



# **Curved Planer**

110 mm (4-3/8") MODEL 1002BA

# **INSTRUCTION MANUAL**



#### SPECIFICATIONS

Planing width	Planing depth	No load speed (RPM)	Overall length	Net weight
110 mm (4-3/8")	4 mm (5/32")	15,000	339 mm (13-1/32")	5.4 kg (11.9 lbs)

• Manufacturer reserves the right to change specifications without notice.

• Note: Specifications may differ from country to country.

WARNING: For your personal safety, READ and UNDERSTAND before using. SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

# IMPORTANT SAFETY INSTRUCTIONS (For All Tools)

WARNING: WHEN USING ELECTRIC TOOLS, BASIC SAFETY PRECAUTIONS SHOULD ALWAYS BE FOLLOWED TO REDUCE THE RISK OF FIRE, ELECTRIC SHOCK, AND PERSONAL INJURY, INCLUDING THE FOLLOWING:

### **READ ALL INSTRUCTIONS.**

- 1. KEEP WORK AREA CLEAN. Cluttered areas and benches invite injuries.
- 2. CONSIDER WORK AREA ENVIRONMENT. Don't use power tools in damp or wet locations. Keep work area well lit. Don't expose power tools to rain. Don't use tool in presence of flammable liquids or gases.
- 3. KEEP CHILDREN AWAY. All visitors should be kept away from work area. Don't let visitors contact tool or extension cord.
- 4. STORE IDLE TOOLS. When not in use, tools should be stored in dry, and high or locked-up place out of reach of children.
- 5. DON'T FORCE TOOL. It will do the job better and safer at the rate for which it was intended.
- 6. USE RIGHT TOOL. Don't force small tool or attachment to do the job of a heavy-duty tool. Don't use tool for purpose not intended; for example, don't use circular saw for cutting tree limbs or logs.
- 7. DRESS PROPERLY. Don't wear loose clothing or jewelry. They can be caught in moving parts. Rubber gloves and non-skid footwear are recommended when working outdoors. Wear protective hair covering to contain long hair.
- 8. USE SAFETY GLASSES. Also use face or dust mask if cutting operation is dusty.
- 9. DON'T ABUSE CORD. Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges.
- 10. SECURE WORK. Use clamps or a vise to hold work. It's safer than using your hand and it frees both hands to operate tool.
- 11. DON'T OVERREACH. Keep proper footing and balance at all times.
- 12. MAINTAIN TOOLS WITH CARE. Keep tools sharp and clean for better and safer performance. Follow instructions for lubricating and changing accessories. Inspect tool cords periodically and if damaged, have repaired by authorized service facility. Inspect extension cords periodically and replace if damaged. Keep handles dry, clean, and free from oil and grease.
- 13. DISCONNECT TOOLS. When not in use, before servicing, and when changing accessories, such as blades, bits, cutters.

- 14. REMOVE ADJUSTING KEYS AND WRENCHES. Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning it on.
- 15. AVOID UNINTENTIONAL STARTING. Don't carry tool with finger on switch. Be sure switch is OFF when plugging in.
- 16. EXTENSION CORDS. Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. Table 1 shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gage. The smaller the gage number, the heavier the cord.

			Total Length of Cord in Feet				
			0 — 25	25 50	51 — 100	101 — 150	
Amj	oere F	Rating			-		
More Than		Not More Than		A	WG		
0		6	18	16	16	14	
6	_	10	18	16	14	12	
10		12	16	16	14	12	
12	_	16	14	12	Not Recommended		

TABLE 1. MINIMUM GAGE FOR CORD SETS

- 17. OUTDOOR USE EXTENSION CORDS. When tool is used outdoors, use only extension cords intended for use outdoors and so marked.
- 18. STAY ALERT. Watch what you are doing, use common sense. Don't operate tool when you are tired.
- 19. CHECK DAMAGED PARTS. Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center unless otherwise indicated elsewhere in this instruction manual. Have defective switches replaced by authorized service center. Don't use tool if switch does not turn it on and off.
- 20. GUARD AGAINST ELECTRIC SHOCK. Prevent body contact with grounded surfaces. For example; pipes, radiators, ranges, refrigerator enclosures.
- 21. REPLACEMENT PARTS. When servicing, use only identical replacement parts.
- 22. POLARIZED PLUGS. To reduce the risk of electric shock, this equipment has a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install the proper outlet. Do not change the plug in any way.

