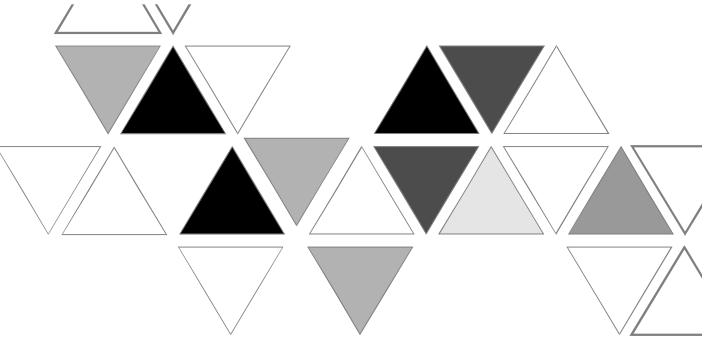




2008-04-24  
5011679000-4G00



## TP04G-AS2 INSTRUCTION SHEET

### 安裝說明 安装说明

#### ▲ Text Panels ▲ 文本顯示器系列 ▲ 文本显示器系列



[www.delta.com.tw/industrialautomation](http://www.delta.com.tw/industrialautomation)



### Warning

- Please read this instruction carefully before use.
- ✓ Switch off the power before wiring.
- ✓ The display panel of TP04 series is waterproof. But please prevent grease, corrosive liquids and sharp objects from contacting the TP04 series.
- ✓ The TP04 series require 24VDC input power. DO NOT connect input AC power supply to any of the RS-485 communication port; otherwise serious damage may occur. Check all the wiring again before switching on the power.
- ✓ DO NOT touch any terminal when the power is switched on. DO NOT touch any internal circuit in 1 minute after the power is switched off.
- ✓ Make sure the ground terminal  $\oplus$  is correctly grounded in order to prevent electromagnetic interference.
- ✓ Please use the fixed support accessory which is packed together with the product provided by Delta. DO NOT tighten the screws out of the normal torque specifications; otherwise serious damage may occur.

## 1 Introduction

### Model Explanation

Thank you for choosing Delta TP Series. TP04G-AS2 has the features of high resolution 128x64 dots and is able to display 8x4 Chinese character. It provides multilingual display and two built-in communication ports, one is for RS-232/RS-422 and the other is for RS-485. RS-232 and RS-485 can be used simultaneously. Besides, it also supports built-in RTC, communication/alarm LED indicators. The user can purchase program copy card (optional) to copy settings and programs quickly and save download time. Regarding the editing software, there are various objects and images for the user's requirements.

### Product Outline

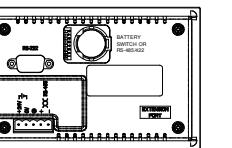


### Panel Function Explanation

Panel component	Explanation
Alarm LED indicator (RED)	Status 1: When power is on, LED will start to blink slowly Status 2: When there is an abnormal situation, LED will blink quickly along with an alarm sound.
RS-232 LED indicator (yellow)	LED will blink when transmits program and communicates via RS-232.
RS-485/RS-422 LED indicator (green)	LED will blink when communicates via RS-485/RS-422.
Displaying area	Liquid Crystal Module display area. It is used to display current program status.
Escape/Exit key	It is used to cancel an incorrect input, or to exit a programming step.
Shift key	It is used to select function keys F0 ~ F9 and other keys for special function.
Arrow keys	UP/Pg Up: It is used to increase the value or move up one page. Pg Dn/DOWN: It is used to decrease the value or move down one page. Left: This key is left direction key and it can be used to select the position of the value. Right: This key is right direction key and it can be used to select the position of the value.
Enter key	It is used to input a value or accept a programming command.
F0/F5: It is used to be constant 0 (F0) and 5 (Shift+F0) when it is in the system menu, the user can use it to define functions separately when they are in user page.	
F1/F6: It is used to be constant 1 (F1) and 6 (Shift+F1) when it is in the system menu, the user can use it to define functions separately when they are in user page.	
F2/F7: It is used to be constant 2 (F2) and 7 (Shift+F2) when it is in the system menu, the user can use it to define functions separately when they are in user page.	

