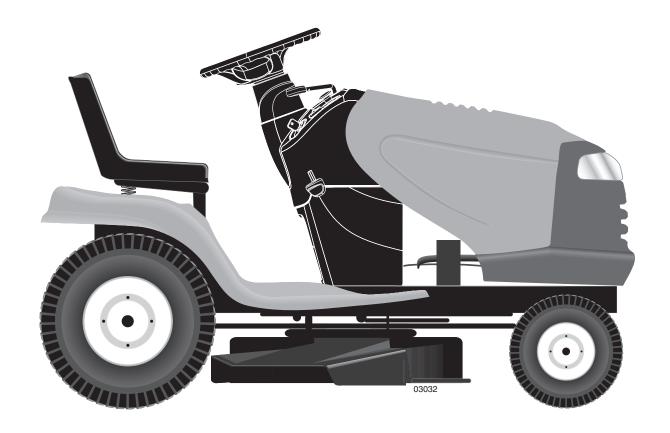
PoulanPRO



REPAIR PARTS MANUAL

MODEL:

PB22H46YT **LAWN TRACTOR**



WARNING:

Read this Manual and follow all Warnings and Safety Instructions. Failure to do so can result in serious injury.

ALWAYS WEAR EYE PROTECTION DURING OPERATION

Visit our website: www.poulan-pro.com

430093 Rev. 1 09.01.09 CL

Printed in the U.S.A.

HOW TO USE THIS MANUAL

This manual is designed to provide the customer with a means to identify the parts on his/her tractor when ordering repair parts. The illustrations may or may not represent the actual assemblies; therefore, it is not recommended to use this manual as a guide to assemble or disassemble the tractor. Some hardware and parts are drawn larger in order to more readily identify them.

Each tractor has its own model number.

The model number for your tractor can be found on the fender under the seat.

When ordering parts, always give the following information:

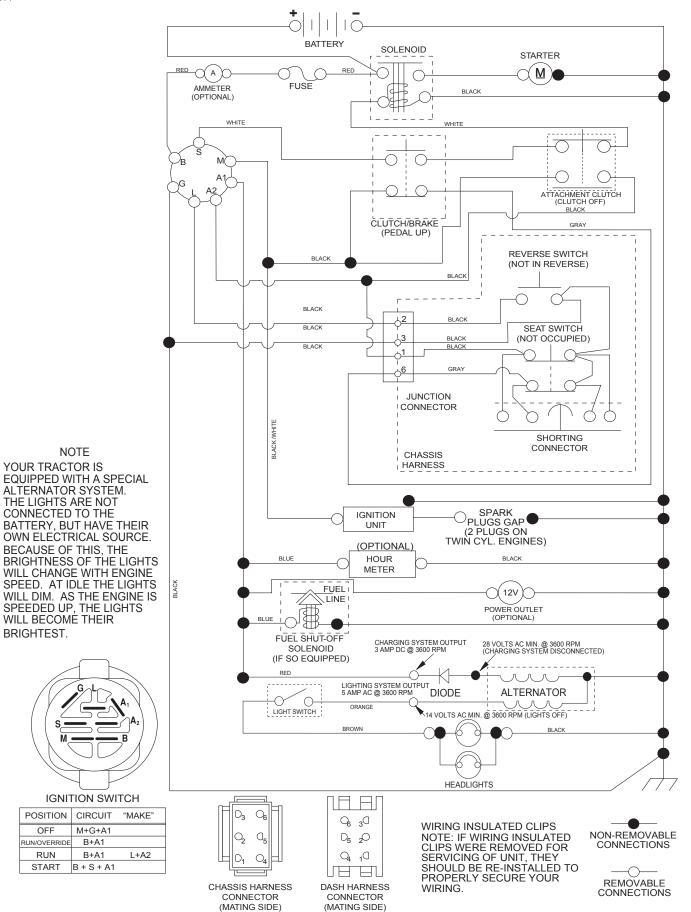
- Product "TRACTOR"
- MODEL NUMBER "PB22H46YT (96042010800)"
- Part Number
- · Part Description

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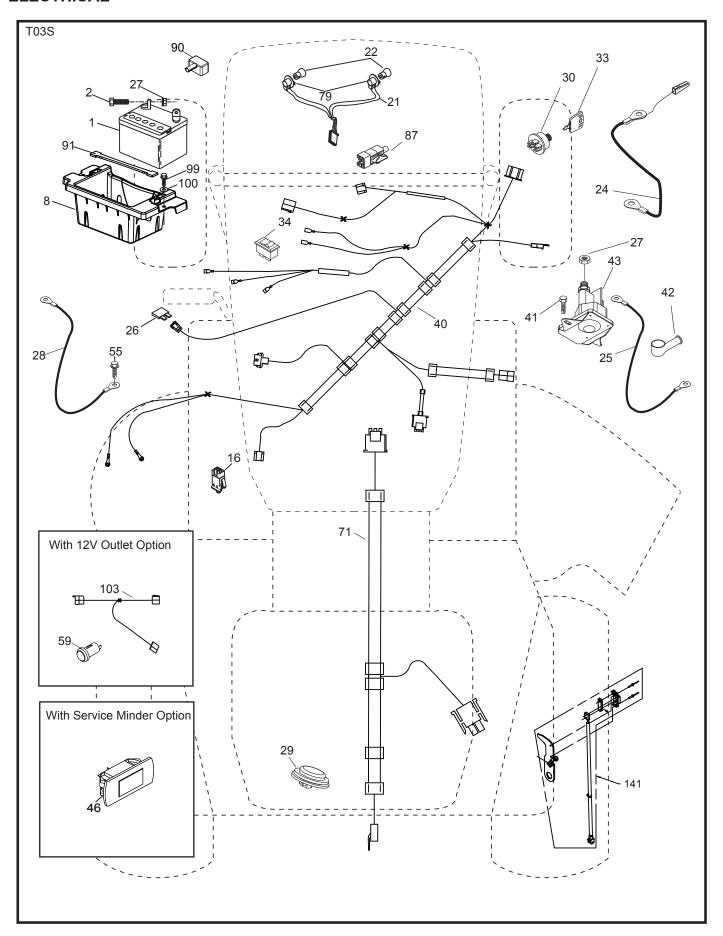
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TRACTOR - - MODEL NO. PB22H46YT (96042010800), PRODUCT NO. 960 42 01-08 SCHEMATIC

SCH11



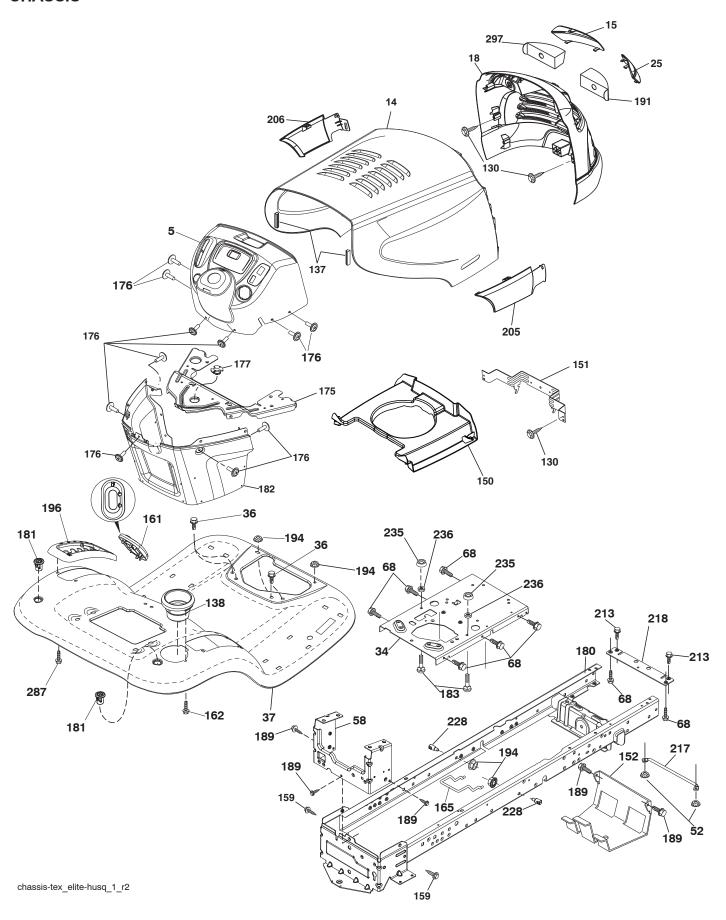
TRACTOR - - MODEL NO. PB22H46YT (96042010800), PRODUCT NO. 960 42 01-08 ELECTRICAL



TRACTOR - - MODEL NO. PB22H46YT (96042010800), PRODUCT NO. 960 42 01-08 ELECTRICAL

KEY	PART	
NO.	NO.	DESCRIPTION
1	163465	Battery
2	74760412	Bolt Hex Head 1/4-20 x 3/4
8	186491	Box Battery
16	176138	Switch Interlock Push-In
21	183759	Harness Socket Light w/4152J
22	4152J	Bulb Light
24		Cable Battery
	412894	Cable Starter
26		Fuse
27	73510400	Nut Keps Hex 1/4-20 unc
28	145491	Cable, Ground
	401545	Switch, Seat
	193350	Switch, Ignition
	411935	Key/Chain
	110712X	Switch Light/Reset
	401098	Harness Ignition Dash
	17720408	Screw Thd Cut 1/4-20 x 1/2
42 43		Cover, Terminal
43 46	192507 401763	Solenoid
	17060512	Gauge SRVCMNDR HRMTR Screw Thdrol 5/16-18 x 3/4 TYTT
	194276	Harness Ignition
7 1 79		Socket Asm Bulb Twistlock
87	197802	Switch Interlock Clutch Cable
90	400724	Cover Terminal Battery
91	190270	Strap Battery
99	17670412	Screw 1/4-20 x 3/4
100		Washer 9/32 x 7/8 x 16
	404454	Harness Pigtail
	407568	Switch Reverse
141	416977	Kit ROS
		· · · - -

TRACTOR - - MODEL NO. PB22H46YT (96042010800), PRODUCT NO. 960 42 01-08 CHASSIS



TRACTOR - - MODEL NO. PB22H46YT (96042010800), PRODUCT NO. 960 42 01-08 CHASSIS

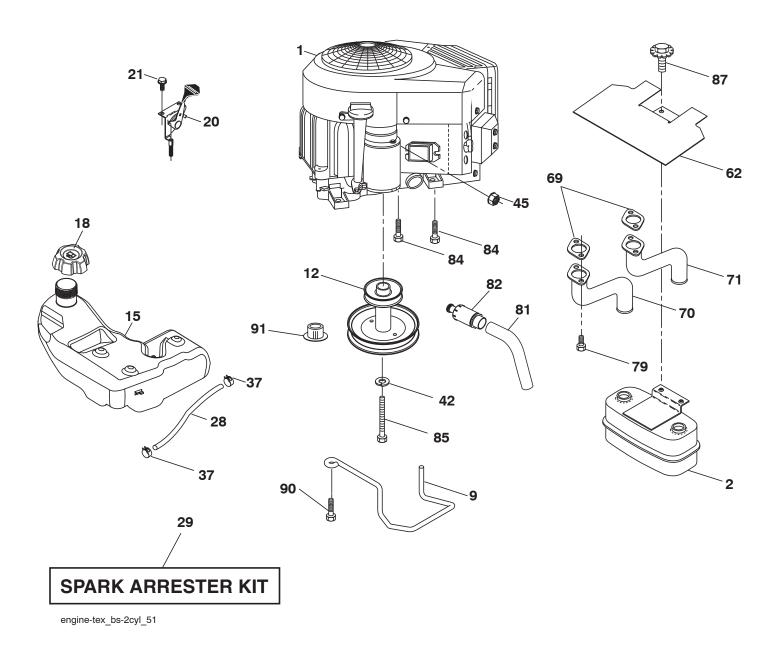
KEY NO.	PART NO.	DESCRIPTION
5 14 15	199647X428 423095X421 188264X599	Dash Hood Lens Grille LH
18	423180	Grille
25	188263X599	Lens Grille RH
34	196125	Plate Engine
36	17060512	Screw 5/16-18 x 3/4
37	414878X421	Fender
52	73680500	Nut Crown Lock 5/16-18
58	412280	Drawbar Upper
68	17490508	Screw THDROL 5/16-18 x 1/2
130 137	416358 184921	Screw #10 x 0.750 BOS Thread Bumper Hood
138	103224Y428	Cupholder
150	189350	Duct Heat Hood
151	407807	Bracket Pivot
152	199535	Shield Browning/Debris
161	193229X428	Window Fuel
162		Screw Hex Wsh Hi-Lo 1/4 x 1/2 unc
165 175	196826	Support Tank Rear
		Crossmember
176 177	400776 195227	Screw 10-24 x 5/8 Wshd Qdrx Bushing Steering
180	415063	Chassis
181		Bushing Mtg. Fender Crgo.
182	193057	Dash Lower
183	74780520	Bolt Fin Hex 5/16-18 x 1-1/4
189	17000512	Screw 5/16-18 x 3/4
191	188267	Insert Lens Reflective RH
194	73900500	Nut Lock Hex Flange 5/16-18
196	414579	Console Asm. Deck Lift
205 206	188265X428 188266X428	Skirt Side RH Skirt Side LH
213	74760512	Bolt Hex HD 5/16-18 unc x 3/4
218	196395	X-Piece Hood
217	409167	Rod Pivot
228	195161	Stud Fastener
235		Spacer Fender
236	73930500	Nut Center Lock 5/16-18 unc
287	1/600406	Screw Hex Washead 1/4-20 x 3/8
297	416500	Insert Lens Reflective LH

TRACTOR - - MODEL NO. PB22H46YT (96042010800), PRODUCT NO. 960 42 01-08 **DRIVE** _125 ,116 drive-tex_T2_pedal_14

TRACTOR - - MODEL NO. PB22H46YT (96042010800), PRODUCT NO. 960 42 01-08 DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1		Transaxle, Hydro T2-AABC-1X2B-	161	105709	Spring, Return, Clutch
		1GX1 (Order Parts from Transaxle	162	408784	Adapter Transaxle
		Manufàcturer)	163	413322	Rod Pedal Control
2	123583X	Key	166	428305	Nut Push .625
15	19131316	Washer 13/32 x 13/16 x 16 Ga.	167	405257	Latch Brake Parking
17	197296	Spring, Brake	170	413430	Keeper Belt Centerspan
26	199679	Spring Return Cruise	183	156972	Spacer Axle
29	423239	Rod, Brake	184	198403X505	Handle Parking Brake
33	12000001	Ring E	185	72110622	Bolt
35	197722	Rod, Brake, Park	186	194321	Spacer Retainer
37	121749X	Washer 25/32 x 1-1/4 x 16 Ga.	187	19133210	Washer
42	8883R	Cover, Foot Pedal	188	194323	Link Clutch Ground Drive
49	72110614	Bolt	189	194317	Bellcrank Ground Drive
50	194327	Pulley Idler Flat	190	194318	Keeper Bellcrank Ground Drive
51	73900600	Lock Nut 3/8-16	205	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
52	194326	Idler V-Groove 910" Offset	206	197867	Bracket Mount Latch Cruise
56	125907	V-Belt, Drive	207	197868	Latch Control Cruise
64	197865	Shaft Asm. Pedal Brake Control	208	197869	Gear Sector Control Cruise
73	74490544	Bolt 5/16-18 Gr. 5	209	400769	Rod Control Cruise
80	408393	Strap Torque	210	400980	Rockr Asm. Pdeal Control
92	74760520	Bolt Fin Hex 5/16-18 unc x 1.25	211	120183X	Bearing Nylon
99	408418	Rod Asm Bypass Spring	213	400799x428	Knob control Cruise
114	73800500	Nut Lock 5/16-18 unc	214	421263	Pad Pedal Forward
116	73900500	Nut Lock Hex Flange 5/16-18	215	197301x428	Pad Pedal Reverse
121	175611	Bracket Strap Torque	216	196131	Bracket Pulley Idler
122	72010520	Bolt 5/16-18 x 2.50	221	403187	Retainer Spring Clip Handle
125	17000512	Screw 5/16-18 x 3/4	222	79212010	Washer 21/32 x 1-1/4 10 Ga.
143	17490508	Screw Thdrol 5/16-18 x 1/2	231	407287	Idler V-Groove 1.688
153	4497H	Retainer Spring			
159	76020412	Pin Cotter 1/8 x 3/4	NOTE	E: All compone	nt dimensions given in U.S. inches
160	169484	Retainer Clip		1 inch = 25.4	mm

TRACTOR - - MODEL NO. PB22H46YT (96042010800), PRODUCT NO. 960 42 01-08 ENGINE



TRACTOR - - MODEL NO. PB22H46YT (96042010800), PRODUCT NO. 960 42 01-08 ENGINE

KEY NO.		DESCRIPTION
18 20 21 28 29 37 42 45 62 69 70 71 79 81 82 84 85	400021 195951 421473X428 416358 401135 137180 123487X 10040700 73510400 146629 165391 159955 160589 183906 148456 428287 17060620 173937 171877	Engine B&S Model No. 407777-1195-B1 Muffler Keeper Belt Engine Pulley Engine Tank Fuel Cap Fuel Control Throttle/Choke Screw #10 x 0.750 BOS Thread Fuel Line Spark Arrester Kit Clamp Hose Washer Lock 7/16 Nut Keps Hex 1/4-20 unc Shield Heat Muffler Gasket Exhaust Tube LH Exhaust Tube RH Screw Socket HD 5/16-18 x 1 Tube Drain Oil Easy Valve Drain Oil Screw 3/8-16 x 1-1/4 Bolt 7/16-20 x 4 x Gr. 5-1.5 Bolt 5/16 - 18 x 3/4 Screw 3/8-16 x 1
91	187495	Bushing

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

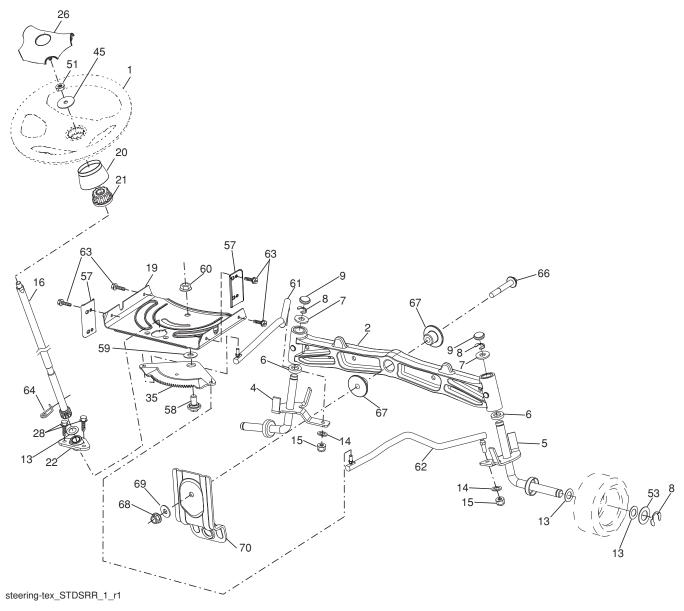
For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

Briggs & Stratton 1-800-233-3723

ENGINE POWER RATING INFORMATION

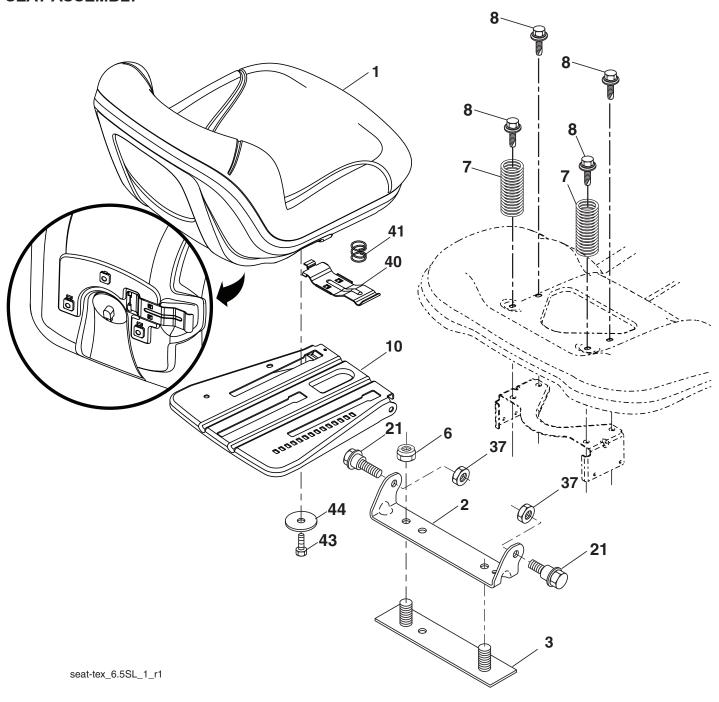
The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J11940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-5). Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net horsepower). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

TRACTOR - - MODEL NO. PB22H46YT (96042010800), PRODUCT NO. 960 42 01-08 STEERING ASSEMBLY



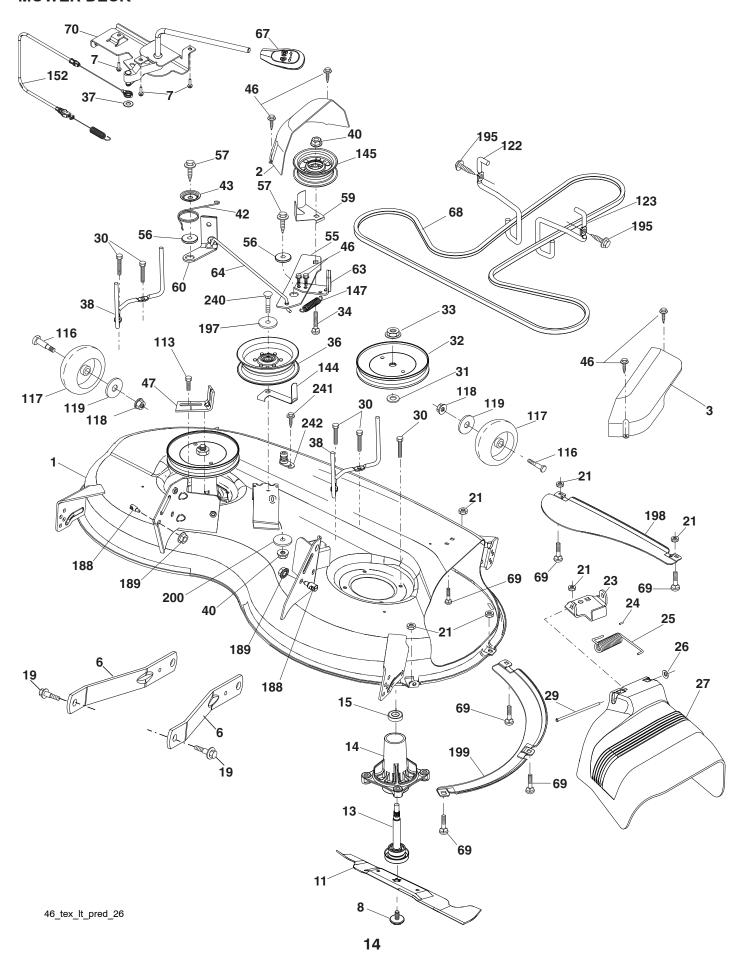
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 2 4 5 6 7 8 9 13 14 15 16 19 20 21 22 26 28	414851X421 195968 403087 403088 6266H 121748X 12000029 121232X 121749X 10040600 73540600 408219 194729 199743X428 186737 420537 414854X421 17000612	Wheel, Steering Axle Asm., Front Spindle Asm., LH Spindle Asm., RH Bearing, Race Thrust Harden Washer 25/32 x 1-5/8 x 16 Ga. Ring, Clip #T5304-75 Cap, Spindle Washer 25/32 x 1-1/4 x 16 Ga. Washer, Lock Hvy Hlcl Spr 3/8 Nut, Crown Lock 3/8-24 unf Shaft Steering Plate Steering Boot, Steering Adapter, Wheel Steering Steering Support Lower Insert, Wheel Steering Screw 3/8-16 x 3/4	45 51 53 57 58 59 60 61 62 63 64 66 67 68 69 70		Washer 9/16 ID x 2-3/8 x 12 Ga. Nut Hex Jam Toplock 1/2-20 unf Washer Hardened .793x1.637x.060 Bracket Upstop Bolt Shoulder Sector Pivot CFM Washer Thrust Sector Steering Nut Flange Lock 5/8-11 Draglink, LH Draglink, RH Screw 5/16-18 x 3/4 Retainer Clip Spring Steering Bolt Hex Fghd 7/16-14 x 3 Serr Bushing PM Front Axle Nut Lock Flange 7/16-14 Gr. 5 Washer 1.5 x .505 x .118 Bracket Deck Susp. Front
35	194732	Gear, Sector Plate		1 inch = 25.	4 [[[[[]

TRACTOR - - MODEL NO. PB22H46YT (96042010800), PRODUCT NO. 960 42 01-08 **SEAT ASSEMBLY**



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	406623	Seat	37	73800500	Nut, Lock 5/16-18 unc
2	180166	Bracket Pivot Fender	40	197661	Handle Slide Seat
3	140675	Strap, Asm Fender	41	198200	Spring Latch Seat
6	73800600	Nut, Lock w/Ins. 3/8-16 unc	43	74760612	Bolt Fin Hex 3/8-16 unc x 3/4
7	124181X	Spring, Seat Cprsn	44	19133812	Washer 13/32 x 2-3/8 x 12 Ga.
8	171877	Bolt 5/16-18 unc x 3/4 w/Sems			
10	196977	Pan, Seat	NOTI	E: All compone	ent dimensions given in U.S. inches
21	171852	Bolt, Shoulder 5/16-18		1 inch = 25.	4 mm

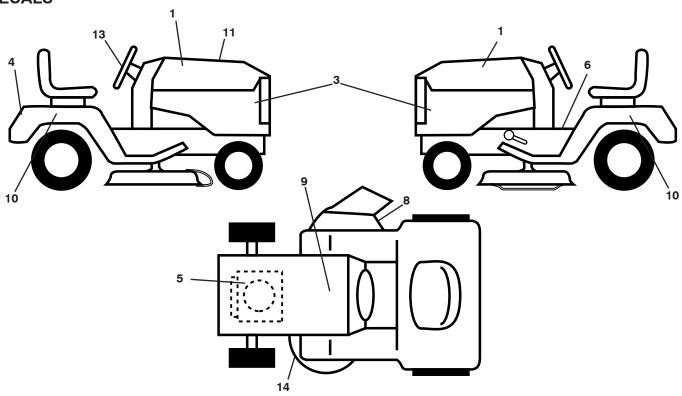
TRACTOR - - MODEL NO. PB22H46YT (96042010800), PRODUCT NO. 960 42 01-08 MOWER DECK



TRACTOR - - MODEL NO. PB22H46YT (96042010800), PRODUCT NO. 960 42 01-08 MOWER DECK

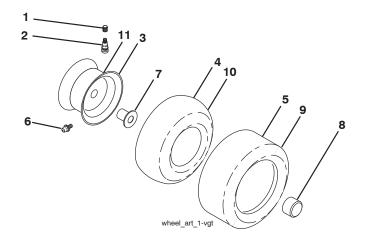
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	405049	Mower Housing	63	199477	Arm Brake Mower
2	405507	Cover Mandrel LH	64	405138	Linkage Brake
3	405506	Cover Mandrel RH	67	198398X428	Handle, Clutch Cable
6	195186	Arm Suspension	68	405143	V-Belt
7	416358	Screw #10 x 0.750 BOS Thread	69	72140505	Bolt
8	193003	Bolt/Washer Asm 7/16-20 unf	70	199779	Clutch Asm. Manual
11	405380	Blade Mower Hi-Lift	113	17000510	Screw 5/16-18
	403107	Blade Mower Mulching	116	4898H	Bolt, Shoulder
13	192872	Shaft Assembly, Mandrel	117	188606	Wheel, Gauge
14	187281	Housing, Mandrel	118	73930600	Nut, Crownlock 3/8-1
15	110485X	Bearing, Ball, Mandrel	119	19121414	Washer 13/32 x 7/8 x 14 Ga.
19	196539	Bolt, Shoulder	122	197258	Keeper Belt Eng. LH
21	73680500	Nut	123	197259	Keeper Belt Eng. RH
23	192557	Bracket, Deflector	144	199204	Keeper Belt
24	105304X	Cap, Sleeve	145	193197	Pulley Idler Primary
25	197026	Spring, Torsion, Deflector	147	401872	Spring Return
26	110452X	Nut, Push	152	408714	Cable Clutch Manual w/Spr.
27	405357	Shield, Deflector	188	195161	Stud Fastener
29	131491	Rod, Hinge	189	73900500	Nut Lock Hex Flange
30	173984	Screw Thdrol Rolling Wsh Hd	195	17000612	Screw 3/8-16 x 3/4
31	187690	Washer, Spacer	197	19131312	Washer 13/32 x 13/16 x 12 Ga.
32	197473	Pulley, Mandrel	198	403149	Baffle Center Front
33	400234	Nut, Toplock, Flanged	199	403150	Baffle Front RH
34	72110612	Bolt Carr Sh. 3/8-16 x 1-1/2 Gr. 5	200	413524	Washer 13/32 x 1 x 1/2 11 Ga.
36	197379	Pulley, Idler	240	74520636	Bolt Fin Hex 3/8-16 x 2-1/4 Gr. 5
37	19131316	Washer 13/32 x 13/16 x 16 Ga.	241	152927	Screw
38	199189	Keeper Belt LH Mandrel	242	415598	Washout Port
40	73900600	Nut, Lock Flg. 3/8-16 unc		192870	Mandrel Assembly (Includes
42	198410	Spring Torsion Brake			housing, shaft assembly, and bea-
43	197256	Spring Torsion Retainer			ring only - pulley/nut/washer and
46	137729	Screw		440405	blade bolt/washers not included)
47 55	197250	Bracket Clutch Cable		416405	Quick Connect Coupling
55 56	197249 199092	Arm, Idler		418063	Replacement Mower, Complete
50 57		Spacer, Retainer			
57 59	17000616 141043	Screw Hexwsh Thd 3/8-16 x 1 Guard, Tuv Idler (94)	NOTE	. All composes	nt dimonoiono given in IIC inches
60	199471	Arm Brake Mower	NOTE	ii All compone 1 inch = 25.4	nt dimensions given in U.S. inches
00	199411	VIIII DIAVE MOME!		1 111011 – 25.4	• 111111

TRACTOR - - MODEL NO. PB22H46YT (96042010800), PRODUCT NO. 960 42 01-08 DECALS



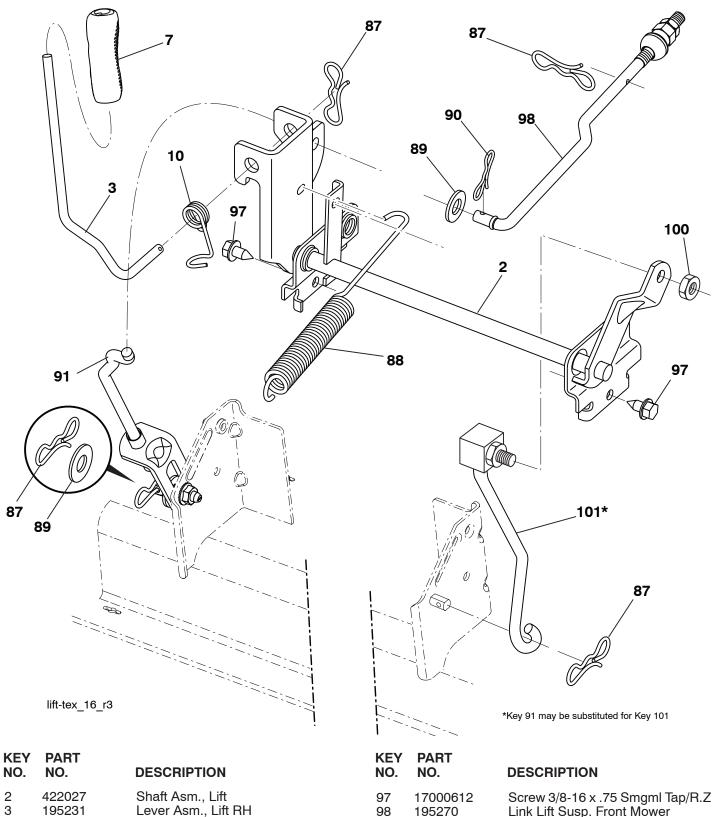
KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1 3 4 5 6 8 9 10	430113 430341 430112 429562 411658 170563 145005 430255	Decal, Hood Decal, Side Panel Decal, Fender Decal, Eng H.P. Decal, Fender Operator's Decal, Warning Decal, Battery Dnge/Poi Decal, Fender SD RH	11 13 14 	430083 430111 160396 400981X428 166960 193226X428 430092 430464 430093	Decal, Replacement Decal, Steering Wheel Decal, Mower Schematic Pad, Footrest Control Decal, Bypass Pad, Footrest, LH Manual, Operator's (Eng/French) Manual, Operator's (Span) Manual, Parts (Eng/French)

WHEELS AND TIRES



KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap, Valve, Tire
2	65139	Stem, Valve
3	106732	Rim Assembly, Front
4	59904	Tube, Front
5	106222X	Tire, Front
6	278H	Fitting, Grease
7	9040H	Bearing, Flange
8	104757X428	Cap, Axle (Front Wheel Only)
9	420531	Tire, Rear 18 x 9.5-8 Turf Saver
10	7152J	Tube, Rear
11	106108X	Rim Assembly, Rear
	144334	Sealant, Tire (10 oz. Tube)

TRACTOR - - MODEL NO. PB22H46YT (96042010800), PRODUCT NO. 960 42 01-08 MOWER LIFT



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
2 3 7 10	422027 195231 196492X428 196314	Shaft Asm., Lift Lever Asm., Lift RH Grip, Lever Spring Torsion	97 98 100 101	17000612 195270 73930600 407003	Screw 3/8-16 x .75 Smgml Tap/R.Z Link Lift Susp. Front Mower Nut Centerlock 3/8-16 unc Link Asm. Lift Fixed
87 88 89	194209 410710 19191912	Pin Cotter 7/16 Bow Tie Lock Spring Lift Assist Washer Clear Zinc			ent dimensions given in LLS, inches

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

Pin Cotter 5/16 Bow Tie Lock

Link Asm. Lift Rear

90

91

194208

195181

LIMITED WARRANTY

The Manufacturer warrants to the original consumer purchaser that this product as manufactured is free from defects in materials and workmanship. For a period of two (2) years from date of purchase by the original consumer purchaser, we will repair or replace, at our option, without charge for parts or labor incurred in replacing parts, any part which we find to be defective due to materials or workmanship. This Warranty is subject to the following limitations and exclusions.

- 1. This warranty does not apply to the engine, transaxle/transmission components, battery (except as noted below) or components parts thereof. Please refer to the applicable manufacturer's warranty on these items.
- Transportation charges for the movement of any power equipment unit or attachment are the responsibility of the purchaser. Transportation charges for any parts submitted for replacement under this warranty must be paid by the purchaser unless such return is requested by the manufacturer.
- 3. Battery Warranty: On products equipped with a Battery, we will replace, without charge to you, any battery which we find to be defective in manufacture, during the first ninety (90) days of ownership. After ninety (90) days, we will exchange the Battery, charging you 1/12 of the price of a new Battery for each full month from the date of the original sale. Battery must be maintained in accordance with the instructions furnished.
- 4. The Warranty period for any products used for rental or commercial purposes is limited to 90 days from the date of original purchase.
- 5. This Warranty applies only to products which have been properly assembled, adjusted, operated, and maintained in accordance with the instructions furnished. This Warranty does not apply to any product which has been subjected to alteration, misuse, abuse, improper assembly or installation, delivery damage, or to normal wear of the product.
- Exclusions: Excluded from this Warranty are belts, blades, blade adapters, normal wear, normal adjustments, standard hardware and normal maintenance.
- 7. In the event you have a claim under this Warranty, you must return the product to an authorized service dealer.

Should you have any unanswered questions concerning this Warranty, please contact:

HOP Outdoor Products Customer Service Dept. 1030 Stevens Creek Road Augusta, GA 30907 USA In Canada contact: HOP 5855 Terry Fox Way Mississauga, Ontario L5V 3E4

giving the model number, serial number and date of purchase of your product and the name and address of the authorized dealer from whom it was purchased.

THIS WARRANTY DOES NOT APPLY TO INCIDENTAL OR CONSEQUENTIAL DAMAGES AND ANY IMPLIED WARRANTIES ARE LIMITED TO THE SAME TIME PERIODS STATED HEREIN FOR OUR EXPRESSED WARRANTIES. Some areas do not allow the limitation of consequential damages or limitations of how long an implied Warranty may last, so the above limitations or exclusions may not apply to you. This Warranty gives you specific legal rights, and you may have other rights which vary from locale to locale.

This is a limited Warranty within the meaning of that term as defined in the Magnuson-Moss Act of 1975.