

Owner's Manual

- ASSEMBLY
- OPERATION
- MAINTENANCE
- PARTS LIST

IMPORTANT: Read Safety Rules and Instructions Carefully

Thank you for purchasing an American-built product.

21" 6 SPEED CONVERTIBLE ROTARY MOWERS



Model Numbers 120897R 120898R 120899R

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Dear Customer,

So often throughout the year we are all in a rush to meet our daily obligations.

However, we at YARD-MAN COMPANY are taking a quick moment out to say...

"Thank you for your business."

Sincerely, YARD-MAN COMPANY

INSTRUCTIONS GIVEN WITH THIS SYM-BOL ARE FOR PERSONAL SAFETY. BE SURE TO FOLLOW THEM.

LIMITED WARRANTY

For two years from the date of original retail purchase, YARD-MAN COMPANY will either repair or replace, at its option, free of charge, F.O.B. factory or authorized service firm, any part or parts found to be defective in material or workmanship. Transportation charges for the movement of any power equipment unit or attachment are the responsibility of the purchaser. Transportation charges for any parts submitted for replacement under this warranty must be paid by the purchaser unless such return is requested by YARD-MAN COMPANY.

This warranty will not apply to any part which has become inoperative due to misuse, excessive use, accident, neglect, improper maintenance, alterations, or if the unit has not been operated and maintained in accordance with the instructions furnished. This warranty does not apply to the engine, Peerless components, motor, battery (except as noted below) or component parts thereof. Please refer to the applicable manufacturer's warranty on these items.

A battery which proves defective within ninety (90) days will be replaced without charge. After 90 days but within one year from the date of purchase, YARD-MAN will replace the defective battery for a charge of 1/12 of the current retail price of the battery for each full 30 day period between the date of purchase and the date of return.

Warranty on units used commercially is limited to sixty (60) days.

Warranty service is available through your local authorized service dealer or distributor. If you do not know the dealer or distributor in your area, please write to the Customer Service Department of YARD-MAN.

The return of a complete unit will not be accepted by the factory unless prior written permission has been extended by YARD-MAN.

This express limited warranty is in lieu of all other warranties, express or implied, including any implied warranty of merchantability. The remedy of replacement is the sole and exclusive remedy for YARD-MAN obligations arising from the sale of its products. In no case will YARD-MAN be liable for incidental or consequential loss or damage.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

WARNING: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest engine authorized service dealer.



Operate WALK-BEHIND mowers across the face of slopes, never up and down slopes.

CONTENTS OF HARDWARE PACK

Remove this sheet from your owner's manual and lay the hardware on the illustration for identification purposes. After assembly, keep the Slope Gauge which is on the reverse side of this sheet for future use. (Hardware pack may contain extra items which are not used on your unit.)



IMPORTANT RULES FOR SAFE OPERATION

THIS SYMBOL POINTS OUT IMPORTANT SAFETY INSTRUCTIONS WHICH, IF NOT FOLLOWED, COULD ENDANGER THE PERSONAL SAFETY AND/OR PROPERTY OF YOURSELF AND OTHERS. READ AND FOLLOW ALL INSTRUCTIONS IN THIS MANUAL BEFORE ATTEMPTING TO OPERATE YOUR LAWN MOWER. FAILURE TO COMPLY WITH THESE INSTRUCTIONS MAY RESULT IN PERSONAL INJURY. WHEN YOU SEE THIS SYMBOL— A HEED ITS WARNING.



Your lawn mower was built to be operated according to the rules for safe operation in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. If you violate any of these rules, you may cause serious injury to yourself or others.

- Read this owner's guide carefully in its entirety before attempting to assemble or operate this machine. Be completely familiar with the controls and the proper use of this machine before operating it. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
- Your rotary mower is a precision piece of power equipment, not a plaything. Therefore, exercise extreme caution at all times.
- Never allow children to operate a power mower. Only persons well acquainted with these rules of safe operation should be allowed to use your mower.
- 4. Keep the area of operation clear of all persons, particularly small children and pets. Stop engine when they are in the vicinity of your mower to help prevent blade contact or thrown object injury. Although the area of operation should be completely cleared of foreign objects, an object may have been overlooked and could be accidently thrown by the mower in any direction and cause serious personal injury to the operator or any others allowed in the area.

PREPARATION

- Thoroughly inspect the area where the equipment is to be used. Remove all stones, sticks, wire, bones and other foreign objects which could be picked up and thrown by the mower in any direction and cause serious personal injury to the operator or any others allowed in the area.
- Always wear safety glasses or eye shields during operation or while performing an adjustment or repair, to protect eyes from foreign objects that may be thrown from the machine in any direction.
- 3. Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts to avoid entanglement in the moving parts. Never operate a unit in bare feet, sandals, or sneakers.
- 4. Check the fuel before starting the engine. Gasoline is an extremely flammable fuel. Do not fill the gasoline tank indoors, while the engine is running, or until engine has been allowed to cool for two minutes after running. Replace gasoline cap securely and wipe off any spilled gasoline before starting the engine as it may cause a fire or explosion.
- Disengage the self-propelled mechanism or drive clutch on units so equipped before starting the engine.
- 6. The blade control handle is a safety device. Never attempt to bypass its operation. Doing so makes the safety device inoperative and may result in personal injury through contact with the rotating blade. The blade control handle must operate easily in both directions.
- Never attempt to make a wheel or cutting height adjustment while the engine is running.
- Never operate the equipment in wet grass. Always be sure of your footing. A slip and fall can cause serious personal injury. Keep a firm hold on the handle and walk, never run. Mow only in daylight or in good artificial light.

9. For your safety, use the slope gauge included as part of this manual to measure slopes before operating this unit on a sloped or hilly area. If the slope is greater than 15° as shown on the slope gauge, do not operate this unit on that area or serious injury could result.

OPERATION

- 1. Do not change the engine governor settings or overspeed the engine. Excessive engine speeds are dangerous.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times as the rotating blade can cause injury.
- 3. Stop the blade when crossing gravel drives, walks or roads.
- 4. After striking a foreign object, stop the engine, remove the wire from the spark plug, and thoroughly inspect the mower for any damage. Repair the damage before restarting and operating the mower.
- If the equipment should start to vibrate abnormally, stop the engine and check immediately for the cause. Vibration is generally a warning of trouble.
- 6. Shut the engine off and wait until the blade comes to a complete stop before removing the grass catcher or unclogging the chute. The cutting blade continues to rotate for a few seconds after the engine is shut off. Never place any part of the body in the blade area until you are sure the blade has stopped rotating.
- Before cleaning, repairing or inspecting, make certain the blade and all moving parts have stopped. Disconnect the spark plug wire, and keep the wire away from the spark plug to prevent accidental starting.
- 8. Do not run the engine indoors.
- Mow across the face of slopes, never up-and-down. Exercise extreme caution when changing direction on slopes. Do not mow excessively steep slopes. Always be sure of your footing. A slip and fall can cause serious personal injury.
- Never operate mower without proper guards, plates or other safety protective devices in place.
- Do not operate this mower with the chute door open, unless the complete grass catcher or chute deflector is properly mounted on the mower.

MAINTENANCE AND STORAGE

- 1. Check the blade and engine mounting bolts at frequent intervals for proper tightness.
- Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
- Never store the equipment with gasoline in the tank inside of a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.
- 4. To reduce fire hazard, keep the engine free of grass, leaves, or excessive grease.
- Check the grass catcher bag frequently for wear or deterioration. For safety protection, replace only with new bag meeting original equipment specifications.



ASSEMBLY INSTRUCTIONS

IMPORTANT: This unit is shipped WITHOUT GASOLINE or OIL. After assembly, service engine with gasoline and oil as instructed in the separate engine manual packed with your unit.

NOTE: Reference to right or left hand side of the mower is observed from the operating position.

Tools Required for Assembly

- (1) Phillips Head Screwdriver
- (1) 1/2" Wrench*
- (1) 7/16" Wrench*
- (1) Flat Blade Screwdriver
- *Or one 6" Adjustable Wrench.

UNPACKING

- Remove the lawn mower from the carton by opening the top flaps and lifting the unit out. Be careful of the staples. Make certain all parts and literature have been removed from the carton before the carton is discarded.
- 2. Disconnect and ground the spark plug wire by hooking it into the "V" slot on the engine. Check beneath the deck for any cardboard packaging. Remove if present.
- 3. Stretch out all control cables and place on the floor. Be careful not to bend or kink the cables at any time during assembly.
- 4. Remove page four from this manual and lay the contents of the hardware pack on the illustration for identification.



ATTACHING THE LOWER HANDLE (Hardware A)

- 1. For shipping purposes your mower is set with the wheels in the lowest cutting height position. Raise the mower to the highest setting for assembly of lower handle.
- 2. On the left side of the mower, remove the truss machine screw, hex nut and split washer from the handle wheel bracket assembly as shown in figure 1.
- 3. Attach the lower handle by placing the bottom holes in the lower handle over the weld pins on the handle wheel bracket assemblies.
- 4. Pivot catcher panel support arm in position as shown in figure 1. Insert truss machine screw through catcher panel support arm, wheel bracket assembly and handle. Secure using the split washer and hex nut removed in step 2. Tighten securely.
- Secure the right side of the handle to handle wheel bracket assembly using truss machine screw, 5/16" split washer and hex nut. Tighten securely.



FIGURE 2.



ATTACHING THE UPPER HANDLE (Hardware B)

1. Place the upper handle in position over the lower handle. The label on the throttle control housing and the control lever must be facing up.

NOTE: The right hand side of the handle will be secured with the rope guide bolt. However, left handed operators may assemble the rope guide bolt to the left side of the handle for easier starting by following steps 2 and 3 and reversing the left and right hand instructions.

- Secure the left hand side of upper handle using the curved head bolt, split washer and hex nut as
 shown in figure 2.
- 3. Insert the rope guide bolt through the right hand side of upper and lower handle from the outside in. Secure with split washer and hex nut, finger tight only.

ATTACHING THE BRAKE CABLE

- The brake cable is attached to the engine, and has a "Z" fitting on the loose end. Route the brake cable in back of the engine, to the outside of the height adjustment handle and handle mounting bracket, and below the lower handle. Place end of cable into the upper hole on the bottom of the control housing, and through the slot as shown. The angle of the plastic flange must be positioned
- —downward as shown in figure 3. Be careful not to bend or kink the cable at any time.
- 2. Push the plastic fitting until it locks into the control housing.



WARNING: Brake cable must be assembled as shown for proper blade brake operation.



 Hook the "Z" end of the brake cable into the hole in the blade control handle from the inside to the ---outside as shown in figure 4.



FIGURE 5A.-Model 120898R



FIGURE 5B.—Model 120899R



ATTACHING THE THROTTLE CABLE Model 120898R Only:

- 1. Push the throttle control lever on the handle all the way forward to CHOKE position. See figure 5.
- 2. The throttle control cable is attached to the upper handle. Route the throttle control cable under the lower handle. Route the cable to the **outside** of the handle wheel bracket assembly and height adjustment lever then in back of the engine. Hook the "Z" end of the throttle control cable into the hole in the control lever on the engine shown in figure 5.
- 4. Push the control lever on the engine as far toward the **rear** of the engine as it will go. Secure the cable in this position with the cable clamp and screw.

ATTACHING THE THROTTLE CABLE Models 120897R and 120899R:

- 1. Place the throttle control lever on the handle in FAST position.
- The throttle control cable is attached to the upper handle. Route the throttle control cable under the lower handle and to the **outside** of the handle wheel bracket assembly and height adjustment lever. Hook the "Z" end of the throttle control cable into the control lever on the engine as shown in figure 5B or 5C.

NOTE: On model 120897R, the control lever is on the right side of the engine. Hook the cable into the lever, from beneath the lever, then push the cable down between the engine and the catcher panel. Make certain the throttle cable does not interfere with the brake cable.

- Loosen (do not remove) the screw on the cable clamp shown in figure 5B or 5C. Slip the control casing under the clamp (cable must move freely beneath the clamp).
- 4. Place the control lever on the engine in the full open position by pushing it as far toward the rear of the unit as it will go. Tighten the screw on the cable clamp to secure the cable in this position.
- Model 120897R only: Secure the throttle cable to the molded plastic beneath the fuel tank as shown
 in figure 5C, inset, using a cable tie. Trim excess end of cable tie.



FIGURE 6.—Bottom View



FIGURE 7.

ATTACHING THE SIX SPEED SHIFT CABLE AND DRIVE CLUTCH CONTROL CABLE (Hardware E)

Both the drive clutch cable and the six speed shift cable are attached to the deck. Attach both cables to the underside of the drive clutch control housing, located in the middle of the upper handle.

NOTE: The drive clutch cable is the cable with the adjustment wheel attached.

- 1. Place the shift lever (located on the bottom of the drive clutch housing) in 1st speed (slow) position.
- 2. Route the six speed shift cable to the outside of the height adjustment handle and handle mounting bracket. Attach as follows.
 - a. Slide the barrel end of the six speed shift cable into the hole provided in the six speed shift lever
 —(lever with the ratchets). See figure 6A.
 - b. Slip the braided wire into the vertical slot as shown.
 - c. Slide the braided wire around in the horizontal slot.
 - d. Place the metal fitting on the end of the shift cable into the slot in the housing shown in figure 6A. Hold the fitting in this position as you assemble the drive clutch control cable.
- 3. Assemble the drive clutch control cable as follows.
 - a. Slide the barrel end of the cable into the hole provided in the end of the drive clutch control lever. Slip the braided wire into the vertical slot as shown in figure 6B.
 - b. Slide the braided wire around in the horizontal slot.
 - c. Make certain the adjustment wheel is threaded onto the cable as far as possible as shown in figure 6B. Place the adjustment wheel into the clutch control housing.
- 4. Secure the plastic cap to the clutch control housing using the two Phillips head screws. See figure 6C.

WARNING: Drive clutch adjustment must be checked before the unit is operated, as described in the operation section.

SECURING THE CABLES (Hardware D)

Attach the brake, throttle control and six speed shift cables to the left handle wheel bracket assembly as follows, using the cable clamp provided.

- 1. Open the clamp and slip the cables inside.
- 2. Remove the hex nut and split washer from the side of the left handle wheel bracket assembly as
- ——shown in figure 7. Attach the cable clamp to the left hand wheel bracket assembly as shown. Secure with hardware just removed.
- 3. Place the height adjustment lever in the lowest position.



FIGURE 8.



FIGURE 9.



Secure **all** the control cables to the left side of the handle with the cable ties as follows, taking the slack out of the cables so they do not contact the wheel.

- Insert posts on cable ties into holes provided on the lower handle, one near the top and one near the bottom of lower handle. The holes may be on either the inside or outside of the handle. See ----figure 8A.
- 2. Secure the cables with the cable ties. See figure 8B.
- 3. Trim excess ends of cable ties.

ATTACHING THE STARTER ROPE

- 1. The starter rope protrudes from the top of the engine. Additional rope may be wound around the starter handle. If so, unwind the rope from the handle.
- 2. With the spark plug wire disconnected and grounded, depress the blade control handle and pull the rope out of the engine.
- 3. Slip the starter rope into the rope guide bolt as _____shown in figure 9.
- 4. Tighten the hex nut on the rope guide bolt securely.

FIGURE 10.



FINAL ASSEMBLY OF MOWER (Hardware F)

- 1. If plastic plug is needed and is not already assembled, insert plastic plug into hole in the top rear of the deck by slipping one end of plug into hole, then pressing down on the other end of plug. Use a soft hammer if necessary.
- Place hub caps in position against the inner hub of the wheel. Press firmly around the center portion of hub cap in a circular motion, similar to installing a lid on a round, plastic container. See
 — figure 11. The hub caps are flexible and will snap over the 31/2" diameter wheel hubs.
- 3. Make certain all nuts and bolts are tightened securely.





TO ATTACH BAG TO MOWER

- 1. Hold the chute door on the catcher panel open as —— shown in figure 16.
- 2. Slide the frame of the grass catcher down into the channels on each side of the mower. The hooks on the frame go over the panel on the discharge chute. See figure 16.

To remove the grass catcher, lift the grass catcher straight up.

FIGURE 16.



TO CONVERT MOWER TO SIDE DISCHARGE

To convert your mower to a side discharge unit, proceed as follows.

- 1. Remove the rear discharge chute assembly by removing two wing nuts. Lift up on the two bottom corners of the discharge chute assembly, and slide it off the deck.
- Attach the side chute deflector by first placing it over the rear bolt in the side of the deck. Then slide the notch in the top of the deflector around the shoulder bolt on top of the deck. Slide the notch in the side of the deflector around the front bolt in —the side of the deck. See figure 17.

FIGURE 17.



 Secure the front of the chute deflector to the bolt on the side of the deck with one wing nut. See figure 17. Secure the back of the chute deflector — in the same manner. See figure 18.

FIGURE 18.



FIGURE 19.



WARNING: Never operate your unit without either the side chute deflector or entire rear discharge chute and grass catcher assembly in place.

To replace the rear discharge chute assembly, proceed as follows.

Slide the ribs on the discharge chute assembly under the flange on rear panel as you insert the side of the discharge chute under the two tabs. See figure 19.

The edge of the discharge chute assembly goes under the shoulder bolt on deck. Push down on the chute assembly, and slide the bottom corner slots over the bolts on side of deck.

Press down on the discharge chute assembly and secure with wing nuts. Make certain wing nuts are seated properly.

CONTROLS

THROTTLE CONTROL

The throttle control is located on the left side of the upper handle. It is used to regulate the engine speed.



WARNING: The throttle control cannot be used to stop the engine.

RECOIL STARTER

The recoil starter handle is attached to the handle. See figure 20. Stand behind the unit in the operating position to start the unit.

DRIVE CLUTCH CONTROL

Squeezing the drive clutch control engages the drive mechanism to the rear wheels. Releasing the clutch control stops the rear wheels from driving. Release the drive clutch control to slow down when negotiating an obstacle, making a turn or stopping. See figure 20.

SHIFT LEVER

The six speed shift lever is located on the drive clutch control housing on the upper handle. See figure 20. This lever is used to select the operating speed of the mower. Release the drive clutch control when changing speeds.

IMPORTANT: Move the shift lever ONLY when the engine is running. Shifting the speeds with the engine off can cause damage to the unit.



Blade

FIGURE 20.

BLADE CONTROL HANDLE

WARNING THIS CONTROL MECHANISM IS A SAFETY DEVICE NEVER ATTEMPT TO BYPASS ITS OPERATIONS

The blade control handle is located on the upper handle of the mower. See figure 20. The blade control handle must be depressed in order to operate the unit. Release the blade control handle to stop the engine and blade.



WARNING: The blade will be rotating whenever the engine is running.

OPERATION



FIGURE 21.

Keep hands and feet away from the chute area on cutting deck. See figure 21.

The operation of any lawn mower can result in foreign objects being thrown into the eyes, which



can result in severe eye damage. Always wear safety glasses or eye shields. We recommend wide vision safety mask for over spectacles or standard safety glasses.

NOTE: For best results raise the cutting position until it is determined which height is best for your lawn. See cutting height adjustment section.

GAS AND OIL FILL-UP

Service the engine with gasoline and oil as instructed in the separate engine manual packed with your mower. Read instructions carefully.



WARNING: Never fill fuel tank indoors, with engine running or until the engine has been allowed to cool for at least two minutes after running.

BEFORE STARTING

1. Before each use, check for proper drive clutch operation by performing the following before starting the engine:

With the drive clutch control released, push mower forward. It should move freely. Pull mower backward. It should move freely.

If it does not and the rear wheels tend to lock up, the clutch may not be releasing completely. Do not start the engine until corrections have been made. Check the control cable for severe bend, kinks and binding, or grass build-up in the pulley groove. Correct and adjust as required. Refer to adjustment section for additional information.

2. Attach spark plug wire to spark plug. Make certain the metal loop on the end of the spark plug wire (inside the rubber boot) is fastened securely over the metal tip on the spark plug. See figure 22.



FIGURE 22.

3. Model 120898R Only: The fuel shut-off valve is located beneath the fuel tank. The fuel shut-off valve should be in the open position. See figure 23. Open fuel shut-off valve if it is closed.



FIGURE 23.—Model 120898R Only

TO START ENGINE AND ENGAGE BLADE

IMPORTANT: Move the shift lever only when the engine is running. Shifting the speeds with the engine off can cause damage to the unit. Disengage the drive clutch control when shifting speeds.

- WARNING: When starting the unit for the first time, place mower in first speed (slow) position. Face the mower against a solid object such as a wall, fence, etc. Start the unit, and if it shows any signs of motion with the drive clutch control disengaged, shut the engine off immediately. Make certain the drive clutch control is adjusted so the drive belt is as loose as possible. Refer to the Adjustment Section.
- Model 120898R: Move the throttle control lever to CHOKE position. (A warm engine may not require choking.)

Models 120897R and 120899R: Move the throttle control lever to FAST or START position.

- 2. Models 120897R and 120899R: Prime engine as instructed in the separate engine manual packed with your unit.
- Standing behind the unit, depress the blade control handle and hold it against the upper handle. Make certain drive clutch control handle is released.
- 4. Grasp the recoil starter handle and pull back rapidly, extending rope fully. Return it slowly to the rope guide bolt.
- 5. After engine starts, move throttle control to FAST or desired engine speed.

NOTE: If any problems are encountered, refer to the Trouble Shooting Guide on page 19.



WARNING: Never operate your unit without either the side chute deflector or entire rear discharge chute and grass catcher assembly in place.

TO STOP ENGINE AND BLADE

1. Release the blade control handle to stop the engine and blade.



WARNING: The blade continues to rotate for a few seconds after the engine is shut off.

2. Disconnect the spark plug wire and ground it against the engine to prevent accidental starting while equipment is unattended.

USING YOUR ROTARY MOWER

Be sure that lawn is clear of stones, sticks, wire, or other objects which could damage lawn mower or engine. Such objects could be accidently thrown by the mower in any direction and cause serious personal injury to the operator and others.

For the best results, do not cut wet grass because it tends to stick to the underside of the mower, preventing proper discharge of grass clippings, and could cause you to slip and fall. New grass, thick grass or wet grass may require a narrower cut. Speed of the mower should be adjusted to the condition of the lawn.

When using the side discharge mower, the best mowing pattern is one that allows the clippings to discharge towards the uncut part of the lawn. This permits recutting of the clippings to further pulverize them. When cutting high weeds, discharge towards cut portion, then recut at right angles to first direction.

For best results, cut off one-third or less of the total length of the grass. Lawn should be cut in the fall as long as there is growth. This mower is designed to be operated at full throttle to give you the best cut and do the most effective job of bagging the cut grass.



WARNING: If you strike a foreign object, stop the engine. Remove wire from spark plug, thoroughly inspect the mower for any damage, and repair the damage before restarting and operating the mower. Extensive vibration of the mower during operation is an indication of damage. The unit should be promptly inspected and repaired.

ADJUSTMENTS

WARNING: Do not at any time make any adjustment to lawn mower without first stopping engine and disconnecting spark plug wire.

DRIVE CLUTCH CONTROL ADJUSTMENT

Use the adjustment wheel located on the underside of the clutch control housing to tighten the drive belt if mower does not self-propel with the drive clutch control engaged, or if drive belt is slipping (unit hesitates while engine maintains the same speed). See figure 24.

In addition, the adjustment wheel may also be used to determine the position in which the drive clutch control is engaged. If it is more comfortable to have the drive engaged with the lever further away from the handle, tighten the drive belt.

Make certain to retest the unit for neutral as instructed in the Operation Section. Move the adjustment wheel in the opposite direction to loosen the drive belt if necessary.



FIGURE 24.

CUTTING HEIGHT ADJUSTMENT

The height adjustment handle is located on the left side of the deck. The handle may be placed in one of nine cutting height positions. Push the handle to the left and then either forward to lower the cutting height or backward to raise the cutting height. See figure 25. For rough or uneven lawns, move the height adjustment handle to a position which will give a higher cutting height.



FIGURE 25. THROTTLE

The throttle control wire assembly can be adjusted if necessary. Remove the screw and cable clamp shown in figure 5. Remove the cable from the clamp. Adjust as instructed in step 4 of "Attaching the Throttle Control Cable" in Assembly Instructions.

SIX SPEED SHIFT CABLE ADJUSTMENT

Periodic adjustment of the six speed shift cable may be required due to normal stretch and wear on the cable. Adjustment is needed if all six speeds cannot be obtained.

The adjustable cable bracket is located on the left side of the mower, beside the engine. To adjust, loosen the hex nut which secures the adjustable cable bracket. See figure 26. Pull backward on the bracket (toward the rear of the mower). Retighten the hex nut. Test the speeds on the mower (engine must be running).



CARBURETOR ADJUSTMENTS



the engine while the engine is running (e.g. carburetor), keep clear of all moving parts. Be careful of heated surfaces and muffler.

Minor carburetor adjustment may be required to compensate for differences in fuel, temperature, altitude and load. Refer to the separate engine manual packed with your mower for carburetor adjustment information.

NOTE: A dirty air cleaner will cause an engine to run rough. Be certain air cleaner is clean and attached to the carburetor before adjusting carburetor.

LUBRICATION

WARNING: Always stop engine and disconnect spark plug wire before cleaning, lubricating or doing any kind of work on lawn mower.

Blade Control-Lubricate the pivot points on the blade control handle and the brake cable at least once a season with light oil. See figure 27. The blade control must operate freely in both directions.



FIGURE 27.

Wheels-Lubricate the wheel bearings at least once a season with light oil. Also, if the wheels are removed for any reason, lubricate the surface of the axle bolt and the inner surface of the wheel with light oil. A 4 oz. plastic bottle of light oil lubricant is available. Order part number 737-0170. Engine oil may also be used.

Engine—Follow engine manual for lubrication instructions.

Throttle-Periodically lubricate throttle control lever and throttle wire assembly with a few drops of light oil for ease of operation.

Transmission—The transmission is pre-lubricated and sealed at the factory. It does not require checking. If disassembled for any reason, fill with 2 ounces of Alvania grease, part number 737-0168.

MAINTENANCE



WARNING: Be sure to disconnect and ground the spark plug wire before performing any repairs or maintenance.

NOTE: When tipping the unit, empty the fuel tank and keep engine spark plug side up.

TROUBLE SHOOTING

Refer to page 19 of this manual for trouble shooting information.

CUTTING BLADE

When removing the cutting blade for sharpening or replacement, protect hands by using heavy gloves or a rag to grasp the cutting blade. Remove the bolt and bell washer which hold the blade and adapter to the engine crankshaft. Remove the blade and adapter from the crankshaft.

If the blade or blade adapter needs replacing, remove the two small bolts, lock washers and nuts which hold the blade to the adapter.



WARNING: Periodically inspect the blade adapter for cracks, especially if you strike a foreign object. Replace when necessary.

When sharpening the blade, follow the original angle of grind as a guide. It is **extremely important** that each cutting edge receives an equal amount of grinding to prevent an unbalanced blade. An unbalanced blade will cause excessive vibration when rotating at high speeds, may cause damage to the mower and could break, causing personal injury.

It is recommended that the blade always be removed from the adapter for the best test of balance. The blade can be tested by balancing it on a round shaft screwdriver. Remove metal from the heavy side until it balances evenly.

Before reassembling the blade and the blade adapter to the unit, lubricate the engine crankshaft and the inner surface of the blade adapter with light oil. Lubricating the bolt holes, bolts and inner surface of the nuts with light oil is also recommended. A 4 oz. plastic bottle of light oil lubricant is available. Order part number 737-0170. Engine oil may also be used.

When replacing the blade, be sure to install the blade with the side of the blade marked "Bottom" (or with part number) facing the ground when the mower is in the operating position.

Blade Mounting Torque

Center Bolt and Blade Adapter Bolts: 375 in. lb. min., 450 in. lb. max.

To insure safe operation of your unit, all nuts and bolts must be checked periodically for correct tightness.

DECK

The underside of the mower deck should be cleaned after each use to prevent a buildup of grass clippings, leaves, dirt or other matter. If this debris is allowed to accumulate, it will invite rust and corrosion, and may cause an uneven discharge of grass clippings at the next cutting. The deck may be cleaned by tilting the mower and scraping clean with a suitable tool (make certain the spark plug wire is disconnected).

ENGINE

Refer to the separate engine manual for engine maintenance instructions.

Maintain **engine oil** as instructed in the separate engine manual packed with your unit. Read and follow instructions carefully.

Service **air cleaner** every 25 hours under normal conditions. Clean every few hours under extremely dusty conditions. Poor engine performance and flooding usually indicates that the air cleaner should be serviced. To service the air cleaner, refer to the separate engine manual packed with your unit.

The **spark plug** should be cleaned and the gap reset once a season. Spark plug replacement is recommended at the start of each mowing season; check engine manual for correct plug type and gap specifications.

Clean the engine regularly with a cloth or brush. Keep the cooling system (blower housing area) clean to permit proper air circulation which is essential to engine performance and life. Be certain to remove all grass, dirt and combustible debris from muffler area.

BELT REMOVAL AND REPLACEMENT

- 1. Disconnect the spark plug wire and ground it against the engine.
- 2. Drain the fuel tank or place a piece of plastic beneath the cap to prevent gasoline leakage.
- 3. Remove the grass bag, rear discharge chute assembly and catcher panel.
- 4. Remove the transmission belt cover by removing three bolts. See figure 28.
- 5. Tip the mower on its side, and block securely.



- 6. Remove the center bolt which secures the blade to the crankshaft. See figure 29. Remove the blade, blade adapter and pulley half. Remove the belt.
- Remove the inside belt guard by removing two selftapping screws. A 3/8" wrench is required. See figure 29.





- 8. Remove the belt from between the idler pulley and the belt guard on the idler pulley bracket. Refer to figure 31.
- 9. Remove the belt from the transmission pulley.
- 10. Assemble the new belt as follows.
 - A. Push the idler pulley up out of the way as shown in figure 30.
 - B. Slide the belt in from the rear of the deck, and place it around the transmission pulley. See figure 30.
 - C. Release the idler pulley so it falls down into position. Slide the belt in between the idler pulley and the belt guard on the idler pulley bracket as shown in figure 31.
 - D. Grease the crankshaft. Place belt between the two pulley halves, and reassemble the blade adapter and blade. Reassemble the inside belt guard.
 - E. Reassemble the transmission belt cover, following instructions in step 4 in reverse order.

NOTE: When reassembling the transmission belt cover, be certain the belt guard on the transmission cover is approximately 1/8" away from the belt. Make certain to tighten all nuts and bolts securely. If plastic was placed under the gas cap, be certain to remove it.



FIGURE 30.



FIGURE 31.

OFF-SEASON STORAGE

The following steps should be taken to prepare lawn mower for storage.

- 1. Clean and lubricate mower thoroughly as described in the lubrication instructions.
- 2. Refer to engine manual for correct engine storage instructions.
- 3. Coat mower's cutting blade with chassis grease to prevent rusting.
- 4. Store mower in a dry, clean area.

NOTE: When storing any type of power equipment in an unventilated or metal storage shed, care should be taken to rustproof the equipment. Using a light oil or silicone, coat the equipment, especially cables and all moving parts.

Trouble Shooting Guide

Trouble	Possible Cause(s)	Corrective Action
Engine fails to start	 Blade control handle disengaged. Spark plug wire disconnected. Throttle control lever not in CHOKE position. Fuel shut-off valve closed (if so equipped). Fuel tank empty, or stale fuel. Blocked fuel line. Faulty spark plug. Engine flooded. 	 Engage blade control handle. Connect wire to spark plug. Move throttle lever to CHOKE position. Open fuel shut-off valve. Fill tank with clean, fresh gasoline. Clean fuel line. Clean, adjust gap or replace. Remove spark plug, dry the plug, and crank engine with plug re- moved and throttle in off position. Replace spark plug, connect wire and resume starting procedures.
Engine runs erratic	 Unit running in CHOKE position. Spark plug wire loose. Blocked fuel line or stale fuel. Vent in gas cap plugged. Water or dirt in fuel system. Dirty air cleaner. Carburetor out of adjustment. 	 Move throttle lever to FAST position. Connect and tighten spark plug wire. Clean fuel line; fill tank with clean, fresh gasoline. Clear vent. Drain fuel tank. Refill with fresh fuel. Clean air cleaner.† Adjust carburetor.†
Engine overheats	 Engine oil level low. Air flow restricted. Carburetor not adjusted properly. 	 Fill crankcase with proper oil. Remove blower housing and clean.† Adjust carburetor.†
Occasional skip (hesitates) at high speed	 Spark plug gap too close. Carburetor idle mixture adjustment improperly set. 	1. Adjust gap to .030". 2. Adjust carburetor.†
Idles poorly	 Spark plug fouled, faulty or gap too wide. Carburetor improperly adjusted. Dirty air cleaner. 	 Reset gap to .030" or replace spark plug. Adjust carburetor.† Clean air cleaner.†
Excessive vibration	 Cutting blade loose or unbalanced. Bent cutting blade. 	 Tighten blade and adapter. Balance blade. Replace blade.
Mower will not discharge grass	 Engine speed too low. Wet grass. Excessively high grass. 	 Set throttle between 3/4 and full throttle. Do not mow when grass is wet; wait until later to cut. Mow once at a high cutting height, then mow again at desired height or make a narrower cutting swath (1/2 width).
Uneven cut	Dull blade.	Sharpen or replace blade.

†Refer to separate engine manual packed with your unit. Note: For repairs beyond the minor adjustments listed above, contact your local authorized service dealer.



PARTS LIST FOR 21" ROTARY MOWERS

REF		CODE	DESCRIPTION	REF	1	CODE	DECODIOTION
<u> </u>	1 720-0225	+		NO		┿────	DESCRIPTION
	2 731-0609		Grip (2 Req'd.)	56		N I	21" Blade
	3 710-0842B		Control Handle Ass'yL.H. Rope Guide Bolt		3 736-0453	1	Bell-Wash. 46" I.D.
	4 710-0796	1	Truss Mach. Scr. #12 x		710-0757		Hex Bolt 7/16-20 x 1.5"
			1.50" Lg.		748-0190		Spacer .513" I.D.
	5 731-1024	N	Rear Discharge Chute Ass'y.	63			L-Wash. 5/16" I.D.*
	6 713-0397	N	3 Tooth Rack Gear Insert	64	16136A 16137B		R.H. Handle Wheel Brkt. Ass'y.
· · ·	7 731-0817A		Control Panel Half	66	5 710-0260		L.H. Handle Wheel Brkt. Ass'y.
	8 731-0524		Control Disc Pin	67			Carriage Bolt 5/16-18 x .62"*
	9 731-0816A		Clutch Panel Half	68			Hex B-Tap Scr. 5/16-18
1			Throttle Control Lever	69		`	Hex TT-Tap Scr. 3/8-16 Hex Nut 5/16-18 Thd.*
1		i	Hub Cap	70			Grip
12	2 710-0946		Truss Mach. Scr. 1/4-20 x .62"	71		1	Height Adj. Lever
			Lg.	72			Extension Spring 3.80" Lg.
	1 749-0439A		Upper Handle	73			Bell-Wash. 5/16" I.D.
	5 16129A		Panel Support Brkt.		750-0736		Spacer .383" I.D.
	6 16862		Rear Catcher Panel Ass'y	75			Shid. Spacer .5" Dia.
17			Rear Discharge Door	76	719-0279		Rope Guide
19			Torsion Spring	77			Bolt Retainer 1/4 x .50" O.D.
	747-0514		Pivot Pin	79		1	Control Label
	710-0134		Carriage Bolt 1/4-20 x .62"*	80			Shld. Scr342" Dia. x .268
40	1710-0255		Truss Mach. Scr. 1/4-20 x .75"	81			Pawi
23	710-0289			82			Wheel Ass'y. CompRear
	738-0704		Hex Bolt ¼-20 x .5" Lg.		741-0486B		Sleeve Bearing 1/2" I.D.
	710-0258		Shoulder Bolt Special Hex Bolt ¼-20 x .62" Lg.		712-0189		Flat Nut 1/4-20 Thd.
	712-0287		Hex Nut ¼-20 Thd.*	87			Panel Clip
	16855		Pawl Plate	95	746-0710		S.P. Cable—50″ Lg.
	736-0329		L-Wash. ¼" I.D.*		754-0343 731-0801		"V"-Belt
	747-0705		Front Grass Catcher Frame		711-0313		Bag Handle
31	731-0906	Ν	S.P. Control Cover	90	710-1055		Sleeve .526" I.D.
	735-0639		Spark Plug Insulator		712-0241		Hex Bolt 3/8-24 x 1.0" Lg.
	712-0388		Wing Nut	101	736-0169		Hex Nut 3/8-24 Thd. L-Wash. 3/8" I.D.
34	746-0674		Throttle Control Wire-61"		17051	638	21" Deck Ass'y.
			(120898R)	114		Ň	Self-Propelled Control Cover
	746-0672		Throttle Control Wire—58"		731-0905	Ň	Self-Propelled Control Cover
Î			(120897R)		731-0620		Control Lever
	746-0640		Throttle Control Wire—45"	117	720-0190		Door Grip
25	740 0705	1	(120899R)	118	710-0841		FI-"C"-Sunk Hd. Tap Scr.
36	749-0725		Lower Handle				#10 x .75″ Lg.
	746-0262		Engine Grass Bas	121	710-0671		Curved Carr. Bolt 5/16-18 x
	14835		Grass Bag Retaining Strip	400	711 000-		1.38″ Lg.
41		-	Fl-Wash344" I.D. x .62"		711-0805		Shid. Pin 1.43" Lg.
	17055B		Chain—Axle Ass'y.	123	736-0169	ł	L-Wash. 3/8" I.D.
	710-0352		Hex B-Tap Scr. 1/4 " x .38"	120	712-0711		Hex Jam Nut 3/8-24 Thd.*
	736-0270		Bell-Wash. 1/4" I.D.	123	746-0477A	1	Control Cable 39" (120898R)
	710-0776A		Hex AB-Tap Scr. 1/4 x .62"		746-0479A 746-0482		Control Cable—55" (120897R)
47	712-0296		Hex Patch L-Nut 3/8-24 Thd.	130	748-0318		Control Cable—58" (120899R)
48	713-0353		#48 Chain .500" Pitch x 30		714-0115	1	Ratchet Wheel 1.62" O.D.
1		Í	Links		710-0429		Cotter Pin 1/8" Dia. x 1"*
	731-0564		Plug	133	731-0885	638	Hex B-Tap Scr. #10 x .38" Lg. Side Chute Deflector Ass'y.
	731-0672A		Rear Flap 3.75" x 17.30" Lg.		741-0522		Hex Flange Bearing
	726-0240		Cable Tie		753-0430		Kit—Control Housing Comp.
54	710-1025		Hex AB-Tap Scr. #12 x 1.25"		10622B		Spring—Nylon
	750 0405		Lg.		17053A		Chain Cover
55	753-0485	ļ	Blade Adapter Kit		710-0599		Hex S-Tap Scr. 1/4-20 x .50"

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
144 147 148 149 152 153 154 155 156	736-0300 738-0719A 741-0324 736-0160 710-0751 717-0417B 16500A 710-0323 731-0759 746-0706		FI-Wash385" I.D. x .87" Rear Shaft Ass'y. 21.94" Lg. Hex Flange Brg506" I.D. FI-Wash531" I.D. x .930" Hex Bolt ¼-20 x .62" Lg. (Grade 5) Transmission Comp. (See Breakdown) Hex Bearing Cup Truss Mach. Scr. 5/16-18 x .75" Lg. Plastic Tubing Spd. Control Cable—50" Lg.	166 168 169 170 171 172 173 174 175 176 177	731-0924 17070 712-0291 714-0507 747-0684 741-0500 710-0167 756-0503 731-1137 736-0278 17073 732-0627 726-0175		6-Spd. Shift Lever Adjustable Cable Brkt. Hex Cent. L-Nut ¼-20 Thd. Cot-Pin 3/32" Dia. x .75" Lg. Shift Rod Movable Pulley Half Ass'y. Carr. Bolt ¼-20 x .5" Lg. Splined Pulley Half Flanged Bushing Fl-Wash328" I.D. x .68" O.D. Cable Mtg. Brkt. Ass'y. Shift Lever Spring Clamp

PARTS LIST FOR 21" ROTARY MOWERS (CONTINUED)

*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list. CODE: N notates a new part (not previously existing). A three digit number is the color code (use if color or finish is important when ordering parts). See chart at right. [i.e., (part no.)-638 for Red Finish].



all specifications shown do not necessarily apply to your model. Specifications subject to change without notice or obligation. NOTE: The engine is not under warranty by the mower manufacturer...If repairs or service is needed on the engine, please contact your nearest authorized engine service outlet. Check the "Yellow Pages" of your telephone book under "Engines—Gasoline."



PARTS LIST FOR 21" ROTARY MOWERS

REF. NO.	PART NO.	CODE	DESCRIPTION	REF.	PART NO.	CODE	DESCRIPTION
1 2 4 6 7 8 9 10 11 12 13 14 15 16	738-0102 734-1517A 741-0180 736-0105 710-0588 736-0329 741-0492 17060 17059 710-0653 720-0190 732-0553 731-0865 710-0352	N	Front Axle Bolt Wheel Ass'y. Comp. 8 x 2" Flange Ball Brg501" I.D. Bell-Wash380" I.D. x .88 Hex Wash. Hd. B-Tap Scr. ¼-20 L-Wash. ¼" I.D.* Block Bushing Axle Ass'y. Height Adj. Bracket Hex Wash. Hd. TT-Tap Scr. ¼-20 x .38" Lg. Knob Spring Lever Plastic Front End Hex B-Tap Scr. ¼" x .38"	17 18 19 20 21 23 24 25 26 27 28 29 30	17065A 710-0599 736-0270	N	Belt Cover Hex Wash. Hd. TT-Scr. ¼-20 Bell-Wash265" I.D. x .75" Hex Wash. Hd. B-Tap Scr. ¼ x .62" (Spec.) Hex Nut ¼-20 Thd.* Transmission Belt Guard S.P. Belt Guard Truss B-Tap Scr. 5/16 x .75" Bell-Wash345" I.D. x .88" O.D. Hub Cap S.P. Cable 50" Lg. Wave Wash53" I.D. x .78" O.D. External L-Wash. 1/4" I.D.



PARTS LIST FOR 21" ROTARY MOWERS

REF.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
	710-1062		Hex Bolt 1/4-20 x 1.25" Lg.*	18		1	Shid. Spacer .375" Dia. x .170†
•			w/Patch	19	736-0344		FI-Wash390" I.D. x 1.0"†
2	736-0329		L-Wash. 1/4" I.D.*	20	738-0826	N	Shid. Bolt .375" Dia. x .40" †
3	717-0418A		Upper Hsg. Half	21	756-0558	N	FI-Idler Plastic 1.50" Dia.†
4	713-0400		#48 Sprocket 7 Tooth x 1/2	22	741-0556	N	Needle Brg375" x .31†
·			Pitch	23	736-0270		Bell-Wash265" I.D. x .75"†
5	736-0336		FI-Wash. 5/8" I.D. x .030	24			Idler Brk't. Ass'y.†
6	741-0413		Hex Flange Brg631" I.D.	25	712-0138		Hex Patch L-Nut 1/4-28 Thd.†
7	16500A		Hex Bearing Cup	26		ļ	Extension Spring 1.12" Lg.†
8	736-0314		Thrust Wash382" I.D. x	27	717-0419A	1	Lower Hsg. Half Flange Bearing .566 Dia.
			.70″ O.D.	28	741-0415	4	33 Tooth Helical Gear
9	741-0479		Thrust Bearing .375" I.D. x	29	717-0422A		
			.812″ O.D.	30		4	Flange Bearing .629 Dia. Oil Seal .625 Dia.
11	717-1216		11 Tooth Pinion Shaft	31	721-0213		Gear Sprocket Shaft
12	748-0208A		Flange Bearing	32	1		L-Wash, #10 I.D.
13	721-0212		Oil Seal	33			Hex B-Tap Scr. #10 x .62"
15			FI-Pulley 5.06" O.D.†	34			Hex Washer .26" x .88"†
16			Bell-Wash265" I.D. x .75"†	35			Transmission Comp.
17	712-0351	1	Hex L-Nut 1/4-28 L.H. Thd.†		717-04178	N	Transmission Comp.

†Not Part of Transmission Complete



YARD-MAN PARTS INFORMATION

POWER EQUIPMENT PARTS AND SERVICE

Parts and service for all YARD-MAN manufactured power equipment are available through local Authorized Service Dealers. Check the yellow pages. All orders should specify the model number of your unit, part numbers, description of parts and the quantity of each part required. DO NOT SEND PARTS ORDERS TO FACTORY. Service Distributors listed below, identified by state abbreviation, may be contacted for service assistance.

BRIGGS & STRATTON, TECUMSEH AND PEERLESS PARTS AN SERVICE

Briggs & Stratton, Tecumseh and Peerless parts and service should be handled by your nearest authorized engine service firm. Check the yellow pages of your telephone directory under the listing **Engine—Gasoline**, Briggs & Stratton or Tecumseh Lauson.

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NC SC	ALLISON-ERWIN CO. 2920 N. Tryon Street P.O. Box 32308 Charlotte, NC 28232 (704) 334-8621	MI C-FL	IDEAL MOWER SALES 811 Woodward Heights Ferndale, MI 48220 (313) 541-4660 MANLEY TRACTOR SALES	N-FL S-GA S-AL UT MT	POWER EQUIP. DIST. INC. 565 S. Edgewood Ave. Jacksonville, FL 32205 (904) 387-1512 POWERED PRODUCTS
C-CA	ALL SEASON EQUIPMENT 169 S. Hewes Street Orange, CA 92669		5909 E. Broadway Tampa, FL 33619 (813) 626-5900	WY S-ID	1661 N. Beck St. Salt Lake City, UT 84116 (801) 359-9767
S-CA	(714) 639-7272 BILLIOUS 75 N "D" Street Porterville, CA 93257	IN	McDONOUGH & ASSOCIATES 8535 E. 30th St. P.O. Box 1915 Indianapolis, IN 46219 (317) 898-4200	он	RAHRIG SALES INC. 108-110 W. Lima St. Forest, OH 45843 (419) 273-2556 RASCHE CYCLE CO.
N-CA NV	(209) 784-4102 BLISS POWER LAWN EQUIPMENT 101 Commerce Circle	WI	MERCO CORP. 4080 N. Pt. Washington Rd. P.O. Box 12145	TN	713 Kentucky Ave. Paducah, KY 42001 (502) 443-8142
	Sacramento, CA 95815 (916) 925-6936		Milwaukee, WI 53212 (414) 961-3200	C-FL	SPAULDINGS INC P.O. Box 10009
ME NH VT	M. L. COFFIN CO. 725 Broadway Bangor, ME 04401	NJ DE NY MD PA	NIEMEYER CORP. 1135 Phoenixville Pike P.O. Box 1477		1921 5th Ave S. St. Petersburg, FL 33712 (813) 896-2611
MS	(207) 942-8289 DICKERSON DISTRIBUTORS,	WA-DC	West Chester, PA 19380 (215) 431-7200	со	SPITZER INDUSTRIAL PRODUCTS 6601 N. Washington Street
AL N-GA	INC. P.O. Drawer 231	MN IA	NORTHSTAR OUTDOOR EQUIPMENT CORP.		Denver, CO 80229 (303) 287-3414
NUA	127 N. W. Depot Durant, MS 39063 (601) 653-3004	ND SD	Hwy. 25 & 18, P.O. Box 764 Brainerd, MN 56401 (218) 829-4271	AR LA OK	TIMBERLAND SAW CO. Hwy. 31 South P.O. Box 1227
S-FL	FLORIDA TURF & GARDEN EQUIPMENT	MO E-KS	OZARK EQUIPMENT CO. Hwy. 63 & Black Street Rolla, MO 65401		Marshall, TX 75671 (214) 935-5251 MTD PRODUCTS CANADA
	7275 NW 64th St. Miami, FL 33166 (305) 592-3846	IL	(314) 364-2180 PLANTE'S LAWN & GARDEN	QANADA	97 Kent Ave. Kitchener, Ontario
UP-NY	GAMBLE DISTRIBUTING INC. P.O. Box 389 West End Ave. Carthage, NY 13619 (315) 493-2270		4 Grant St. N. Aurora, IL 60542 (312) 892-2220	EXPORT	Canada, N2G 4J1 (519) 579-5500 DRAKE AMERICA CORP. #2 Gannett Drive White Plains, NY 10604 (914) 697-9800

WARRANTY PARTS AND SERVICE POLICY

(0889)

The purpose of warranty is to protect the customer from defects in workmanship and materials, defects which are NOT detected at the time of manufacture. It does not provide for the unlimited and unrestricted replacement of parts. Use and maintenance are the responsibility of the customer. The manufacturer cannot assume responsibility for conditions over which it has no control. Simply put, if it's the manufacturer's fault, it's the customer's responsibility.

CLAIMS AGAINST THE MANUFACTURER'S WARRANTY INCLUDES:

- 1. Replacement of Missing Parts on new equipment.
- 2. Replacement of Defective Parts within the warranty period.
- 3. Repair of Defects within the warranty period.

All claims MUST be substantiated with the following information:

- 1. Model Number, Serial Number and/or Date Code of unit involved.
- 2. Date unit was purchased or first put into service.
- 3. Date of failure-Date Repaired.
- 4. Nature of failure—Correction.