Panel component	Explanation
Function keys	F3/F8: It is used to be constant 3 (F3) and 8 (Shift+F3) when it is in the system menu, the user can use it to define functions separately when they are in user page. F4/F9: It is used to be constant 4 (F4) and 9 (Shift+F4) when it is in the system menu, the user can use it to define functions separately when they are in user page.

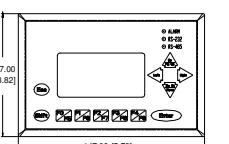
### ■ Back Panel



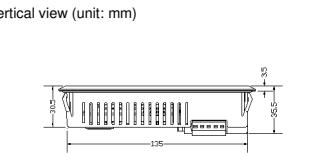
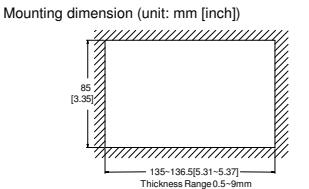
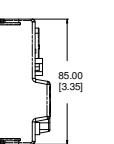
5 PIN terminal/Wire gauge: 12-24 AWG/Torque: 4.5 lb.-inch

### ■ Dimension

Front panel (unit: mm [inch])



Right side diagram (unit: mm [inch])

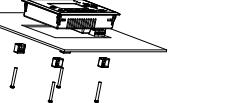
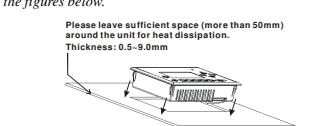


### ■ Installation

Please insert TP04 series to the opening hole of panel and tighten the screws. However, if a firm mounting TP04 series to the panel is needed, please use the mounting fixed support accessory which is packed together with TP04 series, then insert the fixed support in the back and tighten the screws.

$\triangle$  If the fixed support is not installed well, Delta will not guarantee the waterproof function. The screw torque should be 4.5(kg-cm). DO NOT exceed this specification when tightening the screws; otherwise TP04 series may be damaged.

Notes: The flat surface should be a UL Type 4 "Indoor Use Only" enclosure or equivalent (IP65/NEMA4). Please refer to the figures below.



## 2 Specifications

### ■ Function Specifications

Item	TP04G-AS2
Screen type	STN-LCD
Display color	Monochromatic
Backlight	The back-light automatic turn off time is 1 ~ 99 minutes (0 = DO NOT turn off) (The back-light life is about 50 thousand hours at 25 °C)
Resolution	128x64 dots
Display range	(W) x (H) = 72 x 40 (unit: mm); 3.00" (diagonal preferred)
Contrast adjustment	10 levels of adjustment
Language/Font	ASCII: (Code page 850) Alphanumeric (including European characters) Taiwan: (Big 5 codes) Traditional Chinese Fonts China: (GB2324-80 codes) Simplified Chinese Fonts
Display screen	5x8 dots 25 characters x 8 rows Display 8x8 dots 16 characters x 8 rows text 8x12 dots 16 characters x 5 rows 8x16 dots 16 characters x 4 rows Font Size ASCII: 5x8, 8x8, 8x12, 8x16 1. Power on indication (Blink for three times); 2. Communication error alarm; 3. Special indication by user programming.
Alarm LED indicator (RED)	It will blink when transmitting program and communicating by using RS-232.
RS-232 LED indicator (yellow)	It will blink when communicating by using RS-485/RS-422.
RS-485/RS-422 LED indicator (green)	It will blink when communicating by using RS-485/RS-422.
Program memory	256KB flash memory
RAM of system	32K Byte
External interface	Unsynchronized transmission method: RS-232: Data length: 7 or 8 bits, Stop bits: 1 or 2 bits; Parity: None/Odd/Even; Transmission speed: 9,600 bps ~ 115,200 bps; RS-232: 9 PIN D-SUB male. Unsynchronized transmission method: RS-485 / RS-422: Data length: 7 or 8 bits; Stop bits: 1 or 2 bits; Parity: None/Odd/Even; Transmission speed: 9,600 bps ~ 115,200 bps; RS-422: 9 PIN D-SUB male; RS-485: 5 PIN removal terminal. 1. Update firmware version. 2. The slot for program copy card.

