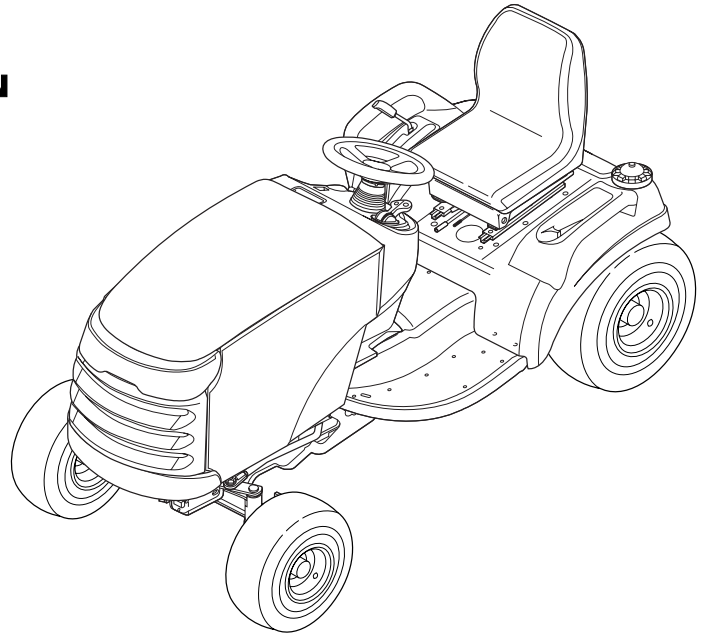




Parts Manual



Broadmoor / 1600 / 2600

Series Lawn Tractors & Mower Decks

16HP Tractors

| Mfg. No. | Description |
|----------|--------------------------------|
| 1694009 | Broadmoor, 16HP Hydro (Kohler) |
| 1694010 | Broadmoor, 16HP Hydro |
| 1694018 | 1606, 16HP Hydro (Kohler) |
| 1694019 | 1616, 16HP Hydro |
| 1694027 | 2606, 16HP Hydro (Kohler) |
| 1694028 | 2616, 16HP, Hydro |
| 1694179 | Broadmoor, 16HP Hydro (CE) |
| 1694277 | Broadmoor, 16HP Hydro (Honda) |
| 1694281 | 2626, 16HP Hydro (Honda) |
| 1694301 | Broadmoor, 16HP Hydro (CE) |
| 1694429 | Broadmoor, 16HP Hydro |
| 1694430 | Broadmoor, 16HP Hydro (CE) |
| 1694431 | 2616, 16HP Hydro |
| 1694465 | 1616H, 16HP Hydro |

18HP Tractors

| Mfg. No. | Description |
|----------|-----------------------|
| 1694467 | 1618, 18HP Hydro |
| 1694468 | Broadmoor, 18HP Hydro |
| 1694469 | 2618, 18HP, Hydro |

Mower Decks

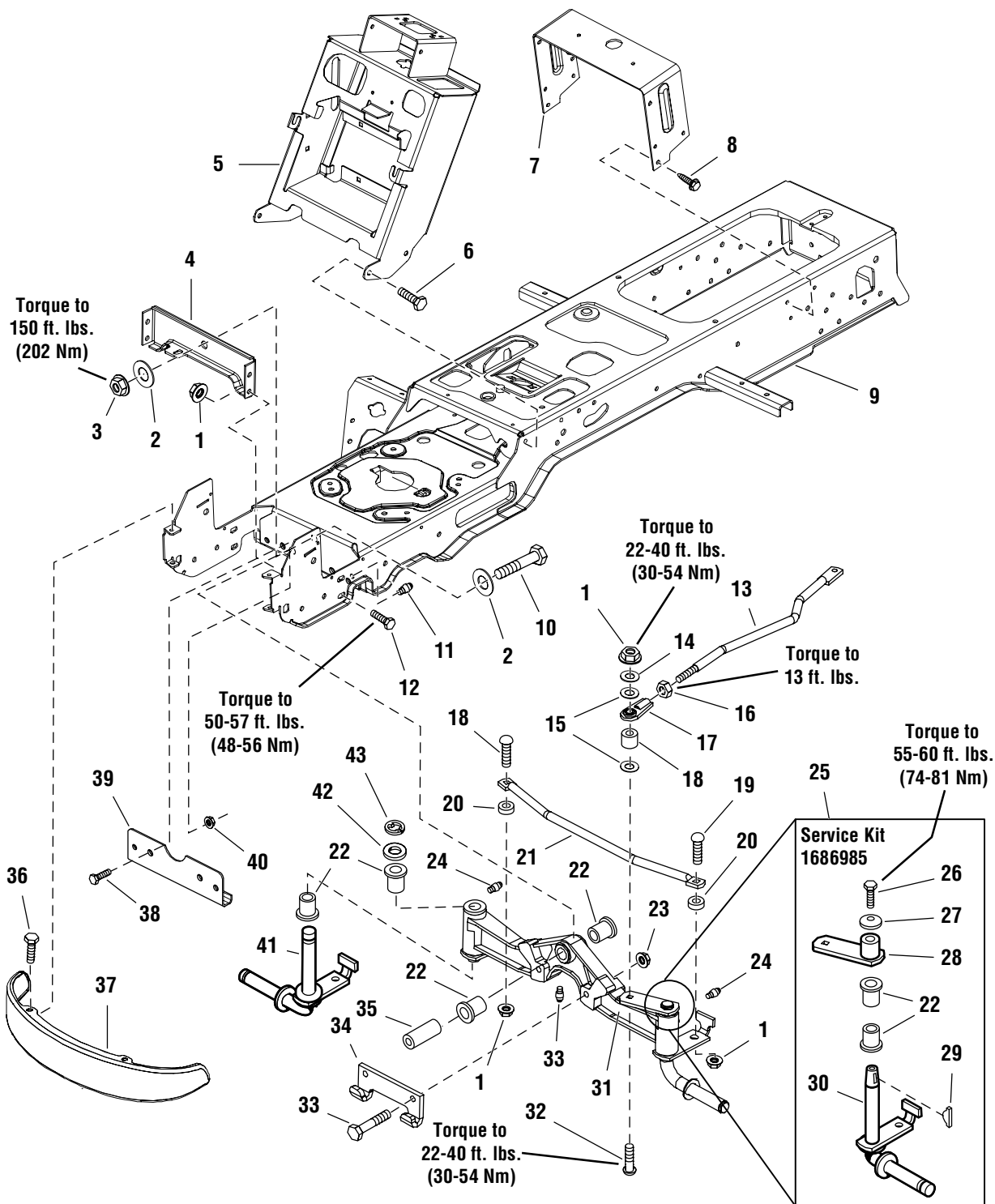
| Mfg. No. | Description |
|----------|---------------------|
| 1694036 | 38" Mower Deck |
| 1694042 | 38" Mower Deck |
| 1694041 | 40" Mower Deck |
| 1694047 | 40" Mower Deck |
| 1694177 | 40" Mower Deck (CE) |
| 1694210 | 40" Mower Deck (CE) |
| 1694339 | 40" Mower Deck |
| 1694340 | 40" Mower Deck |
| 1694341 | 40" Mower Deck (CE) |
| 1694037 | 44" Mower Deck |
| 1694043 | 44" Mower Deck |
| 1694178 | 44" Mower Deck (CE) |
| 1694473 | 50" Mower Deck |
| 1694474 | 50" Mower Deck |

| PRODUCT COMPONENTS | PAGES |
|--|--------------------------|
| Frame & Front Axle Group | 4 |
| Steering Group - Manual Steering | 8 |
| Engine & Electric Clutch Group - 16HP & 18HP Briggs & Stratton, Vanguard | 10 |
| Engine & Electric Clutch Group - 16HP Briggs & Stratton, INTEK | 12 |
| Engine & Electric Clutch Group - 16HP Honda | 14 |
| Engine & Electric Clutch Group - 16HP Kohler | 16 |
| Transmission Group - Tuff Torq K-57 | 18 |
| Transmission Group - Tuff Torq K-62 | 20 |
| Transmission SERVICE PARTS - Tuff Torq K-57A | 22 |
| Transmission SERVICE PARTS - Tuff Torq K-62K | 28 |
| Lift Group - Manual Lift | 34 |
| Lift Group - Manual Lift | 36 |
| Controls Group | 38 |
| Cruise Control Group | 40 |
| Electrical Group - Honda Engine | 42 |
| Electrical Group | 44 |
| Hood, Grill & Dash Group | 46 |
| Seat & Seat Deck Group | 48 |
| Wheels & Tires Group | 50 |
| Decals - Brand & Model | 52 |
| Decals - Safety & Common | 54 |
| 38" Mower Deck - Belt, Idler Arm & Hitch | 56 |
| 38" Mower Deck - Height Adjustment & Roller Bar | 58 |
| 38" Mower Deck - Housing, Arbors & Blades | 62 |
| 40" Mower Deck - Belt, Idler Arm & Hitch | 64 |
| 40" Mower Deck - Belt, Idler Arm & Hitch | 66 |
| 40" Mower Deck - Height Adjustment & Roller Bar | 68 |
| 40" Mower Deck - Housing, Arbors & Blades | 72 |
| 40" Mower Deck - Housing, Arbors & Blades | 74 |
| 44" Mower Deck - Belt, Idler Arm & Hitch | 76 |
| 44" Mower Deck - Height Adjustment & Roller Bar | 78 |
| 44" Mower Deck - Housing, Arbors & Blades | 82 |
| 44" Mower Deck - Housing, Arbors & Blades | 86 |
| 50" Mower Deck - Clutch & Support | 90 |
| 50" Mower Deck - Height Adjustment & Roller Bar | 92 |
| 50" Mower Deck - Housing, Arbors & Blades | 96 |
| Torque Specification Chart | Inside Back Cover |

Frame & Front Axle Group

985880

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- | | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Frame & Front Axle Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1930645 | 7 | NUT, Hex Flange Lock, 3/8-16 |
| 2 | 1960035 | 2 | WASHER |
| 3 | 960646 | 1 | NUT, Hex Flange, 5/8-11 |
| 4 | 1722212 | 1 | PLATE, Axle |
| 5 | 1724081 | 1 | TOWER & SUPPORT ASSEMBLY |
| 6 | 1923683 | 4 | CAPSCREW, Hex Head Taptite, 3/8-16 x 3/4 |
| 7 | 1723528 | 1 | SUPPORT |
| 8 | 1664847 | 4 | CAPSCREW, Hex Head Taptite, 5/16-18 x 3/4 |
| 9 | 1721572 | 1 | FRAME ASSEMBLY |
| 10 | 960645 | 1 | CAPSCREW, 5/8-11 x 3-1/2 |
| 11 | 921133 | 2 | FITTING, Grease for Wear Plate, 1/4-20 |
| 12 | 1933260 | 4 | CAPSCREW, Hex Head, Flange Lock, 3/8-16 x 3/4 |
| 13 | 1722541 | 1 | LINK, Drag |
| 14 | 1922755 | 1 | WASHER |
| 15 | 1960103 | 2 | WASHER |
| 16 | 1919262 | 1 | NUT, Hex Jam, 1/2-20 |
| 17 | 1702779 | 1 | JOINT, Ball |
| 18 | 1708236 | 1 | SPACER |
| 19 | 1931350 | 2 | CARRIAGE BOLT, 3/8-16 x 1 |
| 20 | 1611705 | 2 | SPACER |
| 21 | 1722626 | 1 | ROD, Tie |
| 22 | 1721682 | 6 | BUSHING |
| 23 | 1930650 | 2 | NUT, Hex Flange Lock, 7/16-14 |
| 24 | 1704314 | 3 | FITTING, Lube |
| 25 | 1686985 | 1 | SPINDLE REPLACEMENT KIT, LH (Includes Ref. Nos. 22, 26, 27, 28, 29 & 30) |
| 26 | 923485 | 1 | CAPSCREW, 3/8-16 x 7/8, GR8 |
| 27 | 1663151 | 1 | WASHER, Spring, 3/8 |
| 28 | 1725112 | 1 | HUB & ARM ASSEMBLY |
| 29 | 930671 | 1 | KEY, Woodruff |
| 30 | 1724264 | 1 | SPINDLE, LH |
| 31 | 1722200 | 1 | AXLE ASSEMBLY, w/ LH Spindle, Complete (Includes Ref. Nos. 22, 24, 41, 42 & 43) |
| 32 | 1931352 | 1 | CARRIAGE BOLT, 3/8-16 x 1-1/2 |
| 33 | 1927531 | 2 | CAPSCREW, Hex Head, 7/16-14 x 2, GR8 |
| 34 | 1721918 | 1 | HOOK, "J" |
| 35 | 1721752 | 1 | SPACER |
| 36 | 1960086 | 4 | SCREW, Torx Head, 5/16-18 x 7/8 |
| 37 | 1721805 | 1 | BUMPER, Black, Steel, Standard |
| 37 | 1723502 | 1 | BUMPER, Chrome, Optional |
| 38 | 1930591 | 2 | CAPSCREW, Hex Whiz Lock, 5/16-18 x 3/4 |
| 39 | 1724801 | 1 | PLATE, Axle Wear |
| 40 | 1931277 | 2 | NUT, Hex Falnge Whiz Lock, 5/16-18 |
| 41 | 1722199 | 1 | SPINDLE, RH |

Footnotes

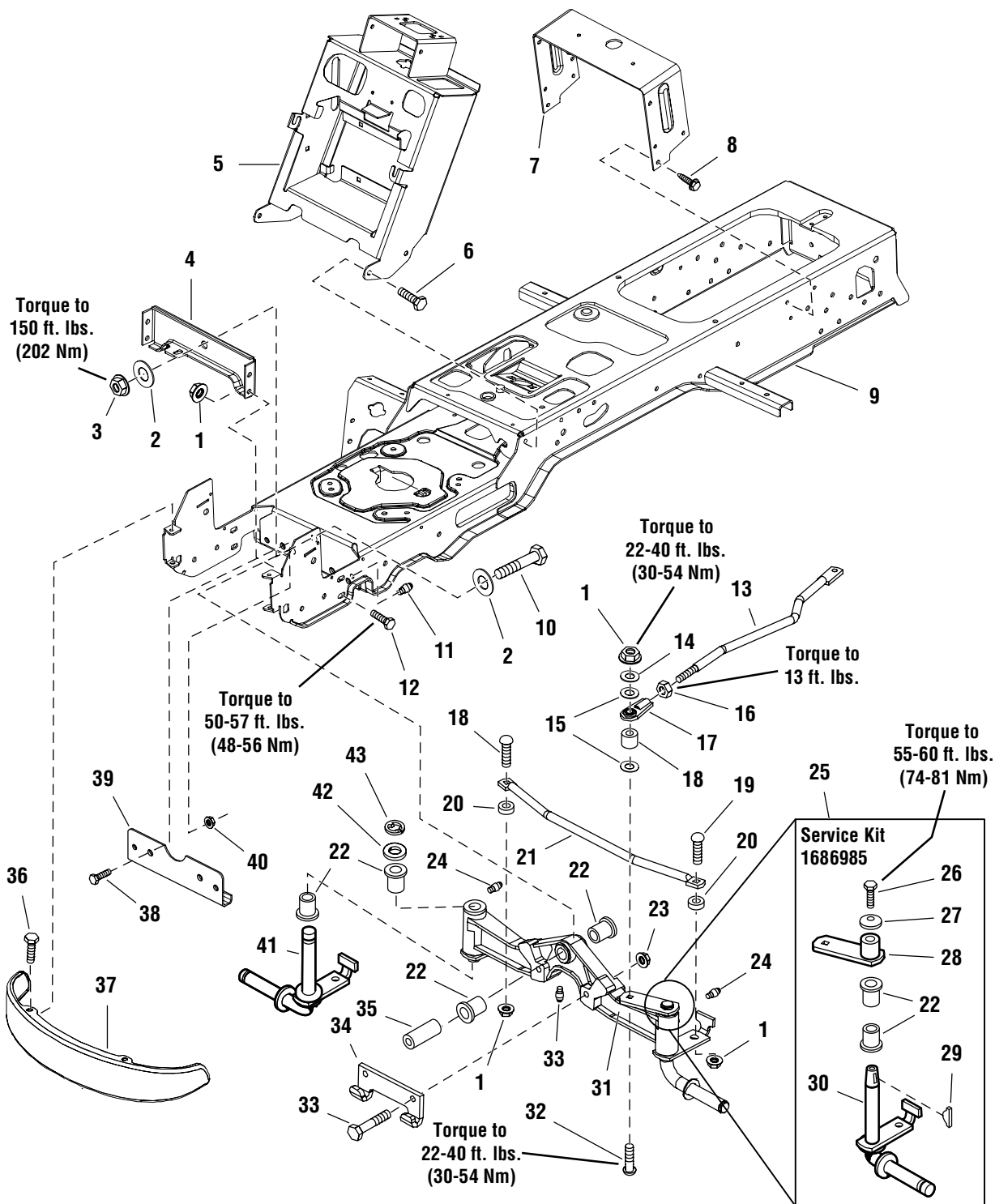
The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Frame & Front Axle Group

985880

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- | | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Frame & Front Axle Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|--------------------|
| 42 | 1919394 | 1 | WASHER |
| 43 | 932577 | 1 | RETAINING RING |

Footnotes

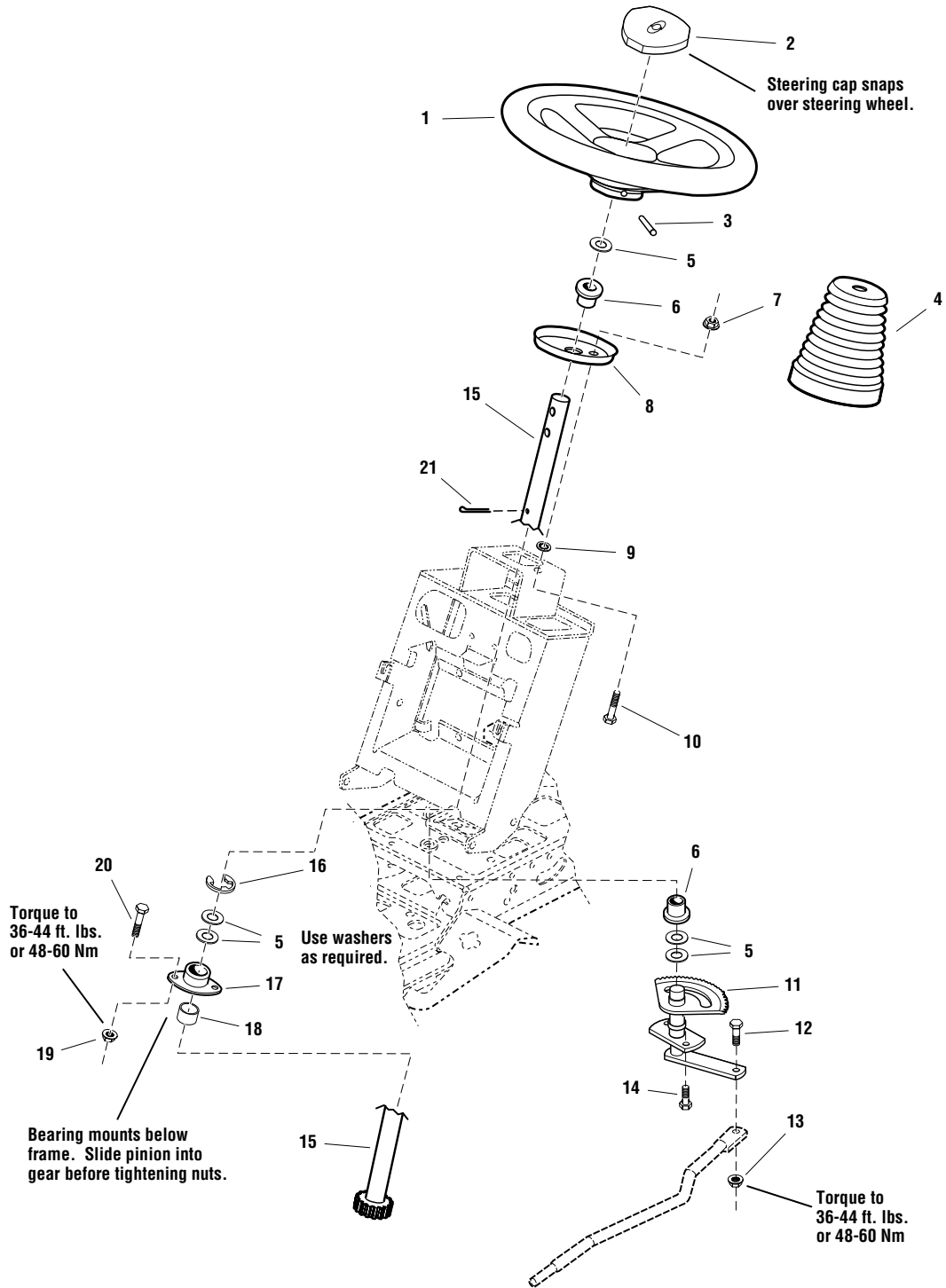
The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Steering Group - Manual Steering

985890

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Steering Group - Manual Steering

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1722318 | 1 | STEERING WHEEL, Straight, Shaft |
| 2 | 1722319 | 1 | CAP, Steering Wheel, SMI Logo |
| 2 | 1725024 | 1 | CAP, Steering Wheel, Plain |
| 3 | 1960540 | 1 | PIN, Spring, 5/16 x 2-1/2 |
| 4 | 1722749 | 1 | COVER, Rubber, Upper Steering Shaft |
| 5 | 1960114 | 5 | WASHER, 3/4 |
| 6 | 176440 | 2 | BUSHING, 15/32 x 7/8 x 7/8, Nylon |
| 7 | 1960636 | 2 | NUT, Hex KEPS 5/6-18 |
| 8 | 1721736 | 1 | PLATE, Mounting Steering |
| 9 | 1933988 | 2 | NUT, Push |
| 10 | 1960655 | 2 | CARRIAGE BOLT, 5/16-18 x 1-1/4 |
| 11 | 1724470 | 1 | GEAR & SHAFT ASSEMBLY, Steering |
| 12 | 1960032 | 1 | CAPSCREW, Hex Head, 3/8-16 x 1-1/4, Black |
| 13 | 1930645 | 1 | NUT, Hex Flange Two-Way Lock, 3/8-16 |
| 14 | 1664847 | 2 | CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 3/4 |
| 15 | 1721626 | 1 | SHAFT & PINION ASSEMBLY, Steering Manual |
| 16 | 1611710 | 1 | RING, Clipping Extension |
| 17 | 1722459 | 1 | BEARING, 3/4 x 1-11/16 x 13/16, 3" Long Housing |
| 18 | 1722461 | 1 | SPACER, 3/4 x 1-1/16 x 3/8, Powder Metal |
| 19 | 1931211 | 2 | NUT, Hex Flange Whiz Lock, 3/8-16, Small |
| 20 | 1933260 | 2 | CAPSCREW, Hex Whiz Lock Flange, 3/8-16 x 3/4, Black |
| 21 | 1919314 | 1 | PIN, Cotter, 1-1/4, Black |

Footnotes

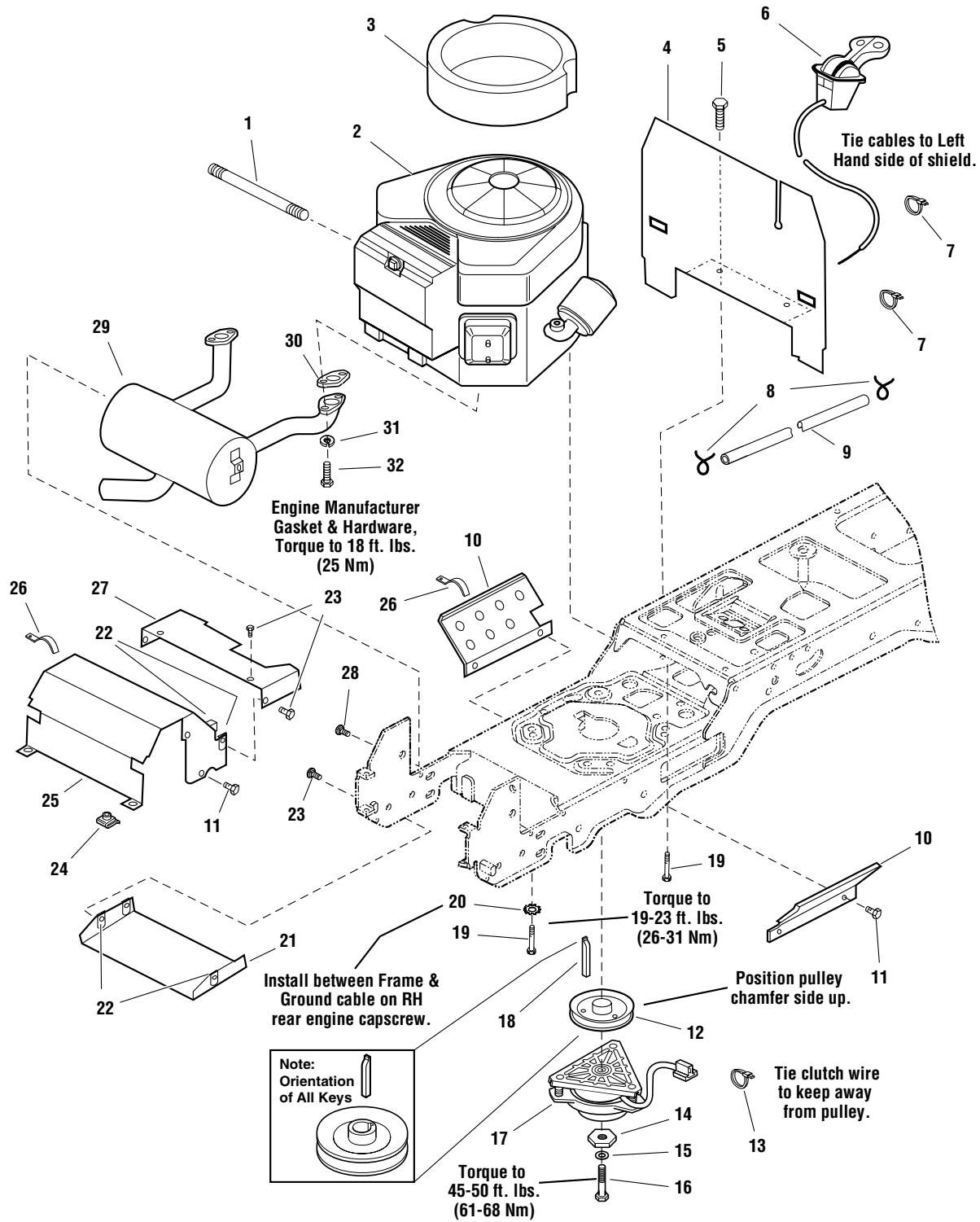
The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Engine & Electric Clutch Group - 16HP & 18HP Briggs & Stratton, Vanguard

986252

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- | | |
|---------------------|---------------------|
| 1694019 - 1616 | 1694429 - Broadmoor |
| 1694028 - 2616 | 1694430 - Broadmoor |
| 1694010 - Broadmoor | 1694431 - 2616 |
| 1694301 - Broadmoor | 1694465 - 1616H |
| 1694468 - Broadmoor | 1694467 - 1618 |
| 1694469 - 2618 | |

Engine & Electric Clutch Group - 16HP & 18HP Briggs & Stratton, Vanguard

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|--|
| 1 | 1723165 | 1 | HOSE, Oil Drain, 10-1/2" Long, 3/8-18 Fittings |
| 2 | * | 1 | ENGINE, 16HP Briggs & Stratton Vanguard Twin, Model 303777, Type 1114-E1 |
| 2 | * | 1 | ENGINE, 18HP Briggs & Stratton Vanguard Twin, Model 356777, Type 0113-E1 |
| 3 | 1722950 | 1 | SEAL, Circle, 16HP Only |
| 3 | 1722949 | 1 | SEAL, Circle, 18HP Only |
| 4 | 1722388 | 1 | BULKHEAD |
| 5 | 1925003 | 2 | CAPSCREW, Hex Washer Head Taptite, 1/2-20 x 1/2, Black |
| 6 | 1721950 | 1 | CONTROL, Throttle Double 39" Long w/Knobs |
| 7 | 1701011 | 2 | TIE, Wire, 7-5/16" Long |
| 8 | 960112 | 2 | CLAMP, Hose Type E |
| 9 | 1718678 | 1 | HOSE, Fuel, 59" Long |
| 10 | 1722392 | 2 | SHIELD, Side |
| 11 | 1929000 | 8 | CAPSCREW, Hex Washer Head Taptite, 1/4-20 x 3/8 |
| 12 | 1722288 | 1 | PULLEY & HUB ASSEMBLY |
| 13 | 932747 | 1 | TIE, Self Locking, 3-5/8 Long |
| 14 | 1708264 | 1 | WASHER, Hex, 7/16, Black |
| 15 | 1918199 | 1 | LOCKWASHER, 7/16 |
| 16 | 1960648 | 1 | CAPSCREW, Hex Head, 7/16-20 x 3-3/4 |
| 17 | 1686880 | 1 | CLUTCH, Electric |
| 18 | 1720463 | 1 | KEY, HI PRO, 1/4 x 2 1/2 |
| 19 | 930598 | 4 | CAPSCREW, Hex Washer Head Taptite, 3/8-16 x 1-1/2 |
| 20 | 920427 | 1 | LOCKWASHER, External Tooth, 3/8 |
| 21 | 1722414 | 1 | SHIELD, Muffler Bottom |
| 22 | 1960368 | 8 | NUT, Speed, 1/4-20, Lug |
| 23 | 1960295 | 4 | CAPSCREW, Hex Flange Whiz Lock, 1/4-20 x 5/8 |
| 24 | 1935255 | 2 | NUT, Speed, 5/16-18, Lug, Black |
| 25 | 1722389 | 1 | DUCT, Muffler Top |
| 26 | 934683 | 2 | CLIP, Wire 1/8 |
| 27 | 1722390 | 1 | DUCT, Muffler Extension |
| 28 | 1924856 | 2 | CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 1/2, Black |
| 29 | 1722625 | 1 | MUFFLER, Briggs & Stratton, Vanguard Twin |
| 30 | * | 1 | GASKET, Briggs & Stratton, Vanguard Twin |
| 31 | 1917356 | 4 | LOCKWASHER, 5/16 |
| 32 | 960660 | 4 | CAPSCREW, Hex Flange Whiz Lock, 5/16-18 x 7/8 |

Footnotes

* See your local Briggs & Stratton distributor for parts and service.

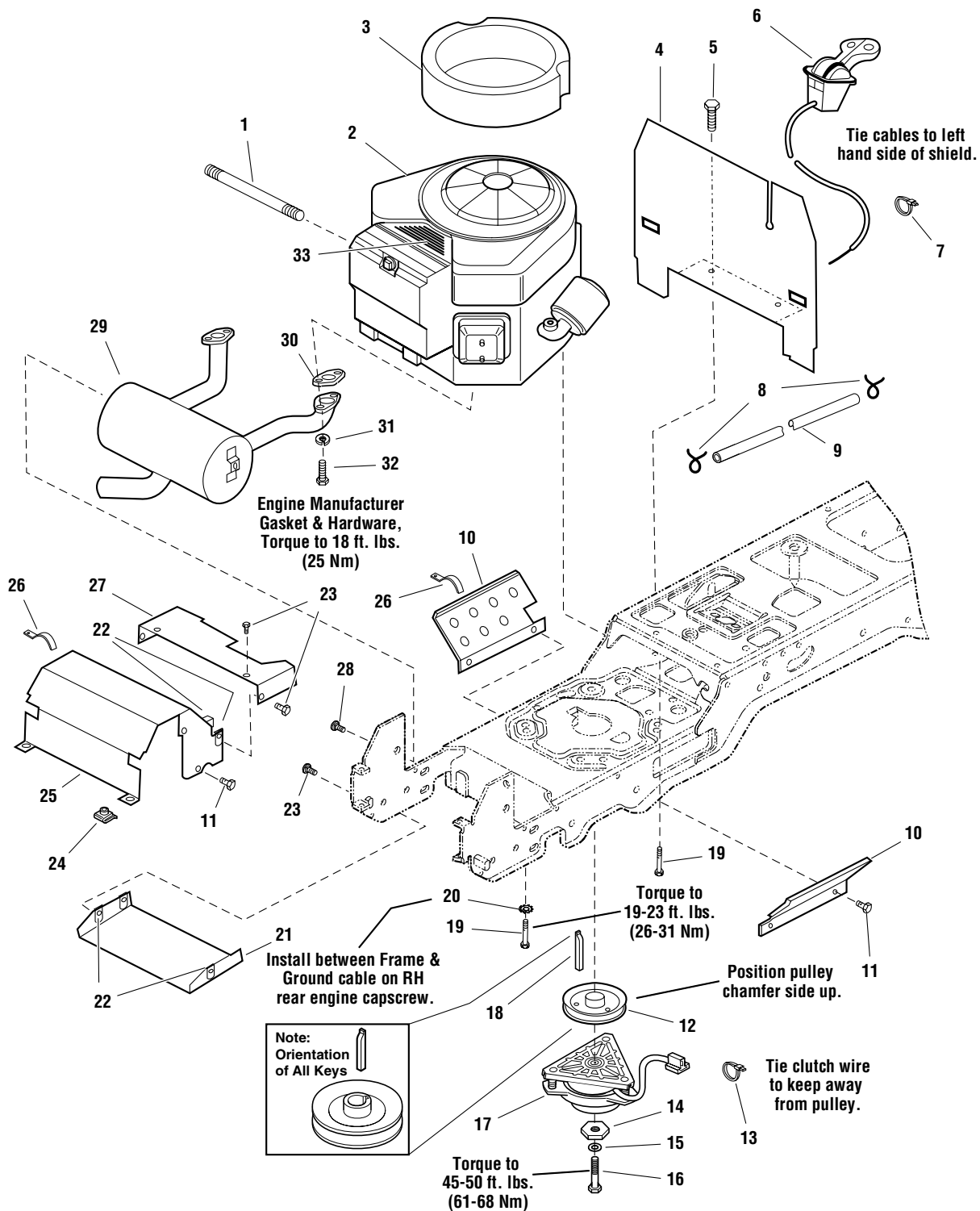
The above parts group applies to the following Mfg. Nos.:

| | |
|---------------------|---------------------|
| 1694019 - 1616 | 1694429 - Broadmoor |
| 1694028 - 2616 | 1694430 - Broadmoor |
| 1694010 - Broadmoor | 1694431 - 2616 |
| 1694301 - Broadmoor | 1694465 - 1616H |
| 1694468 - Broadmoor | 1694467 - 1618 |
| 1694469 - 2618 | |

Engine & Electric Clutch Group - 16HP Briggs & Stratton, INTEK

985899

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1694179 - Broadmoor

Engine & Electric Clutch Group - 16HP Briggs & Stratton, INTEK

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|--|
| 1 | 1723165 | 1 | HOSE, Oil Drain, 10-1/2" Long, 3/8-18 Fittings |
| 2 | * | 1 | ENGINE, 16HP Briggs & Stratton INTEK Twin, Model 406777, Type 0162 |
| 3 | 1719847 | 1 | SEAL, Circle |
| 4 | 1722388 | 1 | BULKHEAD |
| 5 | 1925003 | 2 | CAPSCREW, Hex Washer Head Taptite, 1/2-20 x 1/2, Black |
| 6 | 1721950 | 1 | CONTROL, Throttle Double 39" Long w/Knobs |
| 7 | 1701011 | 1 | TIE, Wire, 7-5/16" Long |
| 8 | 960112 | 2 | CLAMP, Hose Type E |
| 9 | 1718678 | 1 | HOSE, Fuel, 59" Long |
| 10 | 1722392 | 2 | SHIELD, Side |
| 11 | 1929000 | 8 | CAPSCREW, Hex Washer Head Taptite, 1/4-20 x 3/8 |
| 12 | 1722288 | 1 | PULLEY & HUB ASSEMBLY |
| 13 | 932747 | 1 | TIE, Self Locking, 3-5/8 Long |
| 14 | 1708264 | 1 | WASHER, Hex, 7/16, Black |
| 15 | 1918199 | 1 | LOCKWASHER, 7/16 |
| 16 | 1960648 | 1 | CAPSCREW, Hex Head, 7/16-20 x 3-3/4 |
| 17 | 1686880 | 1 | CLUTCH, Electric |
| 18 | 1720463 | 1 | KEY, HI PRO, 1/4 x 2 1/2 |
| 19 | 930598 | 4 | CAPSCREW, Hex Washer Head Taptite, 3/8-16 x 1-1/2 |
| 20 | 920427 | 1 | LOCKWASHER, External Tooth, 3/8 |
| 21 | 1722414 | 1 | SHIELD, Muffler Bottom |
| 22 | 1960368 | 8 | NUT, Speed, 1/4-20, Lug |
| 23 | 1960295 | 4 | CAPSCREW, Hex Flange Whiz Lock, 1/4-20 x 5/8 |
| 24 | 1935255 | 2 | NUT, Speed, 5/16-18, Lug, Black |
| 25 | 1722389 | 1 | DUCT, Muffler Top |
| 26 | 934683 | 2 | CLIP, Wire 1/8 |
| 27 | 1722390 | 1 | DUCT, Muffler Extension |
| 28 | 1924856 | 2 | CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 1/2 Black |
| 29 | 1721706 | 1 | MUFFLER, Briggs & Stratton, INTEK Twin |
| 30 | * | 1 | GASKET, Briggs & Stratton, INTEK Twin |
| 31 | 1917356 | 4 | LOCKWASHER, 5/16 |
| 32 | 960660 | 4 | CAPSCREW, Hex Flange Whiz Lock, 5/16-18 x 7/8 |
| 33 | 1721986 | 1 | DECAL, 16HP Briggs & Stratton INTEK |

Footnotes

* See your local Briggs & Stratton distributor for parts and service.

