



# Champion

## Series Zero-Turn Riders & Mower Decks

### 20HP Product

Mfg. No.	Description
2690449	Champion, 20HP Kohler Rider w/44" Mower
2690451	Champion, 20HP B&S Rider w/50" Mower
2690452	Champion, 20HP B&S Rider w/50" Mower (CE/Export)
2690483	Champion, 20HP Kohler Rider w/44" Mower (CE/Export)
2690484	Champion, 20HP B&S Rider w/50" Mower (CE/Export)

### 26HP Product

Mfg. No.	Description
5900705	Champion, 26HP B&S Rider w/50" Mower

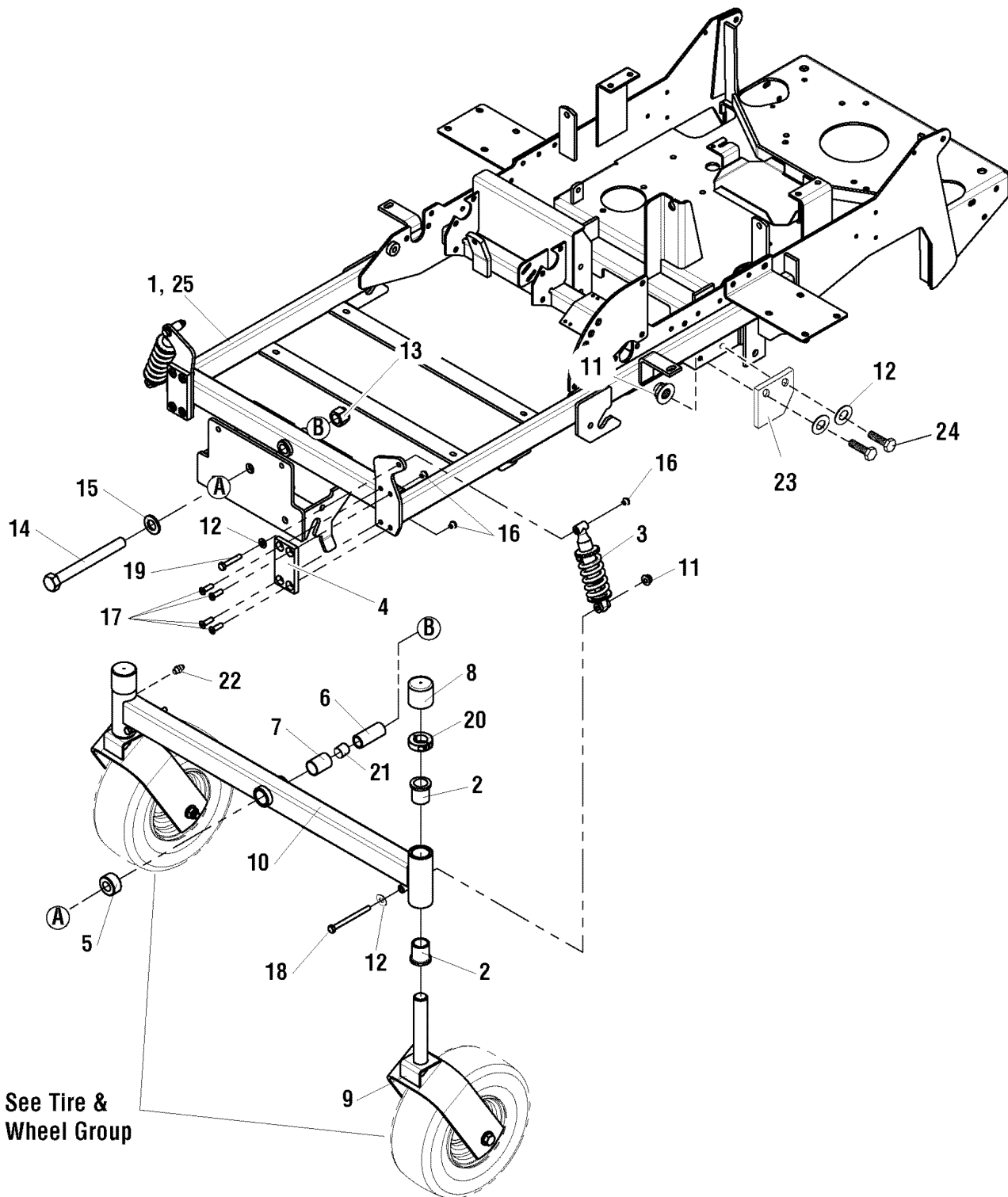
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# Main Frame & Front Suspension Group (276frm0)

276FRM0

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 2690449 - Champion      5900705 - Champion
- 2690451 - Champion
- 2690452 - Champion
- 2690483 - Champion
- 2690484 - Champion

## Main Frame & Front Suspension Group (276frm0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5401035CSM	1	WELD, MAIN FRAME, SMI (20 HP Models Only)
2	5021541SM	4	BUSHING, FLANGE
3	5023213SM	2	SHOCK, SPRING ASSEMBLY
4	5045990SM	2	DECK FRICTION REDUCER PLATE
5	5400756SM	1	SPACER, .76X 1.50 X .79
6	5047489SM	1	SPACER, .75 X 1.00 X 2.38
7	5022852SM	1	PIVOT BEARING, 1.00" X 1.125" OD X 1.50"
8	5023214SM	2	CAP, VINYL 1.687 X 1-1/2
9	5048775CSM	2	WELD,CASTER YOKE
10	5400962CSM	1	WELD, PIVOTING FRONT END - ORG
11	5025392SM	8	NUT, 5/16-18 HEX NYLOCK FLANGE
12	5025155SM	8	WASHER, 5/16" SAE
13	5025284SM	1	NUT, 3/4-16 HEX NYLON LOCK
14	5025265X56SM	1	BOLT, 3/4-16 X 7.00" YZ GD5
15	5025160SM	1	WASHER, 3/4" SAE
16	5025057SM	8	NUT, 5/16-18 HEX NYLON LOCK
17	5025303SM	8	SCREW, 5/16-18 X 1 FLAT HD SC
18	5025011X30	2	BOLT, 5/16-18 X 3-3/4 GD5
19	5025011X14SM	2	BOLT, 5/16-18 X 1-3/4" GD5 YZ
20	5020602SM	2	COLLAR, 1" SPLIT
21	5100358SM	1	PIVOT BEARING, 1.00" X 1.125" OD X .50"
22	5020095SM	2	GREASE FITTING, 1/4-28 STRAIGHT
23	5401053CSM	2	PLATE, DECK STOP
24	5025011X6SM	4	BOLT, 5/16-18 X 3/4" GD5
25	5403440CSM	1	WELD, MAIN FRAME, SMI (24 & 26 HP Models Only)

### Footnotes

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**The above parts group applies to the following Mfg. Nos.:**

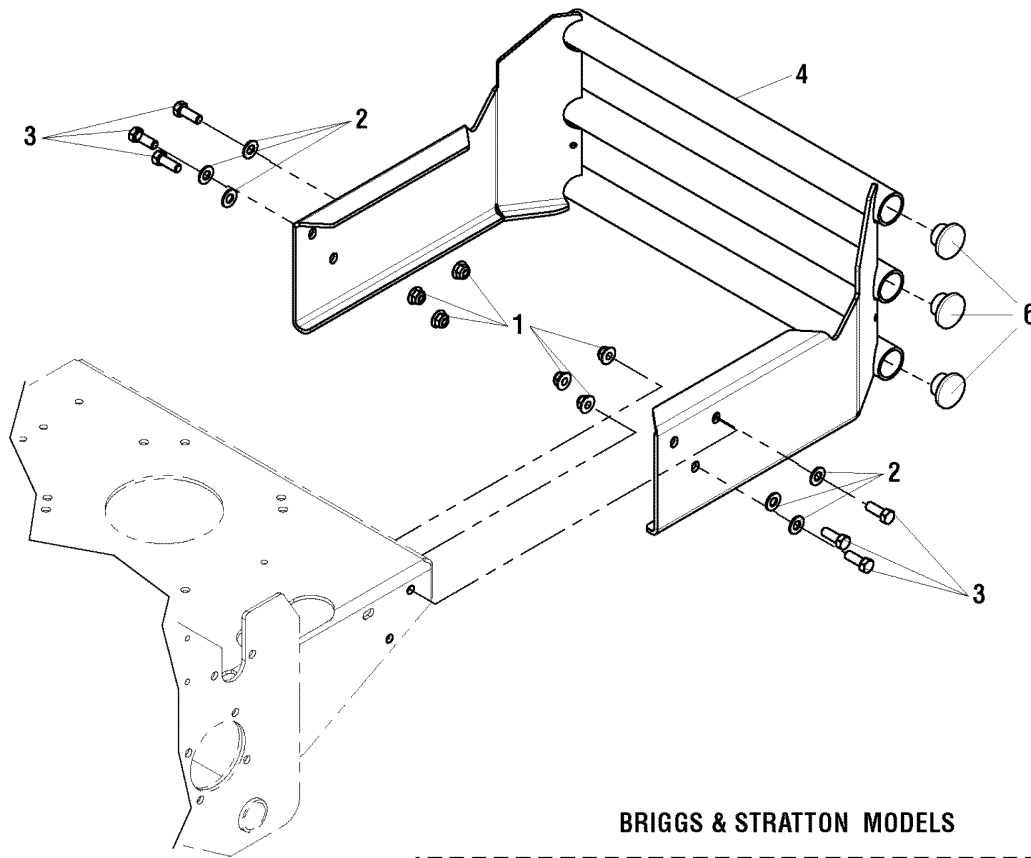
2690449 - Champion      5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

## Bumper Group (276BMP0)

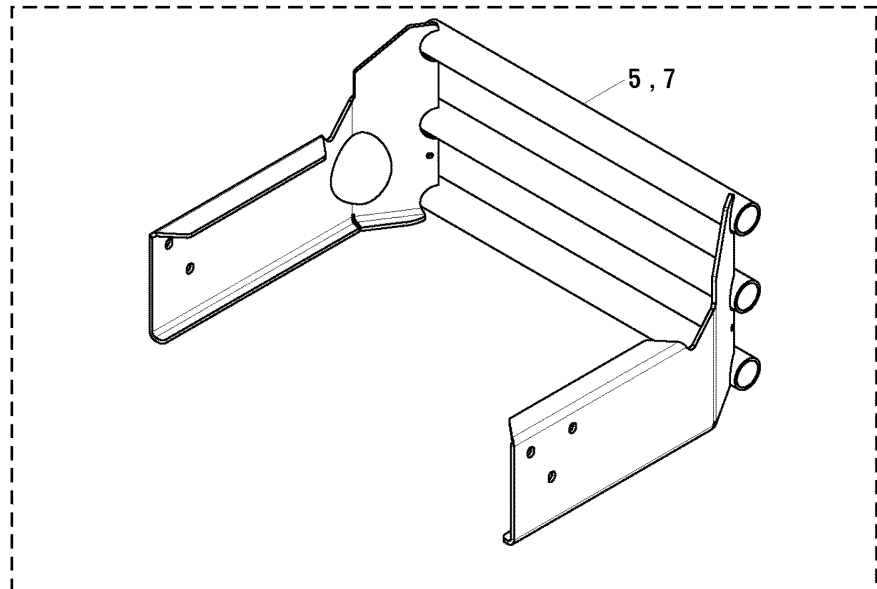
276BMP0

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

### KOHLER MODEL



### BRIGGS & STRATTON MODELS



### The above parts group applies to the following Mfg. Nos.:

2690449 - Champion    5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

## **Bumper Group (276BMP0)**

<b>REF NO.</b>	<b>PART NO.</b>	<b>QTY.</b>	<b>DESCRIPTION</b>
1	5025394SM	6	NUT, 3/8-16 HEX NYLOCK FLANGE
2	5025293SM	6	WASHER, 3/8" GD.9 FLAT
3	5025013X8SM	6	BOLT, 3/8-16 X 1" GD5 YZ
4	5400356CSM	1	WELD, BUMPER, CONSUMER Z, KOHLER
5	5401074CSM	1	WELD, BUMPER, CONSUMER Z, BRIGGS & STRATTON (20HP Briggs & Stratton Models Only)
6	5023484SM	6	PLUG, PANEL, 1.25 - BLACK
7	5403489CSM	1	WELD, BUMPER, CHAMPION, 26HP (26HP Models Only)

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### **Footnotes**

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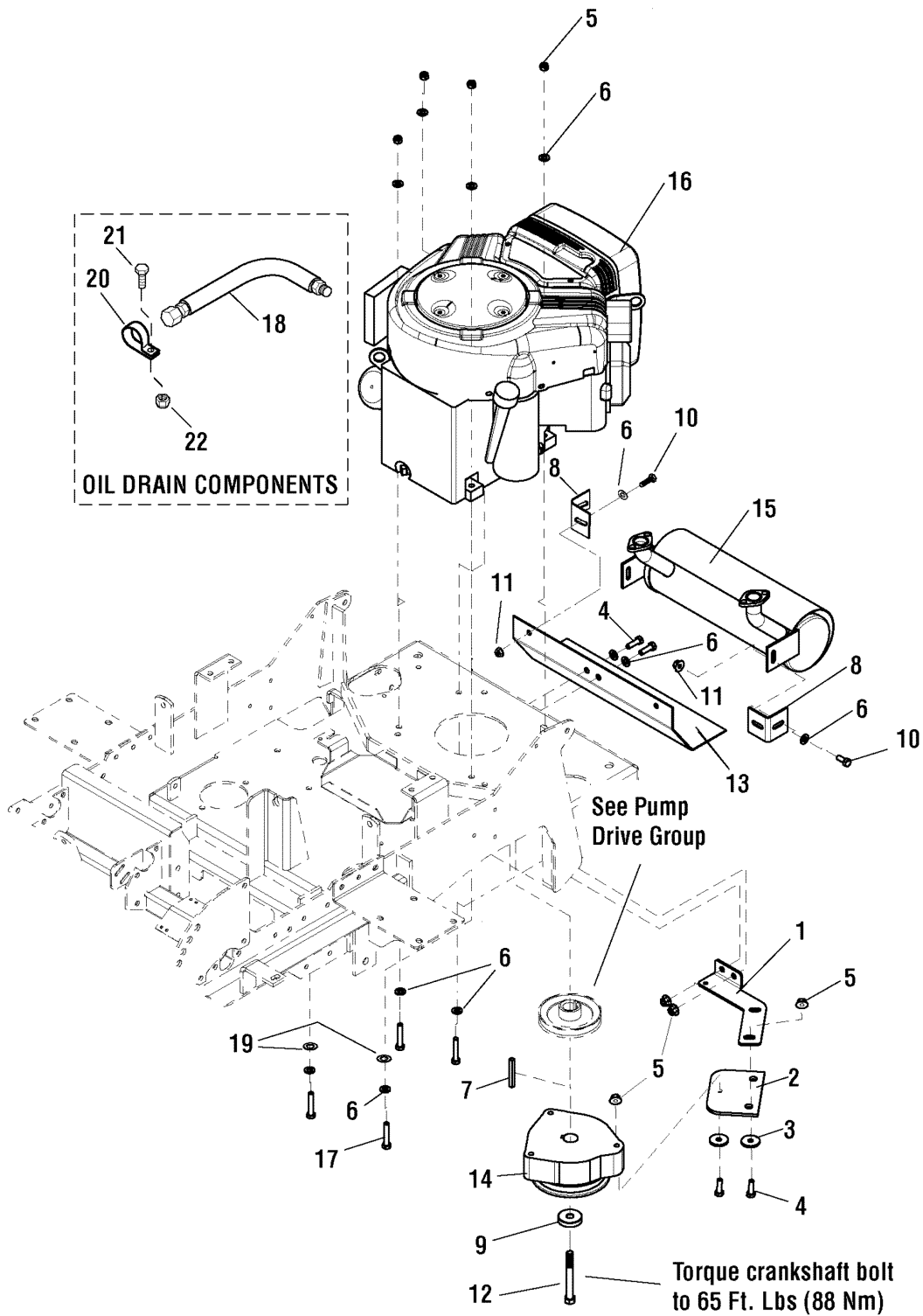
#### **The above parts group applies to the following Mfg. Nos.:**

2690449 - Champion      5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

# Engine & PTO Group - 20 HP Briggs & Stratton (276engb0)

276ENGB0

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

2690451 - Champion

2690452 - Champion

2690484 - Champion



## Engine & PTO Group - 20 HP Briggs & Stratton (276engb0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5061857CSM	1	PLATE, CLUTCH ANCHOR
2	5043636SM	1	CLUTCH ANCHOR PAD
3	5044617SM	3	WASHER, .34 X 1.25 X 10 GA
4	5025011X8SM	5	BOLT, 5/16-18 X 1" GD5 YZ
5	5025392SM	9	NUT, 5/16-18 HEX NYLOCK FLANGE
6	5025155SM	14	WASHER, 5/16" SAE
7	5050407X18	1	KEY, 1/4" SQ. X 2 1/4
8	5048262CSM	2	BRACKET,SUPPORT,MUFFLER
9	5042132SM	1	SPACER, .45 X 1.62 X .37
10	5025011X6SM	4	BOLT, 5/16-18 X 3/4" GRD5
11	5025139SM	4	NUT, 5/16-18 HEX LG SERR FLG.
12	5023253SM	1	BOLT, CRANKSHAFT, 7/16-20 X 3-1/4"
13	5401071CSM	1	PLATE, HEAT SHIELD - ORG
14	5023100SM	1	CLUTCH, # 51110100,ELECTRIC, 1" SHAFT
15	5023187SM	1	MUFFLER, ACS - 20HP BRIGGS
16	*	1	ENGINE, 20 HP BRIGGS VANGUARD
17	5025011X18SM	4	BOLT, 5/16-18 X 2-1/4" GD5 YZ
18	5048681SM	1	HOSE, OIL DRAIN
19	5025188SM	2	WASHER, 5/16" INT. TOOTH LOCK
20	5021500SM	1	CLAMP, VINYL INSULATED
21	5025010X6SM	1	BOLT, 1/4-20 X 3/4" GD5 YZ
22	5025126SM	1	NUT, 1/4-20 HEX SERR. FLANGE

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Reproduction

### Footnotes

Note \* See your local Briggs & Stratton distributor for parts and service.

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### The above parts group applies to the following Mfg. Nos.:

2690451 - Champion

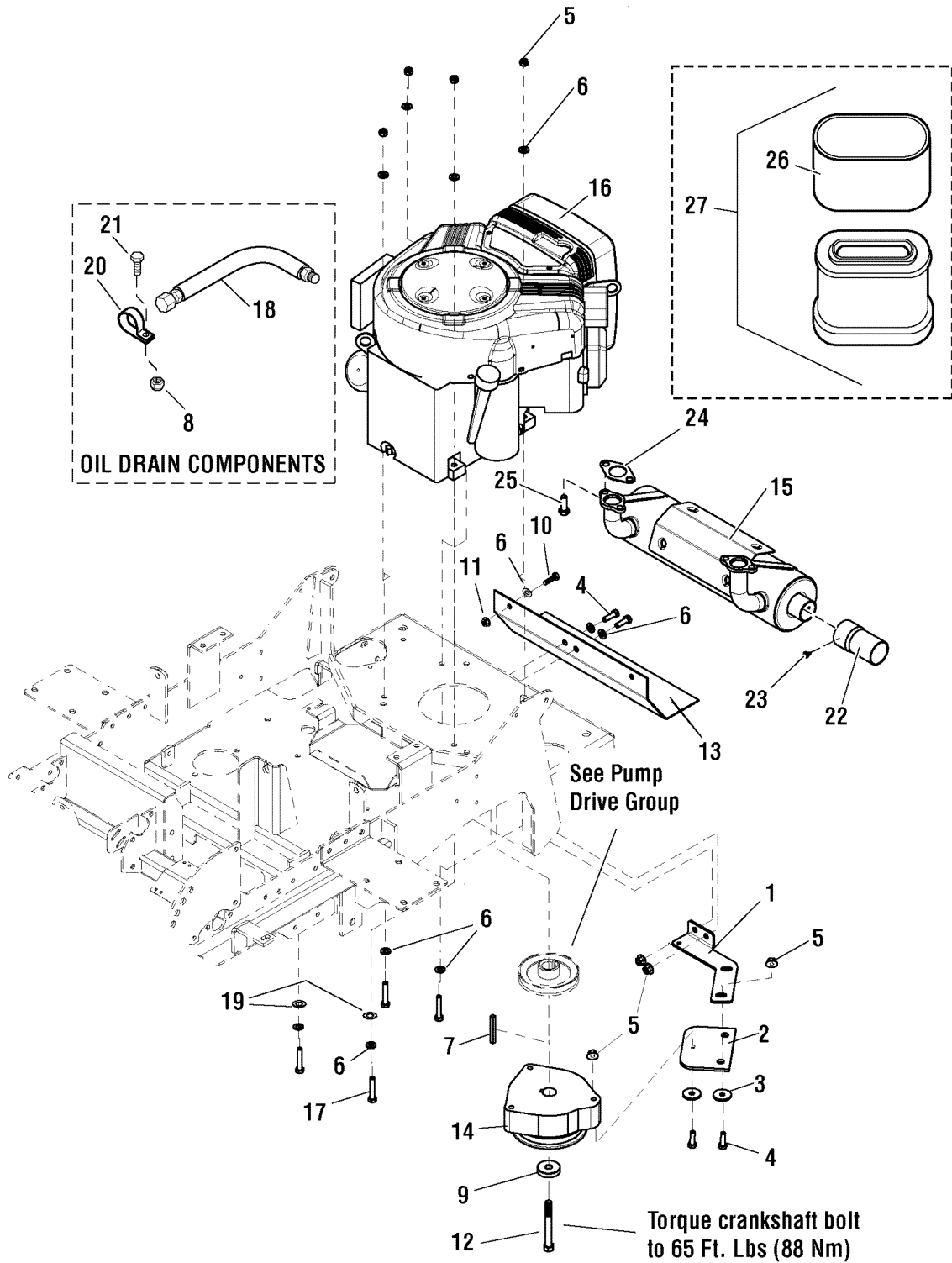
2690452 - Champion

2690484 - Champion

# Engine & PTO Group - 26 HP Briggs & Stratton (276engb1)

276ENGB1

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

5900705 - Champion

## Engine & PTO Group - 26 HP Briggs & Stratton (276engb1)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5061857CSM	1	PLATE, CLUTCH ANCHOR
2	5043636SM	1	CLUTCH ANCHOR PAD
3	5044617SM	3	WASHER, .34 X 1.25 X 10 GA
4	5025011X8SM	5	BOLT, 5/16-18 X 1" GD5 YZ
5	5025392SM	9	NUT, 5/16-18 HEX NYLOCK FLANGE
6	5025155SM	14	WASHER, 5/16" SAE
7	5050407X18	1	KEY, 1/4" SQ. X 2 1/4
8	5025126SM	1	NUT, 1/4-20 HEX SERR. FLANGE
9	5042132SM	1	SPACER, .45 X 1.62 X .37
10	5025011X6SM	4	BOLT, 5/16-18 X 3/4" GRD5
11	5025139SM	4	NUT, 5/16-18 HEX LG SERR FLG.
12	5023253SM	1	BOLT, CRANKSHAFT, 7/16-20 X 3-1/4"
13	5401071CSM	1	PLATE, HEAT SHIELD - ORG
14	5023100SM	1	CLUTCH, # 51110100,ELECTRIC, 1" SHAFT
15	5100907SM	1	MUFFLER, B&S-ELS, 22-26HP
16	-	1	ENGINE, 26 HP BRIGGS & STRATTON, ELS
17	5025011X18SM	4	BOLT, 5/16-18 X 2-1/4" GD5 YZ
18	5048681SM	1	HOSE, OIL DRAIN
19	5025188SM	2	WASHER, 5/16" INT. TOOTH LOCK
20	5021500SM	1	CLAMP, VINYL INSULATED
21	5025010X6SM	1	BOLT, 1/4-20 X 3/4" GD5 YZ
22	5100969SM	1	EXTENSION, TAILPIPE, 3"
23	5021808X8SM	2	SCREW
24	273485	2	GASKET, EXHAUST
25	94480	4	SCREW, SEM HEX HEAD
26	792303	1	PRE CLEANER (SV)
27	792105	1	AIR CLEANER W/ PRE CLEANER (SV) (INCLUDES REF NO 26)
28	696854	1	OIL FILTER (SV) (NOT ILLUSTRATED)

