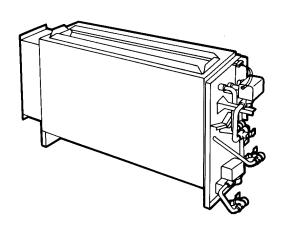
A = Anodized Wall Box

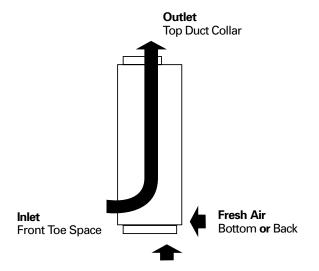
Note: Please contact your local Trane sales representative for buildable digit combinations.



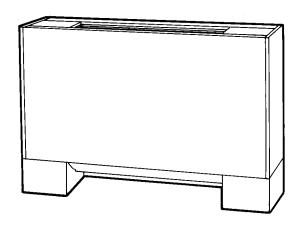
Unit Configurations

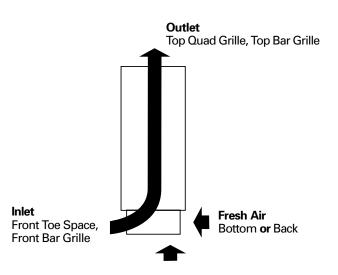
Model A Vertical Concealed





Model B Vertical Cabinet

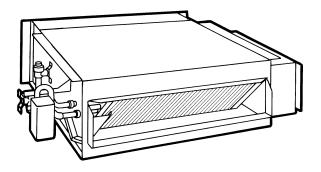


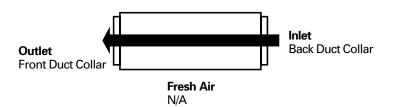


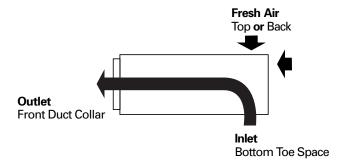


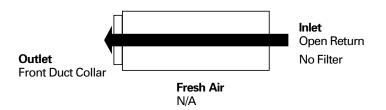
Unit Configurations

Model C Horizontal Concealed





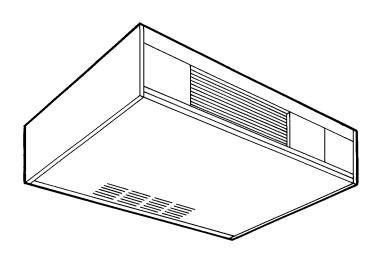


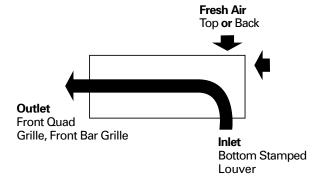


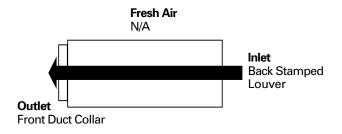


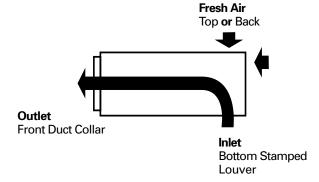
Unit Configurations

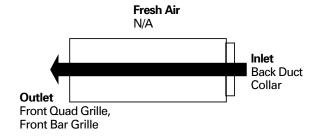
Model D Horizontal Cabinet

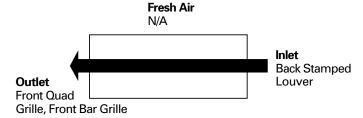


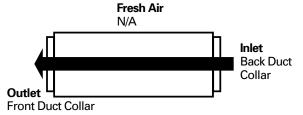






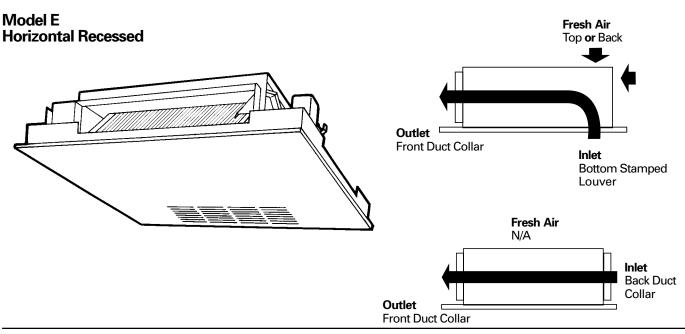


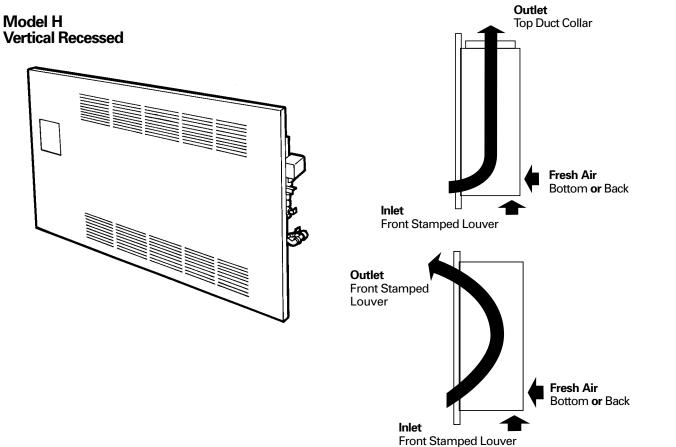






Unit Configurations

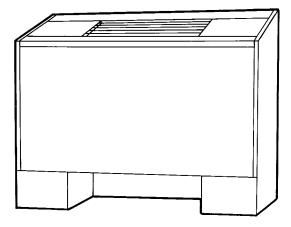


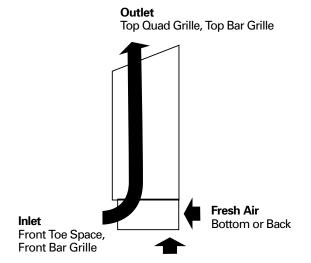




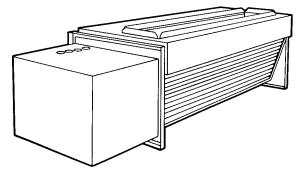
Unit Configurations

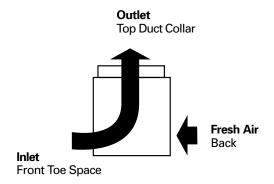
Model J Vertical Cabinet Slope Top



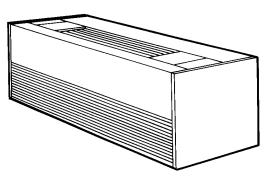


Model K Low Vertical Concealed





Model L Low Vertical Cabinet



Outlet Top Quad Grille, Top Bar Grille

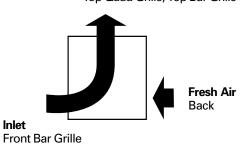




Table GD-1. UniTrane® Fan-Coil General Data

Unit Size	02	03	04	06	08	10	12
Coil Data							
Face Area — Ft² (cm²)	0.8 (743)	0.8 (743)	1.1 (1020)	1.6 (1490)	2.1 (1950)	3.2 (2970)	3.2 (2970)
LxDxH — In. (cm)							
2-Row	15x1.7x8	15x1.7x8	20x1.7x8	29.5x1.7x8	38x1.7x8	57x1.7x8	57x1.7x8
	(38x4x20)	(38x4x20)	(51x4x20)	(75x4x20)	(97x4x20)	(145x4x20)	(145x4x20)
3-Row	15x2.6x8	15x2.6x8	20x2.6x8	29.5x2.6x8	38x2.6x8	57x2.6x8	57x2.6x8
	(38x7x20)	(38x7x20)	(51x7x20)	(75x7x20)	(97x7x20)	(145x7x20)	(145x7x20)
4-Row	15x3.5x8	15x3.5x8	20x3.5x8	29.5x3.5x8	38x3.5x8	57x3.5x8	57x3.5x8
	(38x9x20)	(38x9x20)	(51x9x20)	(75x9x20)	(97x9x20)	(145x9x20)	(145x9x20)
Volume — Gal. (Liters)	(00/10/120/	(00/10/120)	(0 :/(0/120)	(, 0, 10, 120)	(017107120)	(1.10/10/120)	(1.10/10/120)
1-Row (Heat)	.06 (.23)	.06 (.23)	.08 (.30)	.11 (.42)	.14 (.53)	.21 (.79)	.21 (.79)
2-Row	.12 (.45)	.12 (.45)	.15 (.57)	.22 (.83)	.28 (1.06)	.42 (1.59)	.42 (1.59)
3-Row	.18 (.68)	.18 (.68)	.23 (.87)	.33 (1.25)	.42 (1.59)	.62 (2.35)	.62 (2.35)
4-Row	.24 (.91)	.24 (.91)	.30 (1.14)	.44 (1.67)	.56 (2.12)	.83 (3.14)	.83 (3.14)
Fins/Ft (cm)	.27 (.01)	.27 (.31)	.50 (1.17)	.44 (1.07)	.50 (2.12)	.55 (5.17)	.00 (0.14)
2-Row	144 (4.7)	144 (4.7)	144 (4.7)	144 (4.7)	144 (4.7)	144 (4.7)	144 (4.7)
3-Row	144 (4.7)	144 (4.7)	144 (4.7)	144 (4.7)	144 (4.7)	144 (4.7)	144 (4.7)
4-Row	144 (4.7)	144 (4.7)	144 (4.7)	144 (4.7)	144 (4.7)	144 (4.7)	144 (4.7)
Reheat Coil Data (1-Row)	177 (7.7)	144 (4.7)	144 (4.7)	177 (7.7)	144 (4.7)	177 (7.7)	144 (4.7)
Hot Water or Steam							
Face Area — Ft² (cm²)	0.6	0.6	0.8	1.2	1.6	2.4	2.4
race Area Tr (citi)	(557)	(557)	(743)	(1120)	(1490)	(2230)	(2230)
LxDxH — In. (cm)	15x1.5x6	15x1.5x6	20x1.5x6	29.5x1.5x6	38x1.5x6	57x1.5x6	57x1.5x6
EXEXT III. (OTT)	(38x4x15)	(38x4x15)	(51x4x15)	(75x4x15)	(97x4x15)	(145x4x15)	(145x4x15)
Volume — Gal. (Liters)	.12 (.45)	.12 (.45)	.15 (.57)	.22 (.83)	.28 (1.06)	.42 (1.59)	.42 (1.59)
Fins/Ft (cm)	48 (1.6)	48 (1.6)	48 (1.6)	48 (1.6)	48 (1.6)	48 (1.6)	48 (1.6)
Fan/Motor Data	.0 (0 /	15 (116)	10 (110)	10 (110)	10 (110)	10 (110)	10 (110)
Fan Quantity	1	1	1	2	2	3	3
Size — Dia" x Width" (cm)	6.31x4	6.31x6.5	6.31x7.5	6.31x6.5	6.31x7.5	(1) 6.31x7.5	6.31x7.5
oleo Dia Attiani (om)	(16×10)	(16x17)	(16x19)	(16x17)	(16x19)	(16x19)	(16x19)
Size — Dia" x Width" (cm)	(10/110)	(10)(1)	(10/10)	(10/11/)	(10/110)	(2) 6.31x6.5	(10/10/
0.20 2.0 / 17.00. (61.1)						(16x6.5)	
Motor Quantity	1	1	1	1	1	2	2
Filter Data							
1" (cm) TA and Pl. Media							
Quantity	1	1	1	1	1	1	1
Size — In. (cm)	8 ⁷ /8 x 19 ¹ /8	8 ⁷ /8 x 19 ¹ /8	8 ⁷ /8 x 24 ¹ /8	8 ⁷ /8 x 33 ⁵ /8	8 ⁷ /8 x 42 ¹ /8	8 ⁷ /8 x 61 ¹ /8	8 ⁷ /8 x 61 ¹ /8
	(23×49)	(23x49)	(23x61)	(23x85)	(23×107)	(23×155)	(23×155)
1" Fresh Air Filter (only on cabi	,				,,		
Quantity	1	1	1	1	1	1	1
Size — In. (cm)	5 ¹ / ₂ x 19 ¹ / ₈	5 ¹ / ₂ x 19 ¹ / ₈	5 ¹ / ₂ x 24 ¹ / ₈	5 ¹ / ₂ x 33 ⁵ / ₈	5 ¹ / ₂ x 42 ¹ / ₈	5 ¹ / ₂ x 61 ¹ / ₈	5 ¹ / ₂ x 61 ¹ / ₈
(14 x 49)	(14 x 49)	(14 x 61)	(14 x 85)	(14 x 107)	(14 x 156)	(14 x 156)	-,,0

Table GD-2. Low Vertical Fan-Coil General Data

Unit Size	03	04	06
Coil Data			
Face Area — Ft ² (cm ²)	1.1 (1020)	1.6 (1490)	2.1 (1950)
LxDxH — In. (cm)			
2-Row	20x1.7x8 (51x4x20)	29.5x1.7x8 (75x4x20)	38x1.7x8 (97x4x20)
3-Row	20x2.6x8 (51x7x20)	29.5x2.6x8 (75x7x20)	38x2.6x8 (97x7x20)
Volume — Gal. (Liters)			
1-Row (Heat)	.08 (.30)	.11 (.42)	.14 (.53)
2-Row	.15 (.57)	.22 (.83)	.28 (1.06)
3-Row	.23 (.87)	.33 (1.25)	.42 (1.59)
Fins/Ft			
2-Row	144 (4.7)	144 (4.7)	144 (4.7)
3-Row	144 (4.7)	144 (4.7)	144 (4.7)
Fan/Motor Data			
Fan Quantity	1	1	1
Size — Dia"x Width" (cm)	5x23 (13x59)	5x32 (13x83)	5x41 (13x105)
Motor Quantity	1	1	1
Filter Data			
1" (2.5 cm) TA			
Quantity	1	1	1
Size — In. (cm)	87/8x241/8 (23x61)	87/8x335/8 (23x85)	87/8 x 421/8 (23x107)



Table GD-3. Fan-Coil Air Flow

				E	SP	
	Motor	FD		High	Static	
FC	Coil	0.05	0.1	0.2	0.3	0.4
	2R144	240	330	300	280	250
02	3R144	230	330	300	270	240
	4R144	200	300	270	250	220
	2R144	320	410	390	350	320
03	3R144	310	400	360	330	290
	4R144	280	370	340	300	270
	2R144	390	450	410	380	340
04	3R144	370	550	510	470	430
	4R144	340	510	480	440	400
	2R144	610	760	700	650	590
06	3R144	610	890	830	770	710
	4R144	560	820	760	710	660
	2R144	800	1020	960	890	820
80	3R144	730	1000	930	870	800
	4R144	680	940	870	810	750
	2R144	980	1260	1180	1090	1010
10	3R144	1000	1400	1310	1210	1120
	4R144	930	1300	1220	1130	1040
	2R144	1110	1430	1330	1240	1140
12	3R144	1080	1520	1420	1330	1220
	4R144	1000	1430	1340	1240	1150

Note: This is data is based on horizontal concealed model only, with duct inlet, duct outlet and no filter, dry coil, all voltages except 208 V.



Piping Packages

Factory-Installed Piping Packages

UniTrane® fan-coils have standard piping packages available as a factory built and installed option, for the main coil. Piping package options are also available for the hot water reheat coil on two-pipe units equipped with either a fan speed switch or Tracer® ZN.520 controller. Factory built assures all piping packages are fully tested under water for leaks and are built within strict tolerances. Factory-installed means that chilled and hot water pipes are the only field connections required. The installer doesn't have to sweat connect piping packages onto coil connections in a tight end pocket. Field connections are brought to a point near the exterior of the unit for easy access. All piping and components are located to allow condensate to drain into the auxiliary drain pan. Insulation of the factory piping package is not required. However, all field connections should be insulated to prevent condensation from missing the auxiliary drain pan.

Piping Package Components

UniTrane piping packages consist of a variety of components for each applica-

tion. The following section provides a detailed description of each of the piping components. Following this section are additional illustrations and specifications.

Piping System/Placement

Factory piping systems are available for either two or four-pipe systems with right or left hand connections. Four-pipe systems have both the heating and cooling connections on the same side of the unit. A simple coil connection (a unit without a piping package) is also available in either a right or left hand configuration for those applications requiring field piping.

Interconnecting Piping

Interconnecting piping refers to the copper piping which is attached to the coil connections and to which all other components (control valves, end valves, etc.) are attached. Piping is ½" nominal OD copper. Two-pipe piping extends near the unit exterior to one inlet and one outlet connection. Four-pipe units have two sets of piping that extend near the unit's exterior—one inlet and one outlet

each for both chilled and hot water. A label identifying connection points clearly marks both chilled and hot water on every unit.

Deluxe or Basic Piping Package

The basic piping package includes only the main components of the piping package: interconnecting piping, control valves, and end valves.

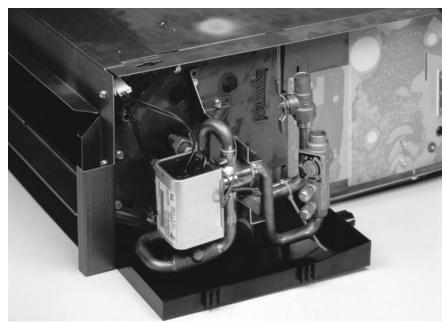
The deluxe piping package also includes a strainer on the entering water pipe and unions at the coil connections along with the basic components. The strainer body is cast brass construction, with a stainless steel mesh strainer that is easily removed for cleaning. The unions are forged brass construction and close with a minimum amount of effort.

End Valves

Each piping package includes a ball valve for the entering water pipe and one of the following end valves on the leaving water pipe: ball valve, manual circuit setter, or an auto circuit setter. These valves serve as the field connection points on all UniTrane piping packages.

Ball Valves

Ball valves, also known as stop or end valves, allow the unit to be cut off for service purposes. These valves have a two-inch handle that rotates 90 degrees to a fully open position. The valve body is cast brass, and the ball is polished brass with a Teflon seat. Ball valves are available as end valves on both the entering and leaving water pipes.



Factory-installed and tested piping package. Two-pipe deluxe package with manual circuit setter is shown on a horizontal concealed unit.



Piping Packages

Manual Circuit Setter

In lieu of a ball valve on the leaving water pipe, a manual circuit setter, also known as a manual flow control valve, acts as both a flow setting device and a stop valve. This valve allows water flow through the fan-coil unit to be set quickly and accurately.

The manual circuit setter includes Schrader ports in the valve body. These ports are used to measure the pressure drop across the valve. This pressure drop can be compared to factory supplied curves that relate the pressure drop to a specific flow rate. This valve also has a memory stop so the correct setting can be found quickly.

Auto Circuit Setter

An auto circuit setter is an automatic flow control device available on the leaving water pipe. The auto circuit setter includes a cartridge within the valve body that is sized to allow a specific flow rate through the coil. This valve sets flow through the coil without any action required by a system piping balancer. The auto circuit setter is available on the leaving water pipe with a ball valve.

The auto circuit setter also includes two P/T's plugs in the valve body to allow

measurement of the pressure drop temperature through the valve.

Control Valves

Piping packages are available with or without control valves. All control valve options are factory mounted and wired to the UniTrane® fan-coil controls.

Two-Way/Two-Position Valves

These valves will either fully open or close in response to a 24VAC signal from the Trane controller. Main control valves are direct-acting valves, while the auxiliary valves are reverse-acting. All control valves are factory mounted in the leaving water pipe downstream of the coil. Some means of relieving pump head pressure should be accounted for when two-way valves are selected. Normally open or normally closed valves are available.

Three-Way/Two-Position Valves

These valves will either allow full water flow through the coil or divert the flow through a bypass line. The valves respond to a 24VAC signal from the Trane controller. Main control valves are direct acting valves, while the auxiliary valves are reverse-acting. All three-way valve packages include a balance fitting

in the bypass line to allow flow balancing in the bypass position. Three-way valves are factory mounted in the leaving water pipe downstream of the coil. Normally open or normally closed valves are available.

Two-Way Modulating Valves

These valves modulate the water flow through the coil in response to a signal from the Trane controller. All modulating valves are three-wire floating point equal percentage valves. The modulating valves are factory mounted in the leaving water pipe downstream of the coil.

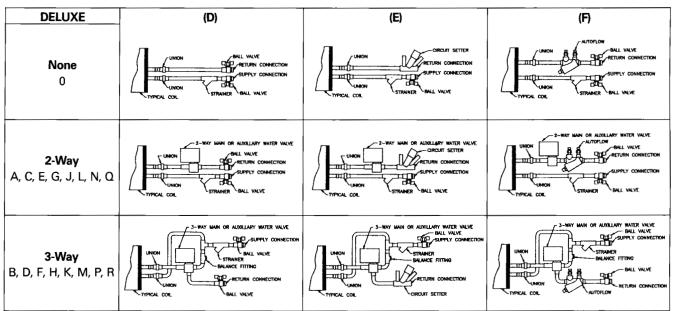
Three-Way Modulating Valves

These valves modulate the water flow through the coil in response to a signal. Three-way valves allow water that is directed through the coil to mix with water that is directed through the bypass line. This mixture exits through the leaving water pipe. All modulating valves are three-wire floating point equal percentage valves. The modulating valves are factory mounted in the leaving water pipe downstream of the coil.



Piping Packages

Digits 27,28		Digit 29	
Main/Aux. Control Valve BASIC	Basic (A)	Circuit Setter (B)	Automatic Circuit Setter (C)
None 0	ANLL VALVE OF PETUPN CONNECTION COD TYPICAL COR. BALL VALVE	CIRCUIT SETTER CIRCUIT SETTER PRETURN COMMECTION SUPPLY COMMECTION CRO BALL VALVE	AUTOFLOW BALL VALVE SUPPLY CONNECTION SUPPLY CONNECTION BALL VALVE
2-Way A, C, E, G, J, L, N, Q	2-WAY MAIN OR AUXILIARY WATER VALVE BALL VALVE CONNECTION CONNECTION CONNECTION CONNECTION CONNECTION	2-WAY MAIN OR AUXILIARY WATER VALVE CIRCUIT SETTER RETURN COMMECTION SUPPLY CONNECTION SUPPLY CONNECTION BUPLY VALVE	2-WAY MAIN OR AURILLARY WATER VALVE AUTOPLON RETURN CONNECTION SUPPLY CONNECTION TYPICAL COAL
3-Way B, D, F, H, K, M, P, R	3-WAY MAIN OR AUDILLARY WATER VALVE MAIL VALVE MAIL VALVE OR BALANCE FITTING BALANCE FITTING RETURN CONNECTION BALL VALVE	3-WAY MAIN OR AUXILIARY WATER VALVE CALL VALVE CALL VALVE CALL VALVE CALL VALVE CALL VALVE CALL VALVE CHICAGO CIRCUIT SETTER CHICAGO CONNECTION	3-WAY MAIN OR AUXILIARY WATER VALVE BALL VALVE BALL VALVE BALANCE FITTING BALANCE FITTING AUTOFLOW RETURN CONNECTION





Selecting the Correct Modulating Valve Size

Modulating valves are available in any of four port sizes. These four port sizes relate to a Cv of 0.7, 1.5, 2.5 or 4.0, which is the coefficient of flow. The coefficient of flow is defined as the volume of water flow through a control valve in the fully open position with a 1 psig (6.895 kPa) differential across the valve. It is calculated using the following formula: $Cv = Q/Square\ root\ \Delta P$ where:

Cv = flow coefficient

Q = flow rate (GPM)

 ΔP = pressure drop across the valve or coil (psig).

For good control, the valve Cv should be approximately equal to the Cv of the water coil.

Modulating Valve Selection Example

Assume a size 06 fan-coil is selected to operate at the following conditions: Vertical Cabinet Fan-Coil

Entering water temperature = 45 F (7 C) Leaving water temperature = 55 F (13 C) EAT conditions = 80/67.

The coil is selected as a four-row coil. Select the best modulating valve size for this unit.

1

Find the △P across the water coil. Refer to the ARI performance table to determine the △P across the water coil (or use TOPSS™ selection program). The water pressure drop is found to be 7.0′ (20.9 kPa) of water at a flow rate of 3.74 gpm. This converts to a pressure drop of 3.03 psig (1.0 feet of water = 0.4328 psig.)

2

Calculate the Cv of the water coil.

 $Cv = GPM/Square root \Delta P$.

Cv = 3.74/Square root 3.03

Cv = 2.15

Therefore, the valve with the Cv of 2.5 should be selected since it has the Cv which is closest to the Cv of the water coil. The following tables illustrate possible valve selections at ARI conditions for horizontal concealed units with a high static motor and vertical cabinet units with a free discharge motor.

Note: Do not use these tables for any applications other than vertical cabinet or horizontal concealed units at ARI conditions.

Table GD-1. Modulating Valve Selections for Horizontal Concealed Units

		Horizontal Concea	aled (High Static Moto	or)	
Unit			Coil	Coil	Valve
Size	Coil	GPM (L/s)	WPD (kPa)	Cv	Cv
	2-Row	1.29 (0.08)	8.8 (26.3)	0.66	0.7
02	3-Row	1.80 (0.11)	23.9 (71.3)	0.56	0.7
	4-Row	1.84 (0.12)	6.1 (18.3)	1.13	1.5
	2-Row	1.58 (0.10)	14.1 (42.2)	0.64	0.7
03	3-Row	1.86 (0.12)	5.4 (16.1)	1.22	1.5
	4-Row	2.26 (0.14)	9.7 (28.9)	1.10	1.5
	2-Row	1.90 (0.12)	4.6 (13.7)	1.35	1.5
04	3-Row	2.94 (0.19)	13.9 (41.5)	1.20	1.5
	4-Row	3.35 (0.21)	22.3 (66.7)	1.08	0.7
	2-Row	3.32 (0.21)	15.3 (45.6)	1.29	1.5
06	3-Row	4.24 (0.27)	7.5 (22.3)	2.35	2.5
	4-Row	4.99 (0.31)	11.9 (35.6)	2.20	2.5
	2-Row	3.90 (0.25)	5.7 (16.9)	2.48	2.5
80	3-Row	5.13 (0.32)	11.8 (35.2)	2.27	2.5
	4-Row	5.68 (0.36)	16.9 (50.6)	2.10	2.5
	2-Row	5.23 (0.33)	10.8 (32.2)	2.42	2.5
10	3-Row	7.14 (0.45)	24.2 (72.3)	2.21	2.5
	4-Row	7.63 (0.48)	32.8 (98.1)	2.03	2.5
	2-Row	6.35 (0.40)	16.6 (49.5)	2.37	2.5
12	3-Row	7.98 (0.50)	18.5 (55.3)	2.82	2.5
	4-Row	9.47 (0.60)	25.2 (75.4)	2.87	2.5

Table GD-2. Modulating Valve Selections for Vertical Cabinet Units

		Vertical Cabinet (Free Discharge Moto	r)	
Unit			Coil	Coil	Valve
Size	Coil	GPM (L/s)	WPD (kPa)	Cv	Cv
	2-Row	1.04 (.07)	6.1 (18.2)	0.64	0.7
02	3-Row	1.40 (.09)	15.4 (46.0)	0.54	0.7
	4-Row	1.40 (.09)	3.7 (11.1)	1.11	1.5
	2-Row	1.32 (.08)	10.3 (30.7)	0.63	0.7
03	3-Row	1.57 (.10)	4.0 (11.8)	1.19	1.5
	4-Row	1.88 (.12)	7.0 (20.8)	1.08	0.7
	2-Row	1.68 (.11)	3.7 (11.0)	1.33	1.5
04	3-Row	2.25 (.14)	8.6 (25.8)	1.17	1.5
	4-Row	2.54 (.16)	13.6 (40.7)	1.05	0.7
	2-Row	2.86 (.18)	11.7 (34.9)	1.27	1.5
06	3-Row	3.19 (.20)	4.4 (13.1)	2.31	2.5
	4-Row	3.74 (.24)	7.0 (20.9)	2.15	2.5
	2-Row	3.14 (.20)	3.8 (11.3)	2.45	2.5
08	3-Row	4.01 (.25)	7.5 (22.3)	2.23	2.5
	4-Row	4.44 (.28)	10.8 (32.2)	2.05	2.5
	2-Row	4.39 (.28)	7.8 (23.2)	2.39	2.5
10	3-Row	5.60 (.35)	15.4 (46.1)	2.17	2.5
	4-Row	5.88 (.37)	20.4 (61.0)	1.98	1.5
	2-Row	5.28 (.33)	11.8 (35.1)	2.34	2.5
12	3-Row	6.14 (.39)	11.2 (33.6)	2.79	2.5
	4-Row	7.23 (.46)	15.4 (46.0)	2.80	2.5



UniTrane® fan-coil performance data is submitted to ARI with units grouped based on performance. Unit performance is impacted by the unit model and the airflow inlet and outlet configuration. Below is a table which summarizes the performance groups.