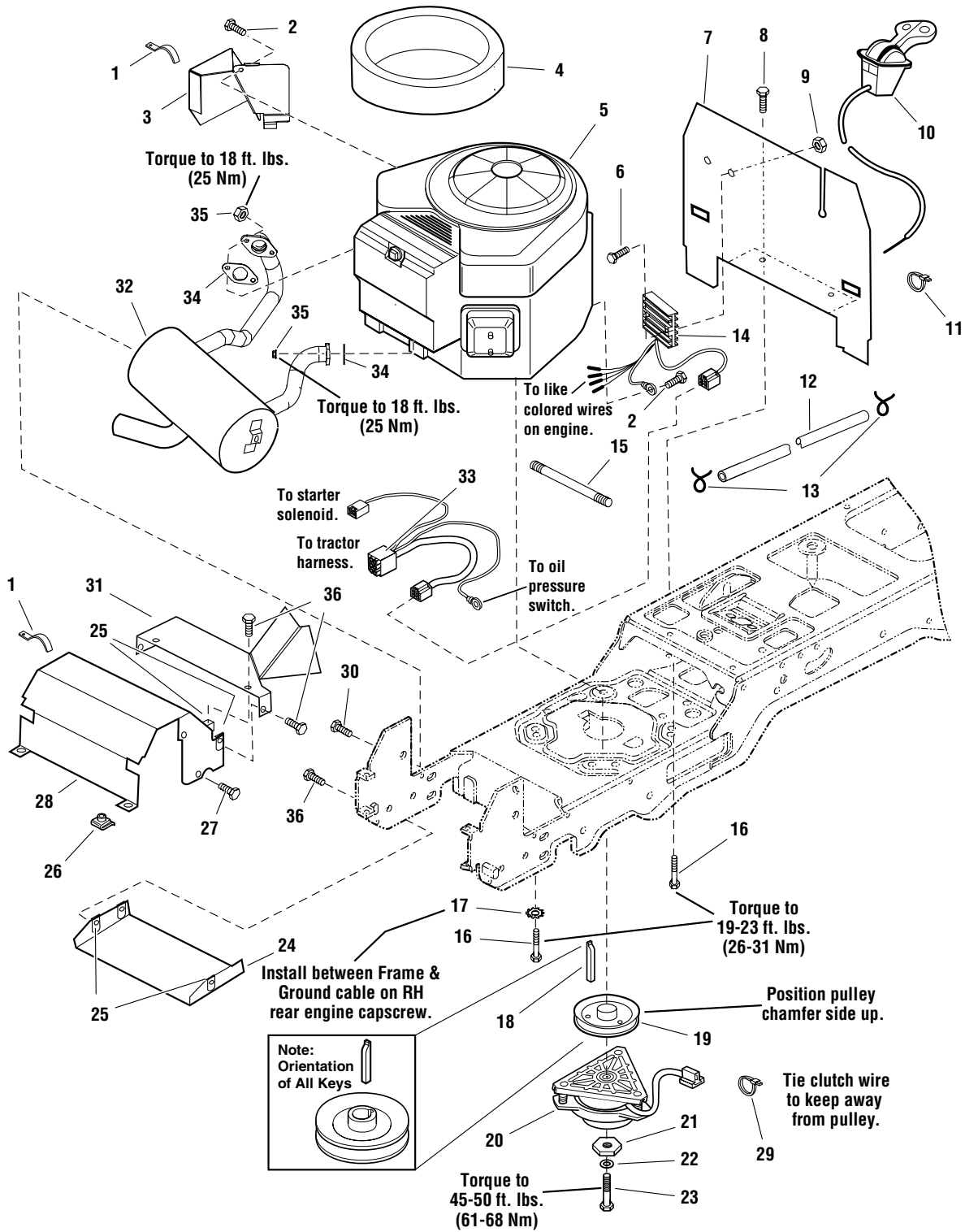
The above parts group applies to the following Mfg. Nos.:

1694179 - Broadmoor

Engine & Electric Clutch Group - 16HP Honda

986165

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1694281 - 2626

1694277 - Broadmoor

Engine & Electric Clutch Group - 16HP Honda

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 934683 | 2 | CLIP, Wire 1/8 |
| 2 | 960656 | 2 | CAPSCREW, Hex Head, M06-1 x 12MM |
| 3 | 1723526 | 1 | SHIELD, Manifold, RH |
| 4 | 1724197 | 1 | SEAL, Foam |
| 5 | * | 1 | ENGINE, 16HP HONDA, Twin, Model GXV350, Type PX-A1 |
| 6 | 1960611 | 2 | CAPSCREW, Hex Head, Whiz Flangelock, 1/4-20 x 1, Black |
| 7 | 1722388 | 1 | BULKHEAD |
| 8 | 1925003 | 2 | CAPSCREW, Hex Washer Head Taptite, 1/2-20 x 1/2, Black |
| 9 | 1930641 | 2 | NUT, Hex Flange Lock, 1/4-20 |
| 10 | 1721950 | 1 | CONTROL, Throttle Double 39" Long w/Knobs |
| 11 | 1701011 | 1 | TIE, Wire, 7-5/16" Long |
| 12 | 1718678 | 1 | HOSE, Fuel, 59" Long |
| 13 | 960112 | 2 | CLAMP, Hose Type E |
| 14 | * | 1 | VOLTAGE REGULATOR |
| 15 | 1726370 | 1 | HOSE, Oil Drain, 6-1/2" Long, 3/8-18 Fittings |
| 16 | 930598 | 4 | CAPSCREW, Hex Washer Head Taptite, 3/8-16 x 1-1/2 |
| 17 | 920427 | 1 | LOCKWASHER, External Tooth, 3/8 |
| 18 | 1720463 | 1 | KEY, HI PRO, 1/4 x 2-1/2 |
| 19 | 1722288 | 1 | PULLEY & HUB ASSEMBLY |
| 20 | 1686880 | 1 | CLUTCH, Electric, Ogura |
| 21 | 1708264 | 1 | WASHER, Hex, 7/16, Black |
| 22 | 1918199 | 1 | LOCKWASHER, 7/16 |
| 23 | 1960648 | 1 | CAPSCREW, Hex Head, 7/16-20 x 3-3/4 |
| 24 | 1722414 | 1 | SHIELD, Muffler Bottom |
| 25 | 1960368 | 8 | NUT, Speed, 1/4-20, Lug |
| 26 | 1935255 | 2 | NUT, Speed, 5/16-18, Lug, Black |
| 27 | 1929000 | 8 | CAPSCREW, Hex Washer Head Taptite, 1/4-20 x 3/8 |
| 28 | 1722389 | 1 | DUCT, Muffler Top |
| 29 | 932747 | 1 | TIE, Self Locking, 3-5/8" Long |
| 30 | 1924856 | 2 | CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 1/2 Black |
| 31 | 1723973 | 1 | DUCT, Muffler |
| 32 | 1723970 | 1 | MUFFLER, Honda |
| 33 | 1723674 | 1 | WIRE ASSEMBLY, Jumper, Early Models for engine without 6 pin connector. |
| 34 | * | 2 | GASKET |
| 35 | 1960525 | 4 | NUT, Hex Flange, M06-1.0 |
| 36 | 1960295 | 8 | CAPSCREW, Hex Head, 1/4-20 x 3/8 |

Footnotes

* See your local Honda distributor for parts and service.

The above parts group applies to the following Mfg. Nos.:

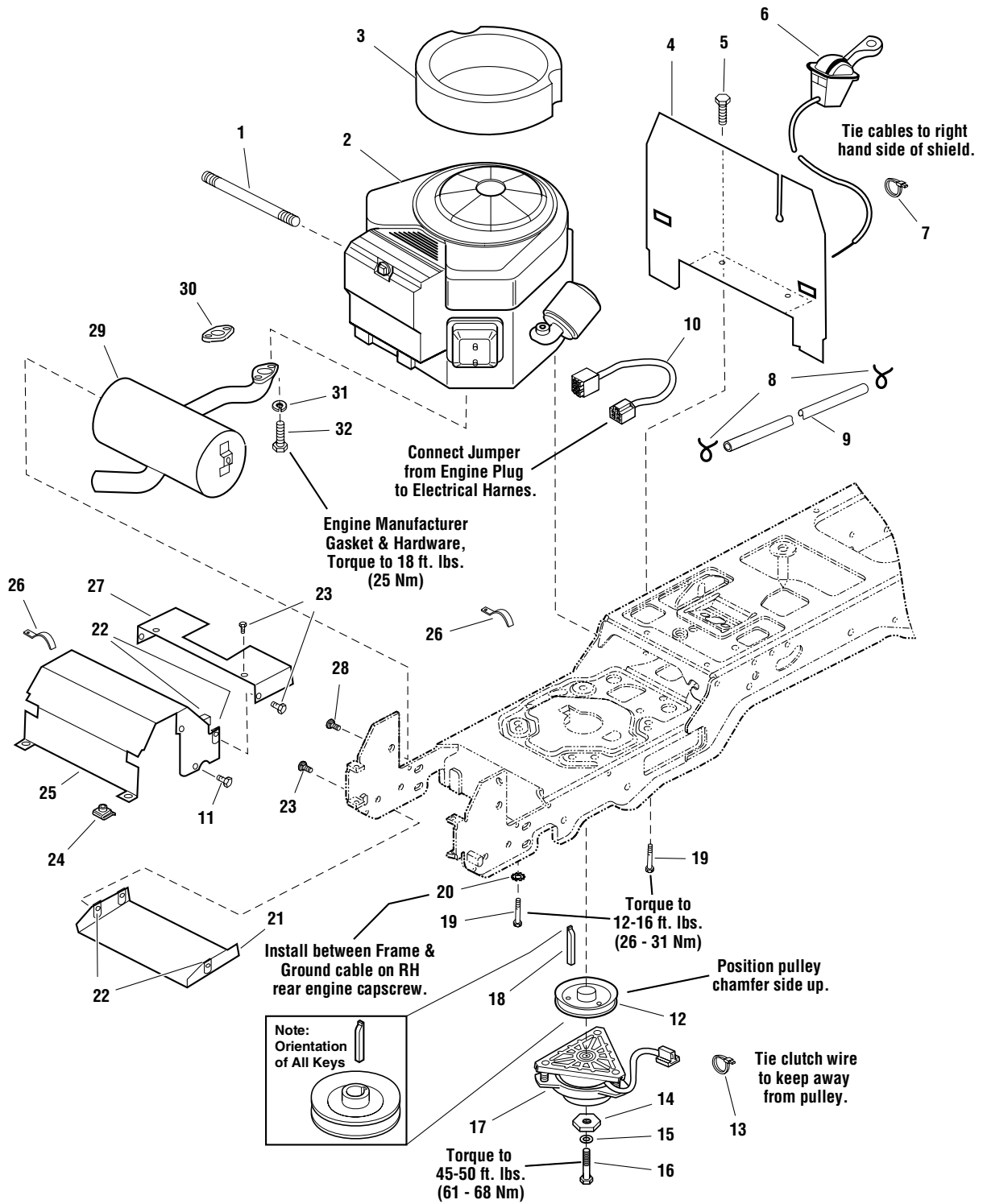
1694281 - 2626

1694277 - Broadmoor

Engine & Electric Clutch Group - 16HP Kohler

985898

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694018 - 1606
- 1694027 - 2606
- 1694009 - Broadmoor

Engine & Electric Clutch Group - 16HP Kohler

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|--|
| 1 | 1723165 | 1 | HOSE, Oil Drain, 10 1/2 Long, 3/8-18 Fittings |
| 2 | * | 1 | ENGINE, 16HP Kohler, Single, Model CV460S, Type PA-26507 |
| 3 | 1722950 | 1 | SEAL, Circle |
| 4 | 1722388 | 1 | BULKHEAD |
| 5 | 1925003 | 2 | CAPSCREW, Hex Washer Head Taptite, 1/2-20 x 1/2, Black |
| 6 | 1721949 | 1 | CONTROL, Throttle Single 25-3/4" Long w/Knobs |
| 7 | 1701011 | 1 | TIE, Wire, 7-5/16" Long |
| 8 | 960112 | 2 | CLAMP, Hose Type E |
| 9 | 1718678 | 1 | HOSE, Fuel, 59" Long |
| 10 | 1723661 | 1 | HARNESS, Wire, Jumper |
| 11 | 1929000 | 4 | CAPSCREW, Hex Washer Head Taptite, 1/4-20 x 3/8 |
| 12 | 1722288 | 1 | PULLEY & HUB ASSEMBLY |
| 13 | 932747 | 1 | TIE, Self Locking, 3-5/8 Long |
| 14 | 1708264 | 1 | WASHER, Hex, 7/16, Black |
| 15 | 1918199 | 1 | LOCKWASHER, 7/16 |
| 16 | 1960648 | 1 | CAPSCREW, Hex Head, 7/16-20 x 3-3/4 |
| 17 | 1686880 | 1 | CLUTCH, Electric |
| 18 | 1720463 | 1 | KEY, HI PRO, 1/4 x 2-1/2 |
| 19 | 1927187 | 4 | CAPSCREW, Hex Washer Head Taptite, 3/8-16 x 1 |
| 20 | 920426 | 1 | LOCKWASHER, External Tooth, 5/16 |
| 21 | 1722414 | 1 | SHIELD, Muffler Bottom |
| 22 | 1960368 | 8 | NUT, Speed, 1/4-20, Lug |
| 23 | 1960295 | 8 | CAPSCREW, Hex Flange Whiz Lock, 1/4-20 x 5/8 |
| 24 | 1935255 | 2 | NUT, Speed, 5/16-18, Lug, Black |
| 25 | 1722389 | 1 | DUCT, Muffler Top |
| 26 | 934683 | 2 | CLIP, Wire 1/8 |
| 27 | 1722487 | 1 | DUCT, Muffler Extension |
| 28 | 1924856 | 2 | CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 1/2 Black |
| 29 | 1721704 | 1 | MUFFLER, Kohler, Single |
| 30 | * | 1 | GASKET, Kohler, Single |
| 31 | 1917356 | 2 | LOCKWASHER, 5/16 |
| 32 | * | 2 | CAPSCREW, Hex Head, 5/16-18 x 7/8 |

Footnotes

* See your local Kohler distributor for parts and service.

The above parts group applies to the following Mfg. Nos.:

1694018 - 1606

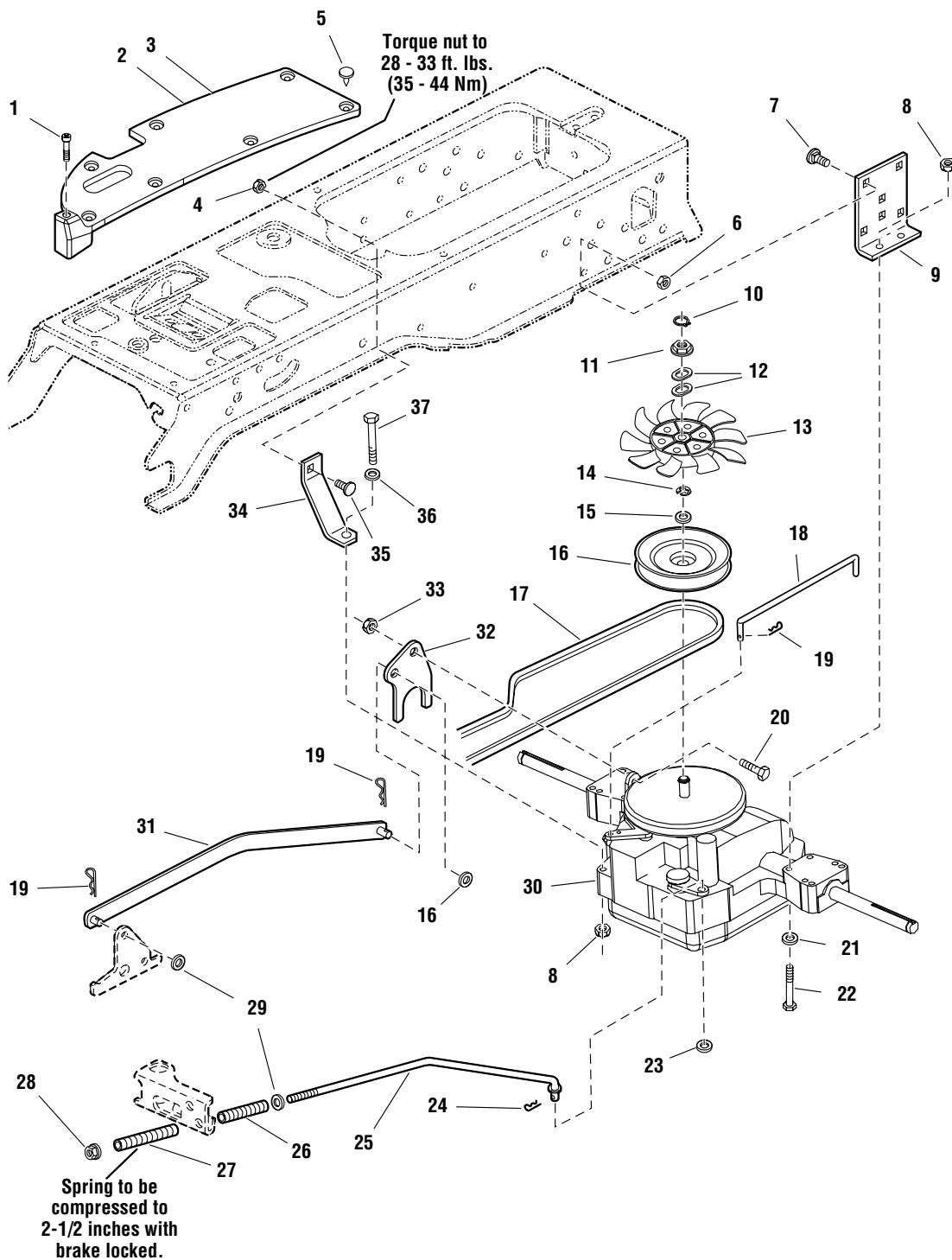
1694027 - 2606

1694009 - Broadmoor

Transmission Group - Tuff Torq K-57

985886

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- | | |
|---------------------|---------------------|
| 1694018 - 1606 | 1694469 - 2618 |
| 1694027 - 2606 | 1694429 - Broadmoor |
| 1694281 - 2626 | 1694430 - Broadmoor |
| 1694009 - Broadmoor | 1694431 - 2616 |
| 1694277 - Broadmoor | 1694465 - 1616H |
| 1694468 - Broadmoor | 1694467 - 1618 |

Transmission Group - Tuff Torq K-57

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1960676 | 2 | SCREW, Pan Head Torx Taptite, 1/4-20 x 1-1/4, Black |
| 2 | 1722345 | 1 | PAD, Footrest, LH, without Differential Lock |
| 3 | 1722173 | 1 | PAD, Footrest, RH |
| 4 | 1960636 | 1 | NUT, Hex KEPS, 5/16-18, Black |
| 5 | 1704351 | 15 | FASTENER, Panel |
| 6 | 1960637 | 6 | NUT, Hex KEPS, 3/8-16, Black |
| 7 | 1931350 | 6 | CARRIAGE BOLT, 3/8-16 x 1, Black |
| 8 | 1960686 | 5 | NUT, Hex Flange ESNA, 5/16-18, Black |
| 9 | 1721728 | 2 | SUPPORT, Transmission |
| 10 | 1724316 | 1 | RING, Snap, Transmission |
| 11 | 1724312 | 1 | COLLOR, Spline, Transmission |
| 12 | 1724315 | 2 | LOCK WASHER, Transmission |
| 13 | 1724314 | 1 | FAN, 10 Blade, Transmission |
| 14 | 1718076 | 1 | RING, E, Transmission |
| 15 | 1960027 | 2 | WASHER, 1/2 |
| 16 | 1721666 | 1 | PULLEY & HUB ASSEMBLY |
| 17 | 1721696 | 1 | V-BELT, Drive |
| 18 | 1721616 | 1 | ROD |
| 19 | 1722460 | 3 | PIN, Quick |
| 20 | 1921332 | 1 | CAPSCREW, Hex Head, 5/16-18 x 2 |
| 21 | 1919326 | 4 | WASHER, 5/16, Black |
| 22 | 1923141 | 4 | CAPSCREW, Hex Head, 5/16-18 x 2-3/4, Black |
| 23 | 1918267 | 1 | WASHER, 15/32 x 15/16, Black |
| 24 | 1918447 | 1 | PIN, Cotter, Black |
| 25 | 1721579 | 1 | ROD |
| 26 | 1722684 | 1 | SPRING, Compression, 3-1/4" Long, Black |
| 27 | 8191045 | 1 | SPRING, Compression, 3-5/8" Long, Black |
| 28 | 1960687 | 1 | NUT, Hex Flange ESNA, 3/8-16, Black |
| 29 | 1924940 | 3 | WASHER, 3/8, Black |
| 30 | 1722668 | 1 | TRANSMISSION ASSEMBLY, K57, without Pulley |
| 31 | 1725317 | 1 | CONTROL ARM ASSEMBLY |
| 32 | 1724423 | 1 | ARM, Control |
| 33 | 1960636 | 2 | NUT, KEPS Lock, 5/16-18 |
| 34 | 1721592 | 1 | STRAP, Torque |
| 35 | 1931335 | 1 | CARRIAGE BOLT, 5/16-18 x 1, Black |
| 36 | 1960141 | 1 | WASHER, 5/16, Black |
| 37 | 1922127 | 1 | CAPSCREW, Hex Head, 5/16-18 x 1-3/4, Balck |

Footnotes

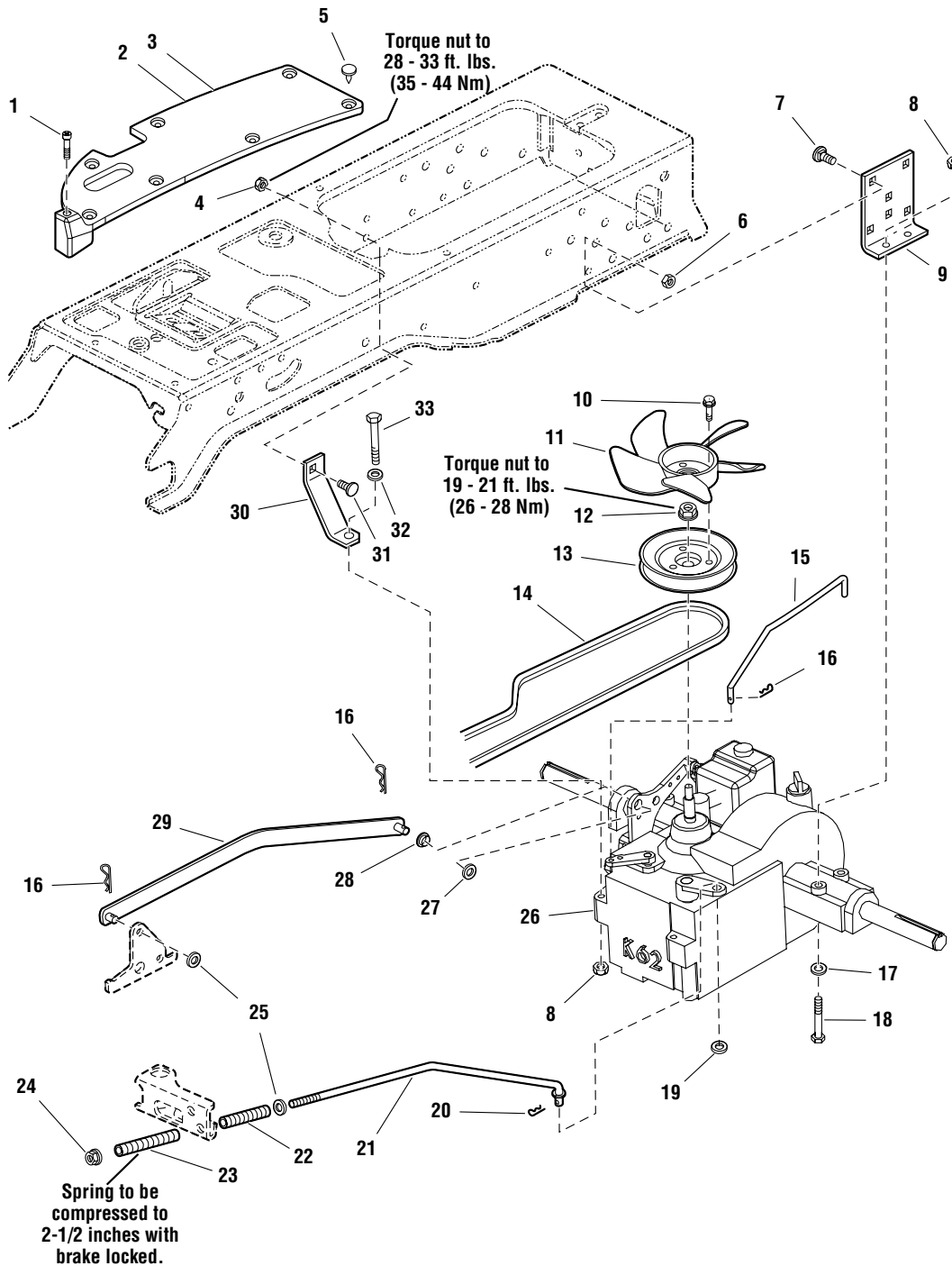
The above parts group applies to the following Mfg. Nos.:

| | |
|---------------------|---------------------|
| 1694018 - 1606 | 1694469 - 2618 |
| 1694027 - 2606 | 1694429 - Broadmoor |
| 1694281 - 2626 | 1694430 - Broadmoor |
| 1694009 - Broadmoor | 1694431 - 2616 |
| 1694277 - Broadmoor | 1694465 - 1616H |
| 1694468 - Broadmoor | 1694467 - 1618 |

Transmission Group - Tuff Torq K-62

985887

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694019 - 1616
- 1694028 - 2616
- 1694010 - Broadmoor
- 1694179 - Broadmoor
- 1694301 - Broadmoor

Transmission Group - Tuff Torq K-62

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|--|
| 1 | 1960678 | 2 | CAPSCREW, Pan Head Trox Taptite, 1/4-20 x 1-1/4, Black |
| 2 | 1722345 | 1 | PAD, Footrest, LH, W/O Differential Lock |
| 3 | 1722173 | 1 | PAD, Footrest, RH |
| 4 | 1960636 | 1 | NUT, Hex KEPS, 5/16-18, Black |
| 5 | 1704351 | 15 | FASTENER, Panel |
| 6 | 1960637 | 6 | NUT, Hex KEPS, 3/8-16, Black |
| 7 | 1931350 | 6 | CARRIAGE BOLT, 3/8-16 x 1, Black |
| 8 | 1960686 | 5 | NUT, Hex Flange ESNA, 5/16-18, Black |
| 9 | 1721728 | 2 | SUPPORT, Transmission |
| 10 | 1933958 | 3 | CAPSCREW, Hex Head Taptite, 1/4-20 x 1-1/4, Black |
| 11 | 1719233 | 1 | FAN, 5 Blades, 3 Holes |
| 12 | 1719968 | 1 | NUT, Hex Flange Nylock, M10-1.50 |
| 13 | 1723191 | 1 | PULLEY & HUB ASSEMBLY |
| 14 | 1722644 | 1 | V-BELT, Drive |
| 15 | 1722660 | 1 | ROD, 1/4 x 18-5/16" Long |
| 16 | 1722460 | 3 | PIN, Quick |
| 17 | 1919326 | 4 | WASHER, 5/16, Black |
| 18 | 1923141 | 4 | CAPSCREW, Hex Head, 5/16-18 x 2-3/4, Black |
| 19 | 1918267 | 1 | WASHER, 15/32 x 15/16, Black |
| 20 | 1918447 | 1 | PIN, Cotter, Black |
| 21 | 1722645 | 1 | ROD, 3/8 x 15-15/16" Long |
| 22 | 1722684 | 1 | SPRING, Compression, 3-1/4" Long, Black |
| 23 | 8191045 | 1 | SPRING, Compression, 3-5/8" Long, Black |
| 24 | 1960687 | 1 | NUT, Hex Flange ESNA, 3/8-16, Black |
| 25 | 1924940 | 3 | WASHER, 3/8, Black |
| 26 | 1721405 | 1 | TRANSMISSION ASSEMBLY, K62, W/O Pulley |
| 27 | 1960027 | 1 | WASHER, 1/2, Black |
| 28 | 1722648 | 1 | BEARING |
| 29 | 1722647 | 1 | CONTROL ARM ASSEMBLY |
| 30 | 1721593 | 1 | STRAP, Torque |
| 31 | 1931335 | 1 | CARRIAGE BOLT, 5/16-18 x 1, Black |
| 32 | 1960141 | 1 | WASHER, 5/16, Black |
| 33 | 1921719 | 1 | CAPSCREW, Hex Head, 5/16-18 x 2-1/2, Black |

Footnotes

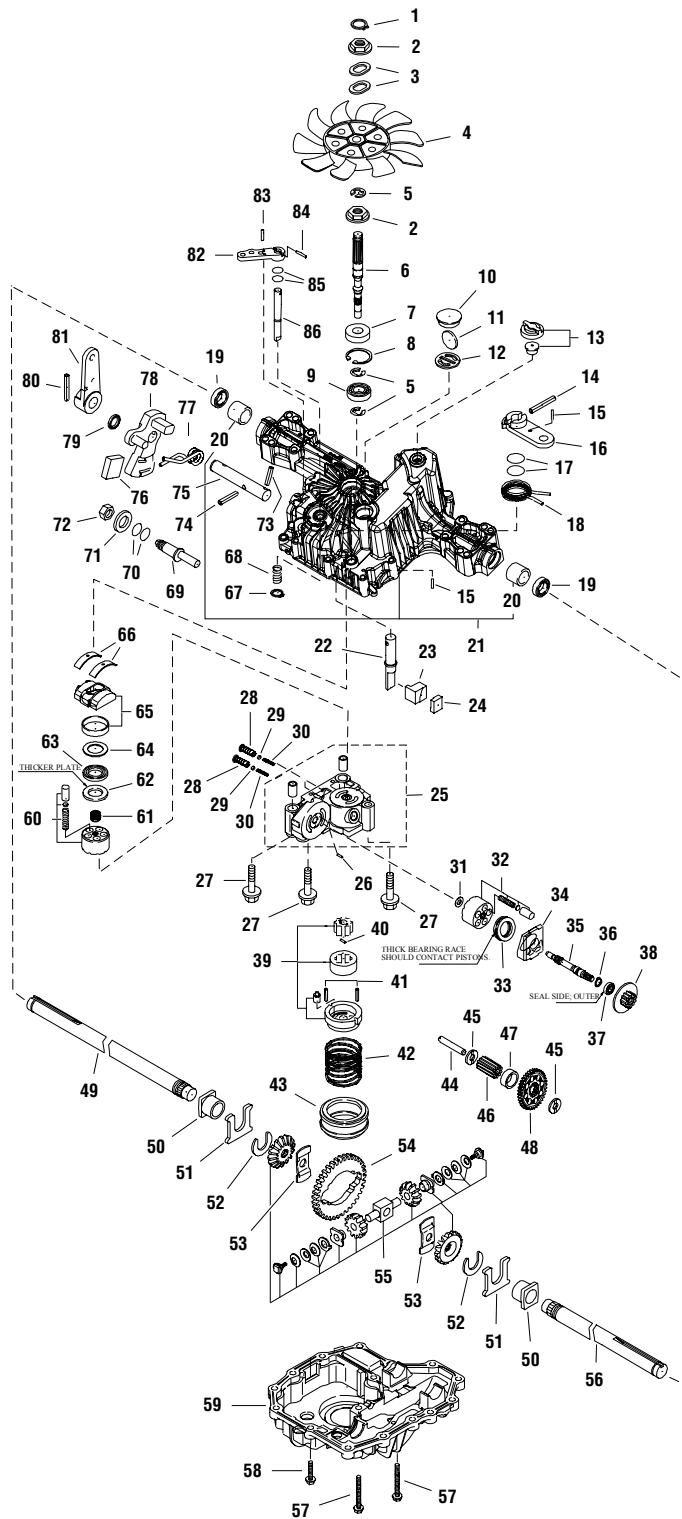
The above parts group applies to the following Mfg. Nos.:

1694019 - 1616
1694028 - 2616
1694010 - Broadmoor
1694179 - Broadmoor
1694301 - Broadmoor

Transmission SERVICE PARTS - Tuff Torq K-57A

1722668

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

| | |
|---------------------|---------------------|
| 1694018 - 1606 | 1694469 - 2618 |
| 1694027 - 2606 | 1694429 - Broadmoor |
| 1694281 - 2626 | 1694430 - Broadmoor |
| 1694009 - Broadmoor | 1694431 - 2616 |
| 1694277 - Broadmoor | 1694465 - 1616H |
| 1694468 - Broadmoor | 1694467 - 1618 |

Transmission SERVICE PARTS - Tuff Torq K-57A

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|-------------------------|
| 1 | 1724316 | 1 | RING, SNAP |
| 2 | 1724315 | 1 | LOCKWASHER |
| 3 | 1724314 | 1 | FAN |
| 4 | 1724312 | 2 | COLLAR, SPLINE |
| 5 | 1718076 | 3 | RING E15 |
| 6 | 1724941 | 1 | SHAFT, PUMP |
| 7 | 1724283 | 1 | SEAL TC |
| 8 | 1708650 | 1 | RING 35 |
| 9 | 1708673 | 1 | BEARING |
| 10 | 1724282 | 1 | SEALING CAP |
| 11 | 1724279 | 2 | MAGNET, K50 |
| 12 | 1724280 | 1 | HOLDER, MAGNET |
| 13 | 1718052 | 1 | VENT VALVE 15 |
| 14 | 1724310 | 1 | PIN |
| 15 | 1724311 | 2 | PIN, SPRING |
| 16 | 1724306 | 1 | ARM, BRAKE |
| 17 | 1708690 | 2 | PACKING |
| 18 | 1724308 | 1 | SPRING, RETURN B |
| 19 | 1718111 | 2 | SEAL 19 x 32 x 8 |
| 20 | 1720814 | 1 | BEARING 51207 |
| 21 | 1724951 | 1 | HOUSING ASSEMBLY, UPPER |
| 22 | 1724307 | 1 | SHAFT, BRAKE |
| 23 | 1724309 | 1 | BRAKE, ACTUATOR |
| 24 | 1724305 | 1 | SHOE, BRAKE |
| 25 | 1724939 | 1 | CASE, CENTER |
| 26 | 1718070 | 1 | PIN 3 x 9.8 |
| 27 | 1720805 | 3 | BOLT 10 x 75 |
| 28 | 1724286 | 2 | VALVE, IDS 1.0 |
| 29 | 1724288 | 2 | BALL, 3/16 |
| 30 | 1724287 | 2 | SPRING, IDS |
| 31 | 1718084 | 1 | WASHER 12 x 24 x 1 |
| 32 | 1724289 | 1 | BLOCK, CYLINDER |
| 33 | 1724942 | 1 | BEARING, THRUST |
| 34 | 1718077 | 1 | HOUSING |
| 35 | 1724943 | 1 | SHAFT, MOTOR |
| 36 | 1708672 | 1 | RING 15 |
| 37 | 1718083 | 1 | BEARING 6202UC3 |
| 38 | 1724944 | 1 | GEAR, MOTOR |
| 39 | 1724953 | 1 | PUMP, CHARGE |
| 40 | 1724952 | 1 | PIN, 2.5 x 9.8 |
| 41 | 1724958 | 2 | PIN, 3.0 x 18 |
| 42 | 1724957 | 1 | SPRING, CHARGE |

Footnotes

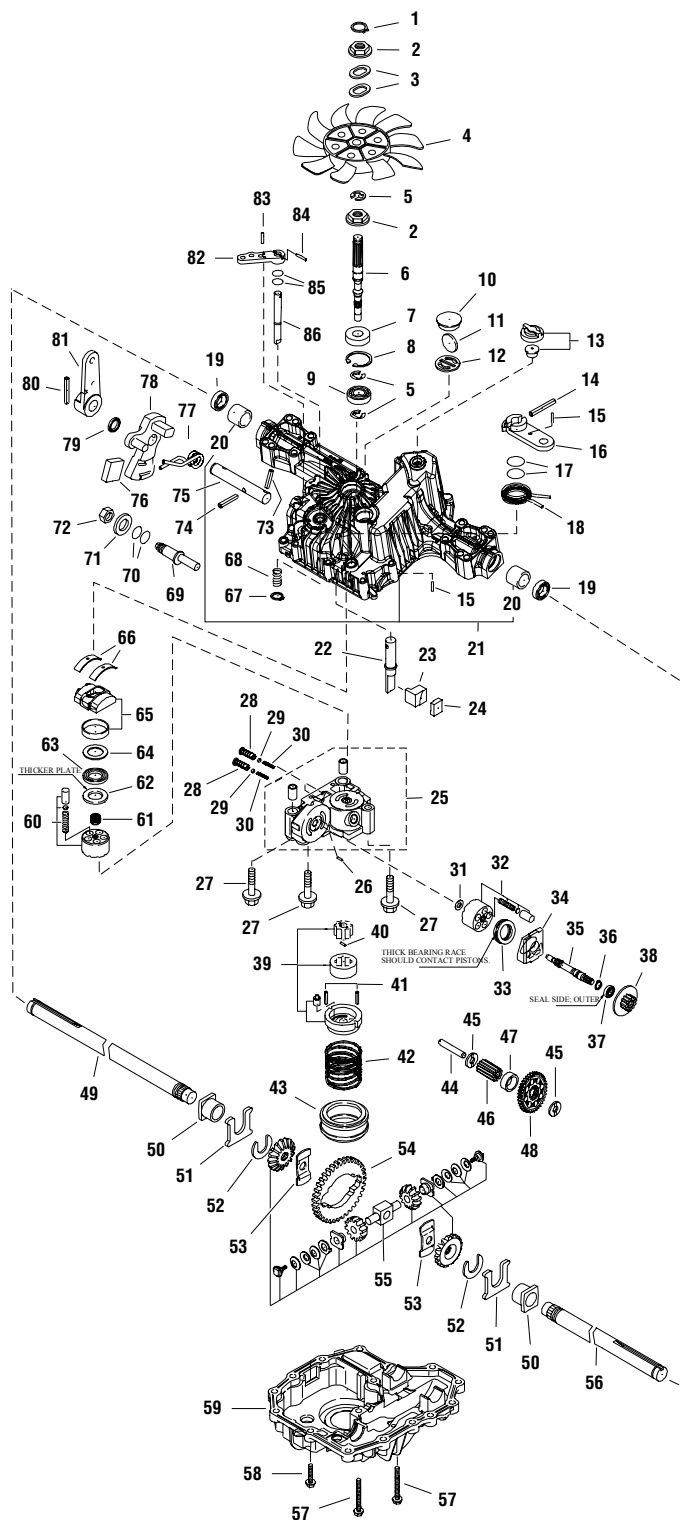
The above parts group applies to the following Mfg. Nos.:

| | |
|---------------------|---------------------|
| 1694018 - 1606 | 1694469 - 2618 |
| 1694027 - 2606 | 1694429 - Broadmoor |
| 1694281 - 2626 | 1694430 - Broadmoor |
| 1694009 - Broadmoor | 1694431 - 2616 |
| 1694277 - Broadmoor | 1694465 - 1616H |
| 1694468 - Broadmoor | 1694467 - 1618 |

Transmission SERVICE PARTS - Tuff Torq K-57A

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

1722668



The above parts group applies to the following Mfg. Nos.:

- | | |
|---------------------|---------------------|
| 1694018 - 1606 | 1694469 - 2618 |
| 1694027 - 2606 | 1694429 - Broadmoor |
| 1694281 - 2626 | 1694430 - Broadmoor |
| 1694009 - Broadmoor | 1694431 - 2616 |
| 1694277 - Broadmoor | 1694465 - 1616H |
| 1694468 - Broadmoor | 1694467 - 1618 |

Transmission SERVICE PARTS - Tuff Torq K-57A

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|-------------------------|
| 43 | 1724954 | 1 | FILTER |
| 44 | 1724947 | 1 | SHAFT, REDUCTION |
| 45 | 1724948 | 2 | WASHER, 12 x 32 x 3.2 |
| 46 | 1724950 | 1 | PINION, FINAL |
| 47 | 1724946 | 2 | COLLAR, PINION |
| 48 | 1724949 | 1 | GEAR, REDUCTION |
| 49 | 1724303 | 1 | SHAFT, AXLE LH |
| 50 | 1718110 | 2 | BUSHING 19 x 21 |
| 51 | 1718112 | 2 | WASHER, THRUST |
| 52 | 1718113 | 2 | RING 17 |
| 53 | 1724956 | 2 | WASHER, THRUST DIFF |
| 54 | 1724945 | 1 | GEAR, FINAL CONTR TRAC |
| 55 | 1724955 | 1 | GEAR & PINION ASSEMBLY |
| 56 | 1724304 | 1 | SHAFT, AXLE RH |
| 57 | 1707789 | 14 | SCREW, TAPPING |
| 58 | 1724284 | 2 | SCREW, TAPPING |
| 59 | 1724938 | 1 | HOUSING, LOWER |
| 60 | 1724940 | 1 | CYLINDER BLOCK ASSEMBLY |
| 61 | 1724290 | 1 | SPRING, PUMP |
| 62 | 1718087 | 1 | THRUST PLATE A |
| 63 | 1718088 | 1 | THRUST PLATE B |
| 64 | 1718086 | 1 | BEARING K81105 |
| 65 | 1720426 | 1 | SWASH PLATE ASSEMBLY |
| 66 | 1718089 | 2 | THRUST METAL |
| 67 | 1718061 | 1 | RING |
| 68 | 1708684 | 1 | SPRING |
| 69 | 1724344 | 1 | FULCRUM, ECCENTRIC |
| 70 | 1707879 | 2 | PACKING |
| 71 | 1708689 | 1 | WASHER |
| 72 | 1708692 | 1 | NUT 12 |
| 73 | 1724349 | 1 | PIN, COTTER |
| 74 | 1724296 | 1 | PIN, SPRING |
| 75 | 1724343 | 1 | SHAFT, CONTROL |
| 76 | 1724348 | 1 | PLATE, JERK |
| 77 | 1724345 | 1 | SPRING, TORSION |
| 78 | 1724347 | 1 | LEVER, CONTROL |
| 79 | 1724318 | 1 | OIL SEAL |
| 80 | 1718100 | 1 | PIN 6.0A x 4.0 |
| 81 | 1724346 | 1 | ARM, CONTROL |
| 82 | 1720418 | 1 | LEVER, BYPASS |
| 83 | 1707839 | 1 | PIN, ROLL |
| 84 | 1720421 | 1 | PIN 3.0A x 20 |

