

## **GMK 1 • Installation Guide**

The Extron GMK 1 (see figure to the right) is an accessory for the SMB 1 kit and is used to mount the TLP Pro 320M or the TLP Pro 520M on a glass surface. This guide provides instructions for experienced, professional installers to mount and install either touchpanel using the GMK 1 and SMB 1 mounting kits.

The GMK 1 is a flat plate with a powerful adhesive on one surface that bonds strongly to a glass surface. The opposite surface has four studs (one in each corner) for securing the SMB 1.

**ATTENTION:** The installation shall be in accordance with the applicable provisions of National Electrical Code ANSI/NFPA 70, article 725 and the Canadian Electrical Code part 1, section 16.

**NOTE:** The diagrams in this guide show the TLP Pro 520M. The TLP Pro 320M is mounted in exactly the same way.

## Securing the GMK 1 to a Glass Surface

- Decide where the touchpanel will be placed and clean the surface of the glass with a 50:50 mixture of isopropyl alcohol and water.
- 2. Use a level and apply painter tape to the glass to mark the position where the GMK 1 will be mounted.

**ATTENTION:** The lower edge of the GMK 1 is the shorter edge with the notch.

- **3.** Remove the backing from the surface of the GMK 1 to expose the adhesive.
- 4. Carefully align the lower edge of the GMK 1 with the tape from step 2. Hold the GMK 1 at a slight angle so that the adhesive does not come in contact with the glass until you are ready to press it into place.

#### ATTENTION:

- Once the GMK 1 is attached to the glass, it is very difficult to remove. Align the GMK 1 exactly where you need it before pressing it into place.
- If you need to remove the plate, slide a thin wire or use a fine tooth saw or other sharp cutting tool between the plate and the glass. Once the plate has been removed from the glass, it should not be reattached.
- Once aligned, angle the GMK 1 onto the glass and press firmly. If possible, allow the bond to set for 72 hours for maximum strength.

**CAUTION:** The maximum load for the GMK 1 must not exceed 5 lb (2.27 kg).





# **GMK-1** • Setup Guide (Continued)

### Mounting the SMB 1 on the GMK 1

6. Align the four holes on the back of the SMB 1 with the four studs on the GMK 1. Secure the SMB 1 to the GMK 1 using the four provided nuts. Do not overtighten the nuts.

**ATTENTION:** The SMB 1 must be mounted so that the touchpanel faces upwards and the cutout for the cable is at the bottom.



- **7.** Secure the wall plate adapter to the SMB 1, using the four provided screws.
- 8. Run cables through the cable cutout and connect them to the back panel of the touchpanel (see the *TLP Pro 320M User Guide* or the *TLP Pro 520M User Guide* at www.extron.com).

If required, mount an adhesive raceway (not provided) to run the cable (see the figure below).

- **9.** Press the touchpanel onto the wall plate adapter. Four catches hold it in place.
- 10. If the bezel has been removed, snap it back into place.

**NOTE:** The bezel for the touchpanels can be removed using the provided Extron removal tool.







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