### Footnotes

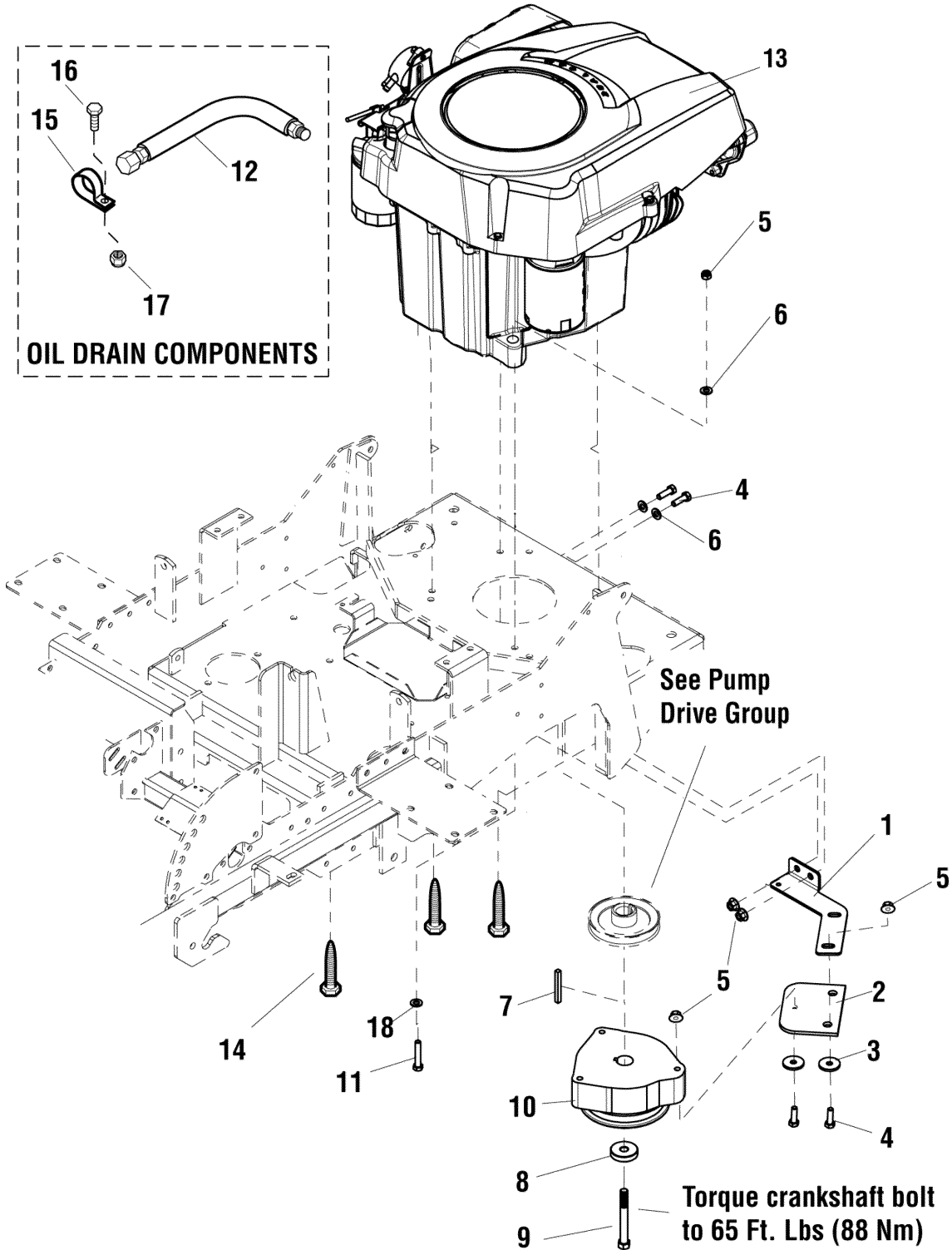
The above parts group applies to the following Mfg. Nos.:

5900705 - Champion

# Engine & PTO Group - Kohler (276engk0)

276ENGK0

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 2690449 - Champion
- 2690483 - Champion

## Engine & PTO Group - Kohler (276engk0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5061857CSM	1	PLATE, CLUTCH ANCHOR
2	5043636SM	1	CLUTCH ANCHOR PAD
3	5044617SM	3	WASHER, .34 X 1.25 X 10 GA
4	5025011X8SM	5	BOLT, 5/16-18 X 1" GD5 YZ
5	5025392SM	6	NUT, 5/16-18 HEX NYLOCK FLANGE
6	5025155SM	3	WASHER, 5/16" SAE
7	5050407X18	1	KEY, 1/4" SQ. X 2 1/4
8	5042132SM	1	SPACER, .45 X 1.62 X .37
9	5023253SM	1	BOLT, CRANKSHAFT, 7/16-20 X 3-1/4"
10	5023100SM	1	CLUTCH, # 51110100,ELECTRIC, 1" SHAFT
11	5025011X18	1	BOLT, 5/16-18 X 2-1/4" GD5 YZ
12	5048681SM	1	HOSE, OIL DRAIN
13	*	1	ENGINE, 20HP KOHLER COURAGE
14	5100399SM	3	BOLT, 3/8-16 X 1", SELF-TAPPING
15	5021500SM	1	CLAMP, VINYL INSULATED
16	5025010X6SM	1	BOLT, 1/4-20 X 3/4" GD5 YZ
17	5025126SM	1	NUT, 1/4-20 HEX SERR. FLANGE
18	5025188SM	1	WASHER, 5/16" INT. TOOTH LOCK

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### Footnotes

Note \* See your local Kohler distributor for parts and service.

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### The above parts group applies to the following Mfg. Nos.:

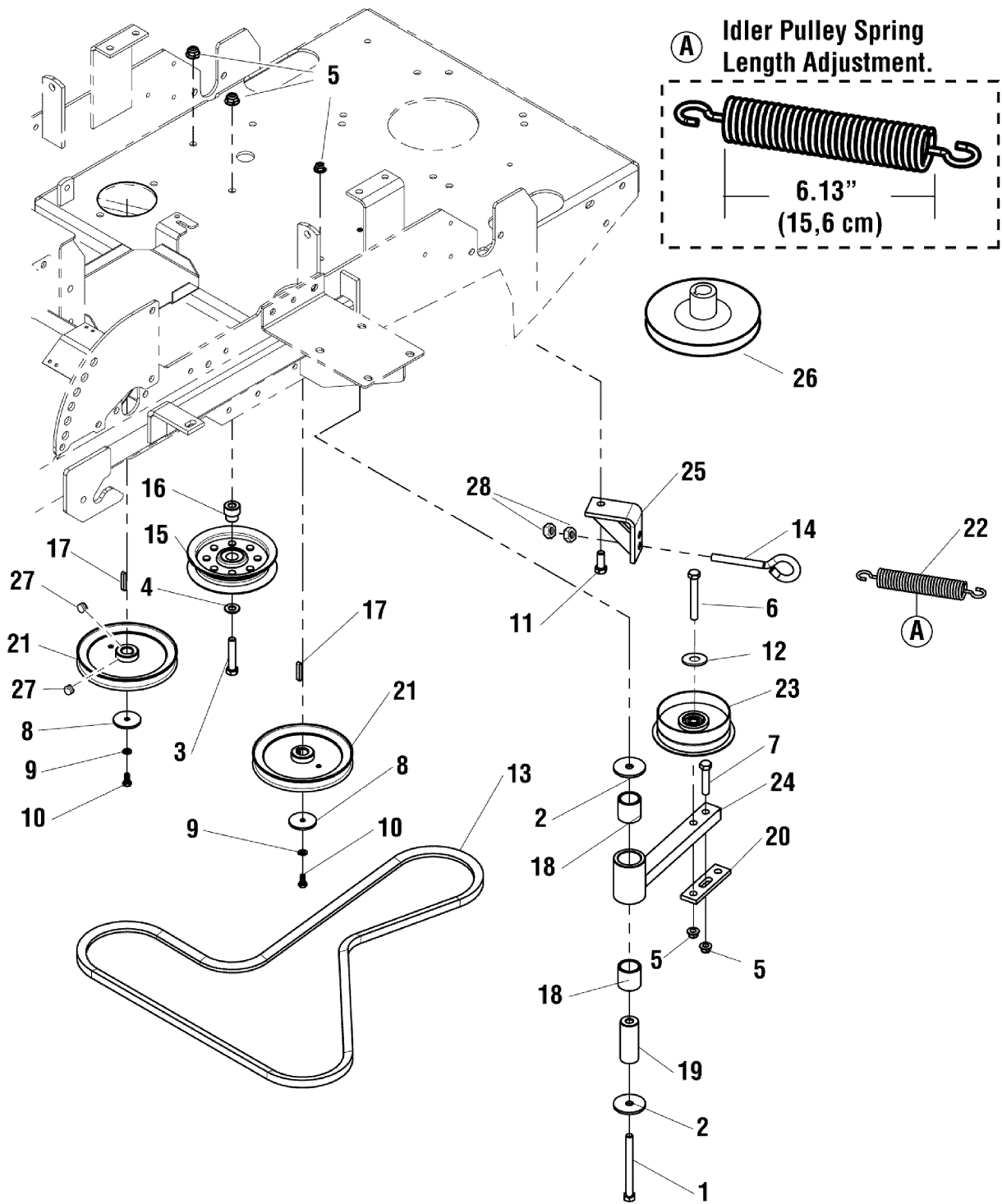
2690449 - Champion

2690483 - Champion

# Drive Group (276GDR0)

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

276GDR0



The above parts group applies to the following Mfg. Nos.:

- 2690449 - Champion      5900705 - Champion
- 2690451 - Champion
- 2690452 - Champion
- 2690483 - Champion
- 2690484 - Champion

## Drive Group (276GDR0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5025013X28SM	1	BOLT, 3/8-16 X 3-1/2" GD5 YZ
2	5025305SM	2	WASHER, .41 X 1.75 X .14
3	5025013X14SM	1	BOLT, 3/8-16 X 1-3/4" GD5 YZ
4	5025156SM	1	WASHER, 3/8" SAE
5	5025394SM	5	NUT, 3/8-16 HEX NYLOCK FLANGE
6	5025013X20SM	1	BOLT, 3/8-16 X 2-1/2" GD5 YZ
7	5025013X14SM	1	BOLT, 3/8-16 X 1-3/4" GD5
8	5044577SM	2	WASHER, .265 X 1.50 X .109, YZ
9	5025169SM	2	WASHER, 1/4" LOCK
10	5023215SM	2	CAPSCREW,HEX HEAD M6-1.0X 14MM
11	5025013X8SM	1	BOLT, 3/8-16 X 1" GD5 YZ
12	5025293SM	1	WASHER, 3/8" GD.9 FLAT
13	5022931SM	1	BELT, #7-7168
14	5025429	1	EYE BOLT, 3/8-16 X 4", 1" EYE
15	5021002SM	1	PULLEY, IDLER
16	5049184SM	1	SPACER, HYDRO PULLEY
17	5023254SM	2	KEY, 5MM SQ. W/ RADIUS
18	5022157SM	2	BUSHING, BRASS, 1.25X1X1.25
19	5045135SM	1	SPACER, .39 X 1.00 X 2.55
20	5048219CSM	1	PLATE,ANCHOR,SPRING
21	5023251SM	2	PULLEY, PUMP DRIVE
22	1715435SM	1	SPRING, EXTENSION, 1.00
23	5022621SM	1	PULLEY, IDLER, SINGLE FLANGE
24	5046430CSM	1	WELD, ARM, PUMP DRIVE IDLER - ORG
25	5045200CSM	1	WELD, ANCHOR EYEBOLT
26	5023252SM	1	PULLEY, CRANKSHAFT
27	5025061SM	4	SET SCREW, 5/16-18 X 3/8"
28	1916950SM	2	NUT, 3/8-16 HEX

## Footnotes

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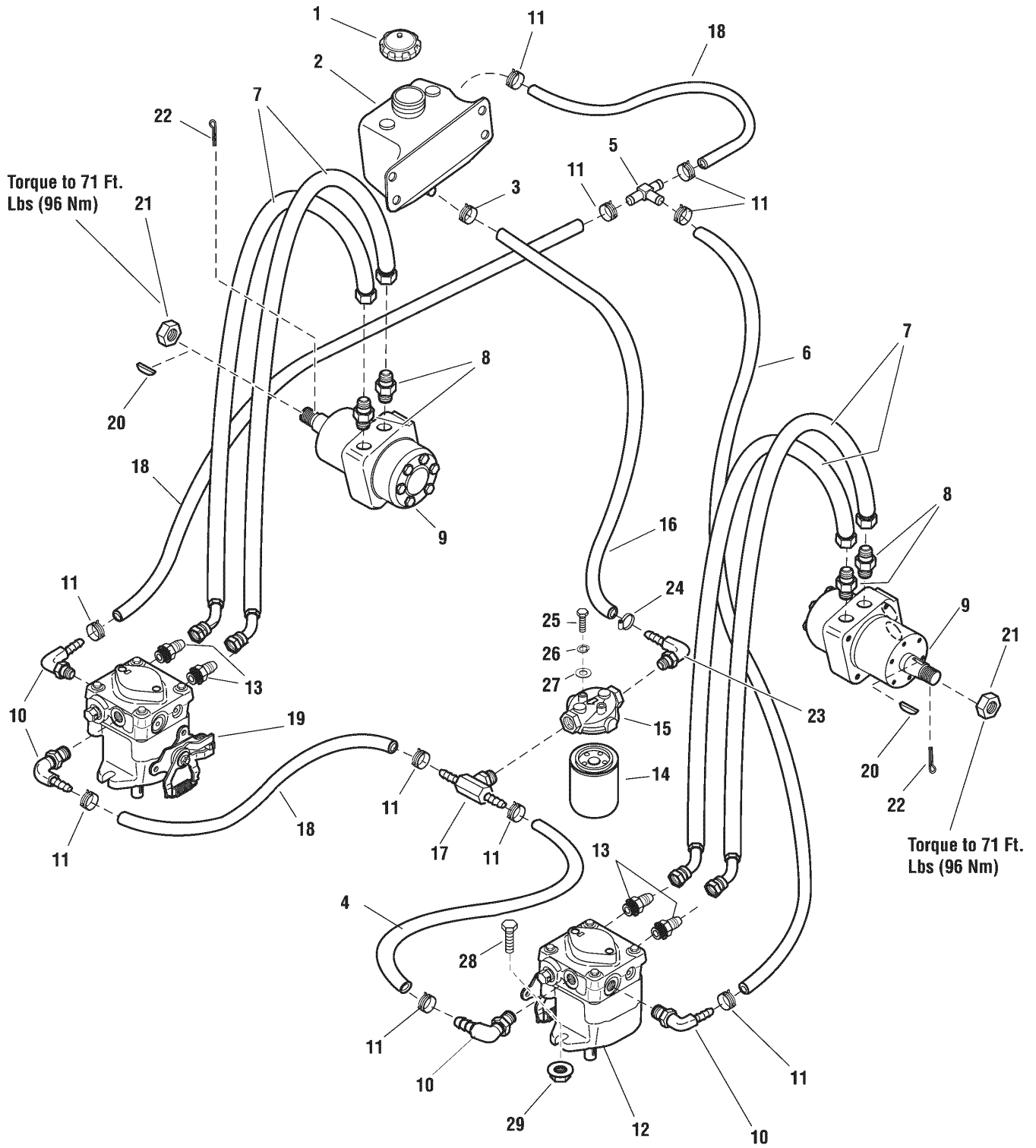
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2690449 - Champion      5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

# Hydraulic Group (276HYD0)

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

276HYD0



The above parts group applies to the following Mfg. Nos.:

- 2690449 - Champion      5900705 - Champion
- 2690451 - Champion
- 2690452 - Champion
- 2690483 - Champion
- 2690484 - Champion



## Hydraulic Group (276HYD0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5023191SM	1	CAP, HYDRAULIC RESERVOIR
2	5023345SM	1	TANK, 2 QT HYDRAULIC
3	5061549SM	1	CLAMP, HOSE, 7/8
4	5050860X8P5SM	1	HOSE, 3/8" PUSH-LOCK, 8.50"
5	5022920SM	1	FITTING, TEE, 1/2" HOSE
6	5050860X27SM	1	HOSE, 3/8 PUSH-LOCK, 27
7	5100165SM	4	HOSE ASSEMBLY (19")
8	5022634SM	4	ADAPTER, HYD.
9	5023091SM	2	MOTOR, WHEEL
10	5023267SM	4	ADAPTER, 90 DEG, 9/16-3/8 BARB
11	5023268SM	10	CLAMP, HOSE
12	5101404	1	PE, 10CC HYDRAULIC PUMP - LH
13	5022633SM	4	ADAPTER, HYD.
14	1719168SM	1	FILTER, OIL
15	5023096SM	1	FILTER HEAD, HYDRAULIC
16	5400707SM	1	HOSE, 5/8 PUSH-ON, 12.50" LONG
17	5023266SM	1	ADAPTER, TEE, 9/16-3/8 BARB
18	5050860X7P5SM	3	HOSE, 3/8" PUSH-LOCK, 7.50"
19	5101403	1	PE, 10CC HYDRAULIC PUMP - RH
20	5023091X1SM	2	KEY
21	5023091X2SM	2	NUT, CASTLE
22	5025203X10SM	2	PIN, COTTER, 1/8" X 1-1/4
23	5023346SM	1	ADAPTER, 90 DEG, 9/16-5/8 BARB
24	5021164SM	1	CLAMP, #10 HOSE, STAINLESS
25	5025010X6SM	2	BOLT, 1/4-20 X 3/4" GD5 YZ
26	5025169SM	2	WASHER, 1/4" LOCK
27	5025154SM	2	WASHER, 1/4" SAE
28	5025013X10SM	4	BOLT, 3/8-16 X 1-1/4" GD5
29	5025128SM	4	NUT, 3/8-16 HEX SERRATED FLANGE
30	5600199SM	--	KIT, Castle Nut & Cotter Pin

## Footnotes

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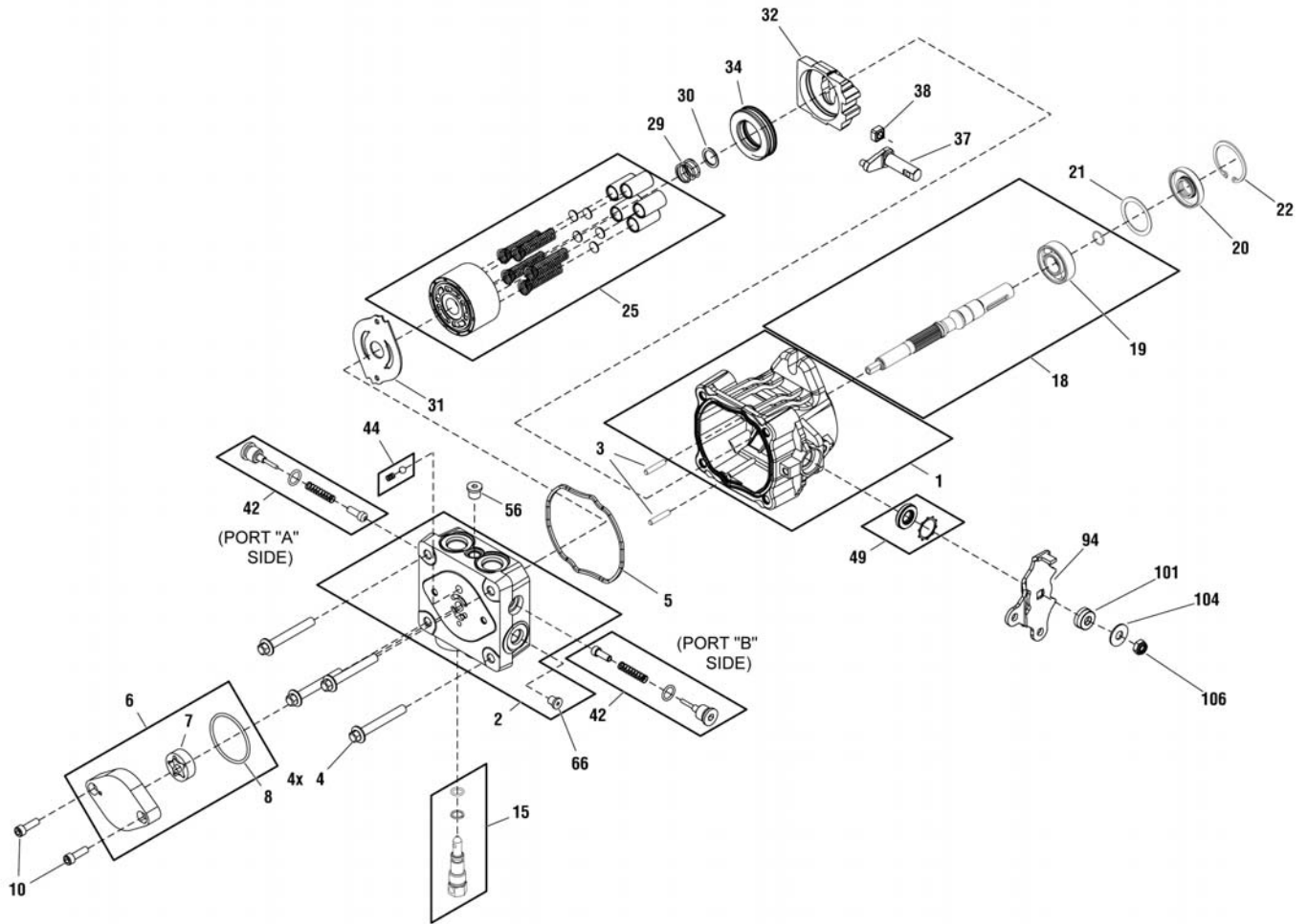
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2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

# Hydraulic Pump SERVICE PARTS - BDP/PG Series (276PMP0)

276PMP0

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.



**The above parts group applies to the following Mfg. Nos.:**

- 2690449 - Champion      5900705 - Champion
- 2690451 - Champion
- 2690452 - Champion
- 2690483 - Champion
- 2690484 - Champion

## Hydraulic Pump SERVICE PARTS - BDP/PG Series (276PMP0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5023405SM	1	Housing Kit
2	5023406SM	1	End Cap Kit (W/ Poppets, Standard Charge) (Includes Ref. No. 66)
3	5023407SM	1	Straight Headless Pin
4	5023408SM	4	Hex Flange Bolt M8-1.25 X 60mm LG
5	5023409SM	1	Housing O-Ring
6	5023410SM	1	Charge Pump Kit (STD) (Includes Ref. Nos. 7 & 8)
7	*	1	STD Gerotor Assy (11 cu. In/rev D-Drive)
8	*	1	O-Ring
10	5023411SM	2	Socket Head Screw M6 x 1.0-20mm Lg (STD Charge)
15	5023412SM	1	Bypass Valve Kit (Blank)
18	5023413SM	1	Pump Shaft Kit (Blind 15mm Keyway W/ Std Charge) (Includes Ref. No. 19)
19	*	1	Ball Bearing 17 x 40 x 12
20	5023414SM	1	Lip Seal 17 x 40 x 7 PTC
21	5023415SM	1	Spacer
22	5023416SM	1	Retaining Ring
25	5023417SM	1	Cylinder Block Kit
29	5023418SM	1	Block Spring
30	5023419SM	1	Block Thrust Washer
31	5023420SM	1	Valve Plate (Steel N-Tec:Black)
32	5023421SM	1	Swashplate
34	5023422SM	1	Ball Thrust Bearing
37	5023423SM	1	Trunnion Arm, Tapered Square
38	5023424SM	1	Slot Guide
42	5023425SM	2	Check Valve Kit (0.031"Orifice)
44	5023426SM	1	Charge Relief Valve Kit (1/4" Plastic Ball & Spring)
49	5023427SM	1	Trunnion Seal / Retainer Kit
56	5023428SM	1	Straight Thread Plug
66	*	1	5/16" SAE Plug
94	*	1	Arm,Control
101	*	1	Spacer RTN
104	*	2	Washer .34 x .88 x .06
106	*	1	Nut, Hex Lock 5/16-24 UNF
110	5023430SM	1	Kit, RTN, STD (Includes Ref. Nos. 94, 98, 100, 101, 102, 103, 104, 104, 105, 106 & 107)
111	5023429SM	1	Overhaul Seal Kit (Not Shown)

### Footnotes

Note \* Not a serviceable part.

