Model No. 110-040

10 CENTS

ROTARY MOWER

WARRANTY

For one year from date of purchase, MTD Products, Inc., will replace for the original purchaser, free of charge, F.O.B. factory or authorized service firm, any part or parts found to be defective in material or workmanship. All transportation charges on parts submitted for replacement under this warranty must be paid by the purchaser. This warranty does not include replacement of parts which become inoperative through misuse, excessive use, accident, neglect, improper maintenance or alterations by unauthorized persons. This warranty does not include the engine, motor, battery, battery charger or any component parts thereof. For service on these units refer to the applicable manufacturer's warranty.

The above warranty will apply only to the original owner and will be effective only if the warranty card has been properly processed. It will not apply where the unit has been used commercially.

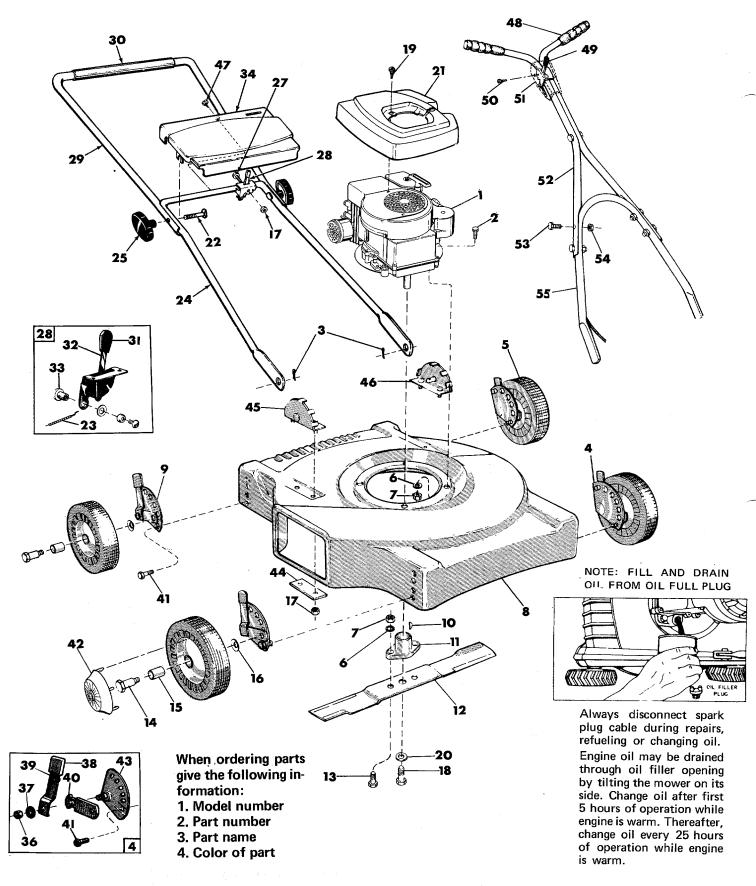
Warranty service is available through your local authorized service dealer or distributor. UNDER NO CIRCUM-STANCES WILL THE RETURN OF A COMPLETE UNIT BE ACCEPTED BY THE FACTORY UNLESS PRIOR WRITTEN PERMISSION HAS BEEN EXTENDED.

SAFETY RULES

Your rotary mower is a precision piece of power equipment, not a plaything. Therefore exercise extreme caution at all times.

- Remove all sticks, stones, wire and other hazardous items from lawn before mowing. Such items are dangerous to both the mower and individuals in the vicinity of the mower.
- Always disconnect spark plug cable during repairs or refueling operations.
- 3. Always start engine from side opposite discharge chute.
- 4. NEVER place hands or feet under mower or near discharge chute while engine is running.
- Do not tilt mower at extreme angle while engine is running. Cut grass on hills and banks sideways, not up and down.
- 6. Always stop engine when not cutting grass.
- 7. Do not fill gas tank while engine is running. Do not spill gasoline on hot engine.
- 8. Keep children and pets away from area at all times during mowing operation. Never allow mower to discharge grass toward any person.
- Do not attempt to start engine while mower is resting in high grass.
- Check all nuts and bolts, particularly the blade bolts, for tightness. This is especially important during the initial operation period. Make this same check periodically thereafter.
- 11. While operating the mower, if any foreign object is struck stop the mower and inspect for damage. Do not restart or operate the mower until all damage has been repaired.

WARNING: Should excessive vibration develop, check your blade and blade shaft immediately. Do not operate mower with an unbalanced blade, a damaged blade or a damaged blade shaft.



When ordering replacement parts, be sure to specify your tiller model number, part number, description of part, and the number of parts required . . . Parts and service should be handled by your nearest authorized service firm as recommended by your dealer. Request for parts and service received at the factory will be forwarded to the appropriate Central Service Distributor in your area for handling.

