

INDEX

.3
.4
. 5
. 6
11
12
14
16
16
18
20
27
29
30
er

Dear Customer,

So often throughout the year we are all in a rush to meet our daily obligations. However, we at MTD Products Inc are taking a quick moment out to say... ''**Thank you for your business.**'' Sincerely,

MTD PRODUCTS INC

INSTRUCTIONS GIVEN WITH THIS SYM-BOL ARE FOR PERSONAL SAFETY. BE SURE TO FOLLOW THEM.

LIMITED WARRANTY

For one year from the date of original retail purchase, MTD PRODUCTS INC will either repair or replace, at its option, free of charge, F.O.B. factory or authorized service firm, any part or parts found to be defective in material or workmanship. Transportation charges for the movement of any power equipment unit or attachment are the responsibility of the purchaser. Transportation charges for any parts submitted for replacement under this warranty must be paid by the purchaser unless such return is requested by MTD PRODUCTS INC.

This warranty will not apply to any part which has become inoperative due to misuse, excessive use, accident, neglect, improper maintenance, alterations, or unless the unit has been operated and maintained in accordance with the instructions furnished. This warranty does not apply to the engine, Peerless components, motor, battery (except as noted below) or component parts thereof. Please refer to the applicable manufacturer's warranty on these items.

A battery which proves defective within ninety (90) days will be replaced without charge. After 90 days but within one year from the date of purchase, MTD will replace the defective battery for a charge of 1/12 of the current retail price of the battery for each full 30 day period between the date of purchase and the date of return.

This warranty will not apply where the unit has been used commercially.

Warranty service is available through *your* local authorized service dealer or distributor. If you do not know the dealer or distributor in your area, please write to the Customer Service Department of MTD.

The return of a complete unit will not t e accepted by the factory unless prior written permission has been extended by MTD.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

WARNING: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest engine authorized service center.



3

Operate WALK-BEHIND mowers across the face of slopes, never up and down slopes. Operate RIDING mowers up and down slopes, never across the face of slopes.

CONTENTS ()F HARDWARE PACK

Remove this sheet from your owner's manual ar d lay the hardware on the illustration for identification purposes. Refer to the separate deck manual for any information concerning the deck. After assembly, keep the Slope Gauge which is on the reverse side of this sheet for future use.





4

IMPORTANT RULES FOR SAFE OPERATION

THIS SYMBOL POINTS OUT IMPORTANT SAFETY INSTRUCTIONS WHICH, IF NOT FOLLOWED, COULD EN-DANGER THE PERSONAL SAFETY AND/OR PROPERTY OF YOURSELF AND OTHERS. READ AND FOLLOW ALL INSTRUCTIONS IN THIS MANUAL BEFORE ATTEMPTING TO OPERATE YOUR UNIT. FAILURE TO COMPLY WITH THESE INSTRUCTIONS MAY RESULT IN PERSONAL INJURY. WHEN YOU SEE THIS SYMBOL-WARNING.



HEED ITS



- 1. READ THIS OWNER'S MANUAL carefully in its entirety before attempting to assemble or operate this unit. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
- 2. This unit is a precision piece of power equipment, not a plaything. Therefore exercise extreme caution at all times.
- Know the controls and how to stop the machine quickly.
- 4. Do not allow children to operate vehicle. Do not allow adults to operate it without proper instruction. Only persons well acquainted with these rules of safe operation should be allowed to use your mower.
- 5. Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts to avoid entanglement in the moving parts. Never operate a unit in bare feet, sandals, or sneakers.
- 6. To prevent injury, do not carry passengers or give rides. Keep children, pets and bystanders out of the area while mowing. Only the operator should ride on the unit and only ride in the seat.
- 7. Check overhead clearance carefully before driving under power lines, guy wires, bridges or low hanging tree branches, before entering or leaving buildings, or in any other situation where the operator may be struck or pulled from the unit, which could result in serious injury.
- 8. To maintain control of the unit and reduce the possibility of upset or collision, operate the tractor smoothly. Avoid erratic operation and excessive speed.
- 9. Keep the area of operation clear of all persons, particularly small children and pets. Stop engine when they are in the vicinity of your mower. Although the area of operation should be completely cleared of foreign objects, a small object may have been overlooked and could be accidently thrown by the mower in any direction and cause injury to you or a bystander.
- 10. Stop the blade(s) when crossing gravel drives, walks or roads.
- 11. Disengage all attachment clutches and shift into neutral before attempting to start engine.
- 12. Disengage power to attachment(s) and stop engine before leaving operating position.
- 13. Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times as the rotating blade(s) can cause injury.
- 14. Disengage power to attachment(s) and stop engine before making any repairs or adjustments. Disconnect the spark plug wire and keep the wire away from the plug to prevent accidental starting.

- 15. Before attempting to unclog the mower or discharge chute, stop the engine. The mower blade(s) may continue to rotate for a few seconds after the engine is shut off. Therefore, be sure the blade(s) have stopped completely. Disconnect the spark plug wire and keep the wire away from the plug to prevent accidental starting.
- 16. Disengage power to attachment(s) when transporting or not in use.
- 17. Take all possible precautions when leaving vehicle unattended such as disengaging power take-off, lowering attachments, shifting into neutral, setting parking brake, stopping engine and removing key.
- 18. For your safety, use the slope gauge included as part of this manual to measure slopes before operating this unit on a sloped or hilly area. If the slope is greater than 15° as shown on the slope gauge, do not operate this unit on that area or serious injury could result.
- 19. Do not stop or start suddenly when going uphill or downhill. Mow up and down face of steep slopes; never across the face. Use extreme caution if it is necessary to drive the tractor up an incline or back the tractor down an incline because the front of the tractor could lift and rapidly flip over backward which could cause serious injury.
- 20. Reduce speed on slopes and in sharp turns to prevent tipping or loss of control. Always keep the tractor in gear when going down steep hills to take advantage of engine braking action.
- 21. Stay alert for holes in terrain and other hidden hazards which may cause the unit to tip over.
- 22. Use care when pulling loads or using heavy equipment. A. Use only approved drawbar hitch points.
 - B. Limit loads to those you can safely control.
 - C. Do not turn sharply. Use care when backing,
 - D. Use counterweight(s) or wheel weights when suggested in owner's manual.
- 23. Watch out for traffic when crossing or near roadways.
- 24. When using any attachments, never direct discharge of material toward bystanders nor allow anyone near vehicle while in operation.
- 25. Handle gasoline with care. It is highly flammable.
 - A. Use approved gasoline container.
 - B. Never remove cap or add gasoline to a running or hot engine or fill fuel tank indoors. Wipe up spilled gasoline.
 - C. Open doors if engine is run in garage. Exhaust fumes are dangerous. Do not run engine indoors.

Rules for Safe Operation (continued)

- 26. Keep the vehicle and attachments in good operating condition, and keep safety devices in place. Use gua ds as instructed in operator's manual.
- 27. Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
- 28. Never store the machine with fuel in the fuel tank inside a building where ignition sources are present, si ch as hot water and space heaters, clothes dryers, and the like. Allow the engine to cool before storing in any enclosure.
- 29. To reduce fire hazard, keep engine free of grass, eaves or excessive grease.
- 30. The vehicle and attachments should be stopped and inspected for damage after striking a foreign object. The damage should be repaired before restarting and operating the equipment.
- 31. Do not change the engine governor settings or over speed the engine.
- 32. When using the vehicle with mower, proceed as follows:(1) Mow only in daylight or in good artificial light.

- (2) Never make a cutting height adjustment while engine is running if operator must dismount to do so.
- (3) Shut the engine off and wait until the blade comes to a complete stop before removing the grass catcher.
- (4) Check blade mounting bolts for proper tightness at frequent intervals.
- 33. Check grass catcher bags frequently for wear or deterioration. For safety protection, replace only with new bag meeting original equipment specifications.
- 34. Look behind to make sure the area is clear before placing the transmission in reverse and continue looking behind while backing up. Disengage blades before shifting into reverse and backing up.
- 35. This unit should not be driven up a ramp onto a trailer or truck under power, because the unit could tip over, causing serious personal injury. The unit must be pushed manually to load properly.

IMPORTANT: This unit is shipped WIT HOUT GASOLINE or OIL; however, a small amount of oil may be present from the factory. Do not overfill. After assembly, service engine with gasoline and oil as instructed in the separate engine manual packed with your unit.



NOTE: Reference to right or lef hand side of the unit is observed from the driver's seat, facing forward. Refer to the separate deck manual for all information concerning the deck.

ASSEMBLY

This owner's manual covers various models of tractors. The units illustrated may vary slightly from your unit. Follow the instructions which pertain to your unit.

UNPACKING

- 1. Remove the carton from the tractor as follows. Cut and remove the bands around the carton. Open the top flaps and remove all carton inserts. Lift the carton off the tractor. Remove the deck from beneath the tractor. Roll the tractor off the skid. Make certain all parts and literature have been removed from the carton before the carton is discarded.
- 2. Remove page four from this manual and ky the contents of the hardware pack on the illust ation for identification.

BATTERY INFORMATION



A. Battery acid must be handled with great care as contact with it can burn and blister the skin. It is also advisable to wear protective clothing (goggles, rubber gloves and apron) when working with it *

- B. Should battery acid accidentally splatter into the eyes or onto the face, rinse the affected area immediately with clean, cold water. If there is any further discomfort, seek prompt medical attention.
- C. If acid spills on clothing, first dilute it with clean water, then neutralize with a solution of ammonia/ water or baking soda/water.
- D. Since battery acid is corrosive, do not pour it into any sink or drain. Before discarding empty electrolyte containers, rinse them with a neutralizing solution.
- E. NEVER connect or disconnect charger clips to battery while charger is turned on as it can cause sparks.
- F. Keep all lighted materials (cigarettes, matches, lighters) away from the battery as the hydrogen gas generated during charging can be combustible.
- G. As a further precaution, only charge the battery in a well-ventilated area.
 - *Always shield eyes, protect skin and clothing when working near batteries.







FIGURE 2.



Battery contains sulfuric acid. Refer to warning on page 6. Antidote: EXTERNAL—Flush with water. INTERNAL—Drink large quantities of water or milk. Follow with milk of magnesia, beaten egg or vegetable oil. Seek prompt medical attention. EYES: Flush with cool water for at least 15 minutes, then seek immediate medical attention.

Since batteries produce explosive gases, keep all lighted materials (cigarettes, lighters, matches, etc.) away. Be sure to charge battery only in well-ventilated areas.

KEEP BATTERIES OUT OF THE REACH OF CHILDREN!

ACTIVATING THE BATTERY

Do not activate battery (fill with battery acid) until battery is actually placed in service. Be certain to read previous warnings before activating the battery.

- 1. Open the battery pack. Be careful not to puncture the box. It contains the battery with a long plastic tube attached, battery fluid (acid) in a cardboard container and one cone.
- 2. Place the battery on a table or workbench. Make certain the long plastic drain tube is in place on the vent elbow.
- 3. Remove the six fill caps from the top of the battery with a screwdriver. Be careful not to damage the fill caps. See figure 1.
- 4. Cut off the tip of the cone for use as a funnel.
- 5. Place the battery fluid container upright on the table or workbench. Carefully remove the flap on the box, and pull out the plastic tube. Cut off the tip of the plastic tube. Do not squeeze the container when cutting the tip.
- 6. Fill each battery cell slowly and carefully to the split ring at the bottom of the well. See figure 2. Use caution as the acid level will rise rapidly after the bottom of the cell is filled. DO NOT OVERFILL.
- 7. Allow battery to stand for 30 minutes with the fill caps removed, while the plates absorb acid.
- 8. If acid level has fallen after the 30 minute standing period, refill each cell with battery acid to the split ring. Replace the fill caps.
- 9. Before discarding the empty container, neutralize any residue with baking soda and rinse container with water. Puncture container several times before discarding.
- 10. Charge the battery after the 30 minute standing period. SLOW CHARGE THE BATTERY (DO NOT FAST CHARGE) at a maximum bench rate of 5 amperes until the specific gravity reading is 1.265 (approximately 30 minutes).

After battery has been in service, add only distilled water to replace normal loss. Do not add acid.

This engine is equipped with an alternator. The current for the battery charger alternator is unregulated. During normal operation, it is only necessary to charge the battery:

- 1. When it is activated for the first time.
- 2. Before winter storage.
- 3. Before using the tractor after winter storage.



SEAT ASSEMBLY (Hardware A) Place the seat in position against the seat pivot bracket,

lining up the slotted holes in the pivot bracket with the holes in the seat. Select desired position for the seat, and secure with hex self-tapping screws. See figure 3.

FIGURE 3.



STEERING WHEEL INSTALLATION (Hardware B)

 There are four height positions for the steering wheel. For shipping purposes, the steering shaft is assembled in the lowest position. Lift the hood of the tractor. Remove the hex bolt and hex lock nut on the steering shaft. Raise the shaft to desired position and secure with hex bolt and hex lock nut.
 See figure 4.

FIGURE 4.



- 2. Attach one end of the plastic steering bellow to the steering wheel as shown in figure 5, inset.
- 3. Position the front wheels of the tractor so they are pointing straight forward.
- Place the steering wheel (with steering bellow attached) over the steering shaft extending through the dash, positioning steering wheel as desired.
- Place the washer with the cupped side down over the steering shaft. Secure with 5/16" hex lock nut.
 See figure 5.
- 6. Place the steering wheel cap over the center of the steering wheel and seat it with your hand.