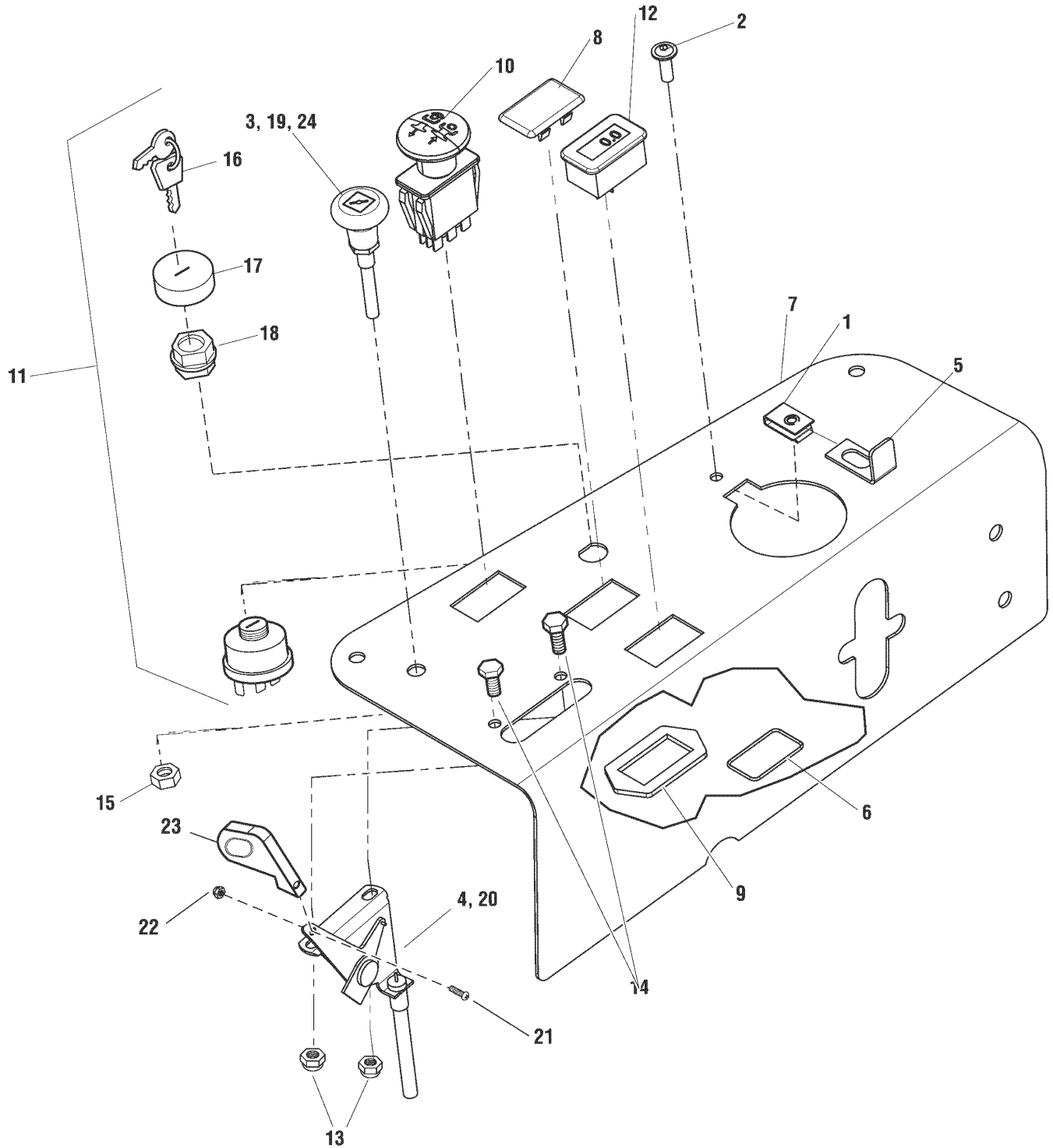
### The above parts group applies to the following Mfg. Nos.:

2690449 - Champion      5900705 - Champion  
 2690451 - Champion  
 2690452 - Champion  
 2690483 - Champion  
 2690484 - Champion

## Control Group Panel (276INS0)

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

276INS0



### The above parts group applies to the following Mfg. Nos.:

2690449 - Champion    5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

## Control Group Panel (276INS0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5022665SM	1	BODY CLIP, 1/4-20 X 1/2" DEEP
2	5025299X6SM	1	SCREW, 1/4-20 X 3/4" ALLEN BH
3	5100184SM	1	CABLE, CHOKE CONTROL, 43.5" (20HP Briggs & Stratton Models Only)
4	5100182SM	1	CABLE, THROTTLE CONTROL, 36" (20HP & 26HP Briggs & Stratton Models Only)
5	5049022ASM	1	BRACKET, LOCK
6	5022269SM	1	O-RING, 7/8" ID X 1/16" W
7	5400717ASM	1	PLATE, CONTROL PANEL
8	1709188SM	1	PLUG, .820X1.44 HOLE, BLACK PLASTIC
9	5022222SM	1	RING, SWITCH RETAINER
10	1722887SM	1	SWITCH, BLADE ENGAGEMENT
11	1686734SM	1	SWITCH, IGNITION, 6 POST (Includes Ref. Nos. 16 - 18)
12	5100978SM	1	METER-HOUR DIGITAL
13	5025095SM	2	NUT, 1/4-20 HEX NYLON LOCK
14	5025010X6SM	2	BOLT, 1/4-20 X 3/4" GD5 YZ
15	5025035SM	1	NUT, 3/8-24 HEX
16	1717163SM	1	KEY, Ignition Molded (Set of 2)
17	1704346SM	1	COVER
18	5022791SM	1	PLASTIC NUT
19	5100185SM	1	CABLE, CHOKE CONTROL, 30.5" (Kohler Models Only)
20	5100181SM	1	CABLE, THROTTLE CONTROL, 27.5" (Kohler Models Only)
21	5025270SM	1	SCREW, #10-24 X 1" RS
22	5025271SM	1	NUT, #10-24 HEX NYLON LOCK
23	1725337SM	1	KNOB, THROTTLE
24	5047779SM	1	CABLE, CHOKE CONTROL, 51" (26HP Briggs & Stratton Model Only)

## Footnotes

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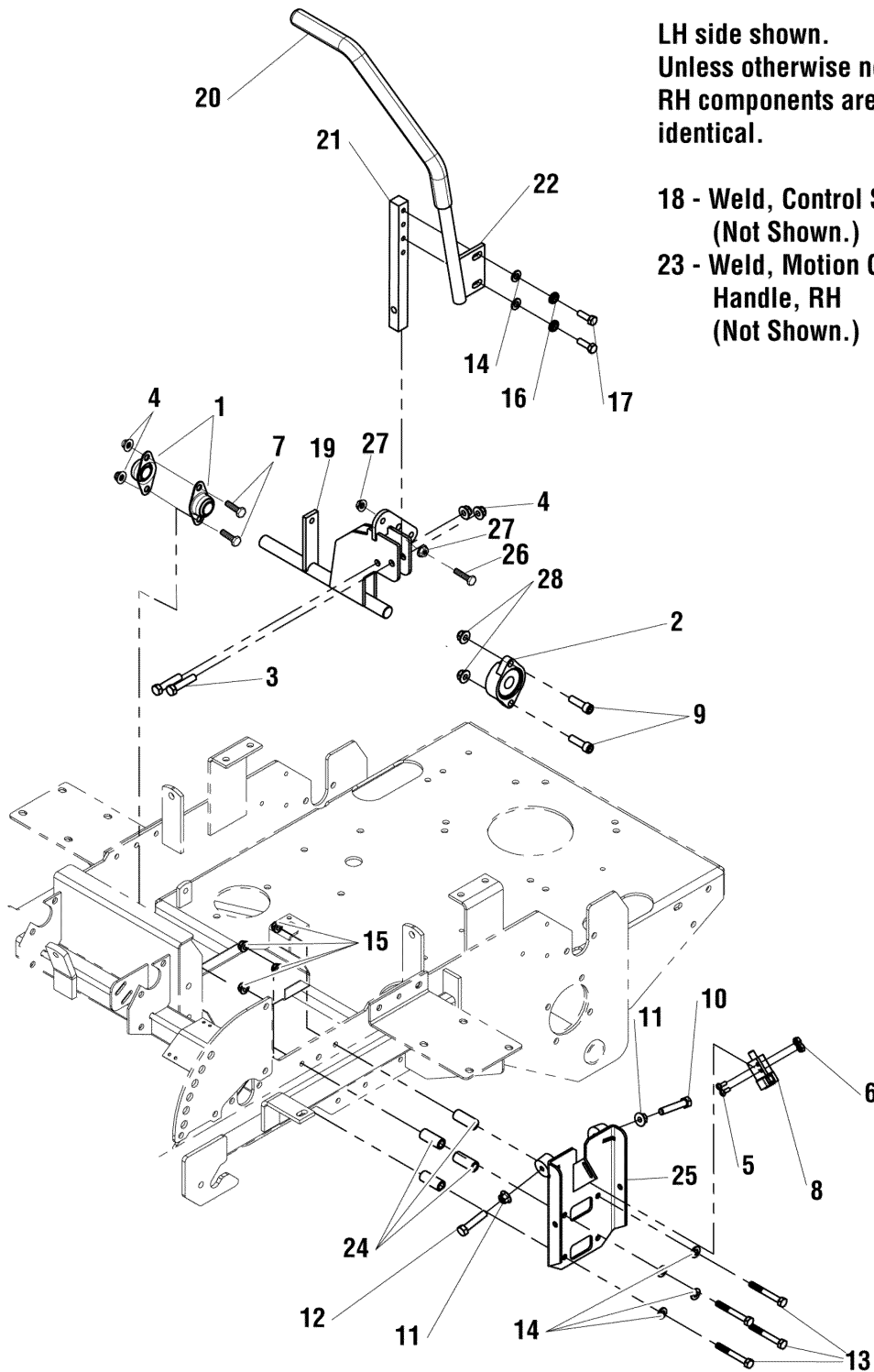
### The above parts group applies to the following Mfg. Nos.:

2690449 - Champion      5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

## Control Group Upper (276MCG1)

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

276MCG1



LH side shown.  
Unless otherwise noted  
RH components are  
identical.

18 - Weld, Control Shaft, RH  
(Not Shown.)

23 - Weld, Motion Control  
Handle, RH  
(Not Shown.)

### The above parts group applies to the following Mfg. Nos.:

2690449 - Champion    5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

## Control Group Upper (276MCG1)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5021098SM	2	BEARING, BRONZE FLANGE, 3/4
2	5021499SM	2	BEARING, FLANGE
3	5025013X14SM	4	BOLT, 3/8-16 X 1-3/4" GD5
4	5025394SM	8	NUT, 3/8-16 HEX NYLOCK FLANGE
5	5025179X4SM	4	SCREW, #10-24 X 1/2" ROUND PHILLIPS
6	5025029SM	4	NUT, #10-24 HEX
7	5025013X8SM	4	BOLT, 3/8-16 X 1" GD5 YZ
8	5022095SM	2	SWITCH, PLUNGER, N.O./N.C.
9	5025327SM	4	BOLT, 3/8-16 X 1-1/4 SHCS (SOCKET HEAD)
10	5025055X16SM	2	BOLT, 5/16-18 X 2" GD5 TFL
11	5025139SM	4	NUT, 5/16-18 HEX SERRATED FLANGE (LARGE)
12	5025055X14SM	2	BOLT, 5/16-18 X 1-3/4" GD5 TFL
13	5025011X20SM	8	BOLT, 5/16-18 X 2-1/2" GD5 YZ
14	5025155SM	12	WASHER, 5/16" SAE
15	5025392SM	8	NUT, 5/16-18 HEX NYLOCK FLANGE
16	5025170SM	4	WASHER, 5/16" LOCK
17	5025011X8SM	4	BOLT, 5/16-18 X 1" GD5 YZ
18	5401020CSM	1	WELD, CONTROL SHAFT - RH - ORG
19	5401017CSM	1	WELD, CONTROL SHAFT - LH - ORG
20	5022068SM	2	GRIP, FOAM, 3/4" ID, 16" LONG
21	5047004SM	2	MOUNT, CONTROL ARM
22	5401096CSM	1	WELD, HANDLE MOTION CONTROL-LH
23	5401097CSM	1	WELD, HANDLE MOTION CONTROL-RH
24	5048264SM	8	SPACER, .39 X .63 X 1.50
25	5048169CSM	2	WELD, PLATE, NEUTRAL
26	5023157SM	2	BOLT, 5/16-18 X 1 1/2" FLANGE
27	5025139SM	4	NUT, 5/16-18 HEX SERRATED FLANGE (LARGE)
28	5025096SM	4	NUT, 3/8-16 HEX NYLON LOCK

## Footnotes

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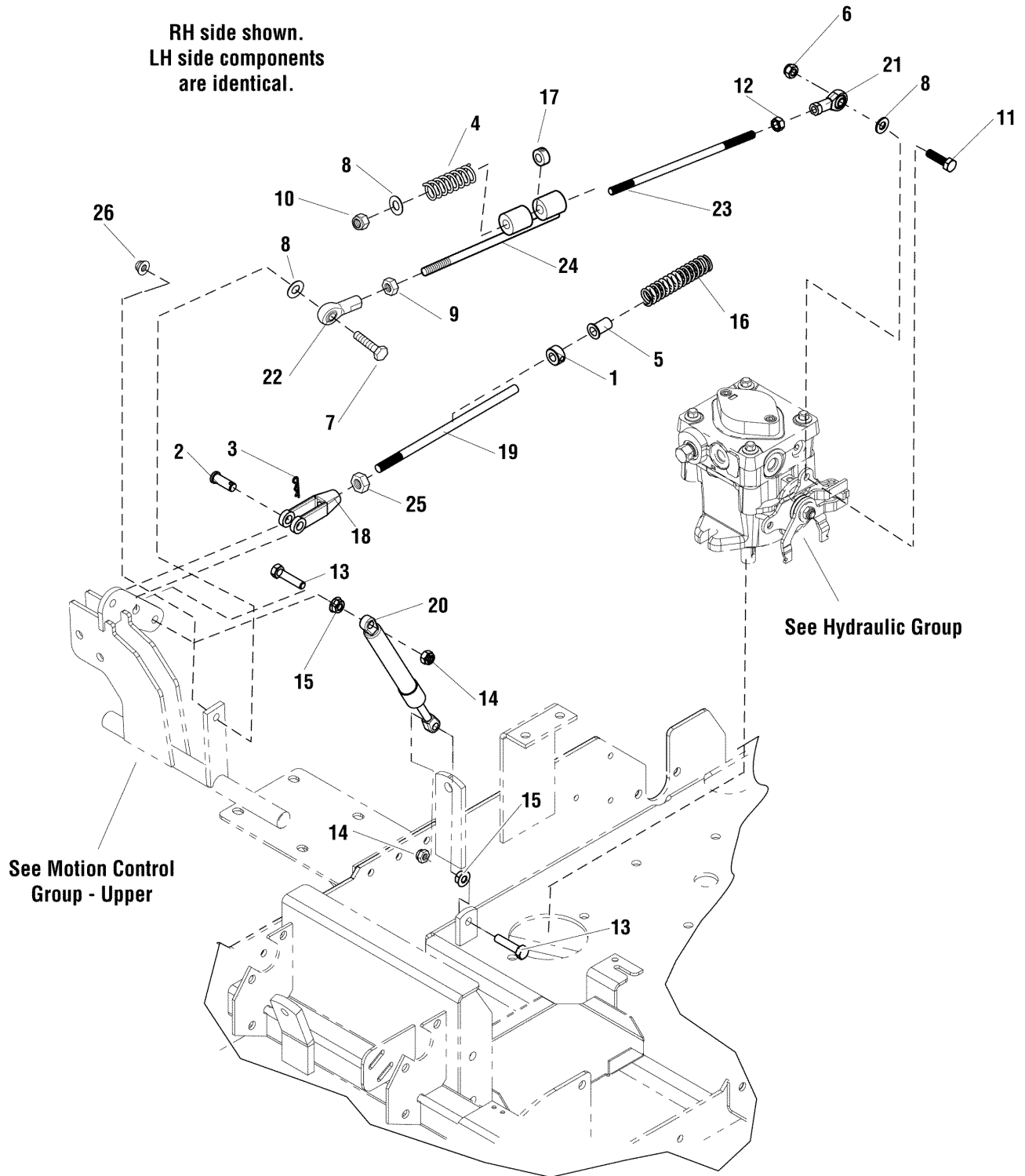
### The above parts group applies to the following Mfg. Nos.:

2690449 - Champion      5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

# Control Group Lower (276MCG0)

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

276MCG0



The above parts group applies to the following Mfg. Nos.:

- 2690449 - Champion
- 2690451 - Champion
- 2690452 - Champion
- 2690483 - Champion
- 2690484 - Champion
- 5900705 - Champion



## Control Group Lower (276MCG0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5010546SM	2	COLLAR, 3/8" SET
2	5025214X9SM	2	PIN, CLEVIS, 3/8" X 1-1/8"
3	5025211SM	2	PIN, HAIR, .0585" X 1-1/8"
4	5023242SM	2	SPRING, CONTROL ROD
5	5023260SM	2	BUSHING, NYLON
6	5025057SM	2	NUT, 5/16-18 HEX NYLON LOCK
7	5025011X10SM	2	BOLT, 5/16-18 X 1-1/4" GD5 YZ
8	5025155SM	6	WASHER, 5/16" SAE
9	5025033SM	2	NUT, 5/16-24 HEX
10	5025045SM	2	NUT, 5/16-24 HEX NYLON LOCK
11	5025011X8SM	2	BOLT, 5/16-18 X 1" GD5 YZ
12	5023212SM	2	NUT, 5/16-24 HEX, LH
13	5025335SM	4	BOLT, M8-1.25 X 35MM, GD8.8
14	5025354SM	4	NUT, M8-1.25 NYLON LOCK, CZ
15	5025355SM	4	NUT, M8-1.25 SERR. FLANGE, CZ
16	5022645SM	2	SPRING, REVERSE RETURN
17	5020047SM	2	COLLAR, 5/16" SET
18	5021171SM	2	CLEVIS 3/8-24, PLASTIC
19	5049969SM	2	ROD, NEUTRAL CONTROL, 8
20	5100728SM	2	DAMPENER
21	5022628SM	2	BALL JOINT, 5/16-24, LH FEMALE
22	5021146SM	2	BALL JOINT, 5/16-24, FEMALE
23	5048921SM	2	CONTROL ROD, ADJ SPRING
24	5048923SM	2	WELD, CONTROL ROD SLIDING
25	5025035SM	2	NUT, 3/8-24 HEX
26	5025392SM	2	NUT, 5/16-18 HEX NYLOCK FLANGE

## Footnotes

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### The above parts group applies to the following Mfg. Nos.:

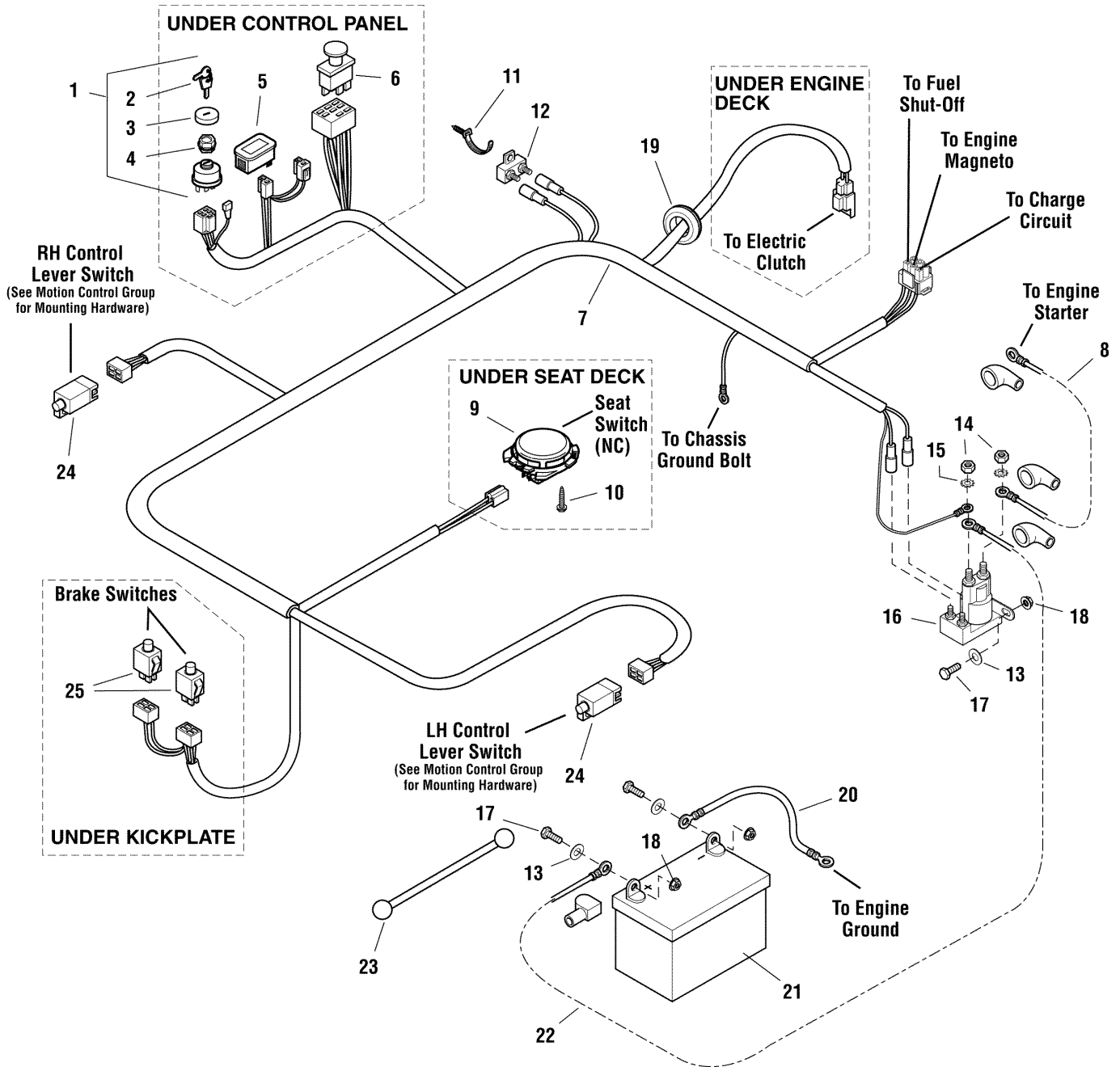
2690449 - Champion      5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

# Electrical Group (276EGS0)

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

276EGS0

rev. 01



The above parts group applies to the following Mfg. Nos.:

- 2690449 - Champion      5900705 - Champion
- 2690451 - Champion
- 2690452 - Champion
- 2690483 - Champion
- 2690484 - Champion

## Electrical Group (276EGS0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1686734SM	1	SWITCH, IGNITION, (Includes Ref. No. 2-4)
2	1717163SM	1	KEY, IGNITION MOLDED (Set of 2)
3	1704346SM	1	COVER
4	5022791SM	1	PLASTIC NUT
5	1731184SM	1	HOUR METER, DIGITAL (Includes Retaining Ring)
6	1722887SM	1	SWITCH, PTO
7	5400371SM	1	WIRE HARNESS, SNAPPER Z
8	5023488SM	1	BATTERY CABLE, POSITIVE, 22"
9	1716368SM	1	SWITCH, SEAT, GRAY, NC (BOLT IN)
9	1716368SM	1	SWITCH, SEAT, GRAY, NC (TWIST IN)
10	1960536SM	2	BOLT, HEX WASHER HEAD PLASTITE, 1/4 X 1/2
11	5021199SM	1	CABLE TIE-PUSH MOUNT
12	5023222SM	1	CIRCUIT BREAKER, 20A
13	5025154SM	4	WASHER, 1/4" SAE
14	2820438SM	2	NUT, HEX JAM, 5/16-24
15	5023217SM	2	WASHER, LIGHT LOCK, 5/16
16	1686981SM	1	SOLENOID-4 POLE 12 VOLT DC (TROMBETTA)
17	5025010X6SM	4	BOLT, 1/4-20 X 3/4" GD5 YZ
18	5025126SM	4	NUT, 1/4-20 HEX SERR. FLANGE
19	5021379SM	1	GROMMET, 7/8
20	5021406SM	1	BATTERY CABLE, NEGATIVE, 22"
21	-	1	BATTERY, WET (BCIU1, 340 CCA)
22	5021542SM	1	BATTERY CABLE, POSITIVE, 30"
23	1722009SM	1	STRAP-BLACK RUBB
24	5022095SM	2	SWITCH, PLUNGER, N.O./N.C.
25	5022182SM	2	SWITCH, PLUNGER, NO/NC SNAP-IN

