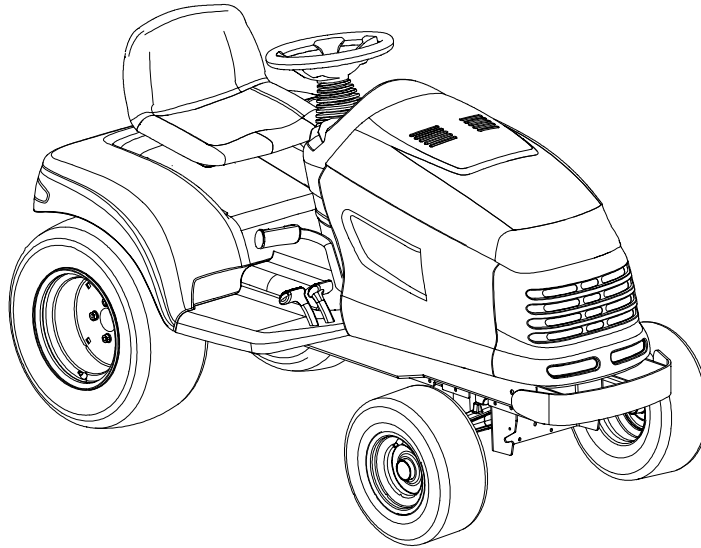


Cub Cadet

OPERATOR'S MANUAL



Series 3000

TRACTOR

Model 3184

IMPORTANT: READ SAFETY RULES AND INSTRUCTIONS CAREFULLY

Warning: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 368023 Cleveland, Ohio 44136-9723.

CUB CADET P.O. BOX 368023 CLEVELAND, OHIO 44136-9723

FORM NO. 770-10290
(9/99)

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SECTION 1: TRACTOR AND DECK PREPARATION

Connect the Battery

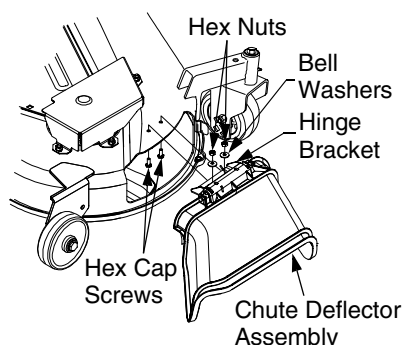
The tractor is shipped with a sealed battery. The positive battery cable has been connected at the factory, but the negative cable must be connected.

Note: Make sure the ignition switch is in the "OFF" position before attaching the battery cables.

- Open the tractor hood and remove the upper baffle of the bulkhead from the front of the dash panel by lifting upward on the locking tab on each side of the baffle.
- Remove the protective cap from the negative terminal of the battery.
- Connect the black battery cable to the negative battery post. Slide terminal cover over the connection and reinstall the upper baffle.

Attach the Chute Deflector

The chute deflector may have been factory installed. If so, disregard now, but use these instructions if replacement of the chute deflector is ever necessary.



Remove the hex cap screws, bell washers and hex nuts at the chute opening of the deck .

Position the hinge bracket of the deflector assembly to align with the holes and insert the hex cap screws from the underside of the deck. Secure with the bell washers and hex nuts. Note: the crowned (rounded) surface of the washers go toward the hex nuts.

Refer to **SECTION 11-Mower Deck** when installing the mulching plug.

SECTION 2: IMPORTANT SAFE OPERATION PRACTICES



WARNING: THIS SYMBOL POINTS OUT IMPORTANT SAFETY INSTRUCTIONS WHICH, IF NOT FOLLOWED, COULD ENDANGER THE PERSONAL SAFETY AND/OR PROPERTY OF YOURSELF AND OTHERS. READ AND FOLLOW ALL INSTRUCTIONS IN THIS MANUAL BEFORE ATTEMPTING TO OPERATE YOUR UNIT. FAILURE TO COMPLY WITH THESE INSTRUCTIONS MAY RESULT IN PERSONAL INJURY. WHEN YOU SEE THIS SYMBOL, HEED ITS WARNING.



WARNING: The Engine Exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.



DANGER: Your lawn mower was built to be operated according to the rules for safe operation in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This lawn mower is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

1. GENERAL OPERATION

- Read, understand, and follow all instructions in the operator's manual and on the machine before starting. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
- Only allow responsible individuals familiar with the instructions to operate the machine. Know controls and how to stop the machine quickly.
- Do not put hands or feet under cutting deck or near rotating parts.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade. A small object may have been overlooked and could be accidentally thrown by the mower in any direction and cause injury to you or a bystander. To help avoid a thrown objects injury, keep children, bystanders and helpers at least 75 feet from the mower while it is in operation. Always wear safety glasses or safety goggles during operation or while performing an adjustment or repair, to protect eyes from foreign objects. Stop the blade(s) when crossing gravel drives, walks or roads.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers.
- Disengage blade(s) before shifting into reverse and backing up. Always look down and behind before and while backing.
- Be aware of the mower and attachment discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the chute guard in place.
- Slow down before turning. Operate the machine smoothly. Avoid erratic operation and excessive speed.

- Never leave a running machine unattended. Always turn off blade(s), place transmission in neutral, set park brake, stop engine and remove key before dismounting.
- Turn off blade(s) when not mowing.
- Stop engine and wait until blade(s) comes to a complete stop before (a) removing grass catcher or unclogging chute, or (b) making any repairs, adjusting or removing any grass or debris.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck. This unit should not be driven up or down a ramp onto a trailer or truck under power, because the unit could tip over, causing serious personal injury. The unit must be pushed manually on a ramp to load or unload properly.
- Never make a cutting height adjustment while engine is running if operator must dismount to do so.
- Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts. Do not wear loose fitting clothes or jewelry. They can be caught in moving parts. Never operate a unit in bare feet, sandals, or sneakers.
- Check overhead clearance carefully before driving under power lines, wires, bridges or low hanging tree branches, before entering or leaving buildings, or in any other situation where the operator may be struck or pulled from the unit, which could result in serious injury.
- Disengage all attachment clutches, thoroughly depress the brake pedal, and shift into neutral before attempting to start engine.
- Your mower is designed to cut normal residential grass of a height no more than 10". Do not attempt to mow through unusually tall, dry grass (e.g., pasture) or piles of dry leaves. Debris may build up on the mower deck or contact the engine exhaust presenting a potential fire hazard.
- Use only accessories approved for this machine by the manufacturer. Read, understand and follow all instructions provided with the approved accessory.

2. SLOPE OPERATION

Slopes are a major factor related to loss of control and tip-over accidents which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it. For your safety, use the slope gauge included as part of this manual to measure slopes before operating this unit on a sloped or hilly area. If the slope is greater than 15° as shown on the slope gauge, do not operate this unit on that area or serious injury could result.

DO:

- Mow up and down slopes, not across.
- Remove obstacles such as rocks, limbs, etc.
- Watch for holes, ruts or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low enough gear so that you will not have to stop or shift while on the slope. Always keep machine in gear when going down slopes to take advantage of engine braking action.
- Follow the manufacturers recommendations for wheel weights or counterweights to improve stability.

- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction. Rapid engagement or braking could cause the front of the machine to lift and rapidly flip over backwards which could cause serious injury.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blade(s) and proceed slowly straight down the slope.
- Before and when backing, look behind and down for small children.
- Never carry children, even with the blades off. They may fall off and be seriously injured or interfere with the safe machine operation.
- Never allow children under 14 years old to operate the machine. Children 14 years and over should only operate machine under close parental supervision and proper instruction.
- Use extra care when approaching blind corners, shrubs, trees or other objects that may obscure your vision of a child or other hazard.

DO NOT:

- Do not turn on slopes unless necessary; then, turn slowly and gradually downhill, if possible.
- Do not mow near drop-offs, ditches or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- Do not mow on wet grass. Reduced traction could cause sliding.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not use grass catcher on steep slopes.
- Remove key when machine is unattended to prevent unauthorized operation.

4. SERVICE

- Use extreme care in handling gasoline and other fuels. They are extremely flammable and the vapors are explosive.
 - Use only an approved container.
 - Never remove fuel cap or add fuel with the engine running. Allow engine to cool at least two minutes before refueling.
 - Replace fuel cap securely and wipe off any spilled fuel before starting the engine as it may cause a fire or explosion.
 - Extinguish all cigarettes, cigars, pipes and other sources of ignition.
 - Never refuel the machine indoors because fuel vapors will accumulate in the area.
 - Never store the fuel container or machine inside where there is an open flame or spark, such as a gas hot water heater, space heater or furnace.
 - Never run a machine inside a closed area.
- #### **3. CHILDREN**
- Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.
 - Keep children out of the mowing area and in watchful care of an adult other than the operator.
 - Be alert and turn machine off if children enter the area.

- To reduce fire hazard, keep the machine free of grass, leaves or other debris build-up. Clean up oil or fuel spillage. Allow machine to cool at least 5 minutes before storing.
- Before cleaning, repairing or inspecting, make certain the blade and all moving parts have stopped. Disconnect the spark plug wire, and keep the wire away from the spark plug to prevent accidental starting.
- Check the blade and engine mounting bolts at frequent intervals for proper tightness. Also, visually inspect blade for damage (e.g., excessive wear, bent, cracked). Replace with blade which meets original equipment specifications.
- Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.
- Never tamper with safety devices. Check their proper operation regularly. Use all guards as instructed in this manual.
- After striking a foreign object, stop the engine, remove the wire from the spark plug and thoroughly inspect the mower for any damage. Repair the damage before restarting and operating the mower.
- Grass catcher components are subject to wear, damage and deterioration, which could expose moving parts or allow objects to be thrown. For your safety protection, frequently check components and replace with manufacturer's recommended parts when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves and use extra caution when servicing blade(s).
- Check brake operation frequently. Adjust and service as required.
- Muffler, engine and belt guards become hot during operation and can cause a burn. Allow to cool down before touching.
- Do not change the engine governor settings or overspeed the engine. Excessive engine speeds are dangerous.
- Observe proper disposal laws and regulations. Improper disposal of fluids and materials can harm the environment and the ecology.
- Prior to disposal, determine the proper method to dispose of waste from your local Environmental Protection Agency. Recycling centers are established to properly dispose of materials in an environmentally safe fashion.
- Use proper containers when draining fluids. Do not use food or beverage containers that may mislead someone into drinking from them. Properly dispose of the containers immediately following the draining of fluids.
- DO NOT pour oil or other fluids into the ground, down a drain or into a stream, pond, lake or other body of water. Observe Environmental Protection Agency regulations when disposing of oil, fuel, coolant, brake fluid, filters, batteries, tires and other harmful waste.
- We do not recommend the use of a pressure washer or garden hose to clean your unit. They may cause damage to electrical components; spindles; pulleys; bearings; or the engine. The use of water will result in shortened life and reduce serviceability.



WARNING - YOUR RESPONSIBILITY: Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.

SECTION 3: CALLING SERVICE INFORMATION

If you have difficulties with the unit, have any question regarding the operation or maintenance of this equipment, or desire additional information not found in this manual, contact your dealer. If you need help locating a dealer in your area, contact the Customer Dealer Referral Line by calling:

1-800-528-1009

Before calling your local dealer, make sure that you have your model and serial numbers ready.

SECTION 4: FINDING YOUR MODEL & SERIAL NUMBER

This Operator's Manual is an important part of your new tractor. It will help you prepare, maintain and safely operate your tractor. Please read and understand what it says.

Before you start to prepare your tractor for its first use, please locate the model plate and copy the information from it into the space provided in this Operator's Manual. The information on the model plate is very important if you need help from your dealer or the Cub Cadet customer support department.

Every tractor has a model plate. The model plate is located on the right frame rail behind the right front tire. See Figure 1.

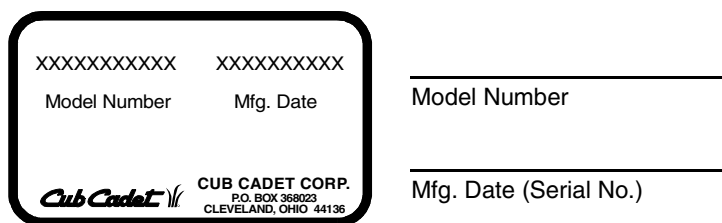


Figure 1

- The engine identification numbers appear on a decal (or decals) affixed to the engine shrouding. Record your engine identification numbers below:

_____	_____	_____
MODEL NO.	SPEC. NO.	SERIAL NO.

SECTION 5: SAFETY LABELS FOUND ON YOUR UNIT



Figure 2

SECTION 5: SAFETY LABELS FOUND ON YOUR UNIT



SAFETY GRAPHIC - LOCATED ON TOP OF CHUTE OPENING OF DECK

HANDS AND FEET SAFETY GRAPHIC –
LOCATED ON DEFLECTOR CHUTE



SAFETY GRAPHIC – LOCATED
ON RIGHT SIDE OF DECK



SAFETY GRAPHIC – LOCATED ON
LEFT SIDE OF MOWER DECK

Figure 2 (cont.)

SECTION 6: CONTROLS

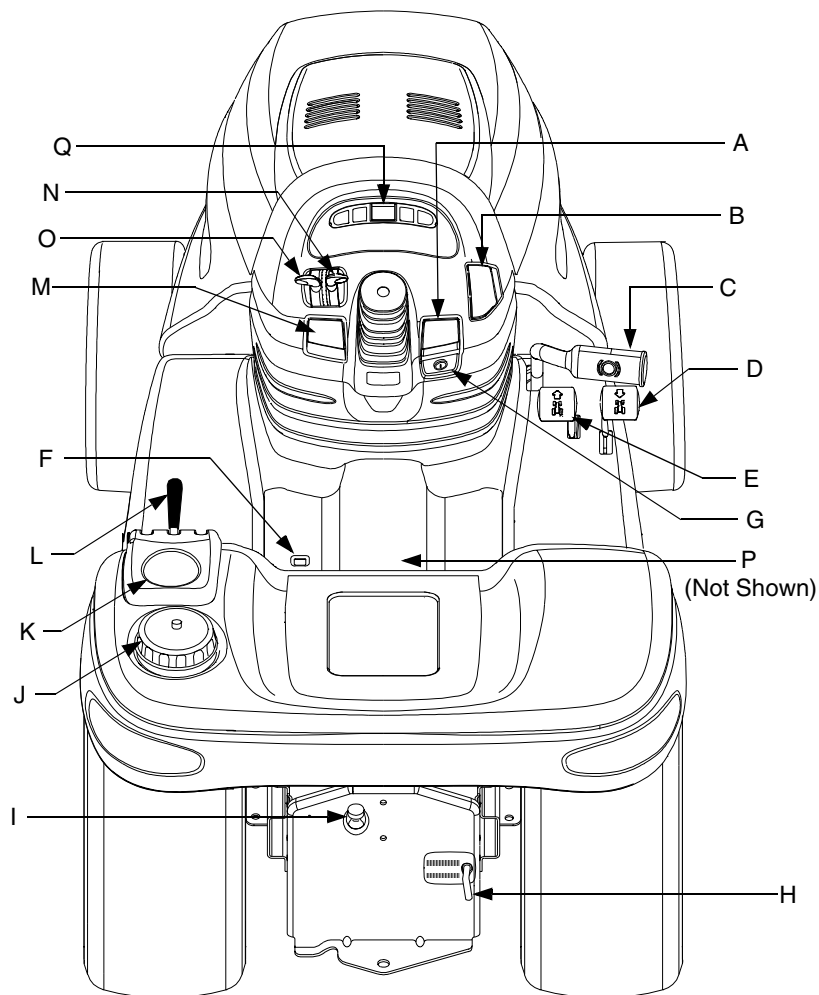


Figure 3

- | | |
|----------------------------------|-------------------------------------|
| A Parking Brake Lever | J Fuel Fill Cap |
| B PTO Switch | K Cup Holder |
| C Brake Pedal | L Hydraulic Lift Lever |
| D Reverse Pedal | M Cruise Control Lever |
| E Forward Pedal | N Choke Lever |
| F Center Lift Height Indicator | O Throttle Lever |
| G Ignition/Light Switch | P Seat Adjustment Lever (Not Shown) |
| H Transmission Release Rod | Q Indicator Light Pod |
| I Transmission Oil Fill/Dipstick | |

* Steering Wheel and Seat Removed For Clarity

NOTE: References to *LEFT* and *RIGHT* indicate that side of the tractor when facing forward while seated in the drivers seat. Reference to *FRONT* indicates the grille end of the tractor; to *REAR*, the drawbar end.

