



MASSEY FERGUSON
LAWN & GARDEN EQUIPMENT

PARTS MANUAL

2500 SERIES

Attachments & Accessories

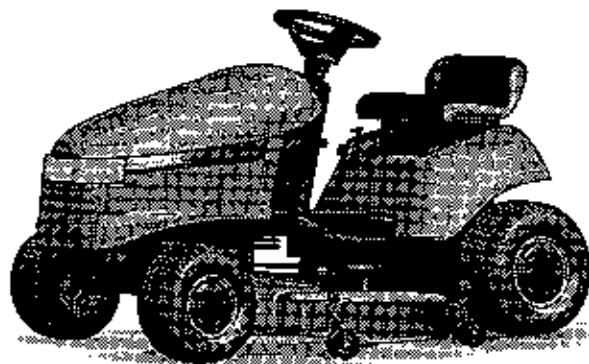
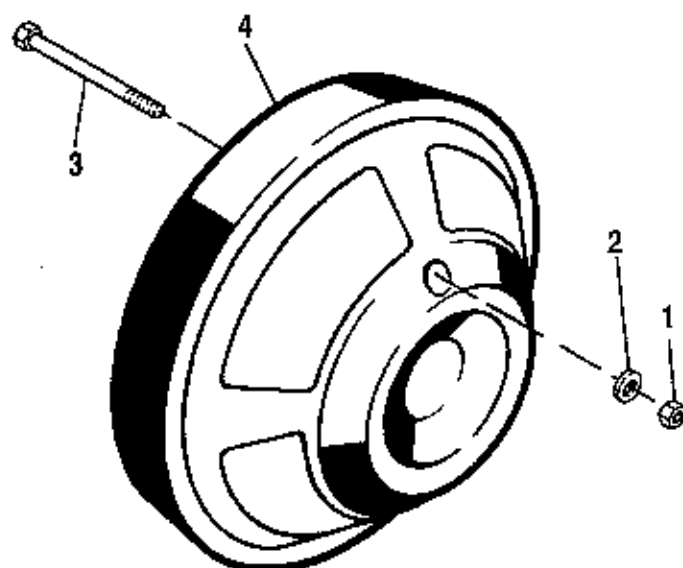


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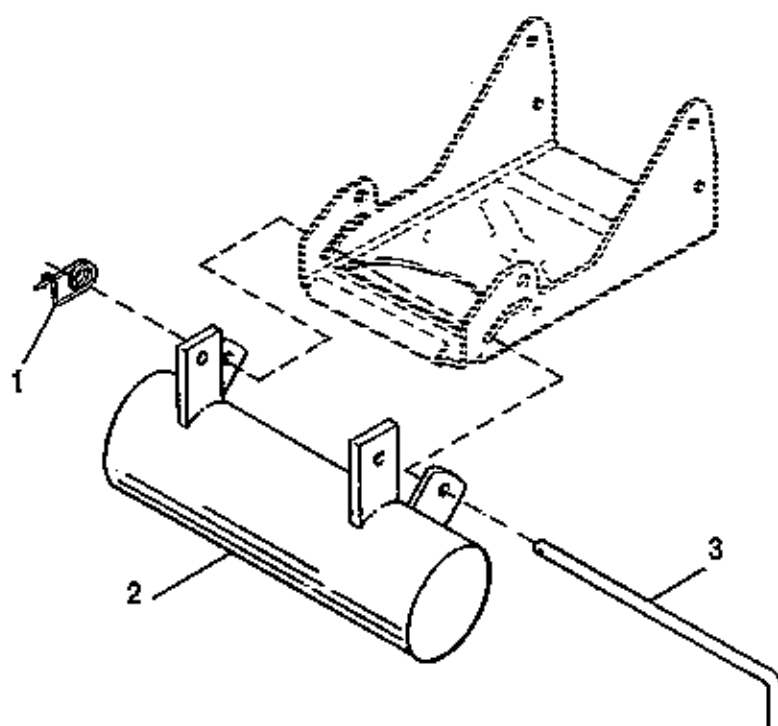
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Weight - Rear Wheel



NOTE: Unless noted otherwise, use the standard hardware torque specification chart located on the inside back cover.

Front Counterweight



Mfg. No. 1690555**Weight - Rear Wheel**

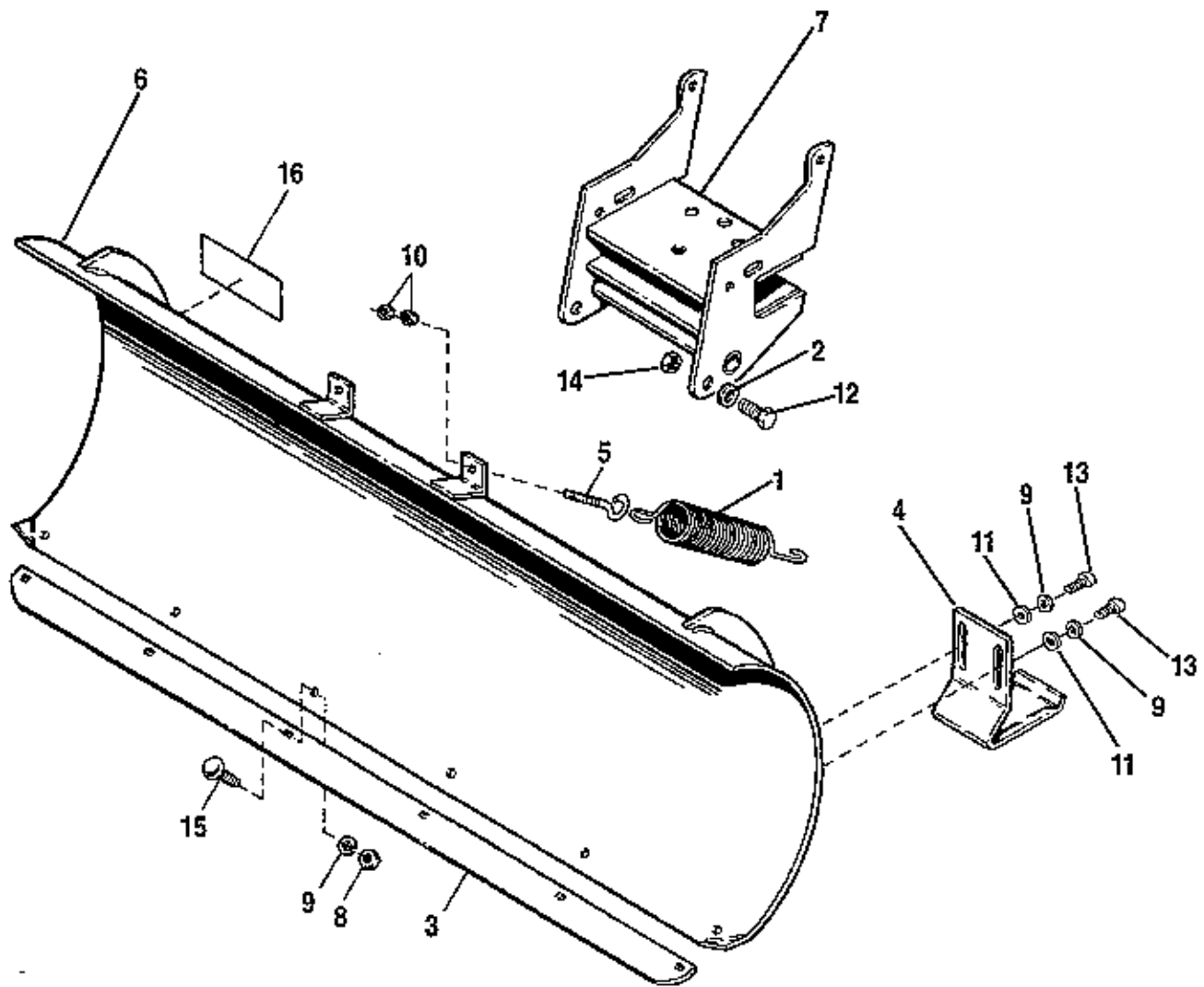
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	1916950	2	NUT, Hex, Full, 3/8-16
2	1924940	2	WASHER, Plain, 3/8
3	1960513	2	CAPSCREW, Hex Hd., 3/8-16 x 8-3/4 (2-1/2 Thread Length)
*4		1	WEIGHT, Wheel

* If a wheel weight is needed order Mfg. No. 1690555. (Incl. Ref. Nos. 1-4.)

Mfg. No. 1691837**Front Counterweight**

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	176012	1	SAFETY CLIP
2	*		WEIGHT ASSY.
3	1704792	1	ROD, Hitch

* Order Wholegoods 1691837 (Includes items ref. nos 1 & 3)

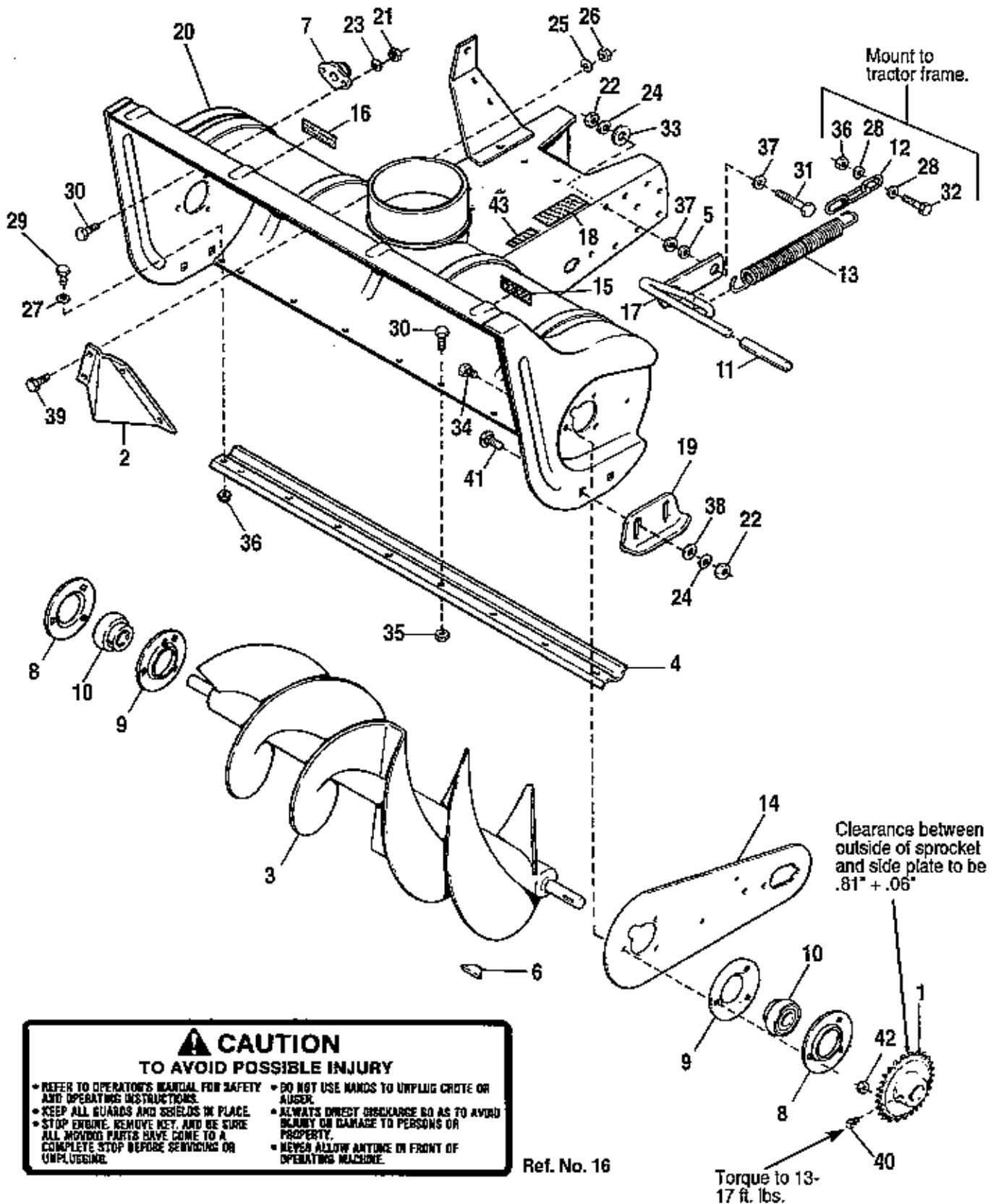


NOTE: Unless noted otherwise, use the standard hardware torque specification chart located on the inside back cover.

