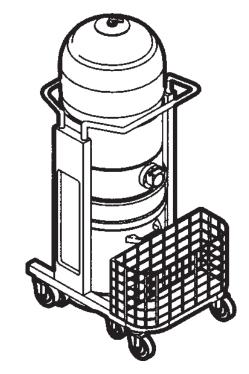
# Clarke® American Sanders





### **Operator's Manual**



#### **READ THIS BOOK**

This book has important information for the use and safe operation of this machine. Failure to read this book prior to operating or attempting any service or maintenance procedure to your Clarke American Sanders machine could result in injury to you or to other personnel; damage to the machine or to other property could occur as well. You must have training in the operation of this machine before using it. If your operator(s) cannot read this manual, have it explained fully before attempting to operate this machine.

All directions given in this book are as seen from the operator's position at the rear of the machine.

For new books write to: Clarke®, 2100 Highway 265, Springdale, Arkansas 72764

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#### IMPORTANT SAFETY INSTRUCTIONS

A DANGER:

Failure to read and observe all DANGER statements could result in severe

bodily injury or death. Read and observe all DANGER statements found in  $\,$ 

your Operator's Manual and on your machine.

WARNING:

Failure to read and observe all WARNING statements could result in injury to you or to other personnel; property damage could occur as well. Read

and observe all WARNING statements found in your Operator's Manual and

on your machine.

CAUTION:

Failure to read and observe all CAUTION statements could result in damage

to the machine or to other property. Read and observe all CAUTION statements found in your Operator's Manual and on your machine.

#### READ ALL INSTRUCTIONS BEFORE USE

**WARNING:** To reduce the risk of fire, electric shock, or injury:

- Use only as described in this manual. Use only manufacturers recommended attachments.
- For indoor dry pick-up only. Do not expose to rain or weather.
- If machine is not working as it should, has been dropped, damaged, left outdoors, or dropped in water, return it to a service center.
- Turn off all controls before unplugging
- Do not handle plug or machine with wet hands.
- Do not use with damaged plug or cord.
- Do not unplug by pulling on cord. To unplug, grasp the plug not the cord.
- Do not pull or carry by cord, use cord as a handle, close a door on the cord, or pull cord around sharp edges or corners. Do not run machine over cord. Keep cord away from heated surfaces.
- Do not leave machine when plugged in. Unplug from outlet when not in use or before servicing.
- Do not put any objects into openings. Do not use with any openings blocked. Keep free of dust, lint, hair, and anything that may reduce airflow.
- Keep hair, loose clothing, fingers, and body parts away from openings and moving parts.
- Do not use to pick-up flammable or combustible liquids, such as gasoline or solvents. Do not use where they may be present.
- Do not use to pick-up hot, smoldering, or burning substances.
- Do not use where explosive vapors, such as gas, solvents, alcohol, fuels, or combustible materials such as grain, wood dust, are present in the air. Keep the work area well ventilated.
- Dust produced from sanding wood or varnish could self ignite causing injury or damage. If this material has been picked up, empty it immediately after use in a metal container.
- Do not use to pick-up health endangering dust.
- Do not use unless machine is fully assembled. Do not modify the machine. Read all instructional labels on the machine. Replace damaged labels.
- Do not allow to be used as a toy. Close attention is necessary when used around children.
- Use extra care when cleaning on stairs.
- Connect to properly grounded outlet. See "grounding Instructions".
- Do not use unless all filtering elements are present. Clean filtering elements frequently.

### SAVE THESE INSTRUCTIONS.

#### **SPECIFICATIONS**

Model	CAV 26
Voltage	120 V
Frequency	60 Hz
Power	2400 W (800 x 3)
Ambient Temp	-23°F to 86° F
Volume Flow (CFM)	290 (max)
Static Lift (inches H <sub>2</sub> O)	82
Sound Level dB(A)	73
Cord Length (ft.)	36
Tank Volume	26 gal.
Width (in.)	26
Depth (in.)	27
Height (in.)	61
Weight (lbs.)	143

#### INTRODUCTION AND INSTRUCTIONS

The CAV 26 comes fully assembled. It is specifically designed for dry pick-up of fine dust made from grindings of wood or gypsum. It is mounted on tough rubber wheels, two of which swivel in order to make the machine easy to handle. It also has brakes to safely stop the machine in place.

NOTE: When performance has declined noticeably, empty tank and clean the filters accordingly.







Figure 1 Figure 2 Figure 3

#### INTRODUCTION AND INSTRUCTIONS, cont.

#### **Features**

#### Figure 1, 1 - Control Panel

For explanation of controls, see "Controls" section this page.

#### Figure 1, 2 - Inlet

This inlet is for installation of vacuum hose and accessories.

#### Figure 1, 3 and Figure 2, 1 - Debris Canister

The debris canister should be emptied when the canister is full. To empty canister, lift debris canister lever (figure 3,2). Debris canister will lower until it rests with it's wheels on the floor. Grip the handle and remove the canister, then empty it's contents.

To fit the canister back in place, set it under the vacuum, making sure the full sight level gauge (figure 3,1) remains visible from the outside. Then push lever (figure 3,2) downwards, allowing the canister to lift until it fits against filtering chamber.

#### Figure 1, 4 - Filter Cleaning Lever

This lever is to used to clean the filter. When manometer (figure 4, 1) reads that the filter is clogged, turn the filter cleaning lever several times with force in order to shake the dust from the filter. **Do not operate lever with vacuum running.** 

Wait a few minutes for the dust to settle at the bottom of the container, then empty.

#### Figure 3, 1 - Full Sight Level Gauge

This gauge indicates the debris level in the debris canister (figure 1,3). The debris canister should be emptied when it is full. Before emptying debris canister, switch off the machine by pressing the vacuum motor switches (figure 4,2) and remove plug from the power supply.