Steering Wheel

The steering wheel is centered on the dash panel. It is used to change the direction (left or right) of the tractor while driving.

NOTE: This tractor is equipped with hydraulic power steering. With this feature, the center of the steering wheel may not stay center aligned.

Parking Brake Lever



Figure 4

The parking brake lever is located to the right of the steering wheel on the dash panel. With the brake pedal depressed fully, push the parking brake lever and release the brake pedal to lock the parking brake.

PTO Switch

The PTO switch is located on the right side the dash panel. Pull upward on the right edge of the switch handle to engage the PTO clutch. Push the switch downward to disengage the PTO clutch.

Brake Pedal



Figure 5

The brake pedal is located at the front of the right running board above the forward and reverse pedals. Press down to stop the tractor and

disengage the cruise control. The brake pedal must be fully depressed to activate the safety interlock switch when starting the tractor.

Reverse Pedal



Figure 6

NOTE: Check behind the tractor to be sure the area is clear of people, pets or obstacles and use a slower speed to maintain control of the tractor when traveling in reverse.

The reverse control pedal is located on the right running board below the brake pedal. Press the pedal down to move in reverse.

Forward Pedal

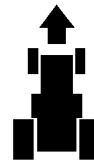


Figure 7

The forward control pedal is located on the right running board below the brake pedal. Slowly press down on the pedal to start moving forward. The forward ground speed of the tractor is directly affected by the distance the pedal is depressed.

Center Lift Height Indicator

The center lift height indicator is located in the left running board. This indicator shows the operator the relative height position setting of the hydraulic center lift system. The lower number indicates a lower setting.

Ignition / Light Switch

To prevent accidental starting and/or battery discharge, remove the key from the ignition switch when the tractor is not in use. The combination lights and ignition switch has four positions. See Figure 8 for a description of each position.

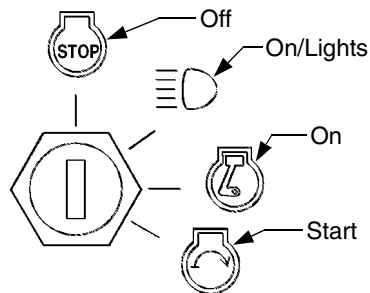


Figure 8

Transmission Release Rod

The transmission release rod is located at the back of the tractor in the draw bar. This rod, when engaged, allows the tractor to be pushed short distances by hand.

To disengage the transmission, pull back on the rod until its locking flange is visible outside the drawbar, then lower the rod into the slot and release. To reengage the transmission, pull back on the rod, lift out of the slot and release.

Transmission Oil Fill/Dipstick

The transmission oil fill/dipstick is located at the back of the tractor in the rear draw bar. The handle of the transmission oil dipstick serves as the fill tube plug and should fit snugly in the fill tube.

Fuel Fill Cap

The fuel fill cap is located on the fender to the left of the seat.

Cup Holder

The cup holder is located on the fender to the left of the seat.

Hydraulic Lift Lever

The hydraulic lift lever is located on the fender to the left of the seat. This lever is used to operate the tractor's center lift system.

Cruise Control Lever



Figure 9

The cruise control lever is located to the left of the steering wheel. Push the cruise control lever downward while traveling at the desired forward speed to engage the cruise control.

Choke Lever

The choke lever is located to the left of the steering wheel in the throttle/choke lever pod. Push the lever forward to close the engine choke plate.

Throttle Lever



This symbol shows the fast position.



This symbol shows the slow position

The throttle lever is located to the left of the steering wheel in the throttle/choke lever pod. This lever controls the speed of the engine. Push the lever forward to increase the engine speed. When set in a given position, the throttle will maintain a uniform engine speed.

IMPORTANT: When using power take-off operated equipment, best performance is achieved with the throttle lever in the "FAST" position.

Seat Adjustment Lever

The seat adjustment lever is located below the seat. This lever is used to adjust the seat forward or back. Refer to Figure 12 on page 17.

Indicator Light Pod

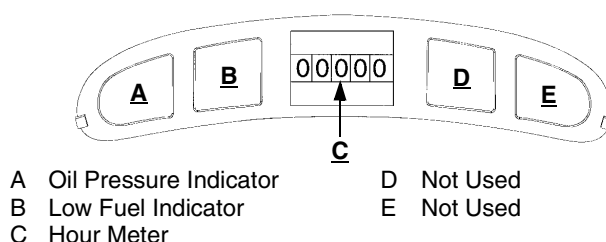


Figure 10

Hour Meter

The hour meter is part of the indicator light pod in the dash panel. The hour meter operates whenever the ignition switch is in the "ON" or "ON/LIGHTS" position. Record the actual hours of tractor operation to ensure all maintenance procedures are completed according to the schedule in this manual.

Oil Pressure Indicator



WARNING: Operating the tractor with low oil level or pressure could result in severe engine damage.

The oil pressure indicator is part of the indicator light pod on the dash panel. This indicator will illuminate when the engine oil pressure is low. If this indicator illuminates, stop the tractor immediately and check the engine oil level. If the oil level is within the operating range, and the light remains on, contact your *Cub Cadet* dealer.

Low Fuel Indicator

The Low Fuel indicator is part of the indicator light pod on the dash panel. This indicator will illuminate when the tractor is low on fuel. If the gas tank is full and the light stays on, contact your *Cub Cadet* dealer.

SECTION 7: OPERATION

Safety Interlock Switches

This tractor is equipped with a safety interlock system for the protection of the operator. If the interlock system should ever malfunction, do not operate the tractor. Contact your authorized *Cub Cadet* Dealer. The safety interlock system prevents the engine from cranking or starting unless the brake pedal is fully depressed, and the PTO is "OFF".

- The safety interlock system will automatically shut off the engine if the operator leaves the seat before engaging the brake lock.
- The safety interlock system will automatically shut off the engine if the operator leaves the seat with the PTO "ON", regardless of whether the brake lock is engaged. The PTO switch must be "OFF" to restart the engine.
- The safety interlock system will automatically shut off the PTO if the *reverse control pedal* is depressed with the PTO "ON".

Fueling The Tractor

NOTE: *Some fuels, called oxygenated or reformulated gasolines, are gasoline blended with alcohols or ethers. Excessive amounts of these blends can damage the fuel system or cause performance problems. Do not use gasoline which contains Methanol. If any undesirable operating symptoms occur, use gasoline with a lower percentage of alcohol or ether. Do not fill the fuel tank when the engine is running or while the engine is hot. Tighten the fuel cap securely. This engine is certified to operate on unleaded gasoline. Fill the fuel tank with only clean, fresh, unleaded gasoline with a minimum of 87 octane. Do not mix oil with gasoline. Purchase*

fuel in a quantity that can be used within 30 days to assure fuel freshness. In countries other than the U.S.A., leaded gasoline may be used if it is commercially available and unleaded is not available.

The fuel fill point is located on the fender to the left of the seat. Unscrew the fuel cap and fill tank from an approved gasoline container.

Starting The Engine

- Operator must be sitting in the tractor seat.
- Push choke lever to the full choke position. Less choking may be necessary due to variations in temperature, grade of fuel, etc. Little or no choking will be needed when the engine is warm.
- Place the throttle midway between the "SLOW" and "FAST" position.
- Make sure the PTO switch is in the "OFF" position.
- Fully depress the brake pedal.
- Turn the ignition key clockwise to the "START" position and release it as soon as the engine starts; however, do not crank the engine continuously for more than 10 seconds at a time. If the engine does not start within this time, turn the key to "OFF" and wait a minute to allow the engine's starter motor to cool. Try again after waiting.
- After the engine starts, slowly release the brake pedal. As the engine warms up, gradually pull the choke lever all the way back. Do not use the choke to enrich the fuel mixture, except when necessary to start the engine.

Stopping The Engine

NOTE: *Remove the key from the ignition switch to prevent accidental starting or battery discharge if the equipment is left unattended.*

- Place the PTO switch in the “OFF” position. Place the throttle control lever between the “MID” and “FAST” positions. Then turn the ignition key to the “OFF” position.
- Remove the key from the ignition switch.
- Slowly depress the forward control pedal until the desired speed is achieved.
- Lightly push the cruise control lever downward.
- While continuing to hold the cruise lever down, lift your foot from the forward control pedal (you should feel the cruise latch engage).

Driving The Tractor



WARNING: Avoid sudden starts, excessive speed and sudden stops.



WARNING: Do not leave the seat of the tractor without disengaging the PTO, depressing the brake pedal and engaging the parking brake. If leaving the tractor unattended, also turn the ignition key off and remove the key.

- Depress the brake pedal to release the parking brake and let the pedal up. Move the throttle lever to the position where the engine operates best for the load to be handled (normally full throttle).

NOTE: Do not use the forward or reverse control pedals to change the direction of travel when the tractor is in motion. Use the brake pedal to bring the tractor to a stop before depressing either the forward or reverse control pedal.

- To move forward, slowly depress the forward control pedal until the desired speed is achieved.
- To move in reverse, check that the area behind is clear then slowly depress the reverse control pedal.

Setting The Cruise Control

NOTE: The cruise control feature can only be operated in the forward direction.

- If properly engaged, the cruise lever and forward control pedal should lock in the down position, and the tractor will maintain the same forward speed.
- Disengage the cruise control using one of the following methods:
 - Depress the brake pedal to disengage the cruise control and stop the tractor.
 - Lightly depress the forward control pedal.
 - Lift the cruise control lever upward.

NOTE: Although not recommended, depressing the reverse pedal will also disengage the cruise control.

To change to the reverse direction when operating with cruise control, depress the brake pedal to disengage the cruise control and stop the tractor; then depress the reverse control pedal.

Driving On Slopes

Refer to the SLOPE GAUGE on page 49 to help determine slopes where you may not operate safely.



WARNING: Do not mow on inclines with a slope in excess of 15 degrees (a rise of approximately 2-1/2 feet every 10 feet). The tractor could overturn and cause serious injury.

Operate the tractor up and down slopes, never across slopes. Do not drive so that the tractor may tip over sideways.

Before operating the tractor on any slope, walk the slope to look for possible hazards such as rocks, mounds, ruts, stumps or other surface irregularities which could cause the tractor to be upset.

Back the tractor with attachment up the steepest portion of each slope you intend to work. If the tractor cannot negotiate the slope in reverse, the slope is too steep to be worked.

Avoid turns when driving on a slope. If a turn must be made, turn down the slope. Turning up a slope greatly increases the chance of a roll over.

Avoid stopping when driving up a slope. If it is necessary to stop while driving up a slope, start up smoothly and carefully to reduce the possibility of flipping the tractor over backward.

Stopping The Tractor

Fully depress the brake pedal to bring the tractor to a complete stop, engage the parking brake, disengage the PTO, turn the ignition switch to "OFF" and remove the key from the switch before dismounting.

Using the Hydraulic Lift System

To raise an attachment using the hydraulic lift system, the engine must be running. Generally, an attachment can be lowered with the engine running or off. Push the hydraulic lift lever forward to lower an attachment or pull the hydraulic lift lever back to raise an attachment.

Opening Tool Box

A convenient tool box and manual pouch is located under the seat. To access this area, pivot the seat forward.

Engaging The PTO

- Move the throttle control lever to approximately the mid throttle position.
- Pull the PTO switch to the "RUN" position.
- Advance the throttle lever to the operating speed (full engine speed).
- The operator must remain in the tractor seat at all times. If the operator should leave the seat without turning off the PTO switch, the tractor's engine will shut off.

IMPORTANT: *The PTO clutch cannot be operated when the tractor is driving in the reverse direction. The PTO switch must in the "OFF" position when the reverse control pedal is depressed, or the PTO clutch will automatically disengage. To re-engage the PTO clutch, release the reverse control pedal, move the PTO switch to the "OFF" position, then again pull the switch to the "RUN" position.*

Using The Drawbar

Drawbar equipment must be hitched to the tractor only at the hitch hole. See Figure 11.

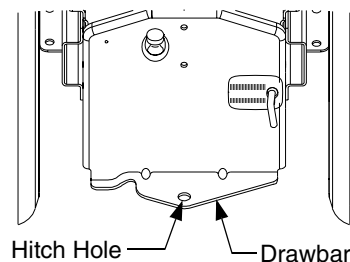


Figure 11

SECTION 8: ADJUSTMENTS

Seat Adjustment



WARNING: Do not adjust the seat when the tractor is moving. Adjusting the seat while the tractor is moving could cause the operator to lose control of the tractor.

To allow for the comfort of the operator, an easy to operate adjustable seat is a feature of this tractor. To adjust the seat forward or back, slide the seat adjustment lever to the left and reposition the seat to the desired location. Once you have found a comfortable position, release the seat adjustment lever. See Figure 12.

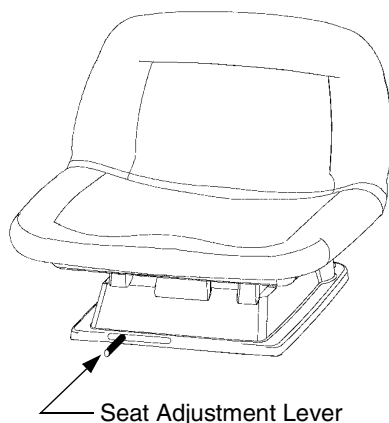


Figure 12

Front Wheel Alignment

Note: The left-hand ball joint is left-hand threaded. The right-hand ball joint is right-hand threaded.

