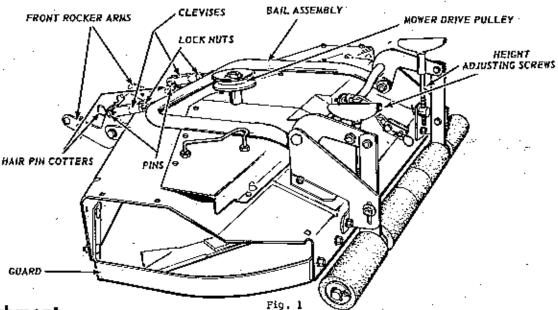
Simplicity

42" Rotary Mower

MER'S, NO. 407



Attachment

To attach the 42" Rotary Mower to the Tractor, follow the sequence of steps as outlined below:

- Place the mower beside the tractor, and turn
 the tractor wheels to full left position. Before
 sliding the mower under the tractor, remove
 the heir pin cotters and pins connecting the
 clevises on front end of ball assembly. Allow
 the rocker arms to drop down. This will now
 provide sufficient clearance for the mower to
 slide under the tractor. With the mower under
 the tractor, replace the clevises on rocker arms
 and fasten with heir pin cotters and pins.
- Connect the rockers arms to front mounting brackets under the tractor, by using pins and hair pin cotters as shown in figure 2.
- 3. Place the tractor lift lever in its rear position and attach the mower lift lever to the tractor lift arm on right hand side of tractor as shown in figure 3. Use hex capscrew, flatwashers, and hex nut furnished for this purpose.
- Connect the mower lift chain to the lift lever by fastening the lift links in place with a pin and hair pin cotter as shown in figure 3.
- 5. Place the cross drive belt in position on the mower drive pulley. Give the belt a 90° twist towards the left hand side of the tractor and mount belt to larger pulley of power take-off as shown in figure 3. When installed in proper manner, the belt should run from the laft side of mower pulley to bottom side of power take-off pulley.

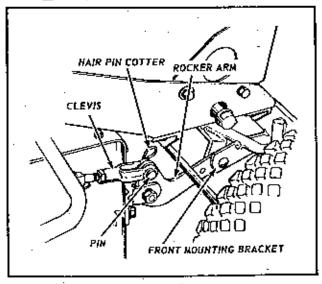
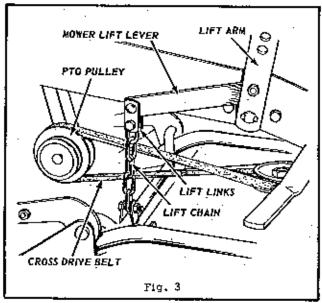


Fig. 2

Adjustments

To check the final adjustment of the mower height, place the tractor with the mower attached, on a smooth flat surface. Rotate the center blade to the front and measure the distance from its front tip to the ground. Then rotate each of the side blades so that their tips can be measured at the front. For best mowing results, the leading tip of the center blade should be about 1/4" higher than the trailing tip of the two side blades. To obtain this adjustment, remove pins from clevises and rocker arms, loosen the hex nut in back of each clevis and turn each clevis in or out sufficiently to achieve this setting. In making this adjustment, be sure that both clevises are adjusted equally.

SIMPLICATY MANUFACTURING COMPANY, INC., resists in U.S.A.



Operation

- Set mower to desired height of cut by turning the adjusting screwhandles counter-clockwise to lower the cut, and clockwise to raise the cut. Turn each adjusting handle an equal number of times to insure level operation.
- Start the tractor engine with the power take-off in the disengaged position, and lower the mower to cutting position by releasing the tractor lift lever.
- Engage the power take-off to set the mower blades in operation; engage the tractor clutch and proceed with mowing.
- 4. To transport the mower; disengage the power takeoff to stop blades. Raise the mower above the surface by pushing the tractor lift lever to forward locked position.

Belt Tension

The mower spindle drive belt is spring loaded and requires no further adjustment.

