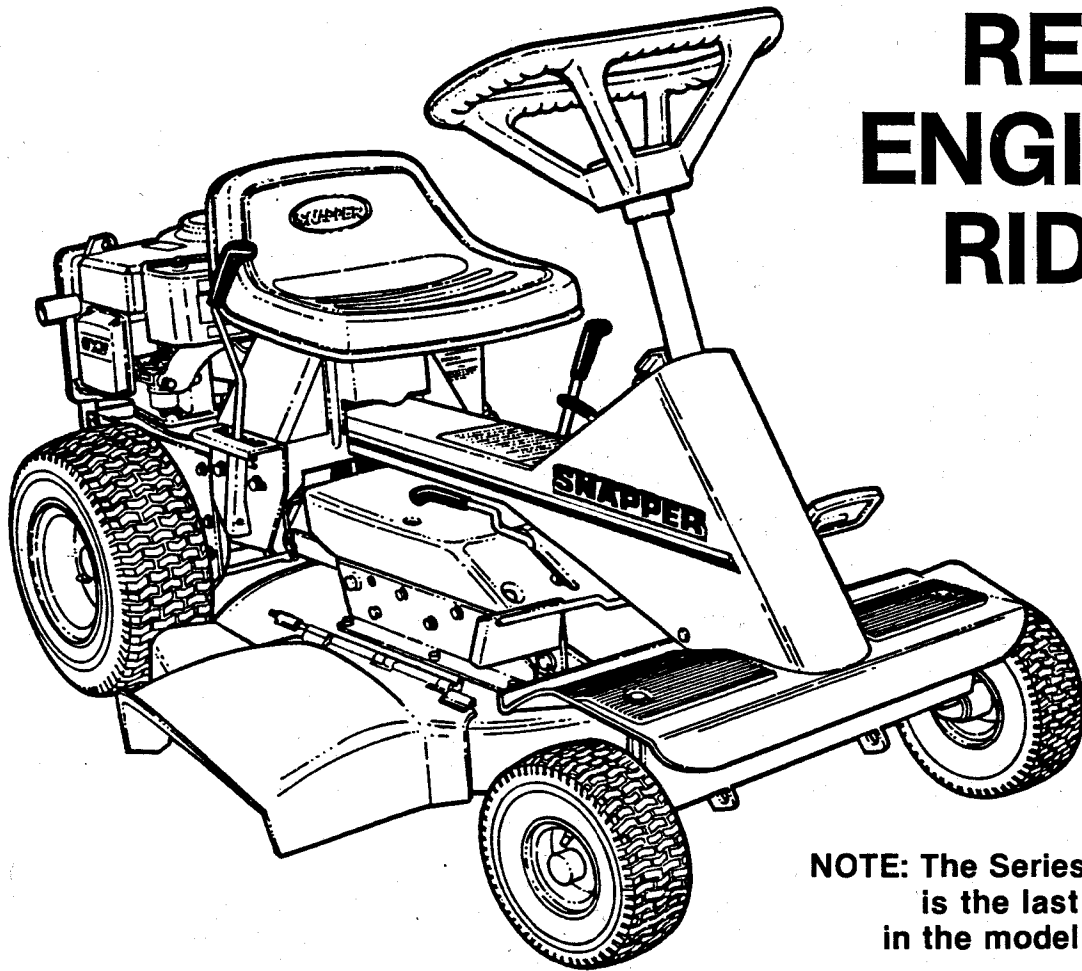


Parts Manual for

SNAPPER®

SERIES 8 & 9, STANDARD & COMMERCIAL REAR ENGINE RIDER



NOTE: The Series number
is the last numeral
in the model number.

SNAPPER POWER EQUIPMENT
McDonough, GA., 30253 U.S.A.

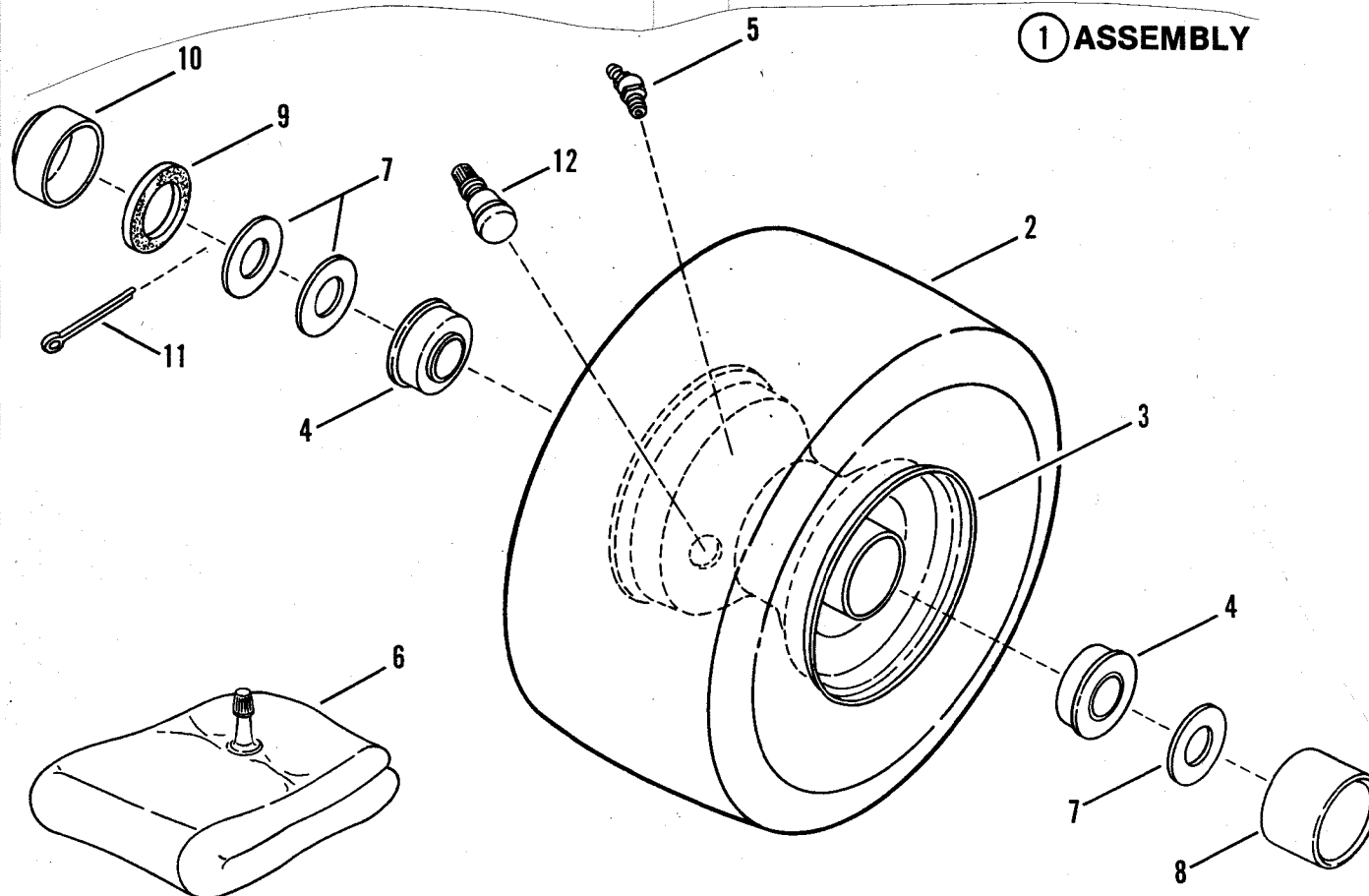


NOTE: REFER TO PARTS MANUAL #06084 FOR ACCESSORIES.

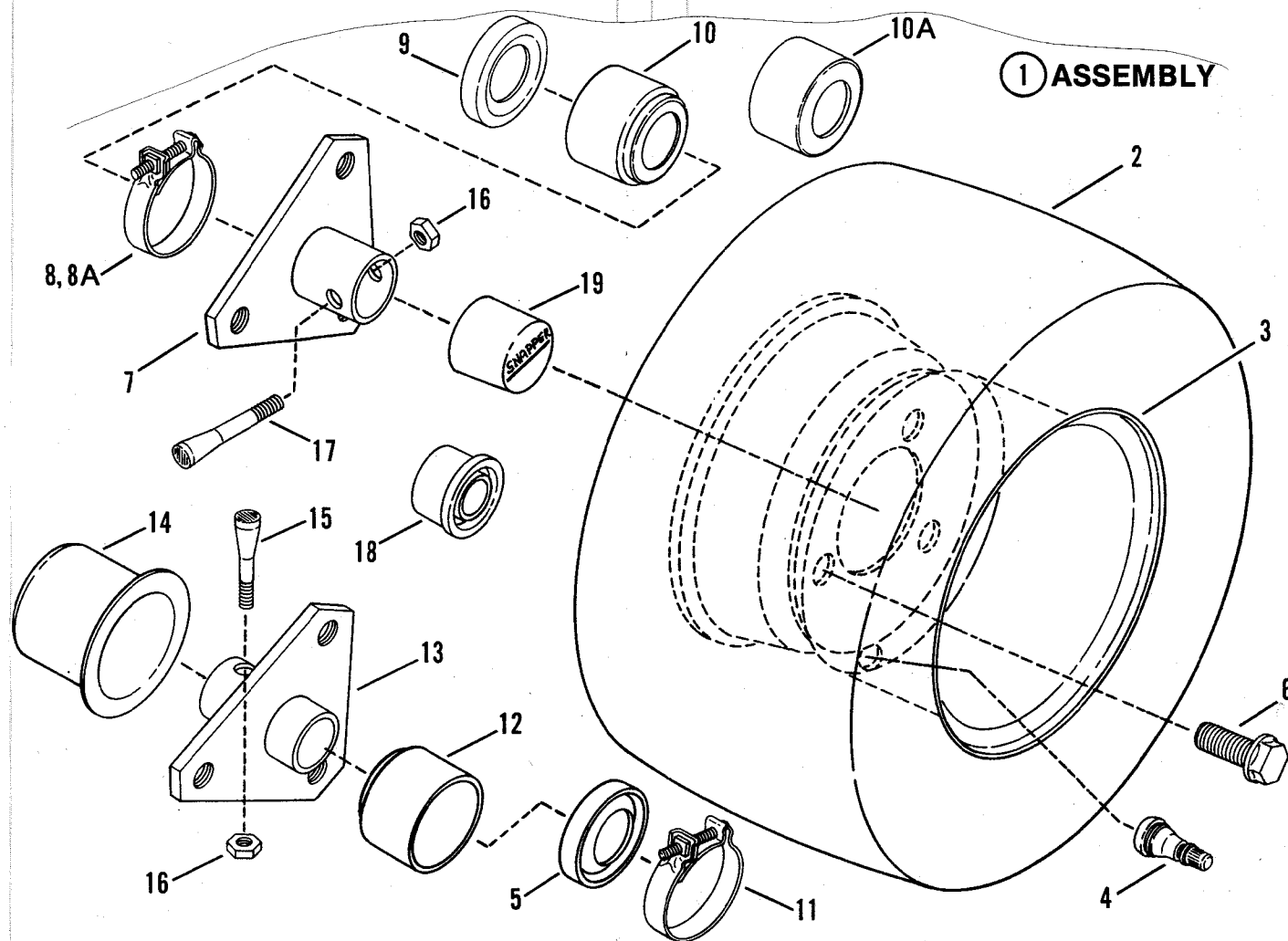
(Rev. 1, 6/96)

MANUAL NO. 06085

WHEELS - FRONT

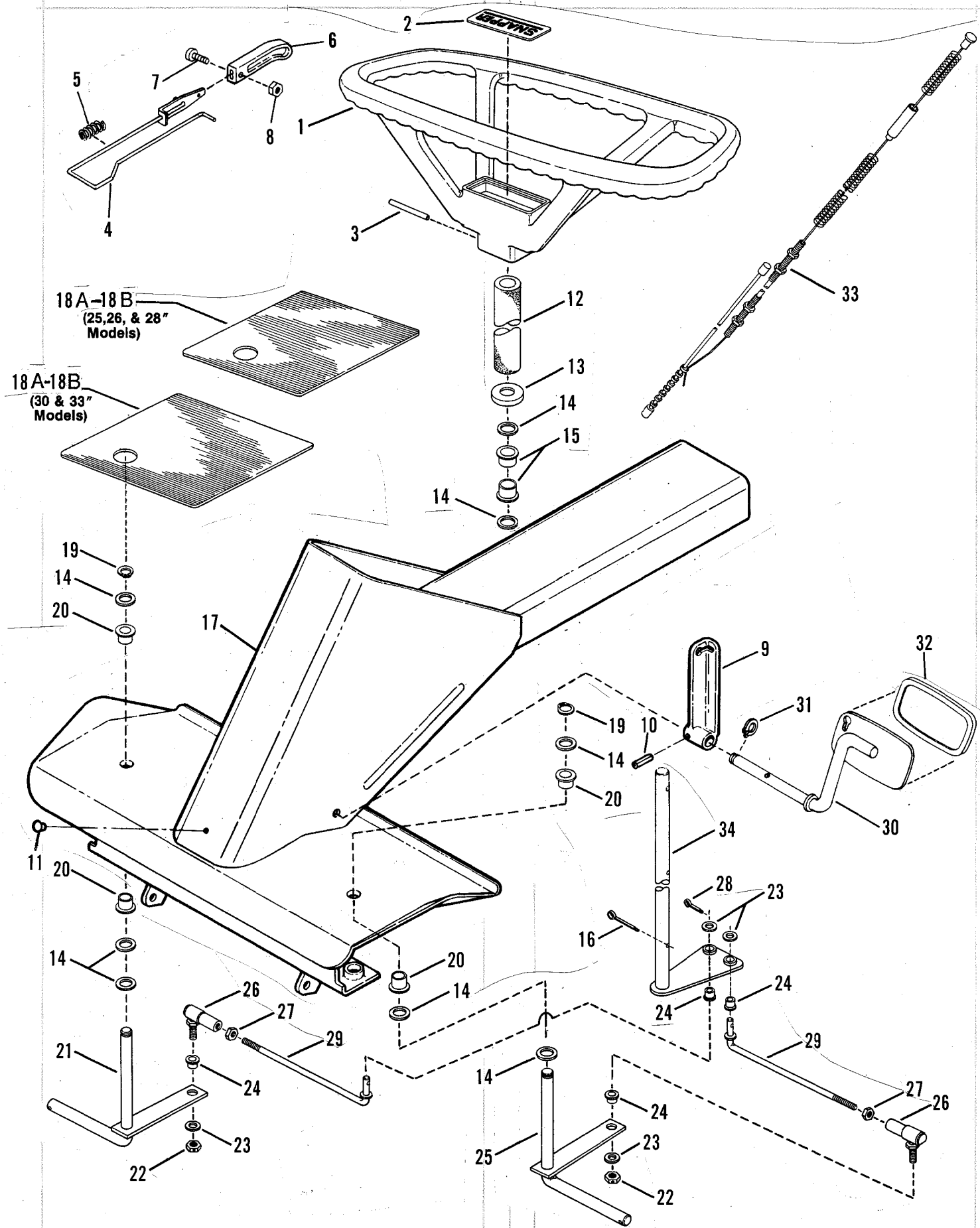


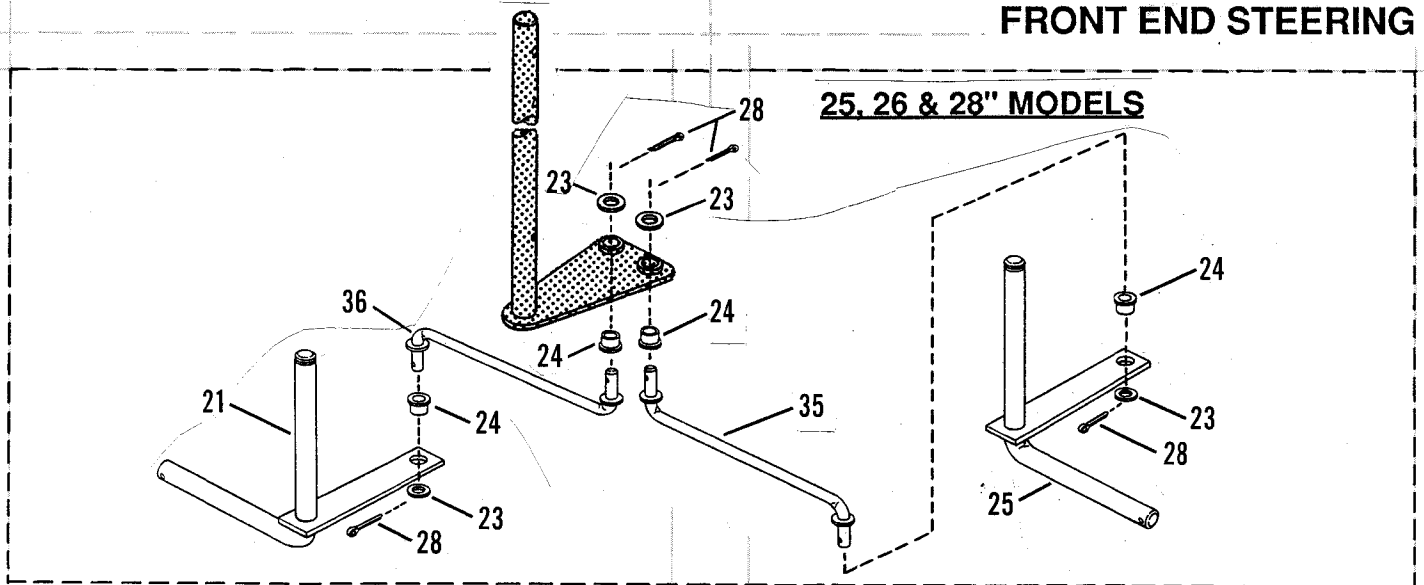
ITEM	PART NO.	DESCRIPTION
1	5-2305	ASSEMBLY, Front Tire & Rim (Includes items 2 thru 5) (25 & 26" Models) 6 HP - White
-	5-2267	ASSEMBLY, Front Tire & Rim (Includes items 2 thru 5) (25 thru 30" Models) 6.5 to 10 HP-Gray
-	5-2268	ASSEMBLY, Front Tire & Rim (Includes items 2 thru 6) (28 thru 33" Models) 12 to 14 HP-Gray
2	2-3828	TIRE, 4.10/3.50 x 4
3	1-7146	RIM, (For 4.10/3.50 x 4 Tire) (Includes items 4 & 5)
4	1-1807	BEARING, Ball (2)
5	1-4247	FITTING, Lube
6	1-0821	TUBE, Inner (For 4.10/3.50 x 4 Tire)
7	1-0935	WASHER, (3)
8	1-1022	HUB-CAP
9	1-1032	SEAL, Felt
10	3-1038	CAP, Dust
11	9-0364	COTTER-PIN
12	1-2234	VALVE, Air (Snap-In) (6.5 & 8 HP Models Only)



ITEM	PART NO.	DESCRIPTION
1	5-2306	ASSEMBLY, Rear Tire & Rim (Includes items 2,3, & 4) (25 & 26" Models) White
-	5-2269	ASSEMBLY, Rear Tire & Rim (Includes items 2,3, & 4) (25 & 26" Models) Gray
-	5-2270	ASSEMBLY, Rear Tire & Rim (Includes items 2,3, & 4) (28,30 & 33" Models) Gray
2	1-5968	TIRE, Wide, 16/6.50 x 8 (28,30, & 33" Models)
-	2-3889	TIRE, Std., 16/4.80 x 8 (25 & 26" Models)
3	1-2163	RIM, Wide (For 16/6.50 x 8 Tire) (28,30 & 33" Models)
-	1-2162	RIM, Std., (For 16/4.80 x 8 Tire) (25 & 26" Models)
4	1-2234	VALVE, Air (Snap-In)
5	1-4662	SEAL, Oil Left Hand
6	9-0367	BOLT, 1/2 - 20 x 3/4" Lug (6)
7	4-0433	HUB, Rear Wheel, Right Hand
8	1-4542	CLAMP, Right Hand (12 & 14 HP Models)
8A	1-1037	CLAMP, Right Hand (6.5 & 8 HP Models)
9	1-1817	SEAL, Oil, Right Hand
10	1-4541	BOOT, Right Hand (12 & 14 HP Models)
10A	3-1732	BOOT, Right Hand (6.5 & 8 HP Models)
11	1-2332	CLAMP, Left Hand (12 & 14 HP Models)
12	1-4658	BOOT, Left Hand (12 & 14 HP Models)
13	4-0434	HUB, Rear Wheel, Left Hand
14	2-3522	HUB-CAP, Left Hand
15	1-1035	BOLT, 5/16 - 24 x 1-5/8" Tapered, Left Hand
16	1-1201	NUT, 5/16 - 24 Lock
17	1-1013	BOLT, 5/16 - 24 x 2" Tapered, Right Hand
18	1-0967	CAP, Dust, Left Hand (6.5 & 8 HP Models)
19	2-3895	HUB-CAP, Right Hand

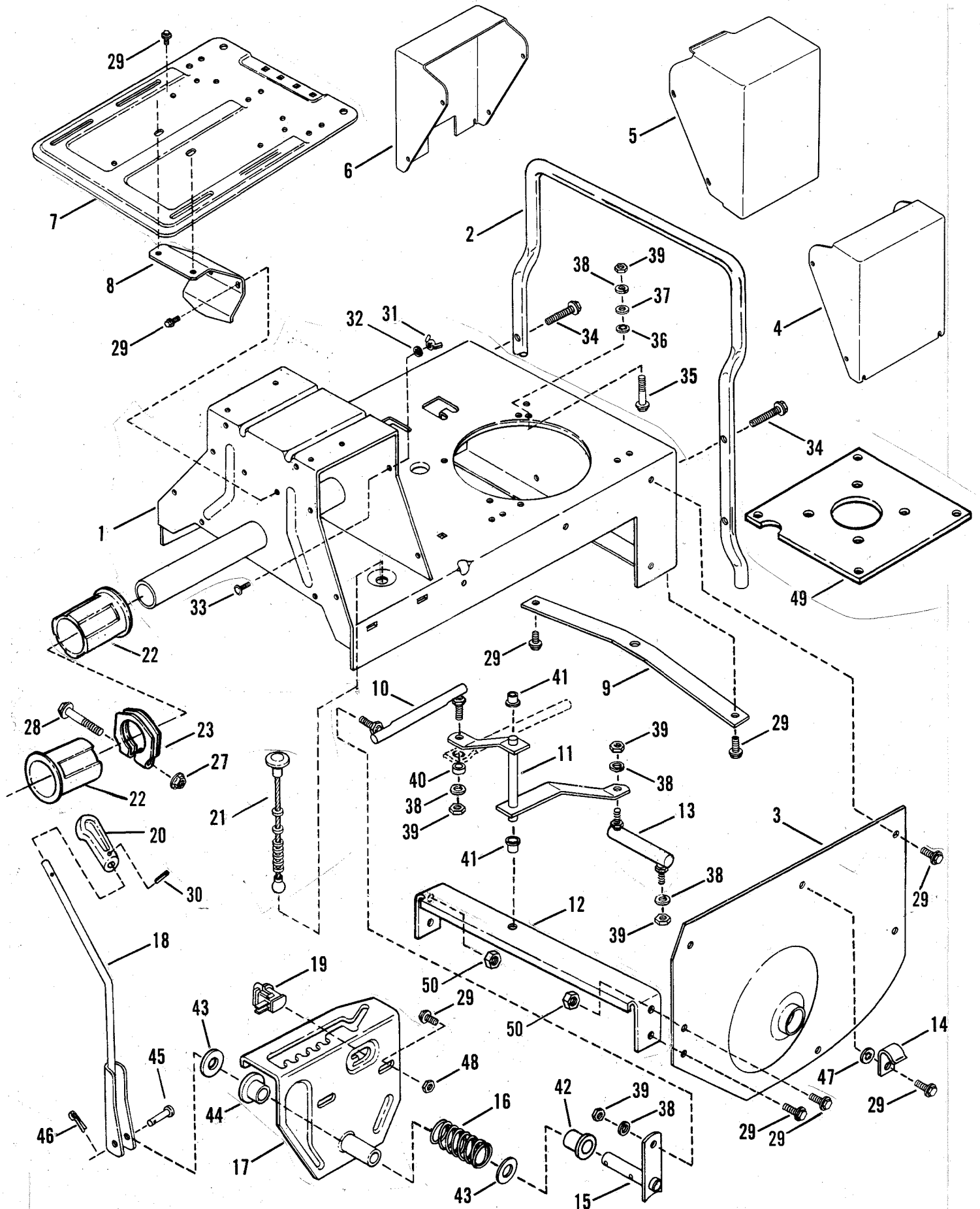
FRONT END STEERING





ITEM	PART NO.	DESCRIPTION
1	5-1941	STEERING WHEEL ASS'Y. (Includes item 2)
2	2-3781	DECAL, Snapper
3	1-3862	ROLL-PIN, 1/4 x 1-1/2"
4	4-0636	BRACKET, Clutch/Brake
5	2-3666	SPRING
6	2-3655	KNOB
7	9-1017	SCREW
8	9-1018	NUT
9	4-0693	ARM, Clutch/Brake
10	1-3072	ROLL-PIN
11	1-6704	PLUG
12	2-3667	COVER, Steering Shaft (Foam)
13	2-3671	COVER
14	1-0935	WASHER, 3/4 Flat (8)
15	1-9166	BUSHING, 3/4", Steering Shaft (2)
16	9-0753	COTTER-PIN, 3/16 x 1-1/2" (2)
17	4-0687	FRAME, Front (25,26 & 28" Models)
-	4-0688	FRAME, Front (30 & 33" Models)
18A	2-3660	PAD, Foot, Right Side Shown (28" Models)
-	2-3663	PAD, Foot, Right Side Shown (30,33" Models)
-	2-3659	PAD, Foot, Left Side (28" Model) (Not Shown)
-	2-3662	PAD, Foot, Left Side (30 & 33" Models) (Not Shown)
18B	1-6750	PAD, Foot, Left Side
-	1-6751	PAD, Foot, Right Side
19	1-0746	RING, Retaining (2)
20	1-0986	BEARING (4)
21	4-0361	KING-PIN, Right Side
22	9-0289	NUT, 3/8 - 24 Hex Lock (2)
23	9-0122	WASHER, 3/8 Flat (4)
24	1-3321	BUSHING (4)
25	4-0362	KING-PIN, Left Side
26	1-0745	BALL-JOINT (2)
27	9-0155	NUT, 3/8 - 24 Hex (2)
28	9-0365	COTTER-PIN, 1/8 - 3/4" (2)
29	2-3819	TIE-ROD (2) (30 & 33" Models)
30	4-0694	PEDAL, Clutch/Brake
31	1-0739	RING, Retaining
32	1-1815	PAD, Clutch/Brake Pedal
33	1-6754	CABLE, Clutch/Brake
34	4-0593	SHAFT, Steering
35	1-2933	TIE-ROD, Left Side (25,26, & 28" Models)
36	1-3023	TIE-ROD, Right Side (25,26, & 28" Models)

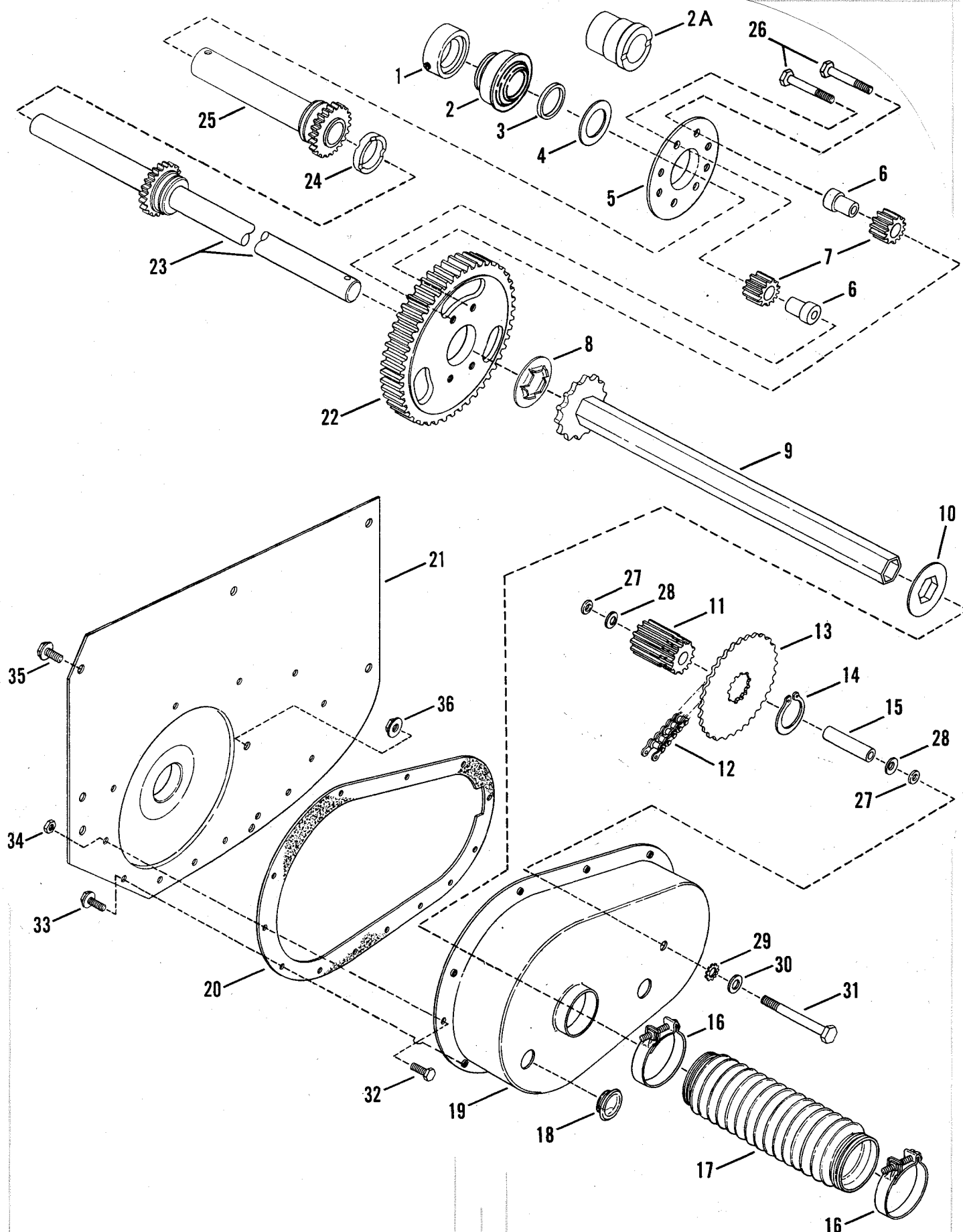
MAIN CASE



ITEM	PART NO.	DESCRIPTION
1	4-0700	MAIN CASE, Standard
-	4-0701	MAIN CASE, 14 HP
2	3-6367	BUMPER, Rear
3	3-7958	FENDER, Left Hand
4	1-6085	COVER
5	1-6084	COVER, Battery
6	1-7074	COVER, Switch
7	3-3106	BASE, Seat Support
8	3-6342	BRACE
9	3-1063	PLATE, Hitch
10	2-3676	LINK, Shift, Long
11	4-0600	ARM, Shift
*12	3-2991	BRACE, Cross
13	1-1018	LINK, Shift, Short
14	1-2652	CLIP, Wiring
15	4-0598	ARM, Shift Handle
16	1-0754	SPRING, Shift Handle
17	4-0961	DETENT, Shift
18	4-0599	HANDLE, Shift
19	1-5707	SWITCH, Interlock
20	2-3656	KNOB, Shift Handle
21	1-9337	CABLE, Deck Support
22	2-3647	BUSHING, Main Tube (2)
23	3-2795	CLAMP, Main Tube
24	9-0192	BOLT, 5/16 - 18 x 1-1/2" Carriage
25	9-0585	NUT, 5/16 - 18 Hex Flange Lock
26	9-0799	BOLT, 5/16 - 18 x 5/8" Short Neck Carriage
27	9-0480	NUT, 5/16 - 24 Hex Flange Lock
28	9-0358	SCREW, 5/16 - 24 x 2-1/2" Hex Cap
29	9-0361	SCREW, 5/16 - 18 x 5/8" Self-Tapping (14)
30	9-0844	ROLL PIN, Deck Handle 3/16 - 3/4
31	9-1039	WING-NUT, #10-24 Locking (8)
32	9-1037	RETAINER, Bolt (8)
33	9-0530	BOLT, #10 - 24 x 1/2" Carriage (8)
34	9-0484	SCREW, 5/16 - 18 x 1-1/2" Self-Tapping (4)
35	9-0242	SCREW, 5/16 - 24 x 1-1/2" Hex Head Cap (4)
36	1-1791	RETAINER, Bolt (4)
37	9-0188	WASHER, 5/16" Flat (4)
38	9-0187	WASHER, 5/16" Split Lock (8)
39	9-0223	NUT, 5/16 - 24 Hex (8)
40	1-1968	ROLLER
41	1-1016	BUSHING, Nylon (2)
42	1-9246	BUSHING, Nylon (2)
43	3-1036	WASHER, Thrust (2)
44	1-9245	BUSHING, Nylon
45	2-3914	CLEVIS-PIN
46	9-0037	COTTER-PIN, 3/32 x 3/4"
47	9-0391	WASHER, 5/16 Internal Tooth Lock
48	9-0196	NUT, 5/16 - 18 Hex (2)
49	3-2982	PLATE, 14 HP Engine
50	9-1070	NUT, 5/16 "C" Hex Flange Lock

* CROSS BRACE 3-7291 MAY BE SUBSTITUTED FOR 3-2991 (Item 12)

DIFFERENTIAL, R. H. FENDER

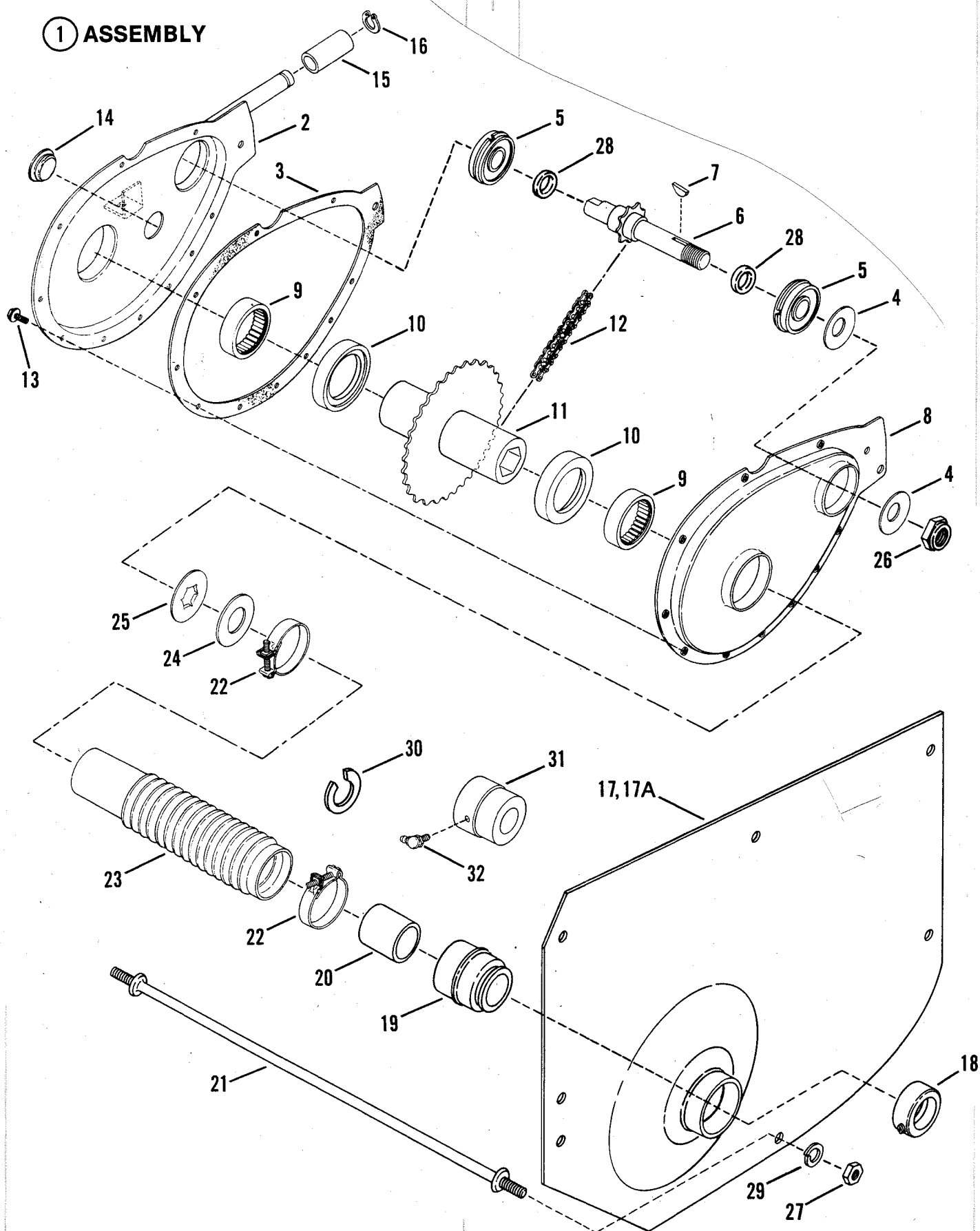


DIFFERENTIAL, R.H. FENDER

ITEM	PART NO.	DESCRIPTION
1	1-4401	COLLAR, Lock (Incl. 5/16C x 5/16" Set Screw #9-0201) (12 & 14 HP Models)
2	1-8822	BALL BEARING, Axle, R.H. Fender (12 & 14 HP Models)
2A	1-2296	BEARING, Axle, R.H. Fender (6.5 & 8 HP Models)
3	3-2107	SPACER, Short Axle
4	3-1079	WASHER, Thrust
5	3-8067	PLATE, Differential
6	2-1125	SPACER, Pinion (4)
7	2-1127	PINION GEARS, Differential (4)
8	1-1072	WASHER, Thrust
9	5-1584	ASSEMBLY, Drive Hex Tube
10	1-0988	WASHER, Hex Insert
11	1-0964	GEAR, 11 Teeth, 10 Pitch
12	1-0941	CHAIN, 46 Pitch (#35)
13	2-1129	SPROCKET
14	1-0965	RING, External Retaining
15	2-1128	SPACER
16	1-1037	CLAMP, Boot (2)
17	1-7083	BOOT, Oil Seal
18	1-1024	PLUG, Oil Fill & Check (2)
19	3-7279	CASE, Transmission
20	1-8060	GASKET, Transmission Case
21	3-7957	FENDER, Right Hand (Ball Bearing)
--	3-7280	FENDER, Right Hand (Bushing)
22	2-1158	GEAR, 63 Teeth, 10 Pitch
23	4-7763	AXLE, Long (Incl. Gear) Use only with Short Axle #5-7352
24	1-1026	SPACER
25	5-7398	AXLE, Short (Incl. Gear) Use only with Long Axle #4-7763
26	1-2333	CAPSCREW, 5/16-24 x 1-5/8" Hex, Special Lock (4)
27	1-1156	O-RING, 5/16" (2)
28	1-1782	WASHER, 5/16" Belleville (2)
29	9-0395	WASHER, 5/16" External Tooth
30	9-0188	WASHER, 5/16" Flat
31	1-1042	BOLT, 5/16-24 x 2-5/8" Idler
32	9-0072	SCREW, 1/4-20 x 5/8" Hex head Cap (2)
33	9-0362	SCREW, 1/4-20 x 5/8" Self-Tapping (11)
34	9-0372	NUT, 1/4-20 Hex Center Lock, Grade B or 5 (2)
35	9-0361	SCREW, 5/16-18 x 5/8", Self-Tapping (11)
36	1-0969	NUT, 5/16-24 Hex Flange Lock
--	6-0411	KIT, Differential (Includes 2A and 3-7280 Fender)
--	6-0662	KIT, Differential (Includes item 2 and 3-7957 Fender)

CHAIN CASE, LH FENDER

① ASSEMBLY



ITEM	PART NO.	DESCRIPTION
1	5-2160	ASSEMBLY, Chain Case (Includes items 2 thru 13, 15, 16, 33 thru 37)
2	4-7970	CASE, Sprocket
3	1-8059	GASKET, Case-Cover
4	1-1121	WASHER, Belleville (2)
5	1-0756	BEARING, Ball (2)
6	1-8963	SPROCKET & SHAFT
7	1-0614	KEY, Woodruff
8	3-9778	COVER, Chain Case
9	1-0942	BEARING, Needle (2)
10	1-1086	WASHER, Nylon Thrust (2)
11	4-0355	HUB & SPROCKET
12	1-0941	CHAIN
13	9-0307	SCREW, #10 - 24 x 5/8" Self-Tapping (10)
14	1-1024	PLUG, Oil Fill & Check
15	2-0908	ROLLER
16	1-0776	RING, Retaining
*17	3-7958	FENDER, Left Hand (12 & 14 HP Models)
17A	3-7285	FENDER, Left Hand (6.5 & 8 HP Models)
18	1-4625	COLLAR, Lock (Includes 1/4C x 1/4" Set Screw #9-0776)
19	1-4624	BEARING, Left Hand Fender (12 & 14 HP Models)
20	3-2114	SPACER, Left Hand (12 & 14 HP Models)
21	1-1070	ROD, Cross-Tie
22	1-1037	CLAMP, Boot (2)
23	1-7084	BOOT, Oil Seal
24	1-1071	WASHER, Thrust Nylon
25	1-1072	WASHER, Thrust
26	9-1062	NUT, 5/8 - 18 Hex, E.E.S.
27	9-0223	NUT, 5/16 - 24 Hex
28	1-9260	"O" - RING (2)
29	9-0187	WASHER, 5/16 Split Lock
30	1-2271	WASHER, Shim (As Required)
31	5-0918	BEARING, Left Hand Fender (Includes item 32) (6.5 & 8 HP Models)
32	1-3324	FITTING, Lube (6.5 & 8 HP Models)
**33	5-2143	ASSEMBLY, Brake Lever
**34	1-0916	SPACER, Split
**35	9-0535	SCREW, 1/4-28 x 1" Hex Head Cap
**36	9-0055	WASHER, 1/4" Flat
**37	9-0303	NUT, 1/4-28 Hex Lock

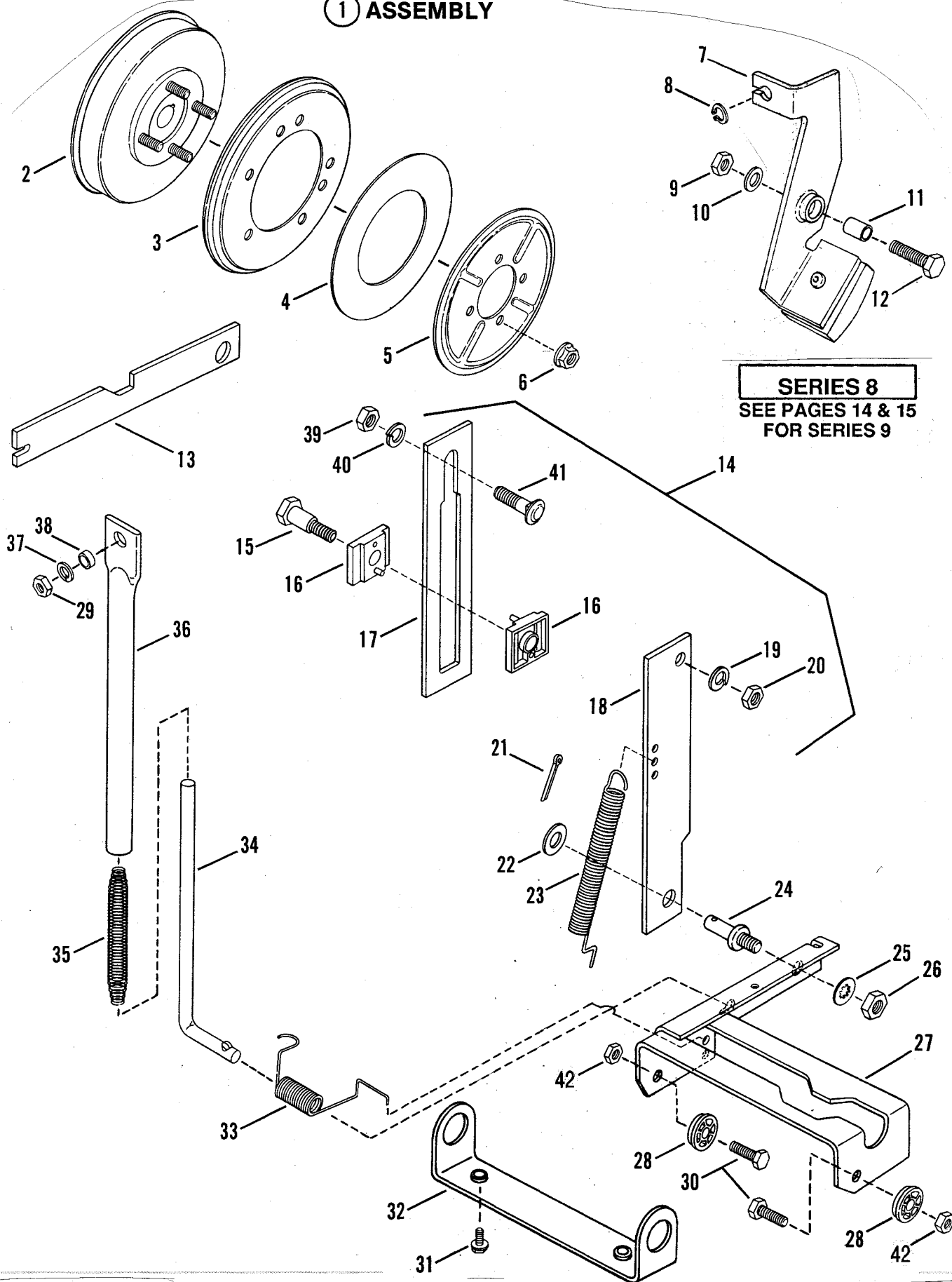
* FENDER ASSEMBLY NO. 5-1451 INCLUDES ITEM NO. 19

** NOTE: See Pages 12 & 13 for illustration of Brake Lever Assembly and related parts.

SMOOTH CLUTCH ASSEMBLY

SERIES 8

① ASSEMBLY



SMOOTH CLUTCH ASSEMBLY SERIES 8

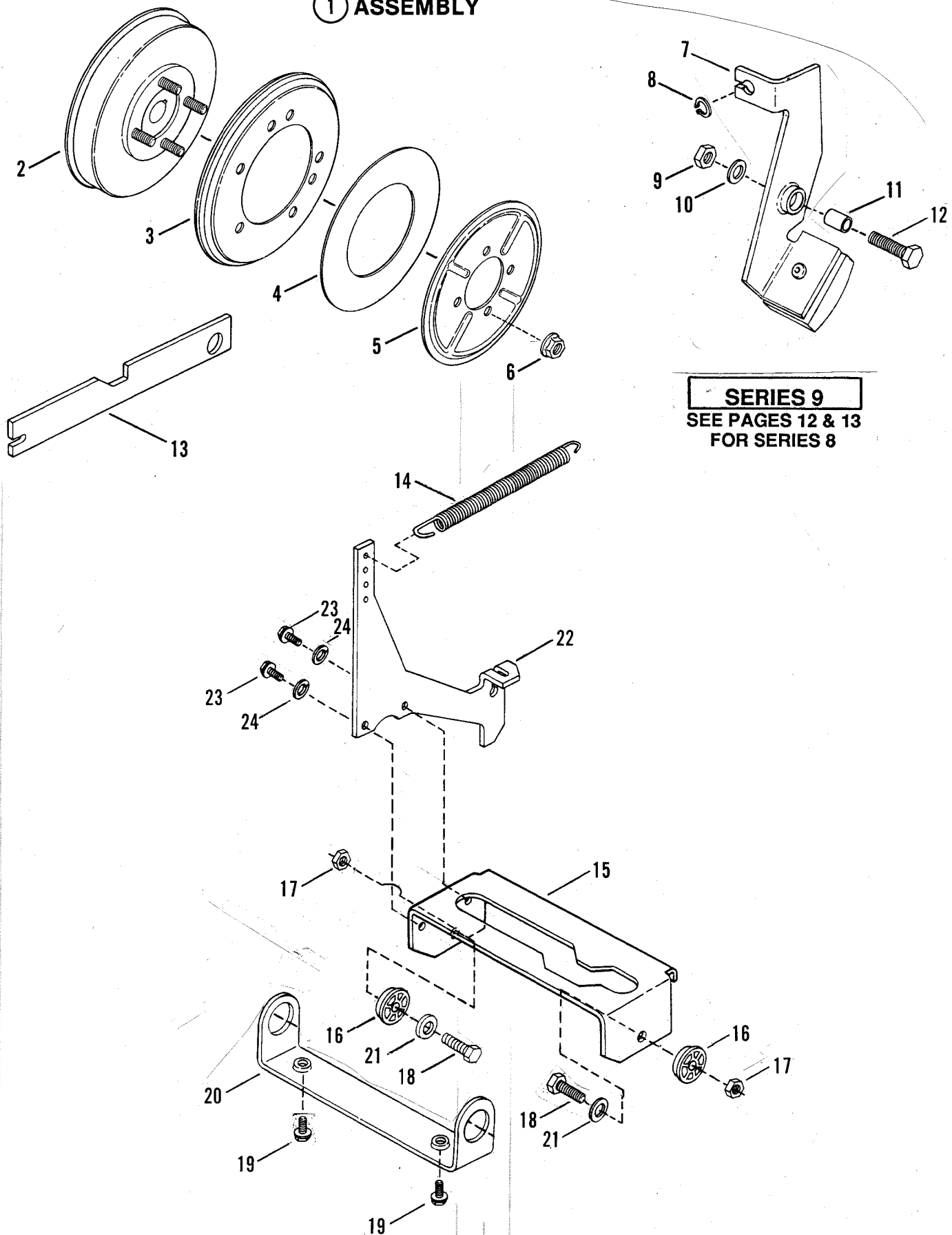
ITEM	PART NO.	DESCRIPTION
*1	-	ASSEMBLY, Smooth Clutch (Includes items 2 thru 6)
2	5-7338	HUB, Driven Disc
3	5-7423	DISC, Driven
4	1-4523	WASHER, Thrust
5	3-2331	PLATE
6	9-0585	NUT, 5/16 - 18 Hex Flange Lock (4)
7	5-2143	ASSEMBLY, Brake Lever (Includes brake lining & rivet)
8	1-2313	RING, Retaining
9	9-0303	NUT, 1/4-28 Hex Lock
10	9-0055	WASHER, 1/4 Flat
11	1-0916	SPACER
12	9-0535	SCREW, 1/4-28 x 1" Hex Head Cap
13	3-2392	TOOL, Smooth Clutch
14	5-1474	ASSEMBLY, Guide & Link (Includes items 15 thru 20)
15	1-4664	BOLT, 5/16-18 Shoulder
16	1-4663	SLIDE-HALF (2)
17	3-2370	GUIDE, Clutch Link
18	3-2371	LINK, Clutch
19	9-0187	WASHER, 5/16 Split Lock
20	9-0196	NUT, 5/16-18 Hex
21	9-0038	COTTER-PIN, 3/32 x 1"
22	9-0122	WASHER, 3/8 Flat
23	1-3885	SPRING, Clutch Brake
24	1-5464	STUD, Clutch Link
25	9-0390	WASHER, 3/8 Internal Tooth Lock
26	9-0155	NUT, 3/8 Hex
27	4-7887	LIFT, Yoke
28	1-1048	BEARING, Yoke (2)
29	9-0222	NUT, 5/16-24 Hex Center Lock (3)
30	9-0233	SCREW, 5/16-24 x 3/4" Hex Head Cap (2)
31	9-0506	SCREW, 3/8-16 x 1/2" Self-Tapping
32	3-8296	COLLAR, Yoke
33	1-1821	SPRING
34	1-7595	ROD
35	1-4771	SPRING
36	2-1706	TUBE
37	9-0188	WASHER, 5/16 Flat
38	1-1968	ROLLER
39	9-0130	NUT, 3/8-16 Hex
40	9-0118	WASHER, 3/8 Split Lock
41	9-0850	BOLT, 3/8-16 x 3/4" Short Neck Carriage
42	1-1201	NUT, 5/16-24 Hex Lock (2)

*CANNOT BE ORDERED AS ASSEMBLY. ORDER PARTS SEPARATELY.

SMOOTH CLUTCH ASSEMBLY

SERIES 9

① ASSEMBLY



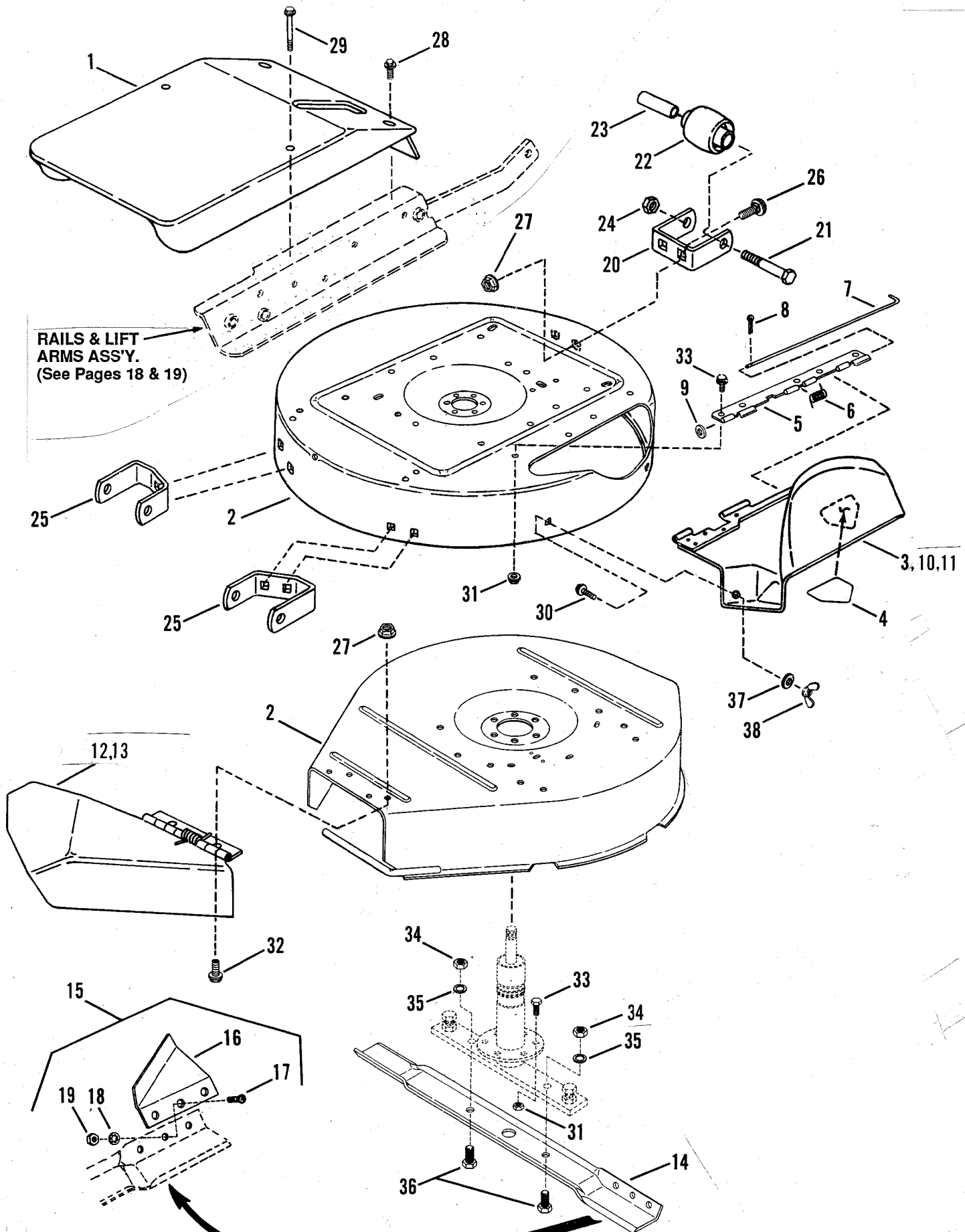
SERIES 9
SEE PAGES 12 & 13
FOR SERIES 8

SMOOTH CLUTCH ASSEMBLY SERIES 9

ITEM	PART NO.	DESCRIPTION
*1	-	ASSEMBLY, Smooth Clutch (Includes items 2 thru 6)
2	5-7338	HUB, Driven Disc
3	5-7423	DISC, Driven
4	1-4523	WASHER, Thrust
5	3-2331	PLATE
6	9-0585	NUT, 5/16 - 18 Hex Flange Lock (4)
7	5-2143	ASSEMBLY, Brake Lever (Includes Brake Lining & Rivet)
8	1-2313	RING, Retaining
9	9-0303	NUT, 1/4 - 28 Hex Lock
10	9-0055	WASHER, 1/4 Flat
11	1-0916	SPACER
12	9-0535	SCREW, 1/4 - 28 x 1" Hex Head Cap
13	3-2392	TOOL, Smooth Clutch
14	1-2264	SPRING, Clutch Brake
15	3-2985	LIFT, Yoke
16	1-1048	BEARING, Yoke (2)
17	1-1201	NUT, 5/16 - 24 Hex Lock (2)
18	9-0233	SCREW, 5/16 - 24 x 3/4" Hex Head Cap (2)
19	9-0506	SCREW, 3/8 - 16 x 1/2" Self-Tapping (2)
20	3-8296	COLLAR, Yoke
21	9-0188	WASHER, 5/16 Flat
22	3-2984	ARM, Yoke
23	9-0858	SCREW, 5/16 - 18 x 1/2" Hex Head Self-Tapping (2)
24	9-0187	WASHER, 5/16 Split Lock (2)

*CANNOT BE ORDERED AS ASSEMBLY. ORDER PARTS SEPARATELY.

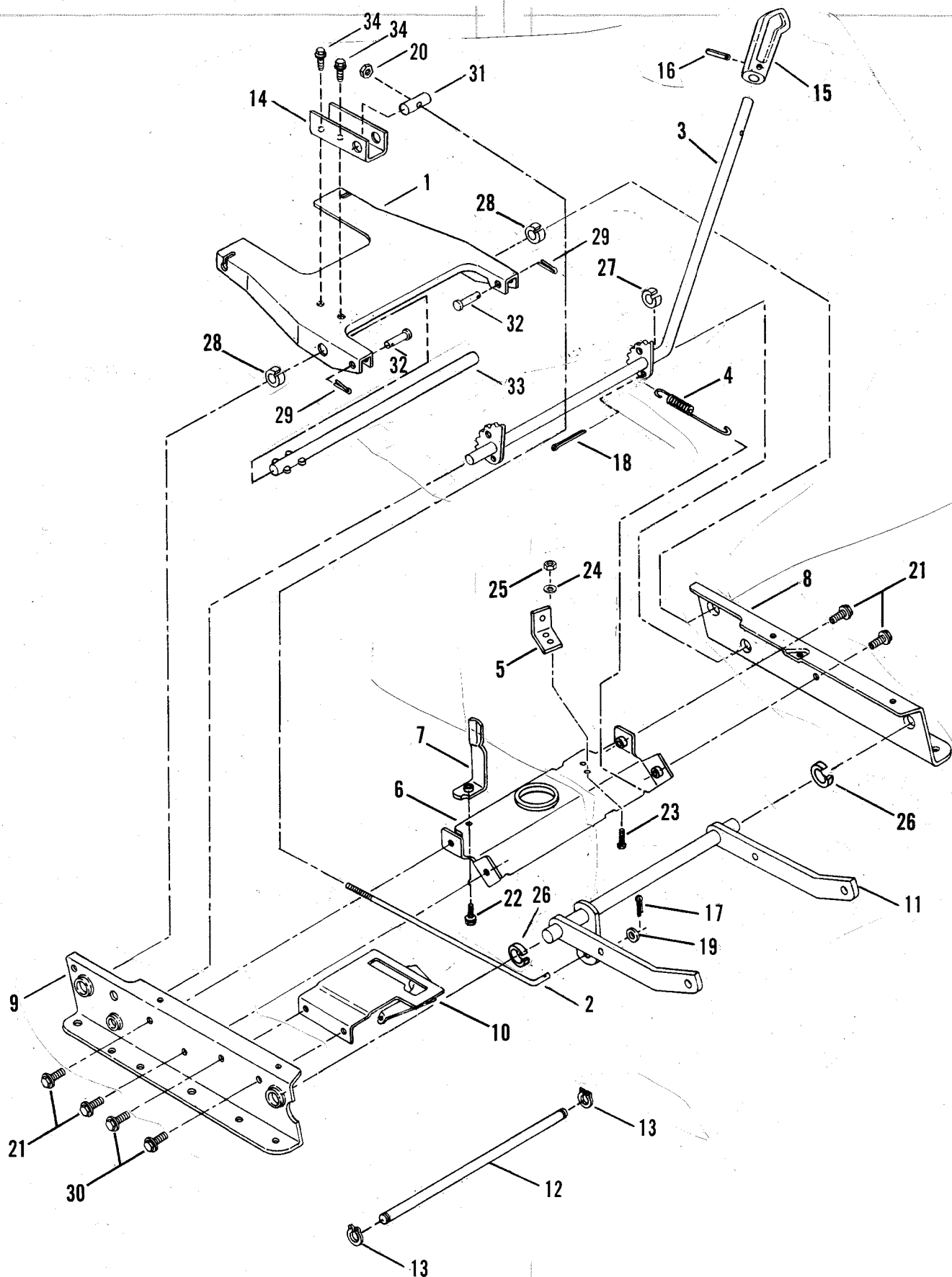
CUTTING DECKS, DEFLECTORS



ITEM	PART NO.	DESCRIPTION
1	1-6076	COVER, Spindle
2	6-0976	25" DECK KIT (*See NOTE below for Complete Cutter Unit)
-	6-0995	26" DECK KIT (*See NOTE below for Complete Cutter Unit)
-	6-0977	28" DECK KIT (*See NOTE below for Complete Cutter Unit)
-	6-0996	30" DECK KIT (*See NOTE below for Complete Cutter Unit)
-	6-0978	33" DECK KIT (*See NOTE below for Complete Cutter Unit)
3	5-1994	DEFLECTOR ASS'Y., 33" Deck (Includes Items 4 thru 9)
-	5-1978	DEFLECTOR, Discharge (Includes Item 4)
4	1-3010	DECAL, Danger (Cut Finger)
5	3-9586	HINGE, Deflector
6	1-6341	SPRING, Hinge
7	3-2323	PIN, Hinge
8	9-0037	COTTER-PIN, 3/32 x 3/4
9	9-0055	WASHER, 1/4 Flat
10	5-7628	DEFLECTOR ASS'Y., 28" Deck (Includes Items 5,6,7,8, & 9)
-	5-1977	DEFLECTOR, Discharge (Includes Item 4)
11	5-7624	DEFLECTOR ASS'Y., 25" Deck (Includes Items 5,6,7,8, & 9)
-	5-1976	DEFLECTOR, Discharge (Includes Item 4)
12	5-2057	DEFLECTOR, Discharge, 26" Deck
13	5-2057	DEFLECTOR, Discharge, 30" Deck
14	1-9518	25" BLADE
-	1-8068	26" BLADE
-	1-9515	28" BLADE
-	1-8069	30" BLADE
-	1-9523	33" BLADE
15	6-0480	KIT, Air Lift (28 & 33" Models) (Includes Items 16,17,18, & 19)
-	6-0735	KIT, Air Lift (30" Models) (Includes Items 16,17,18, & 19)
16	3-7723	AIR-LIFT (2) (28 & 33" Models)
-	3-1724	AIR-LIFT (2) (30" Models)
17	9-0228	SCREW, 5/16 - 24 x 11/16" Machine (6)
18	9-0391	WASHER, 5/16 - 24 Internal Tooth Lock (6)
19	9-0223	NUT, 5/16 - 24 Hex (6)
20	3-8451	BRACKET, Gage Wheel (Front)
21	9-0859	SCREW, 3/8 - 24 x 3-3/4" Hex Head Cap (3)
22	1-9190	WHEEL, Gage (3)
23	1-5272	SPACER (3)
24	9-0289	NUT, 3/8 - 24 Hex Lock (3)
25	3-8450	BRACKET, Gage Wheel (Rear) (2)
26	9-0004	BOLT, 5/16 - 18 x 1/2" Short Neck Carriage (6)
27	9-0585	NUT, 5/16 - 18 Hex Flange Lock (8)
28	9-1016	SCREW, 1/4 - 20 x 5/8" Hex Head Self-Tapping (4)
29	9-1015	SCREW, 1/4 - 20 x 3-1/2" Hex Head Self-Tapping
30	9-0001	BOLT, 5/16 - 18 x 3/4" Short Neck Carriage (2)
31	9-0613	NUT, 3/8 - 16 Hex Lock (9)
32	9-0721	BOLT, 5/16 - 18 x 1/2" Hex Flange Lock (2)
33	9-0612	BOLT, 3/8 - 16 x 3/4" Hex Flange Lock (9)
34	9-0559	NUT, 1/2 - 20 Hex Jam (2)
35	9-0509	WASHER, 1/2 Internal Tooth Lock (2)
36	9-0392	SCREW, 1/2 - 20 x 1" Hex Head Cap (2)
37	9-0188	WASHER, 5/16 Flat (2)
38	9-0492	WING-NUT, 5/16 - 18 (2)

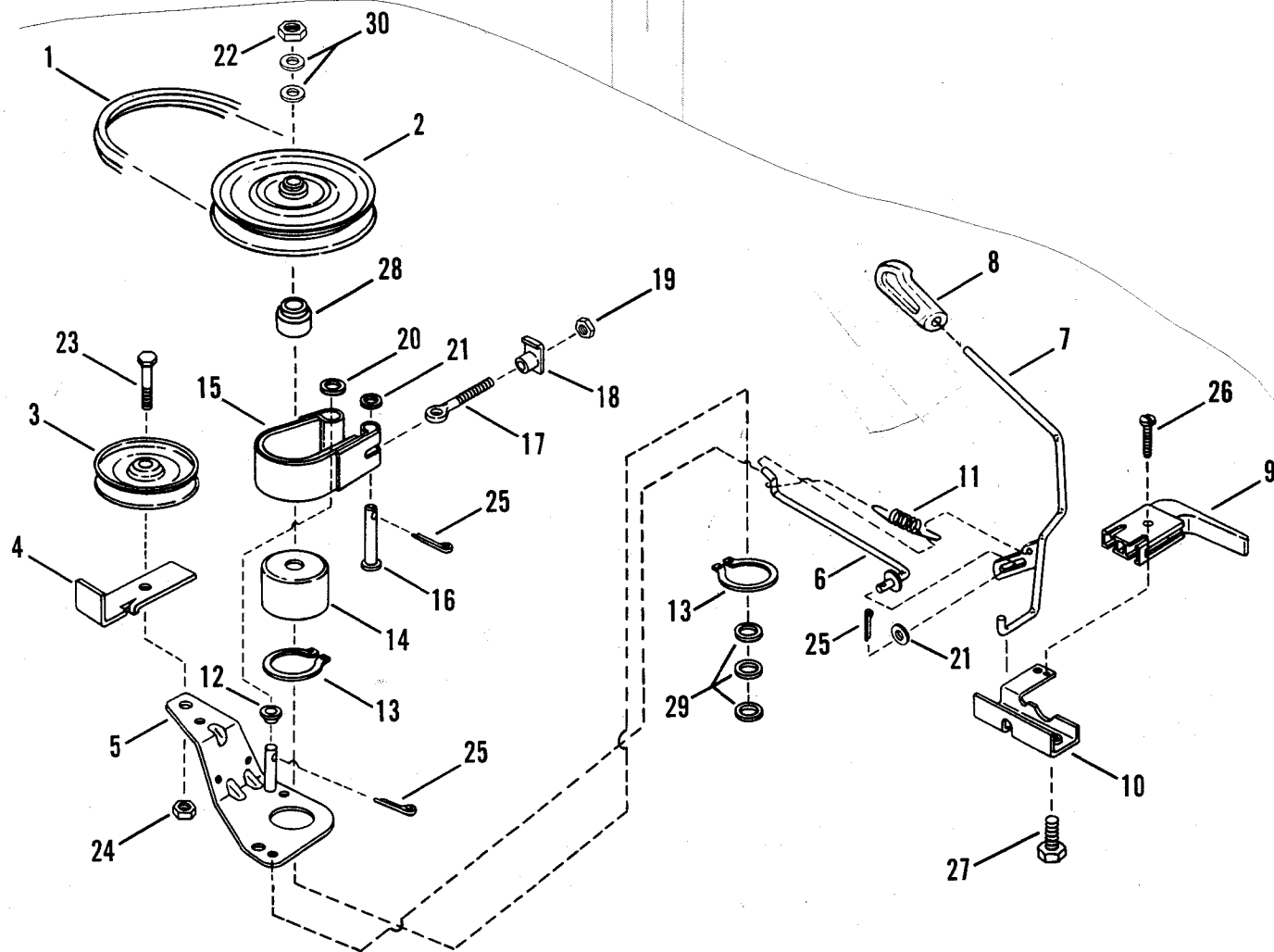
***NOTE:** For Complete Cutter Unit, Order Following Numbers:
 25" Replacement Deck - Complete Unit 6-1038
 26" Replacement Deck - Complete Unit 6-1039
 28" Replacement Deck - Complete Unit 6-1040
 30" Replacement Deck - Complete Unit 6-1041
 33" Replacement Deck - Complete Unit 6-1042

RAILS, LIFT ARMS, CAM LIFT



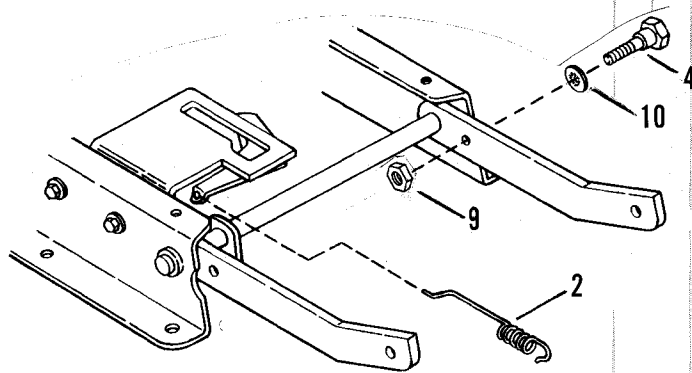
ITEM	PART NO.	DESCRIPTION
1	3-3034	REAR LIFT ARM (30 & 33" Models)
2	1-6122	ROD, Leveling
3	4-0696	WELDMENT, Lift Lever
4	1-1074	SPRING, Cam Lift
5	3-2243	ANCHOR (Auto. Blade Control Models)
6	3-1838	BRACE, Top
7	3-1855	GUIDE, Belt
8	3-3036	RAIL, Left Hand
9	3-3037	RAIL, Right Hand
10	5-1310	ASSEMBLY, Clutch-Plate
11	4-0684	FRONT LIFT ARM, Non-Adjustable (25,26,28 & 30" Models)
-	4-0685	FRONT LIFT ARM, Adjustable (33" Models)
12	2-2135	SUPPORT ROD (Front Lift Arm to Front End)
13	1-5861	RING, Retaining (2)
14	3-3008	ARM, Leveling
15	2-3658	GRIP, Height Adjustment Lever
16	9-0844	ROLL-PIN
17	9-0365	PIN, 1/8 x 3/4" Cotter
18	9-0364	PIN, 5/32 x 1" Cotter
19	9-0122	WASHER, 3/8 Flat
20	9-0289	NUT, 3/8 - 24 Hex
21	9-0506	SCREW, 3/8 - 16 x 1/2" Hex Hd., Self-Tapping (4)
22	9-0361	SCREW, 5/16 - 18 x 5/8" Hex Self-Tapping
23	9-0233	SCREW, 5/16 - 24 x 3/4" Hex Head Cap (2)
24	9-0391	LOCKWASHER, 5/16 Internal Tooth Lock (2)
25	9-0223	NUT, 5/16 - 24 Hex (2)
26	1-2067	RING, Red (2)
27	1-9401	RING, White
28	2-2112	RING, White (2)
29	9-0037	PIN, 3/32 x 3/4" Cotter (2)
30	9-0858	SCREW, 5/16 - 18 x 1/2" Self-Tapping (2)
31	2-2082	PIVOT, Leveling
32	1-0736	PIN, Clevis (2)
33	2-2114	SHAFT, Pivot
34	9-0506	SCREW, 3/8 - 16 x 1/2" Self-Tapping (2)

BELTS, BRAKES, INTERLOCK

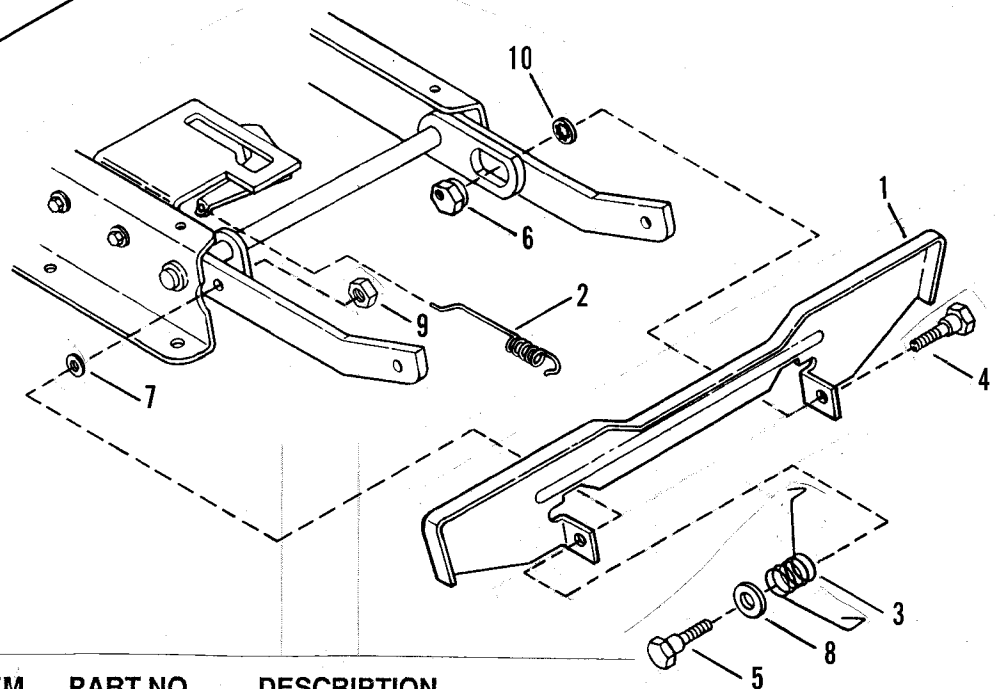


ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	1-8236	BELT, Drive (25,26,28,30, & 33" Models)	16	1-4304	PIN, 1/4 x 1-5/8" Clevis
2	1-8781	PULLEY, Spindle (Replaces 1-8587)	17	1-4302	BOLT, 1/4 - 20 Eye
3	1-1029	PULLEY, Idler	18	1-4303	NUT, 1/4 - 20 Tee
4	3-2111	RESTRICTOR, Belt (Replaces 3-0982)	19	9-0063	NUT, 1/4 - 20 Hex
5	4-7787	ARM, Idler	20	9-0122	WASHER, 3/8 Flat
6	1-2055	ROD, Idler	21	9-0055	WASHER, 1/4 Flat (2)
7	4-0594	HANDLE, Blade ON - OFF (Lever)	22	1-0027	NUT, 3/4 - 16 Hex Jam
8	2-3657	GRIP, Handle	23	9-0161	SCREW, 3/8 - 24 x 1-3/4" Hex Head Cap
9	1-8524	SWITCH, Deck Interlock	24	9-0289	NUT, 3/8 - 24 Hex Lock
10	3-8021	MOUNT, Handle	25	9-0037	PIN, 3/32 x 3/4" Cotter (3)
11	1-4168	SPRING, Blade Handle	26	9-0299	SCREW, #10 - 32 x 1" Self-Tapping
12	1-4314	SPACER	27	9-0362	SCREW, 1/4 - 20 x 5/8" Self-Tapping
13	1-0740	RING, Retainer (2)	28	1-5290	HUB, Pulley
14	3-2169	DRUM, Brake	29	1-0935	WASHER, 49/64 x 1-1/8" Flat (3)
15	5-7307	BAND, Brake	30	3-2027	WASHER, 49/64 x 1-1/2" Flat (2)

BLADE STOP PEDALS



25,26 & 28" DECK

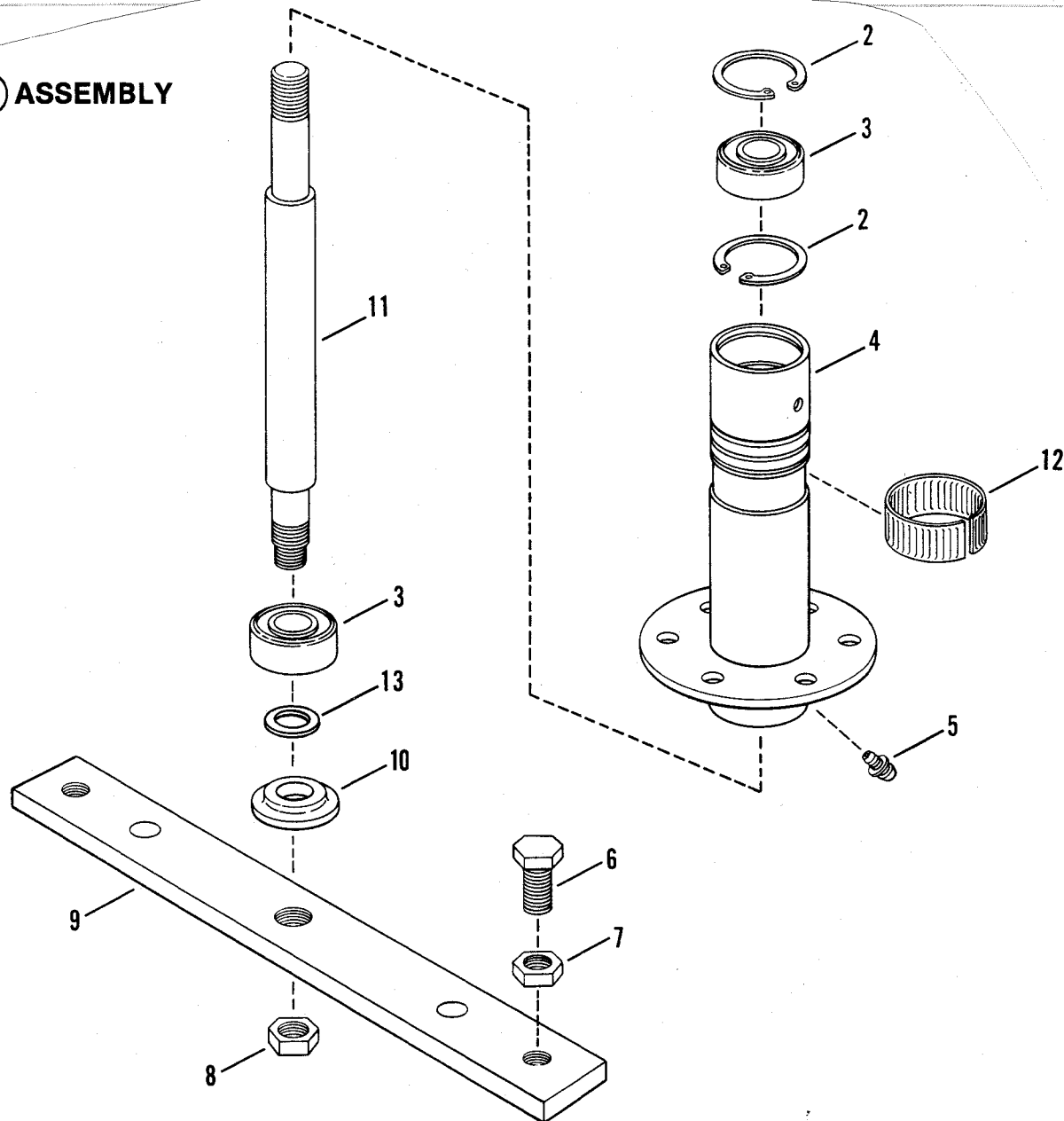


30 & 33" DECK

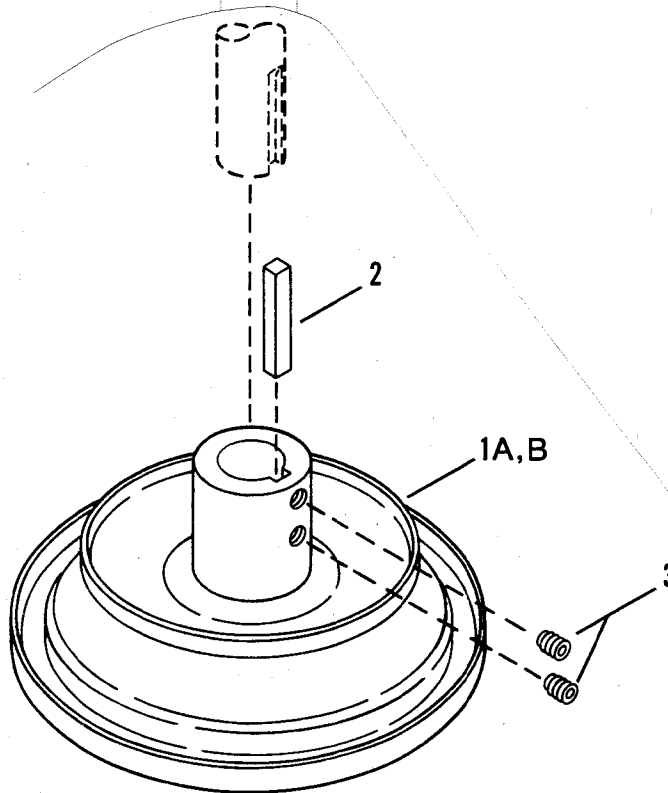
ITEM	PART NO.	DESCRIPTION
1	3-3045	PEDAL, Blade Stop Control (25,26,28,30, & 33" Models)
2	1-9410	SPRING, Latching
3	1-5448	SPRING, Pedal
4	1-5495	BOLT, 3/8 - 24 x 3/4" Shoulder
5	1-5446	BOLT, 3/8 - 24 x 9/16" Shoulder
6	1-5447	ECCENTRIC, Leveling
7	9-0122	WASHER, 3/8 Flat
8	9-0250	WASHER, 1/2 Flat (2)
9	9-0289	NUT, 3/8 - 24 Hex Lock
10	9-0390	WASHER, 3/8 Internal Tooth Lock

SPINDLE

① ASSEMBLY



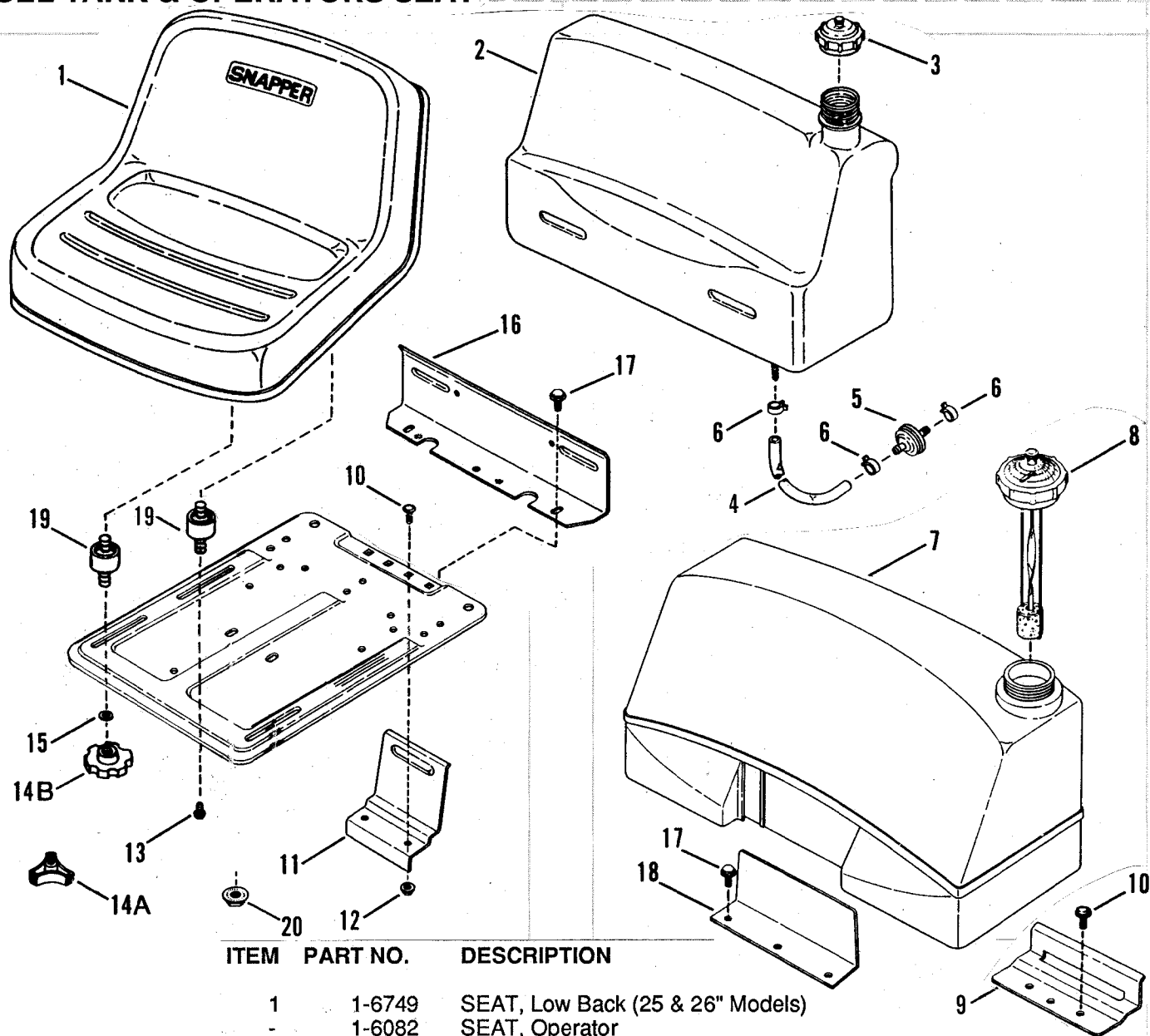
ITEM	PART NO.	DESCRIPTION
1	5-9813	ASSEMBLY, Spindle Housing (Includes Items 2 thru 11) (25,26,28,30, & 33" Models)
2	1-2491	RING, Retaining (2)
3	1-3313	BEARING, Spindle (2)
4	5-0696	HOUSING, Spindle (Includes Item 5)
5	1-0817	FITTING, Lube
6	9-0392	SCREW, 1/2 - 20 x 1" Hex Head Cap, Grade 5 (2)
7	9-0559	NUT, 1/2 - 20 Hex-Jam (2)
8	9-0356	NUT, 5/8 - 18 Hex Lock
9	3-7751	HOLDER, Blade
10	1-4407	WASHER, Spindle
11	2-1742	SPINDLE
12	1-2670	RING, Tolerance
13	1-0121	WASHER, Shim



NOTE: Replace As Assembly Only - Special Machining is Done After Hub, Pulley, and Disc Are Assembled For these Models.

ITEM	PART NO.	DESCRIPTION
1A	5-2072	ASSEMBLY, Drive Disc, 4" O.D. for 30 & 33" Models
1B	5-2073	ASSEMBLY, Drive Disc, 5" O.D. for 25,26, & 28" Models
2	1-0210	KEY, 1/4 x 1/4 x 2"
3	9-0132	SET-SCREW, 3/8 - 16 x 3/8" (2)

FUEL TANK & OPERATORS SEAT



ITEM	PART NO.	DESCRIPTION
1	1-6749	SEAT, Low Back (25 & 26" Models)
-	1-6082	SEAT, Operator
2	5-1905	ASSEMBLY, Fuel Tank (Includes Item 3) (6.5 & 8 HP Models)
3	1-2515	CAP, Fuel Tank
4	3-2015	HOSE, Fuel, 7" Long
-	3-2038	HOSE, Fuel, 5" Long
-	7-6272	HOSE, Fuel, 8 1/2" Long
5	1-4359	FILTER, Fuel, In-Line
6	1-2222	CLAMP, Fuel Line (4)
7	5-1863	ASSEMBLY, Fuel Tank (Includes Item 8) (12 & 14 HP Models)
8	1-9377	CAP & GAUGE, Fuel Tank
9	3-8481	BRACKET, Fuel Tank, Rear (12 & 14 HP Models)
10	9-0799	BOLT, 5/16 - 18 x 5/8" Short Neck Carriage (2)
11	3-8471	BRACKET, Fuel Tank, Rear (6.5 & 8 HP Models)
12	9-0585	NUT, 5/16 - 18 Hex Flange Lock (2)
13	9-1038	BOLT, 5/16 - 18 x 1/2" Hex Flange Lock (2)
14A	2-3191	KNOB, Seat Adjusting (2) (8, 12 & 14 HP Models)
14B	2-3735	KNOB, Seat Adjusting (2) (6.5 HP Models)
15	9-0188	WASHER, 5/16 Flat (2)
16	3-3101	BRACKET, Fuel Tank, Front (6.5 & 8 HP Models)
17	9-0361	SCREW, 5/16 - 18 x 5/8" Self-Tapping (6)
18	3-8480	BRACKET, Fuel Tank, Front (12 & 14 HP Models)
19	1-6285	MOUNT, ISO Sandwich (4) (6.5 HP Models)
20	9-0951	NUT, 5/16 - 18 Hex Flange Lock (2)

① KIT, Muffler

ENGINE SPECS

6.5 HP B&S ENGINE
SNAPPER NO. 1-7928
B&S MODEL 170702
B&S TYPE 6012

6.5 HP B&S ENGINE
SNAPPER NO. 1-7927
B&S MODEL 170707
B&S TYPE 6011

8 HP B&S ENGINE
SNAPPER NO. 1-7925
B&S MODEL 191702
B&S TYPE 6020

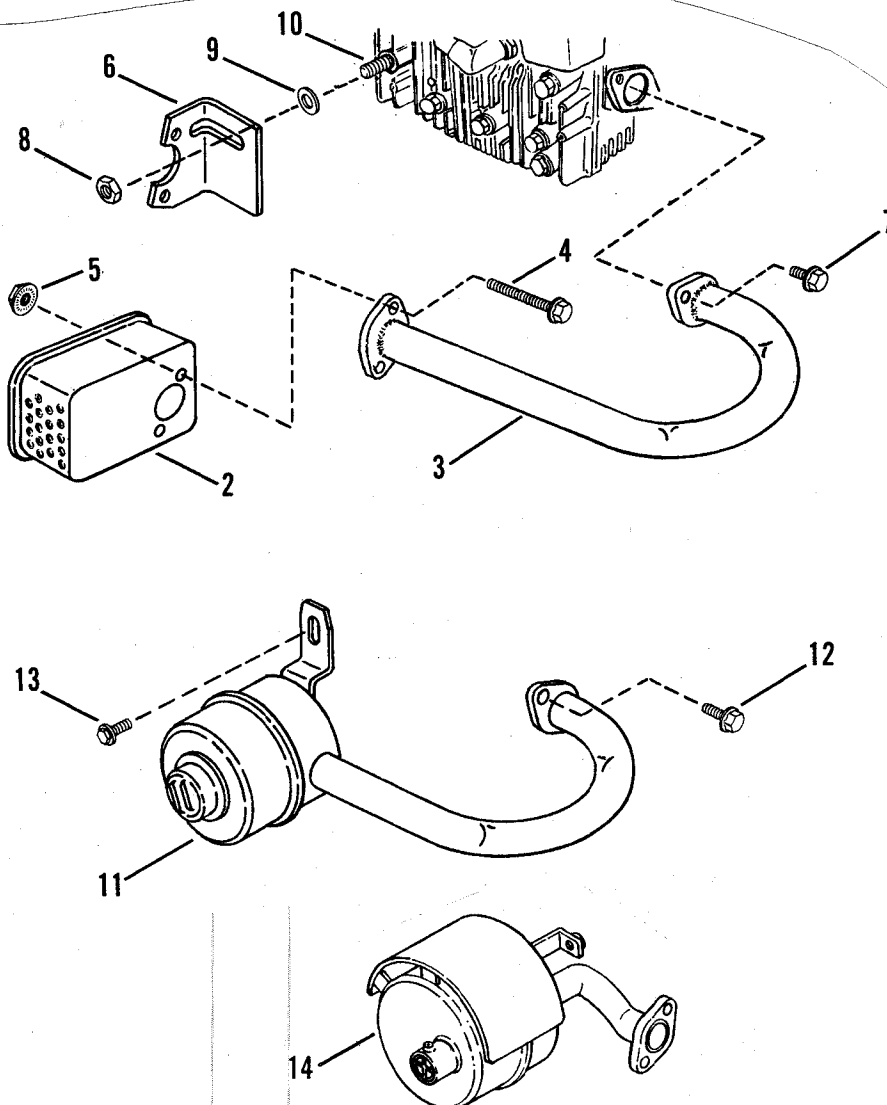
8 HP B&S ENGINE
SNAPPER NO. 1-7926
B&S MODEL 191707
B&S TYPE 6019

12 HP B&S ENGINE
SNAPPER NO. 1-7923
B&S MODEL 281707
B&S TYPE 0162

10 HP B&S ENGINE
SNAPPER NO. 1-6875
B&S MODEL 255707
B&S TYPE 0128

14 HP KOHLER (KVE)
ENGINE
SNAPPER NO. 1-6901
KOH MODEL CV14ST
KOH TYPE 1422

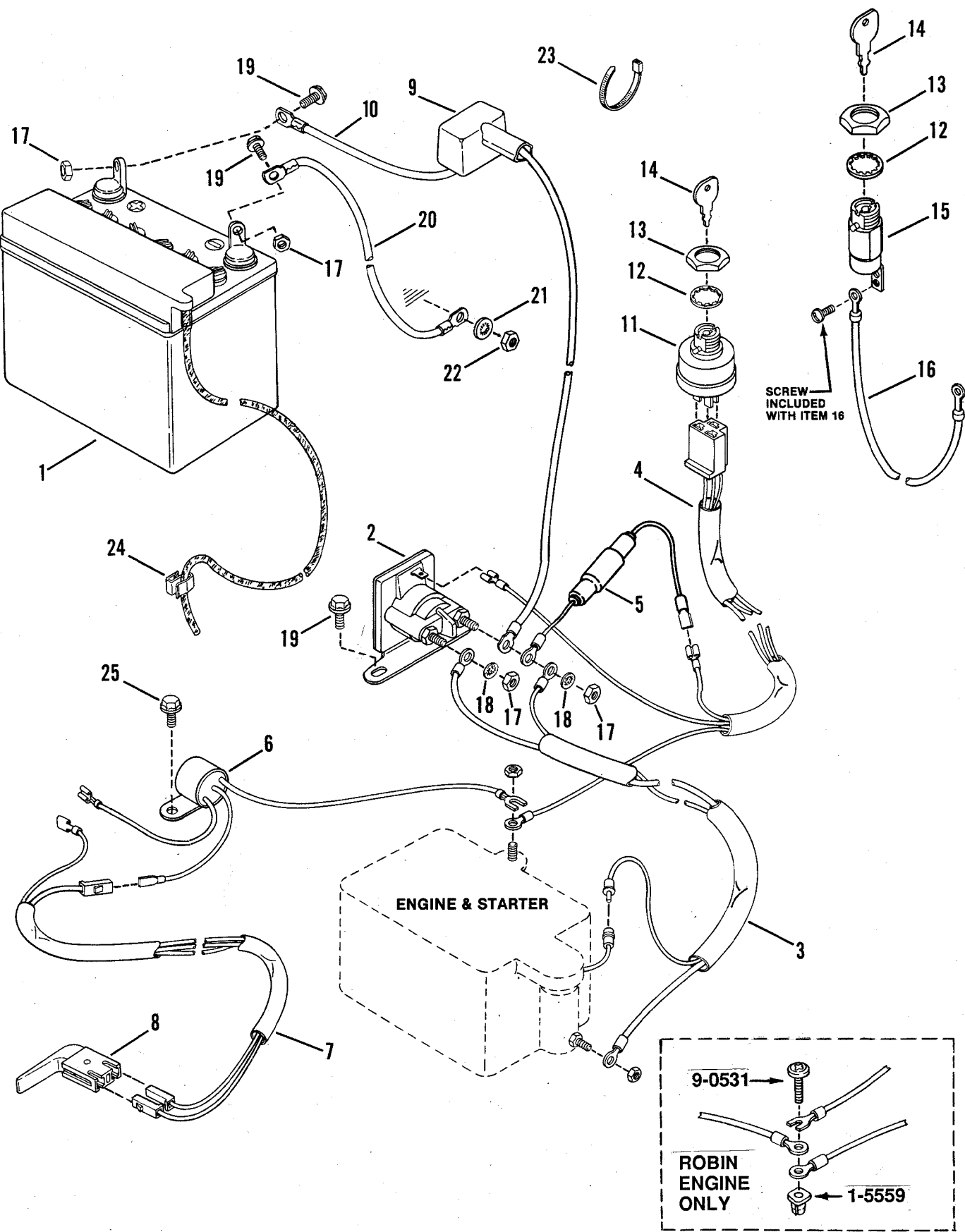
12 HP TECUMSEH (TEC)
ENGINE
SNAPPER NO. 1-6674
TEC MODEL OVXL120
TEC TYPE 202059D



ITEM	PART NO.	DESCRIPTION
1	6-0316	KIT, Muffler (Includes items 2 thru 10) (6.5 & 8 HP Models)
2	1-8198	MUFFLER
3	1-8197	TUBE, Exhaust
-	6-0489	HARDWARE BAG (Includes items 4 thru 10)
4	9-0553	SCREW, 5/16-18 x 3" Hex Head Cap (2)
5	9-0585	NUT, 5/16-18 Hex Flange Lock (2)
6	3-2414	BRACKET, Muffler
7	9-0072	SCREW, 1/4-20 x 5/8" Hex Head Cap (2)
8	9-0196	NUT, 5/16-18 Hex
9	1-2418	WASHER, Flat
10	1-2419	STUD, Cylinder Head
*11	1-6079	MUFFLER (10 & 12 HP BRIGGS Models)
-	1-7331	MUFFLER (12 HP ROBIN Models)
*12	9-0206	SCREW, 5/16-18 x 3/4" Hex Head Cap (2)
*13	9-0073	SCREW, 1/4-20 x 3/4" Hex Head Cap
14	1-9358	MUFFLER (14 HP Models) Kohler
*15	1-7075	MUFFLER (12 HP Models) Tecumseh (Not Shown)
-	4-0730	HEAT SHIELD (12 HP TEC) (Not Shown)

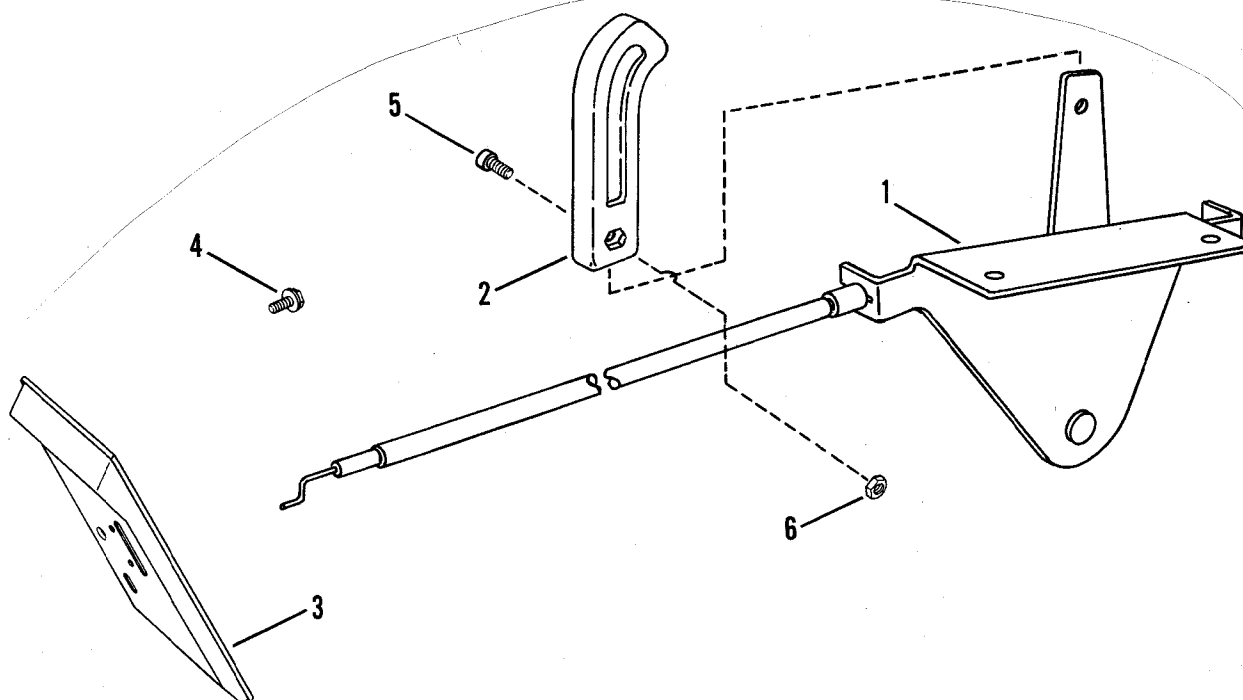
*12 HP MODELS

ELECTRICAL SYSTEMS

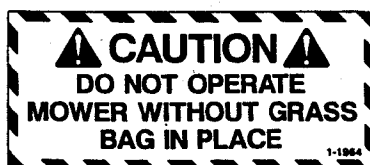
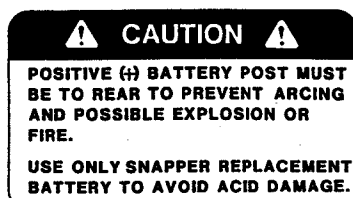
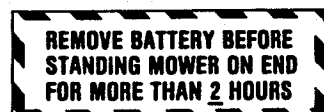
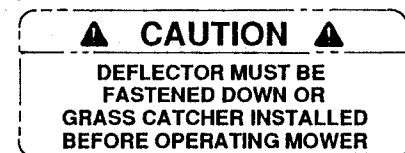


ITEM	PART NO.	DESCRIPTION
1	6-0753	KIT, 12V Dry Charge Battery
2	1-8817	SOLENOID
3	1-5430	HARNESS, Starter Wiring
-	1-5431	HARNESS, Starter Wiring (Tec.) (Not Shown)
4	1-9297	HARNESS, Ignition Wiring
5	1-6168	HOLDER, Fuse (Includes Fuse)
-	1-6169	FUSE (10 AMP)
6	1-5760	INTERLOCK
7	1-9143	HARNESS, Deck Interlock Wiring
8	1-8524	SWITCH, Deck Interlock
9	1-2444	COVER, Battery Cable
10	2-3811	CABLE, Positive (Red)
-	1-9326	CABLE, Positive (Tec.) (Not Shown)
11	1-8816	SWITCH, Ignition (Used with Electric Start)
12	9-0880	WASHER, 5/8 Internal Tooth Lock
13	1-5438	NUT, 5/8-32 Hex
14	2-3504	KEY, Switch (2)
15	1-1853	SWITCH, Ignition (Used with Manual Start)
16	1-9299	WIRE, Ground (Used with Manual Start)
17	9-0063	NUT, 1/4-20 Hex (4)
18	9-0053	WASHER, 1/4 Internal Tooth Lock (2)
19	9-0072	SCREW, 1/4-20 x 5/8" Hex Head Cap (3)
20	2-3812	CABLE, Negative
21	9-0391	WASHER, 5/16 Internal Tooth Lock
22	9-0196	NUT, 5/16-18 Hex
23	1-2080	CABLE-TIE (2)
24	1-5063	CLIP, Battery Hose
25	9-0539	SCREW, 1/4-20 x 1/2" Hex Head Self-Tapping
26	1-6730	GROUND WIRE (Tec.) (6)
27	1-5042	INTERLOCK (Tec., Robin & Kohler)
28	1-4359	FILTER, Fuel
29	1-9322	HARNESS, Ignition Wiring - Kohler (Not Shown)
30	1-6921	HARNESS, Wiring - Tec. (Not Shown)

THROTTLE CONTROL

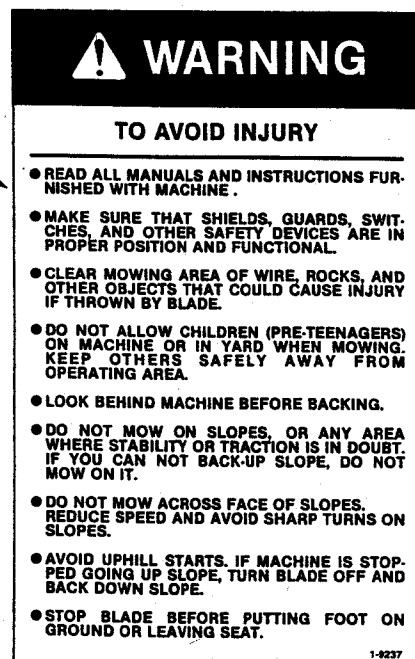
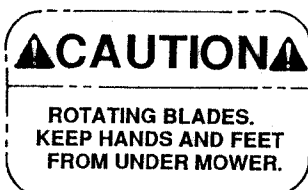
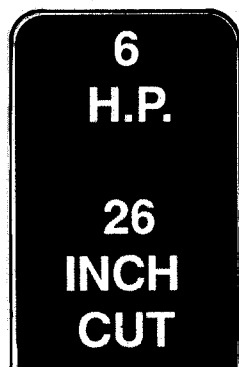
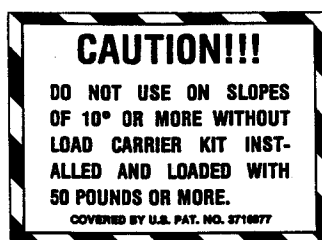


ITEM	PART NO.	DESCRIPTION
1	2-3668	CONTROL, Throttle
2	2-3655	KNOB, Throttle Control
3	2-3665	COVER, Dash Panel (Electric Start)
-	2-3680	COVER, Dash Panel (Recoil Start)
4	9-0853	SCREW, #10-24 x 1/2" Hex Flange Self-Tapping (5)
5	9-1017	SCREW, #8-32 x 3/8" Rec. Fill. Hd. (2)
6	9-1018	NUT, #8-32 Hex (2)



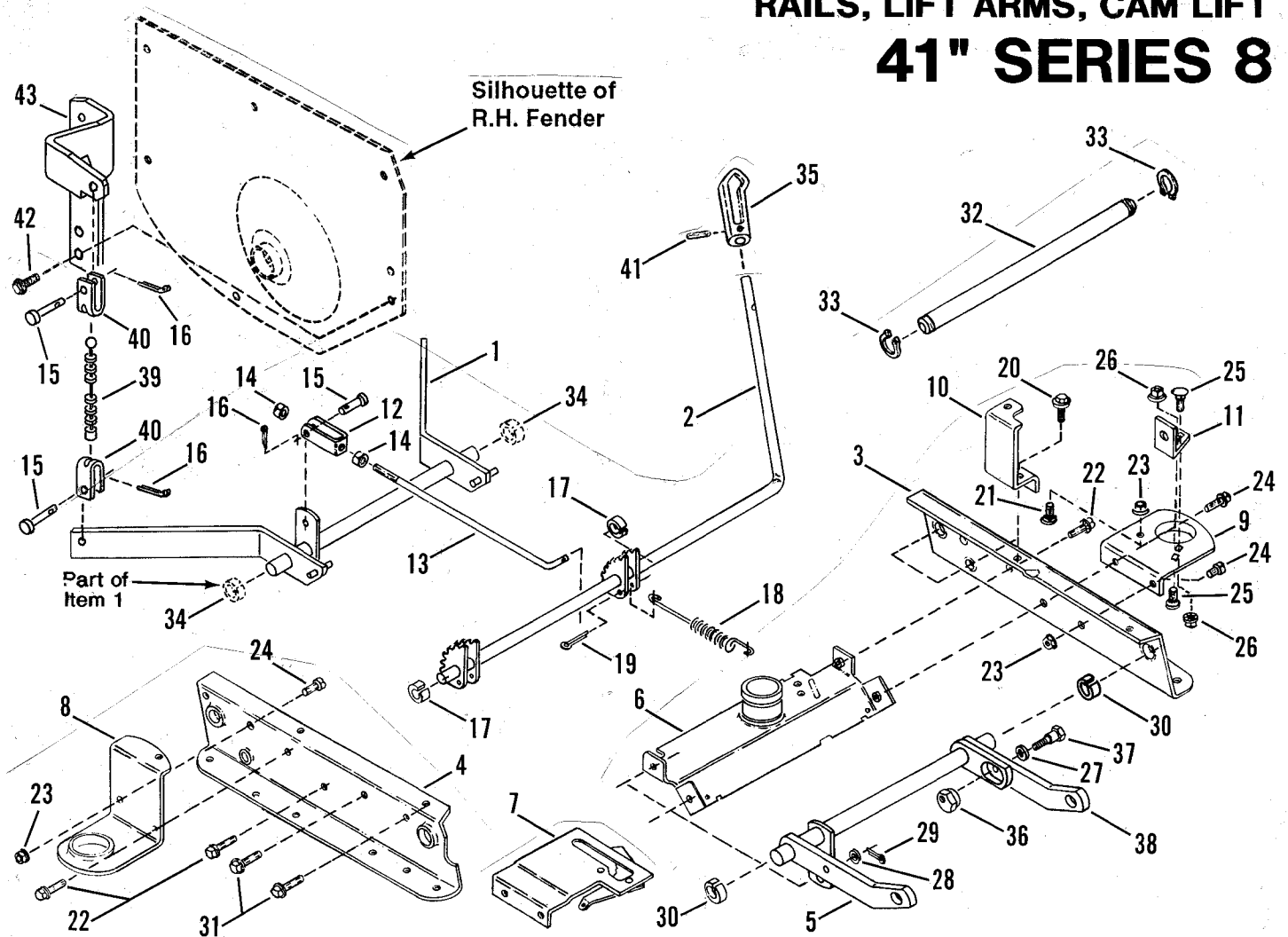
**MAXIMUM LOAD
CAPACITY 300 LBS.**

CENTER OF LOAD
SHOULD BE OVER OR
SLIGHTLY BEHIND AXLE



ITEM	PART NO.	DESCRIPTION
1	1-6974	LOGO, SNAPPER Molded 8"
2	1-6972	DECAL, Caution, Deflector
3	1-2358	DECAL, Battery
4	1-5691	DECAL, Caution, Battery
5	1-3010	DECAL, Danger
6	1-6973	DECAL, Caution, Rotating Blades
7	1-1910	DECAL, Caution, Carrier
8	1-2464	DECAL, Maximum Capacity
9	1-6971	DECAL, Warning, Instruction
10	1-1964	DECAL, Caution, Grass Bag
11	1-7156	DECAL, Stripe, Gray (Left)
-	1-6975	DECAL, Stripe, Gray (Right)
12	1-7230	DECAL, Model 6 HP, 26" Cut (Shown)
13	1-7231	DECAL, Model 6.5 HP, 26" Cut (Not Shown)
14	1-7232	DECAL, Model 10 HP, 28" Cut (Not Shown)
15	1-7233	DECAL, Model 10 HP, 30" Cut (Not Shown)
16	1-7234	DECAL, Model 12 HP, 30" Cut (Not Shown)
17	1-7236	DECAL, Model 12 HP, 33" Cut (Not Shown)
18	1-7235	DECAL, Model 14 HP, 30" Cut (Not Shown)
19	1-7237	DECAL, Model 14 HP, 33" Cut (Not Shown)
20	1-6876	LOGO, SNAPPER Molded, 4"
21	1-4119	DECAL, Thatcherizer (Not Shown)

