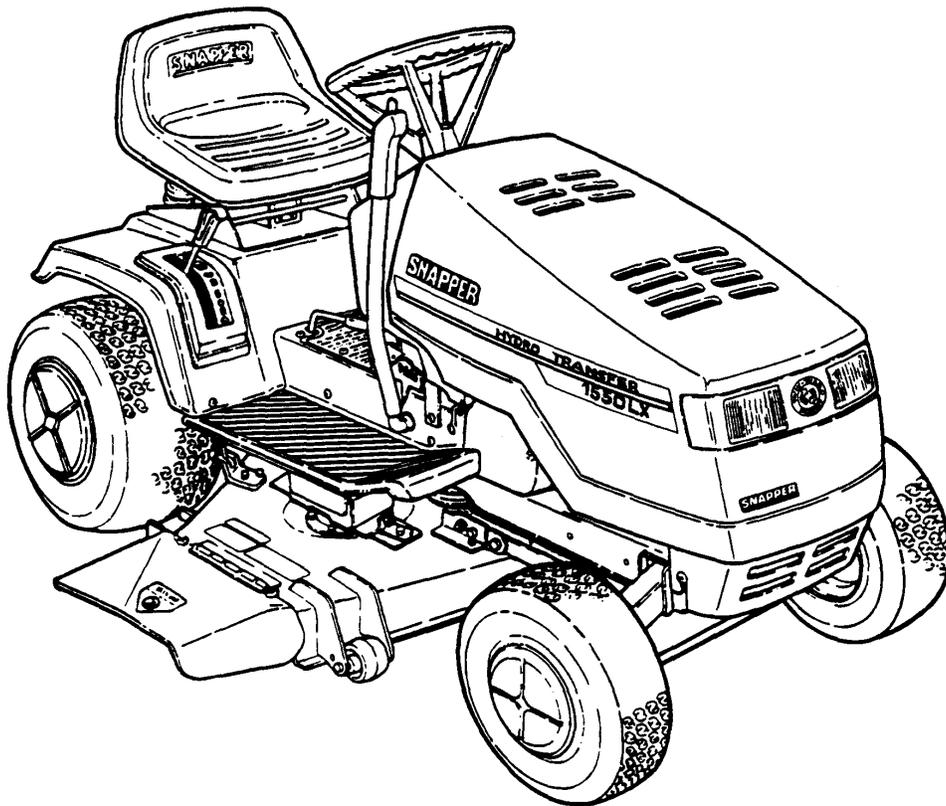


Parts Manual for
SNAPPER[®]

**LAWN TRACTOR MANUAL CLUTCH
HYDRO DRIVE (1991 1/2)
SERIES 1**

MODEL

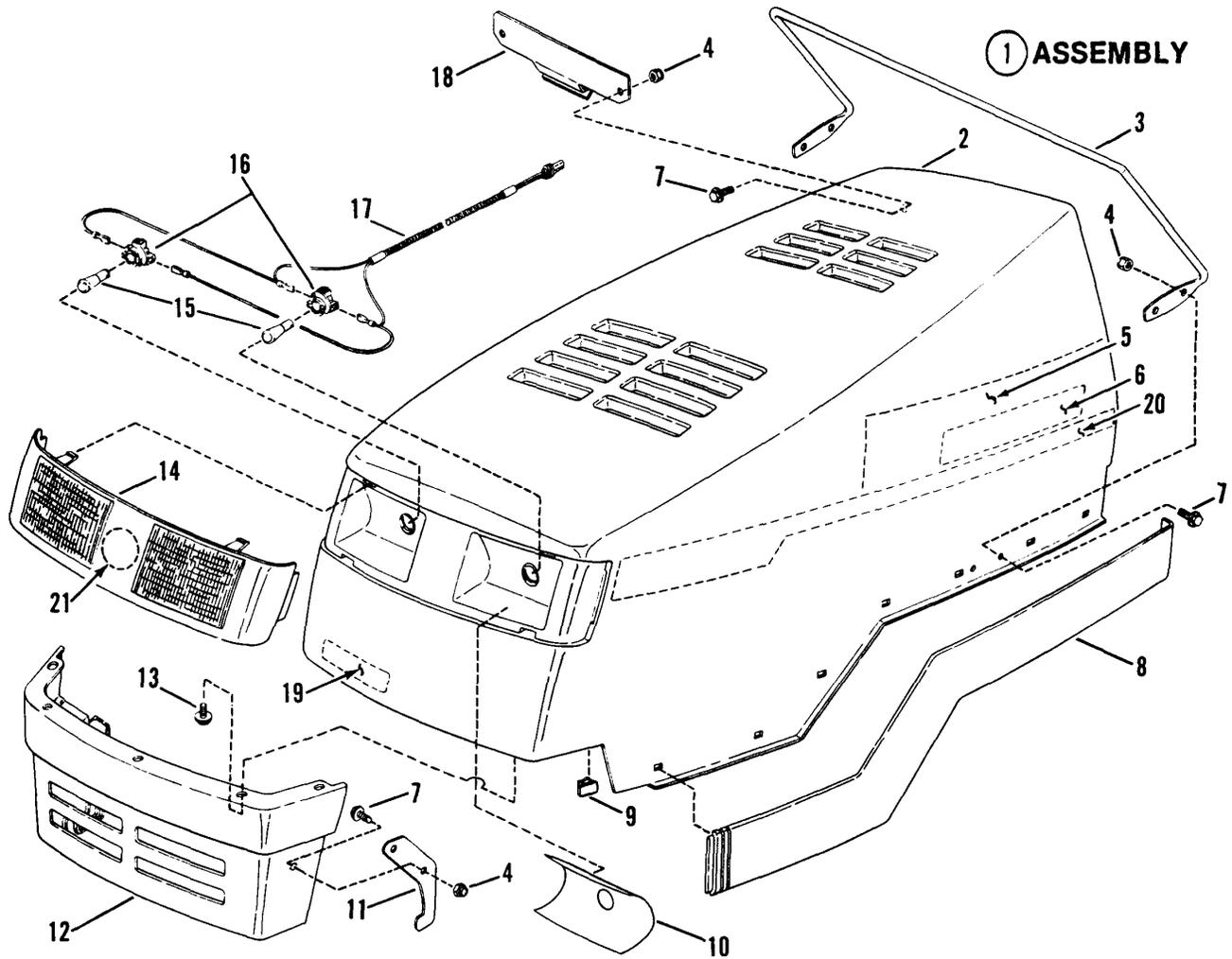
ELT140H331KV
ELT140H411KV
LT140H331KV
LT140H411KV
RLT140H331KV



SNAPPER McDonough, GA, 30253 U.S.A.

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Hood, Bumper, Headlights

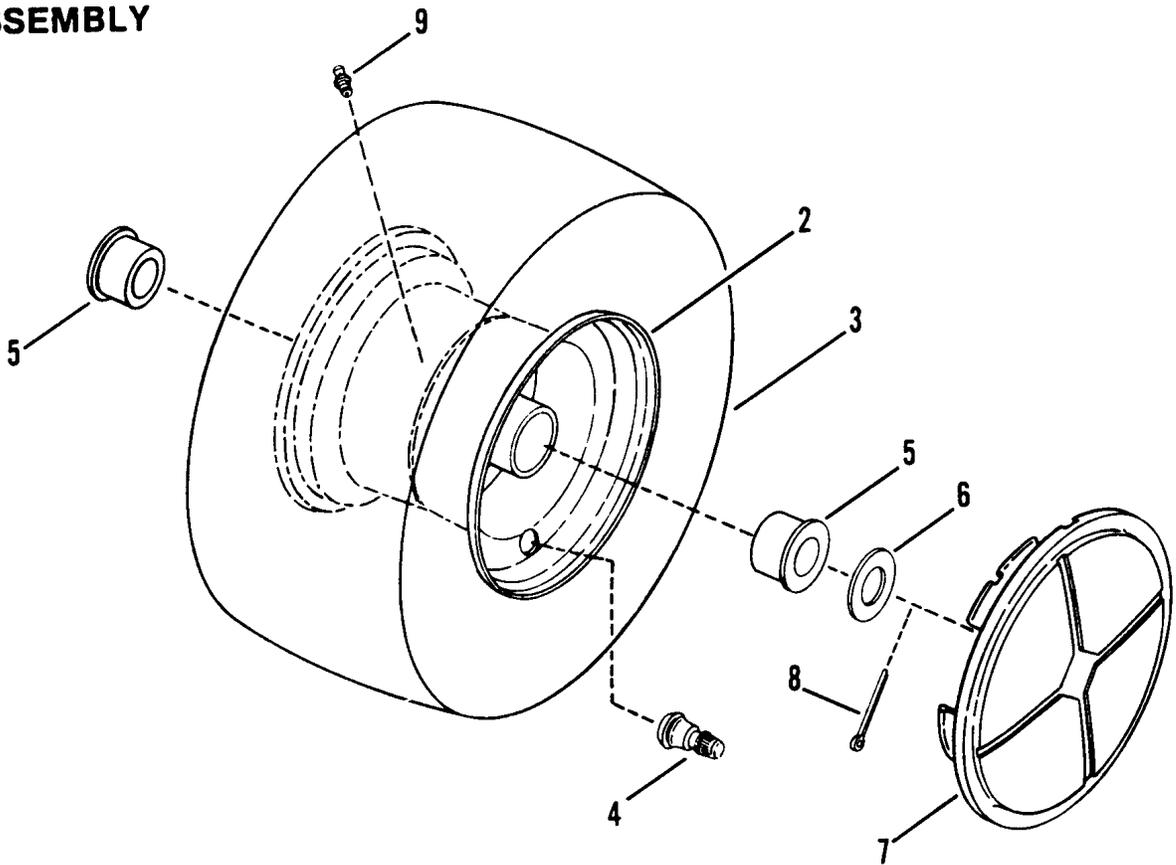


Hood, Bumper, Headlights

| Item | Part No | Qty | Description | Note |
|------|---------|-----|--|---|
| 1 | 7063298 | 1 | KIT, Hood Assembly, Sloped Mozart | Was 61082 or 61383 (Includes 2 thru 18) |
| 2 | | 1 | HOOD (No longer available, use kit 7063298) | Was 19411 |
| 3 | 7016766 | 1 | ROD, Hood Latch | |
| 4 | 7076978 | 10 | NUT, 1/4-20 Hex Lock | |
| 5 | | 1 | HEAT SHIELD, Hood 3" x 5" (No longer available) | Was 17787 |
| 6 | | 2 | DECAL-SNAPPER, Molded Logo (No longer available) | Was 16974 or 36438 or 24980 |
| 7 | 7090999 | 10 | SCREW, 1/4-20 x 5/8" Torx, Truss Head | |
| 8 | | 1 | BUMPER (R.H.) (No longer available) | Was 19412 |
| | | 1 | BUMPER (L.H. Shown) (No longer available) | Was 19413 |
| 9 | 7012691 | 2 | CLIP, Wiring Harness .31" | |
| 10 | 7017174 | 1 | DECAL, Reflect (R.H.) | |
| | 7017175 | 1 | DECAL, Reflect (L.H. Shown) | |
| 11 | 7033265 | 2 | BRACKET, Latch Hook | |
| 12 | | 1 | BUMPER, Front (No longer available) | Was 19414 |
| 13 | 7091106 | 5 | SCREW, #12 x 1/2" | |
| 14 | 7024893 | 1 | LENS, Clear Bezel | Was 19415 |
| 15 | 7016756 | 2 | BULB, Headlights, 1156 | |
| 16 | 7016757 | 2 | SOCKET, Headlight Bulb | |
| 17 | 7016765 | 1 | HARNESS, Headlight Wiring | |
| 18 | 7017359 | 1 | CLIP, Hood Latch | |
| 19 | | 1 | DECAL-SNAPPER, Molded Logo 4" - Blue (No longer available) | Was 22968 (LT140H33 & LT140H41) |
| | 7022969 | 1 | DECAL-SNAPPER, Molded Logo 4" - Green | (RLT140H33) |
| 20 | | 1 | DECAL, 1550LX - Blue (R.H.)(No longer available) | Was 22986 (LT140H33 & LT140H41) |
| | | 1 | DECAL, 1550LX - Blue (L.H. Shown)(No longer available) | Was 22987 (LT140H33 & LT140H41) |
| | 7022988 | 1 | DECAL, 1550RX - Green (R.H.) | (RLT140H33) |
| | 7022989 | 1 | DECAL, 1550RX - Green (L.H. Shown) | (RLT140H33) |
| 21 | 7022975 | 1 | DECAL, Convertible - Blue | (LT140H33) |
| | 7022977 | 1 | DECAL, Twin-Turbo - Blue | (LT140H41) |
| | | 1 | DECAL, Recycling - Green (No longer available) | Was 22972 (RLT140H33) |

Footnotes:

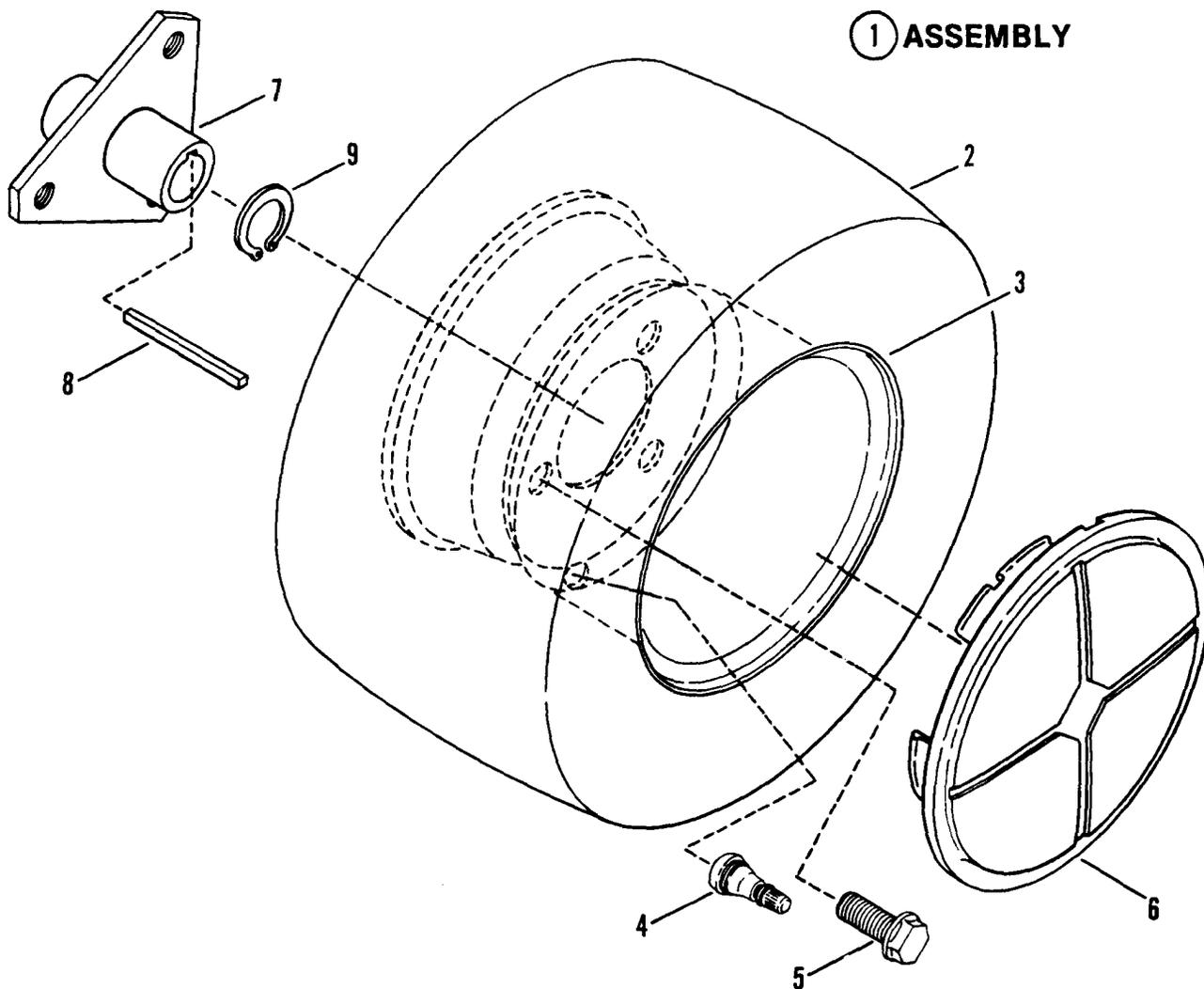
① ASSEMBLY



Wheels - Front

| Item | Part No | Qty | Description | Note |
|-------------|----------------|------------|---|--|
| 1 | 7058517 | 2 | ASSEMBLY, Front Tire & Rim 15x5.50-6.00 | <i>Was 52185 (Includes Items 2, 3 & 4)</i> |
| 2 | 7022772 | 2 | RIM, 6 x 4.50 | <i>Was 16739</i> |
| 3 | 7072704 | 2 | TIRE, 15-5.50 x 6 | <i>Was 16740</i> |
| 4 | 7012234 | 2 | VALVE, Air (Snap-in) | |
| 5 | 7014483 | 4 | BEARING, Wheel Flanged PM .758 ID x 1.38 OD x 1.0 L | |
| 6 | 7032027 | 2 | WASHER .77 x 1.5 x .06 | |
| 7 | 7019417 | 2 | WHEEL-COVER | |
| 8 | 7091516 | 2 | COTTER-PIN 5/32 x 1 YZ | <i>Was 90364</i> |
| 9 | 7076998 | 2 | FITTING, Lube 1/4-28 Tapered Thread | <i>Was 13876</i> |

