OWNER'S GUIDE

• ASSEMBLY • OPERATION • MAINTENANCE • PARTS •



22"
Hi-Wheel
Self-Propelled
Rotary Mowers

Model Numbers 122-526R000 122-528R000

190-086-000 CATCHER 190-100-000 MULCHER

IMPORTANT!

Record the **Model No.** and **Mfg. Code** which appear on your unit in the space below. You **must** have these numbers, along with the date of purchase, in order to receive warranty or service.

MEETS ANSI SAFETY STANDARDS

MODEL NO.

MFG. CODE

Important:
Read Safety Rules
and Instructions Carefully



WARNING: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 360900, Cleveland, Ohio 44136.

IMPORTANT

SAFE OPERATION PRACTICES



THIS SYMBOL POINTS OUT IMPORTANT SAFETY INSTRUCTIONS WHICH, IF NOT FOLLOWED, COULD ENDANGER THE PERSONAL SAFETY AND/OR PROPERTY OF YOURSELF AND CTHERS. READ AND FOLLOW ALL INSTRUCTIONS IN THIS MANUAL BEFORE ATTEMPTING TO OPERATE YOUR LAWN MOWER. FAILURE TO COMPLY WITH THESE INSTRUCTIONS MAY RESULT IN PERSONAL INJURY. WHEN YOU SEE THIS SYMBOL— A HEE) ITS WARNING.





DANGER:

Your lawn mower was built to be operated according to the rules for safe operation in this manual. As with any type of power eq lipment, carelessness or error on the part of the operator can result in serious injury. If you violate any of these rules, you may cause serious injury to yourself or others.

TRAINING

1. Read this owner's guide carefully in its entirety before attempting to assemble or operate this machine. Be completely familiar with the controls and the proper use of this machine before operating it. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.

2. Your rotary mower is a precision piece of power equipment, not a plaything. Therefore, exercise extreme caution at all times. Your unit has been designed to perform one job: to

mow grass. Do not use it for any other purpose.

3. Never allow children under 14 years old to ope ate a power mower. Children 14 years old and over should only operate mower under close parental supervision. Only persons well acquainted with these rules of safe operation should be allowed to use your mower.

4. Keep the area of operation clear of all persons, particularly small children and pets. Stop engine when they are in the vicinity of your mower to help prevent blade contact or thrown object injury. Although the area of operation should be completely cleared of foreign objects, an object ma/ have been overlooked and could be accidently thrown by the mower in any direction and cause serious personal injury to the operator or any others allowed in the area.

PREPARATION

- Thoroughly inspect the area where the equipment is to be used. Remove all stones, sticks, wire, bones and other foreign objects which could be picked up and thrown by the mower in any direction and cause serious personal injury to the operator or any others allowed in the area. Plan your mowing pattern to avoid discharge of material toward roads, sidewalks, bystanders and the like.
- 2. Always wear safety glasses or eye shields during operation or while performing an adjustment or repair, to prote it eyes from foreign objects that may be thrown from the mathine in any direction.
- 3. Wear sturdy, rough-soled work shoes and close-litting slacks and shirts. Shirts and pants that cover the arms and legs and steel-toed shoes are recommended. Do not wear loose fitting clothes or jewelry. They can be caught in moving parts. Never operate a unit in bare feet, sandals, or sneakers.
- 4. Before working with gasoline, extinguish all cigarettes, cigars, pipes and other sources of ignition. Check the fuel level before starting the engine. Gasoline is an extremely flanimable fuel. Do not fill the gasoline tank indoors, while the ergine is running, or until engine has been allowed to cool for at least two minutes after running. Replace gasoline cap securely and wipe off any spilled gasoline before starting the engine as it may cause a fire or explosion.

Disengage the self-propelled mechanism or drive clutch on units so equipped before starting the engine.

The blade control handle is a safety device. Never attempt to bypass its operation. Doing so makes the safety device inoperative and may result in personal injury through con act with the rotating blade. The blade control handle must oper ate easily in both directions and automatically return to the disengaged postition when released.

7. Never attempt to make a wheel or cutting height adjustment while the engine is running.

Never operate the mower in wet grass. Always be sure of your footing. A slip and fall can cause serious personal njury. Keep a firm hold on the handle and walk, never run. Now only in daylight or in good artificial light.

9. For your safety, use the slope gauge included as part of this manual to measure slopes before operating this unit on a sloped or hilly area. If the slope is greater than 15° as shown on the slope gauge, do not operate this unit on that area or serious injury could result.

OPERATION

1. Do not change the engine governor settings or overspeed the engine. Excessive engine speeds are dangerous.

2. Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times as the rotating blade can cause injury.

3. Stop the blade when crossing gravel drives, walks or roads.

- After striking a foreign object, stop the engine, remove the wire from the spark plug, and thoroughly inspect the mower for any damage. Repair the damage before restarting and operating the mower.
- 5. If the equipment should start to vibrate abnormally, stop the engine and check immediately for the cause. Vibration is generally a warning of trouble.
- 6. Shut the engine off and wait until the blade comes to a complete stop before removing the grass catcher or unclogging the chute. The cutting blade continues to rotate for a few seconds after the engine is shut off. Never place any part of the body in the blade area until you are sure the blade has stopped rotatina.
- 7. Before cleaning, repairing or inspecting, make certain the blade and all moving parts have stopped. Disconnect the spark plug wire, and keep the wire away from the spark plug to prevent accidental starting.

Do not run the engine indoors.

- Never cut grass by pulling mower toward you. Mow across the face of slopes, never up-and-down. Exercise extreme caution when changing direction on slopes. Do not mow excessively steep slopes. Always be sure of your footing. A slip and fall can cause serious personal injury.
- 10. Never operate mower without proper guards, plates or other safety protective devices in place.
- 11. Muffler and engine become hot and can cause a burn. Do not touch.

MAINTENANCE AND STORAGE

- Check the blade and engine mounting bolts at frequent intervals for proper tightness. Also visually inspect blade for damage (e.g. bent, cracked). Replace with blade which meets original equipment specifications.
- Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
- Never store the mower with gasoline in the tank or gas containers inside of a building where fumes may reach an open flame or spark (e.g. gas hot water heater). Allow the engine to cool before storing in any enclosure.
- 4. To reduce fire hazard, keep the engine free of grass, leaves and excessive oil.
- Check the grass catcher bag frequently for wear or deterioration. Replace a worn or damaged bag immediately. For safety protection, replace only with new bag meeting original equipment specifications.