42" Dozer/Snow Blade

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	101126	2	SPRING, Tension
2	105051	2	SPACER
3	107045	1	PLATE, Wear
4	107106	2	SHOE ASSY.
5	1675198	2	EYEBOLT
6	1709817	1	BLADE ASSY.
7	1709818	1	FRAME ASSY., Front
8	1916950	6	NUT, Hex, Full, 3/8-16
9	1916965	10	LOCKWASHER, 3/8
10	1917372	4	NUT, Hex, Full, 5/16-18
11	1924940	4	WASHER, Plain, 3/8
12	1920328	2	CAPSCREW, Hex, 1/2-13 x 1
13	1921965	4	CAPSCREW, Hex Hd. , 3/8-16 x 3/4
14	1922134	2	NUT, Hex Lock, 1/2-13
15	1931350	6	CARRIAGE BOLT, 3/8-16 x 1
16	*	1	I.D. PLATE

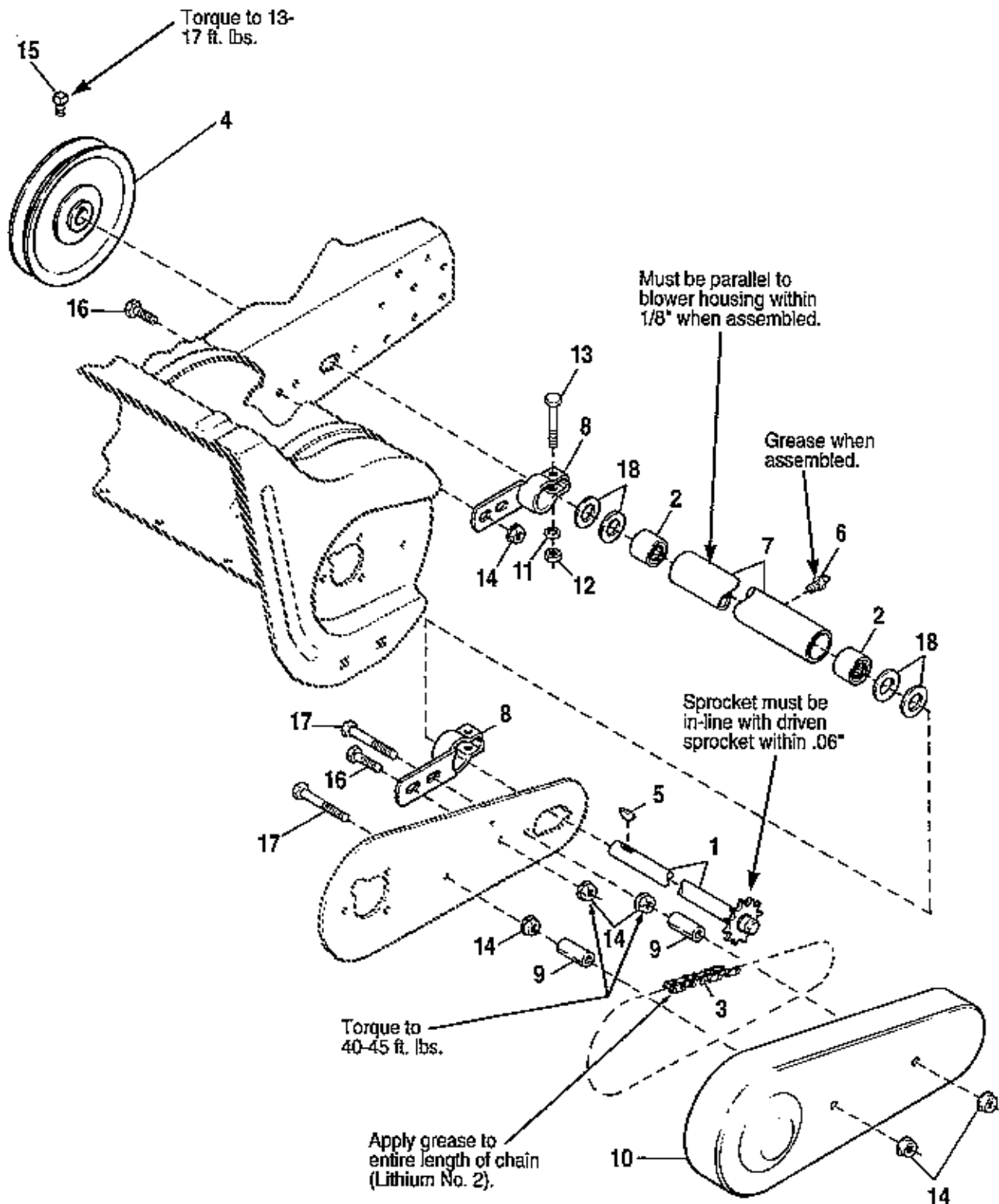
* Not a servicable part.



36" Single-Stage Snowthrower - Body & Rotor

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	106653	1	SPROCKET, Rotor
2	106774	1	DEFLECTOR
3	106856	1	ROTOR ASSY.
4	106863	1	SCRAPER, Body
5	108717	1	SPACER
6	151040	1	KEY
7	171388	1	BEARING
8	172278	2	FLANGE, Bearing
9	172279	2	FLANGE, Bearing
10	173934	2	BEARING, Cartridge
11	176934	1	GRIP
12	1656835	1	LINK
13	1675232	1	SPRING
14	1676632	1	PLATE, Side
15	1677485	1	DECAL, Safety
16	1679206	1	DECAL, Safety
17	1701917	1	LEVER ASSY.
18	1701940	1	DECAL, Caution
19	1713424	2	SKID, with Wear Strip
20	1713541	1	BODY & FRAME ASSY.
21	1916622	2	NUT, Hex, 1/4-20
22	1916950	5	NUT, Hex, Full, 3/8-16
23	1916964	2	LOCKWASHER, 1/4
24	1916965	5	LOCKWASHER, 3/8
25	1917356	4	LOCKWASHER, 5/16
26	1917372	4	NUT, Hex, Full, 5/16-18
27	1919326	2	WASHER, Plain, 11/32
28	1919381	2	WASHER, Plain, 5/16
29	1921332	8	CAPSCREW, Hex, 5/16-18 x 3/4
30	1921959	9	CAPSCREW, Hex, 1/4-20 x 5/8
31	1921969	1	CAPSCREW, Hex, 3/8-16 x 1-1/2
32	1921977	1	CAPSCREW, 5/16-18 x 1-1/4
33	1922755	1	WASHER
34	1923325	6	CAPSCREW, Hex, 5/16-18 x 7/8
35	1923358	7	NUT, Hex, Lock, 1/4-20
36	1923362	3	LOCKNUT, Hex, 5/16-18
37	1924356	2	WASHER
38	1924940	4	WASHER, Plain, 13/32
39	1925205	4	CAPSCREW, Hex, 5/16-18 x 5/8
40	1928721	1	SETSCREW, 5/16-18 x 5/16
41	1931348	4	CARRIAGE BOLT, 3/8-16 x 3/4
42	1935048	6	NUT, Hex, Flange Lock, 5/16-18
43	*	1	I.D. PLATE

* Not a servicable part.

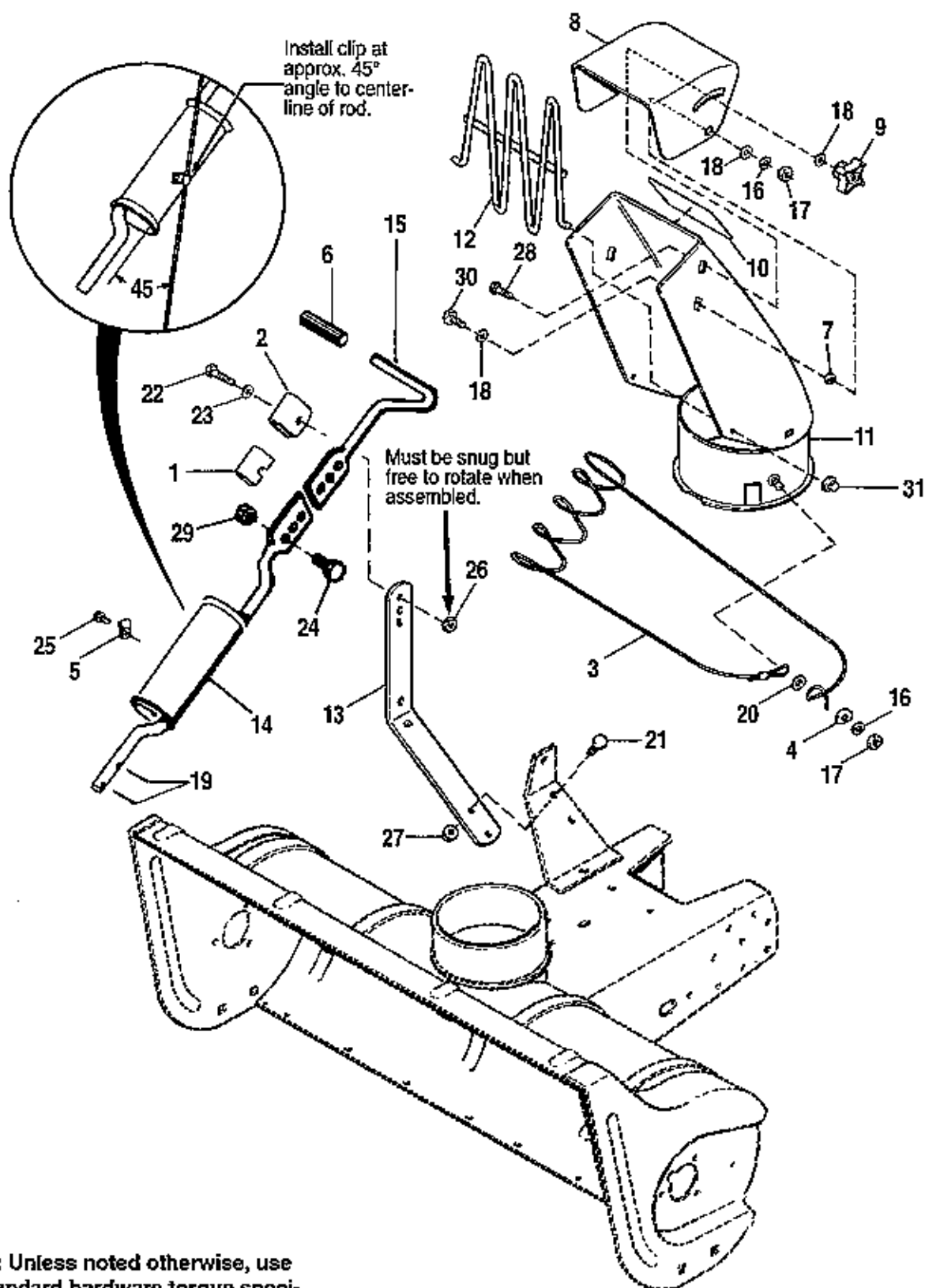


NOTE: Unless noted otherwise, use the standard hardware torque specification chart located on the inside back cover.