### ■ Electrical Specifications

Specifications	TP04G-AS2
Communication interface	COM1: RS-232/RS422; COM2: RS-485.
Waterproof class of front panel	IP65/NEMA4
Operating temperature for hardware	0 ~ 50 °C; 20 ~ 90% RH (non-condensing)
Storage temperature for hardware	-20 ~ 60 °C
Vibration	5Hz~1~10Hz = Continuous: 1.75mm/Occasional: 3.5mm 9Hz~1~150Hz = Continuous: 0.5g/Occasional: 1.0g
Shock	15g peak, 11ms duration, half-sine, three shocks in each direction per axis, on 3 mutually perpendicular axes (total of 18 shocks)
Radiated emission	CISPR11, Class A
Electrostatic discharge immunity	EN61000-4-2
Radiated immunity	EN61000-4-3
Electrical fast transient	EN61000-4-4
Weight/dimensions	0.24kg; 147x97x35.5mm (Width(W)xHeight(H)xDeep(D))
Cooling method	Natural air cooling

## 3 Password Function

- If the user forgot the password, the password can be cleared by using the following code: 8888. This universal code will clear the password and all TP04 series internal programs. The TP04 series will be reset to the factory settings by using this code also. Please pay close attention when using it.
- The password will be the alphabet from A to Z or the number from 0 to 9. But it must use the function keys F0 ~ F9 to input the password characters. Please refer to the following table.
- F0/F5: Scrolls in a loop as follows 0 ~ 5 ~ B ~ C ~ D ~ E ~ F ~ 0
- F1/F6: Scrolls in a loop as follows 1 ~ 6 ~ G ~ H ~ I ~ J ~ K ~ 1
- F2/F7: Scrolls in a loop as follows 2 ~ 7 ~ L ~ M ~ N ~ O ~ P ~ 2
- F3/F8: Scrolls in a loop as follows 3 ~ 8 ~ O ~ R ~ S ~ T ~ U ~ V ~ 3
- F4/F9: Scrolls in a loop as follows 4 ~ 9 ~ W ~ X ~ Y ~ Z ~ 4

## 4 Hardware Operation

When the user wants to startup TP04 series, a 24V DC power is needed. After applying 24V DC power to TP04 series, it will enter into the startup display and then enter the user-designed program. Pressing Esc key and holding on for 5 seconds can return to system menu. There are five selections in the system menu and are described below.

Selections	Explanation
Download program	Use the connection cable (DVPACAB530) to connect the TP04 serial communication port RS-232 to a PC. Then use the TPEditor software to download an application program to TP04.
Upload program	Use the connection cable (DVPACAB530) to connect the TP04 serial communication port RS-232 to a PC. Then use the TPEditor software to upload an application program from TP04.
Copy program	Transfer a program between two TP04 units. 1: transmit programs. 2: receive programs When transmit programs and data between two TP04 units. Set one TP04 to "Receive Program" mode and the other TP04 to "Transmit Program" mode. Please use twisted pair wires to connect the two units via the RS-485 ports.
TP04 settings	There are 9 items that used to modify TP04 system settings: 1. Communication protocol: Setting the address of TP04, the control port of PLC, and the communication string for either RS-232 or RS-485. 2. Contrast: Adjust the contrast of LCM display screen. 3. Back-light: adjust the automatic turn off time of LCM. Setting range is 00 ~ 99 minutes. If set to 00, the LCM Back-light will not turn off. 4. Date and Time: It is used to set the TP04 built in RTC including year, month, day, hour, minute, second and week. Also the internal battery capacity display is shown here. 5. Buzzer: Used to set the buzzer sound, normal mode or quiet mode. 6. Language Setting: Used to set the displayed language. English, Traditional Chinese, Simplified Chinese or user defined language. 7. Password setting: Used to set, enable, and disable the password function. If the password function is enabled, it will require the user to input a password before entering any system menu. The factory password is 1234. 8. Startup display: Used to select the TP04 startup display. User can select "user defined" to use the file that designed by TPEditor and download to TP04. 9. Comm. Indicator: The user can determine if the RS-232 and RS-485 LEDs will blink or not during communication.
PLC connection	There are three methods to connect to PLC: 1. Using TP04 serial communication port (COM1) RS-232: set 8-pin DIP switch to RS-485 mode and connect the cable (DVPACAB215 or DVPACAB230) to program communication I/O RS-232C of PLC. 2. Using extension communication port (COM2): set 8-pin DIP switch to RS-485 mode and connect 5-pin removal terminal of extension communication port to RS-485 of PLC with twisted pair. 3. Using extension communication port (COM2): set 8-pin DIP switch to RS-422 mode and connect four pins (6, 7, 8, 9) 9 PIN D-SUB male to RS-422 of PLC with 4-wire cable.
Execution	Execute the internal program that download from TPEditor or transmitted from other TP04 units. When program is in execution, the user can return to system menu by pressing Escape/Exit key for 5 seconds.