#### Figure 3, 2 - Debris Canister Lever

Lift this lever so that debris canister can be removed and emptied. Make sure to lower the lever when you replace the debris canister.

#### Figure 3, 3 - Balancing Hose

Balances vacuum around polytank liner (fig 2,2), so it's not sucked into the filter.

#### **Controls**

#### Figure 4, 1 - Manometer to display filter loading

The vacuum in the filter increases proportionally as the filter clogs. Then the manometer needle will move from green (filter good) to the red (filter clogged) section.

#### Figure 4, 2 - Vacuum Motor Switches

This model is fitted with 3 motors, so it has three vacuum motor switches on the control panel. Press the switches to start the vacuum motors. The warning lights (green lights) will come on. Press the switches again to stop the motors. The warning light will go out.

#### Figure 4, 3 - Electrical Label

#### Figure 4, 4 - Illuminated Mains Voltage Indicator

When on, this indicates that the vacuum is connected to the electrical supply.

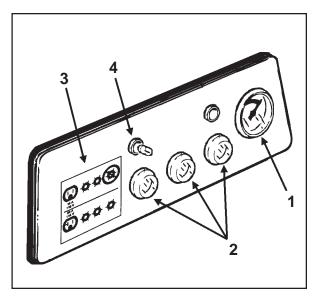


Figure 4

#### **OPERATING INSTRUCTIONS**

To operate this machine follow these procedures:

 Position the CAV 26 in a convenient location near a wall outlet and within reach of the working area. If the surface is not level, set the brakes on the casters.



CAUTION: Do not use an extension cord with the CAV 26 or you will experience a loss in performance. Should an extension cord be necessary, use one sized 12 AWG and no longer than 50' in length. An extension cord sized smaller than 12 AWG or greater than 50' in length will overheat and potentially cause a fire.

2. Connect the CAV 26 to a wall outlet matching one of the two shown in figure 5. No adaptor should be used with this appliance.



WARNING: This appliance must be grounded. Should an electrical malfunction occur, the grounding conductors provide a path to harmful current. Do not connect this appliance to any other wall outlet than one of those shown in figure 5. Consult an electrician if there is reason to doubt that the wall outlet is not wired correctly. Do not remove the grounding pin on the power cord. Do not use this appliance with a damaged power cord or plug.

3. The CAV 26 uses three individually activated vacuum motors that allow tailoring the delivery for the available electrical supply and application.

#### For Light Duty Applications:

Activate one of the three vacuums. To activate a vacuum motor, push one of the three vacuum motor switches (see figure 6). To deactivate the vacuum motor, push the vacuum switch a second time.

For Heavy Duty Applications or Multiple Simultaneous Users:

Activate two of the vacuum motors if you are connected to a 15A wall outlet. You may activate all three vacuum motors if you are connected to a 20A wall outlet.



WARNING: Do not activate all three vacuum motors if you are connected to a 15A wall outlet or you will overload the circuit. An overloaded circuit will overheat and potentially cause a fire. Always deactivate the vacuum motor(s) before disconnecting the power cord.

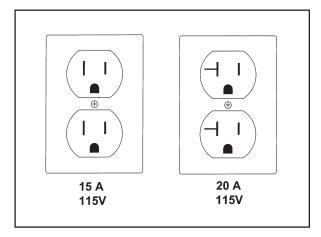


Figure 5

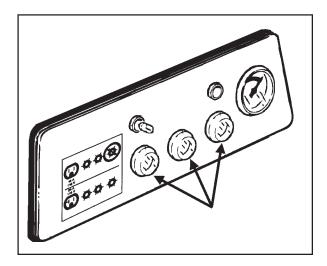


Figure 6

#### **OPERATING INSTRUCTIONS**

- 4. Install a poly-liner (fig. 7, 1) in the debris canister (fig. 7, 2). To release the debris canister raise the lever (fig. 7, 3) as shown. The poly-liner provides quick convenient disposal.
- 5. When the debris canister becomes full, the manometer (fig. 8, 1) reads in the red, deactivating all vacuum motors.
- 6. Allow time for the dust to settle, then operate the filter cleaning lever (fig. 9, 1) several times.
- 7. Remove the poly-liner and replace with a new liner.
- 8. Replace the debris canister. To fit the canister back in place, set it under the vacuum and push the lever downwards. This allows the canister to lift until it fits against the filtering chamber.