Footnotes

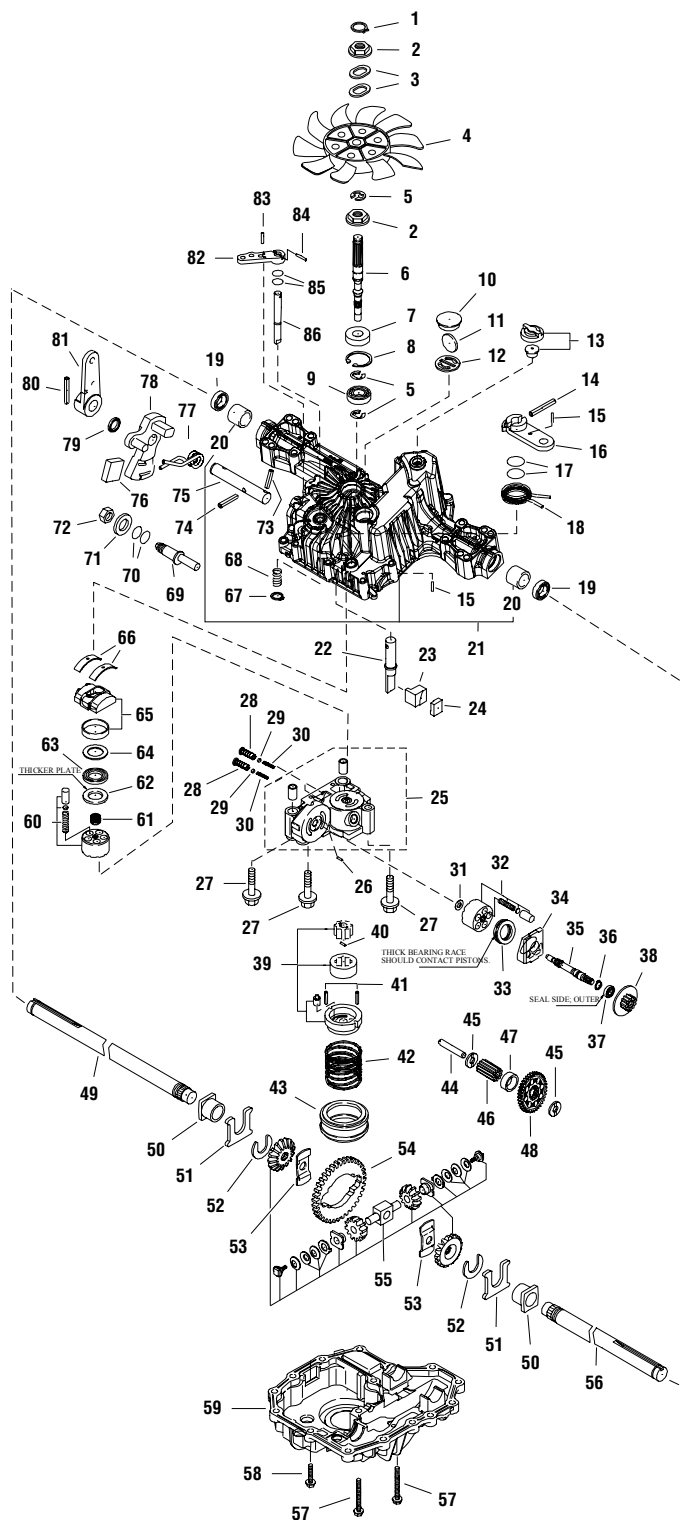
The above parts group applies to the following Mfg. Nos.:

| | |
|---------------------|---------------------|
| 1694018 - 1606 | 1694469 - 2618 |
| 1694027 - 2606 | 1694429 - Broadmoor |
| 1694281 - 2626 | 1694430 - Broadmoor |
| 1694009 - Broadmoor | 1694431 - 2616 |
| 1694277 - Broadmoor | 1694465 - 1616H |
| 1694468 - Broadmoor | 1694467 - 1618 |

Transmission SERVICE PARTS - Tuff Torq K-57A

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

1722668



The above parts group applies to the following Mfg. Nos.:

- | | |
|---------------------|---------------------|
| 1694018 - 1606 | 1694469 - 2618 |
| 1694027 - 2606 | 1694429 - Broadmoor |
| 1694281 - 2626 | 1694430 - Broadmoor |
| 1694009 - Broadmoor | 1694431 - 2616 |
| 1694277 - Broadmoor | 1694465 - 1616H |
| 1694468 - Broadmoor | 1694467 - 1618 |

Transmission SERVICE PARTS - Tuff Torq K-57A

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|--------------------|
| 85 | 1708691 | 2 | PACKING |
| 86 | 1724281 | 1 | SHAFT, BYPASS |

Footnotes

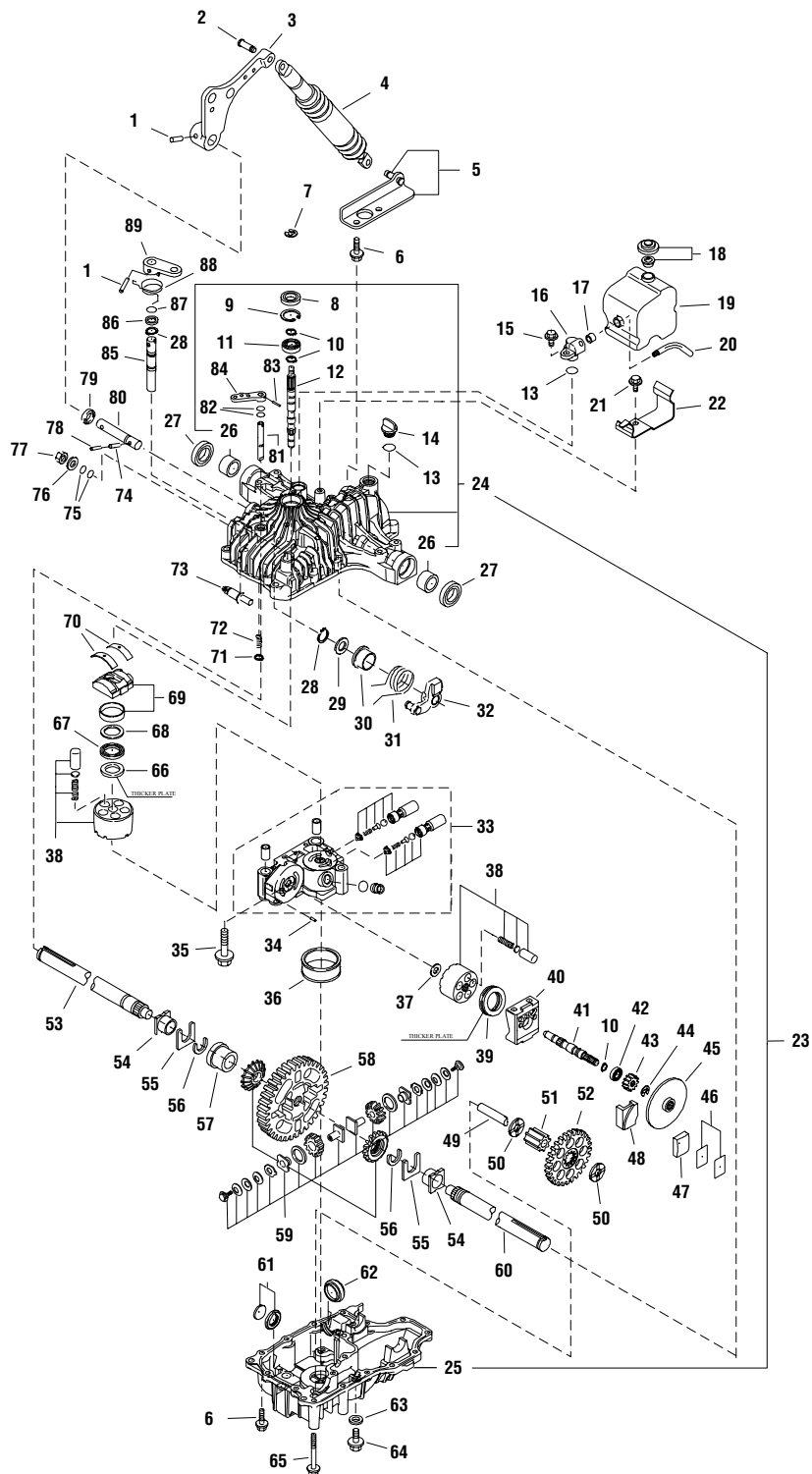
The above parts group applies to the following Mfg. Nos.:

| | |
|---------------------|---------------------|
| 1694018 - 1606 | 1694469 - 2618 |
| 1694027 - 2606 | 1694429 - Broadmoor |
| 1694281 - 2626 | 1694430 - Broadmoor |
| 1694009 - Broadmoor | 1694431 - 2616 |
| 1694277 - Broadmoor | 1694465 - 1616H |
| 1694468 - Broadmoor | 1694467 - 1618 |

Transmission SERVICE PARTS - Tuff Torq K-62K

1721405

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694019 - 1616
- 1694028 - 2616
- 1694010 - Broadmoor
- 1694179 - Broadmoor
- 1694301 - Broadmoor

Transmission SERVICE PARTS - Tuff Torq K-62K

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|-----------------------|
| 1 | 1718100 | 2 | PIN 6.0A x 4.0 |
| 2 | 1724705 | 1 | PIN |
| 3 | 1724706 | 1 | LEVER, CONTROL |
| 4 | 1718039 | 1 | SHOCK ABSORBER |
| 5 | 1724704 | 1 | STAY |
| 6 | 1707789 | 4 | SCREW, TAPPING |
| 7 | 1718076 | 1 | RING E15 |
| 8 | 1708651 | 1 | SEAL |
| 9 | 1708650 | 1 | RING 35 |
| 10 | 1708672 | 3 | RING 15 |
| 11 | 1718083 | 1 | BEARING 6202UC3 |
| 12 | 1724749 | 1 | SHAFT, PUMP |
| 13 | 1707786 | 2 | PACKING |
| 14 | 1724696 | 1 | CAP, M20B |
| 15 | 1724695 | 1 | BOLT, 8 x 20 |
| 16 | 1724746 | 1 | FITTING |
| 17 | 1724745 | 1 | SEAL, 8 |
| 18 | 1724740 | 1 | VALVE, VENT 15 |
| 19 | 1724742 | 1 | TANK, RESERVOIR |
| 20 | 1724743 | 1 | PIPE, 8 |
| 21 | 1707890 | 3 | SCREW, TAPPING |
| 22 | 1724744 | 1 | BRACKET, TANK |
| 23 | 1724691 | 1 | HOUSING, COMPLETE SET |
| 24 | 1724692 | 1 | HOUSING, UPPER |
| 25 | 1724747 | 1 | HOUSING, LOWER |
| 26 | 1724693 | 2 | BUSHING, 25.4 |
| 27 | 1718264 | 2 | SEAL S25.4 x 42 x 8 |
| 28 | 1707912 | 2 | RING |
| 29 | 1721966 | 1 | WASHER 17 x 30 x 1 |
| 30 | 1721181 | 1 | COLLAR, CONTROL |
| 31 | 1724709 | 1 | SPRING, TORSION |
| 32 | 1724708 | 1 | ARM, CONTROL |
| 33 | 1724748 | 1 | CASE, CENTER |
| 34 | 1718070 | 1 | PIN 3 x 9.8 |
| 35 | 1724698 | 3 | BOLT, 10 x 65 |
| 36 | 1725633 | 1 | FILTER (25) |
| 37 | 1718084 | 1 | WASHER 12 x 24 x 1 |
| 38 | 1718079 | 2 | CYLINDER BLOCK |
| 39 | 1708675 | 1 | BEARING, THRUST |
| 40 | 1724700 | 1 | HOUSING |
| 41 | 1724750 | 1 | SHAFT, MOTOR |
| 42 | 1724702 | 1 | BEARING, 6302UC3 |

Footnotes

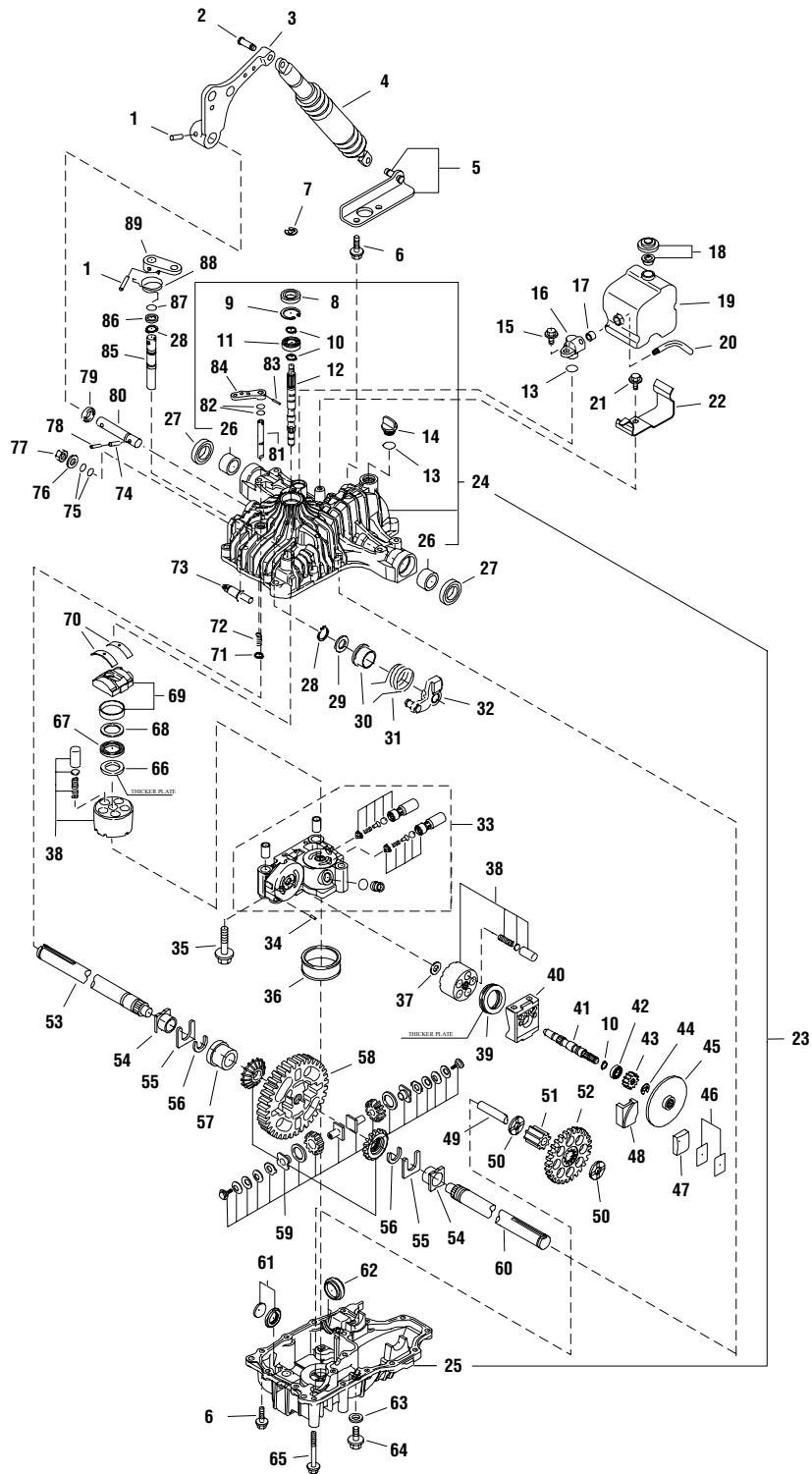
The above parts group applies to the following Mfg. Nos.:

1694019 - 1616
1694028 - 2616
1694010 - Broadmoor
1694179 - Broadmoor
1694301 - Broadmoor

Transmission SERVICE PARTS - Tuff Torq K-62K

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

1721405



The above parts group applies to the following Mfg. Nos.:

- 1694019 - 1616
- 1694028 - 2616
- 1694010 - Broadmoor
- 1694179 - Broadmoor
- 1694301 - Broadmoor

Transmission SERVICE PARTS - Tuff Torq K-62K

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|--------------------------|
| 43 | 1724752 | 1 | GEAR, MOTOR |
| 44 | 1724751 | 1 | E, RING MOTOR |
| 45 | 1724723 | 1 | DISC, BRAKE |
| 46 | 1724725 | 1 | SHIM SET |
| 47 | 1724724 | 1 | SHOE, BRAKE |
| 48 | 1724726 | 1 | ACTUATOR, BRAKE |
| 49 | 1724714 | 1 | SHAFT, FINAL PINION |
| 50 | 1724715 | 2 | WASHER, 15 x 32 x 3.2 |
| 51 | 1724717 | 1 | PINION, FINAL |
| 52 | 1724753 | 1 | GEAR, REDUCTION |
| 53 | 1724719 | 1 | SHAFT, AXLE RH #1 |
| 54 | 1720860 | 2 | BUSHING |
| 55 | 1720858 | 2 | THRUST WASHER |
| 56 | 1720859 | 2 | RING |
| 57 | 1724720 | 1 | COLLAR, 25.4 |
| 58 | 1724713 | 1 | GEAR, FINAL |
| 59 | 1718262 | 1 | DIFFERENTIAL GEAR KIT |
| 60 | 1724718 | 1 | SHAFT, AXLE LH #1 |
| 61 | 1718065 | 1 | MAGNET |
| 62 | 1720761 | 1 | FILTER (25) |
| 63 | 1720796 | 2 | WASHER, SEAL |
| 64 | 1720788 | 2 | BOLT 10 x 12 |
| 65 | 1718226 | 5 | BOLT, 8 x 75 |
| 66 | 1721267 | 1 | THRUST PLATE A |
| 67 | 1718237 | 1 | BEARING K81106 |
| 68 | 1718239 | 1 | THRUST PLATE B |
| 69 | 1724703 | 1 | PLATE, SWASH |
| 70 | 1718089 | 2 | THRUST METAL |
| 71 | 1718061 | 1 | RING |
| 72 | 1708684 | 1 | SPRING |
| 73 | 1721184 | 1 | FULCRUM ECCENTRICITY |
| 74 | 1718097 | 1 | PIN 6.0A x 25 |
| 75 | 1707879 | 2 | PACKING |
| 76 | 1708689 | 1 | WASHER |
| 77 | 1708692 | 1 | NUT 12 |
| 78 | 1707893 | 1 | CASE ASSY., DIFFERENTIAL |
| 79 | 1718120 | 1 | SEAL TC162606 |
| 80 | 1724710 | 1 | SHAFT, CONTROL |
| 81 | 1720838 | 1 | SHAFT (BYPASS) |
| 82 | 1708691 | 2 | PACKING |
| 83 | 1720421 | 1 | PIN 3.0A x 20 |
| 84 | 1720418 | 1 | LEVER, BYPASS |

Footnotes

The above parts group applies to the following Mfg. Nos.:

1694019 - 1616

1694028 - 2616

1694010 - Broadmoor

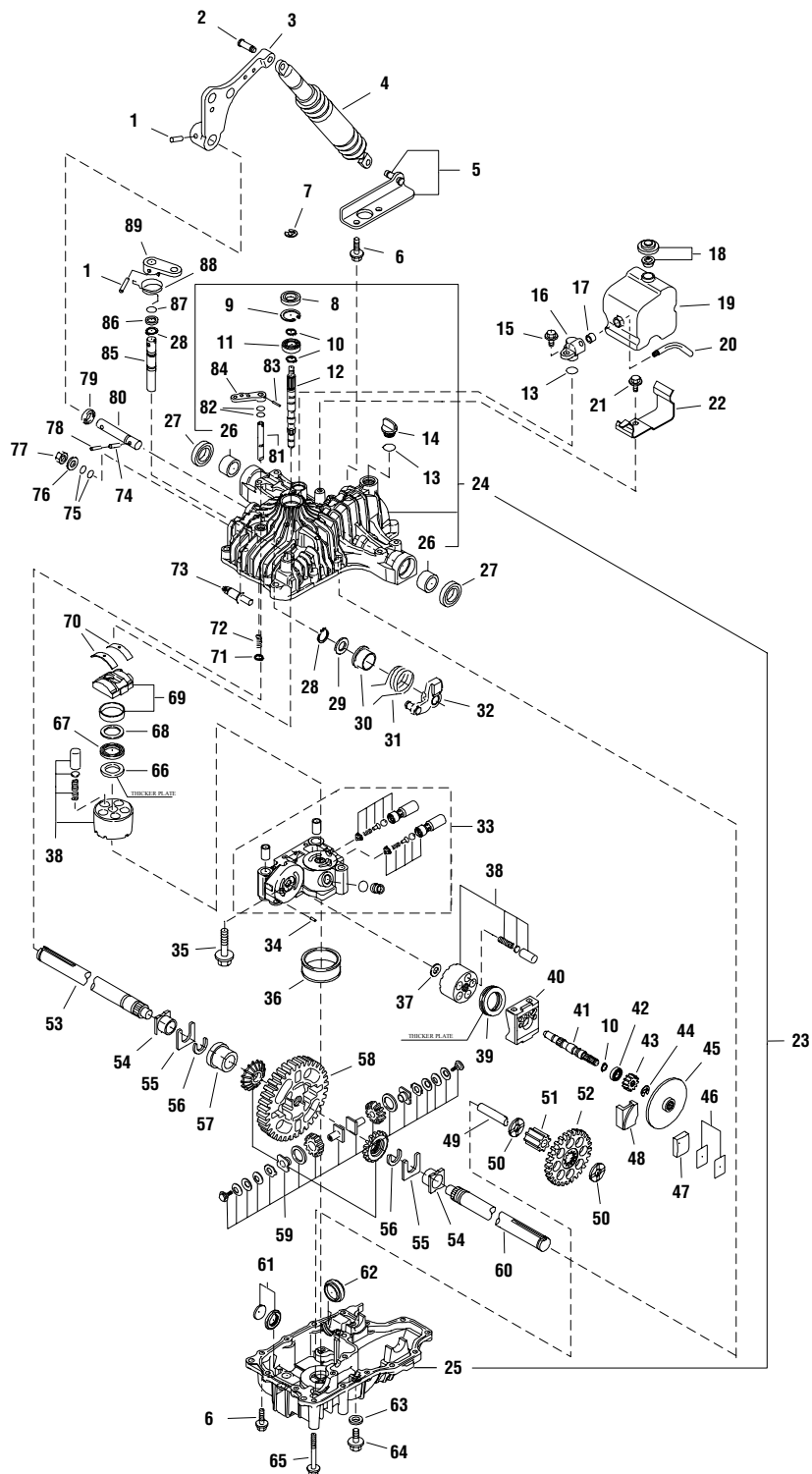
1694179 - Broadmoor

1694301 - Broadmoor

Transmission SERVICE PARTS - Tuff Torq K-62K

1721405

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694019 - 1616
- 1694028 - 2616
- 1694010 - Broadmoor
- 1694179 - Broadmoor
- 1694301 - Broadmoor

Transmission SERVICE PARTS - Tuff Torq K-62K

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|-----------------------|
| 85 | 1724727 | 1 | SHAFT, BRAKE HL #10 |
| 86 | 1724728 | 1 | WASHER, 16 x 23 x 1.6 |
| 87 | 1708690 | 1 | PACKING |
| 88 | 1724722 | 1 | SPRING, BRAKE |
| 89 | 1724721 | 1 | ARM, BRAKE |

Footnotes

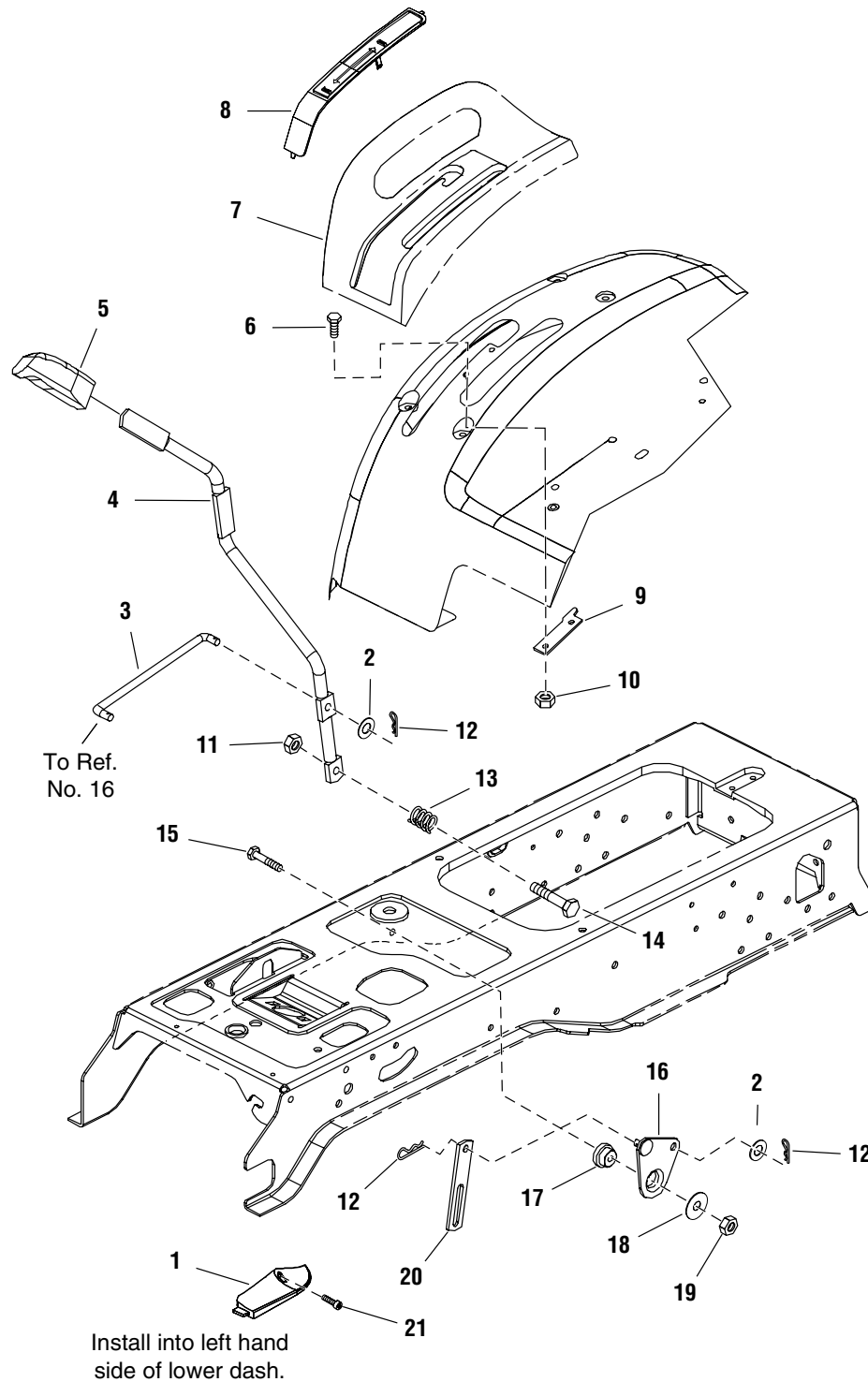
The above parts group applies to the following Mfg. Nos.:

1694019 - 1616
1694028 - 2616
1694010 - Broadmoor
1694179 - Broadmoor
1694301 - Broadmoor

Lift Group - Manual Lift

985893

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|-----------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694431 - 2616 |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694465 - 1616H |
| 1694027 - 2606 | 1694277 - Broadmoor | |
| 1694028 - 2616 | 1694301 - Broadmoor | |
| 1694281 - 2626 | 1694429 - Broadmoor | |
| 1694009 - Broadmoor | 1694430 - Broadmoor | |

Lift Group - Manual Lift

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|--|
| 1 | 1722285 | 1 | COVER, Dash |
| 2 | 1924940 | 2 | WASHER |
| 3 | 1721789 | 1 | ROD |
| 4 | 1722024 | 1 | ROD, Lift |
| 5 | 1722302 | 1 | GRIP, Black Vinyl |
| 6 | 1923341 | 2 | CAPSCREW, Hex Head, 1/4-20 x 3/4 |
| 7 | 1722108 | 1 | POD, RH |
| 8 | 1722313 | 1 | COVER, with Lift Icon, for Models without Cruise Control |
| 9 | 1722284 | 1 | QUADRANT |
| 10 | 1920397 | 2 | NUT, Hex Lock ESNA, 1/4-20 |
| 11 | 1930645 | 1 | NUT, Hex Flange Lock, 3/8-16 |
| 12 | 1722460 | 3 | PIN, Quick |
| 13 | 162085 | 1 | SPRING, Compression |
| 14 | 1923701 | 1 | CAPSCREW, Hex Head, 3/8-16 x 2 |
| 15 | 1921977 | 1 | CAPSCREW, Hex Head, 5/16-18 x 1-1/4 |
| 16 | 1722491 | 1 | CAM & PIN ASSEMBLY |
| 17 | 1704629 | 1 | SPACER |
| 18 | 1960044 | 1 | WASHER |
| 19 | 1919438 | 1 | NUT, Hex Lock, 5/16-18 |
| 20 | 1704756 | 1 | LINK |
| 21 | 1722607 | 1 | SCREW, Torx Head, # 8-16 x 1/2 |

Footnotes

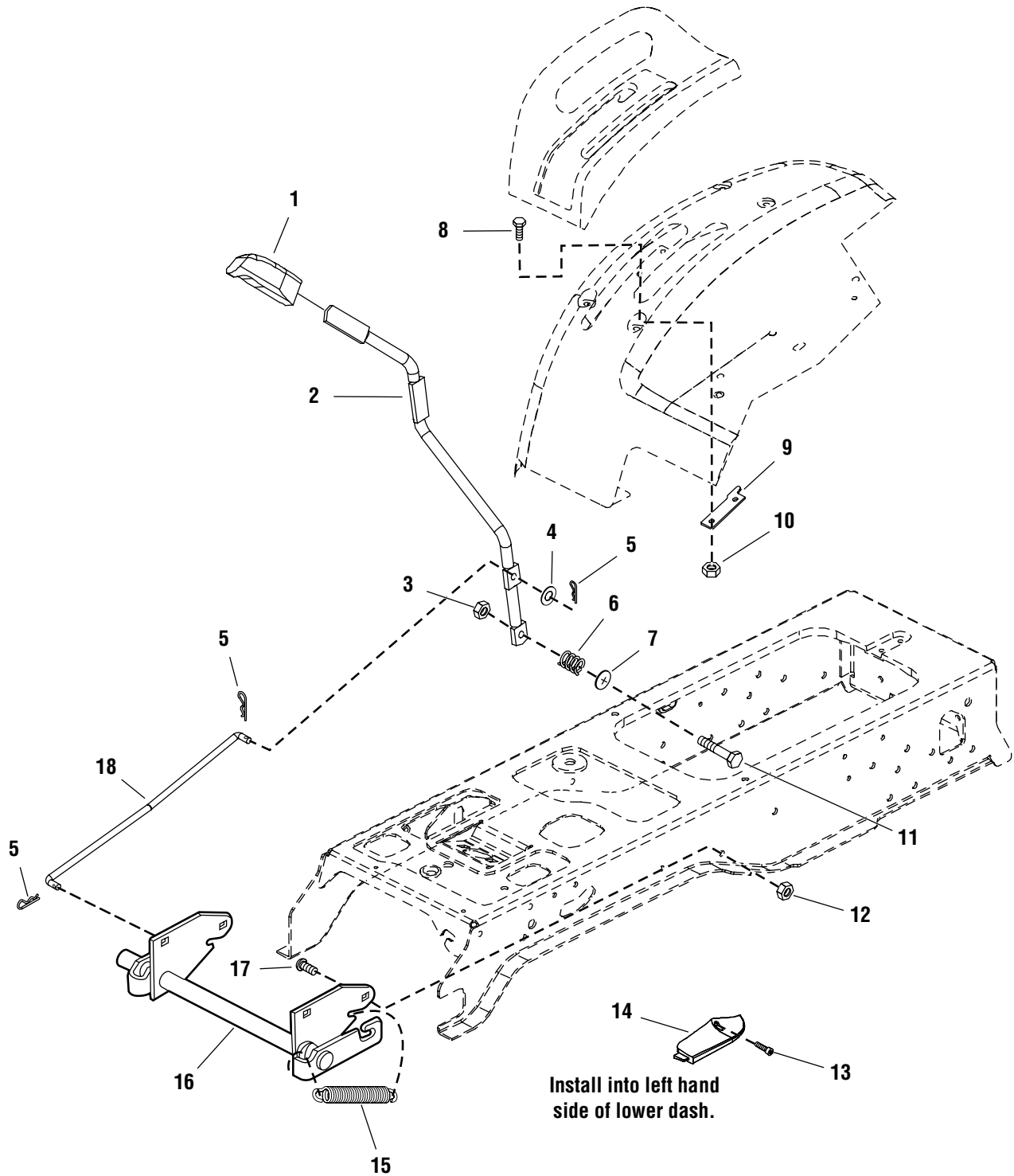
The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|-----------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694431 - 2616 |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694465 - 1616H |
| 1694027 - 2606 | 1694277 - Broadmoor | |
| 1694028 - 2616 | 1694301 - Broadmoor | |
| 1694281 - 2626 | 1694429 - Broadmoor | |
| 1694009 - Broadmoor | 1694430 - Broadmoor | |

Lift Group - Manual Lift

986412

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1694468 - Broadmoor

1694469 - 2618

1694467 - 1618

Lift Group - Manual Lift

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|----------------------------------|
| 1 | 1722302 | 1 | GRIP, Black Vinyl |
| 2 | 1722024 | 1 | ROD, Lift Lever with Flats |
| 3 | 1930645 | 1 | NUT, Hex Flange Lock, 3/8-16 |
| 4 | 1924940 | 1 | WASHER |
| 5 | 1722460 | 2 | PIN, Quick |
| 6 | 162085 | 1 | SPRING, Compression |
| 7 | 1723866 | 1 | NUT, Push, 3/8 |
| 8 | 1923341 | 2 | CAPSCREW, Hex Head, 1/4-20 x 3/4 |
| 9 | 1722284 | 1 | QUADRANT |
| 10 | 1920397 | 2 | NUT, Hex Lock ESNA, 1/4-20 |
| 11 | 1923701 | 1 | CAPSCREW, Hex Head, 3/8-16 x 2 |
| 12 | 1960636 | 4 | NUT, KEPS Lock, 5/16-18 |
| 13 | 1722607 | 1 | SCREW, Torx Head, # 8-16 x 1/2 |
| 14 | 1722285 | 1 | COVER, Dash |
| 15 | 156302 | 1 | SPRING, Extension, 4-1/8 |
| 16 | 1725639 | 1 | LIFT SHAFT ASSEMBLY, |
| 17 | 1931333 | 4 | CARIAGE BOLT, 5/16-18 x 3/4 |
| 18 | 1725638 | 1 | ROD, Lift |

Footnotes

The above parts group applies to the following Mfg. Nos.:

1694468 - Broadmoor

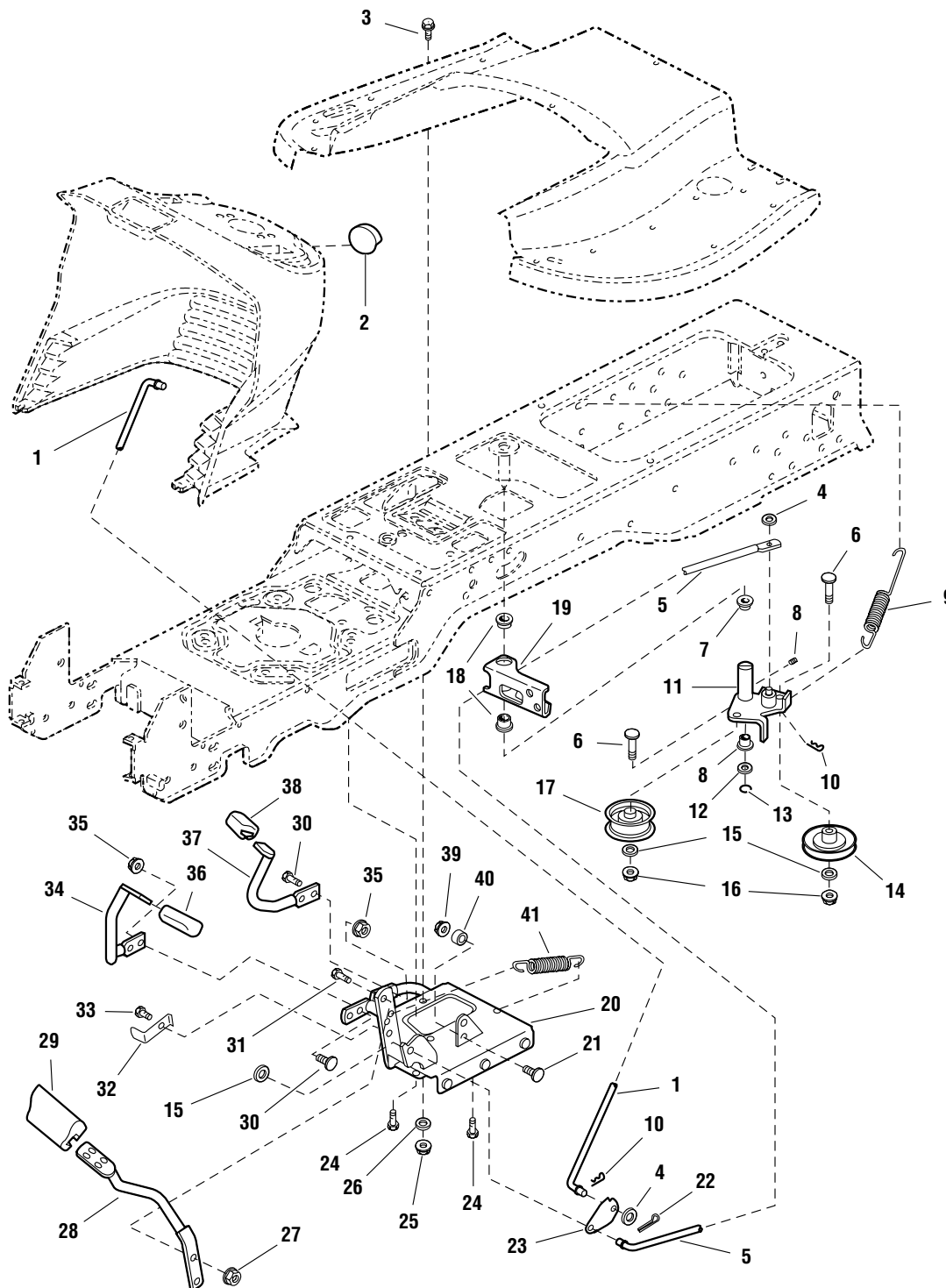
1694469 - 2618

1694467 - 1618

Controls Group

985882

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- | | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Controls Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|--|
| 1 | 1721353 | 1 | ROD, Brake Lock |
| 2 | 1721891 | 1 | KNOB, Push On, Red Plastic "P" |
| 3 | 1930591 | 1 | CAPSCREW, Hex Flange Whiz Lock, 5/16-18 x 3/4 |
| 4 | 1919326 | 2 | WASHER, 5/16, Black |
| 5 | 1721476 | 1 | ROD, Brake |
| 6 | 1931353 | 2 | CARRIAGE BOLT, 3/8-16 x 1 3/4 |
| 7 | 1663114 | 2 | BUSHING, 5/8 x 3/4 x 3/4, Nylon |
| 8 | 921133 | 1 | FITTING, Lube, 1/4 |
| 9 | 1725250 | 1 | SPRING, Extension |
| 10 | 1722460 | 3 | PIN, Quick |
| 11 | 1724917 | 1 | ARM & HUB ASSEMBLY, Idler |
| 12 | 1960020 | 1 | WASHER, 5/8 |
| 13 | 1704420 | 1 | RING, Clipping Extension |
| 14 | 1721134 | 1 | PULLEY, w/Bearing |
| 15 | 1924940 | 3 | WASHER, 3/8 |
| 16 | 1919439 | 2 | NUT, Hex Lock ESNA Light, 3/8-16 |
| 17 | 1721133 | 1 | PULLEY, Idler |
| 18 | 1723237 | 2 | BUSHING, 1 x 1-1/8 x 5/8, Nylon |
| 19 | 1722513 | 1 | ARM, Brake |
| 20 | 1722084 | 1 | PEDAL ASSEMBLY, Foot |
| 21 | 1931320 | 1 | CARRIAGE BOLT, 1/4-20 x 1-1/4 |
| 22 | 1918447 | 1 | PIN, Cotter, Black |
| 23 | 1721354 | 1 | LATCH, Brake |
| 24 | 1664847 | 3 | CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 3/4 |
| 25 | 1919438 | 1 | NUT, Hex Lock ESNA Light, 5/16-18 |
| 26 | 1919381 | 1 | WASHER, 5/16, Black |
| 27 | 1927557 | 2 | NUT, Hex Flange Whiz Lock Large, 5/16-18 |
| 28 | 1722535 | 1 | PEDAL, Brake |
| 29 | 1721577 | 1 | PAD, Brake Pedal |
| 30 | 1931334 | 4 | CARRIAGE BOLT, 5/16-18 x 7/8 |
| 31 | 1921333 | 2 | CAPSCREW, 5/16-18 x 1 |
| 32 | 1722083 | 1 | ACTUATOR, Switch 2.53" Long |
| 33 | 1923683 | 1 | CAPSCREW, Hex Washer Head Taptite, 3/8-16 x 3/4 |
| 34 | 1722070 | 1 | PEDAL, Forward |
| 35 | 1960636 | 4 | NUT, Hex KEPS, 5/16-18 |
| 36 | 1721675 | 1 | PAD, Foot Pedal Forward |
| 37 | 1722071 | 1 | PEDAL, Reverse |
| 38 | 1721674 | 1 | PAD, Foot Pedal Reverse |
| 39 | 1920397 | 1 | NUT, Hex Lock ESNA Light, 1/4-20 |
| 40 | 1686612 | 1 | CAM, Roller |
| 41 | 1721995 | 1 | SPRING, Extension |