RAILS, LIFT ARMS, CAM LIFT 41" SERIES 8



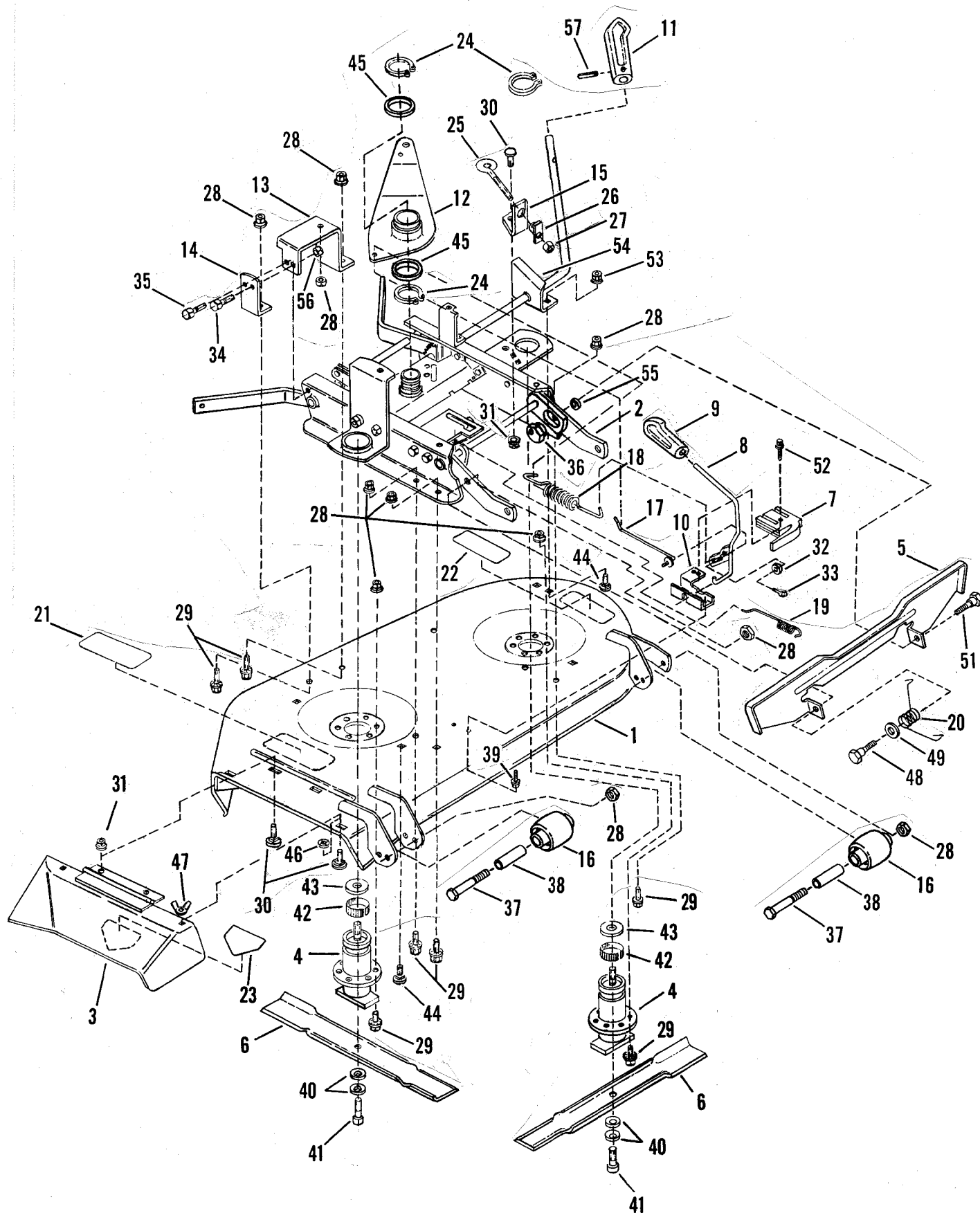
ITEM PART NO. DESCRIPTION

1	5-2394	ASSEMBLY, Rear Lift Arm
2	4-7835	LIFT LEVER, Height Adjustment
3	3-3036	RAIL, Left Half
4	3-3037	RAIL, Right Half
5	4-0685	STRUCTURE, Front Lift Arm
6	4-0502	BRACE, Weldment
7	5-1310	ASSEMBLY, Clutch P
8	3-6090	SPINDLE, Brace, Right
9	3-8096	SPINDLE, Brace, Left Half
10	3-8104	BRACKET, Cover
11	3-2334	ANCHOR
12	3-1837	CLEVIS, Timing Rod
13	1-2030	ROD, Timing
14	9-0155	NUT, 3/8-24 Hex (3)
15	1-0736	PIN, Clevis (3)
16	9-0037	PIN, 3/32 x 3/4" Cotter
17	2-3791	RING, Black (2)
18	1-1074	SPRING, Cam-Lift
19	9-0364	PIN, 5/32 x 1" Cotter
20	9-0741	SCREW, 1/4-20 x 5/8" Self-Tapping
21	9-0160	SCREW, 3/8-24 x 1" Hex Head Cap
22	9-0324	SCREW, 3/8-16 x 1" Hex Washer Self-Tapping (4)
23	9-0289	NUT, 3/8-24 Lock (3)

ITEM PART NO. DESCRIPTION

24	9-0292	SCREW, 3/8-24 x 3/4" Hex Head Cap (2)
25	9-0316	BOLT, 5/16-18 x 3/4" Carriage (2)
26	9-0585	NUT, 5/16-18 Hex Flange Lock (2)
27	9-0390	WASHER, 3/8 Internal Tooth Lock
28	9-0122	WASHER, 3/8 (3)
29	9-0365	PIN, 1/8 x 3/4" Cotter
30	1-2067	RING, Red (2)
31	9-0361	SCREW, 5/16-18 x 5/8" Hex Head Washer, Self-Tapping (2)
32	1-7848	SUPPORT, Rod
33	1-7847	RING, Retaining (2)
34	1-2068	RING, Blue (2)
35	2-3658	GRIP, Height Adjustment Lever
36	1-5447	ECCENTRIC, Leveling
37	1-5495	BOLT, Shoulder
38	3-2997	ARM, Front Lift, Left Side
39	1-7153	CABLE, 41" Deck
40	3-3313	BRACKET, Cable
41	9-0844	ROLL-PIN, 3/16 x 3/4"
42	9-0369	SCREW, 5/16-18 x 1" H.W.H., Self-Tapping (6)
43	3-3224	DECK WING, Rear, (R. H. Shown)
--	3-3223	DECK WING, Rear, (L. H., Not Shown)

41" CUTTING DECK



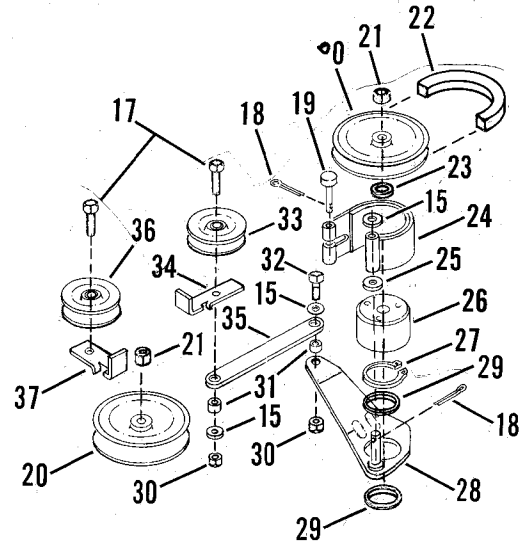
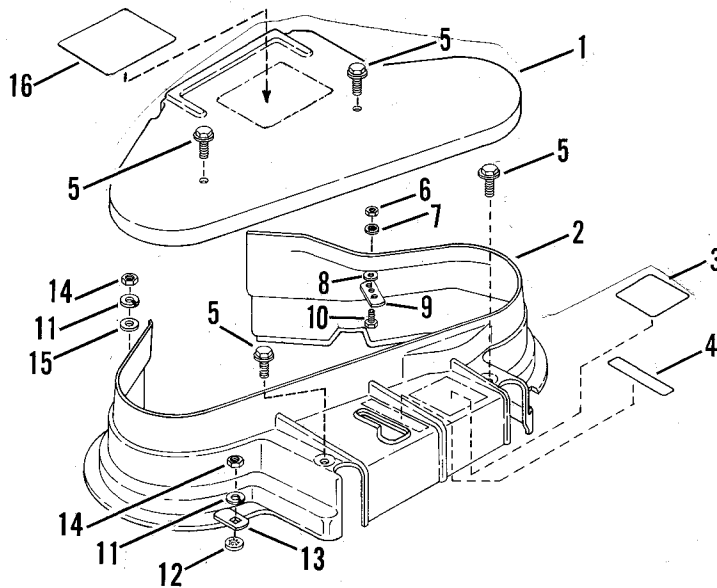
41" CUTTING DECK

ITEM	PART NO.	DESCRIPTION
1	4-9960	ASSEMBLY, Deck (See Note below for Complete Cutter Unit)
2	--	ASSEMBLY, Rail (See Page 31 for Parts Breakdown)
3	5-1401	ASSEMBLY, Side Chute (Includes Decal, item 23)
4	5-9628	ASSEMBLY, Spindle (2)
5	3-3045	ASSEMBLY, Pedal
6	1-9795	BLADE, 21" (2)
7	1-8524	SWITCH
8	4-0594	LEVER, Blade Engage
9	2-3657	GRIP, Handle
10	3-8021	BRACKET
11	2-3658	GRIP, Height Adjustment Lever
12	3-7713	IDLER ARM
13	3-6089	SUPPORT, Idler
14	3-8114	BRACKET
15	3-2334	ANCHOR
16	1-9190	ROLLER (2)
17	1-2055	ROD, Idler
18	1-4168	SPRING,Belt
19	1-9410	SPRING,Latch
20	1-5448	SPRING, Pedal
21	1-4852	DECAL, Caution (Rotating Blades)
22	1-6973	DECAL, Caution (Rotating Blades)
23	1-3010	DECAL, Danger (Keep Hands & Feet Away)
24	1-0740	RING, Retaining (4)
25	1-4302	EYE-BOLT
26	1-4303	T-NUT
27	9-0063	NUT, 1/4-20 Hex
28	9-0289	NUT, 3/8-24 Hex Lock (14)
29	9-0292	SCREW, 3/8-24 x 3/4" Hex Head Cap (20)
30	9-0799	BOLT, 5/16-18 x 5/8" Carriage (4)
31	9-0585	NUT, 5/16-18 Hex Flange Lock (4)
32	9-0055	WASHER, 1/4 Flat
33	9-0037	PIN, 3/32 x 3/4" Cotter
34	9-0134	SCREW, 3/8-16 x 3/4" Hex Head Cap
35	9-0138	SCREW, 3/8-16 x 1" Hex Head Cap
36	1-5447	ECCENTRIC, Leveling
37	9-0859	SCREW, 3/8-24 x 3 3/4" Hex Head Cap (2)
38	1-5272	SPACER (2)
39	9-0362	SCREW, 1/4-20 x 5/8" Self-Tapping (2)
40	1-2063	WASHER, Cone (4)
41	9-0824	SCREW, 3/8-24 x 1" Hex Head Cap
42	1-2670	RING, Tolerance (2)
43	1-4526	SPACER (2)
44	9-0850	BOLT, 3/8-16 x 3/4" Carriage (6)
45	1-4795	WASHER, Nylon, 2" I.D. (2)
46	1-1791	RETAINER, 5/16 Bolt (2)
47	9-0375	NUT, 5/16-18 Wing (2)
48	1-5446	BOLT, 3/8-24 x 9/16" Shoulder
49	9-0250	WASHER, 1/2 Flat (3)
50	9-0122	WASHER, 3/8 Flat
51	1-5495	BOLT, 3/8-24 x 3/4" Shoulder
52	9-0299	SCREW, #10-32 x 1" Self-Tapping
53	9-0613	NUT, 3/8-16 Hex Lock (2)
54	3-8129	BRACKET, Height Indicator
55	9-0390	WASHER, 3/8 Internal Tooth Lock
56	9-0546	NUT, 3/8-16 Hex Lock (2)
57	9-0844	ROLL-PIN

NOTE: 41" Replacement Deck - Complete Unit 6-1043

DECK COVER, BLADE BRAKE

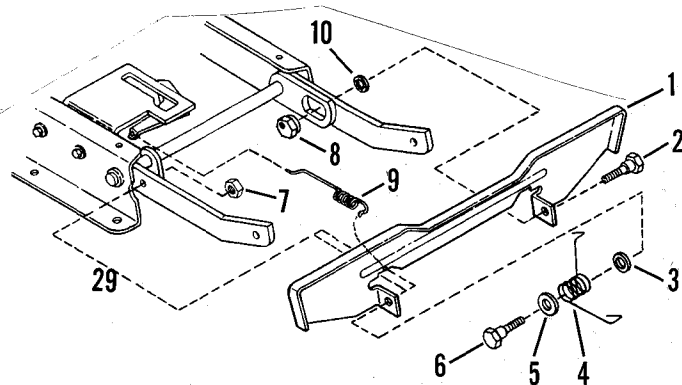
41" SERIES 8



ITEM	PART NO.	DESCRIPTION
1	5-7371	ASSEMBLY, 41" Cover (Top) (Includes Decal, item 16)
2	5-2413	ASSEMBLY, 41" Cover (Bottom) (Includes items 3, 4, & 6 thru 10)
3	1-7876	DECAL, Brake Operation
4	1-4731	DECAL, Blade, ON-OFF
5	9-0741	SCREW, 1/4-28 x 5/8" Hex Head, Self-Tapping (4)
6	9-0063	NUT, 1/4-20 Hex (2)
7	9-0053	WASHER, 1/4 Internal Tooth Lock
8	9-0055	WASHER, 1/4 Flat
9	3-2427	GUIDE, Belt
10	9-0071	SCREW, 1/4-20 x 1/2" Hex Head Cap (2)
11	9-0118	WASHER, 3/8 Split Lock (4)
12	1-3847	RETAINER, 3/8 Bolt (4)
13	3-2367	CLIP (2)
14	9-0130	NUT, 3/8-16 Hex (4)
15	9-0122	WASHER, 3/8 Flat
16	1-9776	DECAL, Caution
17	9-0161	SCREW, 3/8-24 x 1 3/4" Hex Head Cap (2)

ITEM	PART NO.	DESCRIPTION
18	9-0037	PIN, 3/32 x 3/4" Cotter (3)
19	1-4304	PIN, 1/4 Clevis
20	1-4532	PULLEY, 5" O.D. (2)
21	9-0820	NUT, 3/4-16 Hex Jam Lock (2)
22	1-4525	BELT, AA105
23	1-0935	WASHER, 3/4 Flat
24	5-7307	BRAKE BAND ASSEMBLY
25	1-4314	SPACER
26	3-2169	BRAKE DRUM
27	1-0740	RING, Retaining (4)
28	4-7862	BRAKE ARM ASSEMBLY
29	1-4795	WASHER, 2" I.D. (2)
30	9-0289	NUT, 3/8-24 Hex Lock (12)
31	1-4527	SPACER (2)
32	9-0292	SCREW, 3/8-24 x 3/4" Hex Head Cap (14)
33	1-1029	PULLEY, Idler
34	3-2111	RESTRICTOR
35	3-2333	LINK
36	1-8651	PULLEY, Idler
37	3-2368	GUIDE, Belt

BLADE STOP PEDALS



ITEM	PART NO.	DESCRIPTION
1	3-3045	PEDAL, Blade Stop Control
2	1-5495	BOLT, 3/8-24 x 3/4" Shoulder
3	9-0122	WASHER, 3/8 Flat
4	1-5448	SPRING, Pedal
5	9-0250	WASHER, 1/2 Flat
6	1-5446	BOLT, 3/8-24 x 9/16" Shoulder
7	9-0289	NUT, 3/8-24 Hex Lock
8	1-5447	ECCENTRIC, Leveling
9	1-9410	SPRING, Latching
10	9-0390	WASHER, 3/8 Internal Tooth Lock

Parts Manual for

SNAPPER®

SERIES 8 & 9, STANDARD & COMMERCIAL REAR ENGINE RIDER

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SNAPPER POWER EQUIPMENT
McDonough, GA., 30253 U.S.A.

