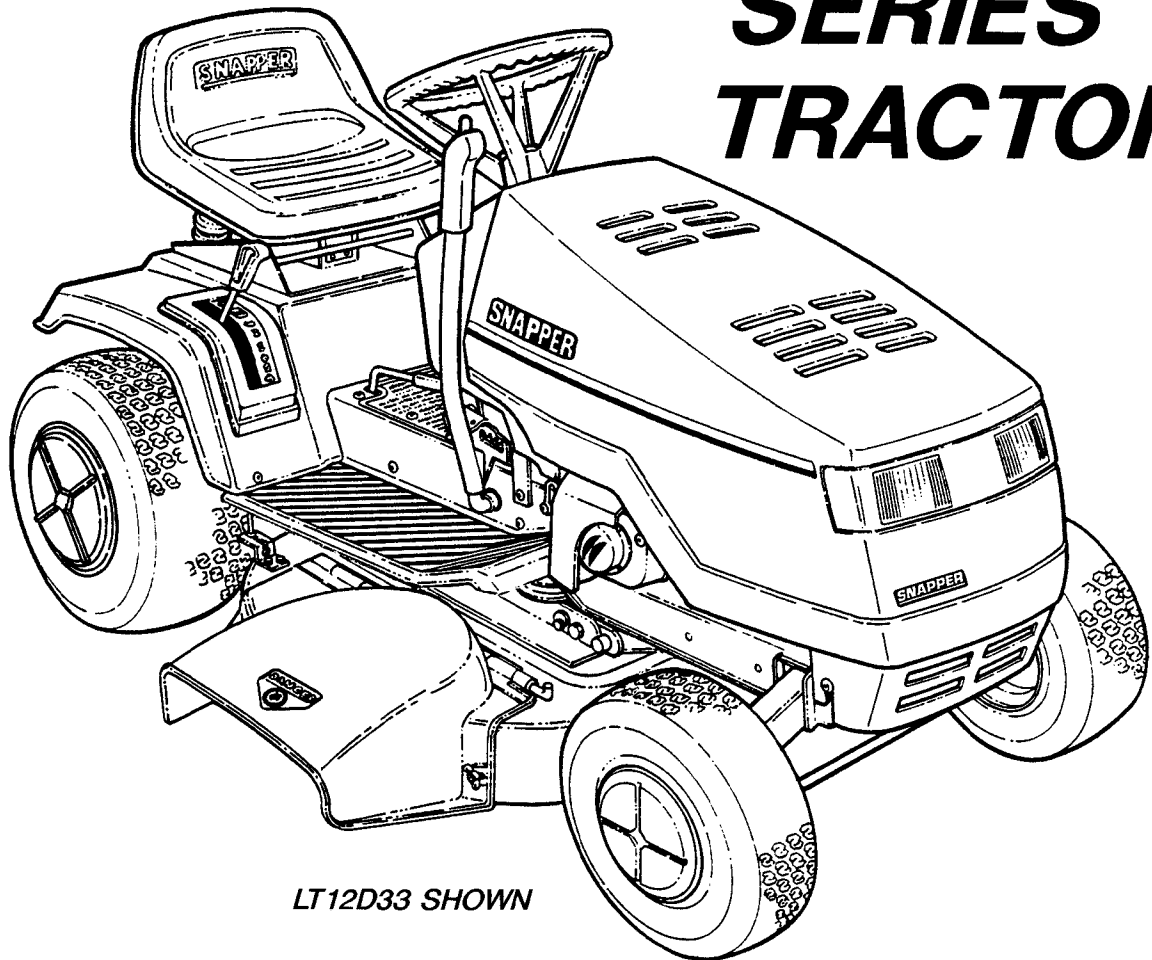


Parts Manual for
SNAPPER®

LT12D33 & LT12D41

**SERIES 1
TRACTOR**



LT12D33 SHOWN

SNAPPER McDonough, GA., 30253 U.S.A.

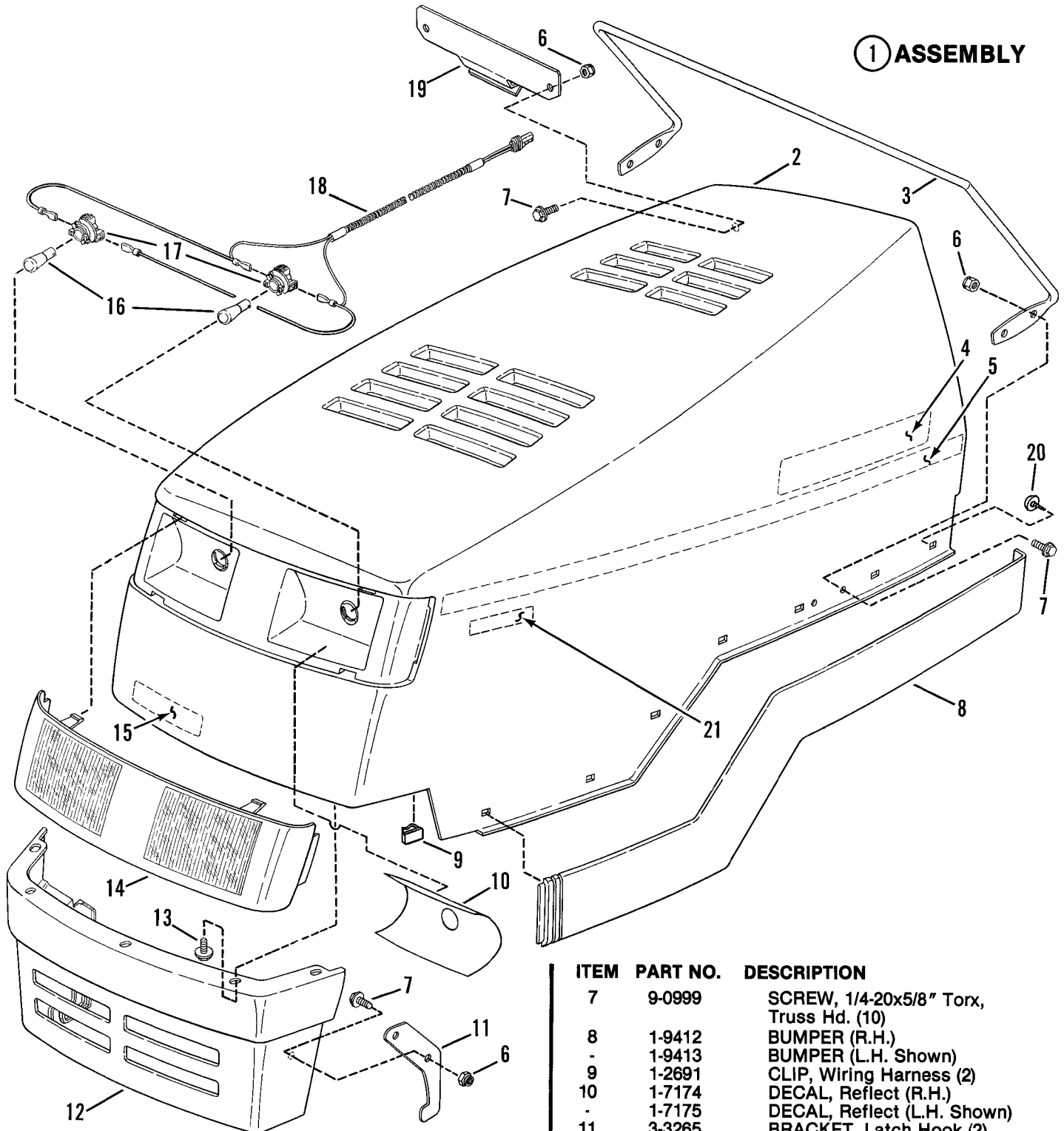
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IT IS THE POLICY OF SNAPPER TO IMPROVE ITS PRODUCTS WHENEVER IT IS POSSIBLE AND PRACTICAL TO DO SO. WE RESERVE THE RIGHT TO MAKE CHANGES OR ADD IMPROVEMENTS AT ANY TIME WITHOUT INCURRING ANY OBLIGATION TO MAKE SUCH CHANGES ON PRODUCTS MANUFACTURED PREVIOUSLY.

HOOD, BUMPER, HEADLIGHTS

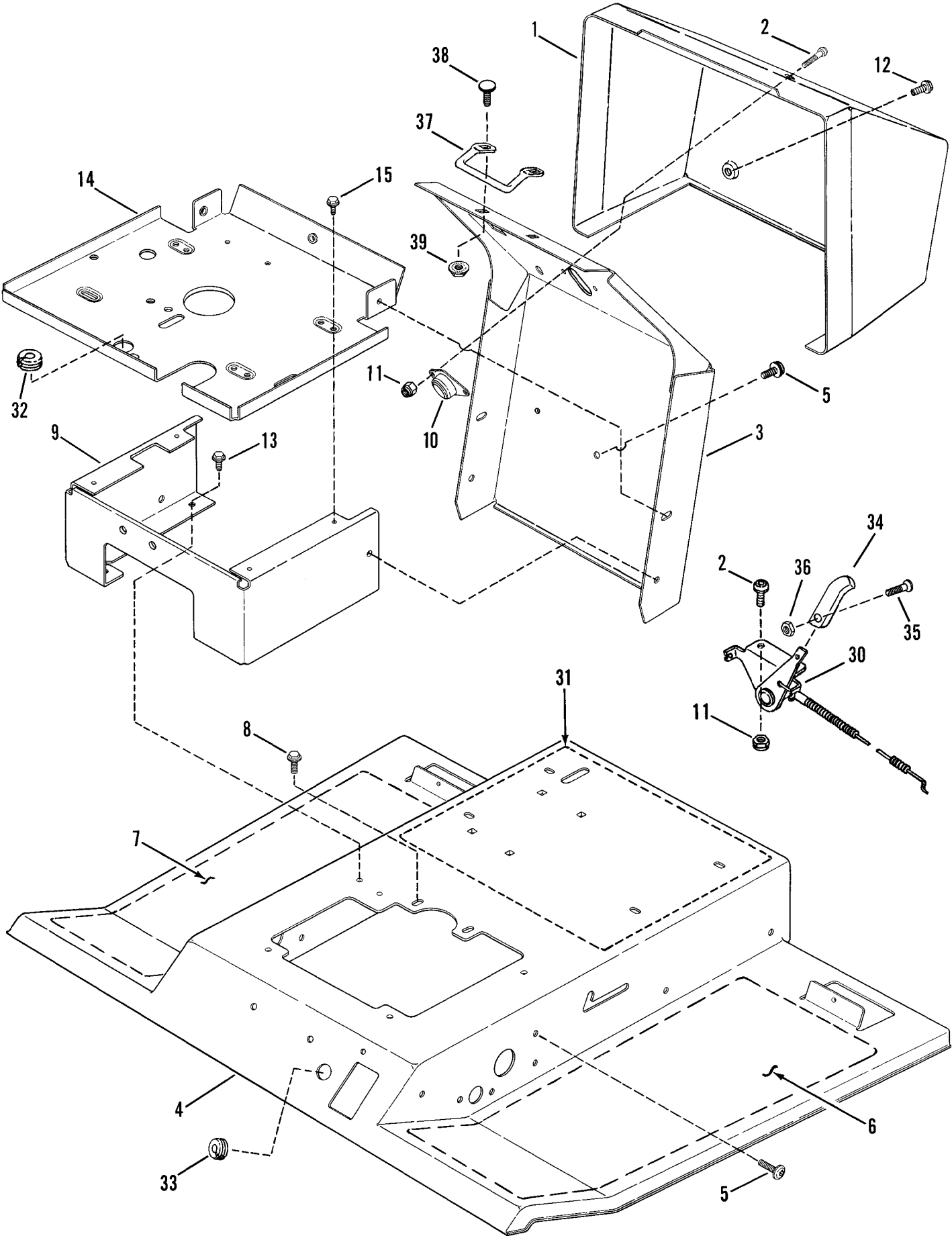
① ASSEMBLY



ITEM	PART NO.	DESCRIPTION
1A	5-2193	HOOD ASSEMBLY (Incl. Items 2 thru 20)
1B	6-1082	KIT, LTH Hood (Incl. 5-2451, LT Hood)
2	1-9411	HOOD
3	1-6766	ROD, Hood Latch
4	1-6974	DECAL-SNAPPER, Molded Logo (2)
5	1-9397	DECAL, Stripe (R.H.)
-	1-9398	DECAL, Stripe (L.H. Shown)
6	7-6978	LOCKNUT, 1/4-20 Hex (10)