Footnotes

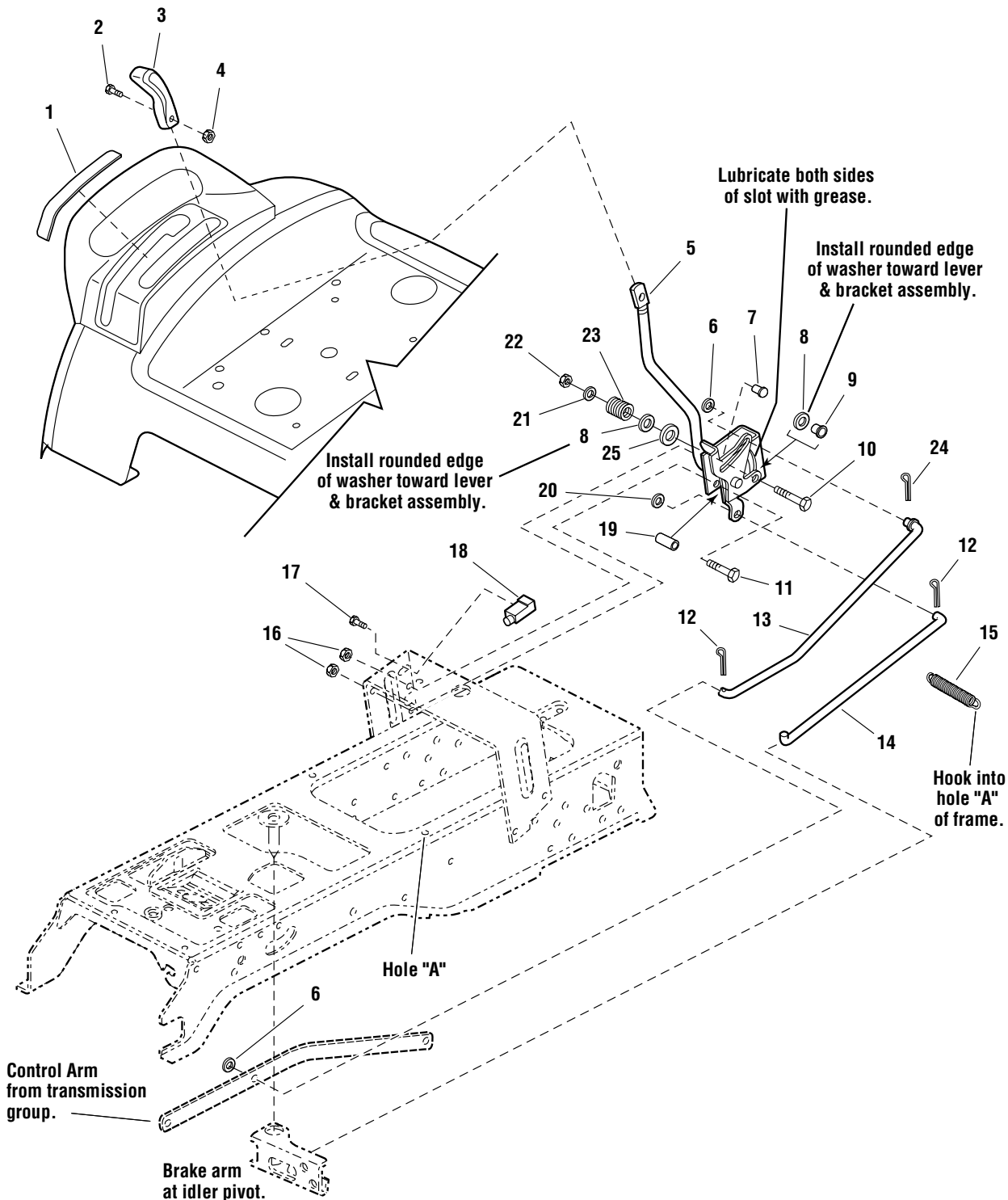
The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Cruise Control Group

986190

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- | | |
|---------------------|---------------------|
| 1694019 - 1616 | 1694429 - Broadmoor |
| 1694028 - 2616 | 1694431 - 2616 |
| 1694010 - Broadmoor | 1694465 - 1616H |
| 1694277 - Broadmoor | 1694467 - 1618 |
| 1694468 - Broadmoor | |
| 1694469 - 2618 | |

Cruise Control Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---|
| 1 | 1723713 | 1 | DECAL, Cruise & Lift |
| 2 | 1960666 | 1 | SCREW, Torque Head Plus Socket Head, 1/4-20 x 7/8 |
| 3 | 1722303 | 1 | KNOB, Cruise |
| 4 | 1920397 | 1 | NUT, Hex Lock ESNA Light, 1/4-20 |
| 5 | 1722003 | 1 | LEVER & BRACKET ASSEMBLY, Cruise |
| 6 | 1960103 | 2 | WASHER, 3/8, Black |
| 7 | 1931333 | 1 | CARRIAGE BOLT, 5/16-18 x 3/4 |
| 8 | 1924361 | 2 | WASHER, 1/2 |
| 9 | 1709043 | 1 | SPACER, w/Flange, 11/32 x 15/32 x 3/4 |
| 10 | 1931342 | 1 | CARRIAGE BOLT, 5/16-18 x 2 3/4 |
| 11 | 1960273 | 1 | CARRIAGE BOLT, 5/16-18 x 2-1/4 |
| 12 | 1722460 | 2 | PIN, Quick |
| 13 | 1722117 | 1 | ROD, Cruise |
| 14 | 1722481 | 1 | ROD, Return |
| 15 | 159106 | 1 | SPRING, Cruise Return to Frame |
| 16 | 1960636 | 2 | NUT, Hex KEPS, 5/16-18 |
| 17 | 1960001 | 2 | CAPSCREW, Hex Washer Head Plastite, 10-14 x 5/8 |
| 18 | 1717050 | 1 | SWITCH, Push, Neutral Start, Gray |
| 19 | 1722080 | 1 | SPACER, 11/32 x 5/8 x 1-13/32 |
| 20 | 1919326 | 1 | WASHER, 5/16, Black |
| 21 | 1919381 | 1 | WASHER, 5/16, Black |
| 22 | 1919438 | 1 | NUT, Hex Lock ESNA Light, 5/16-18 |
| 23 | 1677746 | 1 | SPRING, Compression |
| 24 | 1918447 | 1 | PIN, Cotter |
| 25 | 1705928 | 1 | DISC, Friction |

Footnotes

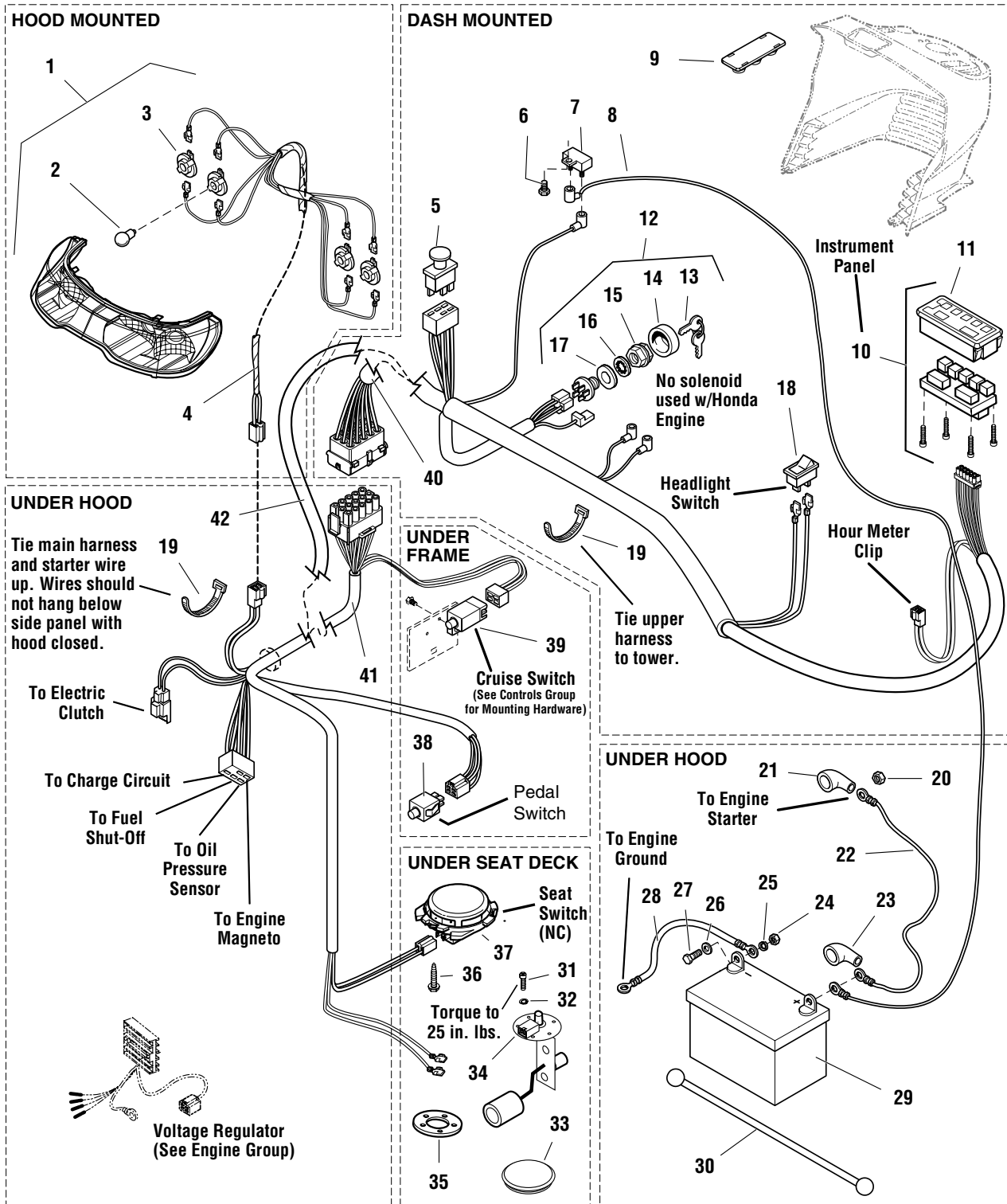
The above parts group applies to the following Mfg. Nos.:

| | |
|---------------------|---------------------|
| 1694019 - 1616 | 1694429 - Broadmoor |
| 1694028 - 2616 | 1694431 - 2616 |
| 1694010 - Broadmoor | 1694465 - 1616H |
| 1694277 - Broadmoor | 1694467 - 1618 |
| 1694468 - Broadmoor | |
| 1694469 - 2618 | |

Electrical Group - Honda Engine

986166

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1694281 - 2626

1694277 - Broadmoor

Electrical Group - Honda Engine

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1721810 | 1 | HEADLIGHT ASSEMBLY, 4 Blub, (Incudes Ref. Nos. 2 & 3) |
| 2 | 1677371 | 4 | BULB, Headlight, 12.8V |
| 3 | 1723451 | 4 | SOCKET ASSEMBLY, Headlight, Sealed |
| 4 | 1722669 | 1 | HARNESS, Headlight |
| 5 | 1722887 | 1 | SWITCH, PTO Push/Pull Symbols |
| 6 | 1925003 | 2 | CAPSCREW, Hex Washer Head Taptite, 1/4-20 x 1/2, Black |
| 7 | 1665238 | 1 | BREAKER, Circuit, 12 Volt 20 Amps |
| 8 | 1721831 | 1 | WIRE, 12GA, 11" Long, Red |
| 9 | 1722611 | 1 | PLUG, Hole, Square |
| 10 | 1725074 | 1 | PANEL, Instrument w/ Fuel Gage & Hour Meter (Includes Ref. No. 11) |
| 11 | 1724865 | | COVER, Instrument Panel |
| 12 | 1686734 | 1 | SWITCH ASSEMBLY, Ignition 5/8-32, 6 Pin, (Includes Ref. Nos. 13, 14, 15, 16 & 17) |
| 13 | 1717163 | 1 | KEYS, Set of 2 |
| 14 | 1717550 | 1 | COVER, For Ignition Switch, Plastic |
| 15 | 1717549 | 1 | NUT, Hex Flange, 5/8-32, Ignition Switch |
| 16 | 1960547 | 1 | LOCKWASHER, Internal Tooth, 5/8, Thin |
| 17 | 101025 | 1 | WASHER, Shim |
| 18 | 1716951 | 1 | SWITCH, Headlights , 2 Terminal |
| 19 | 1701011 | 4 | TIE, Strap, 7-5/16" Long |
| 20 | 960433 | 1 | NUT, Hex Flange, M08-1.25 |
| 21 | 1713535 | 1 | BOOT, Insulator Cable Terminal, 1-15/16 Long, Red |
| 22 | 1721830 | 1 | CABLE, #6 x 25" Long, Ring Terminals |
| 23 | 1677296 | 1 | BOOT, Insulator Battery Terminal |
| 24 | 916622 | 2 | NUT, Hex, 1/4-20 |
| 25 | 916964 | 2 | LOCKWASHER, 1/4 |
| 26 | 921319 | 2 | WASHER, 1/4 |
| 27 | 923341 | 2 | CAPSCREW, Hex Head, 1/4-20 x 3/4 |
| 28 | 1713163 | 1 | CABLE, #6 x 26 Long, Ring Terminal |
| 29 | 1685215 | 1 | BATTERY, 12VOLT |
| 30 | 1722009 | 1 | STRAP, Battery, 14 Long, Rubber |
| 31 | 1930531 | 5 | SCREW, Truss Head Phillips, #10-32 x 1/2 |
| 32 | 1917365 | 5 | LOCKWASHER, 3/16 #10 |
| 33 | 1722309 | 1 | PLUG, Hole 3", Round |
| 34 | 1686921 | 1 | SENDER, Fuel Tank |
| 35 | 1685303 | 1 | GASKET, Fuel Sending Unit |
| 36 | 1960536 | 2 | CAPSCREW, Hex Washer Head Plastiite, 1/4 x 1/2 |
| 37 | 1716368 | 1 | SWITCH, Seat, Grey, NC |
| 38 | 1723249 | 1 | SWITCH, Push Button, Foot Pedal |
| 39 | 1717050 | 1 | SWITCH, Cruise Control, Grey, NO |
| 40 | 1722715 | 1 | HARNESS, Wiring Upper (Units with 2 Piece Harness) |
| 41 | 1723918 | 1 | HARNESS, Wiring Lower (Units with 2 Piece Harness) |
| 42 | 1725634 | 1 | HARNESS, Wiring (Units with 1 Piece Harness) |

Footnotes

The above parts group applies to the following Mfg. Nos.:

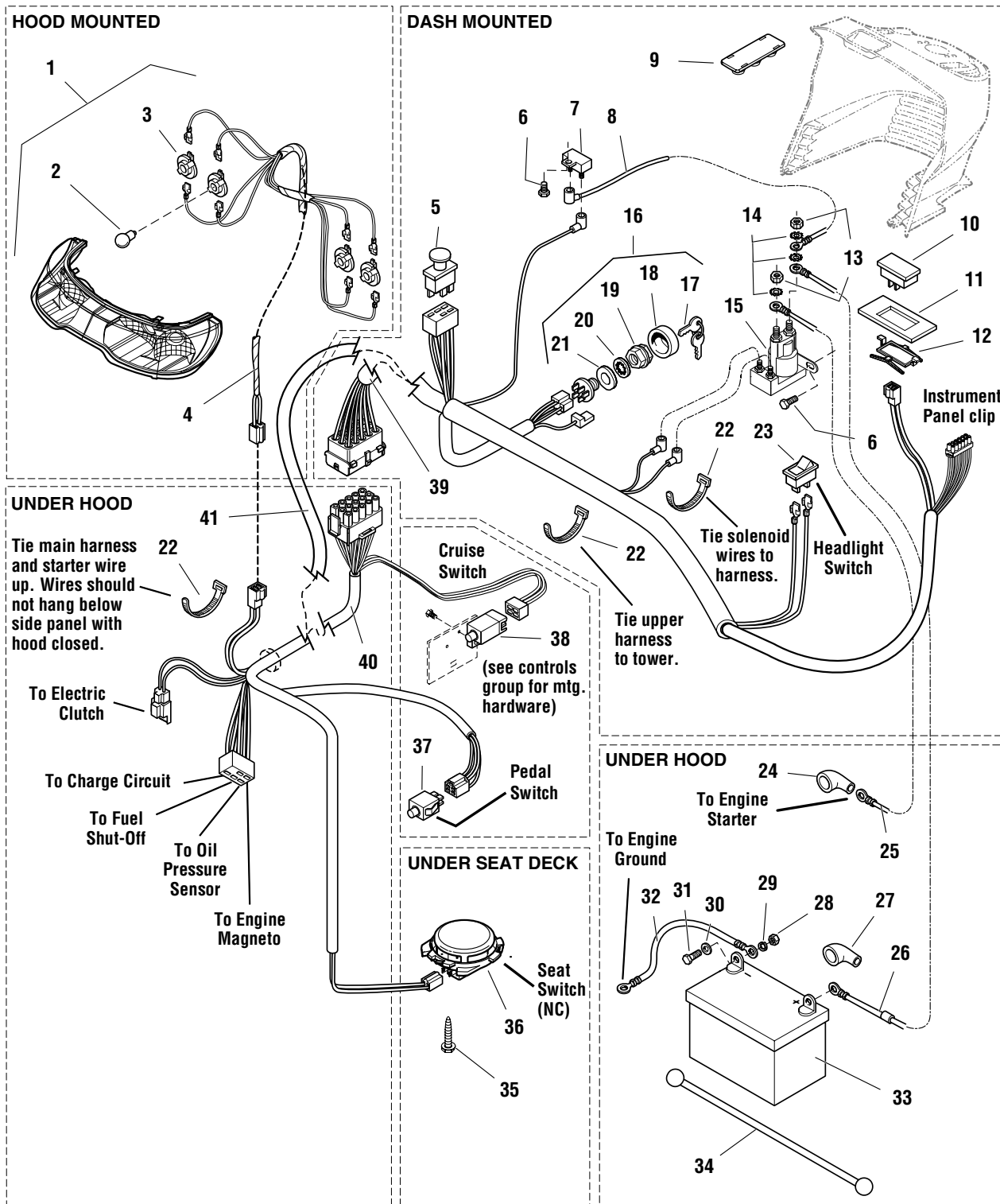
1694281 - 2626

1694277 - Broadmoor

Electrical Group

985910

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|-----------------|
| 1694018 - 1606 | 1694179 - Broadmoor | 1694431 - 2616 |
| 1694019 - 1616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694027 - 2606 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694028 - 2616 | 1694469 - 2618 | |
| 1694009 - Broadmoor | 1694429 - Broadmoor | |
| 1694010 - Broadmoor | 1694430 - Broadmoor | |

Electrical Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1721810 | 1 | HEADLIGHT ASSEMBLY, 4 Bulb, (Includes Ref. Nos. 2 & 3) |
| 2 | 1677371 | 4 | BULB, Headlight, 12.8V |
| 3 | 1723451 | 4 | SOCKET ASSEMBLY, Headlight, Sealed |
| 4 | 1722669 | 1 | HARNESS, Headlight |
| 5 | 1722887 | 1 | SWITCH, PTO Push/Pull Symbols |
| 6 | 1925003 | 2 | CAPSCREW, Hex Washer Head Taptite, 1/4-20 x 1/2, Black |
| 7 | 1665238 | 1 | BREAKER, Circuit, 12 Volt 20 Amps |
| 8 | 1665237 | 1 | WIRE, 12GA 5-15/16 Long, Red |
| 9 | 1722611 | 1 | PLUG, Hole, Square |
| 10 | 1725523 | 1 | HOUR METER, (Includes Ref. Nos. 12) |
| 11 | 1725524 | 1 | PLUG, Dash |
| 12 | 1725835 | 1 | CLIP, Hour Meter (Service Only) |
| 13 | 1920263 | 2 | NUT, Hex, 5/16-24 |
| 14 | 920426 | 3 | LOCKWASHER, External Tooth, 5/16 |
| 15 | 1722739 | 1 | SOLENOID |
| 16 | 1686734 | 1 | SWITCH ASSEMBLY, Ignition 5/8-32, 6 Pin, (Includes Ref. Nos. 17, 18, 19, 20 & 21) |
| 17 | 1717163 | 1 | KEYS, Set of 2 |
| 18 | 1717550 | 1 | COVER, For Ignition Switch, Plastic |
| 19 | 1717549 | 1 | NUT, Hex Flange, 5/8-32, Ignition Switch |
| 20 | 1960547 | 1 | LOCKWASHER, Internal Tooth, 5/8, Thin |
| 21 | 101025 | 1 | WASHER, Shim |
| 22 | 1701011 | 3 | TIE, Strap, 7-5/16 Long |
| 23 | 1716951 | 1 | SWITCH, Headlights , 2 Terminal |
| 24 | 1713535 | 1 | BOOT, Insulator Cable Terminal, 1-15/16 Long, Red |
| 25 | 1721830 | 1 | CABLE, #6 x 25" Long, Ring Terminals |
| 26 | 1603618 | 1 | CABLE, #6 x 8" Long, Ring Terminals |
| 27 | 1677296 | 1 | BOOT, Insulator Battery Terminal |
| 28 | 916622 | 3 | NUT, Hex, 1/4-20 |
| 29 | 916964 | 2 | LOCKWASHER, 1/4 |
| 30 | 921319 | 2 | WASHER, 1/4 |
| 31 | 923341 | 2 | CAPSCREW, Hex Head, 1/4-20 x 3/4 |
| 32 | 1713163 | 1 | CABLE, #6 x 26 Long, Ring Terminal |
| 33 | 1685215 | 1 | BATTERY, 12 Volt |
| 34 | 1722009 | 1 | STRAP, Battery, 14 Long, Rubber |
| 35 | 1960536 | 2 | CAPSCREW, Hex Washer Head Plastite, 1/4 x 1/2 |
| 36 | 1716368 | 1 | SWITCH, Seat, Grey, NC |
| 37 | 1723249 | 1 | SWITCH, Push Button, Foot Pedal |
| 38 | 1717050 | 1 | SWITCH, Cruise Control, Grey, NO |
| 39 | 1722715 | 1 | HARNESS, Wiring Upper (Units with 2 Piece Harnes) |
| 40 | 1724871 | 1 | HARNESS, Wiring Lower (Units with 2 Piece Harness) |
| 41 | 1725634 | 1 | HARNESS, Wiring, (Units with 1 Piece Harness) |

Footnotes

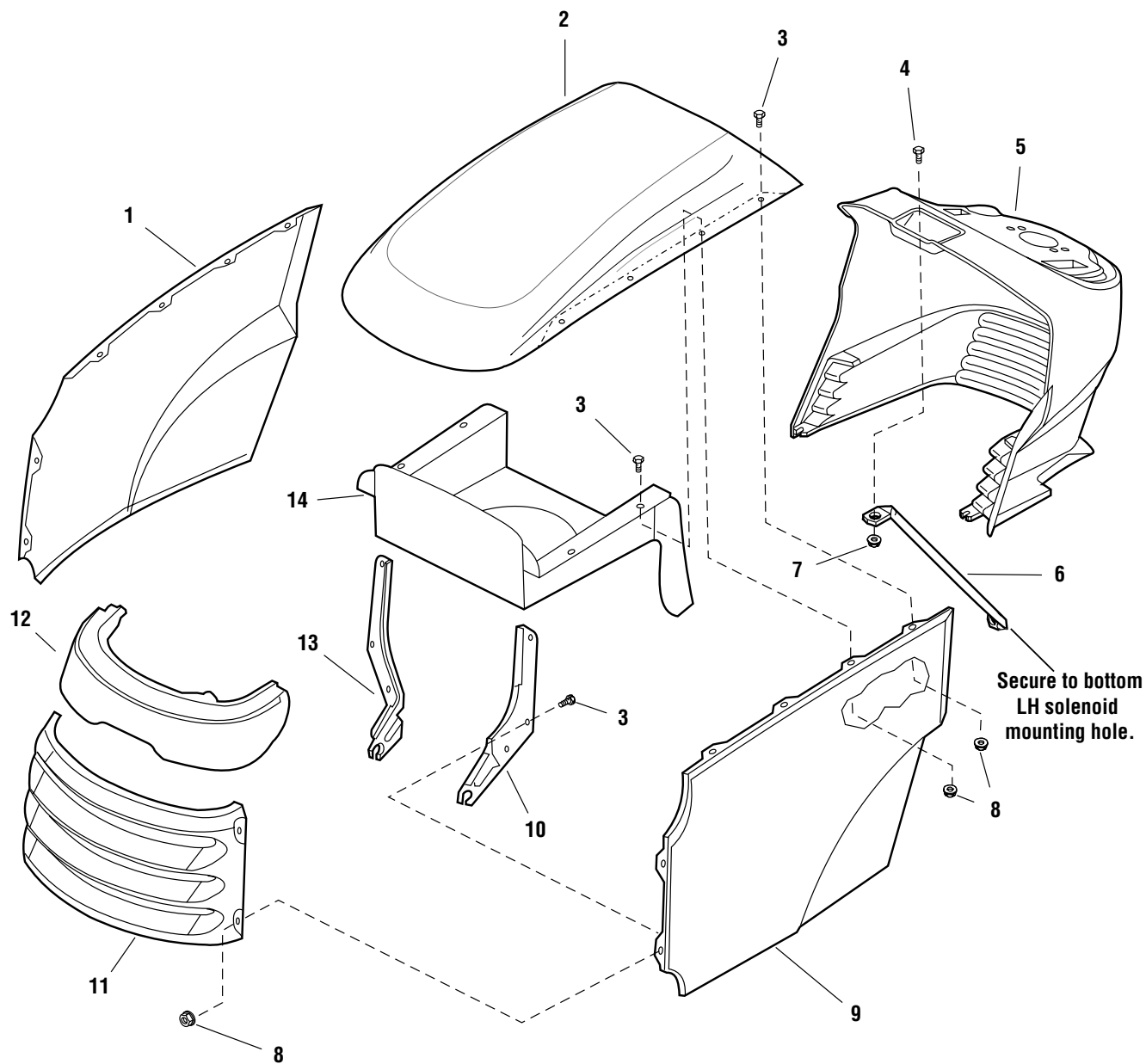
The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|-----------------|
| 1694018 - 1606 | 1694179 - Broadmoor | 1694431 - 2616 |
| 1694019 - 1616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694027 - 2606 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694028 - 2616 | 1694469 - 2618 | |
| 1694009 - Broadmoor | 1694429 - Broadmoor | |
| 1694010 - Broadmoor | 1694430 - Broadmoor | |

Hood, Grill & Dash Group

985896

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Hood, Grill & Dash Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1721804 | 1 | PANEL, RH Side, Orange |
| 1 | 41721804 | 1 | PANEL, RH Side, Red |
| 2 | 1721801 | 1 | HOOD, Orange |
| 2 | 41721801 | 1 | HOOD, Red |
| 3 | 1960295 | 12 | CAPSCREW, Hex Flange Whiz Lock, 1/4-20 x 5/8 |
| 4 | 1960392 | 1 | SCREW, Pan Head Phillips, #10-24 x 1/2 |
| 5 | 1724082 | 1 | DASHBOARD |
| 6 | 1723123 | 1 | ROD, Dash Support |
| 7 | 1933896 | 1 | NUT, Hex Lock, w/Nylon Insert, 10-24 |
| 8 | 1930641 | 12 | NUT, Hex Flange Whiz Lock, 1/4-20, Large, Black |
| 9 | 1721803 | 1 | PANEL, LH Side, Orange |
| 9 | 41721803 | 1 | PANEL, LH Side, Red |
| 10 | 1721808 | 1 | HINGE, LH |
| 11 | 1721802 | 1 | GRILLE, Orange |
| 11 | 41721802 | 1 | GRILLE, Red |
| 12 | 1721810 | 1 | HEADLIGHT ASSEMBLY, 4 Bulb (See Electrical Group for internal components) |
| 13 | 1721809 | 1 | HINGE, RH |
| 14 | 1722391 | 1 | DUCT, Air Inlet |

Footnotes

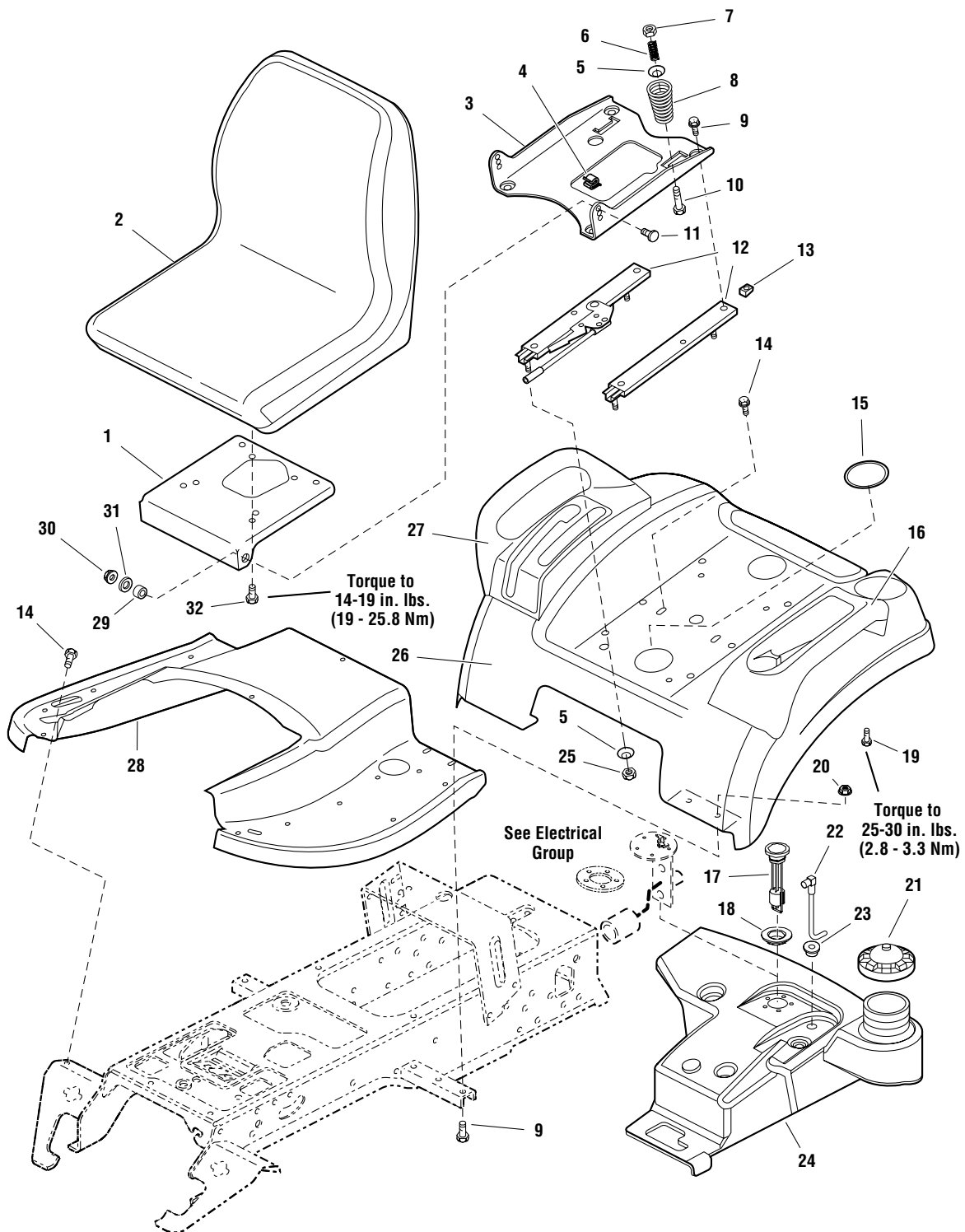
The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Seat & Seat Deck Group

985908

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- | | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Seat & Seat Deck Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1722129 | 1 | BRACKET, 1-5/8 x 1-3/4 |
| 2 | 1722307 | 1 | * SEAT, 18" Back, Optional |
| 2 | 1722306 | 1 | * SEAT, 15" Back, Standard |
| 3 | 1722128 | 1 | SUPPORT, Seat |
| 4 | 172434 | 1 | CLIP, Wire |
| 5 | 1709256 | 2 | WASHER, Spring, 5/16 x 1-1/4, Black |
| 6 | 1714263 | 2 | SPRING, Compression |
| 7 | 1919438 | 10 | NUT, Hex Lock, ESNA Light 5/16-18 |
| 8 | 1717051 | 2 | SPRING, Compression |
| 9 | 1930591 | 8 | CAPSCREW, Hex Flange Whiz Lock, 5/16-18 x 3/4 |
| 10 | 1931339 | 2 | CARRIAGE BOLT, 5/16-18 x 2 |
| 11 | 1931350 | 2 | CARRIAGE BOLT, 3/8-16 x 1 |
| 12 | 1722356 | 1 | SLIDE, Seat |
| 13 | 1935255 | 4 | NUT, Speed, 5/16-18, Lug |
| 14 | 1930601 | 4 | CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 5/8 |
| 15 | 1722309 | 2 | PLUG, Plastic |
| 16 | 1722109 | 1 | POD, with Cup Holder, LH |
| 17 | 1722300 | 1 | FUEL GAUGE |
| 18 | 1722337 | 1 | GROMMET |
| 19 | 960664 | 8 | CAPSCREW, Hex Head Dog Point, 1/4-20 x 7/8 |
| 20 | 1931277 | 4 | NUT, Hex Flange Whiz Lock, 5/16-18 |
| 21 | 1715917 | 1 | CAP, Gas |
| 22 | 1722340 | 1 | TUBE & ELBOW ASSEMBLY |
| 23 | 1654930 | 1 | BUSHING, 3/8 x 9/16 x 5/8, Rubber |
| 24 | 1722432 | 1 | TANK, Fuel |
| 25 | 1960636 | 8 | NUT, Hex KEPS, 5/16-18 |
| 26 | 1722106 | 1 | DECK, Seat, Orange |
| 26 | 41722106 | 1 | DECK, Seat, Red |
| 27 | 1722108 | 1 | POD, RH with 2 Slots |
| 28 | 1722105 | 1 | TUNNEL, Orange |
| 28 | 41722105 | 1 | TUNNEL, Red |
| 29 | 1663752 | 2 | SPACER, 25/64 x 5/8 x 3/16, Hardened |
| 30 | 1930645 | 2 | NUT, Hex Flange Two-Way Lock, 3/8-16 |
| 31 | 1924940 | 2 | WASHER, 3/8 |
| 32 | 1960667 | 4 | CAPSCREW, Hex Flange Whiz Lock Dog Point, 5/16-18 x 1 |

Footnotes

* Arm Rest Kit - 1686907

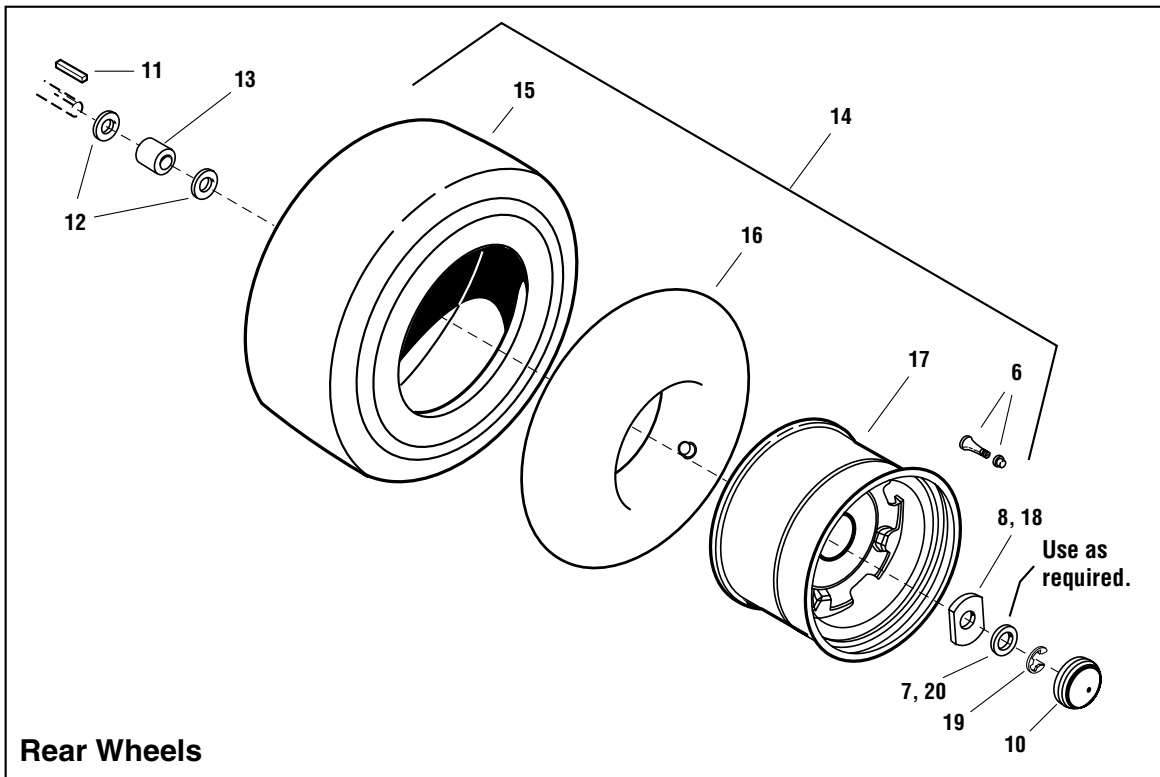
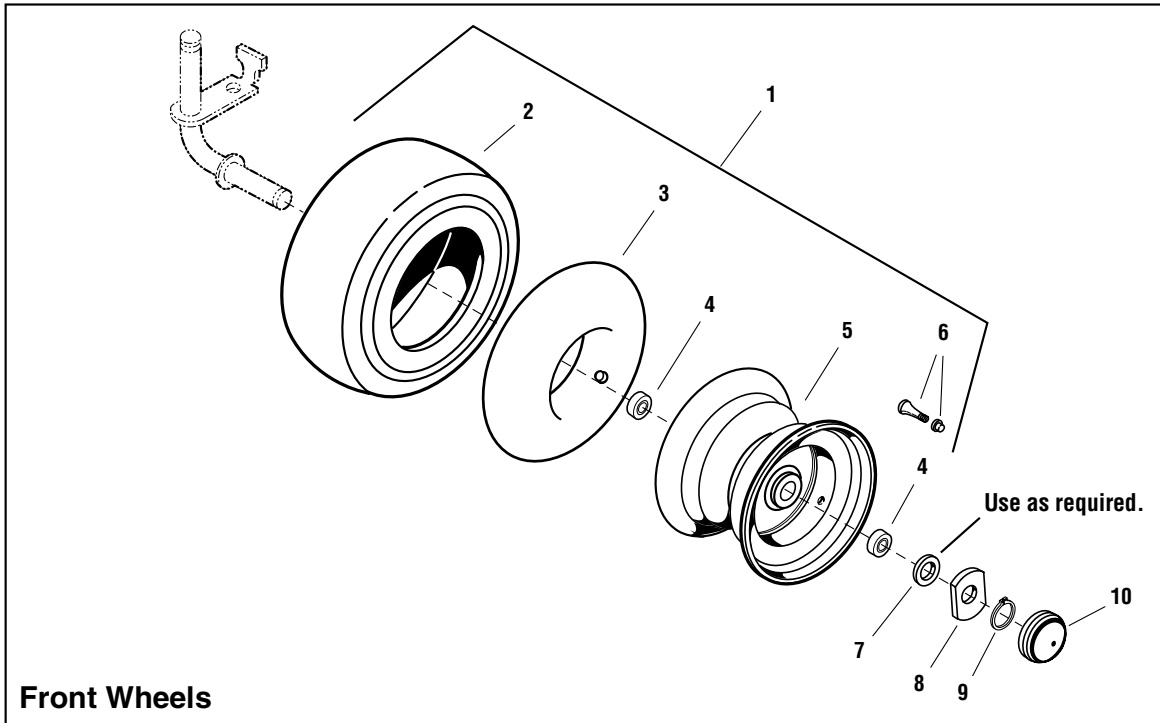
The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Wheels & Tires Group