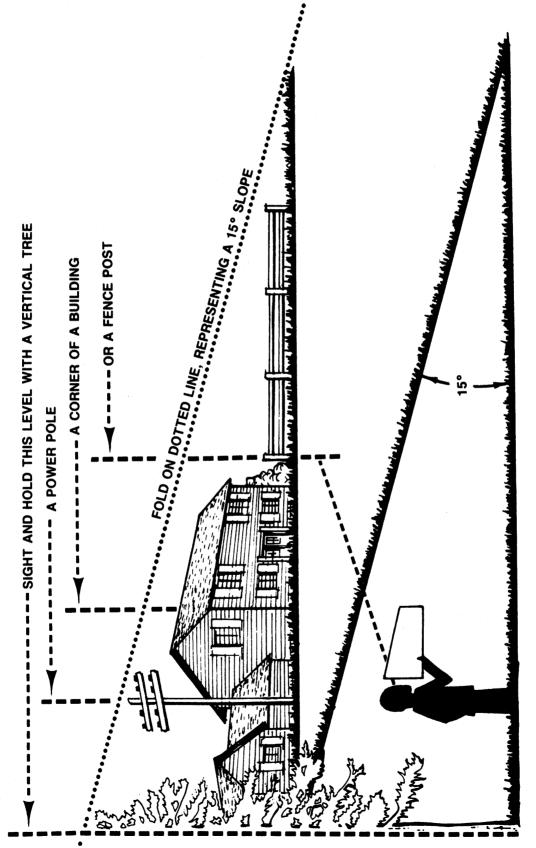


mis Line

-Cut Aic

SLOPE GAUGE

(Keep this sheet in a safe place for future reference.)



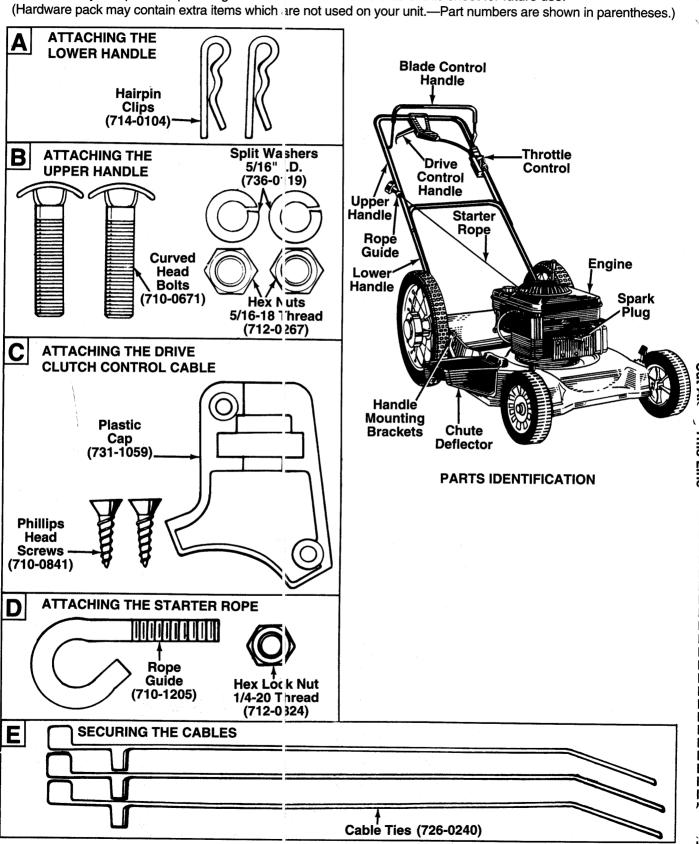


Do not mow on inclines with a slope in excess of 15 degrees (a rise of approximately 2-1/2 feet every 10 feet). A riding mower could overturn and cause serious injury. If operating a walk-behind mower on such a slope, it is extremely difficult to maintain your footing and you could slip, resulting in serious injury.

Operate WALK-BEHIND mowers across the face of slopes, never up and down slopes. Operate RIDING mowers up and down slopes, never across the face of slopes.

CONTENTS OF HARDWARE PACK/PARTS IDENTIFICATION

Remove this sheet from your owner's manual and lay the hardware on the illustration for identification purposes. After assembly, keep the Slope Gauge which is on the reverse side of this sheet for future use.



ASSEMBLY INSTRUCTIONS

IMPORTANT: This unit is shipped WITHOUT GASOLINE or OIL. After assembly, service engine with gasoline and oil as instructed in the separate engine manual packed with your mower.

Tools Required for Assembly

- (1) Pair of Pliers
- (1) 1/2" Wrench*
- (1) Phillips Screwdriver
- *Or one 6" Adjustable Wrench

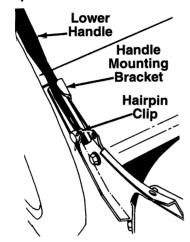


FIGURE 1.

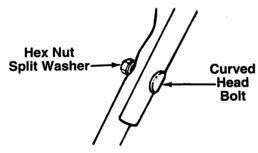


FIGURE 2.

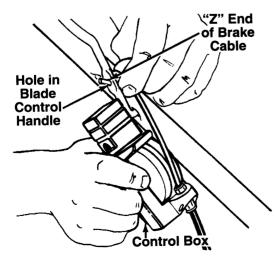


FIGURE 3.

NOTE: Reference to right or left hand side of the mower is observed from the operating position. Refer to parts identification on page 4 for location of parts when assembling the mower.

UNPACKING

- Remove the lawn mower from the carton by opening the top flaps and lifting the unit out. Be careful of the staples. Make certain all parts and literature have been removed from the carton before the carton is discarded.
- 2. Disconnect the spark plug wire and move away from the spark plug.
- 3. Stretch out all control cables behind the mower and place on the floor. Be careful not to bend or kink the cables at any time during assembly.
- 4. Remove page four from this manual and lay the contents of the hardware pack on the illustration for identification.

← ATTACHING THE LOWER HANDLE (Hardware A)

- Your mower has been shipped with the wheels in the lowest cutting height position. Raise the mower to the highest cutting height position before assembling the lower handle.
- Attach the lower handle by placing the bottom holes in the lower handle over the weld pins on the handle mounting brackets on the rear of the deck.
- 3. Using a pair of pliers, squeeze one leg of the lower handle against the handle mounting bracket. Insert the hairpin clip into the hole on the weld pin. See figure 1. Repeat on other side.

←ATTACHING THE UPPER HANDLE (Hardware B)

- 1. Place the upper handle in position over the lower handle. The hole in the side of the blade control handle (attached to the upper handle) must be on the **left** side.
- 2. Secure the upper handle to lower handle using the curved head bolts, split washers and hex nuts as shown in figure 2. Tighten securely.