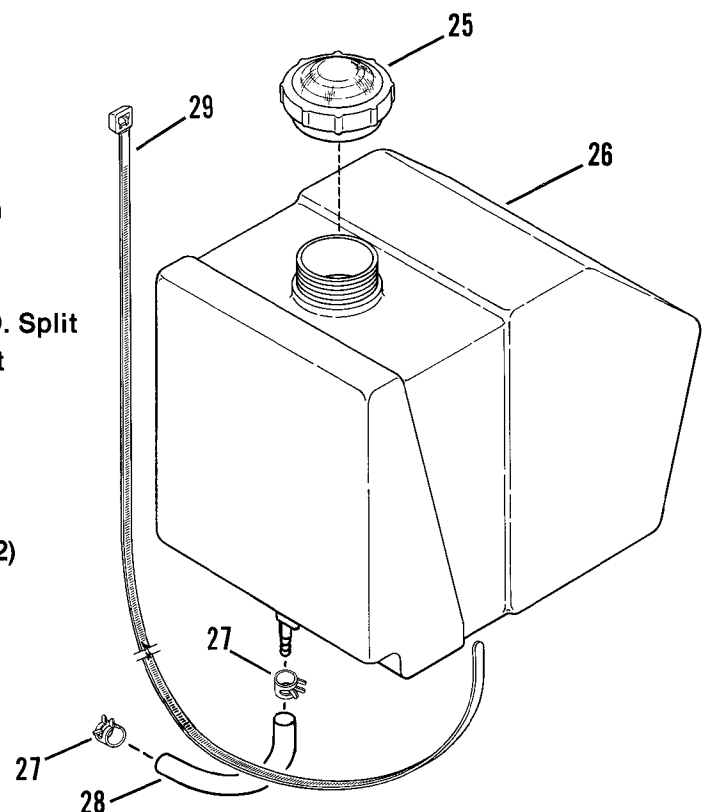
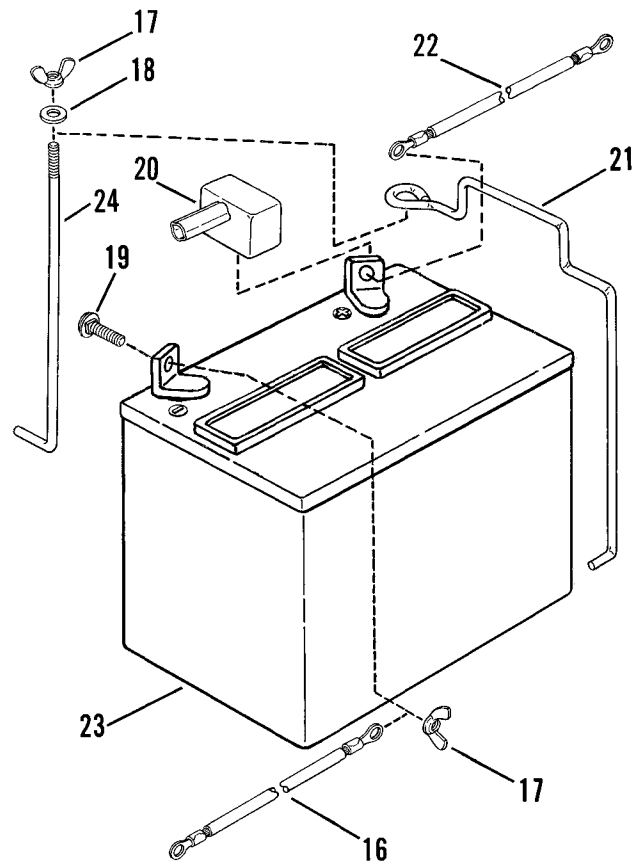
ITEM	PART NO.	DESCRIPTION
7	9-0999	SCREW, 1/4-20x5/8" Torx, Truss Hd. (10)
8	1-9412	BUMPER (R.H.)
-	1-9413	BUMPER (L.H. Shown)
9	1-2691	CLIP, Wiring Harness (2)
10	1-7174	DECAL, Reflect (R.H.)
-	1-7175	DECAL, Reflect (L.H. Shown)
11	3-3265	BRACKET, Latch Hook (2)
12	1-9414	BUMPER, Front
13	9-1106	SCREW, #12x1/2" (5)
14	1-9415	LENS
15	1-6876	DECAL-SNAPPER, Molded Logo
16	1-6756	BULB, Headlights (2)
17	1-6757	SOCKET, Headlight Bulb (2)
18	1-6765	HARNESS, Headlight Wiring
19	1-7359	CLIP, Spring Latch
20	1-7750	FASTENER (2)
21	1-6817	DECAL, Model, LT12D33 (2)
-	1-6818	DECAL, Model, LT12D41 (2)

DASH PANEL, FUEL TANK, BATTERY

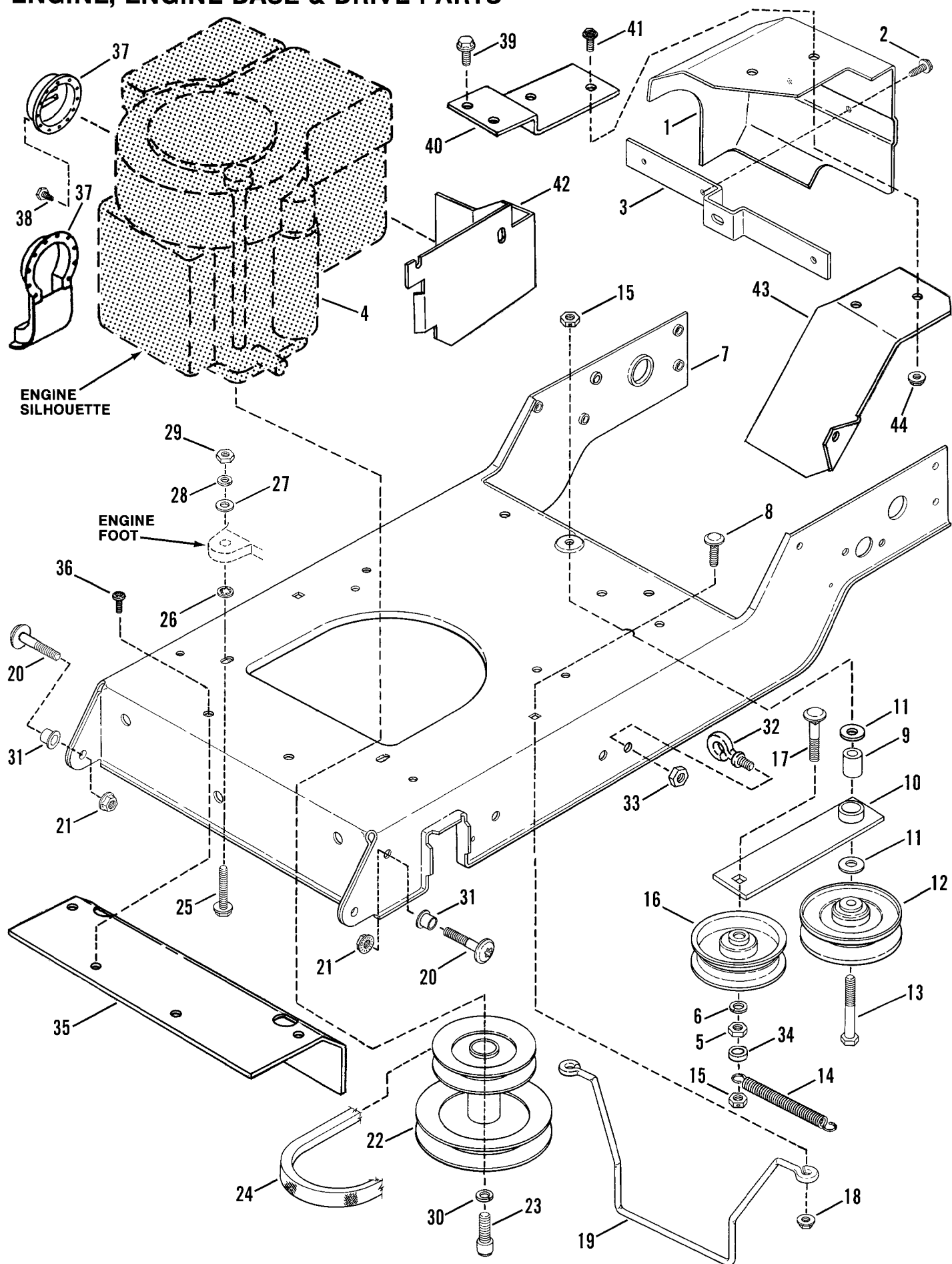


DASH PANEL, FUEL TANK, BATTERY

ITEM	PART NO.	DESCRIPTION
1	5-7557	PANEL, Dash
2	9-0996	SCREW, 1/4-20x1" Phillips (4)
3	4-0734	SUPPORT, Steering Shaft
4	5-1915	CHANNEL, Foot Rest (Includes Decal, item 31)
5	9-1001	SCREW, 5/16-18x5/8" Torx, S.T. (14)
6	1-9400	TREAD, Left Side (Non-Skid)
7	1-9399	TREAD, Right Side (Non-Skid)
8	9-0361	SCREW, 5/16-18x5/8" H.C.S.T. (2)
9	3-3073	MOUNT, Fuel Tank/Battery
10	2-3173	FLANGE ASSM'Y., Steering Shaft
11	7-6978	NUT, 1/4-20 Hex (4)
12	9-0853	SCREW, #10-24x1/2" Self-Tapping (2)
13	9-0858	SCREW, 5/16-18x1/2" Self-Tapping (4)
14	3-3078	PLATE, Fuel Tank & Battery Mount
15	9-0539	SCREW, 1/4-20x1/2" H.C.S.T. (4)
16	1-4475	CABLE, Negative Terminal
17	9-0311	WING-NUT, 1/4-20 (3)
18	9-0055	WASHER, 1/4 SAE
19	9-0074	BOLT, 1/4-20x3/4" Short Neck Carr. (2)
20	1-2444	COVER, Positive Terminal
21	1-4434	CLAMP, Battery
22	1-4476	CABLE, Positive Terminal
23	6-0618	KIT, Battery, 12 Volt
24	2-3194	HOLD-DOWN, Battery
25	1-4363	CAP, Fuel Tank
26	5-2258	TANK, Fuel (Includes item 25)
27	1-2222	CLAMP, Fuel Line (2)
28	3-2542	LINE, Fuel (3" Long)
29	2-3195	CABLE-TIE, Fuel Tank Hold-Down
30	1-6824	CONTROL, Throttle
31	1-7026	DECAL, Caution & Instruction
32	2-3166	GROMMET, 11/16 I.D.x1-5/16" O.D. Split
33	1-4856	GROMMET, 5/16 I.D.x1" O.D. Split
34	2-3655	HANDLE, Throttle Control
35	9-1017	SCREW, #8-32x3/8" Rec. Fill. Hd.
36	9-1018	NUT, #8-32 Hex
37	1-7345	ROD, Hood Latch
38	9-0803	BOLT, 1/4-20x5/8" Flat Hd. Carr. (2)
39	9-0583	NUT, 1/4-20 Hex Flg. Lock (2)



ENGINE, ENGINE BASE & DRIVE PARTS

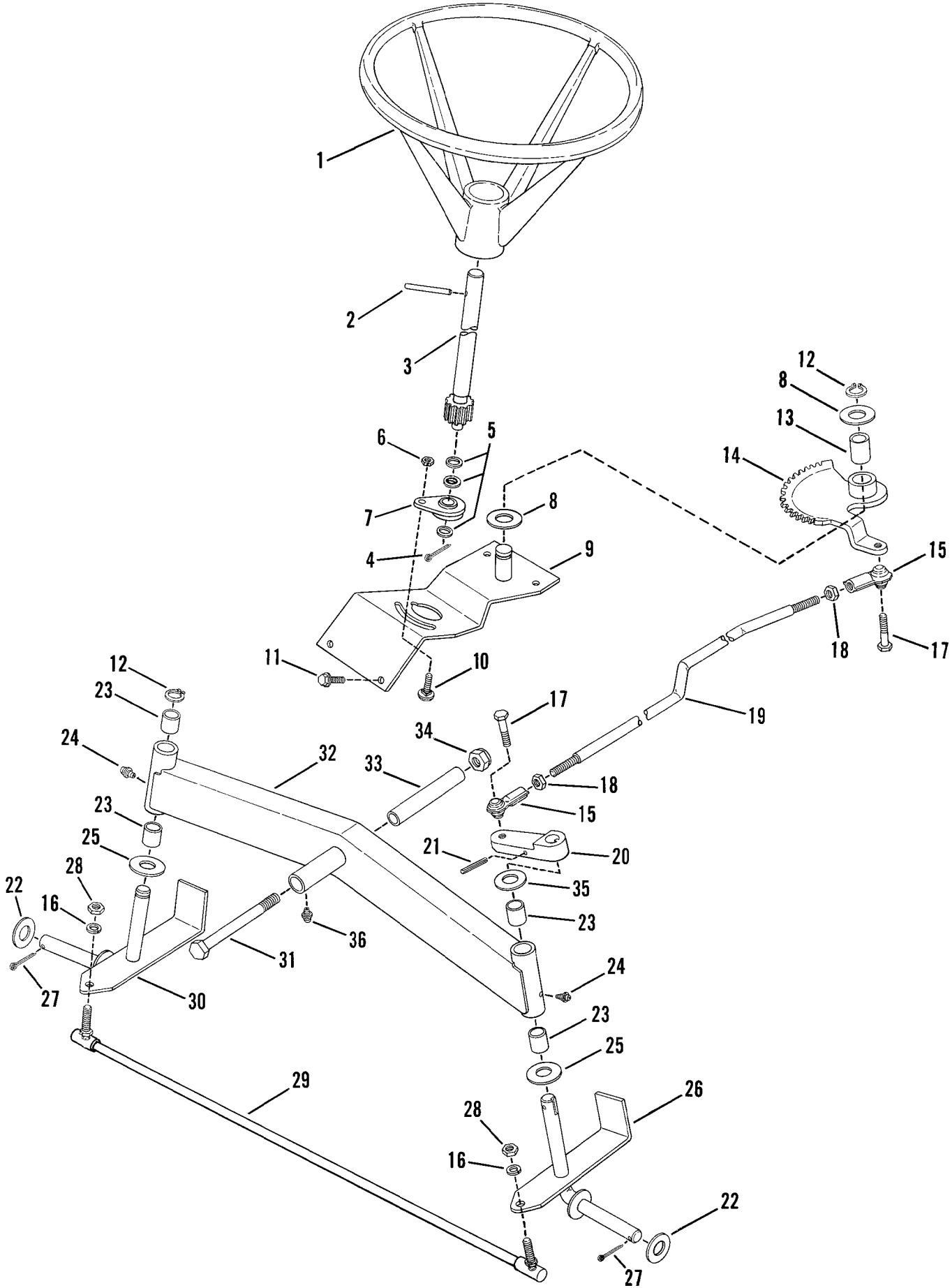


ENGINE, ENGINE BASE & DRIVE PARTS

ITEM	PART NO.	DESCRIPTION
1	1-7022	HEAT SHIELD (Briggs & Stratton & Tecumseh Engines)
2	9-0853	SCREW, #10-24x1/2" H.W.S.T. (2)
3	3-8374	BRACKET, Heat Shield
4	*	ENGINE, Briggs & Stratton Model 281707, Type 0222
-	*	ENGINE, Tecumseh Model OVXL120LT
5	9-0130	NUT, 3/8-16 Hex
6	9-0118	LOCKWASHER, 3/8 Split (2)
7	3-3088	BASE, Engine
8	9-0788	BOLT, 5/16-18x3/4" Short Neck Carriage (2)
9	2-2062	BUSHING, Idler
10	4-0565	ARM, Idler
11	9-0600	WASHER, 3/8 Flat (2)
12	1-1029	PULLEY, Idler, 4" O.D.
13	9-0629	BOLT, 3/8-16x2-1/4" Hex
14	1-7807	SPRING, Idler Arm
15	9-0546	LOCKNUT, 3/8-16 Hex, Center Lock (2)
16	2-3199	PULLEY, Idler, 3-3/4" O.D.
17	9-1008	BOLT, 3/8-16x2-1/2" Short Neck Carriage
18	9-0585	LOCKNUT, 5/16-18 Hex Flange (2)
19	1-9042	GUIDE, Belt
20	2-3198	SCREW, Shoulder, 3/8-16x1-5/8" (2)
21	9-0613	LOCKNUT, 3/8-16 Hex Flange (2)
22	1-9036	PULLEY ASSEMBLY, Engine
23	9-0836	CAPSCREW, 7/16-20 Hex Socket Head
24	2-3626	V-Belt, Traction Drive, LT12D 33 & LT12D41
25	9-0211	SCREW, 5/16-18x1-1/2" Hex Head Cap (4)
26	1-1791	RETAINER, Bolt (4)
27	9-0188	WASHER, 5/16 Flat (4)
28	9-0187	LOCKWASHER, 5/16 Split (4)
29	9-0196	NUT, 5/16-18 Hex (4)
30	9-0247	LOCKWASHER, 7/16" Split
31	1-2306	BUSHING (2)
32	1-4438	EYE-BOLT
33	9-0184	LOCKNUT, 5/16-18 Hex
34	1-4527	SPACER
35	3-3100	AXLE SUPPORT
36	9-1001	SCREW, 5/16-18x5/8" Truss Hd. Torx (2)
37	1-6201	DEFLECTOR, Exhaust (B.&S.)
-	1-6890	DEFLECTOR, Exhaust (Tec.)
-	4-1537	DEFLECTOR, Exhaust
38	2-3023	SCREW, #8-18x3/8" Hex Hd. Tapered (4-B.&S.)(6-TEC.)
39	9-0856	SCREW, #10-24x1/2" Slotted H.W.H. (2)(TEC.)
40	3-3089	BRACKET, Heat Shield (TEC.)
41	9-0596	BOLT, 1/4-20x5/8" Hex Flange Lock (2)(TEC.)
42	3-3079	AIR DUCT (TEC.)
43	3-3092	SHIELD, Carburetor (TEC.)
44	9-0583	NUT, 1/4-20 Hex Fl. Lock (2)(TEC.)