Figure 7

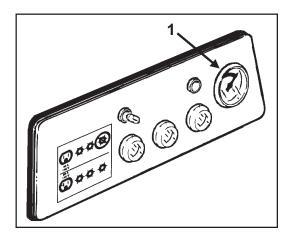


Figure 8



Figure 9

#### **TROUBLESHOOTING**

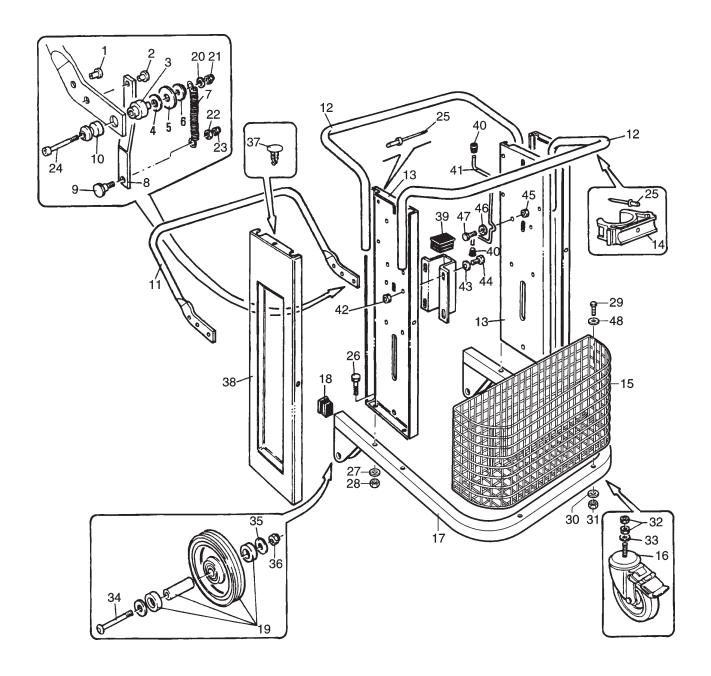
Problem	Cause	Action
The vacuum fails to start	1. No power.	1. Check whether power is reaching the socket.
		Check whether the plug and cable are in good condition.
		Ask for assistance from an authorized service technician.
The rpm rate of the vacuum increases.	1. Clogged primary filter.	1. Shake the filter. Replace it if this is not sufficient.
	2. Suction hose clogged.	2. Check the suction hose / wand and clean it.
Dust leaks from the machine.	1. The filter is torn.	Replace it with another with identical characteristics.
	2. Inadequate filter.	Replace it with another with suitable characteristics.
Noisy vacuum motors	1. Worn or broken carbon brushes.	Remove and replace the carbon brushes.
Electrostatic current on the vacuum.	Nonexistent or ineffective grounding.	Check all ground connections. Especially check the suction inlet fitting.
		Lastly, the hose must be strictly antistatic.

# Clarke® American Sanders



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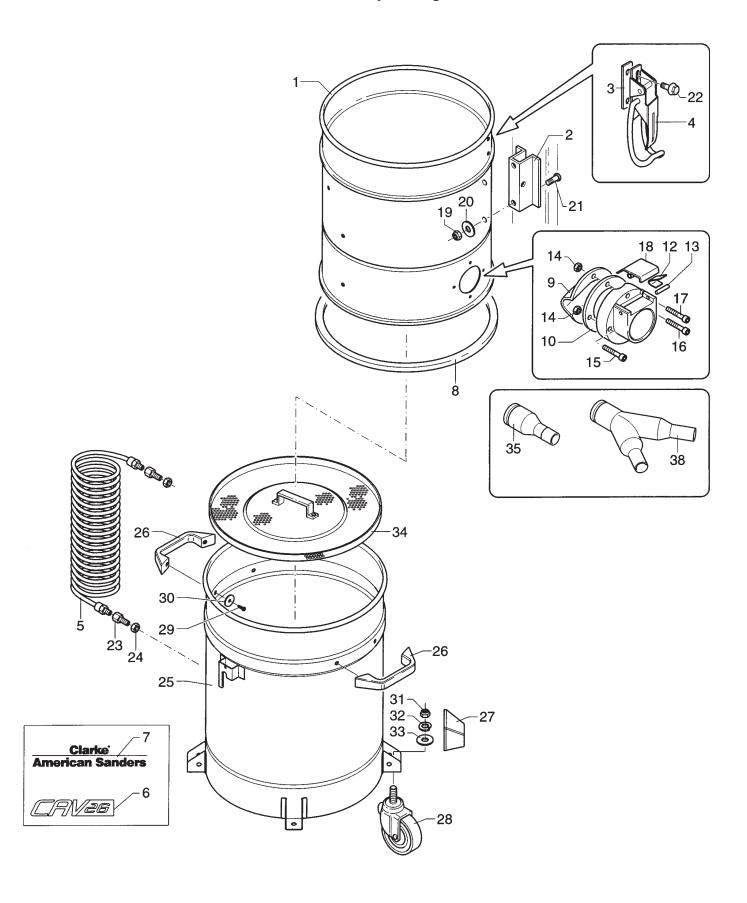




#### Frame Assembly Parts List 5/06

Ref.	Part No.	Description	Qty
1	8 14087	Pin	2
2	8 14084	Pin	2
3	8 14262	Pin	2
4	8 38033	Washer	2
5	8 38034	Washer	2 2 2
6	8 14266	Washer	2
7	8 14267	Spring	2
8	8 14256	Lever	2
9	8 14261	Pin	2
10	8 14259	Bushing	2
11	8 14258	Lever	1
12	8 18513	Handgrip	2
13	8 18506	Pillar	2
14	8 40392	Collar	1
15	8 16060	Basket	1
16	8 40582	Caster, Cart	2
17	8 36196	Cart	1
18	8 40035	Plug	2
19	8 40581	Wheel, Cart	2
20	229102	Washer, Ø 8	2
21	80312A	Nut, M8 Block	2
22	229102	Washer, Ø 8	2
23	80312A	Nut, M8 Block	2
24	58050A	Screw, M8 x 65 Soc.	2
25	83002A	Rivet, Ø 6,4 x 15	9
26	98456A	Screw, M8 x 50	4
27	229102	Washer, Ø 8	4
28	80163A	Nut, M8	4
29	80314A	Screw, M8 x 65	4
30	229102	Washer, Ø 8	4
31	80163A	Nut, M8	4
32	920936	Nut, M12	2
33	980648	Washer, Ø 12	2
34	80315A	Screw, M10 x 65	2
35	229044	Washer, Ø 10	2
36	80162A	Nut, M10	
37	8 38038	Rivet	6
38	8 16380	Side-Piece	2
39	8 40396	Plug	2
40	8 40407	Push Rod	2
41 42	8 16177 801634	Cable Support	4
42	80163A	Nut, M8 Washer, Ø 8	6
43	229102 964058	Screw, M8 x 16	6
45	904056 80163A	Nut, M8	4
46	980205	Washer, Ø 8 x 24	2
47	1803337	Screw, M8 x 25	2
48	229102	Washer, Ø 8	4
_ +0	220102	Traditol, 5 0	