W985913

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Wheels & Tires Group

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---|
| 1 | 1722065 | 2 | WHEEL & TIRE ASSEMBLY, Front, (Includes Ref. Nos. 2, 3, 4, 5, & 6) |
| 2 | 1722838 | 1 | TIRE, 15 x 6, Super Turf |
| 3 | 1664090 | 1 | TUBE, Tire, Front, 4.10/3.50 |
| 4 | 1717056 | 2 | BEARING, Ball |
| 5 | 1722837 | 1 | WHEEL, 4-1/2" x 6" |
| 6 | 172353 | 4 | VALVE STEM & CAP ASSEMBLY |
| 7 | 1919394 | 4 | WASHER, 1, (As Required for All Front, As Required for K62 Rear) |
| 8 | 1722726 | 4 | WASHER, Special, (As Required for All Front, As Required for K62 Rear) |
| 9 | 932577 | 2 | RING, Retaining, External #98 |
| 10 | 1722676 | 4 | CAP, Hub, Gray |
| 11 | 105337 | 2 | KEY, Hi Pro 1/4 x 2 (Units with K62) |
| 11 | 8221042 | 2 | KEY, Parellel, 3/16 x 3/16 x 1-1/2 (Units with K57) |
| 12 | 960200 | 4 | WASHER, 1, (Units with K62) |
| 12 | 960202 | 4 | WASHER, 3/4 (Units with K57) |
| 13 | 1701873 | 2 | SPACER, (Units with K62) |
| 13 | 1709527 | 2 | SPACER, (Units with K57) |
| 14 | 1721694 | 2 | WHEEL & TIRE ASSEMBLY, (Units with K57 - Includes Ref. Nos. 6, 15, 16 & 17) |
| 14 | 1722827 | 2 | WHEEL & TIRE ASSEMBLY, (Units with K62 - Includes Ref. Nos. 6, 15, 16 & 17) |
| 15 | 1722826 | 1 | TIRE, 20 x 10, 8 Super Turf |
| 16 | 173477 | 1 | TUBE, Tire, 20 x 8, Rear |
| 17 | 1723349 | 1 | WHEEL, 7 x 7.96, W/ 1 OD Shaft (Units with K62) |
| 17 | 1722835 | 1 | WHEEL, 7 x 7.96, W/ 3/4 OD Shaft (Units with K57) |
| 18 | 1722717 | 2 | WASHER, Special, (Units with K57) |
| 19 | 927794 | 2 | RING, "E" External, (Units with K57) |
| 19 | 934712 | 2 | RING, "E" External, (Units with K62) |
| 20 | 1960114 | 2 | WASHER, 3/4 (Units with K57) |

Footnotes

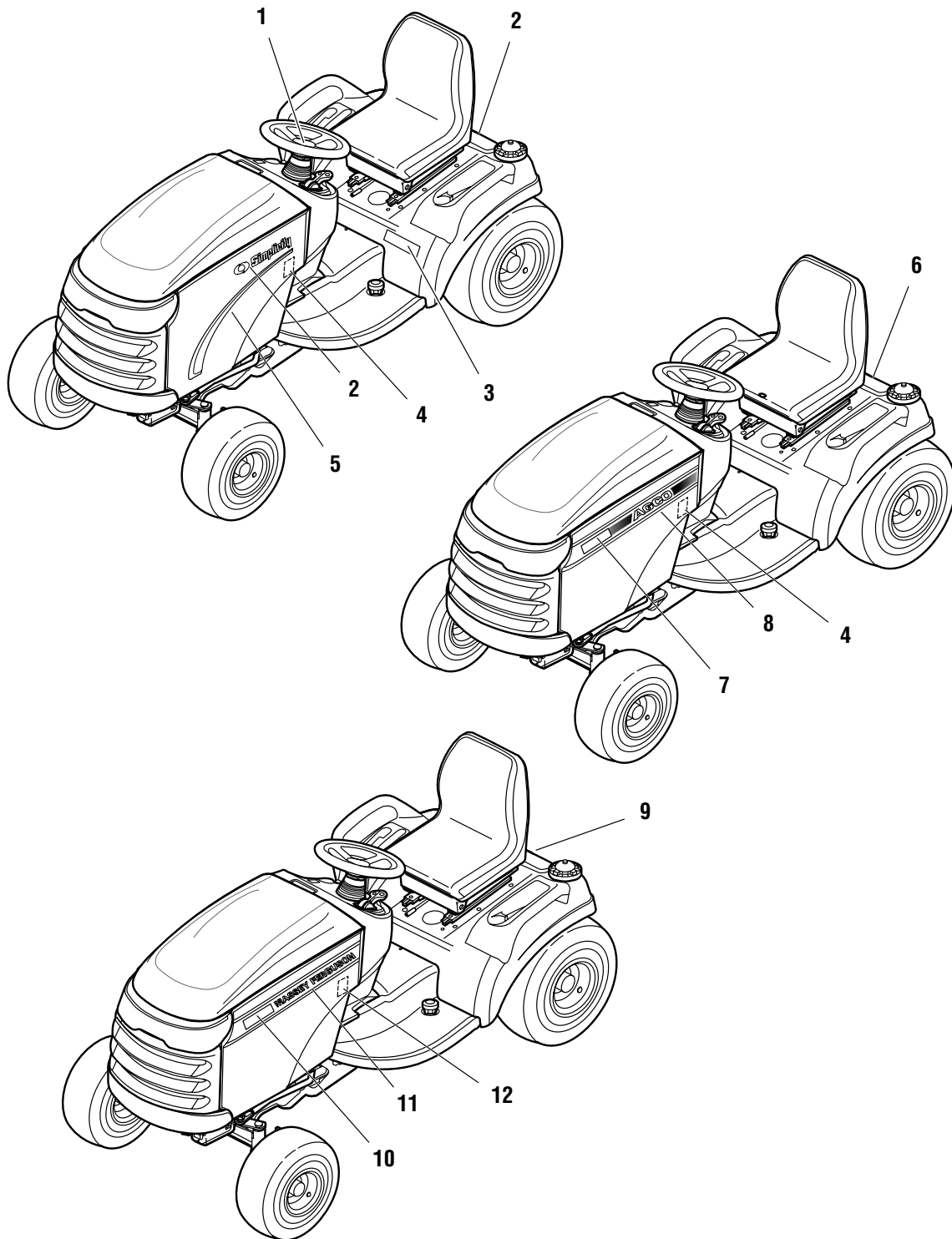
The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Decals - Brand & Model

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

B985913



The above parts group applies to the following Mfg. Nos.:

- | | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Decals - Brand & Model

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1717692 | 1 | DECAL, ICON Simplicity, Orange |
| 2 | 1722551 | 3 | DECAL, Simplicity, Silver & Blue w/Icon |
| 3 | 1722776 | 1 | DECAL, Broadmoor, Silver & Blue |
| 4 | 1720454 | 1 | DECAL, Touch Up Paint (Orange) |
| 5 | 1722773 | 1 | DECAL, Hood Stripe, RH, Simplicity, Blue & Silver |
| 5 | 1722774 | 1 | DECAL, Hood Stripe, LH, Simplicity, Blue & Silver |
| 6 | 1708926 | 1 | DECAL, AGCO, Logo Black, Chrome, Orange |
| 7 | 1724417 | 1 | DECAL, 1606, White, AGCO |
| 7 | 1722794 | 2 | DECAL, 1616, White, AGCO |
| 8 | 1722817 | 1 | DECAL, Hood Stripe, LH, AGCO |
| 8 | 1722818 | 1 | DECAL, Hood Stripe, RH, AGCO |
| 9 | 1714363 | 1 | DECAL, Massey Ferguson Logo, 3 Triangles |
| 10 | 1724418 | 1 | DECAL, 2606, Black, Massey Ferguson |
| 10 | 1722800 | 2 | DECAL, 2616, Black, Massey Ferguson |
| 11 | 1722815 | 1 | DECAL, Hood Stripe, LH, Massey Ferguson |
| 11 | 1722816 | 1 | DECAL, Hood Stripe, RH, Massey Ferguson |
| 12 | 1720456 | 1 | DECAL, Touch Up Paint (Red) |

Footnotes

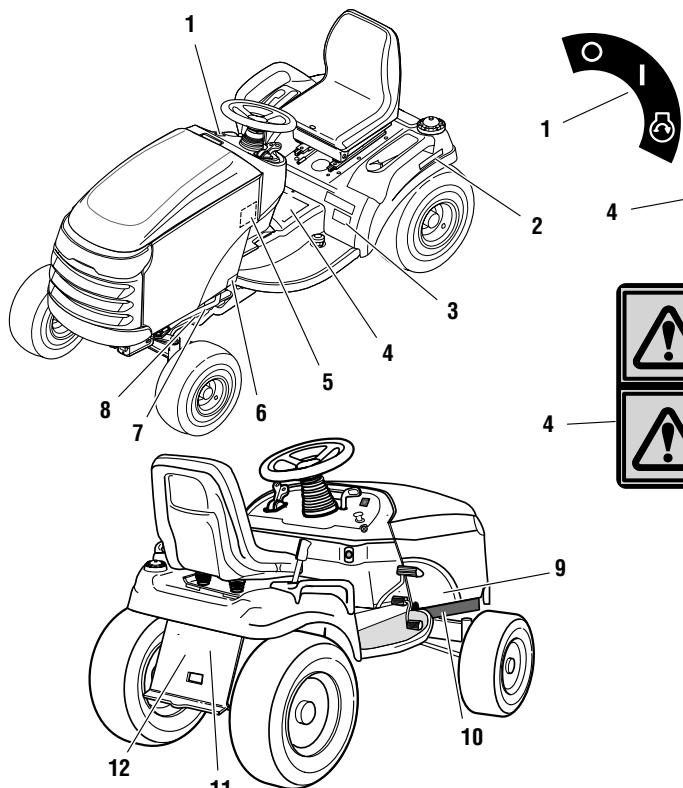
The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Decals - Safety & Common

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

C985913

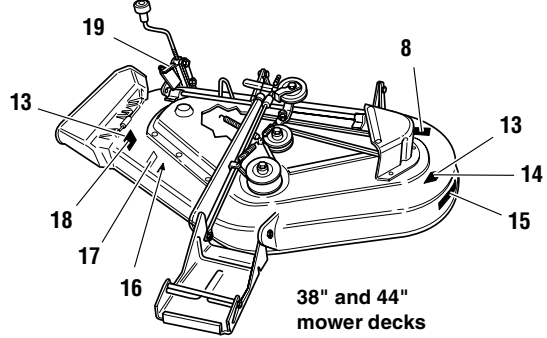


| | | |
|---|--|---|
| ⚠ DANGER OPERATING ON SLOPES CAN BE DANGEROUS SEE OPERATOR'S MANUAL. IF YOU CORRECT BACK-UP PAVEL, DO NOT DRIVE ON IT. | ⚠ WARNING AVOID SERIOUS INJURY OR DEATH READ OPERATOR'S MANUAL. KEEP SAFETY DEVICES (GUARDS, SHIELDS, SWITCHES, ETC.) PROPERLY POSITIONED. ROTATING PARTS SHOULD BE KEPT AWAY FROM THE BLADE. DO NOT ALLOW CHILDREN WITH BLADES ON THE MOWER TO PLAY OR TO CLIMB ON THE MOWER. DO NOT ALLOW CHILDREN TO PLAY WITH BLADES ON THE MOWER. IF YOU CORRECT BACK-UP PAVEL, DO NOT OPERATE ON IT. IF YOU CORRECT BACK-UP PAVEL, DO NOT OPERATE ON IT. IF YOU CORRECT BACK-UP PAVEL, DO NOT OPERATE ON IT. IF YOU CORRECT BACK-UP PAVEL, DO NOT OPERATE ON IT. IF YOU CORRECT BACK-UP PAVEL, DO NOT OPERATE ON IT. IF YOU CORRECT BACK-UP PAVEL, DO NOT OPERATE ON IT. IF YOU CORRECT BACK-UP PAVEL, DO NOT OPERATE ON IT. | ⚠ DANGER ROTATING BLADES CUT OFF ARMS AND LEGS STOP MOWER WHEN CHILDREN ARE NEAR. NO KIDDING — THEY FALL OFF. |
| DO NOT TOW TRACTOR! DAMAGE MAY RESULT TO TRANSMISSION. | | |

| | | | | | |
|---|---|---|----------|----------|---|
| ⚠ | 📖 | ⚠ | ⚠ | ⚠ | ⚠ |
| ⚠ | 🔧 | ⚠ | 10" Max. | 10" Max. | ⚠ |

| MOWER BELTS & BLADES | |
|----------------------|---------|
| 42" Mower | |
| Drive Belt | 1734454 |
| Mower Blade - Left | 1734454 |
| Mower Blade - Right | 1734451 |
| 42" Mower | |
| Drive Belt | 1624972 |
| Drive Drive Belt | 1624971 |
| Mower Blade - Left | 1734454 |
| Mower Blade - Right | 1734451 |
| 44" Mower | |
| Drive Belt | 1624972 |
| Drive Drive Belt | 1524971 |
| Mower Blade | 1734454 |
| 50" Mower | |
| Drive Belt | 1734454 |
| Mower Blade - Left | 1734454 |
| Mower Blade - Right | 1734451 |
| 44" Mower | |
| Drive Belt | 1624972 |
| Drive Drive Belt | 1524971 |
| Mower Blade - Left | 1734454 |
| Mower Blade - Right | 1734451 |

For safety and all other, look on generator (generator) and on other parts. Make sure all accessories are stamped on the part in your assembly of quality.



11 USA

12

⚠

⚠ DANGER

ROTATING CUTTING BLADE

Do not put hands or feet under mower deck while blade is rotating.

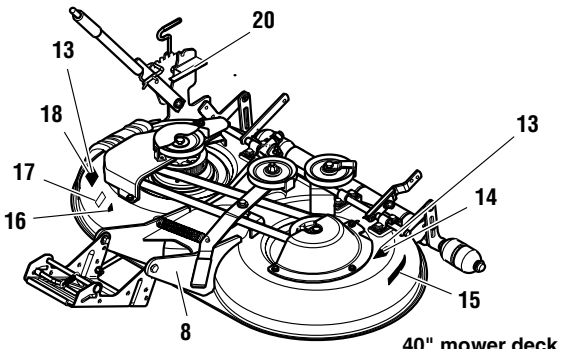
⚠ DANGER

ROTATING CUTTING BLADE

Do not operate mower without deflector or entire grass catcher in place.

| | |
|---|---|
| ⚠ | ⚠ |
|---|---|

21



The above parts group applies to the following Mfg. Nos.:

- | | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

Decals - Safety & Common

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1722806 | 1 | DECAL, Ignition Switch Symbols, White/Black |
| 2 | 1718025 | 1 | DECAL, Automatic Control Traction |
| 3 | 1722549 | 1 | DECAL, 16HP |
| 4 | 1722814 | 1 | DECAL, Tunnel Cover, Danger Slopes/Blades |
| 4 | 1723175 | 1 | DECAL, Tunnel Cover, Danger Slopes/Blades, (Export) |
| 5 | 1723410 | 1 | DECAL, Drive Belts, Mower Blades (56 Tooth Sprocket Mower) |
| 5 | 1725158 | 1 | DECAL, Drive Belts & Mower Blades (38 Tooth Sprocket Mower) |
| 6 | 1723296 | 2 | DECAL, Protective Sticker |
| 7 | * | 1 | LABEL, Decibel, Power Mass (Export) |
| 8 | * | 1 | DECAL, I.D. Plate |
| 9 | 1723741 | 2 | DECAL, Powered by HONDA |
| 10 | * | 1 | DECAL, Patent |
| 11 | 1708927 | 1 | DECAL, USA Logo Stars & Stripe |
| 12 | 1723160 | 1 | DECAL, Transmission Release Valve |
| 13 | 1720389 | 2 | DECAL, Danger Rotating Blades (Export) |
| 14 | 1704276 | 1 | DECAL, Danger Do Not Put Hands/Feet in Mower |
| 15 | 1722771 | 1 | DECAL, Free Floating Mower, Silver |
| 16 | * | 1 | DECAL, OPEI Certified |
| 17 | 1722787 | 1 | DECAL, 38", Silver on Black with Stripe |
| 17 | 1722788 | 1 | DECAL, 40", Silver on Black with Stripe |
| 17 | 1722789 | 1 | DECAL, 44", Silver on Black with Stripe |
| 18 | 1704277 | 1 | DECAL, Danger Do Not Operate Without Deflector |
| 19 | 1721197 | 1 | DECAL, Height of Cut, 38" & 44" |
| 20 | 1720919 | 1 | DECAL, Height of Cut, 40" |

Footnotes

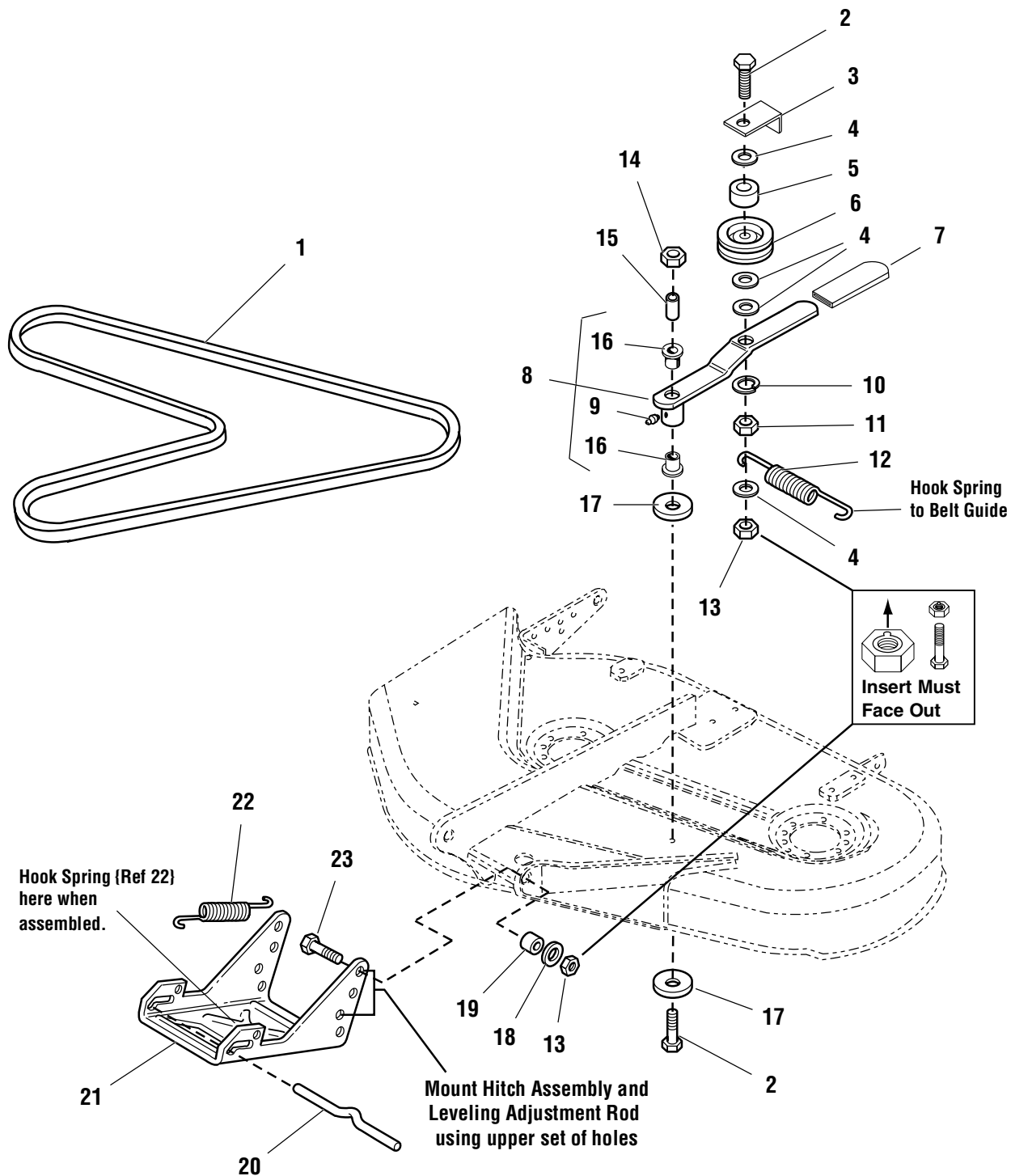
The above parts group applies to the following Mfg. Nos.:

| | | |
|---------------------|---------------------|---------------------|
| 1694018 - 1606 | 1694010 - Broadmoor | 1694429 - Broadmoor |
| 1694019 - 1616 | 1694179 - Broadmoor | 1694430 - Broadmoor |
| 1694027 - 2606 | 1694277 - Broadmoor | 1694431 - 2616 |
| 1694028 - 2616 | 1694301 - Broadmoor | 1694465 - 1616H |
| 1694281 - 2626 | 1694468 - Broadmoor | 1694467 - 1618 |
| 1694009 - Broadmoor | 1694469 - 2618 | |

38" Mower Deck - Belt, Idler Arm & Hitch

986056

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694036 - 38" Mower
- 1694042 - 38" Mower

38" Mower Deck - Belt, Idler Arm & Hitch

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---|
| 1 | 1723025 | 1 | V-BELT |
| 2 | 1928957 | 2 | CAPSCREW, Hex Head, 3/8-16 x 2-3/4 |
| 3 | 1677135 | 1 | GUARD, Belt |
| 4 | 1922755 | 4 | WASHER, Plain, 3/8 |
| 5 | 1716553 | 1 | SPACER |
| 6 | 1685150 | 1 | PULLEY (Includes Ref. No. 5) |
| 7 | 1665835 | 1 | GRIP, Lever |
| 8 | 1704520 | 1 | CLUTCH LEVER ASSEMBLY (Includes Ref. Nos. 9 & 16) |
| 9 | 912808 | 1 | FITTING, Grease |
| 10 | 1916965 | 1 | LOCKWASHER, 3/8 |
| 11 | 1916950 | 1 | NUT, Hex, 3/8-16 |
| 12 | 1715435 | 1 | SPRING |
| 13 | 960641 | 2 | NUT, Hex Aluminum Insert, 3/8-16 |
| 14 | 1960339 | 1 | NUT, Hex Flange, 3/8-16 |
| 15 | 1657242 | 1 | SPACER |
| 16 | 1663114 | 2 | BUSHING |
| 17 | 1924356 | 2 | WASHER, 3/8 |
| 18 | 1924940 | 2 | WASHER, Plain, 13/32 |
| 19 | 157081 | 2 | SPACER |
| 20 | 1715759 | 1 | ROD, Latch |
| 21 | 1707432 | 1 | HITCH ASSEMBLY |
| 22 | 156302 | 1 | SPRING |
| 23 | 1921969 | 2 | CAPSCREW, Hex Head, 3/8-16 x 1-1/2 |

Footnotes

The above parts group applies to the following Mfg. Nos.:

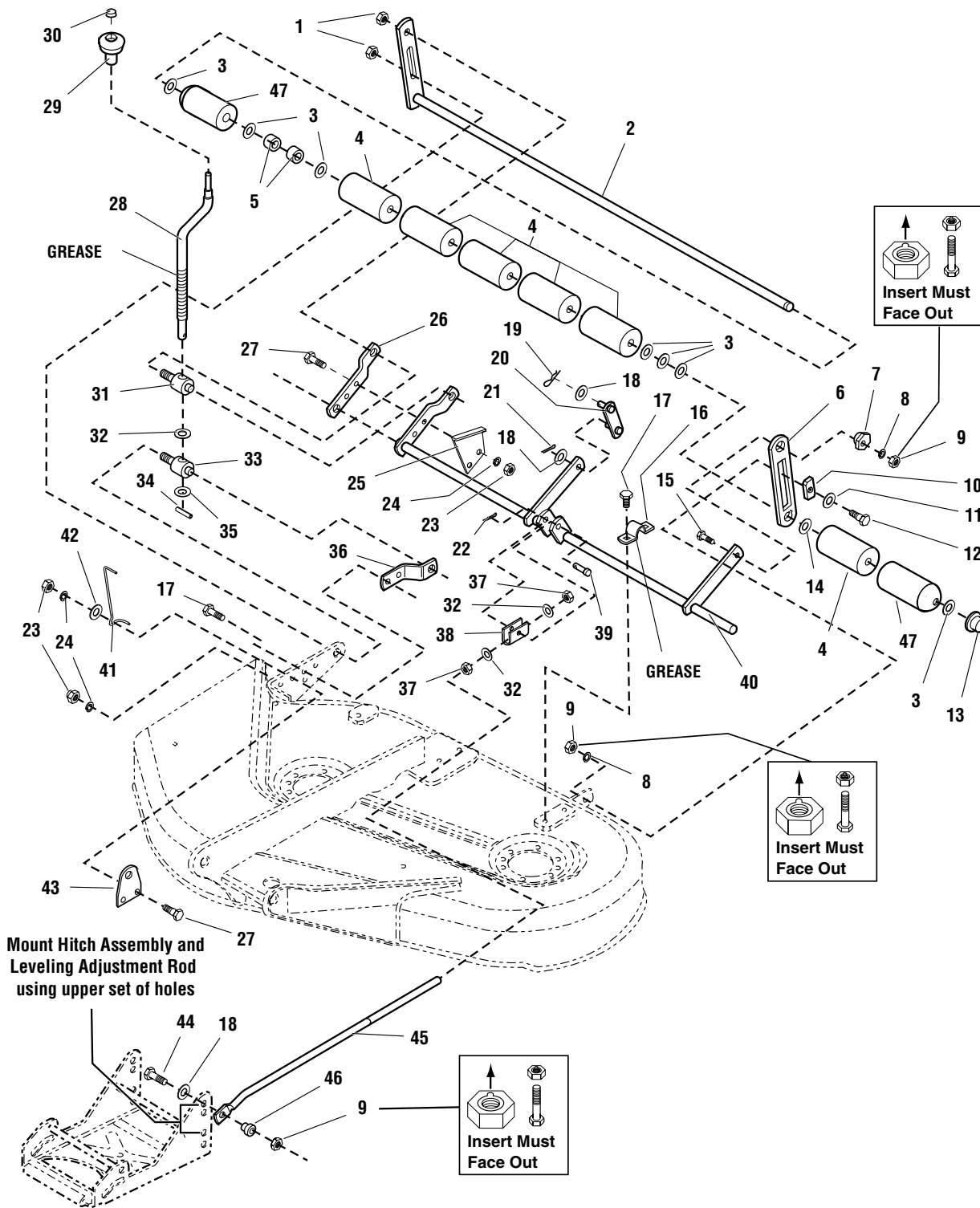
1694036 - 38" Mower

1694042 - 38" Mower

38" Mower Deck - Height Adjustment & Roller Bar

986019

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694036 - 38" Mower
- 1694042 - 38" Mower

38" Mower Deck - Height Adjustment & Roller Bar

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1930644 | 2 | NUT, Hex Flange Lock, 1/2-13 |
| 2 | 1686686 | 1 | SHAFT & BAR ASSEMBLY (Includes Ref. No. 13) |
| 3 | 1924366 | 8 | WASHER, Plain, 1-1/4 |
| 4 | 1668513 | 6 | ROLLER |
| 5 | 1602946 | 2 | SPACER |
| 6 | 1704073 | 1 | BAR, Roller |
| 7 | 1704082 | 2 | NUT, Adjuster |
| 8 | 916965 | 2 | LOCKWASHER, 3/8 |
| 9 | 960641 | 2 | NUT, Hex Aluminum Insert, 3/8-16 |
| 10 | 1677507 | 1 | SLIDE |
| 11 | 1924361 | 1 | WASHER, Plain, 1/2 |
| 12 | 172622 | 1 | BOLT, Shoulder, 3/8-16 |
| 13 | 1960520 | 1 | NUT, Push |
| 14 | 1960020 | 1 | WASHER, 5/8 |
| 15 | 1931352 | 1 | CARRIAGE BOLT, 3/8-16 x 1-1/2 |
| 16 | 1665374 | 2 | STRAP, Mower Arm ASSEMBLY |
| 17 | 1931202 | 1 | CAPSCREW, Hex Head Taptite, 5/16-18 x 1-1/4 |
| 18 | 1924940 | 5 | WASHER, Plain, 13/32 |
| 19 | 176012 | 1 | CLIP, Pin, Safety |
| 20 | 1705049 | 1 | LINK ASSEMBLY, Lift |
| 21 | 1918448 | 1 | COTTER PIN |
| 22 | 1918452 | 1 | COTTER PIN |
| 23 | 1917372 | 4 | NUT, Hex, 5/16-18 |
| 24 | 1917356 | 4 | LOCKWASHER, 5/16 |
| 25 | 1704116 | 1 | BRACKET, Height of Cut |
| 26 | 1704083 | 1 | ARM, Rear, Mower, RH |
| 27 | 1921977 | 4 | CAPSCREW, Hex Head, 5/16-18 x 1-1/4 |
| 28 | 1719901 | 1 | CRANK, Height of Cut |
| 29 | 1714084 | 1 | KNOB |
| 30 | 1960093 | 1 | PAL NUT |
| 31 | 1704087 | 1 | TRUNNION, Threaded |
| 32 | 1960170 | 3 | WASHER, 5/8 |
| 33 | 1704086 | 1 | TRUNNION |
| 34 | 916001 | 1 | PIN, Roll, 1 |
| 35 | 1704097 | 1 | WASHER, Detent |
| 36 | 1704077 | 1 | STRAP, Trunnion Retainer |
| 37 | 1913744 | 2 | NUT, Hex Jam, 1/2-13 |
| 38 | 1704081 | 1 | TRUNNION |
| 39 | 118053 | 1 | PIN, Clevis |
| 40 | 1723388 | 1 | SHAFT ASSEMBLY |
| 41 | 1704114 | 1 | INDICATOR, Height of Cut |
| 42 | 1919381 | 1 | WASHER, Flat, 5/16 |

Footnotes

The above parts group applies to the following Mfg. Nos.:

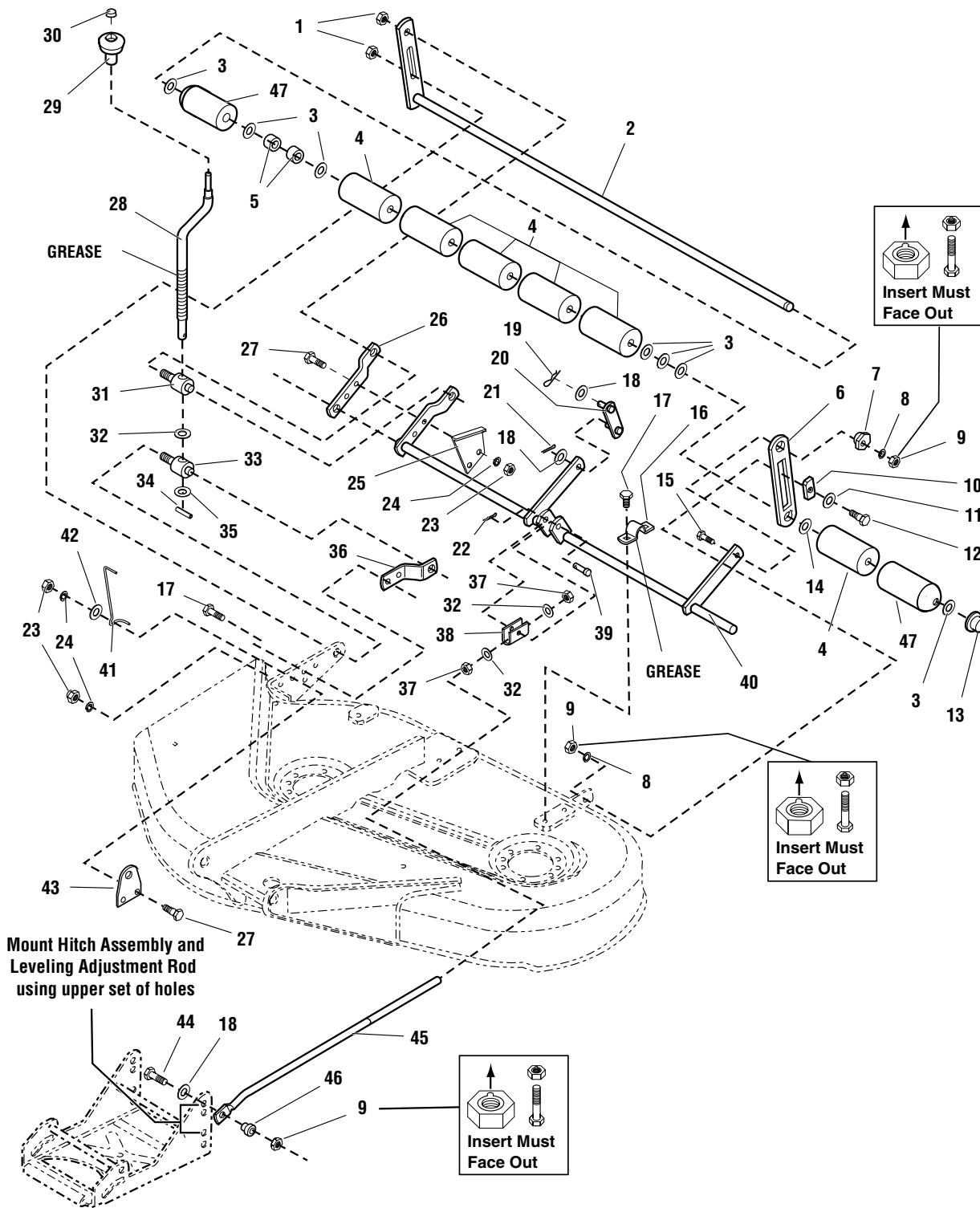
1694036 - 38" Mower

1694042 - 38" Mower

38" Mower Deck - Height Adjustment & Roller Bar

986019

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694036 - 38" Mower
- 1694042 - 38" Mower

38" Mower Deck - Height Adjustment & Roller Bar

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|------------------------------------|
| 43 | 1704115 | 1 | PLATE, Support |
| 44 | 1922606 | 1 | CAPSCREW, Hex Head, 3/8-16 x 1-3/4 |
| 45 | 1704093 | 1 | ROD, Adjustment |
| 46 | 1706644 | 1 | SPACER |
| 47 | 1722036 | 2 | ROLLER |

Footnotes

The above parts group applies to the following Mfg. Nos.:

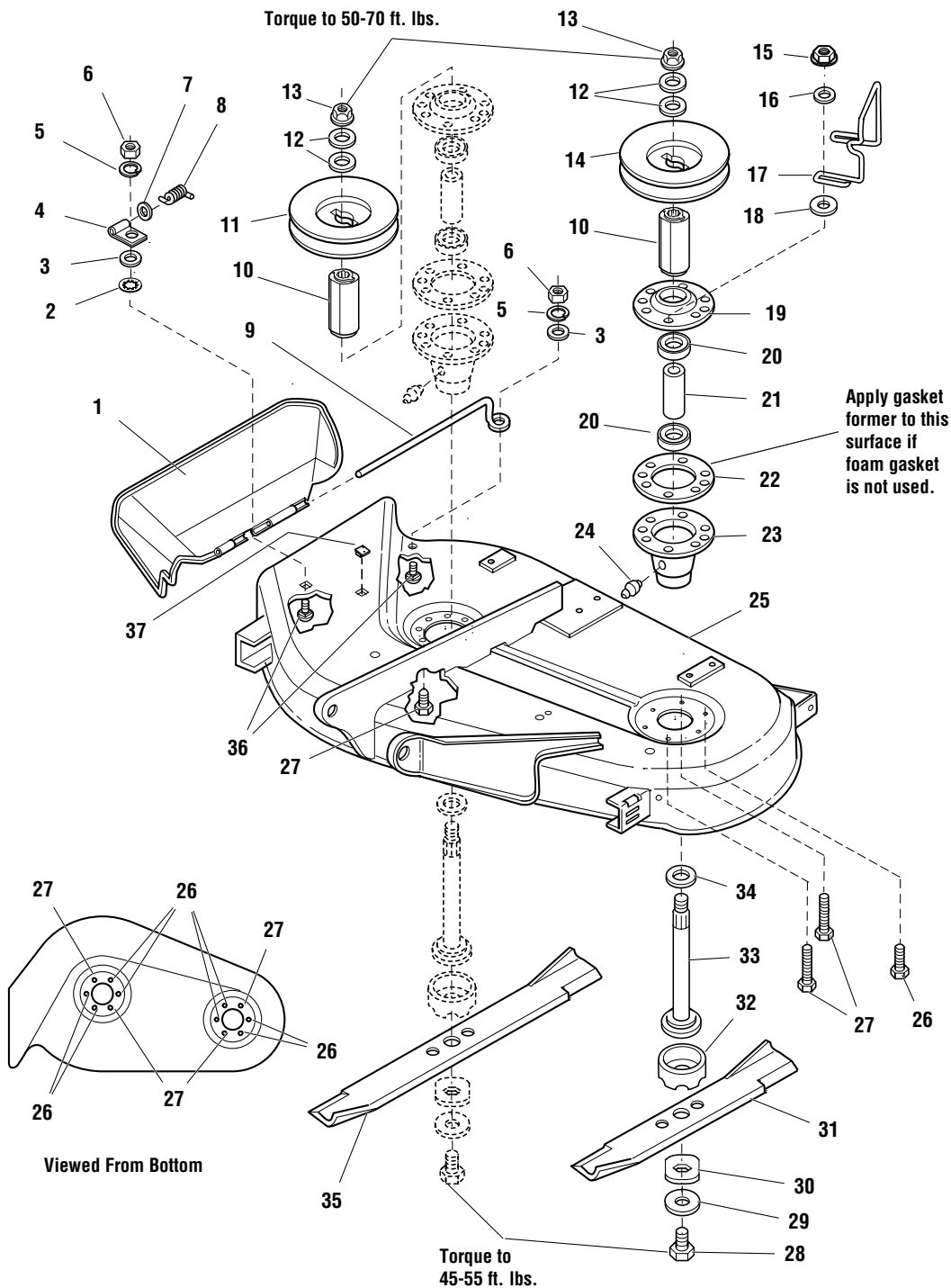
1694036 - 38" Mower

1694042 - 38" Mower

38" Mower Deck - Housing, Arbors & Blades

986017

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694036 - 38" Mower
- 1694042 - 38" Mower