← ATTACHING THE CONTROL BOX

One end of the throttle control cable and the brake cable is attached to the engine. The other end is attached to the control box. Attach the control box to the upper handle as follows.

- Remove the truss machine screw and hex lock nut from the middle of the control box using a phillips screwdriver. Hold your finger over the hex lock nut to keep it inside the control box so you can unscrew the truss machine screw.
- 2. Make certain the control handle is on top of the upper handle.

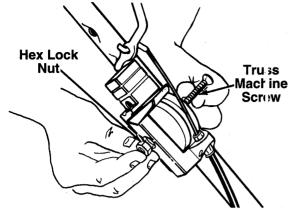


FIGURE 4.

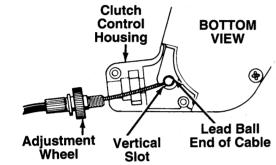
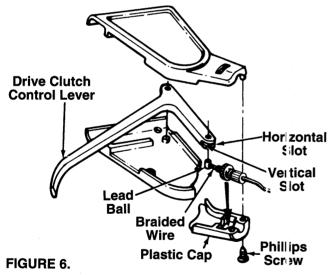


FIGURE 5.



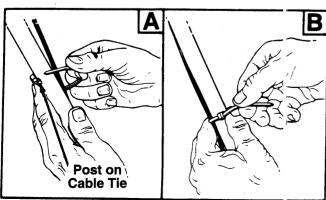


FIGURE 7.

- Route the control box (with cables attached) under the lower handle. Make certain the cables are not twisted.
- 4. Holding the control box near the left side of the upper handle (control box must be inside the handle), hook the "Z" end of the brake cable into the control handle from the outside to the inside. See figures 3 and 4.
- 5. Place the control box on the upper handle just below the end of the control handle as shown in figure 4. Secure with hardware removed in step one by placing hex lock nut into the indent on the inside of the control box. Screw the truss machine screw into the hex lock nut.

ATTACHING THE DRIVE CLUTCH CONTROL CABLE (Hardware C)

The drive clutch control cable is attached to the deck. Route the cable under the lower handle. Attach the cable to the lever in the clutch control housing, located in the middle of the upper handle, as follows.

- Place the lead ball end of the cable into the fitting provided in the end of the clutch control lever. Slip the braided wire into the vertical slot as shown in figure 5.
- 2. Slide the braided wire around in the horizontal slot. See figure 6.
- Make certain the adjustment wheel is threaded onto the cable as far as possible as shown in figure 5. Place the adjustment wheel into the clutch control housing.
- Secure the plastic cap to the clutch control housing using the two Phillips head screws. See figure



WARNING: Drive clutch adjustment must be checked before the unit is operated, as described in the Operation Section.

SECURING THE CABLES (Hardware E)

Secure all cables to the left side of the handle as follows.



WARNING: When attaching the control cables, the cables must be routed to avoid contact with all sharp edges and hot surfaces to prevent damage to the cables, which will render the controls inoperative.

- Insert posts on cable ties into holes provided on the handle, one on the upper handle and two on the lower handle. The holes may be either on the inside or outside of the handles. See figure 7A.
- Secure the cables with the cable ties, making certain the cables do not contact the wheels. See figure 7B. Trim excess ends of cable ties.

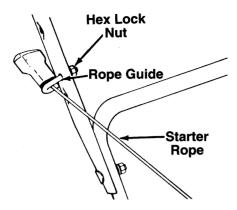


FIGURE 8.

ATTACHING THE STARTER ROPE (Hardware D)

- 1. The starter rope is inside the top of the engine. Additional rope may be wound around the starter handle. If so, unwind the rope from the handle.
- 2. With the spark plug wire disconnected and grounded, depress the blade control handle and pull the rope out of the engine.
- Place the rope guide around the starter rope, so the rope guide bends downward as shown in figure 8. Insert the rope guide into the handle, and secure with hex lock nut.

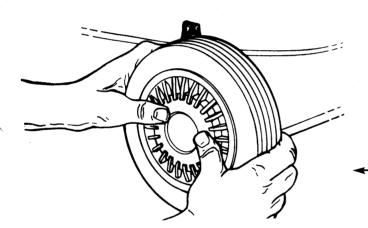
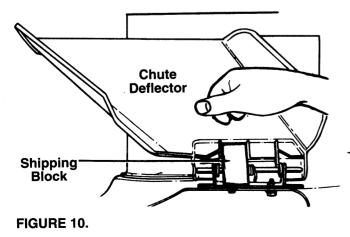


FIGURE 9.—Optional Hub Caps

INSTALLATION OF HUB CAPS (Optional)

- If your mower is equipped with hub caps which have four tabs, line up the tabs on the hub caps with the holes in the wheels. Push to lock in position.
- If your mower is equipped with 2" wide tires, place hub caps in position against the inner hub of the wheel. Press firmly around the center portion of hub cap in a circular motion, similar to installing a lid on a round, plastic container. See figure 9. The hub caps are flexible and will snap over the wheel hubs.

NOTE: It may be helpful to place the hub caps in hot tap water for several minutes to make them pliable before installing, especially if the temperature is less than $60^{\circ}F$.



FINAL ASSEMBLY OF MOWER

- The chute deflector on your mower is held in an upright position by a block for shipping purposes only. This shipping block must be removed and discarded before the mower is put into operation.
 - To remove the shipping block, move the springloaded chute toward the engine by pushing above the shipping block. See figure 10. Remove the block and carefully lower the chute into operating position, keeping fingers out of the way.
- Make certain all nuts and bolts are tightened securely.

CONTROLS

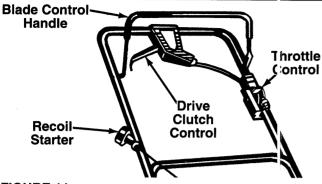


FIGURE 11.

BLADE CONTROL HANDLE



WARNING: This control mechanism is a safety device. Never attempt to hypass its operations.

The blade control handle is located on the upper handle of the mower. See figure 11. The blade control handle must be depressed in order to operate the unit. Release the blade control handle to stop the engine and blade.



WARNING: The blade will be rotating whenever the engine is running.

THROTTLE CONTROL

The throttle control is located on the side of the upper handle. It is used to regulate the engine speed.



WARNING: The throttle control cannot be used to stop the engine.

RECOIL STARTER

The recoil starter handle is attached to the handle. See figure 11. Stand behind the unit in the operating position to start the unit.

