PARTS MANUAL



WHITEMAN SERIES MODEL HHN-34TVD RIDE-ON POWER TROWEL (B & S VANGUARD DIESEL ENGINE)

Revision #9 (04/26/11)

To find the latest revision of this publication, visit our website at: www.multiquip.com



THIS MANUAL MUST ACCOMPANY THE EQUIPMENT AT ALL TIMES.



CALIFORNIA — Proposition 65 Warning

Engine exhaust and some of its constituents, and some dust created by power sanding, sawing, grinding, drilling and other construction activities contains chemicals known to the State of California to cause cancer, birth defects and other reproductive harm. Some examples of these chemicals are:

- Lead from lead-based paints.
- Crystalline silica from bricks.
- Cement and other masonry products.
- Arsenic and chromium from chemically treated lumber.

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: <u>ALWAYS</u> work in a well ventilated area, and work with approved safety equipment, such as dust masks that are specially designed to filter out microscopic particles.

AWARNING



SILICOSIS WARNING

Grinding/cutting/drilling of masonry, concrete, metal and other materials with silica in their composition may give off dust or mists containing crystalline silica. Silica is a basic component of sand, quartz, brick clay, granite and numerous other minerals and rocks. Repeated and/or substantial inhalation of airborne crystalline silica can cause serious or fatal respiratory diseases, including silicosis. In addition, California and some other authorities have listed respirable crystalline silica as a substance known to cause cancer. When cutting such materials, always follow the respiratory precautions mentioned above.

AWARNING



RESPIRATORY HAZARDS

Grinding/cutting/drilling of masonry, concrete, metal and other materials can generate dust, mists and fumes containing chemicals known to cause serious or fatal injury or illness, such as respiratory disease, cancer, birth defects or other reproductive harm. If you are unfamiliar with the risks associated with the particular process and/or material being cut or the composition of the tool being used, review the material safety data sheet and/or consult your employer, the material manufacturer/supplier, governmental agencies such as OSHA and NIOSH and other sources on hazardous materials. California and some other authorities, for instance, have published lists of substances known to cause cancer, reproductive toxicity, or other harmful effects.

Control dust, mist and fumes at the source where possible. In this regard use good work practices and follow the recommendations of the manufacturers or suppliers, OSHA/NIOSH, and occupational and trade associations. Water should be used for dust suppression when wet cutting is feasible. When the hazards from inhalation of dust, mists and fumes cannot be eliminated, the operator and any bystanders should always wear a respirator approved by NIOSH/MSHA for the materials being used.

HHN-34TVD — TABLE OF CONTENTS

MQ WHITEMAN — HHN-34TVD DIESEL POWERED RIDE-ON TROWEL

Proposition 65 Warning	2
Silicosis/Respiratory Warnings	
Table Of Contents	
Parts Ordering Procedures	
Explanation Of Codes In Remarks Column	
Suggested Spare Parts	
Nameplate And Decals	
Steering Control Handles Assembly	
Steering Control (Assist) Assembly	
Gear Box/Pivot Assembly	
Gear Box Assembly	
Twin Pitch Handle Assembly (Left & Right)	
Twin Pitch Tower Assembly (Left & Right)	
Twin Pitch Miter Assembly (Left & Right)	
Engine and Mounts Assembly	
Engine - Air Cleaner & Throttle	
Engine Radiator Assembly	28-29
Engine Muffler Assembly	30-31
Engine Clutch Assembly (Old Style)	32-33
Engine Clutch Assembly (New Style)	
Fuel Assembly	
Drive Assembly (Old Style)	38-39
Drive Assembly (New Style)	40-41
5-Blade Spider Assembly (Left)	
5-Blade Spider Assembly (Right)	44-45
Stabilizer Ring Assembly	46-47
Seat and Frame Assembly	48-49
Frame and Components Assembly	50-51
Foot Pedals Assembly	52-53
Battery Assembly	54-55
Spray Assembly	56-57
Lights Assembly	58-59
Front Panel Assembly	60-61
Top Right Panel Assembly	62-63
E-Z Mover and Lift Assembly	64-65



Specifications and part numbers are subject to change without notice.

PARTS ORDERING PROCEDURES

Ordering parts has never been easier! Choose from three easy options:

Effective: January 1st, 2006



Best Deal! SOrder via Internet (Dealers Only):

Order parts on-line using Multiquip's SmartEquip website!

- View Parts Diagrams
- Order Parts
- Print Specification Information



If you have an MQ Account, to obtain a Username and Password, E-mail us at: parts@multiquip.

To obtain an MQ Account, contact your District Sales Manager for more information.

Goto www.multiquip.com and click on Order Parts to log in and save!

Use the internet and qualify for a 5% Discount on Standard orders for all orders which include complete part numbers.*

Note: Discounts Are Subject To Change



Order via Fax (Dealers Only):

All customers are welcome to order parts via Fax. Domestic (US) Customers dial:

1-800-6-PARTS-7 (800-672-7877)

Fax your order in and qualify for a 2% Discount on Standard orders for all orders which include complete part numbers.*

Note: Discounts Are Subject To Change



Order via Phone:

Domestic (US) Dealers Call:

1-800-427-1244

Non-Dealer Customers:

Contact your local Multiquip Dealer for parts or call 800-427-1244 for help in locating a dealer near you.



International Customers should contact their local Multiquip Representatives for Parts Ordering information.

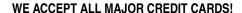
When ordering parts, please supply:

- **Dealer Account Number**
- **Dealer Name and Address**
- Shipping Address (if different than billing address)
- **Return Fax Number**
- **Applicable Model Number**
- Quantity, Part Number and Description of Each Part
- **Specify Preferred Method of Shipment:**
 - ✓ UPS/Fed Ex
- ✓ DHL ✓ Truck
- Ground
- Next Day
- Second/Third Day

Priority One

NOTICE

All orders are treated as Standard Orders and will ship the same day if received prior to 3PM PST.





www.multiquip









EXPLANATION OF CODE IN REMARKS COLUMN

The following section explains the different symbols and remarks used in the Parts section of this manual. Use the help numbers found on the back page of the manual if there are any questions.

NOTICE

The contents and part numbers listed in the parts section are subject to change **without notice**. Multiquip does not guarantee the availability of the parts listed.

SAMPLE PARTS LIST

NO.	PART NO.	PART NAME QTY. REMARKS
1	12345	BOLT1INCLUDES ITEMS W/%
2%		WASHER, 1/4 INNOT SOLD SEPARATELY
2%	12347	WASHER, 3/8 IN1MQ-45T ONLY
3	12348	HOSEA/RMAKE LOCALLY
4	12349	BEARING1S/N 2345B AND ABOVE

NO. Column

Unique Symbols — All items with same unique symbol

(@, #, +, %, or >) in the number column belong to the same assembly or kit, which is indicated by a note in the "Remarks" column.

Duplicate Item Numbers — Duplicate numbers indicate multiple part numbers, which are in effect for the same general item, such as different size saw blade guards in use or a part that has been updated on newer versions of the same machine.

NOTICE

When ordering a part that has more than one item number listed, check the remarks column for help in determining the proper part to order.

PART NO. Column

Numbers Used — Part numbers can be indicated by a number, a blank entry, or TBD.

TBD (To Be Determined) is generally used to show a part that has not been assigned a formal part number at the time of publication.

A blank entry generally indicates that the item is not sold separately or is not sold by Multiquip. Other entries will be clarified in the "Remarks" Column.

QTY. Column

Numbers Used — Item quantity can be indicated by a number, a blank entry, or A/R.

A/R (As Required) is generally used for hoses or other parts that are sold in bulk and cut to length.

A blank entry generally indicates that the item is not sold separately. Other entries will be clarified in the "Remarks" Column.

REMARKS Column

Some of the most common notes found in the "Remarks" Column are listed below. Other additional notes needed to describe the item can also be shown.

Assembly/Kit — All items on the parts list with the same unique symbol will be included when this item is purchased.

Indicated by:

"INCLUDES ITEMS W/(unique symbol)"

Serial Number Break — Used to list an effective serial number range where a particular part is used.

Indicated by:

"S/N XXXXX AND BELOW"

"S/N XXXX AND ABOVE"

"S/N XXXX TO S/N XXX"

Specific Model Number Use — Indicates that the part is used only with the specific model number or model number variant listed. It can also be used to show a part is NOT used on a specific model or model number variant.

Indicated by:

"XXXXX ONLY"

"NOT USED ON XXXX"

"Make/Obtain Locally" — Indicates that the part can be purchased at any hardware shop or made out of available items. Examples include battery cables, shims, and certain washers and nuts.

"Not Sold Separately" — Indicates that an item cannot be purchased as a separate item and is either part of an assembly/kit that can be purchased, or is not available for sale through Multiquip.

HHN 34TVD — SUGGESTED SPARE PARTS

HHN34TVD ENGINE

1 to 3 Units

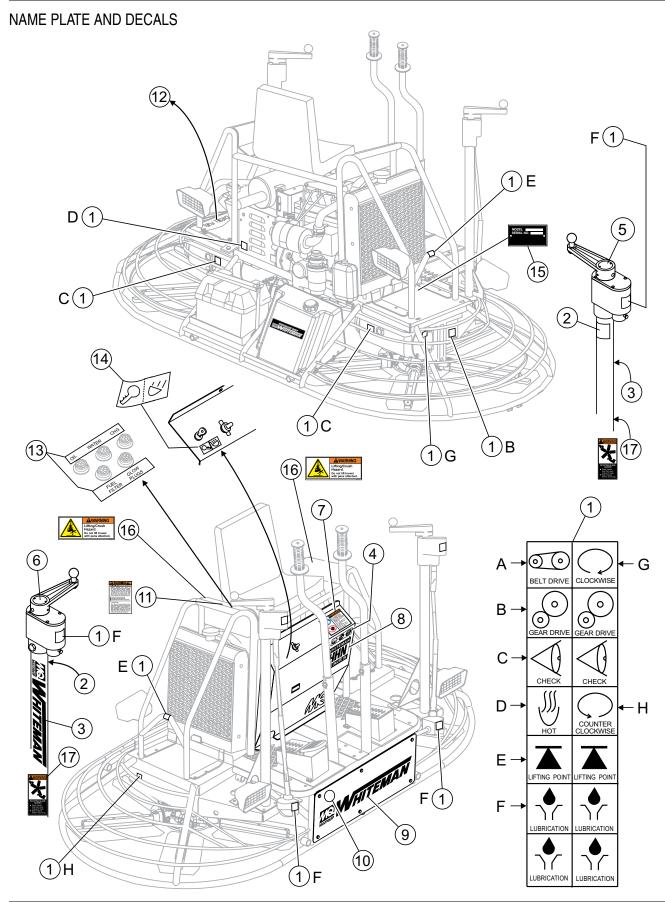
Qty.	P/N 2267	Description
1	11430	SWITCH, SPRAY
	12460	
		LEVER ASSY. TROWEL ADJUSTMENT
2	2737	KNOB ASSY.
	10434	
1	2124	THROTTLE CABLE
5	2829	ARMS
2	11903	LEVER TROWEL ARM (L.S.)
20	0166 A	WASHER
20	1876	JAM NUT
5	11039	BUSHING
2	9111	SPRING (L.S.)
20	1875	WASHER
20	1322	SCREW ASSY., ARM RETAINING
2	12931	SPIDER PLATE
20	1162 A	CAP GREASE FITTING
20	11602	SCREW (SHS 3/8 -16 X .25)
20	1456	NUT (3/8 -16)
20	12097	SCREW (SQH 3/8-16 X 1 3/4 CONE)
2	2143	SPRING (R.S.)
2	11904	LEVER TROWEL ARM (R.S.)
2	12005	SAFETY STOP SWITCH (SAFETY ITEM)
2	11418	FUEL CAP/GAUGE
20	4514	SCREW (HHC 1/4-20 X 5/8)
1	825219	FUEL FILTER ASSEMBLY
2	820311	FUEL FILTER ELEMENT, 34TVD DIESEL
3	20138	BELT, CVT-VANGUARD COMET
3	23365	BELT, CVT-VANGUARD MULTI-CLUTCH
		AIR FILTER ELEMENT
10	820314	OIL FILTER ELEMENT
6	19473	CLAMP, WORM HOSE #4 (FUEL)

Qty.	P/N	Description
10	10031	WASHER 1/4 IN.
2	11692	BRACKET BATTERY
2	11693	BOLT BATTERY
6	2509	WING NUT
2	12548	SPRAY PUMP
2	2108	CAP SPRAY TANK
2	10958	SWITCH, IGNITION
		TERMINAL STRIP (10-POLE)
	2918	
1	2673	CIRCUIT BREAKER 30 AMP, 12V
		CIRCUIT BREAKER 40 AMP, 12V
		TOGGLE SWITCH
2	8381	BOOT, TOGGLE SWITCH
		ACCESSORY SOLENOID
		KEYS, IGNITION (SWITCH)
		BULB, INDICATOR LIGHT
		RELAY, CONNECTOR (SAFETY ITEM)
		RELAY, KILL (SAFETY ÌTEM)



Part numbers on this Suggested Spare Parts List may supercede/ replace the P/N shown in the text pages of this book.

HHN 34TVD — NAME PLATE AND DECALS



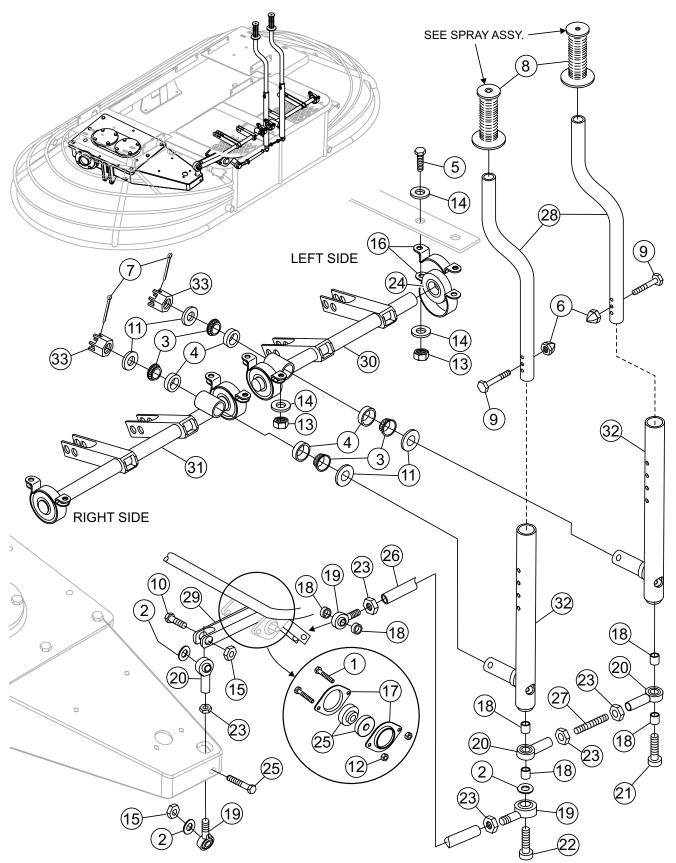
HHN 34TVD — NAME PLATE AND DECALS

NAMEPLATE AND DECALS

<u>NO.</u>	PART NO.	PART NAME	QTY.	REMARKS
1	11246	DECAL SET, INTERNATIONAL STDS		
2	2634	DECAL, SPRING SAFETY	2	SAFETYTTEM
3	1499	DECAL, MQ-WHITEMAN RED/TOWER	2	
4	36099	DECAL, SAFETY CLOTHING ISO BLUE	1	REPLACES 11247
		·		SAFETY ITEM
5	2332	DECAL, AL PITCH LH	1	
6	2300	DECAL, AL PITCH RH	1	
7	35137	DECAL, READ OPERATOR'S MANUAL	1	SAFETY ITEM
8	20926	DECAL, HHN SERIES	1	
9	10818	DECAL, MQ-WHITEMAN 24 X 3	1	
10	13118	DECAL, POWDER COATED	1	
11	20525	DECAL, PROP 65	1	SAFETY ITEM
12	11811	DECAL, DIESEL FUEL	1	
13	21517	DECAL, INSTRUMENT LIGHT 5 LABEL	1	
14	2814	DECAL, CONTROL PANEL	1	
15		SERIAL PLATE	1	CONTACT PARTS DEPT.
16	21455	DECAL, PAN LIFT WARNING	2	SAFETY ITEM
17	35168	DECAL, BLADE WARNING	2	SAFETY ITEM

HHN 34TVD — STEERING CONTROL HANDLES ASSY.

STEERING CONTROL HANDLES ASSY.

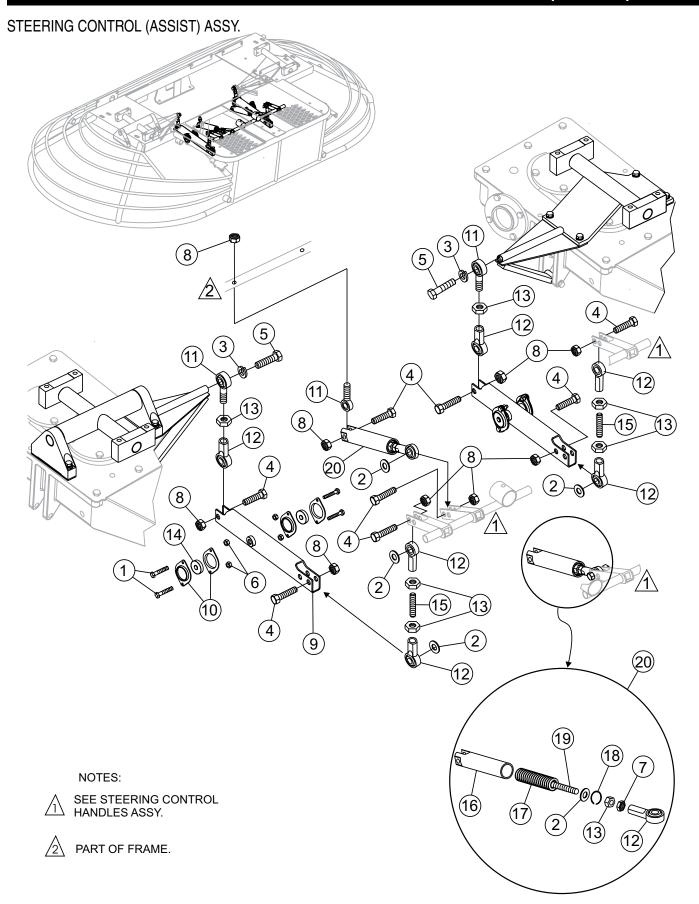


HHN 34TVD — STEERING CONTROL HANDLES ASSY.

STEERING CONTROL HANDLES ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	0131 A	SCREW, HHC 1/4-20 X 3/4	4	
2	0447	WASHER, FLAT, 1/2 SAE	3	
3	0735	BEARING, CONE, TIMKEN #A6075	4	
4	0735 A	BEARING, CUP, TIMKEN #A6157	4	
5	1023	SCREW, HHC 3/8-16 X 1-1/4	8	
6	2197	NUT, ACORN 1/4-20	2	
7	2219	PIN, COTTER 1/8 X 1 1/2	2	
8	2267	GRIP HANDLE, LEFT-RIGHT	2	
9	5277	SCREW, HHC 1/4-20 X 1 1/2	2	
10	EM 963105	SCREW, HHC 1/2-13 X 2	2	REPLACES 6159A
11	8151	WASHER, FLAT, 3/4 SAE	4	
12	10024	NUT, NYLOC 1/4-20	4	
13	10133	NUT, NYLOC 3/8-16	8	
14	10136	WASHER, FLAT,3/8 SAE	16	
15	10176	NUT, NYLOC 1/2-13	4	
16	11138	BEARING, P-BLOCK HOUSING 47MPB	4	
17	11139	HOUSING SET, BEARING FLANGE 40M-2	6	
18	11141	SPACER, ROD END	6	
19	11142	ROD END, 1/2-20 MALE RH	3	
20	11143	ROD END, 1/2-20 FEMALE RH	3	
21	11144	SCREW, SHC 1/2-20 X 2 PLTD	1	
22	11145	SCREW. SHC 1/2-20 X 3 PLTD	1	
23	11146	NUT, HEX JAM 1/2-20	5	
24	11149	BEARING, SB-204-12	4	
25	11150	BEARING, SB-201-B	6	
26	11172	ROD, L/R MOTION CONTROL	1	
27	11173	THREADPIECE, 1/2-20 X 2 PLTD	1	
28	11177	HANDLE TUBE, UPPER	2	
29	12193	LEVER, L/R MOTION	1	
30	12903	STEERING CONTROL W/A LS ASSIST	1	
31	12904	STEERING CONTROL W/A RS ASSIST	1	
32	12425	HANDLE , LOWER W/A	2	
33	12426	NUT, SLOTTED 3/4-16 PLATED	2	

HHN 34TVD — STEERING CONTROL (ASSIST) ASSY.



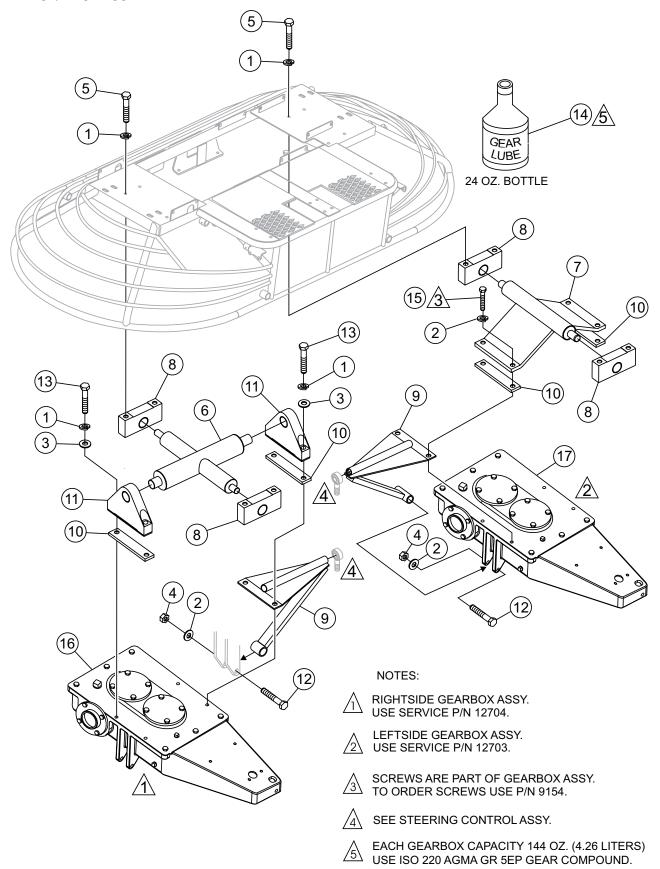
HHN 34TVD — STEERING CONTROL (ASSIST) ASSY.

STEERING CONTROL (ASSIST) ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	0131 A	SCREW, HHC 1/4-20 X 3/4	12	
2	0447	WASHER, FLAT, 1/2 SAE	12	
3	5054 A	WASHER, LOCK, 1/2 MED.	2	
4	EM 963105	SCREW, HHC 1/2-13 X 2	13	REPLACES 6159A
5	8136	SCREW, HHC 1/2-20 X 1.1/2"	2	
6	10024	NUT, NYLOC 1/4-20	16	
7	10087	NUT, NYLOC 1/2-20 THIN	2	
8	10176	NUT, NYLOC 1/2-13	13	
9	11127	LEVER, STEERING CONTROL W/A	2	
10	11139	BEARING, FLANGE HOUSING 40M-2	6	
11	11142	ROD END, 1/2-20 MALE RH	9	
12	11143	ROD END, 1/2-20 FEMALE RH	7	
13	11146	NUT, HEX JAM 1/2-20	11	
14	11150	BEARING, SB-201-8	6	
15	11173	THREADPIECE, STEERING LEVERS	2	
16	12195	HOUSING, STEERING ASSIST SPRING	2	
17	12196	SPRING, STEERING ASSIST	2	
18	12197	RING, RETAINING	2	
19	12198	SCREW, HHC 1/2-20 X 7 TAP GR5	2	
20	12200	ASSIST ASSY., STEERING	2	

HHN 34TVD — GEAR BOX/PIVOT ASSY.

GEAR BOX/PIVOT ASSY.

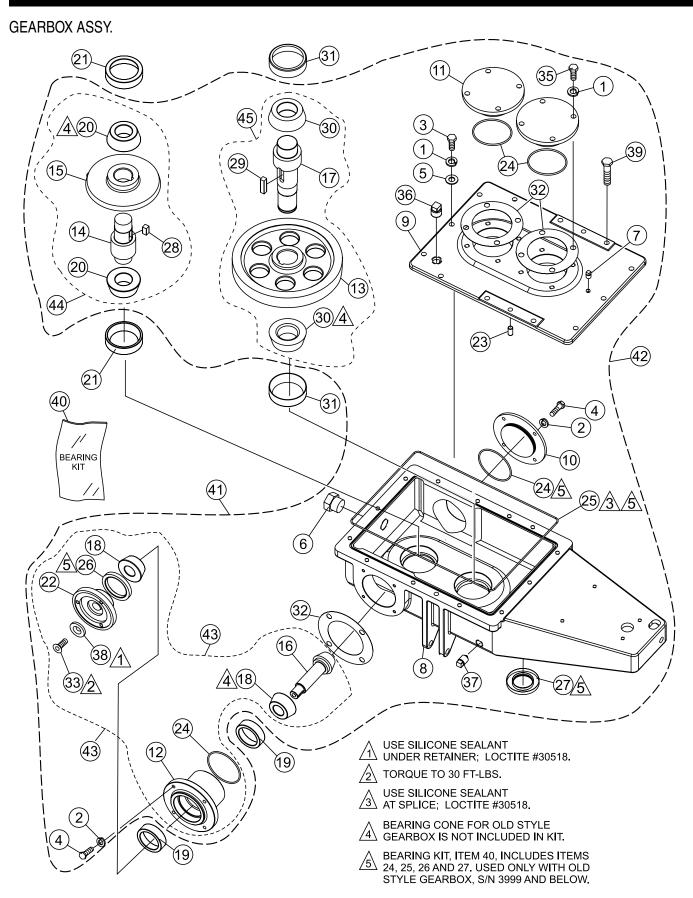


HHN 34TVD — GEAR BOX/PIVOT ASSY.

GEAR BOX/PIVOT ASSY.

NO.	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	0166 A	WASHER, LOCK 3/8 MED	8	
2	0447	WASHER, FLAT 1/2 SAE	2	
3	10136	WASHER, FLAT 3/8 SAE	4	
4	10176	NUT, NYLOC 1/2-13	2	
5	1023	SCREW, HHC 3/8 -16 X 1-1/4	8	
6	12716	TRUNNION	1	
7	12719	PIVOT, GEAR BOX W/A	1	
8	12725	BLOCK, ROCKER	4	
9	12856	BRACKET, DIRECTION CONTROL	1	
10	12859	PLATE G.B. SPACER	4	
11	12713	ROCKER BLOCK	2	
12	2549	SCREW, HHC 1/2-13 X 3	2	
13	4370	SCREW, HHC 3/8-16 X 2-1/4	4	
14	20445	GEARLUBE, ISO 220 AGMA GR 5EP 24 OZ	. 6	
15#	9154	SCREW, HHC 3/8-16 X 1-3/4	4	
16	12704	GEARBOX, RIGHT	1	INCLUDES ITEMS W/#
17	12703	GEARBOX, LEFT	1	INCLUDES ITEMS W/#

HHN 34TVD — GEARBOX ASSY.



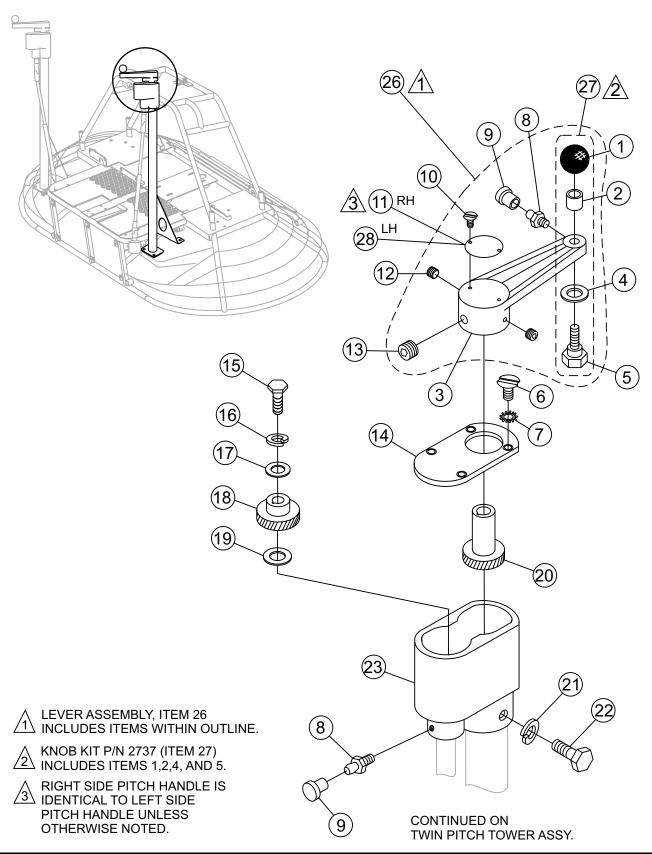
HHN 34TVD — GEARBOX ASSY.

$\triangle \Gamma \Lambda$			w	ASSY
UZEA	ĸ	Ħ١	JX	ASS Y.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1\$	0166 A	WASHER, LOCK 3/8 MED	16	
2\$	0181 B	· · · · · · · · · · · · · · · · · · ·	8	
3\$	0205	SCREW, HHC 3/8-16 X 1	8	
4\$	0730	SCREW, HHC 1/4-20 X 1	8	
5\$	10136	WASHER, FLAT, 3/8 SAE	8	
6\$	11584	SIGHT GLASS, 3/4 MALE PIPE	1	
7\$	11682	FITTING, PLUG, 1/8 MP SQ HEAD	1	
8\$	12599	CASE, GEAR MACHINED	1	
9\$	12600	COVER, GEARBOX	i	OLD STYLE GEARBOX
9\$	21811	COVER, GEARBOX	1	NEW STYLE GEARBOX
10\$	12601	CAP, GEARBOX INPUT	1	
11\$	12602	CAP GEARBOX IDI FR	2	
12\$%	12002	CAP, GEARBOX IDLER HUB, INPUT SHAFT	1	NOT AVAILABLE SEPARATELY
13\$+		GEAR, 85T HELICAL	1	NOT AVAILABLE SEPARATELY
14\$@		PINION, 17T HELICAL	1	NOT AVAILABLE SEPARATELY
15\$@		GEAR, 60T HELICAL		
16\$%		PINION, 15T BEVEL	1	NOT AVAILABLE SEPARATELY
17\$+		SHAFT, OUTPUT	1	NOT AVAILABLE SEPARATELY
18	12691	BEARING, CONE TIMKEN #M84249	2	OLD STYLE GEARBOX
18\$%	21803	BEARING, CONE SKF 32305 J2	2	NEW STYLE GEARBOX
19	12692	BEARING, CUP TIMKEN #M84210	2	OLD STYLE GEARBOX
20	12693	BEARING, CONE TIMKEN #2793	2	OLD STYLE GEARBOX
20\$@		BEARING, CONE SKF 32307 J2	2	NEW STYLE GEARROX
20ψ © 21	12694	BEARING, CUP TIMKEN #2729	2	OLD STYLE GEARBOX
22\$%	12696	COUPLER, GEARBOX	1	OLD OTTLE GETTIBOX
23\$	12697	PIN, DOWEL 0.375/.3752 X 3/4	=	
	12698	O RING, SIZE - 151 BUNA N	4	
25\$#	12700	SEAL, CASE 0-RING HHN 0.103 X 46.38	· ·	
	12701	SEAL, NATIONAL #471424	1	
27\$#	12702	SEAL, NATIONAL #470682	1	
28\$@	12735	KEY, 3/8 X 3/4	1	
29\$+	12736	KEY, HARDENED 3/8 X 1-1/2	1	
30	12796	BEARING, CONE TIMKEN #26882	2	OLD STYLE GEARBOX
30\$+	21801	BEARING, CONE SKF 33109 Q	2	NEW STYLE GEARBOX
31	12797	BEARING, CUP TIMKEN #26823	2	OLD STYLE GEARBOX
32\$	20932	SHIM, INPUT. 0.002 THICK	3	OLD OTTLE GETTIDOX
33\$%	1313	SCREW, FHSC 3/8 - 24 X 3/4 PLAIN	1	
34\$%	26034	KEY, 3/16 X 17/32	1	
35\$	4196	SCREW, HHC 3/8 - 16 X 3/4	8	
36\$	911064	FITTING, PLUG 1/2 MP SQ HEAD	1	
37\$	911329	FITTING, PLUG 3/8 MP MAGNETIC	2	
38\$%	9120	RETAINER, DRIVEN PULLEY	1	
39\$	9154	SCREW, HHC 3/8 - 16 X 1-3/4	4	
40	20933	KIT, BEARING/SEAL HHN HELICAL	1	INCLLIDES ITEMS W/ #
40	20000	THE DEPARTMENT OF THE PROPERTY		
41	21854	GEARBOX ASSY., RIGHT		
42	21853	GEARBOX ASSY, LEFT	1	INCLUDES ITEMS W/ \$
43	21853854INPUT	KIT, INPUT PINION/HUB/COUPLER		
44	21853854INTER	KIT, INTER PINION/GEAR	 1	INCLUDES ITEMS W/ %
45	21853854OUTER	KIT, OUTPUT SHAFT/GEAR	1	INCLUDES ITEMS W/ +
70	LIGGOOGTOOILII	ini, oo ii oi oilai i/alait	1	HAOLODLO II LIVIO VV/ T

HHN 34TVD — TWIN PITCH HANDLE ASSY. (LEFT & RIGHT)

TWIN PITCH HANDLE ASSY. (LEFT & RIGHT)



HHN 34TVD — TWIN PITCH HANDLE ASSY. (LEFT & RIGHT)

TWIN PITCH HANDLE ASSY. (LEFT & RIGHT)

NO.	PART NO.	PART NAME	QTY.	REMARKS
1 #\$	4403	KNOB, SHIFT	1	
2 #\$	3231	SPACER	1	
3 #	1615	CRANK LEVER	1	
4 #\$	1733	HARDENED WASHER	1	
5 #\$	1616	SHOULDER BOLT	1	
6 +%	2620	SCREW, BHC 10 – 24 X 5/8	4	
7	10114	WASHER, EXT. SHKP, #8	4	
8	2621	FITTING GREASE	2	
9	1162 A	CAP, GREASE ZERK/2	2	
10 #	4014	SCREW, 2 - 3/16 P-K TYPE U DRIVE	2	
11 #	2300	DECAL, AL PITCH, RH	1	
12 #	1528	SCREW, SHSS 1/4 - 20 X 5/16"	2	
13#	0185	SCREW, SHSS 3/8 - 16 X 3/8"	1	
14 +%	2649	COVER, PITCH CONT HOUSING	1	
15 +%	1579	SCREW, HHC 1/4 – 20 X 1/2	1	
16 +%	0181 B	WASHER, LOCK, 1/4 MED	4	
17 +%	0948	WASHER, FLAT, 1/4 SAE	1	
18 +%	1530	GEAR, SLAVE, TPC	1	
19 +%	1733	WASHER, 1/32 X 1/2 HARDENED	8	
20 +%	1529	GEAR, MASTER, TPC	1	
21 +%	0161 C	WASHER, LOCK 5/16 MED	1	
22 +%	0655	SCREW, HHC 5/16 - 18 X 3/4	1	
23 +%	10546	HOUSING, PITCH CONTROL, 1 - 3/4	1	
26	1617	LEVER ASSY., TROWEL ADJUSTMENT	1	INCLUDES ITEMS W/#
27	2737	KNOB, KIT		
28 #	2332	DECAL, AL PITCH, LH	1	

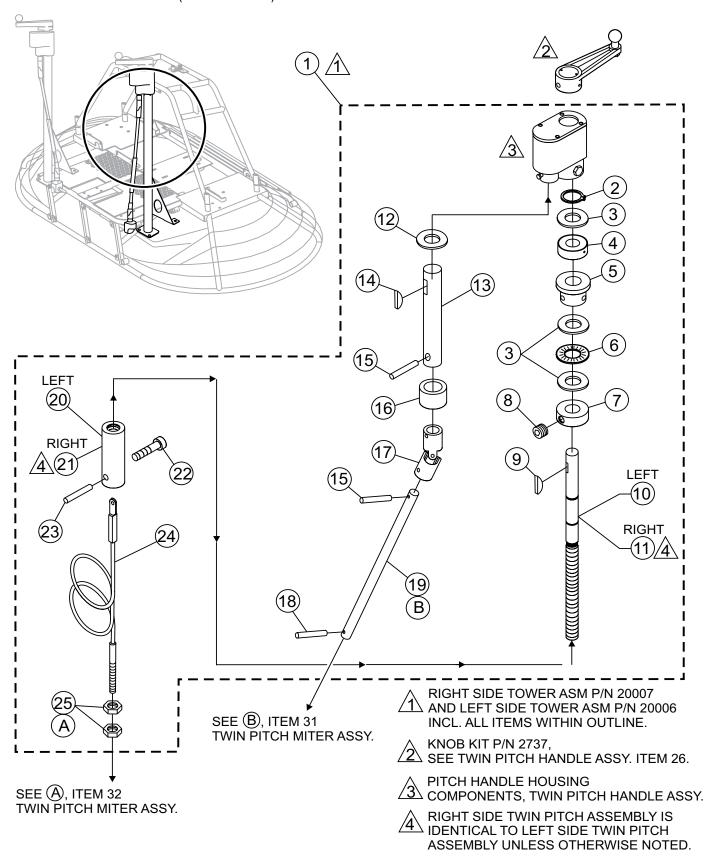
NOTE 1: ITEMS WITH % ARE PART OF TWIN PITCH ASSEMBLY RIGHT SIDE P/N 20007. ITEMS WITH + ARE PART OF TWIN PITCH ASSEMBLY LEFT SIDE P/N 20006.

NOTE 2: INDICATED QUANTITIES ARE FOR ONE PITCH TOWER.

IF ORDERING FOR TWO PITCH TOWERS DOUBLE THE QUANTITY.

HHN34TVD — TWIN PITCH TOWER ASSY. (LEFT & RIGHT)

TWIN PITCH TOWER ASSY. (LEFT & RIGHT)



HHN34TVD — TWIN PITCH TOWER ASSY. (LEFT & RIGHT)

TWIN PITCH TOWER ASSY. (LEFT & RIGHT)

NO.	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1 (LT)	20006	TOWER ASSEMBLY, LEFT TPC		
	20007	TOWER ASSEMBLY, RIGHT TPC	1	INCLUDES ITEMS W/%
2 +%	10512	RING, SNAP, TRUARC 5160 – 75	1	
3 +%	2170	BEARING, RACE, TORR #TRA 1220	3	
4 +%	1604	BEARING, BALL THRUST	1	
5 +%	1612	BEARING, ALUM – PITCH CONTR	1	
6 +%	2169	BEARING, THRUST, TORR #NTA 1220		
7 +%	2367	SET COLLAR	1	INCLUDES ITEM 8
8 +%	0685	SCREW, SHS 5/16 - 18 X 5/16	1	
9 +%	0126	KEY, WOODRUFF #9	1	
10 +	10511	SHAFT, PITCH CONTROL, LH TPC SHAFT, PITCH CONTROL, RH TPC	1	LEFT SIDE ONLY
11 %	10510	SHAFT, PITCH CONTROL, RH TPC	1	RIGHT SIDE ONLY
12 +%	1733	WASHER, 1/32 X 1/2 HARDENED	4	
13 +%	2007	SHAFT	1	
14 +%	1578	KEY, WOODRUFF, #3	9	QTY. INCLUDES USAGE ON
				BOTH TWIN PITCH ASSEMBLIES,
				AND MITER BOX SHAFTS
15 +%	11654	PIN, ROLL 1/8 X 1 PLATED	5	QTY. INCLUDES USAGE ON BOTH
				TWIN PITCH ASSEMBLIES, AND
				MITER BOX SHAFTS
16 +%	2311	SPACER, 3/4 X 1/2 X 0.8L	1	
17 +%	11583	U-JOINT, PITCH CONTROL	1	
18 +%	1586	PIN, ROLL 1/8 X 3/4	1	
19 +%	20005	SHAFT, PITCH CONTROL	1	
20 +	10722	SLIDE BLOCK, LH PITCH CONTROL	1	LEFT SIDE ONLY
21 %	10721	SLIDE BLOCK, RH PITCH CONTROL	1	RIGHT SIDE ONLY
	10382		1	
23 +%	10723	PIN, SPIROL 3/16 X 1 3/8 HD	1	
24 +%	12460	CABLE, PITCH ASSEMBLY	1	
	1116	NUT, BRASS JAM 5/16 – 18	2	
		•		

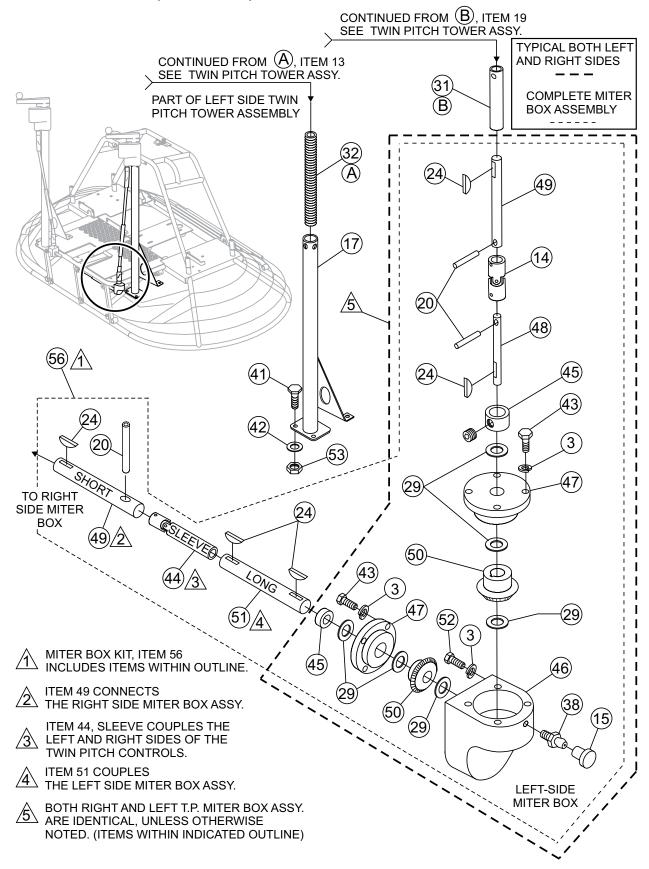
NOTE 1: ITEMS WITH % ARE PART OF TWIN PITCH ASSEMBLY RIGHT SIDE P/N 20007. ITEMS WITH + ARE PART OF TWIN PITCH ASSEMBLY LEFT SIDE P/N 20006.

NOTE 2: INDICATED QUANTITIES ARE FOR ONE PITCH TOWER.

IF ORDERING FOR TWO PITCH TOWERS DOUBLE THE QUANTITY.

HHN34TVD — TWIN PITCH MITER ASSY. (LEFT & RIGHT)

TWIN PITCH MITER ASSY. (LEFT & RIGHT)



HHN34TVD — TWIN PITCH MITER ASSY. (LEFT & RIGHT)

TWIN PITCH MITER ASSY. (LEFT & RIGHT)

NO. 3@+% 14@+% 15@+%		PART NAME WASHER, LOCK, 1/4 MED U-JOINT, PITCH CONTROL CAP, GREASE ZERK	QTY. 20 2 2	REMARKS
17	10548	TUBE, PITCH CONTROL	1	
20@+%	11654	PIN, ROLL 1/8 X 1		TWIN PITCH ASSEMBLIES, AND
24@+%	1578	KEY, WOODRUFF, #3		TWIN PITCH ASSEMBLIES, AND
29@+%	1733	WASHER, 1/32 X 1/2 HARDENED		
31	2012	SLEEVE, ADJ – LONG, RIDER	1	
32	2156	SPRING, COIL	1	
38@+%	2621	ZERK, GREASE STR 1/4 – 28	2	
41	0202	SCREW, HHC 5/16 – 18 X 1	4	
42	0300 B	WASHER, FLAT, 5/16 SAE	4	
43@	0730	SCREW, HHC 1/4 – 20 X 1	8	
44@	11653	SLEEVE, WITH U-JOINT HTH	1	
	1577	SET COLLAR, 1/2	2	
	1987	MITER BOX, PITCH CONTROL	1	
47@	1988	MITER BOX, BEARING CAP RIDERS	2	
48@	2021	SHAFT, MITER VERTICAL	1	
49@	2022			TWIN PITCH ASSEMBLIES, AND
50 0	0000			MITER BOX SHAFTS
50@	2062	GEAR, MITER	2	
51@	2845	SHAFT, MITER BOX HORIZ	1	
52@	4514	SCREW, HHC 1/4 – 20 X 5/8	4	
53	5283	NUT, NYLOC 5/16 –18	4	INOLLIDEO ITEMO MA
56	11655	MITER BOX ASSEMBLY	1	INCLUDES HEMS W/@

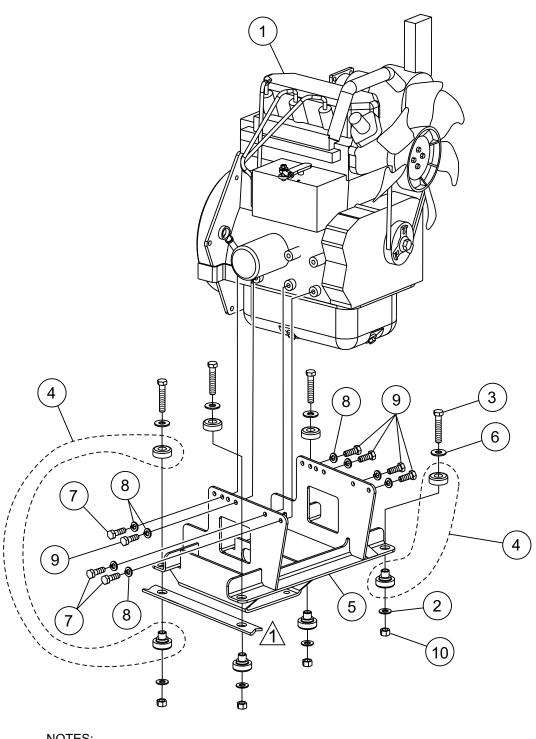
NOTE 1: ITEMS WITH % ARE PART OF TWIN PITCH ASSEMBLY RIGHT SIDE P/N 20007. ITEMS WITH + ARE PART OF TWIN PITCH ASSEMBLY LEFT SIDE P/N 20006.

NOTE 2: INDICATED QUANTITIES ARE FOR ONE PITCH TOWER.

IF ORDERING FOR TWO PITCH TOWERS DOUBLE THE QUANTITY.

HHN 34TVD — ENGINE AND MOUNTS ASSY.

ENGINE AND MOUNTS ASSY.



NOTES:

PART OF FRAME.

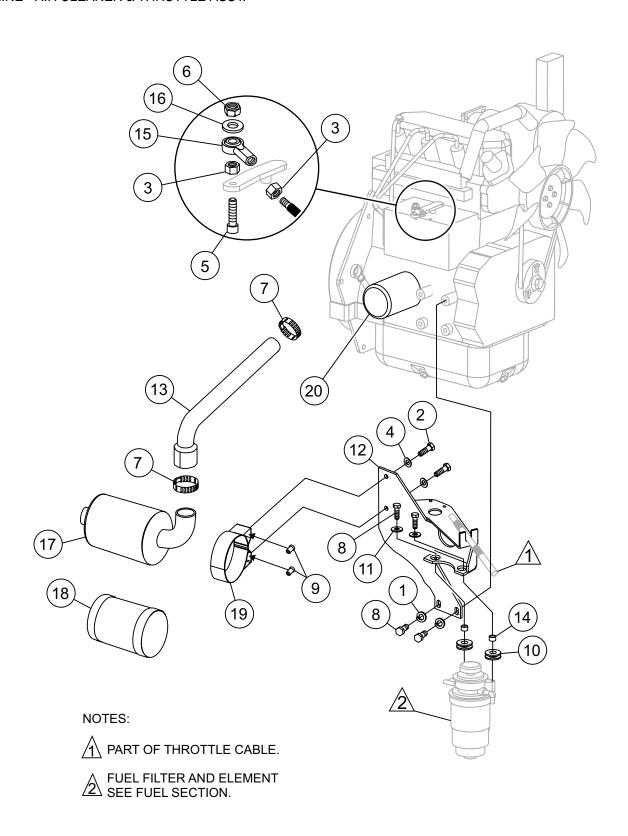
HHN 34TVD — ENGINE AND MOUNTS ASSY.

ENGINE AND MOUNTS ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	21295	ENGINE, BRIGGS 34 HP DM954D	1	
2	10136	WASHER, FLAT 3/8 SAE	4	
3	1665	SCREW, 3/8 - 16 X 2	4	
4	21014	MOUNT, ENGINE VIB.	4	
5	21582	CRADLE, ENGINE	1	
6	4001	WASHER, FLAT 3/8 PLTD STD USS	4	
7	1605	SCREW, HHC M8 - 1.25 X 25MM	3	
8	0161 C	WASHER, LOCK 5/16 MED	8	
9	2866	SCREW, HHC M8 - 1.25 X 20MM	5	
10	10133	NUT, NYLOC 3/8 - 16	4	

HHN 34TVD — ENGINE - AIR CLEANER & THROTTLE ASSY.

ENGINE - AIR CLEANER & THROTTLE ASSY.



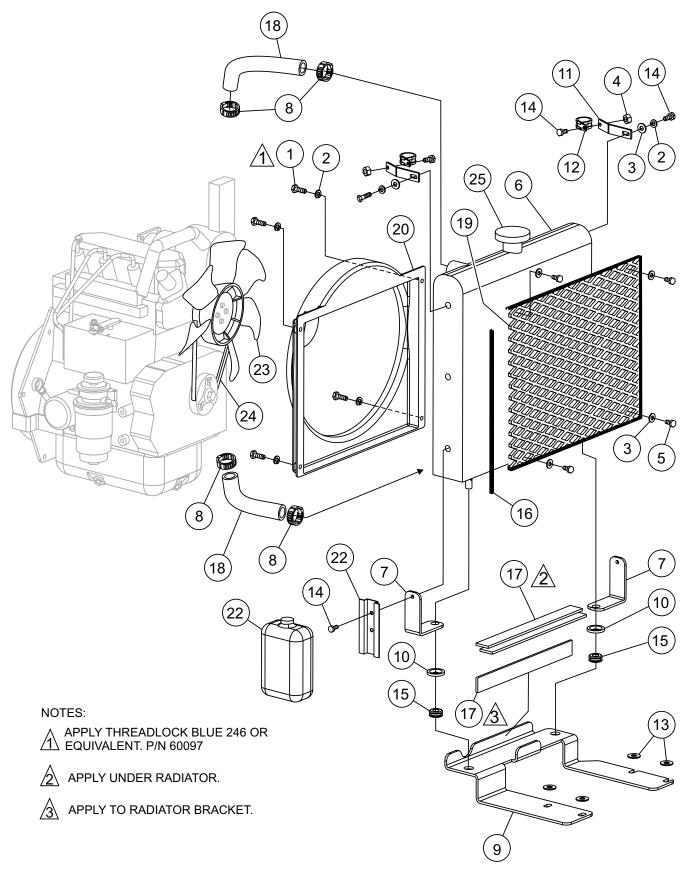
HHN 34TVD — ENGINE - AIR CLEANER & THROTTLE ASSY.

ENGINE - AIR CLEANER & THROTTLE ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	0161 C	WASHER, LOCK, 5/16 MED.	5	
2	0730	SCREW, HHC 1/4 - 20 X 1	2	
3	0937	NUT, HEX 10-32	2	
4	0948	WASHER, FLAT 1/4 SAE	2	
5	10018	SCREW, SHC 10-32 X 1	1	
6	10019	NUT, NYLOC 10-32	1	
7	10434	CLAMP, HOSE 2 IN ID	2	
8	1605	SCREW, HHC M8-1.25 X 25mm	5	
9	19266	NUT, BLIND 1/4 - 20 X 10GA	2	
10	19468	GROMMET	2	
11	19470	WASHER, FLAT 5/16 USS	2	
12	21481	BRACKET, AIR CLEANER HHN 34VTD	1	
13	21496	HOSE, AIR CLEANER HHN 34VTD	1	
14	21509	SPACER, .5 OD X .05 W X .31	2	
15	2153	ROD END, 10-32 FEMALE RH	1	
16	2203	WASHER, FLAT #10	1	
17	825118	AIR CLEANER ASSY.	1	
18	820263	ELEMENT, AIR CLEANER	1	
19	820250	CLAMP, AIR CLEANER	1	
20	820314	OIL FILTER	1	

HHN 34TVD — ENGINE RADIATOR ASSY.

ENGINE RADIATOR ASSY.



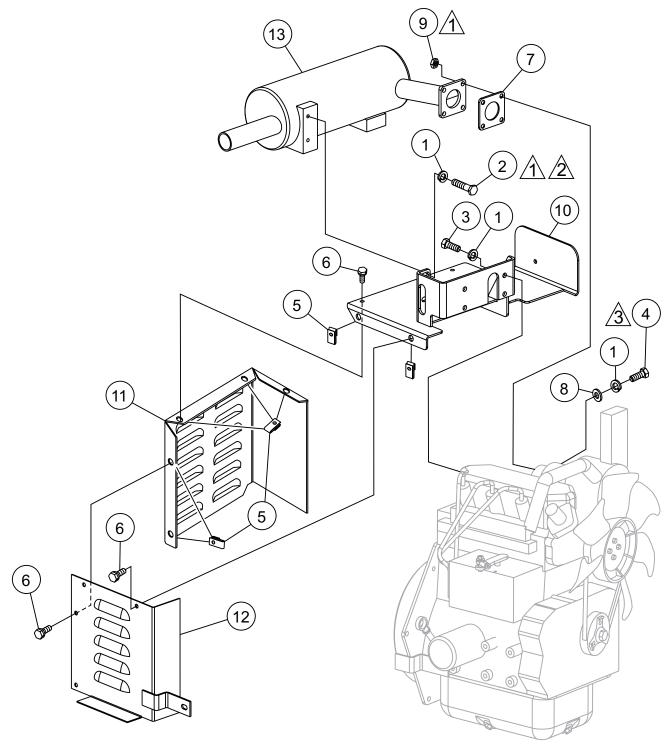
HHN 34TVD— ENGINE RADIATOR ASSY.

ENGINE RADIATOR ASSY.

NO.	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	0131 A	SCREW, HHC 1/4 - 20 X 3/4	4	
2	0181 B	WASHER, LOCK 1/4 MED	6	
3	0948	WASHER, FLAT, 1/4 SAE	6	
4	10024	NUT, NYLOC 1/4-20	2	
5	1579	SCREW, HHC 1/4 - 20 X 1/2	4	
6	21453	RADIATOR, HHN 34TVD	1	
7	21281	BRACKET, RADIATOR TIE DOWN	2	
8	21552	CLAMP, HOSE WORM 1 - 1/4 DIA #16	4	
9	21568	BRACKET, RADIATOR HHN	1	
10	21570	SPACER, RADIATOR POST	2	
11	21573	BRACKET, RADIATOR SUPPORT	2	
12	21574	CLAMP, LOOP CUSHIONED #16	2	
13	4001	WASHER, FLAT 3/8 PLTD STD USS	4	
14	4514	SCREW, HHC 1/4 - 20 X 5/8	6	
15	579072	GROMMET, 0.5 ID	2	
16	60049	TRIM EDGE, 1/32	5.5	SOLD IN FOOT LENGTHS
17	60119	TAPE, FOAM SELF-ADH PVC 0.19 X 1.25	3	
18	825543	HOSE, RADIATOR	2	
19	12450	GUARD, RADIATOR	1	
20	21488	SHROUD, RADIATOR 34V TD	1	SAFETY ITEM
21	825106	BRACKET, MOUNTING TANK	1	
22	825428	TANK RESERVE ASSY.	1	
23	825446	FAN, RADIATOR	1	
24	820271	FAN BELT	1	
25	CAPPRE10415	CAP, RADIATOR	1	

HHN 34TVD — ENGINE MUFFLER ASSY.

ENGINE MUFFLER ASSY.



NOTES:

TORQUE TO 15 FT. LBS.

USE THREADLOCK BLUE 242 OR EQUIVALENT.

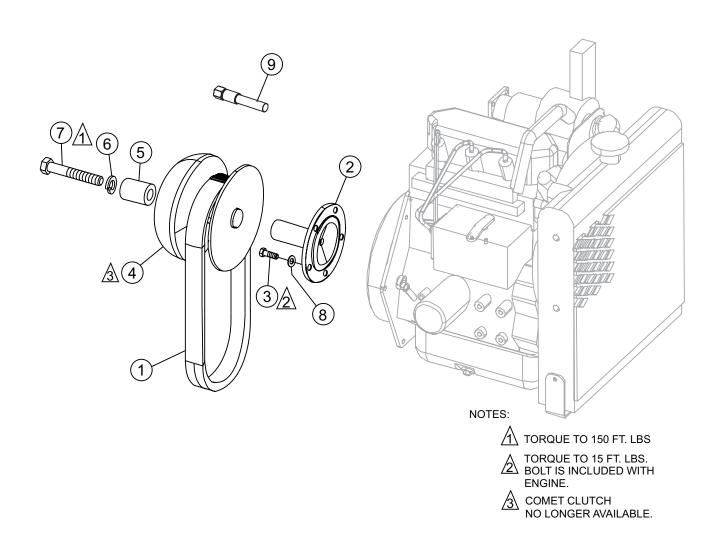
HHN 34TVD — ENGINE MUFFLER ASSY.

ENGINE MUFFLER ASSY.

NO	PART NO	PART NAME	QTY.	REMARKS
1	0161 C	WASHER, LOCK, 5/16 MED.	4	
2	0655	SCREW, HHC 5/16-18 X 3/4	2	
3	1605	SCREW, HHC M8-1.25 X 25mm	4	
4	2866	SCREW, HHC M8-1.25 X 20mm	2	
5	11534	NUT, "U" TYPE, 1/4-20	8	
6	11819	SCREW, HHC 1/4-20 X 3/4 W/WASH	7	
7	12847	EXHAUST GASKET	1	
8	19470	WASHER, FLAT 5/16 USS	2	
9	20440	NUT, HEX LOCK M8 - 1.25 THIN	4	
10	21036	BELT GUARD/MUFFLER SUPPORT	1	SAFETY ITEM
11	21190	PLATE, BELT GUARD SIDE	1	COMET CLUTCH
				SAFETY ITEM
11	22579	PLATE, BELT GUARD SIDE	1	MULTI-CLUTCH
				SAFETY ITEM
12	21197	PLATE, BELT GUARD REAR	1	SAFETY ITEM
13	21451	MUFFLER, 34TVD	1	

HHN 34TVD — ENGINE CLUTCH ASSY. (OLD STYLE)

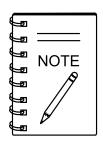
ENGINE CLUTCH ASSY. (OLD STYLE)



HHN 34TVD — ENGINE CLUTCH ASSY. (OLD STYLE)

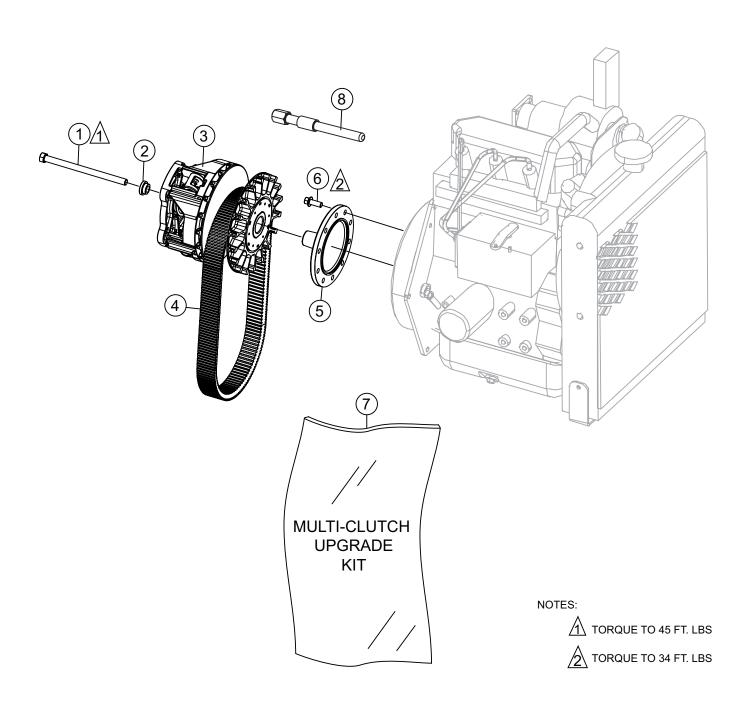
ENGINE CLUTCH ASSY. (OLD STYLE)

PART NO.	PART NAME	QTY.	<u>REMARKS</u>
20138	BELT, CVT-VANGUARD COMET	2	
3911758	FLYWHEEL STUB, B& S #835020	1	
20046	SCREW, HHC M8 1.25 X 25 MM GRADE 10	0.9 5	
	CLUTCH, CVT 1-7/16 COMET MTLAST	1	NO LONGER AVAILABLE
			USE CLUTCH KIT P/N 22581
			TO UPGRADE TO
			MULTI-CLUTCH SYSTEM
20215	SPACER, 1.415 OD X 21/32 ID X 2-1/16L	1	
4703	WASHER, LOCK, 5/8 MED	1	
20057	SCREW, HHC 5/8-18 X4	1	
0161 C	WASHER, LOCK 5/16 MED	5	
23291	TOOL, CLUTCH REMOVAL	1	
	20138 3911758 20046 20215 4703 20057 0161 C	20138 3911758 FLYWHEEL STUB, B& S #835020 20046 SCREW, HHC M8 1.25 X 25 MM GRADE 10 CLUTCH, CVT 1-7/16 COMET MTLAST 20215 SPACER, 1.415 OD X 21/32 ID X 2-1/16L 4703 WASHER, LOCK, 5/8 MED 20057 SCREW, HHC 5/8-18 X4 0161 C WASHER, LOCK 5/16 MED	20138 BELT, CVT-VANGUARD COMET 2 3911758 FLYWHEEL STUB, B& S #835020 1 20046 SCREW, HHC M8 1.25 X 25 MM GRADE 10.9 5 CLUTCH, CVT 1-7/16 COMET MTLAST1



MULTI-CLUTCH COMPONENTS ARE NOT INTERCHANGEABLE WITH THE PRIOR HOFFCO COMET DRIVE SYSTEM. THE HOFFCO COMET CVT SYSTEM MUST BE REPLACED FOR COMPATIBILITY WITH THE NEW EQUIPMENT.

HHN 34TVD — ENGINE CLUTCH ASSY. (NEW STYLE)



HHN 34TVD — ENGINE CLUTCH ASSY. (NEW STYLE)

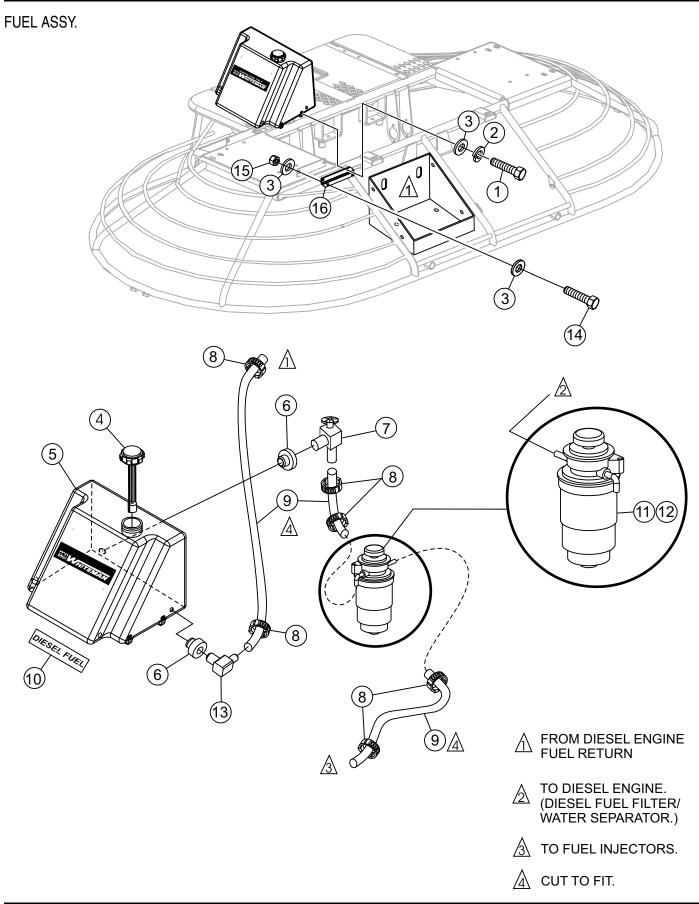
ENGINE CLUTCH ASSY. (NEW STYLE)

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	23377	SCREW, HHC 7/16-20 X 6.5	1	
2	23369	WASHER, STEP 7/16	1	
3	23363-1	CLUTCH, UPPER, MULTI-CLUTCH	1	
4	23365	BELT, CVT CLUTCH	2	
5	23368	STUB SHAFT	1	
6	22021	SCREW, HEX FLANGE M8	5	
7	22581	KIT, HHN CVT REPLACEMENT	1	
8	23371	PULLER, MULTI-CLUTCH	1	



MULTI-CLUTCH COMPONENTS ARE NOT INTERCHANGEABLE WITH THE PRIOR HOFFCO COMET DRIVE SYSTEM. THE HOFFCO COMET CVT SYSTEM MUST BE REPLACED FOR COMPATIBILITY WITH THE NEW EQUIPMENT.

HHN 34TVD — FUEL ASSY.

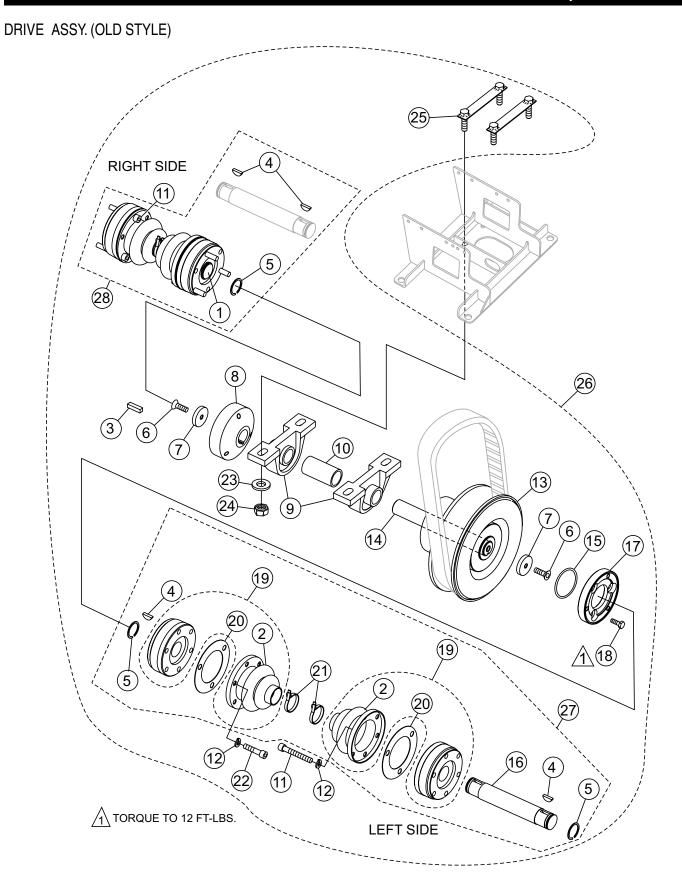


HHN 34TVD — FUEL ASSY.

FUEL ASSY.

NO.	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	4514	SCREW, HHC 1/4-20 X 5/8		
1	1579	SCREW, HHC 1/4-20 X .5		
2	0161 C	WASHER, LOCK, 5/16 MED	4	OLD STYLE COMET CLUTCH
3	0948	WASHER, FLAT, 1/4 SAE	4	OLD STYLE COMET CLUTCH
3	0948	WASHER, FLAT 1/4 SAE	12	NEW STYLE MULTI-CLUTCH
4	11418	FUEL CAP/GAUGE (10.5")	1	
5	20292	TANK, FUEL DIESEL	1	
6	19633	BUSHING, RUBBER FUEL DAPCO10672	2	
7	20795	VALVE, SCREENED DAPCO 12570	1	
8	19473	CLAMP, WORM HOSE, #4 (1/4-5/8)	8	
9	60013	HOSE, .25 ID RUBBER FUEL LINE	6	SOLD IN FOOT LENGTHS
10	11811	DECAL, DIESEL FUEL	1	
11	825219	FUEL FILTER COMPLETE	1	
12	820311	FUEL FILTER ELEMENT ONLY	1	
13	12007	FITTING, 90 4BARB-4BARB FUEL	1	
14	0131 A	SCREW, HHC 1/4-20 X 3/4		
15	10024	NUT, NYLOC 1/4-20	4	NEW STYLE MULTI-CLUTCH
16	22588	MOUNT, FUEL TANK	1	NEW STYLE MULTI-CLUTCH

HHN 34TVD — DRIVE ASSY. (OLD STYLE)



HHN 34TVD — DRIVE ASSY. (OLD STYLE)

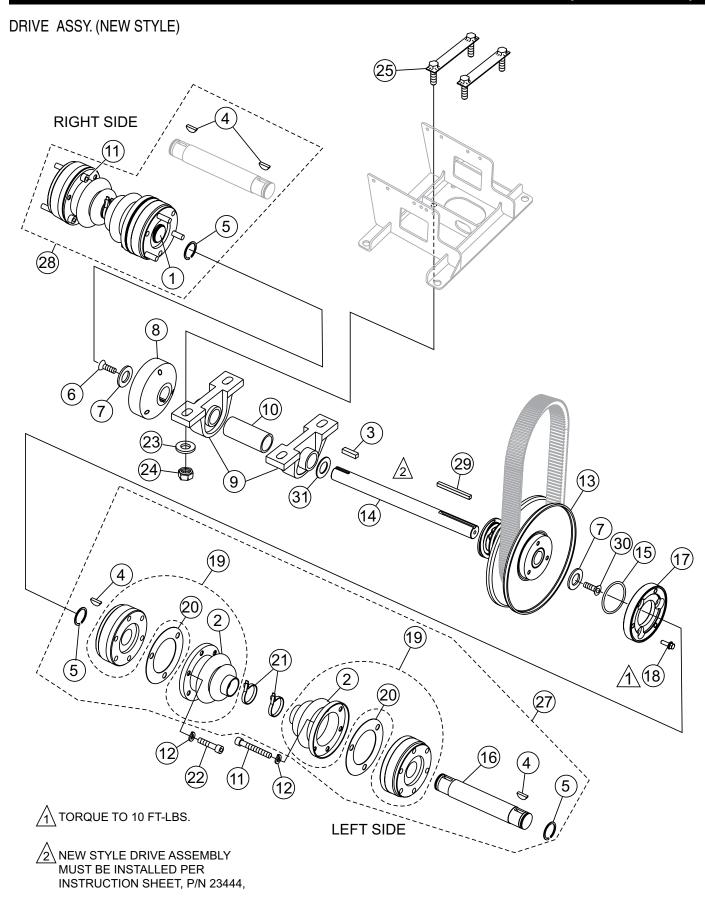
DRIVE ASSY. (OLD STYLE)

NO.	PART NO.	PART NAME	QTY.	REMARKS
1#@\$	2043	SHAFT, CV JOINT BRT, 9-5/8 LONG	1	
2%#@\$	2259	BOOT, C.V. JOINT	4	
3 #	10909	KEY, 3/16 X 11/16	1	
4#@\$	0126	KEY, WOODRUFF #9	4	
5#@\$	2090	RING, SNAP TRUARC #5100- 106	4	
6#	1146	SCREW, FHSC 5/16- 18 X 1 NYLOC	2	
7 #	2037	WASHER, RETAINING	2	
8 #	2029	COUPLER, 1 ID. RIDER	1	
9 #	10337	BEARING, PILLOW BLOCK FAF YAK- 1	2	
10 #	20044	SPACER, BEARING SHAFT	1	
11 #	2186	SCREW, SHC 5/16-18 X 2-1/4 PLTD	9	
12 #	0161 C	WASHER, LOCK, 5/16 MEDIUM	12	
13 #	21475	PULLEY, CVT LOWER	1	
14 #	20043	SHAFT, DRIVE BEARING	1	
15 #	20116	O-RING, SIZE- 031 BUNA N	1	
16#	20184	SHAFT, CV JOINT, HHN 7-13/16 LONG	1	
17 #	12590	COUPLER, CV JOINT COMET CLUTCH	1	
18 #	20056	SCREW, HHC 1/4- 28 X 3/4 GRD. 8	3	
19#@\$	2052	JOINT, CV W/BOOT	4	INCLUDES ITEM W/%
20 #@\$	11108	GASKET, CV JOINT BOOT	4	
21 #@\$	1662	TIE, CABLE TY-RAP	4	
22 #	0243	SCREW, SHC 5/16- 18 X 1-3/4	3	
23 #	10136	WASHER, FLAT 3/8 SAE	4	
24 #	10133	NUT, NYLOC 3/8 - 16	4	
25 #	20186	PLATE, BEARING MOUNT	2	
26	21493	DRIVE ASSY., W/ COMET 34V TD	1	INCLUDES ITEMS W/#
27#	23450	CV JOINT ASSY, RH	1	INCLUDES ITEMS W/@
28#	23451	CV JOINT ASSY, RHCV JOINT ASSY, LH	1	INCLUDES ITEMS W/\$



MULTI-CLUTCH COMPONENTS ARE NOT INTERCHANGEABLE WITH THE PRIOR HOFFCO COMET DRIVE SYSTEM. THE HOFFCO COMET CVT SYSTEM MUST BE REPLACED FOR COMPATIBILITY WITH THE NEW EQUIPMENT.

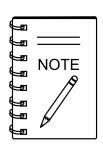
HHN 34TVD — DRIVE ASSY. (NEW STYLE)



HHN 34TVD — DRIVE ASSY. (NEW STYLE)

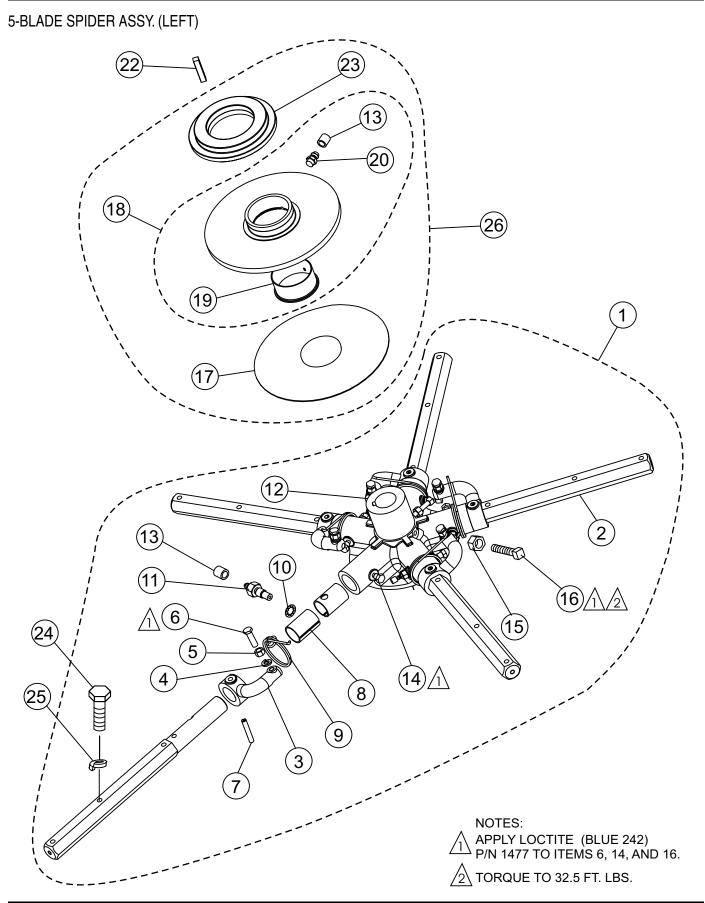
DRIVE ASSY. (NEW STYLE)

NO.	PART NO.	PART NAME	QTY.	REMARKS
1 @\$	2043	SHAFT, CV JOINT BRT, 9-5/8 LONG	1	·
2%@\$	2259	BOOT, C.V. JOINT	4	
3	10909	KEY, 3/16 X 11/16	1	
4 @\$	0126	KEY, WOODRUFF #9	4	
5 @\$	2090	RING, SNAP TRUARC #5100- 106	4	
6	1146	SCREW, FHSC 5/16- 18 X 1 NYLOC	1	
7	2037	WASHER, RETAINING	2	
8	2029	COUPLER, 1 ID. RIDER	1	
9	10337	BEARING, PILLOW BLOCK FAF YAK- 1	2	
10	23431	SPACER, 1.25DIA X 1.01ID X 4.81	1	
11	2186	SCREW, SHC 5/16-18 X 2-1/4 PLTD	9	
12	0161 C	WASHER, LOCK, 5/16 MEDIUM	12	
13	23363-2	PULLEY, CVT DRIVEN LOWER	1	
14	23430	SHAFT, DRIVE BEARING 1.00 x 12.5	1	
15	20116	O-RING, SIZE- 031 BUNA N	1	
16	20184	SHAFT, CV JOINT, HHN 7-13/16 LONG	1	
17	23433	COUPLER, CV JOINT CCVT	1	
18	9165	SCREW, HHFS 1/4-28 X 3/4 GR5 PATCH	3	
19 @\$	2052	JOINT, CV W/BOOT		INCLUDES ITEM W/%
	11108	GASKET, CV JOINT BOOT	4	
21 @\$	1662	TIE, CABLE TY-RAP	4	
22	0243	SCREW, SHC 5/16- 18 X 1-3/4	3	
23	10136	WASHER, FLAT 3/8 SAE	4	
24	10133	NUT, NYLOC 3/8 - 16	4	
25	20186	PLATE, BEARING MOUNT	2	
27	23450	CV JOINT ASSY, RH		
28	23451	CV JOINT ASSY, LH		INCLUDES ITEMS W/\$
29	20363	KEY, REC .188 X .25 X 2.5	1	
30	9092	SCREW, FHSC 5/8-18X1.25 NYLON	1	
31	11773	SHIM, .031"	A/R	



MULTI-CLUTCH COMPONENTS ARE NOT INTERCHANGEABLE WITH THE PRIOR HOFFCO COMET DRIVE SYSTEM. THE HOFFCO COMET CVT SYSTEM MUST BE REPLACED FOR COMPATIBILITY WITH THE NEW EQUIPMENT.

HHN 34TVD — 5-BLADE SPIDER ASSY. (LEFT)



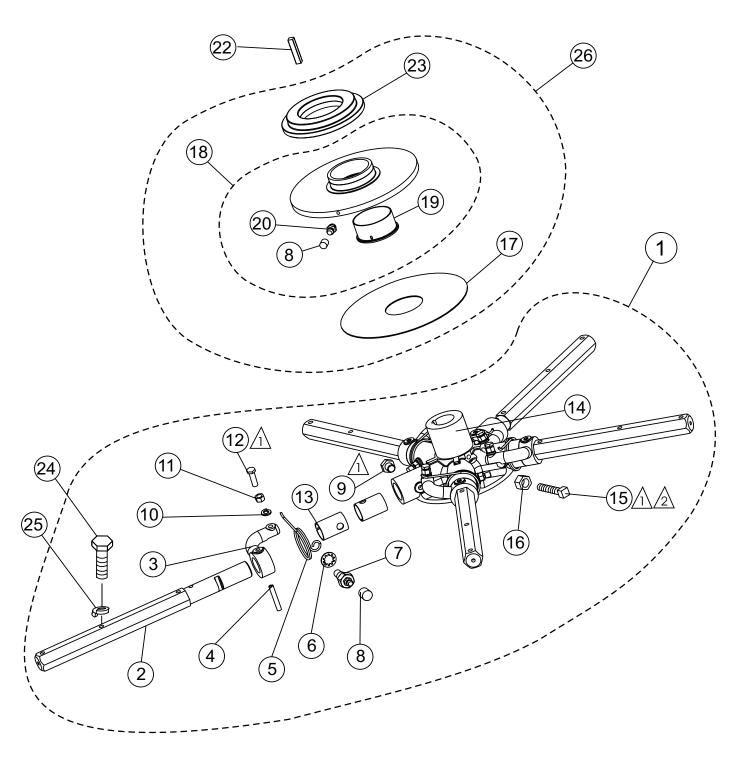
HHN 34TVD — 5-BLADE SPIDER ASSY. (LEFT)

5-BLADE SPIDER ASSY. (LEFT)

NO.	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	12932	SPIDER ASSY., LEFT SIDE (1-1/2)	1	INCLUDES ITEMS W/#
2#	2829	ARM, TROWEL EXTENDED	5	
3#	11903	LEVER, TROWEL ARM LEFT SIDE	5	
4#	0166 A	WASHER, LOCK, 3/8 MED	5	
5#	1876	NUT, HEX JAM 3/8	5	
6#	0164 B	SCREW, HHC	5	
7#	9006	PIN, ROLL 5/16 X 2	5	
8#	11039	BUSHING, 1/2 HD TROWEL ARM	10	REQUIRES 2 BUSHINGS PER ARM
9#	9111	SPRING, LEFT TROWEL	5	
10#	1875	WASHER, INT SHKP 3/8	5	
11#	1322	SCREW ASSY., ARM RETAINING	5	
12#	21208	PLATE, SPIDER 5 BLADE (1-1/2 SHAFT)	1	INCLUDES ITEMS W/%
13@#	1162 A	CAP, GREASE ZERK #2	6	
14@%	11602	SCREW, HHS 3/8-16 X 1/4	5	
15#	1456	NUT, HEX FINISH 3/8 -16	2	
16#	12097	SCREW, SQHS 3/8-16 X 1-3/4 CONE 8	2	
17@	11419	PLATE, WEAR	1	
18@	11431	THRUST COLLAR	1	INCLUDES ITEM W/+
19@+	20426	BUSHING, THRUST COLLAR	1	
20@	2621	FITTING, GREASE	1	
22	12687	KEY, 3/8 X 2	1	
23@	12779	BEARING, THRUST 6017 2RS W/FLANGE	1	
24	0105	SCREW, HHC 5/16-18 X 1-1/2"	15	
25	0161 C	Lock Washer 5/16"	15	
26	20938	THRUST COLLAR ASSY	1	INCLUDES ITEMS W/@

HHN 34TVD — 5-BLADE SPIDER ASSY. (RIGHT)

5-BLADE SPIDER ASSY. (RIGHT)



NOTES:

APPLY LOCTITE (BLUE 242)
P/N 1477 TO ITEMS 9, 12, AND 15.

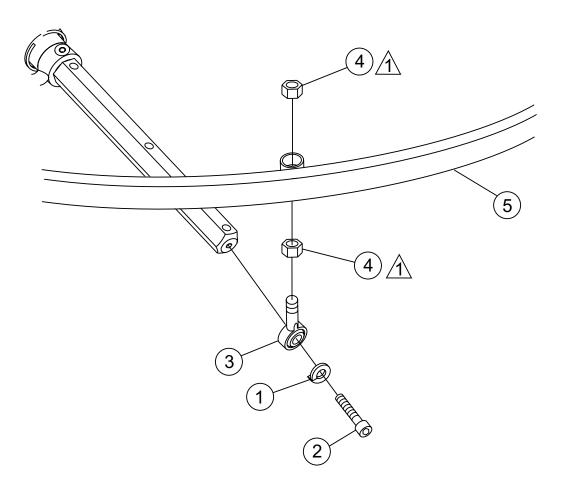
TORQUE TO 32.5 FT. LBS.

HHN 34TVD — 5-BLADE SPIDER ASSY. (RIGHT)

5-BLADE SPIDER ASSY. (RIGHT)

<u>NO.</u>	PART NO.	PART NAME	QTY.	REMARKS
1	12933	SPIDER ASSY., RIGHT SIDE (1-1/2)	1	INCLUDES ITEMS W/#
2#	2829	ARM, TROWEL EXTENDED	5	
3#	11904	LEVER, TROWEL ARM RIGHT SIDE	5	
4#	9006	PIN, ROLL 5/16 X 2	5	
5#	2143	SPRING, RIGHT TROWEL	5	
6#	1875	WASHER, INT SHKP 3/8	5	
7#	1322	SCREW ASSY., ARM RETAINING	5	
8@#	1162 A	CAP, GREASE ZERK #2	6	
9 #%	11602	SCREW, SHS 3/8-16 X 1/4	5	
10#	0166 A	WASHER, LOCK, 3/8 MED	5	
11#	1876	NUT, HEX JAM 3/8	5	
12#	0164 B	SCREW, HHC	5	
13#	11039	BUSHING, 1/2 HD TROWEL ARM	10	REQUIRES 2 BUSHINGS PER ARM
14#	21208	PLATE, SPIDER 5 BLADE (1-1/2 SHAFT)	1	INCLUDES ITEMS W/%
15#	12097	SCREW, SQHS 3/8-16 X 1-3/4 CONE 8	2	
16#	1456	NUT, HEX FINISH 3/8 -16	2	
17@	11419	PLATE, WEAR	1	
18@	11431	THRUST COLLAR	1	INCLUDES ITEM W/+
19@+	20426	BUSHING, THRUST COLLAR	1	
20@	2621	FITTING, GREASE	1	
22	12687	KEY, 3/8 X 2	1	
23@	12779	BEARING, THRUST 6017 2RS W/FLANGE	1	
24	0105	SCREW, HHCS 5/16-18 X 1-1/2"	15	
25	0161 C	Lock Washer 5/16"	15	
26	20938	Lock Washer 5/16" THRUST COLLAR ASSY	1	INCLUDES ITEMS W/@

STABILIZER ASSY.



APPLY LOCTITE 242 BLUE OR EQUIVALENT.

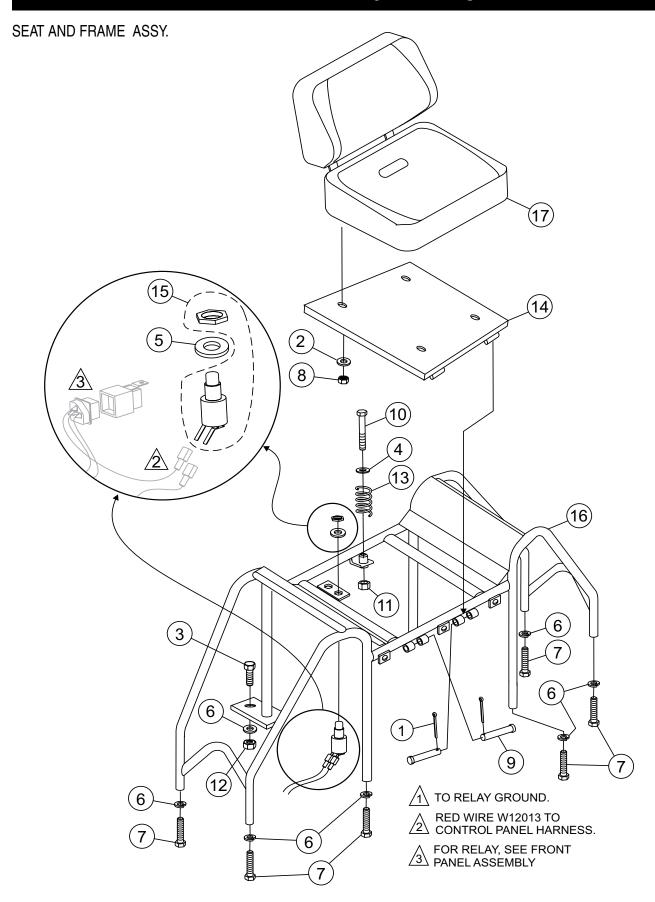
HHN 34TVD — STABILIZER RING ASSY.

STABILIZER ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	0161 C	LOCK WASHER 5/16"	5	
2	1237	SCREW, SHC 5/16-18 X 7/8	5	
3	1723	ROD END, 5/16-24 MALE	5	
4	6014 C	NUT, HEX FINISH 5/16-24	10	
5	12095	RING, STAB, 5 BLADE	1	

NOTE: INDICATED QUANTITIES ARE FOR ONE SIDE ONLY.
IF ORDERING FOR BOTH SIDES DOUBLE QUANTITY.

HHN 34TVD — SEAT AND FRAME ASSY.



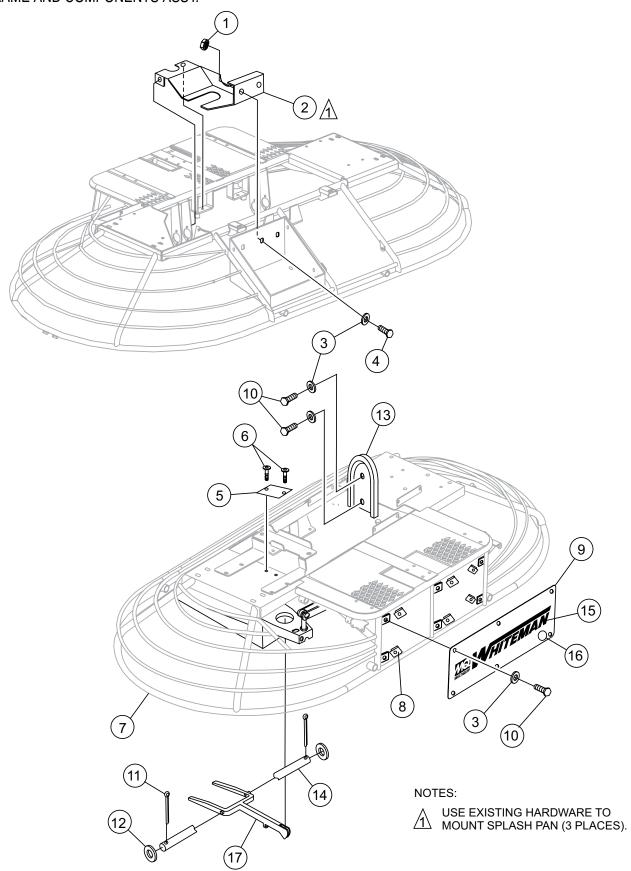
HHN 34TVD — SEAT AND FRAME ASSY.

SEAT AND FRAME ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	0183	PIN, COTTER 1/8 X1-1/4	2	
2	0300 B	WASHER, FLAT, 5/16 SAE	4	
3	3214	SCREW, HHC 1/2 - 13 X 1-1/4	2	
4	4001	WASHER, FLAT, 3/8 USS PLD	1	
5	4684	WASHER, FLAT SAE 5/8 PLTD	1	
6	5054 A	WASHER, LOCK, 1/2 MED.	8	
7	5218	SCREW, HHC 1/2-13X1 1/2	6	
8	5283	NUT, NYLOC 5/16-18	4	
9	8081	PIN, CLEVIS 1/2X2 3/4	2	
10	8156	SCREW, HHC 3/8-16 X 2-1/2	1	
11	10133	NUT, NYLOC 3/8-16	1	
12	10176	NUT, NYLOC 1/2-13	2	
13	11593	SPRING, SEAT	1	
14	11660	PLATE, SEAT W/A HHN	1	
15	12005	SWITCH, SAFETY STOP	1	SAFETY ITEM
16	12987	FRAME, SEAT	1	
17	20989	SEAT, ADJUSTABLE	1	

HHN 34TVD — FRAME AND COMPONENTS ASSY.

FRAME AND COMPONENTS ASSY.



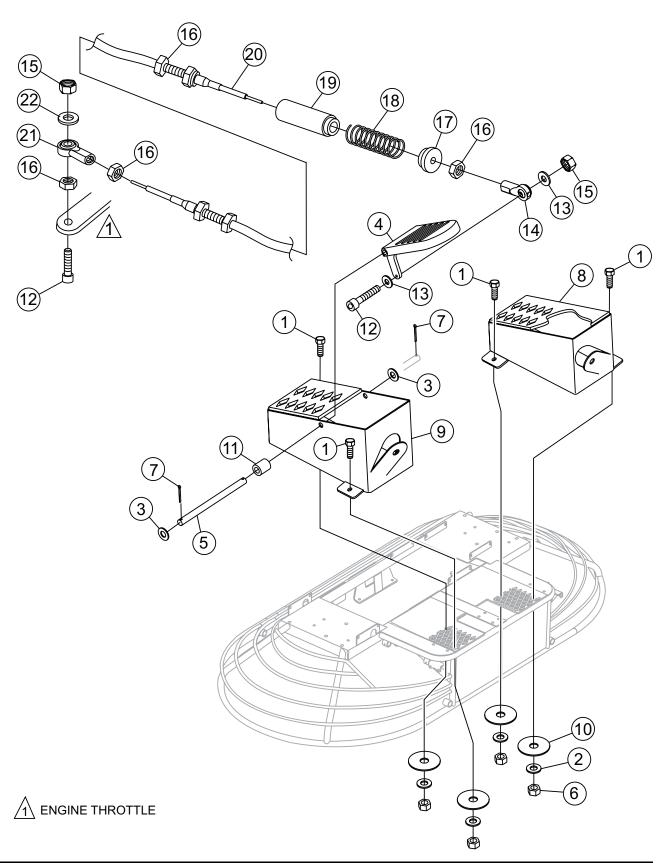
HHN 34TVD — FRAME AND COMPONENTS ASSY.

FRAME AND COMPONENTS ASSY.

<u>NO.</u>	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	10024	NUT, NYLOC 1/4 - 20	1	
2	20957	PAN, SPLASH	1	
3	0948	WASHER, FLAT, 1/4 SAE	9	
4	0730	SCREW, HHC 1/4 - 20 X 1	1	
5		PLATE, SERIAL, RIDER	1	CONTACT MQ PARTS DEPT.
6	4014	SCREW, 2-3/16 P-K TYPE U DRIVE	2	
7	12896	FRAME , COMPLETE HHN	1	
8	11534	NUT "U" TYPE, 1/4-20	6	
9	20946	PANEL, FRONT BODY	1	
10	4514	SCREW, HHC 1/4-20X5/8	8	
11	0183	PIN COTTER 3/32X3/4	4	
12	0448	WASHER, FLAT, 7/16 SAE	4	
13	2429	HOLDER, SPARE BELT ALL	1	
14	11648	SHAFT, YOKE PIVOT	2	
15	10818	DECAL, MQ WHITEMAN, 24 X 3	1	
16	13118	DECAL, "POWDER COATED"	1	
17	11499	YOKE ARM	2	

HHN 34TVD — FOOT PEDALS ASSY.

FOOT PEDALS ASSY.



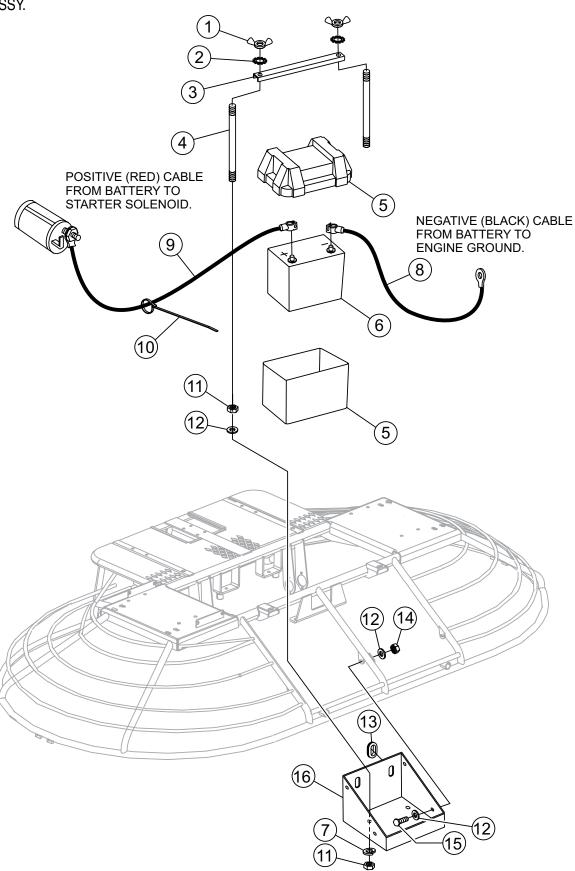
HHN 34TVD — FOOT PEDALS ASSY.

FOOT PEDALS ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	0202	SCREW, HHC 5/16 - 18 X 1	4	
2	0300 B	WASHER, FLAT, 5/16 SAE	4	
3	10136	WASHER, FLAT, 3/8 SAE	2	
4	2086	PEDAL, ACCELERATOR	1	
5	2772	PIN, ACC MOUNT	1	
6	5283	NUT, NYLOC 5/16 - 18	4	
7	6014 B	PIN, COTTER 3/32 X 1	2	
8	12985	LEFT SIDE FOOT REST	1	
9	12986	RIGHT SIDE FOOT REST	1	
10	3233	WASHER, FENDER, 1.50D X 3/8ID	4	
11	3083	SPACER	1	
12	10018	SCREW, SHC 10-32 X 1 NO PLATE	2	
13	2203	WASHER, FLAT #10	2	
14	2153	ROD END, 10-32 FEMALE RH	2	
15	10019	NUT, NYLOC 10-32	2	
16	0937	NUT, HEX 10-32	3	
17	2755	ADAPTER, THROTTLE RET. SPRING SHORT	· 1	
18	2753	SPRING, THROTTLE RETURN, LOWER	1	
19	2754	ADAPTER, THROTTLE RET. SPRING LARGE	1	
20	2124	CABLE, THROTTLE (RT)	1	
21	2153	ROD END, 10-32 FEMALE RH	1	
22	0948	WASHER, FLAT 1/4 SAE	1	

HHN 34TVD — BATTERY ASSY.



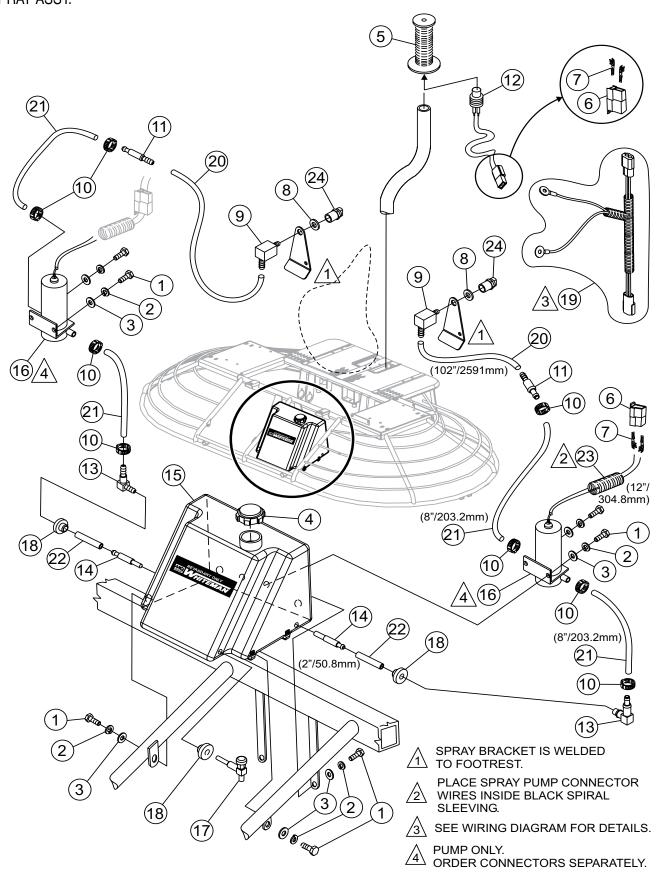


HHN 34TVD — BATTERY ASSY.

BATTERY ASSY.

NO.	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	2509	NUT, WING 1/4-20 PLATED	2	
2	10031	WASHER, EXT SHKP, 1/4	2	
3	11692	BRACKET, BATTERY BOX HOLD DOWN	1	
4	11693	BOLT, BATTERY BRKT	2	
5	10318	BATTERY BOX, GROUP 24, W/LID	1	
6		BATTERY, 12V WET GROUP 22	1	USE INTERSTATE BATTERY P/N 22F-60
7	0181 B	WASHER, LOCK 1/4 MEDIUM	6	
8	10313	CABLE, NEG BATTERY BLACK 20"	1	
9	19303	CABLE, POS BATTERY RED 48"	1	
10	1662	TIE, CABLE TY-RAP BLACK	6	AS REQUIRED
11	0949	NUT, HEX FINISH 1/4-20	4	
12	0948	WASHER, FLAT, 1/4SAE	8	
13	13212	GROMMET, 1 - 1/4 ID	1	
14	10024	NUT, NYLOC 1/4-20	4	
15	0730	SCREW, HHC 1/4-20X1	4	
16	11362	BATTERY FRAME BOX	1	

SPRAY ASSY.

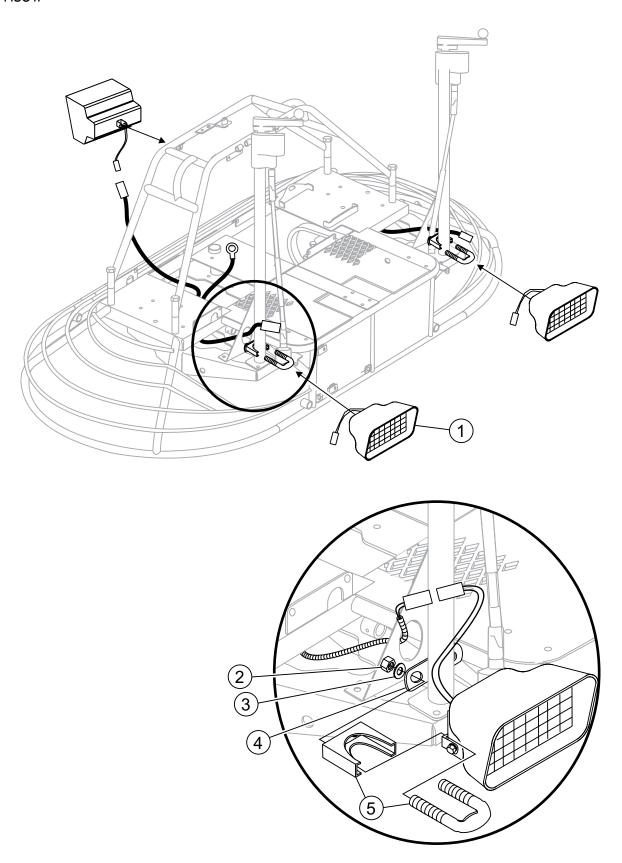


HHN 34TVD — SPRAY ASSY.

SPRAY ASSY.

NO.	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	0131 A	SCREW, HHC 1/4-20 X 3/4	6	
2	0181 B	WASHER, LOCK, 1/4 MED	6	
3	0948	WASHER, FLAT, 1/4 SAE	6	
4	2108	CAP, SPRAY TANK	1	
5	2267	GRIP, HANDLE RT	2	
6	2680	CONNECTOR, 2-WIRE FEMALE	3	
7	2687	TERMINAL, MALE 16-19 GA	6	
8	2898	WASHER, BONDED NEOPRENE 1 X 1/2	2	
9	2912	FITTING, 90 4 BARB –1/4 FP	2	
10	2918	CLAMP, HOSE, 475 - 536 ID	8	
11	10022	FITTING, PLASTIC 6 BARB – 4 BARB	2	
12	11430	SWITCH ASSY., HTO/HTH SPRAY	2	
13	12008	FITTING, 90 6 BARB – 4 BARB FUEL	2	
14	12009	SCREEN, FILTER	2	
15	12403	TANK, RETARDANT 5 GALLON	1	
16	12548	PUMP, SPRAY	2	
17	19661	VALVE, FUEL DRAIN	1	
18	19633	BUSHING, RUBBER FUEL	3	
19	20094	HARNESS, SPRAY PUMP	1	
20	60001	HOSE, .25 ID X .375 OD CLEAR PVC	9	SOLD IN FOOT LENGTHS
21	60002	HOSE, .375 ID X .5 OD TYGON	9	SOLD IN FOOT LENGTHS
22	60058	HOSE, 1/4 X 3/8 PVC FUEL YELLOW 6" LONG	G1	SOLD IN FOOT LENGTHS
23	60221	LOOM, .375	1	
24	392292	NOZZLE, SPRAY	1	

LIGHT ASSY.



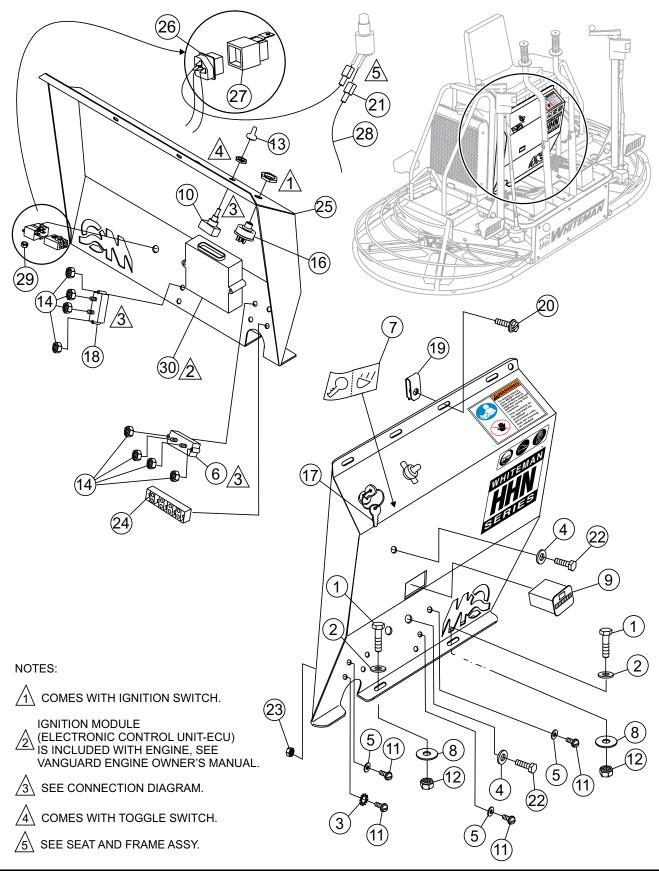
HHN 34TVD — LIGHTS ASSY.

LIGHTS ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	2896	LIGHT KIT ASSEMBLY	3	SAFETY ITEM
2	5283	NUT, NYLOC 5/16-18	4	
3	0300 B	WASHER, FLAT 5/16 SAE	4	
4	2531	BRACKET, LIGHT SIDE	2	
5	2534	CLAMP ASSY., MUFFLER 1-3/4	2	

HHN 34TVD — FRONT PANEL ASSY.

FRONT PANEL ASSY.



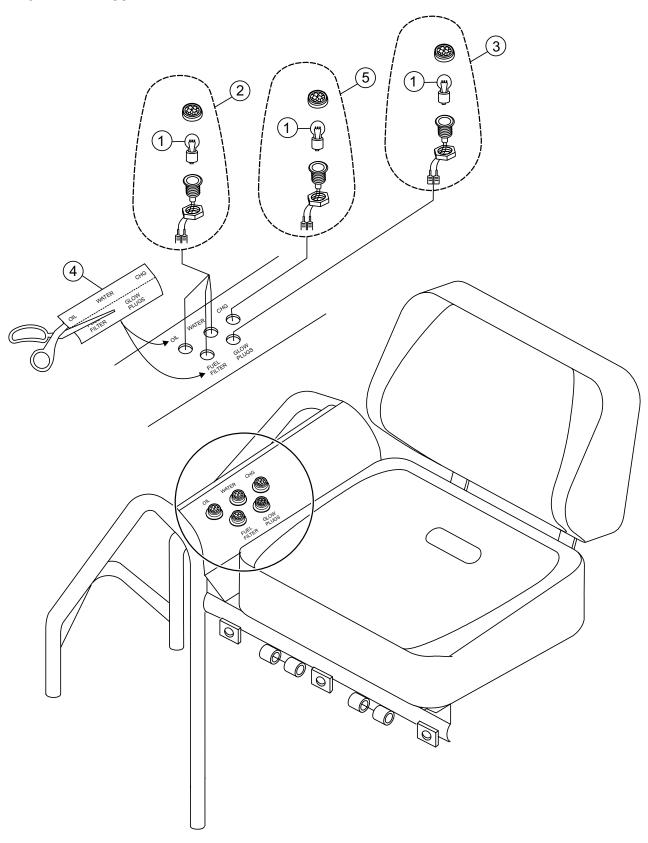
HHN 34TVD — FRONT PANEL ASSY.

FRONT PANEL ASSY.

NO.	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	0202	SCREW, HHC 5/16-18 X 1	2	
2	0300 B	WASHER, FLAT, 5/16 SAE	2	
3	0479	WASHER, EXT. SHKP, #8 3/8 PLTD	2	
4	0948	FLAT WASHER 1/4 "	4	
5	2203	WASHER, FLAT, #10	4	
6	2673	CIRCUIT BREAKER, 30A, 12V	1	
7	2814	DECAL, CONTROL PANEL	1	
8	3233		2	
9	11694	HOUR METER	1	PART OF WIRE HARNESS #21514
10	4682	SWITCH, TOGGLE	1	
11	5065 B	SCREW, RHM 10-32 X 1/2	6	
12	5283	NUT, NYLOC 5/16-18	2	
13	8381		1	
14	10019	NUT, NYLOC 10-32	8	
15	10136	WASHER, FLAT, SAE 3/8	2	
16	10958	SWITCH, IGNITION VAN W/KEYS	1	
17	11078	KEY, IGNITION SWITCH	1	
18	11098	CIRCUIT BREAKER, 40A, 12V	1	
19	11534	NUT, "U" TYPE, 1/4-20	4	
20	11819	SCREW, HHC FLNGD 1/4-20 X 3/4	4	
21	12020	TERMINAL, WIRE	4	
22	12287	SCREW, THP 1/4-20 X 3/4-SS	4	
23	16723	NUT, HEX FINISH 8-32	2	
24	19301	,	.5	
25	21319	PANEL, CONTROL HHN 34VTD	1	
26	12018	RELAY, CONNECTORRELAY, KILL	1	SAFETY ITEM
27	12017		1	SAFETY ITEM
28	12014	WIRE, RELAY GROUND	1	
29	10019		1	
30	825572	IGNITION MODULE	1	

HHN 34TVD — TOP RIGHT PANEL ASSY.

TOP RIGHT PANEL ASSY.



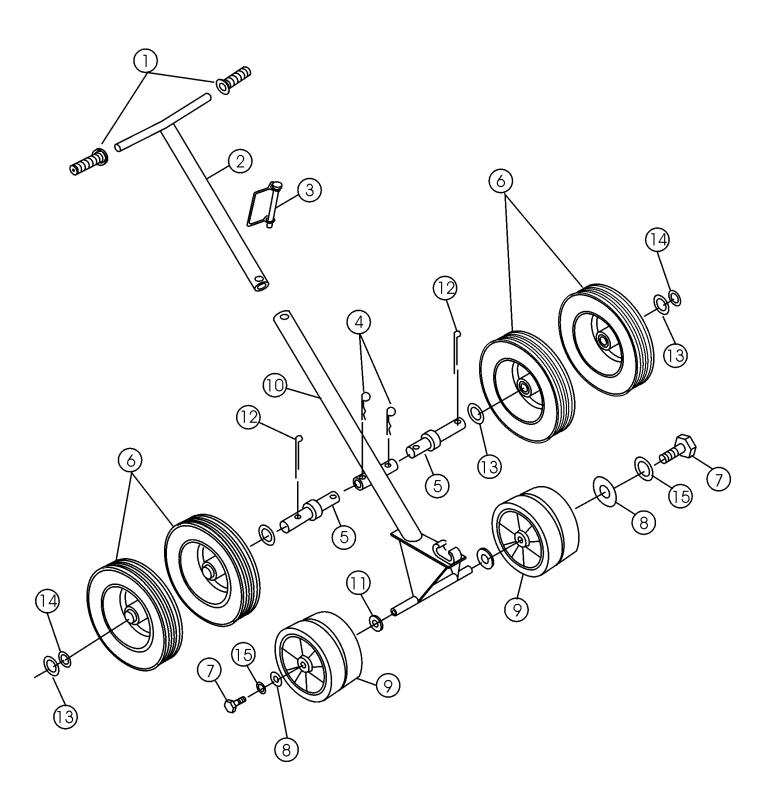
HHN 34TVD — TOP RIGHT PANEL ASSY.

TOP RIGHT PANEL ASSY.

NO.	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	12307	BULB, INDICATOR LIGHT	5	
2	22212	PLUG, INDICATOR LIGHT RED	3	REPLACES P/N 12305
3	22213	PLUG, INDICATOR LIGHT YELLOW	1	REPLACES P/N 12306
4	12571	DECAL, INSTRUMENT LIGHT 5 PANEL	1	
5	22270	PLUG, INDICATOR LIGHT RED, CHARGE	1	

HHN 34TVD — E-Z MOVER AND LIFT HANDLE ASSY.

E-Z MOVER (EMR2) AND LIFT HANDLE ASSY.



HHN 34TVD — E-Z MOVER AND LIFT HANDLE ASSY.

E-Z MOVER (EMR2) AND LIFT HANDLE ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	0189	HAND GRIP	2	
2	2336	UPPER HANDLE	1	
3	1869	SNAP PIN	1	
4	7170	CLIP	2	
5	11684	DOLLY AXLE	2	
6	10440	WHEEL & TIRE	4	
7	0655	SCREW, HHCS 5/16-18 x 3/4"	2	
8	0300 B	FLAT WASHER 5/16"	2	
9	2364	WHEEL	2	
10	10445	FRAME	1	
11	4684	FLAT WASHER 5/8"	2	
12	0183	COTTER PIN	2	
13	10446	FLAT WASHER 3/4"	8	
14	8151	FLAT WASHER 3/4" SAE	8	
15	0161 C	LOCK WASHER 5/16"	2	

EMR-2 E-Z MOVER ASSY. — PURCHASE THROUGH MQ UNIT SALES DEPT.

TERMS AND CONDITIONS OF SALE — PARTS

PAYMENT TERMS

Terms of payment for parts are net 30 days.

FREIGHT POLICY

All parts orders will be shipped collect or prepaid with the charges added to the invoice. All shipments are F.O.B. point of origin. Multiquip's responsibility ceases when a signed manifest has been obtained from the carrier, and any claim for shortage or damage must be settled between the consignee and the carrier.

MINIMUM ORDER

The minimum charge for orders from Multiquip is \$15.00 net. Customers will be asked for instructions regarding handling of orders not meeting this requirement.

RETURNED GOODS POLICY

Return shipments will be accepted and credit will be allowed, subject to the following provisions:

- A Returned Material Authorization must be approved by Multiquip prior to shipment.
- To obtain a Return Material Authorization, a list must be provided to Multiquip Parts Sales that defines item numbers, quantities, and descriptions of the items to be returned.
 - The parts numbers and descriptions must match the current parts price list.
 - b. The list must be typed or computer generated.
 - c. The list must state the reason(s) for the return.
 - d. The list must reference the sales order(s) or invoice(s) under which the items were originally purchased.
 - e. The list must include the name and phone number of the person requesting the RMA.
- 3. A copy of the Return Material Authorization must accompany the return shipment.
- Freight is at the sender's expense. All parts must be returned freight prepaid to Multiquip's designated receiving point.

- Parts must be in new and resalable condition, in the original Multiquip package (if any), and with Multiquip part numbers clearly marked.
- 6. The following items are not returnable:
 - Obsolete parts. (If an item is in the price book and shows as being replaced by another item, it is obsolete.)
 - b. Any parts with a limited shelf life (such as gaskets, seals, "O" rings, and other rubber parts) that were purchased more than six months prior to the return date.
 - Any line item with an extended dealer net price of less than \$5.00.
 - d. Special order items.
 - e. Electrical components.
 - f. Paint, chemicals, and lubricants.
 - g. Decals and paper products.
 - h. Items purchased in kits.
- 7. The sender will be notified of any material received that is not acceptable.
- Such material will be held for five working days from notification, pending instructions. If a reply is not received within five days, the material will be returned to the sender at his expense.
- Credit on returned parts will be issued at dealer net price at time of the original purchase, less a 15% restocking charge.
- 10. In cases where an item is accepted, for which the original purchase document can not be determined, the price will be based on the list price that was effective twelve months prior to the RMA date.
- 11. Credit issued will be applied to future purchases only.

PRICING AND REBATES

Prices are subject to change without prior notice. Price changes are effective on a specific date and all orders received on or after that date will be billed at the revised price. Rebates for price declines and added charges for price increases will not be made for stock on hand at the time of any price change.

Multiquip reserves the right to quote and sell direct to Government agencies, and to Original Equipment Manufacturer accounts who use our products as integral parts of their own products.

SPECIAL EXPEDITING SERVICE

A \$35.00 surcharge will be added to the invoice for special handling including bus shipments, insured parcel post or in cases where Multiquip must personally deliver the parts to the carrier.

LIMITATIONS OF SELLER'S LIABILITY

Multiquip shall not be liable hereunder for damages in excess of the purchase price of the item with respect to which damages are claimed, and in no event shall Multiquip be liable for loss of profit or good will or for any other special, consequential or incidental damages.

LIMITATION OF WARRANTIES

No warranties, express or implied, are made in connection with the sale of parts or trade accessories nor as to any engine not manufactured by Multiquip. Such warranties made in connection with the sale of new, complete units are made exclusively by a statement of warranty packaged with such units, and Multiquip neither assumes nor authorizes any person to assume for it any other obligation or liability whatever in connection with the sale of its products. Apart from such written statement of warranty, there are no warranties, express, implied or statutory, which extend beyond the description of the products on the face hereof.

Effective: February 22, 2006

NOTES

PARTS MANUAL

HERE'S HOW TO GET HELP

PLEASE HAVE THE MODEL AND SERIAL NUMBER ON-HAND WHEN CALLING

UNITED STATES

Multiquip Corporate Office

18910 Wilmington Ave. Tel. (800) 421-1244 Carson, CA 90746 Fax (800) 537-3927

Contact: mq@multiquip.com

Service Department

800-421-1244

310-537-3700

Technical Assistance

800-478-1244

MEXICO

MQ Cipsa

Carr. Fed. Mexico-Puebla KM 126.5 Momoxpan, Cholula, Puebla 72760 Mexico Contact: pmastretta@cipsa.com.mx Tel: (52) 222-225-9900

Fax: (52) 222-285-0420

<u>CANADA</u>

Multiquip

 4110 Industriel Boul.
 Tel: (450) 625-2244

 Laval, Quebec, Canada H7L 6V3
 Tel: (877) 963-4411

 Contact: jmartin@multiquip.com
 Fax: (450) 625-8664

Fax: 310-537-4259

Fax: 310-943-2238

MQ Parts Department

800-427-1244 Fax: 800-672-7877 310-537-3700 Fax: 310-637-3284

Warranty Department

800-421-1244 310-537-3700 Fax: 310-943-2249

UNITED KINGDOM

Multiquip (UK) Limited Head Office

Unit 2, Northpoint Industrial Estate, Globe Lane.

Dukinfield, Cheshire SK16 4UJ Contact: sales@multiquip.co.uk Tel: 0161 339 2223 Fax: 0161 339 3226

© COPYRIGHT 2011, MULTIQUIP INC.

Multiquip Inc, the MQ logo and the Whiteman logo are registered trademarks of Multiquip Inc. and may not be used, reproduced, or altered without written permission. All other trademarks are the property of their respective owners and used with permission.

This manual MUST accompany the equipment at all times. This manual is considered a permanent part of the equipment and should remain with the unit if resold.

The information and specifications included in this publication were in effect at the time of approval for printing. Illustrations, descriptions, references and technical data contained in this manual are for guidance only and may not be considered as binding. Multiquip Inc. reserves the right to discontinue or change specifications, design or the information published in this publication at any time without notice and without incurring any obligations.

Your Local Dealer is:

