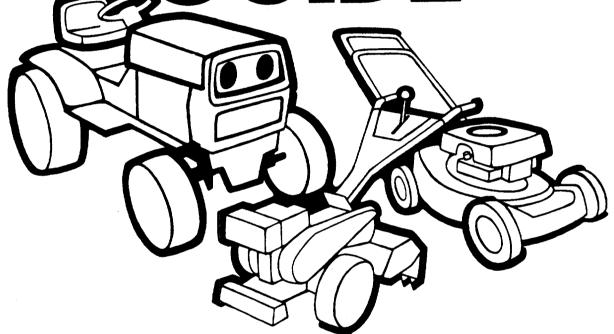
CANER'S GUIDE



38" SIDE DISCHARGE MOWING DECK DECK "F"

Model Number

190-805-000

for

Model 600 Series

Front Engine

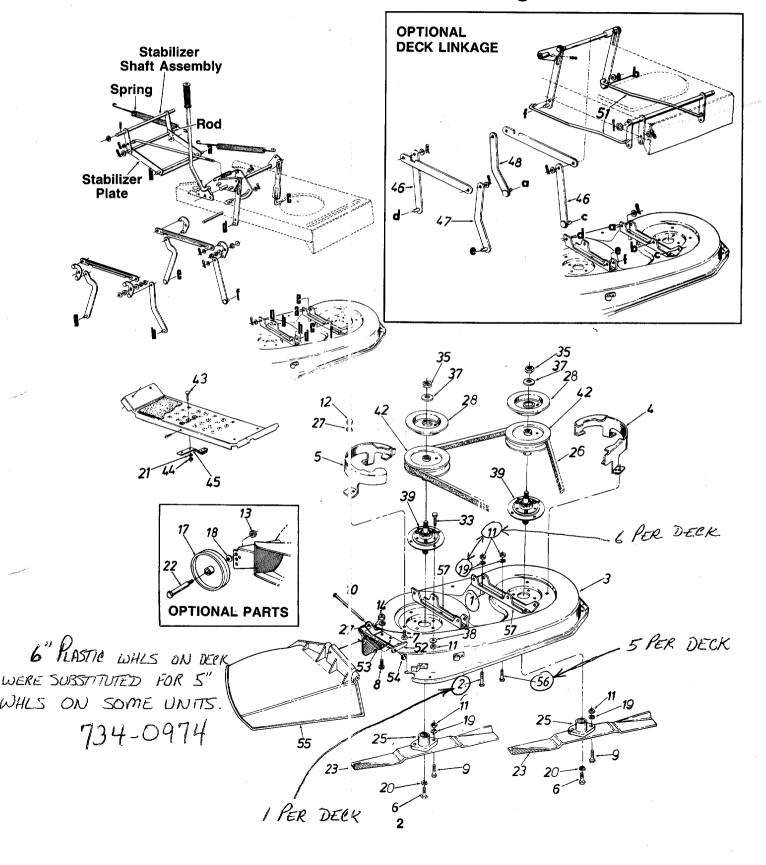
Lawn Tractors

/90-063-000

IMPORTANT: Read Safety Rules and Instructions In Lawn Tractor Owner's Guide Carefully.

Model 805 Deck ("F")

38" Side Discharge Mowing Deck Model 600 Series Front Engine Lawn Tractors



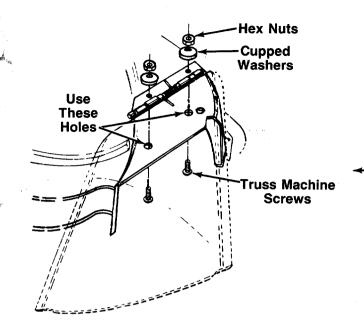


FIGURE 1.

Model 805 Deck

ASSEMBLY INSTRUCTIONS



WARNING: Do not operate your unit unless the chute deflector has been properly installed.

ATTACHING THE CHUTE DEFLECTOR

Assemble the chute to the deck, using the holes shown -in figure 1.

- 1. Remove the truss machine screws, cupped washers and hex jam nuts which are attached to the deck next to the chute opening.
- 2. Place the chute deflector in position as shown in figure 1. Secure with hardware just removed.)