***Purchase engine parts, other than those listed, from engine service outlets**

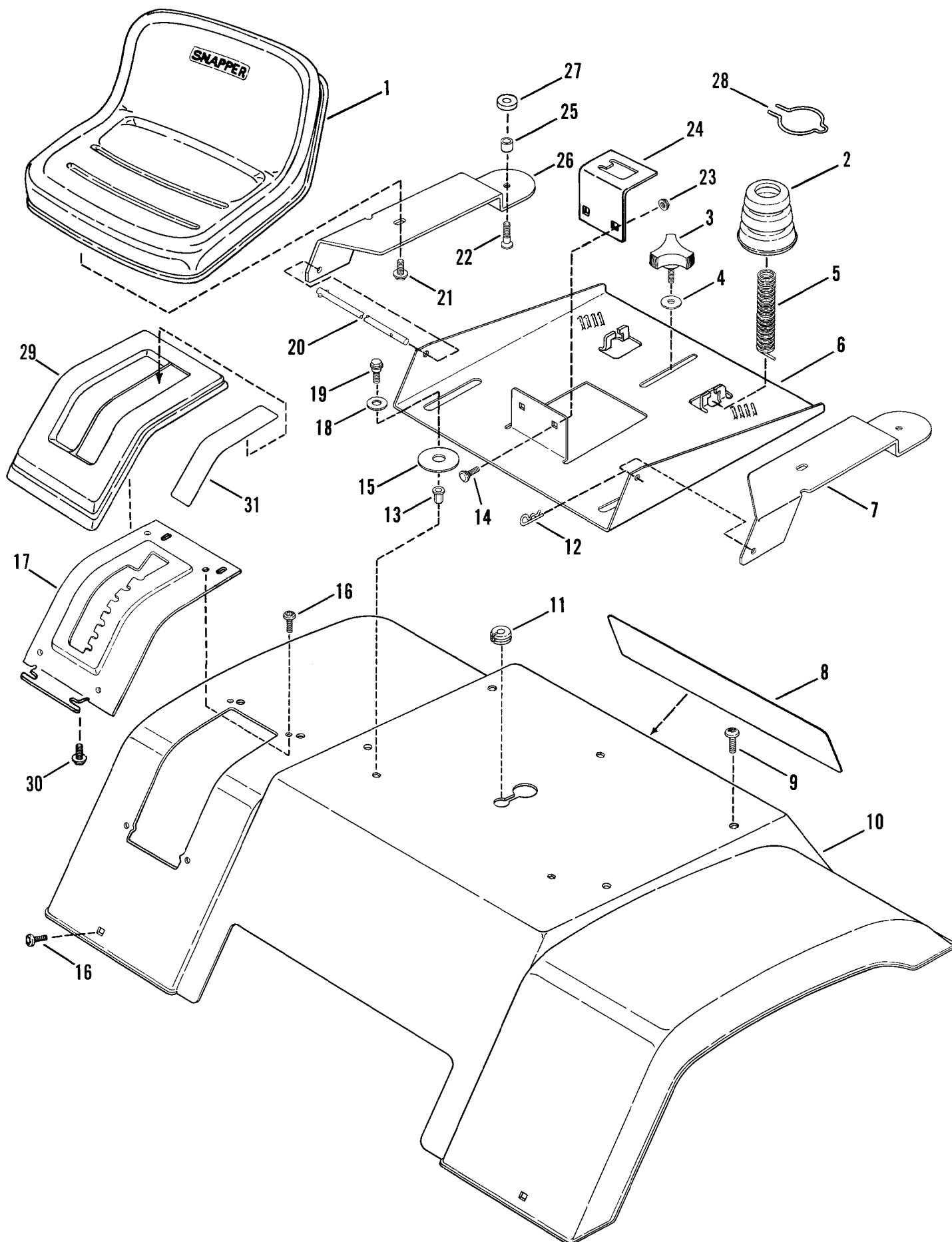
STEERING & FRONT AXLE PARTS



STEERING & FRONT AXLE PARTS

ITEM	PART NO.	DESCRIPTION
1	1-7040	STEERING WHEEL
2	1-2765	ROLL-PIN
3	4-0610	SHAFT, Steering
4	9-0038	PIN, Cotter 3/32 x 1"
5	1-4296	WASHER, Shim (3)
6	9-0583	LOCKNUT, 1/4-20 Hex Flange
7	5-1751	ADJUSTER, Steering
8	1-1071	WASHER, Thrust (2)
9	4-7938	ASSEMBLY, Steering Support
10	9-0551	BOLT, 1/4-20x5/8 " Short Neck Carriage
11	9-0361	SCREW, 5/16-18x5/8" Self-Tapping (4)
12	1-0746	RING, Retaining
13	1-5140	BEARING
14	5-1752	ASSEMBLY, Sector
15	2-3200	ROD-END, Drag Link (2)
16	9-0118	LOCKWASHER, 3/8 Split (2)
17	9-0163	SCREW, 3/8-24x1-1/4" Hex Head Cap
18	9-0482	JAM-NUT, 3/8-24 Hex (4)
19	1-6062	DRAG-LINK
20	1-9034	ARM, Steering
21	9-0842	ROLL-PIN
22	3-2027	WASHER, Flat (3)
23	1-2706	BEARING, Sleeve (4)
24	1-3864	FITTING, Lube (2)
25	3-1036	WASHER, Thrust
26	4-0977	SPINDLE ASSEMBLY, L.H.
27	9-0364	COTTER-PIN (2)
28	9-0155	NUT, 3/8-24 Hex (2)
29	1-7608	TIE-ROD
30	4-0976	SPINDLE ASSEMBLY, R.H.
31	9-0993	SCREW, 1/2-20x4-1/2" Hex Head Cap
32	5-7536	ASSEMBLY, Front Axle (Includes four item 23, two item 24, one item 36)
33	2-2070	SPACER, Axle Pivot
34	9-0819	LOCKNUT, 1/2-20 Hex
35	1-0935	WASHER
36	1-4871	FITTING, Lube

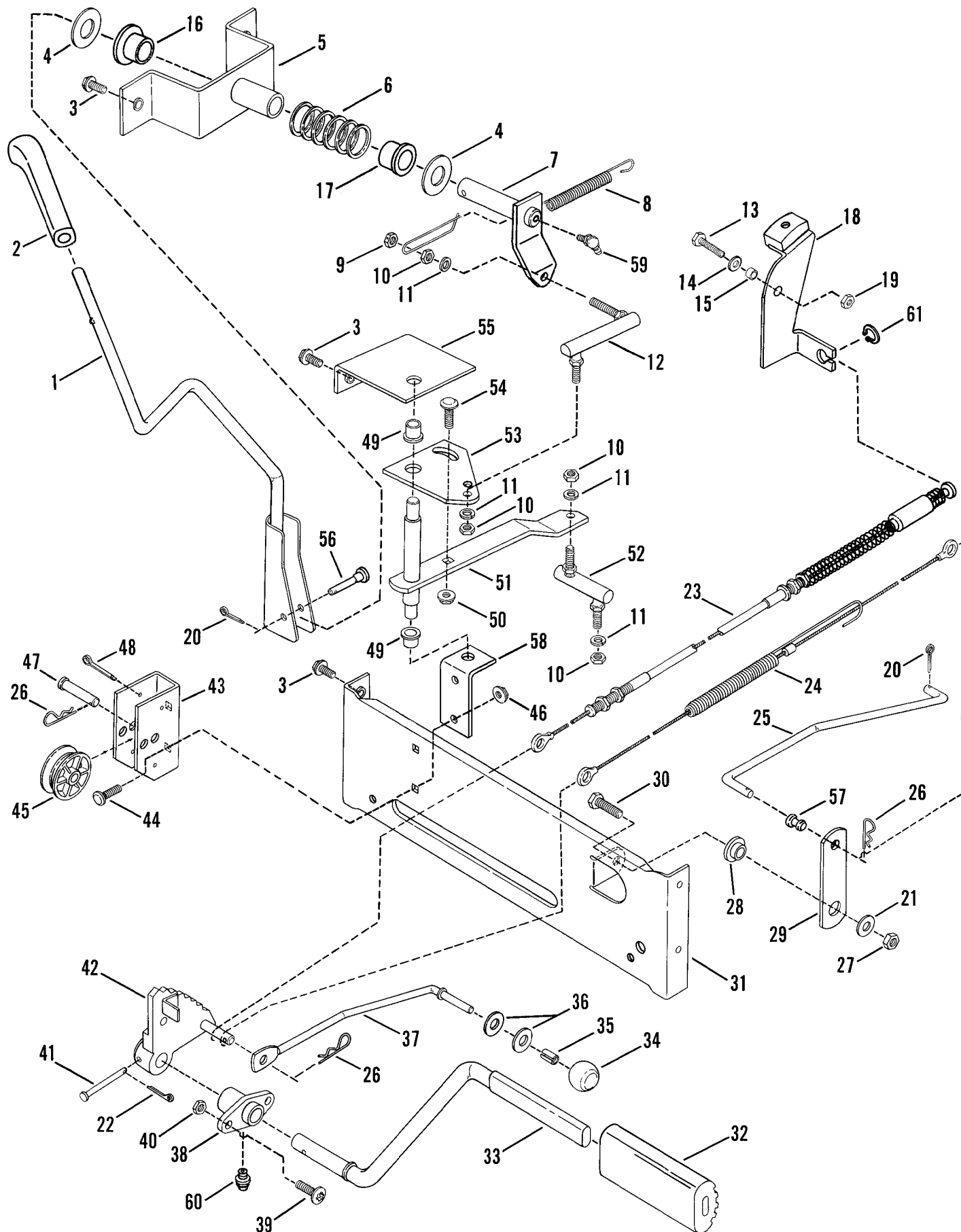
SEAT, REAR FENDER



SEAT, REAR FENDER

ITEM	PART NO.	DESCRIPTION
1	1-6082	SEAT, Operator's
2	1-9109	CUSHION, Seat (2)
3	2-3191	KNOB, Seat Adjustment
4	1-1763	WASHER
5	2-3190	SPRING (2)
6	3-3085	SUPPORT, Seat
7	3-8536	BRACKET, Seat Support, L.H.
8	1-7149	DECAL, SNAPPER Molded Logo
9	9-1000	SCREW, 5/16-18x7/8" Torx. Hd., S.T. (4)
10	3-3049	FENDER, Rear
11	1-4856	GROMMET, 5/16 I.D.x1" O.D. Split
12	1-2431	PIN, Hair
13	2-3193	RIV-NUT, 5/16-18 (3)
14	9-0799	BOLT, 5/16-18x5/8" Short Neck Carriage (2)
15	3-2692	SPACER (2)
16	9-0999	SCREW, 1/4-20x5/8" Torx Hd., Self-Tapping (6)
17	3-3048	DETENT, Shift
18	2-3192	WASHER (2)
19	1-5761	SCREW, Shoulder, 5/16-18x3/4" (2)
20	1-9035	ROD, Seat Hinge
21	9-0721	BOLT, 5/16-18x1/2" Hex Flange Lock (2)
22	7-7683	SCREW, 5/16cx1" Flat Hd. Hex Recess (2)
23	9-0585	NUT, 5/16-18 Hex Flange Lock (2)
24	3-2732	BRACKET, Switch
25	1-6359	SPACER, (2)
26	3-8537	BRACKET, Seat Support, R.H.
27	1-6360	WASHER (2)
28	1-9348	CLIP, Seat Bumper (2)
29	1-9416	COVER, Shift Detent
30	9-1105	SCREW, #10-16x1/2" Self-Tapping (4)
31	1-6575	DECAL, Shift Cover