38" Mower Deck - Housing, Arbors & Blades

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1705449 | 1 | DEFLECTOR, Plastic |
| 2 | 1960518 | 1 | NUT, Push |
| 3 | 1960353 | 2 | WASHER, Plain |
| 4 | 1704873 | 1 | CLAMP |
| 5 | 1916964 | 2 | LOCKWASHER, 1/4 |
| 6 | 1916622 | 2 | NUT, Hex, 1/4-20 |
| 7 | 1919326 | 1 | WASHER, 5/16, Black |
| 8 | 1723938 | 1 | SPRING, Torsion |
| 9 | 1706709 | 1 | ROD, Deflector, Front |
| 10 | 1713616 | 2 | HUB ADAPTER, Pulley |
| 11 | 1720388 | 1 | PULLEY, 1-1/4" O.D. |
| 12 | 1713675 | 4 | WASHER, Belleville |
| 13 | 1714419 | 2 | NUT, Hex Flange, 9/16-8 |
| 14 | 1720387 | 1 | PULLEY, 4" O.D. |
| 15 | 1927557 | 4 | NUT, Hex Whiz Lock, 5/16-18 |
| 16 | 1919381 | 4 | WASHER, Flat, 5/16 |
| 17 | 1723210 | 2 | GUIDE, Belt |
| 18 | 1924356 | 4 | WASHER, 3/8 |
| 19 | 1713199 | 2 | COVER, Arbor Housing |
| 20 | 1705897 | 4 | BEARING |
| 21 | 1713204 | 2 | SPACER |
| 22 | 1707335 | 2 | GASKET, Foam |
| 23 | 1713338 | 2 | ARBOR HOUSING ASSEMBLY (Includes Ref. No. 24) |
| 24 | 1704314 | 2 | FITTING, Lube |
| 25 | 1686815 | 1 | HOUSING ASEMBLY, 38" |
| 26 | 960678 | 4 | CAPSCREW, Taptite R, 5/16-18 x 1-3/4 |
| 27 | 1664847 | 8 | CAPSCREW, Taptite, 5/16-18 x 3/4 |
| 28 | 923471 | 2 | CAPSCREW, Hex, Head, 7/16-14 x 1-1/4 |
| 29 | 1656916 | 2 | WASHER, Spring |
| 30 | 1713089 | 2 | WASHER, Hex |
| 31 | 1704856 | 1 | BLADE, Mower, 16-1/8", LH |
| 32 | 1713196 | 2 | SHIELD, Grass, Lower |
| 33 | 1713612 | 2 | SHAFT, Arbor |
| 34 | 1713619 | 2 | WASHER |
| 35 | 1704101 | 1 | BLADE, Mower, 22-1/4", RH |
| 36 | 1931318 | 2 | CARRIAGE BOLT, 1/4-20 x 7/8 |
| 37 | 1705115 | 2 | PLUG, Hole |

Footnotes

The above parts group applies to the following Mfg. Nos.:

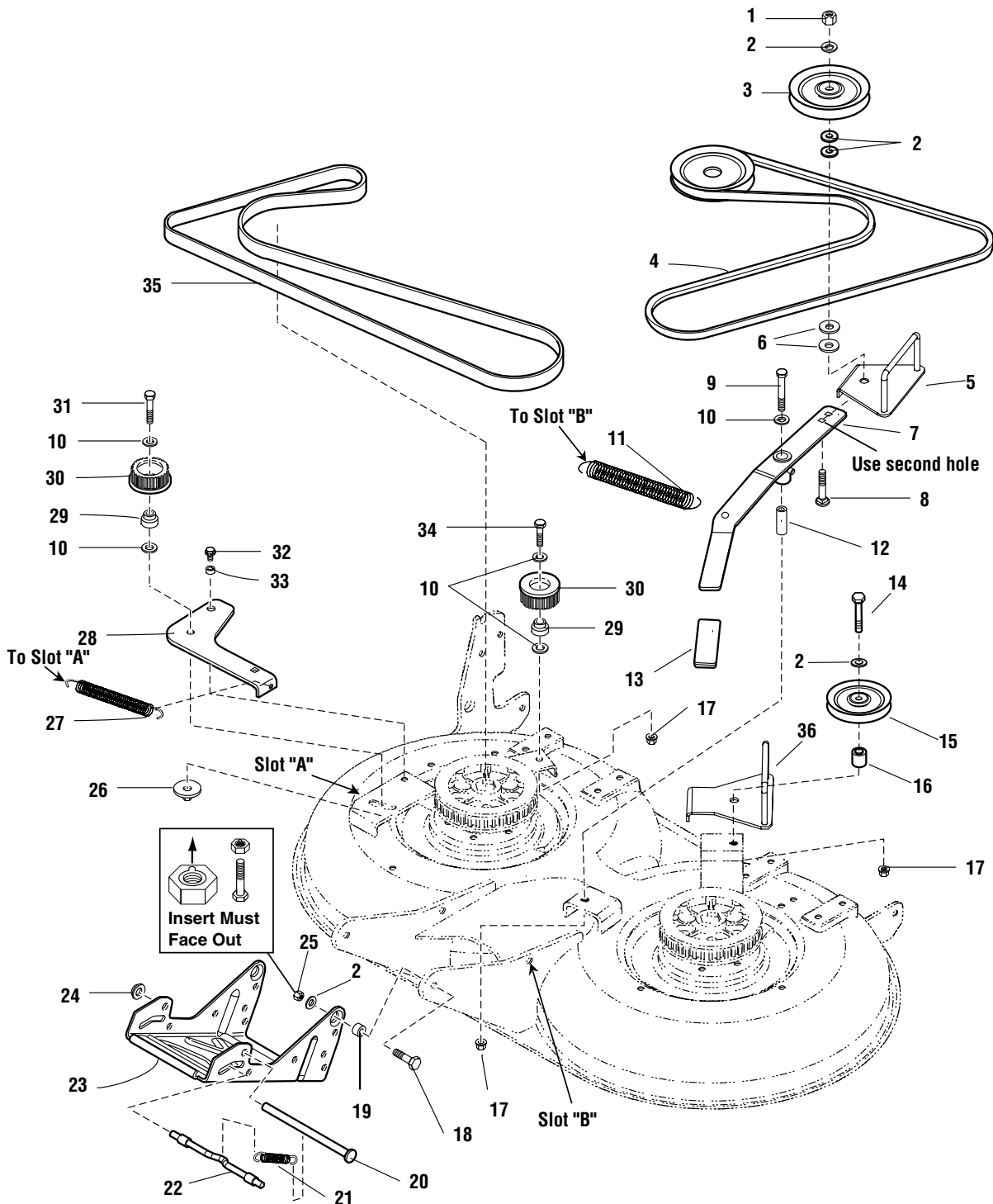
1694036 - 38" Mower

1694042 - 38" Mower

40" Mower Deck - Belt, Idler Arm & Hitch

986057

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694041 - 40" Mower
- 1694047 - 40" Mower
- 1694177 - 40" Mower
- 1694210 - 40" Mower

40" Mower Deck - Belt, Idler Arm & Hitch

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|--|
| 1 | 1919439 | 2 | NUT, Hex Lock Esna Light, 3/8-16 |
| 2 | 1924940 | 5 | WASHER, 3/8 |
| 3 | 1725408 | 1 | PULLEY, Idler, 4" O.D. |
| 4 | 1723391 | 1 | V-BELT, Arbor Drive |
| 5 | 1722175 | 1 | BELT GUIDE |
| 6 | 1960534 | 2 | WASHER, 3/8 |
| 7 | 1720598 | 1 | ARM ASSEMBLY, Idler with Bushings & Fitting |
| 8 | 1960615 | 1 | CARRIAGE BOLT, 3/8-16 x 2-1/2 |
| 9 | 1928957 | 1 | CAPSCREW, Hex Head, 3/8-16 x 2-3/4 G8 |
| 10 | 1922755 | 6 | WASHER, 3/8 |
| 11 | 1715435 | 1 | SPRING, Extension |
| 12 | 1657242 | 1 | SPACER, Hardened |
| 13 | 1719965 | 1 | GRIP, Black Vinyl for Handle |
| 14 | 1922130 | 1 | CAPSCREW, Hex Head, 3/8-16 x 2-1/4 |
| 15 | 1723952 | 1 | PULLEY, Idler, 4" O.D. |
| 16 | 1667812 | 1 | SPACER |
| 17 | 1928352 | 4 | NUT, Hex Flange Whiz Lock, Large, 3/8-16 |
| 18 | 1921969 | 2 | CAPSCREW, Hex Head, 3/8-16 x 1-1/2 |
| 19 | 172329 | 2 | SPACER |
| 20 | 1713578 | 1 | ROD, Mower Hitch |
| 21 | 156302 | 1 | SPRING, Extension |
| 22 | 1715759 | 1 | ROD, Latch |
| 23 | 1720044 | 1 | HITCH, Mower |
| 24 | 1960519 | 1 | NUT, Push |
| 25 | 960641 | 2 | NUT, Hex Lock ALUM Insert, 3/8-16 |
| 26 | 1721425 | 1 | WASHER & NUT ASSEMBLY, 3/8 x 1-1/2 |
| 27 | 1674671 | 1 | SPRING, Extension |
| 28 | 1719923 | 1 | ARM, Idler |
| 29 | 1719221 | 2 | HUB |
| 30 | 1719562 | 2 | PULLEY, Idler, 22 Teeth |
| 31 | 1923701 | 1 | CAPSCREW, Hex Head, 3/8-16 x 2 |
| 32 | 1930601 | 1 | CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 1/2 |
| 33 | 1666697 | 1 | SPACER |
| 34 | 1921971 | 1 | CAPSCREW, Hex Head, 3/8-16 x 1-3/4 |
| 35 | 1721118 | 1 | BELT, Timing |
| 36 | 1722182 | 1 | BELT GUIDE |

Footnotes

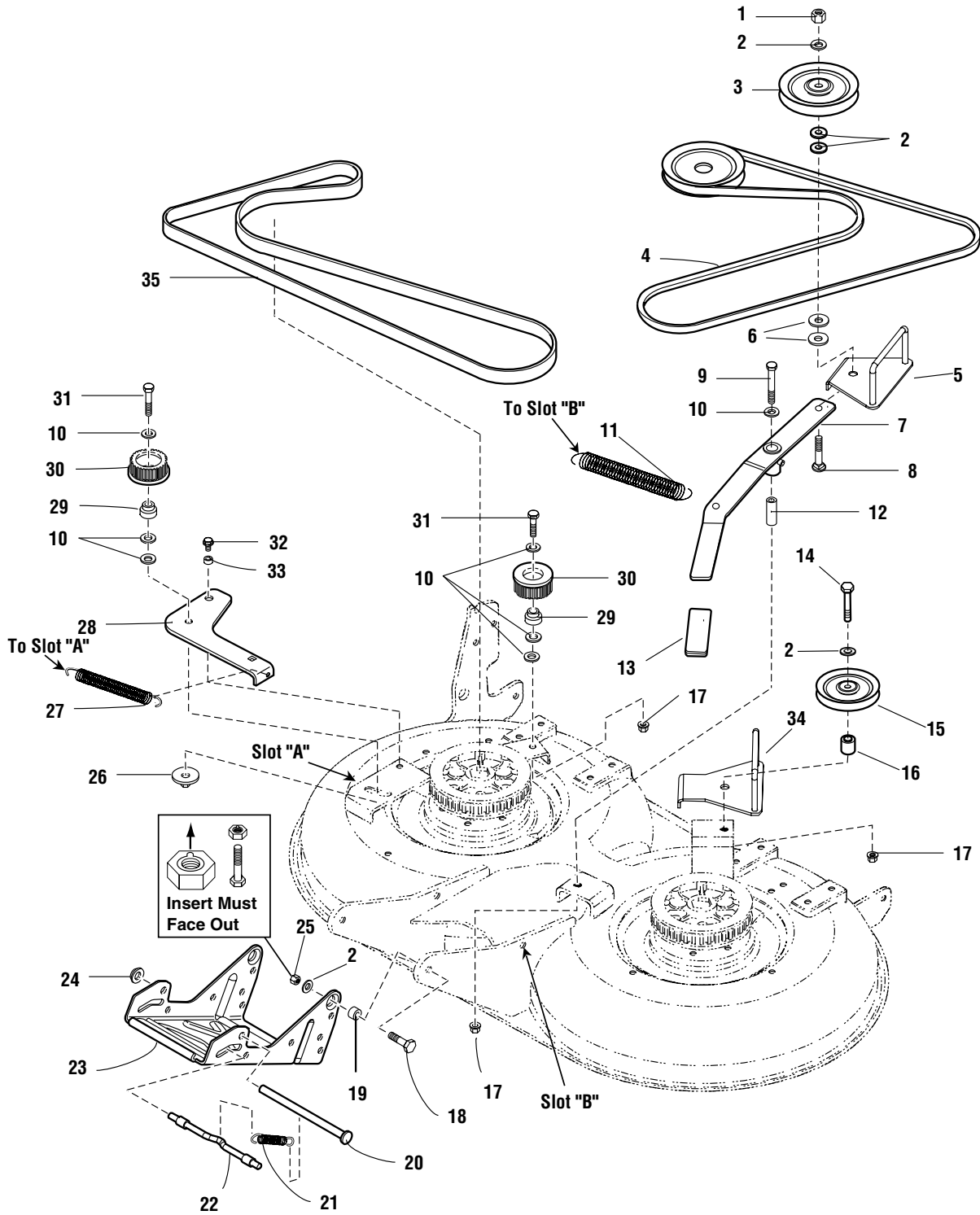
The above parts group applies to the following Mfg. Nos.:

1694041 - 40" Mower
1694047 - 40" Mower
1694177 - 40" Mower
1694210 - 40" Mower

40" Mower Deck - Belt, Idler Arm & Hitch

986250

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694339 - 40" Mower
- 1694340 - 40" Mower
- 1694341 - 40" Mower

40" Mower Deck - Belt, Idler Arm & Hitch

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1919439 | 1 | NUT, Hex Lock Esna Light, 3/8-16 |
| 2 | 1924940 | 6 | WASHER, 3/8 |
| 3 | 1725408 | 1 | PULLEY, Idler |
| 4 | 1723391 | 1 | V-BELT, Arbor Drive |
| 5 | 1722175 | 1 | BELT GUIDE |
| 6 | 1960534 | 2 | WASHER, 3/8 |
| 7 | 1724835 | 1 | ARM ASSEMBLY, Idler with Bushings & Fitting, 38 Tooth |
| 8 | 1931355 | 1 | CARRIAGE BOLT, 3/8-16 x 2 |
| 9 | 1928957 | 1 | CAPSCREW, Hex Head, 3/8-16 x 2-3/4 G8 |
| 10 | 1922755 | 6 | WASHER, 3/8 |
| 11 | 1715435 | 1 | SPRING, Extension, Idler Arm |
| 12 | 1657242 | 1 | SPACER, Hardened |
| 13 | 1719965 | 1 | GRIP, Black Vinyl for Handle |
| 14 | 1922130 | 1 | CAPSCREW, Hex Head, 3/8-16 x 2-1/4 |
| 15 | 1723952 | 1 | PULLEY |
| 16 | 1667812 | 1 | SPACER |
| 17 | 1928352 | 4 | NUT, Hex Flange Whiz Lock, Large, 3/8-16 |
| 18 | 1921968 | 2 | CAPSCREW, Hex Head, 3/8-16 x 1-3/8 |
| 19 | 172329 | 2 | SPACER |
| 20 | 1713578 | 1 | ROD, Mower Hitch |
| 21 | 156302 | 1 | SPRING, Extension, Hitch Release |
| 22 | 1715759 | 1 | ROD, Latch |
| 23 | 1720044 | 1 | HITCH, Mower |
| 24 | 1960519 | 1 | NUT, Push |
| 25 | 960641 | 2 | NUT, Hex Lock ALUM Insert, 3/8-16 |
| 26 | 1721425 | 1 | WASHER & NUT ASSEMBLY, 3/8 x 1-1/2 |
| 27 | 1674671 | 1 | SPRING, Extension |
| 28 | 1719923 | 1 | ARM, Idler |
| 29 | 1719221 | 2 | HUB |
| 30 | 1724802 | 2 | PULLEY, Idler |
| 31 | 1923701 | 2 | CAPSCREW, Hex Head, 3/8-16 x 2 |
| 32 | 1930601 | 1 | CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 1/2 |
| 33 | 1666697 | 1 | SPACER |
| 34 | 1722182 | 1 | BELT GUIDE |
| 35 | 1724625 | 1 | BELT, Timing, 38 Tooth |

Footnotes

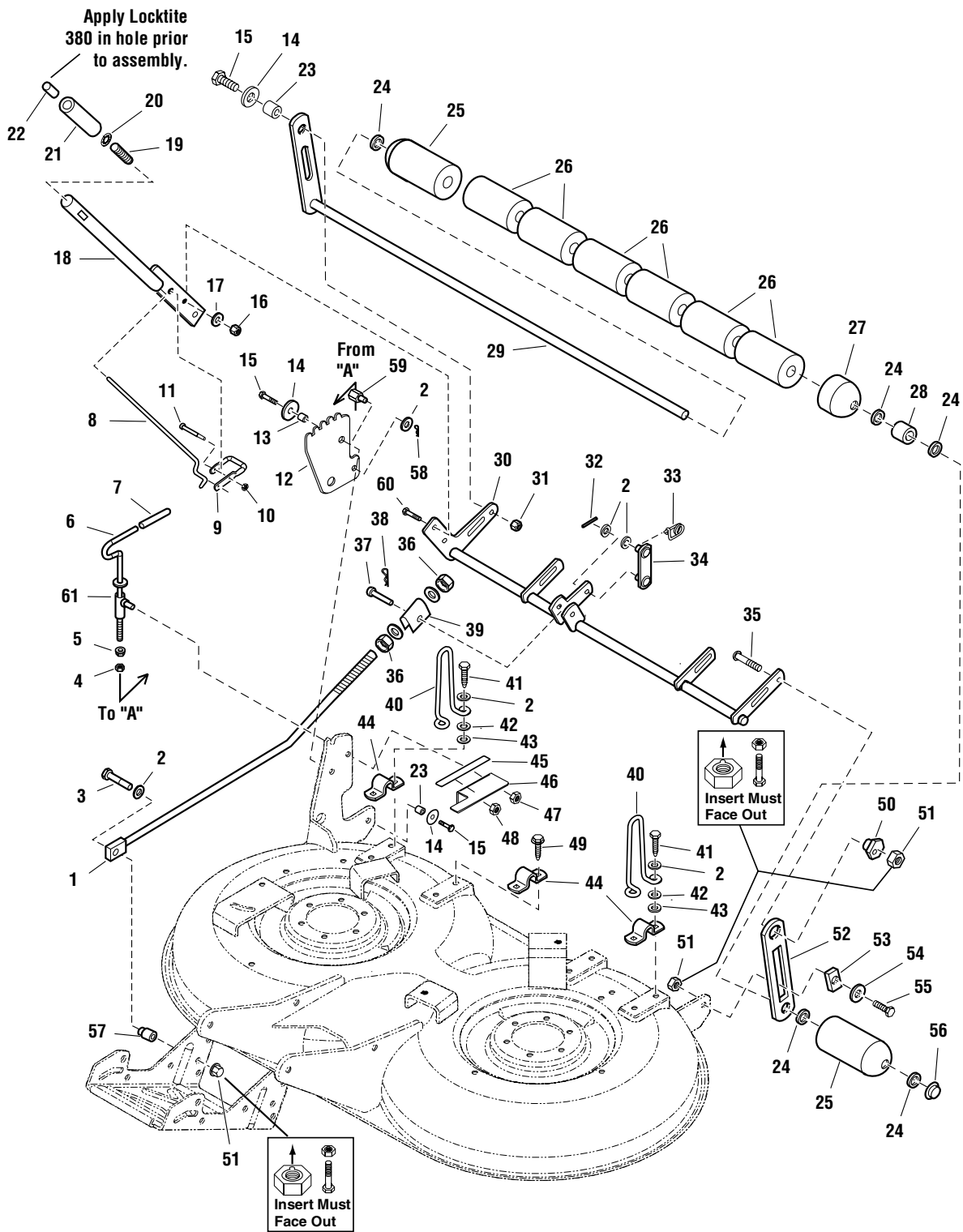
The above parts group applies to the following Mfg. Nos.:

1694339 - 40" Mower
1694340 - 40" Mower
1694341 - 40" Mower

40" Mower Deck - Height Adjustment & Roller Bar

986049

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694041 - 40" Mower
- 1694047 - 40" Mower
- 1694177 - 40" Mower
- 1694210 - 40" Mower
- 1694339 - 40" Mower
- 1694340 - 40" Mower
- 1694341 - 40" Mower

40" Mower Deck - Height Adjustment & Roller Bar

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1722661 | 1 | ROD |
| 2 | 1924940 | 5 | WASHER, 3/8 |
| 3 | 1922606 | 1 | CAPSCREW, Hex Head, 3/8-16 x 1 3/4 |
| 4 | 1917421 | 1 | NUT, Hex Jam, 3/8-16 |
| 5 | 1960601 | 1 | NUT, Hex Flange, 3/8-16 Black |
| 6 | 1720704 | 1 | ROD & WASHER ASSEMBLY, Adjust Handle |
| 7 | 1651820 | 1 | GRIP, Black Vinyl For Rod |
| 8 | 1721257 | 1 | ROD, Latch |
| 9 | 1720599 | 1 | LATCH, 5/16 WIRE |
| 10 | 1920397 | 1 | NUT, Hex Lock Esna Light, 1/4-20 |
| 11 | 1921159 | 1 | CAPSCREW, Hex Head, 1/4-20 x 2 1/4 |
| 12 | 1723409 | 1 | BRACKET, Adjusting |
| 13 | 1666697 | 1 | SPACER |
| 14 | 1960044 | 5 | WASHER, 5/16 |
| 15 | 1921977 | 2 | CAPSCREW, Hex Head, 5/16-18 x 1 1/4 |
| 16 | 1917372 | 3 | NUT, Hex 5/16-18 |
| 17 | 1917356 | 3 | LOCKWASHER, Spring 5/16 |
| 18 | 1720695 | 1 | HANDLE ASSEMBLY, Lift, 40" Munching |
| 19 | 1723321 | 1 | SPRING, Compression 3-7/8" Long |
| 20 | 1960674 | 1 | PUSH NUT, 1/4 |
| 21 | 1713995 | 1 | GRIP, Black Soft for Rod |
| 22 | 1723124 | 1 | BUTTON, Red |
| 23 | 1960236 | 4 | SPACER |
| 24 | 1924366 | 7 | WASHER, 5/8 |
| 25 | 1722036 | 2 | ROLLER |
| 26 | 1668513 | 6 | ROLLER |
| 27 | 1717675 | 2 | ROLLER |
| 28 | 1602946 | 1 | SPACER |
| 29 | 1723305 | 1 | SHAFT & BAR ASSEMBLY |
| 30 | 1723303 | 1 | SHAFT ASSEMBLY |
| 31 | 960643 | 2 | NUT, Hex, 5/16-18 |
| 32 | 1918448 | 1 | PIN, Cotter |
| 33 | 176012 | 1 | PIN, Retainer, Spring |
| 34 | 1705049 | 1 | BAR & PIN ASSEMBLY |
| 35 | 1931352 | 1 | CARRIAGE BOLT, 3/8-16 x 1-1/2 |
| 36 | 1915726 | 2 | NUT, Hex, 5/8-11 |
| 37 | 118053 | 1 | PIN |
| 38 | 1918452 | 1 | COTTER PIN, 1/8 x 1 |
| 39 | 1706645 | 1 | TRUNNION, Rod |
| 40 | 1720659 | 2 | UPSTOP |
| 41 | 1931202 | 4 | CAPSCREW, Hex Head Taptite, 5/16-18 x 1-1/4 |
| 42 | 1919381 | 6 | WASHER, 5/16 |

Footnotes

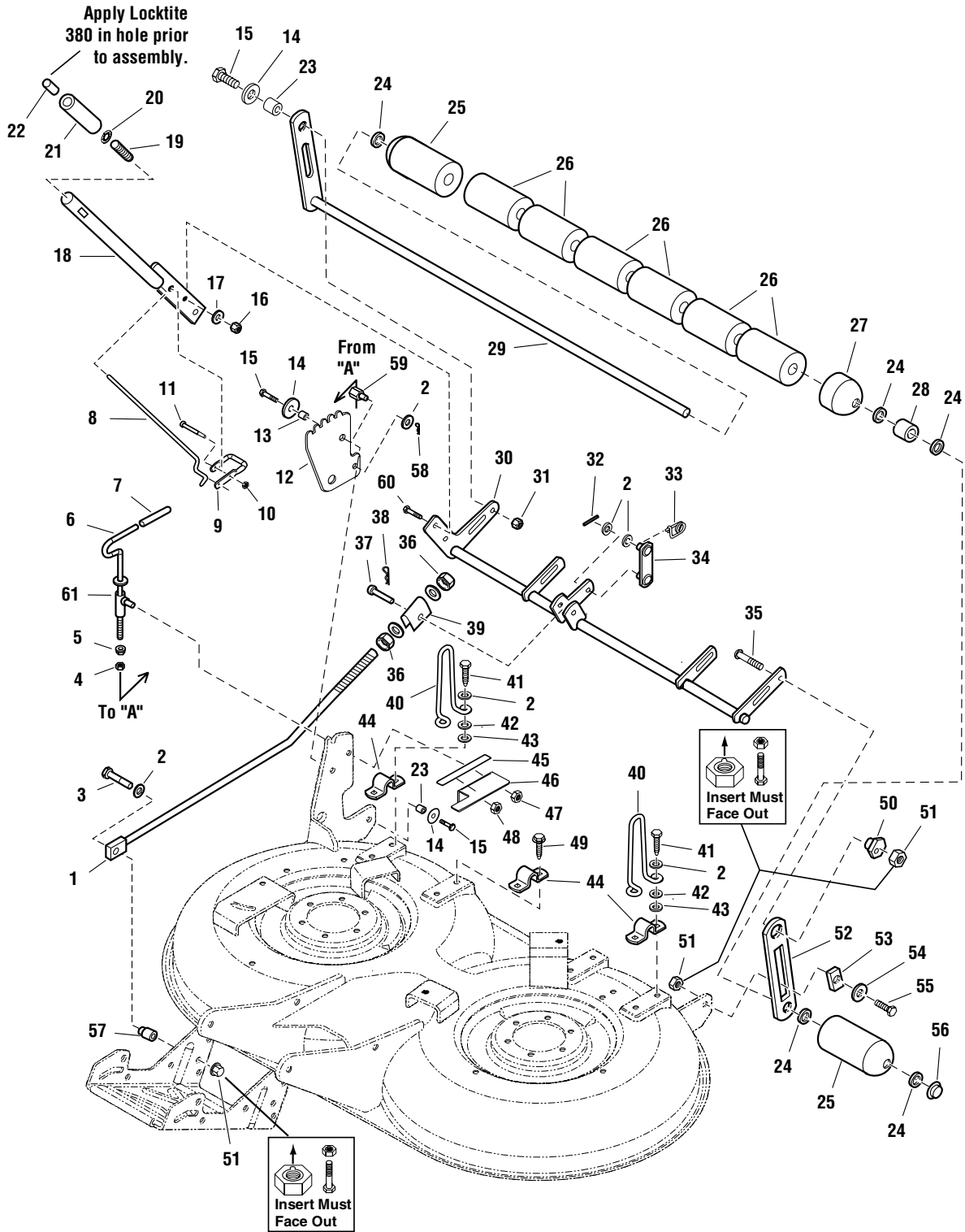
The above parts group applies to the following Mfg. Nos.:

1694041 - 40" Mower
1694047 - 40" Mower
1694177 - 40" Mower
1694210 - 40" Mower
1694339 - 40" Mower
1694340 - 40" Mower

40" Mower Deck - Height Adjustment & Roller Bar

986049

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694041 - 40" Mower
- 1694047 - 40" Mower
- 1694177 - 40" Mower
- 1694210 - 40" Mower
- 1694339 - 40" Mower
- 1694340 - 40" Mower
- 1694341 - 40" Mower

40" Mower Deck - Height Adjustment & Roller Bar

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|--|
| 43 | 1933988 | 4 | NUT, Push, 5/16 |
| 44 | 1665374 | 3 | STRAP, Roller Support |
| 45 | 1720919 | 1 | DECAL, Height of Cut |
| 46 | 1720931 | 1 | BRACKET, Height of Cut |
| 47 | 1930651 | 1 | NUT, Hex Centerlock 3/8-16 |
| 48 | 1935048 | 1 | NUT, Hex Flange Lock, 5/16-18 |
| 49 | 1664847 | 8 | CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 3/4 |
| 50 | 1704082 | 1 | NUT, Hex Adjusting |
| 51 | 960641 | 3 | NUT, Hex Lock ALUMINUM Insert, 3/8-16 |
| 52 | 1704073 | 1 | BAR |
| 53 | 1677507 | 1 | SLIDE |
| 54 | 1924361 | 1 | WASHER, 1/2 |
| 55 | 172622 | 1 | BOLT, Shoulder, 3/8-16 x 1-11/32 |
| 56 | 1960520 | 1 | NUT, Push 5/8 |
| 57 | 1706644 | 1 | SPACER |
| 58 | 1918447 | 1 | PIN, Cotter |
| 59 | 108512 | 1 | PIVOT, 3/4 Hex |
| 60 | 1931335 | 2 | CARRIAGE BOLT, 5/16-18 x 1 |
| 61 | 108241 | 1 | GUIDE ASSEMBLY, Rod |

Footnotes

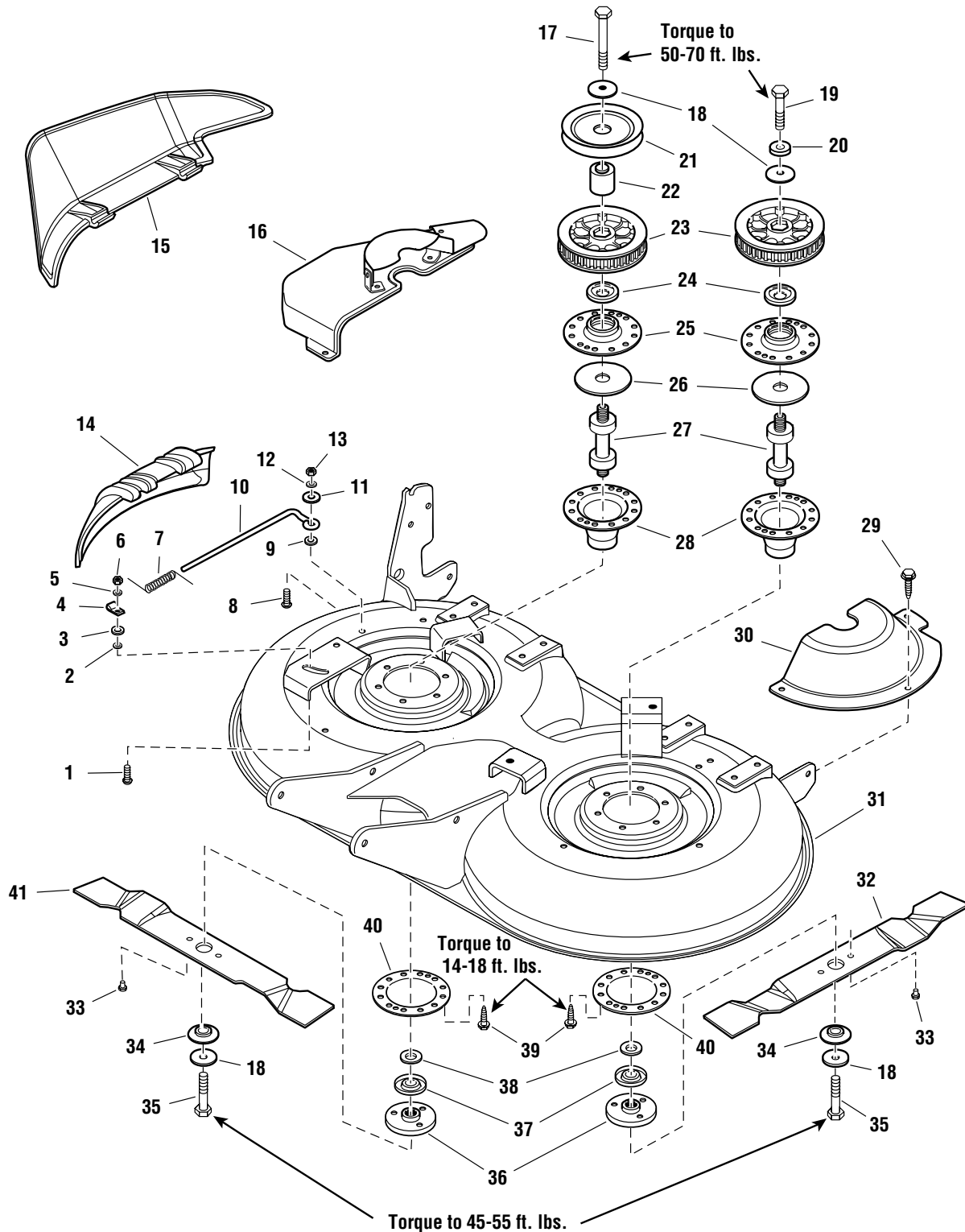
The above parts group applies to the following Mfg. Nos.:

1694041 - 40" Mower
1694047 - 40" Mower
1694177 - 40" Mower
1694210 - 40" Mower
1694339 - 40" Mower
1694340 - 40" Mower
1694341 - 40" Mower

40" Mower Deck - Housing, Arbors & Blades

986048

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694041 - 40" Mower
- 1694047 - 40" Mower
- 1694177 - 40" Mower
- 1694210 - 40" Mower

40" Mower Deck - Housing, Arbors & Blades

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|--|
| 1 | 1931318 | 1 | CARRIAGE BOLT, 1/4-20 x 7/8 |
| 2 | 1960518 | 1 | NUT, Push |
| 3 | 1960353 | 2 | WASHER, 1/4 |
| 4 | 1704873 | 1 | CLAMP |
| 5 | 1916964 | 1 | LOCKWASHER, Spring 1/4 |
| 6 | 1916622 | 1 | NUT, Hex 1/4-20 |
| 7 | 1723938 | 1 | SPRING, Torsion |
| 8 | 1931335 | 1 | CARRIAGE BOLT, 5/16-18 x 1 |
| 9 | 1933988 | 1 | NUT, Push |
| 10 | 1719617 | 1 | ROD, Pivot |
| 11 | 1919381 | 1 | WASHER, 5/16 |
| 12 | 1917356 | 1 | LOCKWASHER, Spring 5/16 |
| 13 | 1917372 | 1 | NUT, Hex 5/16-18 |
| 14 | 1719597 | 1 | DOOR, Mulching, Black Plastic |
| 15 | 1723453 | 1 | DEFLECTOR |
| 16 | 1721155 | 1 | GUARD & BRACKET ASSEMBLY, RH |
| 17 | 960644 | 1 | CAPSCREW, Hex Head, 7/16-14 x 4 1/2 G8 |
| 18 | 1656916 | 4 | WASHER, Spring |
| 19 | 1930584 | 1 | CAPSCREW, Hex Head, 7/16-14 x 2 3/4 G8 |
| 20 | 1933263 | 1 | WASHER, 7/16 |
| 21 | 1713091 | 1 | PULLEY |
| 22 | 1719870 | 1 | HUB |
| 23 | 1719766 | 2 | SPROCKET & FLANGE ASSEMBLY, Riveted, 56 Tooth |
| 24 | 1657969 | 2 | SHIELD, Arbor Bearing, Upper |
| 25 | 1655729 | 2 | HOUSING, Arbor Top |
| 26 | 1707335 | 2 | GASKET, Foam Poly |
| 27 | 1722396 | 2 | ARBOR SHAFT & BEARINGS ASSEMBLY |
| 28 | 1703273 | 2 | HOUSING, Arbor Bottom with Lube Fitting |
| 29 | 1924856 | 6 | CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 1/2 |
| 30 | 1721254 | 1 | COVER, Arbor, LH |
| 31 | 1686978 | 1 | HOUSING ASSEMBLY, 40" (Orange) |
| 31 | 41686900 | 1 | HOUSING ASSEMBLY, 40" (Red) |
| 32 | 1719624 | 1 | BLADE, Mower, LH |
| 33 | 1722258 | 2 | PIN, Blade |
| 34 | 1722257 | 2 | WASHER, Spline |
| 35 | 927120 | 2 | CAPSCREW, Hex Head, 7/16-14 x 2-1/4, G8 |
| 36 | 1655777 | 2 | ADAPTER, Blade |
| 37 | 1700229 | 2 | SHIELD, Arbor Bearing, Lower |
| 38 | 1700230 | 2 | WASHER, Shim |
| 39 | 1960373 | 12 | CAPSCREW, Hex Head, 5/16-18 x 1, Black |
| 40 | 1677274 | 2 | ADAPTOR, Arbor |
| 41 | 1719623 | 1 | BLADE, Mower, RH |

Footnotes

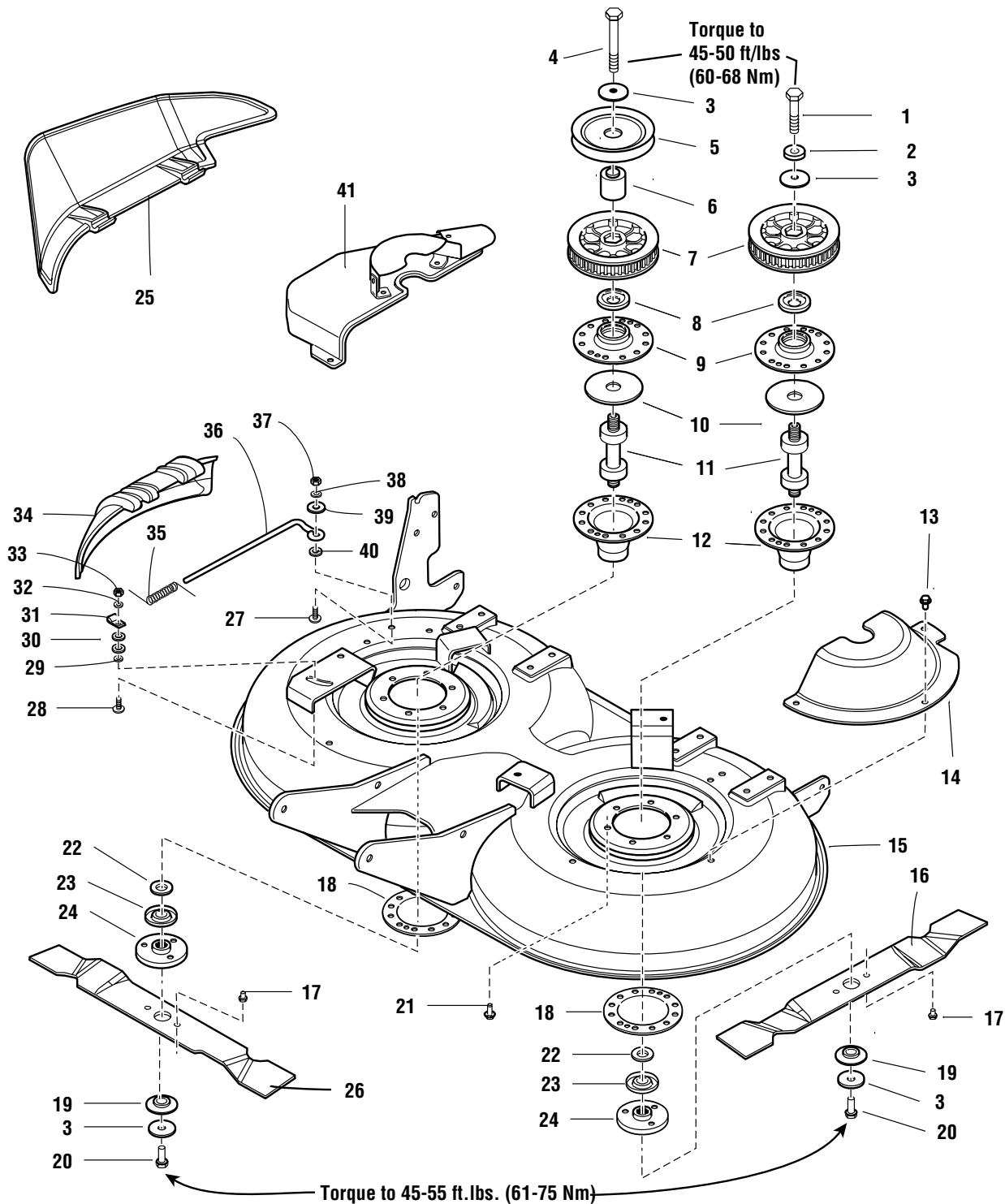
The above parts group applies to the following Mfg. Nos.:

1694041 - 40" Mower
1694047 - 40" Mower
1694177 - 40" Mower
1694210 - 40" Mower

40" Mower Deck - Housing, Arbors & Blades

986248

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694339 - 40" Mower
- 1694340 - 40" Mower
- 1694341 - 40" Mower

40" Mower Deck - Housing, Arbors & Blades

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|--|
| 1 | 1930584 | 1 | CAPSCREW, Hex Head, 7/16-14 x 2-3/4 G8 |
| 2 | 1933263 | 1 | WASHER, 7/16 |
| 3 | 1656916 | 4 | WASHER, Spring |
| 4 | 960644 | 1 | CAPSCREW, Hex Head, 7/16-14 x 4-1/2 G8 |
| 5 | 1713091 | 1 | PULLEY |
| 6 | 1719870 | 1 | HUB |
| 7 | 1724453 | 2 | SPROCKET & FLANGE ASSEMBLY, Riveted, 38 Tooth |
| 8 | 1657969 | 2 | SHIELD, Arbor Bearing, Upper |
| 9 | 1655729 | 2 | HOUSING, Arbor Top |
| 10 | 1707335 | 2 | GASKET, Foam Poly |
| 11 | 1722396 | 2 | ARBOR SHAFT & BEARINGS ASSEMBLY |
| 12 | 1703273 | 2 | HOUSING, Arbor Bottom with Lube Fitting |
| 13 | 1664847 | 6 | CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 3/4 |
| 14 | 1721254 | 1 | COVER, Arbor, LH |
| 15 | 1686978 | 1 | HOUSING ASSEMBLY, 40", Orange |
| 15 | 41686978 | 1 | HOUSING ASSEMBLY, 40", Red |
| 16 | 1719624 | 1 | BLADE, Mower, LH |
| 17 | 1722258 | 2 | PIN, Blade |
| 18 | 1677274 | 2 | ADAPTOR, Arbor |
| 19 | 1722257 | 2 | WASHER, Spline |
| 20 | 927120 | 2 | CAPSCREW, Hex Head, 7/16-14 x 2-1/4 G8 |
| 21 | 1960373 | 12 | CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 1 |
| 22 | 1700230 | 2 | WASHER, Shim |
| 23 | 1700229 | 2 | SHIELD, Arbor Bearing, Lower |
| 24 | 1655777 | 2 | ADAPTER, Blade |
| 25 | 1723453 | 1 | DEFLECTOR, Discharge |
| 26 | 1719623 | 1 | BLADE, Mower, RH |
| 27 | 1931335 | 1 | CARRIAGE BOLT, 5/16-18 x 1 |
| 28 | 1931318 | 1 | CARRIAGE BOLT, 1/4-20 x 7/8 |
| 29 | 1960518 | 1 | NUT, Push |
| 30 | 1960353 | 2 | WASHER, 1/4 |
| 31 | 1704873 | 1 | CLAMP |
| 32 | 1916964 | 1 | LOCKWASHER, Spring 1/4 |
| 33 | 1916622 | 1 | NUT, Hex 1/4-20 |
| 34 | 1719597 | 1 | DOOR, Mulching, Black Plastic |
| 35 | 1723938 | 1 | SPRING, Torsion |
| 36 | 1719617 | 1 | ROD, Pivot |
| 37 | 1917372 | 1 | NUT, Hex 5/16-18 |
| 38 | 1917356 | 1 | LOCKWASHER, Spring 5/16 |
| 39 | 1919381 | 1 | WASHER, 5/16 |
| 40 | 1933988 | 1 | NUT, Push |
| 41 | 1724601 | 1 | COVER, Arbor, RH |

Footnotes

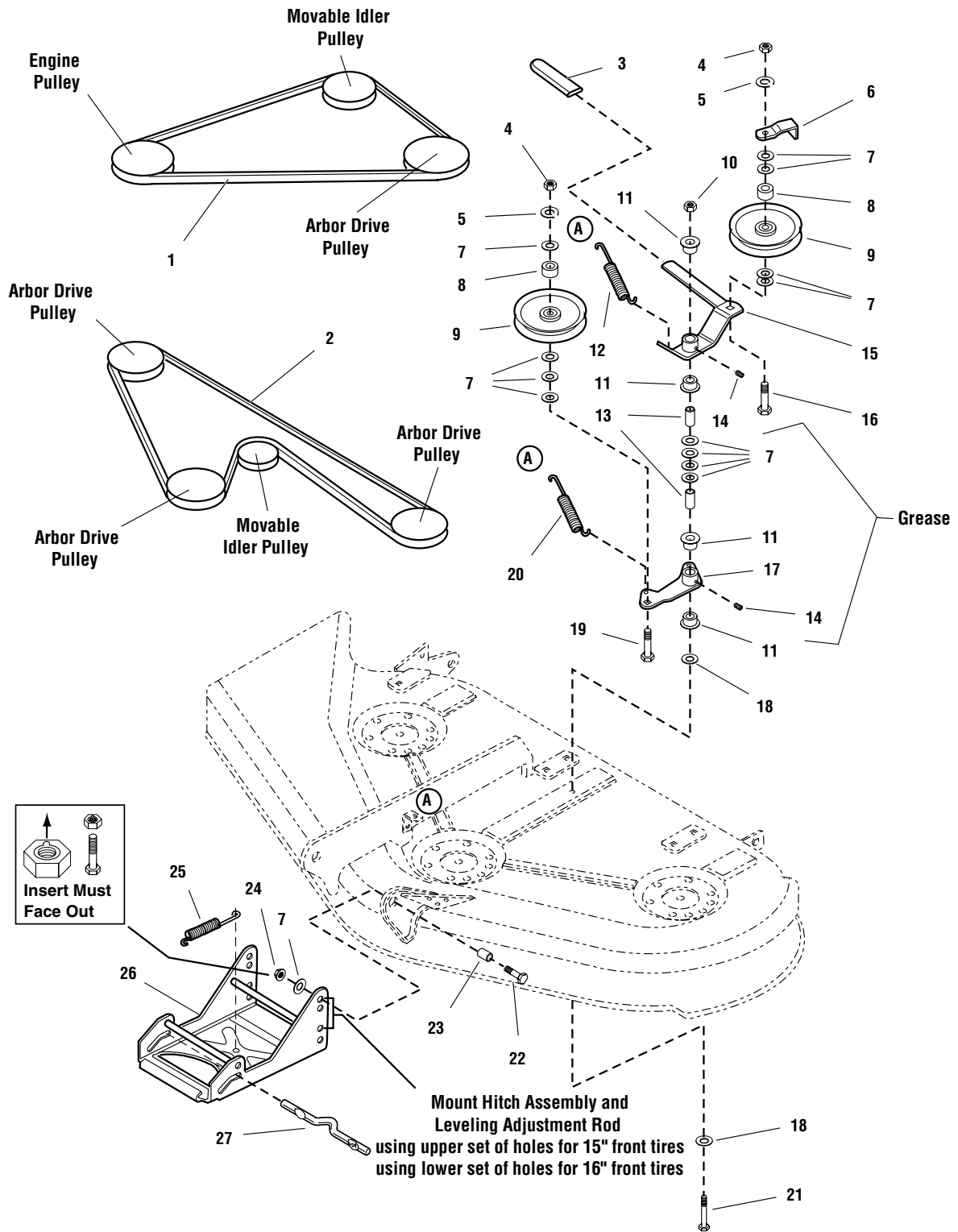
The above parts group applies to the following Mfg. Nos.:

1694339 - 40" Mower
 1694340 - 40" Mower
 1694341 - 40" Mower

44" Mower Deck - Belt, Idler Arm & Hitch

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

983858C



The above parts group applies to the following Mfg. Nos.:

- 1694037 - 44" Mower
- 1694043 - 44" Mower
- 1694178 - 44" Mower

44" Mower Deck - Belt, Idler Arm & Hitch

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1601672 | 1 | V-BELT, Mower Drive |
| 2 | 1721532 | 1 | V-BELT, Arbor Drive |
| 3 | 1665835 | 1 | GRIP, Lever |
| 4 | 1916950 | 2 | NUT, Hex, 3/8-16 |
| 5 | 1916965 | 2 | WASHER, Lock, 3/8 |
| 6 | 1677135 | 1 | BELT STOP, Idler |
| 7 | 1924940 | 14 | WASHER, 3/8 |
| 8 | 1666294 | 2 | SPACER, 25/64 x 21/32 x 7/16, Powder Metal |
| 9 | 1685150 | 2 | PULLEY, Idler, (Includes Ref. No. 8) |
| 10 | 1960339 | 1 | NUT, Hex Flange, 3/8-16, MAC Lock Large, Black |
| 11 | 1676148 | 4 | BUSHING, 5/8 x 3/4 x 13/32, Powder Metal |
| 12 | 1715435 | 1 | SPRING |
| 13 | 1674669 | 2 | SPACER, 25/64 x 5/8 x 1-1/8, Case Hardened |
| 14 | 912808 | 2 | GREASE FITTING |
| 15 | 1704658 | 1 | LEVER ASSEMBLY, Idler, (Includes Ref. Nos. 11 & 14) |
| 16 | 1960315 | 1 | CARRIAGE BOLT, 3/8-16 x 2 |
| 17 | 1718561 | 1 | LEVER ASSEMBLY, Idler Arm, (Includes Ref. Nos. 11 & 14) |
| 18 | 1924356 | 2 | WASHER, 3/8, Black |
| 19 | 1931352 | 1 | CARRIAGE BOLT, 3/8-16 x 1-1/2 |
| 20 | 1656936 | 1 | SPRING |
| 21 | 1923938 | 1 | CAPSCREW, Hex Head, 3/8-16 x 3-1/2 |
| 22 | 1921968 | 2 | CAPSCREW, Hex Head, 3/8-16 x 1-3/8 |
| 23 | 157081 | 2 | SPACER, 3/8 x 3/4 x 1/2 |
| 24 | 960641 | 2 | NUT, Hex Aluminum Insert Lock, 3/8-16 |
| 25 | 156302 | 1 | SPRING |
| 26 | 1707432 | 1 | HITCH ASSEMBLY |
| 27 | 1715759 | 1 | ROD, Latch |

Footnotes

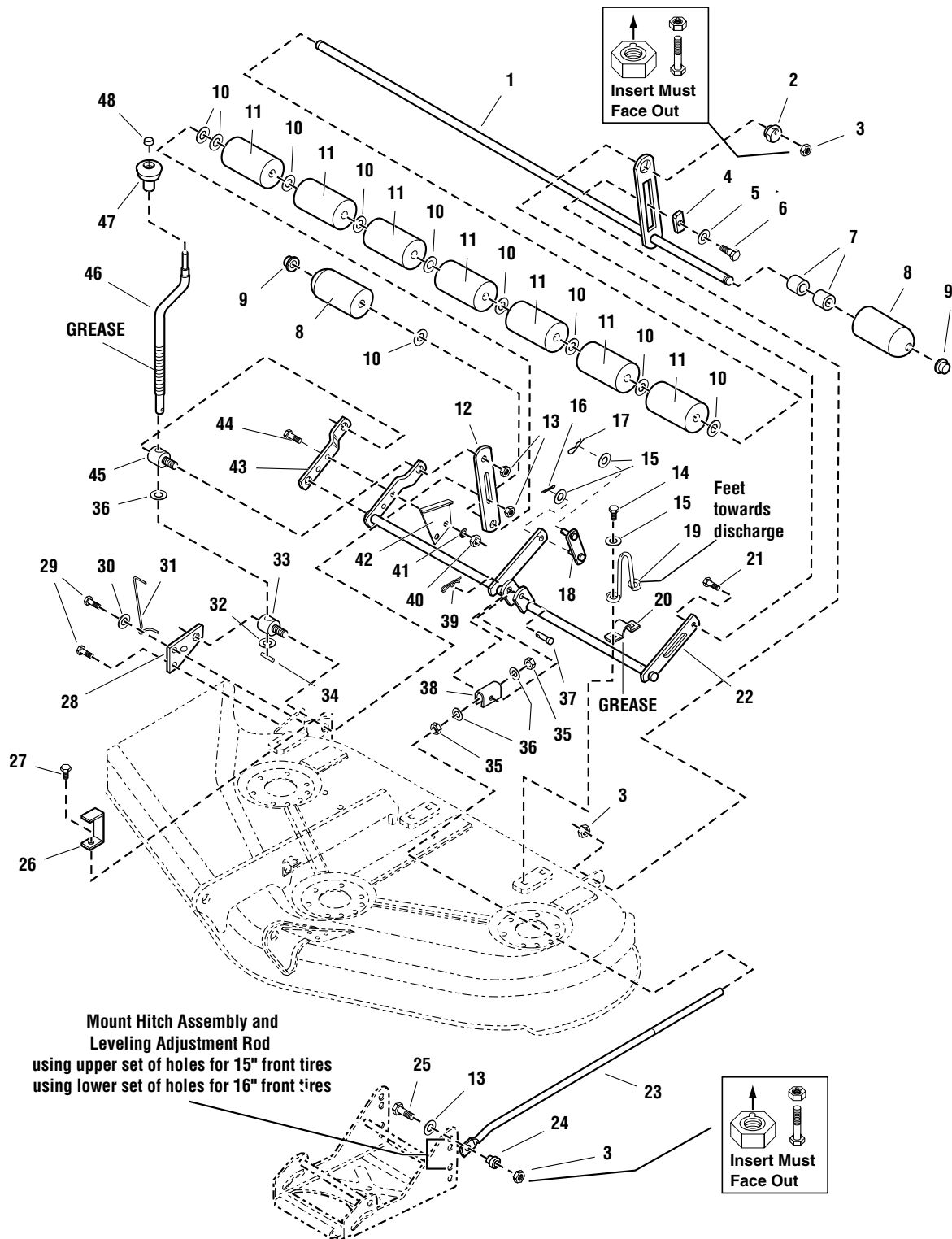
The above parts group applies to the following Mfg. Nos.:

1694037 - 44" Mower
1694043 - 44" Mower
1694178 - 44" Mower

44" Mower Deck - Height Adjustment & Roller Bar

985973

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694037 - 44" Mower
- 1694043 - 44" Mower
- 1694178 - 44" Mower

44" Mower Deck - Height Adjustment & Roller Bar

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1685443 | 1 | SHAFT & BAR ASSEMBLY, 44" (Includes Ref. No. 9) |
| 2 | 1704082 | 1 | NUT, Adjuster |
| 3 | 960641 | 3 | NUT, Hex Aluminum Insert Lock, 3/8-16 |
| 4 | 1677507 | 1 | SLIDE |
| 5 | 1924361 | 1 | WASHER, Plain, 1/2 |
| 6 | 172622 | 1 | BOLT, Shoulder, 3/8-16 |
| 7 | 1602946 | 2 | SPACER, 25/64 x 13/16 x 13/16, Steel, Black |
| 8 | 1722036 | 2 | ROLLER, Rounded, 2-1/2 Long |
| 9 | 1960520 | 2 | NUT, Push |
| 10 | 1924366 | 10 | WASHER, Plain, 1-1/4 |
| 11 | 1668513 | 7 | ROLLER |
| 12 | 1704074 | 1 | BAR, Roller |
| 13 | 1930644 | 2 | NUT, Hex, Flange, Lock, 1/2-13 |
| 14 | 1664847 | 5 | CAPSCREW, Hex Head Taptite, 5/16 -18 x 3/4 |
| 15 | 1924940 | 3 | WASHER, 3/8 |
| 16 | 1918448 | 1 | PIN, Cotter |
| 17 | 176012 | 1 | RETAINER, Pin, Spring |
| 18 | 1705049 | 1 | BRACKET & PIN ASSEMBLY |
| 19 | 1720659 | 1 | UPSTOP |
| 20 | 1665374 | 3 | STRAP, Mower Arm Assembly |
| 21 | 1931352 | 1 | CARRIAGE BOLT, 3/8-16 x 1-1/2 |
| 22 | 1723407 | 1 | ARM ASSEMBLY, Mower |
| 23 | 1704093 | 1 | ROD, Adjustment |
| 24 | 1706644 | 1 | SPACER, 3/8 x 3/4 x 15/16 |
| 25 | 1922606 | 1 | CAPSCREW, Hex Head, 3/8-16 x 1-3/4 |
| 26 | 1722750 | 1 | BRACKET, Upstop |
| 27 | 1960373 | 2 | CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 1, Black |
| 28 | 1704080 | 1 | PLATE, Mower Support |
| 29 | 1931202 | 2 | CAPSCREW, Hex Head Taptite, 5/16-18 x 1-1/4 |
| 30 | 1919381 | 1 | WASHER, 5/16, Black |
| 31 | 1704114 | 1 | INDICATOR, Height of Cut |
| 32 | 1704097 | 1 | WASHER, Detent |
| 33 | 1704086 | 1 | TRUNNION |
| 34 | 916001 | 1 | PIN, Roll, 1 |
| 35 | 1913744 | 2 | NUT, Hex, Jam, 1/2-13 |
| 36 | 1960170 | 3 | WASHER, 33/64 |
| 37 | 118053 | 1 | PIN, Clevis |
| 38 | 1704081 | 1 | TRUNNION |
| 39 | 1960074 | 2 | CLIP, Hair Pin |
| 40 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 41 | 1917356 | 2 | WASHER, Lock, 5/16 |
| 42 | 1704116 | 1 | BRACKET, Height of Cut |

Footnotes

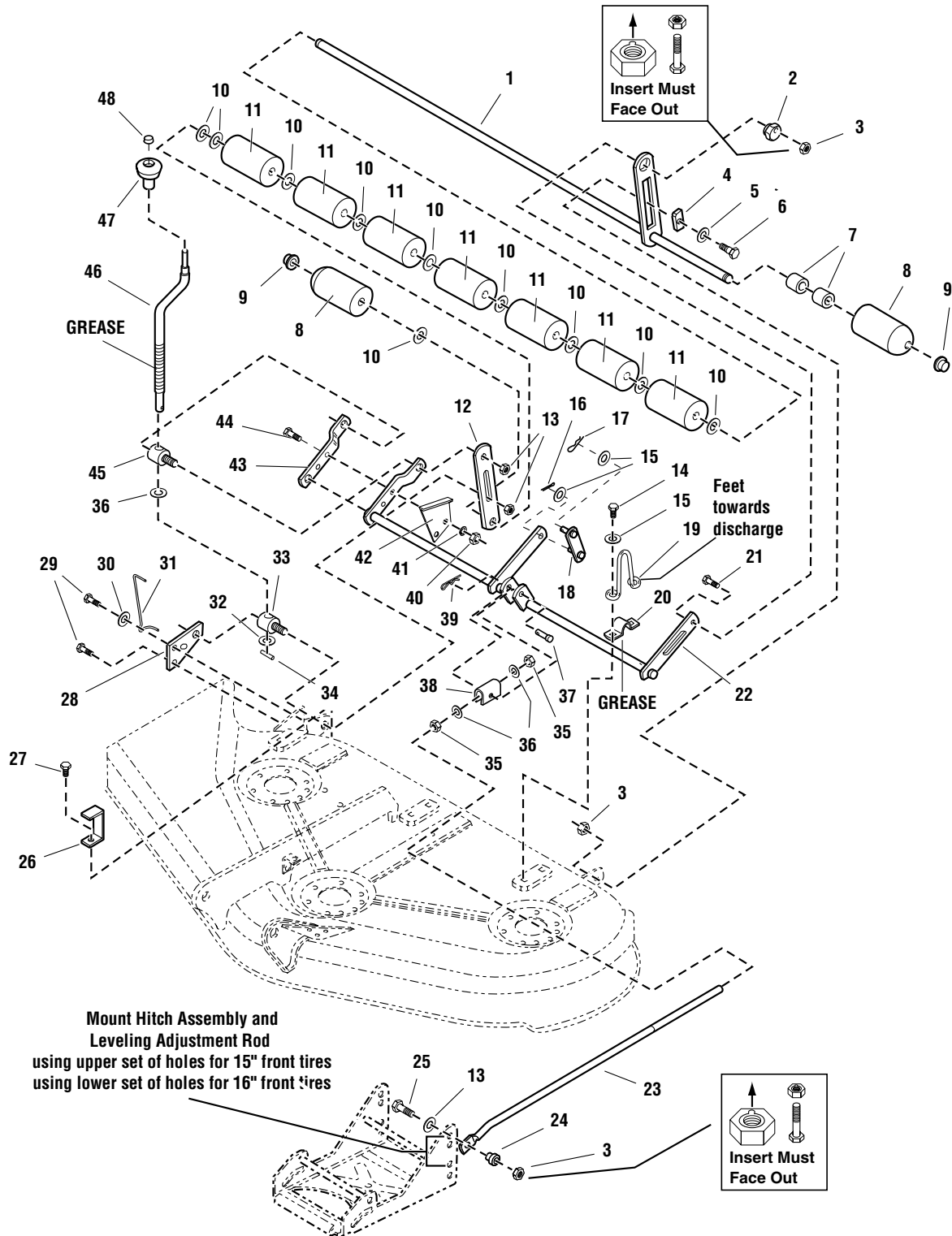
The above parts group applies to the following Mfg. Nos.:

1694037 - 44" Mower
1694043 - 44" Mower
1694178 - 44" Mower

44" Mower Deck - Height Adjustment & Roller Bar

985973

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694037 - 44" Mower
- 1694043 - 44" Mower
- 1694178 - 44" Mower

44" Mower Deck - Height Adjustment & Roller Bar

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|-------------------------------------|
| 43 | 1704083 | 1 | ARM, Rear, Mower, RH |
| 44 | 1921977 | 2 | CAPSCREW, Hex Head, 5/16-18 x 1-1/4 |
| 45 | 1704087 | 1 | TRUNNION, Threaded |
| 46 | 1719901 | 1 | CRANK, Height of Cut |
| 47 | 1714084 | 1 | KNOB, Height Crank |
| 48 | 1960093 | 1 | PAL NUT |

Footnotes

The above parts group applies to the following Mfg. Nos.:

1694037 - 44" Mower

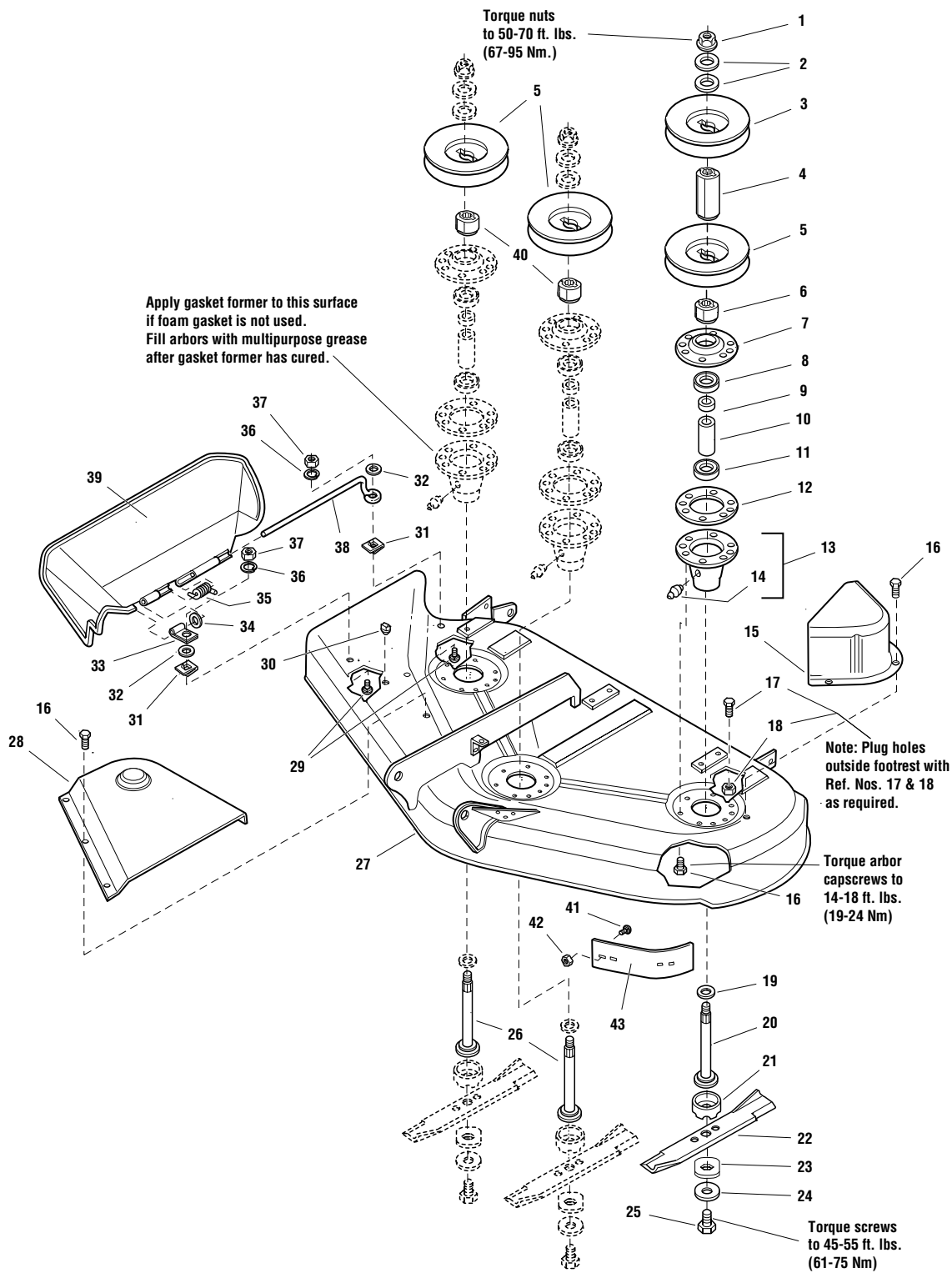
1694043 - 44" Mower

1694178 - 44" Mower

44" Mower Deck - Housing, Arbors & Blades

985971

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694037 - 44" Mower
- 1694043 - 44" Mower

44" Mower Deck - Housing, Arbors & Blades

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1714419 | 3 | NUT, Hex Flange, 9/16-18 |
| 2 | 1713675 | 6 | WASHER, Bellevilled, 9/16 |
| 3 | 1713161 | 1 | PULLEY, 4-1/2 O.D. |
| 4 | 1713158 | 1 | HUB, Double Pulley |
| 5 | 1713098 | 3 | PULLEY, 4-1/4 O.D. |
| 6 | 1713533 | 1 | HUB, Double Pulley |
| 7 | 1655729 | 3 | COVER, Arbor Housing |
| 8 | 108202 | 3 | BEARING, Ball, 3/4 x 1-3/4 x 5/8 |
| 9 | 1715724 | 3 | SPACER, 21/32 x 3/4 x 5/8 |
| 10 | 1715723 | 3 | SPACER, 11/16 x 5/32 x 2-11/16 |
| 11 | 1705897 | 3 | BEARING, Ball, 11/16 x 1-9/16 x 15/32 |
| 12 | 1707335 | 3 | GASKET, Foam |
| 13 | 1713338 | 3 | ARBOR HOUSING ASSEMBLY, (Includes Ref. No. 14) |
| 14 | 1704314 | 3 | FITTING, Grease |
| 15 | 1720560 | 1 | COVER, Arbor |
| 16 | 1664847 | 26 | CAPSCREW, Hex Head Taptite, 5/16-18 x 3/4 |
| 17 | 1924856 | 1 | CAPSCREW, Hex Washer Head, 5/16-18 x 1/2, Black |
| 18 | 1931277 | 1 | NUT, Hex Flange, 5/16, |
| 19 | 1713619 | 3 | WASHER, Bellevilled, 9/16, Black |
| 20 | 1713612 | 1 | SHAFT, Arbor (LH) |
| 21 | 1713196 | 3 | SHIELD, Grass, Lower |
| 22 | 1704100 | 3 | BLADE, Mower, 16-1/8 (for 44" Decks) |
| 23 | 1713089 | 3 | WASHER, Hex, 11/16 x 2 |
| 24 | 1656916 | 3 | WASHER, Spring 15/32, Black |
| 25 | 923471 | 3 | CAPSCREW, Hex Head, 7/16-14 x 1 |
| 26 | 1713195 | 2 | SHAFT, Arbor (Center & RH) |
| 27 | 1685411 | 1 | MOWER HOUSING ASSEMBLY, 44" Mower (Orange) |
| 27 | 41685411 | 1 | MOWER HOUSING ASSEMBLY, 44" Mower (Red) |
| 28 | 1703601 | 1 | COVER, Arbor |
| 29 | 1931318 | 2 | CARRIAGE BOLT, 1/4-20 x 7/8 |
| 30 | 1705115 | 1 | PLUG, Hole |
| 31 | 1960518 | 2 | NUT, Push |
| 32 | 1960353 | 2 | WASHER, 1/4, Black |
| 33 | 1704873 | 1 | CLAMP |
| 34 | 1919326 | 1 | WASHER, 5/16, Black |
| 35 | 1723938 | 1 | SPRING |
| 36 | 1916964 | 2 | WASHER, Lock, 1/4 |
| 37 | 1916622 | 2 | NUT, Hex, 1/4-20 |
| 38 | 1706709 | 1 | ROD, Deflector, Front |
| 39 | 1705449 | 1 | DEFLECTOR, Plastic |
| 40 | 1713197 | 2 | HUB, Pulley, Center & RH |
| 41 | 1931333 | 2 | CARRIAGE BOLT, 5/16-18 x 3/4 |

Footnotes

The above parts group applies to the following Mfg. Nos.:

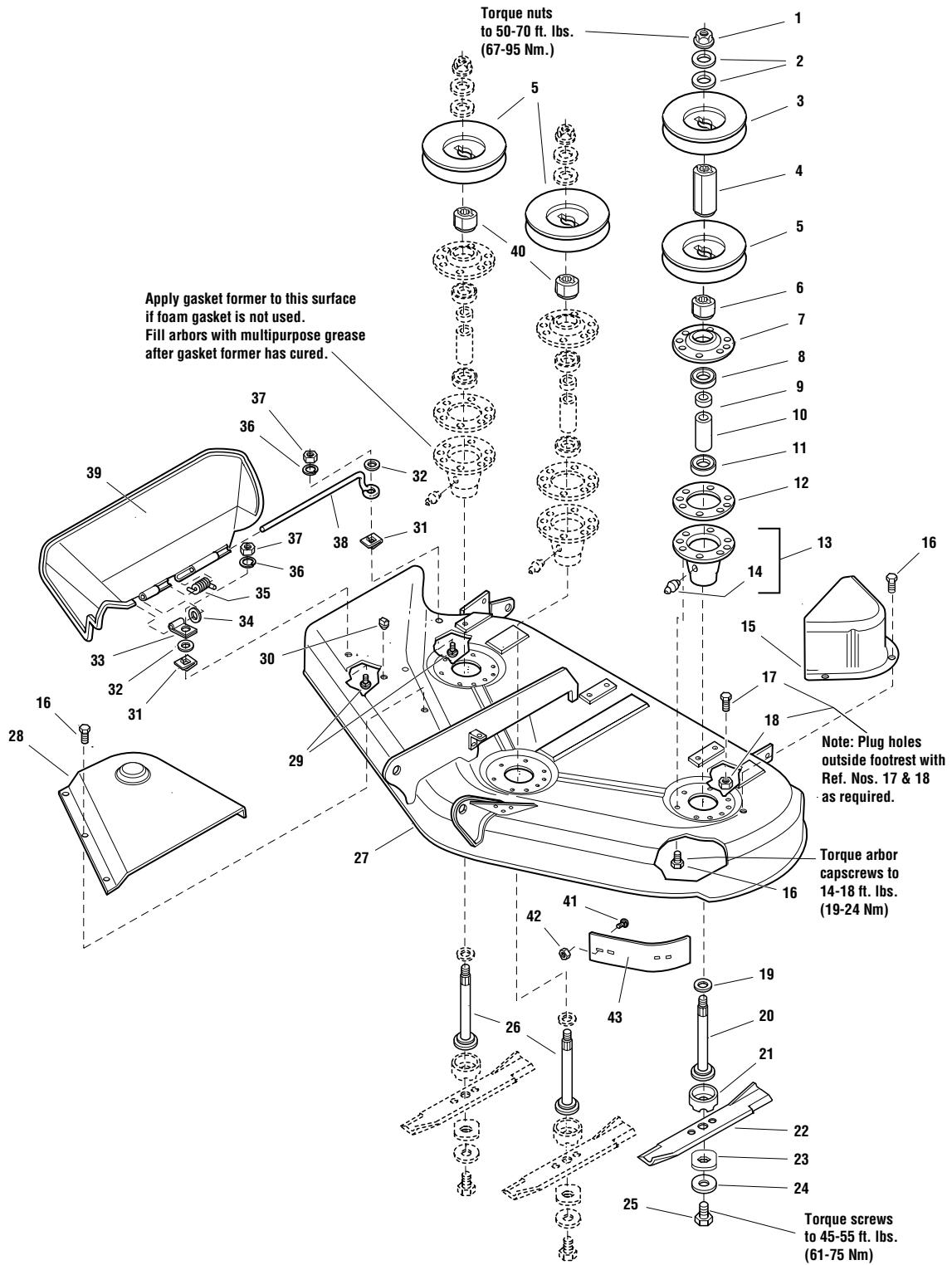
1694037 - 44" Mower

1694043 - 44" Mower

44" Mower Deck - Housing, Arbors & Blades

985971

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1694037 - 44" Mower

1694043 - 44" Mower

44" Mower Deck - Housing, Arbors & Blades

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|------------------------------------|
| 42 | 1927557 | 2 | NUT, Hex Flagne Whiz Lock, 5/16-18 |
| 43 | 1724538 | 1 | BAFFLE, Blowout, 44" & 50" |

Footnotes

The above parts group applies to the following Mfg. Nos.:

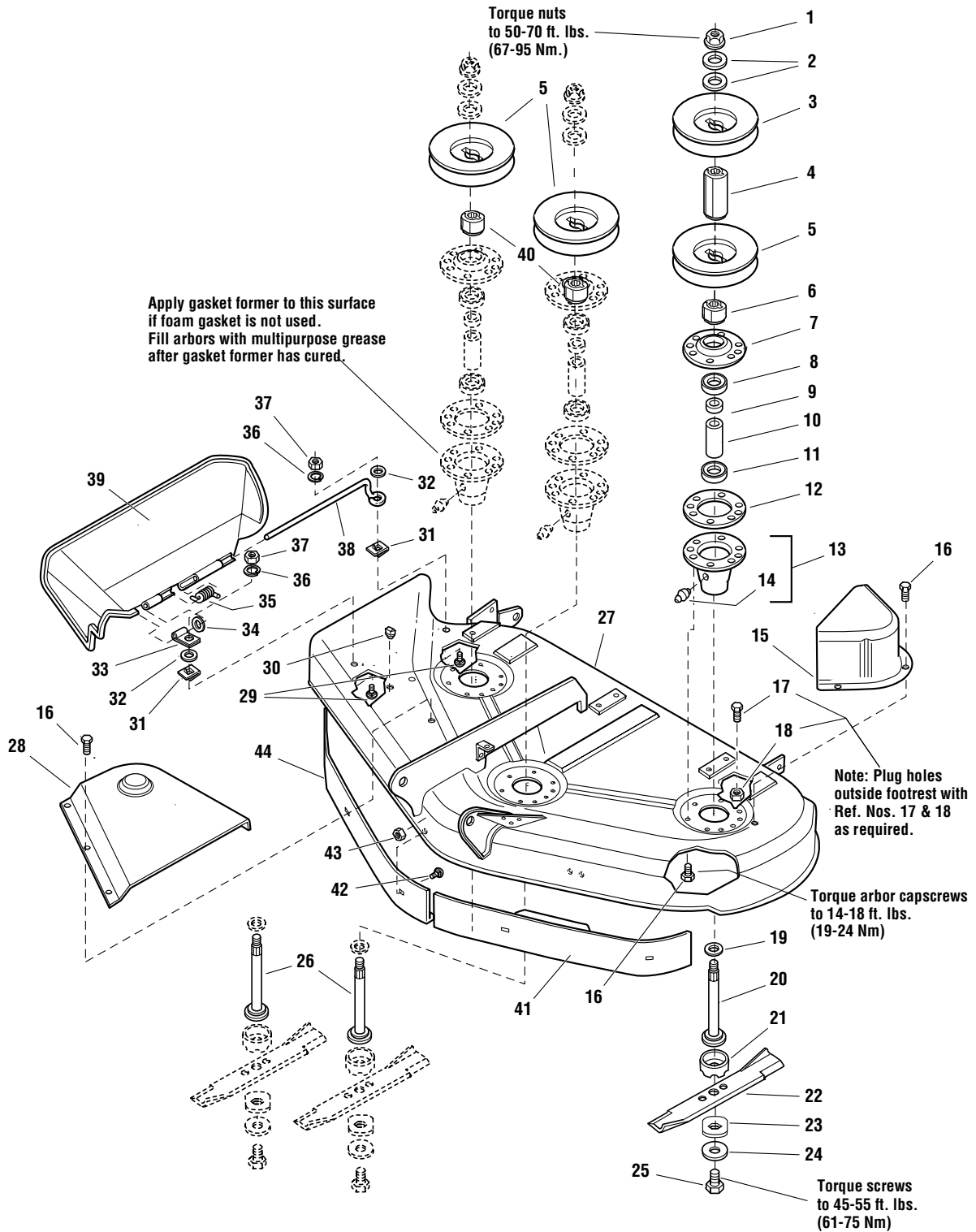
1694037 - 44" Mower

1694043 - 44" Mower

44" Mower Deck - Housing, Arbors & Blades

986089

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1694178 - 44" Mower

44" Mower Deck - Housing, Arbors & Blades

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1714419 | 3 | NUT, Hex Flange, 9/16-18 |
| 2 | 1713675 | 6 | WASHER, Bellevilled, 9/16 |
| 3 | 1713161 | 1 | PULLEY |
| 4 | 1713158 | 1 | HUB, Double Pulley |
| 5 | 1713098 | 3 | PULLEY |
| 6 | 1713533 | 1 | HUB, Double Pulley |
| 7 | 1655729 | 3 | COVER, Arbor Housing |
| 8 | 108202 | 3 | BEARING, Ball, 3/4 x 1-3/4 x 5/8 |
| 9 | 1715724 | 3 | SPACER, 21/32 x 3/4 x 5/8 |
| 10 | 1715723 | 3 | SPACER, 11/16 x 5/32 x 2-11/16 |
| 11 | 1705897 | 3 | BEARING, Ball, 11/16 x 1-9/16 x 15/32 |
| 12 | 1707335 | 3 | GASKET, Foam |
| 13 | 1713338 | 3 | ARBOR HOUSING ASSEMBLY, (Includes Ref. No. 14) |
| 14 | 1704314 | 3 | FITTING, Grease |
| 15 | 1720560 | 1 | COVER, Arbor |
| 16 | 1664847 | 26 | CAPSCREW, Hex Head Taptite, 5/16-18 x 3/4 |
| 17 | 1924856 | 1 | CAPSCREW, Hex Washer Head, 5/16-18 x 1/2, Black |
| 18 | 1931277 | 1 | NUT, Hex Flange, 5/16, |
| 19 | 1713619 | 3 | WASHER, Bellevilled, 9/16, Black |
| 20 | 1713612 | 1 | SHAFT, Arbor (LH) |
| 21 | 1713196 | 3 | SHIELD, Grass, Lower |
| 22 | 1704100 | 3 | BLADE, Mower, 16-1/8 (for 44" Decks) |
| 23 | 1713089 | 3 | WASHER, Hex, 11/16 x 2 |
| 24 | 1656916 | 3 | WASHER, Spring 15/32, Black |
| 25 | 923471 | 3 | CAPSCREW, Hex Head, 7/16-14 x 1 |
| 26 | 1713195 | 2 | SHAFT, Arbor (Center & RH) |
| 27 | 1685411 | 1 | MOWER HOUSING ASSEMBLY, 44" Mower (Orange) |
| 27 | 41685411 | 1 | MOWER HOUSING ASSEMBLY, 44" Mower (Red) |
| 28 | 1703601 | 1 | COVER, Arbor |
| 29 | 1931318 | 2 | CARRIAGE BOLT, 1/4-20 x 7/8 |
| 30 | 1705115 | 1 | PLUG, Hole |
| 31 | 1960518 | 2 | NUT, Push |
| 32 | 1960353 | 2 | WASHER, 1/4, Black |
| 33 | 1704873 | 1 | CLAMP |
| 34 | 1919326 | 1 | WASHER, 5/16, Black |
| 35 | 1723938 | 1 | SPRING |
| 36 | 1916964 | 2 | WASHER, Lock, 1/4 |
| 37 | 1916622 | 2 | NUT, Hex, 1/4-20 |
| 38 | 1706709 | 1 | ROD, Deflector, Front |
| 39 | 1705449 | 1 | DEFLECTOR, Plastic |
| 40 | 1713197 | 2 | HUB, Pulley, Center & RH |
| 41 | 1716879 | 1 | BAFFLE, Anti-Blowout, LH (CE Only) |