The front wheels should toe-in approximately 1/8 inch. Measure distances A and B. A should be approximately 1/8 inch less than B. See Figure 13.

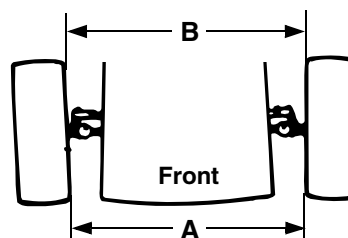


Figure 13

To adjust toe-in loosen left and right ball joint jam nuts. See Figure 14.

Turn the tie rod in or out of ball joints as required. Tighten the jam nuts against the ball joints.

Check for proper adjustment and readjust as necessary.

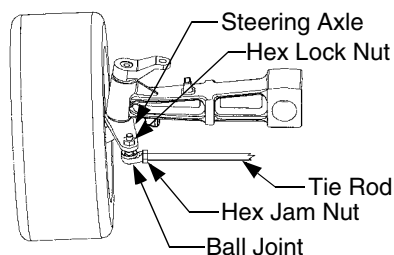


Figure 14

Brake Inspection and Adjustment

During normal operation, the tractor brake is subject to minimal wear. However, the brake should be periodically tested, and adjusted if necessary.

Checking the Brake.

Place the tractor on a firm and level surface. Stop the engine and remove the ignition key.

Pull and lock the transmission release rod in the "Transmission Released" position. Perform the following checks:
NOTE: The tractor may be difficult to push because of the hydro transmission's braking action.

- Engage the parking brake. If the tractor can be pushed forward or rearward, the braking force must be increased.

- Release the Parking Brake Lever. If the tractor cannot be pushed forward or rearward, the braking force must be decreased.

Adjusting the Brake.

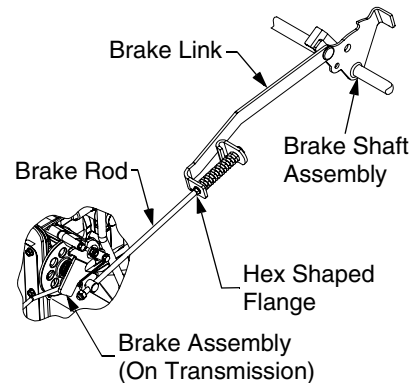
Remove the rear drawbar from the frame by removing the four hex tapp screws. *NOTE: The oil fill tube/dipstick will be pulled from the transmission housing. Plug or cover the hole in the transmission to prevent dirt or debris from entering.*

From beneath the right/rear side of the tractor frame, secure the hex shaped flange of the brake rod (located just behind the brake link) to prevent the rod from turning (See Figure 15).

From just above the *right* axle carrier, inside the *right* frame rail, slowly turn the hex nylon lock nut at the end of the brake rod as follows to adjust the brake (Refer to Figure 15):

- Turn the nylon lock nut clockwise to increase the braking force.
- Turn the nylon lock nut rod counterclockwise to decrease the braking force.
- Recheck the brake adjustment to ensure proper operation, and readjust as necessary. If brake adjustment does not correct the problem, see your authorized *Cub Cadet* dealer.

While guiding the transmission release rod through keyhole and the oil fill tube/dipstick into the transmission, position the rear drawbar on the frame. Secure with the four hex tapp screws.



VIEWED FROM ABOVE - FENDER AND RUNNING BOARD REMOVED

Figure 15

Turning Radius Adjustment

This tractor is equipped with power assisted steering which is set at the factory. The turning radius should be equal for both left and right hand turns. If adjustment is necessary please contact your authorized Cub Cadet dealer.

SECTION 9: MAINTENANCE

Maintenance Chart

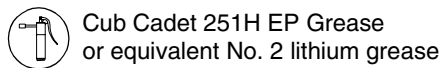
Operation to be performed	Each Use	10 Hours	50 Hours	100 Hours	150 Hours	200 Hours	250 Hours	300 Hours
Grease front wheel bearings		•						
Grease L/R steering knuckles		•						
Grease front pivot axle		•						
Check engine oil level	•							
Change engine oil and filter	‡			•		•		•
Check transmission oil level	•							
Change transmission oil filter				•	•	•	•	•
Change transmission oil					•		•	
Check air cleaner & housing	•							
Clean & re-oil foam air pre-cleaner	††							
Change air cleaner paper cartridge				†		†		†
Grease deck spindles		•						
Grease spindle belt idler arm		•						
Grease deck caster spindles			•					
Grease deck caster wheels and gauge wheels			•					
Grease deck drive shaft			•					

‡ Change oil and filter after first 8 hours

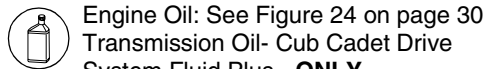
† More often under dusty conditions

†† Clean every 25 hours or more often under dusty or dirty conditions

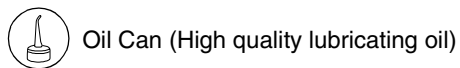
NOTE: We do not recommend the use of a pressure washer or garden hose to clean your unit. They may cause damage to electrical components; spindles; pulleys; bearings; or the engine. The use of water will result in shortened life and reduce serviceability.



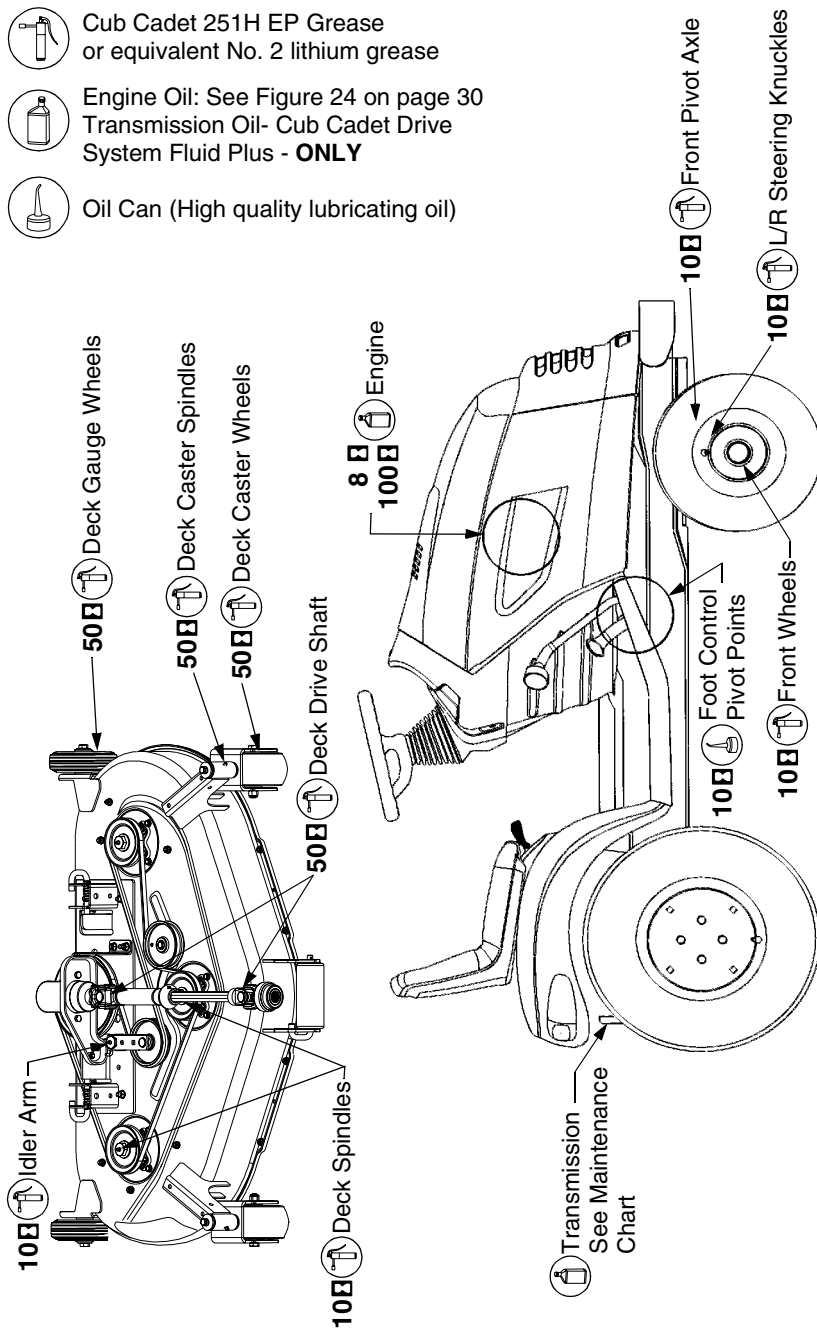
Cub Cadet 251H EP Grease
or equivalent No. 2 lithium grease



Engine Oil: See Figure 24 on page 30
Transmission Oil- Cub Cadet Drive
System Fluid Plus - **ONLY**



Oil Can (High quality lubricating oil)



Accessing Engine Compartment

The engine compartment can be accessed by lifting the hood upward from the recessed notches of the side panels and tipping the hood forward. If greater access is required, the tractor is equipped with quick release side

panels. To remove the quick release side panels (see Figure 16):

- Open the hood by pulling up.
- Flip quick release fasteners up and turn to align with slots in side panels.
- Swing the side panel out and away from the tractor

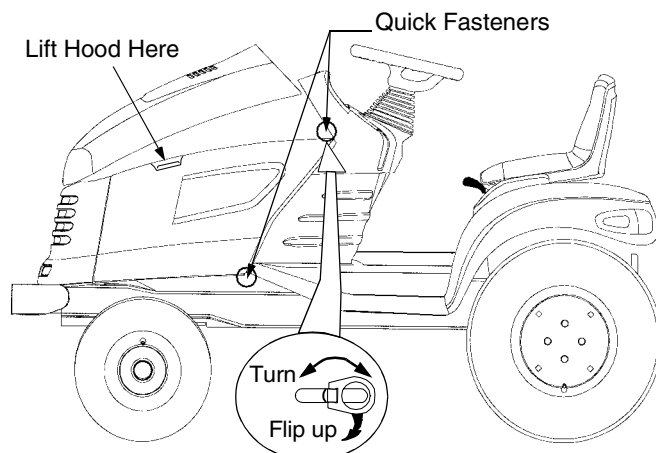


Figure 16

General Battery Information



- Battery acid must be handled with great care, as contact with it can burn and blister the skin. It is advisable to wear protective clothing (goggles, rubber gloves and apron) when working with acid.
- Should battery acid accidentally splatter into the eyes or onto the skin, rinse the affected area immediately with clean cold water. If there is any further discomfort, seek prompt medical attention.
- If acid spills on clothing, first dilute it with clean water, then neutralize with a solution of ammonia/water or baking soda/water.
- Since battery acid is corrosive, do not pour it into any sink or drain. Before discarding an empty electrolyte con-

tainer, rinse it thoroughly with a neutralizing solution.

- NEVER connect (or disconnect) battery charger clips to the battery while the charger is turned on, as it can cause sparks.
- Keep all sources of ignition (cigarettes, matches, lighters) away from the battery. The hydrogen gas generated during charging can be combustible.
- As a further precaution, only charge the battery in a well ventilated area.
- Always shield eyes and protect skin and clothing when working near batteries.



WARNING: Batteries contain sulfuric acid and may emit explosive gases. Use extreme caution when handling batteries. Keep batteries out of the reach of children.

Battery Removal

The battery is located under the dash panel in the frame pedestal.

To remove the battery:

- Open the tractor hood by lifting it at the notches in the side panels.
- Remove the upper baffle of the bulkhead from the front of the dash panel by lifting upward on the locking tab on each side of the baffle.
- Pull the upper end of the rubber battery strap rearward to unhook it from the tab on the pedestal.
- Loosen the negative battery cable clamp and disconnect the negative lead from the battery first; then disconnect the positive lead from the battery.
- Carefully lift the battery up and out of the tractor.

Install the battery by repeating the above steps in the reverse order.

Always connect the positive lead to the battery before connecting the negative lead.

Battery Maintenance

The battery is filled with battery acid and then sealed at the factory. However, even a "maintenance free" battery requires some maintenance to ensure its proper life cycle.

- Spray the terminals and exposed wire with a battery terminal sealer, or coat the terminals with a thin coat of grease or petroleum jelly, to protect against corrosion.
- The battery should be kept clean. Any deposits of acid should be neutralized with baking soda and water. Be careful not to get this solution in the cells.
- Avoid tipping the battery. Even a "sealed" battery will leak electrolyte when tipped.

Battery Storage

- When storing the tractor for extended periods, disconnect the battery

cables. Removing the battery from the unit is recommended.

- All batteries discharge during storage. Keep the exterior of the battery clean, especially the top. A dirty battery will discharge itself more rapidly.
- The battery must be stored with a full charge. A discharged battery will freeze at a higher temperature.

Specific Gravity Freezing Point

1.265	-71°F
1.250	-62°F
1.200	-16°F
1.150	5°F
1.100	16°F

- Recharge the battery before returning to service; or every two months, whichever comes first.

Headlight Bulb Replacement

Replace headlight bulbs as follows:
(See Figure 17)

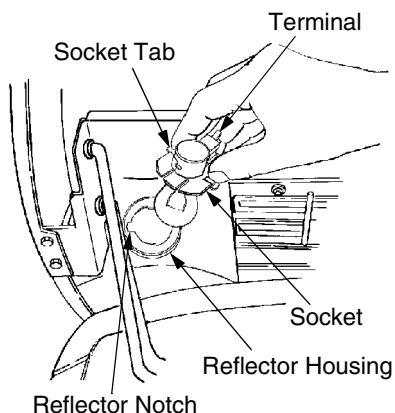


Figure 17

1. Unplug the wire harness leads from the headlight socket terminals. *Note which wire connects to each terminal before disconnecting.*
2. Rotate the socket assembly as follows to remove from the reflector housing:

- Left headlight — approximately 1/4 turn counterclockwise.
 - Right headlight — approximately 1/4 turn clockwise.
3. Push the bulb inward and turn counterclockwise to remove from the socket.
 4. Align a locking post of the bulb base with the notch in the socket, then push the bulb inward and turn clockwise to lock
 5. With the terminals pointing upward, align the tab of the socket with the notch of the reflector. Push the socket inward and turn as follows to lock:
 - Left headlight — approximately 1/4 turn clockwise.
 - Right headlight — approximately 1/4 turn counterclockwise.
 6. Connect the wire harness leads to the appropriate socket terminals.