NOTE: The cross drive belt and the blade drive belt are a super combine type belt and are designed and manufactured to provide long and satisfactory service. Because of the special design of these belts, it is urged that you replace them only with genuine replacement belts ordered from your dealer. Consuit the parts list for the correct part numbers for these bolts when replacement is necessary.

Lubrication

The mower arbor spindles are supported in prolubricated, scaled ball bearing assemblies, which do not require further attention.

CAUTION

MOWER SHALL NOT BE USED WITHOUT EITHER VACUUM COLLECTOR ADAPTER OR THE THE DEFLECTOR ADAPTER IN PLACE.

IMPORTANT

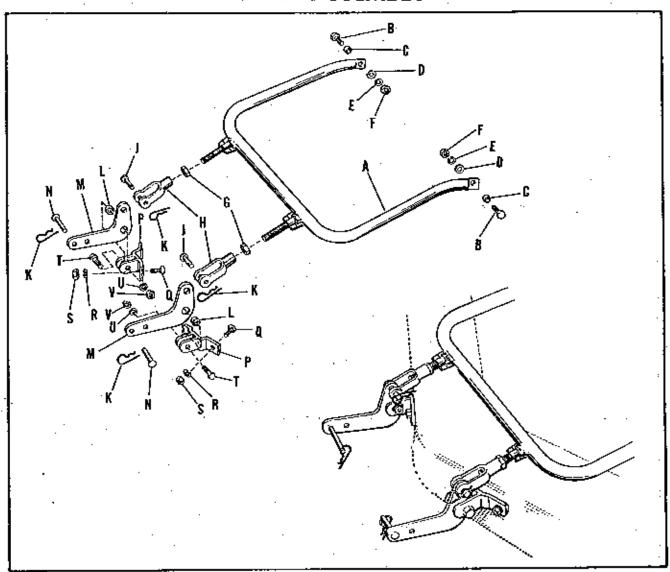
USE ONLY SIMPLICITY REPLACMENT BELTS & BLADES

Caution

It is the responsibility of the operator to see that the area where the mower will be used is free of all types of foreign material. This includes wire, rope, rags, sticks, bottles, cans, pipe, and rocks, etc. These represent potential dangers to mower, operator, and spectators; as well as having a dulling effect on the mower blades.

Always guard for obstacles when mowing, and, never leave mower running while unattended.

BAIL ASSEMBLY



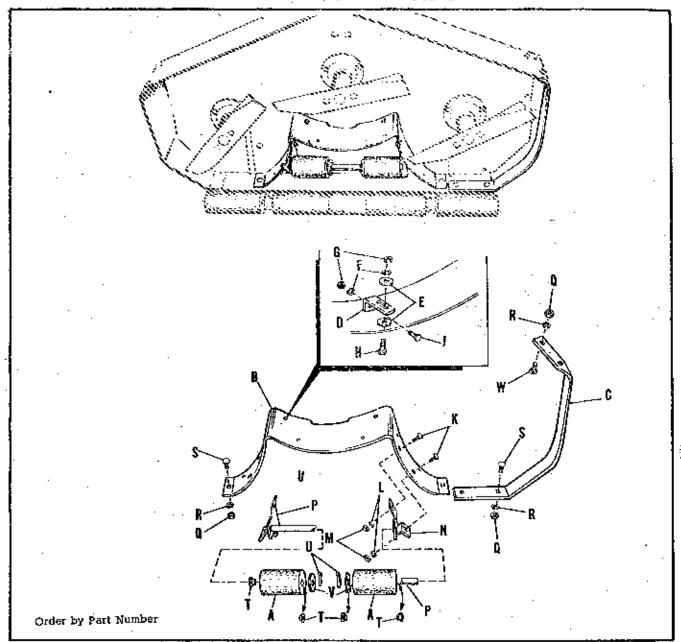
Order by Part Number	Order	by	Part	Number	
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Ref. Let.		Description
A B C D E F G	108229 705049 105051 719003 720004 717005 717016	x 1 1/4" lg. Spacer Washer, Plain, 7/16 Washer, Lock, 1/2" Nut, Hax, Full, 1/2"-13 NG Nut, Hex, Jam, 1/2"-20 NF
H	1\$4304 1\$4305	Yoke End, Adjusting Yoke Pin