FIGURE 5.



Batterv Cover

INSTALLING THE BATTERY (Hardware C)



The positive battery terminal is marked Pos. (+). The negative battery terminal is marked Neq. (-).

- 1. Place the battery on the battery plate with the terminals towards the rear of the tractor.
- 2. Attach the positive cable (heavy red wire) to the positive battery terminal (+) with hex bolt 5/8" long, 1/4" lock washer and hex nut. See figure 6.
- 3. Attach the negative cable (heavy black wire) to the negative battery terminal (-) with the other hex bolt 5/8" long, 1/4" lock washer and hex nut.

- 4. Attach one push nut to each battery hold-down rod. -See figure 7, inset.
- 5. Hook one hold-down rod into the hole in battery plate beside the battery as shown in figure 7. Slide the push nut down the rod, against the battery plate. Place the black plastic battery cover in position over the hold-down rod. Secure with wing nut.
- 6. Attach other hold-down rod to the other side of battery cover in the same manner.

7. Route the battery drain tube over to the left side of the tractor. Slip the end of the drain tube into the mounting clamp provided in hardware pack. Secure the mounting clamp to the tractor frame using the self-tapping screw as shown in figure 8.

NOTE

The vented battery allows any gases or liquid from the battery to be drained onto the ground.



0

Self-Tapping

Screw

Ο

FIGURE 8.

Push Nut

Mounting

Clamp



FINAL ASSEMBLY

 Position one foot pad on top of the running board on the tractor, lining up the studs on the bottom of pad with the holes in the running board. Pull the studs through the holes in the running board using a pair of pliers. Repeat on other side of tractor. See figure 9.





FIGURE 10.

- 2. If your tractor is equipped with optional hub caps, attach the four hub caps as follows.
 - a. Slide five mounting clips on each hub cap as
 shown in figure 10, with the tabs on the mounting clips facing outward.
 - b. Line up hub caps with wheel rims. Push hub caps on by hand.
- 3. Make certain **all** nuts and bolts are tightened securely.

TIRE PRESSURE

The tires on your unit may be over-inflated for shipping purposes. Reduce the tire pressure before operating the unit. Recommended operating tire pressure is approximately 12 p.s.i. (check sidewall of tire for tire manufacturer's recommended pressure).



Maximum tire pressure under any circumstances is 30 p.s.i. Equal tire pressure should be maintained on all tires.

CONTROLS

IGNITION SWITCH

The ignition switch is located on the dashboard. Turn the key to the START position to start the engine. When the engine is running, leave the key in the ON position. To stop the engine, turn the key to the OFF position. See figure 11.



Remove the key from the tractor when the tractor is not in use to prevent accidental starting.

THROTTLE CONTROL

The throttle control is located on the left side of the dashboard and is used to regulate the engine speed. See figure 11. The engine should be operated from ³/₄ to full throttle (FAST) when operating any equipment that uses the tractor engine as a source of power such as the mowing deck, snow thrower or rotary tiller.

CHOKE CONTROL

The choke control is located on the right side of the dashboard and is operated manually. Details for the choke operation are covered in the separate engine manual packed with your unit. See figure 11.



FIGURE 11A.—Models 813, 818, 823 and 828



LIGHT SWITCH

The head lamps are operated by pushing the light switch located on the dashboard. The head lamps will only operate when the engine is running. See figure 11.

AMMETER

The ammeter registers the rate of battery charge or discharge. The ammeter will register on the discharging side with starting the engine. It should register on the opposite side (charging) when the engine is running in the fast position until the battery is completely charged. With a fully charged battery or with the engine idling, the ammeter will not show a charge. See figure 11.

CLUTCH-BRAKE PEDAL

The clutch-brake pedal is located on the left side of the tractor. See figure 11. Depressing the clutch-brake pedal partway disengages the clutch. Pressing the pedal all the way down disengages the clutch and engages the disc brake.



The clutch-brake pedal must be depressed to start the engine.

SHIFT LEVER

The shift lever is located in the center of the console and has four positions, HIGH, LOW, NEUTRAL and REVERSE. See figure 12. The clutch-brake pedal must be depressed and the lawn tractor must not be moving when shifting gears. Do not force the shift lever. Release the clutch-brake pedal slightly to line up the shifting collar in the transmission. Then try to shift gears.

PARKING BRAKE

To set the parking brake, depress the clutch-brake pedal and pull up the parking brake knob. It will stay in the raised position. To release the parking brake, depress and release the clutch-brake pedal. See figure 12.



FIGURE 12.

SPEED CONTROL LEVER

The speed control lever is located on the left fender. It allows you to regulate the ground speed of the lawn tractor. See figure 13. To select the ground speed, depress clutch pedal. Push speed control lever ou ward and move backward to slow lawn tractor, move fo ward to increase speed. When desired speed has been obtained, release lever in that position. Whenever clutch is engaged, unit will automatically go to the pre-set speed.



FIGURE 13.

LIFT LEVER

The five position lift lever is used to change the operating position of the attachments. To operate, pull the lever towards you. To release, move the lever to the right and then forward. See figure 11.

POWER TAKE-OFF (PTO) LEVER

The PTO lever is located on the right side cf the dashboard. The PTO lever is used to engage and disengage the power to the attachments. To er gage the PTO, lift the lever slowly and lock it into the r otch. See figure 11.



The PTO lever **must** be in the disengaged position (down) when starting the engine when shifting into reverse and if the operator leaves the seat.

OPERATION

CAUTION

- READ OPERATOR'S MANUAL(S) NEVER CARRY CHILDREN
- KNOW LOCATION AND FUNCTION OF ALL CONTROLS
- KEEP SAFETY DEVICES (GUARDS. SHIELDS AND SWITCHES) IN PLACE AND WORKING
- REMOVE OBJECTS THAT COULD BE THROWN BY BLADE(S)
- DO NOT OPERATE THE UNIT WHEN CHILDREN AND OTHERS ARE AROUND
- ALWAYS LOOK BEHIND THE UNIT BEFORE BACKING UP
- DO NOT OPERATE THE UNIT WHERE IT COULD SLIP OR TIP.
- IF THE UNIT STOPS GOING UPHILL. STOP BLADE(S) AND BACK SLOWLY DOWNHILL
- BE SURE BLADE(S) AND ENGINE ARE STOPPED BEFORE PLAC-ING HANDS OR FEET NEAR BLADE(S)
- BEFORE LEAVING OPERATOR'S POSITION. SHUT ENGINE OFF AND REMOVE KEY

GAS AND OIL FILL-UP

Service the engine with gasoline and oil as instructed in the separate engine manual packed with your tractor. Read instructions carefully.

The gasoline tank is located under the seat. The filler neck is behind the seat. Do not overfill.



Your tractor is shipped without oil; however, a small amount of oil may be present from the factory. Do not overfill.



Never fill fuel tank indoors, with engine running or while engine is hot.

STARTING THE ENGINE

This unit is equipped with a **safety interlock system** for your protection. The purpose of the safety interlock system is to prevent the engine from cranking or starting unless the clutch-brake pedal is depressed and the PTO lever is in the disengaged position. In addition, the PTO lever must be in the disengaged position when the unit is put into reverse or the engine will shut off. If the operator leaves the seat with the PTO lever engaged, the engine will shut off.



Do not operate the tractor if the interlock system is malfunctioning because it is a safety device, designed for protection.

- 1. Place the PTO lever in the disengaged (down) position.
- 2. Depress the clutch-brake pedal and set the parking brake.
- 3. Place the shift lever in the NEUTRAL position.
- 4. Set the throttle control in the FAST position.
- 5. Pull out the choke control. (A warm engine may not require choking.)
- 6. Turn the ignition key to the right to the START position. After the engine starts, release the key. It will return to the ON position.
- 7. Slowly push in the choke as the engine warms up.

STOPPING THE ENGINE

Turn the ignition key to the left to the OFF position. Remove the key to prevent accidental starting.



If you strike a foreign object, stop the engine. Remove wire from spark plug, thoroughly inspect the unit for any damage, and repair the damage before restarting and operating the mower.

If any problems are encountered, refer to the Trouble Shooting Chart on page 19.

OPERATING THE TRACTOR

- 1. Start the engine as instructed previously.
- 2. Move throttle control to ³/₄ or full throttle to prevent strain on the engine and to operate attachments.
- 3. Place the shift lever in one of the two forward positions (LOW or HIGH), or in REVERSE. Place the speed control lever in desired position. Use first speed position when operating the tractor for the first time.



Look to the rear before backing up.

4. Release the parking brake by depressing the clutch-brake pedal. Release clutch-brake pedal slowly to put unit into motion.

- 5. The tractor is brought to a stop by depressing the clutch-brake pedal.
- 6. The cutting blades (or other attachment) may be engaged while the tractor is moving or standing still. DO NOT engage the cutting blades abruptly as the sudden belt tension on the pulley may cause the engine to stall.



Keep feet and hands away from the discharge opening, the blades or any part of the deck.



When operating the unit initially, there will be little difference between the highest two speeds until after the belts have seated themselves into the pulleys during the break-in period. Be certain to change oil in the crankcase after the first 5 hours of operation.

Be sure that the lawn is clear of stones, sticks, wire, or other objects which could damage tractor or engine. For best results and to insure more even grass distribution, do not mow when lawn is excessively wet.

When stopping the unit to empty a grass bag, etc., move the throttle to idle position to avoid "browning" the grass (caused by air from the engine hitting the same spot for a period of time). This "browning" is a temporary condition, which may not appear for 1 to 2 days after mowing.



If the unit is not to be used for a long period, place the shift lever in NEUTRAL, stop the engine, set the parking brake and remove the key. DO NOT leave the machine on an incline.

If unit stalls with speed control in sixth or seventh speed, or if unit will not operate with speed control lever in first or second speed position, proceed as follows.

- 1. Place shift lever in NEUTRAL.
- 2. Restart engine.
- 3. Place speed control lever in seventh speed position.
- 4. Release clutch-brake pedal fully.
- 5. Depress clutch-brake pedal.
- 6. Place speed control lever in desired position.
- Place shift lever in one of the forward positions (HIGH or LOW) or REVERSE, and follow normal operating procedures.

GRASS COLLECTOR Model 190-083 is available as optional equipment for tractors with 46" mowing decks.



The mower should not be operated without the entire grass catcher or chute deflector in place.



Under normal usage bag material is subject to wear, and should be checked periodically. Be sure any replacement bag complies with the mower manufacturer's recommendations.

For replacement bags, use only factory authorized replacement bag.

ADJUSTMENTS



Disconnect the spark plug wire and ground against the engine before performing any adjustments, repairs or maintenance.

SEAT ADJUSTMENT

To adjust the position of the seat, loosen the four selftapping screws on the bottom of the seat. See figure 3. Slide the seat forward or backward as desired. Retighten the self-tapping screws.

SPEED CONTROL ADJUSTMENT (See figure 14)



When operating the unit initially or after replacing the belts, there will be little difference between the sixth and seventh speeds until after the belts have gone through a break-in period and have seated themselves into the pulleys.

If speed control adjustment is needed, adjust the speed control links as follows. (A 1/2" shim or suitable spacer is required.)

- 1. Start the engine.
- 2. Place the shift lever in NEUTRAL position.
- 3. Place the speed control lever in seventh speed position.
- 4. Release the clutch-brake pedal completely, then slowly depress the pedal all the way (to park position). Hold the pedal in this position.
- 5. Turn the engine off.
- 6. After engine stops completely, release the clutchbrake pedal.
- 7. Disconnect the rear speed control link from the variable speed torque bracket by removing the cotter pin and flat washer.
- 8. Place the speed control lever in the first position.
- 9. Disconnect the front speed control link from the variable speed torque bracket by removing the cotter pin and flat washer.



FIGURE 14.

- 10. Place a 1/2" shim or other suitable object under the point on the bracket on the clutch-brake pedal as shown.
- 11. Thread the front speed control link in or out of the ferrule until the hole in the link lines up with the pin on the variable speed torque bracket. Secure with the flat washer and cotter pin removed in step 9.
- 12. Push the rear speed control link backward using light pressure, and hold it in this position as you thread it into or out of the ferrule until the hole in the link lines up with the pin on the variable speed torque bracket. Then turn the link clockwise two more times (making It longer).
- 13. Move the speed selector toward the right so the hole in the rear speed control link fits over the pin on the variable speed torque bracket. Secure with the flat washer and cotter pin removed in step 7.
- 14. Remove the 1/2" shim from beneath the bracket on the clutch-brake pedal.

LEVELING THE DECK

- 1. Check tire pressure in all four tires. Recommended pressure is approximately 12 p.s.i.
- 2. Make certain all deck wheels are mounted in same relative location.
- 3. On a level surface, engage the PTO and lower the deck until it reaches the ground.

All four deck wheels should reach the ground at the same time. If they do not, adjust the deck links as necessary.

NOTE

When adjusting the deck links, disengage the PTO. Remove the hairpin clip and washer from the weld bolt. Thread eyebolt up or down the link as necessary, and reassemble.