## ! 注意事項

- 請在使用之前，詳細閱讀本使用說明書。
- 實施配線、務必關閉電源。
- 本機顯示操作面板防水，但對油污或具腐蝕性之液體不具防護作用，避免以尖銳之物品刮傷面板使用時請注意。
- 本機輸入電源為直流 24V，不可接連於 RS-485 通訊口信號端，否則可能造成嚴重的損壞，因此請在上電之前再次確認電源接線。
- 輸入電源切斷後，一分鐘之內，請勿觸摸內部電路。請勿在上電時觸摸任何端子。
- 本體上之接地端子  $\oplus$  業務正確的接地，可提高產品抗雜訊能力。
- 利用原廠包裝附件之固定架，鎖緊面板固定螺絲時，請勿太緊以免造成機殼損壞。

## 1 產品簡介

### ■ 型號說明

- 謝謝您採用台達終端顯示器系列產品。TP04G-AS2，解析度 128x64，最大可顯示 8x4 個中文字，支援多國文字顯示。
- 內建兩個串行埠口 (RS-232 及 RS-485/RS-422)，可同時使用。
- 內建萬曆、通訊/警報指示 LED。
- 可外接程式燒錄單元，快速移植程式，節省程式下載時間。
- 內建多種物件圖形可供使用者選用。

### ■ 產品外觀及各部介紹



### ■ 面版功能說明

面板元件	說明
警示指示燈(紅燈)	狀態一：當啓動電源時，指示燈慢開始閃爍。 狀態二：當異常狀態發生，指示燈會重複持續亮一秒並發出警報聲。
RS-232 指示燈(黃燈)	傳送程式及使用 RS-232 通訊時持續閃爍。
RS-485/RS-422 指示燈(綠燈)	使用 RS-485/RS-422 通訊時持續閃爍。
LCM 顯示區	液晶顯示模組，顯示目前程式狀態。
退出/取消鍵	進入系統選單或輸

## 2 規格

### ■ 功能規格

項目	TP04G-AS2
螢幕	STN-LCD
色彩	單色
背光	背光自動關閉設定範圍 1 ~ 99 分鐘 (設定值 0 為不關閉) (在常溫 25°C 下壽命約 5 萬小時)
顯示分辨率	128x64 點
顯示範圍	72mm (W) × 40mm (H) : 3.00" (對角線)
對比調整	10 段明暗調整
語言字型	ASCII : (頁碼 850) 文字 (包含歐洲字型) 台灣 : (BIG 5 碼) 繁體字型 中國 : (GB2324-80 碼) 簡體字型
顯示字數	5x8 素字型 8x8 素字型 8x12 素字型 8x16 素字型
顯示字型大小	25 個字x8 列 16 個字x8 列 16 個字x5 列 16 個字x4 列
警報指示燈(紅燈)	電源啓動指示 (亮/滅三次) / 通訊不警示 / 使用者程式指定
RS-232 指示燈(黃燈)	傳送程式及使用 RS-232 通訊時持續閃爍
RS-485/RS-422 指示燈(綠燈)	使用 RS-485 或 RS-422 通訊時持續閃爍
程式記憶	256KB 快閃記憶體
系統 RAM	32KB Byte
串列通訊埠	非同步傳送方式：RS-232；資料長度：7 或 8 個位元；停止位元：1 或 2 個位元 極性：None/Odd/Even；傳送速度：9,600 bps ~ 115,200 bps; RS-232 : 9 PIN D-SUB male.
外部介面	非同步傳送方式：RS-485/RS-422；資料長度：7 或 8 個位元；停止位元：1 或 2 個位元 極性：None/Odd/Even；傳送速度：9,600 bps ~ 115,200 bps; RS-422 : 9 PIN D-SUB male; RS-485 : 5Pin 脫落式端子
擴充介面	①更新韧體版本 ②程式複制卡插槽
電池蓋	可由此更換人機直連 3V 電池
SPin 脫落式端子	包含直流電源 24V 輸入及 RS-485 通訊輸入
■ 電氣規格	
項目/機型	TP04G-AS2
通訊介面	Com1: RS232 Com2: RS485
前面板防水等級	IP65/NEMA4
硬體使用溫度	0 ~ 50°C；相對濕度 20-90% RH (不可凝結)
硬體儲藏溫度	-20 ~ 60°C
耐震動	0.5mm displacement, 10-55Hz, X, Y, Z 三方向各兩小時
耐衝擊	10G, 11ms 從 X, Y, Z 三方向各三次
RF 輻射測試	CISPR22, Class A
靜電放電測試	EN61000-4-2/1995
耐 RF 輻射度測試	EN61000-4-3/1995
高頻暫態測試	EN61000-4-4/1995
重量/外型尺寸	0.24kg; 147x97x35.5mm (寬(W) × 高(H) × 厚(D))
冷卻方式	空氣對流自然冷卻

## 3 密碼功能說明

1. 當使用者進入 TP04 設定之密碼設定選項啓用密碼後忘記密碼時，有一組萬用碼 8888，任何使用者之密碼皆可由此組萬用碼解除設定，但 TP04 內程式會全部被清除，且 TP04 設定將回歸到廠值，請謹慎使用。

2. 密碼字元可使用 0 ~ 9, A ~ Z，以功能鍵 F0 ~ F4 输入，方法如下：

F0/F5：將依序 0→5→A→B→C→D→E→F→0 循環。

F1/F6：將依序 1→6→G→H→I→J→K→1 循環。

F2/F7：將依序 2→7→L→M→N→O→P→2 循環。

F3/F8：將依序 3→8→Q→R→S→T→U→V→3 循環。

F4/F9：將依序 4→9→W→X→Y→Z→4 循環。

## 4 硬體操作介紹

欲啓動 TP04 需輸入 24V 直流電源，接上電源之後，會先進入開機畫面，接著即進入使用者所編輯的應用程式，按住退出/取消鍵 (Esc) 5 秒後，可回到系統選單，系統選單有五個主選項：