Order by Part Number

	<u> </u>	····
Ref. Let.	Part No.	Description
K	8161045	Clip, Spring
L	105051	Spacer
M	108228	Rocker Arm
N	118053	Pin
P	108219	Bracket Assembly, Front
Q	702002	Bolt, Carriage, 3/8"-16 NC x 1"
R	720002	Washer, Lock, 3/8"
Ş	717003	
Ŧ	705049	Capscrew, Hex, 1/2"-13NC x 1 1/4"
บ	720004	Washer, Lock, 1/2"
ν	717006	Nut, Hex, Full, 1/2"-13 NG
r		T

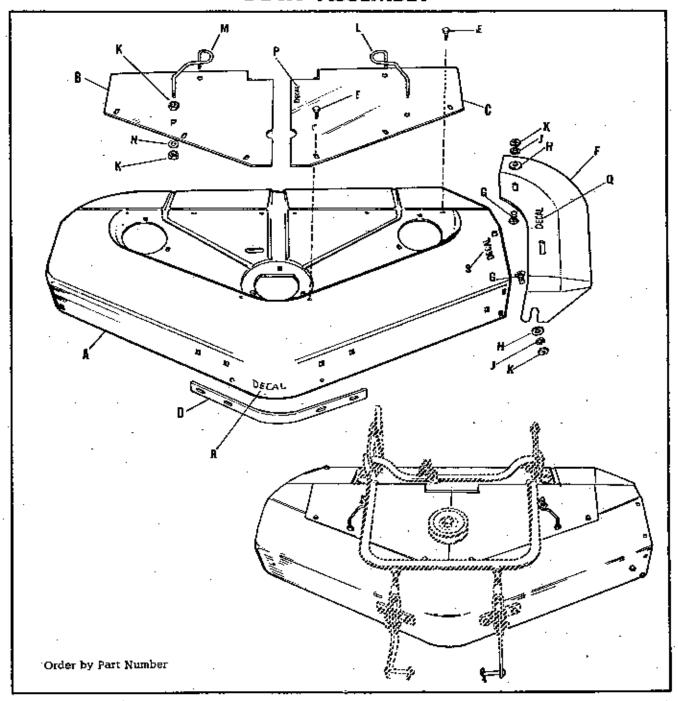
MOWER UNDERSIDE



Ref. Letter	Part ·No.	Description
A B C D E F G H J K	108431 108361 108214 108186 719006 720003 717005 715018 714012	Roller W/Bushing Baffle Guard Assembly, Housing Clip Baffle Washer, Plain, 1/4" Washer, Lock, 1/4" Nut, Hex, Full, 1/4"-20 NC Capscrew, Hex, 1/4"-20 x 5/8" lg, Screw, Recessed Hex, Self-Tapping 1/4"-20 NC x 7/8" lg, Bolt, Carriage, 5/16"-18 NC
į.	ļ ;	x 3/4" lg,

Ref. Letter	Part No.	Description
L	720001	Wosher, Lock, 5/16*
M	717001	Nut, Hex, Full, 5/16"-18 NC
N	108224	Bracket, Roller, Lower, L.H.
P.	108426	Bracket & Shalt Assembly
Q	717003	Nut, Hex, Full, 3/8"-16 NC
R	720002	Washer, Lock, 3/8"
ន	702003.	Bolt, Carriage, 3/6"-16 NC x 3/4" lg.
T	108419	Bushings
ប	722011	Pin, Cotter, 3/16" x 1" lg.
v	116001	Washer
W.	702002	Bolt, Carriage, 3/8"-16 NC x 1" lg