DRIVE CLUTCH CONTROL

Squeezing the drive clutch control engages the drive mechanism to the rear wheels. Releasing the clutch control stops the rear wheels from driving. Release the drive clutch control to slow down when negotiating an obstacle, making a turn or stopping. See figure 11.

CPERATION



FIGURE 12.

Keep hands and feet away from the chute area on cutting deck. See figure 12.

The operation of any lawn mower can result in foreign objects being thrown into the eyes, which



can result in severe eye damage. Always wear safety glasses or eye shields. We recommend wide vision safety mask for over spectacles or standard safety glasses.

NOTE: For shipping purposes your mower is set with the wheels in a low cutting height position. For best results raise the cutting position until it is determined which height is best for your lawn. See cutting height adjustment section.

GAS AND OIL FILL-UP

Service the engine with gasoline and oil as instructed in the separate engine manual packed with your mower. Read instructions carefully.



WARNING: Never fill fuel tank indoors, with engine running or until the engine has been allowed to cool for at least two minutes after running.

BEFORE STARTING

Attach spark plug wire to spark plug. Make certain the metal loop on the end of the spark plug wire (inside the rubber boot) is fastened securely over the metal tip on the spark plug. See figure 13.

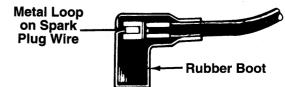


FIGURE 13.

2. Before each use, check for proper drive clutch operation by performing the following before starting the engine:

With the drive clutch control released, push mower forward. It should move freely. Pull mower backward. It should move with only a small amount of resistance (no more than 15 lbs. pressure).

If it does not and the rear wheels tend to lock up, the clutch may not be releasing completely. Do not start the engine until corrections have been made. Check the control cable for severe bend, kinks and binding, or grass build-up around the belt. Correct and adjust as required. Refer to instructions under "Drive Clutch Control Adjustment" in Adjustment Section for loosening the drive belt.

TO START ENGINE AND ENGAGE BLADE



WARNING: When starting the unit for the first time, face the mower against a solid object such as a wall, fence, etc. Start the unit, and if it shows any signs of motion with the drive clutch control disengaged, shut the engine off immediately. Make certain the drive clutch control is adjusted so the drive belt is as loose as possible. Refer to the Adjustment Section.

- 1. Move throttle control lever all the way forward. (A warm engine may be started with the engine in FAST position.)
- 2. If engine is equipped with a primer, prime engine as instructed in the separate engine manual packed with your unit.
- 3. Standing behind the unit, depress the blade control handle and hold it against the upper handle as shown. See figure 14.
- 4. Grasp the recoil starter handle and pull back rapidly, extending rope fully. Return it slowly to the rope guide.
- 5. After engine starts, move throttle control to desired engine speed.

NOTE: If any problems are encountered, refer to the Trouble Shooting Guide on page 18.

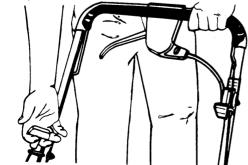


FIGURE 14.

TO STOP ENGINE AND BLADE

- 1. Move throttle control lever to SLOW position.
- 2. Release the blade control handle to stop the engine and blade.



WARNING: The blade continues to rotate for a few seconds after the engine is shut off.

3. Disconnect the spark plug wire and ground it against the engine to prevent accidental starting while equipment is unattended.

USING YOUR ROTARY MOWER

Be sure that lawn is clear of stones, sticks, wire, or other objects which could damage lawn mower or engine. Such objects could be accidently thrown by the mower in any direction and cause serious personal injury to the operator and others.

For the best results, do not cut wet grass because it tends to stick to the underside of the mower, preventing proper discharge of grass clippings, and could cause you to slip and fall. New grass, thick grass or wet grass may require a narrower cut. Blade speed should be adjusted to the condition of the lawn.

The best mowing pattern is one that allows the clippings to discharge towards the uncut part of the lawn. This permits recutting of the clippings to further pulverize them. When cutting high weeds, discharge towards cut portion, then recut at right angles to first direction.

For best results, cut off one-third or less of the total length of the grass. Lawn should be cut in the fall as long as there is growth.

This mower is designed to be operated at full throttle to give you the best cut and do the most effective job of bagging the cut grass.



WARNING: If you strike a foreign object, stop the engine. Remove wire from spark plug, thoroughly inspect the mower for any damage, and repair the damage before restarting and operating the mower. Extensive vibration of the mower during operation is an indication of damage. The unit should be promptly inspected and repaired.

ADJUSTMENTS



WARNING: Do not at any time make any adjustment to lawn mower without first stopping engine and disconnecting spark plug wire.

CUTTING HEIGHT ADJUSTMENT

An adjusting plate and thumb lever at each front wheel provides cutting height adjustment. Each

adjusting plate has nine height positions. Height of cut will be changed when the thumb lever is moved from one position to another. Simply depress the lever towards wheel and move wheel and lever assembly to desired position. See figure 15.

The height adjustment handle for the rear wheels is located on the left side of the deck. The handle may be placed in one of nine cutting height positions. Push the handle to the left and then either forward to lower the cutting height or backward to raise the cutting height.

All wheels must be placed in the same relative position. For rough or uneven lawns, raise the cutting height of your mower.

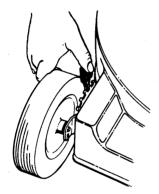


FIGURE 15.

DRIVE CLUTCH CONTROL ADJUSTMENT

Use the adjustment wheel located in the clutch control housing to tighten the drive belt if mower does not self-propel with the drive clutch control engaged, or if drive belt is slipping (unit hesitates while engine maintains the same speed). See figure 16.

In addition, the adjustment wheel may also be used to determine the position in which the drive clutch control is engaged. If it is more comfortable to have the drive engaged with the lever further away from the handle, tighten the drive belt.

Make certain to retest the unit for neutral as ins ructed in the Operation Section. Move the adjustment wheel in the opposite direction to loosen the drive belt if necessary.

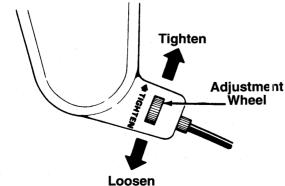


FIGURE 16.

THROTTLE CONTROL ADJUSTMENT

If the throttle control requires adjustment or if it has been replaced, adjust the throttle control as follows.

- 1. Remove the screw shown in figure 17. Remove the cable clamp from the cable.
- 2. Push the throttle control lever on the handle all the way forward as far as it will go, then back it off **one "click"**. Make certain the throttle control lever remains in this position.
- Push the control lever on the engine as far toward the rear of the engine as it will go. Secure the cable in this position with the cable clamp and screw.