選項	說明
下載程式	從電腦 TPEditor 軟體下傳應用程式至 TP04，使用串列通訊埠 (COM1) RS-232，請選用 DVPACAB530 連接電纜線連接。
上傳程式	從 TP04 上傳應用程式至電腦 TPEditor 軟體，使用串列通訊埠 (COM1) RS-232，請選用 DVPACAB530 連接電纜線連接。
拷貝程式	兩台 TP04 可互相傳送程式和資料，內含兩個子選單：1：傳送程式；2：接收程式。 當互傳程式和資料時，需先設定一台為傳送程式模式，再設另一台為傳送程式模式，使用擴充通訊埠 (COM2) RS-485，請以雙絞線從擴充通訊埠連接兩台 TP04。
TP04 設定	用來更改 TP04 的內容值，內含 9 個子選項，分述如下： 1. 通訊協定：可設定「TP04 幫助」、「PLC 控制埠」及「RS-232」、「RS-485」通訊內容。 2. 明暗對比：調整 LCM 螢幕顯示的對比亮度。 3. 背光省電：調整綠色背光 LED 自動關閉的時間，設定範圍 00 ~ 99 分鐘，若設定為 00 分鐘即代表背光 LED 永遠開啟。 4. 日期時間：設定 TP04 內建 RTC 的年、月、日、時、分、秒、星期等資料，並顯示內部電池容量。 5. 蜂鳴器：設定蜂鳴器為正常模式或靜音模式。 6. 語系設定：可設定使用語言為英文、繁體中文、簡體中文或使用者自定。 7. 密碼設定：設定新密碼及是否啓用密碼功能，若啓用密碼功能則在進入任一項系統選單指令，會要求輸入密碼，密碼輸入設定值為 1234。 8. 開機畫面：選擇 TP04 內定，會顯示 TP04 內定的開機畫面，選擇使用者自定，使用者可由 TPEditor 軟體設計下載至 TP04，顯示自訂開機畫面。 9. 通訊燈號：可選擇通訊埠指示燈是否閃爍，RS-232/RS-485 同時開啓或關閉。
PLC 連線	依據使用者設定之 PLC 控制埠有下列 3 種選擇： 1. 利用開關切換，使用 TP04 串列通訊埠 (COM1) RS-232 須將開關切換成 RS-485 模式，選用 DVPACAB215 或 DVPACAB230 連接電纜線連接 PLC 之 RS-232C 程式通訊輸出入口。 2. 利用開關切換，設定擴充通訊埠 (COM2) 為 RS-485，以雙絞線從 5Pin 脫落式端子之擴充通訊埠連接 PLC 之 RS-485 通訊口。 3. 利用開關切換，設定擴充通訊埠 (COM2) 為 RS-422，以 4 線從 9 PIN D-SUB male 之 6, 7, 8, 9 等 4 PIN 連接 PLC 之 RS-422 通訊口。
執行程式	執行啓動從 TPEditor 下載或其他 TP04 傳送的應用程式，當進入執行程式後可經由退出/取消鍵 (Esc) 按住 5 秒後回到系統選單。

## 5 通訊連接線配線圖

■ TP04G 程式規劃 ~ 使用連接電纜線 DVPACAB515



面板元件 说明

F2/F7：在系統菜單操作時可作為 2 (F2) 或 7 (Shift+F2) 的常數輸入鍵，在使用者頁面時可由使用者定義其別功能。

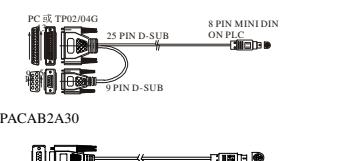
F3/F8：在系統菜單操作時可作為 3 (F3) 或 8 (Shift+F3) 的常數輸入鍵，在使用者頁面時可由使用者定義其別功能。

F4/F9：在系統菜單操作時可作為 4 (F4) 或 9 (Shift+F4) 的常數輸入鍵，在使用者頁面時可由使用者定義其別功能。

功能鍵

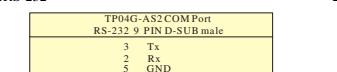
■ TP04G 與 DVP-PLC 連線 ~ 使用連接電纜線 DVPACAB215/DVPACAB230/DVPACAB2A30

DVPACAB215/DVPACAB230

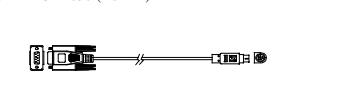


■ TP04G-AS2 9 PIN D-SUB PIN 腳定義

1.RS-232



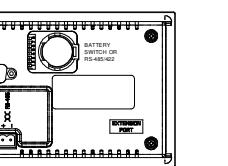
3.DVPACAB630 (RS-422)



■ RS-422/RS-485 模式切換 (使用 8PIN 指撥開關)



### ■ 背面介紹



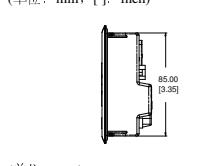
5 PIN 端子座 / 線徑：12-24 AWG / 扭力：4.5 lb.-inch

### ■ 外觀尺寸

正面圖 (單位: mm, [ ]: inch)



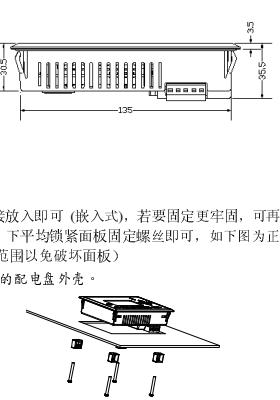
右側圖 (單位: mm, [ ]: inch)



嵌入開孔尺寸 (單位: mm, [ ]: inch)



