**TRACTORS** 

# SNAPPER®

HYDRO DRIVE MODELS:

LT145H38CBV

LT160H42CBV2

SERIES "C"

LAWN

IT IS THE POLICY OF **SNAPPER** TO IMPROVE ITS PRODUCTS WHENEVER IT IS POSSIBLE AND PRACTICAL TO DO SO. WE RESERVE THE RIGHT TO MAKE CHANGES OR ADD IMPROVEMENTS AT ANY TIME WITHOUT INCURRING ANY OBLIGATION TO MAKE SUCH CHANGES ON PRODUCTS MANUFACTURED PREVIOUSLY.

SNAPPER McDonough, GA., 30253 U.S.A.

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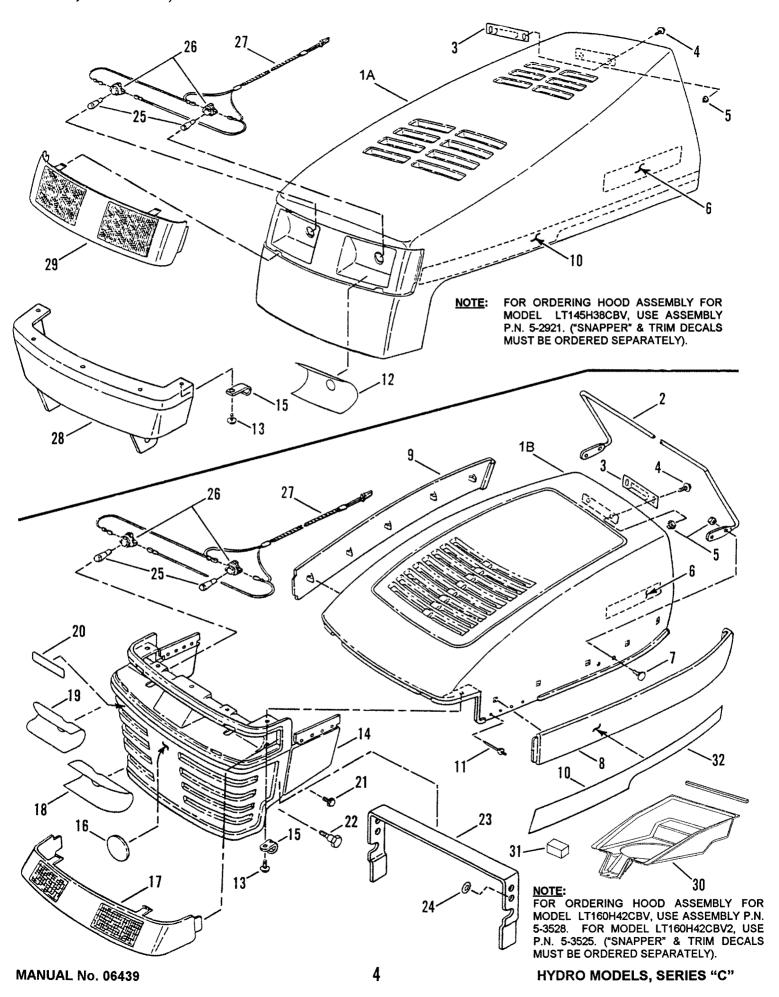
#### ALWAYS USE "GENUINE" SNAPPER PARTS...

To Our Dealer's:

As a professional, you take pride in your business. You have the skill and the expertise to perform the latest technology in the repair of high quality lawn cutting equipment. You recognize the importance of keeping abreast of the ever-changing advancements in lawn cutting technology. A SNAPPER Lawn Tractor proves its worth over years of big, tough jobs. SNAPPER builds the same superb quality in all of their products, from mowers to tillers. SNAPPER has a long-term commitment to providing customer satisfaction by building equipment that reflects the highest standards of manufacturing excellence and by offering quality service and parts to keep them operating at peak performance. Gaining customer loyalty and repeat business is accomplished by your dedication to providing "Superior Service".

NO ONE DESERVES ANYTHING LESS THAN THE EFFICIENCY AND DURABILITY OF A <u>SNAPPER...</u>

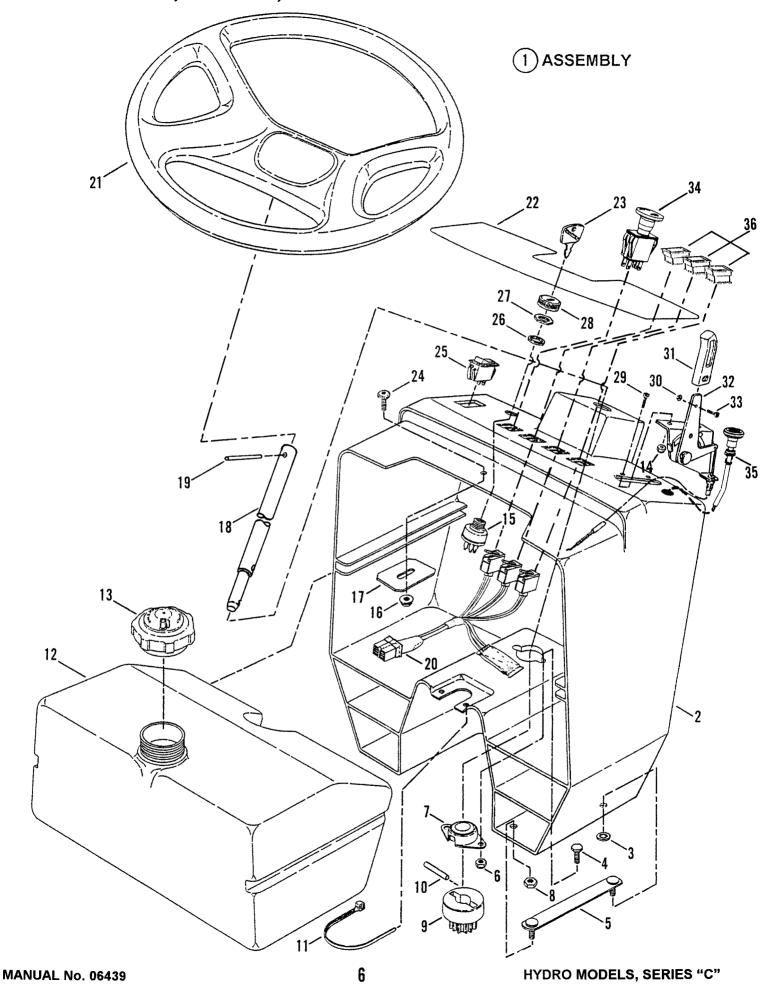
#### HOOD, BUMPER, HEADLIGHTS & COMPONENTS



#### **HOOD, BUMPER, HEADLIGHTS & COMPONENTS**

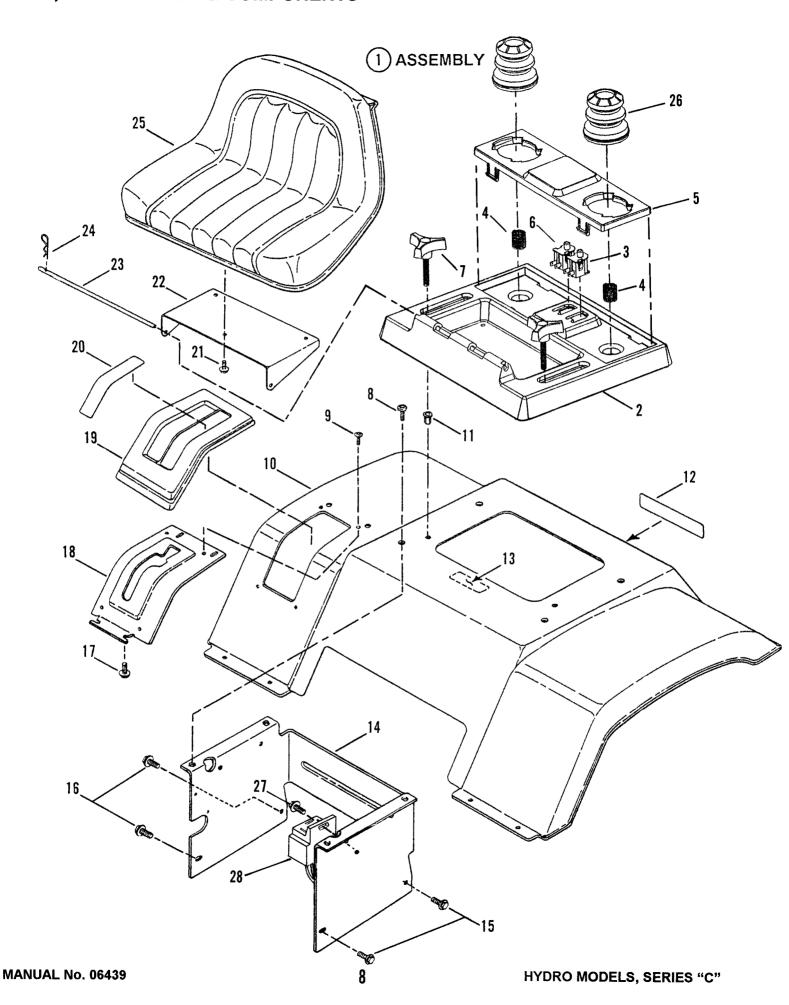
| ITEM     | PART NO.         | DESCRIPTION  |
|----------|------------------|--|
| 1A       | 2-4605           | HOOD, (Model LT145H38CBV)  |
| 1B       | 2-4471           | HOOD, Mozart (Model LT160H42CBV)                                       |
| 1C       | 2-6406           | HOOD, Mozart w/Scoop (Model LT160H42CBV2) (Not Shown)                  |
| 2        | 1-6766           | ROD, Hood Support  |
| 3        | 2-4718           | LATCH, Spring  |
| 4        | 9-0999           | SCREW, 1/4-20 x 5/8" Truss Head, Torx (2)                              |
| 5        | 7-6978           | NUT, 1/4-20 Hex Nyloc (6)  |
| 6        | 1-6974           | DECAL - SNAPPER, 8" Molded Logo, Silver Letters                        |
| 7        | 9-0803           | BOLT, 1/4-20 x 5/8" Flat Head Carriage (4)                             |
| 8        | 2-9572           | PANEL, Hood (Left Hand) (Black)  |
| 9        | 2-9571           | PANEL, Hood (Right Hand) (Black)                                       |
| 10       | 2-8636           | DECAL, Hood (Right Hand) (Model LT145H38CBV)                           |
|          | 2-8637           | DECAL, Hood (Left Hand) (Model LT145H38CBV)                            |
|          | 2-9020           | DECAL, Hood (Right Hand) (Model LT160H42CBV)                           |
|          | 2-9019           | DECAL, Hood (Left Hand) (Model LT160H42CBV)                            |
|          | 2-7820           | DECAL, Hood (Right Hand) (Model LT160H42CBV2)                          |
|          | 2-78 <b>21</b>   | DECAL, Hood (Left Hand) (Model LT160H42CBV2)                           |
| 11       | 9-1095           | RIVET, 1/8" Pop (8)  |
| 12       | 1-7175           | DECAL, Clear Lens (Left Hand)  |
|          | 1-7174           | DECAL, Clear Lens (Right Hand)   |
| 13       | 9-1106           | SCREW, M4.8 x 1.59 x 16.00 mm, Special (5)                             |
| 14       | 2-9570           | GRILLE, Hood   |
| 15       | 2-6482           | CLIP, "J"  |
| 16       | 7-1544           | DECAL, Molded Medallion  |
| 17       | 2-9602           | LENS, Grille (Headlights)  |
| 18       | 2-6180           | DECAL, Reflect (Left Hand)   |
| 19       | 2-6179           | DECAL, Reflect (Right Hand)  |
| 20       | 2-2968           | DECAL - SNAPPER, 4" Molded Logo (Silver Letters - Blue Stripe)         |
| 21       | 9-0858           | SCREW, 5/16-18 x 1/2" Self-Tapping (4)                                 |
| 22       | 2-4061           | BOLT, Shoulder, 3/8-16 x 1 1/4" Hex Socket, Torx (2)                   |
| 23       | 3-4324           | BRACE, Hood Support  |
| 24       | 1-1791           | RETAINER, Bolt   |
| 25<br>26 | 2-6172           | BULB, Headlights (2)   |
| 26<br>27 | 2-4709<br>2-6474 | SOCKET, Headlight Bulb (2)   |
| 27<br>28 | 2-6171<br>2-9620 | HARNESS, Headlight Wiring  |
| 26<br>29 |                  | BUMPER, Front Hood Support   |
| 29<br>30 | 2-4893<br>2-8764 | LENS, Clear (Models with Headlights) PLENUM, (Model LT160H42CBV2 Only) |
| 30<br>31 | 2-6844           | FOAM, 2 x 2 x 3.5 (Model LT160H42CBV2 Only)                            |
| 31<br>32 | 2-6803           | FOAM, 1/2 x 3/4 x 14.25 (Model LT160H42CBV2 Only)                      |
| 22       | 2-0003           | FOAM, 1/2 X 3/4 X 14.23 (MIDDELLI TOUTH200V2 OTHY)                     |

#### STEERING WHEEL, CONSOLE, FUEL TANK



| ITEM | PART NO. | DESCRIPTION  |
|------|----------|--|
| 1    | 5-3746   | ASSEMBLY, Console (Includes items 2 thru 7)                      |
| 2    | 2-8565   | CONSOLE  |
| 3    | 1-1791   | RETAINER, 5/16 Bolt (4)  |
| 4    | 9-1495   | SCREW, 1/4-20 x 3/4" Hex Head Cap, Grade 5 (2)                   |
| 5    | 5-2891   | ASSEMBLY, Strap-Clinch Stud (2)                                  |
| 6    | 7-6978   | NUT, 1/4-20 Hex Nyloc (2)  |
| 7    | 2-6196   | ASSEMBLY, Flange Bearing   |
| 8    | 9-1575   | NUT, 5/16-18 Hex Center Lock, Grade B or 5 (4)                   |
| 9    | 2-2368   | GEAR, Pinion, Steering Shaft                                     |
| 10   | 2-2369   | PIN, Dowel, 1/4 x 1-1/4"   |
| 11   | 2-4641   | TIE, Wire  |
| 12   | 5-2907   | ASSEMBLY, Fuel Tank (Includes item 13)                           |
| 13   | 1-4363   | CAP, Fuel Tank   |
| 14   | 9-1599   | NUT, #10-24 Hex Nyloc (2)  |
| 15   | 2-6343   | KEYSWITCH (Includes item 27)                                     |
| 16   | 9-0951   | NUT, 5/16-18 Hex Flange Lock                                     |
| 17   | 3-3883   | BRACKET, Hood Latch Catch  |
| 18   | 2-2380   | SHAFT, Steering  |
| 19   | 1-2765   | ROLL-PIN, 1/4 x 2-1/4"   |
| 20   | 2-8679   | LIGHTS, Indicator (LT160H42CBV2 Only)                            |
| 21   | 2-9595   | STEERING WHEEL (Models LT145H38CBV, LT160H42CBV, & LT160H42CBV2) |
| 22   | 2-8562   | DECAL, Console (Models LT145H38CBV & LT160H42CBV)                |
|      | 2-8563   | DECAL, Console (Model LT160H42CBV2)                              |
| 23   | 2-3504   | KEY, Special (With Cover)  |
| 24   | 9-1001   | SCREW, 5/16-18 x 5/8" Truss Head, Torx                           |
| 25   | 2-3187   | SWITCH, Lights   |
| 26   | 2-9714   | SPACER   |
| 27   | 2-9721   | NUT, 5/8-32 Hex  |
| 28   | 2-3506   | BEZEL  |
| 29   | 9-1188   | SCREW, #10-24 x 5/8" Machine (2)                                 |
| 30   | 9-1018   | NUT, #8-32 Hex, Grade 2-B  |
| 31   | 2-3655   | HANDLE, Throttle Control   |
| 32   | 2-4642   | CONTROL, Throttle  |
|      | 2-8564   | CONTROL, Throttle (LT160H42CBV2 Only)                            |
| 33   | 9-1017   | SCREW, #8-32 x 3/8" Cross-Recessed, Fillester Head, Grade 2      |
| 34   | 2-8542   | SWITCH, PTO (Models LT145H38CBV, LT160H42CBV, & LT160H42CBV2)    |
| 35   | 2-8566   | CABLE, Choke (LT160H42CBV2 Only)                                 |
| 36   | 2-5007   | LENS, Indicator Light (LT160H42CBV2 Only)                        |

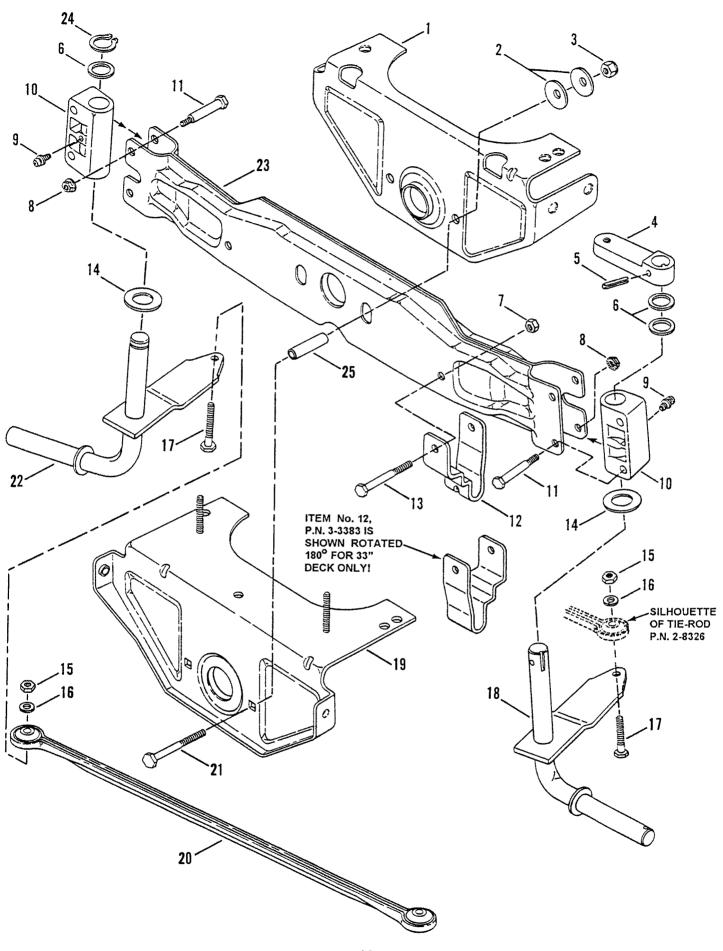
#### **SEAT, REAR FENDER & COMPONENTS**



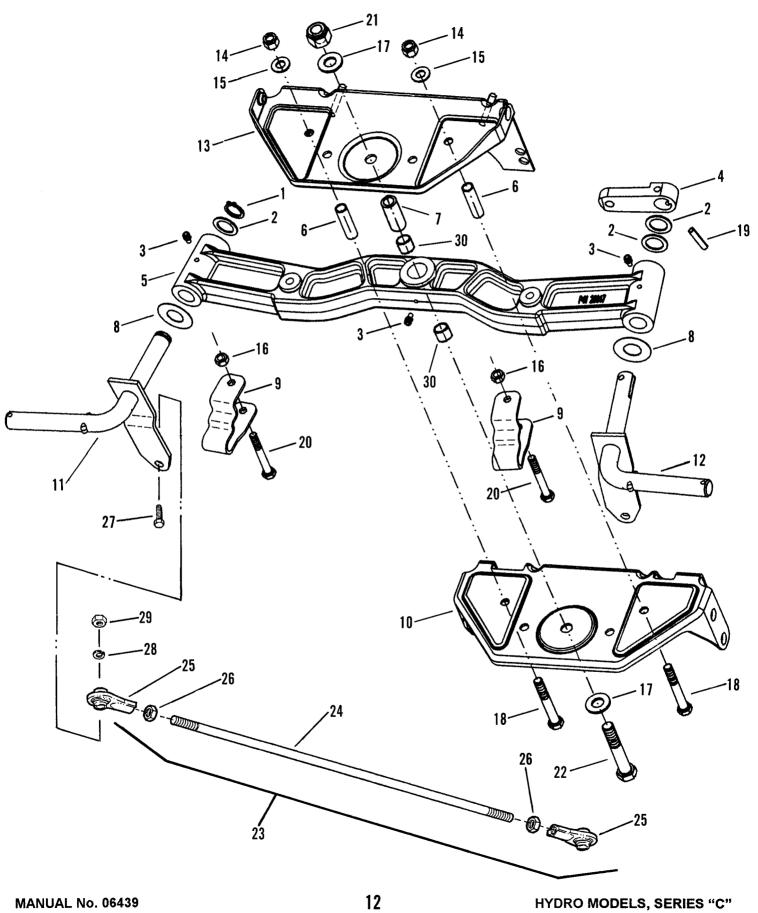
#### **SEAT, REAR FENDER & COMPONENTS**

| ITEM | PART NO. | DESCRIPTION   |
|------|----------|---|
| 1    | 5-3761   | ASSEMBLY, Seat Support (Includes items 2, 3, 4, & 5)                              |
|      |          | (Models LT145H38CBV & LT160H42CBV)  |
| -    | 5-3745   | ASSEMBLY, Seat Support (Includes items 2, 3, 4, 5, & 6) (Model LT160H42CBV2)      |
| 2    | 2-8579   | SUPPORT, Seat   |
| 3    | 2-3354   | SWITCH, Seat, Gray, NC  |
| 4    | 2-2759   | SPRING (2)  |
| 5    | 2-8580   | HOLDER, Cushion   |
| 6    | 1-5707   | SWITCH, Black, NO   |
| 7    | 1-7875   | KNOB, Seat Adjustment, 5/16-18 x 2" (2)   |
| 8    | 9-1001   | SCREW, 5/16-18 x 5/8" Truss Head, Torx (4)  |
| 9    | 9-0362   | SCREW, 1/4-20 x 5/8" Hex Washer Head, Self-Tapping (4)                            |
| 10   | 3-3314   | PAN, Seat (Fender)  |
| 11   | 9-1761   | RIV-NUT, 5/16-18 Round (2)  |
| 12   | 2-2971   | DECAL - SNAPPER, 7.28" Molded Logo, Silver Letters & Blue Stripe                  |
| 13   | 2-6415   | DECAL - CAUTION, Battery Location   |
| 14   | 3-4711   | SUPPORT, Fender   |
| 15   | 9-1523   | SCREW, 5/16/18 x 5/8" Hex Washer Head, Swage Form (Used on Left Side Only) (2)    |
| 16   | 9-1524   | SCREW, 5/16-18 x 1-1/4" Hex Washer Head, Swage Form (Used on Right Side Only) (2) |
| 17   | 9-1105   | SCREW, #10-16 x 1/2" Hex Washer Head, Self-Tapping (4)                            |
| 18   | 3-3120   | DETENT, Shift   |
| 19   | 2-4894   | COVER, Shift  |
| 20   | 1-6576   | DECAL, Shift Cover, 5-Speed   |
| 21   | 9-1525   | BOLT, 5/16-18 x 1/2" Hex Flange Lock, Grade 5 (3)                                 |
| 22   | 3-3318   | BRACKET, Seat Support   |
| 23   | 3-3435   | ROD, Seat Hinge   |
| 24   | 9-1503   | PIN, 3/32 x 1-1/2" Hair   |
| 25   | 7-1564   | SEAT  |
|      | 2-8621   | SEAT, V1400 (Model LT160H42CBV2 Only) (Not Shown)                                 |
| 26   | 1-9109   | CUSHION, Seat (2)   |
| 27   | 9-0913   | SCREW, 10-24 x 1/2 (Torx)   |
| 28   | 2-8571   | RECEPTACLE, Female Wire Harness Relay   |
|      | 2-8520   | RECEPTACLE, Female Wire Harness Relay (Model: LT160H42CBV2 Only)                  |

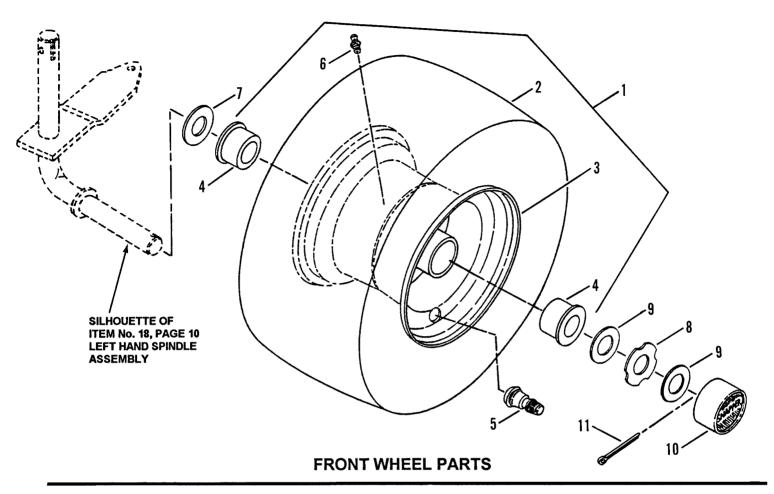
#### STAMPED FRONT AXLE

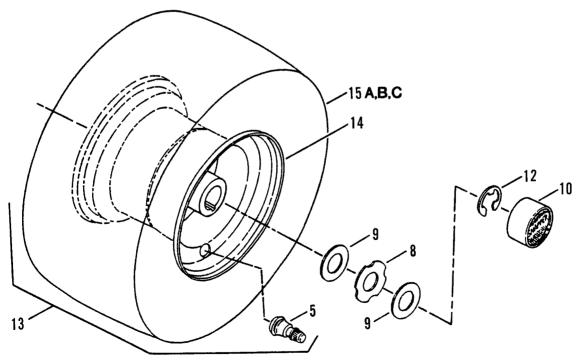


| ITEM | PART NO. | DESCRIPTION                                      |
|------|----------|--|
| 1    | 3-3374   | BRACKET, Front Axle (Rear)                       |
| 2    | 1-2063   | WASHER, Cone (4)                                 |
| 3    | 7-6979   | NUT, 3/8-16 Nyloc (2)                            |
| 4    | 1-9034   | ARM, Steering                                    |
| 5    | 9-0842   | ROLL-PIN, 1/4 x 1-1/4"                           |
| 6    | 1-0935   | WASHER, Shim (3)                                 |
| 7    | 9-0184   | NUT, 5/16-18 Center Lock (2)                     |
| 8    | 9-0477   | NUT, 1/4-20 Hex Flg. Top-Lock Grade A(2)         |
| 9    | 1-3864   | FITTING, Lube (2)                                |
| 10   | 1-9467   | BEARING, Spindle (2)                             |
| 11   | 2-2758   | BOLT, 1/4-20 x 1 41/64" Shldr (4)                |
| 12   | 3-3383   | BRACKET, Deck Hanger (2)                         |
| 13   | 9-1046   | SCREW, 5/16-18 x 2 1/2" Hex Head Cap Grade 2 (2) |
| 14   | 3-1036   | WASHER, Thrust (2)                               |
| 15   | 9-1302   | NUT, 3/8-16 Hex, Grade 5 (2)                     |
| 16   | 9-1320   | WASHER, 3/8 Split Lock (2)                       |
| 17   | 9-1497   | SCREW, 3/8-16 x 1-1/2" Hex Head Cap, Grade 5 (2) |
| 18   | 4-1250   | SPINDLE ASSY., Left Hand, Short                  |
| 19   | 5-2490   | BRACKET ASSEMBLY, Axle (Front)                   |
| 20   | 2-8326   | TIE-ROD  |
| 21   | 9-0590   | BOLT, 3/8-16 x 3" Hex Head Grade 5 (2)           |
| 22   | 4-1251   | SPINDLE ASSY., Right Hand, Short                 |
| 23   | 4-0986   | AXLE, Front                                      |
| 24   | 1-0746   | RING, Retaining                                  |
| 25   | 2-6595   | SPACER (2)                                       |



| ITEM | PART NO. | DESCRIPTION                                      |
|------|----------|--|
| 1    | 1-0746   | RING, External Retaining 5/8                     |
| 2    | 1-0935   | WASHER, 49/64 x 1-1/8 x 1/16" Flat               |
| 3    | 1-4669   | FITTING, 3/16 Lube                               |
| 4    | 1-9034   | ARM, Steering                                    |
| 5    | 2-8647   | AXLE, Cast                                       |
| 6    | 2-8666   | SPACER, 25/64 x 1/2 x 1-13/16" (2)               |
| 7    | 2-8689   | SPACER, Center                                   |
| 8    | 3-1036   | WASHER, Thrust (2)                               |
| 9    | 3-3383   | BRACKET, Deck Hanger (2)                         |
| 10   | 3-4740   | BRACKET, Cast Axle - Rear                        |
| 11   | 4-1251   | WELDMENT, Right Hand Spindle Wheel - Short       |
| 12   | 4-1250   | WELDMENT, Left Hand Spindle Wheel - Short        |
| 13   | 5-3804   | ASSEMBLY, Cast Axle Front Brkt.                  |
| 14   | 7-6979   | NUT, 3/8 Nylon Lock (2)                          |
| 15   | 9-0122   | WASHER, 3/8 x 5/64" Flat (2)                     |
| 16   | 9-0184   | NUT, 5/16 - 18 Hex Center Lock (2)               |
| 17   | 9-0250   | WASHER, 1/2 x 3/32" Flat                         |
| 18   | 9-0795   | SCREW, 3/8-16 x 2-3/4" Hex Head Cap, Grade 2 (2) |
| 19   | 9-0842   | PIN, 1/4 x 1-1/4 Roll                            |
| 20   | 9-1046   | SCREW, 5/16-18 x 2-1/2" Hex Head Cap Grade 5 (2) |
| 21   | 9-1121   | NUT, 1/2 Nylon Lock                              |
| 22   | 9-1694   | SCREW, 1/2-13 x 3" Hex Head Cap Grade 5          |
| 23   | 5-3873   | ASSEMBLY, Tie Rod (includes items 24 - 26)       |
| 24   | 3-4777   | ROD, Steering Connector                          |
| 25   | 2-7936   | ROD END (2)                                      |
| 26   | 9-0482   | NUT, 3/8-24 Hex Jam (2)                          |
| 27   | 9-1497   | SCREW, 3/8-16 x 1-1/2 Hex Head Cap, Grade 5 (2)  |
| 28   | 9-1320   | WASHER, 3/8 Split Lock (2)                       |
| 29   | 9-1302   | NUT, 3/8-16 Hex, Grade 5 (2)                     |
| 30   | 1-2706   | BEARING, Sleeve (2)                              |



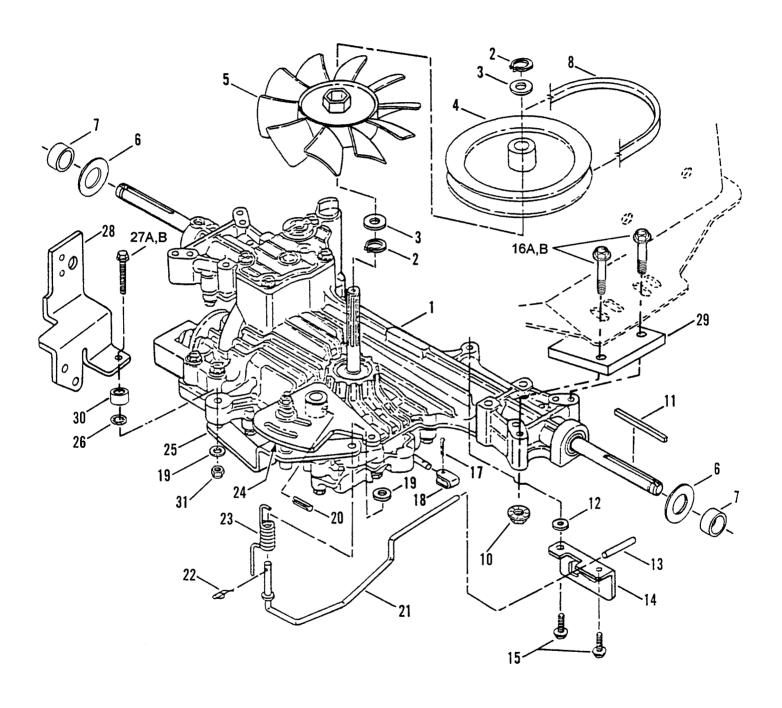


**REAR WHEEL PARTS** 

| ITEM | PART NO. | DESCRIPTION  |
|------|----------|--|
| 1    | 5-2957   | ASSEMBLY, Front Tire & Rim, 38" & 42" Decks (Includes items 2 - 6) |
| 2    | 2-6109   | TIRE, 15 x 6.00  |
| 3    | 2-2772   | RIM, 5-1/2 x 4.00  |
| 4    | 1-4483   | BEARING, Wheel (4)   |
| 5    | 1-2234   | VALVE, Air (Snap-In) (4)   |
| 6    | 1-3876   | FITTING, Lube (2)  |
| 7    | 3-4453   | WASHER, Flat, 5/32 x 25/32" I.D. x 1-1/2" O.D. (2)                 |
| 8    | 2-9618   | WASHER, Hub-Cap Retaining (4)                                      |
| 9    | 2-9617   | WASHER, Flat, 1/16 x 49/64 I.D. x 1-5/16" O.D.(8)                  |
| 10   | 1-1022   | HUB-CAP (4)  |
| 11   | 9-1516   | COTTER-PIN, 5/32 x 1" (2)  |
| 12   | 2-9738   | RING, External Retaining, 3/4" (2)                                 |
| 13   | 5-2846   | ASSEMBLY, Rear Tire & Rim (Model LT145H38CBV)                      |
|      |          | (Includes items 5, 14, & 15A)                                      |
| ***  | 5-3563   | ASSEMBLY, Rear Tire & Rim (Model LT160H42CBV)                      |
|      |          | (Includes items 5, 14, & 15B)                                      |
|      | 5-2958   | ASSEMBLY, Rear Tire & Rim (Model LT160H42CBV2)                     |
|      |          | (Includes items 5, 14, & 15C)                                      |
| 14   | 2-4454   | RIM, 8 x 7.00 (Models LT145H38CBV, LT160H42CBV, & LT160H42CBV2)    |
| 15A  | 2-6113   | TIRE, 18 x 8.50 (Model LT145H38CBV)                                |
| 15B  | 2-9589   | TIRE, 18 x 9.50 (Model LT160H42CBV)                                |
| 15C  | 2-6111   | TIRE, 20 x 10.00 (Model LT160H42CBV2)                              |

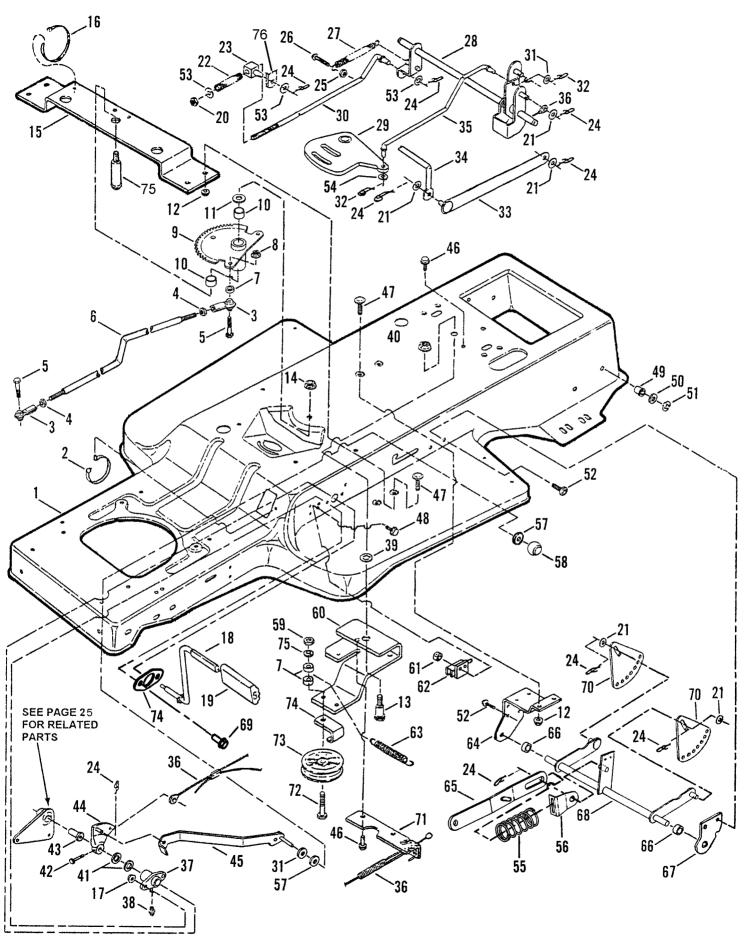
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#### TRANSMISSION GROUP (Hydro Drive)



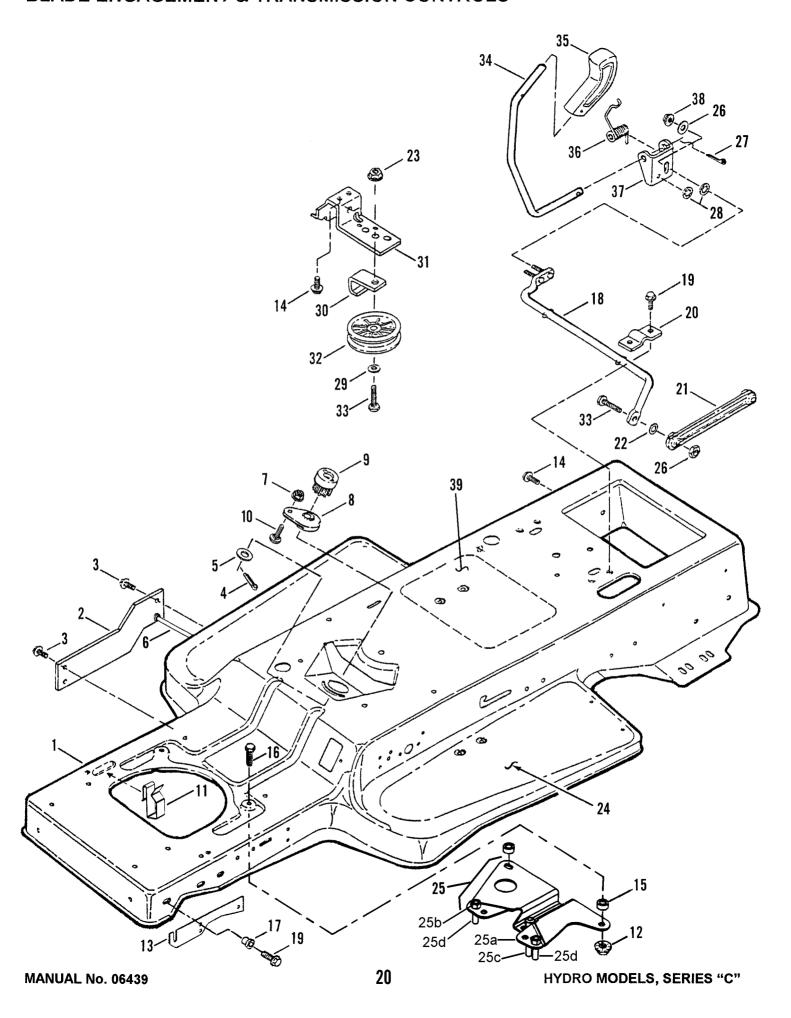
| ITEM      | PART NO.         | DESCRIPTION   |
|-----------|------------------|---|
| 1         | 2-8668           | TRANSAXLE, Hydro Drive, Tuff-Torq Model K50                         |
| 2         | 2-8078           | RING, External Retaining 13.8mm (2)                                 |
| 3         | 2-8084           | WASHER, Fan/Hub (2)   |
| 4<br>5    | 2-8077           | PULLEY, Drive , 4.5" O.D. Splinned Hub                              |
| 6         | 2-8076<br>3-4453 | FAN<br>WASHER, Flat, 1/8 x 25/32 l.D. x 1-1/2" O.D. (2)             |
| 7         | 2-8049           | SPACER (2)  |
| 8         | 2-8585           | BELT, Traction Drive  |
| 10        | 9-1601           | NUT, 5/16-18 Hex Flange Lock Grade 5 (5)                            |
| 11        | 1-7173           | KEY, Square, 3/16 x 3/16 x 2-1/2" (2)                               |
| 12        | 3-2070           | WASHER, Flat, 3/4" O.D.   |
| 13        | 3-4137           | GRIP, Roll Release  |
| 14        | 3-4139           | DETENT, Roll Release  |
| 15        | 9-1284           | SCREW, 3/8-16 x 1-3/4" Self-Tapping (2)                             |
| 16A       | 9-0702           | BOLT, 5/16-18 x 2-1/4" Hex Flange Lock Grade 2 (4)                  |
| 16B       | 9-0831           | SCREW, 5/16-18 x 2-3/4, Grade 5                                     |
| 17        | 9-1516           | COTTER-PIN, 5/32 x 1"   |
| 18        | 3-4154           | LINK, Roll Release  |
| 19        | 9-1296           | WASHER, 11/32 x 11/16 x 1/16 <b>(2)</b>                             |
| 20        | 3-4146           | ROLL-PIN, 6mm x 32mm  |
| 21        | 3-4140           | WIREFORM, Roll Release  |
| 22        | 3-4162           | COTTER-PIN, 5/16 Self-Locking                                       |
| 23        | 3-4155           | SPRING, Torsion (Roll Release)                                      |
| 24        | 5-3386           | ASSEMBLY, Speed Control/Friction (Includes Part No's. Listed Below) |
|           | 4-1612           | WELDMENT, Speed Control Arm   |
|           | 2-8036           | SPRING  |
|           | 3-4192           | STUD, Friction  |
|           | 9-0593           | NUT, 3/8-16 Hex Flange Top Lock                                     |
|           | 9-1331           | WASHER, 1/8 x 13/32 I.D. x 1-1/2" O.D. (2)                          |
| 0.5       | 3-4267           | WASHER, Friction Pad (2)  |
| 25        | 5-3380           | SUPPORT, Friction Stud Assembly (Includes Part No's. Listed Below)  |
|           | 1-2306           | BUSHING, Flange   |
| 26        | 3-4178           | SUPPORT, Friction Stud  |
| 26<br>27A | 1-1791<br>9-1592 | RETAINER, 5/16 Bolt<br>BOLT, 5/16-18 x 2" Hex Flange Lock, Grade 5  |
| 27B       |                  | BOLT, 5/16-18 x 2-1/4, Hex Flange Lock (Model LT160H42CBV2 Only)    |
| 27B<br>28 | 9-0702<br>3-4400 | BRACKET, Spool  |
| 29        | 2-9951           | SPACER, Axie (Model LT160H42CBV2 Only)                              |
| 30        | 2-9931           | SPACER, Torque, 3/8" Thick (Model LT160H42CBV2 Only)                |
| 31        | 9-1298           | NUT, 5/16-18 Hex Lock (Esna)  |
| 31        | 3-1230           | NOT, STOTIC HEX LUCK (ESHA)   |

#### FRAME, CLUTCH, BRAKE & STEERING COMPONENTS



#### FRAME, CLUTCH, BRAKE & STEERING COMPONENTS

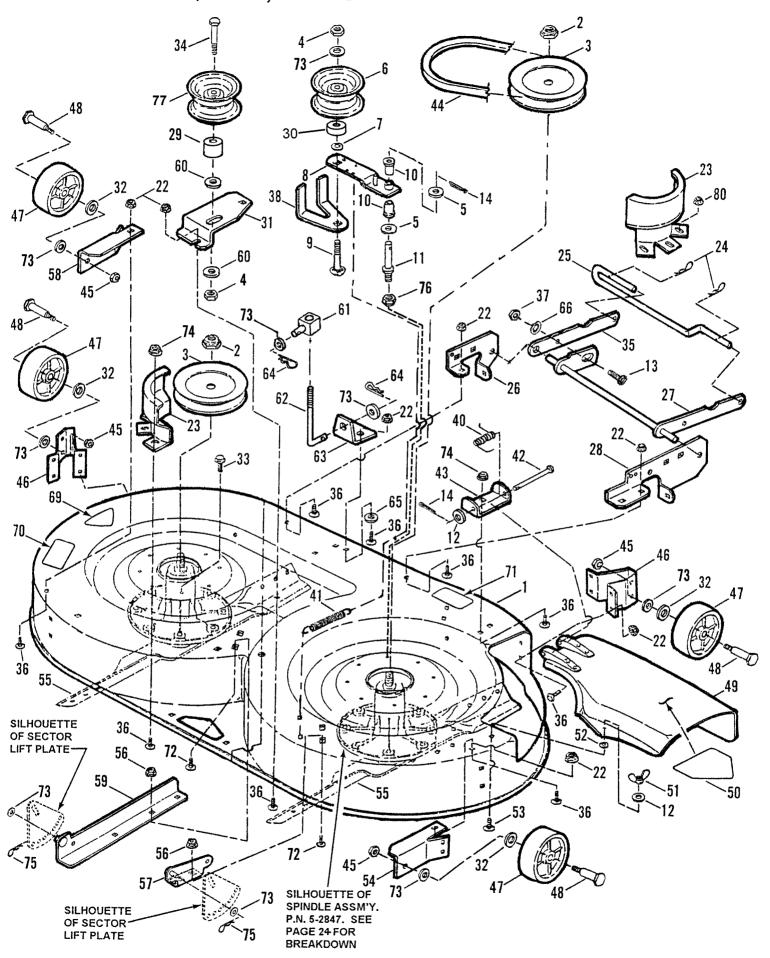
| ITEM | PART NO. | DESCRIPTION                         | ITEM | PART NO. | DESCRIPTION                        |
|------|----------|-------------------------------------|------|----------|------------------------------------|
| 1    | 3-4705   | FRAME, Tractor                      | 39   | 9-0509   | WASHER, 1/2 Internal Tooth Lock    |
| 2    | 1-4451   | TIE, Wire                           | 40   | 9-0619   | NUT,1/2-13 Hex Flange Lock         |
| 3    | 2-7936   | ROD END (2)                         | 41   | 1-5992   | WASHER, 5/8 Flat (2)               |
| 4    | 9-0482   | NUT, 3/8-24 Hex Jam (2)             | 42   | 2-3645   | PIN, 3/16 x 1-1/2" Clevis          |
| 5    | 9-0163   | SCREW, 3/8-24 x 1-1/4" Hex          | 43   | 2-2742   | BEARING, Flange                    |
|      |          | Head Cap, Grade 2 (2)               | 44   | 4-1236   | ASSEMBLY, Clutch Brake Arm         |
| 6    | 2-8420   | LINK, Drag                          | 45   | 4-1244   | LATCH, Park Brake                  |
| 7    | 2-4180   | SPACER (3)                          | 46   | 9-0361   | SCREW, 5/16-18 x 5/8" Self-Tap (3) |
| 8    | 9-0613   | NUT, 3/8-16 Hex Flange Lock         | 47   | 9-0803   | BOLT, 1/4-20 x 5/8" Carriage (6)   |
| 9    | 5-3568   | ASSEMBLY, Sector Gear (Includes     | 48   | 9-1240   | SCREW, #10-32 x 5/8" H. W. H. (2)  |
|      |          | item 10)                            | 49   | 1-1016   | BUSHING, Nylon 1/2 (2)             |
| 10   | 1-2706   | BEARING, Sector Gear (2)            | 50   | 9-1587   | WASHER, 1/2 Flat (2)               |
| 11   | 3-1036   | WASHER, 3/4 Thrust                  | 51   | 1-4341   | RING, 1/2" External Retaining (2)  |
| 12   | 9-0583   | NUT, 1/4-20 Hex Flange Lock (6)     | 52   | 9-1001   | SCREW, 5/16-18 x 5/8" Truss Head   |
| 13   | 2-2381   | BOLT, 1/2-13 x 2" Shoulder          | l    |          | (Torx) (5)                         |
| 14   | 9-0975   | NUT, 1/2-13 Hex Ctr. Lock, Gr. A    | 53   | 9-1514   | WASHER, 3/8 Yellow Zinc Flat (3)   |
| 15   | 3-3627   | BRACE, Sector Gear                  | 54   | 9-1296   | WASHER, 1/16" x 11/32" I.D. x      |
| 16   | 1-2080   | TIE, Cable 7"                       | 1    |          | 5/8" O.D.                          |
| 17   | 9-0585   | NUT, 5/16-18 Hx. Flg. Lk., Gr 5 (2) | 55   | 2-3649   | WASHER, 5/16 Nylon (2)             |
| 18   | 2-2743   | PEDAL, Clutch Brake                 | 56   | 2-8362   | KNOB, Push/Pull (5/16-18 Thd.)     |
| 19   | 1-2661   | PAD, Pedal                          | 57   | 9-1302   | NUT, 3/8-16 Hex, Grade B or 5      |
| 20   | 9-1299   | NUT, 3/8-16 Hex Nyloc               | 58   | 3-3557   | ARM, Idler (Traction Drive)        |
| 21   | 9-0122   | WASHER, 3/8 Bright Zinc, Flat (5)   | 59   | 9-0376   | NUT, #10-32 Hex Nyloc (2)          |
| 22   | 2-8091   | SPRING, Brake                       | 60   | 2-3355   | SWITCH                             |
| 23   | 2-8037   | SWIVEL, Inline Brake                | 61   | 2-4383   | SPRING, Traction Drive             |
| 24   | 9-1593   | PIN, 3/8 x 1-7/32" Cotter (Self-    | 62   | 3-3521   | BRACKET, Rear Lift/PTO Lever       |
|      |          | Locking) (9)                        | 63   | 3-4850   | LINK, Lift (Models: LT160H42DBV    |
| 25   | 9-0184   | NUT, 5/16-18 Hex Center Lock        |      |          | & LT160H42DBV2)                    |
| 26   | 9-1151   | SCREW, 5/16-18 x 1-1/4" Self-Tap    | 64   | 3-4384   | SPACER (2)                         |
| 27   | 1-2264   | SPRING                              | 65   | 3-3520   | BRACKET, Deck Hang Pivot           |
| 28   | 4-1703   | WELDMENT, Brake Arm                 | 66   | 4-1256   | WELDMENT, Rear Lift                |
| 29   | 4-1612   | ARM, Transmission Speed Control     | 67   | 9-1000   | SCREW, 5/16-18 x 7/8" Truss Head   |
| 30   | 2-8034   | ROD, Brake                          |      |          | (Torx) (2)                         |
| 31   | 9-0188   | WASHER, 5/16 Flat                   | 68   | 3-4377   | PLATE, Lift Sector (2)             |
| 32   | 3-4162   | PIN, 5/16 Cotter, Self-Locking (2)  | 69   | 3-3595   | EXTENSION, Idler Arm               |
| 33   | 4-1590   | WELDMENT, Shift Link                | 70   | 9-1560   | SCREW, 3/8-16 x 2-1/4" Hex         |
| 34   | 5-2920   | ASSEMBLY, Shift Lever (Lower)       | 1    |          | Head Cap, Grade 5                  |
| 35   | 3-4704   | LINK, Speed (Lower)                 | 71   | 2-3954   | PULLEY, Flat Idler, 3.47 O.D.      |
| 36   | 2-4115   | ASSEMBLY, Clutch/Brake Cable        | 72   | 3-3556   | GUIDE, Pulley                      |
| 37   | 5-2431   | ASSEMBLY, Foot Shaft Pivot          | 73   | 9-1320   | WASHER, 3/8 Yell. Zink, Split Lock |
|      |          | (Includes item 38)                  | 74   | 4-6778   | WASHER, Pivot- Stiffener           |
| 38   | 1-4871   | FITTING, Lube, 3/16                 | 75   | 2-4604   | SHOULDER BOLT, 3 7/8"x1/2-13       |
|      |          |                                     | 76   | 9-1489   | BRAKE ARM, TUFF-TORQUE             |



#### **BLADE ENGAGEMENT & TRANSMISSION CONTROLS**

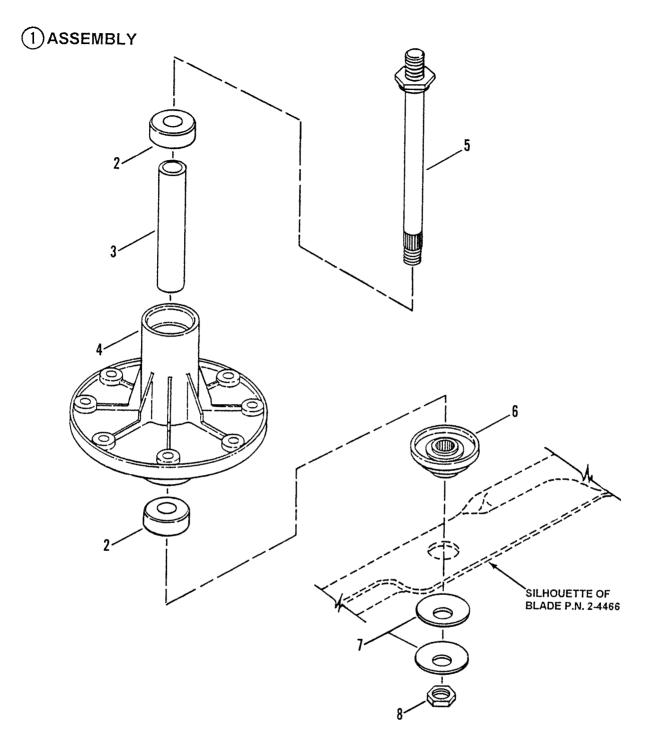
| ITEM       | PART NO.         | DESCRIPTION  |
|------------|------------------|--|
| 1          | 3-4705           | FRAME, Tractor   |
| 2          | 3-4842           | BRACE, Frame (2)   |
| 3          | 9-1001           | SCREW, 5/16-18 x 5/8" Truss Head (Torx) (13)                 |
| 4          | 9-1598           | PIN, 1/8 x 3/4" Cotter                                       |
| 5          | 1-4296           | WASHER, 1/2 Shim (2)   |
| 6          | 2-8934           | GUIDE, Belt  |
| 7          | 9-1584           | NUT, 1/4-20 Hex Flange Lock, Grade 5                         |
| 8          | 5-2562           | ASSEMBLY, Steering Adjuster                                  |
| 9          | 2-2368           | GEAR, Steering Pinion  |
| 10         | 9-1573           | BOLT, 1/4-20 x 5/8" Short Neck Carriage, Grade 5             |
| 11         | 2-8630           | CLIP, Wire   |
| 12         | 9-0585           | NUT, 5/16-18 Hex Flange Lock Grade 5 (2)                     |
| 13         | 3-3488           | BRACKET, Hood Pivot (Models: LT145H38CBV & LT160H42CBV Only) |
| 14         | 9-0361           | SCREW, 5/16-18 x 5/8" Self-Tap. (4)                          |
| 15         | 2-8620           | SPACER, 11/32 x 5/8 x 5/16 (2)                               |
| 16         | 9-0209           | CAPSCREW, 5/16 - 18 x 1" Hex Head Grade 2 (2)                |
| 17         | 2-4616           | BUSHING, Flange (2)  |
| 18         | 5-2920           | ASSEMBLY, Shift Lever (Lower)                                |
| 19         | 9-1151           | SCREW, 5/16-18 x 1-1/4" Self-Tap. (4)                        |
| 20         | 3-3554           | CLIP 1/2" Dia. (2)   |
| 21         | 2-4286           | LINK, Shift Lever (Upper)                                    |
| 22         | 2-4180           | SPACER   |
| 23         | 9-1585           | NUT, 3/8-16 Hex Center Lock, Grade 5 or B                    |
| 24         | 2-8203           | PAD, Foot, Rubber Deluxe                                     |
| 25<br>25   | 5-3900           | ASSEMBLY, Anti-spin/Belt Guide (Not Available)               |
| 25a<br>25b | 3-4846<br>9-1575 | BRACKET, Anti Spin Guide<br>HCLN, 5/16-18 YZ                 |
| 25c        | 2-8971           | PIN, .31" O.D. x 2"  |
| 25d        | 2-8953           | PIN, .31" O.D. x 1"  |
| 26         | 9-0055           | WASHER, 1/4 Flat   |
| 27         | 9-0364           | PIN, 5/32 x 1" Cotter  |
| 28         | 9-1023           | WASHER, 1/4 Internal Tooth Lock (2)                          |
| 29         | 9-1514           | WASHER, 3/8 Flat   |
| 30         | 3-3556           | GUIDE, Pulley Belt   |
| 31         | 3-4332           | SUPPORT, PTO Lever   |
| 32         | 2-4344           | PULLEY, Idler  |
| 33         | 9-1497           | SCREW, 3/8-16 x 1-1/2" Hex Hd. Cap, Grade 5                  |
| 34         | 2-3957           | LEVER, Shift (Upper)   |
| 35         | 2-3656           | KNOB, Deck Lift Lever  |
| 36         | 2-4069           | SPRING, Shift Lever  |
| 37         | 3-3541           | BRACKET, Shift Lever (Upper)                                 |
| 38         | 7-6978           | NUT, 1/4-20 Hex Nylok  |
| 39         | 2-8586           | DECAL, Instruction   |

#### 38" CUTTING DECK, BELTS, BRAKES

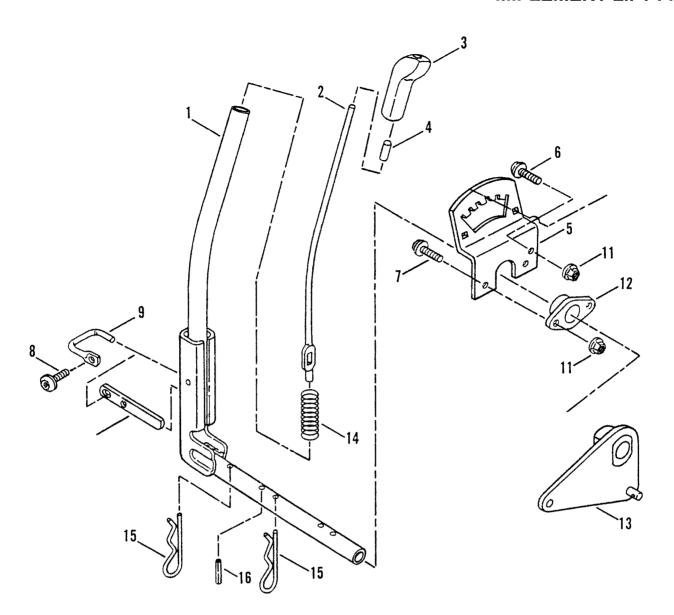


| ITEM | PART NO. | DESCRIPTION                       | ITEM | PART NO. | DESCRIPTION                        |
|------|----------|-----------------------------------|------|----------|------------------------------------|
| 1    | 6-1960   | WELDMENT Deck, 38" Cutting        | 40   | 2-6158   | SPRING, Chute Deflector Hinge      |
| •    | 0 1000   | (Includes items 70 & 71)          | 41   | 1-4405   | SPRING, Blade Brake                |
| 2    | 9-1006   | NUT, 5/8-16 Hex Nyloc (2)         | 42   | 2-6161   | PIN, 5/16 x 3-3/16" Clevis         |
| 3    | 2-7792   | PULLEY, Spindle 5.5" O.D. (2)     | 43   | 2-6750   | HINGE, Chute Deflector             |
| 4    | 7-6979   | NUT, 3/8-16 Hex Nyloc (2)         | 44   | 2-8793   | BELT, Drive, 38" Cutting Deck      |
| 5    | 9-0122   | WASHER, 3/8 Flat (2)              | 45   | 9-0289   | NUT, 3/8-24 Hex Ctr. Lock (4)      |
| 6    | 1-8574   | PULLEY,Flat Idler 4-1/8"          | 46   | 3-3756   | BRACKET, Gage Wheel, Front (2)     |
| 7    | 1-3847   | RETAINER, 3/8 Bolt                | 47   | 2-6122   | WHEEL, Gage (4)                    |
| 8    | 4-1711   | WELDMENT, Idler Arm               | 48   | 9-1526   | BOLT, 3/8-24 x 5/8" Shoulder (4)   |
| 9    | 9-0738   | BOLT, 3/8-16 x 2-3/4" Short       | 49   | 5-3226   | ASSEMBLY, Chute Deflector          |
| •    |          | Neck Carriage, Grade 5            |      |          | (Includes 1 each item 12 & 14, &   |
| 10   | 1-2306   | BUSHING, Flange (2)               |      |          | items 40, 42, 43, & 50)            |
| 11   | 2-6618   | STUD, Idler                       | 50   | 2-6831   | DECAL, Danger                      |
| 12   | 9-1296   | WASHER,11/32 Flat (2)             | 51   | 9-0492   | NUT, 5/16-18 Wing                  |
| 13   | 9-1716   | BOLT, 3/8-16 x 1-1/4" Sq. Neck    | 52   | 1-1791   | RETAINER, 5/16 Bolt                |
|      |          | Carriage, Grade 5                 | 53   | 9-1508   | BOLT, 5/16-18 x 3/4" Short Neck    |
| 14   | 9-1597   | COTTER-PIN, 3/32 x 3/4" (3)       |      |          | Carriage, Grade 5                  |
| 15   | 5-2886   | ASSEMBLY, Brake Band              | 54   | 3-3890   | BRACKET, Wheel (Right Side)        |
| 16   | 3-3816   | DRUM, Brake                       | 55   | 2-4466   | BLADE, 38" Cutting Deck (2)        |
| 17   | 1-4304   | PIN, 1/4 x 1-5/8" Clevis          | 56   | 9-0613   | NUT, 3/8-16 Hex Flange Lock (4)    |
| 18   | 1-4302   | BOLT, 1/4-20 Eye                  | 57   | 4-1259   | BRACKET, Rear Deck Lift            |
| 19   | 3-3825   | ANCHOR, Blade Brake               |      |          | (Right Side)                       |
| 20   | 2-4908   | NUT, 1/4-20 "T" Lock              | 58   | 3-3891   | BRACKET, Wheel (Left Side)         |
| 21   | 9-0063   | NUT, 1/4-20 Hex                   | 59   | 4-1257   | BRACKET, Rear Deck Lift            |
| 22   | 9-0585   | NUT, 5/16-18 Hex Flange           |      |          | (Left Side)                        |
|      |          | Lock Grade 5 (24)                 | 60   | 9-1331   | WASHER, 13/32" I.D. x 1 1/2 O.D.   |
| 23   | 2-4801   | GUARD, Belt (2)                   |      |          | x 1/8"                             |
| 24   | 9-1596   | PIN, Hair 5/8" (2)                | 61   | 2-4607   | SWIVEL, Lift                       |
| 25   | 2-7471   | PIN, Deck Hanger                  | 62   | 2-9024   | BOLT,3/8-16, "J"                   |
| 26   | 2-6757   | BRACKET, Front Lift Arm (Left)    | 63   | 3-4825   | BRACKET, Angle (Front)             |
| 27   | 4-2602   | LIFT, Front Arm                   | 64   | 9-1310   | PIN, Hair #13 (2)                  |
| 28   | 2-8365   | BRACKET, Front Lift Arm (Right)   | 65   | 9-0500   | WASHER, 7/16 Flat                  |
| 29   | 3-4717   | SPACER, 13/32 x 1-1/2 x 7/8       | 66   | 1-2063   | WASHER,13/32 I.D. Cone             |
| 30   | 3-4718   | SPACER, 13/32 x 1-1/8 x 5/8       | 67   | 9-1302   | NUT, 3/8-16 Hex, Grade 5           |
| 31   | 3-4723   | BRACKET, Fixed Idler              | 68   | 2-6649   | SPACER, Lift                       |
| 32   | 9-1587   | WASHER, 1/2 Flat (4)              | 69   | 2-6154   | DECAL, 38"                         |
| 33   | 9-0815   | SCREW, 3/8-16 x 3/4" Self-        | 70   | 1-6973   | DECAL - CAUTION                    |
|      |          | Tapping (10)                      |      |          | (Rotating Blades)                  |
| 34   | 9-1501   | CAPSCREW, 3/8 -16 x 2.5 Hx. Hd.   | 71   | 1-4852   | DECAL - CAUTION                    |
|      |          | Grade 5                           | 72   | 9-0850   | BOLT, 3/8-16 x 3/4" Carriage Gr. 2 |
| 35   | 3-5603   | ARM, Front Lift                   | 73   | 9-1514   | WASHER,13/32I.D. Flat (9)          |
| 36   | 9-0799   | BOLT, 5/16-18 x 5/8" Short Neck   | 74   | 9-1601   | NUT, 5/16-18 Hex Flg Lk, Gr. 5 (7) |
|      |          | Carriage Grade 5 (29)             | 75   | 9-1503   | PIN, Hair, 3/32 x 1-1/2" (2)       |
| 37   | 9-1302   | NUT, 3/8-16 Hex Grade B or 5      | 76   | 1-1201   | NUT, 5/16-24 Hex Lock Grade C      |
| 38   | 3-3929   | GUIDE, Belt                       | 77   | 2-6310   | PULLEY, Flat Idler 3.25"x1.75"     |
| 39   | 9-1585   | NUT, 3/8-16 Hex Ctr Lk, Gr.B or 5 |      |          |                                    |

#### **SPINDLE - 38" CUTTING DECK**

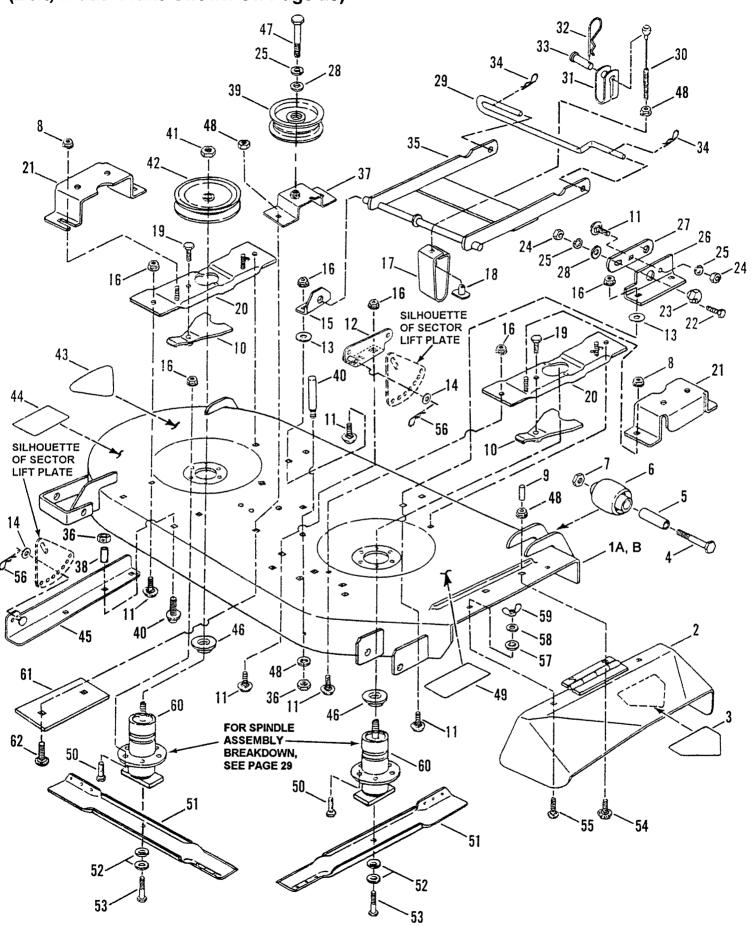


| ITEM | PART NO. | DESCRIPTION   |
|------|----------|---|
| 1    | 5-2847   | ASSEMBLY, Spindle Housing, 38" Cutting Deck (Model LT145H38CBV) (Includes items 2 thru 8) |
| 2    | 2-6808   | BEARING, Spindle (2)  |
| 3    | 2-4465   | SPACER, Spindle Housing   |
| 4    | 2-4461   | HOUSING, Spindle  |
| 5    | 2-6754   | SPINDLE 7.019"  |
| 6    | 2-4463   | SPACER, Dust Cover, Blade   |
| 7    | 2-4467   | WASHER, Belleville, 19/32" I.D. x 1-3/4" O.D. (2)   |
| 8    | 9-1633   | NUT, 9/16-18 Hex Jam, Grade B   |



| ITEM | PART NO. | DESCRIPTION   |
|------|----------|---|
| 1    | 4-1015   | LEVER, Implement Lift (Model LT145H38CBV)                   |
|      | 4-1655   | LEVER, Implement Lift (Models: LT160H38CBV, & LT160H42CBV2) |
| 2    | 2-2565   | ROD, Lift Lever   |
| 3    | 1-9363   | KNOB, Lift Lever  |
| 4    | 1-4361   | CAP, Lift Lever Rod   |
| 5    | 3-3449   | QUADRANT, Lift Lever  |
| 6    | 9-1001   | SCREW, 5/16-18 x 5/8" Truss Head (Torx)                     |
| 7    | 9-1000   | SCREW, 5/16-18 x 7/8" Truss Head (Torx) (2)                 |
| 8    | 9-0999   | SCREW, 1/4-20 x 5/8" Truss Head (Torx)                      |
| 9    | 2-4742   | LATCH, Pivot  |
| 10   | 2-2568   | DETENT, Latch   |
| 11   | 9-0585   | NUT, 5/16-18 Hex Flange Lock Grade 5 (2)                    |
| 12   | 2-2567   | PIVOT, Lift Lever   |
| 13   | 4-1255   | BELLCRANK, Lift Lever                                       |
| 14   | 2-2566   | SPRING, Latch Detent  |
| 15   | 1-3844   | PIN, Hair, 5/32 x 2-5/8" (2)                                |
| 16   | 2-2895   | PIN, Dowel, 1/4 x 1-1/8"                                    |

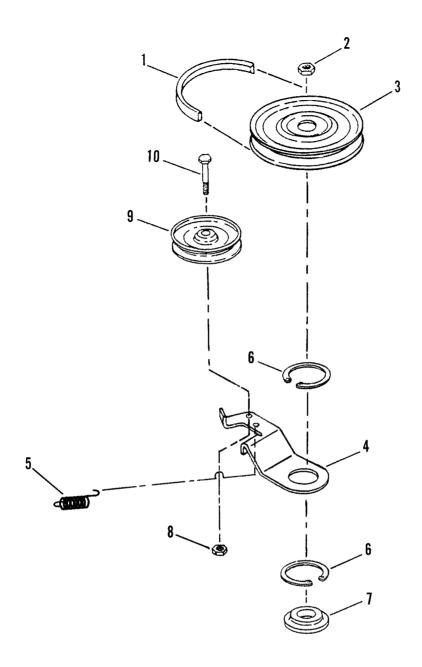
## 42" CUTTING DECK (Belt, Blade Brake Shown On Page 28)



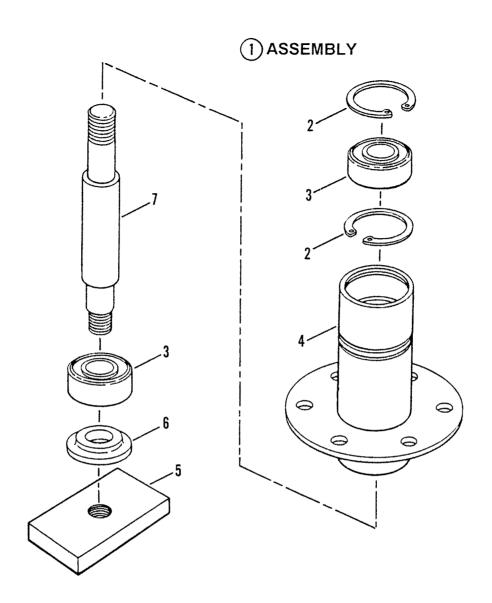
## 42" CUTTING DECK (Belt, Blade Brake Shown On Page 28)

| ITEM | PART NO. | DESCRIPTION                          | ITEM | PART NO. | DESCRIPTION                          |
|------|----------|--------------------------------------|------|----------|--------------------------------------|
| 1A   | 6-1842   | ASSEMBLY, Deck, 42" Cutting          | 34   | 9-1596   | PIN, Hair, .148 x 2.62" (2)          |
|      |          | (Includes items 44 & 49)             | 35   | 4-2469   | ASSEMBLY, Front Hanger               |
| 1B   | 6-1843   | ASY, Deck (Model LT160H42CBV2)       | 36   | 9-1585   | NUT, 3/8 - 16 Hex Ctr Lk Gr. 5 or B  |
| 2    | 5-1401   | DEFLECTOR, Side Discharge            | 37   | 5-3567   | BRACKET, Idler                       |
|      |          | (Includes item 3)                    | 38   | 2-8942   | SLEEVE, 1/2 x 13/32 x 3/8            |
| 3    | 2-6831   | DECAL - DANGÉR                       | 39   | 1-8574   | PULLEY, Idler 4-1/8"                 |
| 4    | 9-1532   | SCREW, 3/8-24 x 3-3/4" Hex           | 40   | 9-0614   | BOLT, 3/8-16x1-1/2 Hx. Fl. Lk. Gr. 5 |
|      |          | Head Cap Grade 5 (4)                 | 41   | 1-0027   | NUT, 3/4-16 Hex Jam (2)              |
| 5    | 1-5272   | SPACER (4)                           | 42   | 2-4863   | PULLEY, Spindle (2)                  |
| 6    | 1-9190   | WHEEL, Gage (4)                      | 43   | 2-4910   | DECAL, 42" Deck                      |
| 7    | 9-1600   | NUT, 3/8-24 Hex Center Lock,         | 44   | 1-6973   | DECAL - CAUTION (Rotating            |
|      |          | Grade 5 or B (4)                     |      |          | Blades)                              |
| 8    | 9-0585   | NUT, 5/16-18 Hex FI. Lk Gr.5 (10)    | 45   | 4-1253   | BRACKET, Deck Lift (Left Side)       |
| 9    | 2-3606   | CAP, Vinyl (2)                       |      | 4-1257   | BRACKET, Deck Lift (Left Side)       |
| 10   | 5-1747   | ASSEMBLY, Spindle Lock (2)           |      |          | (Model LT160H42CBV2 Only)            |
| 11   | 9-0850   | BOLT, 3/8-16 x 3/4" Carr. Gr. 2 (12) | 46   | 1-4407   | WASHER, Spindle (2)                  |
| 12   | 4-1252   | BRACKET, Lift (Right Side)           | 47   | 9-1580   | BOLT, 3/8-16 x 1-3/4 Hx. Fl. Lk.     |
|      | 4-1259   | BRACKET, Lift (Right Side)           | 48   | 9-1601   | NUT, 5/16-18 Hex Flange Lock         |
|      |          | (Model LT160H42CBV2 Only)            |      |          | Grade 5 (3)                          |
| 13   | 9-0600   | WASHER, Flat 3/8 (4)                 | 49   | 1-4852   | DECAL - CAUTION (Deflector in        |
| 14   | 9-1514   | WASHER, Flat, 13/32 (2)              |      |          | Place)                               |
| 15   | 3-2297   | BRACKET, Front Hanger (Left Side)    | 50   | 9-0612   | BOLT, 3/8-16 x 3/4" Hex Flange       |
| 16   | 9-0613   | NUT, 3/8-16 Hex Flange Lock (15)     |      |          | Lock (12)                            |
| 17   | 3-8043   | BRACKET, Front Lift Arm Hanger       | 51   | 2-6691   | BLADE, 21" Cutter (2)                |
| 18   | 9-1567   | T-NUT, 5/16-18                       | 52   | 1-2063   | WASHER, Cone, 13/32 x 1-13/32        |
| 19   | 9-0582   | BOLT, 3/8-16 x 1" Hx. Flange Lk. (2) |      |          | Diameter (4)                         |
| 20   | 5-2487   | ASSEMBLY, Spindle Brace (2)          | 53   | 9-0824   | SCREW, 3/8-24 x 1-1/4" Hex Head      |
| 21   | 3-4409   | GUARD, Pulley (2)                    |      |          | Cap, Grade 5 (2)                     |
| 22   | 9-0563   | SCREW, 3/8-16 x 1" HHC, Gr.5         | 54   | 9-1303   | BOLT, 5/16-18 x 1" Short Neck        |
| 23   | 1-5012   | ECCENTRIC, Leveling                  |      |          | Carriage, Grade 5 (2)                |
| 24   | 9-0130   | NUT, 3/8-16 Hex (2)                  | 55   | 9-0799   | BOLT, 5/16-18 x 5/8" Carr. Gr. 5 (2) |
| 25   | 9-0118   | WASHER, 3/8 Split Lock (3)           | 56   | 9-1503   | PIN, Hair, 3/32 x 1-1/2" (2)         |
| 26   | 3-8382   | BRACKET, Front (Right Side)          | 57   | 1-1791   | RETAINER, 5/16 Bolt (2)              |
| 27   | 3-2432   | LINK, Adjustment                     | 58   | 9-1315   | WASHER, 5/16 Split Lock (2)          |
| 28   | 9-0122   | WASHER, 3/8 Flat (2)                 | 59   | 9-1537   | WING-NUT, 5/16-18 (2)                |
| 29   | 2-7471   | PIN, Deck Hanger                     | 60   | 5-9723   | ASSEMBLY, Spindle (2)                |
| 30   | 2-2893   | CABLE, Deck Lift                     | 61   | 3-4202   | PLATE, Support                       |
| 31   | 3-2276   | CLEVIS, Lift Cable                   | 62   | 9-0636   | SCREW, 5/16-18 x 1" Hex Head         |
| 32   | 9-1503   | PIN, Hair, 3/32 x 1-1/2"             |      |          | Cap, Grade 5 (2)                     |
| 33   | 2-9687   | PIN, Clevis, 3/8 x 1-1/16"           |      |          |                                      |

#### **BELT, BLADE BRAKE - 42" CUTTING DECK**

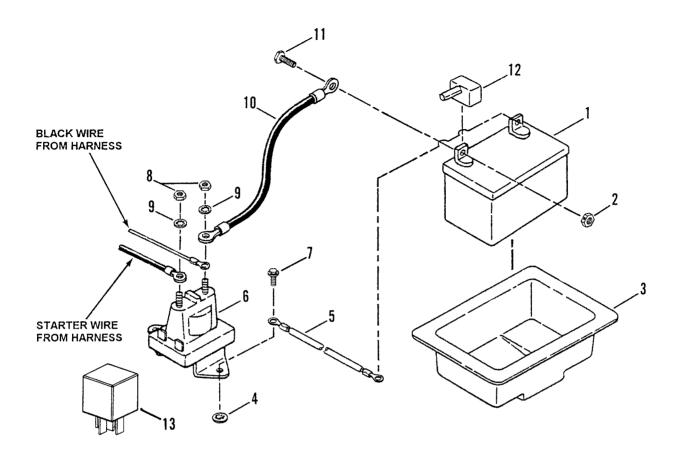


| ITEM | PART NO. | DESCRIPTION                               |
|------|----------|---|
| 1    | 2-9205   | BELT, Drive                               |
| 2    | 1-0027   | NUT, 3/4-16 Hex Jam                       |
| 3    | 2-4863   | PULLEY, Drive                             |
| 4    | 3-6222   | ARM, Brake                                |
| 5    | 2-8941   | SPRING, Idler                             |
| 6    | 1-0740   | RING, External Retaining 2" (2)           |
| 7    | 1-4407   | WASHER, Spindle                           |
| 8    | 9-1585   | NUT, 3/8-16 Hex Center Lock, Grade 5 or B |
| 9    | 1-8574   | PULLEY, Idler                             |
| 10   | 9-1580   | SCREW, 3/8-16 x 2" Hex Head Cap, Grade 5  |



| ITEM | PART NO. | DESCRIPTION  |
|------|----------|--|
| 1    | 5-9723   | ASSEMBLY, Spindle Housing, 42" Cutting Deck (Models: LT160H42CBV & LT160H42CBV2) (Includes items 2 thru 7) |
| 2    | 1-2491   | RING, Retaining 1-3/4" (2)   |
| 3    | 1-3313   | BEARING, Spindle (2)   |
| 4    | 4-7917   | HOUSING, Spindle   |
| 5    | 3-2294   | HOLDER, Blade  |
| 6    | 1-4407   | WASHER, Spindle  |
| 7    | 2-7668   | SPINDLE 6.5"   |

#### **ELECTRICAL COMPONENTS**



| ITEM | PART NO. | DESCRIPTION  |
|------|----------|--|
| 1    | 6-0618   | KIT, Battery (Includes Decal P.N. 1-6134 & Battery Without Acid) |
| 2    | 9-0372   | NUT, 1/4-20 Hex Center Lock Grade B or 5 (2)                     |
| 3    | 1-7853   | TRAY, Battery  |
| 4    | 1-2485   | RETAINER, Screw  |
| 5    | 2-6414   | CABLE, Ground (Black)  |
| 6    | 1-8604   | SOLENOID   |
| 7    | 9-0539   | SCREW, 1/4-20 x 1/2" Self-Tapping (2)                            |
| 8    | 9-0977   | NUT, 1/4-20 Hex Jam (2)  |
| 9    | 9-1314   | WASHER, 1/4 Internal Tooth Lock (2)                              |
| 10   | 1-4476   | CABLE, Positive (Red)  |
| 11   | 2-7172   | SCREW, 1/4-20 x 5/8" Hex Head Cap Gr. 5 (2)                      |
| 12   | 1-2444   | COVER, Positive Terminal   |
| 13   | 2-8570   | RELAY  |



#### CLUTCH/BRAKE PEDAL

#### LIFT LEVER

## SET

RELEASE

#

#### ✓ WARNING

#### TO AVOID SERIOUS INJURY OR DEATH



- PERAD OPERATOR'S MANUAL AND OTHER INSTRUCTIONS DO NOT NOW ON SLOPES STEEPER THAN IS DESIGN PURPLEMENTED WITH THIS MICHINE AND ATTACHMENTS. (ONE POOT OF RISE IN FOUR PEET OF LEMETAL PRACTICE WITH SLADE OFF TO LEARN CONTROLS. AND OWN ACROSS FACE OF SLOPES, ME DOWN ACROSS FACE OF SLOPES, ME DOWN ACROSS FACE OF SLOPES, ME DOWN ACROSS FACE OF SLOPES, ME DOWN
- CHECK FOR PROPER OPERATION.

  STRENGE SPEED AND AVOID SHARP TURNS ON SLOPES.

  THE SAFETY DEVICES MEE IN PROPER POSITION AND

  OTHER SAFETY DEVICES MEE IN PROPER POSITION AND

  UP SLOPE. TURN BLACE OFF AND BACK DOWN SLOPE. CLEAR MOWING AREA OF WIRE, ROCKS, AND OTHER OBJECTS THAT COULD CAUSE HAURY IF THROWN BY FROM SECTOR DITCHES AND OTHER DROP-OFFS.
- TERMARERS AND OTHER MEMPERICACED OPERATORS SHOULD BE CAREFULLY INSTRUCTED AND GLOSELY
- NE REPORTE MACHINE REPORTE BACKING NEVER CAMPY CHILDREN, EVEN WITH BLADEIS
- PREVENT TIP-OVER ACCIDENTS: DO NOT MOW ON SLOPES, OR ANY AREA, WHERE STABILITY OR TRACTION IS IN BOUST, IF UNCERTAIN, DRIVE OVER AREA FIRST WITH BLADE OFF.
- PROTECT CHILDREN AND OTHER PEOPLE: AVOID CONTACT WITH ROTATING BLADE:

  \* DO NOT ALLOW CHILDREN PRE-TEDMAGERS! ON THERE
  \* STOP BLADE SEPORE PUTTING FOOT ON GROUND OR LEAVING SEAT.

  \* STOP BLADE SEPORE PUTTING FOOT ON GROUND OR LEAVING SEAT.
  - DE SUME BLACE HAS STOPPED BEFORE ATTEMPTIME TO UNICLOS DISCHARGE OR BEFORE PLACING HAMDS OR FEET MEAR BOTTOM OF BLACE HOUSING.
  - NEVER START BLADE UNLESS PROPERLY SEATED ON MACHINE.
  - STOP BLADE, STOP ENGINE, AND REMOVE KEY WHEN LEAVING

TO SET PARKING BRAKE DEPRESS CLUTCH/BRAGE PEDAL, RAISE PARKING LATCH AND HOLD WHILE RELEASING PEDAL.

TO ROLL MACHINE: HOVE ROLL MELEASE LEYEN IN DOATED THE REST AND LOCK INTO MILCE.

TO START ENGINE:

TO STOP MACHINE:

TO START DRIVING

RELEASE PARKING BRAKE. SLOWLY MOVE SPEED SELECTOR FORWARD FOR FORWARD TRAVEL AND BACKWARD FOR REVERSE TRAVEL

TO CHANGE DRIVING SPEEDS:

TO SET CUTTING HEIGHT: DEPRESS THUMB BUTTON ON LIFT LEVER.
MOVE FORWARD TO LOWER, PULL BACK TO
RAISE, RELEASE BUTTON.

TO START BLADES: PULL PTO SWITCH OUT.

TO STOP BLADES:

TO MOW PROPERLY: INCREASE ENGINE SPEED AMOVOR DECREASE DRIVING SPEED UNTIL CUT IS SMOOTH AND ENGINE IS NOT UNDER HEAVY STRAIM.





- ROTATING BLADES.
- KEEP HANDS AND FEET FROM UNDER MOWER.
- DEFLECTOR MUST BE FASTENED DOWN OR GRASS CATCHER INSTALLED BEFORE OPERATING MOWER.

#### **CAUTION**

FORWARD **INSTALL BATTERY WITH** TERMINALS FORWARD 26415

**CAUTION** 

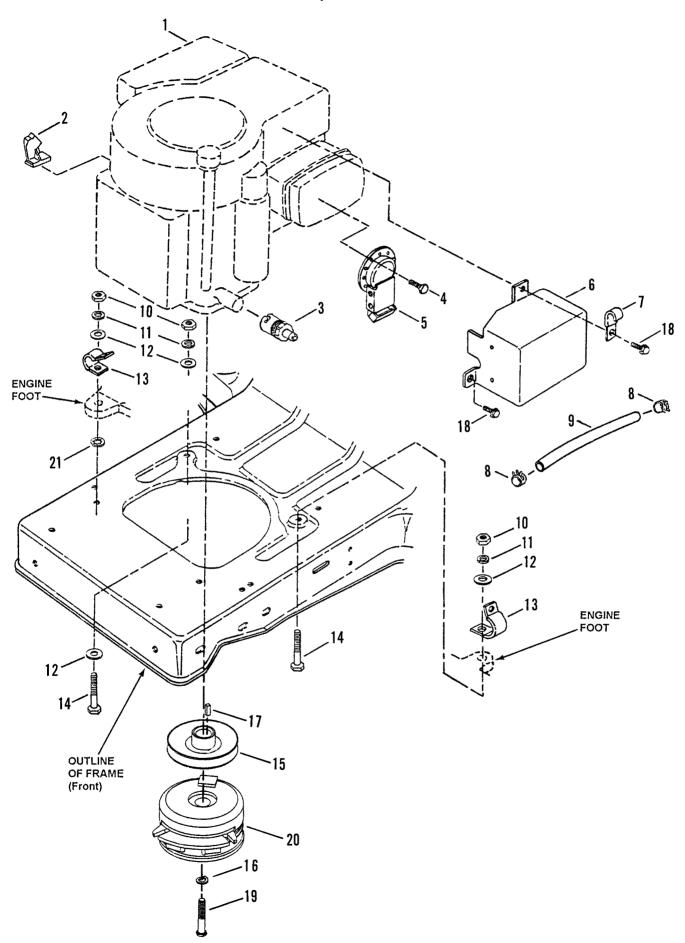
IF BATTERY IS REMOVED, DO IF BATTERY IS REMOVED, DO MOT OPERATE ENGINE WITHOUT INSULATING POS + BATTERY CABLE TERMINAL WITH ELECTRICAL TAPE, OR SPARKING FROM BATTERY CABLES CAN RESULT.



ROTATING BLADES. **KEEP HANDS AND FEET** FROM UNDER MOWER.

| ITEM   | PART NO.         | DESCRIPTION  | LOCATION   |
|--------|------------------|--|--|
| 1<br>2 | 2-6415<br>1-6973 | DECAL, Caution (Battery Location) DECAL, Caution (Rotating Blades) | pg. 8, item 13<br>pg. 22 item 70 &<br>pg. 26 item 44 |
| 3      | 2-6831           | DECAL, Danger (Cut Finger)   | pg. 22 item 50 & pg. 26 item 3                       |
| 4      | 1-6134           | TAG, Caution   | pg. 30   |
| 5      | 1-4852           | DECAL, Caution (Rotating Blades)                                   | pg. 26 item 49                                       |
| 6      | 2-8586           | DECAL, Instruction   | pg. 20 item 39                                       |

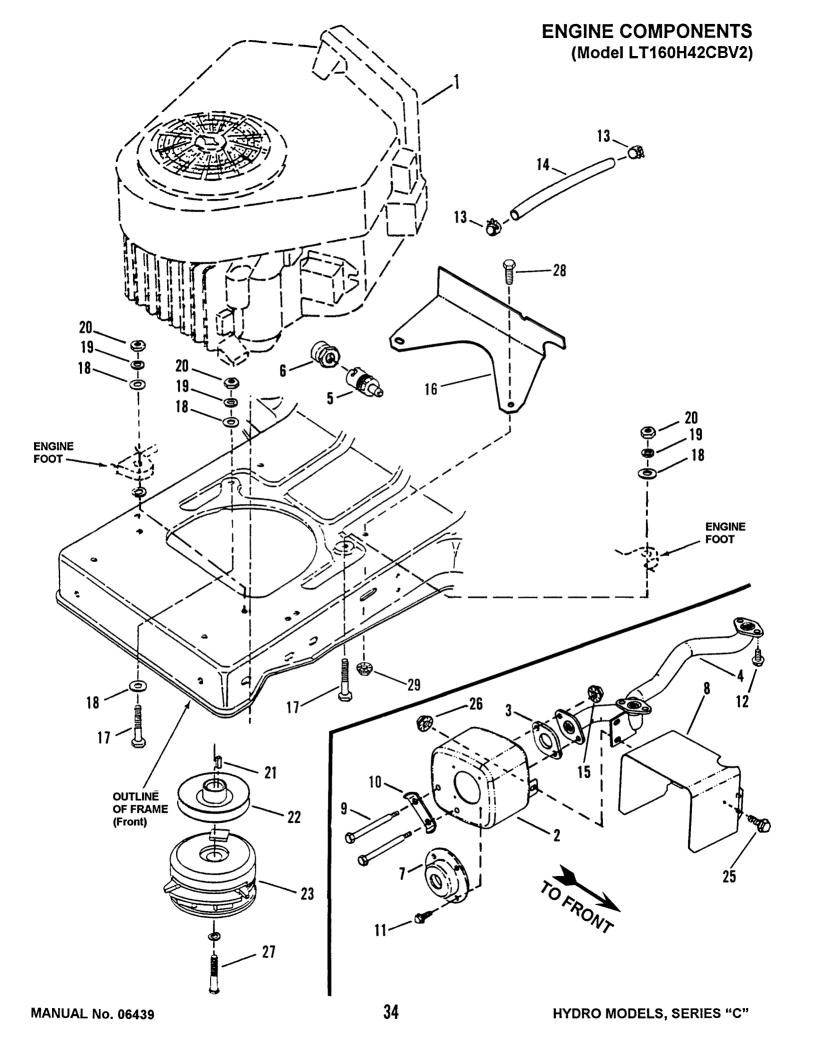
## ENGINE COMPONENTS (Models LT145H38CBV & LT160H42CBV)



### ENGINE COMPONENTS (Models LT145H38CBV & LT160H42CBV)

| ITEM | PART NO. | DESCRIPTION  |
|------|----------|--|
| 1    | **       | ENGINE, B. & S. 14.5 HP OHV, Model 287707, Type 0247, Trim 01 (Model: LT145H38CBV) |
|      | **       | ENGINE, B. & S. 16.0 HP OHV, Model 28Q777, Type 0672, Trim A1 (Model: LT160H42CBV) |
| 2    | 2-5079   | CLIP, Speed  |
| 3    | 2-7972   | ASSEMBLY, Oil Valve  |
| 4    | 9-1581   | SCREW, #8-18 x 1/2" Hex Head, Self-Tapping (3)                                     |
| 5    | 4-1537   | EXTENSION, Muffler   |
| 6    | 4-1269   | HEAT SHIELD, Muffler   |
| 7    | 2-6482   | CLIP, "J" Type   |
| 8    | 1-2222   | CLAMP, Fuel Line (2)   |
| 9    | 2-3479   | LINE, Fuel, 16" Long   |
| 10   | 9-1511   | NUT, 5/16-18 Hex Grade 5 or B (4)  |
| 11   | 9-1315   | WASHER, 5/16 Split Lock (4)  |
| 12   | 9-1296   | WASHER, 5/16 Flat (5)  |
| 13   | 1-5861   | CLIP, Wiring Harness (2)   |
| 14   | 9-0669   | SCREW, 5/16-18 x 1-3/4" Hex Head Cap Grade 5 (2)                                   |
| 15   | 2-8584   | PULLEY, Traction Drive 4.5" O.D., 1" I.D., 1.85" HUB, 1/4" KW                      |
| 16   | 9-1301   | WASHER, 7/16 Split Lock  |
| 17   | 1-6755   | KEY, 1/4 x 1/4 x 3/4" Square   |
| 18   | 9-1579   | BOLT, 1/4-20 x 1/2" Hex Flange Lock Grade 5 (2)                                    |
| 19   | 9-1703   | SCREW, 7/16-20 x 2-1/2" Hex Head Cap Special Grade 5                               |
| 20   | 5-3740   | CLUTCH/BRAKE   |
| 21   | 9-0391   | WASHER, 5/16 Internal Tooth Lock   |

<sup>\*\*</sup> PURCHASE ENGINE & ENGINE PARTS,
OTHER THAN THOSE LISTED, FROM
ENGINE SERVICE OUTLETS.



| ITEM | PART NO. | DESCRIPTION  |
|------|----------|--|
| 1    | **       | ENGINE, B. & S. 16.0 HP V-Twin, Model 303777, Type 1150, Trim A1 |
| 2    | 2-4241   | MUFFLER  |
| 3    | 1-4509   | GASKET, Muffler/Exhaust  |
| 4    | 4-1742   | MANIFOLD, Exhaust  |
| 5    | 2-7972   | ASSEMBLY, Oil Valve Drain  |
| 6    | 2-2486   | EXTENSION, Oil Drain   |
| 7    | 2-6778   | DEFLECTOR, Exhaust   |
| 8    | 3-4767   | SHIELD, Muffler Heat   |
| 9    | 2-4161   | BOLT, 5/16-18 x 3-1/2" Shoulder Hex Head (2)                     |
| 10   | 2-4566   | LOCK, Screw  |
| 11   | 9-1581   | SCREW, #8-18 x 1/2" Self Tapping (4)                             |
| 12   | 9-0858   | SCREW, 5/16-18 x 1/2" Hex Washer Face Self Tapping (4)           |
| 13   | 1-2222   | CLAMP, Fuel Line (2)   |
| 14   | 2-3479   | LINE, Fuel, 16" Long   |
| 15   | 9-1601   | NUT, 5/16-18 Hex Flanged Lock Grade 5                            |
| 16   | 3-4762   | SHIELD, Heat   |
| 17   | 9-0669   | SCREW, 5/16-18 x 1-3/4" Hex Head Cap Grade 5 (2)                 |
| 18   | 9-1296   | WASHER, 5/16 Flat Grade 5 (4)                                    |
| 19   | 9-1315   | WASHER, 5/16 Split Lock (2)                                      |
| 20   | 9-1511   | NUT, 5/16-18 Hex Grade 5 or B (2)                                |
| 21   | 1-6755   | KEY, 1/4 x 1/4 x 3/4" Square                                     |
| 22   | 2-8584   | PULLEY, Traction Drive   |
| 23   | 5-3740   | CLUTCH/BRAKE   |
| 24   | 3-4762   | SHIELD, Heat   |
| 25   | 2-7172   | CAPSCREW, 1/4-20 x 5/8" Hex Head Grade 5 (2)                     |
| 26   | 9-1584   | NUT, 1/4 -20 Hex Flanged Lock Grade 5 (2)                        |
| 27   | 9-1703   | SCREW, 7/16-20 x 2-1/2 Hex Head Cap Special Grade 5              |
| 28   | 9-0209   | CAPSCREW, 5/16-18 x 1" Hex Head Grade 2 (2)                      |
| 29   | 9-0585   | NUT, 5/16-18 Hex Flange Lock Grade 5 (2)                         |

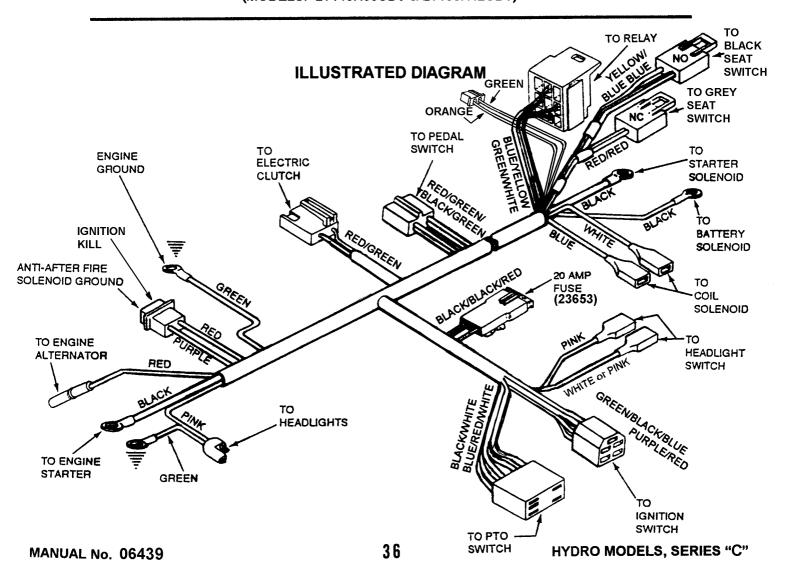
<sup>\*\*</sup> PURCHASE ENGINE & ENGINE PARTS,
OTHER THAN THOSE LISTED, FROM
ENGINE SERVICE OUTLETS.

#### ELECTRICAL - (Models LT145H38CBV & LT160H42CBV)

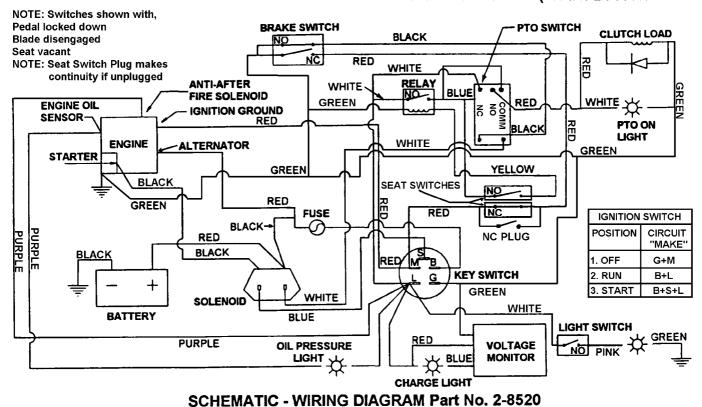
NOTE: Switches shown with,

Pedal locked down Blade disengaged **BRAKE SWITCH** Seat vacant GREEN **NOTE: Seat Switch Plug makes BLACK** continuity if unplugged **PTO SWITCH GREEN** NC RED WHITE **PURPLE** RELAY **ANTI-AFTER** ELECTRIC CLUTCH LOAD WHITE NO. BLUE **FIRE SOLENOID** RED **IGNITION GROUND** 중중 RED **BLACK ENGINE ALTERNATOR** GREEN YELLOW STARTER SEAT SWITCHES (BLACK) - NO **BLACK** RED **FUSE** NC PLUG **GREEN** RED **BLACK IGNITION SWITCH GREEN** POSITION CIRCUIT G "MAKE SOLENOID 1. OFF G+M WHITE **LIGHT SWITCH** KEY SWITCH 2. RUN B+L **BATTERY** BLUE NO PINK 3. START WHITE B+S+L **PURPLE PURPLE** 

SCHEMATIC - WIRING DIAGRAM Part No. 2-8571 (MODELS: LT145H38CBV & LT160H42CBV)



#### ELECTRICAL - (Model LT160H42CBV2)



TO ILLUSTRATED DIAGRAM TO RELAY BLACK ON SEAT **SWITCH GREEN TO GRAY SEAT SWITCH ORANGE** GREENMHITE TO STARTER SOLENOID TO PEDAL **SWITCH** ELECTRIC CLUTCH GREENRED TO BATTERY TO OIL GREENBLACK **PRESSURE** SOLENOID TO ANTI-GREEN **AFTERFIRE** SOLENOID 20 AMP FUSE GROUND (23653)WHITE OF PHUK TO COIL IGNITION SOLENOID **GROUND** TO **HEADLIGHT SWITCH** BLACKWHITE BLUEREDWHF RED PURPLE RED TO ALTERNATOR TO TO INDICATOR **HEADLIGHTS** TO ENGINE TO IGNITION GREEN LIGHTS **STARTER SWITCH** TO PTO 37 **HYDRO MODELS, SERIES "C"** MANUAL No. 06439 **SWITCH** 

(MODEL: LT160H42CBV2)

#### NOTES

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#### NOTES

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#### Parts Manual for

# SNAPPER®

HYDRO DRIVE MODELS: LT145H38CBV LT160H42CBV LT160H42CBV2 SERIES "C" LAWN TRACTORS

SNAPPER®McDonough, GA., 30253 U.S.A.