Table PD-1. Fan-Coil Performance Groupings

Group	Unit	Inlet	Outlet			
Description	Model	Style	Style			
	Horizontal Concealed (C)	Back Duct Collar	Front Duct Collar			
		Bottom Toe Space	Front Duct Collar			
Group 1		Open Return	Front Duct Collar			
	Horizontal Cabinet (D)	Back Duct Collar	Front Quad Grille			
		Back Duct Collar	Front Duct Collar			
	Horizontal Recessed (E)	Back Duct Collar	Front Duct Collar			
	Vertical Cabinet (B)	Front Toe Space	Top Quad Grille			
		Front Toe Space	Top Bar Grille			
		Front Bar Grille	Top Quad Grille			
Group 2		Front Bar Grille	Top Bar Grille			
	Vertical Concealed (A)	Front Toe Space	Top Duct Collar			
		Back Duct Collar	Front Bar Grille			
	Horizontal Cabinet (D)	Bottom Stamped Louver	Front Quad Grille			
		Bottom Stamped Louver	Front Bar Grille			
		Bottom Stamped Louver	Front Duct Collar			
		Back Stamped Louver	Front Quad Grille			
		Back Stamped Louver	Front Bar Grille			
		Back Stamped Louver	Front Duct Collar			
	Horizontal Recessed (E)	Bottom Stamped Louver	Front Duct Collar			
	Vertical Recessed (H)	Front Stamped Louver	Front Stamped Louver			
		Front Stamped Louver	Top Duct Collar			
	Vertical Slope Top (J)	Front Toe Space	Top Quad Grille			
Group 3		Front Toe Space	Top Bar Grille			
		Front Bar Grille	Top Quad Grille			
		Front Bar Grille	Top Bar Grille			
	Low Vertical Cabinet (L)	Front Bar Grille	Top Quad Grille			
Group 4		Front Bar Grille	Top Bar Grille			
	Low Vertical Concealed (K)	Front Toe Space	Top Duct Collar			

 $Note: \\ For performance conditions other than ARI, please use TOPSS^{TM} (Trane Official Product Selection System) for fan-coils. \\$



Two-Pipe Coils

ARI cooling performance is based on 80/67 F (27/19 C) entering air temperature, 45 F (7 C) entering chilled water temperature with a 10 F (5.5 C) DT.

Heating performance is based on 70 F (21 C) entering air temperature, 180 F (82 C) entering hot water temperature with a 30 F (17 C) DT.

All performance measured on high speed tap, 115 V, zero ESP, with a throwaway filter. See page 18 for performance groupings.

Table PD-2. Free Discharge Motor, Two-Pipe, Group 1

				Cool	ing			Heating					
		CFM	TMBH	SMBH	GPM	WPD	TMBH		GPM	WPD	115V	230V	277V
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt	Watt	Watt
2	2CH	240 (113)	5.4 (1.6)	4.2 (1.2)	1.11 (.07)	6.8 (20.4)	15.9 (4.7)	0.14	1.06 (.07)	4.8 (14.4)	60	95	65
	3CH	230 (108)	7.3 (2.1)	5.1 (1.5)	1.50 (.09)	17.4 (51.9)	19.6 (5.7)	0.18	1.31 (.08)	10.5 (31.4)	60	95	65
	4CH	210 (99)	7.3 (2.1)	5.1 (1.5)	1.49 (.09)	4.2 (12.6)	20.1 (6.0)	0.18	1.34 (.08)	2.8 (8.4)	60	95	65
3	2CH	318 (150)	6.7 (2.0)	5.1 (1.5)	1.39 (.09)	11.3 (33.9)	21.0 (6.2)	0.19	1.40 (.09)	8.8 (26.3)	70	80	83
	3CH	314 (148)	8.1 (2.4)	6.0 (1.8)	1.67 (.11)	4.4 (13.2)	25.6 (7.5)	0.23	1.70 (.11)	3.8 (11.3)	85	89	101
	4CH	284 (134)	9.7 (2.8)	6.7 (2.0)	1.99 (.13)	7.7 (23.0)	27.1 (7.9)	0.25	1.81 (.11)	5.3 (15.7)	85	89	101
4	2CH	388 (183)	8.6 (2.5)	6.8 (2.0)	1.78 (.11)	4.1 (12.2)	25.6 (7.5)	0.23	1.71 (.11)	3.2 (9.5)	95	96	104
	3CH	374 (177)	11.5 (3.4)	8.1 (2.4)	2.37 (.15)	9.5 (28.3)	31.8 (9.3)	0.29	2.12 (.13)	6.4 (19.0)	100	107	106
	4CH	350 (165)	13.0 (3.8)	8.7 (2.5)	2.66 (.17)	14.8 (44.4)	34.2 (10.0)	0.31	2.28 (.14)	9.1 (27.3)	100	107	106
6	2CH	611 (289)	14.7 (4.3)	11.1 (3.3)	3.02 (.19)	12.9 (38.6)	40.6 (11.9)	0.37	2.70 (.17)	8.9 (26.5)	110	154	165
	3CH	608 (287)	16.6 (4.9)	12.4 (3.6)	3.40 (.21)	4.9 (14.8)	49.7 (14.6)	0.45	3.31 (.21)	4.2 (12.6)	125	130	124
	4CH	565 (267)	19.4 (5.7)	13.3 (3.9)	3.96 (.25)	7.8 (23.2)	53.8 (15.8)	0.49	3.59 (.23)	5.7 (17.0)	125	130	124
-8	2CH	790 (373)	16.2 (4.7)	13.1 (3.9)	3.32 (.21)	4.2 (12.5)	50.9 (14.9)	0.46	3.39 (.21)	4.0 (11.9)	135	150	159
	3CH	731 (345)	20.6 (6.1)	14.7 (4.3)	4.21 (.27)	8.2 (24.4)	61.6 (18.1)	0.56	4.11 (.26)	6.9 (20.7)	120	123	133
	4CH	688 (325)	22.8 (6.7)	15.5 (4.5)	4.65 (.29)	11.7 (35.0)	66.8 (19.6)	0.61	4.45 (.28)	9.4 (28.1)	120	123	133
10	2CH	980 (463)	22.5 (6.6)	17.5 (5.1)	4.64 (.29)	8.6 (25.8)	64.8 (19.0)	0.59	4.32 (.27)	6.8 (20.4)	205	250	269
	3CH	992 (468)	28.7 (8.4)	20.2 (5.9)	5.89 (.37)	17.0 (50.7)	83.3 (24.4)	0.76	5.55 (.35)	13.4 (40.2)	225	237	230
	4CH	930 (439)	29.9 (8.8)	20.1 (5.9)	6.14 (.39)	22.1 (66.0)	90.1 (26.4)	0.82	6.00 (.38)	18.3 (54.8)	225	237	230
12	2CH	1110 (524)	27.0 (7.9)	20.2 (5.9)	5.55 (.35)	12.9 (38.6)	75.0 (22.0)	0.68	4.99 (.32)	9.6 (28.6)	230	246	263
	3CH	1082 (511)	31.6 (9.3)	22.5 (6.6)	6.46 (.41)	12.4 (37.0)	91.5 (26.8)	0.83	6.10 (.38)	10.5 (31.4)	220	230	239
	4CH	1010 (477)	37.0 (10.8)	24.3 (7.1)	7.55 (.48)	16.7 (49.8)	99.3 (29.1)	0.90	6.62 (.42)	11.8 (35.2)	220	230	239

Table PD-3. Free Discharge Motor, Two-Pipe, Group 2

			Co	ooling				Heating	3				
		CFM	TIMBH	SMBH	GPM	WPD	TMBH		GPM	WPD	115V	230V	277V
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt	Watt	Watt
2	2CH	211 (100)	5.0 (1.5)	3.8 (1.1)	1.04 (.07)	6.1 (18.2)	14.5 (4.3)	0.13	0.97 (.06)	4.1 (12.3)	60	95	65
	3CH	201 (95)	6.8 (2.0)	4.7 (1.4)	1.40 (.09)	15.4 (46.0)	17.7 (5.2)	0.16	1.18 (.07)	8.8 (26.2)	60	95	65
	4CH	188 (89)	6.8 (2.0)	4.7 (1.4)	1.40 (.09)	3.7 (11.1)	18.3 (5.4)	0.17	1.22 (.08)	2.4 (7.1)	60	95	65
3	2CH	280 (132)	6.4 (1.9)	4.8 (1.4)	1.32 (.08)	10.3 (30.7)	19.2 (5.6)	0.17	1.28 (.08)	7.5 (22.4)	70	80	83
	3CH	277 (131)	7.6 (2.2)	5.6 (1.7)	1.57 (.10)	4.0 (11.8)	23.3 (6.8)	0.21	1.55 (.10)	3.2 (9.5)	85	89	101
	4CH	256 (121)	9.1 (2.7)	6.3 (1.8)	1.88 (.12)	7.0 (20.8)	24.8 (7.3)	0.23	1.65 (.10)	4.5 (13.4)	85	89	101
4	2CH	349 (165)	8.1 (2.4)	6.4 (1.9)	1.68 (.11)	3.7 (11.0)	23.8 (7.0)	0.22	1.58 (.10)	2.8 (8.3)	95	96	104
	3CH	338 (159)	10.9 (3.2)	7.7 (2.3)	2.25 (.14)	8.6 (25.8)	29.4 (8.6)	0.27	1.96 (.12)	5.5 (16.5)	100	107	106
	4CH	320 (151)	12.4 (3.6)	8.2 (2.4)	2.54 (.16)	13.6 (40.7)	31.7 (9.3)	0.29	2.11 (.13)	7.9 (23.7)	100	107	106
6	2CH	544 (257)	13.9 (4.1)	10.4 (3.1)	2.86 (.18)	11.7 (34.9)	37.4 (11.0)	0.34	2.49 (.16)	7.6 (22.8)	110	154	165
	3CH	541 (255)	15.5 (4.6)	11.6 (3.4)	3.19 (.20)	4.4 (13.1)	45.4 (13.3)	0.41	3.03 (.19)	3.6 (10.6)	125	130	124
	4CH	510 (241)	18.3 (5.4)	12.5 (3.7)	3.74 (.24)	7.0 (20.9)	49.4 (14.5)	0.45	3.29 (.21)	4.8 (14.5)	125	130	124
8	2CH	706 (331)	15.3 (4.5)	12.3 (3.6)	3.14 (.20)	3.8 (11.3)	47.0 (13.8)	0.43	3.13 (.20)	3.4 (10.2)	135	150	159
	3CH	659 (311)	19.7 (5.8)	14.0 (4.1)	4.01 (.25)	7.5 (22.3)	56.8 (16.8)	0.52	3.79 (.24)	5.9 (17.8)	120	123	133
	4CH	627 (296)	21.8 (6.4)	14.7 (4.3)	4.44 (.28)	10.8 (32.2)	61.8 (18.1)	0.56	4.12 (.26)	8.1 (24.3)	120	123	133
10	2CH	879 (415)	21.2 (6.2)	16.3 (4.8)	4.39 (.28)	7.8 (23.2)	60.0 (17.6)	0.55	4.00 (.25)	5.9 (17.7)	205	250	269
	3CH	886 (418)	27.2 (8.0)	19.0 (5.6)	5.60 (.35)	15.4 (46.1)	76.4 (22.4)	0.69	5.09 (.32)	11.4 (34.1)	225	237	230
	4CH	840 (397)	28.6 (8.4)	19.1 (5.6)	5.88 (.37)	20.4 (61.0)	82.8 (24.3)	0.75	5.52 (.35)	15.7 (46.8)	225	237	230
12	2CH	996 (470)	25.6 (7.5)	19.0 (5.6)	5.28 (.33)	11.8 (35.1)	69.4 (20.3)	0.63	4.62 (.29)	8.3 (24.7)	230	246	263
	3CH	976 (461)	30.0 (8.8)	21.3 (6.2)	6.14 (.39)	11.2 (33.6)	84.3 (24.8)	0.77	5.62 (.35)	9.0 (26.8)	220	230	239
	4CH	921 (435)	35.4 (10.4)	23.2 (6.8)	7.23 (.46)	15.4 (46.0)	91.8 (26.9)	0.83	6.12 (.39)	10.2 (30.5)	220	230	239

- 1. CFM = Cubic feet per minute
- 2. TMBH = Total capacity (MBH) 3. GPM = Gallons per minute
- 4. WPD = Water pressure drop (feet of water)
- Wild = Water pressure drop feet of water)
 CyITD = MBH (kW)/(Entering water temperature Entering air temperature) when ΔT and GPM (L/s) remain constant. To determine heating capacities at a different entering water temperature or entering air temp, compute the new ITD and multiply it by the Q/ITD shown.
 Medium and low speed capacities are approximately 80 percent and 60 percent respectively of the high speed capacity.



Two-Pipe Coils

ARI cooling performance is based on 80/67 F (27/19 C) entering air temperature, 45 F (7 C) entering chilled water temperature with a 10 F (5.5 C) DT.

Heating performance is based on 70 F (21 C) entering air temperature, 180 F (82 C) entering hot water temperature with a 30 F (17 C) DT.

All performance measured on high speed tap, 115 V, zero ESP, with a throwaway filter. See page 18 for performance groupings.

Table PD-4. Free Discharge Motor, Two-Pipe, Group 3

				Co	oling			Hea	ting				
		CFM	TIMBH	SMBH	GPM	WPD	TMBH		GPM	WPD	115V	230V	277V
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt	Watt	Watt
2	2CH	198 (93)	4.8 (1.4)	3.7 (1.1)	1.00 (0.06)	5.7 (17.1)	13.8 (4.1)	.13	0.92 (0.06)	3.8 (11.3)	60	95	65
	3CH	188 (90)	6.5 (1.9)	4.5 (1.3)	1.34 (0.08)	14.4 (43.1)	16.7 (4.9)	.15	1.11 (0.07)	8.0 (23.8)	60	95	65
	4CH	177 (84)	6.5 (1.9)	4.5 (1.3)	1.34 (0.08)	3.5 (10.4)	17.3 (5.1)	.16	1.16 (0.07)	2.2 (6.4)	60	95	65
3	2CH	262 (124)	6.1 (1.8)	4.6 (1.3)	1.28 (0.08)	9.7 (29.1)	18.3 (5.4)	.17	1.22 (0.08)	6.9 (20.6)	70	80	83
	3CH	260 (123)	7.3 (2.1)	5.4 (1.6)	1.51 (0.10)	3.7 (11.1)	22.1 (6.5)	.20	1.47 (0.09)	2.9 (8.7)	85	89	101
	4CH	242 (114)	8.8 (2.6)	6.0 (1.8)	1.82 (0.11)	6.6 (19.6)	23.7 (6.9)	.22	1.58 (0.10)	4.1 (12.3)	85	89	101
4	2CH	330 (156)	7.8 (2.3)	6.2 (1.8)	1.63 (0.10)	3.5 (10.4)	22.8 (6.7)	.21	1.52 (0.10)	2.6 (7.7)	95	96	104
	3CH	320 (151)	10.6 (3.1)	7.4 (2.2)	2.19 (0.14)	8.2 (24.5)	28.1 (8.2)	.26	1.87 (0.12)	5.1 (15.2)	100	107	106
	4CH	304 (144)	12.0 (3.5)	8.0 (2.3)	2.47 (0.16)	12.9 (38.7)	30.3 (8.9)	.28	2.02 (0.13)	7.3 (21.9)	100	107	106
6	2CH	512 (242)	13.5 (4.0)	10.0 (2.9)	2.77 (0.17)	11.0 (32.9)	35.8 (10.5)	.33	2.38 (0.15)	7.0 (21.0)	110	154	165
	3CH	508 (240)	14.9 (4.4)	11.1 (3.3)	3.07 (0.19)	4.1 (12.3)	43.3 (12.7)	.39	2.88 (0.18)	3.3 (9.7)	125	130	124
	4CH	483 (228)	17.7 (5.2)	12.1 (3.5)	3.62 (0.23)	6.6 (19.7)	47.2 (13.8)	.43	3.14 (0.20)	4.4 (13.3)	125	130	124
8	2CH	665 (314)	14.7 (4.3)	11.9 (3.5)	3.04 (0.19)	3.6 (10.6)	45.0 (13.2)	.41	3.00 (0.19)	3.2 (9.4)	135	150	159
	3CH	623 (294)	19.1 (5.6)	13.5 (4.0)	3.90 (0.25)	7.1 (21.2)	54.3 (15.9)	.49	3.62 (0.23)	5.5 (16.3)	120	123	133
	4CH	596 (282)	21.2 (6.2)	14.3 (4.2)	4.32 (0.27)	10.3 (30.7)	59.2 (17.3)	.54	3.94 (0.25)	7.5 (22.4)	120	123	133
10	2CH	829 (391)	20.5 (6.0)	15.7 (4.6)	4.25 (0.27)	7.3 (21.8)	57.5 (16.9)	.52	3.83 (0.24)	5.5 (16.3)	205	250	269
	3CH	835 (394)	26.4 (7.7)	18.4 (5.4)	5.43 (0.34)	14.6 (43.7)	72.9 (21.3)	.66	4.86 (0.31)	10.5 (31.2)	225	237	230
	4CH	796 (376)	27.9 (8.2)	18.6 (5.4)	5.73 (0.36)	19.5 (58.3)	79.0 (23.1)	.72	5.26 (0.33)	14.4 (42.9)	225	237	230
12	2CH	940 (444)	24.9 (7.3)	18.4 (5.4)	5.13 (0.32)	11.1 (33.3)	66.5 (19.5)	.60	4.43 (0.28)	7.6 (22.8)	230	246	263
	3CH	923 (436)	29.1 (8.5)	20.6 (6.0)	5.96 (0.38)	10.6 (31.7)	80.6 (23.6)	.73	5.37 (0.34)	8.2 (24.6)	220	230	239
	4CH	876 (413)	34.5 (10.1)	22.5 (6.6)	7.04 (0.44)	14.7 (44.0)	87.9 (25.8)	.80	5.86 (0.37)	9.4 (28.2)	220	230	239

Table PD-5. Free Discharge Motor, Two-Pipe, Group 4

				Cooling			Heating				
		CFM	TMBH	SMBH	GPM	WPD	TMBH		GPM	WPD	115V
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt
3	2CH	300 (142)	6.8 (2.0)	5.4 (1.6)	1.36 (0.09)	2.5 (7.5)	21.2 (6.2)	.19	1.41 (0.09)	2.3 (6.7)	86
	3CH	270 (128)	7.8 (2.3)	5.5 (1.6)	1.56 (0.10)	4.5 (13.4)	24.4 (7.1)	.22	1.62 (0.10)	3.9 (11.7)	86
4	2CH	380 (179)	10.7 (3.1)	7.7 (2.3)	2.14 (0.13)	6.9 (20.7)	28.3 (8.3)	.26	1.89 (0.12)	4.6 (13.7)	98
	3CH	350 (165)	10.0 (3.0)	7.4 (2.2)	2.00 (0.13)	1.9 (5.5)	31.5 (9.2)	.29	2.10 (0.13)	1.8 (5.4)	98
6	2CH	620 (293)	13.6 (4.0)	11.1 (3.3)	2.71 (0.17)	2.9 (8.6)	42.8 (12.5)	.39	2.85 (0.18)	2.9 (8.6)	105
	3CH	570 (269)	16.4 (4.8)	11.7 (3.4)	3.28 (0.21)	5.2 (15.4)	50.5 (14.8)	.46	3.36 (0.21)	4.8 (14.2)	105

Note:

- 1. CFM = Cubic feet per minute
- 2. TMBH = Total capacity (MBH) 3. GPM = Gallons per minute

- 3. Given a Galous Per Initiate
 4. WPD = Water pressure drop (feet of water)
 5. Q/TD = MBH (kVI)/(Entering water temperature Entering air temperature) when ΔT and GPM (L/s) remain constant. To determine heating capacities at a different entering water temperature or entering air temp, compute the new ITD and multiply it by the Q/TD shown.

6. Medium and low speed capacities are approximately 80 percent and 60 percent respectively of the high speed capacity.



Two-Pipe Coils

ARI cooling performance is based on 80/67 F (27/19 C) entering air temperature, 45 F (7 C) entering chilled water temperature with a 10 F (5.5 C) DT.

Heating performance is based on 70 F (21 C) entering air temperature, 180 F (82 C) entering hot water temperature with a 30 F (17 C) DT.

All performance measured on high speed tap, 115 V, 0.2" (0.05 kPA) ESP, with a throwaway filter. See page 18 for performance groupings.

Table PD-6. High Static Motor, Two-Pipe, Group 1

							10.2						
				Co	ooling			Hea	nting				
		CFM	TIMBH	SMBH	GPM	WPD	TMBH		GPM	WPD	115V	230V	277V
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt	Watt	Watt
2	2CH	287 (135)	5.9 (1.7)	4.7(1.4)	1.29 (0.08)	8.8 (26.3)	17.9 (5.3)	.16	1.19 (0.08)	6.0 (17.8)	145	145	145
	3CH	282 (133)	8.5 (2.5)	6.1 (1.8)	1.80 (0.11)	23.9 (71.3)	22.9 (6.7)	.21	1.52 (0.10)	13.8 (41.2)	145	145	145
	4CH	260 (123)	8.7 (2.6)	6.2 (1.8)	1.84 (0.12)	6.1 (18.3)	23.9 (7.0)	.22	1.59 (0.10)	3.8 (11.5)	145	145	145
3	2CH	365 (172)	7.4 (2.2)	5.7 (1.7)	1.58 (0.10)	14.1 (42.2)	23.0 (6.7)	.21	1.53 (0.10)	10.3 (30.8)	140	140	140
	3CH	343 (162)	8.8 (2.6)	6.7 (2.0)	1.86 (0.12)	5.4 (16.1)	27.3 (8.0)	.25	1.82 (0.11)	4.3 (12.8)	145	140	135
	4CH	318 (150)	10.8 (3.2)	7.6 (2.2)	2.26 (0.14)	9.7 (28.9)	29.7 (8.7)	.27	1.98 (0.12)	6.2 (18.6)	145	140	135
4	2CH	396 (187)	8.9 (2.6)	7.1 (2.1)	1.90 (0.12)	4.6 (13.7)	26.0 (7.6)	.24	1.73 (0.11)	3.3 (9.8)	170	180	170
	3CH	484 (228)	14.0 (4.1)	10.2 (3.0)	2.94 (0.19)	13.9 (41.5)	38.6 (11.3)	.35	2.57 (0.16)	9.1 (27.0)	210	210	210
	4CH	453 (214)	16.0 (4.7)	11.0 (3.2)	3.35 (0.21)	22.3 (66.7)	42.2 (12.4)	.38	2.81 (0.18)	13.4 (39.9)	210	210	210
6	2CH	668 (315)	15.8 (4.6)	12.1 (3.5)	3.32 (0.21)	15.3 (45.6)	43.1 (12.6)	.39	2.87 (0.18)	9.9 (29.5)	245	240	240
	3CH	780 (368)	20.1 (5.9)	15.5 (4.5)	4.24 (0.27)	7.5 (22.3)	59.5 (17.4)	.54	3.96 (0.25)	5.9 (17.7)	320	320	320
	4CH	725 (342)	23.9 (7.0)	16.8 (4.9)	4.99 (0.31)	11.9 (35.6)	65.6 (19.2)	.60	4.37 (0.28)	8.2 (24.6)	320	320	320
8	2CH	907 (428)	18.4 (5.4)	15.2 (4.5)	3.90 (0.25)	5.7 (16.9)	55.7 (16.3)	.51	3.71 (0.23)	4.7 (14.2)	320	320	320
	3CH	886 (418)	24.6 (7.2)	17.9 (5.3)	5.13 (0.32)	11.8 (35.2)	71.2 (20.9)	.65	4.74 (0.30)	9.1 (27.1)	320	320	320
	4CH	835 (394)	27.3 (8.0)	18.9 (5.5)	5.68 (0.36)	16.9 (50.6)	78.3 (22.9)	.71	5.22 (0.33)	12.7 (37.8)	320	320	320
10	2CH	1117 (527)	24.7 (7.3)	19.5 (5.7)	5.23 (0.33)	10.8 (32.2)	70.8 (20.7)	.65	4.71 (0.30)	8.1 (24.1)	415	420	410
	3CH	1230 (580)	33.9 (9.9)	24.5 (7.2)	7.14 (0.45)	24.2 (72.3)	97.6 (28.6)	.89	6.50 (0.41)	18.1 (54.0)	530	530	530
	4CH	1152 (544)	36.2(10.6)	24.8 (7.3)	7.63 (0.48)	32.8 (98.1)	107.1 (31.4)	.97	7.13 (0.45)	25.3 (75.6)	530	530	530
12	2CH	1270 (600)	30.1 (8.8)	23.0 (6.8)	6.35 (0.40)	16.6 (49.5)	82.2 (24.1)	.75	5.48 (0.35)	11.4 (34.0)	490	500	490
	3CH	1350 (637)	38.1 (11.2)	27.9 (8.2)	7.98 (0.50)	18.5 (55.3)	108.0 (31.6)	.98	7.19 (0.45)	14.5 (43.2)	530	530	530
	4CH	1274 (601)	45.6 (13.4)	30.6 (9.0)	9.47 (0.60)	25.2 (75.4)	120.0 (35.2)	1.09	8.00 (0.50)	16.7 (50.0)	530	530	530