Footnotes

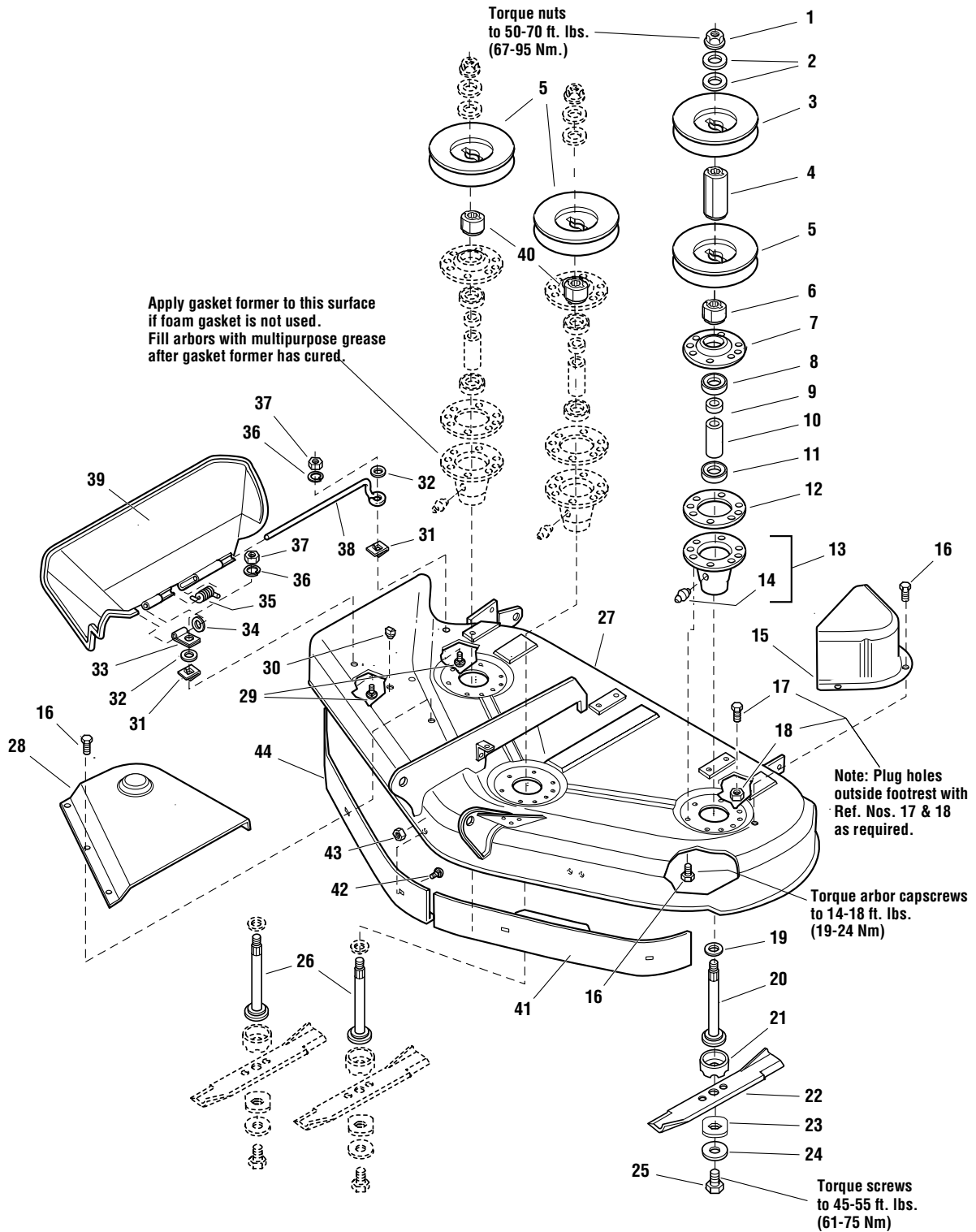
The above parts group applies to the following Mfg. Nos.:

1694178 - 44" Mower

44" Mower Deck - Housing, Arbors & Blades

986089

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1694178 - 44" Mower

44" Mower Deck - Housing, Arbors & Blades

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|---|
| 42 | 1931333 | 8 | CARRIAGE BOLT, 5/16-18 x 3/4, Black (CE Only) |
| 43 | 1927557 | 8 | NUT, Hex Flange Whiz Lock, 5/16-18, Black (CE Only) |
| 44 | 1716878 | 1 | BAFFLE, Anti-Blowout, RH (CE Only) |

Footnotes

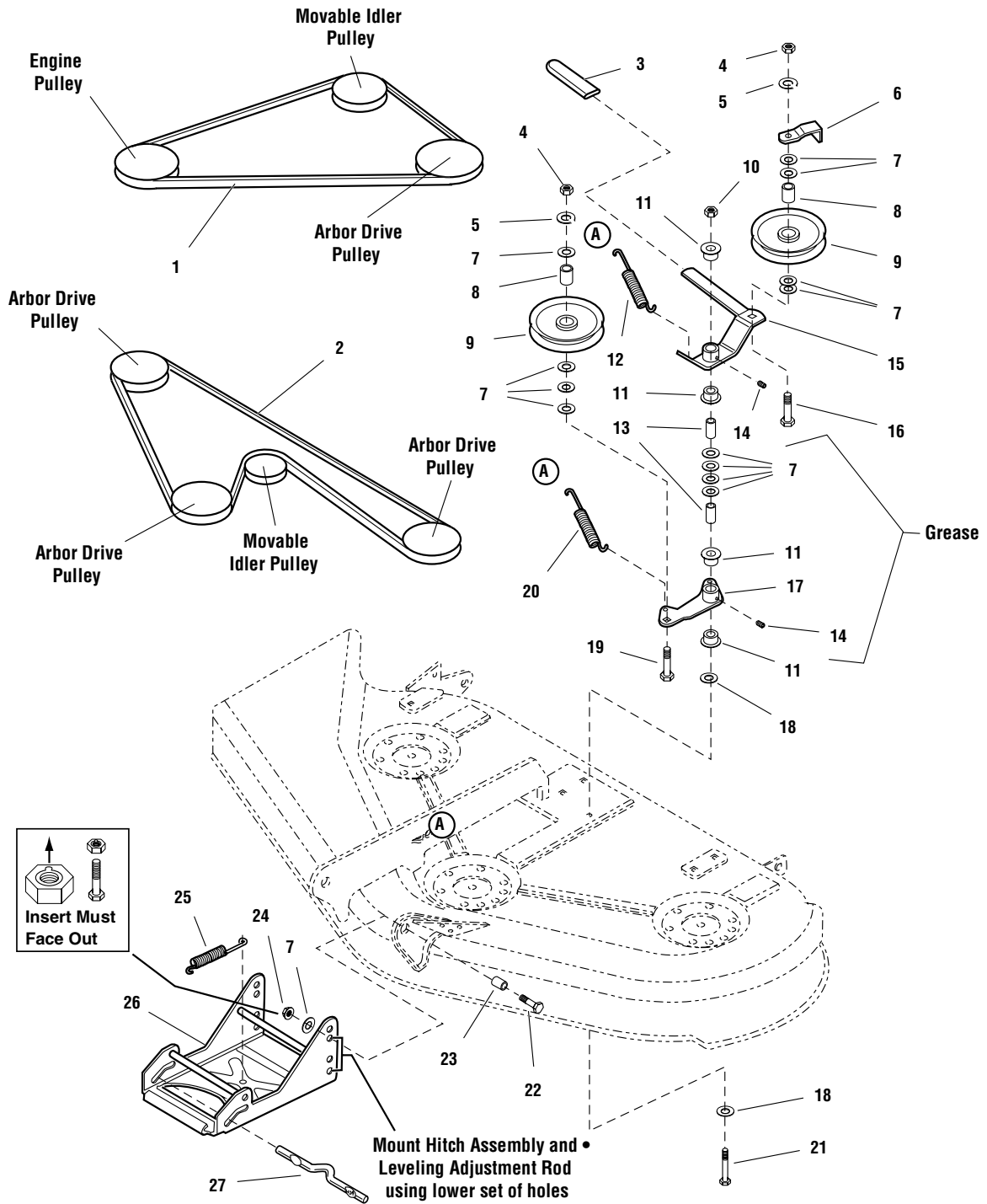
The above parts group applies to the following Mfg. Nos.:

1694178 - 44" Mower

50" Mower Deck - Clutch & Support

984271C

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

1694473 - 50" Mower

1694474 - 50" Mower

50" Mower Deck - Clutch & Support

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1707740 | 1 | V-BELT, Mower Drive |
| 2 | 1703836 | 1 | V-BELT, Arbor Drive |
| 3 | 1665835 | 1 | GRIP, Lever |
| 4 | 1916950 | 2 | NUT, Hex, 3/8-16 |
| 5 | 1916965 | 2 | WASHER, Lock, 3/8 |
| 6 | 1677135 | 1 | BELT STOP, Idler |
| 7 | 1924940 | 14 | WASHER, 3/8 |
| 8 | 1716553 | 1 | HUB, 25/64 x 3/4 x 63/64, Powder Metal |
| 9 | 1685150 | 2 | PULLEY, Idler, (Includes Ref. No. 8) |
| 10 | 1960339 | 1 | NUT, Hex Flange, 3/8-16, MAC Lock Large, Black |
| 11 | 1676148 | 4 | BUSHING, 5/8 x 3/4 x 13/32, Powder Metal |
| 12 | 1715435 | 1 | SPRING |
| 13 | 1674669 | 2 | SPACER, 25/64 x 5/8 x 1-1/8, Case Hardened |
| 14 | 912808 | 2 | GREASE FITTING |
| 15 | 1704658 | 1 | LEVER ASSEMBLY, Idler, (Includes Ref. Nos. 11 & 14) |
| 16 | 1960315 | 1 | CARRIAGE BOLT, 3/8-16 x 2 |
| 17 | 1718561 | 1 | LEVER ASSEMBLY, Idler Arm, (Includes Ref. Nos. 11 & 14) |
| 18 | 1924356 | 2 | WASHER, 3/8, Black |
| 19 | 1931352 | 1 | CARRIAGE BOLT, 3/8-16 x 1-1/2 |
| 20 | 1656936 | 1 | SPRING |
| 21 | 1923938 | 1 | CAPSCREW, Hex Head, 3/8-16 x 3-1/2 |
| 22 | 1921968 | 2 | CAPSCREW, Hex Head, 3/8-16 x 1-3/8 |
| 23 | 157081 | 2 | SPACER, 3/8 x 3/4 x 1/2 |
| 24 | 960641 | 2 | NUT, Hex Aluminum Insert Lock, 3/8-16 |
| 25 | 156302 | 1 | SPRING |
| 26 | 1707432 | 1 | HITCH ASSEMBLY |
| 27 | 1715759 | 1 | ROD, Latch |

Footnotes

The above parts group applies to the following Mfg. Nos.:

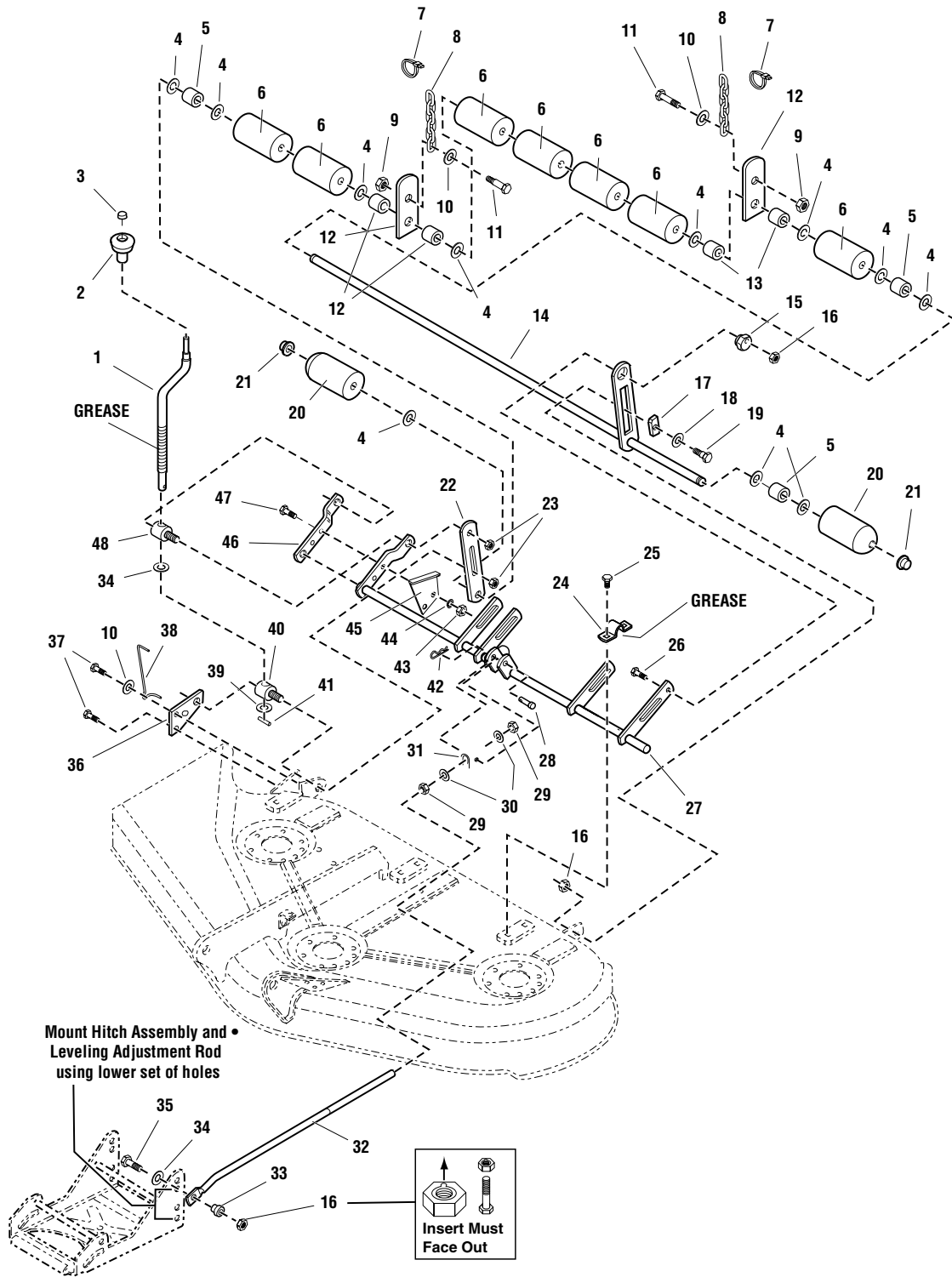
1694473 - 50" Mower

1694474 - 50" Mower

50" Mower Deck - Height Adjustment & Roller Bar

986421

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1694473 - 50" Mower

1694474 - 50" Mower

50" Mower Deck - Height Adjustment & Roller Bar

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|---|
| 1 | 1719901 | 1 | CRANK, Cutting Height |
| 2 | 1714084 | 1 | KNOB, Height Crank |
| 3 | 1960093 | 1 | PAL NUT |
| 4 | 1924366 | 8 | WASHER, Plain, 1 1/4 |
| 5 | 1709195 | 3 | SPACER, 21/32 x 5/32 x 5/8 |
| 6 | 1668513 | 8 | ROLLER |
| 7 | 925094 | 2 | TIE, Self Locking |
| 8 | 1708266 | 2 | CHAIN, 6 Link, 8 13/32 Long |
| 9 | 1919438 | 2 | NUT, Hex Lock ESNA Light, 5/16-18, Black |
| 10 | 1919381 | 5 | WASHER, 5/16, Black |
| 11 | 1930570 | 2 | CAPSCREW, Hex Head, 5/16-18 x 1-1/4, G8, 1/2 Thread |
| 12 | 1725640 | 2 | LINK, Lift, Roller Shaft |
| 13 | 1602946 | 2 | SPACER |
| 14 | 1686687 | 1 | SHAFT ASSEMBLY, Roller, 50", (Includes Ref. No. 10) |
| 15 | 1704082 | 1 | NUT, Adjuster |
| 16 | 960641 | 3 | NUT, Hex Aluminum Insert Lock, 3/8-16 |
| 17 | 1677507 | 1 | SLIDE |
| 18 | 1924361 | 1 | WASHER, Plain, 1/2 |
| 19 | 172622 | 1 | BOLT, Shoulder, 3/8-16 |
| 20 | 1722036 | 2 | ROLLER, Rounded End |
| 21 | 1960520 | 2 | NUT, Push |
| 22 | 1704074 | 1 | BAR, Roller |
| 23 | 1930644 | 2 | NUT, Hex Flange, 2 Way Lock, 1/2-13 |
| 24 | 1665374 | 3 | STRAP, Mower Arm Assembly |
| 25 | 1664847 | 6 | CAPSCREW, Hex Head Taptite, 5/16 -18 x 3/4 |
| 26 | 1931352 | 1 | CARRIAGE BOLT, 3/8-16 x 1-1/2 |
| 27 | 1718828 | 1 | ARM ASSEMBLY, Mower |
| 28 | 118053 | 1 | PIN, Clevis |
| 29 | 1915726 | 2 | NUT, Hex, Jam, 1/2-13 |
| 30 | 1960170 | 1 | WASHER, 11/32 |
| 31 | 1706645 | 1 | TRUNNION |
| 32 | 1722995 | 1 | ROD, Adjustment |
| 33 | 1706644 | 1 | SPACER, 3/8 x 3/4 x 15/16 |
| 34 | 1924940 | 1 | WASHER, 3/8 |
| 35 | 1922606 | 1 | CAPSCREW, Hex Head, 3/8-16 x 1-3/4 |
| 36 | 1704080 | 1 | PLATE, Mower Support |
| 37 | 1931202 | 2 | CAPSCREW, Hex Head Taptite, 5/16-18 x 1-1/4 |
| 38 | 1704114 | 1 | INDICATOR, Cutting Height |
| 39 | 1704097 | 1 | WASHER, Detent |
| 40 | 1704086 | 1 | TRUNNION |
| 41 | 916001 | 1 | PIN, Roll, 1 |
| 42 | 1960074 | 1 | CLIP, Hair Pin |

Footnotes

The above parts group applies to the following Mfg. Nos.:

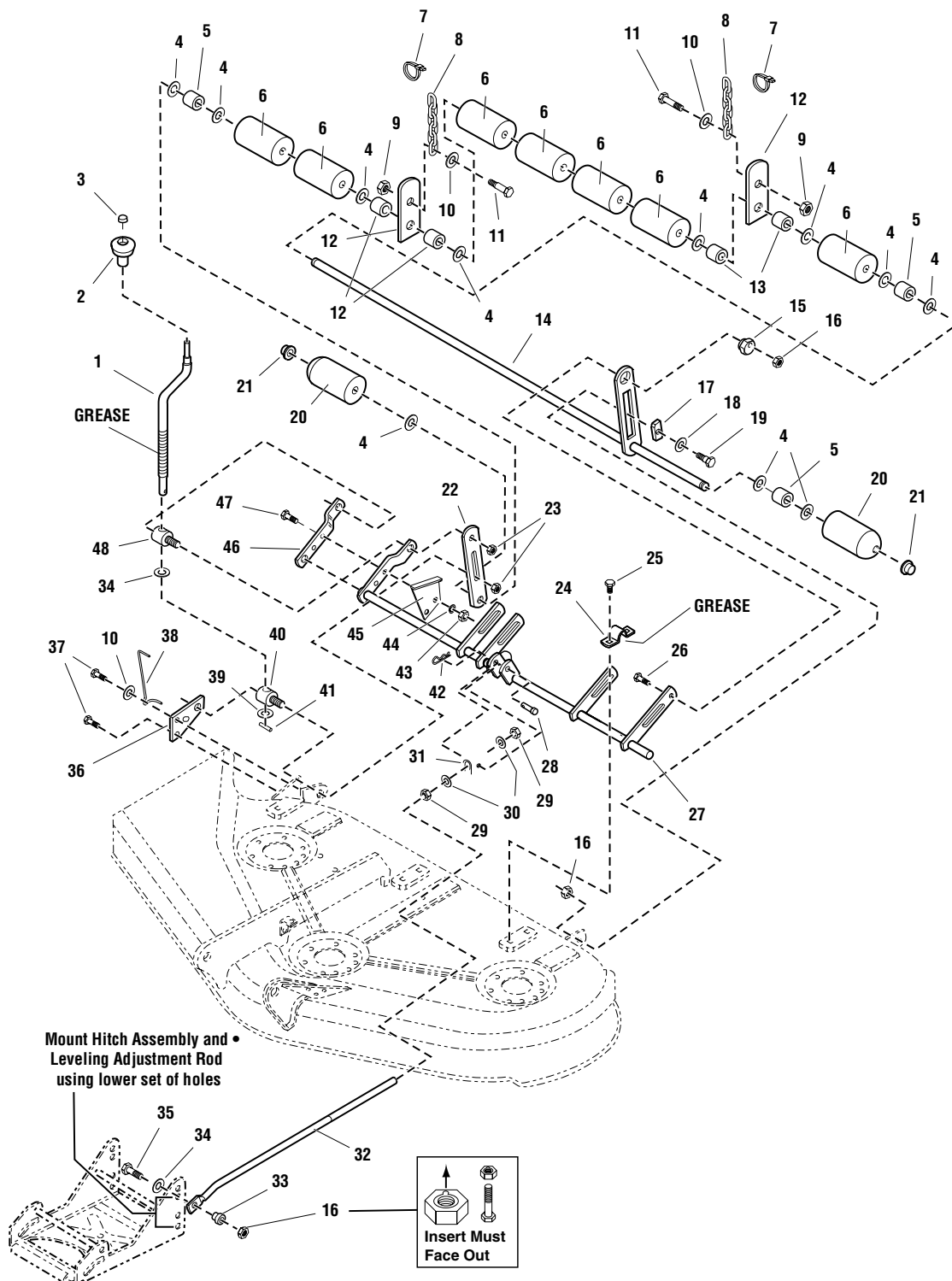
1694473 - 50" Mower

1694474 - 50" Mower

50" Mower Deck - Height Adjustment & Roller Bar

986421

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1694473 - 50" Mower

1694474 - 50" Mower

50" Mower Deck - Height Adjustment & Roller Bar

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|-------------------------------------|
| 43 | 1917372 | 2 | NUT, Hex, 5/16-18 |
| 44 | 1917356 | 2 | WASHER, Lock, 5/16 |
| 45 | 1704116 | 1 | BRACKET, Cutting Height |
| 46 | 1704083 | 1 | ARM, Rear, Mower, RH |
| 47 | 1921977 | 2 | CAPSCREW, Hex Head, 5/16-18 x 1-1/4 |
| 48 | 1704087 | 1 | TRUNNION, Threaded |

Footnotes

The above parts group applies to the following Mfg. Nos.:

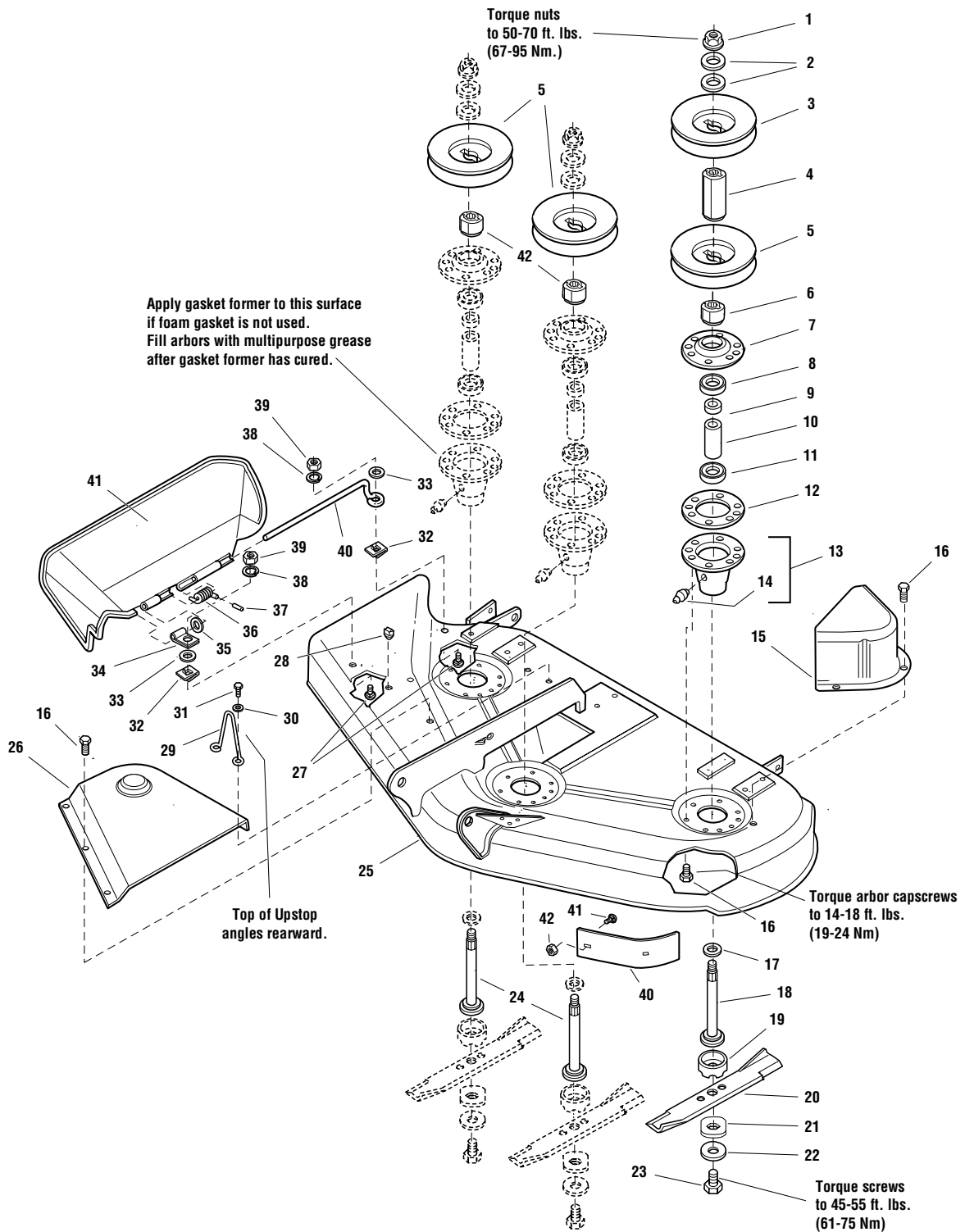
1694473 - 50" Mower

1694474 - 50" Mower

50" Mower Deck - Housing, Arbors & Blades

986429

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694473 - 50" Mower
- 1694474 - 50" Mower

50" Mower Deck - Housing, Arbors & Blades

| REF NO | PART NO. | QTY. | DESCRIPTION |
|--------|----------|------|--|
| 1 | 1714419 | 3 | NUT, Hex Flange, 9/16-18 |
| 2 | 1713675 | 6 | WASHER, Bellevilled, 9/16 |
| 3 | 1713161 | 1 | PULLEY |
| 4 | 1713158 | 1 | HUB, Double Pulley |
| 5 | 1713098 | 3 | PULLEY |
| 6 | 1713533 | 1 | HUB, Double Pulley |
| 7 | 1655729 | 3 | COVER, Arbor Housing |
| 8 | 108202 | 3 | BEARING, Ball, 3/4 x 1-3/4 x 5/8 |
| 9 | 1715724 | 3 | SPACER, 21/32 x 3/4 x 5/8 |
| 10 | 1715723 | 3 | SPACER, 11/16 x 5/32 x 2-11/16 |
| 11 | 1705897 | 3 | BEARING, Ball, 11/16 x 1-9/16 x 15/32 |
| 12 | 1707335 | 3 | GASKET, Foam |
| 13 | 1713338 | 3 | ARBOR HOUSING ASSEMBLY, (Includes Ref. No. 14) |
| 14 | 1704314 | 3 | FITTING, Grease |
| 15 | 1720560 | 1 | COVER, Arbor |
| 16 | 1664847 | 26 | CAPSCREW, Hex Head Taptite, 5/16-18 x 3/4 |
| 17 | 1713619 | 3 | WASHER, Bellevilled, 9/16, Black |
| 18 | 1713612 | 1 | SHAFT, Arbor (LH) |
| 19 | 1713196 | 3 | SHIELD, Grass, Lower |
| 20 | 1708229 | 3 | BLADE, Mower, 18-1/8 |
| 21 | 1713089 | 3 | WASHER, Hex, 11/16 x 2 |
| 22 | 1656916 | 3 | WASHER, Spring 15/32, Black |
| 23 | 923471 | 3 | CAPSCREW, Hex Head, 7/16-14 x 1 |
| 24 | 1713195 | 2 | SHAFT, Arbor (Center & RH) |
| 25 | 1685495 | 1 | MOWER HOUSING ASSEMBLY, 50" Mower (Orange) |
| 25 | 41685495 | 1 | MOWER HOUSING ASSEMBLY, 50" Mower (Red) |
| 26 | 1703601 | 1 | COVER, Arbor |
| 27 | 1931318 | 2 | CARRIAGE BOLT, 1/4-20 x 7/8 |
| 28 | 1705115 | 1 | PLUG, Hole |
| 29 | 1704098 | 1 | UPSTOP |
| 30 | 1611705 | 2 | SPACER, W x 5/8 x L |
| 31 | 1931202 | 2 | CAPSCREW, Hex Washer Head Taptite, 5/16-18 x 1-1/4 |
| 32 | 1960518 | 2 | NUT, Push |
| 33 | 1960353 | 2 | WASHER, 1/4, Black |
| 34 | 1704873 | 1 | CLAMP |
| 35 | 1919326 | 1 | WASHER, 5/16, Black |
| 36 | 1723738 | 1 | SPRING |
| 37 | 1723323 | 1 | CAP, Spring End |
| 38 | 1916964 | 2 | WASHER, Lock, 1/4 |
| 39 | 1916622 | 2 | NUT, Hex, 1/4-20 |
| 40 | 1706709 | 1 | ROD, Deflector, Front |
| 41 | 1705449 | 1 | DEFLECTOR, Plastic |

Footnotes

The above parts group applies to the following Mfg. Nos.:

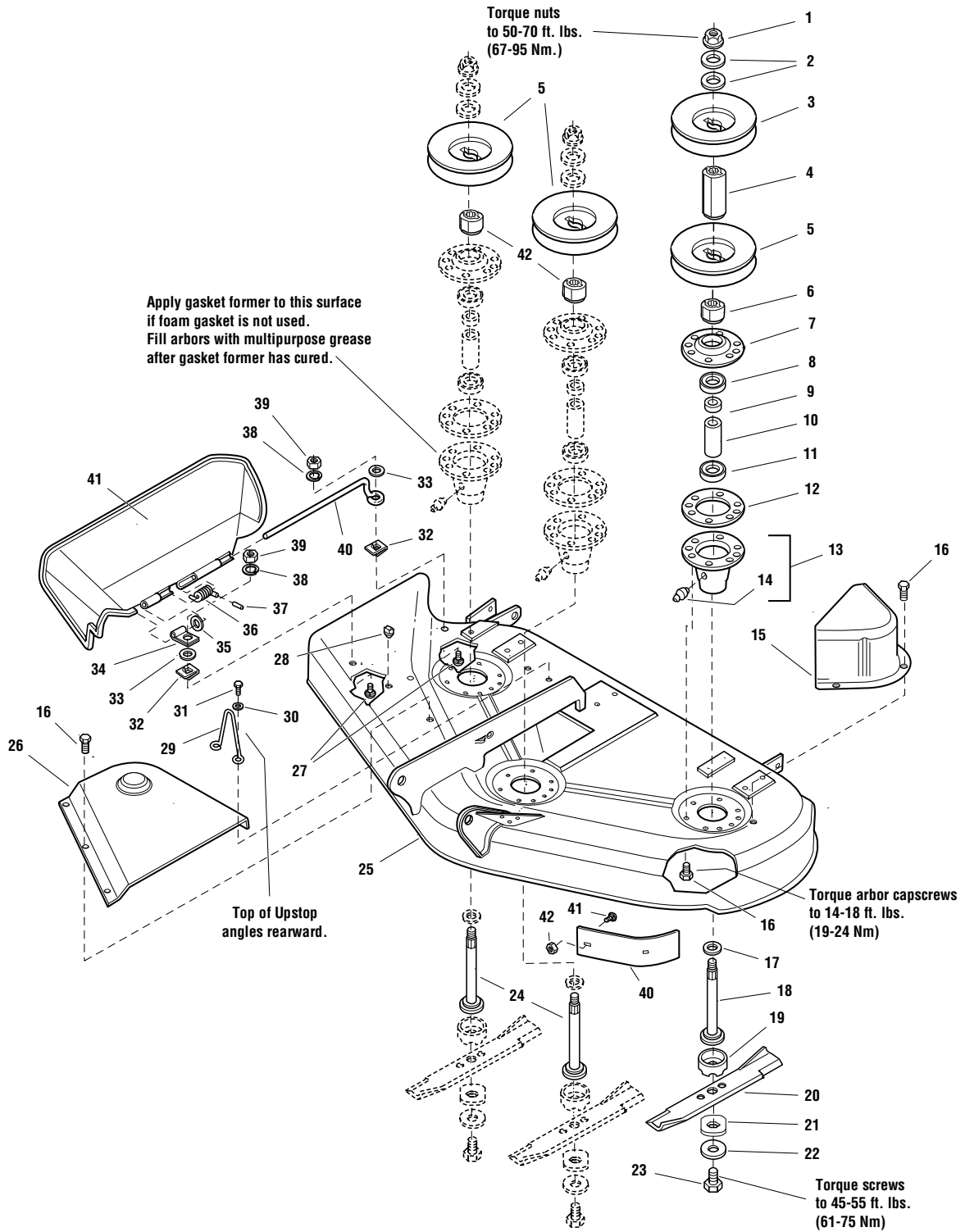
1694473 - 50" Mower

1694474 - 50" Mower

50" Mower Deck - Housing, Arbors & Blades

986429

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694473 - 50" Mower
- 1694474 - 50" Mower

50" Mower Deck - Housing, Arbors & Blades

| REF NO | PART NO. | QTY. | DESCRIPTION |
|---------------|-----------------|-------------|------------------------------|
| 42 | 1713197 | 2 | HUB, Pulley, Center & RH |
| 43 | 1724538 | 1 | BAFFLE, Anti-Blowout |
| 44 | 1927557 | 2 | NUT, Hex, Whizlock, 5/16-18 |
| 45 | 1931333 | 2 | CARRIAGE BOLT, 5/16-18 x 3/4 |

Footnotes

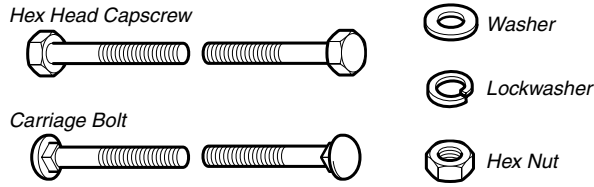
The above parts group applies to the following Mfg. Nos.:

1694473 - 50" Mower

1694474 - 50" Mower

Hardware Identification & Torque Specifications

Common Hardware Types

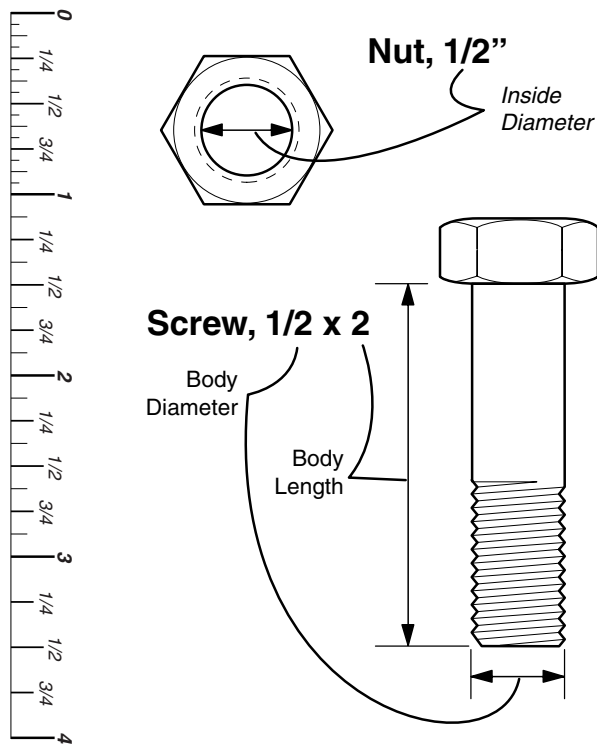


Standard Hardware Sizing

When a washer or nut is identified as 1/2", this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch; if a second number is present it represents the *threads per inch*

When bolt or capscrew is identified as 1/2 - 16 x 2", this means the *Nominal size*, or *body diameter* is 1/2 inch; the second number represents the *threads per inch* (16 in this example, and the final number is the *body length* of the bolt or screw (in this example 2 inches long).

The guides and ruler furnished below are designed to help you select the appropriate hardware and tools.



Torque Specification Chart

FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%)

| Hardware Grade | No Marks SAE Grade 2 | | SAE Grade 5 | | SAE Grade 8 | |
|----------------|-------------------------|-------|------------------|-------|------------------|---------|
| | in/lbs ft/lbs | Nm. | in/lbs ft/lbs | Nm. | in/lbs ft/lbs | Nm. |
| 8-32 | 19 | 2.1 | 30 | 3.4 | 41 | 4.6 |
| 8-36 | 20 | 2.3 | 31 | 3.5 | 43 | 4.9 |
| 10-24 | 27 | 3.1 | 43 | 4.9 | 60 | 6.8 |
| 10-32 | 31 | 3.5 | 49 | 5.5 | 68 | 7.7 |
| 1/4-20 | 66 | 7.6 | 8 | 10.9 | 12 | 16.3 |
| 1/4-28 | 76 | 8.6 | 10 | 13.6 | 14 | 19.0 |
| 5/16-18 | 11 | 15.0 | 17 | 23.1 | 25 | 34.0 |
| 5/16-24 | 12 | 16.3 | 19 | 25.8 | 27 | 34.0 |
| 3/8-16 | 20 | 27.2 | 30 | 40.8 | 45 | 61.2 |
| 3/8-24 | 23 | 31.3 | 35 | 47.6 | 50 | 68.0 |
| 7/16-14 | 30 | 40.8 | 50 | 68.0 | 70 | 95.2 |
| 7/16-20 | 35 | 47.6 | 55 | 74.8 | 80 | 108.8 |
| 1/2-13 | 50 | 68.0 | 75 | 102.0 | 110 | 149.6 |
| 1/2-20 | 55 | 74.8 | 90 | 122.4 | 120 | 163.2 |
| 9/16-12 | 65 | 88.4 | 110 | 149.6 | 150 | 204.0 |
| 9/16-18 | 75 | 102.0 | 120 | 163.2 | 170 | 231.2 |
| 5/8-11 | 90 | 122.4 | 150 | 204.0 | 220 | 299.2 |
| 5/8-18 | 100 | 136 | 180 | 244.8 | 240 | 326.4 |
| 3/4-10 | 160 | 217.6 | 260 | 353.6 | 386 | 525.0 |
| 3/4-16 | 180 | 244.8 | 300 | 408.0 | 420 | 571.2 |
| 7/8-9 | 140 | 190.4 | 400 | 544.0 | 600 | 816.0 |
| 7/8-14 | 155 | 210.8 | 440 | 598.4 | 660 | 897.6 |
| 1-8 | 220 | 299.2 | 580 | 788.8 | 900 | 1,244.0 |
| 1-12 | 240 | 326.4 | 640 | 870.4 | 1,000 | 1,360.0 |

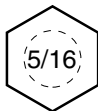
NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - for prevailing torque locknuts - use 65% of grade 5 torques.
 - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

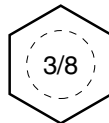
Wrench & Fastener Size Guide



1/4" Bolt or Nut
Wrench—7/16"



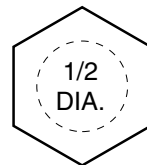
5/16" Bolt or Nut
Wrench—1/2"



3/8" Bolt or Nut
Wrench—9/16"



7/16" Bolt or Nut
Wrench (Bolt)—5/8"
Wrench (Nut)—11/16"



1/2" Bolt or Nut
Wrench—3/4"

Simplicity

MANUFACTURING, INC.
500 N. Spring Street / PO Box 997
Port Washington, WI 53074-0997 USA

www.simplicitymfg.com

© Copyright 2004 Simplicity Manufacturing, Inc.
All Rights Reserved. Printed In USA.

