



**STABER DRYER**

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HXD2304E  
HXD2304G

# **Operator's Manual**

Operation/Maintenance/Parts

Part Number 828213  
Printed in USA

**Note the importance of safety. You and anyone else using or maintaining this dryer are strongly urged to read this manual, especially all of the safety instructions.**

Always read and obey all safety instructions.



This symbol is for any safety alert.

This symbol will alert you to potential hazards that can kill or hurt you and others.

All safety messages will follow the safety alert symbol and either the word "DANGER" or "WARNING." These words mean:

**DANGER**      **You can be killed or seriously injured if you do not immediately follow instructions.**

**WARNING**      **You can be killed or seriously injured if you do not follow instructions.**

All safety messages will tell you what the potential hazard is, tell you how to reduce the chance of injury, and will tell you what can happen if the instructions are not followed.

**WARNING: For your safety, the information in this manual must be followed to minimize the risk of fire or explosion, or to prevent property damage, personal injury, or death.**

**Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.**

#### **WHAT TO DO IF YOU SMELL GAS:**

- **Do not try to light any appliance**
  - **Do not touch any electrical switch**
  - **Do not use any phone in your building.**
  - **Clear the room, building, or area of all occupants.**
  - **Immediately call your gas supplier from a neighbor's phone.**
- Follow the gas supplier's instructions.**
- **If you cannot reach your gas supplier, call the fire department.**

**Installation and service must be performed by a qualified installer, service agency, or the gas supplier.**



**WARNING:** Because gas leaks are not always detectable by smell, if you suspect a gas leak, stop using the dryer immediately. If you are in a potentially extremely dangerous situation, it is recommended by gas suppliers that you purchase and install a UL-approved gas leak detector. Your local gas utility can assist you in obtaining a gas leak detector in accordance with the gas code.

## IMP

**WARNING:** To reduce the risk of fire, electric shock, or injury to persons when using the dryer, follow basic precautions, including the following:

- Read all instructions before using the dryer.
- To avoid the possibility of fire or explosion:
  - o Do not dry items that have been previously cleaned in, washed in, soaked in, or spotted with gasoline, oil, kerosene, dry-cleaning solvents, other flammable or explosive substances.

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- solvent, or which is saturated with flammable liquids or solids, should not be placed in the dryer, until all traces of these flammable liquids or solids and their fumes have been removed. There are many highly flammable items used in homes, such as: acetone, denatured alcohol, gasoline, kerosene, some liquid household cleaners, some spot removers, turpentine, waxes and wax removers.
- o Items containing foam rubber (may be labeled latex foam) or similarly textured rubber-like materials must not be dried on a heat setting. Foam rubber materials when heated, can under certain circumstances produce fire by spontaneous combustion.
  - Do not place items exposed to cooking oils in your dryer. Items contaminated with cooking oils may contribute to a chemical reaction that could cause a load to catch fire.
  - Do not allow children to play on or in the dryer. Close supervision of children is necessary when the dryer is used near children.
  - Do not sit on top of the clothes dryer.
  - Before the dryer is removed from service or discarded, remove the door to the drying compartment.
  - Do not reach into the dryer if the drum is moving.
  - Do not install or store the dryer where it will be exposed to the weather.
  - Do not tamper with controls.
  - Do not repair or replace any part of the dryer or attempt any servicing unless specifically recommended in this Use and Care Guide or in published user-repair instructions that you understand and have the skills to carry out.
  - Do not use fabric softeners or products to eliminate static unless recommended by the manufacturer of the fabric softener or product.
  - Clean lint screen before or after each load.
  - Keep the area around the exhaust opening and surrounding areas free from lint accumulation, dust, and dirt.
  - The interior of the dryer and exhaust duct should be cleaned periodically by qualified service personnel.
  - This dryer must be properly grounded. Never plug the dryer cord into a receptacle which is not grounded adequately and in accordance with local and national codes. See Installation Instructions for grounding requirements.

### **What you need to know about safety instructions**

Warning and Important Safety Instructions appearing in this manual are not meant to cover all possible conditions and situations that may occur. Common sense, caution, and care must be exercised when installing, maintaining or operating appliance. Always contact your dealer, distributor, service agent, or manufacturer about problems or conditions you do not understand.

### **Important Safety Notice & W**

You must properly install and vent your dryer to achieve maximum drying efficiency and to also shorten drying times. To avoid blocking the flow of combustion and ventilation air, use the minimum recommended installation clearances (found in your Installation Instructions). Refer to your Installation Instructions for more information.

 **WARNING: Fire Hazard**

- Use a heavy metal vent.
- Do not use a metal foil vent.
- Do not use a plastic vent.
- Failure to follow these instructions can result in death or fire.

The dryer will not be covered under the warranty if it is not properly installed and vented.

**NOTE:** Whether it was a paid installation or self-installed, service calls caused by improper venting will be paid for by the customer.

**PLEASE REFER TO PAGE 6 OF THE WHIRLPOOL USE & CARE GUIDE FOR FURTHER VENTING INSTRUCTIONS.**

## DRYER USE

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### STARTING YOUR DRYER

 **WARNING: Explosion Hazard**

Keep flammable materials and vapors, such as gasoline, away from dryer.  
Do not dry anything that has ever had anything flammable on it (even after washing).  
Failure to follow these instructions can result in death, explosion, or fire.

 **WARNING: Fire Hazard**

- No washer can completely remove oil.
- Do not dry anything that has ever had any type of oil on it (including cooking oils).
- Items containing foam, rubber, or plastic must be dried on a clothesline or by using an Air Cycle.
- Failure to follow these instructions can result in death or fire.

Wipe the dryer drum with a damp cloth to remove dust from storing and shipping before using your dryer.

- 1 Load clothes loosely into the dryer and close the door. Do not pack the dryer. Allow space for clothes to tumble freely.
- 2 Turn the control dial to the recommended cycle for the type of load being dried. Use the Energy Preferred Automatic Setting\* to dry most heavyweight and medium weight loads. See "Drying, Cycle, and Temperature Tips."
- 3 Select a HEAT setting for appropriate temperature.
- 4 Press the START button.

### STOPPING AND RESTARTING

Any time during a cycle you can stop your dryer.

**TO STOP YOUR DRYER**

Open the dryer door or turn the control dial to OFF.

**NOTE:** When the dryer is not in use the control dial should point to an OFF area.

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## TO RESTART YOUR DRYER

- 1 Close the door.
- 2 Select a new cycle and temperature (if desired).
- 3 Press the START button.

## LOADING

- Place only one wash load in the dryer at a time.
- Load clothes loosely into the dryer which allows space for clothes to tumble freely.
- Mixed loads of heavy and lightweight clothes will dry differently. Lightweight clothes will dry, while heavy clothes may be damp.
- Add one or more similar items to the dryer when only one or two articles need drying. This improves the tumbling action and drying efficiency.
- Overloading restricts tumbling action, resulting in uneven drying as well as excessive wrinkling of some fabrics.
- When drying large, bulky items such as a blanket or comforter, it may be necessary to reposition the load during the cycle to ensure even drying.
- Do not pack the dryer.

**PLEASE REFER TO PAGE 7 OF THE WHIRLPOOL USE & CARE GUIDE FOR ADDITIONAL INFORMATION ON LOADING.**

## DRYING, CYCLE AND TEMPERATURE TIPS

**PLEASE REFER TO PAGE 8 OF THE WHIRLPOOL USE & CARE GUIDE.**

## CYCLES

**PLEASE REFER TO PAGE 8 OF THE WHIRLPOOL USE & CARE GUIDE.**

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# CARE & CLEANING

## CLEANING THE LINT FILTER

### Clean the Lint Filter:

- After each load.
- To shorten drying time.
- To operate more energy efficiently.

The lint filter can be found on the top of the dryer. Drying time can be increased if your filter is clogged by lint.