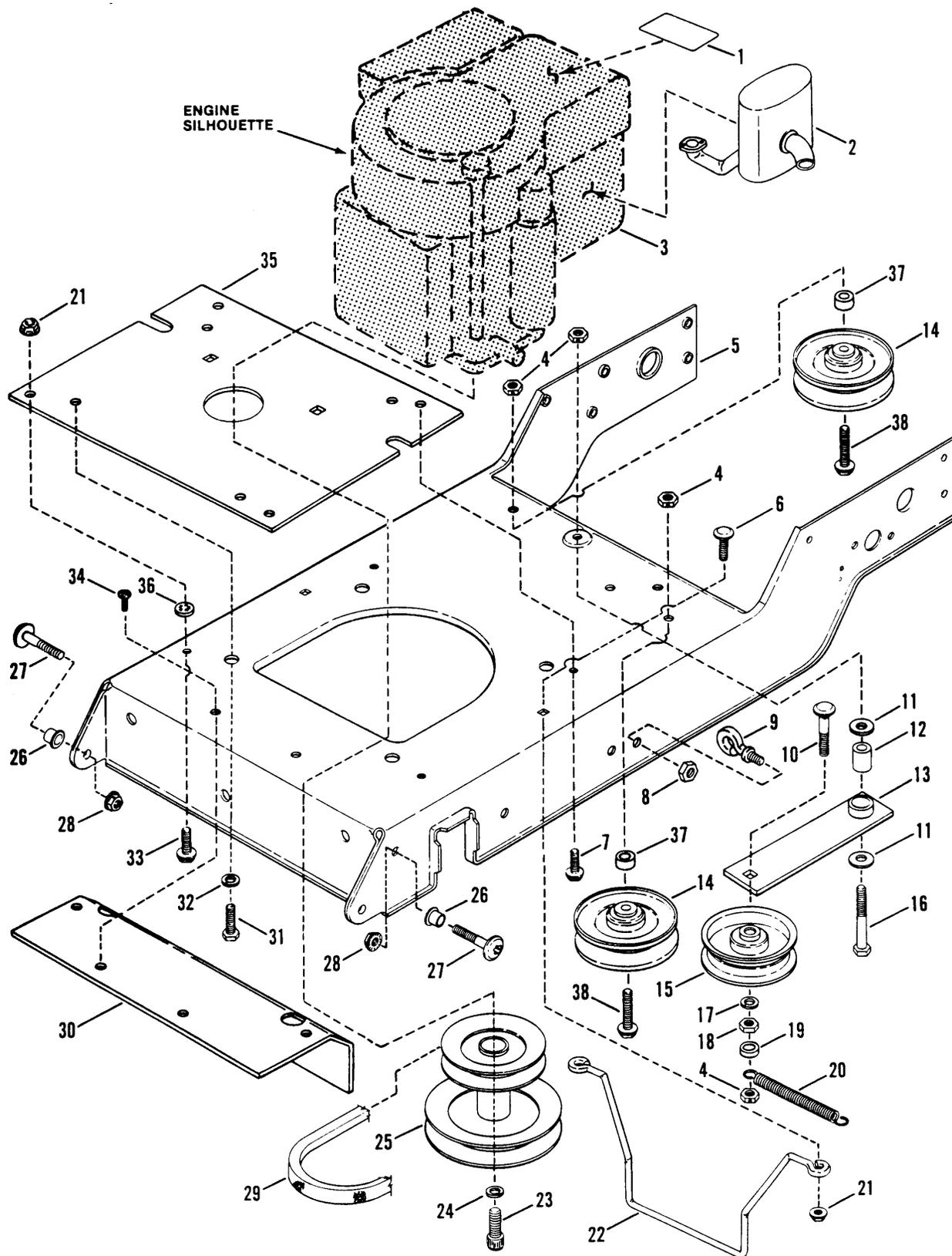
Footnotes:



Wheels - Rear

| Item | Part No | Qty | Description | Note |
|-------------|----------------|------------|---|---|
| 1 | | 2 | ASSEMBLY, Rear Tire & Rim (No longer available) | <i>Was 52187 (LT140H41)</i> |
| | | 2 | ASSEMBLY, Rear Tire & Rim (No longer available) | <i>Was 52675 (LT140H33 & RLT140H33)</i> |
| 2 | 7016744 | 2 | TIRE, 18-8.50 x 8 | <i>(Used with 41" Deck)</i> |
| | 7022688 | 2 | TIRE, 18-7.50 x 8 | <i>(Used with 33" Deck)</i> |
| 3 | 7016742 | 2 | RIM, 8 x 7 | <i>(Used with 41" Deck)</i> |
| | 7016741 | 2 | RIM, 8 x 5.375 | <i>(Used with 33" Deck)</i> |
| 4 | 7012234 | 2 | VALVE, Air (Snap-in) | |
| 5 | 7091502 | 6 | BOLT, 1/2-20 x 3/4" Lug | <i>Was 90367</i> |
| 6 | 7019418 | 2 | WHEEL-COVER | |
| 7 | 7040720 | 2 | HUB, Rear Wheel | |
| 8 | 7017173 | 2 | KEY, Square, 3/16 x 2 1/2" | |
| 9 | 7012899 | 2 | RING, Retaining EXT .75 | <i>Was 12829</i> |

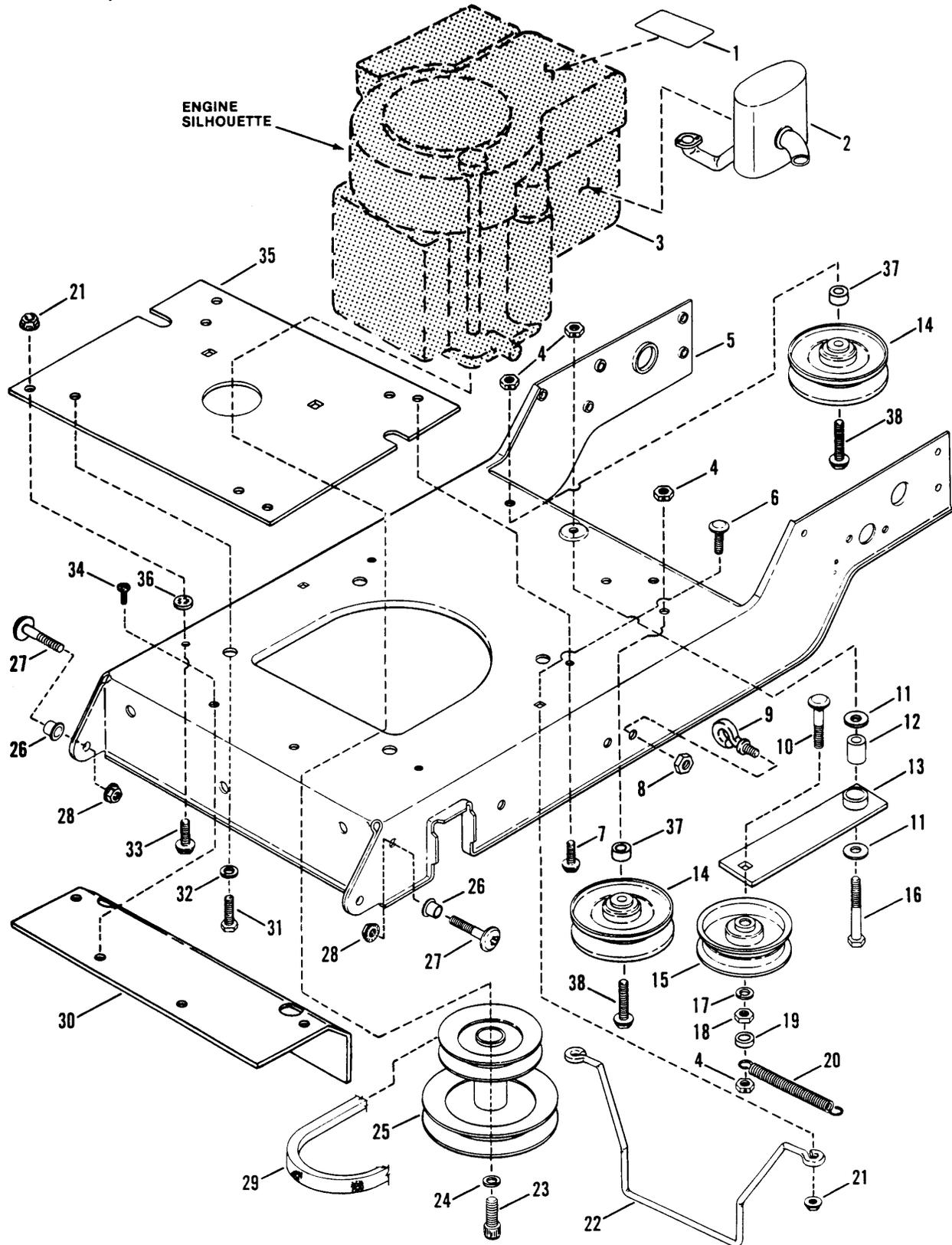
Footnotes:



Engine, Engine Base & Drive Parts

| Item | Part No | Qty | Description | Note |
|------|---------|-----|---|---|
| 1 | 7017358 | 1 | DECAL, Engine 14 HP OHV | |
| 2 | 7017313 | 1 | MUFFLER, Exhaust | |
| 3 | | 1 | ENGINE, Kohler Model CV14S, Spec. PS1431 | <i>(Purchase Engine Parts, Other Than Those Listed, From Engine Service Outlets.)</i> |
| 4 | 7091585 | 4 | NUT, 3/8-16 Hex, Center Lock | <i>Was 90546</i> |
| 5 | 7033145 | 1 | BASE, Engine Kohler | |
| 6 | 7091508 | 2 | BOLT, 5/16-18 x 3/4" Short Neck Carriage | <i>Was 90788</i> |
| 7 | 7090595 | 2 | BOLT, 5/16-18 x 3/4" Flange Lock | |
| 8 | 7091575 | 1 | NUT, 5/16-18 Hex Lock | <i>Was 90184</i> |
| 9 | 7014438 | 1 | EYE-BOLT | |
| 10 | 7091008 | 1 | BOLT, 3/8-16 x 2 1/2" Short Neck Carriage | |
| 11 | 7090517 | 2 | WASHER, 3/8" Flat | <i>Was 90600</i> |
| 12 | 7044752 | 1 | BUSHING, Idler Arm .750 OD x .406 ID x .25 L | <i>Was 22062</i> |
| 13 | 7040565 | 1 | ARM, Idler | |
| 14 | 7011029 | 2 | PULLEY, Idler, 4" O.D. | |
| 15 | 7023199 | 1 | PULLEY, Idler, 3 3/4" O.D. | |
| 16 | 7090629 | 1 | BOLT, 3/8-16 x 2 1/4 Hex | |
| 17 | 7090118 | 1 | WASHER, 3/8 Split Lock | |
| 18 | 7091302 | 1 | NUT, 3/8-16 Hex | <i>Was 90130</i> |
| 19 | 7014527 | 1 | SPACER .623 OD x .38 ID x .25 L | |
| 20 | 7011807 | 1 | SPRING, Idler Arm | |
| 21 | 7091601 | 6 | NUT, 5/16-18 Hex Flange Lock | <i>Was 90585</i> |
| 22 | 7019042 | 1 | GUIDE, Belt | |
| 23 | 7090836 | 1 | SCREW, 7/16-20 Socket, Hex Head Cap | |
| 24 | 7091301 | 1 | WASHER, 7/16 Split Lock | <i>Was 90247</i> |
| 25 | 7019036 | 1 | PULLEY ASSEMBLY, Engine | |
| 26 | 7012306 | 2 | BUSHING | |
| 27 | 7023198 | 2 | SCREW, Shoulder, 3/8-16 x 1 5/8" | |
| 28 | 7091619 | 2 | NUT, 3/8-16 Hex Flange Lock | <i>Was 90613</i> |
| 29 | 7016724 | 1 | V-BELT, Traction Drive, (111.6" EL) LT140H33, LT140H41, & RLT140H33 | |
| 30 | | 1 | AXLE SUPPORT (No longer available) | <i>Was 33100</i> |
| 31 | 7077692 | 4 | BOLT, M8-1.25 x 25MM Hex Head | |
| 32 | 7090187 | 4 | WASHER, 5/16 Split Lock | |
| 33 | 7090661 | 2 | BOLT, 5/16-18 x 1" Hex Flange Lock | |
| 34 | 7091000 | 2 | SCREW, 5/16-18 x 7/8" Truss Head Torx | <i>Was 91001</i> |
| 35 | 7033424 | 1 | SPACER, Kohler Engine | |
| 36 | 7011791 | 2 | RETAINER 5/16" | |
| 37 | 7016719 | 2 | SPACER .750 x .39 ID x .5 L | |

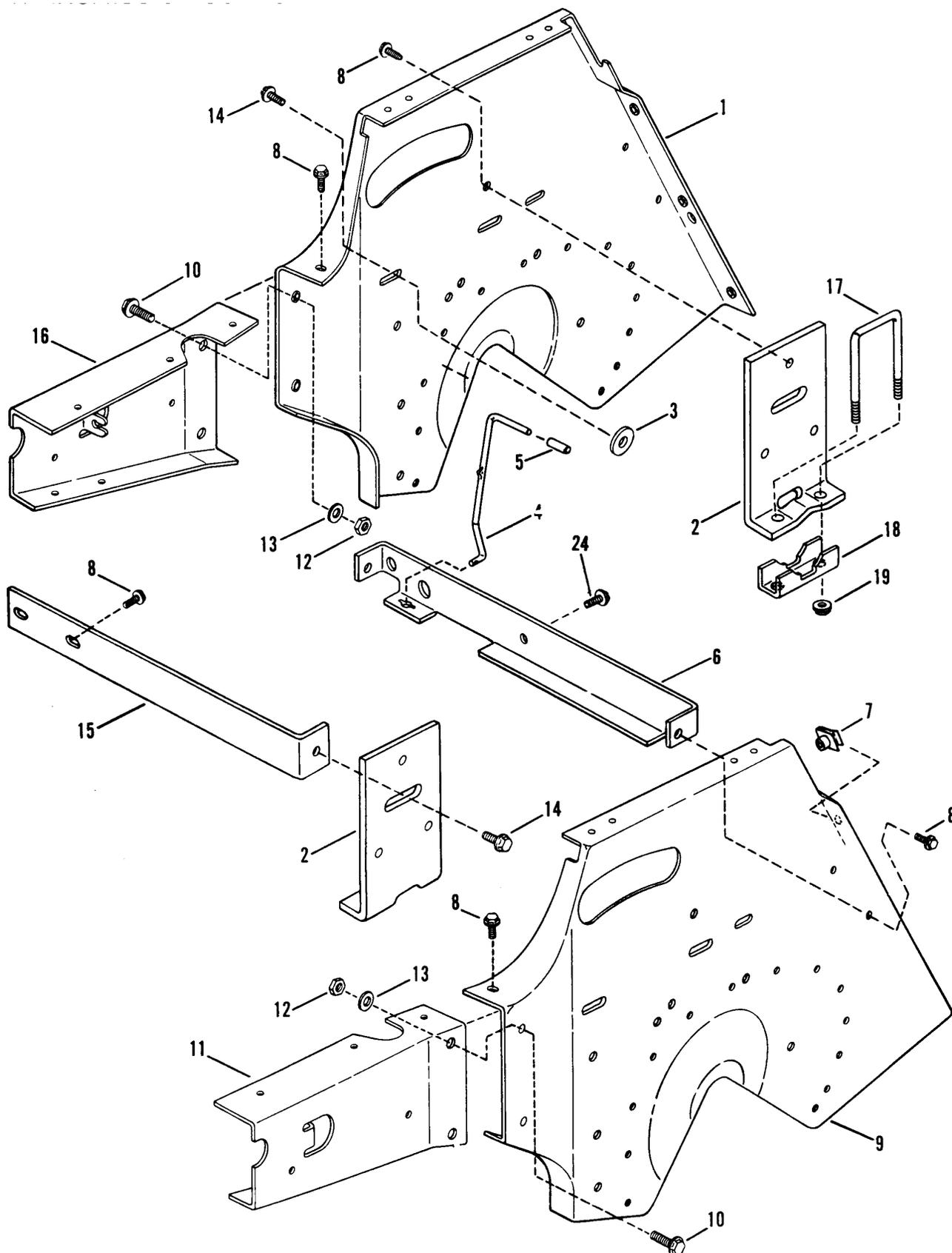
Footnotes:



Engine, Engine Base & Drive Parts

| Item | Part No | Qty | Description | Note |
|-------------|----------------|------------|---------------------------------------|------------------|
| 38 | 7091580 | 2 | BOLT, 3/8-16 x 1 3/4" Hex Flange Lock | <i>Was 90701</i> |

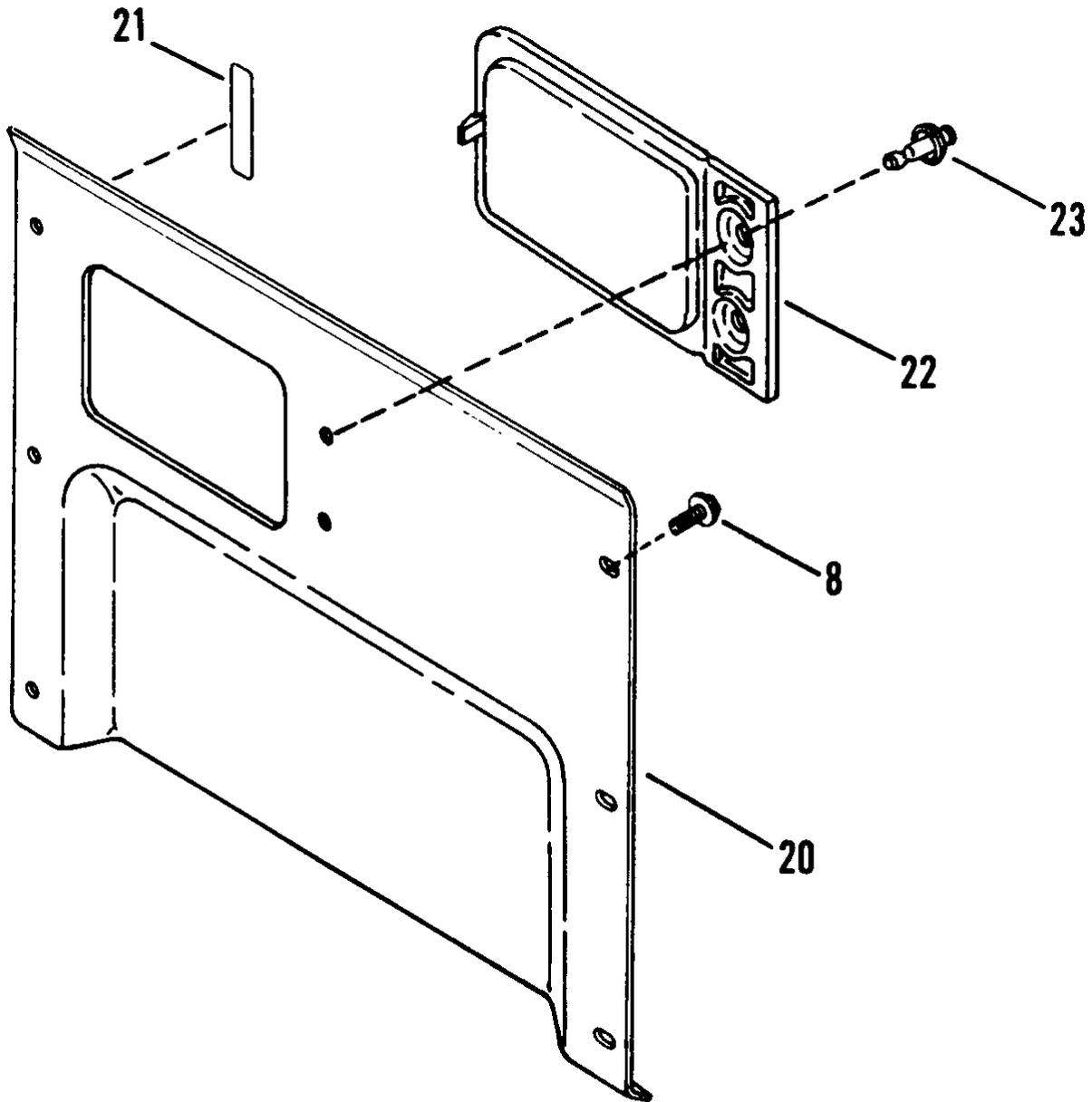
Footnotes:



Transmission Support & Components I

| Item | Part No | Qty | Description | Note |
|-------------|----------------|------------|---|------------------|
| 1 | | 1 | TRANSMISSION SUPPORT, R.H. (No longer available) | <i>Was 33063</i> |
| 2 | | 2 | BRACKET, Transmission Mount (No longer available) | <i>Was 33059</i> |
| 3 | 7016360 | 2 | WASHER .406 x 1.38 x .25 | |
| 4 | 7017164 | 1 | ROD, Release | |
| 5 | 7023606 | 1 | CAP, Release Rod | <i>Was 23525</i> |
| 6 | 7033061 | 1 | BRACE, Torque | |
| 7 | 7016116 | 4 | NUT, 5/16 Push-On | |
| 8 | 7090361 | 14 | SCREW, 5/16-18 x 5/8" Self-Tapping | |
| 9 | | 1 | TRANSMISSION SUPPORT, L.H. (No longer available) | <i>Was 33062</i> |
| 10 | 7027198 | 4 | BOLT, 3/8-16 x 1" Hex Flange Lock | <i>Was 90582</i> |
| 11 | | 1 | EXTENSION, Transmission Support, L.H. (No longer available) | <i>Was 35179</i> |
| 12 | 7091585 | 4 | NUT, 3/8-16 Center Lock | <i>Was 90546</i> |
| 13 | 7090122 | 4 | WASHER, 3/8 SAE | |
| 14 | 7091541 | 2 | SCREW, 5/16-18 x 3/4" Self-Tapping | <i>Was 90368</i> |
| 15 | | 1 | BRACE, Shift Bracket (No longer available) | <i>Was 33065</i> |
| 16 | | 1 | EXTENSION, Transmission Support, R.H. (No longer available) | <i>Was 35180</i> |
| 17 | 7022289 | 2 | U-BOLT | |
| 18 | 7033320 | 2 | SADDLE, U-Bolt | |
| 19 | 7091601 | 2 | NUT, 5/16-18 Hex Flange Lock | <i>Was 90585</i> |
| 24 | 7091000 | 1 | SCREW, 5/16-18 X 7/8" Torx Self-Tap | |

Footnotes:

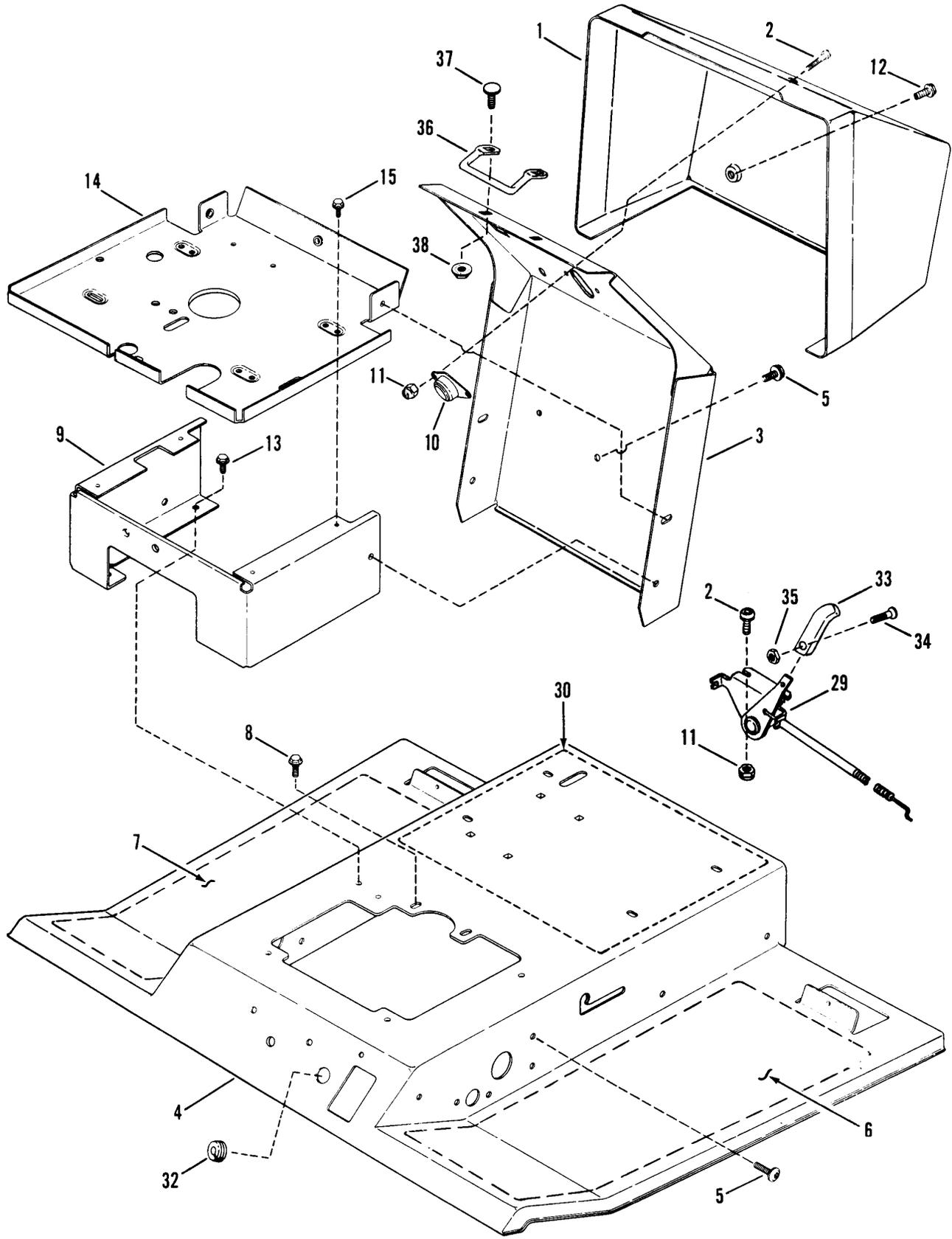


Transmission Support & Components II

| Item | Part No | Qty | Description | Note |
|-------------|----------------|------------|--|------------------|
| 8 | 7090361 | 14 | SCREW, 5/16-18 x 5/8" Self-Tapping | |
| 20 | 7033068 | 1 | COVER, Rear | |
| 21 | 7017209 | 1 | DECAL, Roll | |
| 22 | | 1 | COVER, Transmission Oil Access (No longer available) | <i>Was 16863</i> |
| 23 | 7017327 | 2 | SCREW, Expansion | |

Footnotes:

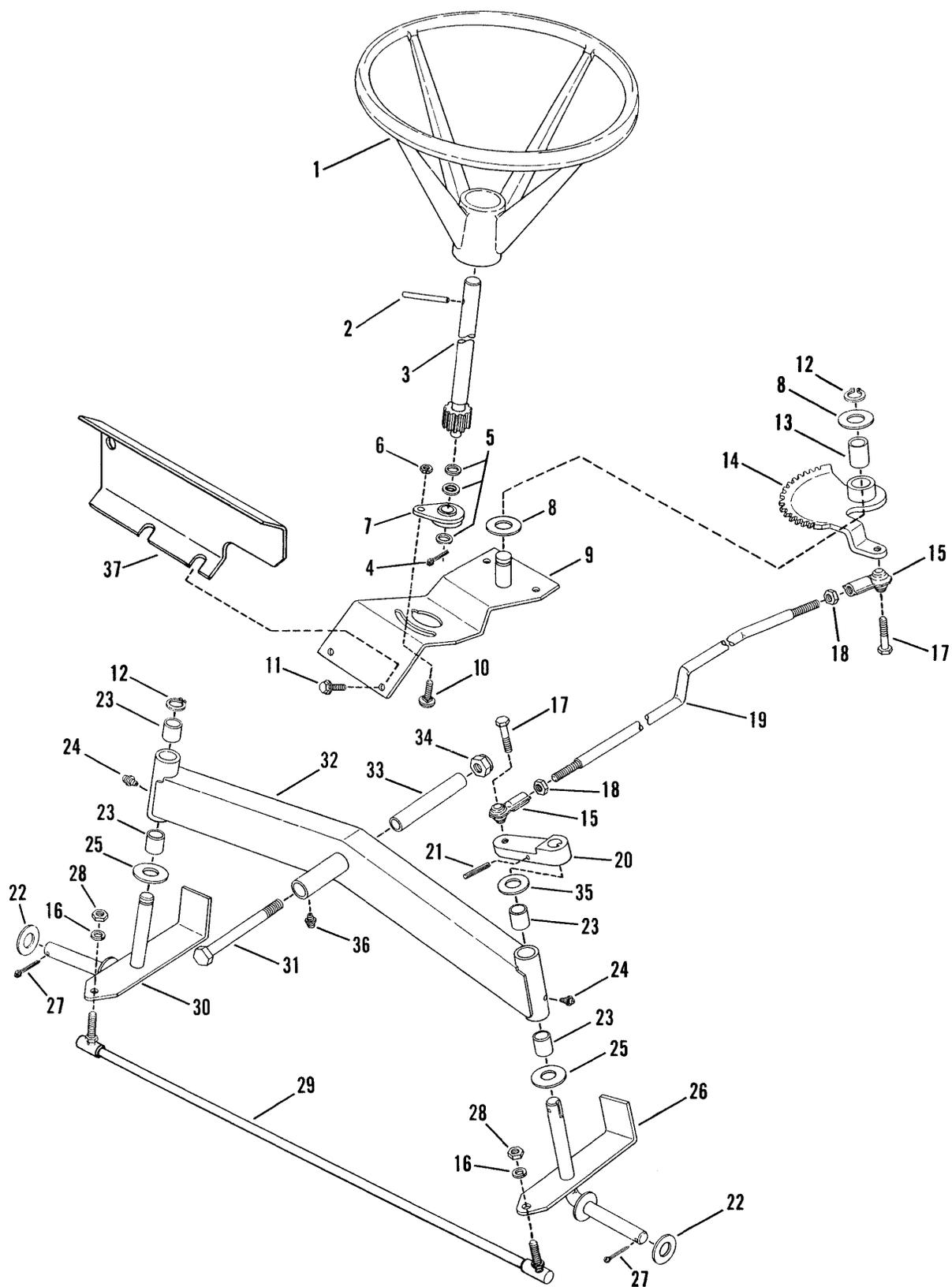
Dash Panel



Dash Panel

| Item | Part No | Qty | Description | Note |
|-------------|----------------|------------|--|---------------------------|
| 1 | 7052685 | 1 | PANEL, Dash | <i>Was 52686</i> |
| 2 | 7090996 | 4 | SCREW, 1/4-20 x 1" Phillips | |
| 3 | 7040734 | 1 | SUPPORT, Steering Shaft | |
| 4 | 7051915 | 1 | CHANNEL, Foot Rest | <i>(Includes item 30)</i> |
| 5 | 7091000 | 14 | SCREW, 5/16-18 x 7/8" Torx, S.T. | <i>Was 91001</i> |
| 6 | 7019400 | 1 | TREAD, Left Side (Non-Skid) | |
| 7 | 7019399 | 1 | TREAD, Right Side (Non-Skid) | |
| 8 | 7090361 | 2 | SCREW, 5/16-18 x 5/8" Hex Cap S.T. | |
| 9 | 7033073 | 1 | MOUNT, Fuel Tank/Battery | |
| 10 | 7026196 | 1 | FLANGE ASSM'Y., Steering Shaft .75" ID Bearing | <i>Was 23173</i> |
| 11 | 7076978 | 4 | NUT, 1/4-20 Hex | |
| 12 | 7090896 | 2 | SCREW, #10-24 x 1/2" Self-Tapping | <i>Was 90853</i> |
| 13 | 7090858 | 4 | SCREW, 5/16-18 x 1/2" Self-Tapping | |
| 14 | 7033078 | 1 | PLATE, Fuel Tank & Battery Mount | |
| 15 | 7091122 | 4 | SCREW, 1/4-20 x 1/2" Hex Cap, S.T. | <i>Was 90539</i> |
| 29 | 7016824 | 1 | CONTROL, Throttle 41.6" Long | |
| 30 | 7017026 | 1 | DECAL, Caution & Instruction | |
| 32 | | 1 | GROMMET, 5/16 I.D. for .75 Hole (No Longer available) | <i>Was 14856</i> |
| 33 | 7023655 | 1 | HANDLE, Throttle Control | |
| 34 | 7091017 | 1 | SCREW, #8-32 x 3/8" Recessed, Fillister Head | |
| 35 | 7091018 | 1 | NUT, #8-32 Hex | |
| 36 | | 1 | ROD, Hood Latch (No longer available, try using 7033828) | <i>Was 17345</i> |
| 37 | 7090803 | 6 | BOLT, 1/4-20 x 5/8" Flat Head Carriage | |
| 38 | 7091584 | 6 | NUT, 1/4-20 Hex Flange Lock | <i>Was 90583</i> |

Footnotes:

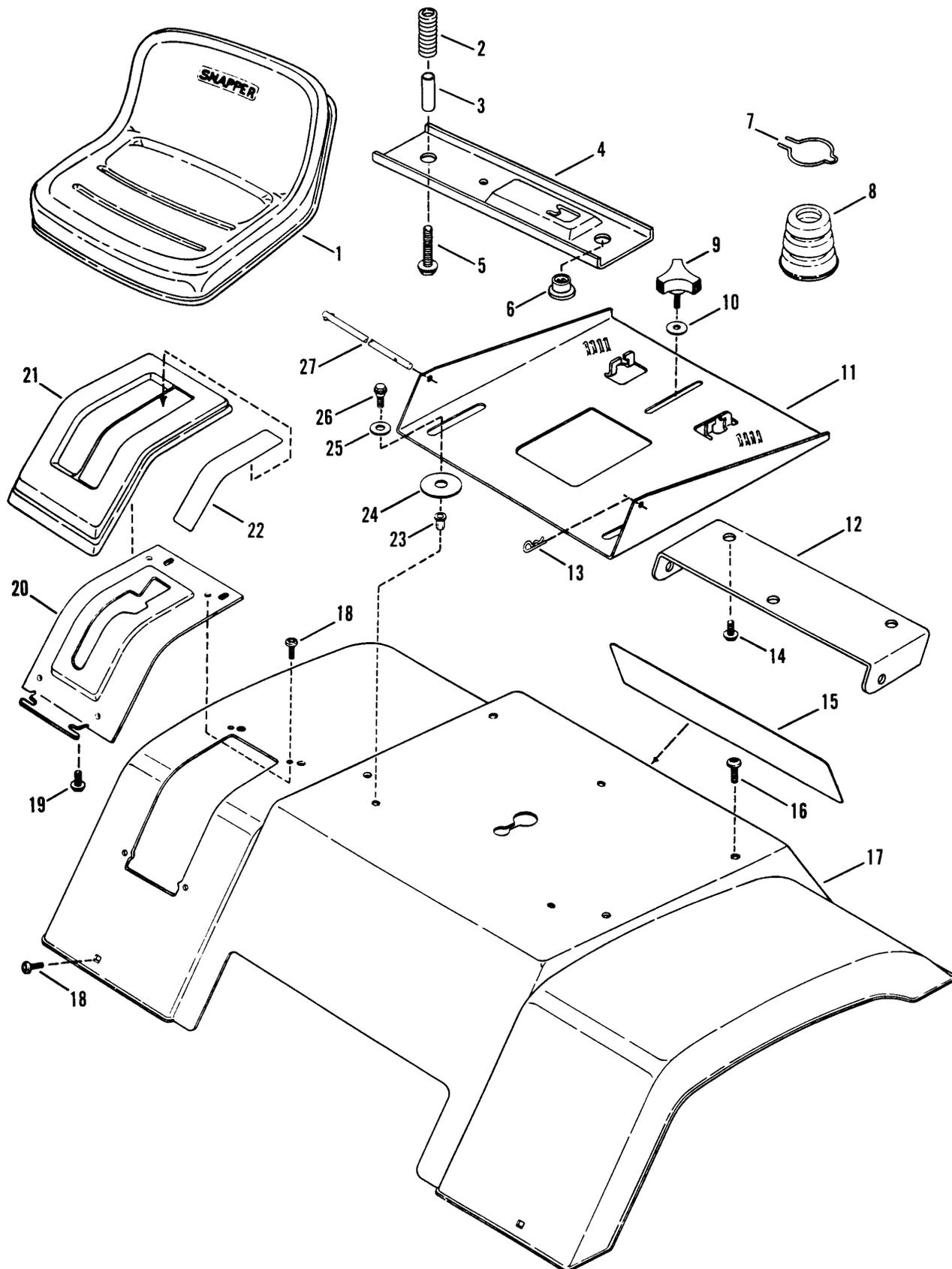


Steering And Front Axle Parts

| Item | Part No | Qty | Description | Note |
|------|---------|-----|---|---|
| 1 | 7017040 | 1 | STEERING WHEEL | |
| 2 | 7012765 | 1 | ROLL-PIN Spiral .26 x 2.25 | |
| 3 | 7040610 | 1 | SHAFT, Steering | |
| 4 | 7091313 | 1 | PIN, Cotter 3/32 x 1.0 YZ | Was 10076 retaining ring |
| 5 | 7014296 | 3 | WASHER, Shim .5 x .75 x .03 | |
| 6 | 7091584 | 1 | NUT, 1/4-20 hex Flange Lock | Was 90583 |
| 7 | 7052562 | 1 | ADJUSTER, Steering | Was 51751 |
| 8 | 7011071 | 2 | WASHER, Thrust | |
| 9 | 7047938 | 1 | ASSEMBLY, Steering Support | |
| 10 | 7091573 | 1 | BOLT, 1/4-20 x 5/8" Short Neck Carriage | Was 90551 |
| 11 | 7090361 | 4 | SCREW, 5/16-18 x 5/8" Self-Tapping | |
| 12 | 7010746 | 2 | RING, Retaining EXT .625 | |
| 13 | 7015140 | 2 | BEARING | |
| 14 | 7051752 | 1 | ASSEMBLY, Sector | |
| 15 | 7027936 | 2 | ROD-END, Drag Link .377 ID Ball x 3/8-24 End | Was 23200 |
| 16 | 7090118 | 4 | WASHER, 3/8 Split Lock | |
| 17 | 7090163 | 2 | SCREW, 3/8-24 x 1 1/4" Hex Head Cap Nylon Patch | |
| 18 | 7090482 | 4 | JAM-NUT, 3/8-24 Hex | |
| 19 | 7016062 | 1 | DRAG-LINK | |
| 20 | 7019034 | 1 | ARM, Steering | |
| 21 | 7090842 | 1 | ROLL-PIN 1/4 x 1.25" | |
| 22 | 7032027 | 3 | WASHER, Flat .77 x 1.5 x .06 | |
| 23 | 7012706 | 4 | BEARING, Sleeve .875 OD | |
| 24 | 7013864 | 2 | LUBE FITTING, Straight (press-fit for .187 dia. Hole) | |
| 25 | 7031036 | 2 | WASHER, Thrust | |
| 26 | 7040977 | 1 | SPINDLE ASSEMBLY, L.H. | |
| 27 | 7091516 | 2 | COTTER-PIN 5/32 x 1 YZ | Was 90364 |
| 28 | 7091630 | 2 | NUT, 3/8-24 Hex | Was 90155 |
| 29 | 7017608 | 1 | TIE-ROD | |
| 30 | 7040976 | 1 | SPINDLE ASSEMBLY, R.H. | |
| 31 | 7090993 | 1 | SCREW, 1/2-20 x 4 1/2" Hex Head Cap | |
| 32 | 7057536 | 1 | ASSEMBLY, Front Axle | (Includes four item 23, two item 24, one item 36) |
| 33 | 7022070 | 1 | SPACER, Axle Pivot .748 OD x .508 ID x 3.77 L | |
| 34 | 7090819 | 1 | NUT, 1/2-20 Hex Lock | |
| 35 | 7010935 | 1 | WASHER .77 x 1.13 x .06 | |
| 36 | 7014871 | 1 | FITTING, Lube 3/16 | |
| 37 | 7033264 | 1 | HEAT SHIELD, Fuel Line | |