Mfg. No. 1691521

36" Single-Stage Snowthrower - Drive

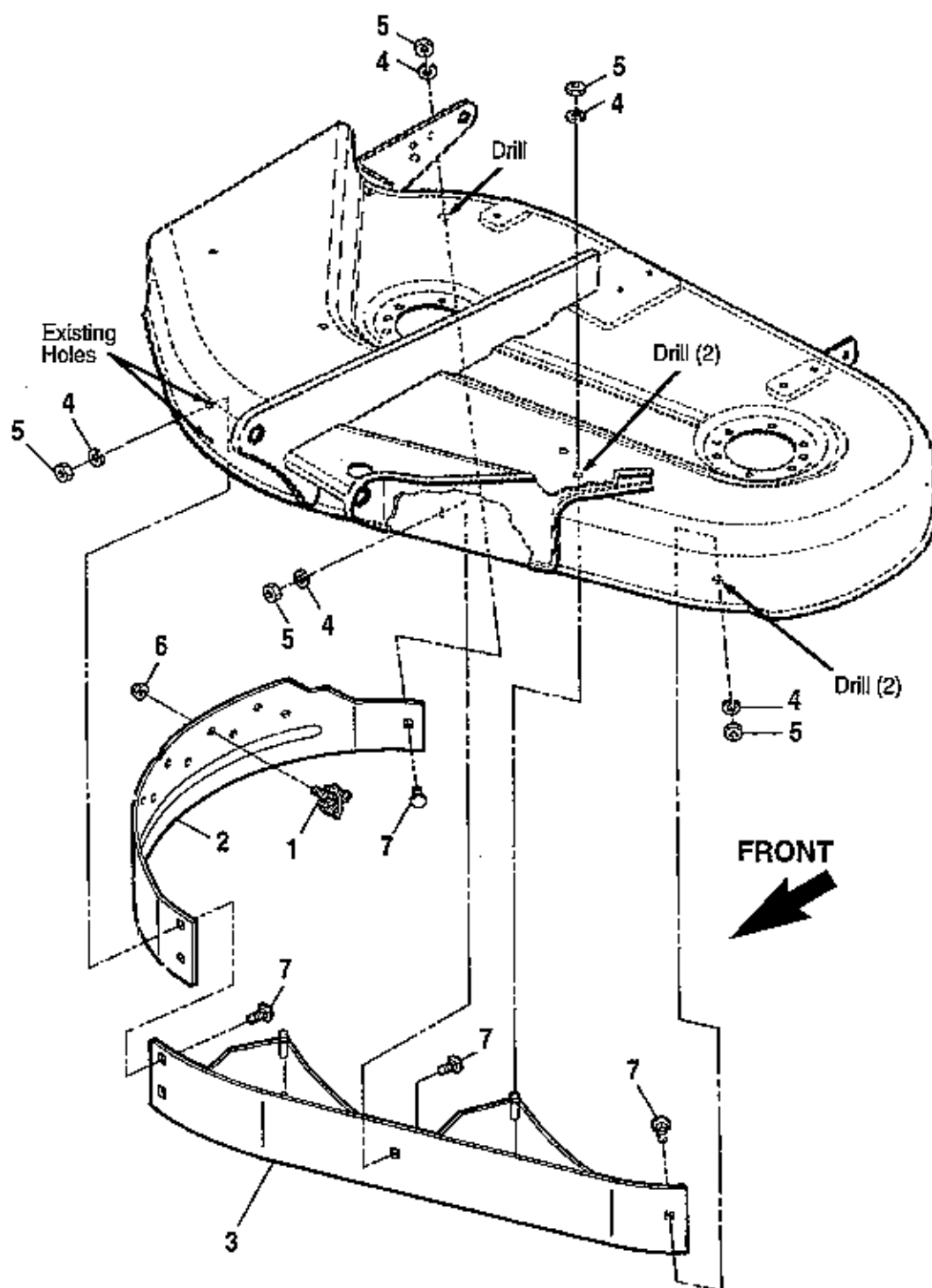
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	106860	1	SHAFT ASSY.
2	154258	2	BEARING, Needle
3	171242	1	CHAIN (Auger Drive)
4	171248	1	PULLEY
5	905123	1	KEY
6	921133	1	FITTING, Grease
7	1651084	1	HOUSING ASSY., w/Bearings (Incl. Ref. No. 2)
8	1666145	2	CLAMP
9	1669105	2	SPACER
10	1676738	1	GUARD, Chain
11	1917356	2	LOCKWASHER, 5/16
12	1917372	2	NUT, Hex, Full, 5/16-18
13	1922127	2	CAPSCREW, Hex, 5/16-18 x 1-3/4
14	1928352	7	LOCKNUT, Flange, 5/16-18
15	1928721	1	SETSCREW, 5/16-18 X 1/2
16	1934654	3	SCREW, Hex, Whizlock, 3/8-16 x 1
17	1960244	2	SCREW, Hex, Whizlock, 3/8-16 x 2-3/4
18	8061012	4	WASHER



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36" Single-Stage Snowthrower - Spout

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	121175	1	LINER
2	152050	1	GUIDE, Rod
3	171362	1	CABLE ASSY.
4	171379	1	WASHER, Cup
5	171382	1	CLAMP
6	176933	1	GRIP, Handle
7	1667790	2	SPACER
8	1667791	1	DEFLECTOR
9	1670578	1	KNOB
10	1677488	1	DECAL, Blower Housing
11	1704294	1	CHUTE ASSY.
12	1704446	1	GUARD ASSY., Chute
13	1707522	1	ARM, Support
14	1713417	1	ROD ASSY., Spout
15	1713419	1	HANDLE, Spout Control
16	1917356	3	LOCKWASHER, 5/16
17	1917372	3	NUT, Hex, Full, 5/16-18
18	1917642	3	WASHER, Plain, 5/16
19	1918447	2	COTTER PIN, 3/32 x 3/4
20	1919326	1	WASHER, Plain, 5/16
21	1921210	2	CAPSCREW, Hex, 3/8-16 x 1
22	1921221	1	CAPSCREW, Hex, 1/4-20 x 1 1/2
23	1921319	1	WASHER, Flat
24	1923325	2	CAPSCREW, Hex, 5/16-18 x 7/8
25	1927428	1	SCREW, Hex, Tapite, 1/4-20 x 3/8
26	1930642	1	LOCKNUT, Hex, 1/4-20
27	1930645	2	NUT, Hex, Flange, 3/8-16
28	1931335	1	CARRIAGE BOLT, 5/16-18 x 1
29	1935048	2	NUT, Hex, Flange Lock, 5/16-18
30	1936482	2	CAPSCREW, Hex, 5/16-18 x 3/4
31	1960126	2	PUSH NUT



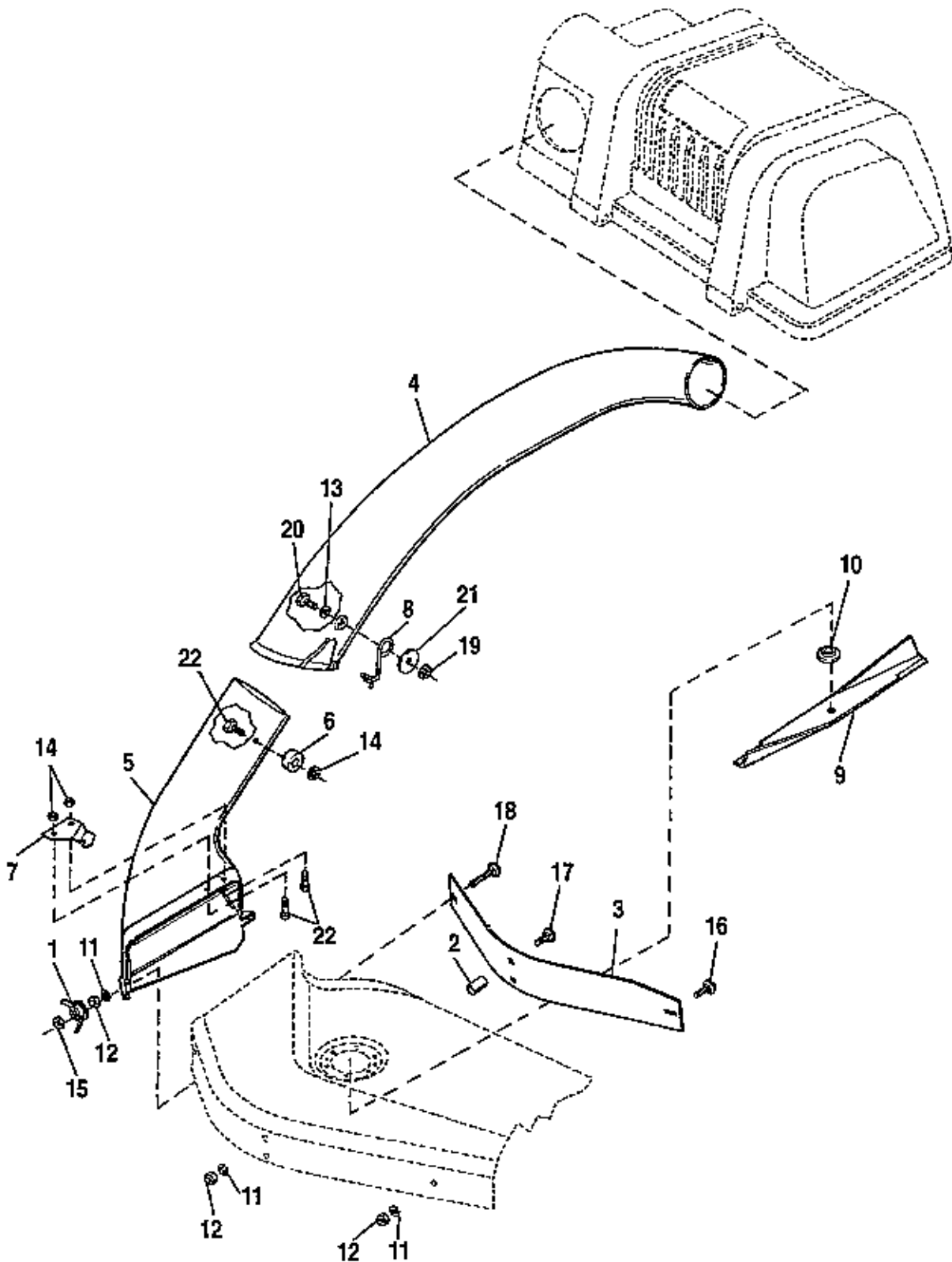
NOTE: Unless noted otherwise, use the standard hardware torque specification chart located on the inside back cover.