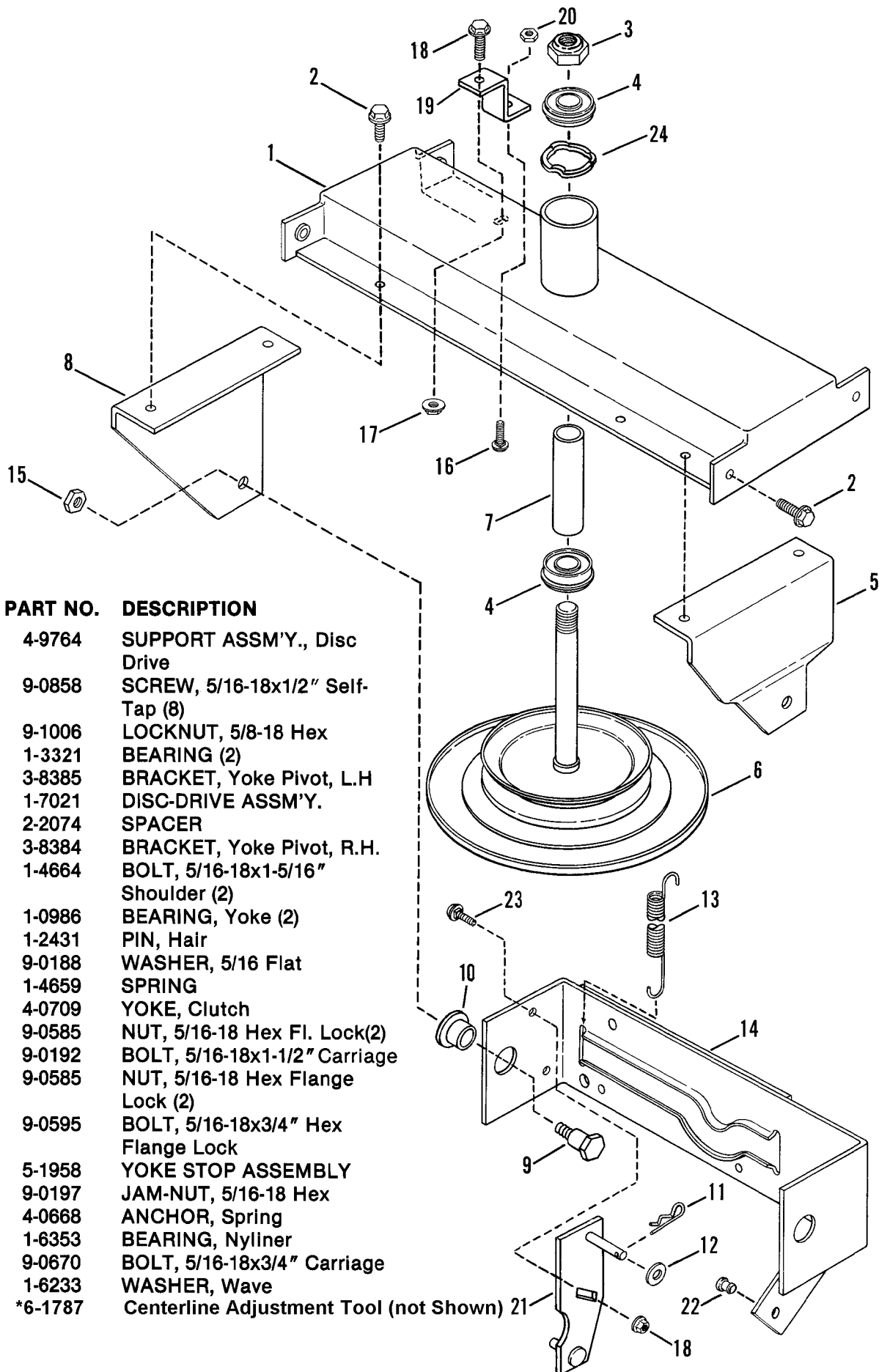
CLUTCH, BRAKE & TRANSMISSION CONTROLS



CLUTCH, BRAKE & TRANSMISSION CONTROLS

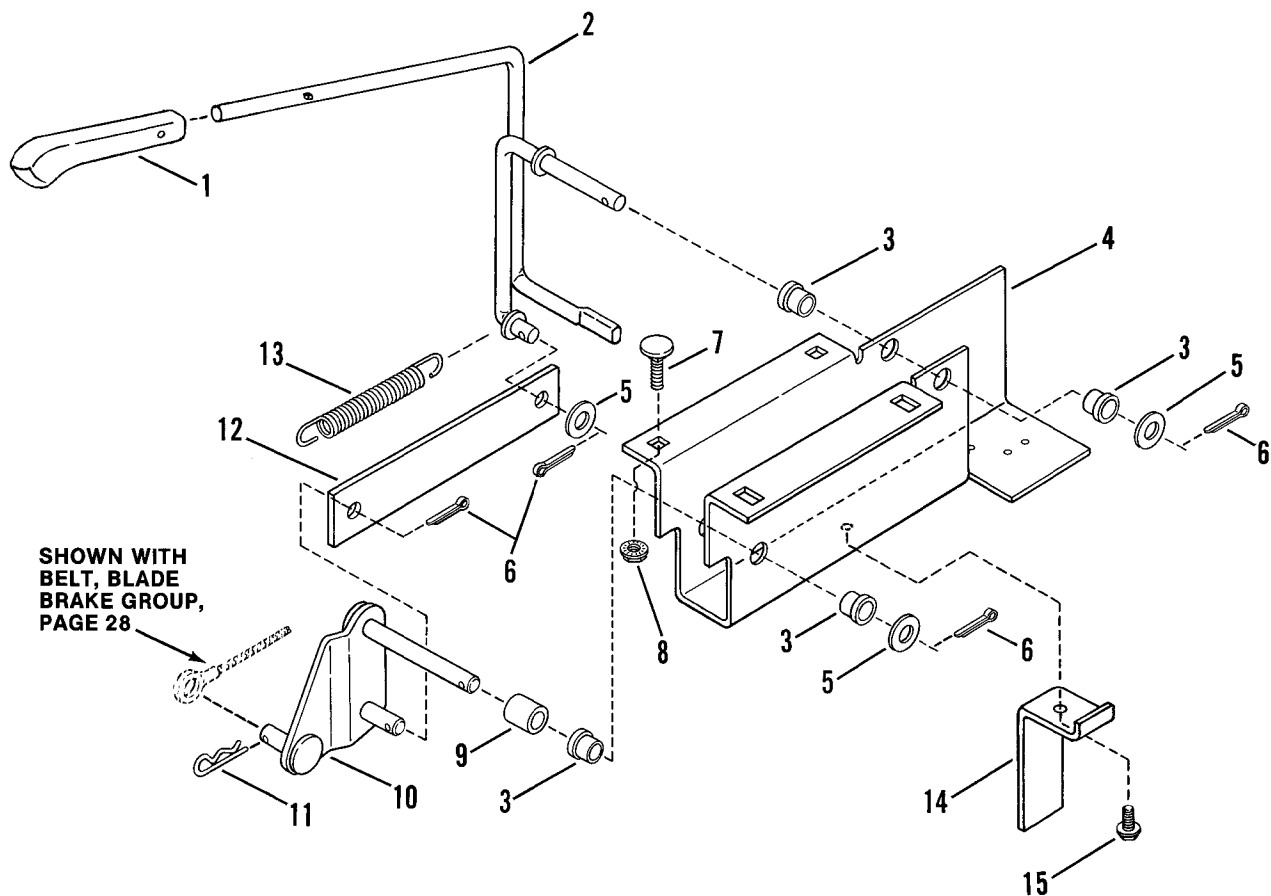
ITEM	PART NO.	DESCRIPTION
1	4-0673	SHIFTER, Transmission
2	2-3656	KNOB, Shifter (Elongated)
3	9-0858	SCREW, 5/16-18x1/2" Self-Tapping (4)
4	3-1036	WASHER, Thrust (2)
5	4-7937	PIVOT, Shifter
6	1-4442	SPRING, Shift Detent
7	5-2432	ARM, Shifter Assm'y. (Includes item 59)
8	1-9031	SPRING
9	9-0222	LOCKNUT, 5/16-24 Hex
10	9-0223	NUT, 5/16-24 Hex (4)
11	9-0187	LOCKWASHER, 5/16 Split (4)
12	2-3179	LINK, Shift
13	9-0535	SCREW, 1/4-28x1" Hex Hd. Cap
14	9-0055	WASHER, 1/4 SAE Flat
15	1-0916	SPACER
16	1-9245	BUSHING, 3/4-1.62 Flange
17	1-9246	BUSHING, 3/4-1.0 Flange
18	5-2143	LEVER, Brake Assm'y.
19	9-0303	LOCKNUT, 1/4-28 Hex
20	9-0037	COTTER-PIN, 3/32x3/4" (2)
21	9-0122	WASHER, 3/8 SAE Flat
22	9-0038	COTTER-PIN, 3/32x1"
23	1-6821	CABLE, Brake
24	1-9170	CABLE, Clutch (23.5" Long)
25	1-9032	ROD, Clutch
26	1-2431	PIN, Hair (3)
27	9-0289	LOCKNUT, 3/8-24 Hex
28	1-4314	SPACER
29	3-2932	ARM, Pivot
30	9-0160	SCREW, 3/8-24x1" Hex Hd. Cap
31	3-2926	BRACE
32	1-2661	PAD, Petal
33	1-7024	PEDAL, Clutch/Brake
34	2-3188	KNOB, Latch
35	2-3189	RING, Tolerance
36	2-3649	WASHER (2)
37	1-9033	LATCH, Clutch/Brake
38	5-2431	PIVOT, Clutch/Brake Pedal (Includes Item 60)
39	9-1000	SCREW, 5/16-18x7/8" Torx (2)
40	9-0196	NUT, 5/16-18 Hex (2)
41	2-3645	PIN, Clevis, 3/16x1-1/2"
42	4-0564	BRACKET, Pedal Pivot
43	3-2694	BRACKET, Spool
44	9-0074	BOLT, 1/4-20x3/4" Short Neck Carriage (2)
45	2-3182	SPOOL, Bracket
46	9-0583	LOCKNUT, 1/4-20 Hex Flange
47	1-2715	PIN, Clevis, 3/8x1-9/32"
48	9-0042	COTTER-PIN, 1/8x1-1/4"
49	1-1016	BEARING (2)
50	9-0585	LOCKNUT, 5/16-18 Hex Flange
51	4-0667	LEVER, Shift
52	1-1018	LINK, Shift
53	3-2709	LEVER, Shift Adjuster
54	9-0670	BOLT, 5/16-18x3/4" Carriage
55	3-2710	BRACKET, Shift
56	2-3914	PIN, Clevis, 1/4x5/8"
57	1-6353	BEARING, Nyliner
58	3-2925	BRACKET, Pivot
59	1-3324	FITTING, Lube
60	1-4871	FITTING, Lube
61	1-2313	RING, Retaining

DISC DRIVE & CLUTCH YOKE



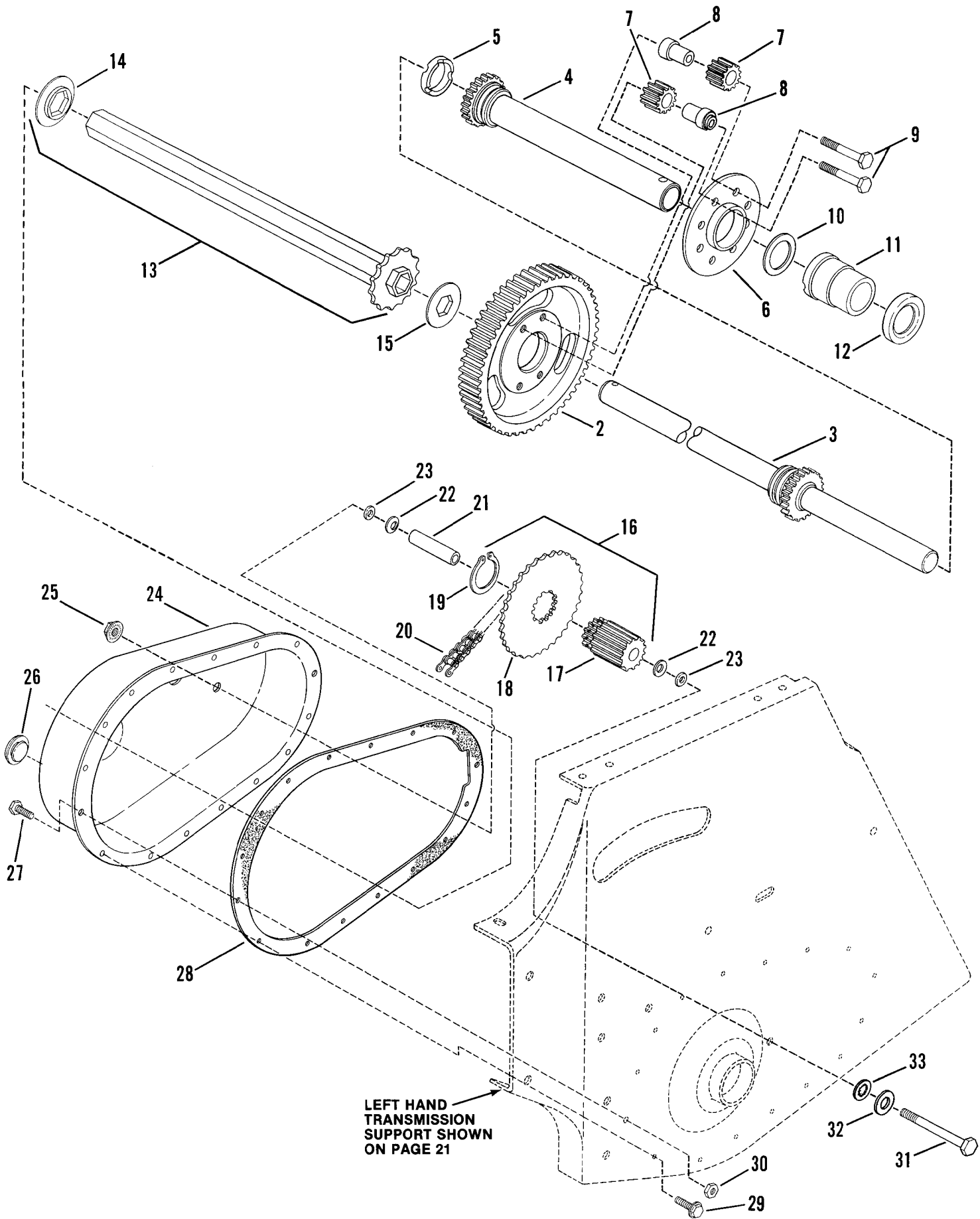
ITEM	PART NO.	DESCRIPTION
1	4-9764	SUPPORT ASSM'Y., Disc Drive
2	9-0858	SCREW, 5/16-18x1/2" Self-Tap (8)
3	9-1006	LOCKNUT, 5/8-18 Hex
4	1-3321	BEARING (2)
5	3-8385	BRACKET, Yoke Pivot, L.H
6	1-7021	DISC-DRIVE ASSM'Y.
7	2-2074	SPACER
8	3-8384	BRACKET, Yoke Pivot, R.H.
9	1-4664	BOLT, 5/16-18x1-5/16" Shoulder (2)
10	1-0986	BEARING, Yoke (2)
11	1-2431	PIN, Hair
12	9-0188	WASHER, 5/16 Flat
13	1-4659	SPRING
14	4-0709	YOKE, Clutch
15	9-0585	NUT, 5/16-18 Hex Fl. Lock(2)
16	9-0192	BOLT, 5/16-18x1-1/2" Carriage
17	9-0585	NUT, 5/16-18 Hex Flange Lock (2)
18	9-0595	BOLT, 5/16-18x3/4" Hex Flange Lock
19	5-1958	YOKE STOP ASSEMBLY
20	9-0197	JAM-NUT, 5/16-18 Hex
21	4-0668	ANCHOR, Spring
22	1-6353	BEARING, Nyliner
23	9-0670	BOLT, 5/16-18x3/4" Carriage
24	1-6233	WASHER, Wave
	*6-1787	Centerline Adjustment Tool (not Shown)

BLADE ENGAGEMENT



ITEM	PART NO.	DESCRIPTION
1	1-6356	KNOB, Handle
2	4-0674	HANDLE, Blade Engagement
3	1-3321	BUSHING (4)
4	3-6271	BRACKET, Handle
5	9-0122	WASHER (3)
6	9-0037	COTTER-PIN, 3/32x3/4"
7	9-0803	BOLT, 1/4-20x5/8" Flat Head Carriage (4)
8	9-0583	LOCKNUT, 1/4-20 Hex Flange (4)
9	2-3206	SPACER
10	4-0570	PIVOT ARM ASSEMBLY
11	1-2431	PIN, Hair
12	3-2712	LINK
13	2-3165	SPRING, Return
14	3-2841	GUIDE, Belt
15	9-0853	SCREW, #10-24x1/2" H.W.H.S.T.