Tire Inflation

Keep the tires inflated to the recommended pressure. Improper inflation will affect tire life and operator comfort, and also could affect the level of the mower deck and quality of cut. See the tire side wall for proper inflation range.

Ensure that the valve caps are securely tightened in place to prevent air loss and to protect the valve core. Do not overload the tractor tires by mounting equipment on the tractor which exceeds the load capacity of the size of the tires on the tractor.

Checking Transmission Oil Level

NOTE: Check the oil level only while the engine is stopped and the tractor is level.

Check the oil level of the transmission case before each use to see that it is filled to the correct level. Before

checking the transmission oil level, clean the area around the Transmission Oil Fill/Dipstick to prevent debris from entering the transmission case. Always keep the oil level between the “FULL” and the “ADD” marks on the dipstick. When checking the oil level, the dipstick must be withdrawn and wiped clean, then reinserted all the way before being withdrawn again for a true reading.

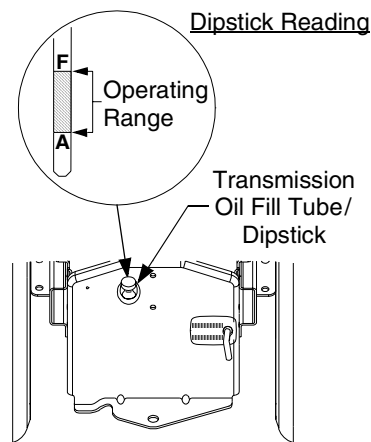


Figure 18

Adding Transmission Oil



WARNING: The fluid for your transmission has been specially formulated to ensure the safe and proper operation of your tractor. Add Cub Cadet Drive System Fluid Plus ONLY. Do not use any other fluid.



WARNING: Never overfill the transmission case. Damage may result if the oil level in the transmission case is below the “ADD” mark or over the “FULL” mark of the dipstick.

For best results, fill to the "FULL" mark on the dipstick as opposed to adding a given quantity of oil. Always check the level on the dipstick before adding more oil. See Figure 18.

Refer to the Lubrication Illustration for information regarding the proper type of oil to add to the transmission case. See the Specifications Chart for the quantity required.

- Place the tractor on a level surface and engage the parking brake. Stop the tractor engine and remove the ignition key.
- Clean the area around the Transmission Oil Fill/Dipstick to prevent debris from entering the transmission case.
- Remove the dipstick from the oil fill tube and SLOWLY pour oil into the oil fill tube. Fill the transmission case until the oil level reaches the "FULL" mark on the dipstick.
- Reinstall the dipstick securely into the oil fill tube.



WARNING: The oil fill plug/dipstick must be installed securely into the fill tube at all times when the engine is operating.

Changing Transmission Oil



WARNING: The fluid for your transmission has been specially formulated to ensure the safe and proper operation of your tractor. When changing the transmission fluid replace it with Cub Cadet Drive System Fluid Plus ONLY. Failure to use Cub Cadet Drive System Fluid Plus may result in a failure of the drive system which could result in property damage or personal injury. Do not use any other fluid

See to the Maintenance Chart for the frequency of service and the Specifications Chart for the quantity required.

- Place the tractor on a level surface and engage the parking brake. Stop the tractor's engine and remove the ignition key.
- Remove any center mounted attachments.
- Clean the area around the transmission drain plug to prevent debris from entering the transmission case. Remove the drain plug and allow the transmission oil to drain into a clean container having a capacity of more than 5 quarts. Reinstall the drain plug. See Figure 19.

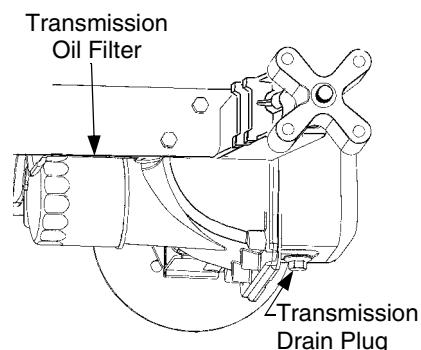


Figure 19

NOTE: Do not reuse the transmission oil. Contaminated transmission oil can damage the hydro transmission.



Please dispose of used oil at appropriate recycling centers.

- Clean around the base of the transmission oil filter and remove the filter by turning it counterclockwise.
- Apply a light coating of clean transmission oil to the gasket of the new filter. Install the filter by turning it clockwise, by hand, until the

gasket contacts the filter base on the transmission housing; then tighten the filter an additional 1/2 turn.

- Clean the area around the Transmission Oil Fill/Dipstick to prevent debris from entering the transmission case.
- Remove the dipstick and SLOWLY pour oil into the oil fill tube. Fill the transmission case until the oil level reaches the "FULL" mark on the dipstick.
- Reinstall the dipstick securely into the oil fill tube.
- Start the engine and allow it to run for a few minutes. Shut the engine off, then check for leaks and recheck the oil level in the transmission case.

Important Information: The service life and reliability of any machine depends upon the care it is given. Proper lubrication is a very important part of that care. The maintenance schedule reflects the minimal requirements to maintain the equipment. More frequent inspections and maintenance is preferable.

Using the lubrication illustration as a guide, make certain that all lubrication fittings are installed and functioning.

Be sure all fittings are free from dirt and paint so the lubricant is certain to enter the bearing.

Using a pressure lubricating gun, always force the lubricant through the full length of each bearing until it emerges at the end, carrying with it the worn lubricant and any dirt that may have entered the bearing.

Miscellaneous working parts not provided with lubrication fittings should be oiled regularly with a good grade of lubricating oil.

Always lubricate the tractor thoroughly before taking it to a remote location for a prolonged period of time.

Lubricant is cheap. Use plenty of it. Worn parts can be expensive to replace.

Keep your supply of lubricating oil and grease stored in clean containers, and covered to protect from dust and dirt.

Keep the lubricating gun nozzle clean and wipe dirt from the grease fittings before lubricating.

Electrical Box

The electrical box contains the relay and fuses. See Figure 20 for the electrical box layout. The electrical box is located under the upper bulkhead in front of the dash panel. To access the electrical box:

- Raise the hood of the tractor
- Locate the locking tabs on the left and right side of the upper bulkhead.
- Pull up on the tabs and lift the upper bulkhead from the tractor.
- Lift the locking tab and remove the cover from the electrical box.

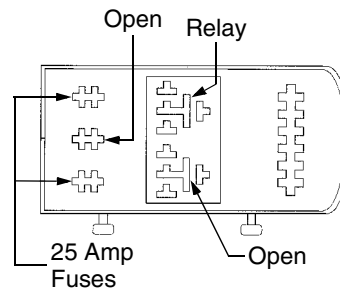


Figure 20

Fuse

Fuses are installed to protect the tractor's electrical system from damage caused by excessive amperage.

Always use the same capacity fuse for replacement. Refer to the Specifications Chart. If the electrical system does not function, check the fuses.

To replace a fuse, note the position of the fuse and pull the old fuse from the electrical box.

Compare the suspect fuse with Figure 21 to determine if it is good or bad.

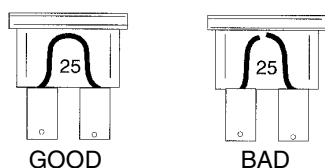


Figure 21

Install the new fuse in the position from which the old fuse was removed.

Off-Season Storage

If the machine is to be inoperative for a period longer than 30 days, the following procedures are recommended:



WARNING: Never store the tractor with fuel in the tank indoors or in poorly ventilated enclosures, where fuel fumes may reach an open flame, spark or pilot light as on a furnace, water heater, clothes dryer, etc.



WARNING: Fuel left in the fuel tank during warm weather deteriorates and will cause serious starting problems.

To prevent gum deposits from forming inside the engine's carburetor and causing possible malfunction of the engine, remove all gasoline from the fuel tank as follows:

- Towards end of the season, monitor fuel consumption with the goal of running the fuel tank to empty.
- Remove the fuel cap and siphon the bulk of any leftover fuel into an approved container. Then run the engine until it starts to falter, then use the choke to keep the engine running until all fuel in the carburetor has been exhausted.
- Remove the spark plugs and pour one (1) ounce of engine oil through the spark plug holes into the cylinders. Crank the engine several times to distribute the oil.
- Replace the spark plugs.
- Clean the engine and the entire tractor thoroughly.
- Lubricate all lubrication points.
- Prepare the battery for storage.
- Protect the tires and seat from sunlight. Regularly check the tires for proper inflation.

NOTE: We do not recommend the use of a pressure washer or garden hose to clean your unit. They may cause damage to electrical components; spindles; pulleys; bearings; or the engine. The use of water will result in shortened life and reduce serviceability.

SECTION 10: ENGINE INFORMATION

KOHLER CO.

FEDERAL AND CALIFORNIA EMISSION CONTROL SYSTEMS

LIMITED WARRANTY

UTILITY AND LAWN AND GARDEN ENGINES

The U.S. Environmental Protection Agency (EPA), the California Air Resources Board (CARB), and Kohler Co. are pleased to explain the Federal and California Emission Control Systems Warranty on your utility/lawn/garden equipment engine (herein engine). For California, engines produced in 1995 and later must be designed, built and equipped to meet the state's stringent anti-smog standards. In other states, new 1997 and later model year engines must be designed, built and equipped, at the time of sale, to meet the U.S. EPA regulations for small non-road engines. The engine must be free from defects in materials and workmanship which cause it to fail to conform with U.S. EPA standards for the first two years of engine use from the date of sale to the ultimate purchaser. Kohler Co. must warrant the emission control system on the engine for the period of time listed above, provided there has been no abuse, neglect or improper maintenance.

The emission control system may include parts such as the carburetor or fuel injection system, the ignition system, and catalytic converter. Also included are the hoses, belts and connectors and other emission related assemblies.

Where a warrantable condition exists, Kohler Co. will repair the engine at no cost, including diagnosis (if the diagnostic work is performed at an authorized dealer), parts and labor.

MANUFACTURER'S WARRANTY COVERAGE

Engines produced in 1995 or later are warranted for two years in California. In other states, 1997 and later model year engines are warranted for two years. If any emission related part on the engine is defective, the part will be repaired or replaced by Kohler Co. free of charge.

OWNER'S WARRANTY RESPONSIBILITIES

- (a) The engine owner is responsible for the performance of the required maintenance listed in the owner's manual. Kohler Co. recommends that you retain all receipts covering maintenance on the engine. But Kohler Co. cannot deny warranty solely for the lack of receipts or for your failure to assure that all scheduled maintenance was performed.

- Oxygen sensor (if equipped)
- Exhaust manifold (if equipped)
- Fuel metering valve (if equipped)
- Crankcase breather (if equipped)
- Gaseous fuel regulator (if equipped)
- Carburetor or fuel injection system
- Air filter, fuel filter, and spark plugs (only to first scheduled replacement point)

- (b) Be aware, however, that Kohler Co. may deny warranty coverage if the engine or a part has failed due to abuse, neglect, improper maintenance or unapproved modifications.

- (c) For warranty repairs, the engine must be presented to a Kohler Co. service center as soon as a problem exists. Call 1-800-544-2444 for the names of the nearest service centers. The warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days.

If you have any questions regarding warranty rights and responsibilities, you should contact Kohler Co. Engine Service at 1-920-457-4441.

COVERAGE

Kohler Co. warrants to the ultimate purchaser and each subsequent purchaser that the engine will be designed, built and equipped, at the same time of sale, to meet all applicable regulations. Kohler Co. also warrants to the initial purchaser and each subsequent purchaser, that the engine is free from defects in material and workmanship which cause the engine to fail to conform with applicable regulations for a period of two years.

Engines produced in 1995 or later are warranted for two years in California. For 1997 and later model years, EPA requires manufacturers to warrant engines for two years in all other states. These warranty periods will begin on the date the engine is purchased by the initial purchaser. If any emission related part on the engine is defective, the part will be replaced by Kohler Co. at no cost to the owner. Kohler Co. is liable for damages to other engine components caused by the failure of a warranted part still under warranty.

Kohler Co. shall remedy warranty defects at any authorized Kohler Co. engine dealer or warranty station. Warranty repair work done at an authorized dealer or warranty station shall be free of charge to the owner if such work determines that a warranted part is defective.

Listed below are the parts covered by the Federal and California Emission Control Systems Warranty. Some parts listed below may require scheduled maintenance and are warranted up to the first scheduled replacement point for that part. The warranted parts are:

- Intake manifold (if equipped)
- Catalytic muffler (if equipped)
- Spark advance module (if equipped)
- Ignition module(s) with high tension lead
- Electronic control unit (if equipped)
- Fuel lines (if equipped)

LIMITATIONS

This Emission Control System Warranty shall not cover any of the following:

- (a) repair or replacement required because of misuse or neglect, improper maintenance, repairs improperly performed or replacement not conforming to Kohler Co. specifications that adversely affect performance and/or durability and alterations or modifications not recommended or approved in writing by Kohler Co.,
- (b) replacement of parts and other services and adjustments necessary for required maintenance at and after the first scheduled replacement point,
- (c) consequential damages such as loss of time, inconvenience, loss of use of the engine or equipment, etc.,
- (d) diagnosis and inspection fees that do not result in eligible warranty service being performed, and
- (e) any add-on or modified part, or malfunction of authorized parts due to the use of add-on or modified parts.

Maintenance, repair or replacement of the emission control devices and systems, which are being done at the customers expense, may be performed by any non-road engine repair establishment or individual. **Warranty repairs must be performed by an authorized warranty outlet.**

Cleaning The Engine

This tractor has an air-cooled engine. Air must be able to circulate freely around the engine through the flywheel screen, through the cooling shrouds and over the fins of the cylinder head and cylinder block. Keep these areas free of accumulated dirt and debris or the engine will overheat; possibly causing extensive engine damage. Regularly clean the inside of the side panels, dash intake screen and grille to ensure adequate cooling. If debris has accumulated inside the cooling shrouds, the blower housing and cooling shrouds should be removed and the cooling fins cleaned.



WARNING: This machine is designed to cool properly with the side panels in place. Operating without the panels could cause premature accumulation of dirt and debris on the engine, resulting in inadequate cooling.

MAINTENANCE AND REPAIRS REQUIREMENTS

The owner is responsible for the proper use and maintenance of the engine. Kohler Co. recommends that all receipts and records covering the performance of regular maintenance be retained in case questions arise. If the engine is resold during the warranty period, the maintenance records should be transferred to each subsequent owner. Kohler Co. reserves the right to deny warranty coverage if the engine has not been properly maintained; however, Kohler Co. may not deny warranty repairs solely because of the lack of repair maintenance or failure to keep maintenance records.