## Footnotes

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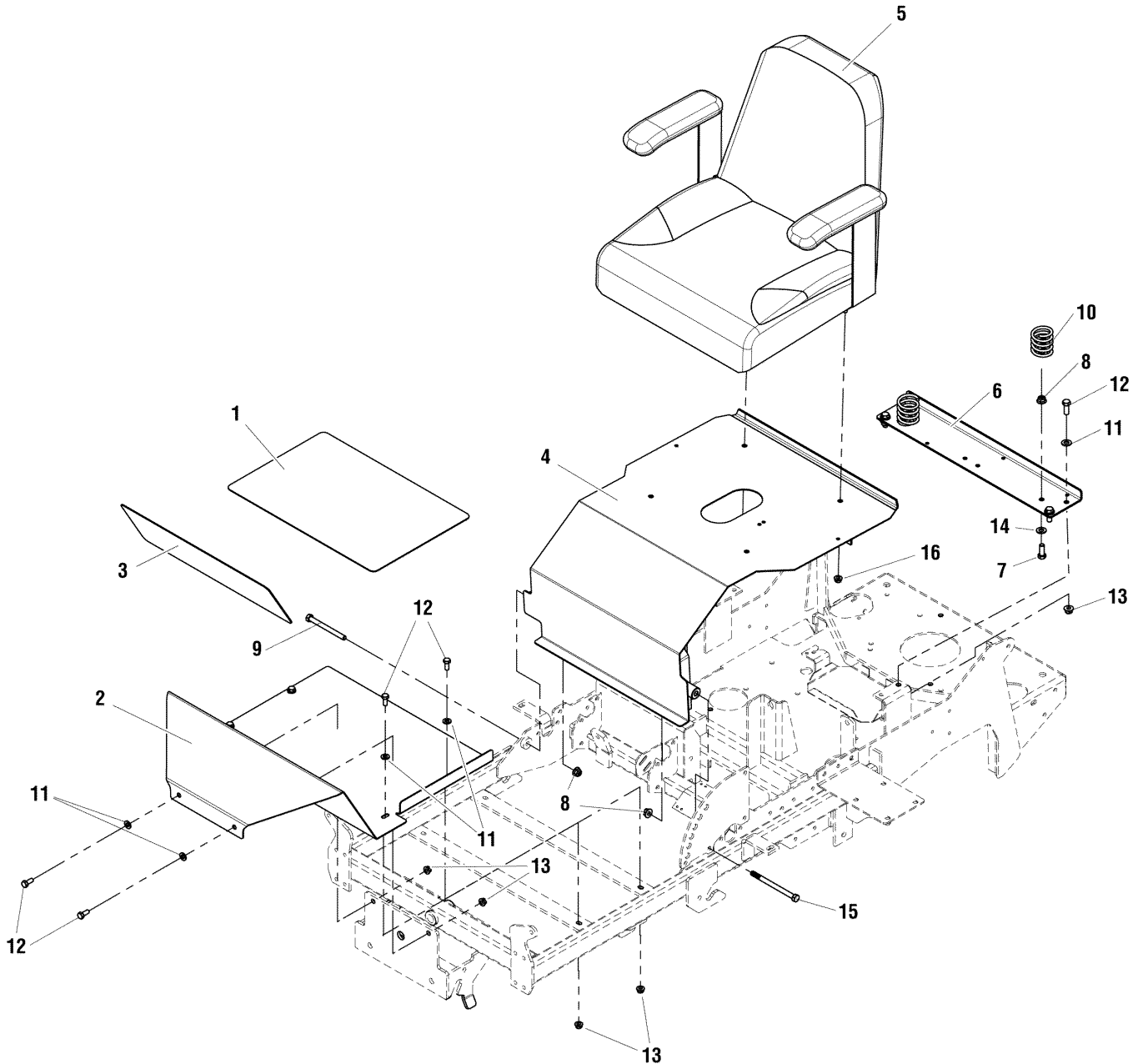
### The above parts group applies to the following Mfg. Nos.:

2690449 - Champion      5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

## Seat & Kickplate Group - 20 HP Models (276skp0)

276SKP0

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 2690449 - Champion
- 2690451 - Champion
- 2690452 - Champion
- 2690483 - Champion
- 2690484 - Champion

## Seat & Kickplate Group - 20 HP Models (276skp0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5049978SM	1	SAFETY WALK, 11.50 X 17.38
2	5401027CSM	1	PLATE, FLOOR DETAIL
3	5049979SM	1	SAFETY WALK, 17.38 X 6.00
4	5400528CSM	1	WELD, SEAT PLATE - ORG
5	5061599SM	1	SEAT, XB-180, NO LOGO, BLACK
6	5400361CSM	1	MOUNT, OIL FILTER - ORG
7	5025013X8SM	2	BOLT, 3/8-16 X 1" GD5 YZ
8	5025394SM	4	NUT, 3/8-16 HEX NYLOCK FLANGE
9	5025013X32SM	1	BOLT, 3/8-16 X 4" GD5 YZ
10	7078299SM	2	SPRING, SEAT SUPPORT
11	5025292SM	10	WASHER, 5/16" GD.9 FLAT
12	5025011X8SM	10	BOLT, 5/16-18 X 1" GD5 YZ
13	5025392SM	10	NUT, 5/16-18 HEX NYLOCK FLANGE
14	5025156SM	2	WASHER, 3/8" SAE
15	5025013X40SM	1	BOLT, 3/8-16 X 5" GD5 YZ
16	5025057SM	4	NUT, 5/16-18 HEX NYLON LOCK
17	5100636SM	1	SPRING, SEAT ADJUSTMENT

Not for  
Reproduction

### Footnotes

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#### The above parts group applies to the following Mfg. Nos.:

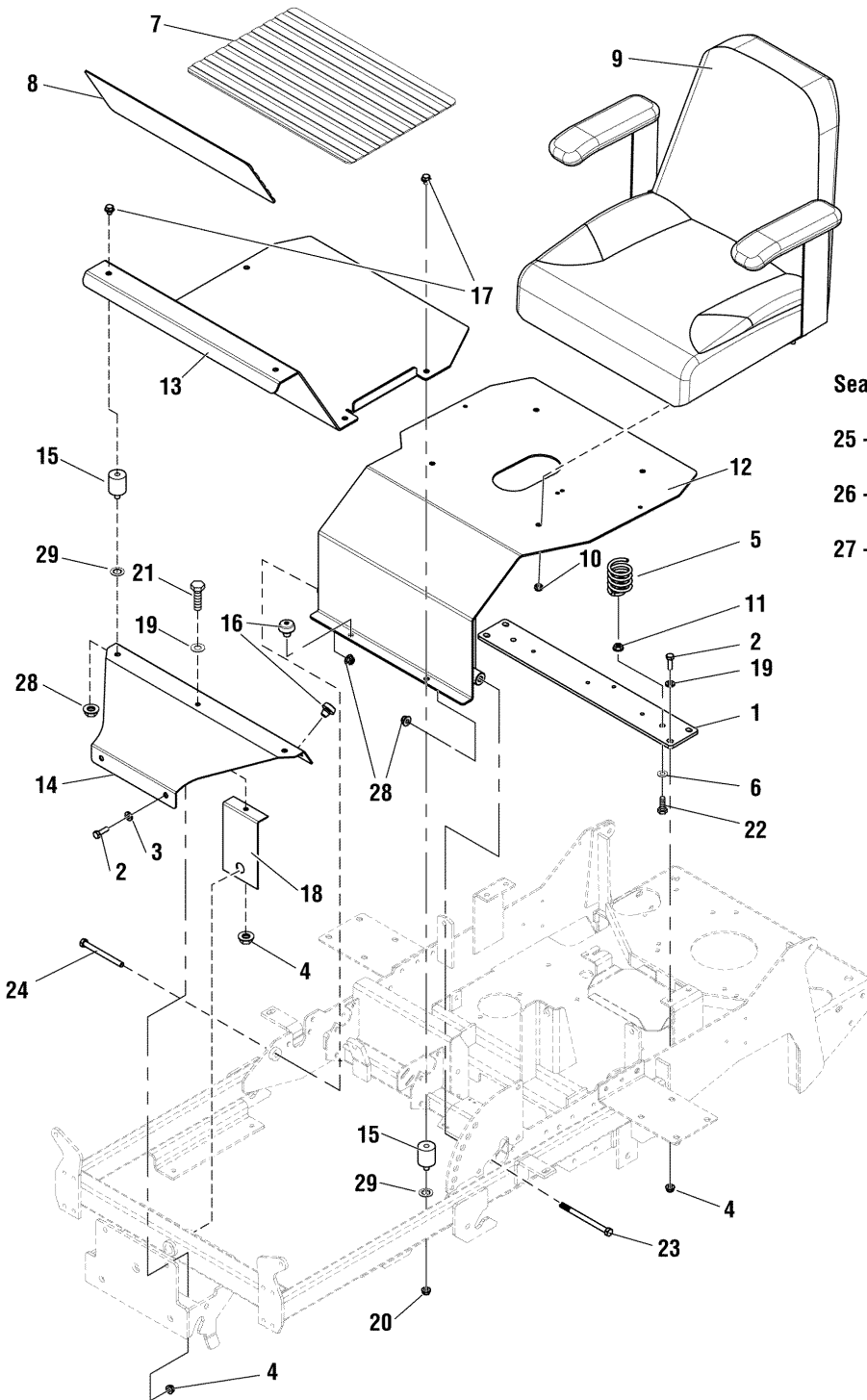
2690449 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

# Seat & Kickplate Group - 26 HP Models (276skp1)

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

276skp1

5301138



## Seat Replacement Parts

25 - "Arm Rest (Set of Two)"

26 - "Spring, Seat Adjustment"

27 - "Kit, Seat Rails, Complete"

The above parts group applies to the following Mfg. Nos.:

5900705 - Champion

## Seat & Kickplate Group - 26 HP Models (276skp1)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5400361CSM	1	MOUNT, OIL FILTER - ORG
2	5025011X8SM	6	BOLT, 5/16-18 X 1 GD5 YZ
3	5025292SM	2	WASHER, 5/16 GD.9 FLAT
4	5025392SM	7	NUT, 5/16-18 HEX NYLOCK FLANGE
5	7078299SM	2	SPRING, SEAT SUPPORT
6	5025156SM	2	WASHER, 3/8 SAE
7	5100999SM	1	SAFETY WALK, FLOOR PLATE, 17.13 X 11.50
8	5101007SM	1	SAFETY WALK, FLOOR REST, 17.13 X 6.00
9	5061599SM	1	SEAT, XB-180, NO LOGO, BLACK
10	5025057SM	4	NUT, 5/16-18 HEX NYLON LOCK
11	5025394SM	2	NUT, 3/8-16 HEX NYLOCK FLANGE
12	5403488CSM	1	WELD, SEAT PLATE - ORG
13	5403442CSM	1	PLATE, FLOOR, CONSUMER Z - ORG
14	5403044CSM	1	PLATE, FLOOR, FRONT, CONS Z
15	35097SM	6	MNT, VBRTN, 30 DURO
16	197546SM	4	MNT, VBRTN, RBBR
17	5025481SM	6	BOLT, 3/8-16 X 5/8, SERRATED UNDER HEAD
18	5403372SM	1	PLATE, SUPPORT, FRONT FLOOR
19	5025155SM	5	WASHER, 5/16 SAE
20	5025128SM	4	NUT, 3/8-16 HEX SERRATED FLANGE
21	5025011X6SM	1	BOLT, 5/16-18 X 3/4 GD5
22	5025013X8SM	2	BOLT, 3/8-16 X 1 GD5 YZ
23	5025013X40SM	1	BOLT, 3/8-16 X 5" GD5 YZ
24	5025013X32SM	1	BOLT, 3/8-16 X 4 GD5 YZ
25	1686907SM	1	ARM REST, SET OF TWO (SV)
26	5100636SM	1	SPRING, SEAT ADJUSTMENT (SV)
27	5061599X1SM	1	KIT, SEAT RAILS. COMPLETE (SV)
28	5025394SM	2	NUT, 3/8-16 HEX NYLOCK FLANGE
29	5025480SM	6	WASHER, 3/8" ID, INTERNAL TOOTH

### Footnotes

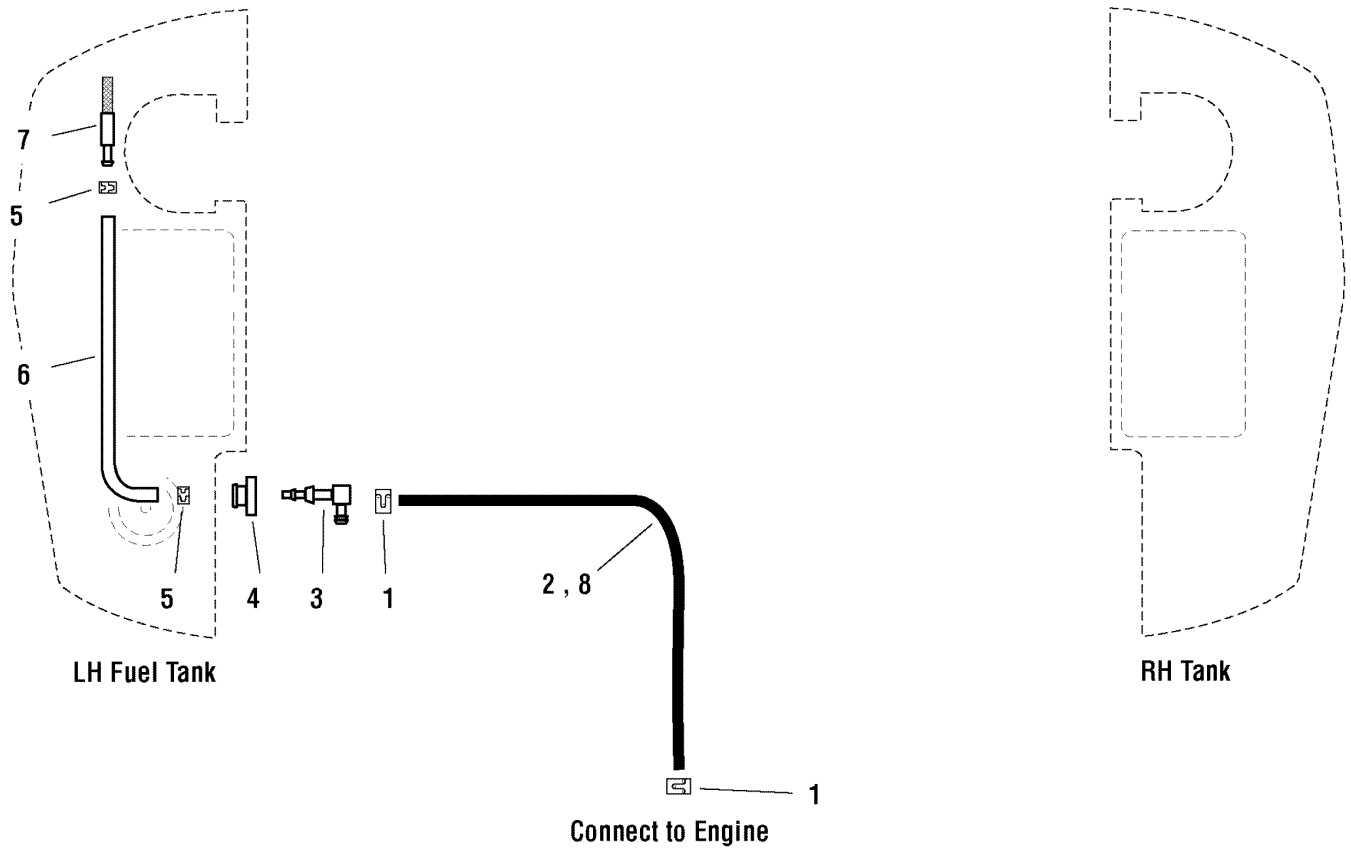
The above parts group applies to the following Mfg. Nos.:

5900705 - Champion

## Fuel Supply Hose & Tank Replacement Parts Group (276FSG0)

276FSG0

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

2690449 - Champion    5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion



## **Fuel Supply Hose & Tank Replacement Parts Group (276FSG0)**

<b>REF NO.</b>	<b>PART NO.</b>	<b>QTY.</b>	<b>DESCRIPTION</b>
1	5020835SM	2	CLAMP, HOSE, EXTERNAL, 1/2 - RED
2	5050831X22SM	1	HOSE, 1/4" FUEL, 22.00" (20HP Models Only)
3	5023061SM	1	ELBOW FITTING
4	1654930SM	1	GROMMET
5	5020835SM	2	HOSE CLAMP
6	5050925X28SM	1	HOSE, 28"
7	5023067SM	1	SCREEN FITTING
8	5050831X31SM	1	HOSE, 1/4" FUEL, 31.00 (26HP Models Only)

Not for  
Reproduction

### **Footnotes**

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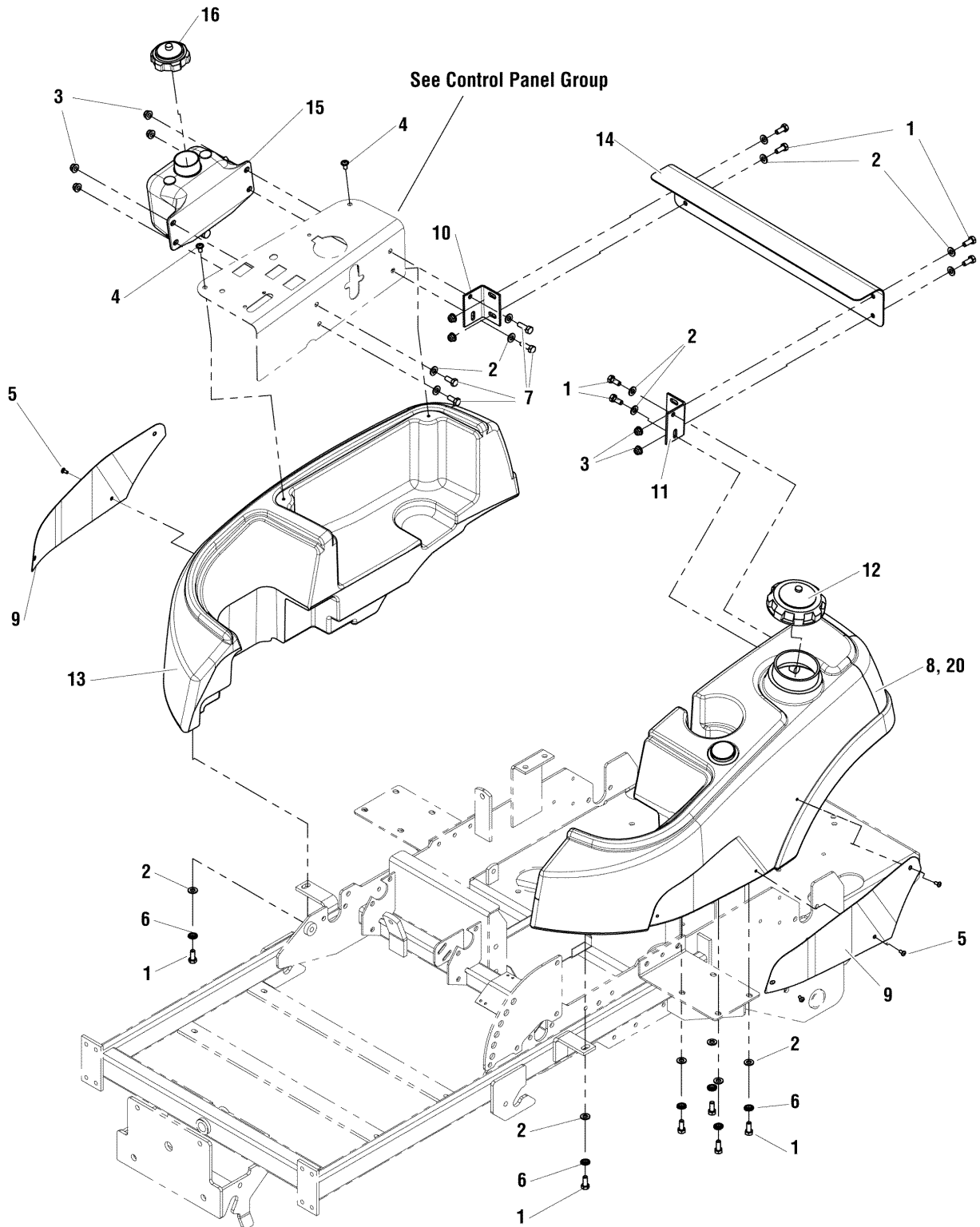
#### **The above parts group applies to the following Mfg. Nos.:**

2690449 - Champion      5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

## Fuel Tank Group (276TNK0)

276TNK0

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 2690451 - Champion
- 2690452 - Champion
- 2690483 - Champion
- 2690484 - Champion
- 5900705 - Champion

## Fuel Tank Group (276TNK0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5025011X6SM	16	BOLT, 5/16-18 X 3/4" GD5
2	5025155SM	20	WASHER, 5/16" SAE
3	5025392SM	8	NUT, 5/16-18 HEX NYLOCK FLANGE
4	5025299X4SM	2	SCREW, 1/4-20 X 1/2" ALLEN BH
5	5025386SM	6	SCREW, #10-24 X 3/8" ALLEN BHBZ
6	5025170SM	10	WASHER, 5/16" LOCK
7	5025011X8SM	4	BOLT, 5/16-18 X 1" GD5 YZ
8	5048751SM	1	TANK,FUEL,LH (S/N: 2000870128 & BELOW)
9	5048909CSM	2	PLATE,FUEL TANK BADGE
10	5048763CSM	1	BRACKET, REAR SUPPORT - RH
11	5400836CSM	1	BRACKET, REAR SUPPORT - LH - ORG
12	5022158SM	1	CAP, FUEL TANK, 3-1/2" NECK
13	5048752SM	1	TANK,FUEL,RH
14	5400919CSM	1	PLATE, SUPPORT, REAR TANK
15	5023345SM	1	TANK, 2 QT HYDRAULIC
16	5023191SM	1	CAP, HYDRAULIC RESERVOIR
17	5023197SM	1	FUEL GAUGE (Not Shown)
18	5022917X1SM	1	GROMMET (Not Shown)
19	5101181SM	1	TANK,FUEL,LH (S/N: 2000870129 & ABOVE)

Not for  
Reproduction

### Footnotes

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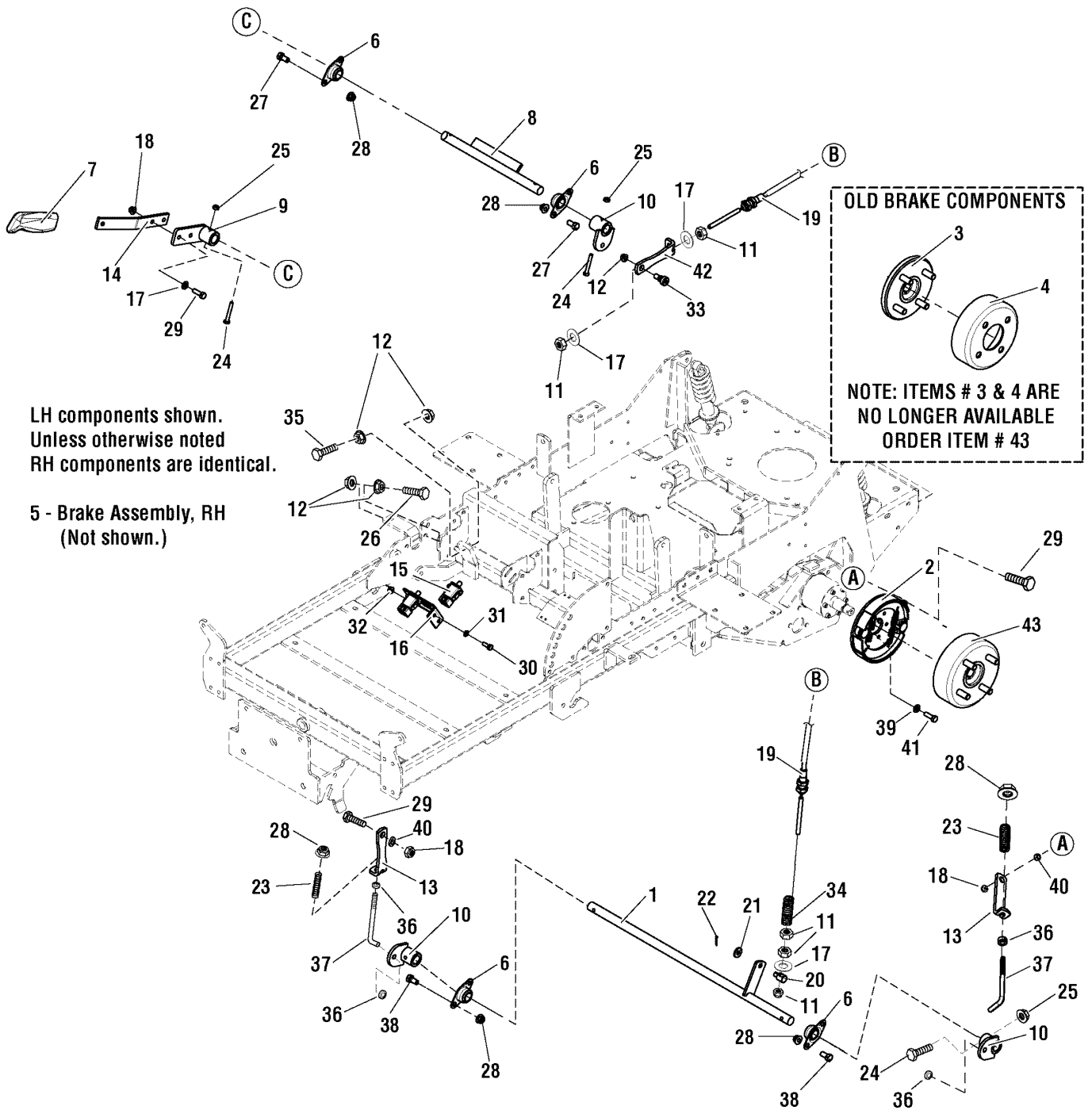
#### The above parts group applies to the following Mfg. Nos.:

2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion  
5900705 - Champion

# Brake Group (276pbr0)

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

276PBR0



LH components shown. Unless otherwise noted RH components are identical.