# Clarke American Sanders Container Unit Assembly Drawing 2/06



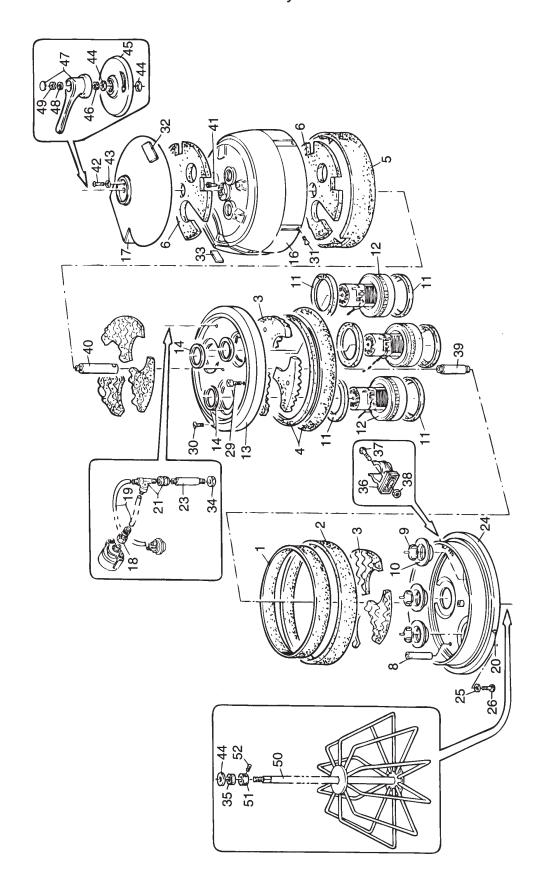


#### Container Unit Assembly Parts List 3/06

1         Ref.         Container         1           2         Ref.         Bracket         2           3         Ref.         Plaque         2           4         8 36028         Latch         2           5         5 60133         Hose, Balancing         1           6         Ref.         Label         1           7         Ref.         Label         1           8         8 17007         Seal, Inlet         1           9         8 12013         Deflector         1           10         8 17006         Seal, Container         1           11         Ref.         Filler         1           12         Ref.         Spring         2           13         Ref.         Pin, Ø 3 x 16         2           14         924004         Nut, M5         4           15         58413A         Screw, M5 x 20         1           16         58411A         Screw, M5 x 25         2           17         58414A         Screw, M5 x 30         1           18         Ref.         Push Button         1           19         80312A         Nut, M8 Block <t< th=""><th>Ref.</th><th>Part No.</th><th>Description</th><th>Qty</th></t<>	Ref.	Part No.	Description	Qty
3         Ref.         Plaque         2           4         8 36028         Latch         2           5         5 60133         Hose, Balancing         1           6         Ref.         Label         1           7         Ref.         Label         1           8         8 17007         Seal, Inlet         1           9         8 12013         Deflector         1           10         8 17006         Seal, Container         1           11         Ref.         Filler         1           12         Ref.         Filler         1           12         Ref.         Pin, Ø 3 x 16         2           14         924004         Nut, M5         4           15         58413A         Screw, M5 x 20         1           16         58411A         Screw, M5 x 25         2           17         58414A         Screw, M5 x 30         1           18         Ref.         Push Button         1           19         80312A         Nut, M8 Block         4           20         424033         Washer, Ø 8 x 32         4           21         964058         Screw, M8	1	Ref.	Container	1
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8       8 17007       Seal, Inlet         9       8 12013       Deflector       1         10       8 17006       Seal, Container       1         11       Ref.       Filler       1         12       Ref.       Spring       2         13       Ref.       Pin, Ø 3 x 16       2         14       924004       Nut, M5       4         15       58413A       Screw, M5 x 20       1         16       58411A       Screw, M5 x 25       2         17       58414A       Screw, M5 x 30       1         18       Ref.       Push Button       1         19       80312A       Nut, M8 Block       4         20       424033       Washer, Ø 8 x 32       4         21       964058       Screw, M8 x 16       4         22       80214A       Screw, M6 x 12       4         23       8 40881       Reducer, M6 x 8       2         24       8 40187       Ring Nut       2         25       830331CS       Debris Canister Asm (Includes 23-33)       1         26       8 40771       Handle       2         27       8 17021       Bum		Ref.	Label	1
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12       Ref.       Spring       2         13       Ref.       Pin, Ø 3 x 16       2         14       924004       Nut, M5       4         15       58413A       Screw, M5 x 20       1         16       58411A       Screw, M5 x 25       2         17       58414A       Screw, M5 x 30       1         18       Ref.       Push Button       1         19       80312A       Nut, M8 Block       4         20       424033       Washer, Ø 8 x 32       4         21       964058       Screw, M8 x 16       4         22       80214A       Screw, M6 x 12       4         23       8 40881       Reducer, M6 x 8       2         24       8 40187       Ring Nut       2         25       830331CS       Debris Canister Asm (Includes 23-33)       1         26       8 40771       Handle       2         27       8 17021       Bumper       4         28       8 40001       Wheel       4         29       964058       Screw, M8 x 16       4         30       229102       Washer, Ø 8       4         31       920936	10	8 17006	Seal, Container	1
13       Ref.       Pin, Ø 3 x 16       2         14       924004       Nut, M5       4         15       58413A       Screw, M5 x 20       1         16       58411A       Screw, M5 x 25       2         17       58414A       Screw, M5 x 30       1         18       Ref.       Push Button       1         19       80312A       Nut, M8 Block       4         20       424033       Washer, Ø 8 x 32       4         21       964058       Screw, M8 x 16       4         22       80214A       Screw, M6 x 12       4         23       8 40881       Reducer, M6 x 8       2         24       8 40187       Ring Nut       2         25       830331CS       Debris Canister Asm (Includes 23-33)       1         26       8 40771       Handle       2         27       8 17021       Bumper       4         28       8 40001       Wheel       4         29       964058       Screw, M8 x 16       4         30       229102       Washer, Ø 8       4         31       920936       Nut, M12       4         32       87101A<	11	Ref.	Filler	1
13       Ref.       Pin, Ø 3 x 16       2         14       924004       Nut, M5       4         15       58413A       Screw, M5 x 20       1         16       58411A       Screw, M5 x 25       2         17       58414A       Screw, M5 x 30       1         18       Ref.       Push Button       1         19       80312A       Nut, M8 Block       4         20       424033       Washer, Ø 8 x 32       4         21       964058       Screw, M8 x 16       4         22       80214A       Screw, M6 x 12       4         23       8 40881       Reducer, M6 x 8       2         24       8 40187       Ring Nut       2         25       830331CS       Debris Canister Asm (Includes 23-33)       1         26       8 40771       Handle       2         27       8 17021       Bumper       4         28       8 40001       Wheel       4         29       964058       Screw, M8 x 16       4         30       229102       Washer, Ø 8       4         31       920936       Nut, M12       4         32       87101A<	12	Ref.	Spring	2