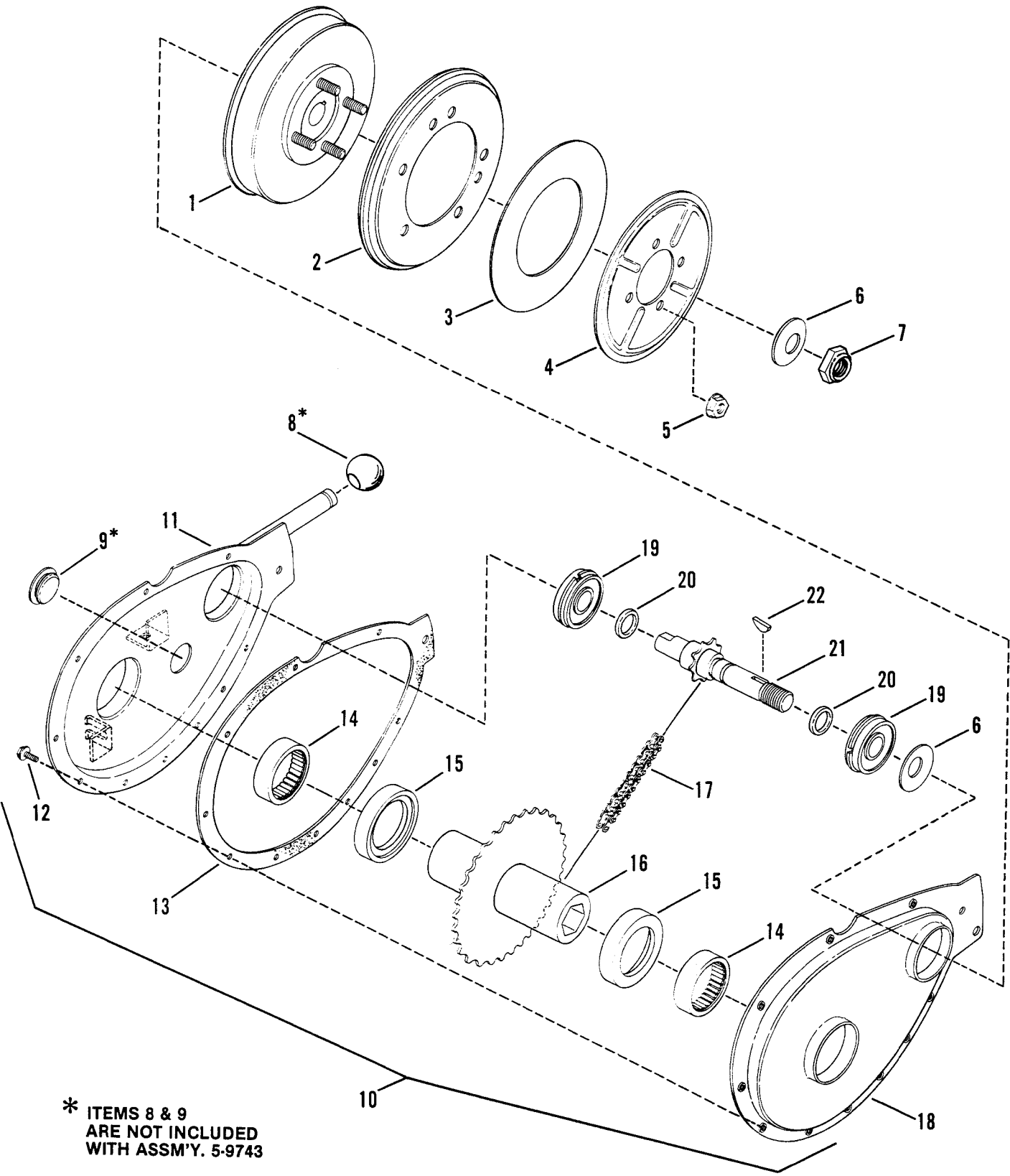
TRANSMISSION ASSEMBLY PARTS



TRANSMISSION ASSEMBLY PARTS

ITEM	PART NO.	DESCRIPTION
	5-9742	ASSEMBLY, Differential (Includes items 2 thru 33)
2	2-1158	GEAR, 63 Teeth, 10 Pitch
3	4-7935	AXLE, Long (Includes Gear)
4	5-7532	AXLE, Short (Includes Gear & 2 Internal Bearings)
5	1-1026	SPACER
6	3-8067	PLATE, Differential
7	2-1127	PINION GEARS, Differential (4)
8	2-2115	SPACER, Pinion (4)
9	1-2333	BOLT, 5/16-24x1-5/8" Hex, Special Lock Cap (4)
10	3-1079	WASHER, Thrust
11	1-2296	BEARING, Axle, L.H. Transmission Support (Listed with L.H. Fender Assm'y. on Page 21)
12	1-1817	SEAL, Oil
13	5-1584	ASSEMBLY, Drive Hex Tube (Includes item 14)
14	1-0988	WASHER, Hex Insert
15	1-1072	WASHER, Thrust
16	5-0257	ASSEMBLY, Gear & Sprocket (Includes items 17, 18, & 19)
17	1-0964	GEAR, 11 Teeth, 10 Pitch
18	2-1129	SPROCKET
19	1-0965	RING, Retaining
20	1-0941	CHAIN, 46 Pitch (#35)
21	2-1128	SPACER
22	1-1782	WASHER, Belleville (2)
23	1-1156	O-RING, 5/16" (2)
24	3-6257	CASE, Transmission
25	1-0969	NUT, 5/16-24 Hex Flange Lock
26	1-1024	PLUG, Oil Fill & Check (2)
27	9-0072	SCREW, 1/4-20x5/8" Hex Head Cap (2)
28	1-8060	GASKET, Transmission Case
29	9-0362	SCREW, 1/4-20x5/8" Self-Tapping (14)
30	9-0372	NUT, 1/4-20 Hex Lock (2)
31	1-1042	BOLT, Idler, 5/16-24x2-5/8"
32	9-0188	WASHER, Flat
33	9-0395	WASHER, 5/16" Internal Tooth Lock

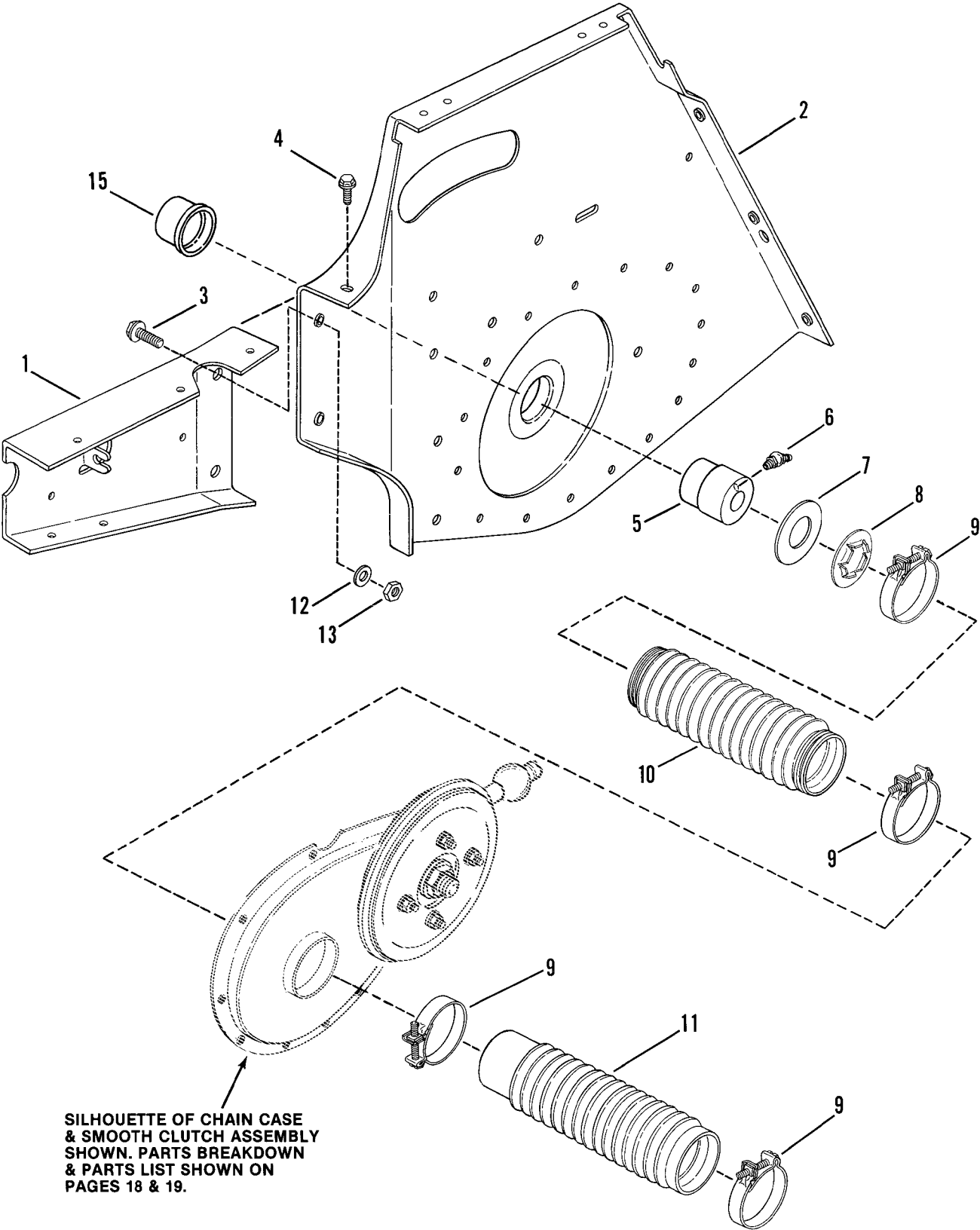
CHAIN CASE & SMOOTH CLUTCH ASSM'Y.



CHAIN CASE & SMOOTH CLUTCH ASSM'Y.

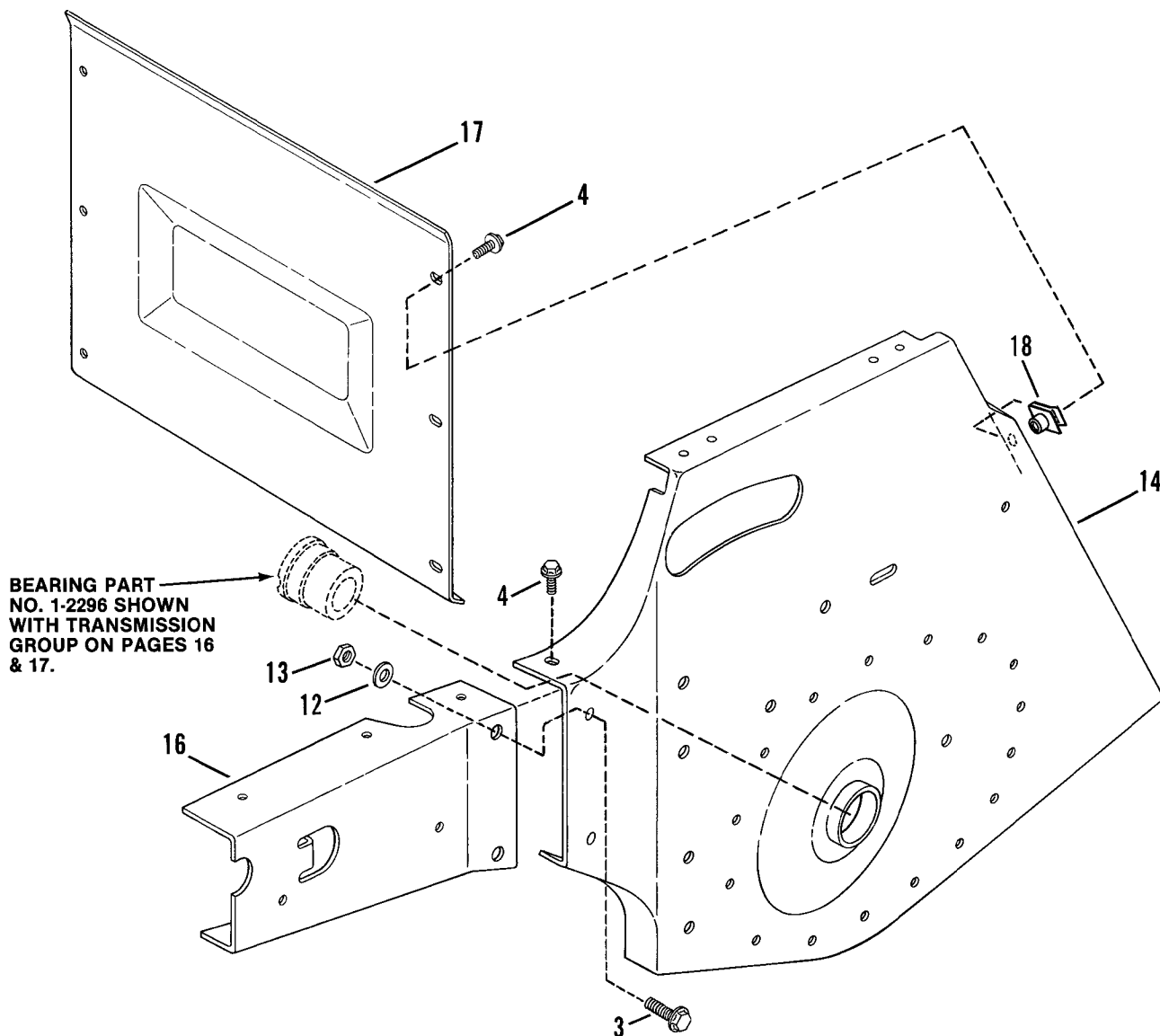
ITEM	PART NO.	DESCRIPTION
1	5-7338	HUB, Driven Disc
2	5-7423	DISC, Driven
3	1-4523	WASHER, Thrust
4	3-2331	PLATE
5	9-0585	NUT, 5/16-18 Hex Flange Lock (4)
6	1-1121	WASHER, Belleville (2)
7	9-1006	NUT, 5/8-18 Hex Lock
8	1-4396	BUSHING, Primary Clutch Ball
9	1-1024	PLUG, Oil Fill & Check
10	5-9743	ASSEMBLY, Chain Case (Includes items 11 thru 22 & 1 ea. item 6)
11	4-7934	CASE, Sprocket
12	9-0307	SCREW, #10-24x5/8" Self-Tapping (10)
13	1-8059	GASKET, Case Cover
14	1-0942	BEARING, Needle (2)
15	1-1086	WASHER, Nylon Thrust (2)
16	4-0355	HUB & SPROCKET
17	1-0941	CHAIN
18	3-9778	COVER, Chain Case
19	1-0756	BEARING, Ball (2)
20	1-9260	"O"-RING (2)
21	1-8963	SPROCKET & SHAFT
22	1-0614	KEY, Woodruff