Footnotes:

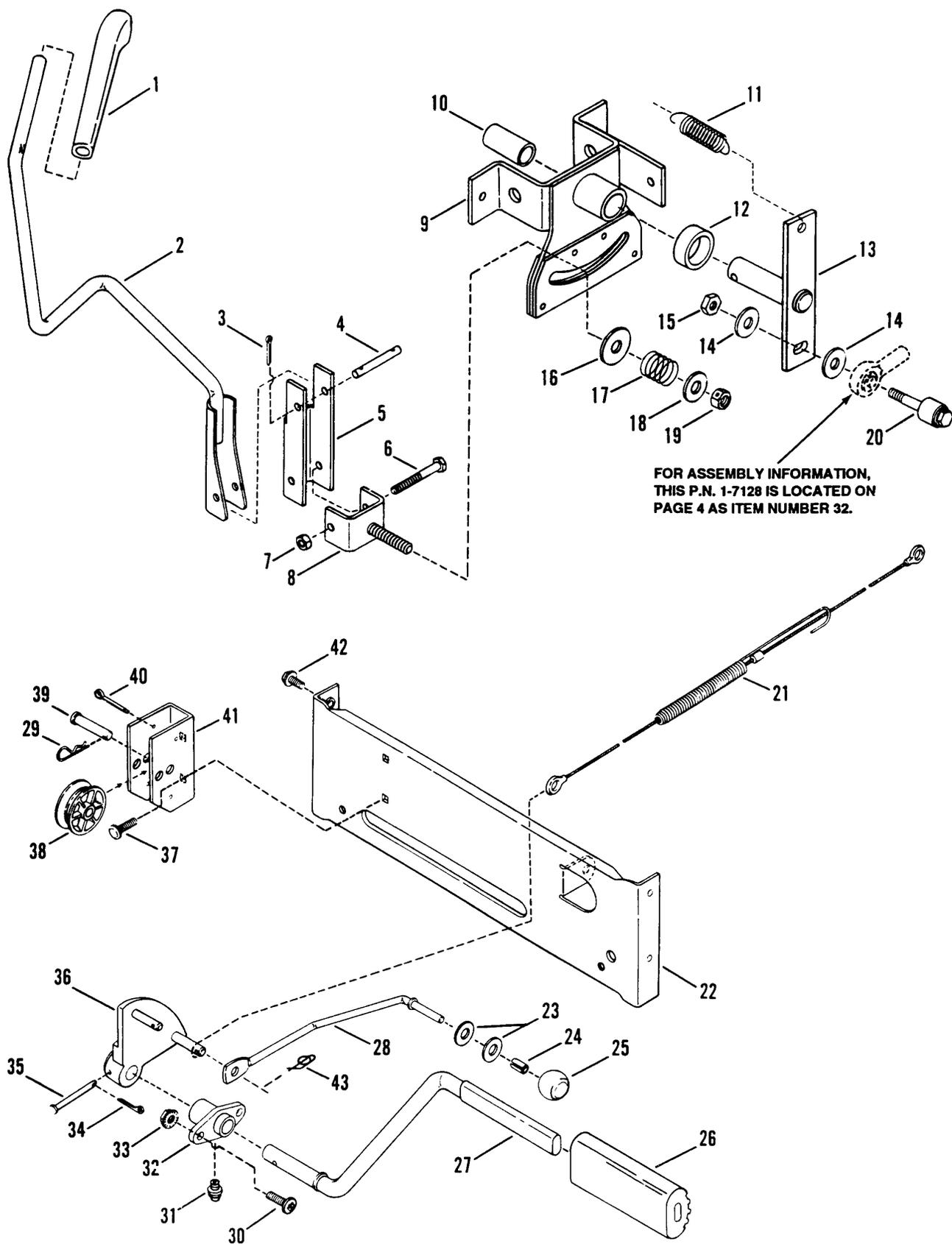
Seat, Rear Fender



Seat, Rear Fender

| Item | Part No | Qty | Description | Note |
|------|---------|-----|--|--------------------|
| 1 | | 1 | SEAT, Operator's 5 Hole (No longer available) | Was 22544 or 22545 |
| 2 | 7022278 | 2 | SPRING, Seat Switch | |
| 3 | 7022794 | 2 | SPACER, Seat .467 OD x .328 x 1.375 L | |
| 4 | 7033362 | 1 | HOLDER, Seat Switch | |
| 5 | 7091592 | 2 | BOLT, 5/16-18 x 2" Hex Flange Lock | Was 90586 |
| 6 | 7022793 | 2 | BUSHING, Seat | |
| 7 | 7019348 | 2 | CLIP, Seat Bumper | |
| 8 | 7019109 | 2 | CUSHION, Seat | |
| 9 | 7023191 | 1 | KNOB, 3 Prong 5/16-18 x 3/4 | |
| 10 | 7011763 | 1 | WASHER 5/16" | |
| 11 | 7033360 | 1 | SUPPORT, Seat | |
| 12 | 7033361 | 1 | BRACKET, Seat Support | |
| 13 | 7012431 | 1 | PIN, Hair 1.12" | |
| 14 | 7090721 | 3 | BOLT, 5/16-18 x 1/2" Hex Flange Lock | |
| 15 | | 1 | DECAL, SNAPPER, Molded Logo 8" - Blue (No longer available) | Was 22971 |
| | | 1 | DECAL, SNAPPER, Molded Logo 8" - Green (No longer available) | Was 22972 |
| 16 | 7091000 | 4 | SCREW, 5/16-18 x 7/8" Torx Head, Self-Tapping | |
| 17 | 7033049 | 1 | FENDER, Rear | |
| 18 | 7090999 | 6 | SCREW, 1/4-20 x 5/8" Torx Head, Self-Tapping | |
| 19 | 7091105 | 4 | SCREW, #10-16 x 1/2" Self-Tapping | |
| 20 | 7033120 | 1 | DETENT, Shift | |
| 21 | 7019416 | 1 | COVER, Shift Detent | |
| 22 | 7073424 | 1 | DECAL, Shift Cover | Was 16576 |
| 23 | 7023193 | 3 | RIV-NUT, 5/16-18 | |
| 24 | 7032692 | 3 | SPACER, WEAR Nylon 2.0 x .62 x .055 | |
| 25 | 7023192 | 2 | WASHER, Flat .445 x 1.0 x .059 | |
| 26 | 7015761 | 2 | SCREW, Shoulder, 5/16-18 x 3/4" | |
| 27 | 7019035 | 1 | ROD, Seat Hinge | |

Footnotes:

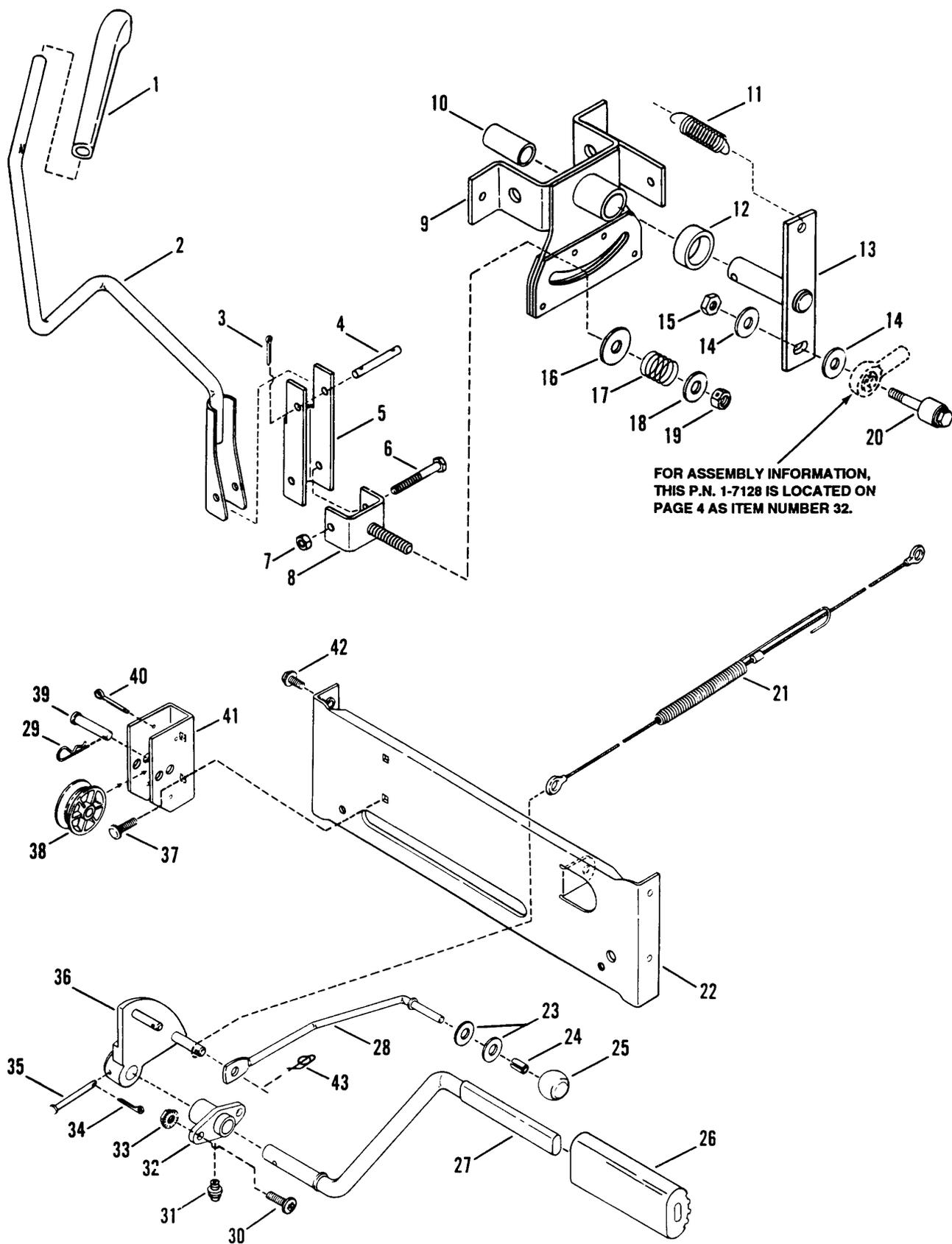


Clutch, Brake & Transmission Controls

| Item | Part No | Qty | Description | Note |
|------|---------|-----|--|--------------------|
| 1 | 7023656 | 1 | KNOB, Shifter (Elongated) | |
| 2 | 7040716 | 1 | SHIFTER, Transmission | |
| 3 | 7091597 | 1 | COTTER-PIN, 3/32 x 3/4" | Was 90037 |
| 4 | 7022182 | 1 | PIN, Shifter | |
| 5 | 7033159 | 1 | EXTENSION, Hub | |
| 6 | 7090112 | 1 | SCREW, 1/4-28 x 2" Hex Head Cap | |
| 7 | 7090303 | 1 | NUT, 1/4-28 Hex Lock | |
| 8 | 7052346 | 1 | RUB PLATE ASSEMBLY | |
| 9 | 7052274 | 1 | SHIFT PIVOT ASSEMBLY | |
| 10 | | 1 | BEARING, Shift Pivot Assembly (No longer available, try using 7015048) | Was 16955 |
| 11 | 7017818 | 1 | SPRING, Shift | |
| 12 | 7017820 | 1 | SPACER, 1.0 OD x .755 ID x .310 L | |
| 13 | 7040704 | 1 | SPEED CONTROL | |
| 14 | 7091130 | 2 | WASHER, 5/16 Flat | |
| 15 | 7091297 | 1 | NUT, 5/16-24 Hex | Was 90223 |
| 16 | 7017415 | 1 | WASHER, Special | |
| 17 | 7017416 | 1 | SPRING, Tension | |
| 18 | 7090517 | 1 | WASHER, 3/8" Flat | Was 90600 |
| 19 | 7090289 | 1 | NUT, 3/8-24 Hex Lock | |
| 20 | 7017543 | 1 | CAM FOLLOWER | |
| 21 | 7019039 | 1 | CABLE, Clutch (22.5" Long) | |
| 22 | 7032926 | 1 | BRACE | |
| 23 | 7023649 | 2 | WASHER, Nylon 5/16" | |
| 24 | 7023189 | 1 | RING, Tolerance 5/16" x 1/2" | |
| 25 | 7023188 | 1 | KNOB, Latch 5/16" | |
| 26 | 7012661 | 1 | PAD, Pedal | |
| 27 | 7017024 | 1 | PEDAL, Clutch/Brake | |
| 28 | 7019033 | 1 | LATCH, Clutch/Brake | |
| 29 | 7012431 | | PIN, Hair 1.12" | |
| 30 | 7091000 | 2 | SCREW, 5/16-18 x 7/8" Torx | |
| 31 | 7014871 | 1 | FITTING, Lube 3/16" | |
| 32 | 7052431 | 1 | PIVOT, Clutch/Brake Pedal | (Includes item 31) |
| 33 | 7091601 | 2 | NUT, 5/16-18 Hex Lock | Was 90585 |
| 34 | 7090360 | 1 | COTTER-PIN, 1/16 x 3/4" | |
| 35 | 7023645 | 1 | PIN, Clevis, 3/16 x 1 1/2" | |
| 36 | 7041309 | 1 | BRAKE ARM | Was 41016 |
| 37 | 7091530 | 2 | BOLT, 1/4-20 x 3/4" Short Neck Carriage | Was 90074 |

Footnotes:

Clutch, Brake & Transmission Controls

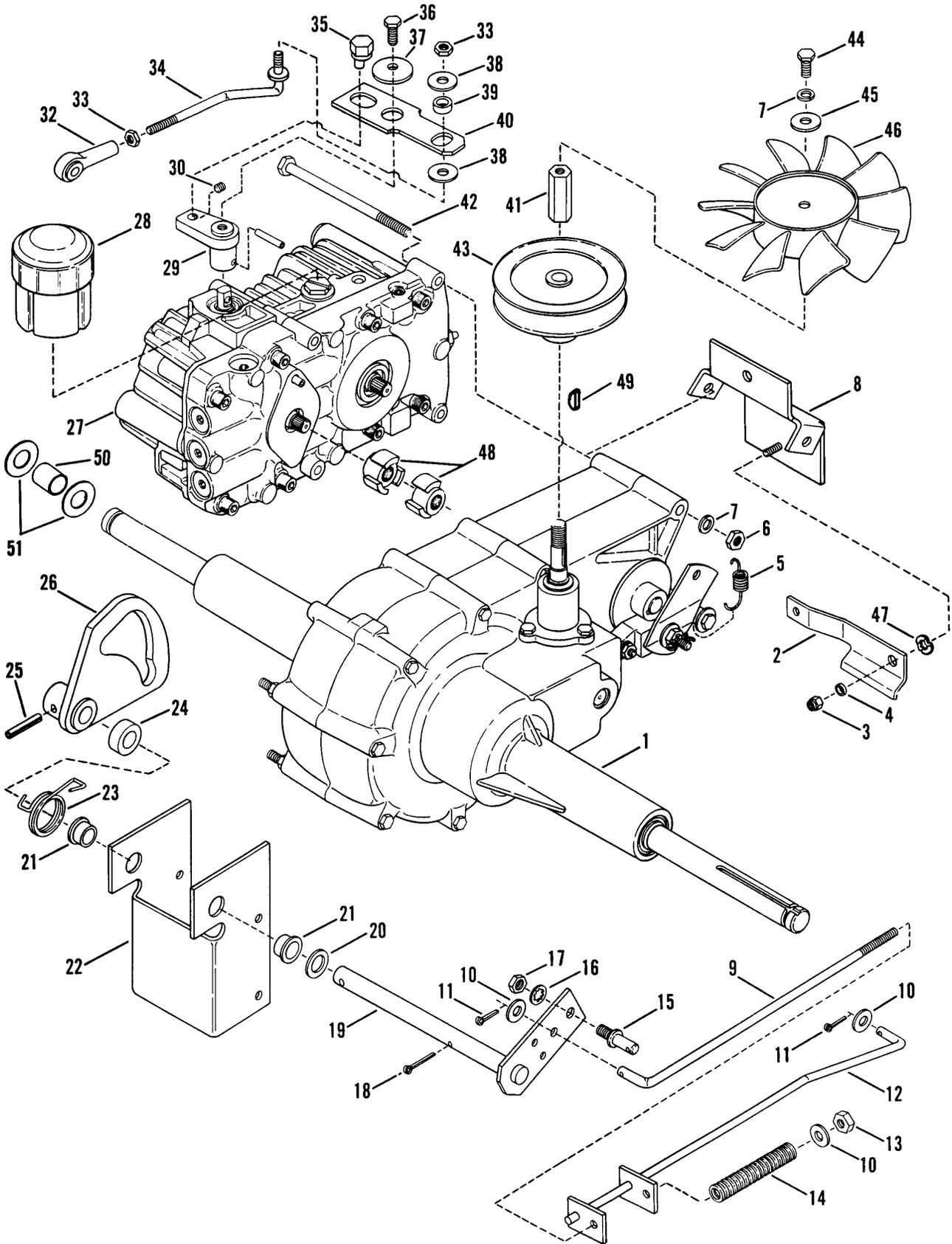


Clutch, Brake & Transmission Controls

| Item | Part No | Qty | Description | Note |
|-------------|----------------|------------|--|---------------------------|
| 38 | 7023182 | 1 | SPOOL, Bracket | |
| 39 | 7012715 | 1 | PIN, Clevis, 3/8 x 1 9/32" | |
| 40 | 7091809 | 1 | COTTER-PIN, 1/8 x 1 1/4" | <i>Was 90042</i> |
| 41 | | 1 | BRACKET, Spool (No longer available, try modifying 7033328 to fit) | <i>Was 32694 or 33154</i> |
| 42 | 7090858 | 4 | SCREW, 5/16-18 x 1/2" Self-Tapping | |
| 43 | 7091593 | 1 | COTTER-PIN, 3/8 Self-Lock | <i>Was 24159</i> |

Footnotes:

Transmission Group

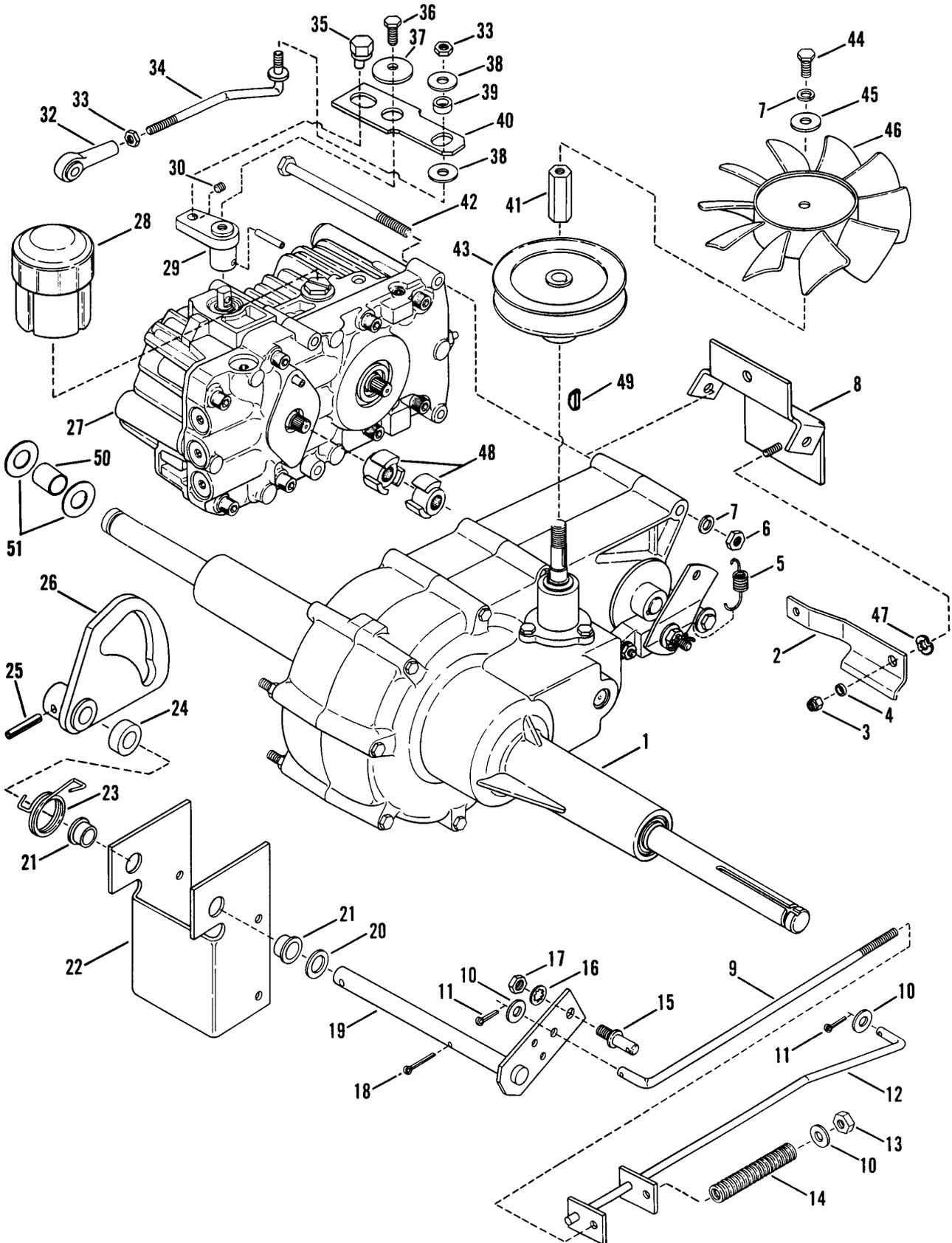


Transmission Group

| Item | Part No | Qty | Description | Note |
|------|---------|-----|--|-----------|
| 1 | 7026084 | 1 | TRANSAXLE ASSEMBLY | Was 19725 |
| 2 | 7033133 | 1 | LEVER, Release | |
| 3 | 7076978 | 1 | NUT, 1/4-20 Hex Lock | |
| 4 | 7017166 | 1 | SPACER .37 OD x .271 ID x .120 L | |
| 5 | 7016927 | 1 | SPRING, Brake Return | |
| 6 | 7091511 | 4 | NUT, 5/16-18 Hex | Was 90628 |
| 7 | 7090187 | 1 | WASHER, 5/16 Split Lock | |
| 8 | 7052281 | 1 | TORQUE BRACKET ASSEMBLY | |
| 9 | 7017121 | 1 | ROD, Brake Spring | |
| 10 | 7090692 | 3 | WASHER 5/16 x 7/8 x .083 | |
| 11 | 7091598 | 2 | COTTER-PIN, 5/32 x 1" | Was 90365 |
| 12 | 7040702 | 1 | ROD, Brake Stop | |
| 13 | 7091575 | 1 | NUT, 5/16-18 Hex Center Lock | Was 90184 |
| 14 | 7016721 | 1 | SPRING, Brake | |
| 15 | 7015464 | 1 | STUD, Neutral Pivot | |
| 16 | 7090390 | 1 | WASHER, 3/8 Internal Tooth Lock | |
| 17 | 7091630 | 1 | NUT, 3/8-24 Hex | Was 90155 |
| 18 | 7091809 | 1 | COTTER-PIN, 1/8 x 1 1/4" | Was 90042 |
| 19 | 7040703 | 1 | NEUTRAL PIVOT ASSEMBLY | |
| 20 | 7072801 | 1 | WASHER | Was 12855 |
| 21 | | 2 | BEARING, 5/8 Flanged Nylon .625 ID x .719 x .325 (No longer available) | Was 16956 |
| 22 | 7033056 | 1 | SUPPORT, Neutral Pivot | |
| 23 | 7016723 | 1 | SPRING, Torsion | |
| 24 | | 1 | SPACER, 1.120 OD x .635 ID x .38 L (No longer available) | Was 17165 |
| 25 | 7090842 | 1 | PIN, Roll, 1/4 x 1 1/4" | |
| 26 | 7016715 | 1 | CAM, Neutral Return | |
| 27 | 7016726 | 1 | TRANSMISSION, Hydro (HG BDU-105-120) | |
| 28 | 7016727 | 1 | RESERVOIR ASSEMBLY (HG 2003081) | |
| 29 | 7016712 | 1 | HUB, Speed Control | |
| 30 | | 1 | SCREW, 1/4-28, 1/8 Hex Socket Set (No longer available, try using 7077667) | Was 13670 |
| 31 | 7017732 | 1 | PIN, Spiral 5 MM x 36 MM | |
| 32 | 7027139 | 1 | ROD END, Speed Control | Was 17128 |
| 33 | 7091297 | 2 | NUT, 5/16-24 Hex | Was 90223 |
| 34 | | 1 | ROD, Adjustment 4.41" l, 5/16-24 Ends (No longer available) | Was 17816 |
| 35 | 7016729 | 1 | PIN, Eccentric | |
| 36 | 7090534 | 1 | SCREW, 5/16-18 x 1/2" Hex Head Cap | Was 90203 |
| 37 | 7014263 | 1 | WASHER, Cone .32 x 1.4 x .1 | |

Footnotes:

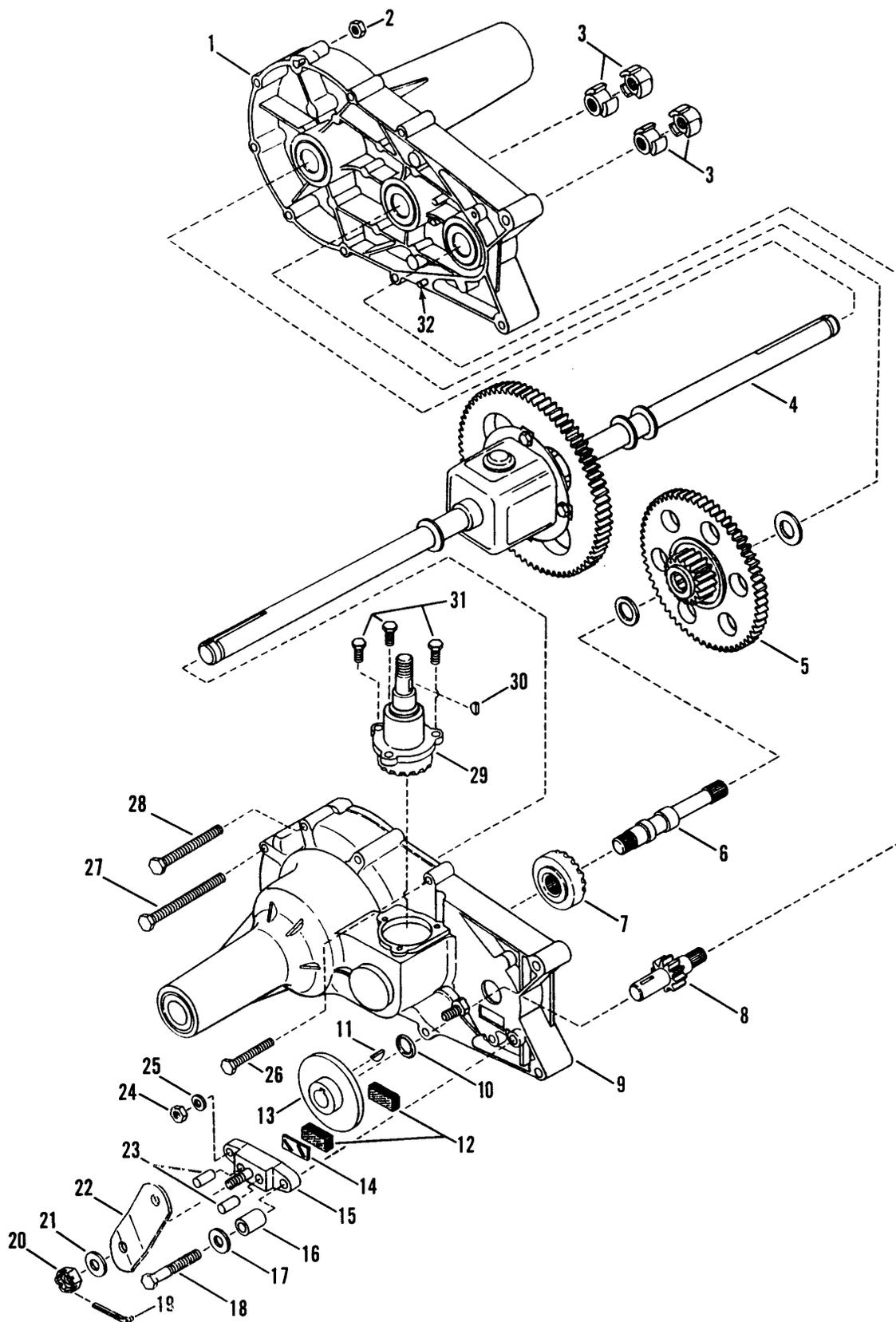
Transmission Group



Transmission Group

| Item | Part No | Qty | Description | Note |
|------|---------|-----|--|-------------|
| 38 | 7091130 | 2 | WASHER, Flat .327 x .875 x .09 | |
| 39 | 7011968 | 1 | ROLLER | |
| 40 | 7033054 | 1 | PLATE, Speed Control | |
| 41 | | 1 | NUT, Special 3/4 Hex Stock/5/16-24 Thru/9/16-18x1.0 Deep (No longer available) | Was 16717 |
| 42 | 7076940 | 3 | SCREW, 5/16-18 x 4 1/2" Hex Head Cap | |
| | 7090924 | 1 | SCREW, 5/16-18 x 4 1/8" Hex Head Cap | (Not Shown) |
| 43 | 7016716 | 1 | PULLEY, Drive | |
| 44 | 7090322 | 1 | SCREW, 5/16-24 x 1/2" Hex Head Cap | |
| 45 | 7011763 | 1 | WASHER, Fender 5/16 | |
| 46 | 7016728 | 1 | FAN, 7" DIA 10 Blade | |
| 47 | 5023202 | 1 | WASHER, 3/8 Wave | Was 17855 |
| 48 | 7024235 | 4 | PUMP COUPLING | |
| 49 | 7024425 | 1 | KEY, 3/32" X 5/8" Hi-pro | |
| 50 | 7072385 | 1 | SPACER 1.25 OD x .791 ID x 1.115 L | Was 24858 |
| 51 | 7032027 | 2 | WASHER, 3/4" Flat | |

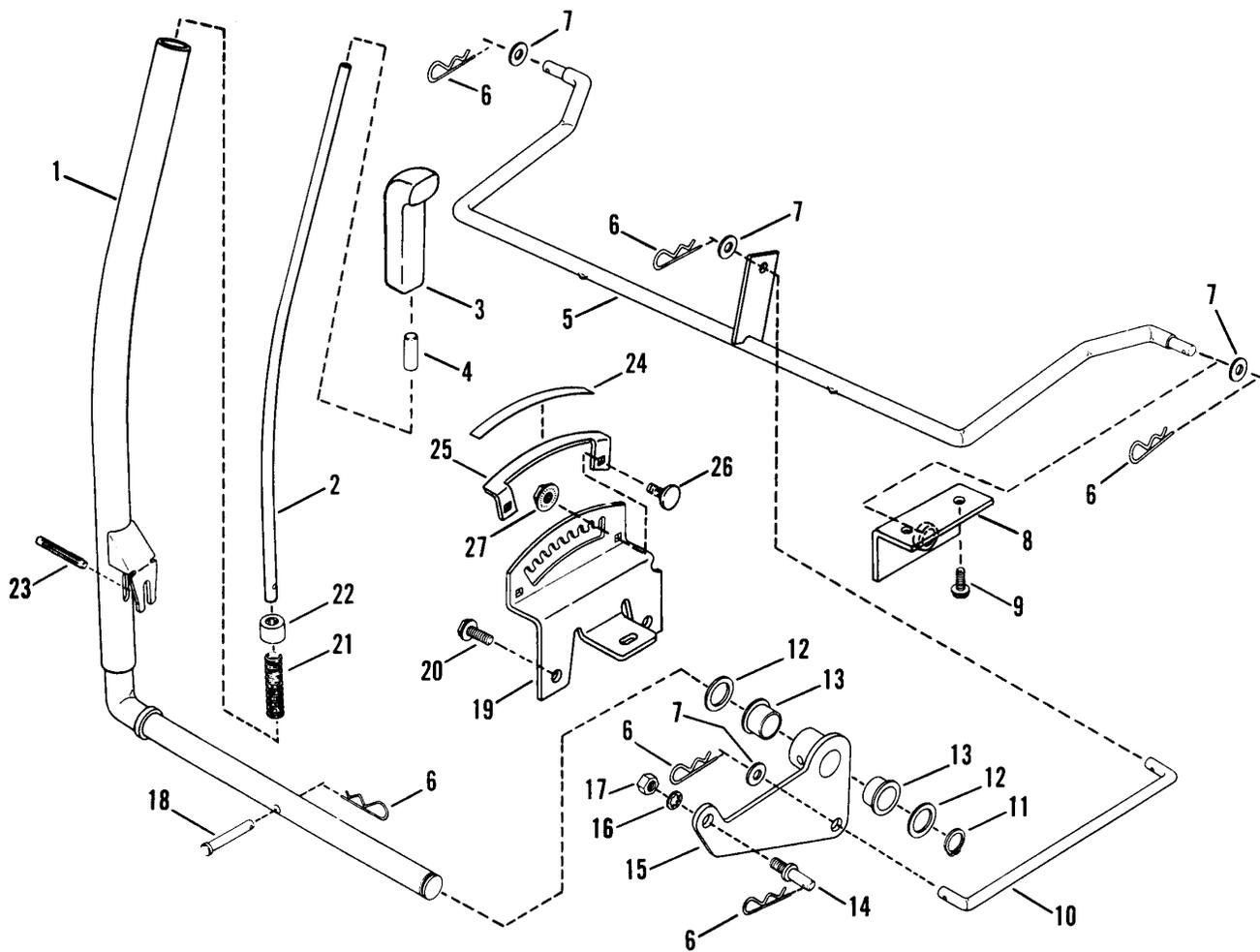
Footnotes:



Transmission - Service Parts

| Item | Part No | Qty | Description | Note |
|------|---------|-----|---|-----------|
| 1 | 7024395 | 1 | TRANSAXLE ASSEMBLY HOUSING, L.H. | |
| 2 | 7091511 | 9 | NUT, 5/16-18 Hex | Was 90628 |
| 3 | 7024235 | 4 | PUMP COUPLING | |
| 4 | 7024397 | 1 | DIFFERENTIAL ASSEMBLY | |
| 5 | 7024399 | 1 | REDUCTION GEAR ASSEMBLY | |
| 6 | 7024400 | 1 | SHAFT, Drive | |
| 7 | 7024401 | 1 | GEAR, Drive Pinion | |
| 8 | 7024402 | 1 | SHAFT, Pinion Gear | |
| 9 | 7024396 | 1 | TRANSAXLE ASSEMBLY HOUSING, R.H. | |
| 10 | 7024428 | 1 | SEAL, Grease | |
| 11 | 7024416 | 1 | KEY, 3/16 x 5/8" Hi-Pro | |
| 12 | 7024404 | 2 | PUCK, Brake | |
| 13 | 7024403 | 1 | DISC, Brake | |
| 14 | 7024405 | 1 | PLATE, Puck | |
| 15 | 7024406 | 1 | BRAKE YOKE ASSEMBLY | |
| 16 | 7024420 | 1 | SPACER | |
| 17 | 7024419 | 1 | WASHER, Flat, .265 I.D. x 7/8" O.D. | |
| 18 | 1921963 | 1 | BOLT, 1/4-20 x 2" Hex | Was 24418 |
| 19 | 7024412 | 1 | PIN, Cotter | |
| 20 | 7024411 | 1 | NUT, 5/16-24 Castle | |
| 21 | 7024410 | 1 | WASHER, Flat, .343 I.D. x .88" O.D. | |
| 22 | 7024409 | 1 | ARM, Brake Actuator | |
| 23 | 7024408 | 2 | PIN, Brake Actuating | |
| 24 | 2816622 | 1 | NUT, 1/4-20 Hex | Was 24414 |
| 25 | 7024415 | 1 | WASHER, 1/4 Spring Lock | |
| 26 | 7024421 | 4 | BOLT, 1/4-20 x 2" Hex Hd., Self-Tapping | |
| 27 | 7024424 | 1 | BOLT, 5/16-18 x 3 3/4" Hex Head | |
| 28 | 7024422 | 4 | BOLT, 1/4-20 x 3" Hex Hd., Self-Tapping | |
| 29 | 7024398 | 1 | INPUT PINION HOUSING ASSEMBLY | |
| 30 | 7024425 | 1 | KEY, 3/32 x 5/8" Hi-Pro | |
| 31 | 7024413 | 3 | SCREW, 1/4-20 x 3/4" Hex Head | |
| 32 | 7090841 | 2 | PIN, Roll, 3/16 x 1.5" | Was 24427 |

Footnotes:

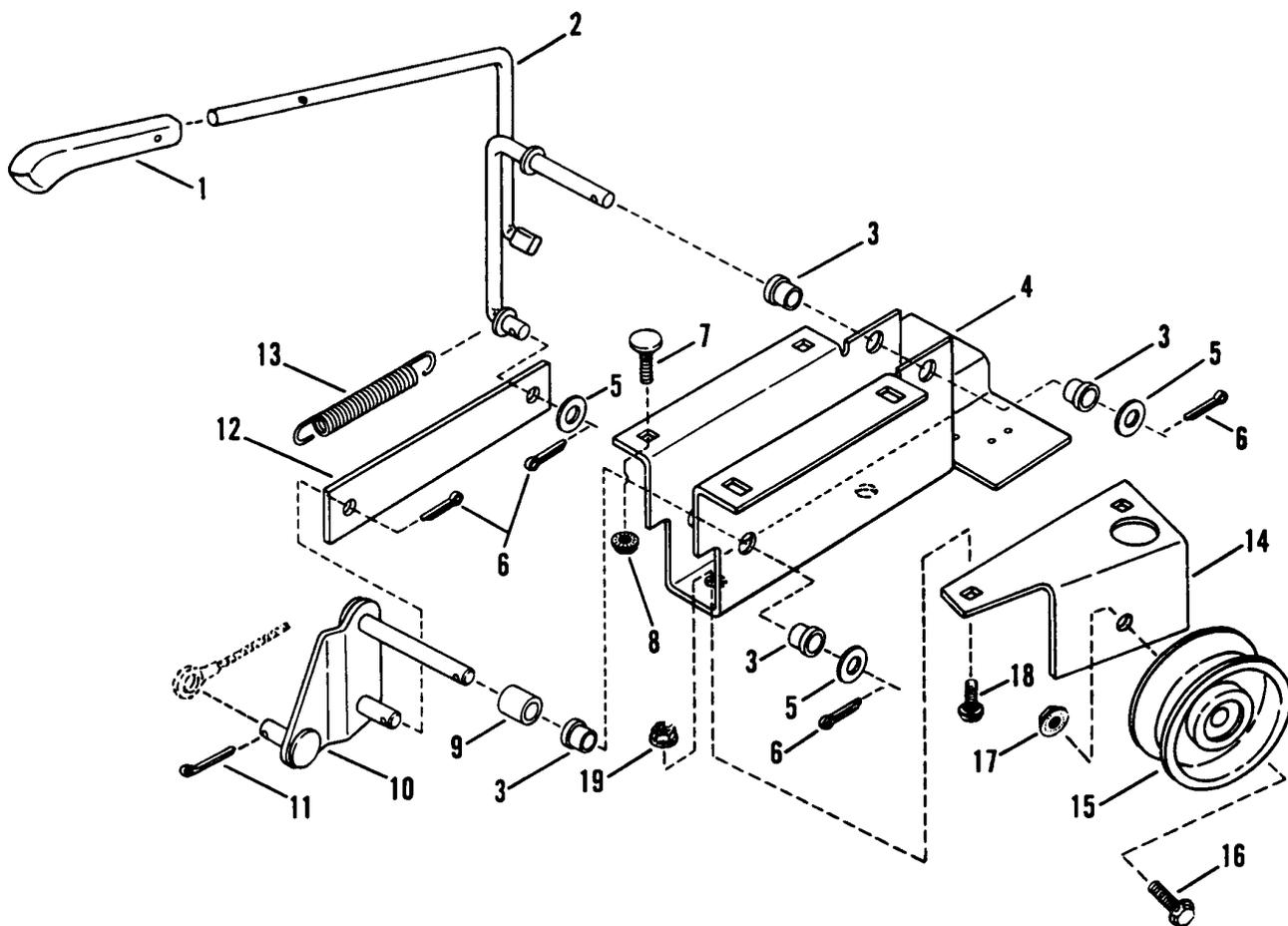


Implement Lift Parts

| Item | Part No | Qty | Description | Note |
|------|---------|-----|---------------------------------------|-----------|
| 1 | 7040698 | 1 | ARM, Implement Lift Lever | |
| 2 | 7033047 | 1 | ROD, Lift Lever | |
| 3 | 7019363 | 1 | GRIP, Lift Lever | |
| 4 | 7014361 | 1 | CAP, Lift Release | |
| 5 | 7047967 | 1 | ARM, Rear Lift | |
| 6 | 7091503 | 6 | PIN, Hair, 3/32 x 1 1/2" | Was 15067 |
| 7 | 7090122 | 4 | WASHER, 3/8 SAE Flat | |
| 8 | 7033737 | 2 | BRACKET, Hanger | Was 33419 |
| 9 | 7090361 | 4 | SCREW, 5/16-18 x 5/8" H.W.H.S.T. | |
| 10 | 7023171 | 1 | LIFT-ROD | |
| 11 | 7015020 | 1 | RING, Retaining EXT 7/8" | |
| 12 | 7014354 | 2 | WASHER, Lift Lever .905 x 1.25 x .091 | |
| 13 | 7023197 | 2 | BEARING, Lift Lever | |
| 14 | 7015464 | 1 | STUD | |
| 15 | 7047933 | 1 | PIVOT ASSEMBLY, Lift Lever | |
| 16 | 7090390 | 1 | WASHER, 3/8 Int. Tooth Lock | |
| 17 | 7091630 | 1 | NUT, 3/8-24 Hex | Was 90155 |
| 18 | 7029841 | 1 | PIN, Clevis, 5/16 x 1 11/16" | Was 12407 |
| 19 | 7033046 | 1 | QUADRANT, Lift Lever | |
| 20 | 7091000 | 3 | SCREW, 5/16-18 x 7/8" Self-Tapping | Was 91001 |
| 21 | 7014432 | 1 | SPRING, Lift Lever | |
| 22 | 7015019 | 1 | PLUG, Lift Lever Nylon | |
| 23 | 7090881 | 1 | GROOVE-PIN, 3/16 x 2" | |
| 24 | 7017445 | 1 | DECAL, Cut Height | |
| 25 | 7033176 | 1 | INDICATOR, Cut Height | |
| 26 | 7090803 | 2 | BOLT, 1/4-20 x 5/8" Flt. Hd. Carr. | |
| 27 | 7091584 | 2 | NUT 1/4-20 Hex Flg. Lock | Was 90583 |

Footnotes:

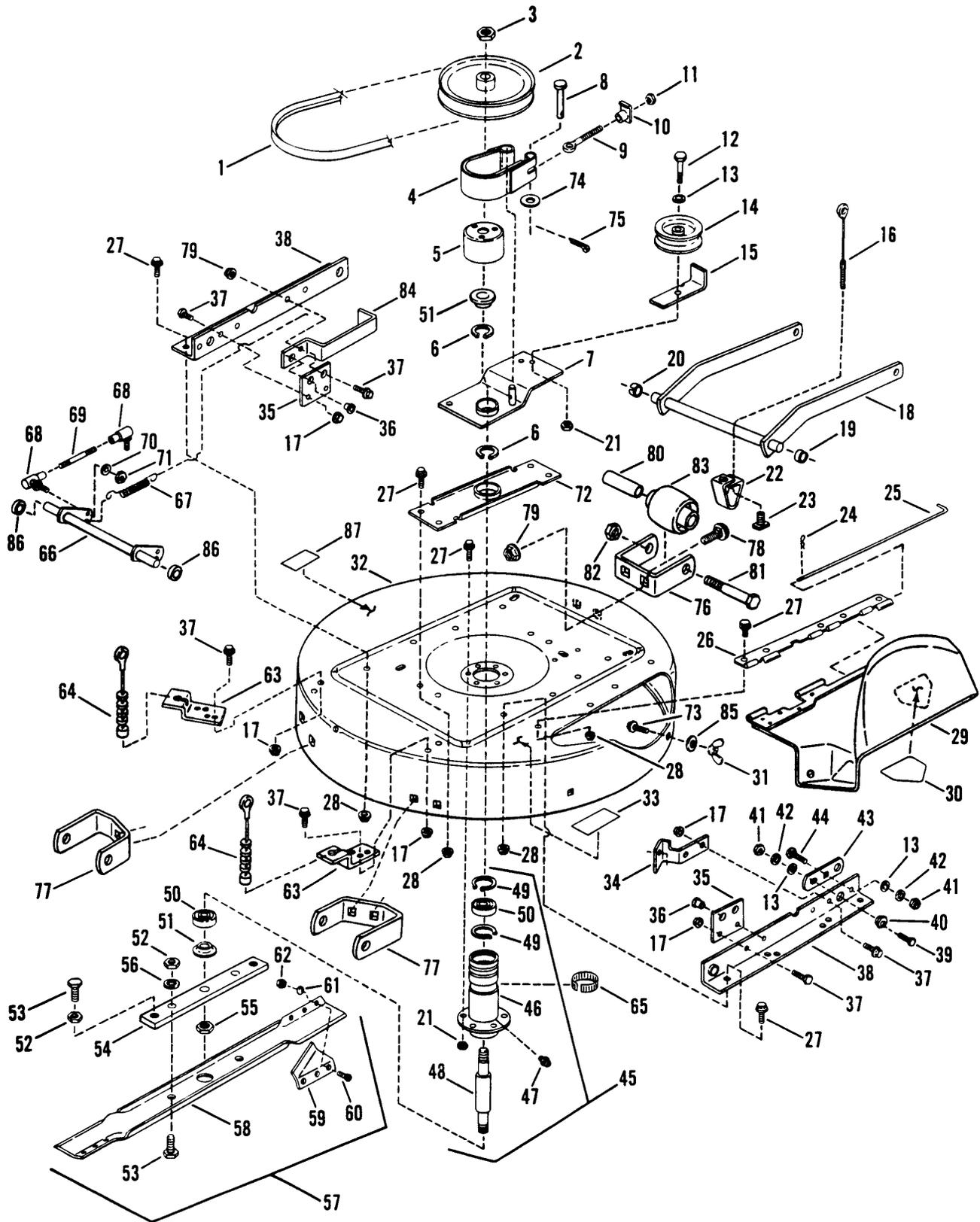
Blade Engagement



Blade Engagement

| Item | Part No | Qty | Description | Note |
|-------------|----------------|------------|--|------------------|
| 1 | 7016356 | 1 | KNOB, Handle 7/16" | |
| 2 | | 1 | HANDLE, Blade Engagement (No longer available) | <i>Was 40996</i> |
| 3 | 7013321 | 4 | BUSHING | |
| 4 | 7033364 | 1 | BRACKET, Handle | |
| 5 | 7090122 | 3 | WASHER, 3/8 SAE YZ | |
| 6 | 7091597 | 4 | COTTER-PIN, 3/32 x 3/4" | <i>Was 90037</i> |
| 7 | 7090803 | 4 | BOLT, 1/4-20 x 5/8 Flat Hd. Carriage | |
| 8 | 7091584 | 4 | NUT, 1/4-20 Hex Flange Lock | <i>Was 90583</i> |
| 9 | 7023206 | 1 | SPACER .625 OD x .380 ID x .560 L | |
| 10 | 7040570 | 1 | PIVOT ARM ASSEMBLY | |
| 11 | 7091313 | 1 | COTTER-PIN, 3/32 x 1" | <i>Was 90038</i> |
| 12 | 7032712 | 1 | LINK | |
| 13 | 7023165 | 1 | SPRING, Return | |
| 14 | 7033277 | 1 | BRACKET, Idler Support | |
| 15 | 7017748 | 1 | PULLEY, Idler 2.75" OD | |
| 16 | 7091580 | 1 | BOLT, 3/8-16 x 1 3/4" Hex Flange Lock | <i>Was 90701</i> |
| 17 | 7091619 | 1 | NUT, 3/8-16 Hex Lock | <i>Was 90613</i> |
| 18 | 7090731 | 2 | BOLT, 5/16-18 x 1/2" Short Neck Carr. | |
| 19 | 7091601 | 2 | NUT, 5/16-18 Hex Lock Flanged | <i>Was 90585</i> |

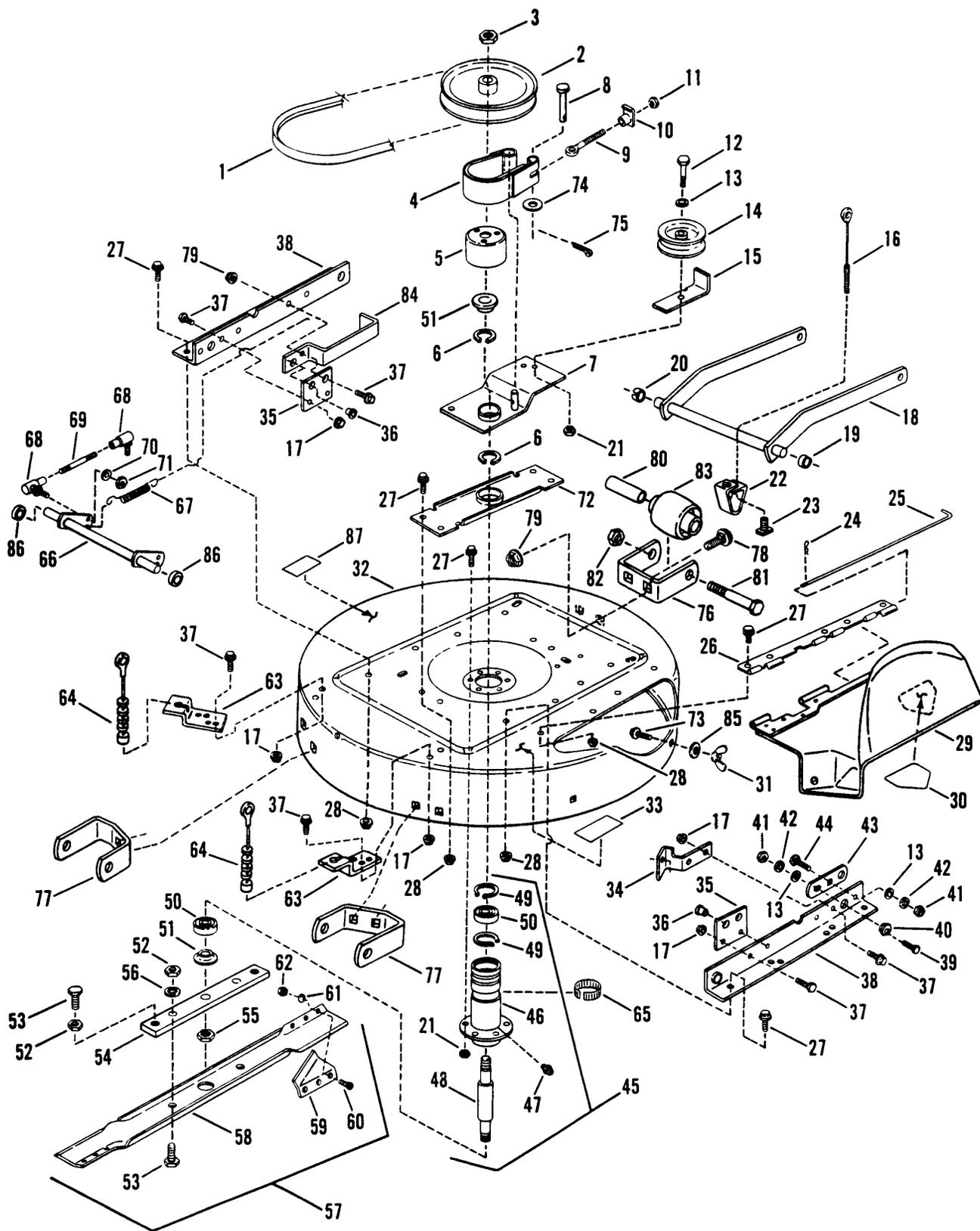
Footnotes:



33" Cutting Deck, Belts, Brakes

| Item | Part No | Qty | Description | Note |
|------|---------|-----|--|--|
| 1 | 7023710 | 1 | BELT, 33" Drive Kevlar (A-59 61" OD) | |
| 2 | 7018581 | 1 | PULLEY, 8" O.D. | |
| 3 | 7074467 | 1 | NUT, 3/4-16 Hex Jam | Was 10027 |
| 4 | 7052886 | 1 | BAND, Brake Assembly | Was 57307 |
| 5 | 7032169 | 1 | DRUM, Brake | |
| 6 | 7010740 | 2 | RING, 2" External Retaining | |
| 7 | 7047961 | 1 | ARM, Idler | |
| 8 | 7014304 | 1 | PIN, 1/4 x 1 1/4" Clevis | |
| 9 | 7014302 | 1 | BOLT, 1/4-20 Eye | |
| 10 | 7014303 | 1 | NUT, 1/4-20 Tee | |
| 11 | 7091576 | 1 | NUT, 1/4-20 Hex GR 5 YZ | Was 90063 |
| 12 | 7090164 | 1 | SCREW, 3/8-24 x 1 1/2" Hex Head Cap | |
| 13 | 7090122 | 3 | WASHER, 3/8 SAE | |
| 14 | 7018574 | 1 | PULLEY, Idler, 4.12 O.D. | |
| 15 | 7032368 | 1 | GUIDE, Belt | |
| 16 | 7023180 | 1 | CABLE, Front Lift 6.12" | |
| 17 | 7091601 | 10 | NUT, 5/16-18 Hex Flange Lock | Was 90585 |
| 18 | 7047959 | 1 | LIFT, Front Arm | |
| 19 | 7012067 | 1 | RING, Red (Right Side) | |
| 20 | 7023791 | 1 | RING, Black (Left Side)(5/8" ID x .44" Wide) | Was 10996 |
| 21 | 7090289 | 7 | NUT, 3/8-24 Hex Lock | |
| 22 | 7038043 | 1 | BRACKET, Front Lift Hanger | |
| 23 | 7090388 | 1 | T-NUT, 5/16-18 | |
| 24 | 7091503 | 1 | PIN, Hair 3/32" x 1.5" | Was 15067 |
| 25 | 7032323 | 1 | PIN, Hinge | Was 31914 |
| 26 | 7039586 | 1 | HINGE, Deflector | |
| 27 | 7091588 | 14 | BOLT, 3/8-16 x 3/4" Hex Flange Lock | Was 90612 |
| 28 | 7091619 | 14 | NUT, 3/8-16 Hex Flange Lock | Was 90613 |
| 29 | 7052555 | 1 | ASSEMBLY, Deflector | Was 51978 (Includes item 30) |
| 30 | 7013010 | 1 | DECAL, Danger (Cut Finger) | |
| 31 | 7091537 | 1 | WING-NUT, 5/16-18 | Was 90492 |
| 32 | 7061956 | 1 | DECK, Cutting, 33" | Was 51917 or 60978 (Now 61956 + 52555)(Includes items 33 & 87) |
| 33 | 7014852 | 1 | DECAL, Caution (Deflector) | |
| 34 | 7038455 | 1 | ANCHOR, Brake | |
| 35 | 7032803 | 2 | BRACKET, Cross-Shaft | |
| 36 | 7011016 | 2 | BEARING, Cross-Shaft Bracket | |
| 37 | 7090721 | 10 | BOLT, 5/16-18 x 1/2" Hex Flange Lock | |