15         58413A         Screw, M5 x 20         1           16         58411A         Screw, M5 x 25         2           17         58414A         Screw, M5 x 30         1           18         Ref.         Push Button         1           19         80312A         Nut, M8 Block         4           20         424033         Washer, Ø 8 x 32         4           21         964058         Screw, M8 x 16         4           22         80214A         Screw, M6 x 12         4           23         8 40881         Reducer, M6 x 8         2           24         8 40187         Ring Nut         2           25         830331CS         Debris Canister Asm (Includes 23-33)         1           26         8 40771         Handle         2           27         8 17021         Bumper         4           28         8 40001         Wheel         4           29         964058         Screw, M8 x 16         4           30         229102         Washer, Ø 8         4           31         920936         Nut, M12         4           32         87101A         Washer, Ø 12         4	13	Ref.	Pin, Ø 3 x 16	
16         58411A         Screw, M5 x 25         2           17         58414A         Screw, M5 x 30         1           18         Ref.         Push Button         1           19         80312A         Nut, M8 Block         4           20         424033         Washer, Ø 8 x 32         4           21         964058         Screw, M8 x 16         4           22         80214A         Screw, M6 x 12         4           23         8 40881         Reducer, M6 x 8         2           24         8 40187         Ring Nut         2           25         830331CS         Debris Canister Asm (Includes 23-33)         1           26         8 40771         Handle         2           27         8 17021         Bumper         4           28         8 40001         Wheel         4           29         964058         Screw, M8 x 16         4           30         229102         Washer, Ø 8         4           31         920936         Nut, M12         4           32         87101A         Washer, Ø 12         4           34         8 31221         Grid         1	14	924004	Nut, M5	4
16         58411A         Screw, M5 x 25         2           17         58414A         Screw, M5 x 30         1           18         Ref.         Push Button         1           19         80312A         Nut, M8 Block         4           20         424033         Washer, Ø 8 x 32         4           21         964058         Screw, M8 x 16         4           22         80214A         Screw, M6 x 12         4           23         8 40881         Reducer, M6 x 8         2           24         8 40187         Ring Nut         2           25         830331CS         Debris Canister Asm (Includes 23-33)         1           26         8 40771         Handle         2           27         8 17021         Bumper         4           28         8 40001         Wheel         4           29         964058         Screw, M8 x 16         4           30         229102         Washer, Ø 8         4           31         920936         Nut, M12         4           32         87101A         Washer, Ø 12         4           34         8 31221         Grid         1	15	58413A	Screw, M5 x 20	1
18       Ref.       Push Button       1         19       80312A       Nut, M8 Block       4         20       424033       Washer, Ø 8 x 32       4         21       964058       Screw, M8 x 16       4         22       80214A       Screw, M6 x 12       4         23       8 40881       Reducer, M6 x 8       2         24       8 40187       Ring Nut       2         25       830331CS       Debris Canister Asm (Includes 23-33)       1         26       8 40771       Handle       2         27       8 17021       Bumper       4         28       8 40001       Wheel       4         29       964058       Screw, M8 x 16       4         30       229102       Washer, Ø 8       4         31       920936       Nut, M12       4         32       87101A       Washer, Ø 12       4         33       980648       Washer, Ø 12       4         34       8 31221       Grid       1         35       722001       Inlet Fitting       1	16	58411A	Screw, M5 x 25	
18       Ref.       Push Button       1         19       80312A       Nut, M8 Block       4         20       424033       Washer, Ø 8 x 32       4         21       964058       Screw, M8 x 16       4         22       80214A       Screw, M6 x 12       4         23       8 40881       Reducer, M6 x 8       2         24       8 40187       Ring Nut       2         25       830331CS       Debris Canister Asm (Includes 23-33)       1         26       8 40771       Handle       2         27       8 17021       Bumper       4         28       8 40001       Wheel       4         29       964058       Screw, M8 x 16       4         30       229102       Washer, Ø 8       4         31       920936       Nut, M12       4         32       87101A       Washer, Ø 12       4         33       980648       Washer, Ø 12       4         34       8 31221       Grid       1         35       722001       Inlet Fitting       1	17	58414A	Screw, M5 x 30	1
20       424033       Washer, Ø 8 x 32       4         21       964058       Screw, M8 x 16       4         22       80214A       Screw, M6 x 12       4         23       8 40881       Reducer, M6 x 8       2         24       8 40187       Ring Nut       2         25       830331CS       Debris Canister Asm (Includes 23-33)       1         26       8 40771       Handle       2         27       8 17021       Bumper       4         28       8 40001       Wheel       4         29       964058       Screw, M8 x 16       4         30       229102       Washer, Ø 8       4         31       920936       Nut, M12       4         32       87101A       Washer, Ø 12       4         33       980648       Washer, Ø 12       4         34       8 31221       Grid       1         35       722001       Inlet Fitting       1	18	Ref.		1
21       964058       Screw, M8 x 16       4         22       80214A       Screw, M6 x 12       4         23       8 40881       Reducer, M6 x 8       2         24       8 40187       Ring Nut       2         25       830331CS       Debris Canister Asm (Includes 23-33)       1         26       8 40771       Handle       2         27       8 17021       Bumper       4         28       8 40001       Wheel       4         29       964058       Screw, M8 x 16       4         30       229102       Washer, Ø 8       4         31       920936       Nut, M12       4         32       87101A       Washer, Ø 12       4         33       980648       Washer, Ø 12       4         34       8 31221       Grid       1         35       722001       Inlet Fitting       1	19	80312A	Nut, M8 Block	4
21       964058       Screw, M8 x 16       4         22       80214A       Screw, M6 x 12       4         23       8 40881       Reducer, M6 x 8       2         24       8 40187       Ring Nut       2         25       830331CS       Debris Canister Asm (Includes 23-33)       1         26       8 40771       Handle       2         27       8 17021       Bumper       4         28       8 40001       Wheel       4         29       964058       Screw, M8 x 16       4         30       229102       Washer, Ø 8       4         31       920936       Nut, M12       4         32       87101A       Washer, Ø 12       4         33       980648       Washer, Ø 12       4         34       8 31221       Grid       1         35       722001       Inlet Fitting       1	20	424033	Washer, Ø 8 x 32	4
23       8 40881       Reducer, M6 x 8       2         24       8 40187       Ring Nut       2         25       830331CS       Debris Canister Asm (Includes 23-33)       1         26       8 40771       Handle       2         27       8 17021       Bumper       4         28       8 40001       Wheel       4         29       964058       Screw, M8 x 16       4         30       229102       Washer, Ø 8       4         31       920936       Nut, M12       4         32       87101A       Washer, Ø 12       4         33       980648       Washer, Ø 12       4         34       8 31221       Grid       1         35       722001       Inlet Fitting       1	21	964058		4
24     8 40187     Ring Nut     2       25     830331CS     Debris Canister Asm (Includes 23-33)     1       26     8 40771     Handle     2       27     8 17021     Bumper     4       28     8 40001     Wheel     4       29     964058     Screw, M8 x 16     4       30     229102     Washer, Ø 8     4       31     920936     Nut, M12     4       32     87101A     Washer, Ø 12     4       33     980648     Washer, Ø 12     4       34     8 31221     Grid     1       35     722001     Inlet Fitting     1	22	80214A	Screw, M6 x 12	4
24     8 40187     Ring Nut     2       25     830331CS     Debris Canister Asm (Includes 23-33)     1       26     8 40771     Handle     2       27     8 17021     Bumper     4       28     8 40001     Wheel     4       29     964058     Screw, M8 x 16     4       30     229102     Washer, Ø 8     4       31     920936     Nut, M12     4       32     87101A     Washer, Ø 12     4       33     980648     Washer, Ø 12     4       34     8 31221     Grid     1       35     722001     Inlet Fitting     1	23	8 40881	Reducer, M6 x 8	2
26       8 40771       Handle       2         27       8 17021       Bumper       4         28       8 40001       Wheel       4         29       964058       Screw, M8 x 16       4         30       229102       Washer, Ø 8       4         31       920936       Nut, M12       4         32       87101A       Washer, Ø 12       4         33       980648       Washer, Ø 12       4         34       8 31221       Grid       1         35       722001       Inlet Fitting       1	24	8 40187		
27       8 17021       Bumper       4         28       8 40001       Wheel       4         29       964058       Screw, M8 x 16       4         30       229102       Washer, Ø 8       4         31       920936       Nut, M12       4         32       87101A       Washer, Ø 12       4         33       980648       Washer, Ø 12       4         34       8 31221       Grid       1         35       722001       Inlet Fitting       1	25	830331CS		1
27       8 17021       Bumper       4         28       8 40001       Wheel       4         29       964058       Screw, M8 x 16       4         30       229102       Washer, Ø 8       4         31       920936       Nut, M12       4         32       87101A       Washer, Ø 12       4         33       980648       Washer, Ø 12       4         34       8 31221       Grid       1         35       722001       Inlet Fitting       1	26	8 40771	Handle	2
29       964058       Screw, M8 x 16       4         30       229102       Washer, Ø 8       4         31       920936       Nut, M12       4         32       87101A       Washer, Ø 12       4         33       980648       Washer, Ø 12       4         34       8 31221       Grid       1         35       722001       Inlet Fitting       1	27	8 17021	Bumper	
30       229102       Washer, Ø 8       4         31       920936       Nut, M12       4         32       87101A       Washer, Ø 12       4         33       980648       Washer, Ø 12       4         34       8 31221       Grid       1         35       722001       Inlet Fitting       1	28	8 40001	•	4
30       229102       Washer, Ø 8       4         31       920936       Nut, M12       4         32       87101A       Washer, Ø 12       4         33       980648       Washer, Ø 12       4         34       8 31221       Grid       1         35       722001       Inlet Fitting       1	29	964058	Screw, M8 x 16	4
31       920936       Nut, M12       4         32       87101A       Washer, Ø 12       4         33       980648       Washer, Ø 12       4         34       8 31221       Grid       1         35       722001       Inlet Fitting       1			·	
32       87101A       Washer, Ø 12       4         33       980648       Washer, Ø 12       4         34       8 31221       Grid       1         35       722001       Inlet Fitting       1	1	920936	, and the second	4
33       980648       Washer, Ø 12       4         34       8 31221       Grid       1         35       722001       Inlet Fitting       1	32	87101A	· ·	4
34         8 31221         Grid         1           35         722001         Inlet Fitting         1		980648	, and the second	4
	1	8 31221	, and the second	1
	35	722001	Inlet Fitting	1
1 00   . ==001   mot opinion	38	7 22064	Inlet Splitter	1