5 - Brake Assembly, RH (Not shown.)

**The above parts group applies to the following Mfg. Nos.:**

- 2690449 - Champion      5900705 - Champion
- 2690451 - Champion
- 2690452 - Champion
- 2690483 - Champion
- 2690484 - Champion

## Brake Group (276pbr0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5401014CSM	1	WELD, SHAFT, REAR BRAKE
2	5023188SM	1	BRAKE ASSEMBLY,LH
3	5023309SM	2	HUB W/ STUDS, 1" TAPER (Replaced by Ref. No 43)
4	5023367SM	2	BRAKE DRUM (Replaced by Ref. No 43)
5	5023106SM	1	BRAKE ASSEMBLY,RH (Not Shown)
6	5021098SM	4	BEARING, BRONZE FLANGE, 3/4
7	5100171SM	1	GRIP, BLACK FLEXIBLE
8	5048163CSM	1	WELD,SHAFT,BRAKE LEVER
9	5048401CSM	1	WELD,MOUNT,BRAKE LEVER - ORG
10	5045618CSM	3	PIVOT, LINKAGE MOUNT WELDMENT
11	5025033SM	5	NUT, 5/16-24 HEX
12	5025128SM	5	NUT, 3/8-16 HEX SERRATED FLANGE
13	5401172CSM	2	LINK, BRAKE LOCK - ORG
14	5045619CSM	1	HANDLE, BRAKE LEVER - ORG
15	5022182SM	2	SWITCH PLUNGER NO/NC SNAP IN
16	5045621CSM	1	BRACKET, SWITCH MOUNT
17	5025155SM	5	WASHER, 5/16" SAE
18	5025392SM	4	NUT, 5/16-18 HEX NYLOCK FLANGE
19	5023324SM	1	* CABLE, PARKING BRAKE NOTE* Parking brake cable is routed through hole in Engine Deck.
20	5045947SM	1	ADJUSTER, BRAKE LINKAGE
21	1924940SM	1	WASHER, 5/16" USS
22	5025201X6SM	1	PIN, COTTER, 3/32" X 3/4
23	5022361SM	2	SPRING, BRAKE
24	5025010X12SM	4	BOLT, 1/4-20 X 1-1/2", GD5
25	5025287SM	4	NUT, 1/4-20 HEX SIDE LOCK
26	5025013X14SM	1	BOLT, 3/8-16 X 1-3/4" GD5
27	5025013X6SM	4	BOLT, 3/8-16 X 3/4" GD5 YZ
28	5025394SM	10	NUT, 3/8-16 HEX NYLOCK FLANGE
29	5025011X8SM	4	BOLT, 5/16-18 X 1" GD5 YZ
30	5025010X5SM	2	BOLT, 1/4-20 X 5/8" GD5 YZ
31	5025154SM	2	WASHER, 1/4" SAE
32	5025126SM	2	NUT, 1/4-20 HEX SERR. FLANGE
33	5025356SM	1	BOLT, 3/8-16 X 3/8", 1/2" SHOULDER
34	5021494SM	1	SPRING, COMPRESSION, 5-1/2
35	5025058X16SM	1	BOLT, 3/8-16 X 2" GD5 TFL CZ
36	5010546SM	4	COLLAR, 3/8" SET
37	5047091SM	2	ROD, BRAKE ADJUSTMENT
38	5025013X8SM	4	BOLT, 3/8-16 X 1" GD5 YZ
39	5025169SM	12	WASHER, 1/4" LOCK
40	5041930SM	2	SPACER, .38 X .50 X.27
41	5023215SM	12	CAPSCREW,HEX HEAD M6-1.0X 14MM
42	5045633CSM	1	LINK, BRAKE LOCK
43	5023094SM	2	BRAKE DRUM, 4-BOLT (Replaces Ref. Nos. 3 & 4)

### Footnotes

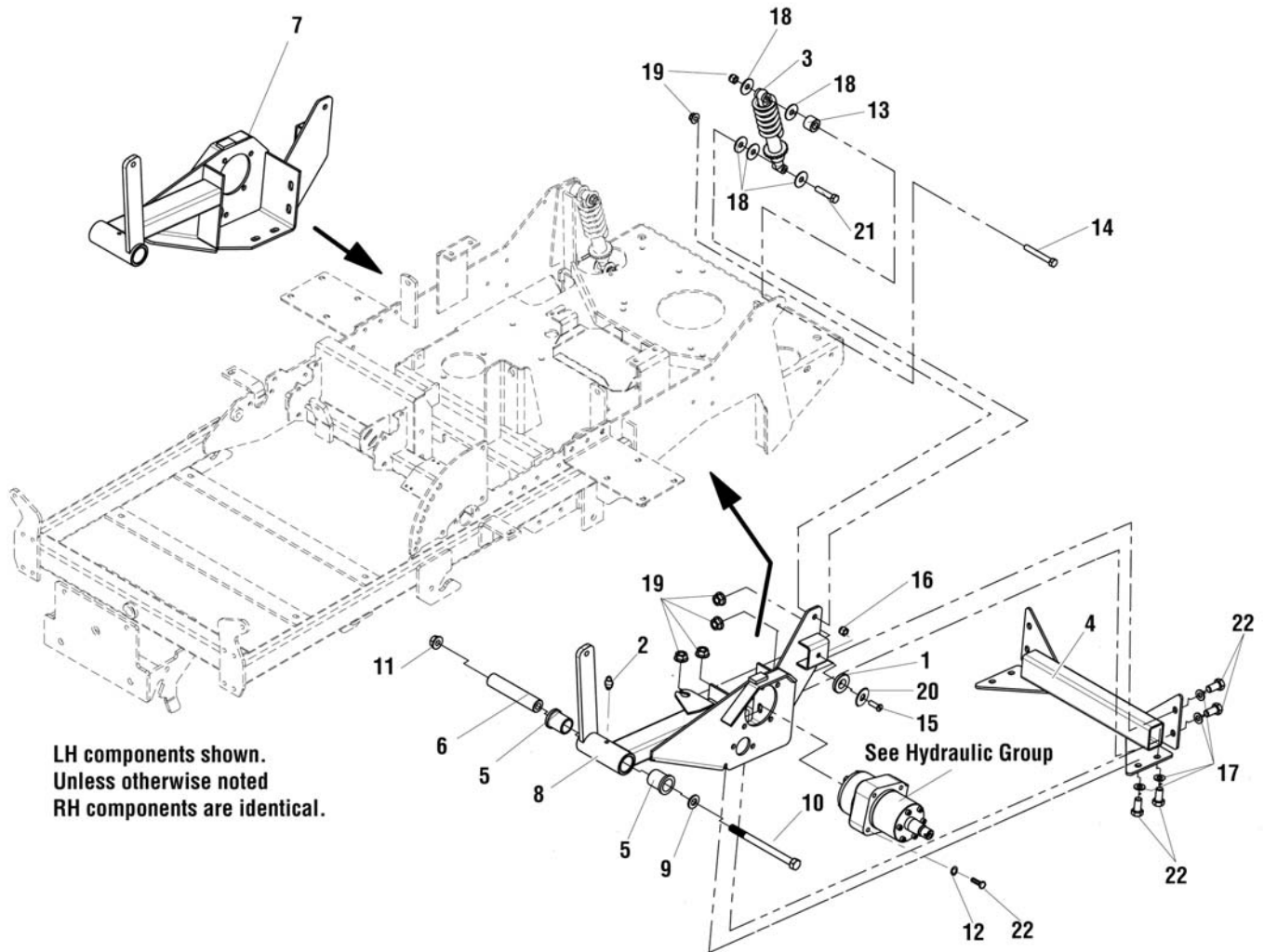
#### The above parts group applies to the following Mfg. Nos.:

2690449 - Champion      5900705 - Champion  
 2690451 - Champion  
 2690452 - Champion  
 2690483 - Champion  
 2690484 - Champion

## Rear Suspension Group (276SUS0)

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

276SUS0



### The above parts group applies to the following Mfg. Nos.:

2690449 - Champion    5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

## Rear Suspension Group (276SUS0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5400065SM	2	SPACER, .34 X 1.54 X .25 UHMW
2	5020095SM	2	GREASE FITTING, 1/4-28 STRAIGHT
3	5023483SM	2	SHOCK
4	5401012CSM	1	WELD, TIE BAR, ORANGE
5	5021541SM	4	BUSHING, FLANGE
6	5100194SM	2	SPACER, .52 X 1.00 X 5.00
7	5400973CSM	1	WELD, TRAILING ARM, RH, ORANGE
8	5400972CSM	1	WELD, TRAILING ARM, LH, ORANGE
9	5025158SM	2	WASHER, 1/2" SAE
10	5025017X52SM	2	BOLT, 1/2-13 X 6-1/2" GD8 YZ
11	5025396SM	2	NUT, 1/2-13 HEX NYLOCK FLANGE
12	5025171SM	8	WASHER, 3/8" SPLIT LOCK
13	5100334SM	2	SPACER, .39 X 1.00X .63
14	5025013X20SM	2	BOLT, 3/8-16 X 2-1/2" GD5 YZ
15	5025303SM	2	SCREW, 5/16-18 X 1 FLAT HD SC
16	5025392SM	2	NUT, 5/16-18 HEX NYLOCK FLANGE
17	5025293	8	WASHER, 3/8" GD.9 FLAT
18	5025165SM	10	WASHER, 3/8" FENDER
19	5025394SM	12	NUT, 3/8-16 HEX NYLOCK FLANGE
20	5025305SM	2	WASHER, .41 X 1.75 X .14
21	5025013X14SM	2	BOLT, 3/8-16 X 1-3/4" GD5
22	5025013X8SM	16	BOLT, 3/8-16 X 1" GD5 YZ

Not for  
Reproduction

### Footnotes

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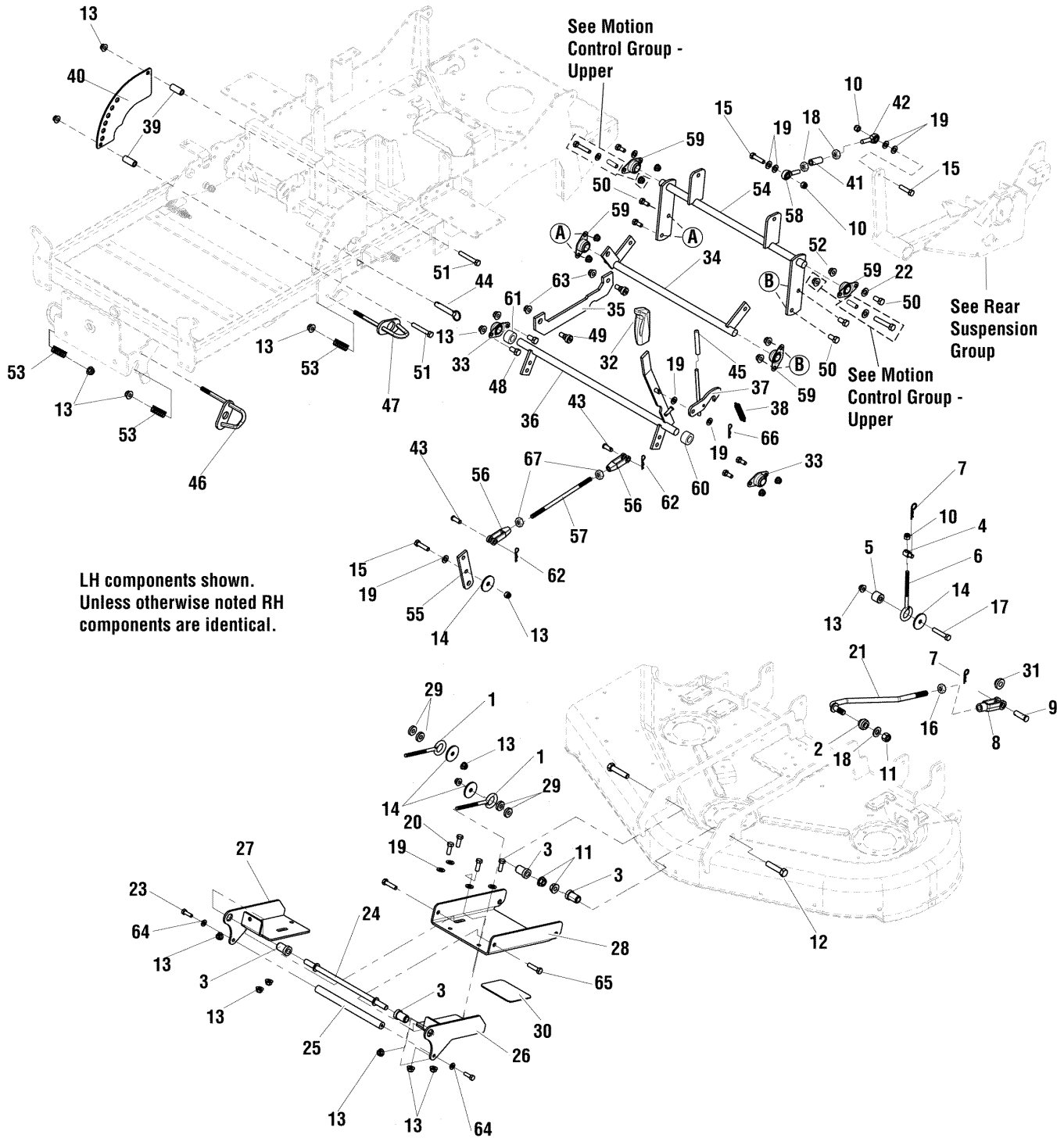
**The above parts group applies to the following Mfg. Nos.:**

2690449 - Champion      5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

# Lift Group (276DLT0)

276DLT0

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 2690449 - Champion      5900705 - Champion
- 2690451 - Champion
- 2690452 - Champion
- 2690483 - Champion
- 2690484 - Champion



## Lift Group (276DLT0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5023497SM	2	EYE BOLT, 3/8-16 X 5", 1" EYE
2	5100351SM	2	BUSHING, REAR QUICK TACH
3	5100144SM	4	SPACER, .53 X 1.00 X 1.00
4	5045947SM	2	ADJUSTER, BRAKE LINKAGE
5	5047125SM	2	SPACER, .39 X 1.00 X .88
6	5021812SM	2	EYE BOLT, 3/8-16 X 6", 1" EYE
7	1918196SM	6	PIN, HAIR, .0915 X 1-7/8
8	5023174SM	2	CLEVIS, 1/2-20, STEEL
9	5025328X12SM	2	PIN,CLEVIS, 1/2 X 1 1/2, YZP
10	5025096SM	2	NUT, 3/8-16 HEX NYLON LOCK
11	5025098SM	4	NUT, 1/2-20 HEX NYLON LOCK
12	5025018X18SM	2	BOLT, 1/2-20 X 2-1/4" GD5 YZ
13	5025394SM	25	NUT, 3/8-16 HEX NYLOCK FLANGE
14	5025305SM	5	WASHER, .41 X 1.75 X .14
15	5025013X12SM	3	BOLT, 3/8-16 X 1-1/2" GD5 YZ
16	5025089SM	2	NUT, 1/2-20 HEX JAM
17	5025013X14SM	4	BOLT, 3/8-16 X 1-3/4" GD5
18	1918403SM	4	NUT, 3/8-24 HEX JAM
19	5025156SM	13	WASHER, 3/8" SAE
20	5025013X8SM	6	BOLT, 3/8-16 X 1" GD5 YZ
21	5100170SM	2	ROD, DECK LIFT LINKAGE
22	5025155SM	6	WASHER, 5/16" SAE
23	5025011X8SM	4	BOLT, 5/16-18 X 1" GD5 YZ
24	5100177SM	1	SHAFT, HANGER
25	5100135SM	1	SHAFT, HANDLE, DECK MOUNT
26	5400391CSM	1	WELD, DECK HANGER, LH - ORG
27	5400392CSM	1	WELD, DECK HANGER, RH - ORG
28	5400382CSM	1	PLATE, DECK HANGER SUPPORT - ORG
29	5044960SM	4	SPACER, .39 X 1.00 X .25
30	5044875SM	1	SAFETY WALK, 4.50 X 3.50
31	5048258SM	3	BUSHING, DECK SUPPORT
32	5100171SM	1	GRIP, BLACK FLEXIBLE
33	5021098SM	2	BEARING, BRONZE FLANGE, 3/4
34	5401031CSM	1	WELD, DECK LIFT HANGER REAR - ORG
35	5401054CSM	1	LINK, DECK LIFT - ORG
36	5401055CSM	1	WELD, DECK HEIGHT SHAFT - ORANGE
37	5048884CSM	1	WELD, DECK LOCK
38	5020639SM	1	SPRING, EXTENSION
39	5048264SM	2	SPACER, .39 X .63 X 1.50
40	5400370CSM	1	PLATE, DECK HEIGHT- INNER -ORG
41	5100323SM	2	SLEEVE, .32 X .63 X 1.50, TAPPED 3/8-24
42	5021124SM	2	BALL JOINT, 3/8-24 MALE
43	5025214X8SM	2	PIN, CLEVIS, 3/8" X 1
44	5100179SM	1	HITCH PIN ASSEMBLY, 1/2" X 2.50"

### Footnotes

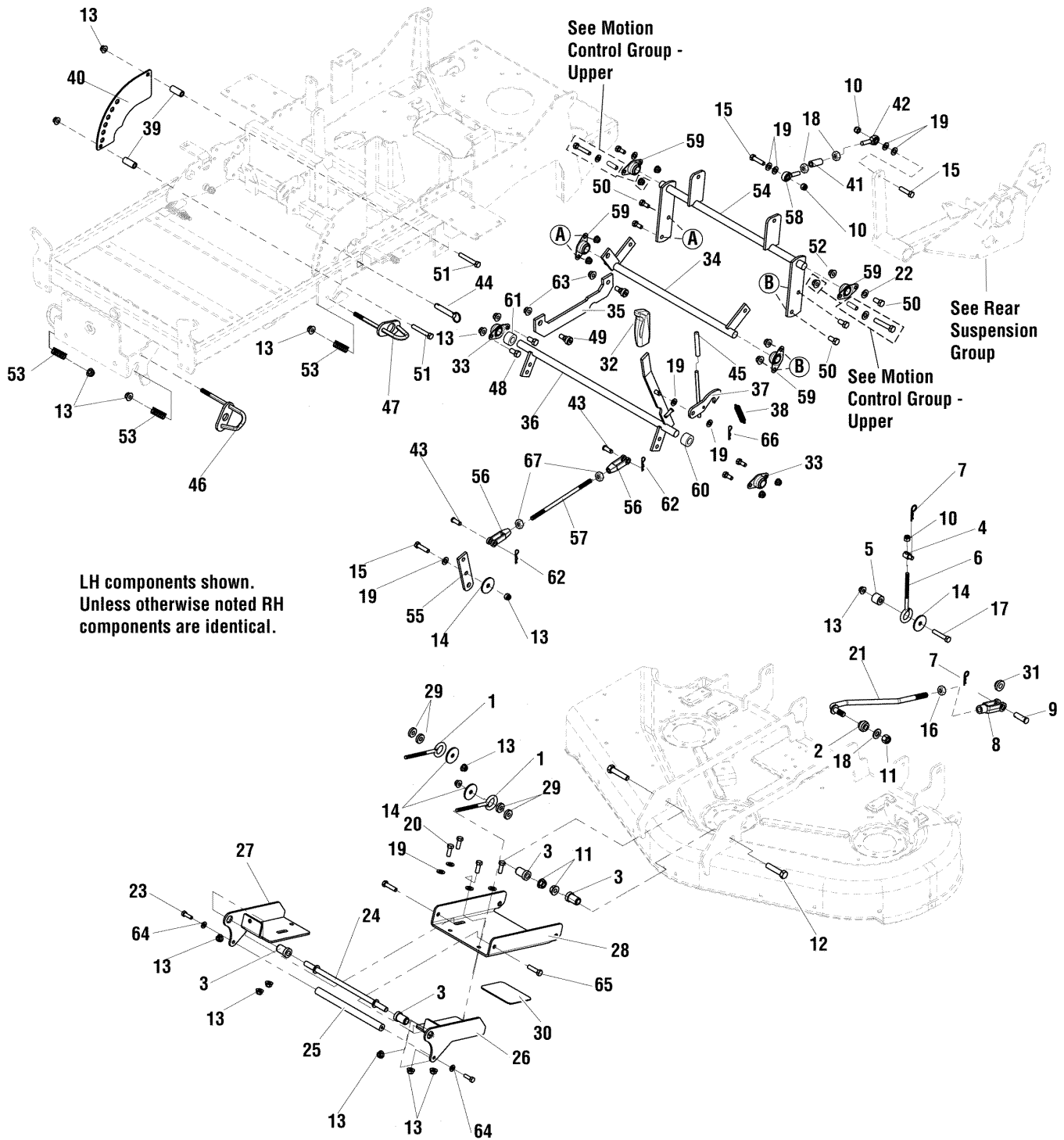
#### The above parts group applies to the following Mfg. Nos.:

2690449 - Champion      5900705 - Champion  
 2690451 - Champion  
 2690452 - Champion  
 2690483 - Champion  
 2690484 - Champion

# Lift Group (276DLT0)

276DLT0

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 2690449 - Champion      5900705 - Champion
- 2690451 - Champion
- 2690452 - Champion
- 2690483 - Champion
- 2690484 - Champion

## Lift Group (276DLT0)

REF NO.	PART NO.	QTY.	DESCRIPTION
45	5023198SM	1	COVER, VINYL HANDLE
46	5400401CSM	2	WELD, QUICK RELEASE HANDLE - ORG
47	5400839CSM	2	WELD, QUICK RELEASE HANDLE, REAR - ORG.
48	5025013X6SM	4	BOLT, 3/8-16 X 3/4" GD5 YZ
49	5025356SM	2	BOLT, 3/8-16 X 3/8", 1/2" SHOULDER
50	5025011X6SM	8	BOLT, 5/16-18 X 3/4" GD5
51	5025013X18SM	2	BOLT, 3/8-16 X 2-1/4" GD5 YZ
52	5025392SM	10	NUT, 5/16-18 HEX NYLOCK FLANGE
53	5021102SM	4	SPRING, COMPRESSION
54	5401052CSM	1	WELD, COMPENSATOR ASSM. - ORG
55	5049482CSM	1	LINK, ROLLER REVERSE
56	5021171SM	2	CLEVIS 3/8-24, PLASTIC
57	5048707SM	1	ROD, LEVER CONNECTING
58	5043500SM	2	BALL JOINT
59	5100561SM	4	BEARING, BRONZE FLANGE, 3/4"
60	5046092SM	1	SPACER, .76 X 1.00 X .50
61	5048335SM	1	SPACER, .76 X 1.00 X 1.00
62	5025201X6SM	2	PIN, COTTER, 3/32" X 3/4
63	5025128SM	2	NUT, 3/8-16 HEX SERRATED FLANGE
64	5025170SM	2	WASHER, 5/16" LOCK
65	5025013X10SM	2	BOLT, 3/8-16 X 1-1/4" GD5
66	5025203X6SM	1	PIN, COTTER, 1/8" X 3/4
67	5025035SM	2	NUT, 3/8-24 HEX

Not for  
Reproduction

## Footnotes

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### The above parts group applies to the following Mfg. Nos.:

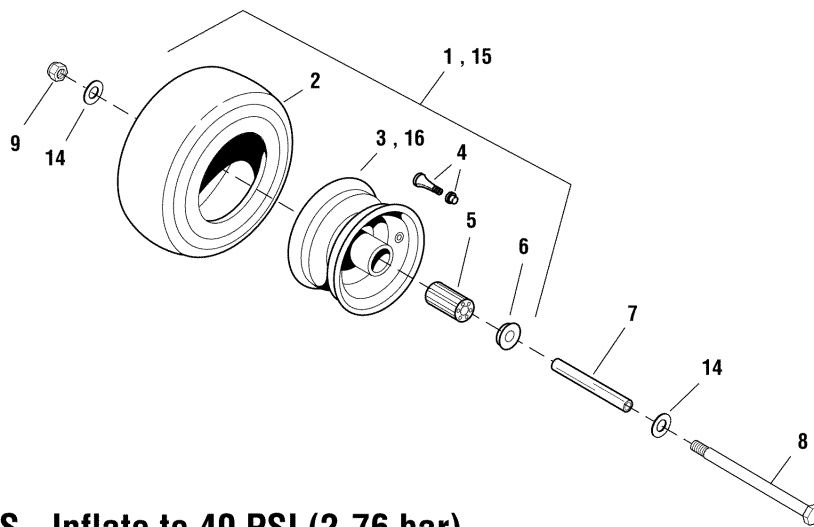
2690449 - Champion      5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