PARTS LIST FOR MOWER MODEL 110-040

Ref. No.	Part No.	DESCRIPTION	Ref. No.	Part No.	DESCRIPTION
1		Engine	29	310-10011	Handle — Upper
2	710-158	Hex Head Machine Screw	30	718-138	Grip
-		5/16-24 x 1-1/2 Lg. *	31	305-7470	Knob - Control ††
3	714-104	Hair Pin Cotter	32	310-8367	Control Bracket Assembly ††
4	310-9691	Adj. Wheel Ass'y - L.H. Complete:	33	901-7627	Ferrule Assembly ††
5	502-9392	Wheel Assembly	34	394-9998	Handle Panel
6	736-119	Spring Lockwasher 5/16" Screw *	35	710-473	Truss Head Machine Screw
7	712-123	Hex Nut 5/16-24 Thread *			#10-24 x 1/2 Lg.
8	395-10190	Deck Assembly	36	712-116	Elastic Stop Nut ** †
9	310-9692	Adj. Wheel Ass'y $-$ R.H. Complete	37	736-105	Belleville Washer ** †
10	714-365	Key Hi Pro #505 *	38	305-7520	Knob Height Adjuster ** †
11	748-100	Blade Adapter	39	310-8313	Spring Lever ** †
12	312-7713	Blade 18"	40	310-7492	Pivot Bar ** †
13	710-117	Hex Head Cap Screw	41	710-209	Sems Hex Head Cap Screw
		5/16-24 x 1 Lg. (Heat Treated)			3/8-16 x 5/8 Lg. *
14	738-102	Axle Bolt	42	305-9871	Hub Cap
15	305-7006	Fortiflex Bearing	43	310-9682	Index Plate — R.H. **
16	736-105	Belleville Washer *		310-9683	Index Plate – L.H. †
17	710-107	Hex Centerlock Nut 1/4-20 fhread *	44	310-8405	Reinforcement Plate
18	710-113	Hex Head Cap Screw	45	310-8388	Handle Bracket Assembly — R.H.
		3/8-24 x 1-5/8 Lg. (Heat Treated) *	46	310-8389	Handle Bracket Assembly — L.H.
19	710-407	Hex Hd. Ex. Scw. #8-32 x 1/2" Lg. *	47	710-224	Hex Hd. Sheet Metal Scw. #10 x 1/2" Lg.*
20	736-169	Spring Lockwasher 3/8" Screw *	48	305-7072	Grips +
21	394-9961	Engine Shroud	49	310-10029	Throttle Control — Complete +
22	710-405	Curved Head Bolt	50	710-148	Self Tap Screw #8-32 x 5/16" Lg. * +
23	732-139	Conduit and Wire ††	51	394-9973	Cover Control +
24	310-10009	Handle - Lower	52	310-9364	Handle – Upper +
25	305-9966	Hand Knob	53	710-106	Hex Head Cap Screw 1/4-20 x 1-1/4" Lg.* †
26	746-128	Cable Clip (Not Shown)	54	712-107	Hex Center Lock Nut 1/4-20 Thread * †
27	710-606	Hex Head Cap Screw 1/4-20 x 1/2 Lg.*	55	310-8837	Handle – Lower +
28	310-10033	Throttle Control (Complete)	56	746-145	Cable Clip (Not Shown) +

- * For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on the parts list.
- + Part of Throttle Control Complete (Optional Handle 310-10029).
- †† Part of Throttle Control Complete (310-10033).
- ** Part of Wheel Adjustment Assembly R.H. Complete (310-9692).
- † Part of Wheel Adjustment Assembly L. H. Complete (310-9691).

NOTE: This instruction manual covers various models and all accessories shown do not necessarily apply to your model mower.

MTD PRODUCTS INC extends its warranty only

on the mower. If repairs or service is needed on the engine, please contact your nearest authorized engine service outlet. Check the "Yellow Pages" of your telephone book under "Engines-Gasoline".



ASSEMBLY INSTRUCTIONS

ASSEMBLY - Optional handle

Your new mower is shipped completely assembled with the exception of the handle and throttle control assembly.

- Remove lawn mower and all parts from carton. Make certain that all loose parts and literature are removed from carton before carton is discarded.
- Extend throttle control assembly, which is attached to engine, to rear of mower and place on floor. CAUTION: Do not bend or kink control wire.
- Assemble upper handle to lower handle using four each screws and lock nuts provided in parts bag.
- 4. Assemble complete handle assembly to mower so that throttle control mounting hole in upper handle will be on right side. Holes at bottom of lower handle are to be fitted over studs located in front of each rear wheel mounting position.
- 5. Position throttle control assembly on right hand side of upper handle so that holes in control assembly and handle are in line. Secure in place with screw and lock nut found in parts bag. Secure throttle wire to lower
- 8. right handle tube with clips in parts bag.
- 6. Place the plastic control cover over the throttle control and secure with two self-tapping screws.

OPERATION

NOTE: For shipping purposes your mower is set with the wheels in a low cutting height position. For best results, raise the cutting position until it is determined which height is best for your lawn. See adjustments.

- Service engine with gas and oil. See Engine Manual packed with lawn mower for complete instructions for the care and maintenance of engine. READ DIRECTIONS CAREFILLLY.
- 2. When ready to start engine, place throttle control lever in "START" position and start engine in accordance with instructions in Engine Manual. After engine starts, move throttle control lever to desired engine speed. The engine is stopped by placing control lever in the "STOP" position.
- Be sure that lawn is clear of stones, sticks, wire or other objects which could damage lawn mower or engine.
 For best results and to-insure more even grass distribution, do not mow when lawn is excessively wet.
- 4. Check blade bolts for proper tightness.

ADJUSTMENTS

CAUTION: Do not at any time make any adjustment to lawn mower without first stopping engine and disconnecting spark plug wire.

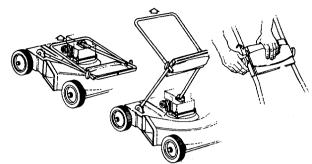
CUTTING HEIGHT — An adjusting plate and thumb lever at each wheel position provides cutting height adjustment. Each adjusting plate has five holes. Height of cut will be changed when the thumb lever is moved from one hole to another. Simply depress thumb lever towards wheel and move wheel and lever assembly to desired position. Cutting height will be raised as lever is moved toward front and lowered as lever is moved toward rear. All wheels must be positioned in relative height of cut positions.

THROTTLE - If adjustment becomes necessary, the throttle control wire assembly can be reset as follows:

- Loosen, but do not remove, screw securing throttle control wire assembly at engine.
- 2. Move throttle control lever on handle to "FAST" position.
- Move lever, to which control wire is fastened at engine, to full open position and retighten screw to secure throttle control wire assembly.

LUBRICATION

IMPORTANT: Always stop engine and disconnect spark plug wire before cleaning, lubricating or doing any kind of work on lawn mower.



WHEELS: Wheel bearings are of lifetime Fortiflex. They require no lubrication.

THROTTLE: Periodically lubricate throttle control lever and throttle wire assembly with a few drops of light oil (S.A.E. No. 10 or 20) for ease of operation.

ENGINE: Follow Engine Manual for lubrication instructions.

MAINTENANCE

CUTTING BLADE - The blade may easily be removed for grinding or replacement as follows:

- Remove bolt and lock washer holding blade and hub assembly to engine crankshaft.
- 2. Remove blade and hub assembly from engine crankshaft.
- Remove two bolts, lock washers and nuts holding blade to blade hub.

When sharpening blade, follow the original angle of grind as a guide. It is extremely important that each cutting edge receives an equal amount of grinding to prevent an unbalanced blade. An unbalanced blade will cause excessive vibration when rotating at high speeds and may cause damage to the mower.

Upon reassembly, make certain all parts are assembled properly and tightened securely.

DECK - The underside of mower deck should be cleaned after each period of use as grass clippings, leaves, dirt and other matter will accumulate. This accumulation of grass clippings, etc. is undesirable as it will invite corrosion and may cause an uneven discharge of grass clippings at the next cutting.

The deck may be cleaned by tilting the mower forward or on its left side and scraping clean with a suitable tool or by washing with a stream of water from a garden hose. CAUTION: Do not direct the stream of water at a hot engine as damage to the engine may result.

STORAGE - The following steps should be taken to prepare lawn mower for storage.

- Clean and lubricate mower thoroughly as described in the preceding instructions.
- Refer to Engine Manual for correct engine storage instructions.
- 3. Coat mower's cutting blade with chassis grease to prevent rusting.
- 4. Place blocks under deck to raise tires clear of floor.
- 5. Store mower in a dry, clean area.

USING YOUR MOWER

For best results, do not cut wet grass because it tends to stick to underside of the mower thus preventing proper discharge of grass clippings. If wet grass must be cut, reduce engine speed and walking speed to help distribute the clippings more effectively.

New grass should be treated as wet grass, otherwise a normal walking speed is about the right pace for efficient mowing... The best mowing pattern is one that allows the clippings to discharge towards the uncut part of the lawn. This permits recutting of the clippings to further pulverize them. When cutting high weeds, discharge towards cut portion, then recut at right angles to first direction.

Lawn should be cut in the fall as long as there is growth.