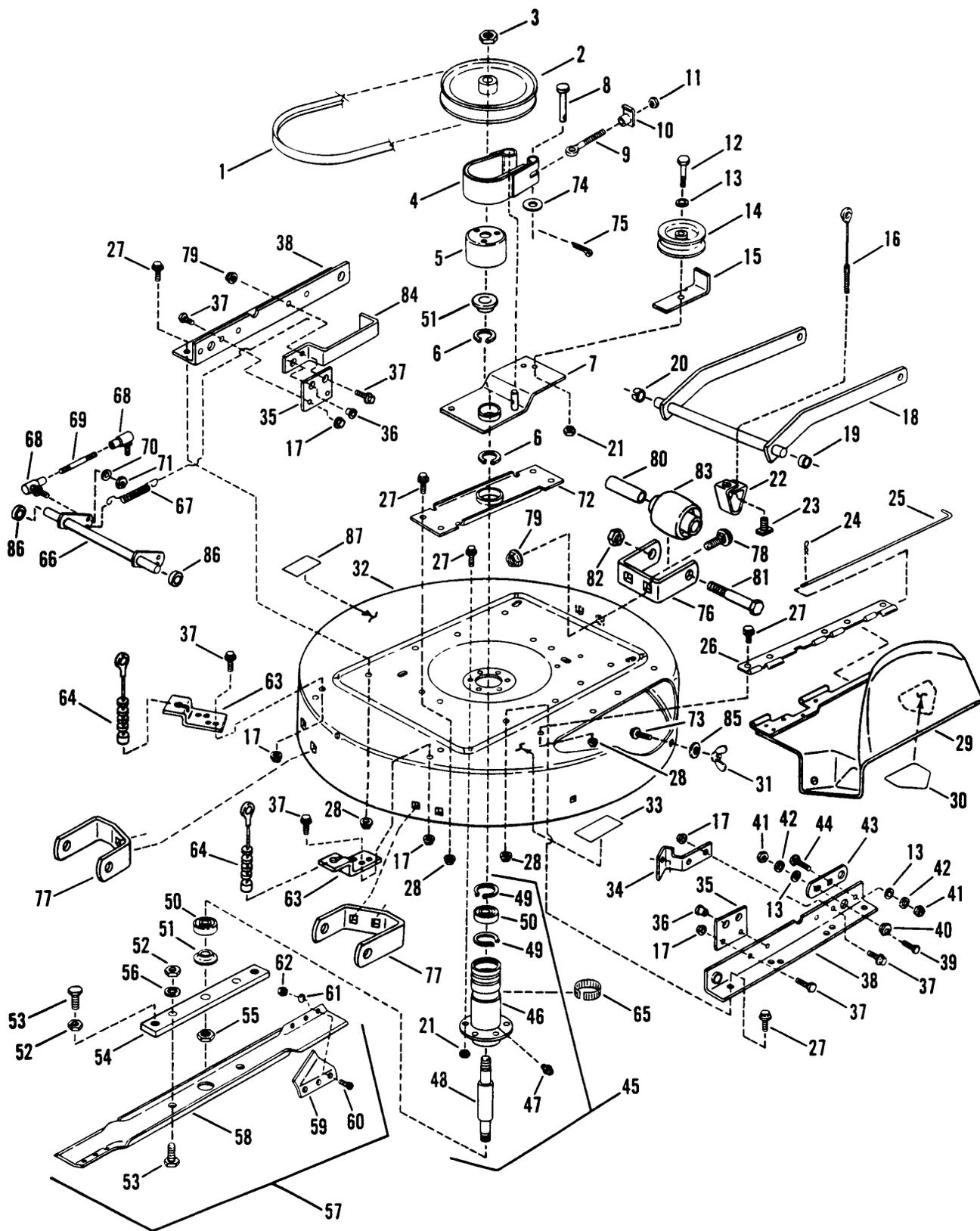
Footnotes:



33" Cutting Deck, Belts, Brakes

| Item | Part No | Qty | Description | Note |
|------|---------|-----|--|-----------------------------------|
| 38 | 7038453 | 2 | RAIL, Side | |
| 39 | 7091304 | 1 | SCREW, 3/8-16 x 1" Hex Head Cap | Was 90563 |
| 40 | 7015012 | 1 | ECCENTRIC, Leveling | |
| 41 | 7091302 | 2 | NUT, 3/8-16 Hex | Was 90130 |
| 42 | 7090118 | 2 | WASHER, 3/8 Split Lock | |
| 43 | 7032432 | 1 | LINK, Adjustment | |
| 44 | 7091547 | 1 | BOLT, 3/8-16 x 3/4" Carriage | Was 90850 |
| 45 | 7059784 | 1 | ASSEMBLY, Spindle | (Includes items 46 thru 55) |
| 46 | 7052294 | 1 | HOUSING, Spindle 5.575" Tall | (Includes item 47) |
| 47 | 7010817 | 1 | FITTING, Lube (Press into .187" hole, no ball) | |
| 48 | 7027711 | 1 | SPINDLE, 33" Mower Deck 8.26" Long | |
| 49 | 7012491 | 2 | RING, Retaining EXT 1.75" | |
| 50 | 7013313 | 2 | BEARING, Spindle | |
| 51 | 7014407 | 2 | WASHER, Spindle | |
| 52 | 7090559 | 4 | NUT, 1/4-20 Hex Jam | (2 in assembly) |
| 53 | 7090392 | 4 | SCREW, 1/2-20 Hex Head Cap | (2 in assembly) |
| 54 | 7037751 | 1 | HOLDER, Blade | |
| 55 | 7090356 | 1 | NUT, 5/8-18 Hex Lock | |
| 56 | 7090509 | 2 | WASHER, 1/2 Int. Tooth Lock | |
| 58 | 7019523 | 1 | BLADE, 33" Mower Deck | |
| | 7024741 | 1 | BLADE, 33" Mower Deck Ninja (Mulching) Not shown | (Not Included With This Assembly) |
| | 7016982 | 1 | BLADE, 33" Mower Deck (Recycling) Not shown | (Not Included With This Assembly) |
| 59 | 7037723 | 2 | AIR-LIFT | |
| 60 | 7090228 | 6 | SCREW, 5/16-24 x 11/16" Machine | |
| 61 | 7090391 | 2 | WASHER, 5/16 Internal Tooth Lock | |
| 62 | 7091297 | 6 | NUT, 5/16-24 Hex | Was 90223 |
| 63 | 7033115 | 2 | BRACKET, Rear Lift | |
| 64 | 7016844 | 2 | CABLE, Support (4.25", 8 Spacers) | |
| 65 | 7012670 | 1 | RING, Tolerance 2.0" | |
| 66 | 7047960 | 1 | CROSS-SHAFT | |
| 67 | 7028652 | 1 | SPRING | Was 16153 |
| 68 | 7015753 | 2 | BALL-JOINT | |
| 69 | 7023687 | 1 | LINK, Ball Joint | |
| 70 | 7090053 | 2 | WASHER, 1/4 Int. Tooth Lock | |
| 71 | 7090095 | 2 | NUT, 1/4-28 Hex | |
| 72 | 7038018 | 1 | BRACE, Spindle | |
| 73 | 7091508 | 1 | BOLT, 5/16-18 x 3/4" Short Neck Carriage | Was 90001 |
| 74 | 7091294 | 1 | WASHER .28 x .63 x .065 YZ | Was 90055 |

Footnotes:

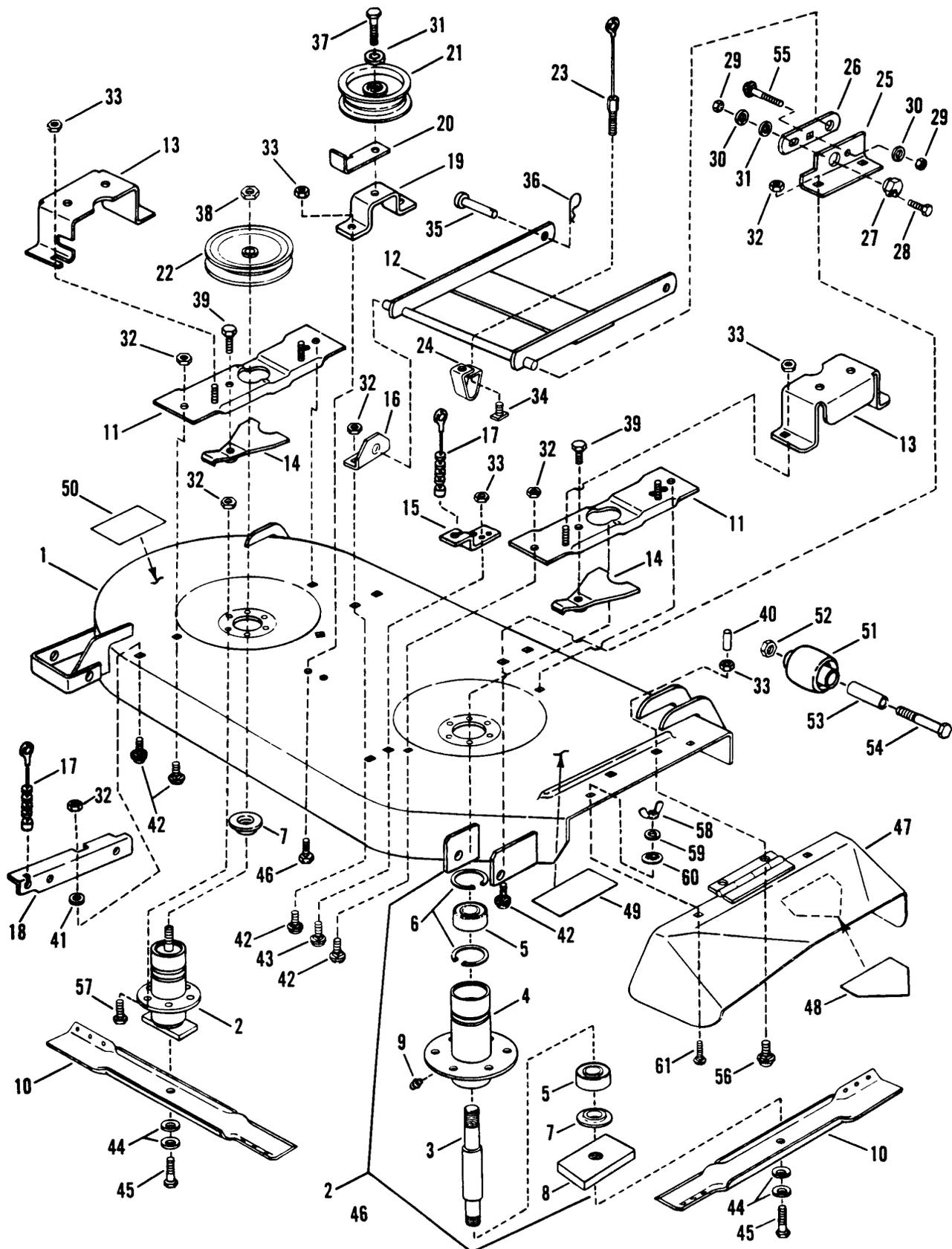


33" Cutting Deck, Belts, Brakes

| Item | Part No | Qty | Description | Note |
|-------------|----------------|------------|--|--------------------|
| 75 | 7091597 | 1 | COTTER-PIN, 3/32 x 3/4" | <i>Was 90037</i> |
| 76 | 7033570 | 1 | BRACKET, Gage Wheel (Front) | <i>Was 38451</i> |
| 77 | 7033571 | 2 | BRACKET, Gage Wheel (Rear) | <i>Was 38450</i> |
| 78 | 7090731 | 6 | BOLT, 5/16-18 x 1/2" Short Neck Carriage | <i>Was 90004</i> |
| 79 | 7091601 | 7 | NUT, 5/16-18 Hex Flange Lock | <i>Was 90585</i> |
| 80 | 7015272 | 3 | SPACER .625 OD x .423 ID x 3" L | |
| 81 | 7091532 | 3 | SCREW, 3/8-24 x 3 3/4" Hex Head Cap | <i>Was 90859</i> |
| 82 | 7090289 | 3 | NUT, 3/8-24 Hex Lock | |
| 83 | 7019190 | 3 | WHEEL, Gage | |
| 84 | 7033352 | 1 | GUIDE, Belt | |
| 85 | 7090188 | 2 | WASHER, 5/16 Flat | |
| 86 | 7020908 | 2 | SPACER | |
| 87 | 7014852 | 1 | DECAL, Caution (Rotating Blades) | <i>Was 16973</i> |
| | | 1 | DECAL 33" (RLT140H33) (No longer available) | <i>Was 22990</i> |
| | 7022991 | 1 | DECAL 33" (LT140H33) | <i>(Not Shown)</i> |
| | | 1 | DECAL Deep Drawn (RLT140H33) (No longer available) | <i>Was 22993</i> |

Footnotes:

41" Cutting Deck

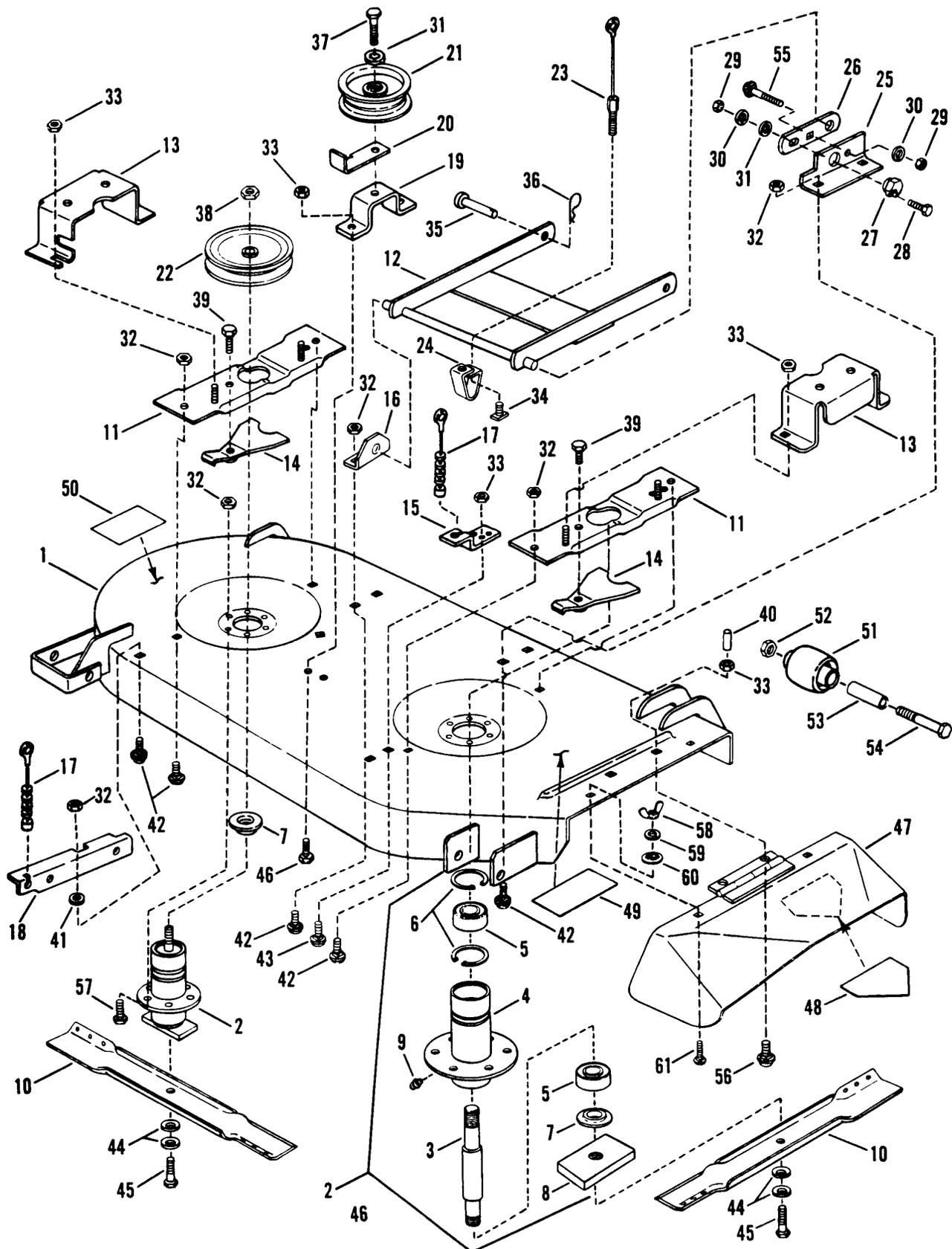


41" Cutting Deck

| Item | Part No | Qty | Description | Note |
|------|---------|-----|---|--------------------------|
| 1 | 7051916 | 1 | DECK, Mower, 41" Shell | (Includes items 49 & 50) |
| 2 | 7051914 | 2 | ASSEMBLY, Spindle | (Includes items 3-9) |
| 3 | 7027668 | 2 | SPINDLE 6.5" Long | |
| 4 | 7051918 | 2 | HOUSING, Spindle 5.1" Tall | (Includes item 9) |
| 5 | 7013313 | 2 | BEARING, Spindle | |
| 6 | 7012491 | 2 | RING, Retaining EXT 1.75" | |
| 7 | 7014407 | 2 | WASHER, Spindle | |
| 8 | 7032294 | 2 | HOLDER, Blade | |
| 9 | 7010817 | 2 | FITTING, Lube (Press fit for .187 hole-no ball) | |
| 10 | 7019795 | 2 | BLADE, 21" Cutter | |
| 11 | 7052487 | 2 | ASSEMBLY, Rear Support | |
| 12 | 7042469 | 1 | ASSEMBLY, Front Hanger 42" | Was 49762 |
| 13 | 7034409 | 2 | GUARD, Pulley | Was 33367 |
| 14 | 7051747 | 2 | ASSEMBLY, Spindle Lock | |
| 15 | 7033083 | 2 | ASSEMBLY, Chain Support | |
| 16 | 7032297 | 1 | BRACKET, Front Left Hanger | |
| 17 | 7016844 | 2 | CABLE, Support (4.25", 8 Spacers) | |
| 18 | 7033086 | 1 | ASSEMBLY, Rear Support | |
| 19 | 7051748 | 1 | BRACKET, Idler Mount | |
| 20 | 7032368 | 1 | GUIDE, Belt | |
| 21 | 7018574 | 2 | PULLEY, Flat Idler 4.12" OD | |
| 22 | 7015724 | 2 | PULLEY, Spindle "V" 5.75" OD .750" ID Hole | |
| 23 | 7023180 | 1 | CABLE, Front Lift 6.12" | |
| 24 | 7038043 | 1 | BRACKET, Front Lift Arm Hanger | |
| 25 | 7038382 | 1 | BRACKET, Front Right | |
| 26 | 7032432 | 1 | LINK, Adjustment | |
| 27 | 7015012 | 1 | RING, Adjustment | |
| 28 | 7091304 | 1 | SCREW, 3/8-16 x 1" Hex Head Cap | Was 90563 |
| 29 | 7091302 | 2 | NUT, 3/8-16 Hex | Was 90130 |
| 30 | 7090118 | 2 | WASHER, 3/8" Split Lock | |
| 31 | 7090122 | 2 | WASHER, 3/8" Flat | |
| 32 | 7091619 | 22 | NUT, 3/8-16 Hex Flange Lock | Was 90613 |
| 33 | 7091601 | 9 | NUT, 5/16-18 Hex Flange Lock | Was 90585 |
| 34 | 7090388 | 1 | T-NUT, 5/16-18 | |
| 35 | 7012951 | 2 | PIN, 1/2 x 1 3/8" Clevis | |
| 36 | 7091596 | 2 | HAIRPIN, Cotter .148 x 2.62 YZ | Was 13844 |
| 37 | 7091497 | 1 | SCREW, 3/8-16 x 1 1/2" Hex Cap | Was 90655 |