Table PD-7 High Static Motor Two-Pine Group 2

				Co	ooling			Hea	ting				
		CFM	TIMBH	SMBH	GPM	WPD	TMBH		GPM	WPD	115V	230V	277V
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt	Watt	Watt
2	2CH	256 (121)	5.6 (1.6)	4.4 (1.3)	1.22 (0.08)	8.0 (23.9)	16.6 (4.9)	.15	1.11 (0.07)	5.2 (15.5)	145	145	145
	3CH	250 (118)	8.0 (2.3)	5.7 (1.7)	1.69 (0.11)	21.5 (64.1)	20.9 (6.1)	.19	1.39 (0.09)	11.8 (35.3)	145	145	145
	4CH	234 (111)	8.2 (2.4)	5.8 (1.7)	1.74 (0.11)	5.5 (16.4)	22.0 (6.5)	.20	1.47 (0.09)	3.3 (9.9)	145	145	145
3	2CH	330 (156)	7.1 (2.1)	5.4 (1.6)	1.51 (0.10)	13.1 (39.0)	21.5 (6.3)	.20	1.43 (0.09)	9.2 (27.4)	140	140	140
	3CH	309 (146)	8.3 (2.4)	6.3 (1.9)	1.76 (0.11)	4.9 (14.6)	25.3 (7.4)	.23	1.68 (0.11)	3.7 (11.1)	145	140	135
	4CH	290 (137)	10.3 (3.0)	7.1 (2.1)	2.15 (0.14)	8.8 (26.4)	27.6 (8.1)	.25	1.84 (0.12)	5.4 (16.3)	145	140	135
4	2CH	367 (173)	8.5 (2.5)	6.8 (2.0)	1.82 (0.11)	4.3 (12.7)	24.6 (7.2)	.22	1.64 (0.10)	3.0 (8.9)	170	180	170
	3CH	440 (208)	13.3 (3.9)	9.6 (2.8)	2.80 (0.18)	12.8 (38.1)	36.0 (10.5)	.33	2.40 (0.15)	8.0 (23.8)	210	210	210
	4CH	416 (196)	15.3 (4.5)	10.4 (3.1)	3.20 (0.20)	20.6 (61.6)	39.5 (11.6)	.36	2.63 (0.17)	11.8 (35.3)	210	210	210
6	2CH	610 (288)	15.0 (4.4)	11.4 (3.4)	3.17 (0.20)	14.1 (42.1)	40.5 (11.9)	.37	2.70 (0.17)	8.8 (26.4)	245	240	240
	3CH	704 (332)	19.0 (5.6)	14.5 (4.2)	4.02 (0.25)	6.8 (20.2)	55.3 (16.2)	.50	3.68 (0.23)	5.2 (15.4)	320	320	320
	4CH	662 (312)	22.7 (6.6)	15.9 (4.7)	4.75 (0.30)	10.9 (32.5)	61.1 (17.9)	.56	4.07 (0.26)	7.2 (21.5)	320	320	320
8	2CH	834 (394)	17.6 (5.2)	14.5 (4.2)	3.74 (0.24)	5.3 (15.7)	52.7 (15.5)	.48	3.51 (0.22)	4.3 (12.7)	320	320	320
	3CH	815 (385)	23.6 (6.9)	17.1 (5.0)	4.94 (0.31)	10.9 (32.7)	66.9 (19.6)	.61	4.46 (0.28)	8.1 (24.1)	320	320	320
	4CH	775 (366)	26.2 (7.7)	18.1 (5.3)	5.47 (0.34)	15.8 (47.1)	73.7 (21.6)	.67	4.91 (0.31)	11.3 (33.8)	320	320	320
10	2CH	1029 (486)	23.7 (6.9)	18.5 (5.4)	5.02 (0.32)	10.0 (29.8)	67.0 (19.6)	.61	4.46 (0.28)	7.3 (21.8)	415	420	410
	3CH	1117 (527)	32.3 (9.5)	23.2 (6.8)	6.83 (0.43)	22.3 (66.6)	91.0 (26.7)	.83	6.06 (0.38)	15.9 (47.4)	530	530	530
	4CH	1057 (499)	34.9 (10.2)	23.7 (7.0)	7.34 (0.46)	30.6 (91.4)	100.0 (29.3)	.91	6.66 (0.42)	22.3 (66.6)	530	530	530
12	2CH	1175 (554)	28.9 (8.5)	22.0 (6.4)	6.12 (0.39)	15.5 (46.2)	78.0 (22.8)	.71	5.19 (0.33)	10.3 (30.8)	490	500	490
	3CH	1242 (586)	36.5 (10.7)	26.5 (7.8)	7.66 (0.48)	17.1 (51.2)	101.5 (29.8)	.92	6.77 (0.43)	12.8 (38.4)	530	530	530
	4CH	1181 (557)	43.8 (12.8)	29.3 (8.6)	9.12 (0.58)	23.5 (70.3)	113.0 (33.1)	1.03	7.53 (0.47)	14.9 (44.6)	530	530	530

Note:

- 1. CFM = Cubic feet per minute 2. TMBH = Total capacity (MBH)
- 3. GPM = Gallons per minute
- 4. WPD = Water pressure drop (feet of water)
 5. Q/ITD = MBH (kW)/(Entering water temperature Entering air temperature) when ΔT and GPM (L/s) remain constant. To determine heating capacities at a different entering water temperature or entering air temp, compute the new ITD and multiply it by the Q/ITD shown.
- Medium and low speed capacities are approximately 80 percent and 60 percent respectively of the high speed capacity.
 High static motors need the appropriate length of duct to prevent poor acoustical applications.



Four-Pipe Coils

ARI cooling performance is based on 80/67 F (27/19 C) entering air temperature, 45 F (7 C) entering chilled water temperature with a 10 F (5.5 C) DT.

Heating performance is based on 70 F (21 C) entering air temperature, 180 F (82 C) entering hot water temperature with a 30 F (17 C) DT.

All performance measured on high speed tap, 115 V, zero ESP, with a throwaway filter. See page 18 for performance groupings.

Table PD-8. Free Discharge Motor, Four-Pipe, Group 1

				Co	ooling			Hea	ting				
		CFM	TMBH	SMBH	GPM	WPD	TMBH		GPM	WPD	115V	230V	277V
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt	Watt	Watt
2	2C1H	230 (108)	5.2 (1.5)	4.0 (1.2)	1.08 (0.07)	6.5 (19.4)	8.7 (2.5)	.08	0.58 (0.04)	0.8 (2.4)	60	95	65
	2C2H	210 (99)	4.9 (1.5)	3.8 (1.1)	1.03 (0.06)	6.0 (17.8)	14.5 (4.2)	.13	0.96 (0.06)	4.1 (12.2)	60	95	65
	3C1H	210 (99)	6.9 (2.0)	4.8 (1.4)	1.42 (0.09)	15.9 (47.6)	8.2 (2.4)	.07	0.54 (0.03)	0.7 (2.2)	60	95	65
3	2C1H	314 (148)	6.7 (2.0)	5.0 (1.5)	1.39 (0.09)	11.3 (33.8)	11.7 (3.4)	.11	0.78 (0.05)	1.5 (4.6)	85	89	101
	2C2H	284 (134)	6.3 (1.9)	4.7 (1.4)	1.33 (0.08)	10.4 (31.1)	19.4 (5.7)	.18	1.29 (0.08)	7.6 (22.8)	85	89	101
	3C1H	284 (134)	7.6 (2.2)	5.7 (1.7)	1.58 (0.10)	4.0 (12.0)	11.0 (3.2)	.10	0.74 (0.05)	1.4 (4.1)	85	89	101
4	2C1H	374 (177)	8.4 (2.5)	6.6 (2.0)	1.74 (0.11)	3.9 (11.7)	15.0 (4.4)	.14	1.00 (0.06)	2.8 (8.4)	100	107	106
	2C2H	350 (165)	8.0 (2.4)	6.4 (1.9)	1.67 (0.11)	3.7 (11.0)	23.8 (7.0)	.22	1.59 (0.10)	2.8 (8.3)	100	107	106
	3C1H	350 (165)	11.1 (3.3)	7.8 (2.3)	2.28 (0.14)	8.9 (26.5)	14.4 (4.2)	.13	0.96 (0.06)	2.6 (7.8)	100	107	106
6	2C1H	608 (287)	14.7 (4.3)	11.1 (3.2)	3.01 (0.19)	12.8 (38.4)	24.2 (7.1)	.22	1.61 (0.10)	8.4 (25.2)	125	130	124
	2C2H	565 (267)	14.1 (4.1)	10.6 (3.1)	2.91 (0.18)	12.0 (36.0)	38.4 (11.3)	.35	2.56 (0.16)	8.0 (23.9)	125	130	124
	3C1H	565 (267)	15.9 (4.7)	11.8 (3.5)	3.26 (0.21)	4.6 (13.7)	23.1 (6.8)	.21	1.54 (0.10)	7.8 (23.3)	125	130	124
8	2C1H	731 (345)	15.4 (4.5)	12.5 (3.7)	3.16 (0.20)	3.8 (11.4)	30.2 (8.9)	.27	2.01 (0.13)	15.1 (45.1)	120	123	133
	2C2H	688 (325)	14.8 (4.4)	12.0 (3.5)	3.05 (0.19)	3.6 (10.7)	46.2 (13.5)	.42	3.08 (0.19)	3.3 (9.9)	120	123	133
	3C1H	688 (325)	20.0 (5.9)	14.2 (4.2)	4.08 (0.26)	7.7 (23.0)	29.1 (8.5)	.26	1.94 (0.12)	14.1 (42.1)	120	123	133
10	2C1H	992 (468)	22.6 (6.6)	17.5 (5.1)	4.67 (0.29)	8.7 (26.1)	40.5 (11.9)	.37	2.70 (0.17)	30.7 (91.7)	225	237	230
	2C2H	930 (439)	21.8 (6.4)	16.8 (4.9)	4.51 (0.28)	8.2 (24.4)	62.5 (18.3)	.57	4.16 (0.26)	6.4 (19.1)	225	237	230
	3C1H	930 (439)	27.7 (8.1)	19.4 (5.7)	5.70 (0.36)	16.0 (47.7)	38.9 (11.4)	.35	2.59 (0.16)	28.5 (85.3)	225	237	230
12	2C1H	1082 (511)	26.6 (7.8)	19.9 (5.8)	5.47 (0.35)	12.6 (37.6)	45.7 (13.4)	.42	3.04 (0.19)	43.3 (129.5)	220	230	239
	2C2H	1010 (477)	25.6 (7.5)	19.1 (5.6)	5.28 (0.33)	11.8 (35.1)	70.1 (20.5)	.64	4.67 (0.29)	8.4 (25.2)	220	230	239
	3C1H	1010 (477)	30.4 (8.9)	21.6 (6.3)	6.22 (0.39)	11.5 (34.4)	43.7 (12.8)	.40	2.91 (0.18)	40.0 (119.5)	220	230	239

Table PD-9. Free Discharge Motor, Four-Pipe, Group 2

			· .		<u> </u>								
				Co	ooling			Hea	iting				
		CFM	TMBH	SMBH	GPM	WPD	TMBH		GPM	WPD	115V	230V	277V
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt	Watt	Watt
2	2C1H	201 (95)	4.8 (1.4)	3.7 (1.1)	1.01 (0.06)	5.8 (17.2)	8.0 (2.3)	.07	0.53 (0.03)	0.7 (2.1)	60	95	65
	2C2H	188 (89)	4.6 (1.4)	3.5 (1.0)	0.97 (0.06)	5.4 (16.0)	13.3 (3.9)	.12	0.89 (0.06)	3.5 (10.5)	60	95	65
	3C1H	188 (89)	6.5 (1.9)	4.5 (1.3)	1.34 (0.08)	14.3 (42.7)	7.6 (2.2)	.07	0.50 (0.03)	0.6 (1.9)	60	95	65
3	2C1H	277 (131)	6.3 (1.9)	4.7 (1.4)	1.32 (0.08)	10.3 (30.8)	10.9 (3.2)	.10	0.72 (0.05)	1.4 (4.0)	85	89	101
	2C2H	256 (121)	6.0 (1.8)	4.5 (1.3)	1.26 (0.08)	9.6 (28.6)	18.0 (5.3)	.16	1.20 (0.08)	6.7 (20.0)	85	89	101
	3C1H	256 (121)	7.2 (2.1)	5.3 (1.6)	1.49 (0.09)	3.6 (10.8)	10.3 (3.0)	.09	0.69 (0.04)	1.2 (3.7)	85	89	101
4	2C1H	338 (159)	7.9 (2.3)	6.2 (1.8)	1.65 (0.10)	3.6 (10.6)	14.0 (4.1)	.13	0.94 (0.06)	2.5 (7.5)	100	107	106
	2C2H	320 (151)	7.6 (2.2)	6.0 (1.8)	1.59 (0.10)	3.4 (10.0)	22.3 (6.5)	.20	1.48 (0.09)	2.5 (7.4)	100	107	106
	3C1H	320 (151)	10.6 (3.1)	7.4 (2.2)	2.18 (0.14)	8.1 (24.3)	13.5 (4.0)	.12	0.90 (0.06)	2.3 (7.0)	100	107	106
6	2C1H	541 (255)	13.8 (4.1)	10.3 (3.0)	2.85 (0.18)	11.6 (34.7)	22.4 (6.6)	.20	1.50 (0.09)	7.4 (22.1)	125	130	124
	2C2H	510 (241)	13.4 (3.9)	9.9 (2.9)	2.76 (0.17)	11.0 (32.8)	35.7 (10.5)	.32	2.38 (0.15)	7.0 (20.9)	125	130	124
	3C1H	510 (241)	14.9 (4.4)	11.1 (3.3)	3.07 (0.19)	4.1 (12.2)	21.6 (6.3)	.20	1.44 (0.09)	6.9 (20.7)	125	130	124
8	2C1H	659 (311)	14.6 (4.3)	11.7 (3.4)	2.99 (0.19)	3.4 (10.3)	28.3 (8.3)	.26	1.88 (0.12)	13.4 (40.1)	120	123	133
	2C2H	627 (296)	14.1 (4.1)	11.3 (3.3)	2.90 (0.18)	3.3 (9.7)	43.2 (12.7)	.39	2.88 (0.18)	2.9 (8.7)	120	123	133
	3C1H	627 (296)	19.1 (5.6)	13.5 (4.0)	3.90 (0.25)	7.1 (21.2)	27.3 (8.0)	.25	1.82 (0.11)	12.6 (37.7)	120	123	133
10	2C1H	886 (418)	21.3 (6.2)	16.4 (4.8)	4.41 (0.28)	7.8 (23.4)	37.7 (11.0)	.34	2.51 (0.16)	27.0 (80.8)	225	237	230
	2C2H	840 (397)	20.6 (6.0)	15.8 (4.6)	4.27 (0.27)	7.4 (22.1)	58.1 (17.0)	.53	3.87 (0.24)	5.6 (16.6)	225	237	230
	3C1H	840 (397)	26.4 (7.7)	18.4 (5.4)	5.43 (0.34)	14.6 (43.6)	36.4 (10.7)	.33	2.42 (0.15)	25.4 (75.9)	225	237	230
12	2C1H	976 (461)	25.3 (7.4)	18.8 (5.5)	5.21 (0.33)	11.5 (34.3)	42.7 (12.5)	.39	2.84 (0.18)	38.4 (114.7)	220	230	239
	2C2H	921 (435)	24.5 (7.2)	18.0 (5.3)	5.04 (0.32)	10.8 (32.2)	65.4 (19.2)	.59	4.36 (0.28)	7.4 (22.1)	220	230	239
	3C1H	921 (435)	28.9 (8.5)	20.4 (6.0)	5.93 (0.37)	10.5 (31.4)	41.0 (12.0)	.37	2.73 (0.17)	35.8 (106.9)	220	230	239

Note:

- Note:

 1. CFM = Cubic feet per minute

 2. TMBH = Total capacity (MBH)

 3. GPM = Gallons per minute

 4. WPD = Water pressure drop (feet of water)

^{5.} Q/TD = MBH (kW)/(Entering water temperature - Entering air temperature) when ΔT and GPM (L/s) remain constant. To determine heating capacities at a different entering water temperature or entering air temp, compute the new ITD and multiply it by the Q/ITD shown.

6. Medium and low speed capacities are approximately 80 percent and 60 percent respectively of the high speed capacity.



Four-Pipe Coils

ARI cooling performance is based on 80/67 F (27/19 C) entering air temperature, 45 F (7 C) entering chilled water temperature with a 10 F (5.5 C) DT.

Heating performance is based on 70 F (21 C) entering air temperature, 180 F (82 C) entering hot water temperature with a 30 F (17 C) DT.

All performance measured on high speed tap, 115 V, zero ESP, with a throwaway filter. See page 18 for performance groupings.

Table PD-10. Free Discharge Motor, Four-Pipe, Group 3

				Co	ooling			Hea	ting				
		CFM	TIMBH	SMBH	GPM	WPD	TIMBH		GPM	WPD	115V	230V	277V
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt	Watt	Watt
2	2C1H	188 (89)	4.7 (1.4)	3.5 (1.0)	0.97 (0.06)	5.4 (16.2)	7.6 (2.2)	.07	0.51 (0.03)	0.6 (1.9)	60	95	65
	2C2H	177 (84)	4.5 (1.3)	3.4 (1.0)	0.93 (0.06)	5.1 (15.1)	12.7 (3.7)	.12	0.85 (0.05)	3.2 (9.7)	60	95	65
	3C1H	177 (84)	6.3 (1.8)	4.3 (1.3)	1.29 (0.08)	13.4 (40.1)	7.3 (2.1)	.07	0.48 (0.03)	0.6 (1.8)	60	95	65
3	2C1H	260 (123)	6.1 (1.8)	4.5 (1.3)	1.28 (0.08)	9.8 (29.2)	10.4 (3.1)	.09	0.69 (0.04)	1.3 (3.8)	85	89	101
	2C2H	242 (114)	5.9 (1.7)	4.3 (1.3)	1.23 (0.08)	9.1 (27.2)	17.2 (5.1)	.16	1.15 (0.07)	6.2 (18.6)	85	89	101
	3C1H	242 (114)	6.9 (2.0)	5.1 (1.5)	1.45 (0.09)	3.4 (10.2)	9.9 (2.9)	.09	0.66 (0.04)	1.2 (3.4)	85	89	101
4	2C1H	320 (151)	7.7 (2.2)	6.0 (1.8)	1.60 (0.10)	3.4 (10.1)	13.5 (4.0)	.12	0.90 (0.06)	2.3 (7.0)	100	107	106
	2C2H	304 (144)	7.4 (2.2)	5.8 (1.7)	1.55 (0.10)	3.2 (9.5)	21.4 (6.3)	.19	1.43 (0.09)	2.3 (6.9)	100	107	106
	3C1H	304 (144)	10.3 (3.0)	7.2 (2.1)	2.12 (0.13)	7.7 (23.1)	13.1 (3.8)	.12	0.87 (0.05)	2.2 (6.6)	100	107	106
6	2C1H	508 (240)	13.4 (3.9)	9.9 (2.9)	2.76 (0.17)	11.0 (32.8)	21.6 (6.3)	.20	1.44 (0.09)	6.9 (20.6)	125	130	124
	2C2H	483 (228)	13.0 (3.8)	9.6 (2.8)	2.68 (0.17)	10.4 (31.1)	34.3 (10.0)	.31	2.28 (0.14)	6.5 (19.4)	125	130	124
	3C1H	483 (228)	14.4 (4.2)	10.7 (3.1)	2.97 (0.19)	3.8 (11.5)	20.8 (6.1)	.19	1.39 (0.09)	6.5 (19.4)	125	130	124
8	2C1H	623 (294)	14.1 (4.1)	11.3 (3.3)	2.90 (0.18)	3.2 (9.7)	27.2 (8.0)	.25	1.81 (0.11)	12.5 (37.5)	120	123	133
	2C2H	596 (282)	13.7 (4.0)	11.0 (3.2)	2.81 (0.18)	3.1 (9.2)	41.6 (12.2)	.38	2.77 (0.17)	2.7 (8.1)	120	123	133
	3C1H	596 (282)	18.6 (5.5)	13.1 (3.8)	3.80 (0.24)	6.8 (20.2)	26.4 (7.7)	.24	1.76 (0.11)	11.9 (35.5)	120	123	133
10	2C1H	835 (394)	20.6 (6.0)	15.8 (4.6)	4.27 (0.27)	7.4 (22.1)	36.2 (10.6)	.33	2.41 (0.15)	25.2 (75.3)	225	237	230
	2C2H	796 (376)	20.0 (5.9)	15.2 (4.5)	4.15 (0.26)	7.0 (20.9)	55.8 (16.3)	.51	3.72 (0.23)	5.2 (15.4)	225	237	230
	3C1H	796 (376)	25.6 (7.5)	17.8 (5.2)	5.28 (0.33)	13.9 (41.4)	35.1 (10.3)	.32	2.34 (0.15)	23.8 (71.0)	225	237	230
12	2C1H	923 (436)	24.6 (7.2)	18.1 (5.3)	5.06 (0.32)	10.9 (32.5)	41.1 (12.0)	.37	2.74 (0.17)	35.9 (107.2)	220	230	239
	2C2H	876 (413)	23.8 (7.0)	17.5 (5.1)	4.91 (0.31)	10.3 (30.7)	63.0 (18.5)	.57	4.20 (0.26)	6.9 (20.6)	220	230	239
	3C1H	876 (413)	28.1 (8.2)	19.8 (5.8)	5.76 (0.36)	10.0 (29.7)	39.6 (11.6)	.36	2.64 (0.17)	33.6 (100.4)	220	230	239

Table PD-11. Free Discharge Motor, Four-Pipe, Group 4

				Cooling				ŀ	-leating		
		CFM	TIMBH	SMBH	GPM	WPD	TMBH		GPM	WPD	115V
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt
3	2C1H	270 (128)	6.3 (1.9)	5.0 (1.5)	1.26 (0.08)	2.2 (6.6)	12.0 (3.5)	.11	0.80 (0.05)	1.9 (5.7)	86
	2C2H	250 (118)	5.9 (1.7)	4.7 (1.4)	1.18 (0.07)	2.0 (5.8)	18.3 (5.4)	.17	1.22 (0.08)	1.7 (5.1)	86
	3C1H	250 (118)	7.3 (2.1)	5.1 (1.5)	1.46 (0.09)	4.0 (11.9)	11.3 (3.3)	.10	0.75 (0.05)	1.7 (5.1)	86
4	2C1H	350 (165)	10.0 (2.9)	7.1 (2.1)	1.99 (0.13)	6.1 (18.2)	16.3 (4.8)	.15	1.09 (0.07)	4.2 (12.6)	98
	2C2H	320 (151)	9.2 (2.7)	6.5 (2.0)	1.83 (0.12)	5.2 (15.7)	24.4 (7.2)	.22	1.63 (0.10)	3.5 (10.5)	98
	3C1H	320 (151)	8.9 (2.6)	6.6 (1.9)	1.79 (0.11)	1.5 (4.5)	15.1 (4.4)	.14	1.01 (0.06)	3.7 (11.1)	98
6	2C1H	570 (270)	12.6 (3.7)	10.3 (3.0)	2.52 (0.16)	2.5 (7.5)	25.6 (7.5)	.23	1.70 (0.11)	11.2 (33.5)	105
	2C2H	530 (250)	11.7 (3.4)	9.6 (2.8)	2.35 (0.22)	2.2 (6.6)	37.9 (11.1)	.34	2.53 (0.160)	2.3 (6.8)	105
	3C1H	530 (250)	15.3 (4.5)	10.8 (3.2)	3.07 (0.19)	4.5 (13.6)	24.2 (7.1)	.22	1.61 (0.10)	10.2 (30.5)	105

^{1.} Medium and low speed capacities are approximately 80 percent and 60 percent respectively of the high speed capacity.

2. Q/TD = MBH (kW)/(Entering water temperature - Entering air temperature) when ΔT and GPM (L/s) remain constant. To determine heating capacities at a different entering water temperature or entering air temperature, compute the new ITD and multiply it by the Q/ITD shown.



Four-Pipe Coils

ARI cooling performance is based on 80/67 F (27/19 C) entering air temperature, 45 F (7 C) entering chilled water temperature with a 10 F (5.5 C) DT.

Heating performance is based on 70 F (21 C) entering air temperature, 180 F (82 C) entering hot water temperature with a 30 F (17 C) DT.

All performance measured on high speed tap, 115V, 0.2" (0.05 kPA) ESP with a throwaway filter. See page 18 for performance groupings.