TRANSMISSION SUPPORT & COMPONENTS



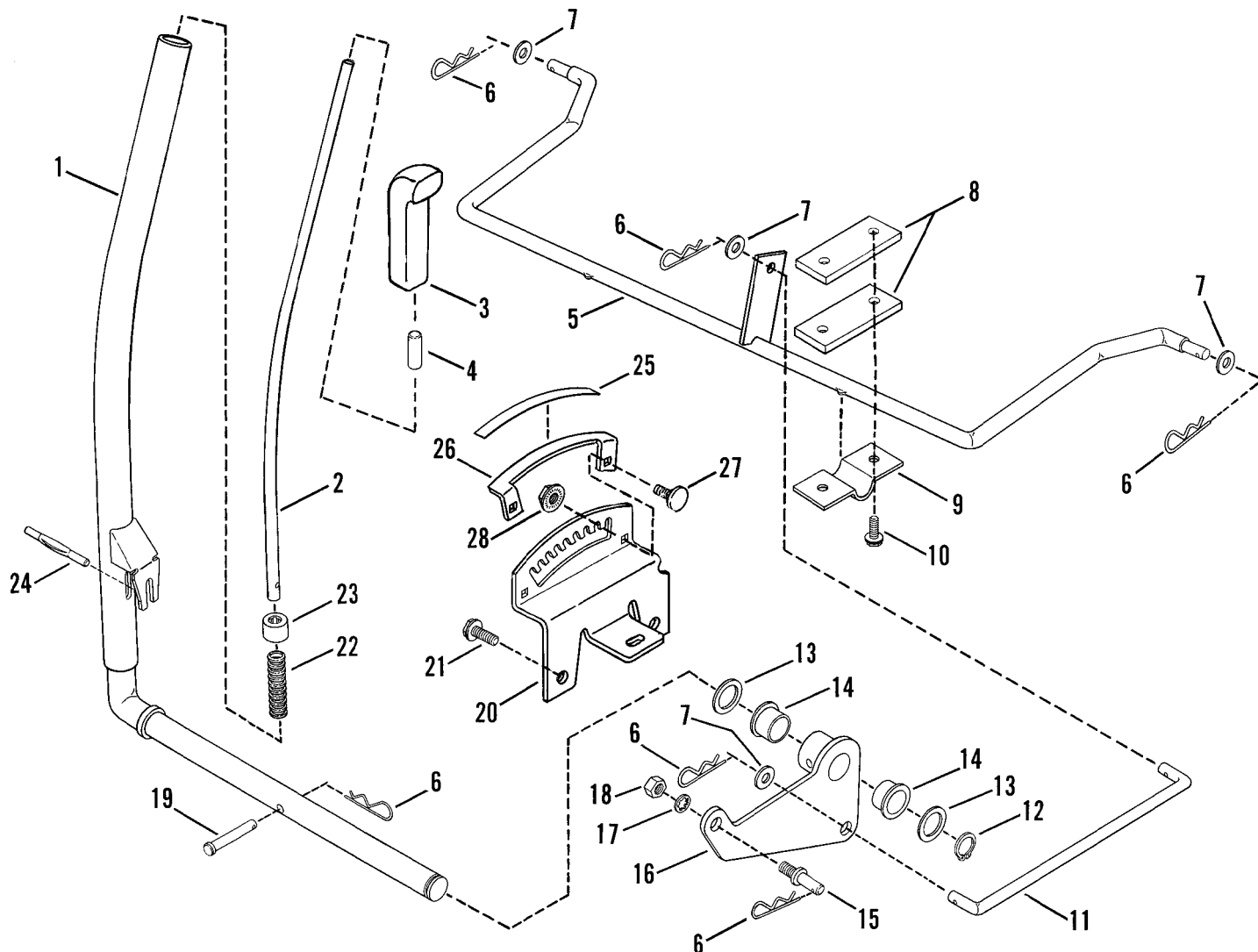
SILHOUETTE OF CHAIN CASE
& SMOOTH CLUTCH ASSEMBLY
SHOWN. PARTS BREAKDOWN
& PARTS LIST SHOWN ON
PAGES 18 & 19.

TRANSMISSION SUPPORT & COMPONENTS



ITEM	PART NO.	DESCRIPTION
1	3-5180	EXTENSION, Transmission Support, R.H.
2	3-5144	TRANSMISSION SUPPORT, R.H.
3	9-0582	BOLT, 3/8-16x1" Hex Flange Lock (4)
4	9-0361	SCREW, 5/16-18x5/8" Self-Tapping (8)
5	5-1746	BEARING ASSM'Y., Axle (Includes item 6)
6	1-3324	FITTING, Lube
7	1-1071	WASHER, Thrust
8	1-1072	WASHER, Thrust, Hex Drive Tube
9	1-1037	CLAMP, Boot (4)
10	1-7083	BOOT, Oil Seal
11	1-6303	BOOT, Oil Seal
12	9-0122	WASHER, 3/8 SAE (4)
13	9-0546	NUT, 3/8-16 Center Lock (4)
14	5-1759	TRANSMISSION SUPPORT, L.H. (Includes Bearing P.N. 1-2296 shown on Pages 16 & 17)
15	1-0967	DUST CAP, L.H. Transmission Support
16	3-5179	EXTENSION, Transmission Support, L.H.
17	3-6252	COVER, Rear
18	1-6116	NUT, 5/16 Push-on

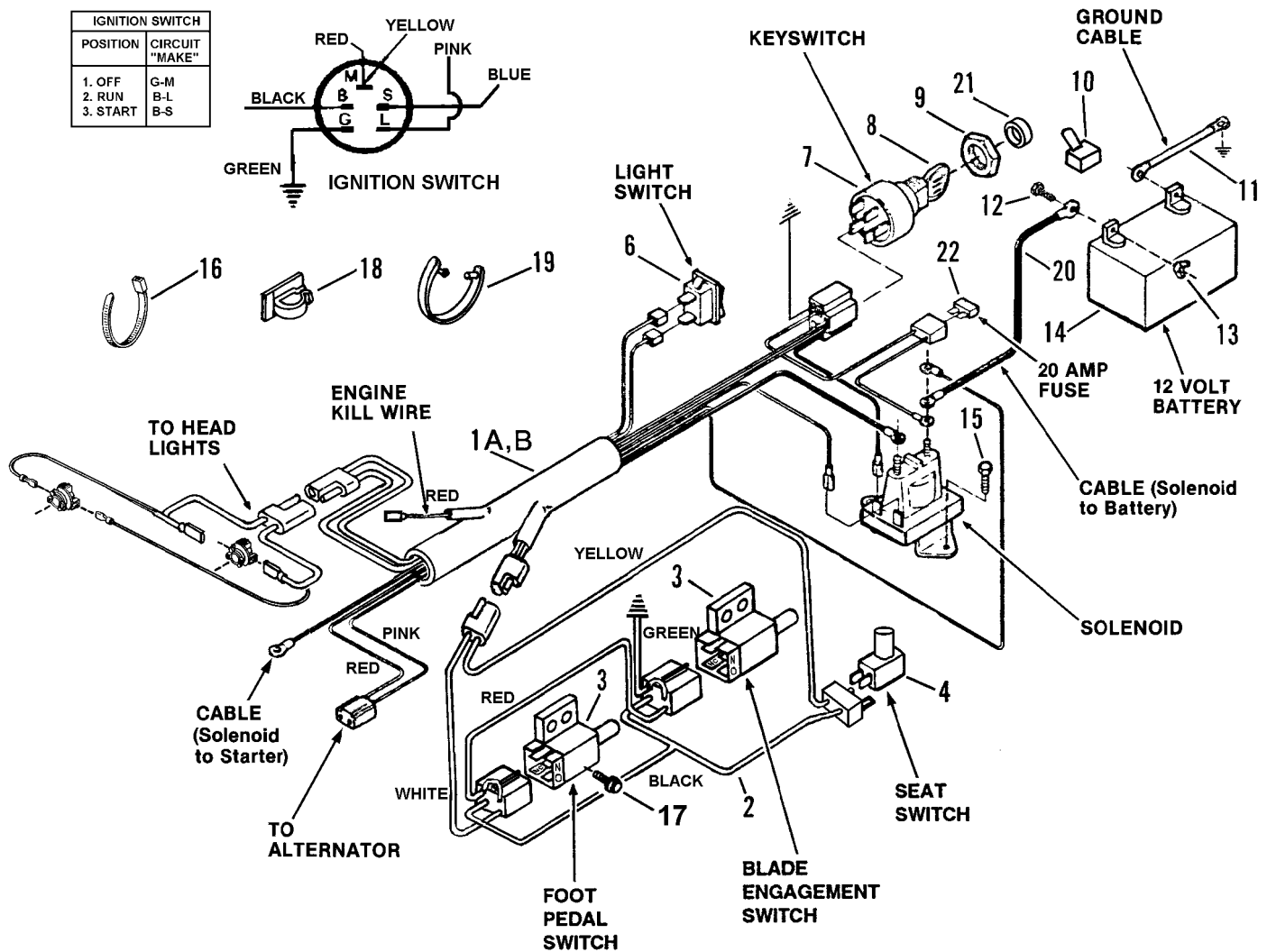
IMPLEMENT LIFT PARTS



ITEM	PART NO.	DESCRIPTION
1	4-0698	ARM, Implement Lift Lever
2	3-3047	ROD, Lift Lever
3	1-9363	GRIP, Lift Lever
4	1-4361	CAP, Lift Release
5	4-7967	ARM, Rear Lift
6	1-5067	PIN, Hair, 3/32x1-1/2" (5)
7	9-0122	WASHER, 3/8 SAE Flat (4)
8	3-2789	SPACER(2)
9	3-2698	BRACKET, Arm
10	9-0369	SCREW, 5/16-18x1" H.W.H.S.T.(4)
11	2-3171	LIFT-ROD
12	1-5020	RING, Retaining
13	1-4354	WASHER, Lift Lever (2)
14	2-3197	BEARING, Lift Lever (2)
15	1-5464	STUD

ITEM	PART NO.	DESCRIPTION
16	4-7933	PIVOT ASSM'Y.,Lift Lever
17	9-0390	WASHER, 3/8 Int. Tooth Lock
18	9-0155	NUT, 3/8-24 Hex
19	1-2407	PIN, Clevis, 5/16x1-11/16"
20	3-3046	QUADRANT, Lift Lever
21	9-1001	SCREW, 5/16-18x5/8" Self-Tapping (3)
22	1-4432	SPRING, Lift Lever
23	1-5019	PLUG, Lift Lever
24	9-0881	GROOVE-PIN, 3/16 x 2"
25	1-7445	DECAL, Cut Height
26	3-3176	INDICATOR, Cut Height
27	9-0803	BOLT, 1/4-20x5/8" Flt. Hd. Carr. (2)
28	9-0583	NUT, 1/4-20 Hex Flg. Lock (2)

ELECTRICAL SYSTEM



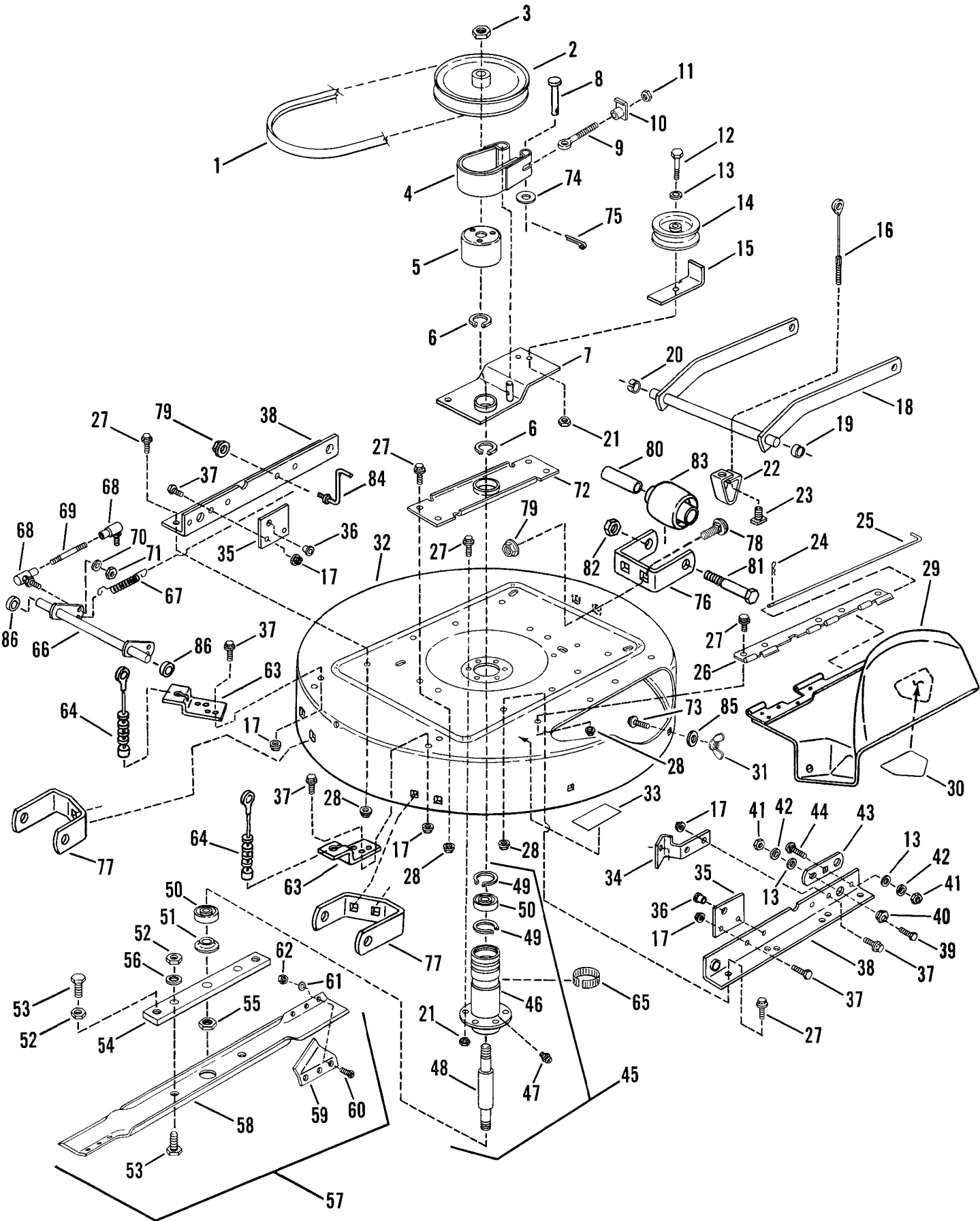
ITEM PART NO. DESCRIPTION

1A	1-7025	HARNESS, Wiring (B.&S.)
1B	1-6825	HARNESS, Wiring (TEC.)
2	1-9043	HARNESS, Interlock
3	2-3355	SWITCH, Clutch & PTO (2)
4	1-7590	SWITCH, Seat NC
5	1-8604	SOLENOID
6	2-3187	SWITCH, Light
7	1-8562	SWITCH, Key (Includes 2 item 9)
8	2-3504	KEY (2)
9	2-3505	NUT, 5/8-32 Hex
10	1-2444	COVER, Positive Terminal