Footnotes:

41" Cutting Deck

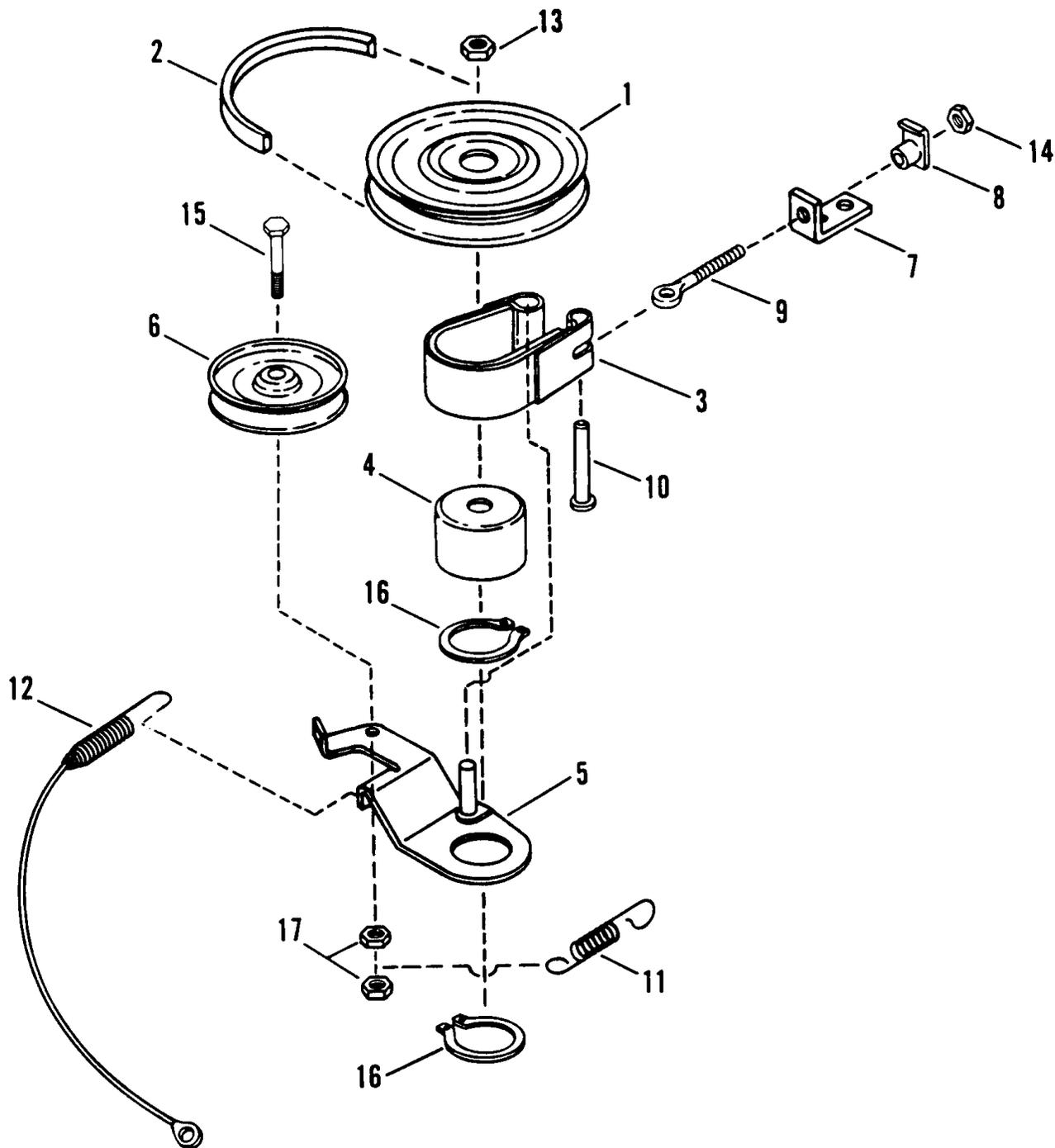


41" Cutting Deck

| Item | Part No | Qty | Description | Note |
|------|---------|-----|---|---------------------------|
| 38 | 7074467 | 2 | NUT, 3/4-16 Hex Jam | <i>Was 10027</i> |
| 39 | 7027198 | 2 | BOLT, 3/8-16 x 1" Hex Flange Lock | <i>Was 90582</i> |
| 40 | 7023606 | 2 | CAP, Vinyl | |
| 41 | 7090517 | 1 | WASHER, 7/16 Flat | <i>Was 90600</i> |
| 42 | 7091547 | 9 | BOLT, 3/8-16 x 3/4" Carriage | <i>Was 90850</i> |
| 43 | 7091508 | 2 | BOLT, 5/16-18 x 3/4" Carriage | <i>Was 90788</i> |
| 44 | 7012063 | 4 | WASHER, 13/32 x 1 13/32" Dia., Cone | |
| 45 | 7090824 | 2 | SCREW, 3/8-24 x 1 1/4" Hex Cap | |
| 46 | 7090595 | 2 | BOLT, 5/16-18 x 3/4" Hex Flange Lock | |
| 47 | 7051401 | 1 | DEFLECTOR, Side Chute | <i>(Includes item 48)</i> |
| 48 | 7013010 | 1 | DECAL, Danger | |
| 49 | 7014852 | 1 | DECAL, Caution (Deflector in Place) | |
| 50 | 7014852 | 1 | DECAL, Caution (Rotating Blades) | <i>Was 16973</i> |
| 51 | 7019190 | 4 | WHEEL, Gage | |
| 52 | 7090289 | 4 | LOCKNUT, 3/8-24 Hex | |
| 53 | 7015272 | 4 | SPACER, .625 OD x .435 ID x 3" L | |
| 54 | 7091532 | 4 | SCREW, 3/8-24 x 3 3/4" Hex Head Cap | <i>Was 90859</i> |
| 55 | 7091547 | 1 | BOLT, 3/8-16 x 3/4" Short Neck Carriage | <i>Was 90850</i> |
| 56 | 7091303 | 2 | BOLT, 5/16-18 x 1" Short Neck Carriage | <i>Was 90383</i> |
| 57 | 7091588 | 12 | BOLT, 3/8-16 x 3/4" Hex Flange Lock | <i>Was 90612</i> |
| 58 | 7091537 | 2 | WING-NUT, 5/16-18 | <i>Was 90375</i> |
| 59 | 7090187 | 2 | WASHER, 5/16 Split Lock | |
| 60 | 7011791 | 2 | RETAINER, 5/16 Bolt | |
| 61 | 7090799 | 2 | BOLT, 5/16-18 x 5/8" Carriage | |
| | 7022992 | | DECAL 41" (LT140H41) | <i>(Not Shown)</i> |

Footnotes:

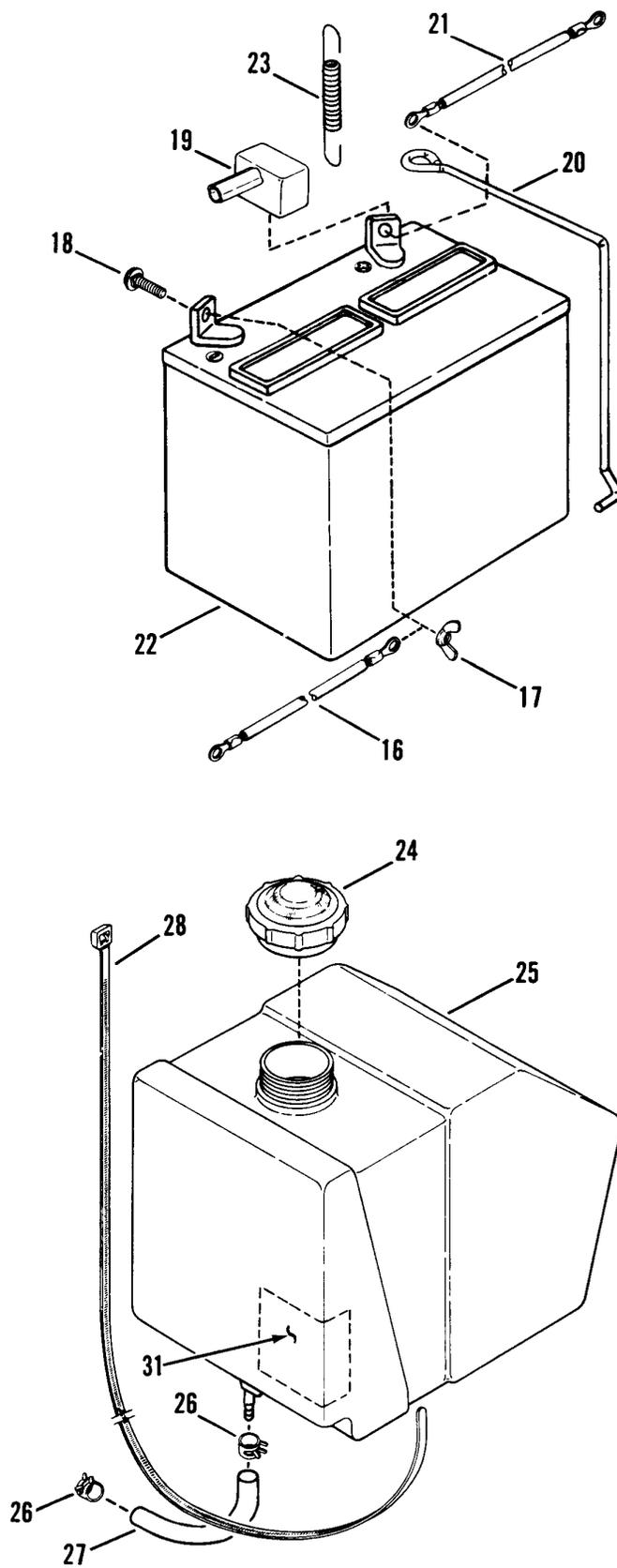
Belt, Blade Brake, 41" Deck



Belt, Blade Brake, 41" Deck

| Item | Part No | Qty | Description | Note |
|-------------|----------------|------------|--------------------------------|------------------|
| 1 | 7015724 | 1 | PULLEY, Drive 5.75" OD | |
| 2 | 7014799 | 1 | BELT, Drive VA101 | |
| 3 | 7052886 | 1 | BAND, Brake Assembly | <i>Was 57307</i> |
| 4 | 7032169 | 1 | DRUM, Brake | |
| 5 | 7047912 | 1 | ASSEMBLY, Brake Arm | |
| 6 | 7018574 | 1 | PULLEY, Idler Flat 4.12" OD | |
| 7 | 7032587 | 1 | ANCHOR, Brake | |
| 8 | 7014303 | 1 | TEE-NUT, 1/4-20 | |
| 9 | 7014302 | 1 | BOLT, 1/4-20 Eye | |
| 10 | 7011021 | 1 | PIN, Clevis, 1/4 x 1 1/4" | |
| 11 | 7029788 | 1 | SPRING, Blade Brake | <i>Was 23172</i> |
| 12 | 7035434 | 1 | CABLE, Blade 28.5" | <i>Was 19040</i> |
| 13 | 7074467 | 1 | NUT, 3/4-16 Hex Jam | <i>Was 10027</i> |
| 14 | 7091576 | 1 | NUT, 1/4-20 Hex | <i>Was 90063</i> |
| 15 | 7090167 | 1 | SCREW, 3/8-24 x 2" Hex Hd. Cap | |
| 16 | 7010740 | 2 | RING, 2" External Retaining | |
| 17 | 7090289 | 2 | NUT, 3/8-24 Hex Lock | |

Footnotes:



Fuel Tank & Battery

| Item | Part No | Qty | Description | Note |
|-------------|----------------|------------|--|---------------------------|
| 16 | 7014475 | 1 | CABLE, Negative Terminal 15" 8 AWG Black | |
| 17 | 7091568 | 2 | WING-NUT, 1/4-20 | <i>Was 90311</i> |
| 18 | 7091530 | 2 | BOLT, 1/4-20 x 3/4" Short Neck Carriage | <i>Was 90074</i> |
| 19 | 7012444 | 1 | COVER, Positive Terminal | |
| 20 | 7022366 | 1 | CLAMP, Battery | |
| 21 | 7014476 | 1 | CABLE, Positive Terminal 11" 8 AWG Red | |
| 22 | 7060618 | 1 | KIT, Battery, 12 Volt | |
| 23 | 7022696 | 1 | SPRING, Battery Bracket | |
| 24 | 7012515 | 1 | CAP, Fuel Tank | <i>Was 17808</i> |
| 25 | 7052258 | 1 | TANK, Fuel w/cap | <i>(Includes item 24)</i> |
| 26 | 7029900 | 2 | CLAMP, Fuel Line .490 x .31 | <i>Was 12222</i> |
| 27 | | 1 | LINE, Fuel (14.5" Long) (No longer available) | <i>Was 32633</i> |
| 28 | 7023195 | 1 | CABLE-TIE, Fuel Tank Hold Down | |
| 31 | | 1 | HEAT SHIELD, Fuel Tank 3" x 5.5" (No longer available) | <i>Was 17788</i> |

Footnotes:

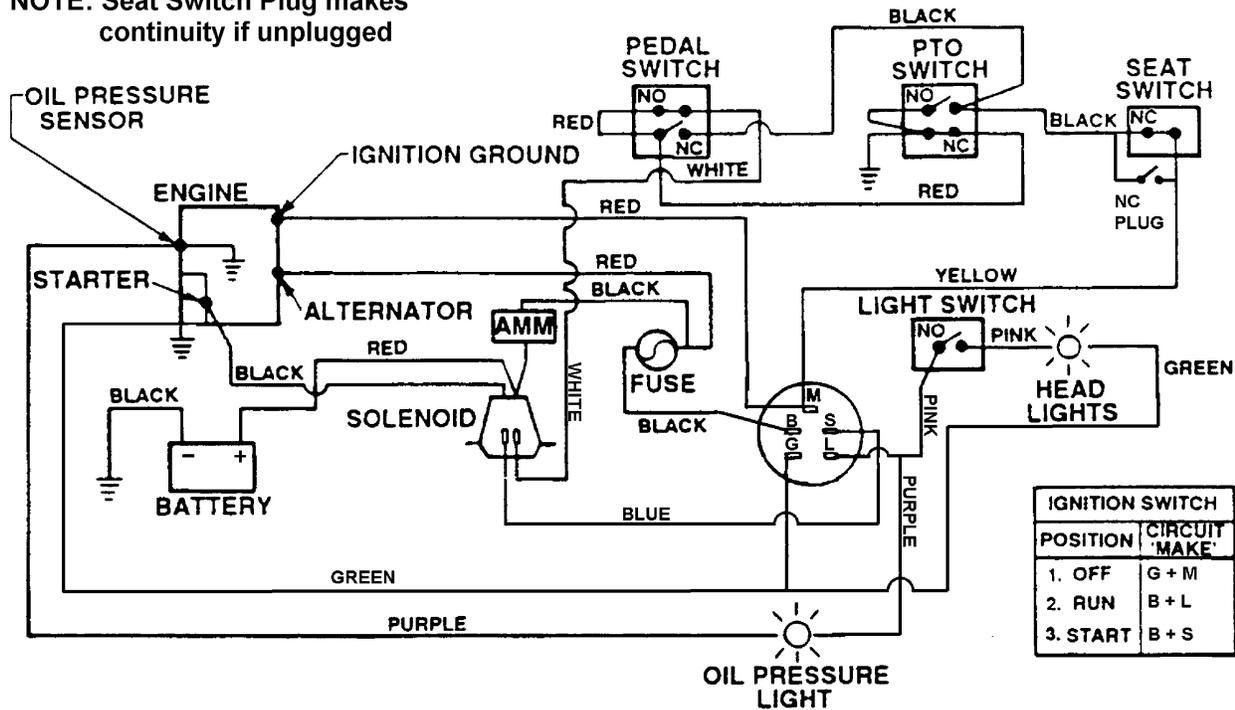
Electrical System

| Item | Part No | Qty | Description | Note |
|------|---------|-----|--|-------------------------------|
| 1 | 7022699 | 1 | HARNESS, Wiring (Kohler Engine) | |
| 2 | 7024126 | 1 | HARNESS, Interlock | |
| 3 | 7023355 | 2 | SWITCH, Clutch & PTO | |
| 4 | 7023354 | 1 | SWITCH, Seat NC | Was 17590 |
| 5 | 7075622 | 1 | SOLENOID | Was 18604 |
| 6 | 7023187 | 1 | SWITCH, Light | |
| 7 | 7027698 | 1 | SWITCH, Key | Was 18562 (Includes 2 item 8) |
| 8 | 7073406 | 2 | KEY, Switch (With Cover) | Was 23504 |
| 9 | 7012685 | 1 | NUT, 5/8-32 Hex | Was 23505 |
| 10 | 7012444 | 1 | COVER, Positive Terminal | |
| 11 | 7014475 | 1 | CABLE, Negative 15" 8 AWG Black | |
| 12 | 7091530 | 2 | BOLT, 1/4-20 x 3/4" Carriage | Was 90074 |
| 13 | 7091568 | 2 | WING-NUT, 1/4-20 | Was 90311 |
| 14 | 7060618 | 1 | KIT, Battery | |
| 15 | 7091122 | 1 | SCREW, 1/4-20 x 1/2" Self-Tapping | Was 90539 |
| 16 | 7090913 | 1 | SCREW, #10-24 x 1/2" Hex Washer Self-Tap (Torx) | Was 90307 |
| 17 | 7014451 | 1 | TIE, Wire | |
| 18 | 7012080 | 1 | TIE, Cable 7" | |
| 19 | 7014476 | 1 | CABLE, Positive 11" 8 AWG Red | |
| 20 | 7023506 | 1 | BEZEL | |
| 21 | 7023653 | 1 | FUSE, 20 Amp | |
| 22 | 7022690 | 1 | AMMETER | |
| 23 | 7060982 | 1 | OIL LIGHT | Was 22691 |
| | | 1 | RETAINER, 1/2 (Not shown on back of light switch)(No longer available) | Was 16245 |

Footnotes:

Schematic Electrical System (Kohler Engines Only)

NOTE: Switches shown with,
 Pedal locked down
 Blade disengaged
 Seat vacant
 NOTE: Seat Switch Plug makes
 continuity if unplugged



| IGNITION SWITCH | |
|-----------------|----------------|
| POSITION | CIRCUIT 'MAKE' |
| 1. OFF | G + M |
| 2. RUN | B + L |
| 3. START | B + S |

Schematic Electrical System (Kohler Engines Only)

| Item | Part No | Qty | Description | Note |
|-------------|----------------|------------|---|-------------|
| | | | Wiring schematic includes harness #'s 7022699 & 7024126 | |

Footnotes:

Parts Manual for

SNAPPER®

LAWN TRACTOR MANUAL CLUTCH HYDRO DRIVE (1991 1/2) SERIES 1

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