## Wheel & Tire Group (276WHL0)

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

276WHL0

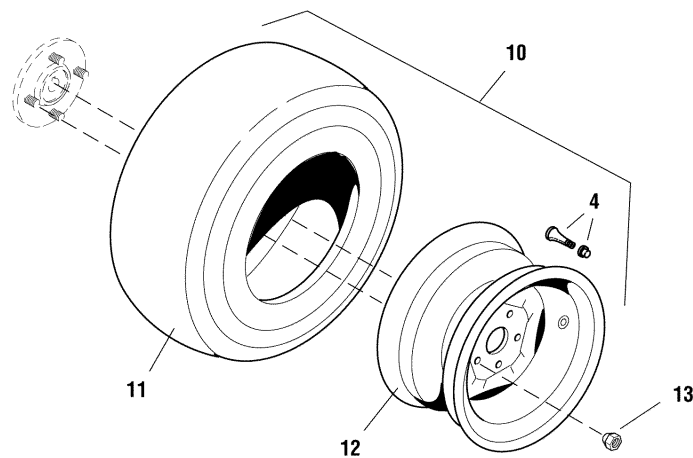
### Front Wheels & Tires



**5022433S - Inflate to 40 PSI (2,76 bar)**

**5101418 - Inflate to 25 PSI (1,72 bar)**

### Rear Wheels & Tires



**Inflate to 15 PSI (1,03 bar)**

**The above parts group applies to the following Mfg. Nos.:**

2690449 - Champion      5900705 - Champion

2690451 - Champion

2690452 - Champion

2690483 - Champion

2690484 - Champion

## Wheel & Tire Group (276WHL0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5022433SSM	2	WHEEL & TIRE ASSEMBLY, 11 X 4.0 - 5, COMPLETE (Includes Ref. Nos. 2 - 6) (S/N: 2013129510 & Below)
2	5022433X1SM	2	TIRE, FRONT, 11 X 4.0 - 5
3	5022433SX2SM	2	WHEEL ASSEMBLY, COMPLETE (Includes Ref. Nos. 4 & 5)
4	2172353SM	4	VALVE STEM & CAP ASSEMBLY
5	5021042SM	4	BEARING, ROLLER (2 Per Tire)
6	5021043SM	4	BEARING RETAINER (2 Per Tire)
7	5045996SM	2	AXLE, FRONT CASTER
8	5025017X52SM	2	BOLT, 1/2-13 X 6-1/2
9	5025056SM	2	NUT, HEX NYLON LOCK, 1/2-13
10	5101293SM	2	TIRE ASSM, 20X8.00-10NHS, TURF MASTER (Includes Ref. Nos. 4, 11 & 12)
11	5101293X1SM	2	TIRE, Rear 20 X 8.0 X 10, TURF MASTER
12	5101293X2SM	2	WHEEL, 10 X 7.00 4/4 SOLID F237
13	5020601SM	8	LUG NUT, 1/2-20
14	5025158SM	4	WASHER, SAE, 1/2
15	5101418	2	WHEEL, CASTER, 11 X 4.0-5 SILVER BEAD LO (Includes Ref. Nos. 2, 4- 6, 16) (S/N: 2013129511 & Above)
16	5101418X1	2	WHEEL ASSEMBLY, COMPLETE (Includes Ref. Nos. 4 & 5)

Not for  
Reproduction

### Footnotes

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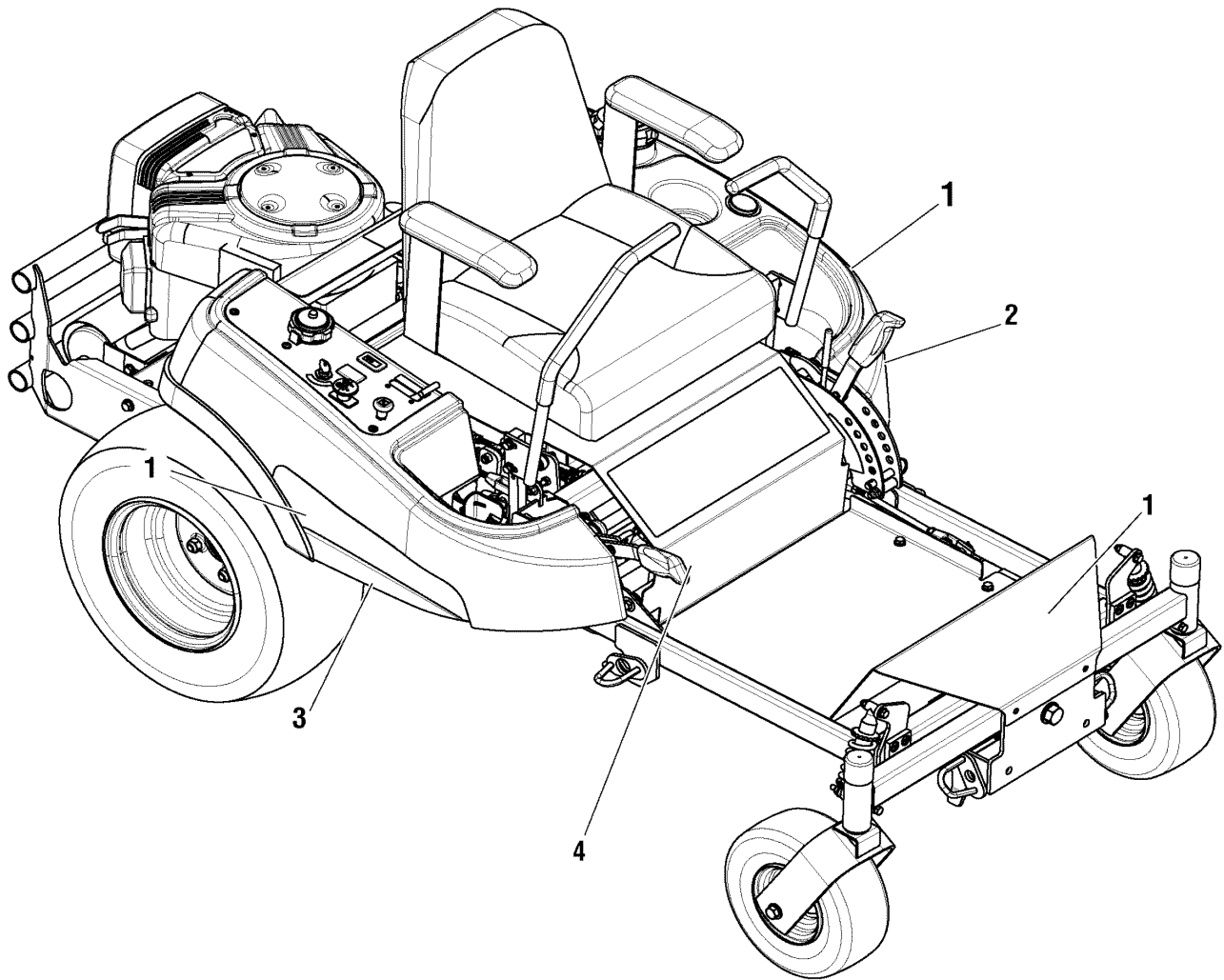
**The above parts group applies to the following Mfg. Nos.:**

- 2690449 - Champion      5900705 - Champion
- 2690451 - Champion
- 2690452 - Champion
- 2690483 - Champion
- 2690484 - Champion

## Decals Group - Brand & Model (276DCL0)

276DCL0

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



### The above parts group applies to the following Mfg. Nos.:

2690449 - Champion    5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

## **Decals Group - Brand & Model (276DCL0)**

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<b>REF NO.</b>	<b>PART NO.</b>	<b>QTY.</b>	<b>DESCRIPTION</b>
1	1722551SM	3	DECAL, SIMPLICITY LOGO, GV3079178
2	5023228SM	1	DECAL, STRIPE, LH, SIMPLICITY
3	5023229SM	1	DECAL, STRIPE, RH, SIMPLICITY
4	5101329SM	1	DECAL, CHAMPION 26HP (26HP Models Only)

Not for  
Reproduction

### **Footnotes**

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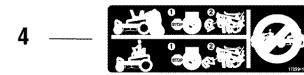
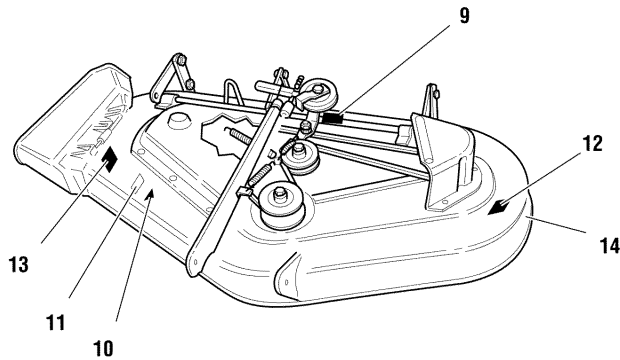
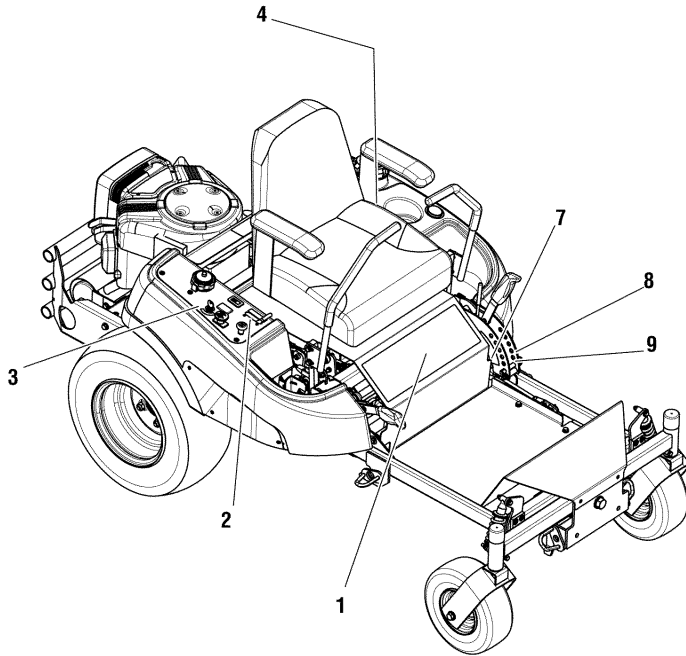
#### **The above parts group applies to the following Mfg. Nos.:**

2690449 - Champion      5900705 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

# Decals Group - Safety & Common (276DCL1)

276DCL1

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.

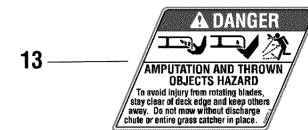
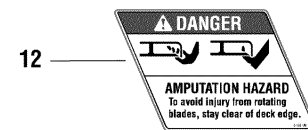
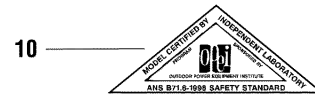
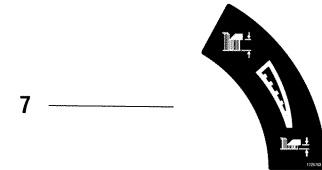


5 —

Tractor Belts & Blades	
Front Drive Belt	5022931
44" Mower	
Deck Drive Belt	5022298
Mower Blade	1704100
50" Mower	
Deck Drive Belt	5022255
Mower Blade	1708225

6 —

TOUCH-UP PAINT PART NUMBERS	
12 Oz. Spray Can Paint	
Deep Orange	185511
Solar Black	1586779



**The above parts group applies to the following Mfg. Nos.:**

- 2690449 - Champion
- 2690451 - Champion
- 5900705 - Champion



## **Decals Group - Safety & Common (276DCL1)**

<b>REF NO.</b>	<b>PART NO.</b>	<b>QTY.</b>	<b>DESCRIPTION</b>
1	5100252SM	1	DECAL, MAIN
2	5100280SM	1	DECAL, THROTTLE CONTROL
3	5048970SM	1	DECAL, IGNITION SWITCH
4	1725941SM	1	DECAL, CZT HYDRO RELEASE
5	5048907SM	1	DECAL, BELT & BLADE (Located Under Seat Plate)
6	1720454SM	1	DECAL-TOUCH UP PAINT ORANGE,BLACK,RED (Located Under Seat Plate)
7	1725703SM	1	DECAL, HEIGHT OF CUT
8	*	1	DECAL, US PATENT, ZTR
9	*	1	TAG, PRINTED SERIAL
10	*	1	DECAL-OPEI CERTIFIED ANSI B71.12003 GOLD
11	1722789SM	1	DECAL-44"- SILVER ON BLACK W/STRIPE
11	1722790SM	1	DECAL-50"- SILVER ON BLACK W/STRIPE
12	5100136SM	1	DECAL, DANGER, MOWER
13	5100137SM	1	DECAL, DANGER, MOWER DISCHARGE
14	1722771SM	1	DECAL-FREE FLOATING MOWER- SILVER

Not for  
Reproduction

### **Footnotes**

Note \* Not a serviceable part.

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### **The above parts group applies to the following Mfg. Nos.:**

2690449 - Champion

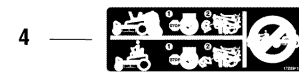
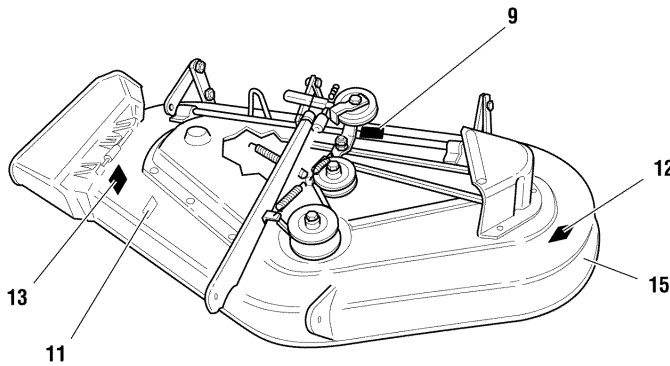
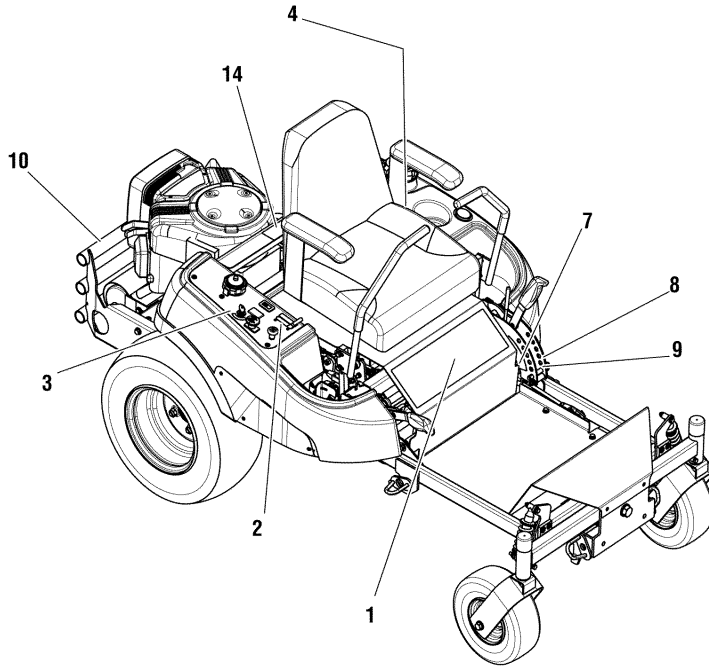
2690451 - Champion

5900705 - Champion

# Export Decals Group - Safety & Common (276DCL2)

276DCL2

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

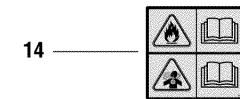
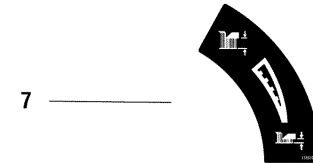


5 —

Tractor Belts & Blades	
Pump Drive Belt	502201
44" Mower Deck Drive Belt	502205
Mower Blade	1704100
50" Mower Deck Drive Belt	502205
Mower Blade	1705220

6 —

TOUCH-UP PAINT PART NUMBERS	
12 Oz. Spray Can Paint	
Deep Orange	165511
Solar Black	1656779



The above parts group applies to the following Mfg. Nos.:

- 2690452 - Champion
- 2690483 - Champion
- 2690484 - Champion

## Export Decals Group - Safety & Common (276DCL2)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5061108SM	1	DECAL, MAIN, CE
2	5100280SM	1	DECAL, THROTTLE CONTROL
3	5048970SM	1	DECAL, IGNITION SWITCH
4	1725941SM	1	DECAL, CZT HYDRO RELEASE
5	5048907SM	1	DECAL, BELT & BLADE (Located Under Seat)
6	1720454SM	1	DECAL-TOUCH UP PAINT ORANGE,BLACK,RED (Located Under Seat)
7	1725703SM	1	DECAL, HEIGHT OF CUT
8	*	1	DECAL, US PATENT, ZTR
9	*	1	DECAL, ID PLATE
10	1704473SM	1	DECAL-HOT- HAND IN FLAME
11	1722788SM	1	DECAL-44"- SILVER ON BLACK W/STRIPE
11	1722790SM	1	DECAL-50"- SILVER ON BLACK W/STRIPE
12	5061042SM	2	DECAL, CE DANGER
13	1720389SM	2	DECAL-DANGER ROTATING BLADE SYMBOLS
14	5061217SM	1	DECAL, DANGER, CE
15	1722771SM	1	DECAL-FREE FLOATING MOWER- SILVER

Not for  
Reproduction

### Footnotes

Note \* Not a serviceable part.

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### The above parts group applies to the following Mfg. Nos.:

2690452 - Champion

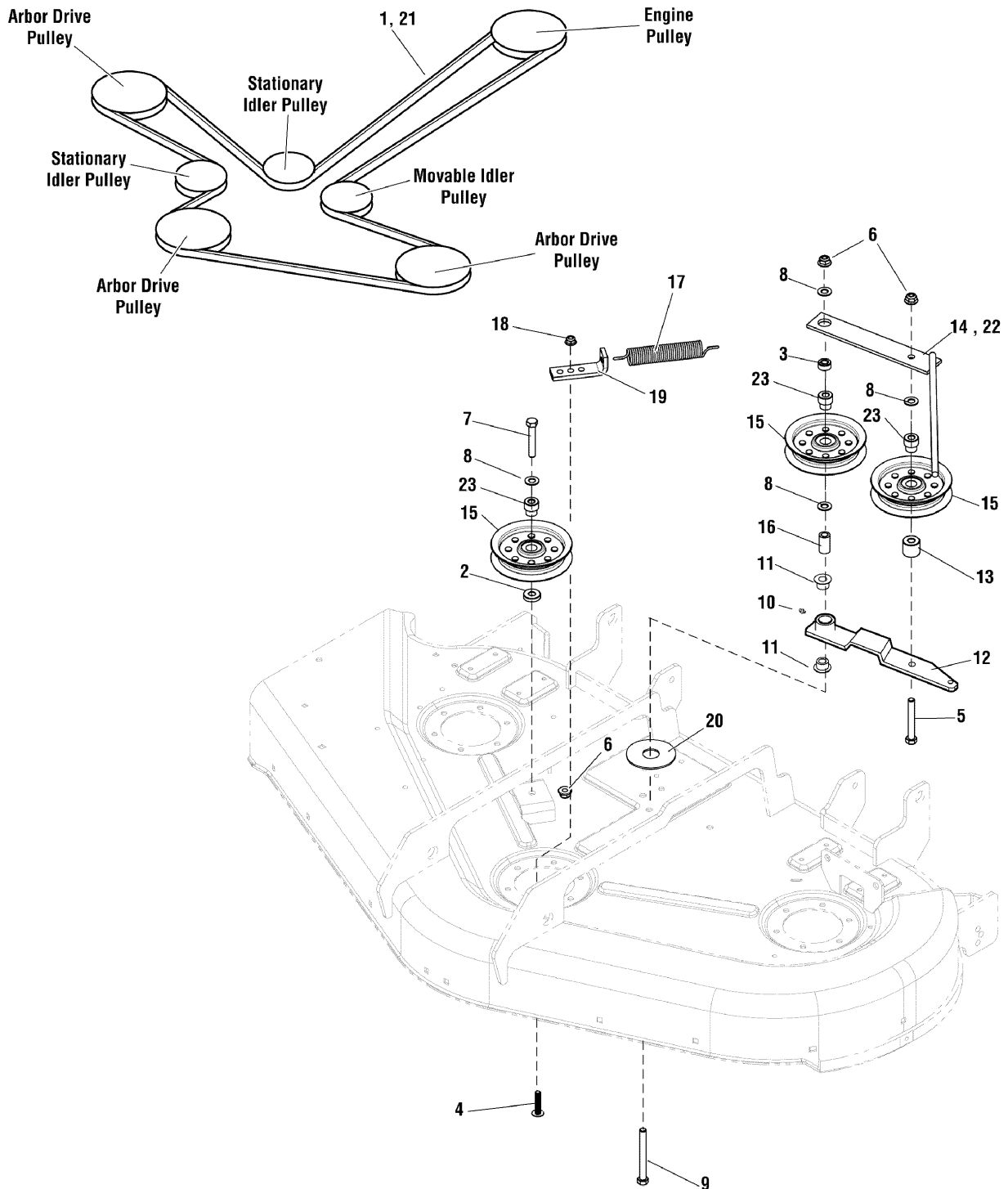
2690483 - Champion

2690484 - Champion

# 44" & 50" Mower Deck - Belt & Idler Group

5300957

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:  
5900705 - Champion

## 44" & 50" Mower Deck - Belt & Idler Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5023256SM	1	BELT,#7-8060, 151" E.L. (FOR 44" DECK ONLY)
2	5044960SM	1	SPACER, .39 X 1.00 X .25
3	5044933SM	1	SPACER, .39 X .75 X .38
4	5023156SM	1	BOLT, 5/16-18 X 1 1/4 FLANGE
5	5025013X22SM	1	BOLT, 3/8-16 X 2-3/4" GD5 YZ
6	5025394SM	3	NUT, 3/8-16 HEX NYLOCK FLANGE
7	5025013X18SM	1	BOLT, 3/8-16 X 2-1/4 GD5 YZ
8	5025156SM	4	WASHER, 3/8 SAE
9	5025013X28SM	1	BOLT, 3/8-16 X 3-1/2 GD5 YZ
10	5020095SM	1	GREASE FITTING, 1/4-28 STRAIGHT
11	1676148SM	2	BUSHING-0.628IDX0.751ODX0.400LG PWDR MTL
12	5402228CSM	1	WELD, DECK IDLER ARM, CONSZ - ORG
13	5047125SM	1	SPACER, .39 X 1.00 X .88
14	5403492CSM	1	WELD, MOUNT, IDLER, TENSION - ORG (FOR 44" DECK ONLY)
15	5021002SM	3	PULLEY, IDLER
16	1674669SM	1	SPACER-0.39 IDX0.625ODX1.15 LG CASE HARD
17	1715435SM	1	SPRING, EXTENSION, 1.00
18	5025392SM	1	NUT, 5/16-18 HEX NYLOCK FLANGE
19	5402172CSM	1	BRACKET, SPRING ANCHOR - ORG
20	5025305SM	1	WASHER, .41 X 1.75 X .14
21	5023255SM	1	BELT,#7-8055, 155" E.L. (FOR 50" DECK ONLY)
22	5400412CSM	1	WELD, MT, IDLER, TENSION (FOR 50" DECK ONLY)
23	5049184SM	3	SPACER, HYDRO PULLEY

