### **Commercial Gas Boilers**

## A.O.Smith

### UP TO 88% EFFICIENT, HOT WATER SUPPLY BOILER WITH MODULATING FIRE 4:1 TURNDOWN

The VF<sup>™</sup> Boiler series delivers an exceptionally high thermal efficiency by combining an advanced modulating venturi-mixing gas/air ratio system with a vertical multi-pass copper heat exchanger for outstanding efficiency of up to 88% and low NOx emissions that meet or exceed the most stringent standards.

The VF<sup>™</sup> Boiler is capable of firing from 100% to 25% or a 4:1 turndown ratio of rated input based on the current system demand. The VF's modulating capability is virtually limitless, and the boiler's output is based strictly on the current system demand and the required BTUs needed to maintain the desired system set point temperature.

#### ADVANCED HIGH-EFFICIENCY, LOW-NOx COMBUSTION TECHNOLOGY

- Venturi-mixing gas/air ratio system Works with variable speed blower to precisely mix gas and air throughout firing range.
- 4:1 Turndown Fully modulating capability prevents energy-stealing short cycling and provides smooth system operation with higher overall system efficiencies
- Approved for use in areas with low pressure gas supply services Provides good operation with 4 inches of water column

#### LOW-NOx OPERATION

Meets or exceeds Texas and California SCAQMD Rule 1146.2 air quality standards

#### **EMC-5000 MODULATING CONTROL**

- Includes remote tank temperature control to adjust tank temperature at the boiler Modulates the boiler to maintain tank set point temperature within +/- 1 degree
- Infinite boiler output control between 25% and 100% fire
- LED read out Provides current boiler status in plain English with help screens to assist should a fault occur
- · Controls every electrical boiler function with on board diagnostics

#### ALL-BRONZE FACTORY MOUNTED PUMP

- Integrally mounted, wired, and controlled by the EMC-5000 boiler control
- Factory sized for proper flow between boiler and storage tank
- Allows 50 equivalent feet of piping between boiler and tank

#### HIGH EFFICIENCY COPPER FIN TUBE HEAT EXCHANGER

- Vertical straight tube 2 pass heat exchanger design encircles the burner with a combustion chamber that is a 360° wall of copper fin tubes
- Rust-resistant operation All internal heat exchanger non-copper surfaces are glass-lined with A. O. Smith's proprietary porcelain glass coating, which far exceeds competitive coatings
- Impervious to thermal shock

#### COMPACT, LOW-PROFILE DESIGN

- Zero clearance on sides, ideal for multiple boiler installations
- Fits through 30<sup>"</sup> doors and into elevators for difficult retrofit applications

#### STANDARD-VENT OR DIRECT-VENT FLEXIBILITY

- Standard-vent configuration, vertical or horizontal sidewall
- Two-pipe direct-venting vertical and/or horizontal sidewall, with all combustion makeup air drawn from outside the building









July 2007R

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#### **CATEGORY IV LISTED**

• Requires AL29-4C gas tight rust resistant venting material

PROFESSIONAL START-UP SERVICE FURNISHED

• Assures optimum performance for each installation

MEETS ASHRAE/IESNA 90.1-1999

- **5 YEAR HEAT EXCHANGER WARRANTY**
- For complete information, consult written warranty or contact A. O. Smith

#### OTHER VF<sup>™</sup> BOILER FEATURES:

- ASME 160# W.P.
- ASME PRESSURE RELIEF VALVE 125#
- FACTORY MOUNTED FLOW SWITCH
- MEETS CSD-1 CODE—FACTORY STANDARD
- BRASS DRAIN VALVE
- LOW GAS PRESSURE SWITCH
- DIGITAL INLET/OUTLET
- TEMPERATURE READ OUT
- MANUAL RESET HI-LIMIT
- ALL BRONZE FACTORY MOUNTED PUMP

#### VF<sup>™</sup> BOILER APPROVED OPTIONS:

**SEQUENCING PANEL** 

- ALARM BELL
- □ SIDEWALL VENT KITS
- VERTICAL AND HORIZONTAL
  DIRECT VENT KITS
- **SKID-MOUNTED SYSTEMS**
- **DRY CONTACTS FOR ANY**
- **BOILER FAILURE**
- LOW WATER CUTOFF
- LP GAS
- CUPRO-NICKEL HEAT
  EXCHANGER TUBES

#### VERSATILE MULTI-VENTING CONFIGURATIONS





70 Equivalent Feet Exhaust 70 Equivalent Feet Intake 90 Degree Elbows = 10 Feet 45 Degree Elbows = 5 Feet Boot Tee = 5 Feet

#### SIDEWALL VENTING

CONVENTIONAL VENTING



100 Equivalent Feet Max 90 Degree Elbows = 10 Feet 45 Degree Elbows = 5 Feet Boot Tee = 5 Feet

Please consult latest edition of the Installation Manual for detailed venting information and maximum/minimum venting distances.

#### **RECOVERY CAPACITIES**

	Input		;)						
Model	Input Rating	Water	40	60	80	90	100	120	140
No.	Btu/hr	Flow	(22)	(33)	(44)	(90)	(56)	(67)	(78)
VW-500	500,000	GPH	1,268	845	634	563	507	423	362
VVV-500	300,000	LPH	4,797	3,198	2,399	2,132	1,919	1,599	1,371
VW-750	750,000	GPH	1,901	1,268	951	845	761	634	543
VVV-750	730,000	LPH	7,196	4,797	3,598	3,198	2,878	2,399	2,056
VW-1000	1.000.000	GPH	2,535	1,690	1,268	1,127	1,014	845	724
v vv-1000	1,000,000	LPH	9,595	6,397	4,797	4,264	3,838	3,198	2,741

NOTE: Maximum gas supply pressure: 11" W.C. natural gas, 13.8" propane Minimum gas supply pressure: 4" W.C. natural gas, 8" propane Electrical Power: 120 Volts, 60 Hertz, 30 Amps.

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## Commercial Gas Boilers

	VW MODELS - FLOW, HEAD LOSS AND TEMPERATURE RISE																							
Model	20F° (11°C) ∆T				30F° (17°C) ∆T			40F° (22°C) ∆T			Maximum Flow Rate				Minimum Flow Rate									
Woder	GPM	LPH	∆P FT	△PM	GPM	LPH	∆P FT	△PM	GPM	LPH	∆P FT	△PM	GPM	LPH	∆P FT	△PM	∆T⁰F	∆Pm	GPM	LPH	∆P FT	∆РМ	∆T⁰F	riangle Pm
VW-500	42	159	1.8	0.5	28	106	1.3	0.4	21	79	1	0.3	100	379	3.8	1.2	8	4	21	79	1	0.3	40	22
VW-750	63	238	2.9	0.9	42	159	2.1	0.6	32	121	1.8	0.5	110	416	4.3	1.3	12	7	32	121	1.8	0.5	40	22
VW-1000	85	322	3.9	1.2	56	212	2.8	0.9	42	159	2.3	0.7	120	454	4.9	1.5	14	8	42	159	2.3	0.4	40	22

NOTE: Head loss shown is through boiler only and allows for no additional piping

Dimensions and Shipping Weights											
Model #	Model # A B C D Approx. S Weight										
VW-500	56	22	36	45	450						
VW-750	62	28	42	51	575						
VW-1000	71	34	48	59	750						





Please note this product specification sheet is intended to assist with product selection. For the most current product installation and design instructions, please see the latest edition of the Instruction Manual available at www.hotwater.com or call your local A. O. Smith Sales Representative for assistance.

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#### SUGGESTED SPECIFICATION

The gas-fired hot water supply boiler(s) shall be A. O. Smith VF Boiler model VW\_\_\_\_\_ having an input rating of \_\_\_\_\_ BTU/hr and capable of supplying no less than \_\_\_\_\_ GPH at a 100°F temperature rise when fired with (Natural/Propane) gas. 1) The boiler shall bear the ASME "H" stamp and shall be National Board registered (CRN in Canada) for 160 PSI working pressure. 2) The boiler(s) shall be equipped with a factory-installed 125# PSIG ASME Pressure Relief Valve. 3) The boiler(s) shall be design-tested and certified to the ANSI Z21.13 standard and approved by CSA International. 4) Meet or exceed the SCAQMD Rule 1146.2 for low-NOx emissions and air quality standards.

The heat exchanger shall: 1) Incorporate a vertical straight tube 2 pass copper fin tube heat exchanger design. 2) Be circular, encompassing the entire burner and forming the combustion chamber. 3) The tubes shall be rolled into ASME grade steel glass lined tube sheets. 4) The headers shall be ASME 160 psi welded glass lined steel. 5) For ease of service and access, headers shall be bolted and sealed to the tube sheets with silicone "O" rings, having a temperature rating of over 400°F. Tube access plugs are not acceptable. 6) To provide rust-resistant operation, all internal heat exchanger water contact surfaces shall be copper or glass lined steel. 7) The heat exchanger shall be immune to thermal shock. 8) All non-heating surface heat exchanger components (headers, tube sheets, header bolts and gaskets) shall be outside and away from the combustion and flue collection areas, only the copper fin tubes shall be exposed to the products of combustion. 9) The sealed heat exchanger flue collection system shall be constructed of AL29-4C stainless steel that is immune to corrosive flue gases. 10) The heat exchanger shall be approved for inlet water temperatures down to 120°F. 10) The entire heat exchanger shall carry a five (5) year warranty.

Boiler Pump: 1) The hot water supply boiler(s) shall be supplied with a factory sized and wired all bronze circulating pump. 2) The pump shall be interfaced with and managed by the boiler's control and cycled as needed for most efficient operation.

Burner: 1)The gas burner shall be constructed of high temperature stainless steel and utilize a woven metal fiber mesh covering, be warranted for 5 years, and fire in a radial 360-degree flame pattern. 2) The burner shall be capable of infinitely modulating between 25% and 100% fire (4:1 turndown) with smooth starts and clean combustion.

Boiler Controls: 1) All electrical boiler functions shall be controlled, operated, and monitored by a microprocessor-based control. 2) The microprocessor shall control and modulate the burner based on current system output requirements to maintain the boiler set point temperature and be accurate to within plus or minus 1°F. 3) The hot surface ignition system shall employ a separate flame sensor for maximum reliability. 4) The boiler control shall provide on board diagnostics with digital singular fault code read outs in plain English and help screens for additional troubleshooting assistance if needed. 5) The boiler shall be supplied with a remote tank thermistor for sensing and controlling the hot water storage tank temperature up to 1,000 feet away. 6) Provisions for connecting a remote thermistor, alarm bell, and alternate temperature controller must be provided. 7) Factory mounted and wired flow switch, blower prover, and blocked flue switches shall be provided. 8) The gas train shall meet or exceed the requirements of ANSI Z21.13 and include gas pressure regulator, manual gas cock, redundant safety gas valve, operating control valve, and plugged pressure test tapings. 9) The ASME rated pressure relief shall be factory installed.

Venting: 1) The boiler shall be certified for direct horizontal through-the-wall venting or direct vertical venting; in addition to sidewall or conventional vertical venting. 2) The boiler shall be capable of horizontal sidewall or direct venting up to 70 equivalent feet without the aid of any optional sidewall vent fans or blowers.

Factory Start-up: 1) The boiler manufacturer must supply complete factory start-up by a factory approved start-up agent.

The boiler shall comply with ASHRAE/IESNA 90.1-1999 standards.



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