



Operator's Manual



21" Rear & Side Discharge Mulching Mower

Model Series
540

IMPORTANT: Read safety rules and instructions carefully before operating equipment.

Warning: This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester for the muffler is available through your nearest engine authorized service dealer or contact the service department, P.O. Box 368022 Cleveland, Ohio 44136-9722.

MTD PRODUCTS INC. P.O. BOX 368022 CLEVELAND, OHIO 44136-9722

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FINDING MODEL NUMBER

This Operator's Manual is an important part of your new lawn mower. It will help you assemble, prepare and maintain the unit for best performance. Please read and understand what it says.



Before you start assembling your new equipment, please locate the model plate on the equipment and copy the information from it in the space provided below. The information on the model plate is very important if you need help from our Customer Support Department or an authorized dealer.

- You can locate the model number by standing at the operating position and looking down at the rear of the mower deck. A sample model plate is explained below. For future reference, please copy the model number and the serial number of the equipment in the space below.

_____	_____
(Model Number)	(Serial Number)
	
MTD PRODUCTS INC CLEVELAND, OHIO 44136	

Copy the model number here: _____

Copy the serial number here: _____

CALLING CUSTOMER SUPPORT

If you have difficulty assembling this product or have any questions regarding the controls, operation or maintenance of this unit, please call the Customer Support Department.



Call **1- (330) 220-4MTD (4683)** or **1- (800)-800-7310** to reach a Customer Support representative. Please have your unit's model number and serial number ready when you call. See previous section to locate this information. You will be asked to enter the serial number in order to process your call .

SECTION 1: IMPORTANT SAFE OPERATION PRACTICES



This symbol points out important safety instructions which, if not followed, could endanger the personal safety and/or property of yourself and others. Read and follow all instructions in this manual before attempting to operate your lawn mower. Failure to comply with these instructions may result in personal injury. When you see this symbol, heed its warning.

WARNING: The Engine Exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

DANGER: Your lawn mower was built to be operated according to the rules for safe operation in this manual. As with any type of power equipment, carelessness or error on the part of the operator can result in serious injury. This lawn mower is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death.

GENERAL OPERATION

- Read this operator's manual carefully in its entirety before attempting to assemble this machine. Read, understand, and follow all instructions on the machine and in the manual(s) before operation. Be completely familiar with the controls and the proper use of this machine before operating it. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
- Your rotary mower is a precision piece of power equipment, not a plaything. Therefore, exercise extreme caution at all times. Your unit has been designed to perform one job: to mow grass. Do not use it for any other purpose.
- Never allow children under 14 years old to operate a power mower. Children 14 years old and over should only operate mower under close parental supervision. Only responsible individuals who are familiar with these rules of safe operation should be allowed to use your mower.
- Keep the area of operation clear of all persons, particularly small children and pets. Stop engine when they are in the vicinity of your mower to help prevent blade contact or thrown object injury. Although the area of operation should be completely cleared of foreign objects, an object may have been overlooked and could be accidentally thrown by the mower in any direction and cause serious personal injury to the operator or any others allowed in the area.
- Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts. Shirts and pants that cover the arms and legs and steel-toed shoes are recommended. Do not wear loose fitting clothes or jewelry. They can be caught in moving parts. Never operate a unit in bare feet, sandals, slippery or light weight (e.g. canvas) shoes.
- Always wear safety glasses or safety goggles during operation or while performing an adjustment or repair, to protect eyes from foreign objects that may be thrown from the machine in any direction.
- Thoroughly inspect the area where the equipment is to be used. Remove all stones, sticks, wire, bones, toys and other foreign objects which could be picked up and thrown by the mower in any direction and cause serious personal injury to the operator or any others allowed in the area. Plan your mowing pattern to avoid discharge of material toward roads, sidewalks, bystanders and the like. To help avoid a thrown objects injury, keep children, bystanders and helpers at least 75 feet from the mower while it is in operation.
- Do not put hands or feet near or under rotating parts. Keep clear of discharge opening at all times as the rotating blade can cause injury.
- Many injuries occur as a result of the mower being pulled over the foot during a fall. Do not hang on to the mower if you are falling; release the handle immediately.
- Never pull the mower toward you while you are walking. If you must back the mower away from a wall or obstruction first look down and behind, and then follow these steps:
 - a. Step back from the mower to fully extend your arms.
 - b. Be sure you are well balanced with sure footing.
 - c. Pull the mower back slowly, no more than half way toward you.
 - d. Repeat these steps as needed.
- Do not operate the mower while under the influence of alcohol or drugs.
- Do not engage the self-propelled mechanism on units so equipped while starting engine.
- The blade control handle is a safety device. Never attempt to bypass its operation. Doing so makes the safety device inoperative and may result in personal injury through contact with the rotating blade. The blade control handle must operate easily in both directions and automatically return to the disengaged position when released.
- Never operate the mower in wet grass. Always be sure of your footing. A slip and fall can cause serious personal injury. Keep a firm hold on the handle and walk, never run. If you feel you are losing your footing, **RELEASE THE BLADE CONTROL HANDLE IMMEDIATELY** and the blade will stop rotating within three seconds.

- Mow only in daylight or good artificial light.
- Stop the blade when crossing gravel drives, walks or roads.
- If the equipment should start to vibrate abnormally, stop the engine and check immediately for the cause. Vibration is generally a warning of trouble.
- Shut the engine off and wait until the blade comes to a complete stop before removing the grass catcher or unclogging the chute. The cutting blade continues to rotate for a few seconds after the engine is shut off. Never place any part of the body in the blade area until you are sure the blade has stopped rotating.
- Never operate mower without proper guards, grass catcher, plates or other safety protective devices in place.
- Muffler and engine become hot and can cause a burn. Do not touch.
- Only use accessories approved for this machine by the manufacturer. Read, understand, and follow all instructions provided with the approved accessory.
- If situations occur which are not covered in this manual, use care and good judgment. Contact your dealer for assistance. Telephone 1-800-800-7310 for the name of your nearest dealer.

Slope Operation

- For your safety, use the slope gauge included as part of this manual to measure slopes before operating this unit on a sloped or hilly area. If the slope is greater than 15 degrees as shown on the slope gauge, do not operate this unit on that area or serious injury could result.

Do:

- Mow across the face of slopes; never up and down. Exercise extreme caution when changing direction on slopes.
- Watch for holes, ruts, hidden objects, or bumps. Tall grass can hide obstacles.
- Always be sure of your footing. A slip and fall can cause serious personal injury. If you feel you are losing your balance release the blade control handle immediately and the blade will stop in less than 3 seconds.

Do NOT:

- Do not mow near drop-offs, ditches or embankments. The operator could lose footing or balance.
- Do not mow slopes greater than 15 degrees as shown on the slope gauge.
- Do not mow on wet grass. Reduced footing could cause slipping.

Children

- Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the mower and the mowing activity.

Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of a responsible adult other than the operator.
- Be alert and turn mower off if a child enters the area.
- Before and while moving backwards, look behind and down for small children or other objects.
- Never allow children under age 14 to operate the mower. Children 14 years of age and above should read and understand the operation instructions and safety rules in this manual.
- Use extreme care when approaching blind corners, shrubs, trees, or other objects that may obscure your vision of a child or hazard.

Service

- Use extreme care in handling gasoline and other fuels. They are extremely flammable and the vapors are explosive.
- Use only an approved gasoline container.
- Never remove gas cap or add fuel while the engine is running. Allow engine to cool at least two minutes before refueling.
- Replace gasoline cap securely and wipe off any spilled gasoline before starting the engine as it may cause a fire or explosion.
- Extinguish all cigarettes, cigars, pipes and other sources of ignition.
- Never refuel machine indoors because flammable vapors will accumulate in the area.
- Never store the machine or fuel container inside where there is an open flame or spark such as a gas water heater, space heater, or furnace.
- Never run an engine inside a closed area.
- To reduce fire hazard, keep mower free of grass, leaves, or other debris build-up. Clean up oil or fuel spillage. Allow mower to cool at least 5 minutes before storing.
- Before cleaning, repairing, or inspecting, make certain the blade and all moving parts have stopped. Disconnect the spark plug wire, and keep the wire away from the spark plug to prevent accidental starting.
- Check the blade and engine mounting bolts at frequent intervals for proper tightness. Also, visually inspect blade for damage (e.g., bent, cracked or worn). Replace with blade which meets original equipment specifications listed in this manual.
- Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
- Never tamper with safety devices. Check their proper operation regularly.
- After striking a foreign object, stop the engine, remove the wire from the spark plug, and thoroughly inspect the mower for any damage. Repair the damage before starting and operating the mower.

- Never attempt to make a wheel or cutting height adjustment while the engine is running.
- Grass catcher components are subject to wear, damage and deterioration, which could expose moving parts or allow objects to be thrown. For safety protection, frequently check components and replace with manufacturer's recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Do not change the engine governor setting or overspeed the engine. Excessive engine speeds are dangerous.

Your Responsibility

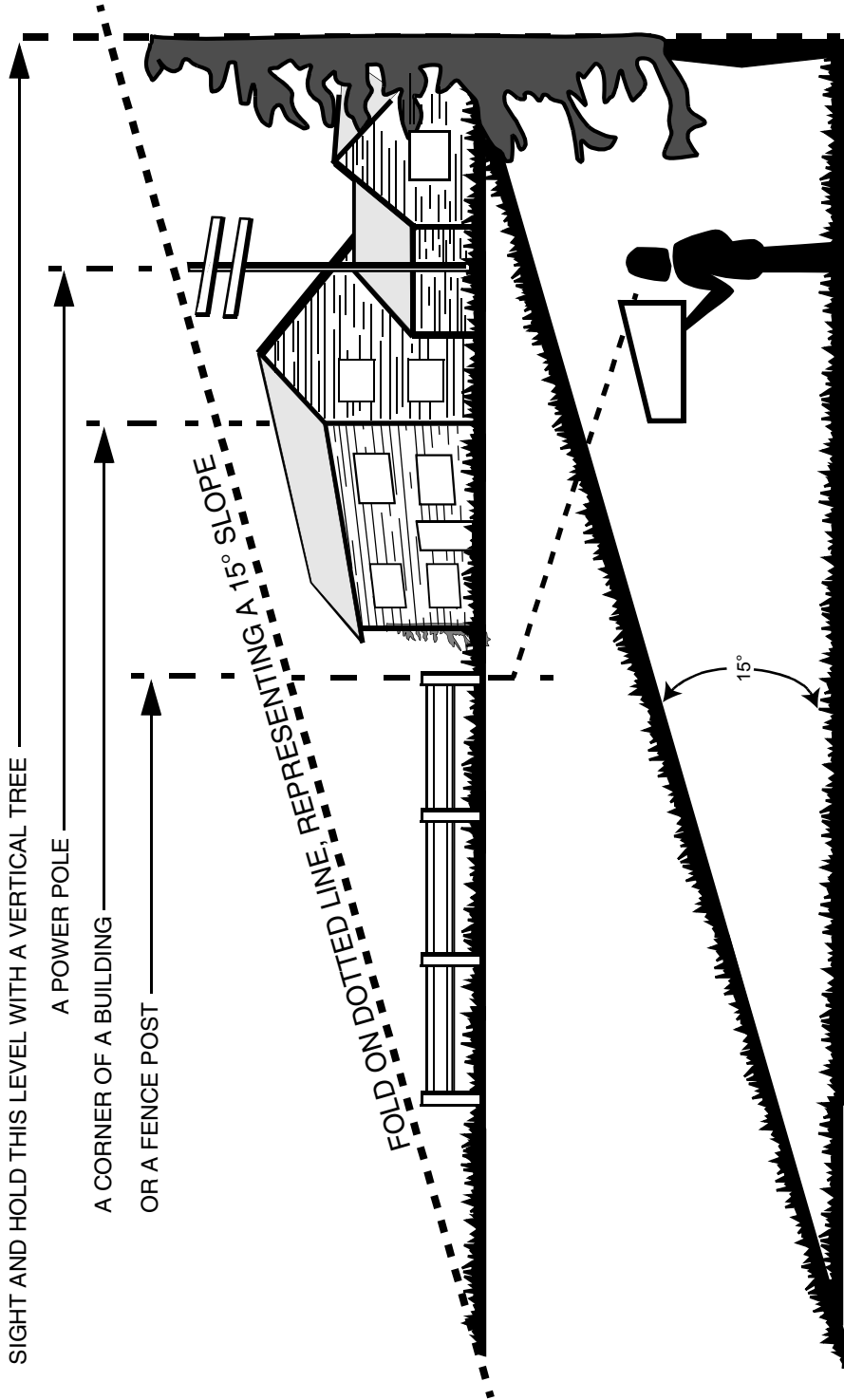
- Restrict the use of this power machine to persons who read, understand and follow the warnings and instructions in this manual and on the machine.



SECTION 2: SLOPE GAUGE

Use this page as a guide to determine slopes where you may not operate the lawn mower safely.

USE THIS PAGE AS A GUIDE TO DETERMINE SLOPES WHERE YOU MAY NOT OPERATE SAFELY.



WARNING

Do not mow on inclines with a slope in excess of 15 degrees (a rise of approximately 2-1/2 feet every 10 feet). A riding mower could overturn and cause serious injury. If operating a walk-behind mower on such a slope, it is extremely difficult to maintain your footing and you could slip, resulting in serious injury. Operate RIDING mowers up and down slopes, never across the face of slopes. Operate WALK-BEHIND mowers across the face of slopes, never up and down slopes.

SECTION 3: ASSEMBLING YOUR LAWN MOWER

To Remove Unit From Carton

- Remove staples, break glue on top flaps, or cut tape at carton end and peel along top flap to open carton.
- Remove loose parts included with your unit (i.e., operator's manual, etc.).
- Cut along corners and lay carton down flat. Remove packing material.
- Roll or slide unit out of carton.

Hardware Pack

1. Carriage Bolt 1/4-20 x .75" (2)
2. Wing Nut with Bell Washer (2)

Tools Required

1. Pair of Pliers
2. Funnel

Disconnect Spark Plug Wire

- Before setting up your lawn mower, disconnect the spark plug wire from the spark plug, and ground it against the engine. See Figure 1.

NOTE: On engines with a rubber boot, attach rubber boot to a bolt on the engine to ground.

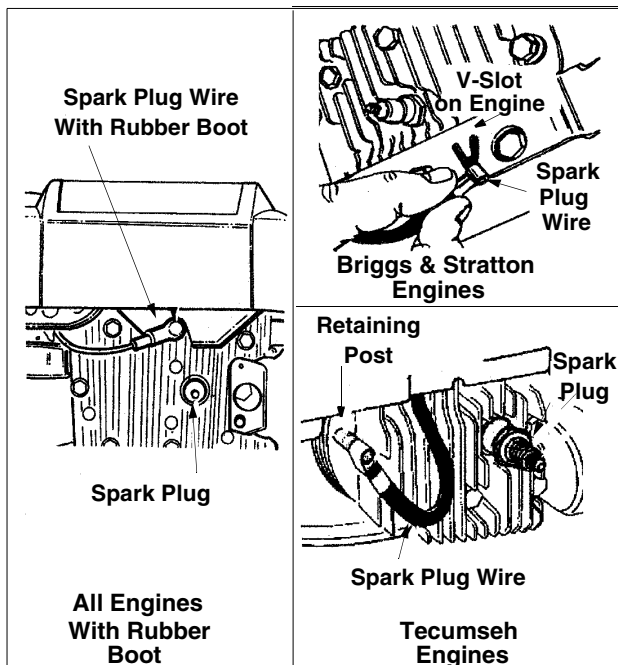


Figure 1

IMPORTANT: This unit is shipped without gasoline or oil in the engine. Be certain to service engine with gasoline and oil before operating your mower.

NOTE: Reference to right or left hand side of the mower is observed from the operating position.

Setting Up Your Lawn Mower

NOTE: This owner's guide covers various models of mowers. Follow only those instructions which pertain to your unit.

- Remove the grass catcher from the unit and set it out of the way. See Figure 2 (step 1).
- Raise the lower handle in the direction shown in Figure 2 (step 2) till it snaps into place.
- Raise the upper handle in the direction shown in Figure 2 (step 3). Tighten the wing nuts which are already on the handle.

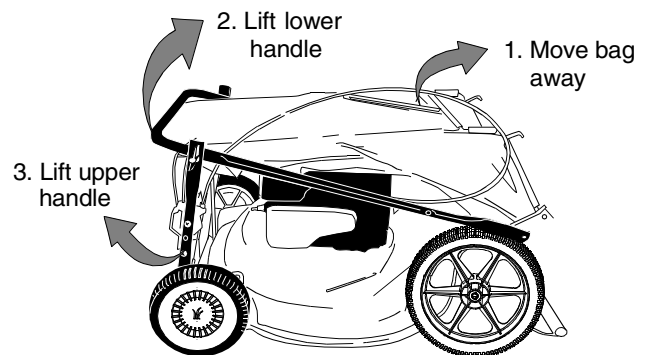


Figure 2

NOTE: Your mower is shipped with the handle in the higher height position. If you wish to lower the height of the handle, refer to the Adjustment Section at this time.

- Remove the hairpin clips from the outer hole in the weld pins on the handle mounting brackets. Using a pair of pliers, squeeze one leg of the lower handle against the handle mounting bracket. Insert the hairpin clip into the inner hole on the weld pin. Repeat on the other side. See Figure 3.

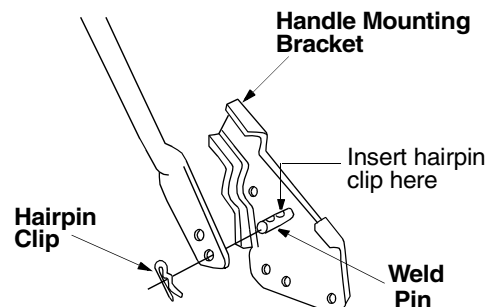


Figure 3

- The rope guide is attached to the right side of upper handle. Loosen the wing nut which secures the rope guide. See Figure 4.
- With spark plug wire disconnected and grounded, hold the blade control handle against the upper handle, and pull the starter rope out of the engine. Release blade control handle. Slip the rope into the rope guide. Tighten the wing nut. See Figure 4.
- Tighten **all** nuts and bolts securely.
- Attach the cables to the lower handle with the two cable ties already on the lower handle. Pull tight the cable ties and cut off the extra

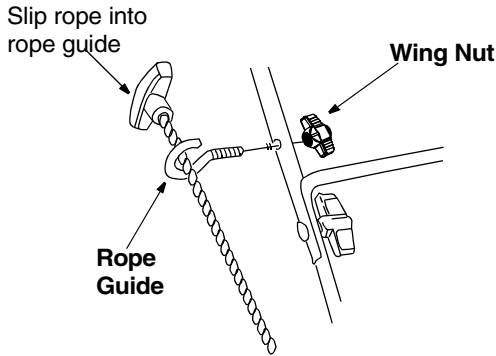


Figure 4

- After you have moved the hairpin clips as shown in Figure 3, place one carriage bolt (found in the hardware pack included with your unit) in the upper hole of the right handle mounting bracket from the inside outward. See Figure 5. Secure with one plastic wing nut. Repeat process on the left side.

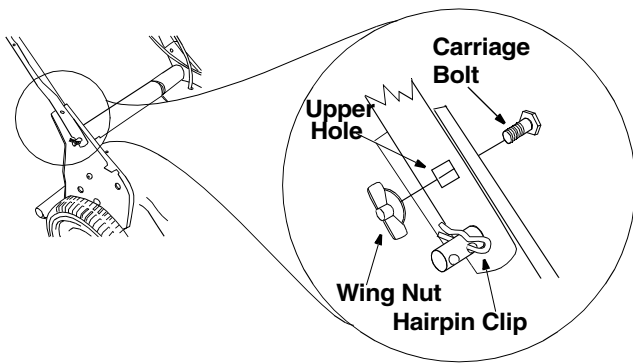


Figure 5

Attaching Grass Catcher To Mower

NOTE: The mulching baffle, if so equipped, is already in place on the mower for shipping purposes. Your lawn mower may be equipped with both a mulching baffle and a mulching plug. While the mulching baffle is located at the rear of the mower, the mulching plug is

located on the right side of the cutting deck. Do not remove the mulching plug from the mower even when you are not mulching the grass.

- To remove the mulching baffle, lift the rear discharge door on the mower. Remove the mulching baffle. See Figure 7.

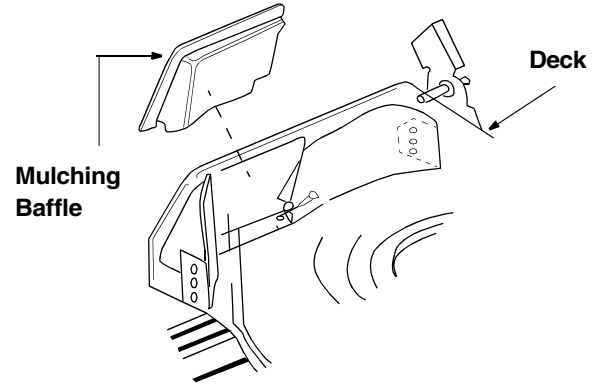


Figure 6

IMPORTANT: Make sure cables are routed to the outside of the handle so they are not in the way when attaching the grass catcher.

- Lift the rear discharge door on the mower.
- Place the hooks, found on both sides of the grass catcher frame, over the chute door pivot rod at the rear of the mower. See Figure 7. Release the rear discharge door.
- **To remove the grass catcher,** lift the rear discharge door on the mower. Lift the grass catcher up and off the pivot rod. reinstall the mulching baffle and release the rear discharge door. See Figure 7.



WARNING: Never operate the mower unless the hooks on the grass catcher are firmly seated on the chute pivot rod, and the rear discharge door rests firmly against the top of the grass catcher.

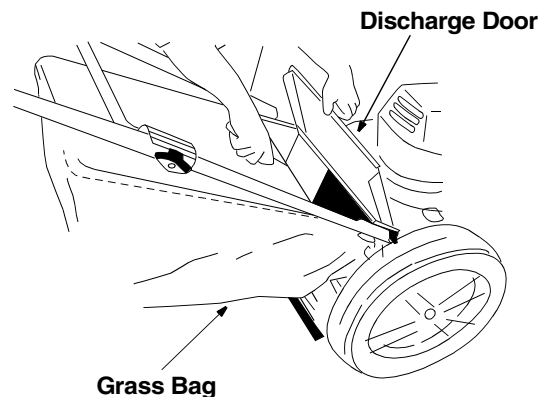


Figure 7

Converting To Side Discharge

If your unit is equipped with a side discharge chute, you can convert to a side discharge mower as follows:

- Lift the rear discharge door and install the mulching baffle. See Figure 6.
- On the side of the mower, lift the mulching plug. See Figure 8.
- Slide the two hooks of the side discharge chute under the hinge pin on the mulching plug assembly as shown in Figure 8. Lower the side mulching plug.
- Do not remove the side mulching plug at any time, even when you are not mulching.

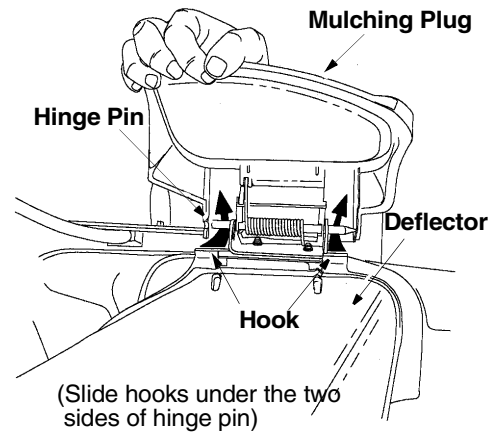


Figure 8

SECTION 4: KNOW YOUR LAWN MOWER

Compare the illustration in Figure 9 with your lawn mower to familiarize yourself with the location of various controls and adjustments.



WARNING: The operation of any lawn mower can result in foreign objects being thrown into the eyes, which can result in severe eye damage. Always wear safety glasses or eye shields.

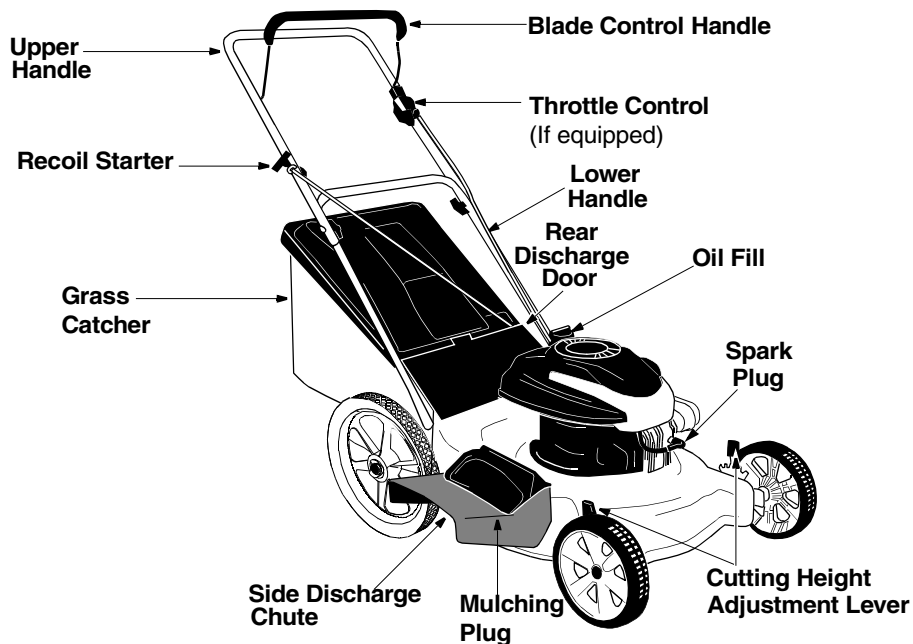


Figure 9

Blade Control Handle



WARNING: This control mechanism is a safety device. Never attempt to bypass its operations.

The blade control handle is located on the upper handle of the mower. The blade control handle must be depressed in order to operate the unit. Release the

blade control handle to stop the engine and the blade.

Recoil Starter

The recoil starter handle is attached to the handle and is used to start the engine.

Grass Catcher

The grass catcher, located at the rear of the mower, is used to bag the grass clippings for disposal at another

site. Once the bag is full, it has to be removed from the mower and emptied before any further mowing.

Mulching Plug

Both the mulching baffle and the mulching plug are used only for mulching purposes. Instead of collecting the grass clippings in a grass catcher, some mower models have the option of recirculating the clippings back to the lawn. This is called mulching.

Throttle Control

Your unit is equipped with one of three throttle controls described below. Follow instructions which pertain to your unit.

1. The throttle control is located on the left side of the upper handle. It is used to regulate the engine speed.

2. The throttle control is located on the engine. It is used to regulate the engine speed.
3. Your engine is equipped with a constant speed throttle, which is set at full throttle for best performance.



WARNING: The throttle control cannot be used to stop the engine. If the throttle control is located on the engine, do not adjust it with the engine running.

Cutting Height Adjustment Lever

This lever, located at each wheel, lets you adjust cutting height of the grass. Remember to put all four levers at the same height to avoid uneven cut.

SECTION 5: OPERATING YOUR LAWN MOWER



WARNING: Keep hands and feet away from the chute area on cutting deck. The blade will be rotating whenever the engine is running.

NOTE: For shipping purposes your mower is set with the wheels in a low cutting height position. For best results, raise the cutting position until it is determined which height is best for your lawn. Refer to instructions for cutting height adjustment on page 11.

Gas and Oil Fill-Up

Service the engine with gasoline and oil as instructed in the separate engine manual packed with your mower. Follow instructions carefully.



WARNING: Never fill fuel tank indoors, with engine running or until the engine has been allowed to cool for at least two minutes after running.

Before Starting

- Attach spark plug wire to spark plug. If unit is equipped with a rubber boot over the spark plug wire, ensure that the metal cap on the end of the spark plug wire (inside the rubber boot) is fastened securely over the metal tip on the spark plug.

To Start Engine and Engage Blade

- Move throttle control lever (if equipped) to the fast (rabbit) position.
- If engine is equipped with a primer, prime engine as instructed in the separate engine manual packed with your unit.
- Standing behind the unit, depress the blade control handle and hold it against the upper handle.

- Grasp starter handle and pull rope out slowly until engine reaches start of compression cycle (rope will pull slightly harder at this point). Let the rope rewind slowly.
- Pull rope with a rapid, continuous, full arm stroke. Keep a firm grip on starter handle. Return it slowly to the rope guide.

NOTE: If any problems are encountered, refer to the *Trouble Shooting Guide*.

To Stop Engine and Blade

- Release the blade control handle to stop the engine and blade.



WARNING: The blade continues to rotate for a few seconds after engine is shut off.

- Disconnect the spark plug wire and ground it against the engine to prevent accidental starting while equipment is unattended.

Using Your Rotary Mower



WARNING: Never operate your unit without either the rear deflector or entire grass catcher assembly in place.

- Be sure that lawn is clear of stones, sticks, wire, or other objects which could damage lawn mower or engine. Such objects could be accidentally thrown by the mower in any direction and cause serious personal injury to the operator and others.
- For best results, do not cut wet grass because it tends to stick to the underside of the mower, preventing proper discharge of grass clippings, and could cause you to slip and fall. New grass, thick grass or wet grass may require a narrower cut.

- Blade speed should be adjusted to the condition of the lawn.
- **For a healthy lawn, never cut more than one-third of the total length of the grass at any one cutting.** Lawn should be cut in the fall as long as there is growth.
- This mower is designed to be operated at full throttle to give you the best cut and do the most effective job of bagging the cut grass.



WARNING: If you strike a foreign object, stop the engine. Remove wire from spark plug and ground it. Thoroughly inspect the mower for any damage, and repair the damage before restarting and operating the mower again.

Using the Mulcher

- For effective mulching, do not cut wet grass because it tends to stick to the underside of the deck, preventing proper mulching of grass clippings. New or thick grass may require a narrower cut. The ground speed should be adjusted to the condition of the lawn. If mowing has been delayed and the grass has been allowed to grow in excess of 4", mulching is not recommended. Mow using the grass bag (if so equipped) to reduce the grass height to 3-1/4" maximum before mulching.

SECTION 6: MAKING ADJUSTMENTS



WARNING: Do not at any time make any adjustment to lawn mower without first stopping engine and disconnecting spark plug wire.

Carburetor



WARNING: If any adjustments are made to the engine while the engine is running (e.g. carburetor), keep clear of all moving parts. Be careful of heated surfaces and muffler.

Minor carburetor adjustments may be required to compensate for differences in fuel, temperature, altitude and load. To adjust carburetor, refer to the separate engine manual packed with your mower.

NOTE: A dirty air cleaner will cause an engine to run rough. Be certain air cleaner is clean and attached to the carburetor before adjusting carburetor.

Throttle Control

- If your lawn mower engine is equipped with a throttle control that needs adjustment or if it has been replaced, proceed as follows. Note that engines with fixed throttle cannot be adjusted.
- Remove the screw that secures the cable clamp. Remove the cable clamp from the cable.

NOTE: If you have a Tecumseh engine, simply loosen the screw shown in Figure 10 so the cable will move freely beneath the clamp. It is not necessary to remove the screw and clamp completely.

- Push the throttle control lever on the handle all the way forward as far as it will go, then back it off **one**

"click." Make certain the throttle control lever remains in this position.

- Push the control lever on the engine as far toward the **rear** of the engine as it will go. Secure the cable in this position with the cable clamp and screw.

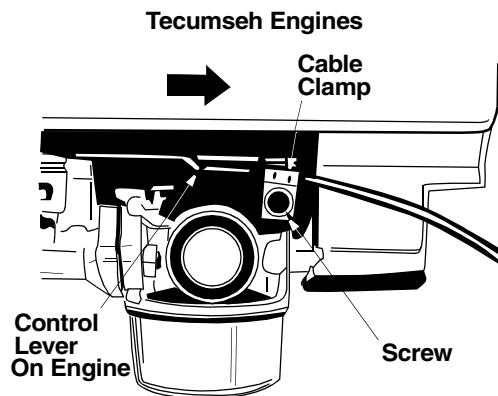
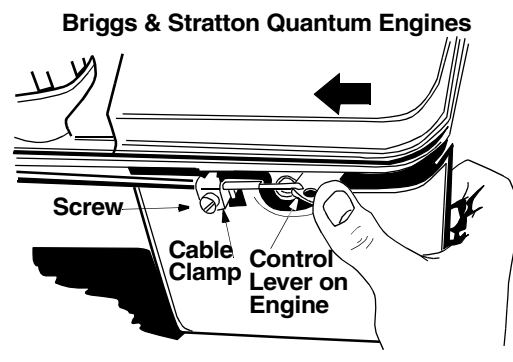


Figure 10

Handle Height

Your mower is shipped with the handle in the higher height position. To lower the handle height for your convenience, proceed as follows.

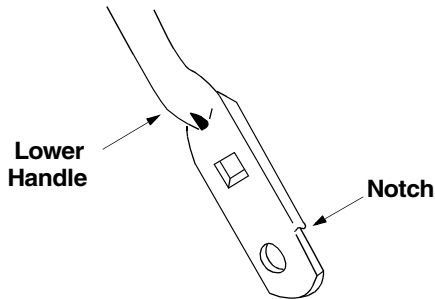


Figure 11

- Remove the starter rope from the rope guide.
- Remove the upper handle by removing the hand knobs and carriage bolts. Lay the upper handle out of the way, being careful not to bend or kink the cables.
- Remove the hairpin clips from the weld pins on the handle brackets. Press outward on the legs of the lower handle, and remove it from the mower.
- Turn the lower handle around so the notches on the bottom of the lower handle are facing forward as shown in Figure 11. Reassemble, placing the bottom holes in the handle over the weld pins in the handle mounting bracket.

- Reassemble the upper handle.
- Place the hairpin clips in the inner holes in the weld pins and attach the starter rope as instructed in the assembly instructions.

Cutting Height

An adjusting plate and thumb lever at each wheel position provides cutting height adjustment. Each adjusting plate has nine height positions. Height of cut will be changed when the thumb lever is moved from one hole to another.

- Simply depress the lever towards wheel and move wheel and lever assembly to desired position. All wheels must be placed in the same relative position. See Figure 12.

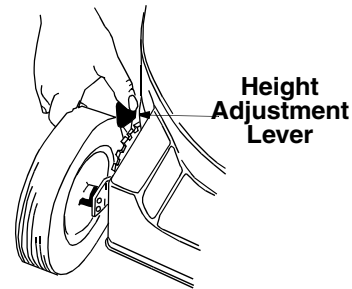


Figure 12

SECTION 7: MAINTAINING YOUR LAWN MOWER

Deck Care

NOTE: We do not recommend the use of pressure washers or garden hose to clean your unit. These may cause damage to electric components, spindles, pulleys, bearings or the engine. The use of water will shorten life of the mower and reduce its serviceability.

- The underside of the mower deck should be cleaned after each use to prevent a buildup of grass clippings, leaves, dirt or other matter. If this debris is allowed to accumulate, it will invite rust and corrosion, and may cause an uneven discharge of grass clippings at the next cutting.
- The deck may be cleaned by tilting the mower and scraping clean with a suitable tool (make certain the spark plug wire is disconnected).

Engine

- Refer to the separate engine manual.

Replacing Rear Flap

- To remove rear flap, cut off the flat end of the wire rod which secures it to the deck. See Figure 13.
- Attach the new flap and new rod to deck, bending the ends of the new rod over to secure to deck.

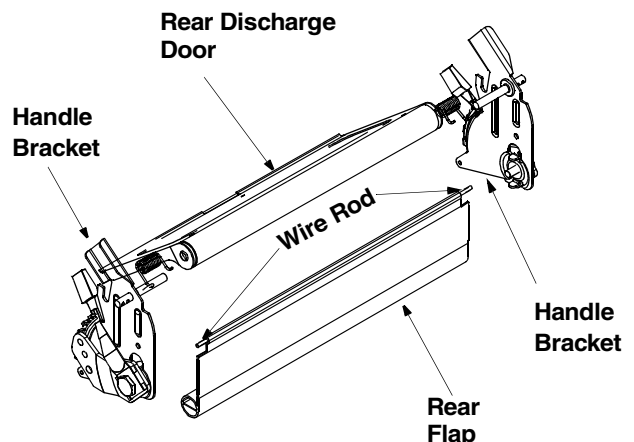


Figure 13

Lubrication

(Refer to Lubrication Chart in Figure 14.)



WARNING: Always stop engine and disconnect spark plug wire before cleaning, lubricating or doing any kind of work on lawn mower.

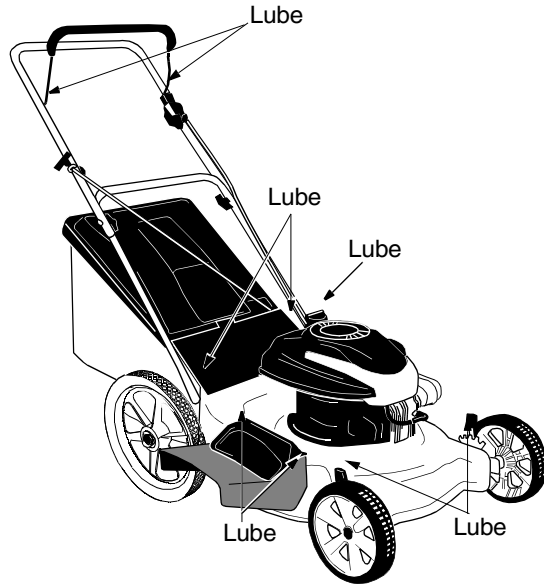


Figure 14: Lubrication Chart

Blade Control

- Lubricate the pivot points on the blade control handle and the brake cable at least once a season with light oil. The blade control must operate freely in both directions.

Rear & Side Discharge Doors

- The torsion springs and pivot points should be lubricated periodically with light oil to prevent any rust or binding. Door must work freely.

Wheels

- The wheels require no lubrication. However, if the wheels are removed for any reason, lubricate the surface of the axle bolt and the inner surface of the wheel with light oil. Engine oil may also be used.

Engine

- Follow engine manual for instruction and schedule of lubrication.

NOTE: When tipping the unit, empty the fuel tank and keep engine spark plug side up.

Blade Care



WARNING: When removing the cutting blade for sharpening or replacement, protect hands by using heavy gloves or a thick rag to grasp the cutting blade.

- Periodically inspect the blade adapter for cracks, especially if you strike a foreign object. Replace when necessary.
- Remove the bolt and blade support or bell washer which hold the blade and adapter to the engine crankshaft. See Figure 15. Remove the blade and adapter from the crankshaft.

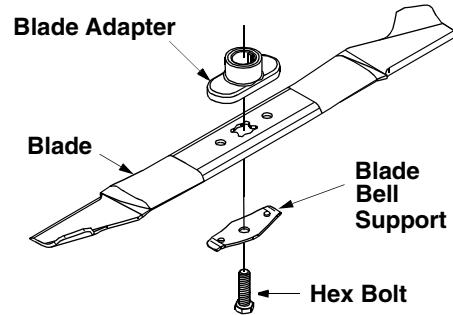


Figure 15

- When sharpening the blade, follow the original angle of grind as a guide. It is extremely important that each cutting edge receives an equal amount of grinding to prevent an unbalanced blade.

NOTE: An unbalanced blade will cause excessive vibration when rotating at high speeds and may cause damage to the mower and/or personal injury.

- The blade can be tested by balancing it on a round shaft screwdriver. See Figure 16. Remove metal from the heavy side until it balances evenly. It is recommended that the blade always be removed from the adapter for the best test of balance.

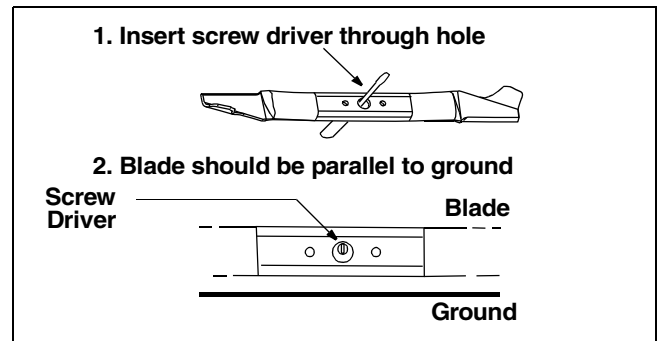


Figure 16

- Before reassembling the blade and the blade adapter to the unit, lubricate the engine crankshaft and the inner surface of the blade adapter with light oil (or engine oil). Also lubricate the bolt holes, bolts and inner surface of the nuts.
- Install the blade adapter on the crankshaft with the "star" away from the engine. Refer to Figure 15. Place the blade with the side marked bottom (or with part number) facing away from the adapter.

- Align the blade bell support over the blade with the tabs in the holes of the blade and insert the hex bolt. Tighten the hex bolt to the torque listed in the “Blade Mounting Torque” section below.

Blade Mounting Torque

Center Bolt: 450 in. lbs. min., 600 in. lbs. max.

IMPORTANT: To ensure safe operation, **all** nuts and bolts must be checked periodically for correct tightness.

SECTION 8: OFF-SEASON STORAGE

The following steps should be taken to prepare lawn mower for storage.

- Clean and lubricate mower thoroughly as described in the lubrication instructions.
- Refer to engine manual for correct engine storage instructions.
- Coat mower’s cutting blade with chassis grease to prevent rusting.

- Store mower in a dry, clean area. Do not store next to corrosive materials, such as fertilizer.

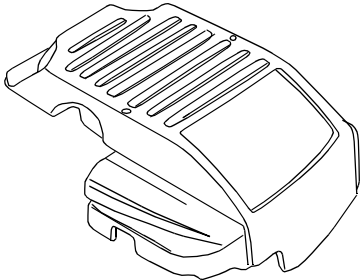
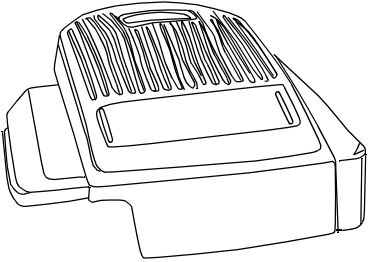
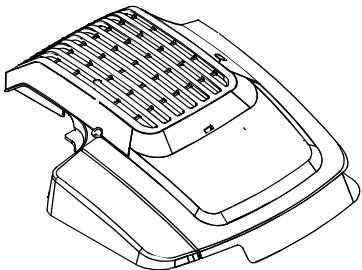
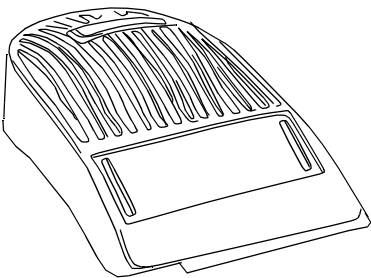
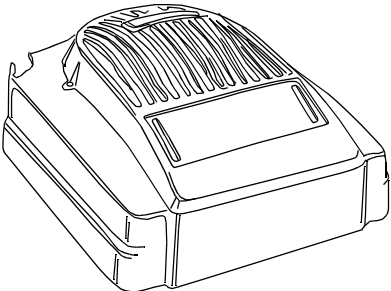
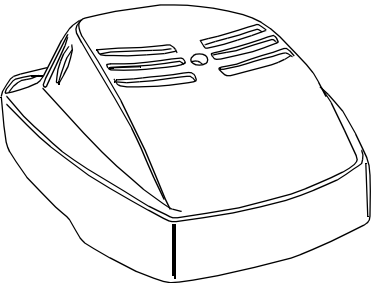
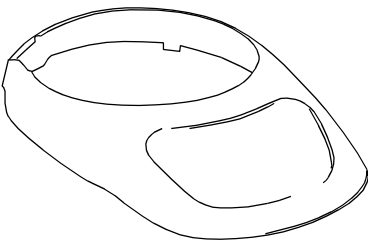
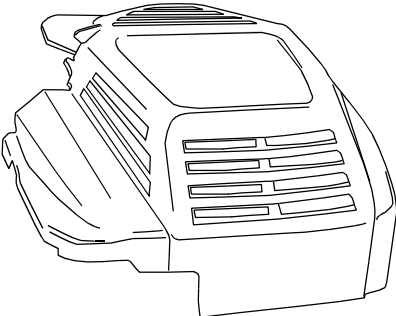
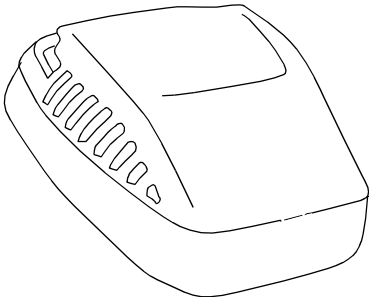
NOTE: When storing any type of power equipment in an unventilated or metal storage shed, care should be taken to rust-proof the equipment. Using a light oil or silicone, coat the equipment, especially cables and all moving parts.