### To clean

- 1 Pull the lint filter towards you. Roll lint off the filter with your fingers. Do not rinse or wash filter to remove lint. Wet lint is hard to remove.
- 2 Push the lint screen firmly back into place.

### IMPORTANT:

- Do not run the dryer with the lint filter loose, damaged, blocked, or missing. Doing so can cause overheating and damage to both the dryer and fabrics.
- Some towels made of synthetic fibers and natural fibers (polyester and cotton blends) may shed more lint than other towels, causing your dryer's lint filter to fill up faster. Before and after drying new towels be sure to remove lint from the lint filter.
- Check the exhaust hood and remove the lint if lint falls off the filter into the dryer during removal. See "Checking Your Vent."

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**As needed cleaning:**

Laundry detergent and fabric softener residue can build up on the lint filter. This buildup can cause longer drying times for your clothes, or cause the dryer to stop before your load is completely dry. If lint falls off the filter it is probably clogged.

Clean the lint filter with a nylon brush about every six months, or more frequently if it becomes clogged due to a residue buildup.

**To wash**

- 1 Use your fingers to roll lint off filter.
- 2 Use hot water and wet both sides of lint filter.
- 3 Use hot water and liquid detergent to wet a nylon brush. To remove residue buildup scrub lint filter with the brush.
- 4 Use hot water to rinse filter.
- 5 Use a clean towel to thoroughly dry lint filter. Insert lint filter back into dryer.

**CLEANING THE DRYER INTERIOR**

**PLEASE REFER TO PAGE 9 OF THE WHIRLPOOL USE & CARE GUIDE.**

**REMOVING ACCUMULATED LINT**

**PLEASE REFER TO PAGE 9 OF THE WHIRLPOOL USE & CARE GUIDE.**

**TROUBLESHOOTING GUIDE**

**PLEASE REFER TO PAGE 10 OF THE WHIRLPOOL USE & CARE GUIDE**

**SERVICE, PARTS OR ASSISTANCE**

Please refer to 'Troubleshooting' on page 10 of the Whirlpool Use & Care Guide before calling for service or assistance. It may save you the cost of a service call. Please follow the instructions below if you still need help.

Please know the purchase date, model number, and serial number of your dryer when calling. This information will be helpful for us to better respond to your request.

**If you need replacement parts, assistance, or service**

Please call Staber Industries at 614-548-0098.

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# STABER DRYER WARRANTY

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**WARRANTY COVERAGE****ONE YEAR FULL WARRANTY FROM DATE OF PURCHASE**

When this dryer is operated and maintained according to instructions attached to or furnished with the product, Staber Industries will be responsible for:  
Replacement parts and/or repair labor with prior written authorization to correct defects in materials or workmanship.

**SECOND THROUGH THIRD YEAR LIMITED WARRANTY FROM DATE OF PURCHASE**

When this dryer is operated and maintained according to instructions attached to or furnished with the product, Staber Industries will be responsible for:  
Replacement parts to correct defects in materials or workmanship, with the owner paying all other costs, including labor, mileage and transportation.

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**Staber Industries will not be responsible for:**

- a. Service calls to:
  - a. Correct the installation of the dryer, including venting. Heavy 4 inch (10.2 cm) metal exhaust vent must be used. Refer to the venting section of this manual and your Installation Instructions.
  - b. Instruct you how to use the dryer.
  - c. Correct wiring, replace fuses, or reset circuit breakers.
- b. Damage resulting from improper setting of any control, accident, alteration, misuse, abuse, fire, floods, acts of God, improper installation (including, but not limited to, venting with plastic or flexible foil, incorrect electric current, voltage or supply), or installation not in accordance with local electrical and plumbing codes.
- c. Replacement parts or repair labor costs for units operated outside the Continental United States.
- d. Pickup and delivery. This product is designed to be repaired in the home.
- e. Repairs to parts or systems resulting from unauthorized modifications made to the appliance.
- f. Any labor costs incurred during the Limited Wad

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Product information and specifications are shown herein as of the time of printing.  
Staber Industries, Inc. reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligation.