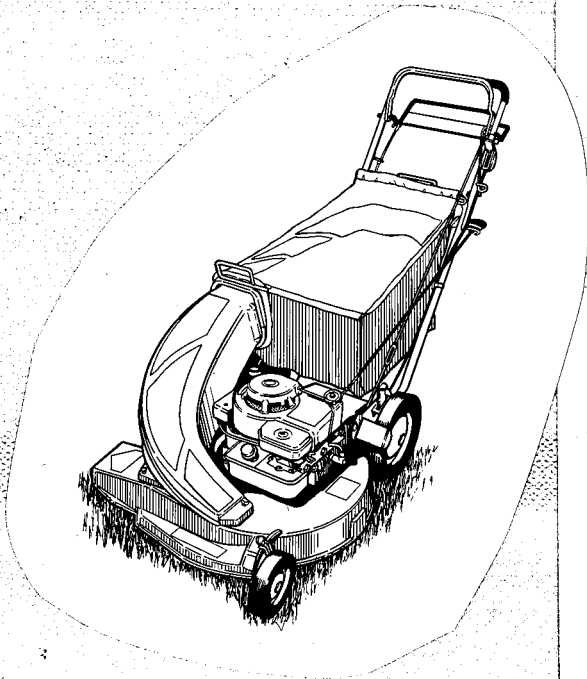


Operator's Manual

21" ALL-IN-ONE WALK BEHIND MOWER

MFG. NO. 1690798

Part No. 1671690
(October, 1982)



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USER'S RESPONSIBILITY

It is the responsibility of the user to read the Operator's Manual and understand the safe and correct operating procedures as pertains to the operation of the product, and to lubricate and maintain the product according to the maintenance schedule in the Operator's Manual.

The user is responsible for inspecting his machine and for having parts repaired or replaced when continued use of the product would cause damage or excessive wear to other parts. It is the user's responsibility to deliver his machine to an Allis-Chalmers dealer, for service or replacement of defective parts which are covered by the standard warranty. When requesting warranty service, you must present your copy of delivery record.

The user will advise the dealer when unit will start in field so dealer representative can be on hand to make necessary adjustments and help you get started properly.

If the Dealer is requested by the Customer to travel to another location, or haul the machine to his shop for the purpose of performing a warranty obligation or free inspection, it would be for the Customer's convenience, and the cost for such trips is to be paid for by the Customer. Any arrangement whereby the Dealer agrees to absorb all or a part of the cost of these trips is to be made between the Dealer and the Customer and is to be considered a courtesy to the Customer.

Allis-Chalmers does not allow credit for the cost of travel time, mileage, or hauling as a warranty allowance.

WARRANTY . . . Your warranty for any new equipment listed appears on your copy of the Purchase Order signed by you and your selling dealer. You will be required to pay any premium for overtime labor requested by you, any charge for making service calls and for transporting the equipment to and from the place where warranty work is performed. Normal maintenance service and repair work not covered by the warranty during the warranty period and all service after the warranty period will be charged for at the dealer's regular rates and prices.

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TO OUR DEALER

DEALER'S PREDELIVERY SERVICE GUIDE FOR 21" WALK BEHIND MOWER

PREOPERATIONAL CHECK

- Shipping Damage Corrected
- Engine Oil Level Checked

OIL LEAKS

- Check for Oil Leaks After Engine Warms Up

ENGINE

- Engine High and Low Idle Speeds Correct 1750 RPM Idle - 3400 RPM Full Throttle.
- Air Cleaner Elements Not Damaged and Properly Installed.

GENERAL

- LUBRICATED
- Overall Appearance of Mower Checked
- Final Operational Check
- All Safety & Operational Decals in Place
- Operator's Manual with Unit

A

TO OUR CUSTOMER

The following pages and illustrations are printed to help supply you with the knowledge to better operate and service your new **ALLIS-CHALMERS** equipment.

We are proud to have you as a customer and feel you will be proud to be an **ALLIS-CHALMERS** owner.

Any piece of equipment needs, and must have a certain amount of service and maintenance to keep it in top running condition. We have attempted to cover all the adjustments required to fit most conditions; however, there may be times when special care must be taken to fit a condition.

Study this operator's manual carefully and become acquainted with all the adjustments and operating procedures before attempting to operate your new equipment. Remember, it is a machine and has been designed and tested to do an efficient job in most operating conditions and will perform in relation to the service it receives.

If special attention is required for some conditions, ask your **ALLIS-CHALMERS** Dealer; his Parts and Service Organization will be glad to help and answer any questions on operation and service of your new machine.



**ATTENTION! BECOME ALERT!
YOUR SAFETY IS INVOLVED!**



This symbol is used to call your attention to safety precautions that should be followed by the operator to avoid accidents. When you see this symbol - Heed Its Warning.

DEALER'S DELIVERY GUIDE OF 21" WALK BEHIND MOWER

**EXPLAIN TO YOUR CUSTOMER THE CARE, SAFE OPERATION AND ADJUSTMENTS OF
ITEMS LISTED BELOW:**

- LUBRICATION
- ENGINE COOLING FINS
- ENGINE OIL
- PROPER FUEL
- STARTING & STOPPING

- AIR CLEANER
- USER'S RESPONSIBILITY AND WARRANTY
- STORING UNIT
- OPERATOR'S SAFETY PRECAUTIONS
- OPERATOR'S MANUAL

B

**THE ALLIS-CHALMERS NEW EQUIPMENT BATTERY SERVICE ADJUSTMENT POLICY
FOR LAWN AND GARDEN EQUIPMENT**

LIMITED WARRANTY

1. If within a period of 90 DAYS after day of sale to the original user, an Allis-Chalmers new equipment battery becomes unserviceable (not merely discharged) in normal use, due to defective material or workmanship, the Allis-Chalmers Corporation will replace it with an equivalent new Allis-Chalmers battery, without charge, to the original user.
2. If after the expiration of such 90 DAYS but before the expiration of 24 months from date of sale to the original user (each such month being designated herein as a unit of service) an Allis-Chalmers new equipment battery becomes unserviceable (not merely discharged) in normal use, due to defective material or workmanship, it will be replaced for the original user, in exchange for the unserviceable battery, with an equivalent new Allis-Chalmers battery at an adjusted price. This adjusted price shall be determined by applying to the then current retail price of the new battery, the percentage of the maximum (24) units of service which was received from the unserviceable battery.

LIMITATIONS

No-charge replacements or adjustments under this policy may be made by any authorized Allis-Chalmers Lawn and Garden Equipment dealer.

This policy does not cover the following:

1. Unserviceability due to abuse or neglect, failure to maintain recommended electrolyte level, fire wreckage, explosion, freezing, the addition to the battery of any chemical or solution other than approved water or battery grade sulfuric acid of proper gravity, the use of a group size smaller than the group size of the original equipment battery, or continued operation of the battery in an undercharged condition (below half charge - 1.190 sp. gr.).
2. Breakage of containers, covers or posts.
3. The cost of transportation, service calls, recharges or the use of rental batteries.

PROOF OF DATE OF PURCHASE IS REQUIRED FOR ALL CLAIMS. ALLIS-CHALMERS CORPORATION WILL HAVE NO OBLIGATIONS UNDER THIS POLICY IF THE DATE CODING ON THE BATTERY IS REMOVED OR DESTROYED. IN NO EVENT WILL ALLIS-CHALMERS CORPORATION BE LIABLE FOR CONSEQUENTIAL DAMAGES.

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