SECTION 9: TROUBLE SHOOTING GUIDE

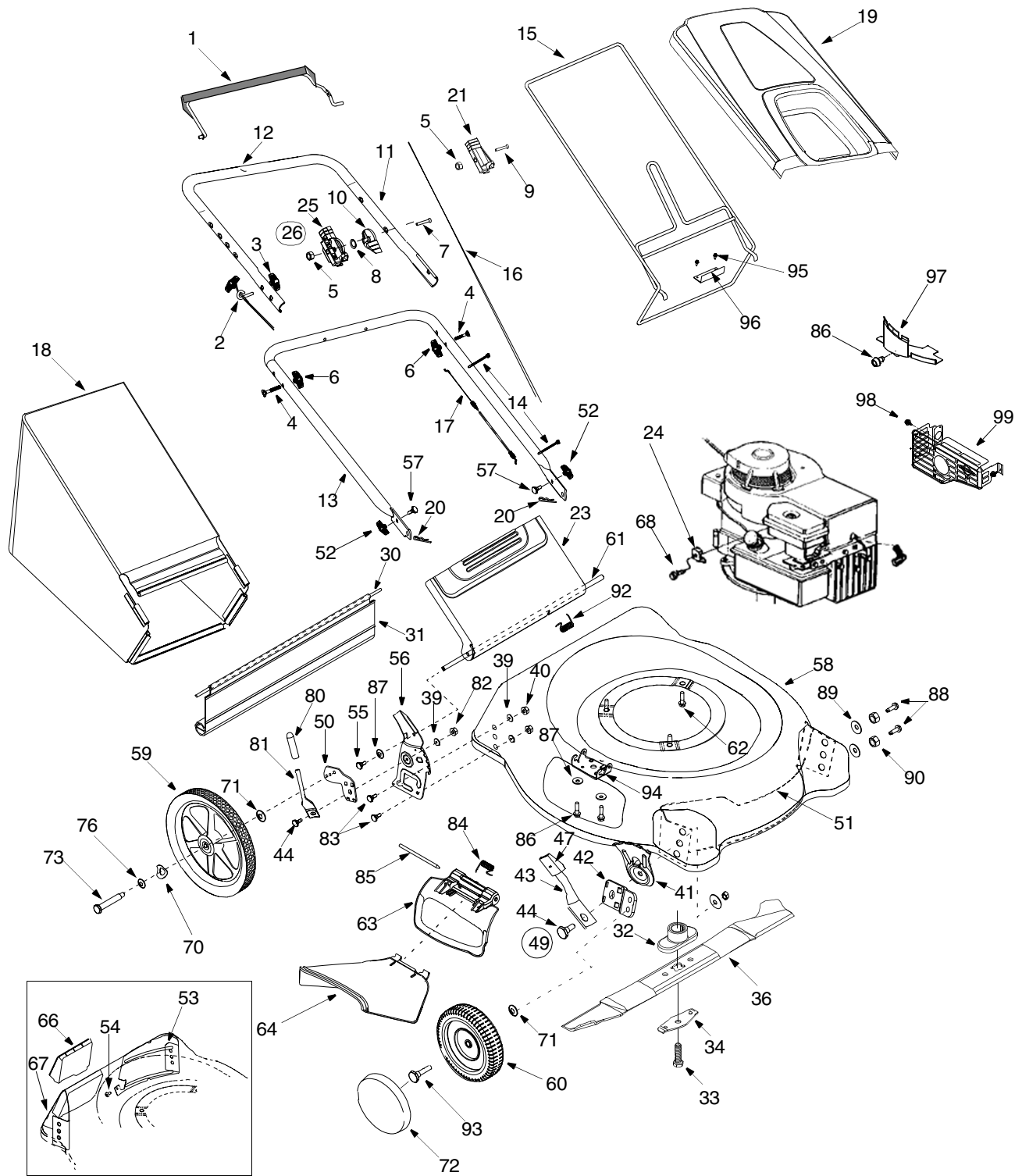
Trouble	Possible Cause(s)	Corrective Actions
Engine fails to start	<ol style="list-style-type: none"> Blade control handle disengaged. Spark plug wire disconnected. Dirty air cleaner. Primer button not depressed. Throttle control lever not in correct starting position (if so equipped). Fuel tank empty or stale fuel. Blocked fuel line . Faulty spark plug. Engine flooded. 	<ol style="list-style-type: none"> Engage blade control handle. Connect wire to spark plug. Refer to the engine manual. Refer to the engine manual. Move throttle lever to FAST or START position. Clean fuel line. Clean, adjust gap or replace. Refer to the engine manual. Wait for a while and crank the engine.
Engine runs erratic	<ol style="list-style-type: none"> Unit running in START position. Spark plug wire loose. Blocked fuel line or stale fuel. Carburetor out of adjustment. 	<ol style="list-style-type: none"> Move throttle lever to FAST position. Connect and tighten spark plug wire. Check spark plug for fouling. Clean fuel line; fill tank with clean, fresh gasoline. Refer to the engine manual.
Engine overheats	<ol style="list-style-type: none"> Engine oil level low. Dirty air cleaner. Air flow restricted. Carburetor not adjusted properly. 	<ol style="list-style-type: none"> Fill crankcase with proper oil. Refer to the engine manual packed with your unit. Stop engine and disconnect spark plug wire. Remove blower housing and clean. Refer to the engine manual..
Occasional skip (hesitates) at high speed	<ol style="list-style-type: none"> Spark plug gap too close. Carburetor idle mixture adjustment improperly set. 	<ol style="list-style-type: none"> Adjust gap to .030". Refer to the engine manual.
Idles poorly	<ol style="list-style-type: none"> Spark plug fouled, faulty or gap too wide. Carburetor not adjusted. 	<ol style="list-style-type: none"> Reset gap to .030" or replace spark plug. Refer to the engine manual.
Excessive vibration	<ol style="list-style-type: none"> Cutting blade loose or unbalanced. Bent cutting blade. 	<ol style="list-style-type: none"> Tighten blade and adapter. Balance blade. See an authorized service dealer.
Mower will not mulch grass	<ol style="list-style-type: none"> Engine speed too low (not applicable in mowers with fixed throttle) Wet grass. Excessively high grass. 	<ol style="list-style-type: none"> Set throttle between 3/4 and full throttle. Wait until later to cut. Mow once at a high cutting height, then mow again at desired height.
Uneven cut	<ol style="list-style-type: none"> Wheels positioned incorrectly. Dull blade. 	<ol style="list-style-type: none"> Place all four wheels in same height position. Sharpen or replace blade.

NOTE: For repairs beyond the minor adjustments above, contact your local authorized service dealer.

SECTION 10: SHROUD CHART

 <table border="1" data-bbox="188 611 540 762"> <thead> <tr> <th>Shroud</th> <th>Color</th> </tr> </thead> <tbody> <tr> <td>751B281439</td> <td>Dark Red</td> </tr> <tr> <td>751B281440</td> <td>Black</td> </tr> <tr> <td>751B281443</td> <td>Bright Red</td> </tr> </tbody> </table> <p>Hardware: 710-1256</p>	Shroud	Color	751B281439	Dark Red	751B281440	Black	751B281443	Bright Red	 <table border="1" data-bbox="599 611 951 762"> <thead> <tr> <th>Shroud</th> <th>Color</th> </tr> </thead> <tbody> <tr> <td>731-1395A</td> <td>Red</td> </tr> <tr> <td>731-1396A</td> <td>Black</td> </tr> <tr> <td>731-1397A</td> <td>Grey</td> </tr> </tbody> </table> <p>Hardware: 710-1256</p>	Shroud	Color	731-1395A	Red	731-1396A	Black	731-1397A	Grey	 <table border="1" data-bbox="1042 611 1395 793"> <thead> <tr> <th>Shroud</th> <th>Color</th> </tr> </thead> <tbody> <tr> <td>731-1402A</td> <td>Yellow</td> </tr> <tr> <td>731-1694</td> <td>Black</td> </tr> <tr> <td>731-1695</td> <td>Silver</td> </tr> <tr> <td>731-1934A</td> <td>Charcoal</td> </tr> </tbody> </table> <p>Hardware: 710-1256</p>	Shroud	Color	731-1402A	Yellow	731-1694	Black	731-1695	Silver	731-1934A	Charcoal
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751B281777	Yellow																											

SECTION 11: PARTS LIST FOR MODELS 540 THROUGH 549



Models 540 through 549

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	747-0824	Control Handle Assembly	43	732-0404	Spring Lever: Front Wheel
	647-0004	Deluxe Control Handle Assembly	44	738-0507B	Shoulder Bolt .5" Dia. x .357"
2	710-1205	Rope Guide	47	720-0190	Spring Lever Knob
3	720-0279	Handle Knob	49	14578	Height Adj. Assembly Comp - RH
4	710-1174	Curved Hd. Bolt 5/16-18 x 2"		14579	Height Adj. Assembly Comp - LH
5	712-0324	Hex L-Nut 1/4-20 Thd.	50	17488A	Pivot Bar - RH
6	720-0314	Hand Knob		17489A	Pivot Bar - LH
7	710-0605	Oval C-Sunk Screw †	51	782-5002	Front Baffle
8	736-0501	Spring Washer †	52	712-0397	Wing Knob
9	710-1270	Screw 1/4-20 x 1.31	53	782-5003	Rear Baffle
10	746-0876	Throttle Lever †	54	710-1017	Torx Mach. AB-Tap Scr.
11	749-0438C	Upper Handle	55	710-0896	Hex Washer Screw 1/4-14 x .625
12	720-0295	Foam Grip †	56	682-3058	Handle Bracket Assembly—R.H.
13	749-0907A	Lower Handle		682-3059	Handle Bracket Assembly—L.H.
14	726-0240	Cable Tie	57	710-0703	Carriage Bolt, 1/4-20 x .75"
15	747-0995A	Catcher Frame	58	782-0047	Deck
16	746-0550	Control Cable 39"	59	734-1860	Rear Wheel Ass'y 14 x 2
	746-0737	Control Cable 51"		734-1864	Rear Wheel Ass'y. 14 x 1.8
17	746-0841	Throttle Cable 60" †	60	734-1818	Front Wheel Ass'y. 8 x 2
	746-0847	Throttle Cable 42" †		734-1781	Front Wheel Ass'y 8 x 1.75
18	664-0084	Grass Bag w/o logo		734-1841	Front Wheel Ass'y 8 x 1.7
	664-0085	Grass Bag w/ logo, Yellow		734-1987	Front Wheel Assembly 8 x 1.8
	664-0086	Grass Bag w/ logo, Red	61	747-0996	Chute Door Pivot Rod
19	731-0066	Hard Top w/ logo	62	710-0654A	Sems Screw TT 3/8-16 x 1
	731-0068	Hard Top w/o logo	63	682-7000	Mulching Plug (Hinged)
20	714-0104	Internal Cotter Pin	64	731-1409	Chute Deflector
21	746-0883	Throttle Housing w/o Lever	66	782-5007A	Rear Mulch Plug
23	782-7599A	Grass Bag Door	67	782-5004	Rear Mulch Baffle
24	751B213146	Cable Clamp †	68	710-1237	Hex Washer Hd. Screw (B&S) †
	7510007775	Cable Clamp †		710-0871	Hex Screw (Tec) †
25	646-0875	Throttle Body †	70	736-0182	Wave Washer
26	811-00303	Throttle Box Comp. (B&S) †	71	736-0105	Spring Washer
	811-00500	Throttle Box Comp. (Tec.) †	72	731-1426	Hub Cap Yellow †
30	732-0700	Wire Rod	73	738-0481A	Rear Axle Bolt
31	731-1236	Rear Flap	76	736-0456	Flat Washer
32	753-0588	Blade Adapter Kit	80	720-0312	Foam Grip
33	710-1044	Hex Bolt 3/8-24 x 1.5"	81	732-0866	Height Adj. Lever
34	736-0524A	Blade Bell Support	82	712-3005	Hex Flange Lock Nut 3/8-16
36	742-0741	Mulching Blade	84	732-0731	Torsion Spring
39	736-0356	Bell Washer .39" I.D. x 1.38"	85	747-0710	Hinge Pin
40	712-0798	Hex Nut 3/8-16 Thd.	86	710-0599	Tapp Scr. 1/4-20 x .500
41	15261A	Height Adj. Plate	87	736-0270	Bell Washer .265 x .75 x .062
42	15262B	Pivot Bar	88	710-0216	Hex Screw 3/8-16 x .75

† If equipped

Table continued on next page

Models 540 through 549

Table continued from previous page

Ref. No.	Part No.	Description
89	736-0331	Bell Washer .39 x 1.13 x .062
90	712-0798	Hex Nut 3/8-16
92	732-0809	Torsion Spring
93	738-0102	Front Axle Bolt
94	782-7006	Hinged Mounting Bracket
95	710-0896	Hex Screw 1/4-14 x .625
96	782-9050	Mounting Bracket
97	751B224511	Flywheel Guard (B&S) †
98	710-1268	Hex Screw
99	751B224437	Muffler Guard †

† If equipped

Your Notes

Date	Comments

Your Notes

Date	Comments

MANUFACTURER'S LIMITED WARRANTY FOR:



The limited warranty set forth below is given by MTD PRODUCTS INC ("MTD") with respect to new merchandise purchased and used in the United States, its possessions and territories.

MTD warrants this product against defects in material and workmanship for a period of two (2) years commencing on the date of original purchase and will, at its option, repair or replace, free of charge, any part found to be defective in material or workmanship. This limited warranty shall only apply if this product has been operated and maintained in accordance with the Operator's Manual furnished with the product, and has not been subject to misuse, abuse, commercial use, neglect, accident, improper maintenance, alteration, vandalism, theft, fire, water or damage because of other peril or natural disaster. Damage resulting from the installation or use of any accessory or attachment not approved by MTD Products Inc. for use with the product(s) covered by this manual will void your warranty as to any resulting damages.

Normal wear parts or components thereof are subject to separate terms as follows: All normal wear part or component failures will be covered on the product for a period of 90 days regardless of cause. After 90 days, but within the two year period, normal wear part failures will be covered ONLY IF caused by defects in material or workmanship of OTHER component parts. Normal wear parts and components include, but are not limited to, belts, blades, blade adapters, grass bags, rider deck wheels, seats, snow thrower skid shoes, shave plates and tires. Batteries are covered by a 90-day limited replacement warranty.

HOW TO OBTAIN SERVICE: Warranty service is available, WITH PROOF OF PURCHASE THROUGH YOUR LOCAL AUTHORIZED SERVICE DEALER. To locate the dealer in your area, please check for a listing in the Yellow Pages or contact the Customer Service Department of MTD PRODUCTS INC by calling 1-800-800-7310 or writing to P.O. Box 368022, Cleveland, Ohio 44136-9722.

This limited warranty does not provide coverage in the following cases:

- a. The engine or component parts thereof. These items carry a separate manufacturer's warranty. Please refer to the applicable manufacturer's warranty on these items.
- b. Log splitter pumps, valves and cylinders have a separate one year warranty.

c. Routine maintenance items such as lubricants, filters, blade sharpening and tune-ups, or adjustments such as brake adjustments, clutch adjustments or deck adjustments; and normal deterioration of the exterior finish due to use or exposure.

d. MTD does not extend any warranty for products sold or exported outside of the United States of America, its possessions and territories, except those sold through MTD's authorized channels of export distribution.

No implied warranty, including any implied warranty of merchantability or fitness for a particular purpose, applies after the applicable period of express written warranty above as to the parts as identified. No other express warranty or guaranty, whether written or oral, except as mentioned above, given by any person or entity, including a dealer or retailer, with respect to any product shall bind MTD. During the period of the Warranty, the exclusive remedy is repair or replacement of the product as set forth above. (Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.)

The provisions as set forth in this Warranty provide the sole and exclusive remedy arising from the sales. MTD shall not be liable for incidental or consequential loss or damages including, without limitation, expenses incurred for substitute or replacement lawn care services, for transportation or for related expenses, or for rental expenses to temporarily replace a warranted product. (Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above exclusion or limitation may not apply to you.)

In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. Alteration of the safety features of the product shall void this Warranty. You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the use or misuse or inability to use the product.

This limited warranty shall not extend to anyone other than the original purchaser, original lessee or the person for whom it was purchased as a gift.

How State Law Relates to this Warranty: This limited warranty gives you specific legal rights, and you may also have other rights which vary from state to state.