4. Raise the deck $\frac{1}{2}$ " to 1" above the ground.

Check to be certain the distance from the bottom edge of the deck to the ground is the same on both sides of the deck. If it is not, adjust the links on the left side of the unit.

Check to be certain the front of the deck is 1/4" to 3/8" lower than the rear of the deck. If it is not, adjust the two front links to obtain this distance.

STEERING WHEEL ADJUSTMENT

There are four height positions for the steering wheel. To adjust the height of the steering wheel, remove the hex bolt and hex lock nut on the steering shaft. Place the steering wheel in the position desired and secure with hex bolt and hex lock nut. Refer to figure 4.

When raising the height of the steering wheel, stretch the steering bellow to cover the steering shaft.

The steering shaft may also be adjusted if there is too much play between the steering gear and segment. To adjust, loosen the hex bolt and nut on the front of the bearing retainer bracket. See figure 15. Pry the bearing retainer bracket toward the right until the steering gear engages solidly into the teeth of the steering segment. Retighten the hex bolt and nut.



FIGURE 15.

BRAKE ADJUSTMENT (See figure 16)

The brake is located on the left side of the transaxle. During normal operation of this machine, the brakes are subject to wear and will require periodic examination and adjustment.



Do not adjust the brake while the engine is running. Be sure to block the wheels of the tractor before making the brake adjustment.

To adjust the brake, remove the cotter pin. Adjust the castle nut so the brake starts to engage when the brake lever is 1/4'' to 5/16'' away from the axle housing.



CARBURETOR ADJUSTMENTS



If any adjustments are made to the engine while the engine is running (e.g. carburetor), disengage all clutches and blades. Keep clear of all moving parts. Be careful of heated surfaces and muffler.

Minor carburetor adjustments may be required to compensate for differences in fuel, temperature, altitude and load. Refer to separate engine manual for carburetor adjustment information.



A dirty air cleaner will cause an engine to run rough. Be certain air cleaner is clean and attached to the carburetor before adjusting carburetor.

LUBRICATION



Always stop engine and disconnect spark plug wire before cleaning, lubricating or doing any kind of work on lawn tractor.

STEERING GEARS

Lubricate teeth of steering gears with automotive multipurpose grease after every 25 hours of operation or once a season. Refer to figure 15.

STEERING SHAFT

Lubricate steering shaft at least once a season with light oil.

TRANSAXLE

The transaxle is lubricated and sealed at the factory and does not require checking. If disassembled fcr any reason, lubricate with 16 oz. of Benalene grease #372-0, part number 737-0223.

LINKAGE

Once a season lubricate all the pivot points on the clutch, brake and lift linkage with SAE 30 engine oil.

FRONT WHEELS

The front wheels are provided with grease fittings. The rear wheels must be removed from the axle for lubrication. Lubricate at least once a season with autor otive multi-purpose grease.

PIVOT POINTS

Lubricate all pivot points with light oil at least once a season.

BALL JOINTS

The ball joints and drag link ends are permanently lubricated.

MAINTENANCE

WARNING

Disconnect the spark plug wire and ground against the engine before performing any adjustments, repairs or maintenance.

TROUBLE SHOOTING

Refer to the chart on pages 19 and 20 for trouble shooting engine problems.

CRANKCASE OIL

Check the oil level in the crankcase before each use of the machine and after every two hours of operation. Oil level should be maintained as instructed in the separate engine manual.

After the first two hours of operating a new engine, drain the oil from the crankcase while engine is still hot and refill crankcase with new oil; thereafter change the oil after every 25 hours of operation. Refer to the engine manual.

FUEL FILTER

Your unit is equipped with a replaceable in-line fuel filter. Replace filter whenever contamination or discoloration is noticed. Order replacement filter through your authorized engine service dealer.

WHEEL ADJUSTMENT

The caster (forward slant of the king pin) and the camber (tilt of the wheels out at the top) require no adjustment. Automotive steering principles have been used to determine the caster and camber on the tractor. The front wheels should toe-in 1/8 inch.

To adjust the toe-in, follow these steps.

- 1. Remove the hex nut and lock washer, and drop the end of the tie rod from the axle bracket. See figure 17.
- 2. Loosen the hex jam nut on tie rod.
- 3. Adjust the tie rod assembly for correct toe-in.



FIGURE 17.

Dimension "B" should be approximately 1/8" less than Dimension "A." See figure 18. To increase Dimension "B," screw tie rod into tie rod end. To decrease Dimension "B," unscrew tie rod from tie rod end. Reassemble tie rod. Check dimensions. Readjust if necessary.



FIGURE 18.

DRAG LINK

If the drag link or ball joints are changed, the new assembly must be adjusted to the exact same length as the original. If adjusted incorrectly, it will allow the tractor to turn sharper one direction than the other.

To take off the drag link, remove the nuts and lock washers holding the ball joint to the steering gear and right front axle bracket. See figure 17.

ENGINE

Refer to separate engine manual for all engine maintenance procedures.

MAINTENANCE OF BATTERY

- Check electrolyte level periodically (at least every two weeks). Keep the level to the split rings. Use only distilled water or a good quality drinking water. Never add acid or any other chemicals to the battery after initial activation.
- 2. The battery should be checked with a hydrometer after every 25 hours of operation. If the specific

gravity is less than 1.225, the battery should be recharged. Maximum charge rate 5 AMPS.

- 3. Coat the terminals and exposed wire with a thin coat of grease or petroleum jelly for longer service and protection against corrosion.
- The battery should be kept clean. Any deposits of acid should be neutralized with soda and water. Be careful not to get this solution in the cells.
- 5. Avoid tipping the battery. Even a "sealed" battery will leak electrolyte when tipped.

STORAGE OF THE BATTERY

- 1. Charge battery using normal methods. NEVER store discharged battery as it will not recover.
- 2. When storing battery for extended periods, disconnect battery cables. Removing battery from unit is recommended.
- 3. Store in cold, dry place.
- 4. Recharge battery whenever the specific gravity is less than 1.225, before returning to service, or every two months, whichever occurs first.

COMMON CAUSES FOR BATTERY FAILURE

- 1. Overcharging
- 2. Undercharging
- 3. Lack of water
- 4. Loose hold downs and/or corroded connections
- 5. Excessive loads
- 6. Battery electrolyte substitutes
- 7. Freezing of electrolyte



These failures do not constitute warranty.

BATTERY REMOVAL OR INSTALLATION



When removing the battery, follow this order of disassembly to prevent your wrench from shorting against the frame.

- 1. Remove the Negative cable.
- 2. Remove the Positive cable.

To install a battery:

- 1. Attach the Positive cable.
- 2. Attach the Negative cable.

JUMP STARTING

- 1. Attach the first jumper cable from the Positive terminal of the good battery to the Positive terminal of the dead battery.
- 2. Attach the second jumper cable from the Negative terminal of the good battery to the FRAME OF THE UNIT WITH THE DEAD BATTERY.



Failure to use this starting procedure could cause sparking, and the gases in either battery could explode.

TIRES

Recommended operating tire pressure is approximately 12 p.s.i. (check sidewall of tire for tire manufa sturer's recommended pressure). Maximum tire pressure under any circumstances is 30 p.s.i. Equal tire pressure should be maintained on all tires.

When installing a tire to the rim, be certain rim s clean and free of rust. Lubricate both the tire and rim generously. Never inflate to over 30 p.s.i. to seal beads.



Excessive pressure (over 30 p.s.i.) wher seating beads may cause tire/rim assembly to burst with force sufficien to cause serious injury.

BELT REPLACEMENT Front Drive Belt

- 1. Depress the clutch pedal and set parking brake.
- 2. Remove the deck from the tractor.
- 3. Raise and block the front wheels of the tractor so you can work under it.
- 4. Remove the four self-tapping screws which hold the belt keeper assembly to the frame at the engine pulley. Push the belt keeper assembly forward, out of the way. See figure 19.



FIGURE 19.

- 5. Remove the two pins which act as belt keepers by the variable speed pulley. See figure 20.
- 6. Roll the belt off the variable speed pulley, then remove from the engine pulley.
- 7. Reassemble the new belt, following instruc ions in reverse order.



FIGURE 20.

Rear Drive Belt

- 1. First remove the front drive belt as instructed in the previous section.
- 2. Disconnect the spring which secures the idler pulley to the frame.
- 3. Remove the transmission cover by unscrewing the two knobs, and removing two truss machine screws.
- 4. Roll the belt over the top of the transmission pulley. Remove belt from the variable speed pulley.
- 5. Reassemble the new belt, following instructions in reverse order.

OFF-SEASON STORAGE

If the machine is to be inoperative for a period longer than 30 days, prepare for storage as follows.

- 1. Clean the engine and the entire unit thoroughly.
- 2. Lubricate all lubrication points. Wipe the entire machine with an oiled rag to protect the surfaces.
- 3. Refer to the engine manual for correct engine storage instructions. The engine must be completely drained of fuel to prevent gum deposits from forming on essential carburetor parts, fuel lines and fuel tanks.
- 4. Refer to battery storage instructions on page 17.
- 5. Store unit in a clean, dry area.

When storing any type of power equipment in an unventilated or metal storage shed, care should be taken to rustproof the equipment. Using a light oil or silicone, coat the equipment, especially any chains, springs, bearings and cables.

TROUBLE SHOOTING CHART FOR ELECTRIC START MODELS

	LOOK FOR	REMEDY
_ngine will not crank	Battery installed incor- rectly	The battery must be installed with the negative terminal, identified at the terminal post by (Neg, N or $-$), grounded. The positive terminal (Pos, P or $+$) attaches to the large cable from the solenoid. The small red wire from the fuse holder or circuit breaker is also attached to the positive terminal.
	Blown fuse or circuit breaker	Replace fuse with 7½ amp. fuse ¼ x 1¼" Ig. Circuit breaker will reset itself when it cools off. Fuses or circuit breakers seldom open or fail without a reason. The problem must be corrected. Check for loose connections in the fuse holder. Replace fuse holder if necessary. A dead short may be in the cranking or charging circuit where the insulation may have rubbed through and exposed the bare wire. Replace the wire or repair with electrician's tape if the wire strands have not been damaged. Note: Look for a wire pinched between body panels, burned by the exhaust pipe or muffler or rubbed against a moving part.
	Battery is dead or weak	Use a hydrometer to check the condition of the battery. The Specific Gravity (s.g.) should be 1.265 at 80°F. (1.215 s.g. minimum needed for cranking engine). The reason for the battery failing must be determined. (1) Defective battery. Battery will not accept or hold a full charge. (2) Short circuit. Check for grounded wire. (3) Charging system not working.
		The charging system is an alternator located under the flywheel. It is unregulated and rated 3 amp. at 3600 r.p.m. A diode (rectifier) is located in the output lead just before the wire harness plug on the engine side.
		Red Shrink 3 AMP DC Wire Diode Tube (Batt.) 7 AMP AC (Lamps) Black
		Wire Polarized Plug Plug The diode changes A.C. to D.C. to charge the battery. A bad diode can either fail to charge the battery or discharge the battery if the alternator is shorted as well as the diode. To test: (1) Disconnect charger lead from the battery (small red wire). (2) Connect 12 V small test lamp between the 3 amp. D.C. charge lead and the positive terminal of the battery. (3) With the engine off, the lamp should not light. If it does, the diode and possibly the alternator should be replaced. (4) Start the engine. The lamp should light. If it does not, the alternator (stator) or lead wire is bad and should be replaced.
	Mechanical failure (Wires and switches)	The interlock system includes two mechanical activated switches which are wired in series in the circuit used to energize the starter solenoid. While testing the interlock system, you will make the mower temporarily unsafe by permitting the engine to be started with the blade and clutch engaged. WARNING: While testing, disengage the clutch, shut off the blade control, set the parking brake and place the gear shift lever in neutral. Attach a wire (minimum 18 gauge) to the positive terminal of the battery and touch the other end to the small terminal on the solenoid. If the engine does not crank: (1) There is a loose connection or poor ground. (2) The solenoid may be bad. The solenoid can be checked by using a heavy wire (#8 gauge minimum) and jumping between the two large terminals. If the engine cranks, the solenoid is bad. (3) If the engine does not crank when you jump the solenoid, have the starter motor tested by an authorized engine dealer. If the engine does crank, the problem is with one of the safety switches, ignition switch or the wire between the fuse holder (or circuit breaker) and the small terminal on the solenoid. Note: Look for a poor connection at the switches or a defective switch. Replace if necessary.
Engine cranks but will not start	Throttle or choke not in starting position	Check owner's guide for correct position for throttle control and choke for starting.
	No spark to spark plug	Spark plug lead disconnected. Connect lead. Hold spark plug lead away from engine block about 1/8". Crank engine. There should be a spark. If not, have engine repaired at authorized engine service dealer.
		Faulty spark plug. To test, remove spark plug. Attach spark plug lead to spark plug. Ground the spark plug body against the engine block. Crank the engine. The spark plug should fire at the electrode. Replace if it does not.