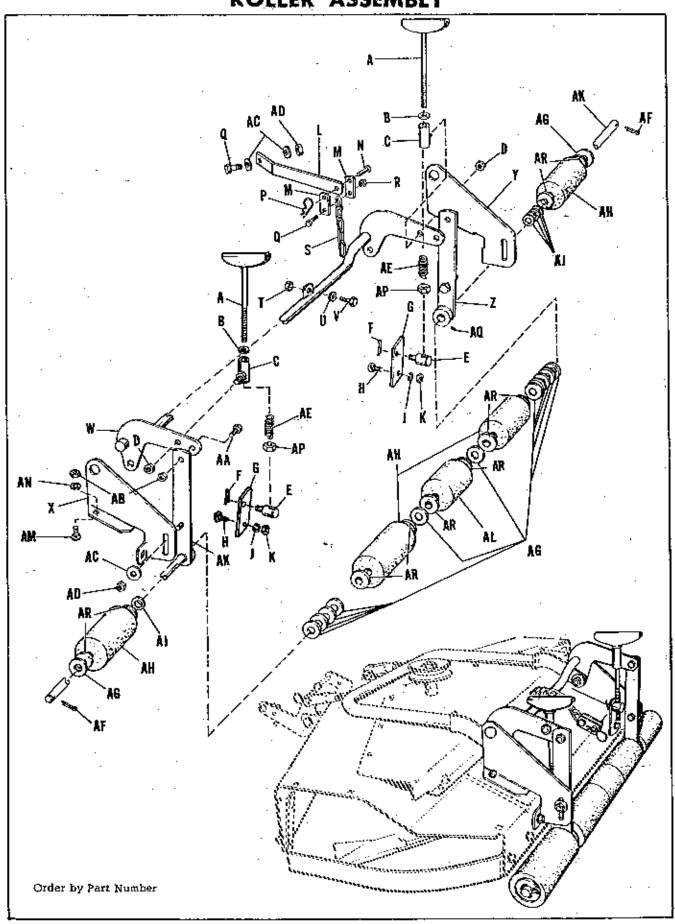
DECK ASSEMBLY



Ref. Let.	Part No.	Description
A B C D E F G H	108354 108420 108421 108366 715067 108525 703004 8161199	Mower Housing Cover, R. II. Cover, L. H. Bar, Reinforcing Screw, Taplite, 1/4-20 x 3/8" lg. Defluctor Bolt, 3/8-16 x 3/4 lg. Spacer
.1	720002	Washer, Lock, 3/8"

Ref. Let.	Part No.	Description
K L M N P Q R S	717003 157247 157246 719001 108102 108031 106719 108507	Hex Nut, Full, 3/8-16 Guard, L. H. Guard, R. H. Washer, Plain, 3/8 Decal Decal Decal Decal Decal