HOWE REQUIRED FOR DK HANGER 736-0119=4

710-0672=1

750-0776=1

736-0242=2 PARTS LIST FOR 38" MOWING DECK

712-0123=6

710-0157=5

17493A=2

REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	750-0776		Spacer .33" I.D. x .88"	23	742-0473A		High-Lift Blade 19.38
ື 2	710-0672		Hex Bolt 5/16-24 x 1.25" Lg.	25	748-0300		Blade Adapter
3	17503 -	N	38" Deck Ass'y. w/Deck Wheels	26	754-0329		V-Belt ᠘ 9 "
	801-7503	N	38" Deck Ass'y. Comp. w/Deck	27	736-0270		Bell-Wash. 1/4" I.D.
			Wheels (For Service Only)	28	09322		Brake Disc
	17717	N	38" Deck Ass'y. w/o Deck	33	710-0157		Hex Bolt 5/16-24 x .75" Lg.
			Wheels	35	712-0318		Hex Jam Nut 5/8-18 Thd.
	813-06102	N	38" Deck Ass'y. w/o Deck	37	736-0158		L-Wash. 5/8" I.D.*
			Wheels (For Service Only)	38	736-0119		L-Wash. 5/16" I.D.*
4			Belt Guard Deck-L.H.		717-0906		Blade Spindle Ass'y. Comp.
5			Belt Guard Deck—R.H.		756-0486		5" Dia. Pulley
6			Hex Bolt 3/8-24 x 1.0" Lg.		710-0134		Carr. Bolt 1/4-20 x .62" * *
7	710-0195		Hex Bolt 1/4-28 x .62" Lg.	44	712-0287		Hex Nut 1/4-20 Thd.**
8	710-0255		Truss Mach. Scr. 1/4-20 x .75"		761-0168		Blade Brake Ass'y.**
9	710-0888		Hex Bolt Special 5/16-24 x 1.0"		14804		Link Deck Hanger Ass'y.**†
10	711-0792		Hinge Pin	47	14800		Link Deck Hanger Ass'y.
11			Hex Nut 5/16-24 Thd.*				(Dog Leg)**†
12			Hex Nut 1/4-28 Thd.	48	15925		Link Deck Hanger Ass'y.—
13			Hex Top L-Nut 3/8-16 Thd.†				L.H.**†
	712-0287		Hex Nut 1/4-20 Thd.*	51	711-0790		Stabilizer Rod**†
17	734-0973		Deck Wheel—5"†	52	703-1693		Hinge Mtg. Brkt.
18	736-0105		Bell-Wash40" I.D. x .88"		732-0602		Torsion Spring
			O.D.†	54	726-0106		Push Nut
	736-0119		L-Wash. 5/16" I.D.*	55	731-1032		Chute Ass'y. Comp.
20			L-Wash. 3/8" I.D.—H.D.		710-0157		Hex Bolt 5/16-24 x .75" Lg.
21	736-0329		L-Wash. 1/4" I.D.*†	57	17493A	N	Deck Hanger Channel
22	738-0373		Shld. Bolt .498" Dia. x 1.53"†				

[†]Optional Parts



Specifications subject to change without notice or obligation.

^{*}Not part of deck assembly complete.

^{*}For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

REFER TO THE LAWN TRACTOR OWNER'S MANUAL FOR SAFE OPERATION PRACTICES, AND CORRECT OPERATION AND MAINTENANCE INSTRUCTIONS. READ INSTRUCTIONS CAREFULLY.

DECK BELT REMOVAL AND REPLACEMENT

- 1. Place the lift lever in the disengaged position.
- 2. Remove the hex bolts (belt keepers) from the engine pulley belt guard. See figure 2.

NOTE: Your unit will have either two or three her bolts. When reassembling, make certain hex bolts are assembled in the same locations from which the / were removed. See figure 2.

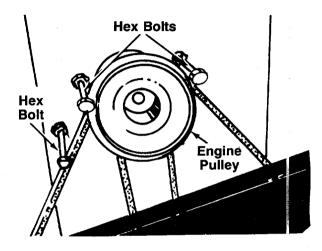


FIGURE 2.—Single Cylinder Engine Lawn Tractor Shown

NOTE: Figure 2 is shown with the unit tipped up for clarity. It is not necessary to tip the unit to remove the belts.

- 3. Unhook the deck belt from the engine pulley.
- 4. Place the lift lever in the engaged (all the way forward) position.

- 5. Lawn tractors equipped with a stabilizer plate attached to the deck (see illustration on page 2): Disconnect the spring which is attached to a bracket on the transaxle, inside the left rear wheel. Use a spring puller or other suitable tool.
- 6. Disconnect the six deck links by removing the hairpin clips and flat washers.
- Lawn tractors equipped with a stabilizer plate attached to the deck: Disconnect the stabilizer plate from the stabilizer shaft assembly by removing the hairpin clips and flat washers and sliding out the rod.
- 8. Place the lift lever in the disengaged position.
- 9. Slide the deck from beneath the lawn tractor.
- Remove the belt guards at each deck pulley by removing the hex bolts, lock washers and hex nuts. See figure 3.

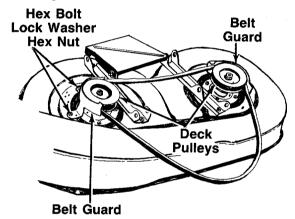


FIGURE 3.

11. Remove and replace the belt, reassemble following the instructions in reverse order.