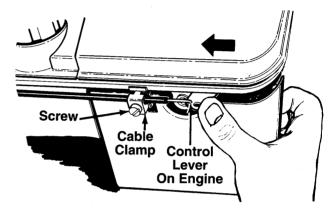


FIGURE 17.

CARBURETOR ADJUSTMENTS



WARNING: If any adjustments are made to the engine while the engine is running (e.g. carburetor), keep clear of all moving parts. Be careful of heated surfaces and muffler.

Minor carburetor adjustments may be required to compensate for differences in fuel, temperature, altitude and load. To adjust carburetor, refer to the separate engine manual packed with your mower.

NOTE: A dirty air cleaner will cause an engine to run rough. Be certain air cleaner is clean and attached to the carburetor before adjusting carburetor. Refer to the separate engine manual.

LUBRICATION



WARNING: Always stop engine and disconnect spark plug wire before cleaning, lubricating or doing any kind of work on lawn mower.

Blade Control—Lubricate the pivot points on the blade control handle and the brake cable at least once a season with light oil. See figure 18. The blade control must operate freely in both directions.

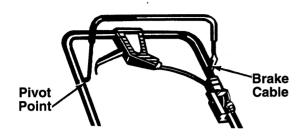


FIGURE 18.

Chute Deflector—The torsion spring and pivot point should be lubricated periodically with light oil to prevent any rust or binding. Deflector must work freely.

Wheels—Mower may be provided with ball bearing wheels. Lubricate at least once a season with light oil. Also, if the wheels are removed for any reason, lubricate the surface of the axle bolt and the inner surface of the wheel with light oil. A 4 oz. plastic bottle of light oil lubricant is available. Order part number 737-0170. Engine oil may also be used.

Engine—Follow engine manual for lubrication instructions.

Transmission—The transmission is pre-lubricated and sealed at the factory. It does not require checking. If disassembled for any reason, fill with 2 ounces of Alvania grease, part number 737-0168.

MAINTENANCE



WARNING: Be sure to disconnect and ground the spark plug wire before performing any repairs or maintenance.

NOTE: When tipping the unit, empty the fuel tank and keep engine spark plug or muffler side up.

TROUBLE SHOOTING

Refer to page 18 of this manual for trouble shooting information.

CUTTING BLADE

When removing the cutting blade for sharpening or replacement, protect hands by using heavy gloves or a rag to grasp the cutting blade. Remove the bolt and bell washer which hold the blade and adapter to the engine crankshaft. Remove the blade and adapter from the crankshaft.

If the blade or blade adapter needs replacing, remove the two small bolts, lock washers and nuts which hold the blade to the adapter.



WARNING: Periodically inspect the blade adapter for cracks, especially if you strike a foreign object. Replace when necessary.

When sharpening the blade, follow the original angle of grind as a guide. It is **extremely important** that each cutting edge receives an equal amount of grinding to prevent an unbalanced blade. An unbalanced blade will cause excessive vibration when rotating at high speeds, may cause damage to the mower and could break, causing personal injury.

It is recommended that the blade always be removed from the adapter for the best test of balance.

The blade can be tested by balancing it on a round shaft screwdriver. Remove metal from the heavy side until it balances evenly.

Before reassembling the blade and the blade adapter to the unit, lubricate the engine crankshaft and the inner surface of the blade adapter with light oil. Lubricating the bolt holes, bolts and inner surface of the nuts with light oil is also recommended. A 4 oz. plastic bottle of light oil lubricant is available. Order part number 737-0170. Engine oil may also be used.

When replacing the blade, be sure to install the blade with the side of the blade marked "Bottom" (or with part number) facing the ground when the mower is in the operating position.

Blade Mounting Torque

Center Bolt: 450 in. lbs. min., 600 in. lbs. max. Blade Adapter Bolts: 200 in. lbs. min., 350 in. lbs. max.

To insure safe operation of your unit, all nuts and bolts must be checked periodically for correct tightness.

DECK

The underside of the mower deck should be cleaned after each use to prevent a buildup of grass clippings, leaves, dirt or other matter. If this debris is allowed to accumulate, it will invite rust and corrosion, and may cause an uneven discharge of grass clippings at the next cutting.

The deck may be cleaned by tilting the mower and scraping clean with a suitable tool (make certain the spark plug wire is disconnected).

ENGINE

Refer to the separate engine manual for engine maintenance instructions.

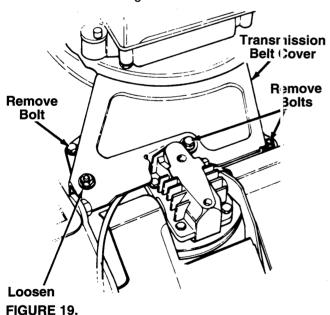
Service **air cleaner** every 25 hours under nornal conditions. Clean every few hours under extremely dusty conditions. Poor engine performance and f ooding usually indicates that the air cleaner should be serviced. To service the air cleaner, refer to the separate engine manual packed with your unit.

The **spark plug** should be cleaned and the gap reset once a season. Spark plug replacement is recommended at the start of each mowing season check engine manual for correct plug type and gap specifications.

Clean the engine regularly with a cloth or brush. Keep the cooling system (blower housing area) clean to permit proper air circulation which is essential to engine performance and life. Be certain to remove all grass, dirt and combustible debris from muffler area.

BELT REMOVAL AND REPLACEMENT

- 1. Disconnect the spark plug wire and ground it against the engine.
- 2. Drain the fuel tank or place a piece of plastic beneath the cap to prevent gasoline leakage.
- 3. Remove the transmission belt cover by removing three bolts. See figure 19.



- 4. Tip the mower back on its side. Block securely.
- Remove the center bolt which secures the blade to the crankshaft. See figure 20. Remove the blade, blade adapter and pulley half. Remove the belt.
- 6. Remove the inside belt guard by removing two self-tapping screws. A 3/8" wrench is required. See figure 20.
- 7. Remove the belt from between the idler pulley and the belt guard on the idler pulley bracket. Refer to figure 20.

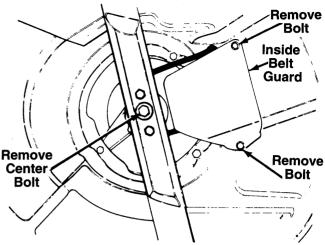


FIGURE 20.