Normal maintenance, replacement or repair of emission control devices and systems may be performed by any repair establishment or individual; however, **warranty repair must be performed by a Kohler authorized service center.** Any replacement part or service that is equivalent in performance and durability may be used in non-warranty maintenance or repairs, and shall not reduce the warranty obligations of the engine manufacturer.



WARNING: Keep the muffler area clean. Before running the engine, clean the muffler area to remove all combustible debris. Inspect the muffler area often when mowing during the Fall season.

Checking Engine Oil Level

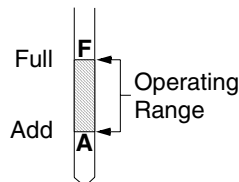


Figure 22

Before each use, the oil level of the engine crankcase should be checked to see that it is filled to the correct level. Close monitoring of the oil level during the first 10 hours of operation of the engine is especially important and the oil level should be checked **EVERY HOUR** during the first five hours of operation.

Before checking the oil level, clean the area around the oil level dipstick to prevent debris from entering the crankcase. See Figure 23. Always keep the oil level between the “FULL” and the “ADD” marks on the dipstick. See Figure 22.

When checking the oil level, the engine must be cold, the dipstick must be withdrawn and wiped clean, then inserted all the way into the tube before being withdrawn for a true reading.

Check the oil level only while the engine is stopped and the tractor is level.

Adding Engine Oil

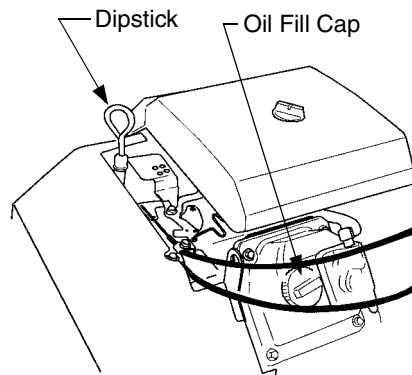


Figure 23



WARNING: Never overfill the engine crankcase. The engine may overheat and/or damage may result if the crankcase is below the “ADD” mark or over the “FULL” mark on the dipstick. For best results, fill to the “FULL” mark on the dipstick as opposed to adding a given quantity of oil. Always check the level on the dipstick before adding more oil.

Refer to Figure 24 for information regarding the proper type of oil to add to the crankcase.

- Place the tractor on a level surface and engage the parking brake. Stop the tractor engine and remove the ignition key.
- Clean the area around the oil filler cap to prevent debris from entering the crankcase. See Figure 23.
- Remove the oil filler cap from the left valve cover and SLOWLY pour in oil. Fill the crankcase until the oil level reaches the “FULL” mark on the dipstick. See Figure 22.
- Reinstall the oil filler cap by screwing it securely into the valve cover.



WARNING: The oil filler cap must be tightened securely into the valve cover at all times when the engine is operating. Severe engine damage could result from failure to do so.

Changing Engine Oil



WARNING: If the tractor has recently been operated, the engine and surrounding areas may be hot. Use caution not to burn yourself when removing the side panels, draining the oil from the crankcase, and changing the oil filter.

The oil filter should be changed at every oil change interval. The filters can be obtained through your Cub Cadet dealer. See the Quick Reference Chart on page 56 for the correct part number. Refer to the **MAINTENANCE CHART** on page 19 and the **SPECIFICATIONS TABLE** on page 48 for information regarding the frequency of required oil changes and the quantity of oil needed.

See (Figure 24), VISCOSITY CHART, below for the proper type of oil.

Above +32° F	SAE 10W30 SAE 10W40
Below +32° F	SAE 5W20 SAE 5W30

Figure 24

The oil filter is located behind the left side panel and is mounted on the engine. See Accessing Engine Compartment on page 21 for details on removing the side panels.

Run the engine for a few minutes to allow the oil in the crankcase to warm up. Warm oil will flow more freely and carry away more of the engine sediment which may have settled at the bottom of the crankcase. Use care to avoid burns from hot oil. While the engine oil is warm, proceed as follows:

NOTE: A length of flexible tubing is supplied with the tractor and should be used to drain the engine oil.

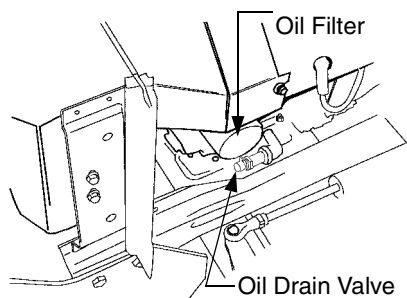


Figure 25

- Place the tractor on a level surface and engage the parking brake. Stop the tractor engine and remove the ignition key.
- Clean around the base of the oil filter, the oil filler cap, and the dipstick tube to prevent debris from entering the crankcase. See Figure 23 and Figure 25.

- Unseat the plastic dust cap from the engine oil drain valve. To prevent loss of the cap, do not remove the cap's retaining ring from the drain valve. Remove the dipstick.
- Attach the flexible tubing to the drain valve. Place an appropriate container below the open end of the tubing to collect the old oil.
- To open the drain valve, push it slightly inward and turn it counterclockwise until it stops, then pull it outward.
- Remove the filter by turning it counterclockwise using an automotive type filter wrench to loosen.
- Allow the old oil to completely drain from the engine crankcase into the container below. To close the drain valve, push it inward, turn clockwise until it stops and then release it.
- Remove the flexible tubing from the drain valve. Clean the tubing and store in a safe place for future use.
- Clean the drain valve and push the plastic dust cap onto the valve.
- Apply a light coating of clean oil on the gasket of the new oil filter. Thread the filter on by hand until the gasket contacts the oil filter adapter, then tighten the oil filter an additional 1/2 turn.
- Refill the crankcase with the appropriate quantity and type of oil.
- Check oil level and make sure that oil filler cap, dipstick and drain valve are in place and closed.

Sparkplugs



WARNING: To avoid possible injury, be sure the engine is off and has cooled before making any adjustments or repairs.

Remove all dirt from around the spark plug before removing.

To remove the spark plugs, always use a spark plug wrench. Check the gap after every 100 hours of operation.

Replace a defective plug with a new plug. Set the spark plug gap at .030 inch. Tighten the plug to 18-22 ft-lbs. See your authorized dealer for the correct replacement plug.

Changing Fuel Filter



WARNING: Do not replace the fuel filter when engine is hot.

The engine is equipped with an in-line fuel filter. Visually inspect the filter periodically for a build-up of residue inside the filter body, and for a dirty element which can be indicated by discoloration. Replace the fuel filter when dirty.

Changing Air Cleaner

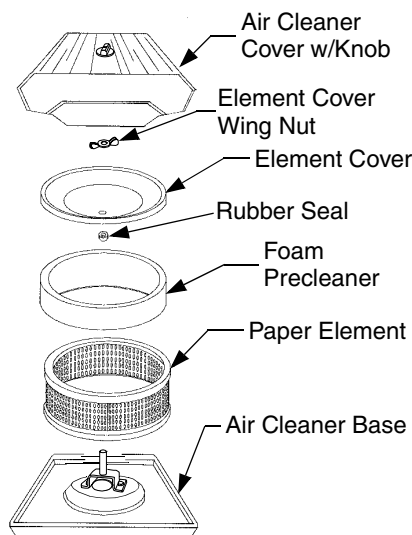


Figure 26

Check the air cleaner daily or before starting the engine. Check for loose or damaged components and check the condition of the filter element. Remove any buildup of dirt and debris in the air cleaner housing.

See Figure 26 for assembly of the Air cleaner elements.



WARNING: Operating the engine with loose or damaged air cleaner components will allow unfiltered air into the carburetor, causing extensive wear and eventual failure of the engine.

Servicing The Precleaner

Wash and re-oil the foam precleaner more often under extremely dusty or dirty conditions. See Figure 26.

- Loosen the aircleaner cover knob and remove the cover.
- Remove the foam precleaner by sliding it up off the paper element.
- Wash the precleaner in warm water with detergent. Rinse the precleaner thoroughly until all traces of the detergent are eliminated. Squeeze out (do not wring) excess water in a dry cloth. Allow the precleaner to air dry.
- Saturate the foam precleaner with new engine oil. Squeeze out all excess oil in a dry cloth.
- Reinstall the foam precleaner over the paper element.
- Position the air cleaner cover so that the knob engages the stud of the base assembly and tighten the knob.

Servicing The Paper Element

Inspect and replace the paper element as necessary. See Figure 26.

- Loosen the air cleaner cover knob and remove the cover.
- Loosen and remove the element cover wing nut.
- Remove element cover by lifting straight up.
- Remove the foam precleaner by sliding it up off the paper element.
- Lift out the paper air filter element.
- Do not wash the paper element or use pressurized air, as this will damage the element. Replace a dirty, bent or damaged element. Handle new elements carefully; do not use if the sealing surfaces are bent or damaged.
- When servicing the air cleaner, check the air cleaner body. Make sure it is secured and not bent or damaged. Also check the element cover plate for damage or improper fit. Replace all damaged air cleaner components.
- Reinstall the paper element, foam precleaner, cover plate and element cover wing nut.
- Position the air cleaner cover so that the knob engages the stud of the base assembly and tighten the knob.

IMPORTANT: *Properly cleaned and installed air cleaner elements significantly contribute to prolonging engine life.*

SECTION 11: MOWER DECK

Deck Leveling Adjustments

The 44" mower deck is equipped with ground following front caster wheels and is designed to be operated with caster wheels on the ground. However, to ensure an even cut on all types of terrain, the mower deck should be properly leveled. The side to side leveling procedure will result in the left and right blades having corresponding cutting-edge-to-ground measurements within 1/16 inch of each other. Also, the cutting blades will have a downward tilt toward the front of the tractor of approximately 1/8 inch. To level the mower deck, proceed as follows:



WARNING: Before making adjustments, place the PTO switch in the "OFF" position, engage the parking brake lever, and turn the ignition key to "OFF" position and remove the key. Use care not to cut yourself on the sharp blades.

NOTE: Check for proper tire inflation before checking and/or making a leveling adjustment. The tractor and deck MUST be placed on a hard, level surface when checking.

A. Side To Side Leveling Adjustment

1. Position the tractor on a hard, level surface.
2. Use the tractor hydraulic lift system to raise the deck to its highest position. Stop engine.
3. To prevent contact with the surface below, adjust the front caster and rear gauge wheels to their highest setting (lowest deck setting). If necessary, refer to **C. Setting The Cutting Height**.

4. Carefully rotate the outer cutting blades so that they are positioned perpendicular to the tractor frame (See Figure 27).

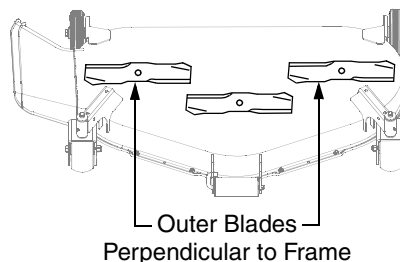


Figure 27

5. Referring to Figure 28, measure and record the distance from the hard, level surface to the outermost cutting edge of the right blade. Repeat this step for the left blade. If the two blade heights are not within 1/16 inch, the deck must be leveled. Note whether the left blade had the *larger* or *smaller* distance between the cutting edge and level surface. If the two blade heights are within 1/16 inch, proceed to **B. Front To Back Leveling Adjustment**.

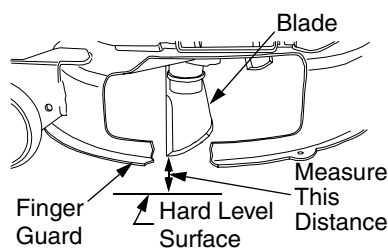


Figure 28

6. Side to side leveling is attained by adjusting the hex lock nut on the bottom of the LH lift rod, below the LH lift link (See Figure 29).

7. Turn the hex lock nut upward (tighten) on the threads of the lift rod to raise the left side of the mower deck. Turn the lock nut down (loosen) on the threads to lower the left side of the mower deck.

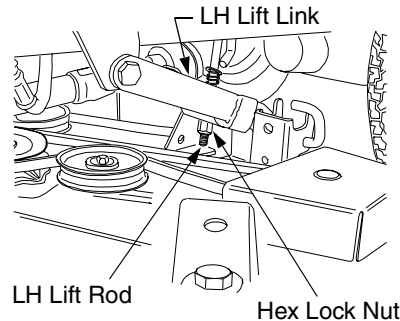


Figure 29

8. Recheck the measurements described in step 5. If the blade measurements are not within 1/16 inch, repeat steps 5 and 7 until the correct measurement is obtained.

B. Front to Back Leveling Adjustment

Although the 44" mower deck is designed to run on the front caster wheels, the front lift rod must be correctly adjusted to ensure the deck maintains the proper pitch when mowing uneven terrain.

1. Using the tractor's lift system, raise the deck to one of the higher cutting positions. Make certain the front caster and rear gauge wheels do not touch the surface below.
2. Position the mower blades so the ends of each blade point to the front and the rear of the tractor (See Figure 30).

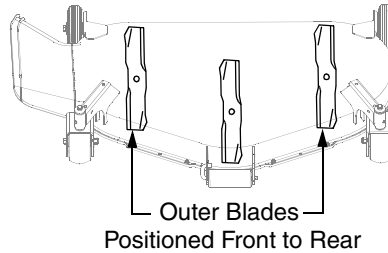


Figure 30

3. Refer to Figure 31. Measure and record the distance from the front cutting edge to the ground (measurement A), and from the rear cutting edge to the ground (measurement B), for both outer blades. The front edge of each blade (measurement A) should be lower than its back edge (measurement B) by approximately 1/8 inch.

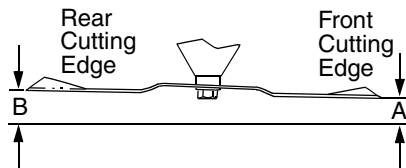


Figure 31

4. Adjust the front lift rod as follows to attain the proper pitch of the mower deck (See Figure 32).

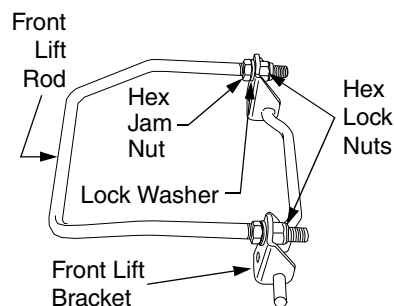


Figure 32

- Loosen the hex jam nuts and lock washers on the front lift rod.
 - From the front of the tractor, turn the front hex lock nuts clockwise to raise the front of the deck, or counterclockwise to lower the front of the deck.
 - Recheck the measurements described in step 3 and readjust the hex lock nuts until the proper measurements are obtained.
3. Remove the hex cap screws and nylon lock nuts from the rear gauge wheels and gauge wheel brackets (See Figure 33).

NOTE: The front lift rod should be fully to the front of both slots in the deck front roller bracket. If one side of the rod does not contact the front of the slot, tighten the corresponding lock nut as needed.