ROLLER ASSEMBLY

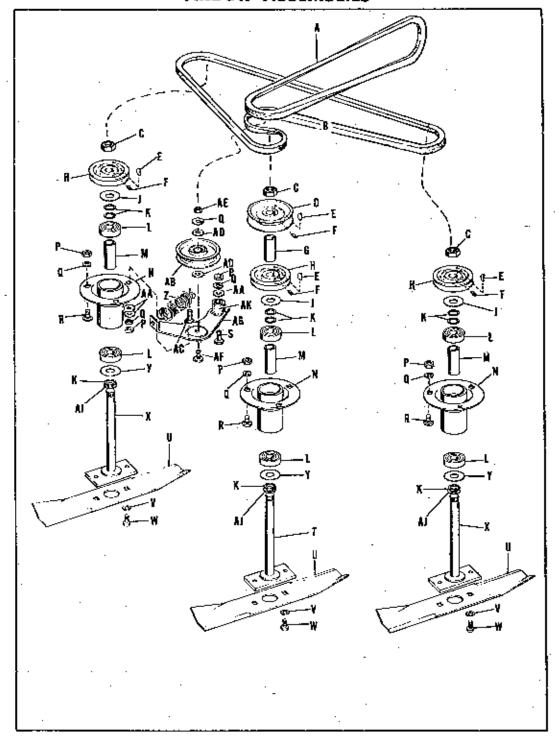


ROLLER ASSEMBLY

Order by Part Number

Reference	Part	Description	
-Letter	No.		
A	108415	Screw Assembly, Adjusting	
В	719001	Washer, Plain, 3/8"	·
ľő	108241	Socket Assembly, Crank	
D	. 717510	Nut, Hex, Full, Lock, 3/8"-16 NC	
Ē	108172	Pivot	
F	722001	Cotter Pin, 3/32" x 3/4" lg.	•
ÍĠ	108242	Link, Lift	Section 1
н	703004	Bolt, Carriage, 3/8"-16 NC x 3/4" lg.	•-
Ī	720002	Washer, Lock, 3/8"	
l ĸ.	717003	Nut, Hex, Full, 3/8"-16 NC	· ·
ľ "	108198	Lever, Mower Lift	:
M	108199	Link, Mower Lift	
N	15305B	Pin, Lock	· . ·
P	B161045	Clip, Spring	•
l o	705005	Capscrew, Hex Hd., 3/8"-16 NC x 1" lg.	
Ř	717510	Nut, Hex, Full, Lock, 3/8"-15 NC	
· s	101084	Chain	
T	717510	Nut, Hex, Full, Lock, 3/8"-16 NC	
υ	719001	3/8" Washer	
l v	705005	Capscrew, Hex Hd., 3/8-16x1" lg.	
. w	108424	Arm Assembly, Rocker	
х	108234	Bracket, Roller, L.H.	
Ϋ́	108233	Bracket, Roller, R. H.	
2	108359	Bar Assembly, Roller	
AA	705005	Capscrew, Hex Hd., 3/8"-16 NC x 1" lg.	
AB	717003 .	Nut, Hex, Full, 3/8"-16 NC	
AC	719001	Washer, Plain, 3/8"	
AD .	717510	Nut, Hex , Full, Lock, 3/8°-16 NC	. :
AE	108360	Spring, Adj. Screw	
AF	722011	Pin, Cotter, 3/16" x 1" lg.	•
AG	116001	Washer	
AH	108432	Roller w/Bushing	
AJ	8261055	Washer .	
AX	108358	Shaft & Support Arm.	
AL	108431	Roller W/Bushing	
AM	702003	Bolt, Carriage, 3/8"-16 NC x 3/4" lg.	
AN	720002	Washer, Lock, 3/8"	•
AP	717013	Nut, Hex. Pull	
AQ AR	713504 108419	Set Screw Bushings	
AIK	149412	posmugo	

ARBOR ASSEMBLIES



Ref. Let.	Part No.	Description
1 1	109099	Belt, "Y" (Cross Drive)
l n	108209	Belt, "Y" (Mower Spindle Drive)
l c	717517	Hex. Jam Lock Nut. 3/4"-16
р	108207	Cross Drive Pulley .
F.	725006	Key, Woodruff, 861
F	713504	Set Screw, 5/16"-18 x 3/8"
6	108245	Spacer
10	108142	Pulley
1	108139	Flinger
K	108181	Washer
L	108202	Bearing .
М	108201	Spacer
N	10R2D3	Arbor Tube Assembly
P	717003	Full Hex. Nut, 3/8"-16
l Q	720002	lock Washer, 3/8"
H	703004	Carriage Bolt, 3/8"-16 x 3/4"
S	705010	Hex. Cap Screw 3/8-16x 1-3/4"lg.

Hei. Lel.	Part No.	Description
T U V X Y Z AA AC AD	108252 108298 720002 715024 108250 108257 154369 719002 108366 156131 719002	Arizor Drive Assembly Knife Blade Lock Washer, 3/8" Hex. Hd. Capacrew, 9/8"-16x5/8" Arbor Assembly Washer Spring Flain Washer, 5/16" Idler Pulley Stud Flain Washer, 5/16"
AE AF AG AJ AK	719002 717003 108418 108416 108472 8171073	Full Lock Hex. Nut. 9/8"-16 Screw Eller Lever Assembly Washer