Table PD-12. High Static Motor, Four-Pipe, Group 1

		•	•		•								
				Co	ooling			Hea	ating				
		CFM	TMBH	SMBH	GPM	WPD	TMBH		GPM	WPD	115V	230V	277V
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt	Watt	Watt
2	2C1H	282 (133)	5.9 (1.7)	4.7 (1.4)	1.27 (0.08)	8.6 (25.8)	9.8 (2.9)	.09	0.65 (0.04)	1.0 (3.0)	145	145	145
	2C2H	260 (123)	5.6 (1.7)	4.4 (1.3)	1.22 (0.08)	8.1 (24.1)	16.8 (4.9)	.15	1.12 (0.07)	5.3 (15.8)	145	145	145
	3C1H	260 (123)	8.1 (2.4)	5.8 (1.7)	1.72 (0.11)	22.1 (66.1)	9.3 (2.8)	.08	0.62 (0.04)	0.9 (2.7)	145	145	145
3	2C1H	343 (162)	7.2 (2.1)	5.5 (1.6)	1.53 (0.10)	13.3 (39.9)	12.4 (3.6)	.11	0.82 (0.05)	1.7 (5.1)	145	140	135
	2C2H	318 (150)	6.9 (2.0)	5.2 (1.5)	1.48 (0.09)	12.5 (37.5)	21.0 (6.2)	.19	1.40 (0.09)	8.8 (26.3)	145	140	135
	3C1H	318 (150)	8.4 (2.5)	6.4 (1.9)	1.79 (0.11)	5.0 (14.9)	11.8 (3.5)	.11	0.79 (0.05)	1.6 (4.7)	145	140	135
4	2C1H	484 (228)	9.9 (2.9)	8.1 (2.4)	2.13 (0.13)	5.6 (16.9)	17.5 (5.1)	.16	1.17 (0.07)	3.7 (11.1)	210	210	210
	2C2H	453 (214)	9.6 (2.8)	7.8 (2.3)	2.06 (0.13)	5.3 (15.9)	28.4 (8.3)	.26	1.90 (0.12)	3.9 (11.6)	210	210	210
	3C1H	453 (214)	13.5 (4.0)	9.7 (2.9)	2.84 (0.18)	13.0 (39.9)	16.9 (4.9)	.15	1.12 (0.07)	3.5 (10.3)	210	210	210
6	2C1H	780 (368)	17.0 (5.0)	13.3 (4.0)	3.62 (0.23)	17.9 (53.4)	27.9 (8.2)	.25	1.86 (0.12)	10.9 (32.6)	320	320	320
	2C2H	725 (342)	16.4 (4.8)	12.7 (3.7)	3.50 (0.22)	16.8 (50.1)	45.4 (13.3)	.41	3.03 (0.19)	10.9 (32.6)	320	320	320
	3C1H	725 (342)	19.3 (5.7)	14.7 (4.3)	4.08 (0.26)	6.9 (20.7)	26.8 (7.9)	.24	1.79 (0.11)	10.1 (30.3)	320	320	320
8	2C1H	886 (418)	18.1 (5.3)	15.0 (4.4)	3.85 (0.24)	5.5 (16.5)	34.0 (10.0)	.31	2.26 (0.14)	18.6 (55.5)	320	320	320
	2C2H	835 (394)	17.6 (5.1)	14.4 (4.2)	3.73 (0.24)	5.2 (15.5)	52.8 (15.5)	.48	3.52 (0.22)	4.3 (12.8)	320	320	320
	3C1H	835 (394)	23.8 (7.0)	17.3 (5.1)	4.98 (0.31)	11.1 (33.3)	32.8 (9.6)	.30	2.19 (0.14)	17.5 (52.2)	320	320	320
10	2C1H	1230 (580)	25.9 (7.6)	20.6 (6.0)	5.53 (0.35)	12.0 (35.8)	46.0 (13.5)	.42	3.06 (0.19)	38.4 (114.9)	530	530	530
	2C2H	1152 (544)	25.0 (7.3)	19.8 (5.8)	5.36 (0.34)	11.3 (33.7)	72.2 (21.2)	.66	4.81 (0.30)	8.4 (25.1)	530	530	530
	3C1H	1152 (544)	32.8 (9.6)	23.5 (6.9)	6.91 (0.44)	22.8 (68.1)	44.3 (13.0)	.40	2.95 (0.19)	36.0 (107.5)	530	530	530
12	2C1H	1315 (621)	30.6 (9.0)	23.5 (6.9)	6.48 (0.41)	17.2 (51.4)	51.4 (15.1)	.47	3.43 (0.22)	53.5 (160.0)	530	530	530
	2C2H	1274 (601)	30.1 (8.8)	23.0 (6.8)	6.37 (0.40)	16.7 (49.9)	82.3 (24.1)	.75	5.49 (0.35)	11.4 (34.1)	530	530	530
	3C1H	1274 (601)	36.9 (10.8)	26.9 (7.9)	7.74 (0.49)	17.5 (52.2)	50.5 (14.8)	.46	3.36 (0.21)	51.8 (154.8)	530	530	530

Table PD-13. High Static Motor, Four-Pipe, Group 2

				<u>-</u>									
				Co	ooling			Hea	ting				
		CFM	TMBH	SMBH	GPM	WPD	TMBH		GPM	WPD	115V	230V	277V
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt	Watt	Watt
2	2C1H	250 (118)	5.5 (1.6)	4.3 (1.3)	1.20 (0.08)	7.8 (23.4)	9.1 (2.7)	.08	0.61 (0.04)	0.9 (2.6)	145	145	145
	2C2H	234 (111)	5.3 (1.6)	4.1 (1.2)	1.16 (0.07)	7.4 (22.0)	15.6 (4.6)	.14	1.04 (0.07)	4.7 (14.0)	145	145	145
	3C1H	234 (111)	7.6 (2.2)	5.4 (1.6)	1.63 (0.10)	20.1 (60.0)	8.8 (2.6)	.08	0.58 (0.04)	0.8 (2.5)	145	145	145
3	2C1H	309 (146)	6.8 (2.0)	5.2 (1.5)	1.46 (0.09)	12.3 (36.8)	11.6 (3.4)	.11	0.78 (0.05)	1.5 (4.5)	145	140	135
	2C2H	290 (137)	6.6 (1.9)	5.0 (1.5)	1.42 (0.09)	11.7 (34.8)	19.7 (5.8)	.18	1.31 (0.08)	7.9 (23.5)	145	140	135
	3C1H	290 (137)	8.0 (2.4)	6.0 (1.8)	1.70 (0.11)	4.6 (13.7)	11.2 (3.3)	.10	0.75 (0.05)	1.4 (4.3)	145	140	135
4	2C1H	440 (208)	9.5 (2.8)	7.7 (2.3)	2.03 (0.13)	5.2 (15.5)	16.6 (4.9)	.15	1.10 (0.07)	3.4 (10.0)	210	210	210
	2C2H	416 (196)	9.2 (2.7)	7.4 (2.2)	1.97 (0.12)	4.9 (14.7)	26.9 (7.9)	.24	1.79 (0.11)	3.5 (10.4)	210	210	210
	3C1H	416 (196)	12.9 (3.8)	9.2 (2.7)	2.72 (0.17)	12.1 (36.1)	16.0 (4.7)	.15	1.07 (0.07)	3.2 (9.4)	210	210	210
6	2C1H	704 (332)	16.2 (4.7)	12.5 (3.7)	3.45 (0.22)	16.4 (49.0)	26.4 (7.7)	.24	1.76 (0.11)	9.8 (29.4)	320	320	320
	2C2H	662 (312)	15.7 (4.6)	12.0 (3.5)	3.35 (0.21)	15.5 (46.4)	42.8 (12.5)	.40	2.85 (0.18)	9.8 (29.2)	320	320	320
	3C1H	662 (312)	18.3 (5.4)	13.9 (4.1)	3.88 (0.24)	6.3 (18.9)	25.4 (7.5)	.23	1.69 (0.11)	9.2 (27.6)	320	320	320
8	2C1H	815 (385)	17.4 (5.1)	14.2 (4.2)	3.69 (0.23)	5.1 (15.2)	32.3 (9.5)	.29	2.15 (0.14)	17.0 (50.8)	320	320	320
	2C2H	775 (366)	16.8 (4.9)	13.7 (4.0)	3.59 (0.23)	4.8 (14.5)	50.2 (14.7)	.46	3.34 (0.21)	3.9 (11.6)	320	320	320
	3C1H	775 (366)	22.9 (6.7)	16.5 (4.9)	4.80 (0.30)	10.4 (31.1)	31.3 (9.2)	.28	2.09 (0.13)	16.1 (48.1)	320	320	320
10	2C1H	1117 (527)	24.6 (7.2)	19.4 (5.7)	5.29 (0.33)	11.0 (32.9)	43.5 (12.7)	.40	2.90 (0.18)	34.8 (104.0)	530	530	530
	2C2H	1057 (499)	23.9 (7.0)	18.8 (5.5)	5.14 (0.32)	10.4 (31.2)	68.2 (20.0)	.62	4.55 (0.29)	7.5 (22.5)	530	530	530
	3C1H	1057 (499)	31.4 (9.2)	22.4 (6.7)	6.64 (0.42)	21.1 (63.2)	42.1 (12.3)	.38	2.80 (0.18)	32.9 (98.2)	530	530	530
12	2C1H	1242 (586)	29.7 (8.7)	22.7 (6.6)	6.31 (0.40)	16.4 (49.0)	49.7 (14.6)	.45	3.31 (0.21)	50.4 (150.7)	530	530	530
	2C2H	1181 (557)	29.0 (8.5)	22.0 (6.5)	6.15 (0.39)	15.6 (46.7)	78.2 (22.9)	.71	5.21 (0.33)	10.4 (31.0)	530	530	530
	3C1H	1181 (557)	35.5 (10.4)	25.6 (7.5)	7.45 (0.47)	16.2 (48.5)	48.2 (14.1)	.44	3.21 (0.20)	47.7 (142.7)	530	530	530

- Note: 1. CFM= Cubic feet per minute
- 2. TMBH = Total capacity (MBH)
- 3. GPM = Gallons per minute
 4. WPD = Water pressure drop (feet of water)
- 5. Q/TD = MBH (kW)/(Entering water temperature Entering air temperature) when ΔT and GPM (L/s) remain constant. To determine heating capacities at a different entering water temperature or entering air temp, compute the new ITD and multiply it by the Q/ITD shown.

 6. Medium and low speed capacities are approximately 80 percent and 60 percent respectively of the high speed capacity.

7. High static motors need the appropriate length of duct to prevent poor acoustical applications.



Hot Water Reheat Coils

The following performance data represents the 1-row hot water and steam reheat coils that are available on fan-coil units in conjunction with a 2, 3 or 4-row cooling coil. Heating performance is based on 70 F (21 C) entering air temperature, 180 F (82 C) entering hot water temperature with a 20 F (-7 C) DT.

All performance measured on high speed tap, 115 V, zero ESP, with a throwaway filter. See page 18 for performance groupings.

Table PD-14. Hot Water Reheat Coil With Free Discharge Motor, Group 1

	Main				
	Coil	TMBH		GPM	WPD
FC	Rows	(TkW)	Q/ITD	(L/s)	(Pa)
	2	2.9 (.8)	0.03	0.3 (.02)	0.01 (30)
02	3	2.8 (.8)	0.03	0.3 (.02)	0.01 (30)
	4	2.7 (.8)	0.02	0.3 (.02)	0.01 (30)
	2	4.1 (1.2)	0.04	0.4 (.03)	0.02 (60)
03	3	4.0 (1.2)	0.04	0.4 (.03)	0.02 (60)
	4	3.8 (1.1)	0.04	0.4 (.03)	0.02 (60)
	2	5.6 (1.6)	0.05	0.6 (.04)	0.04 (120)
04	3	5.6 (1.6)	0.05	0.6 (.04)	0.04 (120)
	4	5.3 (1.6)	0.05	0.5 (.03)	0.03 (90)
	2	9.3 (2.7)	0.09	0.9 (.06)	0.10 (299)
06	3	9.3 (2.7)	0.09	0.9 (.06)	0.10 (299)
	4	8.9 (2.6)	0.08	0.9 (.06)	0.09 (269)
	2	12.5 (3.7)	0.11	1.2 (.08)	0.18 (538)
80	3	11.9 (3.5)	0.11	1.2 (.08)	0.17 (508)
	4	11.4 (3.3)	0.10	1.1 (.07)	0.16 (478)
	2	16.1 (4.7)	0.15	1.6 (.10)	0.32 (957)
10	3	16.2 (4.7)	0.15	1.6 (.10)	0.32 (957)
	4	15.6 (4.6)	0.14	1.6 (.10)	0.30 (897)
	2	18.8 (5.5)	0.17	1.9 (.12)	0.45 (1350)
12	3	18.5 (5.4)	0.17	1.8 (.11)	0.44 (1320)
	4	17.8 (5.2)	0.16	1.8 (.11)	0.40 (1200)

Table PD-15. Hot Water Reheat Coil With Free Discharge Motor, Group 2

	Main					
	Coil	TMBH		GPM	WPD	
FC	Rows	(TkW)	Q/ITD	(L/s)	(Pa)	
	2	2.7 (.8)	0.03	0.3 (.02)	0.01 (30)	
02	3	2.6 (.8)	0.02	0.3 (.02)	0.01 (30)	
	4	2.5 (.7)	0.02	0.3 (.02)	0.01 (30)	
	2	3.8 (1.1)	0.03	0.4 (.03)	0.02 (60)	
03	3	3.7 (1.1)	0.03	0.4 (.03)	0.02 (60)	
	4	3.6 (1.1)	0.03	0.4 (.03)	0.02 (60)	
	2	5.3 (1.6)	0.05	0.5 (.03)	0.03 (90)	
04	3	5.2 (1.5)	0.05	0.5 (.03)	0.03 (90)	
	4	5.0 (1.5)	0.05	0.5 (.03)	0.03 (90)	
	2	8.8 (2.6)	0.08	0.9 (.06)	0.09 (269)	
06	3	8.7 (2.5)	0.08	0.9 (.06)	0.09 (269)	
	4	8.5 (2.5)	0.08	0.8 (.05)	0.08 (239)	
	2	11.7 (3.4)	0.11	1.2 (.08)	0.17 (508)	
80	3	11.2 (3.3)	0.10	1.1 (.07)	0.15 (448)	
	4	10.9 (3.2)	0.10	1.1 (.07)	0.15 (448)	
	2	15.2 (4.5)	0.14	1.5 (.09)	0.29 (867)	
10	3	15.2 (4.5)	0.14	1.5 (.09)	0.29 (867)	
	4	14.8 (4.3)	0.13	1.5 (.09)	0.27 (807)	
	2	17.7 (5.2)	0.16	1.8 (.11)	0.40 (1200)	
12	3	17.4 (5.1)	0.16	1.7 (.11)	0.39 (1170)	
	4	16.9 (5.0)	0.15	1.7 (.11)	0.37 (1110)	

Note

^{1.} Medium and low speed capacities are approximately

⁸⁰ percent and 60 percent respectively of the high speed capacity.

2. Q/TD = MBH (kW)/(Entering water temperature - Entering air temperature) when ΔT and GPM (L/s) remain constant. To determine heating capacities at a different entering water temperature or entering air temperature, compute the new ITD and multiply it by the Q/ITD shown.



Hot Water Reheat Coils

The following performance data represents the 1-row hot water and steam reheat coils that are available on fan-coil units in conjunction with a 2, 3 or 4-row cooling coil. Heating performance is based on 70 F (21 C) entering air temperature, 180 F (82 C) entering hot water temperature with a 20 F (-7 C) DT.

All performance measured on high speed tap, 115 V, zero ESP, with a throwaway filter. See page 18 for performance groupings.

Table PD-16. Hot Water Reheat Coil With Free Discharge Motor, Group 3

				-		
	Main					
	Coil	TMBH		GPM	WPD	
FC	Rows	(TkW)	Q/ITD	(L/s)	(Pa)	
	2	2.6 (.8)	0.02	0.3 (.02)	0.01 (30)	
02	3	2.5 (.7)	0.02	0.3 (.02)	0.01 (30)	
	4	2.4 (.7)	0.02	0.3 (.02)	0.01 (30)	
	2	3.6 (1.1)	0.03	0.4 (.03)	0.02 (60)	
03	3	3.6 (1.1)	0.03	0.4 (.03)	0.02 (60)	
	4	3.5 (1.0)	0.03	0.4 (.03)	0.01 (30)	
	2	5.1 (1.5)	0.05	0.5 (.03)	0.03 (90)	
04	3	5.0 (1.5)	0.05	0.5 (.03)	0.03 (90)	
	4	4.9 (1.4)	0.04	0.5 (.03)	0.03 (90)	
	2	8.4 (2.5)	0.08	0.8 (.05)	0.08 (239)	
06	3	8.3 (2.4)	0.08	0.8 (.05)	0.08 (239)	
	4	8.1 (2.4)	0.07	0.8 (.05)	0.08 (239)	
	2	11.2 (3.3)	0.10	1.1 (.07)	0.15 (448)	
80	3	10.8 (3.2)	0.10	1.1 (.07)	0.15 (448)	
	4	10.5 (3.1)	0.10	1.1 (.07)	0.14 (419)	
	2	14.5 (4.2)	0.13	1.5 (.09)	0.26 (777)	
10	3	14.6 (4.3)	0.13	1.5 (.09)	0.27 (807)	
	4	14.2 (4.2)	0.13	1.4 (.09)	0.25 (748)	
	2	17.0 (5.0)	0.15	1.7 (.11)	0.37 (1110)	
12	3	16.7 (4.9)	0.15	1.7 (.11)	0.36 (108)	
	4	16.3 (4.8)	0.15	1.6 (.10)	0.34 (1020)	

Table PD-17. Hot Water Reheat Coil With High Static Motor, Group 1

	Coil	TMBH		GPM	WPD	
FC	Rows	(TkW)	Q/ITD	(L/s)	(Pa)	
	2	3.2 (.9)	0.03	0.3 (.02)	0.01 (30)	
02	3	3.2 (.9)	0.03	0.3 (.02)	0.01 (30)	
	4	3.0 (.9)	0.03	0.3 (.02)	0.01 (30)	
	2	4.5 (1.3)	0.04	0.5 (.03)	0.02 (60)	
03	3	4.3 (1.3)	0.04	0.4 (.03)	0.02 (60)	
	4	4.1 (1.2)	0.04	0.4 (.03)	0.02 (60)	
	2	5.9 (1.7)	0.05	0.6 (.04)	0.04 (120)	
04	3	6.5 (1.9)	0.06	0.7 (.04)	0.05 (150)	
	4	6.3 (1.8)	0.06	0.6 (.04)	0.04 (120)	
	2	10.1 (3.0)	0.09	1.0 (.06)	0.12 (359)	
06	3	11.0 (3.2)	0.10	1.1 (.07)	0.14 (419)	
	4	10.6 (3.1)	0.10	1.1 (.07)	0.13 (389)	
	2	13.8 (4.0)	0.13	1.4 (.09)	0.22 (658)	
80	3	13.6 (4.0)	0.12	1.4 (.09)	0.22 (658)	
	4	13.2 (3.9)	0.12	1.3 (.08)	0.21 (628)	
	2	17.8 (5.2)	0.16	1.8 (.11)	0.38 (1140)	
10	3	18.8 (5.5)	0.17	1.9 (.12)	0.42 (1260)	
	4	18.1 (5.3)	0.17	1.8 (.11)	0.40 (1200)	
	2	20.8 (6.1)	0.19	2.1 (.13)	0.54 (1620)	
12	3	21.3 (6.2)	0.19	2.1 (.13)	0.57 (1700)	
	4	20.8 (6.1)	0.19	2.1 (.13)	0.54 (1620)	

Medium and low speed capacities are approximately

Necessition and 60 percent paper dependent are approximately 80 percent and 60 percent respectively of the high speed capacity.
 Q/ITD = MBH (kW//(Entering water temperature - Entering air temperature) when ΔT and GPM (L/s) remain constant. To determine heating capacities at a different entering water temperature or entering air temperature, compute the new ITD and and the latest of the control of

^{3.} High static motors need the appropriate length of duct to prevent poor acoustical applications.



Hot Water Reheat Coils

Heating performance is based on 70 F (21 C) entering air temperature, 180 F (82 C) entering hot water temperature with a 20 F (-7 C) DT.

All performance measured on high speed tap, 115 V, 0.2" (.5 cm) ESP, with no filter. See page 18 for performance groupings.

Table PD-18. Hot Water Reheat Coil With High Static Motor, Group 2

	Main					
	Coil	TIMBH		GPM	WPD	
FC	Rows	(TkW)	Q/ITD	(L/s)	(Pa)	
	2	3.1 (.9)	0.03	0.3 (.02)	0.01 (30)	
02	3	3.0 (.9)	0.03	0.3 (.02)	0.01 (30)	
	4	2.9 (.8)	0.03	0.3 (.02)	0.01 (30)	
	2	4.3 (1.3)	0.04	0.4 (.03)	0.02 (60)	
03	3	4.0 (1.2)	0.04	0.4 (.03)	0.02 (60)	
	4	3.9 (1.1)	0.04	0.4 (.03)	0.02 (60)	
	2	5.6 (1.6)	0.05	0.6 (.04)	0.04 (120)	
04	3	6.1 (1.8)	0.06	0.6 (.04)	0.04 (120)	
	4	6.0 (1.8)	0.05	0.6 (.04)	0.04 (120)	
	2	9.6 (2.8)	0.09	1.0 (.06)	0.11 (329)	
06	3	10.3 (3.0)	0.09	1.0 (.06)	0.11 (329)	
	4	10.0 (2.9)	0.09	1.0 (.06)	0.12 (359)	
	2	13.2 (3.9)	0.12	1.3 (.08)	0.20 (598)	
80	3	13.0 (3.8)	0.12	1.3 (.08)	0.20 (598)	
	4	12.7 (3.7)	0.12	1.3 (.08)	0.19 (568)	
	2	17.0 (5.0)	0.16	1.7 (.11)	0.35 (1050)	
10	3	17.7 (5.2)	0.16	1.8 (.11)	0.38 (1140)	
	4	17.2 (5.0)	0.16	1.7 (.11)	0.36 (108)	
	2	19.9 (5.8)	0.18	2.0 (.13)	0.50 (1500)	
12	3	20.4 (6.0)	0.19	2.0 (.13)	0.52 (1560)	
	4	19.9 (5.8)	0.18	2.0 (.13)	0.50 (1500)	

Table PD-19. Hot Water Reheat Coil With High Static Motor, Group 3

	Main					
	Coil	TIMBH		GPM	WPD	
FC	Rows	(TkW)	Q/ITD	(L/s)	(Pa)	
	2	2.9 (.8)	0.03	0.3 (.02)	0.01 (30)	
02	3	2.8 (.8)	0.03	0.3 (.02)	0.01 (30)	
	4	2.7 (.8)	0.03	0.3 (.02)	0.01 (30)	
	2	4.1 (1.2)	0.04	0.4 (.03)	0.02 (60)	
03	3	3.9 (1.1)	0.04	0.4 (.03)	0.02 (60)	
	4	3.8 (1.1)	0.03	0.4 (.03)	0.02 (60)	
	2	5.5 (1.6)	0.05	0.6 (.04)	0.03 (90)	
04	3	5.9 (1.7)	0.05	0.6 (.04)	0.04 (120)	
	4	5.8 (1.7)	0.05	0.6 (.04)	0.04 (120)	
	2	9.2 (2.7)	0.08	1.0 (.06)	0.10 (299)	
06	3	9.9 (2.9)	0.09	1.0 (.06)	0.11 (329)	
	4	9.7 (2.8)	0.09	1.0 (.06)	0.11 (329)	
	2	12.7 (3.7)	0.12	1.3 (.08)	0.19 (568)	
80	3	12.5 (3.7)	0.11	1.3 (.08)	0.19 (568)	
	4	12.3 (3.6)	0.11	1.2 (.08)	0.18 (538)	
	2	16.4 (4.8)	0.15	1.6 (.10)	0.33 (987)	
10	3	17.0 (5.0)	0.15	1.7 (.11)	0.35 (1050)	
	4	16.6 (4.9)	0.15	1.7 (.11)	0.34 (1020)	
	2	19.2 (5.6)	0.18	1.9 (.12)	0.47 (1400)	
12	3	19.6 (5.7)	0.18	2.0 (.13)	0.49 (1460)	
	4	19.2 (5.6)	0.17	1.9 (.12)	0.47 (1400)	

^{1.} Medium and low speed capacities are approximately

⁸⁰ percent and 60 percent respectively of the high speed capacity.

2. Q/TD =MBH (kW)/(Entering water temperature - Entering air temperature) when ΔT and GPM (L/s) remain constant. To determine heating capacities at a different entering water temperature or entering air temperature, compute the new ITD and multiply it by the Q/ITD shown.

3. High static motors need the appropriate length of duct to prevent poor acoustical applications.



Steam Reheat Coils

Table PD-20. Steam Properties

Steam Pressure PSIG (kPa)	2 (14)	5 (34)	10 (69)	15 (103)	
Sat. Steam Temp. F (C)	219 (104)	227 (108)	239 (115)	250 (121)	
Latent Heat — BTU/LB. (kJ/kg)	965 (2240)	960 (2230)	952 (2210)	945 (2200)	

Heating performance is based on 70 F (21 C) entering air temperature, 2 psig (14 kPa) and 5 psig (103 kPa) entering steam pressure.

All performance measured on high speed tap, 115 V, zero ESP, with a throwaway filter.

Table PD-21. Steam Reheat Coil With Free Discharge Motor, Group 1

		2 psig	5 psig		
	Main	(14 kPa)	(103 kPa)		
	Coil	TMBH	TMBH		
FC	Rows	(TkVV)	(TkW)	Q/ITD	
	2	5.3 (2)	5.6 (2)	0.04	
02	3	5.5 (2)	5.9 (2)	0.04	
	4	5.0 (1)	5.3 (2)	0.03	
	2	6.8 (2)	7.2 (2)	0.05	
03	3	6.7 (2)	7.1 (2)	0.05	
	4	6.4 (2)	6.8 (2)	0.04	
	2	8.7 (3)	9.2 (3)	0.06	
04	3	8.6 (3)	9.1 (3)	0.06	
	4	8.2 (2)	8.7 (3)	0.06	
	2	13.4 (4)	14.2 (4)	0.09	
06	3	13.4 (4)	14.2 (4)	0.09	
	4	12.8 (4)	13.6 (4)	0.09	
	2	17.4 (5)	18.5 (5)	0.12	
80	3	16.7 (5)	17.7 (5)	0.11	
	4	16.0 (5)	16.9 (5)	0.11	
	2	21.7 (6)	23.0 (7)	0.15	
10	3	21.8 (6)	23.1 (7)	0.15	
	4	21.0 (6)	22.2 (7)	0.14	
	2	25.1 (7)	26.6 (8)	0.17	
12	3	24.7 (7)	26.2 (8)	0.17	
	4	23.8 (7)	25.2 (7)	0.16	

Table PD-22. Steam Reheat Coil With Free Discharge Motor, Group 2

		2 psig	5 psig	
	Main	(14 kPa)	(103 kPa)	
	Coil	TIMBH	TMBH	
FC	Rows	(TkW)	(TkW)	Q/ITD
	2	5.0 (1)	5.3 (2)	0.03
02	3	4.8 (1)	5.1 (1)	0.03
	4	4.6 (1)	4.9 (1)	0.03
	2	6.4 (2)	6.8 (2)	0.04
03	3	6.3 (2)	6.6 (2)	0.04
	4	6.1 (2)	6.5 (2)	0.04
	2	8.2 (2)	8.7 (3)	0.06
04	3	8.1 (2)	8.5 (2)	0.05
	4	7.8 (2)	8.3 (2)	0.05
	2	12.6 (4)	13.4 (4)	0.09
06	3	12.6 (4)	13.3 (4)	0.09
	4	12.2 (4)	12.9 (4)	0.08
	2	16.5 (5)	17.4 (5)	0.11
80	3	15.8 (5)	16.7 (5)	0.11
	4	15.3 (4)	16.2 (5)	0.10
	2	20.6 (6)	21.8 (6)	0.14
10	3	20.6 (6)	21.8 (6)	0.14
	4	20.0 (6)	21.1 (6)	0.14
	2	23.7 (7)	25.1 (7)	0.16
12	3	23.4 (7)	24.7 (7)	0.16
	4	22.7 (7)	24.0 (7)	0.15

Note:

^{1.} Medium and low speed capacities are approximately 80 percent and 60 percent respectively of the high speed capacity.

^{2.} Q/ITD = MBH (kW)/(Saturated steam temperature - Entering air temperature). To determine heating capacities at different entering steam pressure or entering air temperature, compute the new ITD and multiply it by the Q/ITD shown. (See the Steam Properties table at the end of this section to determine the saturated steam temperatures at various entering steam pressures.)



Steam Reheat Coils

Heating performance is based on 70 F (21 C) entering air temperature, 2 psig (14 kPa) and 5 psig (103 kPa) entering steam pressure.

All performance measured on high speed tap, 115 V, zero ESP, with a throwaway filter.

Table PD-23. Steam Reheat Coil With Free Discharge Motor, Group 3

		2 psig	5 psig		
	Main	(14 kPa)	(103 kPa)		
	Coil	TMBH	TIMBH		
FC	Rows	(TkW)	(TkW)	Q/ITD	
	2	4.7 (1)	5.0 (1)	0.03	
02	3	4.6 (1)	4.8 (1)	0.03	
	4	4.4 (1)	4.7 (1)	0.03	
	2	6.1 (2)	6.5 (2)	0.04	
03	3	6.0 (2)	6.4 (2)	0.04	
	4	5.8 (2)	6.2 (2)	0.04	
	2	7.9 (2)	8.3 (2)	0.05	
04	3	7.7 (2)	8.2 (2)	0.05	
	4	7.6 (2)	8.0 (2)	0.05	
	2	12.1 (4)	12.8 (4)	0.08	
06	3	12.0 (4)	12.7 (4)	0.08	
	4	11.7 (3)	12.4 (4)	0.08	
	2	15.7 (5)	16.6 (5)	0.11	
80	3	15.2 (4)	16.1 (5)	0.10	
	4	14.8 (4)	15.7 (5)	0.10	
	2	19.7 (6)	20.8 (6)	0.13	
10	3	19.7 (6)	20.9 (6)	0.13	
	4	19.2 (6)	20.3 (6)	0.13	
	2	22.7 (7)	24.1 (7)	0.15	
12	3	22.4 (7)	23.8 (7)	0.15	
	4	21.8 (6)	23.1 (7)	0.15	

Table PD-24. Steam Reheat Coil With High Static Motor, Group 1

		2 psig	5 psig		
	Main	(14 kPa)	(103 kPa)		
	Coil	TIMBH	TIMBH		
FC	Rows	(TkW)	(TkW)	Q/ITD	
	2	6.0 (2)	6.3 (2)	0.04	
02	3	5.9 (2)	6.2 (2)	0.04	
	4	5.6 (2)	5.9 (2)	0.04	
	2	7.6 (2)	8.0 (2)	0.05	
03	3	7.2 (2)	7.7 (2)	0.05	
	4	7.0 (2)	7.4 (2)	0.05	
	2	9.1 (3)	9.6 (3)	0.06	
04	3	10.1 (3)	10.7 (3)	0.07	
	4	9.7 (3)	10.3 (3)	0.07	
	2	14.6 (4)	15.4 (5)	0.10	
06	3	15.8 (5)	16.7 (5)	0.11	
	4	15.2 (4)	16.1 (5)	0.10	
	2	19.3 (6)	20.5 (6)	0.13	
80	3	19.0 (6)	20.1 (6)	0.13	
	4	18.5 (5)	19.6 (6)	0.13	
	2	24.0 (7)	25.4 (7)	0.16	
10	3	25.3 (7)	26.8 (8)	0.17	
	4	24.4 (7)	25.9 (8)	0.17	
	2	27.8 (8)	29.5 (9)	0.19	
12	3	28.5 (8)	30.2 (9)	0.19	
	4	27.8 (8)	29.4 (9)	0.19	

Note:

^{1.} Medium and low speed capacities are approximately 80 percent and 60 percent respectively of the high speed capacity.

^{2.} O/TTD = MBH (kW)/(Saturated steam temperature - Entering air temperature). To determine heating capacities at different entering steam pressure or entering air temperature, compute the new ITD and multiply it by the Q/TD shown. (See the Steam Properties table at the end of this section to determine the saturated steam temperatures at various entering steam pressures.)



Steam **Reheat Coils**

Heating performance is based on 70 F (21 C) entering air temperature, 2 psig (14 kPa) and 5 psig (103 kPa) entering steam pressure. All performance measured on high speed tap, 115 V, 0.2" (.5 cm) ESP, with no filter.

Table PD-25. Steam Reheat Coil With High Static Motor, Group 2

		2 psig	5 psig		
	Main	(14 kPa)	(103 kPa)		
	Coil	TMBH	TMBH		
FC	Rows	(TkW)	(TkW)	Q/ITD	
	2	5.6 (2)	6.0 (2)	0.04	
02	3	5.5 (2)	5.8 (2)	0.04	
	4	5.3 (2)	5.6 (2)	0.04	
	2	7.2 (2)	7.6 (2)	0.05	
03	3	6.8 (2)	7.2 (2)	0.05	
	4	6.6 (2)	7.0 (2)	0.05	
	2	8.7 (3)	9.2 (3)	0.06	
04	3	9.5 (3)	10.1 (3)	0.06	
	4	9.3 (3)	9.8 (3)	0.06	
	2	13.8 (4)	14.6 (4)	0.09	
06	3	14.9 (4)	15.7 (5)	0.10	
	4	14.4 (4)	15.3 (4)	0.10	
	2	18.4 (5)	19.5 (6)	0.12	
80	3	18.2 (5)	19.2 (6)	0.12	
	4	17.7 (5)	18.8 (6)	0.12	
	2	23.0 (7)	24.3 (7)	0.16	
10	3	23.9 (7)	25.3 (7)	0.16	
	4	23.2 (7)	24.6 (7)	0.16	
	2	26.6 (8)	28.2 (8)	0.18	
12	3	27.3 (8)	28.9 (8)	0.18	
	4	26.6 (8)	28.2 (8)	0.18	

Table PD-26. Steam Reheat Coil With High Static Motor, Group 3

		2 psig	5 psig		
	Main	(14 kPa)	(103 kPa)		
	Coil	TMBH	TMBH		
FC	Rows	(TkW)	(TkW)	Q/ITD	
	2	5.4 (2)	5.7 (2)	0.04	
02	3	5.2 (2)	5.5 (2)	0.04	
	4	5.1 (1)	5.4 (2)	0.03	
	2	6.9 (2)	7.3 (2)	0.05	
03	3	6.6 (2)	6.9 (2)	0.04	
	4	6.4 (2)	6.8 (2)	0.04	
	2	8.5 (2)	8.9 (3)	0.06	
04	3	9.2 (3)	9.7 (3)	0.06	
	4	9.0 (3)	9.5 (3)	0.06	
	2	13.3 (4)	14.1 (4)	0.09	
06	3	14.2 (4)	15.1 (4)	0.10	
	4	13.9 (4)	14.7 (4)	0.09	
	2	17.8 (5)	18.8 (6)	0.12	
80	3	17.5 (5)	18.5 (5)	0.12	
	4	17.2 (5)	18.2 (5)	0.12	
	2	22.2 (7)	23.5 (7)	0.15	
10	3	22.9 (7)	24.2 (7)	0.15	
	4	22.4 (7)	23.7 (7)	0.15	
	2	25.7 (8)	27.2 (8)	0.17	
12	3	26.2 (8)	27.8 (8)	0.18	
	4	25.7 (8)	27.2 (8)	0.17	

Note:

1. Medium and low speed capacities are approximately 80 percent and 60 percent respectively of the high speed capacity.

^{2.} Q/TD = MBH (kW)/(Saturated steam temperature - Entering air temperature). To determine heating capacities at different entering steam pressure or entering air temperature, compute the new ITD and multiply it by the Q/TD shown. (See the Steam Properties table at the end of this section to determine the saturated steam temperatures at various entering steam pressures.)

^{3.} High static motors need the appropriate length of duct to prevent poor acoustical applications.



Control Options

UniTrane® fan-coils are available with four different control options:

- · Manual three-speed fan switch
- Tracer ZN.010
- Tracer ZN.510
- Tracer ZN.520

Manual Fan Mode Switch

Model Number Digit 30 = A and Digit 31 = D or K

The manual fan mode switch is available for fan-coil units that do not have Trane factory-mounted control packages. This four-position switch (off, high, medium,low) allows manual fan mode selection and is available unit or wall mounted. The unit-mounted option (Digit 31 = D) operates on line voltage. The wall-mounted option (Digit 31 = K) is low-voltage and has three 24 volt relays using a factory-wired transformer and relays to control the fan motor.

Tracer® Controls

The Tracer family of controllers, ZN.010; ZN.510; and ZN.520, offer the combined advantages of simple and dependable operation with the latest Trane-designed controller. Standard control features include options normally available on more elaborate control systems. All control options are available factory-configured or can be field-configured using Rover™ service software. For more detailed information, refer to the Trane publication, *CNT-IOP-1* or *CNT-IOP-2*.



Model Number Digit 30 = E

Tracer ZN.010 is a stand-alone microprocessor controller.

Tracer ZN.510

Model Number Digit 30 = F

ZN.510 can be used as either a stand-alone or communicating microprocessor controller.

Tracer ZN.520

Model Number Digit 30 = G

The ZN.520 controller can be used in a stand-alone application or as part of a Trane Integrated Comfort™ System (ICS).

In the stand-alone configuration, ZN.520 receives operation commands from the zone sensor and/or the auto changeover sensor (on auto changeover units). The entering water temperature is read from the auto changeover sensor and determines if the unit is capable of cooling or heating. The zone sensor module is capable of transmitting the following information to the controller:

- Timed override on/cancel request
- Zone setpoint
- Current zone temperature
- Fan mode selection (off-auto-high-med-low)

For optimal system performance, fan-coil units can operate as part of an Integrated Comfort™ System (ICS) building automation system controlled by Tracer Summit®. The controller is linked directly to the Summit control panel via a twisted pair communication wire, requiring no additional interface device (i.e., a command unit). The Trane ICS system can monitor or override ZN.520 control points. This includes such points as temperature and output positions.

Rover[™] Service Software

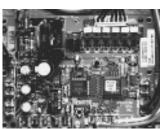
This windows-based software package option allows field service personnel to easily monitor, save, download, and configure Tracer controllers through a communication link from a portable computer. When connected to the communication link, Rover can view any Tracer controller that is on the same communication link.



Fan Speed Switch



ZN.010 Control Board



ZN.510 Control Board



Sequence of Operation

Sequence of Operation

Fan Speed Switch

Off: Fan is turned off, two-position damper option spring-returns closed.

High, Medium, Low: Fan runs continuously at the selected speed. The two-position damper option opens to an adjustable mechanical stop-position.

ZN.010 and ZN.510

Off: Fan is off; control valves and fresh air damper option close. Low air temperature detection option is still active.

Auto (Fan Cycling): Fan and fresh air damper cycle with control valve option to maintain setpoint temperature. In cooling mode, the fan cycles from off to medium and in heating mode it cycles from off to low (factory default that can be field-adjusted using Rover service software). When no heating or cooling is required, the fan is off and the fresh air damper option closes. The fan can also be field-configured (using Rover) to run at a defined speed when the fan speed switch is in the auto position.

Low, Medium, High (Continuous Fan): Fan operates continuously while control valve

option cycles to maintain setpoint temperature. Fresh air damper option is open.

ZN.520

Off: Fan is off; control valve options and fresh air damper options close. The low air temperature detection option is still active.

Auto: Fan speed control in the auto setting allows the modulating (three-wire floating point) control valve option and three-speed fan to work cooperatively to meet precise capacity requirements, while minimizing fan speed (motor/ energy/acoustics) and valve position (pump energy/chilled water reset). As the capacity requirement increases at low fan speed, the water valve opens. When the low fan speed capacity switch point is reached, the fan switches to medium speed and the water valve repositions to maintain an equivalent capacity. The reverse sequence takes place with a decrease in required capacity.

Low, Medium, High: The fan will run continuously at the selected speed and the valve option will cycle to meet setpoint.



Table C-1. Controller Input/Output Summary

	ZN.010	ZN.510	ZN.520
Binary Outputs			
3-Speed Fan	~	~	✓
2-Position Hydronic Valve	~	~	✓
2-Position Fresh Air Damper	•	•	
1-Stage Electric Heat	•	•	•
3-Wire Economizer Damper			•
3-Wire Hydronic Valve			✓
2-Stage Electric Heat			✓
Reheat (hydronic or electric)			✓
Generic	~	~	✓
Binary Inputs Condensate Overflow Detection Low Temperature Detection Occupancy Generic Input	•	•	*
Analog Inputs			
Zone Temperature	✓	•	✓
Setpoint	✓	~	•
Fan Mode: Auto, High, Medium, Low	✓	~	✓
Entering Water	✓	~	✓
Discharge Air	✓	~	✓
Outside Air			✓
Generic			✓

Note: The generic input and output are for use with a Tracer Summit system only.

Table C-2. Controller Function Summary

	ZN.010	ZN.510	ZN.520	
Control Functions				
Entering Water Temp. Sampling (Purge)	✓	~	✓	
Timed Override	✓	•	✓	
Auto Changeover	✓	~	✓	
Fan Cycling	✓	•		
Warm-Up	✓	~	✓	
Pre-Cool	✓	~	✓	
Data Sharing (Master/Slave)		•	✓	
Random Start	✓	~	✓	
Dehumidification			✓	
Staged Capacity (2-Stage Electric Supplementary)			~	
Other Functions				
Manual Test	✓	•	✓	
Maintenance Timer	✓	•	✓	
Setpoint Limits	•	~	•	



Zone Sensor Options

Zone Sensor Options

Zone sensors are available as either unit, wall, or split-mounted options for design flexibility. Fan-coils with the unit-mounted zone sensor option include a thermistor in the unit's return air path. Wall-mounted zone sensor options have an internal thermistor. Zone sensors operate on 24 VAC.

ZN.010



Unit-mounted zone sensor: Digit 30 = E and Digit 31 = V



Wall-mounted zone sensor: Digit 30 = E and Digit 31 = W



Split-mounted zone sensor, unit-mounted fan mode and wall-mounted setpoint dial: Digit 30 = E and Digit 31 = X

ZN.510 and ZN.520



Unit-mounted zone sensor: Digit 30 = E and Digit 31 = Z



Wall-mounted zone sensor: Digit 30 = E and Digit 31 = 2



Split-mounted zone sensor, unit-mounted fan mode and wall-mounted setpoint dial: Digit 30 = E and Digit 31 = Y



Features

Control Features

The following control functions are standard features on units with Tracer ZN.010, ZN.510, or ZN.520.

Entering Water Temperature Sampling Function

A system that uses a two-way control valve option might not sense the correct entering water temperature during long periods when the control valve is closed. If the demand for heating or cooling does not exist for a long period, the entering water will eventually approach ambient temperature.

Using the entering water temperature sampling function, the controller provides accurate two-pipe system changeover—without sacrificing the benefits of two-way control valves. Also, it eliminates inefficient bleed or bypass lines that can allow unnecessary waterflow through the system.

This function periodically samples the entering water temperature by opening the hydronic valve. The valve opens for 20 seconds to allow the water temperature to stabilize. Then the controller reads the entering water temperature for up to three minutes to see if the correct water temperature is available for the selected operating mode.

The entering water temperature must be five degrees or more above the space temperature to allow hydronic heating and five degrees or more below the space temperature to allow hydronic cooling. If the correct water temperature for the operating mode is available, the unit begins normal heating or cooling operation. If the correct water temperature is not available, the controller closes the control valve and waits 60 minutes before attempting to sample the entering water temperature again.

A factory-mounted thermistor senses the entering water temperature on changeover cooling/heating coil units. If the fan-coil has a factory-mounted piping package, the sensor is strapped to the entering water pipe. If the fan-coil does not have a piping package, the sensor is coiled in the end pocket for mounting on customer-supplied piping. This sensor must detect accurate water temperature for proper changeover.

Automatic Heat/Cool Mode Determination

The controller automatically determines whether heating or cooling is needed—based on space and system conditions. Utilizing a proportional/integral (PI) control algorithm to maintain the space temperature at the active heating or cooling setpoint. The controller measures the space temperature and active setpoint temperature to determine the unit's heating or cooling capacity (zero to 100%).

Occupied/Unoccupied Operation

The occupancy input utilizes a binary switch (i.e. motion sensor, timeclock, etc.) that allows the zone sensor to utilize it's unoccupied internal setpoints.

Random Start

This feature randomly staggers multiple unit start-up to reduce electrical demand spikes.

Warm-up

The two-position fresh air damper option closes during the occupied mode when the space temperature is three degrees or more below the heating setpoint temperature. The damper remains closed during warm-up until the space temperature is within two degrees of the heating setpoint temperature.

Cool-down

The two-position fresh air damper option closes during the occupied mode when the space temperature is three degrees or more above the cooling setpoint temperature. The damper remains closed during cool-down until the space temperature is within two degrees of the cooling setpoint temperature.

Manual Output Test Function

This feature is an invaluable tool for troubleshooting a unit. By simply pressing the controller's test button, service personnel can manually exercise outputs in a pre-defined sequence.

Peer to Peer Communication (ZN.510 and ZN.520)

Peer to peer communication allows multiple units in one space to share the same zone sensor and provide simultaneous heating and cooling. The ZN.510 or ZN.520 controller can share information between units on the same communica-

tion link using a twisted pair wire in the field. Unit configuration must be modified with Rover service tool.

Economizing Control (ZN.520)

With the controller configured for economizing control, it will calculate the required cooling capacity every ten seconds and modulate the damper option open to the calculated position. If the setpoint is not satisfied, the damper will continue to open until the setpoint condition has been met or the damper is 100 percent open. If this still does not satisfy the setpoint, the cooling valve option will begin to open and try to satisfy the load requirements. Once capacity exceeds the load requirements, the valve will begin to close until the setpoint has been reached or the damper reaches its minimum position, which is field-adjustable. This option uses a three-wire, floating point damper actuator.

A thermistor to sense discharge air is factory mounted near the discharge surface of the last coil for use in economizing and cascade temperature control. Summit® can also utilize this temperature value as a read-only point. Cascade temperature control uses both the zone and discharge air temperatures to more accurately calculate the required unit capacity.

A thermistor to sense fresh air is factory mounted at the unit's fresh air opening for use in economizer applications or as a read-only point for Summit. If the fresh air temperature is a read-only value, it will not impact the control algorithm. In an economizer application, a fresh air temperature signal must be provided either by this thermistor or Summit.



Features

ZN.520 Additional Features

Automatic Ventilation Reset

To ensure proper ventilation rates, the controller is configured with two fresh air damper minimum position setpoints for occupied operation. As the fan speed changes to low or high, the damper modulates to maintain the correct ventilation rate for the space. The damper position does not change when the fan speed changes to medium.

Fan Status

The ZN.520 controller monitors the fan output status to determine if the fan is operating.

Filter Maintenance Status

The controller has an adjustable timer that indicates through Summit or Rover when filter maintenance is necessary. Filter maintenance status is based on cumulative fan run hours.

Dehumidification

When the fan-coil unit is equipped with a reheat coil and humidity sensor, the controller will keep humidity levels within an acceptable range. This feature helps reduce the risk of microbial growth and damage to building interiors.

Water Valve Override

Using Summit or Rover, the water valve override function drives all water valves in every unit fully open simultaneously. This helps reduce the time required for waterside balancing.

Cascade Control

The controller maintains discharge air temperature using a cascade control algorithm. The discharge air temperature is based on the difference between the space temperature and setpoint. Unit capacity modulates to achieve the discharge air temperature.

Interoperability

The ZN.520 controller can be used with a Tracer Summit system or on other control systems that suport LonTalk and the SCC profile. For more information on specific inputs and outputs, see the *Installation, Owner, and Maintenance Manual, UNT-IOM-6*.



Controls

End Device Options

End Device Options

All end device options are factoryinstalled and tested.

Two-Position Control Valves
Model Number Digits 27 and 28 = A - H
Two-position valve options are available

Two-position valve options are available with either Tracer ZN.010, ZN.510, or ZN.520. Valves are spring-return type, sweat connections, and available as normally open or closed. The valves respond to a 24V signal and have 1/2-inch sweat connections. The two-way valve option will either fully open or close. The three-way valve option allows either full water flow through the coil or diverts waterflow through the bypass. If the control valve loses power, the valve returns to its de-energized position. All control valve options are factory installed in the leaving water piping downstream of the hydronic coil. The valve actuator is easily removable for service without removing the valve body from piping.

Modulating Control Valves (ZN.520) Model Number Digits 27 and 28 = J - R

These ½-inch sweat connect valves are three-wire floating point valves, equal percentage type. Modulating valves are available in four Cv sizes: 0.7, 1.5, 2.5, and 4.0. The valve responds to a 24V triac signal from the controller, which determines the valve position by a control algorithm. If the valve loses power, it remains in the position that it was in

when the power loss occurred. All control valves are factory installed in the leaving water piping downstream of the hydronic coil.

Field-Supplied Valves

Model Number Digits 27 and 28 = X or Y When using field-supplied valves, this option allows the controller to be factory-configured for the normal position of the field-supplied valve.

Note: The Trane Company does not recommend wild coil applications.

Two-Position Fresh Air Damper Actuator Model Number Digit 13 = D, E, or F (Available with all control options except ZN.520)

This damper actuator uses a 24V signal and is factory-wired and mounted to the damper assembly. It allows zero to 50% fresh air. The damper will drive open to an adjustable mechanical stop-position whenever the fan is running during occupied mode and will spring-return closed when the fan turns off.

Note: The Trane Company recommends using the low temperature detection option with fresh air dampers to detect possible freeze conditions.



Controls



Control Valve



Two-Position Fresh Air Damper Actuator



Economizer Fresh Air Damper Actuator





Condensate Overflow Detection Device

Economizer Fresh Air Damper Actuator (ZN.520)

Model Number Digit 13 = G, H, or J This option is a three-wire floating point, spring-return damper actuator and is factory-wired and mounted to the damper assembly. When the controller enables the economizer and the unit is in occupied mode, the fresh air damper modulates between its minimum position (editable) and the full open position to maintain setpoint temperature. If economizer operation stops or if the unit is in the heating mode, the fresh air damper adjusts to its minimum position.

Note: The Trane Company highly recommends using the low temperature detection option with a fresh air damper to detect possible freeze conditions.

Low Temperature Detection Model Number Digit 36 = 2

When the low temperature detection device senses an entering air temperature of 36 F to the hydronic coil, the normally-closed switch opens a corresponding set of binary input terminals. The fan disables, control valves open, and the fresh air damper closes.

Thirty minutes after the diagnostic, Tracer ZN.010, ZN.510, or ZN.520 uses an automatic reset function to attempt to reset the unit. If the diagnostic occurs again within 24 hours after an automatic

diagnostic reset, the unit will require a manual reset. This function attempts to resolve the infrequent nuisance alarm.

The low temperature detection device is an averaging type capillary tube and will reset when it detects an entering air temperature of at least 44 F.

Condensate Overflow Detection Model Number Digit 35 = 2

A float switch is factory-supplied for field installation in the auxiliary drain pan to detect a high condensate water level. When the float switch rises, the normally closed input opens a corresponding set of binary input terminals. This also causes the fan to disable, and the control valve and fresh air damper options to close. Although the float switch will close when the high condensate level recedes, the controller must be manually reset before normal unit operation can occur. If using a ZN.510 or ZN.520 controller you can reset using Summit. Use Rover service software to reset units with ZN.010, ZN.510, or ZN.520.



Electric Heat

Table ED-1. Electric Heat kW

Unit Size	Unit Voltage	kW										
02	115	1.0	1.5	2.0								
	230	1.0	1.5	2.0								
	277	1.0	1.5	2.0								
	208	8.0	1.1	1.5	1.9							
03	115	1.0	1.5	2.0	2.5							
	230	1.0	1.5	2.0	2.5							
	277	1.0	1.5	2.0	2.5							
	208	8.0	1.1	1.5	1.9	2.3						
04	115			2.0	2.5	3.0						
	230			2.0	2.5	3.0						
	277			2.0	2.5	3.0						
	208			1.5	1.9	2.3	3.0					
06	115			2.0		3.0						
	230			2.0		3.0	4.0	5.0	6.0			
	277			2.0		3.0	4.0	5.0	6.0			
	208			1.5		2.3	3.0	3.8	4.5	5.3		
08	115			2.0		3.0						
	230			2.0		3.0	4.0	5.0	6.0	7.0		
	277			2.0		3.0	4.0	5.0	6.0	7.0		
	208			1.5		2.3	3.0	3.8	4.5	5.3	6.0	
10	115					3.0						
	230					3.0	4.0	5.0	6.0	7.0	8.0	
	277					3.0	4.0	5.0	6.0	7.0	8.0	
	208					2.3	3.0	3.8	4.5	5.3	6.0	
12	115					3.0						
	230					3.0	4.0	5.0	6.0	7.0	8.0	10.0
	277					3.0	4.0	5.0	6.0	7.0	8.0	10.0
	208					2.3	3.0	3.8	4.5	5.3	6.0	

Table ED-2. Electric Heat kW — Low Vertical Units

Unit Size	Unit Voltage	kW	kW	kW	kW
03	115	1.0	1.5	2.0	
04	115	1.0	1.5	2.0	2.5
06	115	1.0	1.5	2.0	2.5

Low vertical units are only available with electric heat in combination with the two-row cooling coil.

Minimum Circuit Ampacity (MCA) and Maximum Fuse Size (MFS) Calculations for Fan-Coils with Electric Heat

Heater Amps = (Heater kW x 1000)/Heater Voltage

Note: Use 120V heater voltage for 115V units. Use 240V heater voltage for 230V units.

MCA = 1.25 x (heater amps + all motor FLA's)

MFS or HACR Type Circuit Breaker = (2.25 x Largest Motor FLA) + Second Motor FLA + Heater Amps (If Applicable)

HACR (Heating, Air-Conditioning and Refrigeration) type circuit breakers are required in the branch circuit wiring for all fan-coils with electric heat.

SeeTables ED-3 through ED-6 for motor FLA's

Select a standard fuse size or HACR type circuit breaker equal to the MCA. Use the next larger standard size if the MCA does not equal a standard size.

Standard Fuse Sizes are: 15, 20, 25, 30, 35, 40, 45, 50, 60 amps

Fan-coil electric heat MBH = (Heater kW) (3.413)



Table ED-3. Free Discharge Motors on Units with Two-Row Coils

		115\	√olt		208	3-230 Volt		277	7 Volt		RPM	
FC	FLA		HP (kW)	FLA		HP (kW)	FLA		HP (kW)	Н	M	L
02	0.6		.03 (.02)	0.3		.03 (.02)	0.2		.03 (.02)	980	840	655
03	0.7		.04 (.02)	0.4		.04 (.02)	0.3		.04 (.02)	980	780	580
04	0.9		.05 (.04)	0.5		.05 (.04)	0.4		.05 (.04)	1050	780	580
06	1.2		.07 (.05)	0.6		.07 (.05)	0.5		.07 (.05)	1030	780	580
08	1.4		.12 (.09)	0.9		.12 (.09)	0.6		.12 (.09)	1080	800	600
10	0.9	1.2	.05 (.04) .07 (.0	5) 0.5	0.6	.05 (.04) .07 (.05)	0.4	0.5	.05 (.04) .07 (.05)	1050	780	580
										1030	780	580
12	0.9	1.4	.05 (.04) .12 (.0	9) 0.5	0.9	.05 (.04) .12 (.09)	0.4	0.6	.05 (.04) .12 (.09)	1050	780	580
										108	800	600

Table ED-4. High Static Motors on Units with Two-Row Coils

		115	Volt		208	3-230 Volt		277	7 Volt		RPM	
FC	FLA		HP (kW)	FLA		HP (kW)	FLA		HP (kW)	Н	М	L
02	1.1		.07 (.05)	0.6		.07 (.05)	0.5		.07 (.05)	1480	1110	865
03	1.4		.08 (.06)	0.7		.08 (.06)	0.6		.08 (.06)	1400	1175	860
04	1.6		.10 (.07)	0.8		.10 (.07)	0.7		.10 (.07)	1475	1315	1070
06	2.6		.16 (.12)	1.2		.16 (.12)	1.0		.16 (.12)	1400	1070	855
80	3.4		.24 (.18)	1.4		.24 (.18)	1.1		.24 (.18)	1475	1285	975
10	1.6	2.6	.10 (.07) .16 (.1	2) 0.8	1.2	.10 (.07) .16 (.12)	0.7	1.0	.10 (.07) .16 (.12)	1475	1315	1070
										1400	1070	855
12	1.6	3.4	.10 (.07) .24 (.1	8) 0.5	0.9	.10 (.07) .24 (.18)	0.7	1.1	.10 (.12) .24 (.18)	1475	1315	1240
										1475	1285	975

Note:

Actual rpm will vary with application and configuration

Table ED-5. Free Discharge Motors on Units with Three and Four-Row Coils

		115 \	/olt		208-230 Vol	t		277 Volt		RPM	
FC	FLA		HP (kW)	FLA	HP (kW)	FLA	HP (kW)	Н	M	L
02	0.6		.03 (.02)	0.3	.03 (.02)	0.2	.03 (.02)	980	840	655
03	0.8		.05 (.04)	0.5	.05 (.04)	0.4	.05 (.04)	1080	800	600
04	1.0		.06 (.04)	0.6	.06 (.04)	0.5	.06 (.04)	1080	800	600
06	1.4		.12 (.09)	0.9	.12 (.09)	0.6	.12 (.09)	1080	800	600
08	1.7		.13 (.10)	1.0	.13 (.10)	0.8	.13 (.10)	1080	800	600
10	1.0	1.4	.06 (.04) .12 (.09)	0.6	0.9 .06 (.04) .12 (.09)	0.5	0.6 .06 (.04) .1	2 (.09) 1080	800	600
									1080	800	600
12	1.0	1.7	.06 (.04) .13 (.10)	0.6	1.0 .06 (.04) .13 (.10)	0.5	0.8 .06 (.04) .1	3 (.10) 1080	800	600
									1080	800	600

Table ED-6. High Static Motors on Units with Three and Four-Row Coils

		115 V	/olt		208-230 Volt		277 Volt			RPM		
FC	FLA		HP (kW)	FLA		HP (kW)	FLA		HP (kW)	Н	М	L
02	1.1		.07 (.05)	0.6		.07 (.05)	0.5		.07 (.05)	1480	1110	865
03	1.3		.08 (.06)	0.7		.08 (.06)	0.5		.08 (.06)	1500	1355	1110
04	2.1		.13 (.10)	0.9		.13 (.10)	0.7		.13 (.10)	1580	1375	1240
06	3.4		.24 (.18)	1.4		.24 (.18)	1.1		.24 (.18)	1475	1285	975
80	3.4		.24 (.18)	1.4		.24 (.18)	1.1		.24 (.18)	1475	1285	975
10	2.1	3.4	.13 (.10) .24 (.18)	0.9	1.4	.13 (.10) .24 (.18)	0.7	1.1	.13 (.10) .24 (.18)	1580	1375	1240
										1475	1285	975
12	2.1	3.4	.13 (.10) .24 (.18)	0.9	1.4	.13 (.10) .24 (.18)	0.7	1.1	.13 (.10) .24 (.18)	1580	1375	1240
										1475	1285	975

Note:

Actual rpm will vary with application and configuration.



Table ED-7. Low Vertical Free Discharge Motors (115 Volt)

FC	FLA	HP (kW)	R	PM .
03	0.7	.03 (0)	Н	1090
			M	770
			L	560
04	0.8	.03 (0)	Н	1090
			M	750
			L	560
06	1.1	.03 (0)	Н	1115
			M	760
			L	560

Note:

Actual rpm will vary with application and configuration.

Table ED-8. Decimal to Fractional HP (kW) Conversion

FC		imal	Frac	
02		03	1/3	
	.()7	1/	15
03)4	1/2	25
	.()5	1/2	20
	.(08	1/	12
04).)5	1/2	20
	.(06	1/	16
		10	1/	10
		13	1/	8
06).)7	1/	15
		12	1/	8
		16	1/	6
	.2	24	1/	4
08		12	1/	8
		13	1/	8
	.2	24	1/	4
10	.05	.07	1/20	1/15
	.06	.12	1/16	1/8
	.10	.16	1/10	1/6
	.13	.24	1/8	1/4
12	.05	.12	1/20	1/8
	.06	.13	1/16	1/8
	.10	.24	1/10	1/4
	.13	.24	1/8	1/4
Low Vertical 03, 04, 06).	03	1/3	30

Note

Values for fractional HP's (kW's) are approximate values and not necessarily the actual HP (kW).

Minimum Circuit Ampacity (MCA) and Maximum Fuse Size (MFS) Calculations for Fan-Coils: (Motors only, No Electric Heat)

MCA = (1.25) x [Largest Motor Amperes (FLA)] + Second Motor Amperes (FLA) (Size 10 and 12 only)

MFS or HACR* Type Circuit Breaker = 15 Amps for all Fan-Coils without Electric Heat

(See previous Electrical Data for units with Electric Heat.)

*HACR (Heating, Air-Conditioning and Refrigeration) type circuit breakers are required in the branch circuit wiring for all size 10 and 12 fan-coils.



Unit Weights

Table DW-1. Operating Weights — lbs. (kg)

				Low Vertical	Low Vertical
Unit	Cabinet	Concealed	Recessed	Cabinet	Concealed
Size	Models	Models	Models	Models	Models
02	97 (44)	81 (37)	78 (35)	NA	NA
03	97 (44)	81 (37)	78 (35)	125 (57)	109 (49)
04	125 (57)	109 (49)	88 (40)	155 (70)	139 (63)
06	155 (70)	139 (63)	128 (58)	164 (74)	147 (67)
08	164 (74)	147 (67)	139 (63)	NA	NA
10	218 (99)	200 (91)	253 (115)	NA	NA
12	218 (99)	200 (91)	253 (115)	NA	NA

Table DW-2. Shipping Weights — lbs. (kg)

				Low Vertical	Low Vertical
Unit	Cabinet	Concealed	Recessed	Cabinet	Concealed
Size	Models	Models	Models	Models	Models
02	84 (38)	68 (31)	68 (31)	NA	NA
03	84 (38)	68 (31)	68 (31)	112 (51)	96 (44)
04	112 (51)	96 (44)	78 (35)	139 (63)	123 (56)
06	139 (63)	123 (56)	118 (54)	148 (67)	131 (59)
08	148 (67)	131 (59)	129 (59)	NA	NA
10	200 (91)	182 (83)	243 (110)	NA	NA
12	200 (91)	182 (83)	243 (110)	NA	NA



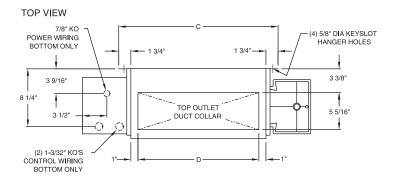
Vertical Concealed

Vertical Concealed, Model A

000(

6 15/16"

8 1/4"



FRONT INLET

OPEN

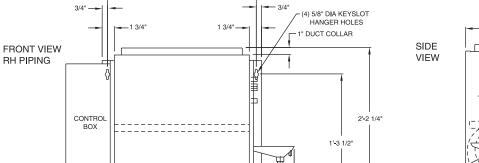
Vertical Concealed Unit Dimensions

Unit					
Size	02-03	04	06	80	10-12
Α	2'-8 11/16"	3'-1 ¹¹ / ₁₆ "	3'-11 ³ /16"	4'-7 11/16"	6'-2 ¹¹ / ₁₆ "
В	1'-9 5/16"	2'-2 5/16"	2'-11 13/16"	3'-8 ⁵ / ₁₆ "	5'-3 ⁵ / ₁₆ "
С	1'-10 13/16"	2'-3 13/16"	3'-1 ⁵ /16"	3'-9 ¹³ / ₁₆ "	5'-4 ¹³ / ₁₆ "
D	1'-5 ⁵ /16"	1'-10 ⁵ /16"	2'-7 ¹³ / ₁₆ "	3'-4 ⁵ / ₁₆ "	4'-11 ⁵ /16"
E	1'-7 ⁵ /16"	2'-0 5/16"	2'-9 13/16"	3'-6 ⁵ /16"	5'-1 ⁵ / ₁₆ "

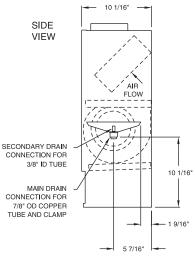
NOTE:1. Coil connections are always on the drain pan side and opposite the control box.

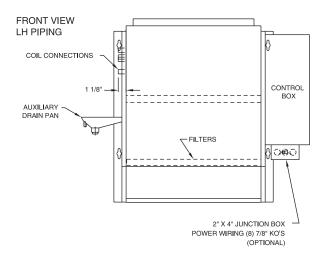
- 2. Coil connections are $^5/8''$ O.D. sweat. See page 53 for locations. 3. All duct collar dimensions are to the outside of the collar.

4. See page 54 for fresh $\,$ air opening dimensions.



4 7/16"





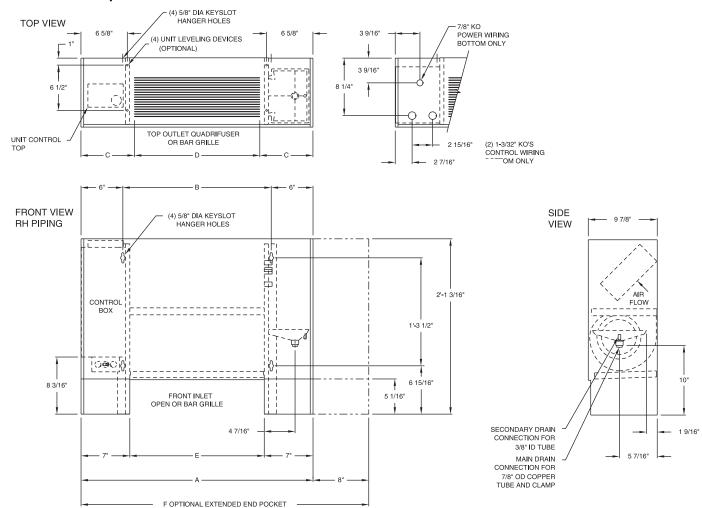
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L 9/16"

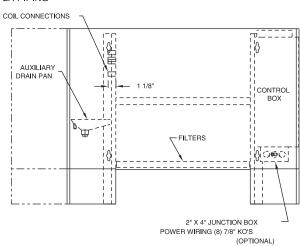


Vertical Cabinet

Vertical Cabinet, Model B



FRONT VIEW LH PIPING



Vertical Cabinet Unit Dimensions

Unit					
Size	02-03	04	06	08	10-12
Α	2'-9 5/16"	3'-2 5/16"	3'-11 ³ /16"	4'-8 5/16"	6'-3 ⁵ /16"
В	1'-9 ⁵ /16"	2'-2 5/16"	2'-11 ³ / ₁₆ "	3'-8 5/16"	5'-3 ⁵ /16"
С	7 ⁵ /8"	7 ¹ /8"	8 ⁷ /8"	7 1/8"	7 ⁵ /8"
D	1′-6″	2'-0"	2'-6"	3'-6"	5′-0″
E	1'-7 ⁵ /16"	2'-0 ⁵ /16"	2'-9 ¹³ / ₁₆ "	3'-6 ⁵ /16"	5'-1 ⁵ /16"
F	3'-5 5/16"	3'-10 ⁵ /16"	4'-7 ³ / ₁₆ "	5'-4 ⁵ /16"	6'-11 ⁵ /16"

NOTE:1. Coil connections are always on the drain pan side and opposite the control box.

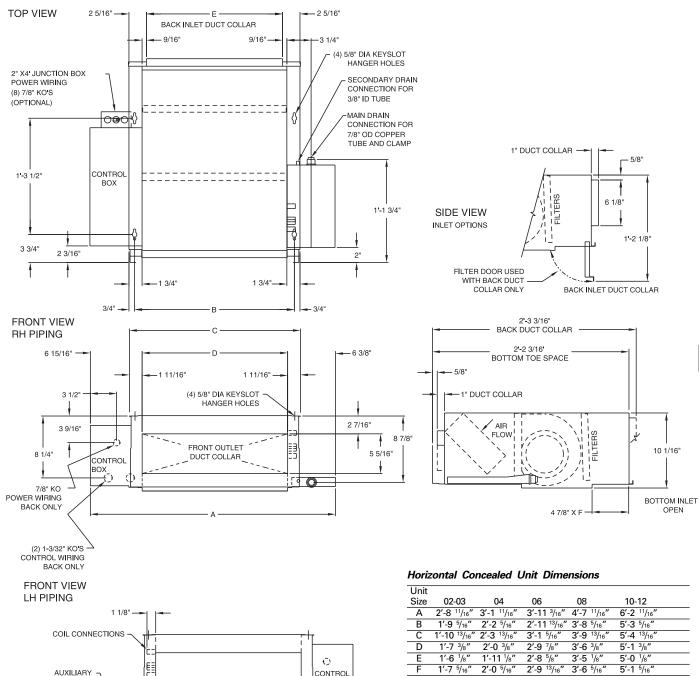
- 2. Coil connections are 5/8" O.D. sweat. See page 52 for locations.
- 3. All duct collar dimensions are to the outside of the collar.
- 4. See page 54 for fresh air opening dimensions.



Horizontal Concealed

Horizontal Concealed, Model C

DRAIN PAN



Unit Size 02-03 04 06 08 10-1 A 2'-8 11/1e" 3'-1 11/1e" 3'-1 13/1e" 4'-7 11/1e" 6'-2 1 B 1'-9 5/1e" 2'-2 5/1e" 2'-1 13/1e" 3'-8 5/1e" 5'-3 5	
	2
B 1'-9 5/16" 2'-2 5/16" 2'-11 13/16" 3'-8 5/16" 5'-3 5	1/16 "
2 . 5 / 15 2 2 / 10 0 0 / 10 0 0 7	/16"
C 1'-10 ¹³ / ₁₆ " 2'-3 ¹³ / ₁₆ " 3'-1 ⁵ / ₁₆ " 3'-9 ¹³ / ₁₆ " 5'-4 ¹	³ /16 "
D 1'-7 3/8" 2'-0 3/8" 2'-9 7/8" 3'-6 3/8" 5'-1 3	/e "
E 1'-6 1/8" 1'-11 1/8" 2'-8 5/8" 3'-5 1/8" 5'-0 1	
F 1'-7 ⁵ /16" 2'-0 ⁵ /16" 2'-9 ¹³ /16" 3'-6 ⁵ /16" 5'-1 ⁵	/16"

NOTE:1. Coil connections are always on the drain pan side and opposite the control box.

- 2. Coil connections are 5/8" O.D. sweat. See page 52 for locations.
- 3. All duct collar dimensions are to the outside of the collar.4. See page 53 for fresh air opening dimensions.

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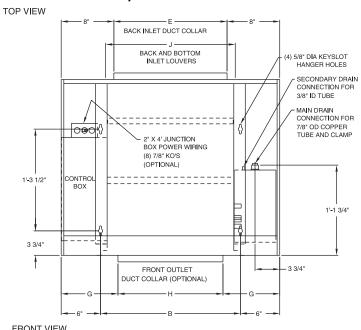
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Horizontal Cabinet

Horizontal Cabinet, Model D

AUXILIARY -

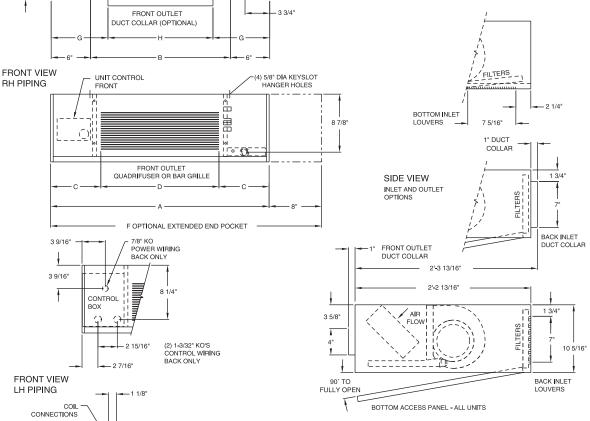


Horizontal Cabinet Unit Dimensions

Unit					
Size	02-03	04	06	80	10-12
Α	2'-9 5/16"	3'-2 5/16"	3'-11 ³ / ₁₆ "	4'-8 5/16"	6'-3 5/16"
В	1'-9 ⁵ /16"	2'-2 ⁵ / ₁₆ "	2'-11 ¹³ / ₁₆	"3'-8 ⁵ / ₁₆ "	5'-3 ⁵ / ₁₆ "
С	7 ⁵ /8"	7 ¹ /8"	8 ⁷ /8"	7 ¹ /8"	7 5/8"
D	1′-6″	2'-0"	2'-6"	3'-6"	5'-0"
Е	1'-5 ¹ / ₄ "	1'-10 1/4"	2'-7 3/4"	3'-4 1/4"	4'-11 ¹ / ₄ "
F	3'-5 ⁵ /16"	3'-10 ⁵ /16"	4'-7 3/16"	5'-4 ⁵ / ₁₆ "	6'-11 ⁵ /16"
G	8 5/8"	8 ¹/s"	9 ⁷ /8"	8 ¹ / ₈ "	8 5/8"
Н	1′ -4″	1′-10″	2'-4"	3'-4"	4'-10"
J	1'-7 3/4"	1'-11 3/4"	2'-7 3/4"	3'-3 3/4"	4'-11 ³ / ₄ "

NOTE:1. Coil connections are always on the drain pan side and opposite the control box.

- 2. Coil connections are 5/8" O.D. sweat. See page 52 for locations.
- 3. All duct collar dimensions are to the outside of the collar.4. See page 53 for fresh air opening dimensions.

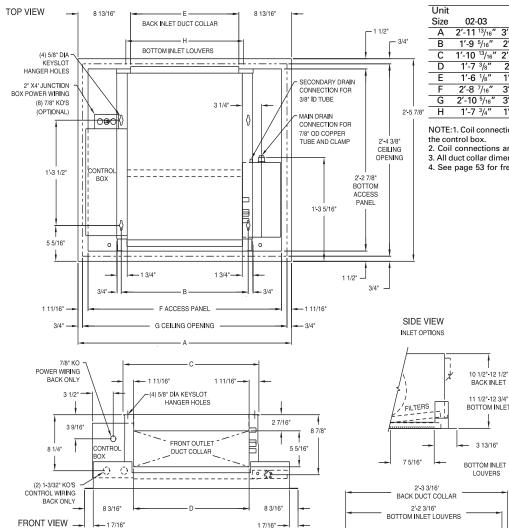


I°I CONTROL



Horizontal Recessed

Horizontal Recessed, Model E



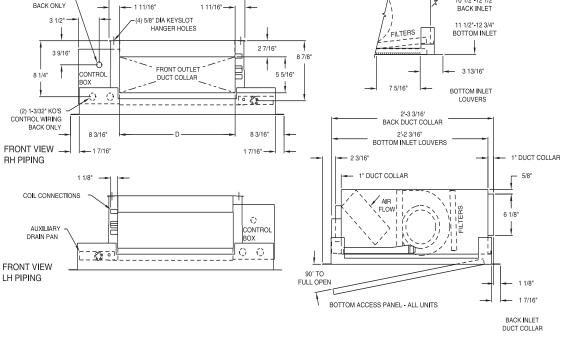
Horizontal Recessed Unit Dimensions

Unit					
Size	02-03	04	06	80	10-12
Α	2'-11 ¹³ / ₁₆ "	3'-4 ¹³ / ₁₆ "	4'-2 5/16"	4'-10 13/16"	6'-5 ¹³ / ₁₆ "
В	1'-9 ⁵ /16"	2'-2 ⁵ /16"	2'-11 13/16"	3'-8 ⁵ /16"	5'-3 ⁵ / ₁₆ "
С	1'-10 ¹³ / ₁₆ "	2'-3 13/16"	3'-1 ⁵ /16"	3'-9 ¹³ / ₁₆ "	5'-4 ¹³ / ₁₆ "
D	1'-7 ³ /8"	2'-0 3/8"	2'-9 ⁷ /8"	3'-6 3/8"	5'-1 3/8"
Е	1'-6 ¹ /8"	1'-11 ¹/s"	2'-8 5/8"	3'-5 ¹ / ₈ "	5'-0 1/8"
F	2'-8 7/16"	3'-1 ⁷ /16"	3'-10 15/16"	4'-7 ⁷ /16"	6'-2 ⁷ /16"
G	2'-10 5/16"	3'-3 ⁵ /16"	4'-0 13/16"	4'-9 ⁵ / ₁₆ "	6'-4 ⁵ / ₁₆ "
Н	1'-7 ³ / ₄ "	1'-11 3/4"	2'-7 3/4"	3'-3 3/4"	4'-11 3/4"

NOTE:1. Coil connections are always on the drain pan side and opposite the control box.

2. Coil connections are 5/8" O.D. sweat. See page 52 for locations.

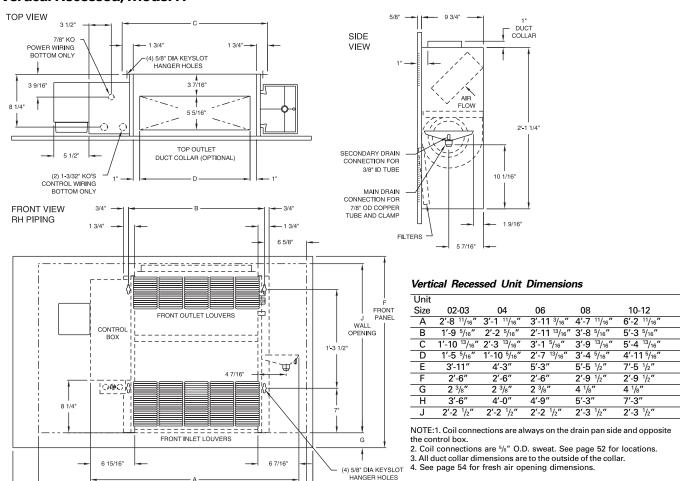
- Coil connections are 5/8" O.D. sweat. See page 52 for location
 All duct collar dimensions are to the outside of the collar.
- 4. See page 53 for fresh air opening dimensions.

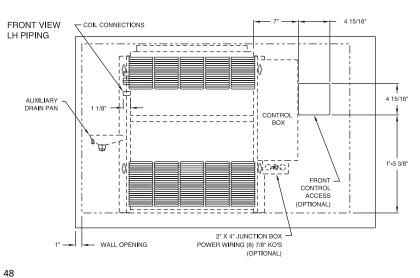




Vertical Recessed

Vertical Recessed, Model H

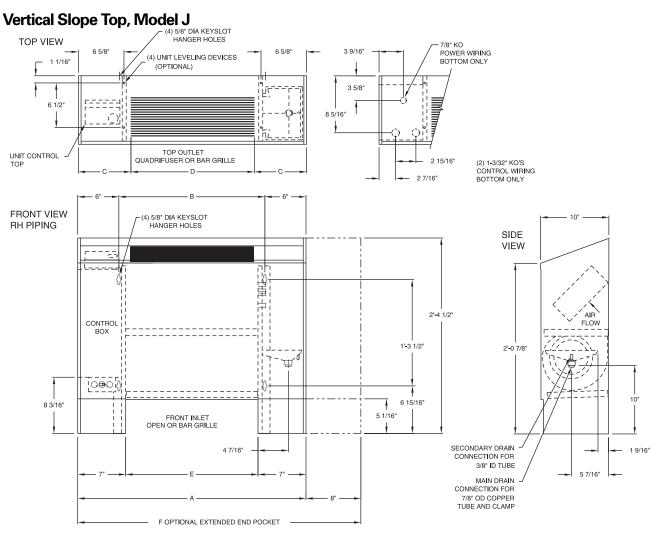


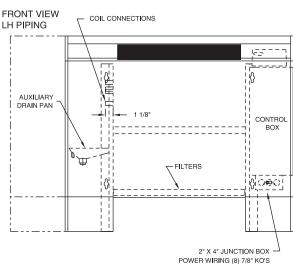


— H WALL OPENING



Vertical Slope Top





Vertical Slope Top Unit Dimensions

	-	•			
Unit					
Size	02-03	04	06	08	10-12
Α	2'-9 5/16"	3'-2 ⁵ /16"	3'-11 ¹³ / ₁₆ "	4'-8 5/16"	6'-3 ⁵ / ₁₆ "
В	1'-9 ⁵ /16"	2'-2 ⁵ /16"	2'-11 13/16"	3'-8 5/16"	5'-3 ⁵ / ₁₆ "
С	7 ⁵ /8"	7 ¹/s"	8 7/8"	7 ½"	7 ⁵ /8"
D	1'-6"	2′-0″	2'-6"	3'-6"	5'-0"
Е	1'-7 ⁵ /16"	2'-0 ⁵ /16"	2'-9 ¹³ / ₁₆ "	3'-6 ⁵ /16"	5'-1 ⁵ /16"
F	3'-5 ⁵ /16"	3'-10 ⁵ /16"	4'-7 ¹³ / ₁₆ "	5'-4 ⁵ /16"	6'-11 ⁵ /16"

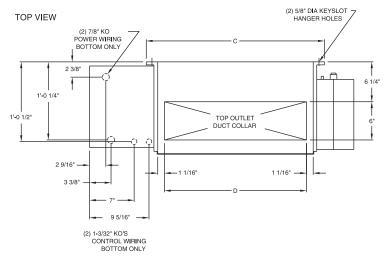
 $\ensuremath{\mathsf{NOTE:1}}.$ Coil connections are always on the drain pan side and opposite the control box.

- 2. Coil connections are 5/8" O.D. sweat. See page 52 for locations.
- 3. All duct collar dimensions are to the outside of the collar.
- 4. See page 54 for fresh air opening dimensions.



Low Vertical Concealed

Low Vertical Concealed, Model K

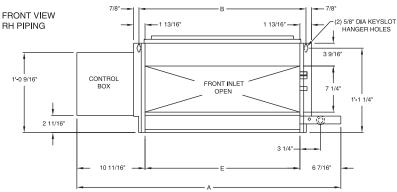


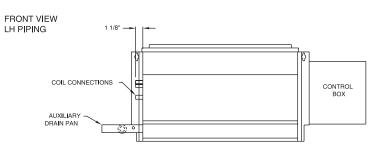
Low Vertical Concealed Unit Dimensions

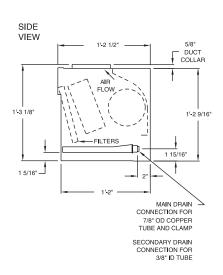
Unit				
Size	03	04	06	
Α	3'-5 ⁷ /16"	4'-2 15/16"	4'-11 ⁷ /16"	
В	2'-2 1/4"	2'-11 3/4"	3'-8 1/4"	
С	2'-3 15/16"	3'-0 ¹³ / ₁₆ "	3'-9 ¹⁵ / ₁₆ "	
D	1'-10 5/16"	2'-7 13/16"	3'-4 5/16"	
E	2'-0 ¹ / ₄ "	2'-9 3/4"	3'-6 ¹ / ₄ "	

NOTE: 1. Coil connections are always on the drain pan side and opposite the control box.

- 2. Coil connections are 5/8" O.D. sweat.
- 3. All duct collar dimensions are to the outside of the collar.
- 4. See page 55 for fresh air opening dimensions.