TROUBLE SHOOTING CHART FOR ELECTRIC START MODELS

TROUBLE	LOOK FOR	REMEDY
	No fuel to the carburetor	Gasoline tank empty. Fill. Fuel line or in-line fuel filter plugged. Remove and clean fuel line. Replace filter if necessary.
	Air filter dirty	If the air cleaner is dirty, the engine may not start. Clean or replace as recommended by the engine manufacture.
Engine smokes	Engine loses crankcase vacuum	Dipstick not seated or broken. Replace defective part. Engine breather defective. Replace.
Excessive vibration	Bent or damaged blade spindle	Stop engine immediately. Check all pulleys, blade adapters, keys and bolts for tightness and damage Tighten or replace any damaged parts.
	Bent blade	Stop engine immediately. Replace damaged blade. Only use original equipment blades.
Mower will not discharge grass or leaves uncut strips	Engine speed low Transmission selection Blades short or dull	Throttle mus be set between 3/4 and full throttle. Use lower transmission speed. The slower your ground speed, the better the quality of cut. Sharpen or replace blades (uncut strip problem only).

PARTS LIST FOR MODELS 812 AND 822 GARDEN TRACTORS

REF.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
ī	710-0779A	Ν	Truss Mach. AB-Tap Scr.	33	725-0201		Ignition Key
			#10 x .5″ Lg.	34	725-0267		Ignition Switch
2	710-0286		Truss Mach. Scr. 1/4-20 x .5"	35	710-0289		Hex Bolt 1/4-20 x .5" Lg.
		a (***	Lg.*	36	17426		Rear Fender
3	13808	638	Hood	37	735-0144		Rubber Washer
4	712-0287		Hex Nut 1/4-20 Thd.*	38	710-0946		Truss Mach. Scr. 1/4-20 x .62"
5	736-0329		L-Wash. 1/4" I.D.*				Lg.
6	725-0963		Lamp	39	731-1071	N	7-Speed Index Brkt.
7	731-0511		Trim Strip 29" Lg.	40	17026	638	Grille
8	725-1058		Socket	41	731-0511		Trim Strip 30" Lg.
9	731-0705		Headlight Housing	42	710-0726		Hex Wash. AB-Tap Scr. 5/16 x
10	731-0706		Lens				.75″ Lg.
11	725-0925		Ammeter	43	710-0118		Hex Bolt 5/16-18 x .75" Lg.*
12	746-0613A	Ν	Choke Control 46" Lg.	44	736-0119		L-Wash. 5/16" I.D.*
13	725-0459		Circuit Breaker 8 Amp	45	712-0267		Hex Nut 5/16-18 Thd.*
14	710-0599		Hex Tap Scr. #10 x .5" Lg.	46	17004		Grille Mtg. Bracket—R.H.
15	727-0199		Hood Stop		17005		Grille Mtg. Bracket—L.H.
16	710-0255		Truss Mach. Scr. 1/4-20 x .75"	47	731-0511		Trim Strip 81" Lg.
			Lg.	48	16934	N	Front Heat Shield
17	723-0296		Hood Latch Ass'y.	49	751-0474	N	Muffler
18	722-0157		Foam Strip	50	731-0511		Trim Strip 10" Lg.
19	712-0107		Hex Patch L-Nut 1/4-20 Thd.	51	736-0170		Spec. L-Wash. 5/16" I.D.
20	720-0218		Shift Knob	52	14282B	N	Top Heat Shield
21	720-0166		Ball Knob Brake	53	722-0138		PVC Foam
22	17400	Ν	Transmission Cover	54	735-0126		Rubber Washer
23	16622	638	Grille Side Panel—R.H.	55	747-0513		PTO Lever
	16621	638	Grille Side Panel—L.H.	56	710-0106		Hex Bolt 1/4-20 x 1.25" Lg.
			(Not Shown)	57	13950A	N	Deck Clutch Control Brkt.
84	736-0173		FI-Wash281" I.D. x .73" O.D.	58	726-0106		Push Cap
5	725-0634		Light Switch	59	712-0271		Hex Sems Nut 1/4-20 Thd.
	710-0166		Truss Mach. Scr. 1/4-20 Thd.	60	720-0165		Knob—Blade Clutch
27	16427	Ν	Dash Panel Ass'y.	61	747-0307		Deck Control Rod
28	831-0823A	Ν	Throttle Control Box Ass'y.	62	712-0121		Hex Nut #10-24 Thd.
29	749-0720		Grille Support Rod	63	725-0465A	N	Safety Switch
30	725-0771		Solenoid	64	710-0473		Truss Mach. Scr. #10-24 x .5"
31	736-0222		Ext. L-Wash. 1/4" I.D.				Lg.
32	710-0167		Carriage Bolt 1/4-20 x .5" Lg.				

*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list. Keep this sheet with your owner's guide for ordering replacement parts. Style 2



REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	710-0779A	Ν	Truss Mach. AB-Tap Scr.	33	725-0201		Ignition Key
			#10 x .5″ Lg.	34	725-0267		Ignition Switch
2	710-0286		Truss Mach. Šcr. ¼-20 x .5"	35	710-0289		Hex Bolt 1/4-20 x .5" Lg.
	l		Lg.*	36	17426		Rear Fender
3	13808	638	Hood	37	735-0144		Rubber Washer
4	712-0287		Hex Nut 1/4-20 Thd.*	38	710-0946		Truss Mach. Scr. 1/4-20 x .62"
5	736-0329		L-Wash. 1/4" I.D.*				Lg.
6	725-0963		Lamp	39	731-1071	N	7-Speed Index Brkt.
7	731-0511		Trim Strip 29" Lg.	40	17026	638	Grille
8	725-1058		Socket	41	731-0511		Trim Strip 30" Lg.
9	731-0705		Headlight Housing	42	710-0726		Hex Wash. AB-Tap Scr. 5/16 x
10	731-0706		Lens				.75″ Lg.
11	725-0925		Ammeter	43	710-0118		Hex Bolt 5/16-18 x .75" Lg.*
12	746-0613A	N	Choke Control 46" Lg.	44	736-0119		L-Wash. 5/16" I.D.*
13	725-0459		Circuit Breaker 8 Amp	45	712-0267		Hex Nut 5/16-18 Thd.*
14	710-0599		Hex Tap Scr. #10 x .5" Lg.	46	17004		Grille Mtg. Bracket—R.H.
	727-0199		Hood Stop		17005		Grille Mtg. Bracket—L.H.
16	710-0255		Truss Mach. Scr. 1/4-20 x .75"	47	731-0511		Trim Strip 81" Lg.
			Lg.	48	16934	Ν	Front Heat Shield
17	723-0296		Hood Latch Ass'y.	49	751-0474	N	Muffler
18	722-0157		Foam Strip	50	731-0511		Trim Strip 10" Lg.
	712-0107		Hex Patch L-Nut 1/4-20 Thd.	51	736-0170		Spec. L-Wash. 5/16" I.D.
	720-0218		Shift Knob	52	14282B	N	Top Heat Shield
21	720-0166		Ball Knob Brake	53	722-0138		PVC Foam
22	17400	N	Transmission Cover	54	735-0126		Rubber Washer
23	16622	638	Grille Side Panel-R.H.	55	747-0513		PTO Lever
	16621	638	Grille Side Panel-L.H.	56	710-0106		Hex Bolt 1/4-20 x 1.25" Lg.
			(Not Shown)	57	13950A	N	Deck Clutch Control Brkt.
24	736-0173		Fl-Wash281" I.D. x .73" O.D.	58	726-0106		Push Cap
	725-0634		Light Switch	59	712-0271		Hex Sems Nut 1/4-20 Thd.
	710-0166		Truss Mach. Scr. 1/4-20 Thd.	60	720-0165		Knob—Blade Clutch
	16427	N	Dash Panel Ass'y.	61	747-0307		Deck Control Rod
	831-0823A	N	Throttle Control Box Ass'y.	62			Hex Nut #10-24 Thd.
	749-0720		Grille Support Rod	63	725-0465A	N	Safety Switch
	725-0771		Solenoid	64	710-0473	14	Truss Mach. Scr. #10-24 x .5"
31	736-0222		Ext. L-Wash. ¼" I.D.		, 10-04/0		Lg.
	710-0167		Carriage Bolt 1/4-20 x .5" Lg.			· 1	Ly.

PARTS LIST FOR MODELS 812 AND 822 GARDEN TRACTORS

* For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

		T	TARTO LIST FOR MODELS 81				
REF. NO.	PART NO.	CODE	DESCRIPTION	REF NO.	NO.	CODE	DESCRIPTION
1	15808D	638/N		39	16469		Side Panel Ass'y R.H.
2	731-0511		Trim Strip 31" Lg.		15815A	N	Side Panel AssyL.H.
3	736-0931		FI-Wash20" I.D. x .41" O.D.				(Not Shown)
4	712-0272		Hex Sems Nut #10-24 Thd.	40	710-0167		Carriage Bolt 14-20 x .5" Lg.
5	727-0290		Hood Stop	41	710-0726		Hex Wash. AB-Tap Scr. 5/16 x
6	710-0473		Truss Mach. Scr. #10-24 x .5"		100720		.75" Lg.
			Lg.	42	731-0511	Ì	Trim Strip-81" Lg.
7	16550A	N	Dash Ass'y.	43	17426	638	Fender
8	712-0271		Hex Sems Nut 1/4-20 Thd.	44	710-0946		Truss Mach. Scr. 1/4-20 x .62"
. 9	712-0107		Hex L-Nut 1/4-20 Thd.				Lg.
	736-0173		Fl-Wash281" I.D. x .73" O.D.	45	731-1071	N	7-Speed Selector Plate
11	735-0126		Rubber Washer	46	720-0218		Shift Knob
12	747-0513		PTO Lever	47	732-0462		Hood Spring
13	710-0106		Hex Bolt 1/4-20 x 1.25" Lg.*	48	746-0613A	N	Choke Control 46" Lg.
	13950A	N	Deck Clutch Control Brkt.	49	725-0925		Ammeter
	726-0106		Push Cap	50	725-0634		Light Switch
	747-0307		Deck Control Rod	51			Ignition Switch
17	710-028 6		Truss Mach. Scr. 1/4-20 x .5" Lg.	52			Ignition Key
18	725-0465A	N	Safety Switch	53		Ν	Dash Support BrktR.H.
19	712-0121		Hex Nut #10-24 Thd.	54	15829C	N	Dash Support BrktL.H.
	710-0749		Hex Bolt 10-24 x 1.0" Lg.	55		N	Transmission Cover
21	712-0287		Hex Nut 1/4-20 Thd.*	56	720-0166		Ball Knob
22	736-0329		L-Wash. 1/4" I.D.*	57	720-0165		Knob-Blade Clutch
23	15931	·	Tie Strap Grille	58			Hex Bolt 1/4-20 x .5" Lg.
24	710-0255		Truss Mach. Scr. 1/4-20 x .75"	59			Solenoid
		·	Lg.	60	736-0222	•	Ext. L-Wash. ¼" I.D.
25	710-0642		Hex TT-Tap Scr. 1/4-20 x .75"		710-0599		Hex Wash. Hd. Scr. 1/4 x .5" Lg.
			Lg.		736-0119		L-Wash. 5/16" I.D.*
	736-0463		FI-Wash25" I.D. x .62"		712-0267		Hex Nut 5/16-18 Thd.*
	736-0413		Spr. Wash39" I.D. x .62"		16934	N	Front Heat Shield
29	738-0724		Shid. Bolt .375" Dia. x .125"		751-0474	N	Muffler
			Lg.		731-0511		Trim Strip 10" Lg.
	725-0963		Lamp		15826	N	Top Shield
	725-1058	1	Socket		831-0823A	N	Throttle Control Box Ass'y.
	712-0380		Locking Flange Nut 1/4-28 Thd.	69	710-0779A	N	Truss Mach. AB-Tap Scr.
	731-0705	· ·	Headlight Housing				#10 x .5" Lg.
	731-0706		Headlight Lens	70	725-0459	1	Circuit Breaker
		638/N	Grille Åss'y.		736-0170		Spec. L-Wash. 5/16" I.D.
	722-0157		Foam Strip		722-0138		PVC Foam
38	710-0118		Hex Bolt 5/16-18 x .75" Lg.		735-0224		Rubber Strip
L	· · · ·	I.					Hanner Brith

PARTS LIST FOR MODELS 813 AND 823 GARDEN TRACTORS

Use this sheet when assembling the steering wheel and indicator lights. Keep this sheet with your owner's guide for ordering replacement parts. **Style 4**



FIGURE 4.



STEERING WHEEL INSTALLATION (Hardware B)

Your unit is equipped with indicator lights, located in the steering wheel. The steering wheel must be assembled as follows for proper operation of the indicator lights.

- 1. Open the hood of the tractor.
- 3. Insert the ends of the wire harness down through the hole in the dash. Then slide the wires through the slot into the smaller hole in the dash to the stop (tape) on the harness as shown in figure 4. Only about 6" of wire will extend beneath the dash.
- 4. Plug the three connectors on the wire harness into the corresponding connectors on the tractor.
- Slide the upper steering column through the hole in the dash, over the lower steering column. Insert hex bolt through upper and lower column to secure temporarily in any one of the four hole locations.
- Position the front wheels of the tractor so they are pointing straight forward.
- Slide the steering bellow over the steering column. Hold the wires out of the way as shown. See figure 5.
- 8. Place the steering wheel over the steering column, positioning steering wheel as shown (slot for the wires is toward the front of the tractor).
- 9. Place the washer with the cupped side down over the steering column. Secure with 5/16" hex lock nut.
- 10. Attach the steering wheel insert to the steering wheel as follows.
 - a. Position the steering wheel insert so the lights are toward the bottom.
 - b. Place the two prongs on one side of the insert over two of the spokes on the steering wheel.
 Press into place.
 - c. Take the slack out of the wires by pulling through the steering wheel.
 - d. Press the prongs on the other side of the insert over the other two spokes on the steering wheel.
- 11. Remove the hex bolt which is holding the upper and lower steering columns. Turn steering wheel three full revolutions clockwise.