Ref. Items 1 - 24 = Part No. 8 31687CS, Complete Container, Qty. 1 Ref. Items 11, 12, 13, 18 = Part No. 8 32178, Complete Inlet Asm., Qty. 1

## Clarke American Sanders CAUCH Suction Unit Assembly Parts List 2/06



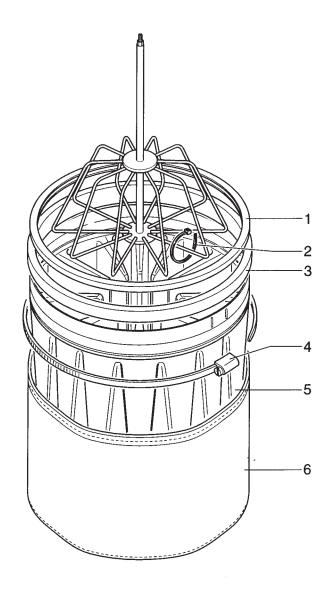


#### Suction Unit Assembly Parts List 6/06

Ref.	Part No.	Description	Qtv
1 - 6	8 17324	Soundproofing Kit	1
8	8 14270	Spacer	2
9	8 12168	Valve	3
10	8 13162	Valve Seat	3
11	8 17325	Seal	6
12	8 54006	Vacuum Motor	3
NI♠	839067.115	Carbon Brush for ref. 12 (2 regd.)	ea.
13	8 16179	Motor Locator	1
14	8 17326	Seal	3
16	8 16243	Housing, Vacuum Motor	1
17	816381CFM	Cover	1
18	8 40401	Hosebarb	1
19	Ref.	Tube	0.4m
20	8 38036	Rivet M6	4
21	8 40404	T-Fitting	1
23	8 14271	Spacer	1
24	8 35049	Motor Platform	1
25	980646	Washer, Ø 6	4
26	88208A	Screw, M6 x 10	2
29	88208A	Screw, M6 x 10	2
30	56446A	Screw, 4.8 x 19	6
31	88208A	Screw, M6 x 10	4
32	Ref.	Label	1
33	Ref.	Label	1
34	80162A	Nut, M10	1
35	8 14052	Nut	1
36	8 39594	Cable Gland	1
37	80065A	Screw, M4 x 8	1
38	920934	Nut, M4	1
39	8 14499	Spacer	1
40	8 14509	Spacer	1
41	8 38036	Rivet, M6	3
42	80214A	Screw, M6 x 12	3
43	980646	Washer, Ø 6 x 18	3
44	980679	Washer, Ø 18	4
45	8 16257	Cover	1
46	8 14052	Nut	1
47	8 40583	Lever	1
48	229102	Washer, Ø 8	1
49	80312A	Nut, M8 "Block"	1
50	8 33254	Cage	1
51	8 38048	Ring	1
52	80313A	Dowel M6 x 10	2

NOTE:  $\spadesuit$  indicates a change has been made since the last publication of this manual.

#### Filter Group Assembly Drawing & Parts List 3/06

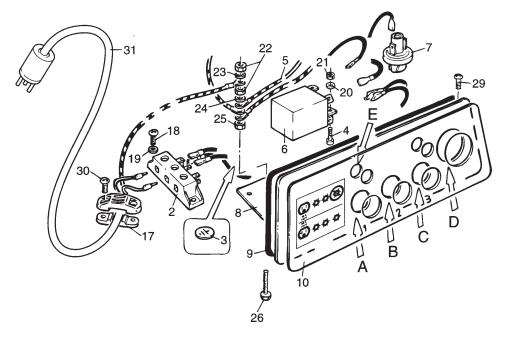


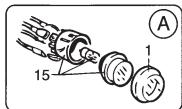
Ref.	Part No.	Description	Qty
1	8 17026	Seal	1
2	Ref.	Tie	6
3	Ref.	Ring	1
4	Ref.	Tie	1
5	Ref.	Filter	1
6	8 17749	Filter Liner, Polyester	1

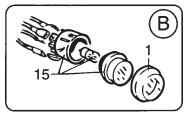
Ref. Items 1 - 5 = Part No. 8 33151, Complete Filter, Qty 1

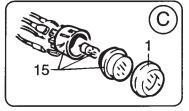
## Clarke American Sanders

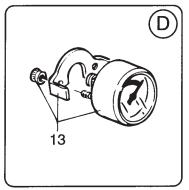
#### Control Panel Assembly Drawing & Parts List 6/06