- 8. Remove the belt from the transmission pulley.
- 9. Assemble the new belt as follows.
 - A. Push the idler pulley up out of the way as shown in figure 21.
 - B. Slide the belt in from the rear of the deck, and place it around the transmission pulley. See figure 21.
 - C. Release the idler pulley so it falls down into position. Slide the belt in between the idler pulley and belt guard on the idler pulley bracket as shown in figure 22.
 - D. Grease the crankshaft. Place belt between the two pulley halves, and reassemble the blade adapter and blade. Reassemble the inside belt guard.
 - E. Reassemble the transmission belt cover, following instructions in step 4 in reverse order.

NOTE: When reassembling the transmission belt cover, be certain the belt guard on the transmission cover is approximately 1/8" away from the belt. Make certain to tighten all nuts and bolts securely. If plastic was placed under the gas cap, be certain to remove it.

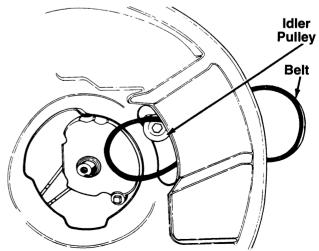


FIGURE 21.

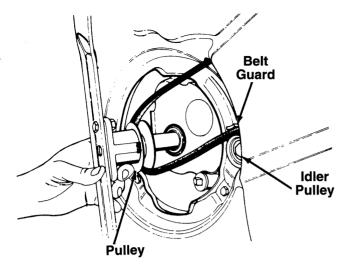


FIGURE 22.

OFF-SEASON STORAGE

The following steps should be taken to prepare lawn mower for storage.

- 1. Clean and lubricate mower thoroughly as described in the lubrication instructions.
- 2. Refer to separate engine manual for correct engine storage instructions.
- 3. Coat mower's cutting blade with chassis grease to prevent rusting.
- 4. Store mower in a dry, clean area. Do not store next to corrosive materials, such as fertilizer.

NOTE: When storing any type of power equipment in an unventilated or metal storage shed, care should be taken to rust-proof the equipment. Using a light oil or silicone, coat the equipment, especially cables and all moving parts.

The use of any accessory on this Rotary Mower other than those manufactured by the mower manufacturer is **not** recommended. GRASS CATCHER Model 190-086 is available as optional equipment for the mowers shown in this manual.

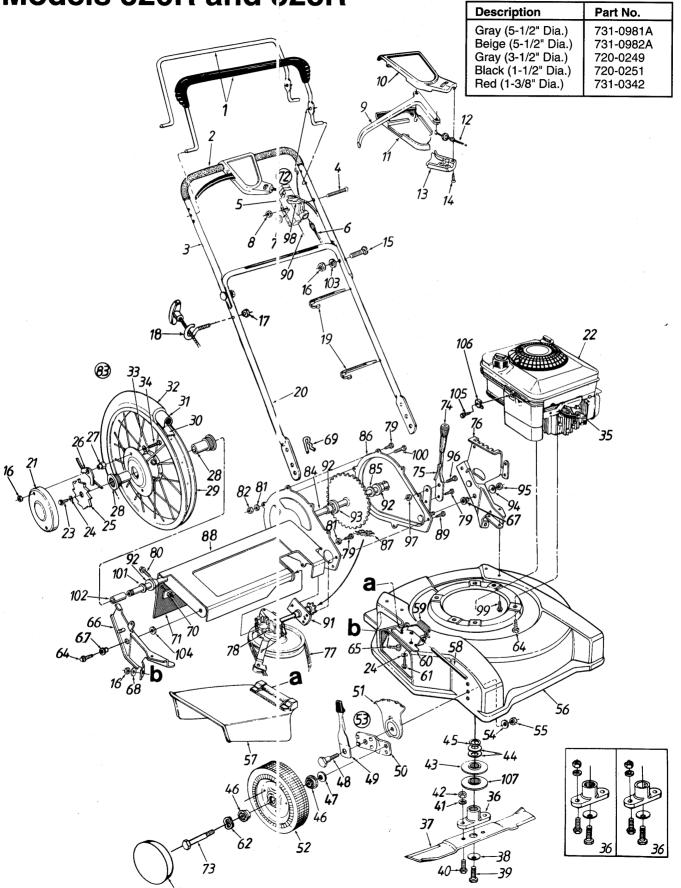


WARNING: To reduce the risk of injury, do not operate mower unless rear trailing shield and guard or entire grass catcher are in their proper place.

NOTE: Under normal usage bag material is subject to wear and should be checked periodically. Be sure any replacement bag complies with the mower manufacturer's recommendations. For replacement bags, use only factory authorized replacement bag No. 764-0271.

Models 526R and 528R

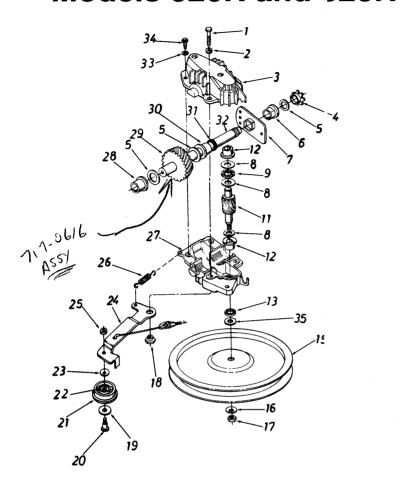
**Optional Hub Caps

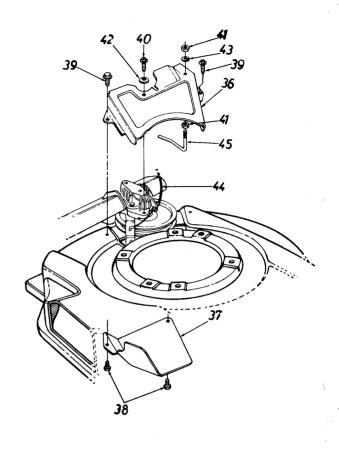


PARTS LIST FOR MODELS 526R AND 528R ROTARY MOWERS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	647-0004	N	Control Handle Ass'y. (Deluxe)	53	14578		Height Adj. Ass'y. Comp.—R.H.
1 2	747-0824	N	Control Handle Ass'y. (Std.)		14579		Height Adj. Ass'y. Comp.—L.H.
2	720-0225 749-0539B	N	Foam Grip (Optional) Upper Handle	54	736-0356		(Not Shown) Bell-Wash39" I.D. x 1.38"
4	710-0605	Ň	Oval C-Sunk Scr.	55	712-0798		Hex Nut 3/8-16 Thd.*
5	746-0875	Ň	Throttle Body	56	682-0001	638	22" Deck Ass'y.
6	746-0550		Control Cable—39" Lg.	57	731-1034		Chute Deflector Ass'y.
7	736-0501		Spring Wash66" I.D.	58	747-0710		Hinge Pin
8	712-0291		Hex L-Nut 1/4-20 Thd.	59	732-0593		Torsion Spring
9	731-0620 731-1057		Control Lever Control Cover Half—Upper	60 61	17032 710-0599		Adapter Plate
11	731-1057		Control Cover Half—Lower	62	736-0232		Hex TT-Tap Scr. 1/4-20 x .5" Wave Wash53" I.D. x .78"
12	746-0710A	N	Self-Propelled Cable—48" Lg.	02	700 0202		(Used w/Steel Wheel)
13	731-1059		Cable Mounting Cap	63	**		Hub Cap (See Chart)
14	710-0841		FI-"C" Sunk Hd. Tap Scr.	64	710-0654A		Hex TT-Tap Scr. 3/8-16 x 1"
			#10 x .75" Lg.	65	710-0260		Carriage Bolt 5/16-18 x .62" Lg.
15	710-0671		Curved Carr. Bolt	66	16136A		Handle Brkt. Ass'y.—R.H.
16	712-0267		5/16-18 x 1.38" Lg. Hex Nut 5/16-18 Thd.*	67 68	750-0624 736-0242		Shld. Spacer .5" x .10" Bell-Wash. 5/16" l.D.
17	712-0207		Hex L-Nut 1/4-20 Thd.	69	714-0104		Intern. Cotter Pin 5/16" Dia.
18	710-1205		Rope Guide	70	16563A		Retaining Strip
19	726-0240		Cable Tie	71	731-1172		Rear Flap
20	749-0372B	_	Lower Handle	72	811-00185	N	Throttle Box Comp. (Incl. Ref. 4,
21 22	14967		Wheel Cover	73	700 0100		5, 7, 8, 98)
23	710-0812		Engine Hex Bolt 1/4-20 x .75" Lg. (Gr. 5)	74	738-0102 720-0223		Front Axle Bolt Grip
24	736-0270		Bell-Wash. 1/4" I.D.	75	732-0655		Height Adjustment Lever
25	748-0312		Wheel Ratchet	76	682-3004		Handle Brkt. Ass'v.—L.H.
26	748-0315		Pawl and Spring Ass'y.	77	754-0369		v Dell J/g 人 ろユ, コーー
27 28	712-0329		Special Hex Nut 5/16-18 Thd.	78	717-0417B		Transmission Comp.
29	741-0485 734-1399		Flange Bearing .63" I.D. Rim Ass'y. Only 16" x 2.1"	79	710-0352		(See Breakdown) Hex B-Tap Scr. 1/4 x .38" Lg.
30	734-1400		Rimstrip 16" x 7/8"	80	710-0776A		Hex AB-Tap Scr. 1/4 x .62" Lg.
31	734-1397		Inner Tube 16" x 2.12"	81	736-0329		L-Wash. 1/4" I.D.*
32	734-1396		Chevron Tire 16" x 2.125"	82	712-0287		Hex Nut 1/4-20 Thd.*
33 34	736-0104		Intern. L-Wash. 5/16" I.D.	83 84	734-1398 713-0425		Wheel Ass'y. Comp.
35	710-0376 735-0639		Hex Bolt 5/16-18 x 1.0" (Gr. 5) Spark Plug Boot (Optional)	85	736-0256		Sprocket and Axle Ass'y. Fl-Wash635" I.D. x 1.0" O.D.
36	753-0485		Blade Adapter Kit (Splined)	86	682-7501		Chaincase and Arm Ass'y.
	753-0484		Blade Adapter Kit (Keyed)	87	713-0257		#48 Chain 1/2" Pitch x 52 Links
37	742-0522		22" Blade	88	682-7500	638	Rear Drive Support Ass'y.
38	736-0453		Bell-Wash46" I.D. (Splined) Bell-Wash39" I.D. (Keyed)	89	710-0599		Hex Wash. Hd. TT-Tap Scr.
39	736-0452 710-0757		Hex Bolt 7/16-20 x 1.5" Lg.	90	746-0843	N	1/4-20 x .5" Lg. Throttle Cable
, ,		1	(Splined)	91	16500A		Hex Bearing Cup
	710-1044		Hex Bolt 3/8-24 x 1.5" Lg. (Keyed)	92	741-0413		Hex Flange Brg631" I.D.
40	710-1055		Hex Bolt 3/8-24 x 1" Lg.	93	748-0313		Spacer .63" I.D. x 1.25"
41 42	736-0169		L-Wash. 3/8" I.D.*	94	736-0300		Fi-Wash385" I.D. x .87" O.D.
43	712-0241 756-0502		Hex Nut 3/8-24 Thd.* Pulley Half (Splined—2 Reg'd.),	95 96	712-0296 710-0201		Hex L-Nut 3/8-24 Thd. Hex Bolt 3/8-16 x .62" Lg.
70	756-0962	N	Upper Pulley Half (Keyed) NO	97	712-0431		Flanged L-Nut 3/8-16 Thd.
44	736-0450		Bell-Wash. 1.01" I.D. (Splined)	98	746-0876	N	Throttle Lever
ا _ ہ	736-0473	N ,	Bell-Wash. 7/8" I.D. (Keyed)	99	710-0603		Hex B-Tap Scr. 5/16-18 x .5"
45	748-0332	NI	Crankshaft Spacer (Splined)	100	710-0289		Hex Bolt 1/4-20 x .5" Lg.
46	748-0358	N	Crankshaft Spacer (Keyed) Ball Bearing 1/2" I.D.	101 102	736-0302 750-0547		Fl-Wash632" I.D. x .943" Spacer .628" I.D. x .875"
47	736-0105		Bell-Wash38" I.D.	103	736-0119		L-Wash. 1/4" I.D.
48	738-0507B		Shld. Bolt .5"	104	736-0258		Fl-Wash38" I.D. x 1" O.D.
49	14832		Spring Lever Ass'y. w/Knob	105	710-1237	N	Hex Wash. Hd. Scr. #10-32 x
\^50	15262B 15261A		Pivot Bar Height Adi Plate	106	751 0560	NI	.62" Lg.
52	15261A **		Height Adj. Plate Wheel Ass'y. Comp.	106 107	751-0568 756-0961	N N	Casing Clamp Lower Pulley Half (Keyed)
7_	l		orrico j. comp.	,	, 00 0001	. 1	Lower Full (INEYEU)