5. Tighten the rear jam nuts and lock washers against the backside of the front lift bracket after adjustment of the rod has been completed.

C. Setting the Cutting Height

The cutting height is set by positioning the front caster wheels in one of five settings in the caster wheel yoke of the deck (See Figure 33). The setting holes equate to height settings ranging from approximately 1-1/2" (upper hole) to 3-1/2" (lower hole), with the holes positioned at 1/2" increments.

Set the cutting height as follows:

1. Remove the hex cap screws and nylon lock nuts from the front caster wheels and caster wheel yokes (See Figure 33).
2. Align the caster wheels with the holes in the yoke that correspond to the desired cutting height. Insert the hex cap screws and secure with the nylon lock nuts.
4. Note the hole position of the front caster wheels and align the rear gauge wheels with the matching holes in the gauge wheel brackets. Insert the hex cap screws and secure with the nylon lock nuts.
5. If a cutting height in excess of 3-1/2" is desired, it will be necessary to set the cutting height by positioning the deck using the tractor lift system. The wheels will not contact the ground.

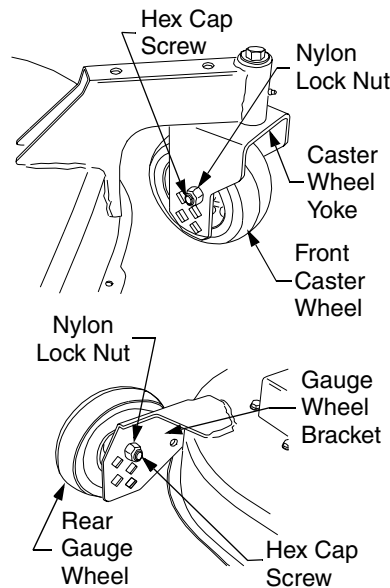


Figure 33

Removal and Installation of Mower Deck

Place the tractor and mower deck on a firm and level surface having enough room to accommodate the deck and tractor.



WARNING: Before beginning removal, or installation of the deck, place the PTO switch in the “OFF” position, engage the parking brake lever, and turn the ignition key to “OFF” position and remove the key. Use care not to cut yourself on the sharp blades.

A. Removal of Deck

1. Adjust the front caster wheels and rear gauge wheels to their highest setting (lowest deck height setting). Refer to Figure 33 if necessary.
2. Use the tractor lift system to lower the deck to the ground.
3. Support the deck drive shaft to prevent it from dropping; then pull the auto-lok collar rearward and slide the drive shaft off of the PTO shaft (See Figure 34).

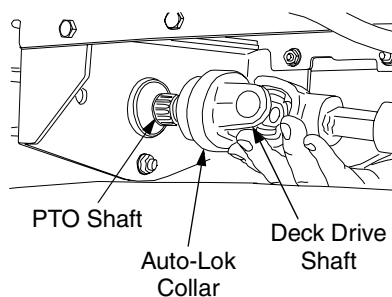


Figure 34

4. Pull outward and cock the deck support pins in the rear deck hanger brackets so that both spring-loaded pins are held in the disengaged position against the inner surface of the deck brackets (See Figure 35).

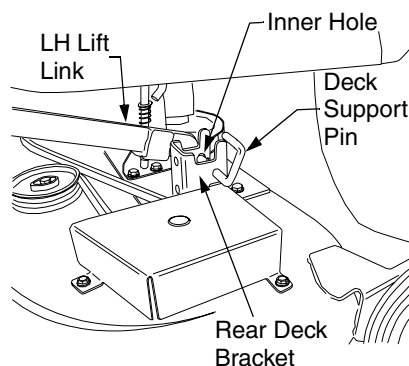


Figure 35

NOTE: The LH lift link must be raised to provide clearance for sliding the mower deck under, or out from under, the tractor.

5. Referring to Figures 36A through 36D, lock the LH lift link in its deck installation/removal position as follows:
 - Holding the LH lift rod downward, lift upward on the release tab of the lift stop bracket while raising the rearward end of the lift link to align its slot with the notch of the LH lift rod (See Figures 36A and 36B).
 - Swing the LH lift rod forward until fully to the front of the lift link slot (See Figures 36C and 36D).

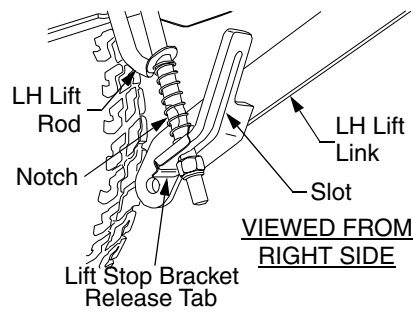


Figure 36A

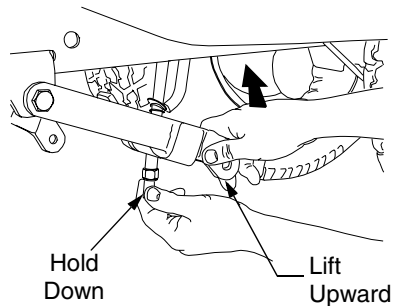


Figure 36B

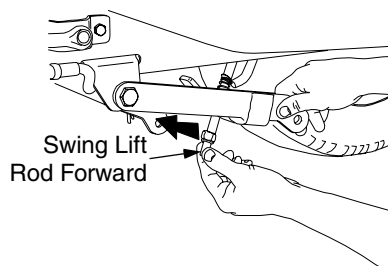


Figure 36C

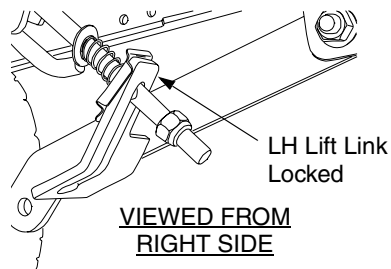


Figure 36D

6. Use the hydraulic lift to fully raise the LH and RH lift links (See Figure 37). Stop the engine.

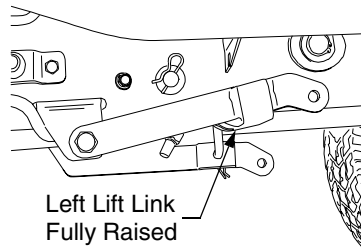


Figure 37

7. Roll the deck forward to disengage the front lift rod from the slots of the front roller bracket (See Figure 38). Hold the front lift rod upward and slide the deck rearward until the lift rod rests on top of the roller bracket, forward of the slots.

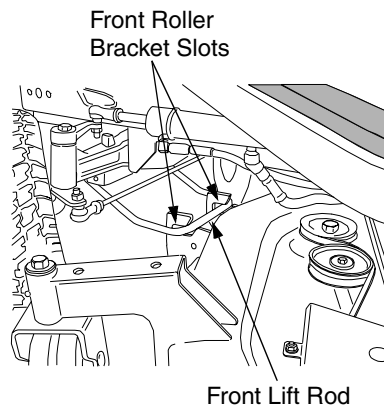


Figure 38

8. From the front of the tractor, pull the center of the quick latch rod downward to release the front lift bracket/rod assembly. Slide the front lift bracket assembly from the latch receiver slots of the tractor (See Figure 39).

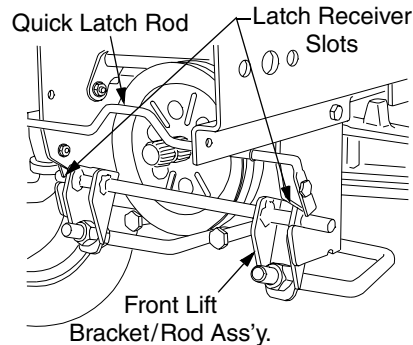


Figure 39

9. From the left side of the tractor, slide the mower deck out from under the tractor.

B. Installation of Mower Deck

NOTE: The LH lift link must be raised to provide clearance for sliding the mower deck under, or out from under, the tractor.

1. If not already done, lock the LH lift link in its deck installation/removal position as follows: (Refer to Figures 36A through 36D).
 - Holding the LH lift rod downward, lift upward on the release tab of the lift stop bracket while raising the rearward end of the lift link to align its slot with the notch of the LH lift rod (See Figures 36A and 36B).
 - Swing the LH lift rod forward until fully to the front of the lift link slot (See Figures 36C and 36D).
2. Start the tractor and use the hydraulic lift to fully raise the left lift link. Stop engine.
3. Check the caster wheel and gauge wheel settings on the deck. If necessary, remove the hex cap screws and nylon lock nuts, and adjust the wheels to their highest setting (lowest deck setting). See Figure 40.

Front Caster Wheel

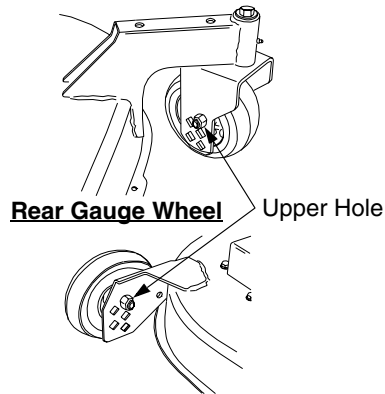


Figure 40

4. From the left side of the tractor, slide the deck under the tractor until the slots of the LH and RH rear deck brackets align approximately with the tractor lift links (See Figure 41).
5. Pull outward and cock the deck support pins in the rear deck brackets so that both spring-loaded pins are held in the disengaged position against the inner surface of the deck brackets (See Figure 41).

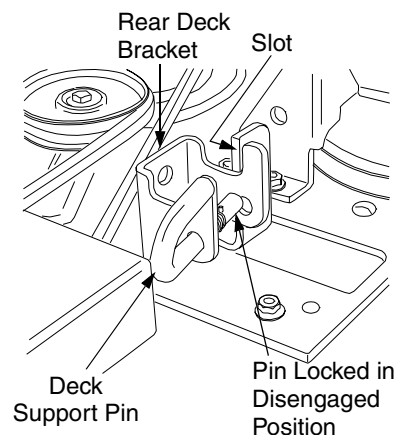


Figure 41

6. Use the tractor lift system lever to lower the lift links.
7. Unlock the left lift link by sliding the left lift rod fully rearward in the slot of the lift link (See Figure 42).

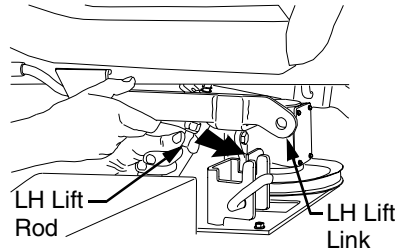


Figure 42

8. From the front of the tractor, slide the outer pins of the front lift bracket into the latch receiver slots of the tractor. Press the lift bracket rearward until both sides are firmly captured in the latch receivers by the quick latch rod (See Figure 39).
9. From the side of the tractor, raise the front lift rod and roll the deck forward until the lift rod aligns with slots of the deck front roller bracket. Lower the lift rod into the front roller bracket slots and slide the deck rearward to engage the lift rod fully forward in the slots of the roller bracket (See Figure 38).
10. Guide the LH and RH lift links into the slots of the rear deck brackets and release the deck support pins by aligning with the inner holes of the deck brackets (See Figure 43). Make certain the handles of the support pins are within the notches at the top of the rear deck brackets.
11. Maneuver each side of the deck slightly to align the support pins with the holes of the lift links. The

spring tension will push the pins inward and, if aligned, through the hole in each implement lift link (See Figure 43).

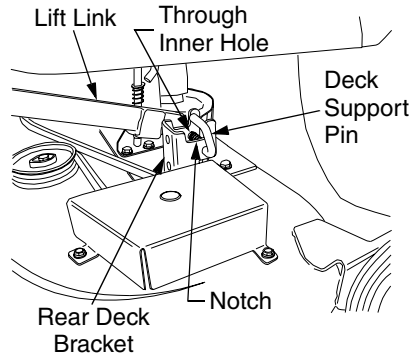


Figure 43

NOTE: If unable to align the support pins with the lift link holes, loosen the two hex lock nuts on the front lift rod to allow the deck to be moved farther rearward.

12. Compress the auto-lok collar of the deck drive shaft rearward, then cock to lock the collar in the released position (See Figure 44).

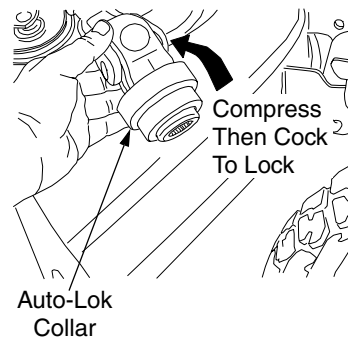


Figure 44

NOTE: If you do not lock the drive shaft auto-lok collar in the released position (step 12), it will be necessary to compress and hold the collar rearward when connecting the shaft (step 13).

13. Slide the deck drive shaft fully onto the PTO shaft of the tractor (See Figure 45). The auto-lok collar of the drive shaft should snap into the locked position when the shaft is properly positioned on the PTO shaft.

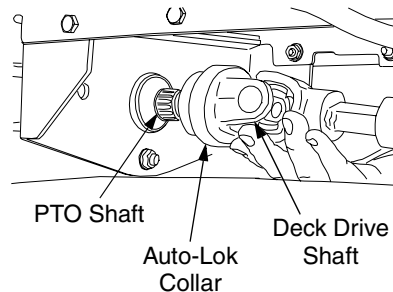


Figure 45

14. Refer to **Deck Leveling Adjustments** at the beginning of this section for mower deck leveling procedures.

Mower Deck Maintenance



WARNING: Before performing any maintenance procedures on the deck, place the PTO switch in the "OFF" position, engage the parking brake lever, and turn the ignition key to "OFF" position and remove the key. Use care not to cut yourself on the sharp blades.

A. Cleaning and Blade Care

Clean the underside of the mower deck at the end of the mowing season or when buildup of cut material on the underside is noticed.

Once a month remove any accumulated grass clippings from around the spindle pulleys and V-belt. More often when mowing tall, dry

grass. If necessary, remove the RH and LH belt covers by removing the six hex nuts and lock washers.

The cutting blades must be kept sharp at all times.

Sharpen the cutting edges of the blades evenly so that the blades remain balanced and the same angle of sharpness is maintained. If the cutting edge of a blade has been sharpened to within 5/8 inch of the wind wing radius (See Figure 46), it is recommended that new blades be installed. New blades are available at your authorized dealer.

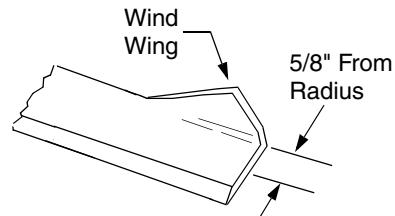


Figure 46

When removing the blades, use a 1-1/8 inch wrench to hold the head of the spindle bolt while loosening the hex flange nut securing the blade. A block of wood may be placed between the deck housing and the cutting edge of the blade to assist in removal of the hex flange nut (See Figure 47).