Mfg. No. 1692471

Grass Mulcher Kit (for 38" Mower)

REF. NO.	PART NO.	QTY.	DESCRIPTION
*1	1707684	8	SHREDDERS, Leaf (optional)
2	1708006	1	BAFFLE, Discharge
3	1708064	1	BAFFLE, Mulching
4	1917356	7	LOCKWASHER, 5/16
5	1917372	7	NUT, Hex, 5/16-18
*6	1919438	8	NUT, Hex, Plastite, 5/16-18 (optional)
7	1931333	5	CARRIAGE BOLT, 5/16-18 x 3/4

* Available as a replacement kit under part no. 1686609.
Contains qty. 8 each of Ref. No. 1 & 6.

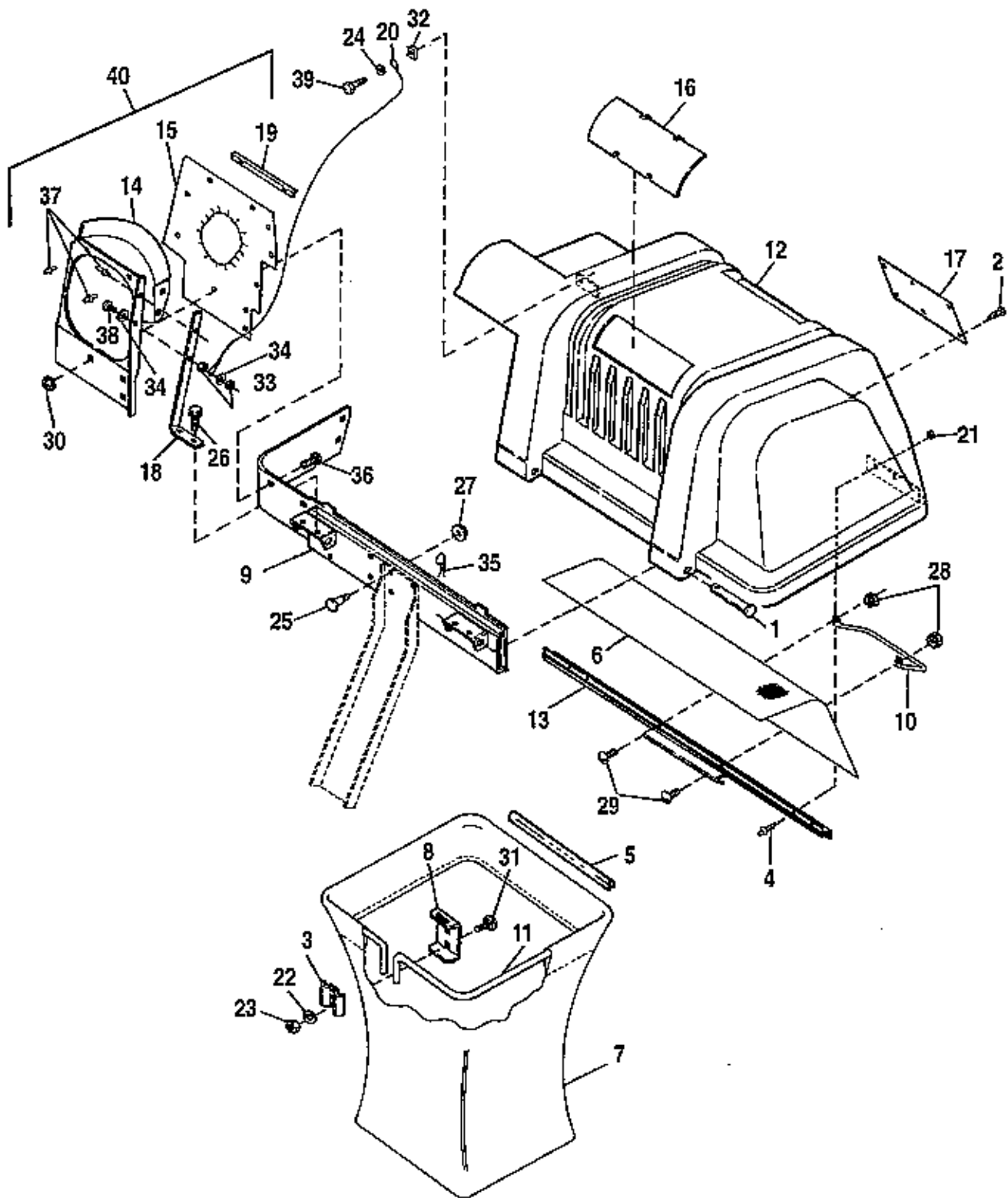


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Mfg. No. 1692620

Clean Sweep Twin Catcher - Adapter, Blade & Tube

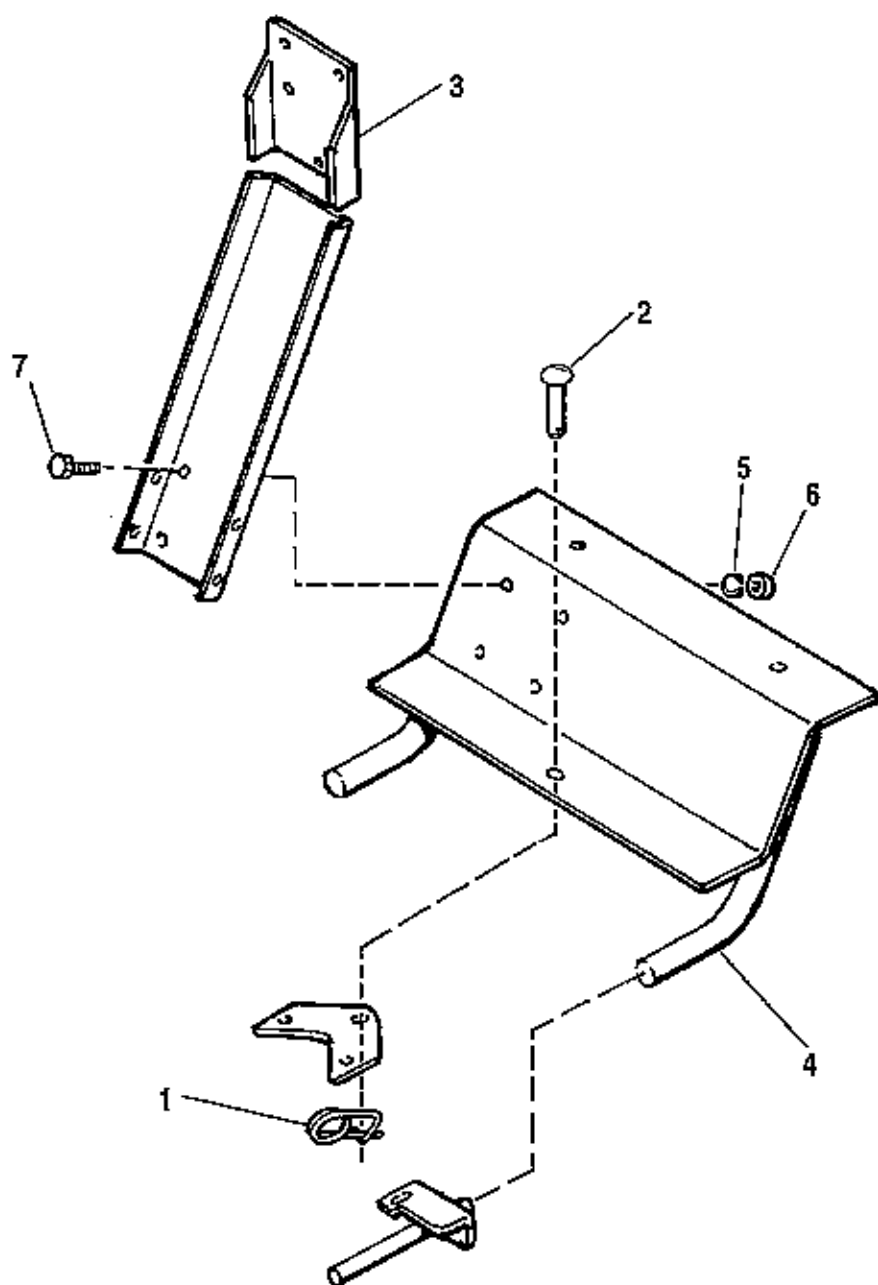
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	1679163	1	WING NUT ASSY.
2	1702665	2	SPACER
3	1703765	1	BAFFLE, 38" Mower
4	1703769	1	TUBE, Transfer
5	1703770	1	ADAPTER
6	1704341	1	WASHER, Special
7	1704355	1	BRACKET, Attachment
8	1704603	1	LATCH, Tube
9	1704977	1	BLADE, High Lift, 38" Mower
10	1705010	1	ADAPTER, Blade, High Lift
11	1917356	4	LOCKWASHER, 5/16
12	1917372	4	NUT, Hex, 5/16-18
13	1919326	1	WASHER, Flat
14	1919438	3	NUT, Hex, Lock Esna, 5/16-18
15	1928698	1	NUT, Hex, Centerlock, 5/16-18
16	1931332	1	CARRIAGE BOLT, 5/16-18 x 5/8
17	1931338	2	CARRIAGE BOLT, 5/16-18 x 1 -3/4
18	1931339	1	CARRIAGE BOLT, 5/16-18 x 2
19	1935048	1	NUT, Flange Lock
20	1960122	1	CAPSCREW, Hex Hd.
21	1960185	1	WASHER, Flat
22	1960371	3	CAPSCREW, Hex Hd., 5/16-18 x 3/4



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Clean Sweep Twin Catcher - Cover