Models 526R and 528R





PARTS LIST FOR ROTARY MOWERS

REF. NO.	PART NO.	CODE	DESCRIPTION		REF. NO.	PART NO.	CODE	DESCRIPTION
1	710-0106		Hex Bolt 1/4-20 x 1.25" Lg.	.*	24	17052A		Idler Brk't. Ass'y.†
2	726-0329		L-Wash. 1/4" I.D.*	·	25	712-0138		Hex Patch L-Nút 1/4-28 Thd.†
3	717-0418A		Upper Hsg. Half		26	732-0357A	N	Extension Spring 1.12" Lg.†
4	713-0400		#48 Sprocket 7 Tooth x 1/2	2 Pitch	27	717-0419A		Lower Hsg. Half
5	736-0336		FI-Wash. 5/8" I.D. x .030		28	741-0415		Flange Bearing .56 Dia.
6	741-0413		Hex Flange Brg631" I.D.		29	717-0422		33 Tooth Helical Gear
7	16500A		Hex Bearing Cup		30	741-0414		Flange Bearing .629 Dia.
8	736-0314		Thrust Wash382" I.D. x		31	721-0213		Oil Seal .625 Dia.
			70" O.D.		32	738-0607		Gear Sprocket Shaft
9	741-0479		Thrust Bearing .375" I.[). x	(33	736-0722		L-Wash. #10 I.D.
			.812" O.D.		34	710-0436		Hex B-Tap Scr. #10 x .62"
11	717-1216		11 Tooth Helical Gear		35	736-0410		Hex Washer .26" x .88"†
12	748-0208A		Flange Bearing		36	17718		Transmission Belt Guard†
13	721-0212		Oil Seal		37	17064		Belt Cover
15	756-0330A		FI-Pulley 5.06" I.D.†		38	710-0352		Hex B-Tap Scr. 1/4 x .38" Lg.†
16	736-0270		Bell-Wash265" I.D. x 75'		39	710-0599		Hex AB-Tap Scr. 1/4 x .50" Lg.†
17	712-0351		Hex Nut 1/4-28 L.H. Thd.†		40	710-0896		Hex B-Tap Scr. 1/4 x .62" Lg.
18	738-0440		Shld. Spacer .375" Dia. x .		41	712-0287		Hex Nut 1/4-20 Thd.*†
19	736-0344		Fl-Wash390" I.D. x 1.)"†		42	736-0270		Bell-Wash265" I.D. x .75"†
20	738-0826		Shld. Bolt .375" Dia. x .40"		43	736-0329		L-Wash. 1/4" I.D.*†
21	756-0558		FI-Idler Plastic 1.50" Dia.†		44	746-0710		S.P. Cable—48" Lg.†
22	741-0556		Needle Brg375" x .375"†		45	747-0549		S.P. Belt Guard†
23	736-0270		Bell-Wash265" I.D. x 75	5"†		717-0417B		Transmission Comp.



This instruction manual covers various models, and all specifications shown do not necessarily apply to your model. Specifications subject to change without notice or obligation.

NOTE: The engine is not under warranty by the mower manufacturer. . .If repairs or service is needed on the engine, please contact your nearest authorized engine

service outlet. Check the "Yellow Pages" of your telephone book under "Engines-Gasoline."



CODE: N notates a **new part** (not previously existing). A three digit number is the **color code**. Specify color code as shown below if color or finish is important when ordering parts. [i.e., 638 for Red Finish].

Color Codes

456—Radiant Tangerine 460—Green Flake 483—Charcoal Gray 498—Yellow	637—Black 638—Red 640—Green 646—CM Blue
499—Beige	657—Teal
629—Silver Flake	

*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

**FRONT WHEEL CHART

Size	Tread Type	Part No.	Bearings
8" x 1.75" 8" x 1.75"	Bar Tread "T" Tread	634-0020 734-1268	Not Required 741-0180 1/2" I.D. Ball Brg. (2 Req'd.)
8" x 2" 8" x 2" 8" x 2"	"S" Wave "S" Wave "S" Wave	734-1512A 734-1513B (Silver) 734-1517B (Beige)	Not Required 741-0180 1/2" I.D. Ball Brg. (2 Req'd.) 741-0180 1/2" I.D. Ball Brg. (2 Req'd.)

TROUBLE SHOOTING GUIDE

Trouble	Possible Cause(;)	Corrective Action
Engine fails to start	2. Spark plug wire 3. Throttle control or START posi 4. Fuel tank empt	lever not in CHOKE ion. ,, or stale fuel. e (if so equipped). g.	 Engage blade control handle. Connect wire to spark plug. Move throttle lever to CHOKE or START position. Fill tank with clean, fresh gasoline. Clean fuel line. Clean, adjust gap or replace. Remove spark plug, dry the plug, and crank engine with plug removed and throttle in off position. Replace spark plug, connect wire and resume starting procedures.
Engine runs erratic position.	Unit running in Spark plug wire	CHOKE or START	Move throttle lever to FAST position. Connect and tighten spark plug wire.
	Spark plug with Blocked fuel lin stale fuel. Vent in gas cap Water or dirt in Dirty air cleane Carburetor out	e (if so equipped) or plugged. fuel system.	 Connect and tighten spark plug wire. Clean fuel line; fill tank with clean, fresh gasoline. Clear vent. Drain fuel tank. Refill with fresh fuel. Clean air cleaner.† Adjust carburetor.†
Engine overheats	Engine oil level Air flow restrict Carburetor not	∍d.	Fill crankcase with proper oil. Remove blower housing and clean.† Adjust carburetor.†
Occasional skip (hesitates) at high speed	Spark plug gap Carburetor idle improperly set.	too close. mixture adjustment	Adjust gap to .030". Adjust carburetor.†
Idles poorly	Spark plug foul wide. Carburetor imp Dirty air cleane		1. Reset gap to .030" or replace spark plug. 2. Adjust carburetor.† 3. Clean air cleaner.†
Excessive vibration	Cutting blade lo Bent cutting bla	ose or unbalanced.	Tighten blade and adapter. Balance blade. Replace blade.
Mower will not discharge grass	Engine speed t Wet grass.	oo low.	Set throttle between 3/4 and full throttle. Do not mow when grass is wet;
	3. Excessively hig	h grass.	wait until later to cut. 3. Mow once at a high cutting height, then mow again at desired height or make a narrower cutting swath (1/2 width).
Uneven cut	Wheels not pos Dull blade.	itioned correctly.	Place all four wheels in same height position. Sharpen or replace blade.

†Refer to separate engine manual packed with your unit.

Note: For repairs beyond the minor adjustments listed above, contact your local authorized service dealer.