PRINTED IN U.S.A.

FORM NO. 770-6994D

- 12. The four holes in the upper steering column provide four height positions for the steering v heel. See figure 5, inset. Select desired position, and secure with hex bolt and hex lock nut. Tighten securely.
- 13. If any excess wire is beneath the steering wheel, insert it inside the steering bellow. Pull bellow up against the bottom of the steering wheel.

CONTROLS

INDICATOR LIGHTS

74

105

55

105

The unit is equipped with three indicator lights, located in the steering wheel. If a light illuminates when attempting to start the unit, proceed as follows:

CLUTCH-Depress the clutch pedal.

PTO-Disengage the PTO lever.

REVERSE—Designates unit is in reverse. Use Caution.

36

.... 105

21

Style 4

88



104

116

114

PARTS LIST FOR MODELS 814 AND 824 GARDEN TRACTORS

æ

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	16823	639	Hood	47	17401	N	Transmission Panel
2			Shid. Bolt .437" Dia. x .35"	54	712-0158		Hex Cent. L-Nut 5/16-18 Thd.
3			Bolt Retainer 1/4" I.D.	55	17448	639/N	Side Cover—R.H.
4			Bell-Wash265" I.D. x .75" O.D.		17447	639/N	
5			Shift Knob	56	710-1034	N	Double Ended Stud 1/4-20 Thd.
6	710-0351		Truss Mach. B-Tap Scr.	58	736-0222		Ext. L-Wash. 1/4" I.D.
			#10 x .5″ Lg.	59	831-0823A	Ν	Throttle Control Box Ass'y.
8		N	Hood Reinforcement	62	731-0948		Lens-R.H.
9			Ball Knob—Brake	63	725-1341B	Ν	Ignition Key
	17271		Hood Hinge-L.H.	64	725-0267		Ignition Switch
11		N	Choke Control	65	731-0958	N	Dash Panel
	17294		Dash Support Brkt.—L.H.	66	725-0634		Light Switch
	725-0459		Circuit Breaker	67	725-0925		Ammeter
	17270		Hood Hinge—R.H.	68	731-0949	N	Lens-L.H.
	725-0963		Lamp	69	725-1347		Ignition Switch Cap
	725-1058		Twist Lock—Lamp Socket	70	757-0350	N	Seat Ass'y.
	731-0705		Headlight Housing	71	725-3018	N	Taillight Ass'y.
	731-1069	N	Speed Control Index Brkt.	73	725-1346		Ignition Switch Nut
	710-0118		Hex Bolt 5/16-18 x .75" Lg.*	74	710-0779A	N	Truss Mach. AB-Tap Scr.
	731-0935A	N	Grille				#10 x .5" Lg.
	17293		Dash Support Bracket—R.H.	· 75	710-0936		Truss Hd. AB-Tap Scr. #6 x
	736-0119		L-Wash. 5/16" I.D.*				.62″ Lg.
	712-0267		Hex Nut 5/16-18 Thd.*	77	710-0642		Hex Wash. Hd. Tap Scr.
	736-0176	-	FI-Wash. 1/4" I.D. x .93" O.D.				1⁄4 x .75″ Lg.
32	710-0726		Hex Wash. Hd. AB-Tap Scr.	88	17406	N N	Fender Bracket-R.H.
	24 -		5/16 x .75" Lg.		17407	N	Fender Bracket-L.H.
	712-0287		Hex Nut 1/4-20 Thd.*		736-0159		FI-Wash344" I.D.
	736-0329		L-Wash. 1/4" I.D.*		731-1051	N	Foot Pad
୍ 39	710-0946		Truss Mach. Scr. 1/4-20 x .62"		710-0599		Hex Tap Scr. 1/4-20 x .5" Lg.
			Lg.		712-0185		Speed Nut 1/4-20 Thd.
	17330	639/N	Rear Fender		725-0771		Solenoid
	17223		Light Bracket		712-0271		Hex Sems Nut 1/4-20 Thd.
	710-0167		Carriage Bolt 1/4-20 x .50" Lg.*	116	710-0289		Hex Bolt 1/4-20 x .5" Lg.*
46	736-0278		FI-Wash328" I.D. x .68" O.D.				

*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

Style 4



PARTS LIST FOR MCDELS 814 AND 824 GARDEN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1 2	710-0286 747-0708		Truss Mach. Scr. 1/4-20 x .5" Lg.	22	_		Hex Bolt 5/16-18 x .75" Lg.*
3	712-0271		Deck Control Rod	23	16934	N	Front Heat Shield
	726-0106		Hex Sems Nut ¼-20 Thd.*	24	731-0806A		Steering Wheel
5	747-0513		Push Cap PTO Lever	25	731-0955		Steering Wheel Insert
6	13950A	Ν	Deck Clutch Cont. Brkt	26	777-7993		Steering Wheel Insert Label
7	710-0106	14	Hex Bolt 1/4-20 x 1.25" Lg.*	27	725-1364		Wire Harness (Incl. Ref. 28)
8	735-0126		Rubber Washer	20	725-1365		Bulb Steering Belley
9	736-0173		FI-Wash281" I.D. x .73" O.D.	30	731-0954 712-0237		Steering Bellow
10	712-0324		Hex L-Nut 1/4-20 Thd.	31	736-0242		Hex L-Nut 5/16-24 Thd.
11	710-0473		Truss Mach. Scr. #10-24 x .5"	51	700-0242		Bell-Wash345" I.D. x .88" O.D.
			Lg.	32	729-0204		Clamp
12	725-0465A	N	Safety Switch	33	729-0139		Connector
13	712-0121		Hex Nut #10-24 Thd.	34	729-0166		Connector
14	720-0165		Knob—Blade Clutch	35	729-0132		Connector
15	17282		Lift Handle Ass'y.	36	734-1569	N	Wheel Ass'y. Comp.
16	17319		Top Heat Shield	-	734-0275		Tire Only
17	731-0511		Trim Strip 10" Lg.	37	734-1567	N	Rim Only
18	736-0170		L-Wash. 5/16" I.D. (Special)	38	734-1504		Hub Cap (Front Wheel)
19	712-0267		Hex Nut 5/16-18 Thd.*		734-1505	N	Hub Cap (Rear Wheel)
20	751-0474	⁻ N	Muffler	39	727-0425	N	Spring Clip
21	736-0119		L-Wash. 5/16" I.D.*				



Style 4



PARTS LIST FOR ELECTRICAL SYSTEM

F. PART D. NO.	CODE DESCRIPTION	REF. PART NO. NO.	CODE	DESCRIPTION
1 725-0925 2 725-0459 3 725-0771 4 725-0561 6 725-0963 7 725-1058A 8 725-0465A 0 725-0465A 0 725-0465A 1 725-04653 2 725-0453 2 725-0842A 3 725-0563 4 725-0634	Ammeter Circuit Breaker Solenoid Wire Bulb N Socket Wire Harness N Safety Switch 6 Ga. Black Wire Battery 12V N Safety Switch Wire Light Switch	15 725-0267 16 725-1341B 18 732-0405 19 725-1197 20 725-0277 21 725-3018 22 729-0139 23 729-0166 24 729-0132 25 729-0204 26 725-1364 27 725-1365	N	Ignition Switch Ignition Key Spring Lever Safety Switch Safety Switch Taillight Connector Connector Connector Clamp Wire Harness Bulb

5

PARTS LIST FOR MODELS 817 AND 827 GARDEN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
-1	710-0779A	N	Truss Mach. AB-Tap Scr.	34	725-0267		Ignition Switch
			#10 x .5″ Lg.	35	710-0289		Hex Bolt 1/4-20 x .5" Lg.
2	710-0286		Truss Mach. Scr. 1/4-20 x .5"*	36	17426		Rear Fender
3	13808	638	Hood	37	735-0144		Rubber Washer
4	712-0287		Hex Nut 1/4-20 Thd.*	38	710-0946		Truss Mach. Scr. 1/4-20 x .62"
5	736-0329		L-Wash. 1/4" I.D.*	39	731-1071	Ν	7-Speed Index Brkt.
6	725-0222		Headlight	40	17437	638	Grille Ass'y.
7	731-0511		Trim Strip 29" Lg.	41	731-0511		Trim Strip 30" Lg.
9	09960		Headlight Retainer	42	710-0726		Hex Wash. AB-Tap Scr. 5/16 x
10	731-1062	Ν	Bezel				.75″ Lg.
11	725-0925		Ammeter	43	710-0118		Hex Bolt 5/16-18 x .75" Lg.*
12	746-0613A	Ν	Choke Control 46" Lg.	44	736-0119		L-Wash. 5/16" I.D.*
13	725-0459		Circuit Breaker 8 Amp	45	712-0267		Hex Nut 5/16-18 Thd.*
14	710-0599		Hex Tap Scr. #10 x .5" Lg.	46	13862		Grille Mtg. Bracket—R.H.
15	727-0199		Hood Stop		13863		Grille Mtg. Bracket—L.H.
16	710-0255		Truss Mach. Scr. 1/4-20 x .75"	47	731-0511		Trim Strip 81" Lg.
17	723-0296		Hood Latch Ass'y.	48	16934	N	Front Heat Shield
18	722-0157		Foam Strip	49	751-0474	N	Muffler
19	712-0107		Hex Patch L-Nut 1/4-20 Thd.	50	731-0511		Trim Strip 10" Lg.
20	720-0218		Shift Knob	51	736-0170		Spec. L-Wash. 5/16" I.D.
21	720-0166		Ball Knob Brake	52	14282B	N	Top Heat Shield
22	17400	N	Transmission Cover	53	722-0138		PVC Foam
23	14748A	638/N	Grille Side Panel—R.H.	54	735-0126		Rubber Washer
	14749	638	Grille Side Panel—L.H.	55	747-0513		PTO Lever
			(Not Shown)	56	710-0106		Hex Bolt 1/4-20 x 1.25" Lg.
24	736-0173		Fl-Wash281" I.D. x .73" O.D.	57	13950A	N	Deck Clutch Control Brkt.
25	725-0634		Light Switch	58	726-0106		Push Cap
26	710-0166		Truss Mach. Scr. 1/4-20 Thd.	59	712-0271		Hex Sems Nut 1/4-20 Thd.
27	16427		Dash Panel Ass'y.	60	720-0165		Knob—Blade Clutch
-3	831-0823A	N	Throttle Control Box Ass'y.	61	747-0307		Deck Control Rod
	749-0651		Grille Support Rod	62	712-0121		Hex Nut #10-24 Thd.
JU	725-0771		Solenoid	63	725-0465A	N	Safety Switch
31	736-0222		Ext. L-Wash. 1/4" I.D.	64	710-0473		Truss Mach. Scr. #10-24 x .5"
32	710-0167		Carriage Bolt 1/4-20 x .5" Lg.	65	710-0200		Self-Tap Scr. #8 x .5"
33	725-0201		Ignition Key				

Models 817 and 827



PARTS LIST FOR ELECTRICAL SYSTEM

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION	
127 5678	725-0453A 725-0771 725-0459 725-0925 725-0267 725-0634 725-0268 725-0465A		Battery Solenoid Circuit Breaker Ammeter Ignition Switch Light Switch Safety Switch (Clutch) Safety Switch (PTO)	9 10 11 12 14 15 16	725-0563 725-0996 725-0222 725-1398 725-0759	N	Electric Wire 14" Lg. Electric Wire 7.5" Lg. Ground Wire 7.5" Lg. Lamp Wire Harness Spring Switch Spring Switch	

Keep this sheet with your owner's guide for ordering replacement parts. Style 7



PARTS LIST FOR MODELS 817 AND 827 GARDEN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	710-0779A	N	Truss Mach. AB-Tap Scr.	34	725-0267		Ignition Switch
			#10 x .5″ Lg.	35	710-0289		Hex Bolt 1/4-20 x .5" Lg.
2	710-0286		Truss Mach. Scr. 1/4-20 x .5"*	36	17426		Rear Fender
3	13808	638	Hood	37	735-0144		Rubber Washer
4	712-0287		Hex Nut 1/4-20 Thd.*	38	710-0946		Truss Mach. Scr. 1/4-20 x .62"
5	736-0329		L-Wash. 1/4" I.D.*	39	731-1071	Ν	7-Speed Index Brkt.
6	725-0222		Headlight	40	17437	638	Grille Ass'y.
7	731-0511		Trim Strip 29" Lg.	41	731-0511		Trim Strip 30" Lg.
9	09960		Headlight Retainer	42	710-0726		Hex Wash. AB-Tap Scr. 5/16 x
10	731-1062	Ν.	Bezel				.75" Lg.
11	725-0925		Ammeter	43	710-0118		Hex Bolt 5/16-18 x .75" Lg.*
12	746-0613A	N	Choke Control 46" Lg.	44	736-0119		L-Wash. 5/16" I.D.*
13	725-0459		Circuit Breaker 8 Amp	45	712-0267		Hex Nut 5/16-18 Thd.*
14	710-0599		Hex Tap Scr. #10 x .5" Lg.	46			Grille Mtg. Bracket—R.H.
15	727-0199		Hood Stop		13863		Grille Mtg. Bracket—L.H.
16	710-0255		Truss Mach. Scr. 1/4-20 x .75"	47	731-0511		Trim Strip 81" Lg.
17	723-0296		Hood Latch Ass'y.	48	16934	Ν	Front Heat Shield
18	722-0157		Foam Strip	49	751-0474	Ň	Muffler
19	712-0107		Hex Patch L-Nut 1/4-20 Thd.	50	731-0511		Trim Strip 10" Lg.
20	720-0218		Shift Knob	51	736-0170		Spec. L-Wash. 5/16" I.D.
21	720-0166		Ball Knob Brake	52		N	Top Heat Shield
22	17400	N	Transmission Cover	53	722-0138		PVC Foam
23	14748A	638/N	Grille Side Panel-R.H.	54	735-0126		Rubber Washer
	14749	638	Grille Side Panel-L.H.	55	747-0513		PTO Lever
			(Not Shown)	56	710-0106		Hex Bolt ¼-20 x 1.25" Lg.
24	736-0173		Fl-Wash281" I.D. x .73" O.D.	57	13950A	N	Deck Clutch Control Brkt.
25	725-0634		Light Switch	58	726-0106		Push Cap
26	710-0166		Truss Mach. Scr. 1/4-20 Thd.	59	712-0271		Hex Sems Nut 1/4-20 Thd.
27	16427		Dash Panel Ass'y.	60	720-0165		Knob—Blade Clutch
	831-0823A	N	Throttle Control Box Ass'y.	61	747-0307		Deck Control Rod
୍ ୧୨	749-0651		Grille Support Rod	62			Hex Nut #10-24 Thd.
- 10	725-0771		Solenoid	63	725-0465A	N	Safety Switch
31	736-0222		Ext. L-Wash. 1/4" I.D.	64	710-0473		Truss Mach. Scr. #10-24 x .5"
32	710-0167		Carriage Bolt 1/4-20 x .5" Lg.	65	710-0200		Self-Tap Scr. #8 x .5"
33	725-0201		Ignition Key				001-140 001. #0 X .0

Models 817 and 827

16 ↓



PARTS LIST FOR ELECTRICAL SYSTEM

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
	725-0268		Battery Solenoid Circuit Breaker Ammeter Ignition Switch Light Switch Safety Switch (Clutch) Safety Switch (PTO)	14 15	725-0561 725-0563 725-0996 725-0222 725-1398 725-0759 725-1303	N	Electric Wire 14" Lg. Electric Wire 7.5" Lg. Ground Wire 7.5" Lg. Lamp Wire Harness Spring Switch Spring Switch



PRINTED IN U.S.A.

FORM NO. 770-6998D

PARTS LIST FOR MODELS 818 AND 828 GARDEN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF NO.		CODE	DESCRIPTION
1	16788		Hood 722-0192(2),722-0194() 36	731-0967		Headlight Bezelt
2	731-0511	1	Trim Strip 31" Lg.	37			Foam Strip
3	736-0931		FI-Wash20" I.D. x .41" O.D.	38			Hex Bolt 5/16-18 x .75" Lg.
4	712-0272		Hex Sems Nut #10- 24 Thd.	39		N	Side Panel Ass'yR.H.
5	727-0290		Hood Stop		17459 🕷	N	Side Panel Ass'y.—L.H.
6	710-0473	ĺ	Truss Mach. Scr. #10-24 x .5"				(Not Shown)
	105504		Lg.	40	710-0167		Carriage Bolt 1/4-20 x .5" Lg.
7	16550A	N	Dash Ass'y.	41	710-0726		Hex Wash. AB-Tap Scr. 5/16 x
8	712-0271	1	Hex Sems Nut 1/4-20 Thd.				.75″ Lg.
9	712-0107		Hex L-Nut ¼-20 Thd.	42			Trim Strip-81" Lg.
10	736-0173		FI-Wash281" I.D. x .73" O.D.	43		638	Fender
11	735-0126		Rubber Washer	44	710-0946		Truss Mach. Scr. 1/4-20 x .62"
12	747-0513		PTO Lever				Lg.
13	710-0106		Hex Bolt 1/4-20 x 1.25" Lg.*	45	731-1071	N	7-Speed Selector Plate
14	13950A	N	Deck Clutch Control Brkt.		720-0218		Shift Knob
15	726-0106		Push Cap	47		i i	Hood Spring
	747-0307		Deck Control Rod		746-0613A	N	Choke Control 46" Lg.
17	710-0286		Truss Mach. Scr. 1/4-20 x .5" Lg.		725-0925		Ammeter
	725-0465A	N	Safety Switch	50	725-0634		Light Switch
19	712-0121		Hex Nut #10-24 Thd.	51	725-0267		Ignition Switch
	710-0749		Hex Bolt 10-24 x 1.0" Lg.	52	725-0201	1	Ignition Key
21	712-0287		Hex Nut 1/4-20 Thd.*	53	15828C	N	Dash Support BrktR.H.
	736-0329		L-Wash. 1/4" I.D.*	54	15829C	N	Dash Support BrktL.H.
	710-0206		Hex Bolt 1/4-20 x .88" Lg.*	55	17399	N	Transmission Cover
24	710-1026		Hex Wash. TT-Tap Scr.	56	720-0166		Ball Knob
			1⁄4-20 x 1.75″ Lg.	57	720-0165		Knob-Blade Clutch
25	710-0642		Hex TT-Tap Scr. 1/4-20 x .75"	58	710-0289		Hex Bolt ¼-20 x .5" Lg.
			Lg.	59	725-0771		Solenoid
	736-0463		FI-Wash25" I.D. x .62"	60	736-0222		Ext. L-Wash. ¼″ I.D.
	736-0413		Spr. Wash39" I.D. x .62"	61	710-0599		Hex Wash. Hd. Scr. 1/4 x .5" Lg.
	750-0583		Spacer .26" I.D. x .375"	62	736-0119		L-Wash. 5/16" I.D.*
29	738-0759		Shid. Spacer .375" Dia. x .125"	63	712-0267		Hex Nut 5/16-18 Thd.*
~	705 0000		Lg.		16934	N	Front Heat Shield
	725-0963		Lamp	65	751-0474	N	Muffler
	725-1058		Socket		731-0511		Trim Strip 10" Lg.
	712-0264		Acorn Nut 1/4-20 Thd.		16989	N	Rear Baffle
	731-0705		Headlight Housing		831-0823A	N	Throttle Control Box Ass'y.
	731-0706		Headlight Lenst	69	710-0779A	N	Truss Mach. AB-Tap Scr.
	15806B	638/N	Grille				#10 x .5" Lg.
	16456B	638/N	Grille-Used w/Headlight Bezel	70	725-0459		Circuit Breaker

†Optional Parts

*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list. * 17458 - RH PANEL

17308 - PANEL 722-0191 FOAM SEAL 722-0201 " "

* 17459 - LH PANEL 17309 PANEL 722-0191 FOAM SEAL 722-0201 " "


PARTS LIST FOR MODELS 819 AND 829 GARDEN TRACTORS

REF	PART	Τ		1			T
NO.	NO.	CODE	DESCRIPTION	REF. NO.		CODE	DESCRIPTION
1		N	Hood	46	720-0166		Ball Knob Brake
2		N	Hood Plate	50		N	Dash Support BrktR.H.
3		N	Double Ended Stud 1/4-20 Thd.	55		Ň	Transmission Cover Ass'y.
4		N	Hood Hinge	63	710-0289		Hex Bolt 1/4-20 x .5" Lg.
5			Spacer .34" I.D. x .437"	64			Ammeter
6			Truss Hd. Mach. Scr. 1/4-20 Thd.	65			Side Panel Ass'yR.H.
7			Spacer .26" I.D. x .375"		17459*		Side Panel Ass'yL.H.
8	710-1026		Hex Wash. TT-Tap Scr.	69			Ignition Switch
			1⁄4-20 x 1.75″ Lg.	70	710-0779A	Ν	Truss Mach. AB-Tap Scr.
9	710-0642		Hex T-Tap Scr. 14-20 x .75"	j			#10 x .5" Lg.
1.0			_ Lg.	71			Reflector (Optional)
10	710-0136		Truss Mach. Scr. 1/4-20 x 1.75"		17330	638	Rear Fender
	740 0000		_Lg.		831-0823A	N	Throttle Control Box Ass'y.
11			Truss Mach. Scr. 1/4-20 x .5" Lg.		710-0167		Carriage Bolt 1/4-20 x .5" Lg.
	712-0324		Hex Ins. L-Nut 1/4-20 Thd.		725-0201		Key
13			Hex L-Nut 5/16-18 Thd.	77			Ext. L-Wash. 1/4" I.D.
	735-0126		Rubber Washer		17294A	N	Dash Support Brkt.—L.H.
16	731-1044	•	Headlight Lens		725-0459		Circuit Breaker
17	17410	N	Grille Ass'y.		712-0271		Hex Sems Nut 1/4-20 Thd.
18	731-1046		Dash Ass'y.		720-0165		Ball Knob
20	746-3022B	N	Choke Control		710-0258		Hex Bolt ¼-20 x .62" Lg.
20	731-0705		Headlight Housing		726-0106		Push Nut
23	710-0118		Hex Bolt 5/16-18 x .75" Lg.		16985	N	PTO Rod
24	/10-0940		Truss Mach. Scr. 1/4-20 x .62"	85			FI-Wash281" I.D. x .73"
25	710-0599		Lg.		16984	N .	PTO Lever
25	/10-0599		Hex Wash. Hd. Scr. 1/4" x .5"		12476		Deck Clutch Control Brkt.
26	731-1069		Lg. 7 Speed Index Brit	88	710-0102		Hex Bolt 1/4-20 x 2.5" Lg.
27			7-Speed Index Brkt. L-Wash. 5/16" I.D.*	89	710-0473		Truss Mach. Scr. #10-24 x .5"
28	712-0267	·	Hex Nut 5/16-18 Thd.*		705 0 105 1	· · · · ·	Lg.
31	725-0771		Solenoid	90	725-0465A	N	Safety Switch
32	710-0726				712-0121		Hex Nut #10-24 Thd.
	10-0720		Hex Hd. Rolling Scr. 5/16-24 x .75" Lg.	92 93	16983	N	PTO Bracket
34	720-0218		Shift Knob	93	710-0708	1	Self Clinching Stud 1/4-20 x .5"
35	725-0963	1	Lamp		16000		Lg.
36	736-0242		Bell-Wash34" I.D. x .87"		16989 731-0511	N	Engine Baffle
38	725-1058		Socket		731-0511		Trim Strip 10" Lg.
39	712-0287	1	Hex Nut 1/4-20 Thd.*	30	736-0170		Muffler
40	736-0329		L-Wash. ¼" I.D.*		16934	N	Spec. L-Wash. 5/16" I.D.
44	726-0201		Speed Nut 5/16" I.D.		725-0634	IN	Front Heat Shield
45	736-0270		Bell-Wash265" I.D. x .75"	33	123-0034		Light Switch
			0.D.				
L	L						

¥ 17458 RH ASSY 17308 = 1 PANEL 722-0191=1 FOAM SEAL 722-0201=1 FOAM SEAL

* 17459 LH ASSY 17309 = 1 PANEL

722-0191:1 FOAM SEAL 722-0201:1 FOAM SEAL



PARTS LIST FOR MODELS 812 THRU 829 GARDEN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION		PART NO.	CODE	DESCRIPTION
1	738-0296		Shld. Bolt .437" Dia. x .162"	24	712-0287		Hex Nut 1/4-20
2	736-0141		Spr. Wash445" I.D.	25	710-0118		Hex Bolt 5/16-18 x .75" Lg.
3	732-0581		Ext. Spring 5.31" Lg.	26	15846		Fender Bracket—R.H.
4	736-0119		L-Wash. 5/16" I.D.*		15847		Fender Bracket—L.H.
5	712-0267		Hex Nut 5/16-18 Thd.*		17406	N	Fender Bracket—R.H.
6	710-0601		Hex Wash. Hd. Tap Scr.				(Style 9 Only)
			5/16-18 x .7″ Lg.		17407	N	Fender Bracket-L.H.
7	736-0159		FI-Wash344" I.D.				(Style 9 Only)
8	722-0160		Bushing	27	736-0242		Bell-Wash345" I.D. x .88"
9	732-0588		Compression Spring				O.D.
10	17244		Seat Pivot Brkt. Support-R.H.	28	710-0323		Truss Mach. Scr. 5/16-18 x
11	710-0726		Hex Wash. Hd. AB-Tap Scr.				.75″ Lg.
			5/16 x .75″ Lg.	29	710-1012		Rib Neck Bolt 5/16-24 x .75" Lg.
12	710-0227		Hex Wash. Hd. AB-Tap Scr.	30	738-0435		Running Board Rod
			#8 x .5″ Lg.	31	16922	Ν	Running Board—R.H.
13	736-0426		Fiber Washer		16921	N	Running Board—L.H.
14	725-1303		Spring Switch	32	712-0123		Hex Nut 5/16-24 Thd.
15	726-0222		Insulator Nut Plate	33	726-0139		Speed Nut #10Z
16	738-0155		Shld. Bolt .437" Dia. x .162"	34	17360	N	R.H. Side Frame
17	17243		Seat Pivot Brkt. Support—L.H.	35	17361	Ν	L.H. Side Frame
18	16848	N	Seat Plate	36	17359	Ν	Lower Frame
19	710-0351		Truss Mach. B-Tap Scr.	37	731-1052		Rubber Foot Pad (Optional)
			#10 x .5″ Lg.	38	757-0338		Seat Ass'y.
	731-0405		Snap Bushing	39	15607D	N	Seat Pivot Bracket
	725-0759		Reverse Safety Switch	40	710-0623		Hex Tap Scr. 3/8-16 x .75" Lg.
2	_		Shift Cover (Refer to Style	41	831-0823A	Ν	Throttle Control Box Ass'y.
			Sheet)	42	746-0634		Throttle Control Wire 35" Lg.
23	736-0329		L-Wash. 1/4" I.D.*	43	17239A	N	Seat Lift Bracket



PARTS LIST FOR MODELS 812 THRU 829 GARDEN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	16512		Steering Column Ass'y.		16843	Ν	Pivot Bar Assy.
2	738-0763	Ν	Lower Steering Shaft	38 39	16889	Ν	Pivot Bar Support Brkt.—Front
: 3	710-0958		Hex Bolt 1/4-20 x 1.31" Lg.	40	16890	N	Pivot Bar Support BrktRear
4	712-0324		Hex L-Nut 1/4-20 Thd.	41	736-0188		FI-Wash76" I.D. x 1.49" O.D.
5	712-0337		Hex Nut 5/8-18 Thd.*	42	738-0781	Ν	Front Axle Ass'yL.H.
6	717-0943	Ν	Steering Gear Segment	43	738-0782	N	Front Axle Ass'y.—R.H.
7	736-0317		Bell-Wash. 5/8" I.D. x 1.25" O.D.	44	736-0286		Bowed Washer
. 8	712-0241		Hex Nut 3/8-24 Thd.	45	748-0160		Spacer .755" I.D. x 1.25" O.D.
9	712-0711		Hex Jam Nut 3/8-24 Thd.	46	710-0331		Hex Bolt 3/8-24 x 2.25" Lg.
10	736-0169		L-Wash. 3/8" I.D.*	47	712-0798		Hex Nut 3/8-16 Thd.*
11	738-0768		Steering Gear Segment Shaft	48	741-0515	N	Needle Brg75" I.D.
12	736-0187		FI-Wash64" I.D. x 1.24" O.D.	49	736-0316		Fl-Wash71" I.D. x 1.5" O.D.
13	748-0227		Hex Flange Brg63" I.D.	50	734-1500A	Ν	Wheel Ass'y. Comp.
14	723-3018		Ball Joint Ass'y.		734-0275	-	Tire Only
15	710-0599	5 a.	Hex Wash. Hd. TT-Tap Scr.	51	734-1501A	Ν	Rim Only
			1⁄4-20 x .5″ Lg.	52	726-0271		Push Nut
16	16888	Ν	Deck Idler Support Brkt.	53	711-0222		Battery Hold Down Rod
17	736-0343		FI-Wash33" I.D. x 1.25" O.D.	54	13379		Battery Carrier
18	750-0532		Spacer .985" I.D. x 1.25" O.D.	55	710-0258		Hex Bolt 1/4-20 x .62" Lg.*
19	736-0119		L-Wash. 5/16" I.D.*	56	736-0329		L-Wash. 1/4" I.D.*
20	712-0123		Hex Nut 5/16-24 Thd.*	57	712-0287		Hex Nut 1/4-20 Thd.*
21	736-0242		Bell-Wash345" I.D. x .88" O.D.	58	725-0453A	N	Battery
22	16894	N	Bearing Retainer Brkt.	59	731-0707		Battery Cover
23	710-0157		Hex Bolt 5/16-24 x .75" Lg.	60	712-0113		Wing Nut Plastic 1/4-20 Thd.
 २्	710-0793		Ribbed Neck Bolt 3/8-24 x .8"	61	731-0559		Steering Bellow (Style 3, 8 & 9)
-					731-0954		Steering Bellow (Style 2 & 7)
_5	710-0604		Hex Wash. TT-Tap Scr.	64	731-0806A	Ν	Steering Wheel
~~	747 0570	N I	5/16-18 x .62" Lg.	65	731-0220		Steering Wheel Cap
26	747-0579	N	Steering Drag Link	66	712-0237	NI	Hex L-Nut 5/16-24 Thd.
27	16896	N	Pivot Bar Side Plate-R.H.	67	17359	N	Lower Frame
28	16897 710-0538	Ν	Pivot Bar Side Plate—L.H.	68 69	731-1049 737-0146	Ν	Pivot Bar End Capt OFTIONAL
29 30		N	Hex Bolt 5/16-18 x .62" Lg.	70		NI	Grease Fitting
31	16918 738-0777	N	Steering Arm Deck Connecting Rod	70	714-0149B	N N	
32	738-0775	IN	Pivot Bar Shld. Bolt 3/8-16 x	11	731-0484A 734-1503	IN	Hub Cap
32	/30-0//5		5/8" Lg.	72	727-0425	Ν	Hub Cap (5 Spoke)†
33	731-0484A	N	Cap	73	727-0425	IN	Spring Clip† Oval Hd. CrSunk Scr. #10 x
34	731-0464A	IN	Cotter Pin 5/32" Dia.	/3	/10-003/		5/8" Lg. (Not Used on Style 9)
35	736-0316		Flat Washer	74	741-0356		FI-Bearing .89" I.D. x 1.36" O.D.
36	741-0523		Flange Brg757" I.D.	/ 4	7-11-0350		(Not Used on Style 9)
37	747-0525		Tie Rod 20.25" Lg.	75	734-0255		Air Valve
57	141-0121		10 100 20.20 Ly.	/3	104-0200		

†Optional Parts

*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.



PARTS LIST FOR MODELS 812 THRU 829 GARDEN TRACTORS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	17343	N	Hitch Plate	54	711-0828	N	Belt Guard Pin
2	710-0726		Hex AB-Tap Scr. 5/16" x .75"	55	720-0218		Shift Knob
3	738-0482		Hitch Rod	56	712-3035	N	Hex Jam Nut 9/16-18 Thd.
4			Hitch Pin Clip	67	_		Deck Control Rod (Refer to
5	712-0267		Hex Nut 5/16-18 Thd.*				Style Sheet)
6	736-0119		L-Wash. 5/16" I.D.*	68	720-0166		Ball Knob Brake
7	17340	Ν	Transaxle Bracket	69	736-0427	N	Bell-Wash. 9/16" I.D. x 1.25"
8	710-3008		Hex Bolt 5/16-18 x .75" Lg.	70	756-0534	N	V-Pulley 9¼″ O.D.
			(Gr. 5)	71	710-0539		Hex Bolt 3/8-24 x 1.75" Lg.
9	732-0601	Ν	Brake Extension Spring	72	732-0614		Wire Ring
10	711-0723A	Ν	Adjustment Ferrule 3/8-24 Thd.	73			Shid. Bolt 5/16-24 Thd.
11	736-0267		FI-Wash385" I.D. x .87"	74			Idler Brkt. Ass'y.
12	714-0104		Internal Cotter Pin	75	756-0542		Flat Idler 3.5" O.D.
13	747-0729	Ν	Speed Control Link (Rear)	76			Extension Spring 6.12" Lg.
	736-0192		Fl-Wash531" I.D. x .94"	77	754-0360	N	V-Belt 47.5" COG.
	16906	N	Speed Selector Lever Ass'y.	78			Teflon Washer 1.20" O.D.
16	738-0155		Shid. Bolt .437" Dia. x .162"	79	1	N	Variable Speed Pulley 6" Dia.
	710-0672		Hex Bolt 5/16-24 x 1.25" Lg.	80		N	V-Belt 54,5 C-06 753-
	732-0429		Extension Spring 3.9" Lg.	81			Pivot Bushing
	712-3057		Hex Nut 5/16-24 Thd. (Gr. 5)	82	736-0355	NUNE	Fl-Wash56" I.D. x 1.0" O.D 4 0 3
	710-0620		Hex Bolt 3/8-24 x 4.5" Lg.	83			Thrust Brg56" I.D. x 1.25"
	732-0603	, N	Extension Spring 11" Lg.	84		N	Retainer Cup
	738-0779		Shid. Bolt .625" Dia. x 3.5" Lg.	85			Deck Control Pivot Brkt.
	747-0726	N	Speed Control Link (Front)	86			Parking Brake Mtg. Brkt.
	710-0157		Hex Bolt 5/16-24 x .75" Lg.	87	736-0105		Bell-Wash38" I.D. x .88" O.D.
5	735-0196		Foot Pad	88			Shid. Bolt .498" Dia. x 2.05"
	747-0722	N	Parking Brake Link	89			Extension Spring 6.12" Lg.
27	16990	N	Variable Speed Torque Brkt.	90 91			Extension Spring 6.37" Lg. Convoluted Conduit 4" Lg.
00	700 0569		Ass'y. Extension Spring 2.59" Lg.	92	731-0483		Hex Cent. L-Nut 3/8-24 Thd.
28		N	Pulley Brkt. Sub Ass'y.	93		N	V-Belt Idler
	17205 741-0495	IN	Flanged Brg625" I.D.	94			Internal Cotter Pin
	732-0395		Extension Spring 2.51" Lg.	95			Spacer
32			Hex Bolt 5/16-18 x 1.25" Lg.*	96		N	Idler Brkt. Deck Ass'y.
	750-0214		Spacer .34" I.D. x .88"	97			Hex Bolt 3/8-24 x 1.5" Lg.
	16980	Ν	Brake Lockout Bracket	98			Hex TT-Tap Scr. 1/4-20 x .5"
35	1	N	Clutch Ass'y. Mtg. Bracket	99		N	Engine Pulley
36			Hex Flange Brg634" I.D.	100			Sq. Key ¼ x 1.5″ Lg.
37			Shld. Spacer .5" Dia.	101			Bell-Wash345" I.D. x .88"
	736-0187		FI-Wash64" I.D. x 1.24"	102	710-0833		Hex Bolt 5/16-18 x 5.25" Lg.
	710-0118		Hex Bolt 5/16-18 x .75" Lg.*		17357	N	Belt Keeper Brkt. Ass'y.
	710-0250		Hex Bolt 1/4-20 x .62" Lg.*		711-0829	N	U-Bolt
	736-0185		FI-Wash406" I.D. x .75" O.D.	105	710-0593		Hex Bolt 5/16-24 x 2.25" Lg.
	714-0115		Cotter Pin 1/8" Dia.	106	16888	N	Deck Idler Support Brkt.
43	736-0275		FI-Wash34" I.D. x .68" O.D.	107	736-0264		FI-Wash344" I.D. x .62" O.D.
44	714-0507		Cotter Pin 3/32" Dia.		16979	N	Front Trans. Support Brkt.—L.H.
45	17336	N	Foot Pedal Brkt. Ass'y.		712-0123		Hex Nut 5/16-24 Thd.*
46	736-0169		L-Wash. 3/8" I.D.*		16978	N	Front Trans. Support Brkt.—R.H.
47			Hex Nut 3/8-24 Thd.	111		N	Shift Lever Ass'y. Complete
48			L-Wash. 1/4" I.D.*		710-1048	N	Socket Hd. Cap Scr. #10 x 24
	712-0287		Hex Nut 1/4-20 Thd.*		717-1150	N	2-Speed Transmission Comp.
	17349	N	Brake Link Bracket		736-0258		Fl-Wash. 3/8" I.D. x 1.0" O.D.
51		N	Front Brake Rod Link		741-0419		Nyliner Flanged Brg.
<u>~2</u> 3			Hex Cent. L-Nut 3/8-16 Thd.		17180		Variable Speed Support Brkt.
	710-0501	1	Hex Bolt 1/4-20 x 2.0" Lg.	+120	725-0268	1	Safety Switch (Clutch)



3+3 OIL FILTER #491056



PARTS LIST FOR MODELS 812 THRU 829 GARDEN TRACTORS

NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	720-0233	N	Grip	33	710-0258		Hex Bolt 1/4-20 x .62" Lg.
2	14233		Lift Handle Ass'y.		711-0817		Eye Bolt Adj. Link 1/2-13 Thd.
<u> </u>	14200		(Style 2, 3 & 7)	36	712-0158		Hex Cent. L-Nut 5/16-18 Thd.
	17282		Lift Handle Ass'y. (Style 8 & 9)	37	710-0237		Hex Scr. 5/16-24 x .62" Lg.*
3	710-0442		Hex Bolt 5/16-18 x 1.5" Lg.*		736-0119		L-Wash. 5/16" I.D.*
- 4	748-0274A	Ν	Lift Shaft Drive		712-0181		Hex Top L-Nut 3/8-16 Thd.
: 5	741-0225	••	Plastic Hex Brg. 5/8" I.D.	40	732-0369		Compression Spring
6	14231		Index Brkt. Deck Lift	41	738-0777	Ν	Deck Connecting Rod
7	737-0164		Pipe Nipple 3/8-18 Npt.	42	712-0287		Hex Nut 1/4-20 Thd.*
8	737-0143		Pipe Cap 3/8-18 Npt.	43	14170		Index Brkt. Reinforcement
9	714-0118		Sq. Key 1/4" x 1/4" x 1.50" Lg.				Plate
10	736-0163		Fl-Wash. 1.03" I.D. x 1.62" O.D.	46	726-0273	Ν	Mounting Clamp
11	736-0171		L-Wash. 7/16" I.D.	47		N	Hub Cap
12	710-0757		Hex Scr. 7/16-20 x 1.50" Lg.		734-1504		Hub Cap (5 Spoke)
13	750-0762	N	Spacer 1.0" I.D. x 1.25" O.D.	48	710-0599		Hex Wash. Hd. TT-Tap Scr.
14	13889		Lift Shaft Ass'y.				1⁄4-20 x .5″ Lg.
15	13895		Lift Pivot Brkt. Ass'y.	50	714-0111		Cotter Pin .09 Dia. x 1.0" Lg.
16	17303		Adj. Deck Lift Link	51	714-0149B	N	Int. Cotter Pin
17	736-0192		FI-Wash. 1/2" I.D. x 1.00" O.D. x .090"	52	736-0231		Flat Wash34" I.D. x 1.12" O.D. x .125"
18	714-0101		Hairpin Cotter	53	710-0600		Hex Wash. Hd. AB-Tap Scr.
19	741-0295		Nyliner 5/8" I.D. x .88" Lg.				5/16-24 x .5″ Lg.
20	738-0445		Shid. Bolt 5/8" Dia. x .96"	54			Hex Nut 1/2-13 Thd.
			Lg. 3/8-16	55			Deck Link
21	13790		Connecting Link	56			FI-Wash344" I.D.
· Managerson ·	710-0627		Hex Bolt 5/16-24 x .75" Lg.	57	736-0219		Bell-Wash4" I.D. x 1.13" O.D.
	736-0322		Flat Wash44" I.D. x 1.25"	60	710-0118		Hex Bolt 5/16-18 x .75" Lg.*
			O.D. x .17"	63	736-0329		L-Wash. 1/4" I.D.*
24		Ν	Two-Step Engine Pulley	65		N	Fuel Line 50" Lg.
25	710-0502A	N	Hex Wash. Hd. Scr. 3/8-16 x	66	726-0205	N	Hose Clamp
			1.25″ Lg.	67	710-0776		Hex AB-Tap Scr. ¼ x .62" Lg.
26	710-0726		Hex Thd. Rolling Scr. 5/16-18	68		N	Fuel Tank Strap
			_ x .75″ Lg.	69		N	Gas Tank
27	738-0435		Running Board Rod	70		N	Gas Gauge
28	726-0272		Clamp	71		N	Seat Plate
29	734-0255		Air Valve	72	17343	N	Hitch Plate
30	734-1005		Rear Wheel Ass'y. Comp.	73	738-0482	205	Hitch Rod
~	734-0322		Tire Only	74		N N	Hose Clamp
31	734-1015	N	Rear Wheel Rim Only	75	727-0425	N	Spring Clip
32	736-0345		Flat Washer	70	714-0120		Sq. Key 1/4" x 3" Lg.

*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list. GAS GAUGE 751-0**5**31 = 131/4 Lg. 751-0531A= 12.2 Lg 751-0531B= 11.2 Lg 1990



PARTS LIST FOR MODEL 717-1150 TRANSAXLE

≹EF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	17434	N	Brake Return Bracket	45	714-0507		Cotter Pin 3/32" Dia.
2	710-0809		Hex Bolt 1/4-20 x 1.25" Lg.	46	712-0335		Castle Nut 5/16-24 Thd.
3	710-0886		Hex Bolt 1/4-20 x 1.5" Lg. (Gr. 5)	47	717-1132	N	Brake Actuating Arm
4	710-1011	Ν	Tap Scr. 1/4-20 x .38" Lg.	48	717-0796		Sq. Hd. Bolt 5/16-24 Thd.
6	717-0678		Brake Puck	49	717-1179	- N	Brake Yoke
7	717-0682		Puck Plate	50	736-0371		Fl-Wash. 11/32" I.D. x 7/8" O.D.
8	716-0171	N	Retainer Ring	51	741-0787	N	Brake Actuating Pin
9	717-1164	N	Upper Housing	53	713-0326		#420 Chain 1/2 Pitch x 28 Links
10	721-0253	N	Oil Seal	54	716-0149	N	Retainer Ring
11	741-0525	Ν	Needle Brg. 5/8" I.D. x 7/8"	55	717-1141	N	Reverse Sprocket Ass'y.
			O.D.	57	717-1157	N	Bevel Gear 47T
12	716-0114		Snap Ring	58	717-1160	N	Drive Shaft
13	717-1133	N	Input Pinion 15T	59	717-1174	N	Spur Gear Ass'y.
14	717-1134	N	Input Shaft	61	717-1182	N	Sprocket 22T
15	732-0614	N	Wire Ring	62	736-0421	N	FI-Wash81" I.D. x 1.18" O.D.
16	736-0335		Thrust Washer 5/8" I.D.	63	717-1155	N	Spur Gear 31T
17	736-0419	N	Thrust Washer	64	717-1156	N	Spur Gear 45T
18	741-0469	N	Thrust Bearing	65	717-1158	N	Output Shaft 9T
19	717-1161	N	Lower Housing	66	717-1172	N	Spacer
20	717-1166	N	Shift Guide	67	716-0170	N	Internal Retainer Ring
21	710-0151		Hex Bolt 3/8-24 x 2.0" Lg.*	68	717-1137	N	Plug .44" Dia.
22	712-3054	N	Hex L-Nut 3/8-24 Thd. (Gr. 5)	69	717-1167	N	Forward Shift Collar
23	717-1120	N	Differential Gear 10T	70	717-1175	N	Drive Pin
-24	717-1147	N	Differential Housing Cover Ass'y.	71	732-0590	N	Drive Spring
	716-0172	N	Retainer Ring	72	717-1168	N	Creeper Shift Collar
	717-1112	N	Axle R.H.	73	717-1193	N	Creeper Collar Plate Ass'y.
28	717-1119	N	Differential Gear 14T	76	736-0353	N	FI-Wash65" I.D. x .97" O.D.
29	717-1159	N	Differential Bull Gear 60T	77	**	N	FI-Wash. (See Below)
30	717-1111	N	Axle L.H.	78	736-0424	N	FI-Wash. 1.0" I.D. x 1.56" O.D.
31	717-1173	N	Cross Shaft	80	732-0545		Ext. Spring 1.14" Lg.
32	717-1178	N	Cross Shaft—Special	81	732-0598	N	Detent Spring
33	717-1180	N	Differential Pinion Block	82	736-0329		L-Wash. 1/4" I.D.*
34	717-1190	N	Differential Thrust Block	83	736-0349		FI-Wash. 5/8" I.D. x 1.0" O.D.
35	736-0413	N	Spr. Wash39" I.D. x .62" O.D.	84	736-0422	N	FI-Wash68" x 1.12"
36	717-1138	N	Shift Pin	87	741-0124		Ball Brg669" I.D.
37	717-1139	N	Spring Plate	88	741-0524	N	Ball Bearing
38	741-1143	N	Axle Bearing Ass'y.	89 90	741-0862		Ball Detent .25" Dia.
40	717-1144	N	Axle Bearing Ass'y.		750-0555		Spacer .254" I.D. x .5" O.D.
41	717-1177	N	Brake Disc	91	736-0333		FI-Wash69" I.D. x 1.06" O.D.
42	717-1185	N	Shift Arm Ass'y.—R.H.	92	***		FI-Wash. (See Below)
43	717-1186	N	Shift Arm Ass'y.—L.H.		,,		

** Ref. No. 77		FI-Wash. 1" I.D. x 1.56" O.D. x .010" Thk. FI-Wash. 1" I.D. x 1.56" O.D. x .015" Thk.	
	736-0424	FI-Wash. 1" I.D. x 1.56" O.D. x .020" Thk.	
		FI-Wash. 1" I.D. x 1.56" O.D. x .040" Thk.	
** Ref. No. 92		FI-Wash. 5/8" I.D. x 1.0" O.D. x .020" Thk.	
		FI-Wash. 5/8" I.D. x 1.0" O.D. x .030" Thk.	
	736-0337	FI-Wash. 5/8" I.D. x 1.0" O.D. x .040" Thk.	



1

PARTS LIST FOR ELECTRICAL SYSTEM

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	725-0453A	Ν	Battery	9	725-0561		Electric Wire 14" Lg.
2	725-0771		Solenoid	10	725-0563		Electric Wire 7.5" Lg.
3	725-0459		Circuit Breaker	11	725-0996		Ground Wire 7.5" Lg.
4	725-0925		Ammeter	12	725-0963		Lamp
5	725-0267		Ignition Switch	13	725-1058		Socket
6	725-0634		Light Switch	14	725-1398	N	Wire Harness
7	725-0268		Safety Switch (Clutch)	15	725-0759		Spring Switch
8	725-0465A	N	Safety Switch (PTO)	16	725-1303		Spring Switch



PARTS INFORMATION

POWER EQUIPMENT PARTS AND SERVICE

Parts and service are available through the authorized service films listed below. All orders should specify the model number of your linit, part numbers, description of parts and the quantity of each part required.

BRIGGS AND STRATTON, TECUMSEH AND PEERLESS PARTS SERVICE

Briggs & Stratton, Tecumseh and Peerless parts and service shou. handled by your nearest authorized engine service firm. Check the yellow pages of your telephone directory under the listing **Engines—Gasoline**, Briggs & Stratton or Tecumseh Lauson.

NOTE: If any parts are found to be missing or defective upon assembly of this unit, write to advise the factory so that immediate replacement can be made.

ALABAMA Auto Electric & Carburetor Co.	BIRMINGHAM 2625 4th Ave. S. Box 2466
ARKANSAS Sutton's Lawn Mower Shop	Box 2466
CALIFORNIA	Box 2466
Billious COLORADO Spitzer Industrial Products Co	DENVER
	Washington St. 80229
	Box 5459
Small Eng. Dist	. 7995 W. 26th Court 33016 EAST POINT . 2834 Church St
	2834 Church St
INDIANA Parts & Sales Inc.	ELKHART 2101 Industrial Pkwy. Box 277
IOWA	Box 277
Jourdan Engine Co.	LAFAYETTE 214 W. Vermillion St.
MARYLAND Center Supply Co.	
MASSACHUSETTS	AVE
Morton B. Collins Co	. 300 Birnie Ave. .01107 MOUNT CLEMENS .340 Hubbard .48043
	PLYMOUTH 12795 16th Ave. North .55441
MISSOURI Oscar Wilson Engine & Parts	EARTH CITY 4159 Shoreline Dr. 63045
Automotive Equip. Service	KANSAS CITY
Piersons	. Canal St., Box 49408001

NEW YORK Gamble Dist., Inc.	CARTHAGE West End Ave.
NORTH CAROLINA Dixie Sales Company	Box 389
OHIO Stebe's Mid-State Mower Suppl	Box 1408
	CLEVELAND 7900 Lorain Ave44102 WADSWORTH
National Central	687 Seville Rd
PENNSYLVANIA	Box 929
Thompson Rubber Co	4021 N. 6th St
Bluemont Co	PITTSBURGH 11101 Frankstown Rd. 15235 PUNXSUTAWNEY
	R.D. 2
Ace Distributors	KNOXVILLE 2103 Magnolia
American Sales & Service, Inc	MEMPHIS 3035-43 Bellbrook38116 DALLAS 423 E. Jefferson75203
Marr Brothers, Inc.	. 423 E. Jefferson
UTAH Powered Products	SALT LAKE CITY 1661 N. Beck St84116
RBI Corp	. 101 Cedar Ridge Dr 23005
WISCONSIN Wisconsin Magneto Inc	. 1410 14th Ave
PUERTO RICO CIE & Associates, Inc	AGUADILLA Box 427 Ramey Station00604

WARRANTY PARTS AND SERVICE POLICY

(0588)

The purpose of warranty is to protect the customer from defects in workmanship and materials, defects which are NOT detected at the time of manufacture. It does not provide for the unlimited and unrestricted replacement of parts. Use and maintenance are the responsibility of the customer. The manufacturer cannot assume responsibility for conditions over which it has no control. Simply put, if it's the manufacturer's fault, it's the customer's responsibility.

CLAIMS AGAINST THE MANUFACTURER'S WARRANT' INCLUDES:

- 1. Replacement of Missing Parts on new equipment.
- 2. Replacement of Defective Parts within the warranty period.
- 3. Repair of Defects within the warranty period.

- All claims MUST be substantiated with the following information:
- 1. Model Number, Serial Number and/or Data Code of unit involved.
- 2. Date unit was purchased or first put into service.
- 3. Date of Failure.
- 4. Nature of Failure.