俯視圖 (單位: mm)



### ■ 安裝方法

人機界面裝於控制盤的方法，請直接將人機由盤面的正面直接放入即可 (嵌入式)，若要固定更牢固，可再利用原廠包裝附件的固定架，嵌入後直接四端凹槽處固定，並上、下平均鎖緊面板固定螺絲即可，如下圖為正確安裝；(A. 固定螺絲時請以扭力：4.5 (kg-cm) 鎖緊，請勿超過此範圍以免破壞面板)

注意：該安裝的平面必須是適用 Type 4 室內使用或相等條件的配電盤外壳。

A. 嵌入式

基板厚度：0.5~9.0mm



B. 拆卸

利用開關切換，設定擴展通訊埠 (COM2) 為 RS-485，以雙絞線從 8PIN 指撥開關連接 PLC 之 RS-485 通訊埠。

C. 清潔

利用開關切換，設定擴展通訊埠 (COM2) 為 RS-422，以 4 線從 9 PIN D-SUB male 之 6, 7, 8, 9 等 4 PIN 連接 PLC 之 RS-422 通訊埠。

D. 清潔

利用開關切換，設定擴展通訊埠 (COM2) 為 RS-422，以 4 線從 9 PIN D-SUB male 之 6, 7, 8, 9 等 4 PIN 連接 PLC 之 RS-422 通訊埠。

E. 清潔

利用開關切換，設定擴展通訊埠 (COM2) 為 RS-422，以 4 線從 9 PIN D-SUB male 之 6, 7, 8, 9 等 4 PIN 連接 PLC 之 RS-422 通訊埠。

F. 清潔

利用開關切換，設定擴展通訊埠 (COM2) 為 RS-422，以 4 線從 9 PIN D-SUB male 之 6, 7, 8, 9 等 4 PIN 連接 PLC 之 RS-422 通訊埠。

G. 清潔

利用開關切換，設定擴展通訊埠 (COM2) 為 RS-422，以 4 線從 9 PIN D-SUB male 之 6, 7, 8, 9 等 4 PIN 連接 PLC 之 RS-422 通訊埠。

H. 清潔

利用開關切換，設定擴展通訊埠 (COM2) 為 RS-422，以 4 線從 9 PIN D-SUB male 之 6, 7, 8, 9 等 4 PIN 連接 PLC 之 RS-422 通訊埠。

I. 清潔

利用開關切換，設定擴展通訊埠 (COM2) 為 RS-422，以 4 線從 9 PIN D-SUB male 之 6, 7, 8, 9 等 4 PIN 連接 PLC 之 RS-422 通訊埠。

J. 清潔

利用開關切換，設定擴展通訊埠 (COM2) 為 RS-422，以 4 線從 9 PIN D-SUB male 之 6, 7, 8, 9 等 4 PIN 連接 PLC 之 RS-422 通訊埠。

K. 清潔

利用開關切換，設定擴展通訊埠 (COM2) 炫 RS-422，以 4 線從 9 PIN D-SUB male 之 6, 7, 8, 9 等 4 PIN 連接 PLC 之 RS-422 通訊埠。

L. 清潔

利用開關切換，設定擴展通訊埠 (COM2) 炫 RS-422，以 4 線從 9 PIN D-SUB male 之 6, 7, 8, 9 等 4 PIN 連接 PLC 之 RS-422 通訊埠。

M. 清潔

利用開關切換，設定擴展通訊埠 (COM2) 炫 RS-422，以 4 線從 9 PIN D-SUB male 之 6, 7, 8, 9 等 4 PIN 連接 PLC 之 RS-422 通訊埠。

N. 清潔

利用開關切換，設定擴展通訊埠 (COM2) 炫 RS-422，以 4 線從 9 PIN D-SUB male 之 6, 7, 8, 9 等 4 PIN 連接 PLC 之 RS-422 通訊埠。

O. 清潔

利用開關切換，設定擴展通訊埠 (COM2) 炫 RS-422，以 4 線從 9 PIN D-SUB male 之 6, 7, 8, 9 等 4 PIN 連接 PLC 之 RS-422 通訊埠。