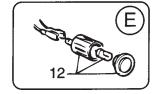








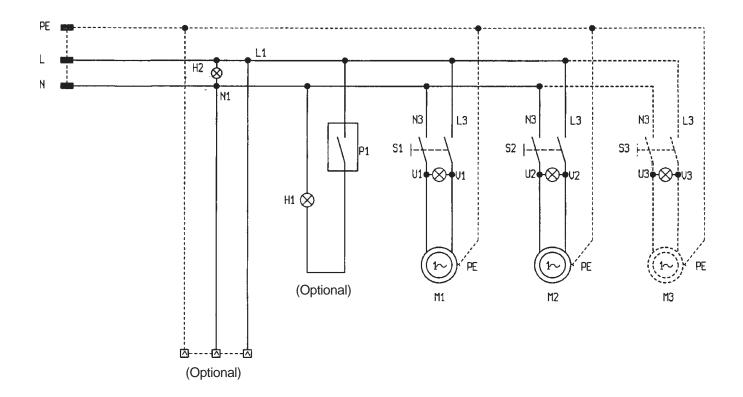




Ref.	Part No.	Description	Qty
1	8 39531	Switch Cover	3
2	Ref.	Connection Block	3 1 3 1
2 3	Ref.	Label	3
4	80065A	Screw, 4 x 10	1
5	Ref.	Cables Kit	1
6 7	8 39533	Suppressor	1
7	8 40403	Pressure Switch	1
8	Ref.	Panel	1
	Ref.	Seal	1
10	Ref.	Decal	1
12	8 39526	Voltage Indicator	1
13	8 40400	Manometer	1
15	8 39525	Switch	3
17	8 39529	Cable Locking Device	1 3 1 2 2 1 1
18	Ref.	Screw, 3.9 x 9.5	2
19	80058A	Washer, Ø 4	2
20	80058A	Washer, Ø 4	1
21	920934	Nut, M4	1
22	924004	Nut, M5	2
23	980982	Washer, Ø 5	1 1
24	980982	Washer, Ø 5	1
25	924004	Nut, M5	1
26	58411A	Screw, M5 x 25	1
29	Ref.	Screw, 3.9 x 9.5	2
30	Ref.	Screw, 3.9 x 16	2
31	8 391160	Cable	1

Ref items 1-29 = Part No. 8 41098, Complete Panel Asm., Qty 1





#### **CLARKE PRODUCT SUPPORT BRANCHES**

#### U.S.A. Locations

#### PRODUCTION FACILITIES

Clarke®, Springdale, Arkansas 2100 Highway 265 Springdale, Arkansas 72764 (479) 750-1000 Customer Service - 1-800-253-0367 Technical Service - 1-800-356-7274

American Lincoln®, Bowling Green, Ohio 43402 1100 Haskins Road

#### **SERVICE FACILITIES**

Clarke®, Elk Grove, Illinois 60007 2280 Elmhurst Road (847) 956-7900

Clarke®, Denver, Colorado 80204 1955 West 13th Ave. (303) 623-4367

Clarke®, Houston, Texas 77040 7215 North Gessner Road 713-937-7717

#### SERVICE AND SALES FACILITY

American Lincoln® / Clarke, Madison Heights, Michigan 48071-0158 29815 John R. (810) 544-6300

American Lincoln® / Clarke, Marietta, Georgia 30066 1455 Canton Road (770) 973-5225

#### Clarke®

Clarke American Sanders

A.L. Cook

Customer Service Headquarters and Factory 2100 Highway 265 Springdale, Arkansas 72764 (479) 750-1000

> Technical Service 1-800-356-7274

#### **European Locations**

#### **PRODUCTION FACILITIES**

ALTO Danmark A/S, Aalborg Blytaekkervej 2 DK-9000 Aalborg +45 72 18 21 00

ALTO Danmark A/S, Hadsund Industrikvarteret DK-9560 Hadsund +45 72 18 21 00

#### SALES SUBSIDIARIES

ALTO US - Canada, Ontario (Canada) 4080 B Sladeview Crescent Unit 1 Mississauga, Ontario L5L 5Y5 (905) 569 0266

ALTO Overseas Inc., Sydney (Australia) 1B/8 Resolution Drive Caringbah NSW 2229 +61 2 9524 6122

ALTO Cleaning Systems Asia Pte Ltd., Singapore No. 17 Link Road Singapore 619034 +65 268 1006

ALTO Deutschland GmbH, Bellenberg (Germany) Guido-Oberdorfer-Straße 2-8 89287 Bellenberg +49 0180 5 37 37 37

ALTO Cleaning Systems (UK) Ltd., Penrith Gilwilly Industrial Estate Penrith Cumbria CA11 9BN +44 1768 868 995

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ALTO Norge A/S, Oslo (Norway) Bjornerudveien 24 N-1266 +47 2275 1770

#### Clarke® American Sanders U. S. Warranty

This Clarke American Sanders Industrial/Commercial Product is warranted to be free from defects in materials and workmanship under normal use and service for a period of two years from the date of purchase, when operated and maintained in accordance with Clarke American Sanders's Maintenance and Operations instructions.

This warranty is extended only to the original purchaser for use of the product. It does not cover normal wear parts such as electrical cable, rubber parts, hoses and motor brushes.

If difficulty develops with the product, you should:

- (a). Contact the nearest authorized Clarke American Sanders repair location or contact the Clarke American Sanders Service Operations Department, 2100 Highway 265, springdale, Arkansas, for the nearest authorized Clarke American Sanders repair location. Only these locations are authorized to make repairs to the product under this warranty.
- (b). Return the product to the nearest Clarke American Sanders repair location. Transportation charges to and from the repair location must be prepaid by the purchaser.
- (c). Clarke American Sanders will repair the product and or replace any defective parts without charge within a reasonable time after receipt of the product.

Clarke American Sanders's liability under this warranty is limited to repair of the product and/or replacement of parts and is given to purchaser in lieu of all other remedies, including INCIDENTAL AND CONSEQUENTIAL DAMAGES.

THERE ARE NO EXPRESS WARRANTIES OTHER THAN THOSE SPECIFIED HEREIN. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION OF THE FACE HEREOF. NO WARRANTIES, INCLUDING BUT NOT LIMITED TO WARRANTY OF MERCHANTABILITY, SHALL BE IMPLIED. A warranty registration card is provided with your Clarke American Sanders product. Return the card to assist Clarke American Sanders in providing the performance you expect from your new floor machine.

Clarke, 2100 Highway 265, Springdale, Arkansas 72764.

Clarke American Sanders reserves the right to make changes or improvements to its machine without notice.

Always use genuine Clarke American Sanders Parts for repair.

### <u>Clarke'</u> American Sanders

2100 Highway 265 Springdale, Arkansas, 72764