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	960367	2	PIN, Round Head
2	1667248	6	CLIP, Canoe
3	1672023	2	CLAMP
4	1675043	4	RIVET, Pop
5	1675707	2	CLIP, Tube
6	1703700	1	SCREEN
7	1703764	2	BAG, Grass
8	1703807	2	HANGER
9	1703822	1	CROSS ASSY.
10	1703853	1	HANDLE, Latch
11	1703855	2	HOOP, Bag
12	1704056	1	COVER ASSY. (Incl. Ref. Nos. 4, 6, 13, 20, 21, 24, 32 & 39)
13	1704057	1	SEAL, Clip
14	1704075	1	SUPPORT, Tube
15	1704135	1	SEAL, Cover
16	1704180	2	WINDOW
17	1704405	1	DECAL, Safety
18	1704507	1	STRAP, Tube Support
19	1704508	3	BRACKET SEAL
20	1705876	1	CABLE, Double Loop
21	1910531	4	WASHER
22	1917356	4	LOCKWASHER, 5/16
23	1917372	4	NUT, Hex, 5/16-18
24	1921319	1	WASHER, Plain, 1/4
25	1921966	4	CAPSCREW, Hex Hd., 3/8-16 x 7/8
26	1927428	2	SCREW, Taplite, 1/4-20 x 3/8
27	1928352	4	NUT, Hex, Whizlock, 3/8-16
28	1928919	2	NUT, Hex, #10-32
29	1930531	2	SCREW, Truss. Hd., #10-32 x 1/2
30	1930642	5	LOCKNUT, Flange, 1/4-20 End Lock
31	1931333	4	CARRIAGE BOLT, 5/16-18 x 3/4
32	1933886	1	NUT, Speed
33	1960077	2	NUT, Hex, Lock, #8-32
34	1960096	2	WASHER
35	1960221	2	CLIP, Hairpin
36	1960252	5	CARRIAGE BOLT, 1/4-20 x 5/8
37	1960381	7	RIVET, Pop
38	1960399	1	SCREW, Round Hd., #8-32 x 7/8
39	1960400	1	SCREW, Self Tapping, #10-12 x 5/8
40	1704615	1	SUPPORT ASSEMBLY, Tube (Incl. Ref. Nos. 14, 15, 18, 19, 33, 34, 37, 38).

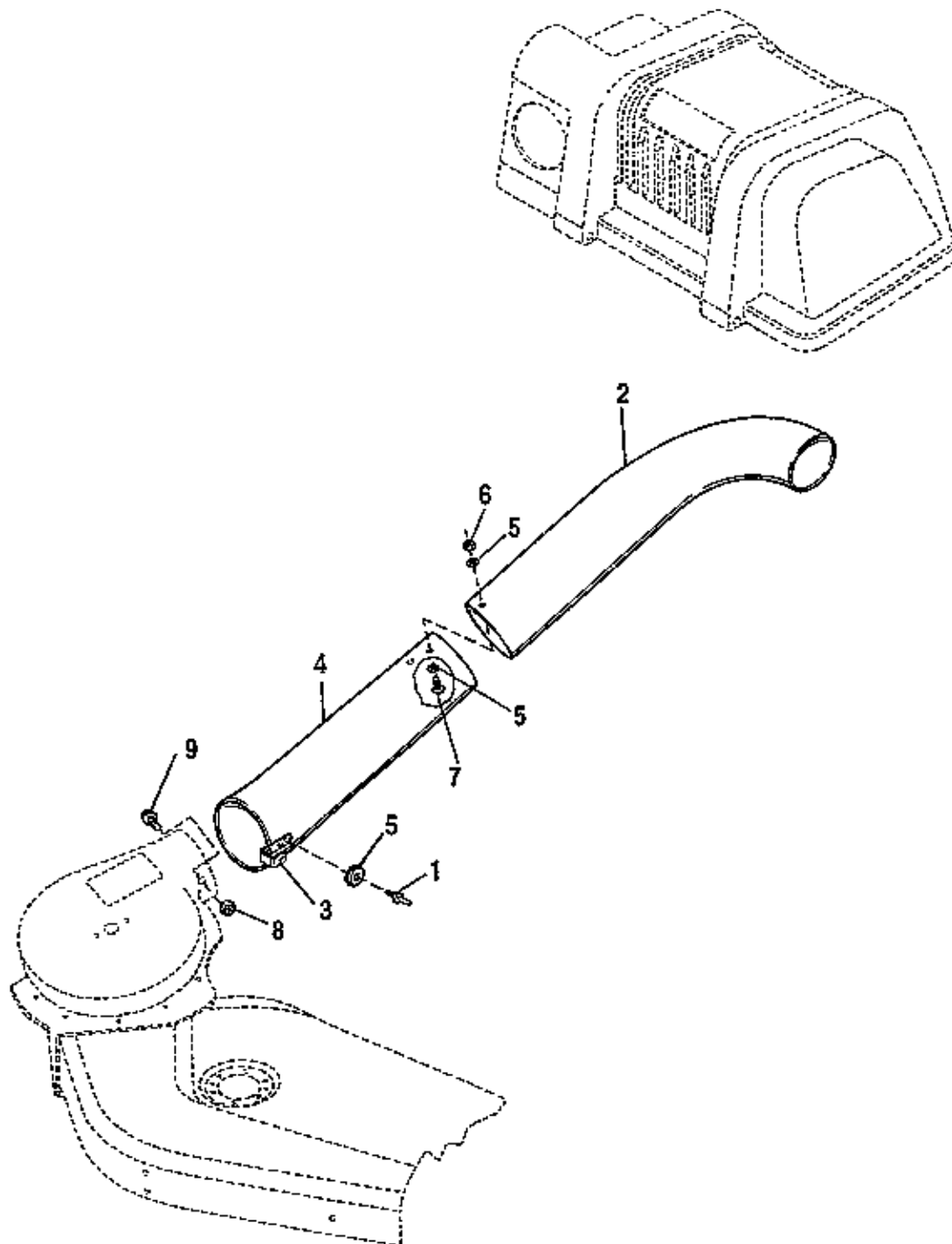


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Mfg. Nos. 1692620, 1692621

Clean Sweep Twin Catcher - Hitch

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	176012	1	CLIP PIN, Safety
2	1672365	1	PIN, Clevis
3	1703745	1	SUPPORT, Upright
4	1715037	1	HITCH
5	1916965	4	LOCKWASHER, 3/8
6	1916950	4	NUT, Lock, 3/8-16
7	1921210	4	CAPSCREW, 3/8-16 x 1



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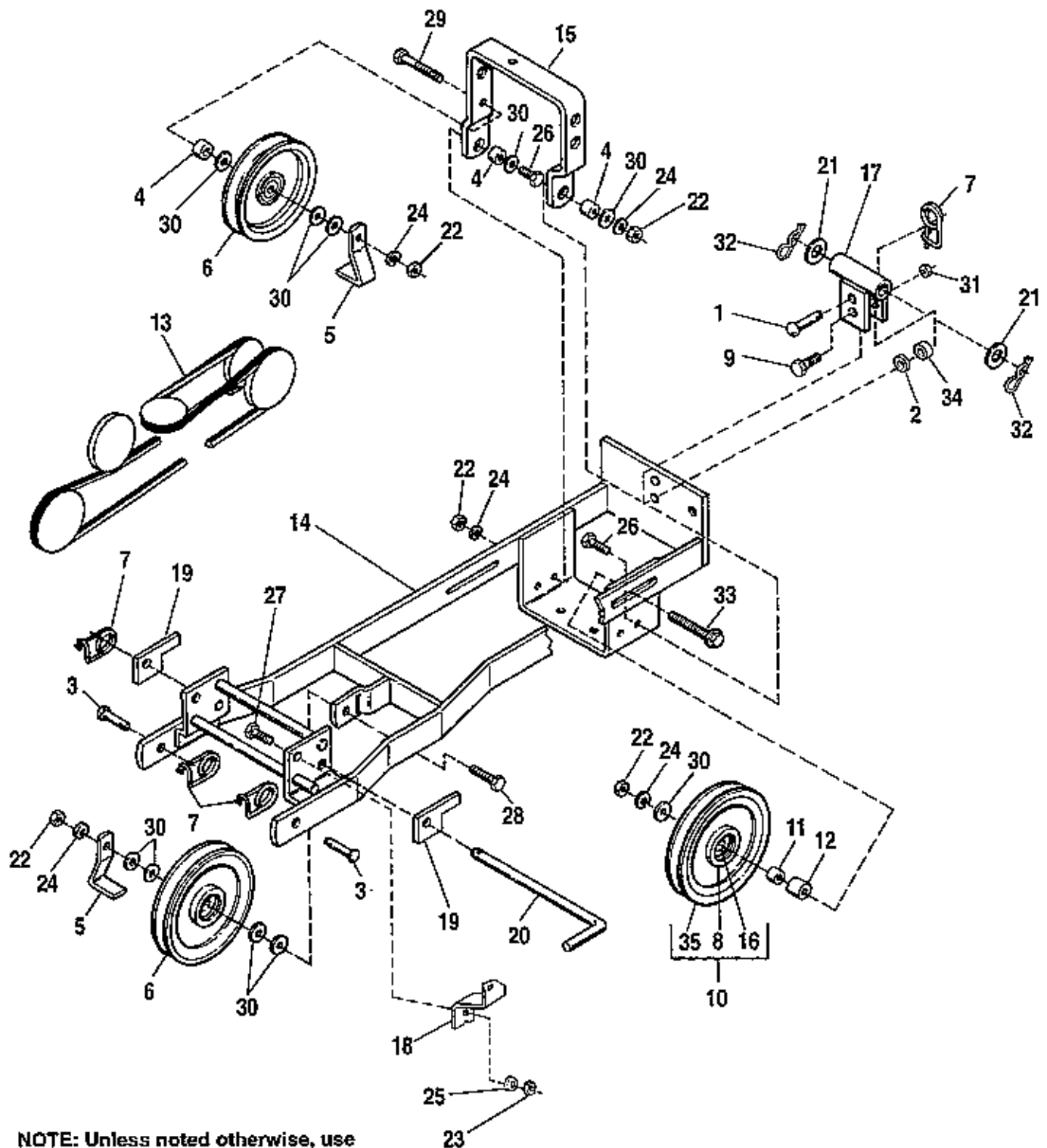
Mfg. No. 1692621

Turbo Clean Sweep Twin Catcher - Tube

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	910542	2	RIVET, Pop
2	1704283	1	TUBE, Upper
3	1705063	1	CLIP, Spring
4	1707712	1	TUBE ASSY., Lower (Incl. Ref. Nos.1, 3 & 5)
5	1910531	6	WASHER, Plain
6	1928919	2	NUT, Hex
7	1930531	2	SCREW, Truss Hd., #10-32 x 1/2
8	1930641	1	NUT, Hex, Flange Lock, 1/4-20 (Shipped with Turbo)
9	1960252	1	CARRIAGE BOLT, 1/4-20 x 5/8 (Shipped with Turbo)

Hitch Assembly (for 36" Snowthrower)

**1995R



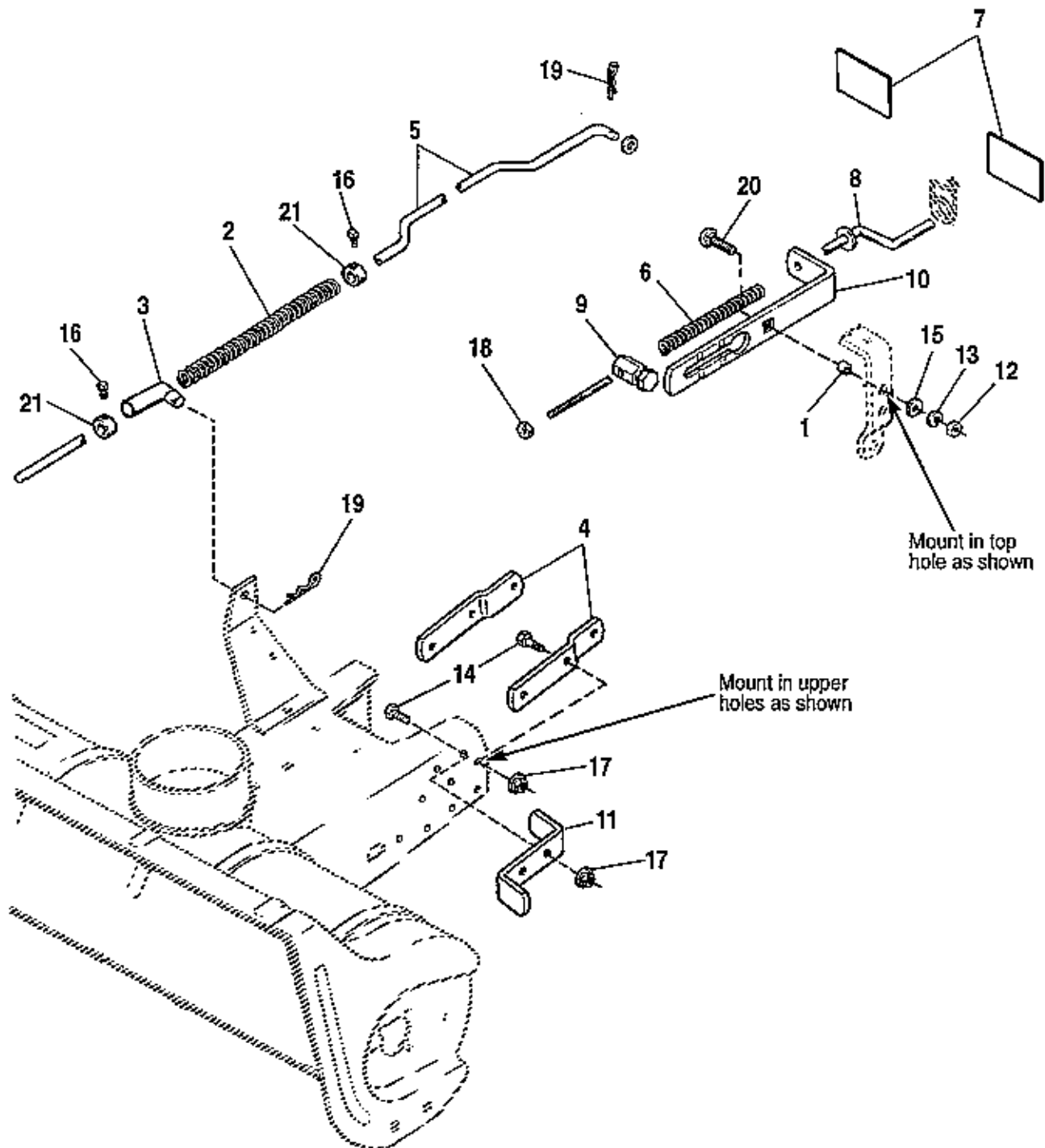
NOTE: Unless noted otherwise, use the standard hardware torque specification chart located on the inside back cover.

Hitch Assembly (for 36" Snowthrower)

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	105249	1	PIN, Clevis
2	108717	1	SPACER, 25/64 x 5/8 x 17/64
3	156306	2	PIN, Clevis, 3/8
4	158227	3	SPACER
5	162115	2	BELT STOP
6	171247	2	PULLEY
7	176012	4	CLIP, Spring
8	927695	1	RING, Retaining
9	960361	1	SCREW, Hex, Washer Hd., 3/8-12 x 2
10	1666287	1	PULLEY ASSY. w/Bearing (Incl. Ref. Nos. 8, 16 & 35)
11	1666294	1	SPACER
12	1667812	1	SPACER
13	1678241	1	BELT
14	1704703	1	PUSH BAR ASSY.
15	1704731	1	PIVOT, Bracket
16	1705897	1	BEARING (Also included with PULLY ASSY. Ref. No. 10)
17	1707455	1	SUPPORT ARM, Rear
18	1715012	1	BRACKET
19	1715757	2	UPSTOP, Hitch
20	1715758	1	ROD, Latch
21	1911386	2	WASHER
22	1916950	5	NUT, Hex, Full, 3/8-16
23	1916951	1	NUT, Hex, 1/2-13
24	1916965	5	LOCKWASHER, 3/8
25	1916966	1	LOCKWASHER
26	1920415	2	CAPSCREW, 3/8-16 x 1 -1/4
27	1921176	1	CAPSCREW, Hex, 1/2-13 x 1-1/4
28	1921971	1	CAPSCREW, 3/8-16x 1-3/4
29	1922130	1	CAPSCREW, 3/8-16 x 2
30	1924940	10	WASHER, Plain, 5/16
31	1928352	1	NUT, Whizlock, 3/8-16
32	1960033	2	CLIP, Spring
33	1960244	1	SCREW, Whizlock, 3/8-16 x 2-3/4
34	3299100	1	SPACER, 13/32 x 1 x 13/16
35	*	1	PULLEY (Order Ref. No. 10)

Bracket & Lift Rod (for 36" Snowthrower)

**1996R

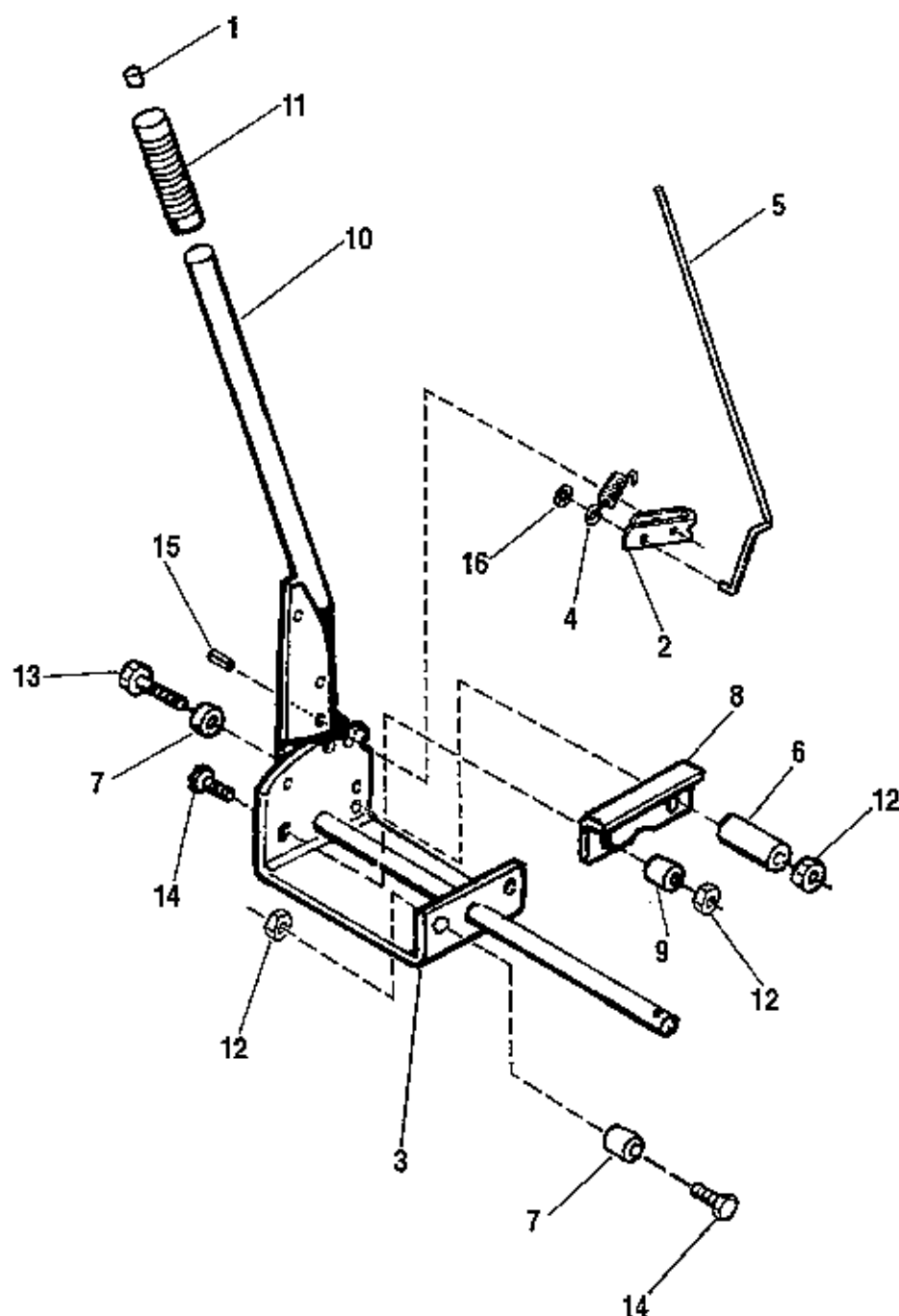


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Mfg. No. 1692622

Bracket & Lift Rod (for 36" Snowthrower)

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	158227	1	SPACER
2	171011	1	SPRING
3	171679	1	GUIDE ASSY., Rod
4	177565	2	CLIP, Frame
5	1865887	1	ROD, Lift
6	1868282	1	SPRING
7	1701600	2	REFLECTOR
8	1704741	1	ROD ASSY., Adjustment
9	1704743	1	TRUNION
10	1705838	1	GUIDE, Spring
11	1715488	2	BRACKET, Stop
12	1916950	1	NUT, Hex, Full, 3/8-16
13	1916965	1	LOCKWASHER
14	1920676	6	CAPSCREW, Hex, 7/16 x 1
15	1924940	1	WASHER, Plain, 5/16
16	1928721	2	SETSCREW, 5/16 x 1/2
17	1930650	6	LOCKNUT, Hex, Flange, 7/16-14
18	1930651	1	LOCKNUT, Hex, Full, 3/8-16
19	1960033	2	CLIP, Spring
20	1960268	1	CARRIAGE BOLT, 3/8-16 x 1-1/4
21	8031007	2	COLLAR, Set

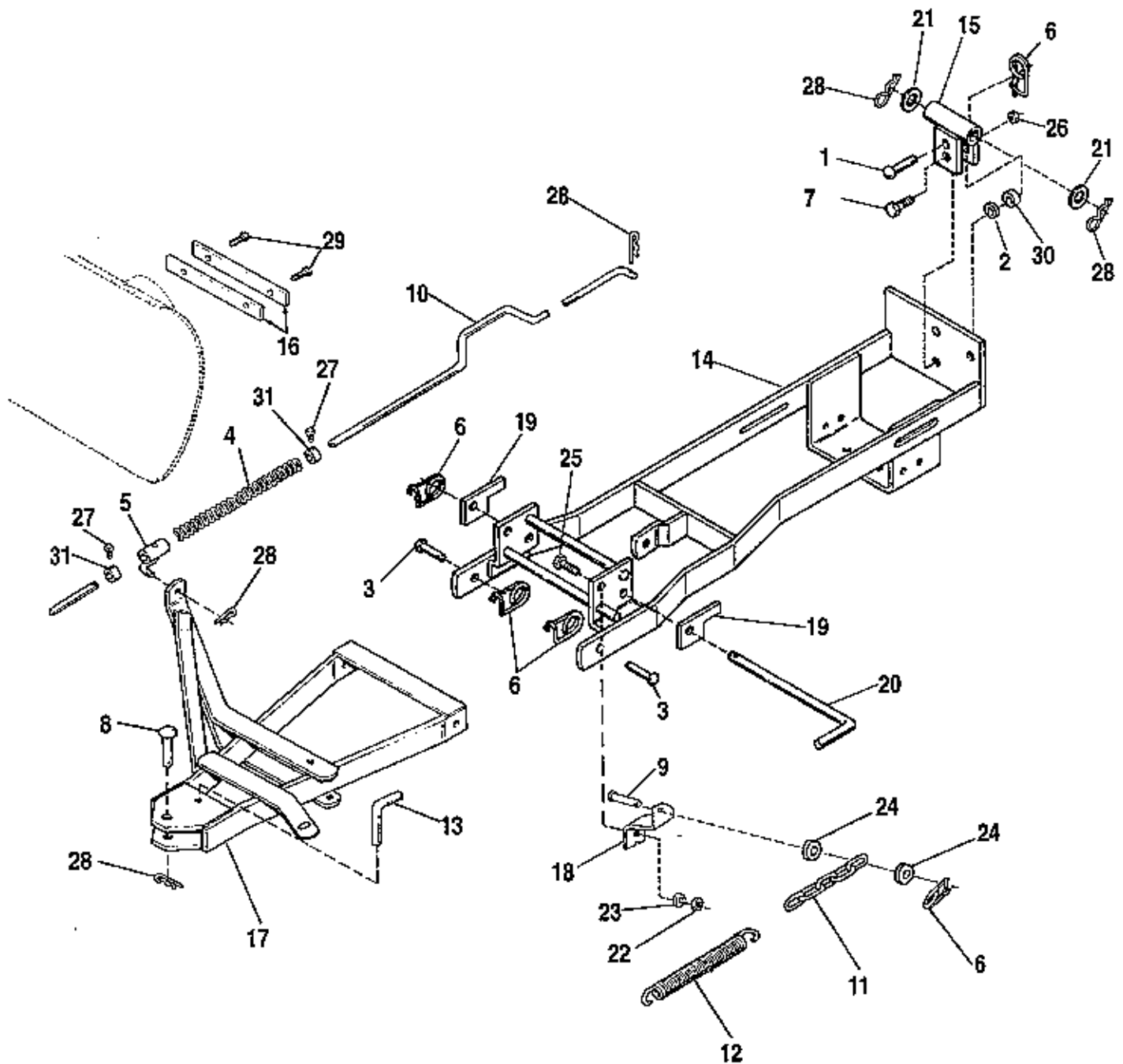


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Mfg. No. 1692623

Lift Lever

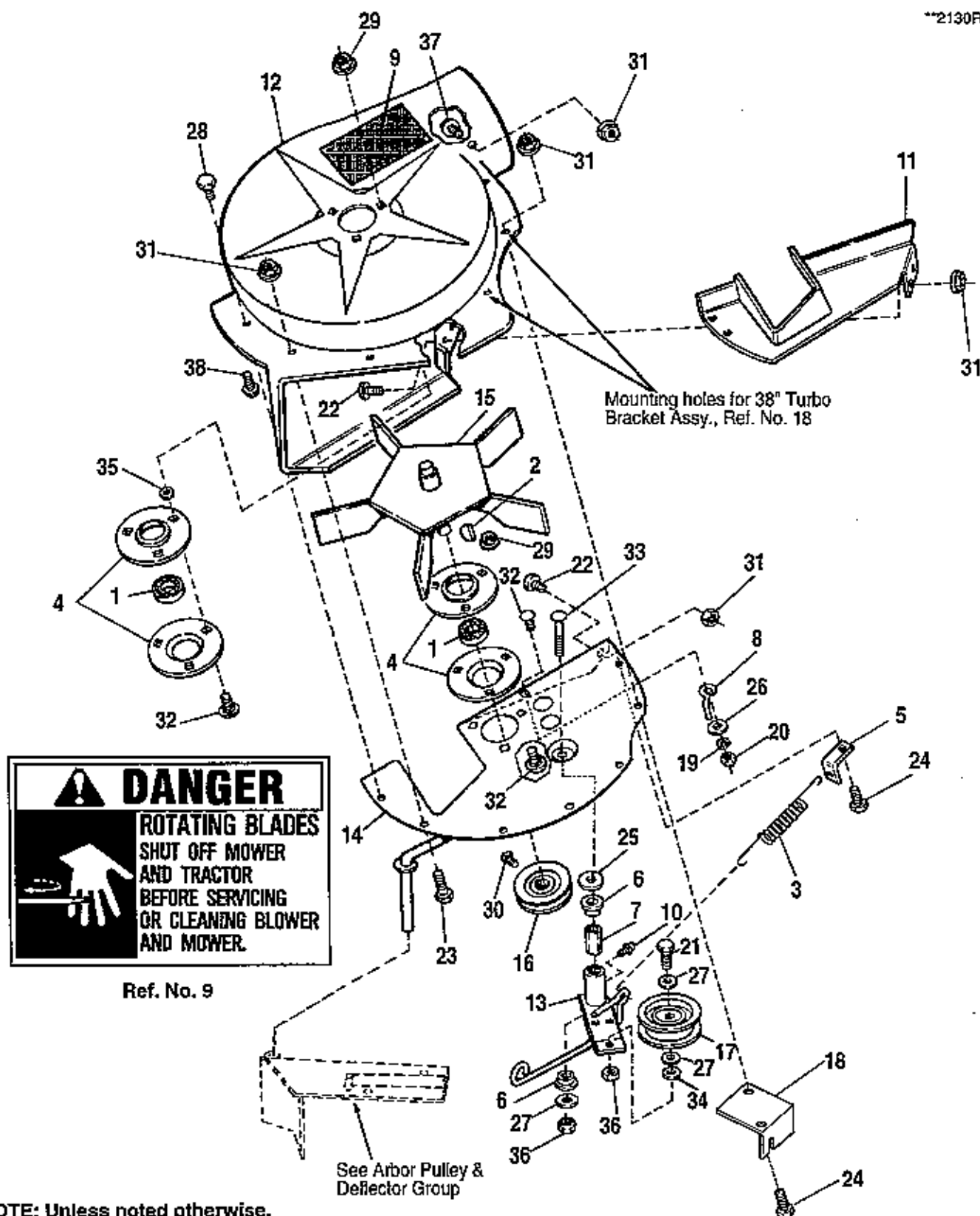
REF. NO.	PART NO.	QTY.	DESCRIPTION
1	1650157	1	BUTTON
2	1657648	1	LEVER LATCH
3	1665591	1	LIFT QUADRANT
4	1667286	1	SPRING
5	1667290	1	LATCH ROD
6	1674669	1	SPACER, 3/8 I.D. X 5/8 O.D. X 1 1/8"
7	1675795	3	SPACER
8	1704715	1	LIFT BRACKET GUIDE
9	1704716	1	SPACER
10	1704718	1	LIFT LEVER ASSY.
11	1713995	1	GRIP
12	1919438	4	NUT, Hex, 5/16-18
13	1921719	1	CAPSCREW, Hex Hd, 5/16-18 x 2-1/2
14	1921977	3	CAPSCREW, Hex Hd, 5/16-18 x 1-1/4
15	1927609	1	ROLL PIN
16	1934953	1	PUSHNUT



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Hitch (For 42" Snow/Dozer Blade)

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	105249	1	PIN, Tine Shaft
2	108717	1	SPACER, 25/64 X 5/8 X 17/64
3	156306	2	PIN
4	171011	1	SPRING
5	171679	1	GUIDE ASSY, Rod
6	176012	2	CLIP Safety
7	960361	1	CAPSCREW, Hex, 3/8-16 x 2
8	1603602	1	PIN, King
9	1655651	1	PIN, Hitch
10	1665887	1	ROD, Lift
11	1669241	1	CHAIN, 4-Link
12	1675232	1	SPRING
13	1678549	1	PIN, Pivot
14	1704703	1	PUSH BAR ASSEMBLY (Rear)
15	1707455	1	SUPPORT, Rear
16	1709813	2	BAR STOP.
17	1714916	1	PUSH BAR ASSY. (Front)
18	1715012	1	BRACKET, Spring Assist
19	1715757	2	UPSTOP, Hitch
20	1715758	1	ROD, Latch
21	1911386	2	WASHER, Flat
22	1916951	1	NUT, 1/2-13
23	1916966	1	LOCKWASHER
24	1919381	2	WASHER, Plain, 5/16
25	1921176	1	CAPSCREW, 1/2-13 x 1 1/4
26	1928352	1	NUT, Whiz Lock, 3/8-16
27	1928721	2	SETSCREW, 5/16-18 x 1/2
28	1960033	8	CLIP, Spring
29	1960373	2	SCREW, Hex, Taptite, 5/16-18 x 1
30	3299100	1	SPACER, 13/32 X 1 X 13/16
31	8031007	2	COLLAR, Set