### Footnotes

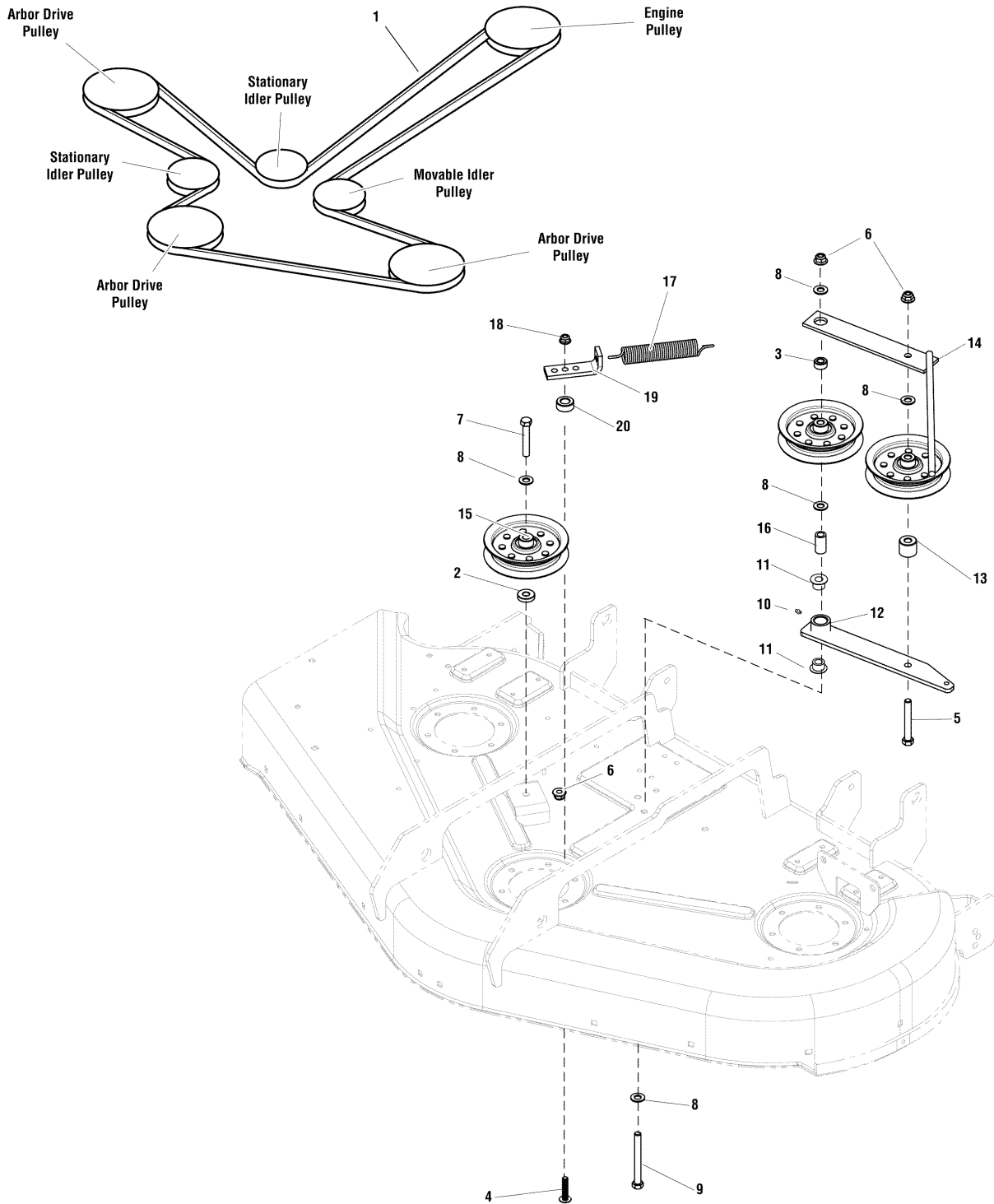
The above parts group applies to the following Mfg. Nos.:

5900705 - Champion

# 44" & 50" Mower Deck - Belt & Idler Group (20 HP Models) (2764PB0)

2764PB0

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



**The above parts group applies to the following Mfg. Nos.:**

- 2690449 - Champion
- 2690451 - Champion
- 2690452 - Champion
- 2690483 - Champion
- 2690484 - Champion

## 44" & 50" Mower Deck - Belt & Idler Group (20 HP Models) (2764PB0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5023255SM	1	BELT,#7-8055,155" E.L. (For 50" Deck Only)
1	5023256SM	1	BELT,#7-8060, 151" E.L. (For 44" Deck Only)
2	5044960SM	1	SPACER, .39 X 1.00 X .25
3	5044933SM	1	SPACER, .39 X .75 X .38
4	5023157SM	1	BOLT, 5/16-18 X 1 1/2" FLANGE
5	5025013X22SM	1	BOLT, 3/8-16 X 2-3/4" GD5 YZ
6	5025394SM	3	NUT, 3/8-16 HEX NYLOCK FLANGE
7	5025013X18SM	1	BOLT, 3/8-16 X 2-1/4" GD5 YZ
8	5025156SM	5	WASHER, 3/8" SAE
9	5025013X28SM	1	BOLT, 3/8-16 X 3-1/2" GD5 YZ
10	5020095SM	1	GREASE FITTING, 1/4-28 STRAIGHT
11	1676148SM	2	BUSHING-0.628IDX
12	5400397CSM	1	IDLER ARM, 44" SIMPLICITY -ORG
13	5047125SM	1	SPACER, .39 X 1.00 X .88
14	5400402CSM	1	WELD, MOUNT, IDLER, TENSION - ORG
15	5021002SM	3	PULLEY, IDLER
16	1674669SM	1	SPACER-0.39 IDX0.625ODX1.15 LG CASE HARD
17	1715435SM	1	SPRING, EXTENSION, 1.00
18	5025392SM	1	NUT, 5/16-18 HEX NYLOCK FLANGE
19	5048383CSM	1	ANCHOR, SPRING
20	5045023SM	1	SPACER, .52 X 1.00 X .44

Not for  
Reproduction

### Footnotes

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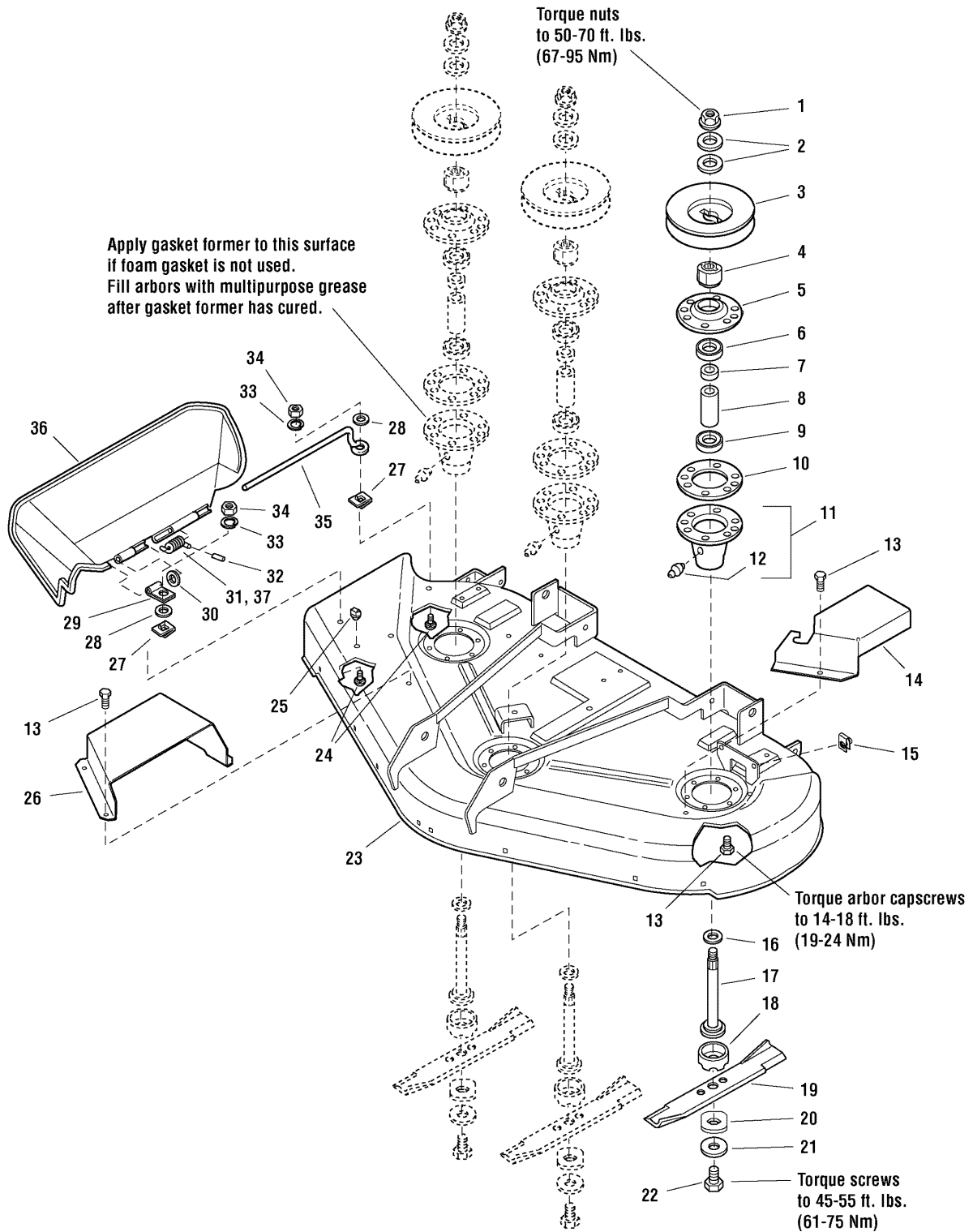
#### The above parts group applies to the following Mfg. Nos.:

2690449 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

# 44" & 50" Mower Deck - Housing, Arbors & Blades Group (20 HP Models) (2764HC0)

2764HC0

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.



**The above parts group applies to the following Mfg. Nos.:**

- 2690449 - Champion
- 2690451 - Champion
- 2690452 - Champion
- 2690483 - Champion
- 2690484 - Champion



## 44" & 50" Mower Deck - Housing, Arbors & Blades Group (20 HP Models) (2764HC0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1714419SM	3	NUT, HEX FLANGE, 9/16-18
2	1713675SM	6	WASHER, BELLEVILLED, 9/16
3	1713161SM	3	PULLEY
4	1713613SM	3	HUB
5	1655729ASM	3	COVER, ARBOR HOUSING
6	2108202SM	3	BEARING, BALL, 3/4 X 1-3/4 X 5/8
7	1715724SM	3	SPACER, 21/32 X 3/4 X 5/8
8	1732544SM	3	SPACER, 11/16 X 5/32 X 2-11/16
9	1705897SM	3	BEARING, BALL, 11/16 X 1-9/16 X 15/32
10	1707335SM	3	SEAL, FOAM
11	1713338ASM	3	ARBOR HOUSING ASSEMBLY (Includes Ref. No. 12)
12	1704314SM	3	FITTING, GREASE
13	1664847SM	33	SCREW-HEX WSHR HD TAPTT5/16-18X0.750BLK
14	5400403CSM	1	GUARD, BELT - LH - ORG
15	5022308SM	2	BODY CLIP, 5/16-18 X 1/2" DEEP
16	1713619SM	3	WASHER, 9/16, BLACK
17	1713609SM	3	SHAFT, ARBOR
18	1713196SM	3	SHIELD, GRASS, LOWER
19	1704100ASM	3	BLADE, Mower, 16-1/8 (For 44" Deck)
19	1708229ASM	3	BLADE, MOWER, 18-1/8 (For 50" Deck)
20	1713089SM	3	WASHER, HEX, 11/16 X 2
21	1656916SM	3	WASHER, SPRING, 15/32, BLACK
22	2823471SM	3	BOLT, 7/16-14 X 1-1/4
23	5600106SM	1	DECK SHELL W/DECALS, 44" MOWER (Includes Decals)
23	5600108SM	1	DECK SHELL W/DECALS, 50" MOWER (Includes Decals)
24	1931318SM	2	BOLT-RD HD SH SQ NK 1/4-20X0.875 G5 BLK
25	1705115SM	1	PLUG,HOLE
26	5401091CSM	1	GUARD, BELT - RH, 44", SMI ORANGE
27	1960518SM	2	NUT-PUSH FOR .250 DIA THREAD .500 OD BLK
28	1960353SM	1	WASHER-0.250(0.26IDX0.84ODX.12THK) BLK
29	1704873SM	1	CLAMP, WIRE, .312DIA. (1) .281HOLE BLK
30	1919326SM	1	WASHER-0.312 (0.34IDX0.75ODX.06THK) BLK
31	1723938SM	1	SPRING, TORSION (Serial No. 2000609686 & Below)
32	1723323SM	1	CAP, VINYL
33	1916964SM	2	LOCKWASHER, SPRING .250 BLK
34	1916622SM	2	NUT-HEX 1/4-20 BLK 588514
35	5049245SM	1	ROD, DEFLECTOR
36	1705449SM	1	DEFLECTOR, BLACK
37	7101082SM	1	SPRING, TORSION, CHUTE, 44/50 (Serial No. 2000609687 & Above)

### Footnotes

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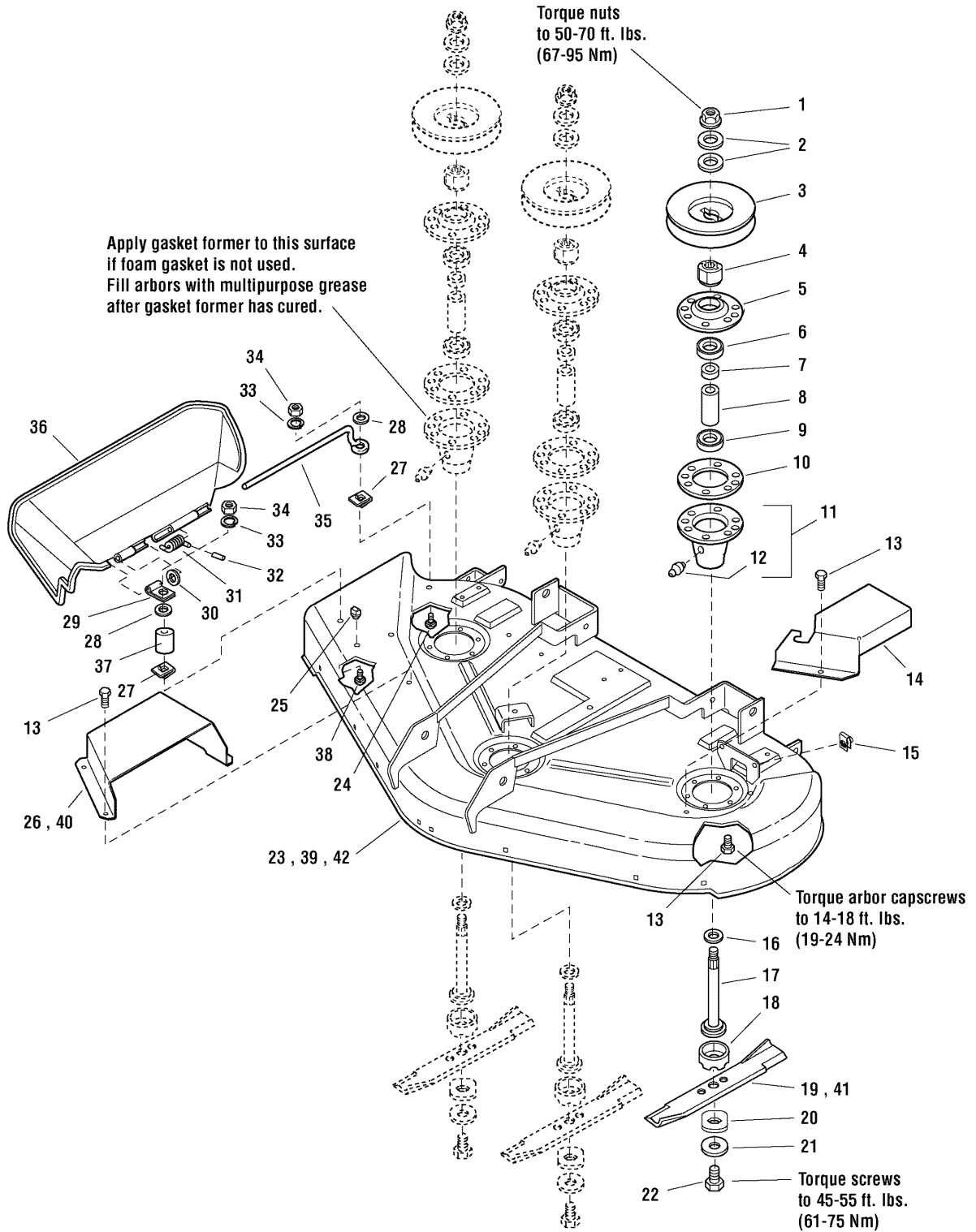
#### The above parts group applies to the following Mfg. Nos.:

2690449 - Champion  
2690451 - Champion  
2690452 - Champion  
2690483 - Champion  
2690484 - Champion

# 44" & 50" Mower Deck - Housing, Arbors, & Blades Group

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

5300956



The above parts group applies to the following Mfg. Nos.:

5900705 - Champion

## 44" & 50" Mower Deck - Housing, Arbors, & Blades Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	1714419SM	3	NUT, HEX FLANGE, 9/16-18
2	1713675SM	6	WASHER, BELLEVILLED, 9/16
3	1713161SM	3	PULLEY
4	1713613SM	3	HUB
5	1655729ASM	3	COVER, ARBOR HOUSING
6	2108202SM	3	BEARING, BALL, 3/4 X 1-3/4 X 5/8
7	1715724SM	3	SPACER, 21/32 X 3/4 X 5/8
8	1732544SM	3	SPACER, 11/16 X 5/32 X 2-11/16
9	1705897SM	3	BEARING, BALL, 11/16 X 1-9/16 X 15/32
10	1707335SM	3	SEAL, FOAM
11	1713338ASM	3	ARBOR HOUSING ASSEMBLY (INCLUDES REF. NO. 12)
12	1704314SM	3	FITTING, GREASE
13	1664847SM	33	SCREW-HEX WSHR HD TAPTT5/16-18X0.750BLK
14	5400403CSM	1	GUARD, BELT - LH - ORG
15	5022308SM	2	BODY CLIP, 5/16-18 X 1/2" DEEP
16	1713619SM	3	WASHER, 9/16, BLACK
17	1713609SM	3	SHAFT, ARBOR
18	1713196SM	3	SHIELD, GRASS, LOWER
19	1704100ASM	3	BLADE, Mower, 16-1/8 (FOR 44" DECK ONLY)
20	1713089SM	3	WASHER, HEX, 11/16 X 2
21	1656916SM	3	WASHER, SPRING, 15/32, BLACK
22	2823471SM	3	BOLT, 7/16-14 X 1-1/4
23	5600122	1	DECK SHELL W/ DECALS, 44 - SMI (2008) (FOR 44" DECK ONLY)
24	1931318SM	1	BOLT-RD HD SH SQ NK 1/4-20X0.875 G5 BLK
25	1705115SM	1	PLUG,HOLE
26	5401091CSM	1	GUARD, BELT - RH, 44", SMI ORANGE
27	1960518SM	2	NUT-PUSH FOR .250 DIA THREAD .500 OD BLK
28	1960353SM	1	WASHER-0.250(0.26IDX0.84ODX.12THK) BLK
29	1704873SM	1	CLAMP, WIRE, .312DIA. (1) .281HOLE BLK
30	1919326SM	1	WASHER-0.312 (0.34IDX0.75ODX.06THK) BLK
31	7101082SM	1	SPRING, TORSION, CHUTE, 44/50
32	1723323SM	1	CAP, VINYL
33	1916964SM	2	LOCKWASHER, SPRING .250 BLK
34	1916622SM	2	NUT-HEX 1/4-20 BLK 588514
35	5049245SM	1	ROD, DEFLECTOR
36	1705449SM	1	DEFLECTOR, BLACK
37	1710703SM	1	SPACER-0.328IDX0.499ODX0.625LG PM
38	5025144X14SM	1	BOLT, CARRIAGE, 1/4-20 X 1.25, GD5,BLACK
39	5600123	1	DECK SHELL W/ DECALS, 50 - SMI (2008) (FOR 50" DECK ONLY)
40	5048446CSM	1	GUARD, BELT, RH (FOR 50" DECK ONLY)
41	1708229ASM	3	BLADE, MOWER, 18-1/8 (FOR 50" DECK ONLY)
42	5600126	1	EXPORT DECK SHELL W/ DECALS, 50 - SMI (2008) (FOR 50" EXPORT MODELS ONLY)

### Footnotes

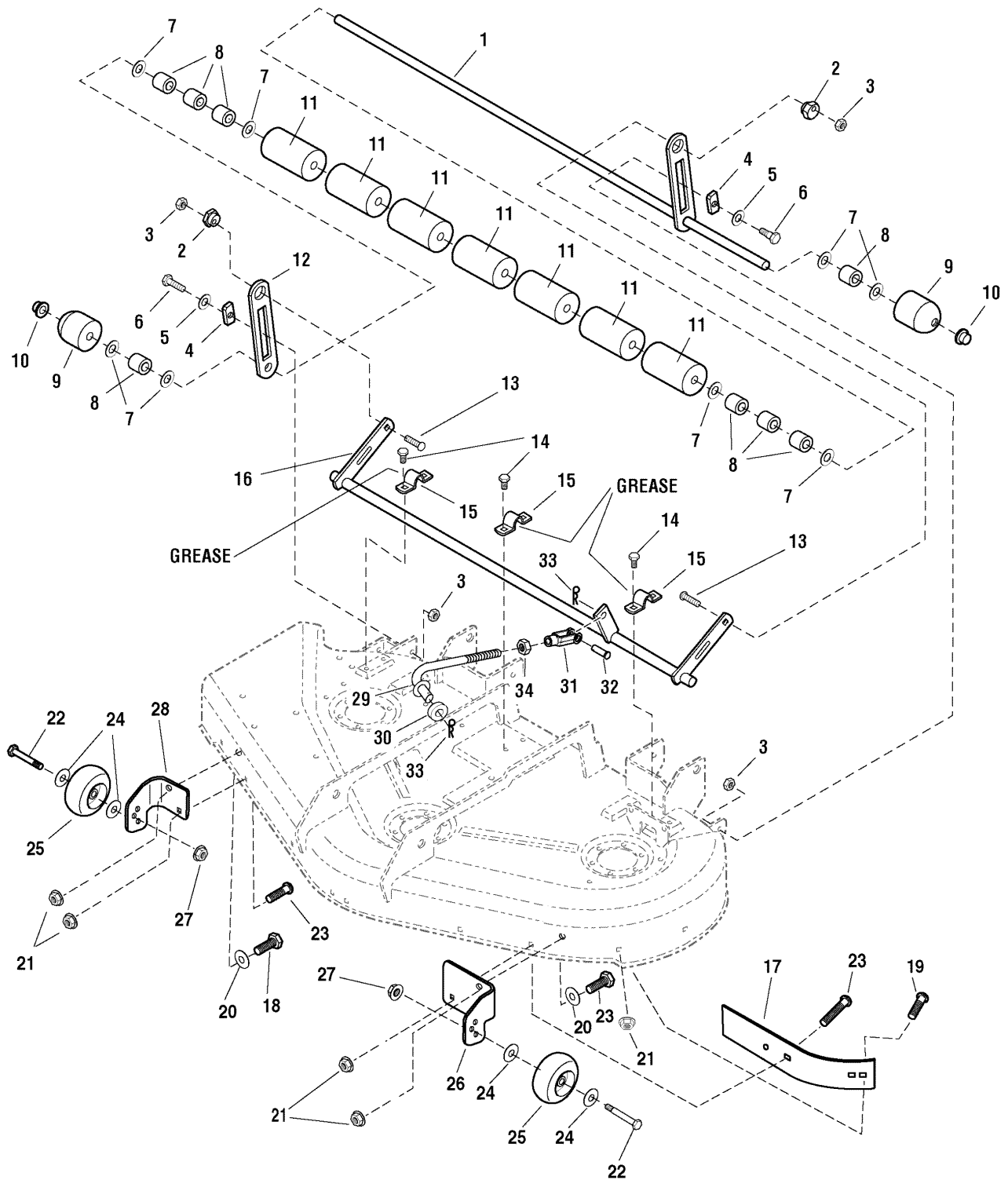
The above parts group applies to the following Mfg. Nos.:

5900705 - Champion

# 44" Mower Deck Roller Group (20 HP Models) (2764RL0)

2764RL0

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- 2690449 - Champion
- 2690483 - Champion