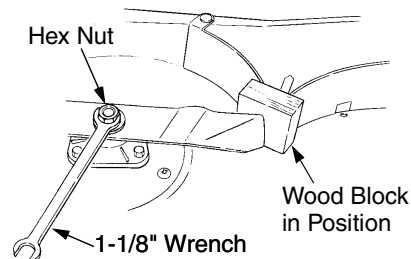


Figure 47

When reinstalling the blades, be sure they are installed so that the wind wings are pointing upward toward the top of the deck. Tighten the nuts to 90 to 110 ft-lbs. (122 to 149 N·m).

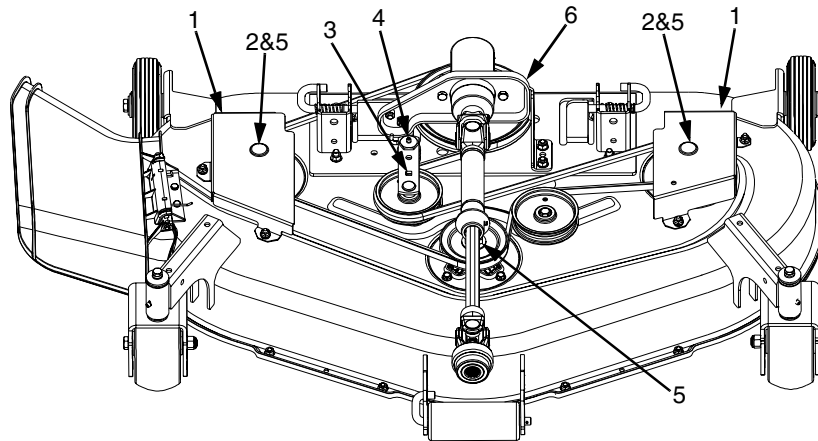
After replacing the blades, apply grease to the exposed threads at the bottom of the spindle bolts to prevent rust buildup.

B. Lubrication

After every 10 hours of operation and/or before putting the deck into winter storage, lubricate the spindle assemblies and the spindle belt idler arm using 251H EP grease or an

equivalent No. 2 multipurpose lithium grease. The lube fitting for the outer spindles can be accessed by removing the button plugs in the belt covers. Use grease liberally. Excess grease will be expelled from the upper spindle seals. When the spindle is fully greased, the expelled grease will cause the top spindle seal to give off a muffled crackling noise (Refer to Figure 48).

Apply grease to all other lube fittings after every 50 hours of operation. Refer to the **MAINTENANCE CHART** and **LUBRICATION ILLUSTRATION** in **Section 9**



- | | |
|---|----------------------------------|
| 1. Belt Covers | 4. Idler Arm Lube Fitting |
| 2. Button Plugs - Access to Spindle Lube Fittings | 5. Spindle Assembly Lube Fitting |
| 3. Idler Arm - w/Square Hole | 6. Gear Box Mounting Bracket |

Figure 48

C. Spindle Belt Replacement

A worn spindle belt will affect the quality of cut from the mower deck and should be replaced. Referring to Figures 48, 50 and 52, replace the spindle belt as follows:

NOTE: Clean any accumulated grass clippings from the mower deck before beginning belt replacement.

Remove Spindle Belt

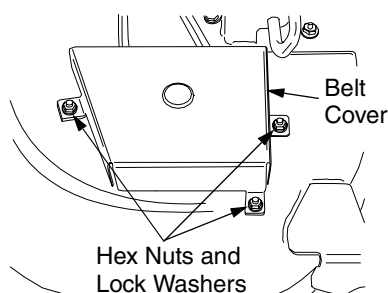


Figure 49

1. Remove the RH and LH belt covers by removing the six hex nuts and lock washers (See Figure 49).

2. Note the routing of the spindle belt to help ensure proper installation of the new belt.



WARNING: The idler arm and movable flat idler pulley are under spring tension. To prevent possible injury, use caution when handling the idler arm and pulley.

3. Insert a 3/8" drive ratchet or breaker bar into the square hole of the idler arm (Refer to Figure 50).
4. Using the ratchet (breaker bar) for leverage, pivot the idler arm toward the left side of the deck to loosen tension on the belt: then roll the belt off either the LH or RH spindle pulley (See Figure 50).
5. Remove the two hex flange lock nuts and carriage bolts securing the left side of the gear box mounting bracket to the deck (See Figure 51).

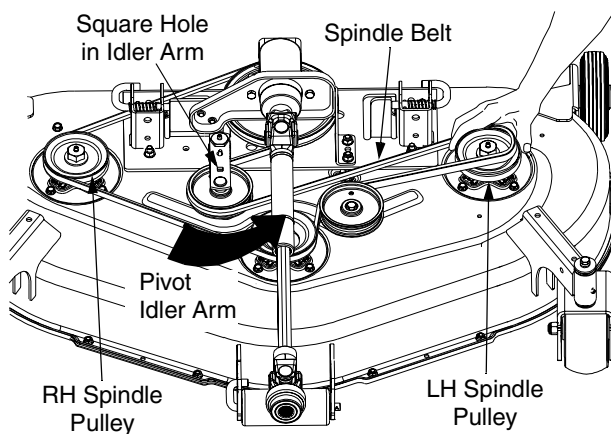


Figure 50

6. Remove the two hex flange lock nuts and carriage bolts securing the right side of the gear box mounting bracket to the deck plate (See Figure 51).

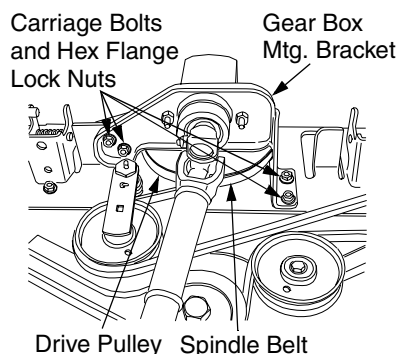


Figure 51

7. Lift the gear box/mounting bracket assembly and slide the belt off and underneath the drive pulley.
8. Remove the belt from the deck.

Install new spindle belt

1. Lift the gear box/mounting bracket assembly to install the belt around the rear and left side

of the drive pulley, and through the center opening of the mounting bracket (See Figure 51).

2. Secure the gear box mounting bracket with the four carriage bolts and hex flange lock nuts.
3. Route the belt as follows (Refer to Figure 52):
 - around the right spindle pulley
 - around the front of the center spindle pulley
 - around the rear of the fixed flat idler pulley to the left spindle pulley
 - Route the **backside** of the belt around the rear and right side of the movable flat idler pulley
4. After making certain the belt is properly engaged in each pulley, insert the 3/8" drive ratchet (breaker bar) into the idler arm and pivot the movable flat idler pulley toward the left side of the deck to allow the spindle belt to be rolled onto the left hand spindle pulley. Refer to Figure 50.
5. Install the belt covers and secure with the hex nuts and lock washers.

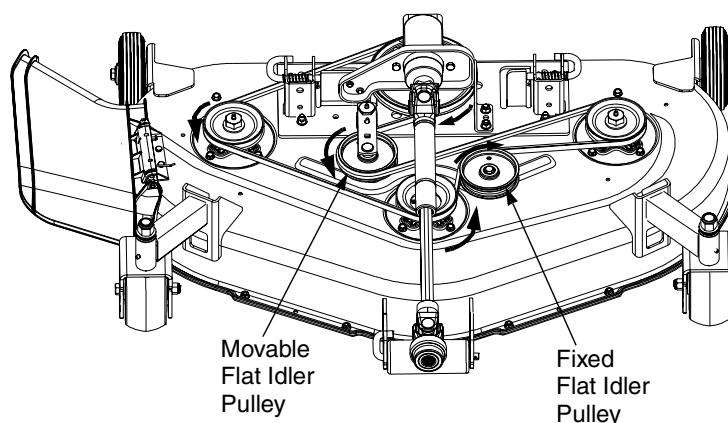


Figure 52

Mowing With Deck

A. Normal Mowing



WARNING: To avoid possible injury, never direct the discharge of material toward bystanders or allow anyone near the machine while in operation. Although the area has been supposedly cleared of foreign objects, small objects may be picked up and discharged by the mower.

For best results it is recommended that the first two laps should be cut with the discharge thrown towards the center. After the first two laps, reverse the direction to throw the discharge to the outside for the balance of cutting. This will give a better appearance to the lawn.

Do not cut the grass too short, as the mower will tend to scalp the grass. Short grass invites weed growth and yellows quickly in dry weather.

Mowing should be done with the engine at full throttle. Do not mow at high ground speed.

During certain times of the year and under some conditions, the mower may leave streaks of uncut grass.

Streaking may occur when attempting to mow heavy weeds and tall grass. Under these conditions it may be necessary to go back over the cut area a second time to get a clean cut.

The following practices will help eliminate streaking:

1. Mow the area more often so the grass doesn't get too tall and heavy.

2. Operate the tractor at full throttle and slower forward speeds.
3. Keep the blades sharp and replace worn blades.
4. Follow the mowing pattern shown in Figure 53.

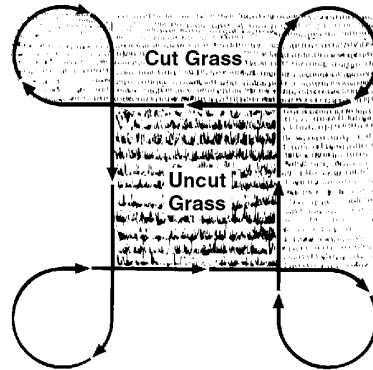


Figure 53

B. Mowing With Mulching Option

Installation of Mulching Plug



WARNING: Before installing the mulching plug, place the PTO switch in the "OFF" position, engage the brake pedal lock, turn the ignition key to the "OFF" position.

1. If the mower deck has been used, clean any buildup of grass clippings from the chute opening of the deck housing.
2. Lift and hold the chute deflector in the upward position (Refer to Figure 54).
3. Position the mulching plug so that the retaining lip on the backside of the plug partially interlocks with the lower edge of the deck chute opening; then rotate the top of the

plug upward so that the hooks engage the deflector hinge rod (See Figure 54).

4. Push the mulching plug fully downward and lower the chute deflector.
5. To remove the mulching plug, raise the chute deflector and lift the mulching plug upward, then outward to disengage from the deck. Lower the chute deflector.

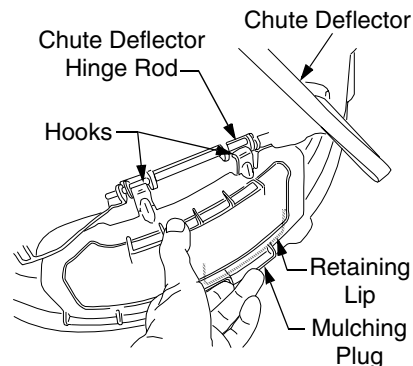
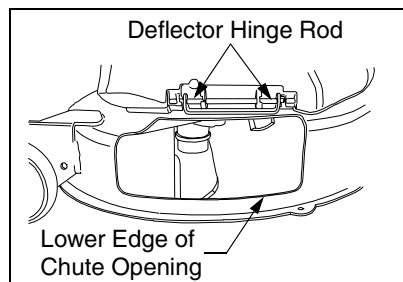


Figure 54

Mulching Operation

1. **Do not cut wet grass.** For effective mulching do not cut wet grass. Wet grass sticks to the underside of the deck, preventing proper mulching and dispersal of grass clippings.
2. **Cut no more than 1/3 the length of the grass.** When mulching long grass, it may be necessary to mow twice, lowering the deck another 1/3 of the length for the second cut, and perhaps cutting in a different pattern. Overlap the cut on each pass to help clean up any heavy clippings left on the lawn.
3. **Use a slow ground speed.** Adjust ground speed so clippings can be evenly dispersed into the lawn. When cutting heavy grass, it may be necessary to use a slower ground speed in order to get a well mulched cut.
4. **Always operate the tractor at full throttle.** To obtain the best cut and do the most effective job of mulching, the engine should be run at full throttle.
5. **Clean underside of deck.** Be certain to clean the underside of the deck often to avoid a buildup of grass clippings, which will prevent proper mulching.

SECTION 12: TROUBLE SHOOTING

Possible Cause	Possible Remedy
Hard To Start	
No fuel in fuel tank or carburetor	Fill the tank with fuel. Check the fuel line, carburetor and fuel filter.
Fuel line or carburetor clogged	Clean the fuel line and carburetor with a commercial carburetor cleaner.
Fuel filter plugged	Replace
Water in fuel	Drain the fuel tank and carburetor. Use new fuel and dry the sparks plugs.
Choked improperly. Flooded engine	Follow the starting instructions.
Defective ignition or loose wiring	Check the wiring, spark plugs or fuse.
Defective battery	Check and service. Refer to "BATTERY."
Spark plug dirty or improperly gapped	Clean, adjust the gap to .030-inch or replace the plug.
Engine Operates Irregularly or Knocks	
Engine incorrectly timed	See your authorized dealer.
Spark plug dirty; wrong gap or wrong type	Clean, reset the gap or replace
Poor or weak spark	Check the spark plugs and wiring.
Carburetor setting incorrect	Adjust. Refer to "ADJUSTMENTS."
Poor grade fuel or water in fuel	Drain and use a good grade of clean fuel.
Engine overheating	Refer to "MAINTENANCE."
Engine valves at fault	See your authorized dealer.
Engine smokes	See your authorized dealer.
Oil level rises due to fuel in the crankcase	See your authorized dealer.
Air filter becomes oil and fuel soaked	See your authorized dealer.
Engine leaks oil	See your authorized dealer.
Misfiring	See your authorized dealer.
Other engine problems	See your authorized dealer.
Excessive oil in air cleaner	Be sure that oil dipstick is fully seated, oil fill cap is tight, and all excess oil is squeezed out of the pre-cleaner.
PTO Clutch Will Not Engage	
Reverse pedal is partially depressed	Depress brake pedal.
Vacuum actuator not energized	Check PTO switch and connections, check for worn or broken wiring.
Vacuum leak	Check vacuum lines.
Lack of Power	
Air cleaner clogged	Service the air cleaner element. Refer to "MAINTENANCE."
Engine overload	Reduce the load.
Engine overheated	Make sure the air intake screen, shrouding, engine fins, side panels, dash intake screen and grille are free of accumulated dirt and debris. Refer to "MAINTENANCE."