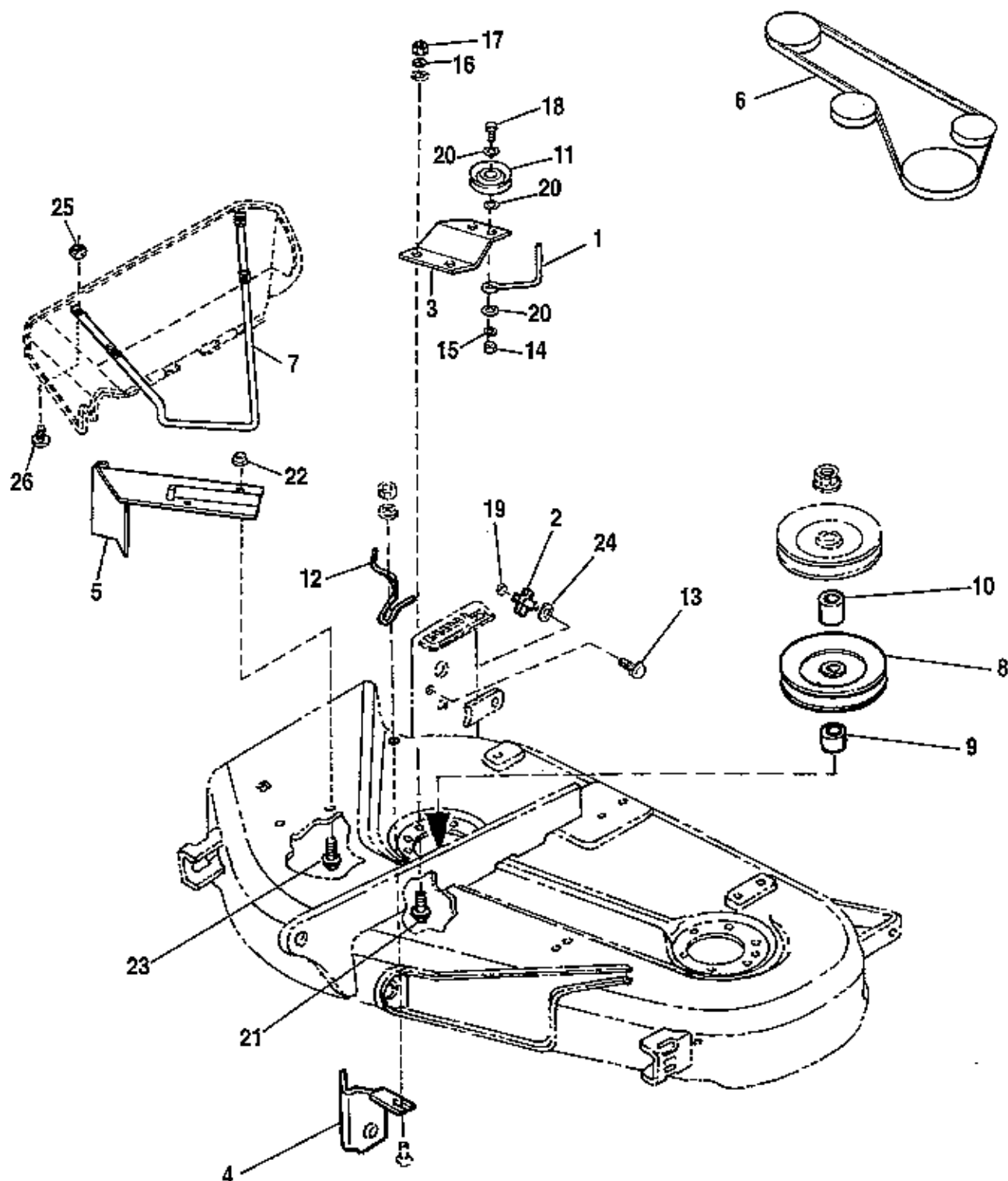


NOTE: Unless noted otherwise, use the standard hardware torque specification chart located on the inside back cover.

38" Blower - Housing

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	108202	2	BEARING
2	960403	1	KEY, Woodruff, Modified
3	1657499	1	SPRING, Tension
4	1665982	4	BEARING, Retainer
5	1668500	1	BRACKET, Anchor, Spring
6	1676148	2	BUSHING
7	1676833	1	SPACER
8	1678435	1	BELT STOP
9	1700259	1	DECAL, Danger, Blower
10	1704314	1	FITTING, Grease
11	1705267	1	PLATE, Cover
12	1705492	1	FAN HOUSING (Incl. Ref. No. 9)
13	1706284	1	LEVER ASSY, Turbo (Incl. Ref. Nos. 6 & 10)
14	1706465	1	PLATE ASSY.
15	1706631	1	FAN ASSY., 5 Blade
16	1706634	1	PULLEY, Driven
17	1708030	1	IDLER PULLEY ASSY.
18	1714911	1	BRACKET ASSY., Turbo
19	1917356	1	WASHER, Spring Lock, 5/16
20	1917372	1	NUT, Hex, 5/16
21	1920415	1	CAPSCREW, Hex Hd., 3/8-16 x 1-1/4
22	1960472	2	SCREW, Truss Hd., 1/4-18 x 5/8
23	1921959	3	CAPSCREW, Hex, 1/4-20 x 5/8
24	1923341	3	CAPSCREW, Hex Hd., 1/4-20 x 3/4
25	1924361	1	WASHER, Flat
26	1924874	1	WASHER, Flat
27	1924940	2	WASHER, Plain
28	1925003	1	CAPSCREW, Hex, Taptite, 1/4-20 x 1/2
29	1927557	6	NUT, Flange, Whizlock, 5/16-18
30	1928691	1	SETSCREW, Hex, Socket Hd., 5/16-18 x 5/16
31	1930641	10	NUT, Hex, Flange Lock, 1/4-20
32	1931333	7	CARRIAGE BOLT, 5/16-18 x 3/4
33	1931355	1	CARRIAGE BOLT, 3/8-16 x 2-1/4
34	1933263	1	WASHER, Flat
35	1933988	6	PUSH NUT, 3/8
36	1960251	2	NUT, Hex, Jam, Center Lock, 3/8-16
37	1960252	1	CARRIAGE BOLT, 1/4-20 x 5/8
38	1960256	2	SCREW, Wsh. Hd., 1/4-18 x 5/8

**2145R



NOTE: Unless noted otherwise, use the standard hardware torque specification chart located on the inside back cover.

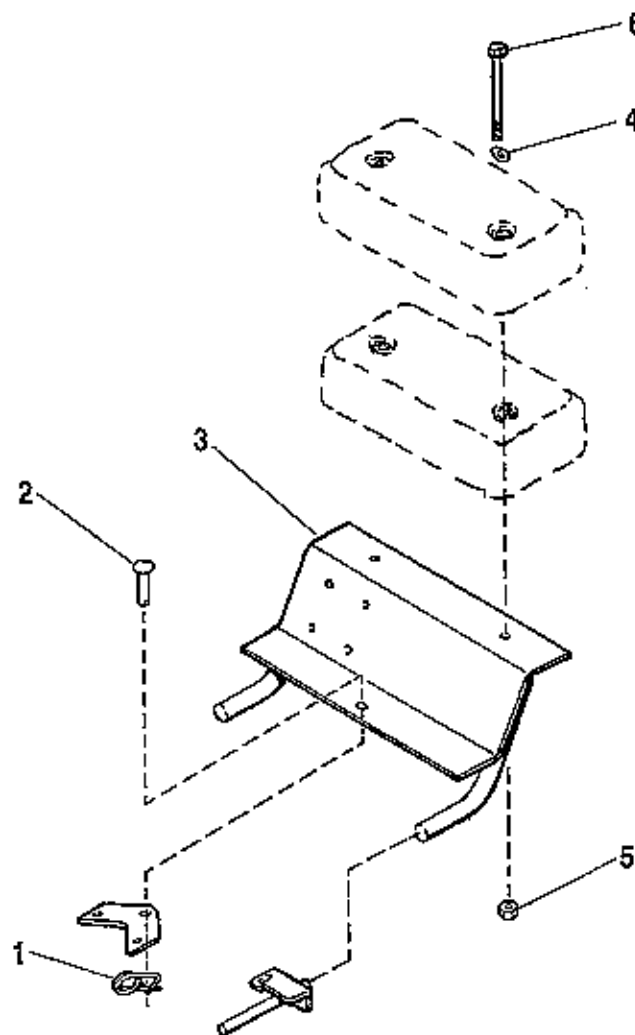
38" Blower - Arbor & Deflector

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	172845	1	BELT STOP
2	1670578	1	KNOB
3	1704768	1	BRACKET, Idler, Turbo
4	1704881	1	BRACKET ASSY., Cut-off
5	1705066	1	PIVOT ASSY., 38"
6	1705141	1	BELT
7	1705716	1	ROD, Deflector
8	1713091	1	PULLEY
9	1713621	1	HUB, Pulley, Short, Splined
10	1713624	1	HUB, Pulley, Long
11	1714817	1	PULLEY ASSY., Idler
12	1715018	1	SPRING LATCH
13	1931337	1	CARRIAGE BOLT, 5/16-18 x 1-1/2
14	1916950	1	NUT, Hex, 3/8-16
15	1916965	1	LOCKWASHER, 3/8
16	1917356	2	LOCKWASHER, 5/16
17	1917372	2	NUT, Hex, 5/16-18
18	1921971	1	CAPSCREW, 3/8-16 x 1-1/4
19	1923362	1	LOCKNUT
20	1924940	3	WASHER, Flat, 3/8
21	1930600	2	SCREW, Tapite, 5/16-18 x 1-1/2
22	1931277	2	NUT, Hex, Flange, Whizlock, 5/16-18
23	1931333	2	CARRIAGE BOLT, 5/16-18 x 3/4
24	1933468	1	WASHER, Flat
25	1933896	4	NUT, Nylock, #10-24
26	1960404	4	SCREW, Truss Hd., #10-24 x 3/4

(No Illustration Available)

Hitch - Rear Weight

NOTE: Unless noted otherwise, use the standard hardware torque specification chart located on the inside back cover.



Mfg. No. 1692629

Snow Cab

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	*	1	Snow Cab, 10-10-50
2	1713483	1	Handle, Spout Control

* Not a servicable part.

Mfg. No. 1692636

Hitch - Rear Weight

REF. NO.	PART NO.	QTY.	DESCRIPTION
1	176012	1	CLIP PIN, Safety
2	1672365	1	PIN, Clevis
3	1715037	1	HITCH
4	1925125	2	WASHER
5	1930650	2	NUT, Lock, 7/16-14
6	1960398	2	CAPSCREW, 7/16-14 - 8 (for use with two weights)
	1960412	2	CAPSCREW, 7/16-14 x 4.5 (for use with one weight)

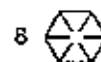
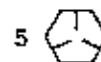
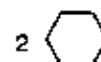
**TORQUE SPECIFICATIONS FOR
STANDARD MACHINE HARDWARE
TOLERANCE $\pm 20\%$**

SIZE	SAE GRADE #2 		SAE GRADE #5 		SAE GRADE #8 	
	<u>In./Lbs.</u> Ft./Lbs.	Nm.	<u>In./Lbs.</u> Ft./Lbs.	Nm.	<u>In./Lbs.</u> Ft./Lbs.	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.
5/16-18	11	15.	17	23.1	25	34.
5/16-24	12	16.3	19	25.8	25	34.
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.
7/16-14	30	40.8	50	68.	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.	75	102.	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.
9/16-18	75	102.	120	163.2	170	231.2
5/8-11	90	122.4	150	204.	220	299.2
5/8-18	100	136.	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.
3/4-16	180	244.8	300	408.	420	571.2
7/8-9	140	190.4	400	544.	600	816.
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,224.
1-12	240	326.4	640	870.4	1,000	1,360.

NOTE:

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - For prevailing torque locknuts - use 65% of grade 5 torques.
 - For flange whizlock nuts (and screws) - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings all torque values must meet this specification.

**BOLT HEAD MARKING
S.A.E. GRADE:**





MASSEY FERGUSON
LAWN & GARDEN EQUIPMENT

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Simplicity Manufacturing Inc.
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