## 44" Mower Deck Roller Group (20 HP Models) (2764RL0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5048676CSM	1	WELD,SHAFT,ROLLER,44
2	1704082SM	2	NUT-HEX ADJUSTING .990DIA .687TH PM YEL
3	2860681SM	4	NUT, HEX TOP LOCK SPIRAL FLNG, 3/8-16 YEL
4	1677507SM	2	SLIDE .803 X 1.7
5	1924361SM	2	WASHER-0500(0.53IDX1.25X.08THK)BLK
6	2172622SM	2	BOLT, SHLDR, 3/8-16 1.34LG .50SH G5 BLK
7	1924366SM	8	WASHER-0.625(0.66IDX1.12X.11THK) BLK
8	1602946SM	8	SPACER-0.666ID 0.067WL 0.81 LG SPLIT BLK
9	1717675SM	2	ROLLER,ROUNDED
10	1960520SM	2	NUT-PUSH FOR .625 DIA STUD CAPPED BLK
11	1668513SM	7	ROLLER
12	5049040CSM	1	BAR, ROLLER
13	1931352SM	2	BOLT-RD HD SH SQ NK 3/8-16X1.500 G5 BLK
14	1664847SM	6	CAPSCREW, HEX HEAD TAPTITE, 5/16-18 X 3/4
15	1665374SM	3	STRAP-1.00WD 3.06LG .134THK ROLLER ECOAT
16	5048672CSM	1	WELD,SHAFT,DECK LIFT,44
17	1724538ASM	1	SHORT BLOWOUT BAFFLE BLACK
18	5025145X8SM	2	BOLT, 5/16-18 X 1", CARRIAGE
19	5025145X6SM	4	BOLT, 5/16-18 X 3/4", CARRIAGE
20	5025155SM	2	WASHER, 5/16" SAE
21	5025392SM	5	NUT, 5/16-18 HEX NYLOCK FLANGE
22	2108765SM	2	BOLT-WHEEL 3/8-16X2.781 .750 THRD YELLOW
23	5025011X8SM	3	BOLT, 5/16-18 X 1" GD5 YZ
24	1960027SM	4	WASHER-0500(0.51IDX0.87ODX.06THK) BLK
25	1714760SM	2	GAUGE WHEEL
26	5049017CSM	1	BRACKET, GAUGE WHEEL, LH
27	5025394SM	2	NUT, 3/8-16 HEX NYLON FLANGE
28	5049018CSM	1	BRACKET, GAUGE WHEEL, RH
29	5100276SM	1	ROD, DECK LIFT
30	5049184SM	3	SPACER, HYDRO PULLEY
31	5023174SM	1	CLEVIS, 1/2-20, STEEL
32	5025328X12SM	1	PIN,CLEVIS, 1/2 X 1 1/2, YZP
33	1918196SM	2	PIN, HAIR, .0915 X 1-7/8
34	5025089SM	2	NUT, 1/2-20 HEX JAM

### Footnotes

The above parts group applies to the following Mfg. Nos.:

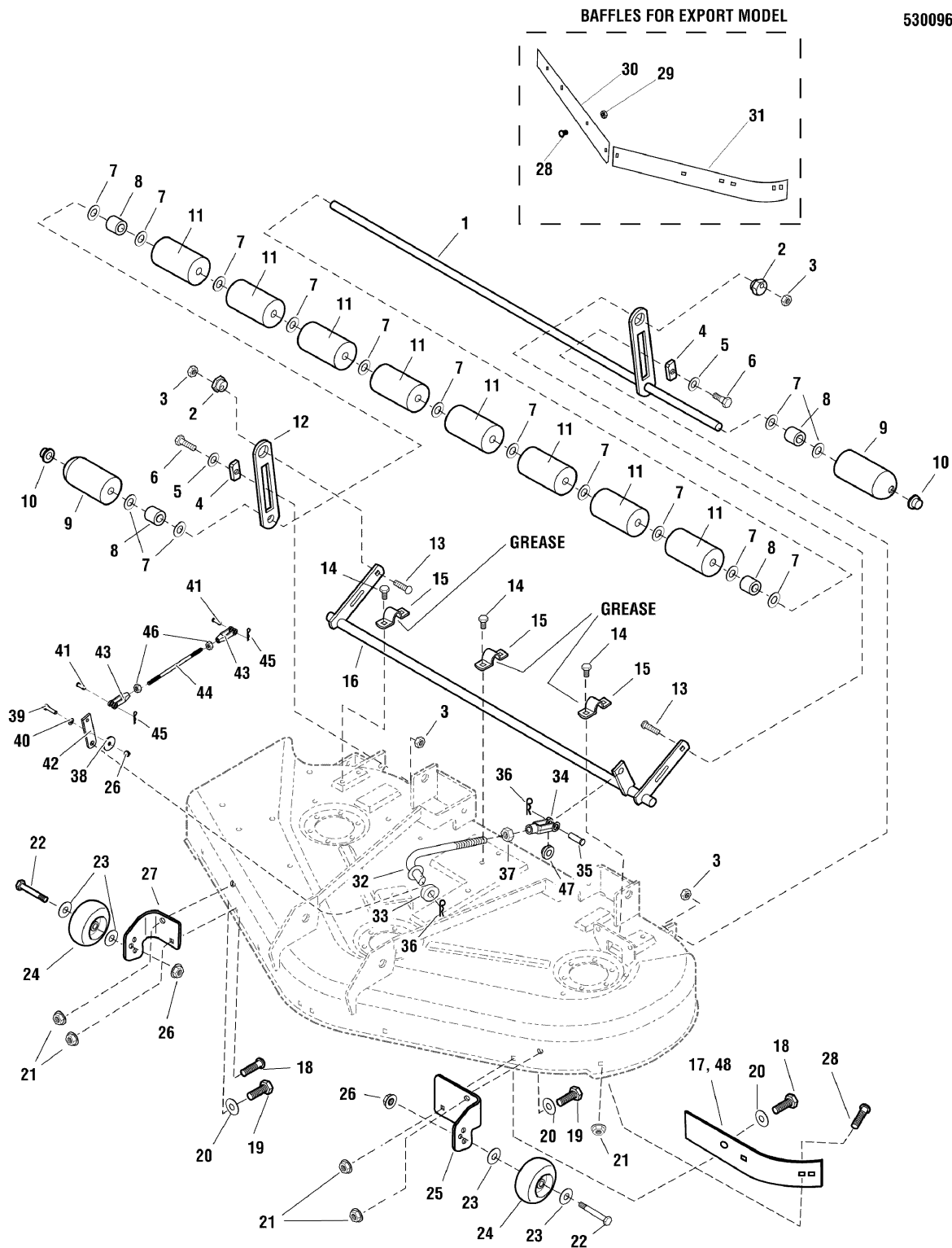
2690449 - Champion

2690483 - Champion

# 50" Mower Deck - Rollers Group

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

5300965



The above parts group applies to the following Mfg. Nos.:  
5900705 - Champion

## 50" Mower Deck - Rollers Group

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5048746CSM	1	WELD,SHAFT,ROLLER,50
2	1704082SM	2	NUT-HEX ADJUSTING .990DIA .687TH PM YEL
3	2960681SM	4	NUT-HEX TOPLOCK SPIRAL FLNG 3/8-16 YEL
4	1677507SM	2	SLIDE .803 X 1.7
5	1924361SM	2	WASHER-0500(0.53IDX1.25X.08THK)BLK
6	2172622SM	2	BOLT, SHLDR, 3/8-16 1.34LG .50SH G5 BLK
7	1924366SM	15	WASHER-0.625(0.66IDX1.12X.11THK) BLK
8	1709195SM	4	SPACER, .876 OD X .666 ID X 1.25 LG
9	1722036SM	2	ROLLER-0.650ID 2.50OD ROUNDED BLACK POLY
10	1960520SM	2	NUT-PUSH FOR .625 DIA STUD CAPPED BLK
11	1668513SM	8	ROLLER-0.652ID 2.50 OD 4.10LG BLACK POLY
12	5049040CSM	1	BAR, ROLLER
13	1931352SM	2	BOLT-RD HD SH SQ NK 3/8-16X1.500 G5 BLK
14	1664847SM	6	SCREW-HEX WSHR HD TAPTT5/16-18X0.750BLK
15	1665374SM	3	STRAP-1.00WD 3.06LG .134THK ROLLER ECOAT
16	5401111CSM	1	WELD, SHAFT, DECK LIFT, 50" ORANGE
17	1724538ASM	1	SHORT BLOWOUT BAFFLE BLACK (S/N: 2012651720 & Below)
18	5025145X8SM	2	BOLT, 5/16-18 X 1, CARRIAGE
19	5025011X8SM	2	CAPSCREW, HEX HEAD,5/16-18 X 1
20	5025155SM	2	WASHER, 5/16 SAE
21	5025392SM	9	NUT, 5/16-18 HEX NYLOCK FLANGE
22	2108765SM	2	BOLT-WHEEL 3/8-16X2.781 .750 THRD YELLOW
23	1960027SM	4	WASHER-0500(0.51IDX0.87ODX.06THK) BLK
24	1714760SM	2	WHEEL- 2.00 WIDE 3.92 DIA 0.531ID POLY
25	5049017CSM	1	BRACKET, GAUGE WHEEL, LH
26	5025394SM	3	NUT, 3/8-16 HEX NYLOCK FLANGE
27	5049018CSM	1	BRACKET, GAUGE WHEEL, RH
28	5025145X6SM	16	BOLT, 5/16-18 X 3/4", CARRIAGE
29	5025057SM	10	NUT, 5/16 - 18 HEX NYLON LOCK
30	1735184ASM	1	BLOWOUT BAFFLE, RH 50" MOWER - BLACK
31	1716870ASM	1	BLOWOUT BAFFLE, LH 50" MOWER - BLACK
32	5100275SM	1	ROD, DECK LIFT LINKAGE
33	5049184SM	3	SPACER, HYDRO PULLEY
34	5023174SM	1	CLEVIS, 1/2-20, STEEL
35	5025328X12SM	1	PIN, CLEVIS, 1/2 X 1 1/2, YZP
36	5025210SM	2	PIN, HAIR, .0915 X 1-7/8
37	5025089SM	1	NUT, 1/2-20 HEX JAM
38	5025305SM	1	WASHER, .41 X 1.75 X .14
39	5025013X12SM	1	BOLT, 3/8-16 X 1-1/2 GD5 YZ
40	5025156SM	1	WASHER, 3/8 SAE
41	5025214X8SM	2	PIN, CLEVIS, 3/8 X 1
42	5049482CSM	1	LINK, ROLLER REVERSE
43	5021171SM	2	CLEVIS 3/8-24, PLASTIC
44	5101136SM	1	ROD, LEVER CONNECTING

### Footnotes

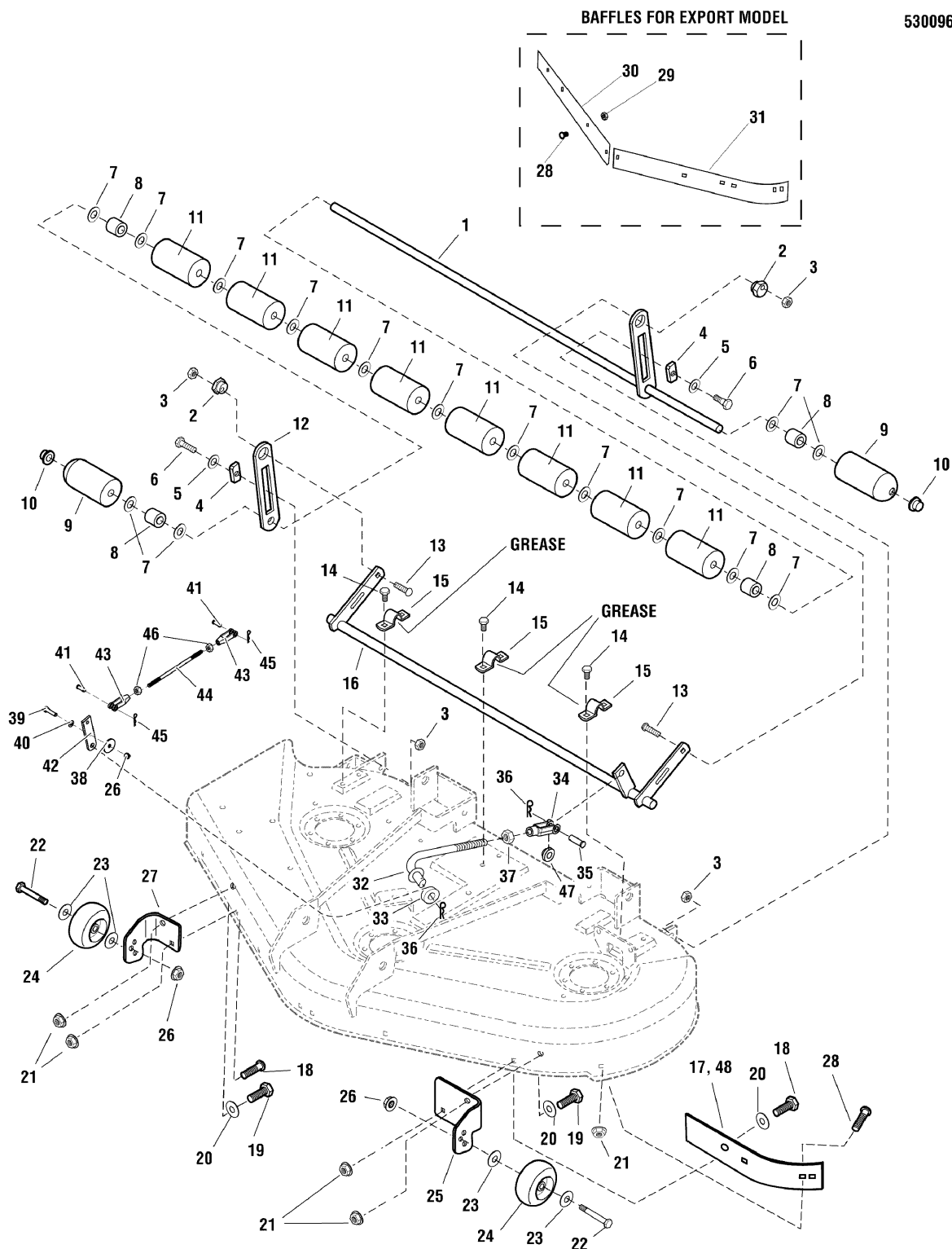
The above parts group applies to the following Mfg. Nos.:

5900705 - Champion

# 50" Mower Deck - Rollers Group

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

5300965



The above parts group applies to the following Mfg. Nos.:  
5900705 - Champion



## 50" Mower Deck - Rollers Group

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REF NO.	PART NO.	QTY.	DESCRIPTION
45	5025201X6SM	2	PIN, COTTER, 3/32" X 3/4
46	5025309SM	2	NUT, 3/8-24 HEX JAM
47	5048258SM	1	BUSHING, DECK SUPPORT
48	1734181ASM	1	BAFFLE FRONT 44, 50 MOWERS (S/N: 2012651721 & Above)

Not for  
Reproduction

### Footnotes

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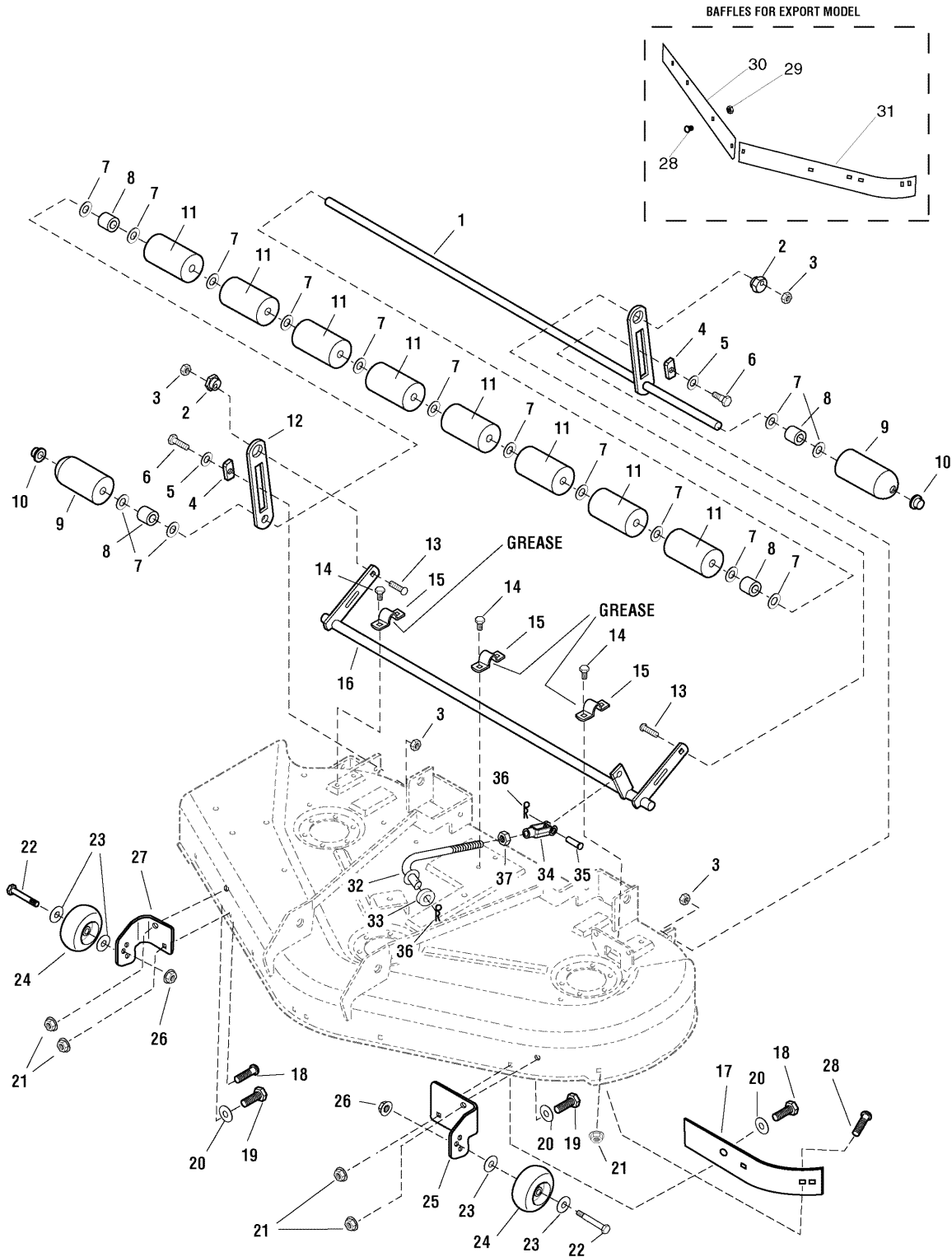
**The above parts group applies to the following Mfg. Nos.:**

5900705 - Champion

# 50" Mower Deck Roller Group (20HP Models) (2765RL0)

2765RL0

**NOTE:** Unless noted otherwise, use the standard hardware torque specification chart.



**The above parts group applies to the following Mfg. Nos.:**

- 2690451 - Champion
- 2690452 - Champion
- 2690484 - Champion

## 50" Mower Deck Roller Group (20HP Models) (2765RL0)

REF NO.	PART NO.	QTY.	DESCRIPTION
1	5048746CSM	1	WELD,SHAFT,ROLLER,50
2	1704082SM	2	NUT-HEX ADJUSTING .990DIA .687TH PM YEL
3	2860681SM	4	NUT, HEX TOP LOCK SPIRAL K FLNG, 3/8-16 YEL
4	1677507SM	2	SLIDE .803 X 1.7
5	1924361SM	2	WASHER-0500(0.53IDX1.25X.08THK)BLK
6	2172622SM	2	BOLT, SHLDR, 3/8-16 1.34LG .50SH G5 BLK
7	1924366SM	15	WASHER-0.625(0.66IDX1.12X.11THK) BLK
8	1709195SM	4	SPACER, .876 OD X .666 ID X 1.25 LG
9	1722036SM	2	ROLLER, ROUNDED
10	1960520SM	2	NUT-PUSH FOR .625 DIA STUD CAPPED BLK
11	1668513SM	8	ROLLER
12	5049040CSM	1	BAR, ROLLER
13	1931352SM	2	BOLT-RD HD SH SQ NK 3/8-16X1.500 G5 BLK
14	1664847SM	33	SCREW-HEX WSHR HD TAPTT5/16-18X0.750BLK
15	1665374SM	3	STRAP-1.00WD 3.06LG .134THK ROLLER ECOAT
16	5401111CSM	1	WELD, SHAFT, DECK LIFT, 50" ORANGE
17	1724538ASM	1	SHORT BLOWOUT BAFFLE BLACK
18	5025145X8SM	2	BOLT, 5/16-18 X 1", CARRIAGE
19	5025011X8SM	2	CAPSCREW, HEX HEAD,5/16-18 X 1
20	5025155SM	2	WASHER, 5/16" SAE
21	5025392SM	5	NUT, 5/16-18 HEX NYLOCK FLANGE
22	2108765SM	2	BOLT-WHEEL 3/8-16X2.781 .750 THRD YELLOW
23	1960027SM	4	WASHER-0500(0.51IDX0.87ODX.06THK) BLK
24	1714760SM	2	GAUGE WHEEL
25	5049017CSM	1	BRACKET, GAUGE WHEEL, LH
26	5025394SM	2	NUT, 3/8-16 HEX NYLON FLANGE
27	5049018CSM	1	BRACKET, GAUGE WHEEL, RH
28	5025145X6SM	11	BOLT, 5/16-18 X 3/4", CARRIAGE
29	5025057SM	10	NUT, 5/16 - 18 HEX NYLON LOCK
30	1716869ASM	1	BLOWOUT BAFFLE, RH 50" MOWER - BLACK (CE/Export Only)
31	1716870ASM	1	BLOWOUT BAFFLE, LH 50" MOWER - BLACK (CE/Export Only)
32	5100275SM	1	ROD, DECK LIFT LINKAGE
33	5049184SM	3	SPACER, HYDRO PULLEY
34	5023174SM	1	CLEVIS, 1/2-20, STEEL
35	5025328X12SM	1	PIN,CLEVIS, 1/2 X 1 1/2, YZP
36	1918196SM	2	PIN, HAIR, .0915 X 1-7/8
37	5025089SM	2	NUT, 1/2-20 HEX JAM

### Footnotes

The above parts group applies to the following Mfg. Nos.:

2690451 - Champion

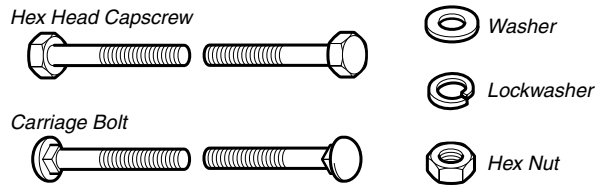
2690452 - Champion

2690484 - Champion

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# Hardware Identification & Torque Specifications

## Common Hardware Types

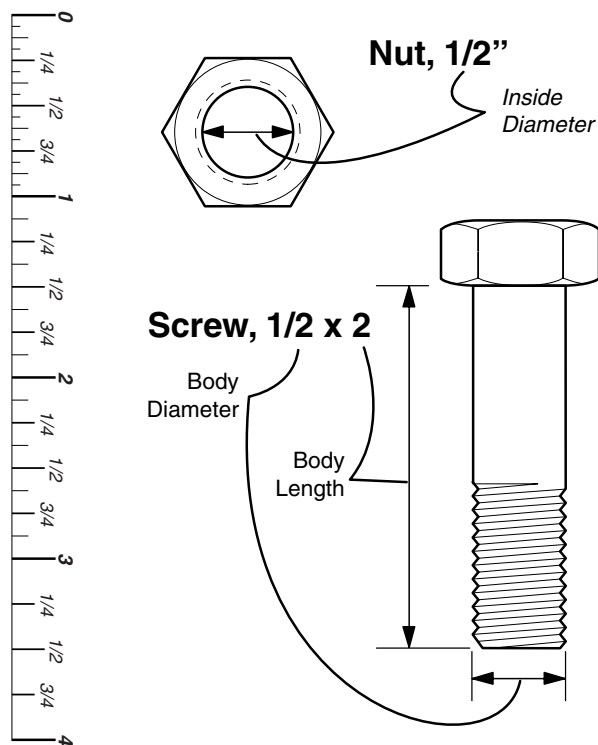


## Standard Hardware Sizing

When a washer or nut is identified as 1/2", this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch; if a second number is present it represents the *threads per inch*

When bolt or capscrew is identified as 1/2 - 16 x 2", this means the *Nominal size*, or *body diameter* is 1/2 inch; the second number represents the *threads per inch* (16 in this example, and the final number is the *body length* of the bolt or screw (in this example 2 inches long).

**The guides and ruler furnished below are designed to help you select the appropriate hardware and tools.**



## Torque Specification Chart

FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%)

Hardware Grade	No Marks SAE Grade 2		SAE Grade 5		SAE Grade 8	
	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	27	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

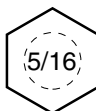
### NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
  - for prevailing torque locknuts - use 65% of grade 5 torques.
  - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

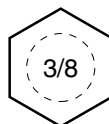
## Wrench & Fastener Size Guide



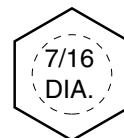
1/4" Bolt or Nut  
Wrench—7/16"



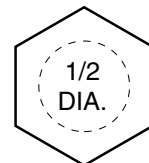
5/16" Bolt or Nut  
Wrench—1/2"



3/8" Bolt or Nut  
Wrench—9/16"



7/16" Bolt or Nut  
Wrench (Bolt)—5/8"  
Wrench (Nut)—11/16"



1/2" Bolt or Nut  
Wrench—3/4"

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***Simplicity***

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MANUFACTURING, INC.  
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Port Washington, WI 53074-0997 USA

[www.simplicitymfg.com](http://www.simplicitymfg.com)

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