Possible Cause	Possible Remedy
Fuel tank air vent clogged	Remove obstruction from the vent in the fuel tank cap.
Air leakage between carburetor and engine	Remove air cleaner. Tighten the carburetor and manifold mounting hardware. Replace any damaged parts as indicated in "MAINTENANCE."
Incorrect timing or faulty ignition	See your authorized dealer.
Brake dragging	Adjust the brakes. Refer to "ADJUSTMENTS."
Insufficient cooling air — dirt or debris clogging the: air intake screen • shrouds • cooling fins • side panels • dash intake screen • or grille	Keep the air intake area, side panels, grille, dash intake screen and cooling fins clean. Refer to "MAINTENANCE."
Oil level incorrect	Engine oil level must not be over the "FULL" mark of below the "ADD" mark on dipstick. Refer to "MAINTENANCE."

SECTION 13: OPTIONAL EQUIPMENT

When you purchased your tractor, you probably had it completely equipped for your particular needs at that time. However, later you may wish to obtain optional equipment or accessories. These items and other allied equipment can be purchased from, and installed by, your authorized Cub Cadet dealer.

This tractor can be used for many different types of work, and because it is called on to operate under many different conditions, a variety of equipment is available to adapt it to the requirements of the user. Refer to the optional equipment chart below for a list of products available at the time of printing.

Description	Model Number
Mechanical Angling Kit ⁽¹⁾	190-171-100
Hydraulic Angling Kit ⁽¹⁾	190-288-100
Front Hitch System	190-343-100
Grass Collection System	190-212-100
54 Inch Blade ⁽²⁾	190-352-100
Snow Thrower ⁽¹⁾	190-353-100
3 Point Hitch	190-207-100
Hydraulic Tiller ⁽³⁾	190-004-100

- (1) Requires front hitch system 190-343-100.
- (2) Requires front hitch system 190-343-100. Can use optional Mechanical Angling Kit 190-171-100 or Hydraulic Angling Kit 190-288-100.
- (3) Requires 3 point hitch 190-207-100

SECTION 14: SPECIFICATIONS

Engine

Manufacturer	Kohler
Horsepower	18
Cylinders	2 (Command)
Cooling	Air
Fast Idle Speed	3600
Slow Idle Speed	1200
Displacement (cubic inches)	38
Compression Ratio	8.5:1
Spark Plug	RC12YC (Champion or equivalent)
Oil Filter	Cartridge
Crank Case Capacity	64 oz.

Electrical System

Charging System	Flywheel-Alternator
Capacity	16 Amp Regulated
Battery Type	Lead Acid
Battery Cold Cranking Amps at 0° F	435
Ignition	Battery
Fuses (auto type)	25 amp
Battery Voltage	12 Volts

Fuel System

Fuel Tank Capacity (gallons)	4.5
Type of Fuel	Unleaded
Fuel Filter	In-line

Drive Train

Transmission	Hydrostatic
Transmission Oil	Cub Cadet Drive System Fluid Plus
Transmission Oil Capacity	4.5 Qts.

Tires

Front (inches)	16 x 6.5 - 8
Rear (inches)	23 x 9.5 - 12

Dimensions and Weight

Wheelbase	49.5 in.
Overall Length	72.25 in.
Overall Width (w/o Mower Deck)	42 in.
Overall Width (w/Mower Deck - Chute raised)	49 in.
Height	43.6 in.
Weight (w/Mower Deck)	Approx. 750 lbs.
Turning Radius	27 in.
Ground Clearance	6 in.

Brakes

Type	External Disk
Parking	Foot Actuated - Hand Locked

PTO Clutch

Type	E-Vac System
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Attachment Lift System

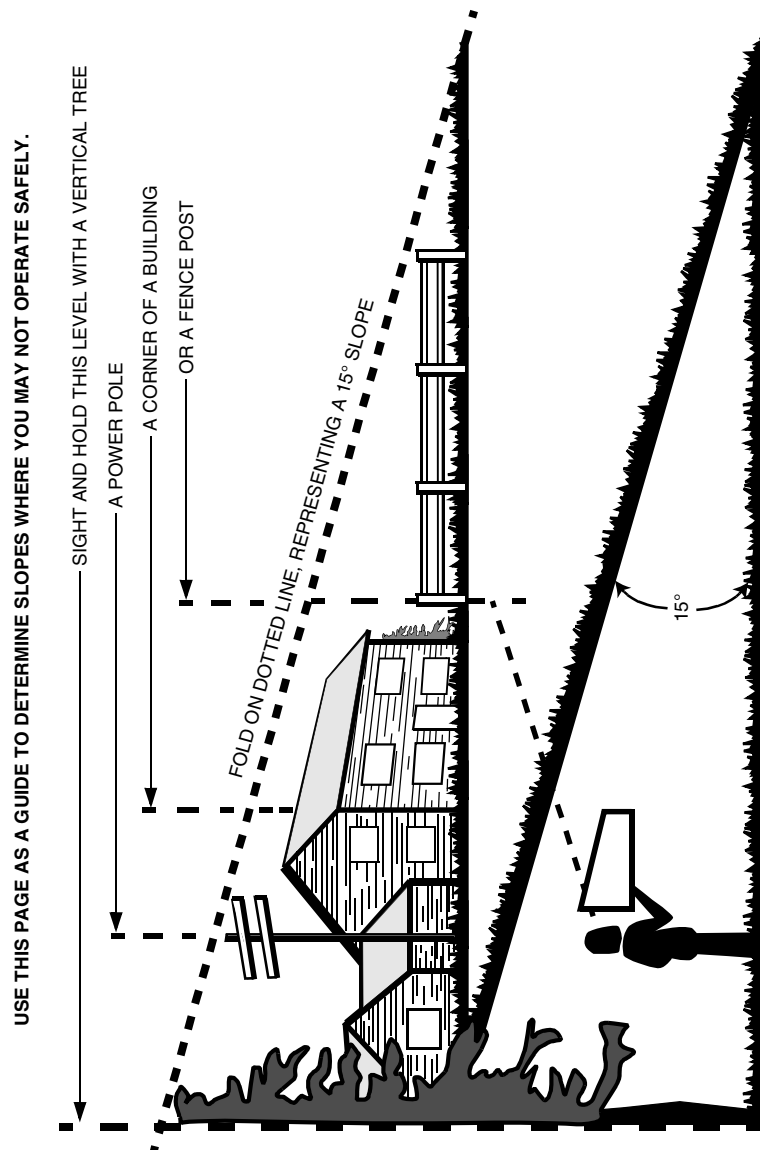
Type	Hydraulic
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SECTION 15: SLOPE GAUGE



WARNING: Do not mow on inclines with a slope in excess of 15 degrees (a rise of approximately 2-1/2 feet every 10 feet). A riding mower could overturn and cause serious injury. If operating a walk-behind mower on such a slope, it is extremely difficult to maintain your footing and you could slip, resulting in serious injury.

- Operate RIDING mowers up and down slopes, never across the face of slopes.
- Operate WALK-BEHIND mowers across the face of slopes, never up and down slopes.



**CUB CADET CORPORATION
MANUFACTURER'S ONE YEAR LIMITED WARRANTY
(COMMERCIAL USE)**

The limited warranty set forth below is given by CUB CADET CORPORATION ("CUB CADET") with respect to new merchandise purchased and used in the United States, its possessions and territories.

CUB CADET warrants this product against defects in material and workmanship for a period of one (1) year for commercial users, commencing on the date of original purchase and will, at its option, repair or replace, free of charge, any part found to be defective in material or workmanship. This limited warranty shall only apply if this product has been operated and maintained in accordance with the Operator's Manual furnished with the product, and has not been subject to misuse, abuse, neglect, accident, improper maintenance, alteration, vandalism, theft, fire, water or damage because of other peril or natural disaster.

Batteries and belts are subject to separate terms as follows:

- a. Batteries have a one-year prorated limited warranty with 100% replacement during the first three months. After three months, the battery replacement credit is based on the months remaining in the twelve (12) month period dating back to the original date of sale. Any replacement battery will be warranted only for the remainder of the original warranty period.
- b. All belts are covered by a one (1) year limited warranty against defects in material and workmanship.

HOW TO OBTAIN SERVICE: Warranty service is available, WITH PROOF OF PURCHASE, THROUGH YOUR LOCAL AUTHORIZED CUB CADET DEALER. To locate the dealer in your area, please check for a listing in the Yellow Pages or contact CUB CADET by calling 1-800-528-1009 or writing to P.O. Box 368023, Cleveland, Ohio 44136-9723.

This limited warranty does not provide coverage in the following cases:

- a. Routine maintenance items such as lubricants, filters, blade sharpening and tune-ups, or adjustments such as brake adjustments, clutch adjustments or deck adjustments; and normal deterioration of the exterior finish due to use or exposure.
- b. Normal wear parts or components, including blades, blade adapters, grass bags, rider deck wheels, seats, snow thrower skid shoes, shave plates and tires.
- c. CUB CADET does not extend any warranty for products sold or exported outside of the United States of America, its possessions and territories, except those sold through CUB CADET'S authorized channels of export distribution.

No implied warranty, including any implied warranty of merchantability or fitness for a particular purpose, applies after the applicable period of express written warranty above. No other express warranty or guaranty, whether written or oral, except as mentioned above, given by any person or entity, including the dealer, with respect to any product shall bind CUB CADET. During the period of the Warranty, the exclusive remedy is repair or replacement of the product as set forth above. (Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.)

The provisions as set forth in this Warranty provide the sole and exclusive remedy arising from the sale. CUB CADET shall not be liable for incidental or consequential loss or damages including, without limitation, to any claim for loss of profits, loss of savings or revenue, loss of the use of the equipment or any associated equipment, facilities or service, downtime, the claims or costs of third parties including customers, and injury to property, and further including expenses incurred for substitute or replacement lawn care services, for transportation or for related expenses, or for rental expenses to temporarily replace a warranted product. (Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion may not apply to you.)

In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. Alteration of the safety features of the product shall void this Warranty. You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the use or misuse or inability to use the product.

This limited warranty shall not extend to anyone other than the original purchaser or original lessee.

How State Law Relates to this Warranty: This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

**CUB CADET CORPORATION
MANUFACTURER'S LIMITED WARRANTY
(RESIDENTIAL USE)**

The limited warranty set forth below is given by CUB CADET CORPORATION ("CUB CADET") with respect to new merchandise purchased and used in the United States, its possessions and territories.

CUB CADET warrants this product against defects in material and workmanship for a period of two (2) years for residential users, (one (1) year for commercial users), commencing on the date of original purchase and will, at its option, repair or replace, free of charge, any part found to be defective in material or workmanship. This limited warranty shall only apply if this product has been operated and maintained in accordance with the Operator's Manual furnished with the product, and has not been subject to misuse, abuse, neglect, accident, improper maintenance, alteration, vandalism, theft, fire, water or damage because of other peril or natural disaster.

Batteries and belts are subject to separate terms as follows:

- d. Batteries have a one-year prorated limited warranty with 100% replacement during the first three months. After three months, the battery replacement credit is based on the months remaining in the twelve (12) month period dating back to the original date of sale. Any replacement battery will be warranted only for the remainder of the original warranty period.
- e. All belts are covered by a one (1) year limited warranty against defects in material and workmanship.

3 Year Limited Warranty - PTO Clutch

CUB CADET warrants the power take off ("PTO") clutch and mounting hardware against defects in material and workmanship for a period of three (3) years for Series 2000 products manufactured after August 1, 1997 for residential users, commencing on the date of original purchase or lease and CUB CADET will, at its option, repair or replace, free of charge, any PTO clutch or mounting hardware found to be defective in material or workmanship provided this product has been operated and maintained as set forth above.

5 Year/500 Hour Limited Warranty

CUB CADET warrants the frame, front cast iron pivot axle and drive shaft on Series 2000 and 3000 models against defects in material and workmanship for a period of five (5) years or 500 hours, whichever occurs first, for residential users, commencing on the date of original purchase or lease and CUB CADET will, at its option, repair or replace, free of charge, any part found to be defective in material or workmanship provided this product has been operated and maintained as set forth above. In addition to any other reason set forth herein, CUB CADET may deny warranty coverage if the hour meter, or any part thereof, is altered, modified, disconnected or otherwise tampered with.

HOW TO OBTAIN SERVICE: Warranty service is available, WITH PROOF OF PURCHASE, THROUGH YOUR LOCAL AUTHORIZED CUB CADET DEALER. To locate the dealer in your area, please check for a listing in the Yellow Pages or contact CUB CADET by calling 1-800-528-1009 or writing to P.O. Box 368023, Cleveland, Ohio 44136-9723.

This limited warranty does not provide coverage in the following cases:

- a. Routine maintenance items such as lubricants, filters, blade sharpening and tune-ups, or adjustments such as brake adjustments, clutch adjustments or deck adjustments; and normal deterioration of the exterior finish due to use or exposure.
- b. CUB CADET does not extend any warranty for products sold or exported outside of the United States of America, its possessions and territories, except those sold through CUB CADET'S authorized channels of export distribution.
- c. Normal wear parts or components, including blades, blade adapters, grass bags, rider deck wheels, seats, snow thrower skid shoes, rubber auger spirals, shave plates and tires.

No implied warranty, including any implied warranty of merchantability or fitness for a particular purpose, applies after the applicable period of express written warranty above as to the parts as identified. No other express warranty or guaranty, whether written or oral, except as mentioned above, given by any person or entity, including the dealer, with respect to any product shall bind CUB CADET. During the period of the Warranty, the exclusive remedy is repair or replacement of the product as set forth above. (Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.)



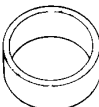




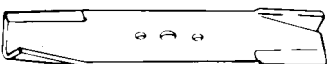
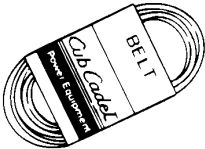
The provisions as set forth in this Warranty provide the sole and exclusive remedy arising from the sales. CUB CADET shall not be liable for incidental or consequential loss or damages including, without limitation, expenses incurred for substitute or replacement lawn care services, for transportation or for related expenses, or for rental expenses to temporarily replace a warranted product. (Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion or limitation may not apply to you.)

In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. Alteration of the safety features of the product shall void this Warranty. You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the use or misuse or inability to use the product.

This limited warranty shall not extend to anyone other than the original purchaser or original lessee.

How State Law Relates to this Warranty: This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

SECTION 16: QUICK REFERENCE PARTS

Description	Part Number
Engine Oil 	737-3030A (10W30) 737-3049 (5W30)
Air Filter <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  CARTRIDGE </div> <div style="text-align: center;">  FOAM PRE-CLEANER </div> </div>	KH-47-083-03 KH-24-083-02
Engine Oil Filter 	KH-12-050-08
Spark Plug 	759-3336
Transmission Oil 	Cub Cadet Drive System Fluid Plus 737-3120 - Quart 737-3121 - Gallon
Transmission Oil Filter 	923-3014
Mower Deck Blades 	44" Mower Deck 759-3939 (3)
Mower Deck Belts 	44" Mower Deck 954-3098 (1)
	PTO Belt (set of 2) 954-3084