ITEM PART NO. DESCRIPTION

11	1-4475	CABLE, Negative 15"
12	9-0074	BOLT, 1/4-20x3/4" Carriage (2)
13	9-0311	WING NUT, 1/4-20 (2)
14	6-0618	KIT, Battery
15	9-0539	SCREW, 1/4-20x1/2" Self-Tapping
16	1-4451	TIE, Wire (2)
17	9-0307	SCREW, #10-24x1/2" Self-Tapping
18	1-2691	CLIP
19	1-2080	TIE, Cable (2) 7"
20	1-4476	CABLE, Positive 11"
21	2-3506	BEZEL
22	2-3653	FUSE, 20 Amp

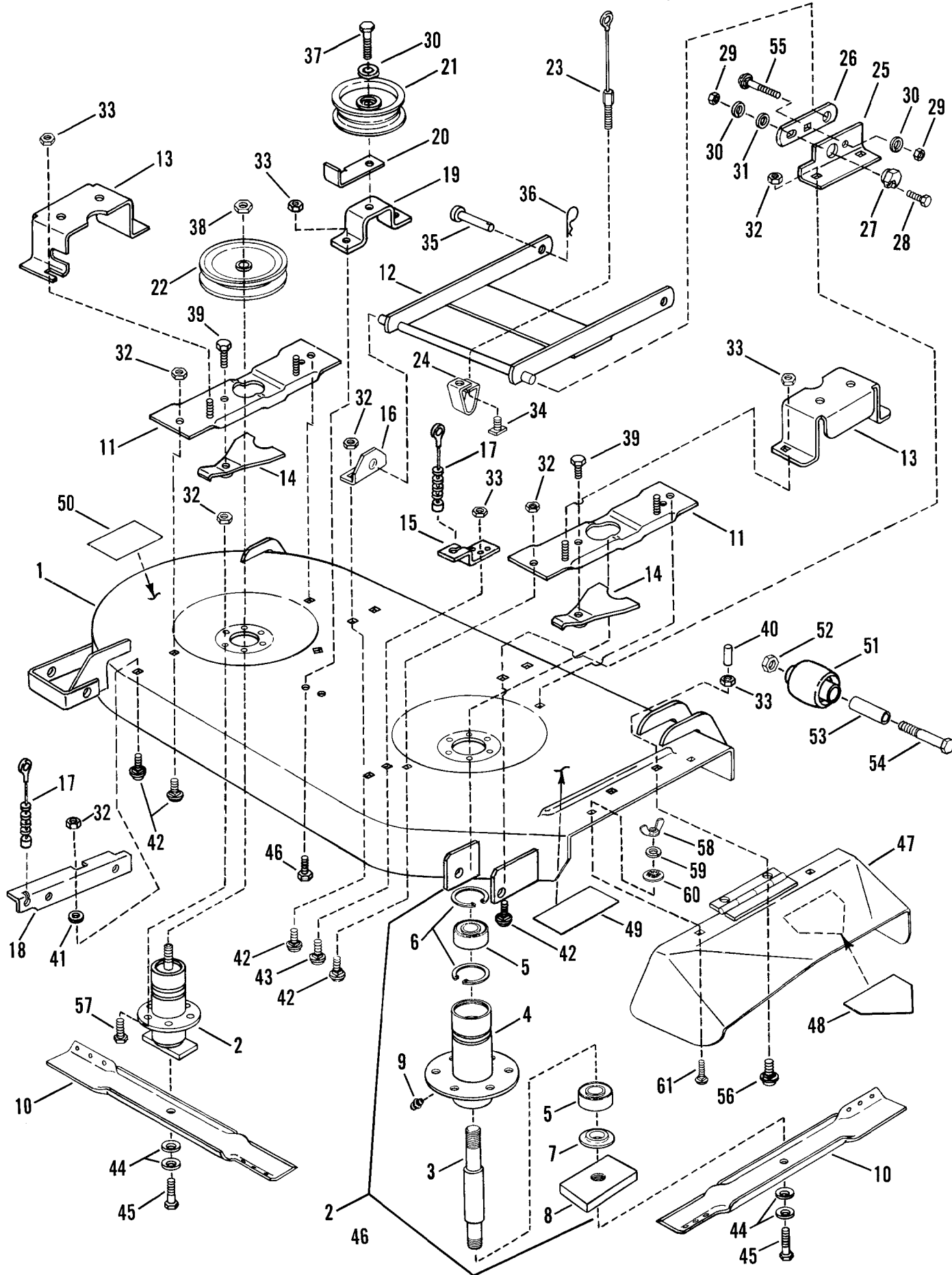
33" CUTTING DECK, BELTS, BRAKES



33" CUTTING DECK, BELTS, BRAKES

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1	2-3710	BELT, 33" Drive A-59	45	5-9784	ASSEMBLY, Spindle (Includes items 46 thru 55)
2	1-8581	PULLEY, 8" O.D.	46	5-2294	HOUSING, Spindle (Includes Item 47)
3	1-0027	NUT, 3/4-16 Hex Jam	47	1-0817	FITTING, Lube
4	5-7307	BAND, Brake	48	2-7711	SPINDLE, 33" Mower Deck 8.26"
5	3-2169	DRUM, Brake	49	1-2491	RING, Retaining (2)
6	1-0740	RING, Retaining (2)	50	1-3313	BEARING, Spindle (2)
7	4-7961	ARM, Idler	51	1-4407	WASHER, Spindle
8	1-4304	PIN, 1/4x1-1/4" Clevis	52	9-0559	NUT, 1/2-20 Hex Jam (4)(2 in assembly)
9	1-4302	BOLT, 1/4-20 Eye	53	9-0392	SCREW, 1/2-20 Hex Head Cap (4)(2 in assembly)
10	1-4303	NUT, 1/4-20 Tee	54	3-7751	HOLDER, Blade
11	9-0063	NUT, 1/4-20 Hex	55	9-0356	NUT, 5/8-18 Hex Lock
12	9-0164	SCREW, 3/8-24x1-1/2" Hex Head Cap	56	9-0509	WASHER, 1/2 Internal Tooth Lock (2)
13	9-0122	WASHER, 3/8 SAE (3)	57	5-7482	ASSEMBLY, Blade & Air Lift (Includes items 58 thru 62)
14	1-8574	PULLEY, Idler, 4.12 O.D.	58	1-9523	BLADE, 33" Mower Deck
15	3-2368	GUIDE, Belt	59	3-7723	AIR-LIFT (2)
16	2-3180	CABLE, Front Lift	60	9-0228	SCREW, 5/16-24x11/16" Machine (6)
17	9-0585	LOCKNUT, 5/16-18 Hex Flange (10)	61	9-0391	WASHER, 5/16-24 Internal Tooth Lock(6)
18	4-7959	LIFT, Front Arm	62	9-0223	NUT, 5/16-24 Hex (6)
19	1-2067	RING, Red (Right Side)	63	3-3115	BRACKET, Rear Lift (2)
20	1-0996	RING, White (Left Side)	64	1-6844	CABLE, Support (2) 4.25", 8 Spacers
21	9-0289	LOCKNUT, 3/8-24 Hex (7)	65	1-2670	RING, Tolerance
22	3-8043	BRACKET, Front Lift Hanger	66	4-7960	CROSS-SHAFT
23	9-0388	T-NUT, 5/16-18	67	1-6153	SPRING
24	1-5067	PIN, Hair	68	1-5753	BALL-JOINT (2)
25	3-1914	PIN, Hinge	69	2-3687	LINK, Ball Joint
26	3-9586	HINGE, Deflector	70	9-0053	WASHER, 1/4 Internal Tooth Lock (2)
27	9-0612	BOLT, 3/8-16x3/4" Hex Flange Lock (14)	71	9-0095	NUT, 1/4-28 Hex (2)
28	9-0613	LOCKNUT, 3/8-16 Hex Flange (14)	72	3-8018	BRACE, Spindle
29	5-1978	ASSEMBLY, Deflector (Includes item 30)	73	9-0001	BOLT, 5/16-18x3/4" Short Neck Carriage
30	1-3010	DECAL, Danger (Cut Finger)	74	9-0055	WASHER
31	9-0492	WING-NUT, 5/16-18	75	9-0037	COTTER-PIN, 3/32x3/4"
32	5-1917	DECK, Cutting, 33"	76	3-8451	BRACKET, Gage Wheel (Front)
33	1-4416	DECAL, Caution (Deflector-Adapter)	77	3-8450	BRACKET, Gage Wheel (Rear)(2)
34	3-8455	ANCHOR, Brake	78	9-0004	BOLT, 5/16-18x1/2" Short Neck Carriage (6)
35	3-2803	BRACKET, Cross-Shaft (2)	79	9-0585	NUT, 5/16-18 Hex Flange Lock (7)
36	1-1016	BEARING, Cross-Shaft Bracket (2)	80	1-5272	SPACER (3)
37	9-0721	BOLT, 5/16-18x1/2" Hex Flange Lock (10)	81	9-0859	SCREW, 3/8-24x3-3/4" H.H.C. (3)
38	3-8453	RAIL, Side (2)	82	9-0289	LOCKNUT, 3/8-24 Hex (3)
39	9-0563	SCREW, 3/8-16x1" Hex Head Cap	83	1-9190	WHEEL, Gage (3)
40	1-5012	ECCENTRIC, Leveling	84	2-3874	GUIDE, Belt
41	9-0130	NUT, 3/8-16 Hex (2)	85	9-0188	WASHER, 5/16 Flat (2)
42	9-0118	LOCKWASHER, 3/8 Split (2)	86	2-0908	SPACER (2)
43	3-2432	LINK, Adjustment			
44	9-0850	BOLT, 3/8-16x3/4" Carriage			

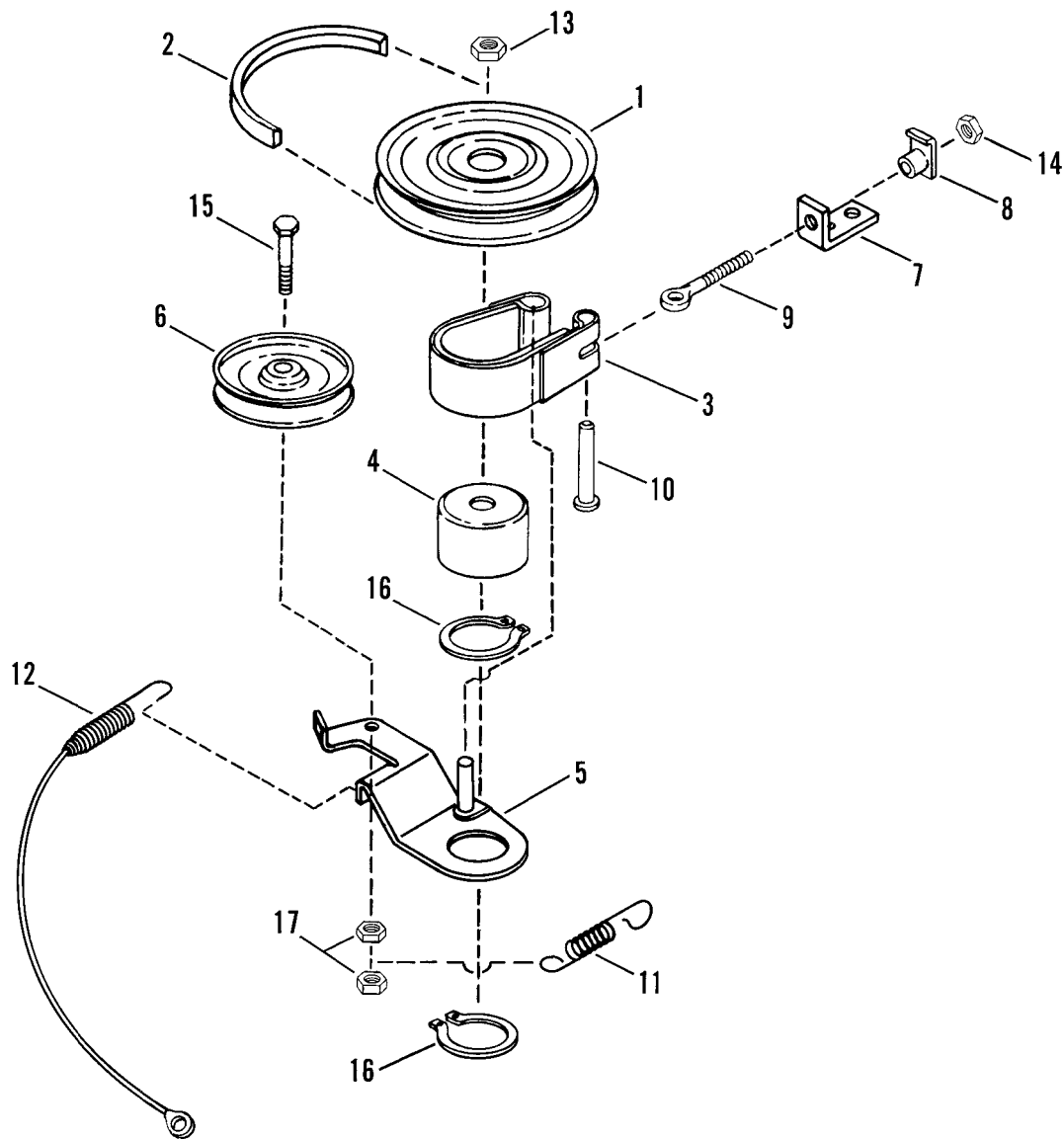
41" CUTTING DECK (BELT, BLADE BRAKE SHOWN ON PAGE 28)



41" CUTTING DECK (Belt, Blade Brake Shown On Page 28)

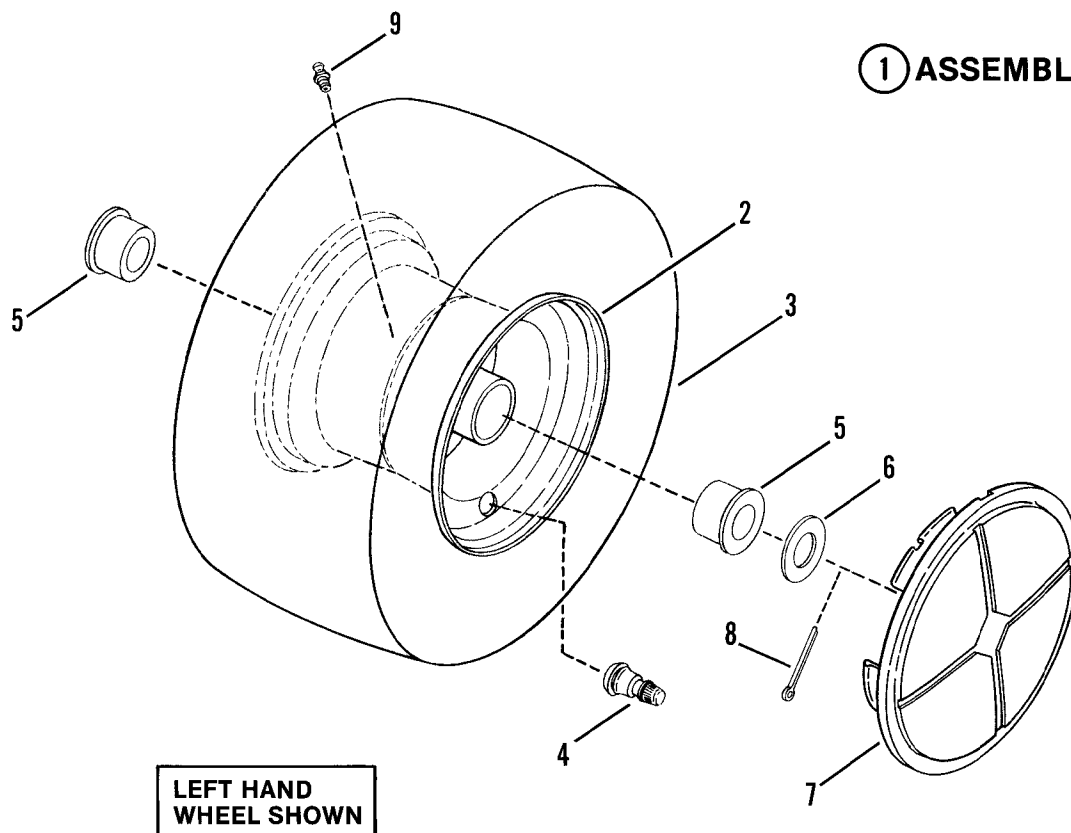
ITEM	PART NO.	DESCRIPTION
1	5-1916	DECK, Mower 41" (Includes Items 50 & 51)
2	5-1914	ASSEMBLY, Spindle (Includes items 3 thru 9)
3	2-7668	SPINDLE 6.5"
4	5-1918	HOUSING, Spindle (Includes item 9)
5	1-3313	BEARING, Spindle (2)
6	1-2491	RING, Retaining (2)
7	1-4407	WASHER, Spindle
8	3-2294	HOLDER, Blade
9	1-0817	FITTING, Lube
10	1-9795	BLADE, 21" Cutter (2)
11	5-1769	ASSEMBLY, Rear Support (2)
12	4-9762	ASSEMBLY, Front Hanger
13	3-8389	GUARD, Pulley
14	5-1747	ASSEMBLY, Spindle Lock (2)
15	3-3083	ASSEMBLY, Chain Support
16	3-2297	BRACKET, Front Left Hanger
17	1-6844	CABLE, Support (2) 4.25", 8 Spacers
18	3-3086	ASSEMBLY, Rear Support
19	5-1748	BRACKET, Idler Mount
20	3-2368	GUIDE, Belt
21	1-8574	PULLEY, Idler (2)
22	1-5724	PULLEY, Spindle (2)
23	2-3180	CABLE, Front Lift
24	3-8043	BRACKET, Front Lift Arm Hanger
25	3-8382	BRACKET, Front Right
26	3-2432	LINK, Adjustment
27	1-5012	RING, Adjustment
28	9-0563	SCREW, 3/8-16x1" Hex Head Cap
29	9-0130	NUT, 3/8-16 Hex (2)
30	9-0118	WASHER, 3/8" Split Lock (2)
31	9-0122	WASHER, 3/8 Flat
32	9-0613	NUT, 3/8-16 Hex Flange Lock (22)
33	9-0585	NUT, 5/16-18 Hex Flange Lock (9)
34	9-0388	T-NUT, 5/16-18
35	1-2951	PIN, 1/2x1-3/8" Clevis
36	1-3844	HAIRPIN, Cotter
37	9-0655	SCREW, 3/8-16x1-1/2" Hex Cap
38	1-0027	NUT, 3/4-16 Hex Jam (2)
39	9-0582	BOLT, 3/8-16x1" Hex Flange Lock (2)
40	2-3606	CAP, Vinyl (2)
41	9-0600	WASHER, 7/16 Flat
42	9-0850	BOLT, 3/8-16x3/4" Carriage (9)
43	9-0788	BOLT, 5/16-18x3/4" Carriage (2)
44	1-2063	WASHER, 13/32x1-13/32" Dia. Cone (4)
45	9-0824	SCREW, 3/8-24x1-1/4" Hex Cap (2)
46	9-0595	BOLT, 5/16-18x3/4" Hex Flange Lock
47	5-1401	DEFLECTOR, Side Chute (Includes item 49)
48	1-3010	DECAL, Danger
49	1-4852	DECAL, Caution (Deflector in Place)
50	1-4853	DECAL, Caution (Rotating Blades)
51	1-9190	WHEEL, Gage (4)
52	9-0289	LOCKNUT, 3/8-24 Hex (4)
53	1-5272	SPACER (4)
54	9-0859	SCREW, 3/8-24x3-3/4" Hex Hd. Cap (4)
55	9-0850	BOLT, 3/8-16x3/4" Short Neck Carriage
56	9-0383	BOLT, 5/16-18x1" Short Neck Carriage (2)
57	9-0612	BOLT, 3/8-16x3/4" Hex Flange Lock (12)
58	9-0375	WING-NUT, 5/16-18 (2)
59	9-0187	WASHER, 5/16 Split Lock (2)
60	1-1791	RETAINER, 5/16 Bolt
61	9-0799	BOLT, 5/16-18x5/8" Carriage (2)

BELT, BLADE BRAKE, 41" DECK



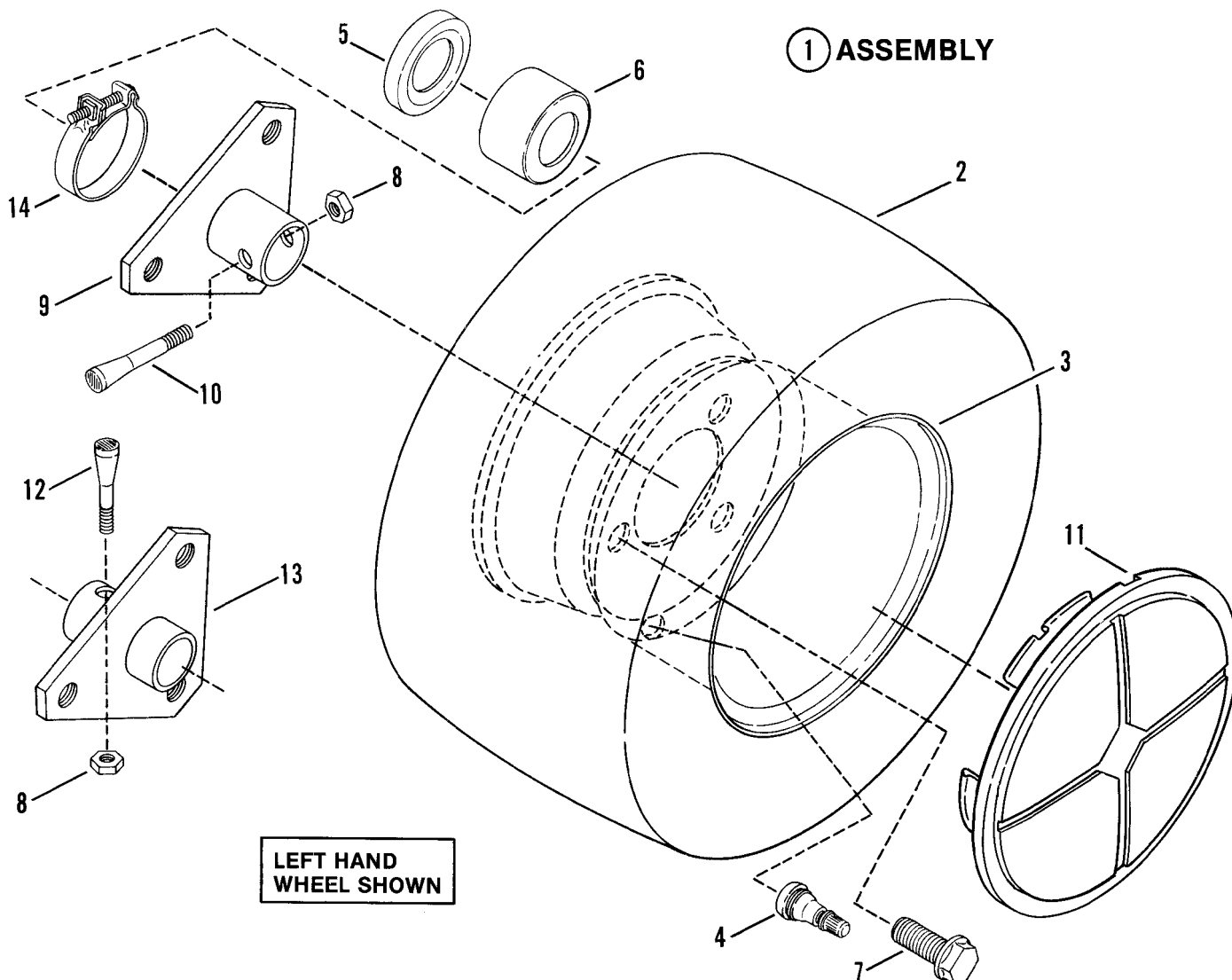
ITEM	PART NO.	DESCRIPTION
1	1-5724	PULLEY, Drive
2	1-4799	BELT, Drive
3	5-7307	ASSEMBLY, Brake Band
4	3-2169	DRUM, Brake
5	4-7912	ASSEMBLY, Brake Arm
6	1-8574	PULLEY, Idler
7	3-2587	ANCHOR, Brake
8	1-4303	NUT, 1/4-20 Tec.
9	1-4302	BOLT, 1/4-20 Eye
10	1-1021	PIN, Clevis, 1/4x1-1/4"
11	2-3172	SPRING, Blade Brake
12	1-9040	CABLE, Blade 28.5"
13	1-0027	NUT, 3/4-16 Hex Jam
14	9-0063	NUT, 1/4-20 Hex
15	9-0167	SCREW, 3/8-24x2" Hex Head Cap (Gr. 5)
16	1-0740	RING, Retainer (2)
17	9-0289	NUT, 3/8-24 Hex Lock (2)

① ASSEMBLY



ITEM	PART NO.	DESCRIPTION
1	5-2185	ASSEMBLY, Front tire & Rim (Includes items 2,3,&4)
2	1-6739	RIM, 6x4.50
3	1-6740	TIRE, 15x6.00x6
4	12234	VALVE, Air
5	1-4483	BEARING, Wheel (2)
6	3-2027	WASHER
7	1-9417	WHEEL COVER
8	9-0364	COTTER-PIN
9	1-3876	FITTING, Lube

WHEELS - REAR



ITEM	PART NO.	DESCRIPTION
1	5-2187	ASSEMBLY, Rear Tire & Rim (41" Deck)(Includes items 2,3,& 4)
-	5-2186	ASSEMBLY, Rear Tire & Rim (33" Deck)(Includes items 2,3,& 4)
2	1-6744	TIRE, 18-8.50x8 (2)(Used with 41")
-	1-6743	TIRE, 18-6.50x8 (2)(Used with 33" Deck)
3	1-6742	RIM, 8x7 (2)(Used with 41" Deck)
-	1-6741	RIM, 8x5.375 (2)(Used with 33" Deck)
4	1-2234	VALVE, Air (Snap-in)(2)
5	1-1817	SEAL, Oil (Left Hand)
6	3-1732	CAP, Seal, (Left Hand)
7	9-0367	BOLT, 1/2-20x3/4" Lug (6)
8	1-1201	NUT, 5/16-24, Lock (2)
9	4-0433	HUB, Rear Wheel, Left Hand 1.126" ID
10	1-1013	BOLT, 5/16-24x2", Tapered, Left Hand
11	1-9418	WHEEL COVER (2)
12	1-1035	BOLT, 5/16-24x1-5/8", Tapered, Right Hand
13	4-0434	HUB, Rear Wheel, Right Hand .75" ID
14	1-1037	CLAMP

SNAPPER® McDonough, GA., 30253 U.S.A.