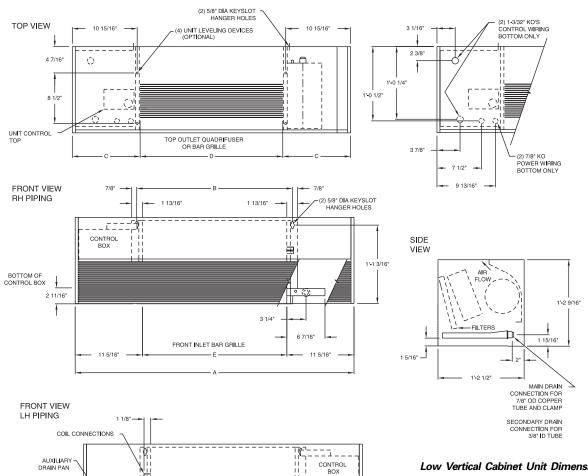






Low Vertical Cabinet

Low Vertical Cabinet, Model L



Low Vertical Cabinet Unit Dimensions

LOW	vertical Capinet Offic Differsions							
Unit								
Size	03	04	06					
Α	3'-10 15/16"	4'-8 7/16"	5'-4 ¹⁵ / ₁₆ "					
В	2'-2 1/4"	2'-11 3/4"	3'-8 1/4"					
С	11 ⁷ /16"	1'-1 ⁵ /16"	11 ⁷ /16"					
D	2'-0"	2'-6"	3'-6"					
Е	2'-0 1/4"	2'-9 3/4"	3'-6 ¹ / ₄ "					

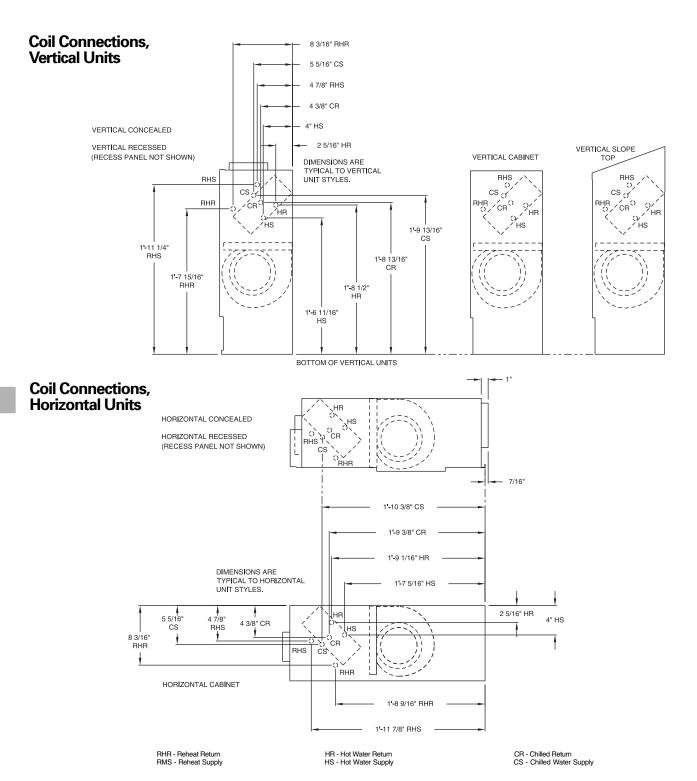
NOTE: 1. Coil connections are always on the drain pan side and opposite the control box.

- 2. Coil connections are $^5\!/\!\epsilon''$ O.D. sweat.
- 3. All duct collar dimensions are to the outside of the
- 4. See page 55 for fresh air opening dimensions.



Dimensions Coil and Weights Con

Connections

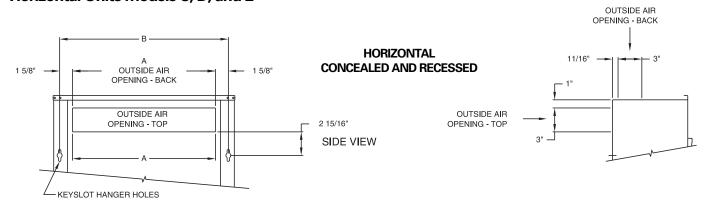


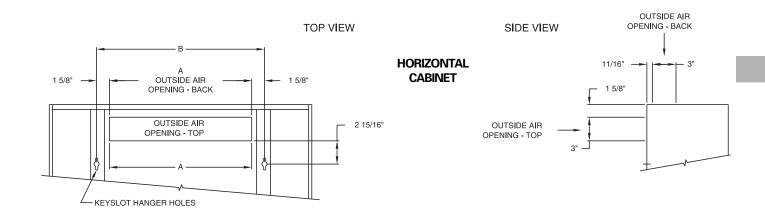
Note: Reheat coils are available with 2-pipe main coils only on units with either a fan speed switch or Tracer ZN.520 control.



Fresh Air Opening

Fresh Air Opening Locations Horizontal Units Models C, D, and E





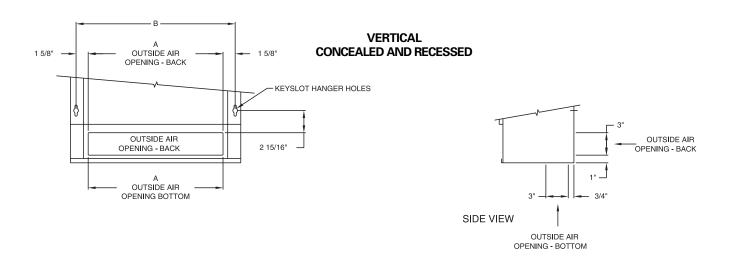
Fresh Air Opening Dimensions, Horizontal Units

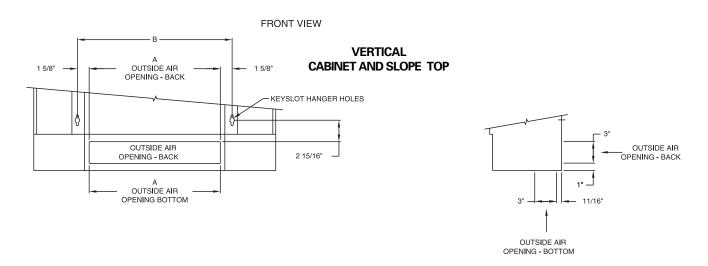
Unit Size	02-03	04	06	08	10-12
Α	1′-6″	1′-11″	2'-8 1/2"	3'-5"	5'-0"
В	1'-9 5/16"	2'-2 5/16"	2'-11 ¹³ /16"	3'-8 5/16"	5'-3 ⁵ /16"



Fresh Air Opening

Fresh Air Opening Locations Vertical Units Models A, B, and J





Fresh Air Opening Dimensions, Vertical Units

Unit					
Size	02-03	04	06	08	10-12
Α	1'-6"	1′-11″	2'-8 1/2"	3'-5"	5'-0"
В	1'-9 ⁵ /16"	2'-2 5/16"	2'-11 ¹³ / ₁₆ "	3'-8 ⁵ /16"	5'-3 ⁵ /16"



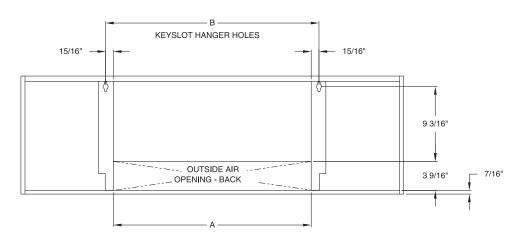
Fresh Air Opening

Fresh Air Opening Locations
Low Vertical Units Models K and L

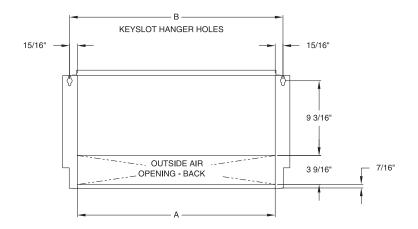
Fresh Air Opening Dimensions, Low Vertical Units

Unit				
Size	03	04	06	
Α	2'-0 1/4"	2'-9 3/4"	3'-6 ¹ / ₄ "	
В	2'-2 1/4"	2'-11 ³ / ₄ "	3'-8 1/4"	

LOW VERTICAL CABINET REAR VIEW



LOW VERTICAL CONCEALED REAR VIEW



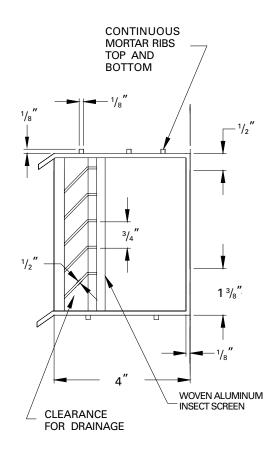


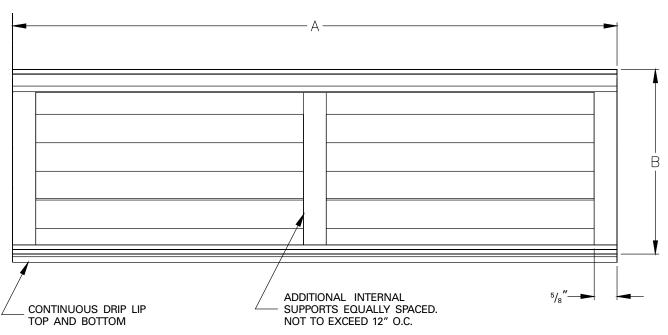
Dimensions and Weights Wall Box

Wall Box

Wall Box Dimensions

Unit Size	Dimensions	Internal
Ref. Only	AxB	Supports
02 - 03	24 ³ / ₈ x 4 ³ / ₄	1
04	24 ³ / ₈ x 7 ¹ / ₂	1
06	33 ½ x 7 ½	2
08	37 ½ x 7 ½	3
10 -12	58 ¹ / ₄ x 7 ¹ / ₂	4







Projection Panel

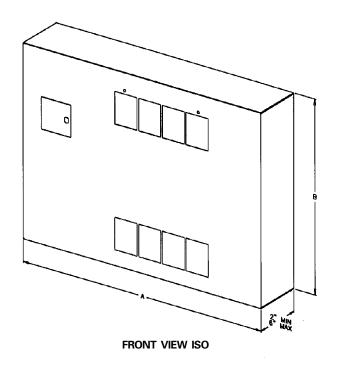
Projection Panel

Projection Panel Dimensions

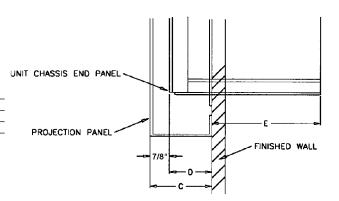
Unit Size	02 - 03	04	06	08	10 - 12	
Α	3'-11"	4'-3"	5′-3″	5'-5 ¹ / ₂ "	7'-5 ¹/2"	
В	2'-6"	2'-6"	2'-6"	2'-9 ¹ / ₂ "	2'-9 ¹ / ₂ "	

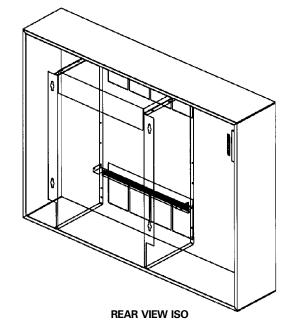
Projection Panel, All Unit Sizes

С	2″	2 1/2"	3″	3 1/2"	4"	4 1/2"	5″	5 1/2"	6"
D	1 ½"	1 ⁵ / ₈ "	2 1/8"	2 ⁵ /8"	3 ½"	3 ⁵ /8"	4 ¹ / ₈ "	4 ⁵ / ₈ "	5 ½"
Е	8 5/8"	8 1/8"	7 ⁵ / ₈ "	7 1/8"	6 ⁵ / ₈ "	6 ½"	5 ⁵ / ₈ "	5 1/8"	4 ⁵ / ₈ "



UNIT TO WALL — TOP VIEW







Mechanical Specifications

UniTrane® Fan-Coil Mechanical Specifications

Performance Data

Capacity: Unit capacities are certified under Industry Room Fan-Coil Air Conditioner Certification Program in accordance with ARI Standard 440-97. Safety: All standard units are UL listed in the United States and Canada and comply with NFPA 90A requirements.

Construction

All Units

The unit includes a chassis, coil(s), fan wheel(s), fan casing(s), fan board and motor(s). Units also include a noncorrosive, ABS main drain pan, positively sloped in every plane and insulated with closed-cell insulation. Horizontal units and all units with standard piping packages also include a thermoplastic auxiliary drain pan. Steel parts exposed to moisture are galvanized. The fan board assembly and both drain pans are easily removable. The fan board assembly includes a quick-disconnect motor plug. The chassis construction is 18-gauge galvanized steel, and continuous throughout the unit. The unit is acoustically and thermally insulated with closedcell insulation. All panels are made rigid by channel forming.

Vertical Cabinet and Slope Top Units

Front panel fabrication is 16-gauge galvanized steel. All other panels are 18-gauge galvanized steel. The discharge grille is recessed to resist condensate formation. Hinged access door construction is 20-gauge steel and is flush with top panel.

Horizontal Cabinet Units

All panels are 18-gauge galvanized steel, including the bottom panel. Discharge grille is recessed to resist condensate formation. The hinged access door is flush with front panel. Bottom panels ship with tamperproof screw fasteners and a safety chain.

Concealed/Recessed Units

Exposed panels on recessed units are 18gauge steel construction and ship separate from the unit. Bottom panels on horizontal recessed models ship standard with tamperproof screw fasteners and a safety chain.

Low Vertical Unit

Front panels are of 16-gauge galvanized steel. All cabinet parts are made rigid by channel forming. End panel is removable for piping access. Hinged access door construction is 20-gauge steel and flush with top panel.

Unit Finish

All cabinet parts and exposed recessed panels are cleaned, bonderized, phosphatized, and painted with a baked powder finish available in six decorator colors. Standard finish meets ASTM B117 specifications (salt spray test).

Fans

The aluminum fan wheels are centrifugal forward-curved and double-width. Fan wheels and housings are corrosion resistant. Fan housing construction is formed sheet metal. Low vertical units utilize a tangential wheel design.

Motors

All permanent split capacitor motors are run tested in assembled units. All motors have integral thermal overload protection with a maximum ambient operating temperature of 104 F and are permanently lubricated. Motors are capable of starting at 78 percent of rated voltage and operating at 90 percent of rated voltage on all speed settings. Motors can operate up to 10 percent over voltage.

Coils

All water coils are burst tested at 450 psig (3,103 kPa) (air) and leak tested at 100 psig (690 kPa) (air under water).

Maximum main coil working pressure is 300 psig (2,069 kPa). Maximum entering water temperature is 200 F (93 C). Tubes and u-bends are ³/₈" (10 mm) OD copper. Fins are aluminum and are mechanically bonded to the copper tubes. Coil stubouts are ⁵/₈" (16 mm) OD copper tubing.

Reheat Coils

Reheat coils are available for use with both hot water and steam. Hot water maximum working pressure is 300 psig (2,069 kPa), and the maximum entering water temperature is 200 F (93 C). The steam coil maximum working pressure is 15 psig (103 kPa). The reheat coils are constructed of single circuit ⁵/₈" (16 mm) copper tubes with aluminum fins. Piping connections are expanded to accept standard copper tubing ⁵/₈" (16 mm) OD.

Piping Packages

All piping packages are burst tested at 450 psig (3,103 kPa) (air) and leak tested at 100 psig (690 kPa) (air under water). The maximum working pressure of the interconnecting piping is 300 psig (2,069 kPa).

Piping packages are available in either basic or deluxe configurations. The deluxe package includes unions at the coil connections and a 20 mesh strainer on the supply side with a pressure rating on the strainer of up to 400 psig (2,758 kPa). The basic package does not include either unions or the strainer. A choice of end valves are available on both the basic and deluxe piping packages.

Ball Valve Supply and Return

A ball-type stop valve is available on both the supply and return of the piping package. The ball valve is a shutoff valve only with a maximum working pressure of 400 psig (2,758 kPa).

Ball Valve Supply, Manual Circuit Setter Return

A ball valve is provided on the supply with a manual circuit setter on the return. The manual circuit setter is a combination flow-setting device and shutoff valve that includes two Schrader ports. The maximum working pressure of the valve is 300 psig (2,069 kPa).

Ball Valve S & R, Auto Circuit Setter Return

Ball type end valves are mounted on the supply and return, with an additional auto circuit setter mounted on the return. The auto circuit setter is an automatic flow control valve that is sized to allow a specific GPM through the coil. Auto circuit setters also include two P/T plugs and have a maximum working pressure of 400 psig (2,758 kPa).

The piping package is designed so that any condensation is directed into the UniTrane® auxiliary drain pan. Insulation of piping package is not required.

Two-Way, Two-Position Control Valves Two-way, two-position valves are rated for a maximum pressure differential across the valves of 25 psig (172 kPa). The valves are also available with a close-off pressure of 50 psig (345 kPa). The valve actuator is easily removable for service without removing the valve



Mechanical Specifications

body from piping. Use some means, such as a pump and chiller bypass, to ensure the maximum closed off DP rating of the two-way valves is not exceeded.

Three-Way, Two-Position Control Valves Normally open three-way, two-position valves are rated for a maximum 25 psig (207 kPa) pressure differential across the valves. Normally closed three-way twoposition valves are rated for a maximum pressure differential across the valves of 15 psig (103 kPa). A bypass line is piped on all three-way piping packages with a balance fitting to set flow through the bypass line. The balance fitting has a maximum working pressure of 150 psig (1,034 kPa). The valves are also available with a maximum close-off pressure of 50 psig (345 kPa). The valve actuator is easily removable for service without removing the valve body from piping.

Modulating Control Valves

Two-way and three-way modulating valves are rated for a maximum pressure differential across the valves of 50 psig (345 kPa). The modulating valves are available in Cv values of 0.7, 1.5, 2.5 and 4.0.

All two-position and modulating control valves have a maximum working pressure of 300 psig (2,069 kPa). The maximum entering water temperature of the valve is 200 F (93 C).

Electric Heat Coil

The auxiliary electric heating coil is provided as either the total source of heat or auxiliary intermediate season heating. The electric heat coils are located in the preheat position, and are the open-wire type. The coils are a nickel chromium element design. The electric heat operates at the same voltage as the unit, and only a single power connection is necessary.

All standard electric heat coils are UL listed and interlocked with the fan motor switch. Therefore, electric heat operation is possible only when the fan is running. A transformer is supplied on any voltage unit, eliminating the need for field

installation of a step-down transformer. A unit-mounted magnetic contactor is supplied on all voltages. A high temperature cutout with automatic reset is provided as an integral part of the elements to de-energize the electric heat in the event of an overheat condition.

Filters

Filters are concealed from sight and easily removable. Filters are located behind an integral access door on horizontal type units. Filters are either 1" (25 mm) throwaway or 1"(25 mm) pleated media throwaway. Pleated media filters are Farr 30/30.

Fresh Air Damper

A fresh air opening with a damper is a factory-installed option. Dampers are constructed of 18-gauge steel. Fresh air is sealed off with gasket material when the damper is set in the closed position. Return and fresh air mixes when the damper is open.

Manual Damper

The manual damper is field-adjust able to allow zero to 100 percent fresh air. The automatic two-position damper is accompanied by a factory-installed and wired two-position (spring-return) actuator.

Auto Two-Position Damper

The auto two-position damper is factory set at 25 percent when open. The damper can be set in the field to allow from zero to 50 percent fresh air.

Economizer Damper

The economizer damper is accompanied by a factory-installed and wired modulating actuator. The damper is factory set at 25 percent default minimum and 100 percent maximum opening. The damper is field adjustable using Tracer Summit® or Rover™ to allow from zero to 100 percent fresh air



Mechanical Specifications

Options

Disconnect Switch

A unit mounted disconnect switch is available as a standard option on all units.

Colors

Six decorator colors are available in a baked powder finish. For a color chart, contact your local Trane office for a copy of UNT-S-10.

Extended End Pockets

On vertical or horizontal cabinet units, an 8" (20 cm) extended end pocket is available on the piping end.

Tamperproof Locks

Key-operated locking access doors and/ or panels will help prevent nuisance tampering with unit and/or controls. Tamper proof locks are available on vertical cabinet, horizontal cabinet, vertical recessed, vertical slope top, and low vertical units.

Leveling Feet

Refrigerator type screw-in bolts to level the unit are available on vertical and low vertical cabinet units.

Quad Grille Outlet

Quad grilles are square multi-directional grilles that allow four different discharge directions by rotating the grilles 90 degrees. The quad grille is constructed of a black plastic material (NORYL-SE 1-731) with a 15 degree angle on the discharge louvers. Quad grilles are recessed into the discharge panel to prevent condensation from forming on the grille exterior. Quad grilles are available on all cabinet style units.

Bar Grille Inlet/Outlet

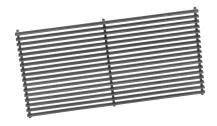
Bar grilles are formed steel grille options available on the discharge of all cabinet units, the return of vertical cabinet, vertical slope tops and low vertical cabinet units. The grilles have a black paint finish with 18-gauge steel construction. The louvers are formed at a 15 degree angle, and the discharge grilles are recessed to prevent condensate formation on the surface of the grille. The bar grilles are fixed in one discharge direction.

Sub-bases

Sub-bases elevate vertical cabinet or slope top cabinet units to a specified height; for example, to reach the bottom of a window sill. The sub-base also provides a cavity through which to run piping underneath the fan-coil unit. Sub-bases are 16-gauge steel construction and have the same black paint finish as the unit's base. The sub-base is available in heights between 2 - 7" (5 -18 cm) in 1/2" (1 cm) increments. The sub-base depth and width is identical to the unit's dimensions.



Quad Grille Outlet



Bar Grille Inlet and Outlet



Sub-base (shown turned on its side)



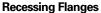
Mechanical Specifications

Options

False Backs

False backs increase the depth of a vertical cabinet unit and provide a cavity through which to run piping behind the fan-coil unit. False backs are also an excellent application when installing a unit beneath a window sill that extends out past the front of the unit.

False backs are 18-gauge steel construction and have the same paint finish as the unit. The false back is available in depths between 2"-8" (5 - 20 cm) in 1" (2.54 cm) increments, with height and width identical to the unit's dimensions.



Recessing flanges have 18-gauge steel construction and are painted the same finish as the unit. Recessing flanges provide an aesthetic architectural border or frame around vertical and horizontal cabinet fan-coil units.

Aluminum Wall Boxes

Wall boxes have a clear anodized finish and include a single core wire mesh insect screen. The frame is 10-gauge extruded aluminum alloy 6063-T5 construction. Horizontal louvers have 16-gauge extruded aluminum alloy 6063-T5 construction.

Wall boxes ship separate for field installation. A field supplied duct or sleeve from the wall box to the unit fresh air opening is required to provide fresh air.

Wall boxes are sized to handle up to 100% of nominal air flow.

Projection Panels

Projection panels allow semi-recessing of vertical recessed units.

Panels are 16-gauge steel construction, painted with a baked powder finish. They are available in projection depths ranging from 2"-6" (5 - 15 cm) in 1/2" (1 cm) increments. There is a distance of 7/8" (2.2 cm) between the projection panel and the front of the unit.



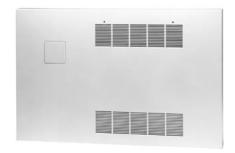
False Back



Recessing Flange



Wall Box



Projection Panel



Mechanical Specifications

Options



Ball Valve

Piping Components Ball Valve

Part	iviateriai	Spec ASTIVI
Lever	Steel, zinc plated	
Seat	Teflon	VTFE
Packing	Teflon	RTFE
Stem	Rod Brass	B16
G-Nut	Hex Brass	B16
Ball	Brass,	B16
	chrome plated	
Retainer	Brass	B16
Body	Cast Brass	B584-C84400

Working Pressure 400 psi (2,758 kPa)



Manual Circuit Setter

Manual Circuit Setter

Materia

Body — Forged Brass Alloy Trim — Forged Brass Alloy All Wetted Parts Brass

Temperature

250 F MAX (121 C)

Working Pressure

300 psi (2,069 kPa)



Auto Circuit Setter

Auto Circuit Setter

Material

Body — Forged Brass Flow Cartridge — Electroless Nickel and Stainless Steel

Temperature

250 F MAX (121 C)

Working Pressure

400 psi (2,758 kPa)

Pressure Drop

0.5 - 9.0 GPM = 2 psi Δ P (14 kPa) 10.0 - 12.0 GPM = 5 psi Δ P (34 kPa)



Mechanical **Specifications**

Options



Control Valve



Balance Fitting



Strainer

Control Valve

Material

Body — Forged Brass

Stem — Chrome-Plated Brass (Modulating) Nickel Plated (2-Position)

Seat — Brass (2-Position) Stainless Steel (Modulating)

Paddle — Buna N (2-Position)

Plug — High Temperature Thermoplastic (Modulating) Actuator — Stainless Steel Base Plate, Aluminum Cover

Temperature

200 F MAX (93 C)

Working Pressure

300 psi (2,069 kPa)

Pressure Drop (Close-Off △P)*

2-Way, Two-Position, N.O. = 25 psig (172 kPa)

2-Way, Two-Position, N.C. = 25 psig (172 kPa)

3-Way, Two-Position, N.O. = 25 psig (207 kPa)

3-Way, Two-Position, N.C. = 15 psig (103 kPa)

2-Way Modulating = 50 psig (345 kPa)

3-Way Modulating = 50 psig (345 kPa)

*All valves are available with optional 50 psig (345 kPa).

Balance Fitting

Material

Packing Washer — 11 Ga. Brass

O-Ring — EPDM Rubber

Stem — Rod Brass

Gland Screw — Hex Brass

Valve Body — Cast Brass

Union

Material

Nut — Forged Brass

Body — Copper

Tail — Copper

Strainer

Body — Cast Bronze (85-5-5-5) Cover — Cast Bronze (85-5-5-5)

Screen — Stainless Steel (20 Mesh)

Gasket — Teflon

Pressure and Temperature

400 psi (2,758 kPa) at 150 F (66 C)



Features and Benefits

Basic Series

Basic Series Fan-Coil Sizes 04-08

The basic series fan-coil design is for the market that requires only the *basic* features of our standard UniTrane® fancoil. Basic series units are horizontal concealed and are available with an exposed fan, plenum, or ceiling access panel.

The basic series unit features include:

- Quality
- Three or four-row coils
- Ship loose ball valves
- Ship loose fan mode switch

Quality

Built with the same high quality as the UniTrane®, coils and control end devices

are tested thoroughly before units are shipped.

Coils are air and leak-tested before being mounted in the unit.

All control end devices, fans, and motors are tested on assembled units.

Three or four-row coils

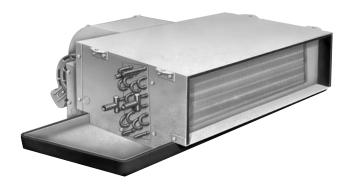
Three or four-row coils allow design of two and four-pipe systems.

Ship-loose ball valves

Ball valves are ship-loose accessories for field piping.

Ship-loose fan mode switch

Control options are simple. Units can be built with either no controls or a wall-mounted fan mode switch.





Selection Procedure

Basic Series Model Number

Model Number Description

Following is a complete description of the basic series fan-coil model number. Each digit in the model number has a corresponding alphanumeric code to identify the specific option.

<u>FC X C 04 B 1 L A0 A F 0 1</u> 1 5 10 15

Digits 1, 2 — Unit Type

FC = Fan-coil

Digit 3 — Model

X = Exposed fanP = With plenum

R = With ceiling access panel, ship

separate

Digit 4 — Development Sequence "C"

Digits 5, 6 — Unit Size

04 06

80

Digit 7 — Coil

B = 3 row cooling/heating

C = 4 row cooling/heating

D = 2 row cooling/1 row heating

E = 2 row cooling/2 row heating

F = 3 row cooling/1 row heating

L = 3 row cooling; aux. electric heat

M = 4 row cooling; aux. electric heat

Digit 8 — Unit Voltage

1 = 115/60/1

2 = 208/60/1

4 = 230/60/1

5 = 110-120/50/1

6 = 220-240/50/1

Digit 9 — Piping Connections

L = Left hand connections

R = Right hand connections

Digits 10, 11 — Design Sequence "A0"

Digit 12 — Motor

A = Free discharge

B = High static

Digit 13 — Control

0 = None

F = Fan speed switch

Digit 14 — Auxilliary Electric Heat

0 = None

A = 1.0 kW (.75 kW at 208V)

B = 1.5 kW (1.1 kW at 208V)

C = 2.0 kW (1.5 kW at 208V)

D = 2.5 kW (1.9 kW at 208V)

E = 3.0 kW (2.2 kW at 208V)

F = 4.0 kW (3.0 kW at 208V)

G = 5.0 kW (3.8 kW at 208V)

H = 6.0 kW (4.4 kW at 208V)

Digit 15 — End Valve

0 = None

1 = Ball valve

Digit 16 — Main Control Valve (Line Voltage Only)

0 = None

A = 2 way, 2 pos. NO

B = 3 way, 2 pos. NO

C = 2 way, 2 pos. NC

D = 3 way, 2 pos. NC



General Data Basic Series

Table B-GD-1. Coil Data

Unit Size	04	06	08	
Face Area — Ft.	1.1	1.6	2.1	
(cm)	(1020)	(1490)	(1950)	
LxDxH—In. (cm)				
3-Row	20x2.6x8	29.5x2.6x8	38x2.6x8	
	(51x7x20)	(75x7x20)	(97x7x20)	
4-Row	20x3.5x8	29.5x3.5x8	38x3.5x8	
	(51x9x20)	(75×9×20)	(97x9x20)	
Volume — Gal. (Liters)				
1-Row (4-pipe only)	.08	.11	.14	
	(.30)	(.42)	(.53)	
2-Row (4-pipe only)	.15	.22	.28	
	(.57)	(.83)	(1.06)	
3-Row	.23	.33	.42	
	(.87)	(1.25)	(1.59)	
4-Row	.30	.44	.56	
	(1.14)	(1.67)	(2.12)	
Fins per Ft. (cm)				
All coils	144	144	144	
	(4.7)	(4.7)	(4.7)	

Table B-GD-2. Fan/Motor Data

Fan Quantity	1	2	2	
Size — Dia" x Width" (cm)	6.31x7.5	6.31x6.5	6.31x7.5	
	(16x19)	(16x17)	(16x19)	
Motor Quantity	1	1	1	

Table B-GD-3. Air Flow

-				ESP				
	Motor	FD High Static						
Unit Size	Coil	0.05	0.1	0.2	0.3	0.4		
04	3R144	370	550	510	470	430		
	4R144	340	510	480	440	400		
06	3R144	610	890	830	770	710		
	4R144	560	820	760	710	660		
08	3R144	730	1000	930	870	800		
	4R144	680	940	870	810	750		



Performance Data

Basic Series Sizes 04-08

ARI cooling performance is based on 80/67 F (27/19 C) entering air temperature, 45 F (7 C) entering chilled water temperature with a 10 F (5.5 C) Δ T. Heating performance is based on 70 F (21 C) entering air temperature, 180 F (82 C) entering hot water temperature with a 30 F (17 C) Δ T. All performance measured on high speed tap, free discharge motor at zero ESP, high static motor at 0.2 ESP, with throwaway filter, and is valid for all voltages except 208.

Table B-PD-1. Free Discharge Motor, Two-Pipe

				Cool	ing			Heating	I				
		CFM	TMBH	SMBH	GPM	WPD	TMBH		GPM	WPD	115V	230V	277V
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt	Watt	Watt
4	3CH	374 (177)	11.5 (3.4)	8.1 (2.4)	2.37 (.15)	9.5 (28.3)	31.8 (9.3)	0.29	2.12 (.13)	6.4 (19.0)	100	107	106
	4CH	350 (165)	13.0 (3.8)	8.7 (2.5)	2.66 (.17)	14.8 (44.4)	34.2 (10.0)	0.31	2.28 (.14)	9.1 (27.3)	100	107	106
6	3CH	608 (287)	16.6 (4.9)	12.4 (3.6)	3.40 (.21)	4.9 (14.8)	49.7 (14.6)	0.45	3.31 (.21)	4.2 (12.6)	125	130	124
	4CH	565 (267)	19.4 (5.7)	13.3 (3.9)	3.96 (.25)	7.8 (23.2)	53.8 (15.8)	0.49	3.59 (.23)	5.7 (17.0)	125	130	124
8	3CH	731 (345)	20.6 (6.1)	14.7 (4.3)	4.21 (.27)	8.2 (24.4)	61.6 (18.1)	0.56	4.11 (.26)	6.9 (20.7)	120	123	133
	4CH	688 (325)	22.8 (6.7)	15.5 (4.5)	4.65 (.29)	11.7 (35.0)	66.8 (19.6)	0.61	4.45 (.28)	9.4 (28.1)	120	123	133

Table B-PD-2. High Static Motor, Two-Pipe

				Cooling Heating										
		CFM	TMBH	SMBH	GPM	WPD	TIMBH		GPM	WPD	115V	230V	277V	
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt	Watt	Watt	
4	3CH	484 (228)	14.0 (4.1)	10.2 (3.0)	2.94 (0.19)	13.9 (41.5)	38.6 (11.3)	.35	2.57 (0.16)	9.1 (27.0)	210	210	210	
	4CH	453 (214)	16.0 (4.7)	11.0 (3.2)	3.35 (0.21)	22.3 (66.7)	42.2 (12.4)	.38	2.81 (0.18)	13.4 (39.9)	210	210	210	
6	3CH	780 (368)	20.1 (5.9)	15.5 (4.5)	4.24 (0.27)	7.5 (22.3)	59.5 (17.4)	.54	3.96 (0.25)	5.9 (17.7)	320	320	320	
	4CH	725 (342)	23.9 (7.0)	16.8 (4.9)	4.99 (0.31)	11.9 (35.6)	65.6 (19.2)	.60	4.37 (0.28)	8.2 (24.6)	320	320	320	
8	3CH	886 (418)	24.6 (7.2)	17.9 (5.3)	5.13 (0.32)	11.8 (35.2)	71.2 (20.9)	.65	4.74 (0.30)	9.1 (27.1)	320	320	320	
	4CH	835 (394)	27.3 (8.0)	18.9 (5.5)	5.68 (0.36)	16.9 (50.6)	78.3 (22.9)	.71	5.22 (0.33)	12.7 (37.8)	320	320	320	

- Note:
 1. CFM = Cubic feet per minute
 2. TMBH = Total capacity (MBH)
- 3. GPM =Gallons per minute
- 5. G/m = Gallons per limitude
 4. WPD = Water pressure drop (feet of water)
 5. Q/ITD = MBH (kW)/(entering water temperature entering air temperature) when ΔT and GPM (L/s) remain constant. To determine heating capacities at a different entering water temperature or entering air temp, compute the new ITD and multiply it by the Q/ITD shown.

6. Medium and low speed capacities are approximately 80% and 60% respectively of the high speed capacity.



Performance Data

Basic Series Sizes 04-08

ARI cooling performance is based on 80/67 F (27/19 C) entering air temperature, 45 F (7 C) entering chilled water temperature with a 10 F (5.5 C) ∆T.

Heating performance is based on 70 F (21 C) entering air temperature, 180 F (82 C) entering hot water temperature with a 30 F (17

All performance measured on high speed tap, free discharge motor at zero ESP, high static motor at 0.2 ESP, with throwaway filter, and is valid for all voltages except 208.

Table B-PD-3. Free Discharge Motor, Four-Pipe

				Co	ooling		Heating						
		CFM	TMBH	SMBH	GPM	WPD	TMBH		GPM	WPD	115V	230V	277V
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt	Watt	Watt
4	2C1H	374 (177)	8.4 (2.5)	6.6 (2.0)	1.74 (0.11)	3.9 (11.7)	15.0 (4.4)	.14	1.00 (0.06)	2.8 (8.4)	100	107	106
	2C2H	350 (165)	8.0 (2.4)	6.4 (1.9)	1.67 (0.11)	3.7 (11.0)	23.8 (7.0)	.22	1.59 (0.10)	2.8 (8.3)	100	107	106
	3C1H	350 (165)	11.1 (3.3)	7.8 (2.3)	2.28 (0.14)	8.9 (26.5)	14.4 (4.2)	.13	0.96 (0.06)	2.6 (7.8)	100	107	106
6	2C1H	608 (287)	14.7 (4.3)	11.1 (3.2)	3.01 (0.19)	12.8 (38.4)	24.2 (7.1)	.22	1.61 (0.10)	8.4 (25.2)	125	130	124
	2C2H	565 (267)	14.1 (4.1)	10.6 (3.1)	2.91 (0.18)	12.0 (36.0)	38.4 (11.3)	.35	2.56 (0.16)	8.0 (23.9)	125	130	124
	3C1H	565 (267)	15.9 (4.7)	11.8 (3.5)	3.26 (0.21)	4.6 (13.7)	23.1 (6.8)	.21	1.54 (0.10)	7.8 (23.3)	125	130	124
8	2C1H	731 (345)	15.4 (4.5)	12.5 (3.7)	3.16 (0.20)	3.8 (11.4)	30.2 (8.9)	.27	2.01 (0.13)	15.1 (45.1)	120	123	133
	2C2H	688 (325)	14.8 (4.4)	12.0 (3.5)	3.05 (0.19)	3.6 (10.7)	46.2 (13.5)	.42	3.08 (0.19)	3.3 (9.9)	120	123	133
	3C1H	688 (325)	20.0 (5.9)	14.2 (4.2)	4.08 (0.26)	7.7 (23.0)	29.1 (8.5)	.26	1.94 (0.12)	14.1 (42.1)	120	123	133

Table B-PD-4. High Static Motor, Four-Pipe

				•									
				Co	ooling		Heating						
		CFM	TMBH	SMBH	GPM	WPD	TMBH		GPM	WPD	115V	230V	277V
FC	Coil	(L/s)	(TkW)	(SkW)	(L/s)	(kPa)	(TkW)	Q/ITD	(L/s)	(kPa)	Watt	Watt	Watt
4	2C1H	484 (228)	9.9 (2.9)	8.1 (2.4)	2.13 (0.13)	5.6 (16.9)	17.5 (5.1)	.16	1.17 (0.07)	3.7 (11.1)	210	210	210
	2C2H	453 (214)	9.6 (2.8)	7.8 (2.3)	2.06 (0.13)	5.3 (15.9)	28.4 (8.3)	.26	1.90 (0.12)	3.9 (11.6)	210	210	210
	3C1H	453 (214)	13.5 (4.0)	9.7 (2.9)	2.84 (0.18)	13.0 (39.9)	16.9 (4.9)	.15	1.12 (0.07)	3.5 (10.3)	210	210	210
6	2C1H	780 (368)	17.0 (5.0)	13.3 (4.0)	3.62 (0.23)	17.9 (53.4)	27.9 (8.2)	.25	1.86 (0.12)	10.9 (32.6)	320	320	320
	2C2H	725 (342)	16.4 (4.8)	12.7 (3.7)	3.50 (0.22)	16.8 (50.1)	45.4 (13.3)	.41	3.03 (0.19)	10.9 (32.6)	320	320	320
	3C1H	725 (342)	19.3 (5.7)	14.7 (4.3)	4.08 (0.26)	6.9 (20.7)	26.8 (7.9)	.24	1.79 (0.11)	10.1 (30.3)	320	320	320
8	2C1H	886 (418)	18.1 (5.3)	15.0 (4.4)	3.85 (0.24)	5.5 (16.5)	34.0 (10.0)	.31	2.26 (0.14)	18.6 (55.5)	320	320	320
	2C2H	835 (394)	17.6 (5.1)	14.4 (4.2)	3.73 (0.24)	5.2 (15.5)	52.8 (15.5)	.48	3.52 (0.22)	4.3 (12.8)	320	320	320
	3C1H	835 (394)	23.8 (7.0)	17.3 (5.1)	4.98 (0.31)	11.1 (33.3)	32.8 (9.6)	.30	2.19 (0.14)	17.5 (52.2)	320	320	320

- 1. CFM = Cubic feet per minute
 2. TMBH = Total capacity (MBH)
 3. GPM = Gallons per minute
- 5. G M = California per limited.
 4. WPD = Water pressure drop (feet of water)
 5. Q/ITD = MBH (kW)/(entering water temperature entering air temperature) when ΔT and GPM (L/s) remain constant. To determine heating capacities at a different entering water temperature or entering air temp, compute the new ITD and multiply it by the Q/ITD shown.

6. Medium and low speed capacities are approximately 80% and 60% respectively of the high speed capacity.



Basic Series Accessories

Controls



Wall-mounted fan mode switch

Manual Three-Speed Fan Switch

The manual three-speed fan switch is a simple four-position switch (OFF-HI-MED-LO) which allows fan mode selection.

The fan switch is wall-mounted and controls the fan motor by line voltage.

Off: Fan is turned off.

Hi, Med, Lo: Fan runs continuously at the selected speed setting.



Ball valves are a ship-loose accessory.

Ball Valves

Ball valves are available as ship-loose components with each unit:

Ball valves, also known as stop or end valves, allow waterflow into the unit to be cut off for service purposes. These valves have a two-inch handle that rotates 90 degrees to a fully open position. The valve body is cast brass, the ball is chrome plated brass, and the seat is Teflon™. Ball valves are available as end valves for both the entering and leaving water pipe of field-installed piping. Working pressure is 400 psi (2,758 kPa).

Ball Valve Material

Part	Material	Spec ASTM
Lever	Steel, zinc plated w/vinyl	
Seat	Teflon	VTFE
Stem Packing	Teflon	RTFE
Stem	Rod Brass	B16
G-Nut	Hex Brass	B16
Ball	Brass, chrome plated	B16
Retainer	Brass	B16
Body	Cast Brass	B584-C84



Basic Series

Electric Heat

Basic series fan-coils with inlet plenums are available with electric heating coils.

Coil Construction and Location

Electric heat coils are open wire type with a nickel chrominum element design. All coils are located in the preheat position.

Power Supply

Units have single-point power since the electric heating elements operate on line voltage.

Electric Heat Features

- All basic series fan-coil units are UL approved.
- Units require only a single-point electrical connection.
- A unit mounted magnetic contactor(s) is (are) supplied on all unit voltages.
- A high temperature cutout with automatic reset de-energizes the electric heat in the event of an overheat condition.
- When hydronic heating is active, a lockout sensor will disable the electric heat.

Table B-ED-1. Electric Heat kW

Unit Size	Unit Voltage	kW	kW	kW	kW	kW	kW	kW	kW	
04	115	1.0	1.5	2.0	2.5					
	230	1.0	1.5	2.0	2.5					
	208	0.75	1.1	1.5	1.9					
06	115			2.0		3.0				
	230			2.0		3.0	4.0	5.0		
	208			1.5		2.2	3.0	3.8		
08	115			2.0		3.0				
	230			2.0		3.0	4.0	5.0	6.0	
	208			1.5		2.2	3.0	3.8	4.4	

Minimum Circuit Ampacity (MCA) and Maximum Fuse Size (MFS) Calculations for Fan-Coils with Electric Heat:

Heater Amps = (Heater kW x 1000)/Heater Voltage

Note: Use 120V heater voltage for 115V units. Use 240V heater voltage for 230V units.

MCA = 1.25 x (heater amps + all motor FLA's)

MFS or HACR Type Circuit Breaker =

(2.25 x Largest Motor FLA) + Second Motor FLA + Heater Amps

HACR (Heating, Air-Conditioning and Refrigeration) type circuit breakers are required in the branch circuit wiring for all fan-coils with electric heat. See the Electrical Data section for motor FLA's.

Note: Select a standard fuse size or HACR type circuit breaker equal to the MCA. Use the next larger standard size if the MCA does not equal a standard size. Standard fuse sizes are: 15, 20, 25, 30, 35, 40, 45, 50, and 60 amps

Fan-coil electric heat MBH = (heater kW) (3.413)



Basic Series

Table B-ED-2. Three and Four-Row Coils — Free Discharge Motors

	115	115 Volt		8 Volt		RPM				
FC	FLA	HP (kW)	FLA	HP (kW)	Н	М	L			
04	1.0	.06	0.6	.06	108	800	600			
		(.04)		(.04)						
06	1.4	.12	0.9	.12	108	800	600			
		(.09)		(.09)						
08	1.7	.13	1.0	.13	108	800	600			
		(.10)		(.10)						

Table B-ED-3. Three and Four-Row Coils — High Static Motors

	115	115 Volt		8 Volt		RPM		
FC	FLA	HP (kW)	FLA	HP (kW)	Н	М	L	
04	2.1	.13	0.9	.13	1580	1375	1240	
		(.10)		(.10)				
06	3.4	.24	1.4	.24	1475	1285	975	
		(.18)		(.18)				
08	3.4	.24	1.4	.24	1475	1285	975	
		(.18)		(.18)				

Note: Actual RPM will vary with application and configuration.

Table B-ED.4. Decimal to Fractional HP (kW) Conversion

Unit Size	Decimal	Fraction	
04	.04	1/25	
	.06	1/16	
	.10	1/10	
	.13	1/8	
06	.09	1/11	
	.12	1/8	
	.18	1/6	
	.24	1/4	
08	.10	1/10	
	.13	1/8	
	.18	1/6	
	.24	1/4	

Minimum Circuit Ampacity (MCA) and Maximum Fuse Size (MFS) Calculations for fancoils: (Motors only)

MCA = (1.25) x [Largest Motor Amperes (FLA)]

MFS or Heating, Air-Conditioning, and Refrigeration (HACR) Type Circuit Breaker = 15 amps for all fan-coils without electric heat



Basic Series

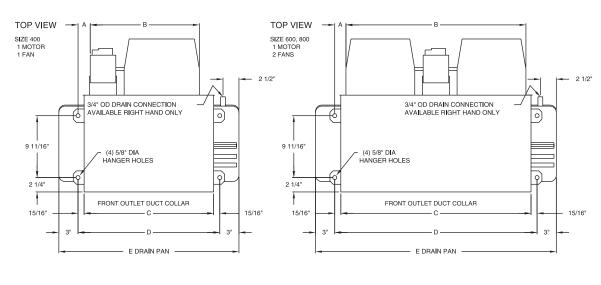
Table B-DW-1. Weights

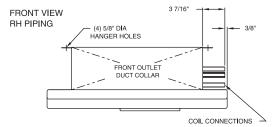
	Shippir	ng Weights —	lbs. (kg)	Operati	ng Weights —	· lbs. (kg)	
Unit Size	Model X	Model P	Model R	Model X	Model P	Model R	
04	96	107	114	109	120	127	
	(44)	(49)	(52)	(49)	(54)	(58)	
06	123	138	145	139	154	161	
	(56)	(63)	(66)	(63)	(70)	(73)	
08	131	149	165	147	165	181	
	(59)	(68)	(75)	(67)	(75)	(82)	

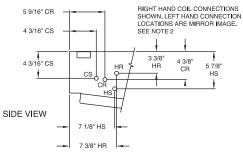


Basic Series Exposed Fan

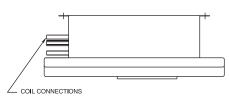
Basic Unit With Exposed Fan, Model X



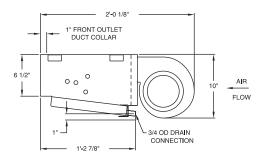




FRONT VIEW LH PIPING



Unit				
Size	04	06	08	
Α	1 ¹⁵ /16"	1 ³/4"	5″	
В	1'-5 ¹ /16"	2'-4 ³ / ₁₆ "	2'-6 ³ /16"	
С	1'-8 ⁵ /16"	2'-5 ¹³ / ₁₆ "	3'-2 5/16"	
D	1'-10 ³ /16"	2'-7 11/16"	3'-4 ³ / ₁₆ "	
E	2'-4 3/16"	3'-1 11/16"	3'-10 3/16"	-



- The condensate drain connection is always on the right hand side of the unit as shown.
- 2. Coil connections are 5/8" OD sweat.
 - CS Cooling coil supply CR Cooling coil return

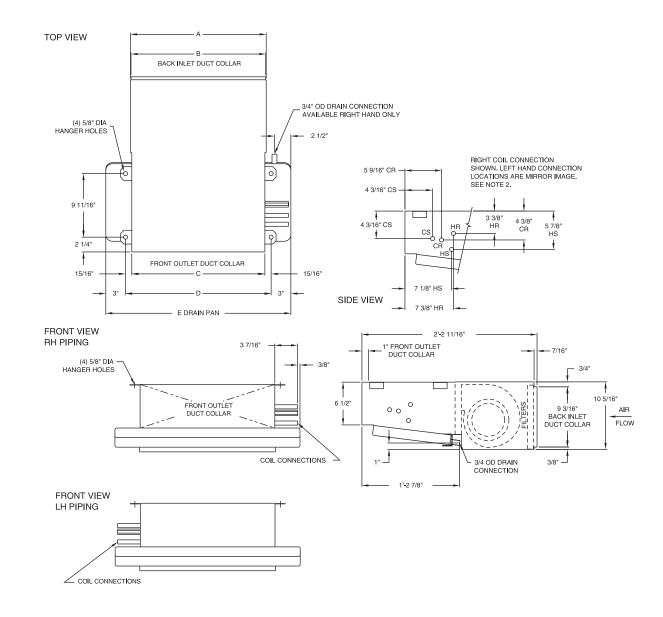
 - HS Heating coil supply
- HR Heating coil return

 3. All duct collar dimensions are to the outside of the collar.



Basic Series With Plenum

Basic Unit With Plenum, Model P



Unit				
Size	04	06	08	
Α	1'-8 ¹¹ / ₁₆ "	2'-6 ³ /16"	3'-2 11/16"	
В	1'-8 ¹ / ₂ "	2'-6"	3'-2 1/2"	
С	1'-8 ⁵ /16"	2'-5 13/16"	3'-2 ⁵ /16"	
D	1'-10 ³ /16"	2'-7 11/16"	3'-4 ³ / ₁₆ "	
Е	2'-4 1/4"	3'-1 ³ / ₄ "	3'-10 ¹ / ₄ "	

- Note:

 1. The condensate drain connection is always on the right hand side of the unit as shown.

 2. Coil connections are 5/k" OD sweat.

 CS Cooling coil supply

 CR Cooling coil return
- - HS Heating coil supply HR Heating coil return
- 3. All duct collar dimensions are to the outside of the collar.

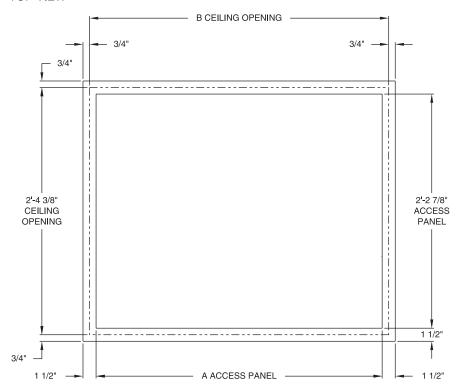


Basic Series With Ceiling Panel

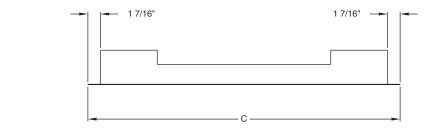
Basic Unit With Ceiling Access Panel, Model R

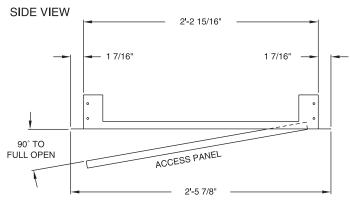
Unit				
Size	04	06	08	
Α	3'-1 ⁷ /16"	3'-10 ¹⁵ / ₁₆ "	4'-7 ⁷ /16"	
В	3'-3 ⁵ /16"	4'-0 13/16"	4'-9 ⁵ /16"	
С	3'-4 13/16"	4'-2 ⁵ / ₁₆ "	4'-10 13/16"	

TOP VIEW



FRONT VIEW







Mechanical Specifications

Basic Series

Basic Series Fan-Coil Mechanical Specifications

Capacity

Unit capacities are certified under Industry Room Fan-Coil Air Conditioner Certification Program in accordance with ARI Standard 440-97.

Safety

All basic series units are UL listed.

Construction

The basic series unit includes a chassis, coil, fan wheel(s), fan board, and motor. Units also include a sloped, galvanized main drain pan. Steel parts exposed to moisture are galvanized. The chassis construction is 18-gauge galvanized steel, and is continuous throughout the unit. The unit is insulated with closed-cell insulation.

Ceiling Access Panel

The ceiling access panel fabrication is 18gauge steel and ships separate from the unit. Also, the ceiling access panel includes tamperproof screw fasteners and a safety chain. Panels are made rigid by channel forming. All ceiling access panels are cleaned, bonderized, and painted with deluxe beige baked powder finish. Standard finish meets ASTM B117 specifications (salt spray test).

Inlet Plenum

The inlet plenum construction is 18-gauge galvanized steel. It includes a 1" (25 mm) throwaway filter.

Fan

The aluminum fan wheels are centrifugal forward-curved and double-width. Fan wheels and housings are corrosion resistant. Fan housings construction is formed sheet metal.

Motor

The motor has a permanent split capacitor, integral thermal overload protection,

and is permanently lubricated. It is capable of starting at 78 percent of rated voltage and operating at 90 percent of rated voltage on all speed settings. The motor is run tested in assembled units.

Coil

All water coils are burst tested at 450 psig (3,103 kPA) (air) and leak tested at 100 psig (690 kPa) (air under water). Maximum main coil working pressure is 300 psig (2,069 kPa). Maximum entering water temperature is 200 F (93 C). Tubes and u-bends are $\frac{3}{8}$ " (10 mm) OD copper. Fins are aluminum and are mechanically bonded to the copper tubes. Coil stubouts are $\frac{5}{8}$ " (16 mm) OD copper tubing. All coils include a manual air vent.

Ball Valve

A ball-type stop valve is available for field-installation on both the entering and leaving water pipe. The ball valve is a shutoff valve with a maximum working pressure of 400 psig (2,758 kPa).

Electric Heat Coil

The auxiliary electric heating coil is provided as either the total source of heat or auxiliary intermediate season heating. The electric heat coils are located in the preheat position, and are the open-wire type. The coils are a nickel chromium element design. The electric heat operates at the same voltage as the unit, and only a single power connection is necessary. All standard electric heat coils are UL listed. A unit-mounted magnetic contactor is supplied on all voltages. A high temperature cutout with automatic reset is provided as an integral part of the elements to de-energize the electric heat in the event of an overheat condition.





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