VOLTAGE WARNING: Before connecting the tool to a power source (receptacle, outlet, etc.) be sure the voltage supplied is the same as that specified on the nameplate of the tool. A power source with voltage greater than that specified for the tool can result in SERIOUS INJURY to the user – as well as damage to the tool. If in doubt, DO NOT PLUG IN THE TOOL. Using a power source with voltage less than the nameplate rating is harmful to the motor.

### **ADDITIONAL SAFETY RULES**

- 1. Rags, cloth, cord, string and the like should never be left around the work area.
- 2. Avoid cutting nails. Inspect for and remove all nails from the workpiece before operation.
- 3. Handle the blades very carefully.
- 4. Be sure the blade installation bolts are securely tightened before operation.
- 5. Hold the tool firmly with both hands.
- 6. Keep hands away from rotating parts.
- 7. Before using the tool on an actual workpiece, let it run for a while. Watch for vibration or wobbling that could indicate poor installation or a poorly balanced blade.
- 8. Make sure the blade is not contacting the workpiece before the switch is turned on.
- 9. Wait until the blade attains full speed before cutting.
- 10. Keep at least 200 mm (8") away from the tool at all times.
- 11. Always switch off and wait for the blades to come to a complete stop before any adjusting.
- 12. Never stick your finger into the chip chute. Chute may jam when cutting damp wood. Clean out chips with a stick.
- 13. Do not leave the tool running. Operate the tool only when hand-held.
- 14. When leaving the planer, switch off and set it with the front base up on a wooden block, so that the blades do not contact anything.
- 15. Always change both blades or covers on the drum, otherwise the resulting imbalance will cause vibration and shorten tool life.

## SAVE THESE INSTRUCTIONS.

#### Removing or installing planer blades

CAUTION:

Always be sure that the tool is switched off and unplugged before removing or installing the blade.

To remove the blades on the drum, unscrew the four installation bolts with the socket wrench. The drum cover comes off together with the blades.



To install the blades, first clean out all chips or foreign matter adhering to the drum or blades. Use blades of the same dimensions and weight, or drum oscillation/vibration will result, causing poor planing action and eventually tool breakdown.

Place the blade on the gauge base so that the blade edge is perfectly flush with the inside edge of the gauge plate. Place the adjusting plate on the blade, then simply press in the heel of the adjusting plate flush with the back side of the gauge base and tighten two screws on the adjusting plate. Now slip the heel of the adjusting plate into the drum groove, then fit the drum cover on it. Tighten the three installation bolts evenly and alternately with the socket wrench.





#### CAUTION:

Tighten the blade installation bolts carefully when attaching the blades to the tool. A loose installation bolt can be dangerous. Always check to see they are tightened securely.

#### Adjusting depth of cut

Depth of cut may be adjusted by simply turning the knob on the front of the tool.



#### Adjusting front base

The front base is factory-adjusted to allow concave cuts with a radius of 320 mm. For concave cuts with the tool's minimum radius of 300 mm, loosen the wing bolt on either side and raise the front base as far as it will go. Then retighten the two wing bolts firmly to secure the front base.



#### Switch action

To start the tool, simply pull the trigger. Release the trigger to stop. For continuous operation, pull the trigger and then push in the lock button. To stop the tool from the locked position, pull the trigger fully, then release it.



#### CAUTION:

Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

#### Sharpening planer blades

Always keep your blades sharp for the best performance possible. Use the sharpening holder to remove nicks and produce a fine edge.



First, loosen the two wing nuts on the holder and insert the blades (A) and (B), so that they contact the sides (C) and (D). Then tighten the wing nuts.



Immerse the dressing stone in water for 2 or 3 minutes before sharpening. Hold the holder so that the blades both contact the dressing stone for simultaneous sharpening at the same angle.



#### MAINTENANCE

#### CAUTION:

Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.

#### **Replacing carbon brushes**

Remove and check the carbon brushes regularly. Replace when they wear down to the limit mark. Keep the carbon brushes clean and free to slip in the holders. Both carbon brushes should be replaced at the same time. Use only identical carbon brushes.

Use a screwdriver to remove the chip cover.





Use a screwdriver to remove the brush holder caps. Take out the worn carbon brushes, insert the new ones and secure the brush holder caps.



To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

#### ACCESSORIES

CAUTION:

These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. The accessories or attachments should be used only in the proper and intended manner.

#### • Planer blade

Width: 110 mm (4-3/8") Part No. 793008-8



#### • Planer blade

(Material: Tungsten-carbide) Width: 110 mm (4-3/8") Part No. 793009-6



• Sharpening holder assembly Part No. 123055-9



#### • Blade gauge

Part No. 123062-2



• Socket wrench Part No. 782209-3



#### 110 mm (4-3/8'') CURVED PLANER Model 1002BA



Note: The switch and other part configurations may differ from country to country.

#### MODEL 1002BA

ITEM NO.	NO. USED	DESCRIPTION	ITEM NO.	NO. USED	DESCRIPTION
MACHINE		MACHINE			
1	1	Pan Head Screw M4x50	33	1	Belt Cover
2	1	Pan Head Screw M4x20	34	1	Ball Bearing 6200LB
3	1	Chip Cover	35	1	Insulation Washer
4	2	Brush Holder Cap	36	1	ARMATURE ASSEMBLY
5	2	Carbon Brush			(With Item 34, 35, 38 & 39)
6	2	Wing Bolt M6x25	38	1	Flat Washer 12
7	2	Spring Washer 6	39	1	Ball Bearing 6201DDW
8	2	Flat Washer 6	40	1	Rubber Pin 6
9	4	Rivet 0-5	41	2	Pan Head Screw M5x65
10	1	Name Plate	42	1	Rubber Pin 4
11	1	Main Frame	43	1	FIELD ASSEMBLY
12	1	Cord	44	8	Hex. Flange Head Bolt M6x17
13	1	Cord Guard	45	2	Drum Plate
14	1	Strain Relief	46	4	Pan Head Screw M4x5
15	2	Pan Head Screw M4x18	47	2	Adjusting Plate
17	1	Handle Cover	48	2	Planer Blade 110
18	3	Pan Head Screw M4x30	49	1	Rubber Pin 6
19	1	Bracket (With Item 40 & 49)	50	1	Ball Bearing 6201ZZ
20	6	Pan Head Screw M5x28	51	1	Washer 12
21	2	Pan Head Screw M4x30	52	1	Drum
22	1	Poly V-Belt 6-272	53	1	Washer 10
23	1	V-Pulley 6 ~ 23L	54	1	Ball Bearing 6200ZZ
24	2	Pan Head Screw M4x6	55	1	Rubber Pin 4
25	1	Switch	56	1	Front Base
26	1	Pan Head Screw M4x12	57	1	Rubber Packing
27	1	Fan Guide	58	1	Compression Spring 21
28	2	Pin 6	59	1	Front Box
29	2	Pan Head Screw M5x28	60	1	Flat Washer 13
30	1 1	Base	61	1	Knob 64
31	2	Pan Head Screw M5x18	62	1	Label
32	1	V-Pulley 6-30			

Note: The switch and other part specifications may differ from country to country.

#### MAKITA LIMITED ONE YEAR WARRANTY

#### Warranty Policy

Every Makita tool is thoroughly inspected and tested before leaving the factory. It is warranted to be free of defects from workmanship and materials for the period of ONE YEAR from the date of original purchase. Should any trouble develop during this one-year period, return the COMPLETE tool, freight prepaid, to one of Makita's Factory or Authorized Service Centers. If inspection shows the trouble is caused by defective workmanship or material, Makita will repair (or at our option, replace) without charge.

This Warranty does not apply where:

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- repairs have been made or attempted by others:
- repairs are required because of normal wear and tear:
- The tool has been abused, misused or improperly maintained;
- alterations have been made to the tool.

IN NO EVENT SHALL MAKITA BE LIABLE FOR ANY INDIRECT, INCIDENTAL OR CON-SEQUENTIAL DAMAGES FROM THE SALE OR USE OF THE PRODUCT. THIS DISCLAIMER APPLIES BOTH DURING AND AFTER THE TERM OF THIS WARRANTY.

MAKITA DISCLAIMS LIABILITY FOR ANY IMPLIED WARRANTIES, INCLUDING IMPLIED WARRANTIES OF "MERCHANTABILITY" AND "FITNESS FOR A SPECIFIC PURPOSE," AFTER THE ONE-YEAR TERM OF THIS WARRANTY.

This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. Some states do not allow limitation on how long an implied warranty lasts, so the above limitation may not apply to you.

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