Owner's Operating Service Instruction Manual

ASSEMBLY

ASSEMBLY ELECTRIC START COPERATION Single Speed TRANSMISSION

REPAIR PARTS

26" RIDING MOWERS

WARRANTY

For one year from date of purchase, MTD Products Inc will replace for the original purchaser, free of charge, F.O.B. factory or authorized service firm, any part or parts found to be defective in material or workmanship. All transportation charges on parts submitted for replacement under this warranty must be paid by the purchaser. This warranty does not include replacement of parts which become inoperative through misuse, excessive use, accident, neglect, improper maintenance or alterations by unauthorized persons. This warranty does not include the engine, motor, battery, battery charger or any component parts thereof. For service on these units, refer to the applicable manufacturer's warranty.

The above warranty will apply only to the original owner and will be effective only if the warranty card has been properly processed. It will not apply where the unit has been used commercially.

Warranty service is available through your local authorized service dealer or distributor. UNDER NO CIRCUMSTANCES WILL THE RETURN OF A COMPLETE UNIT BE ACCEPTED BY THE FACTORY UNLESS PRIOR WRITTEN PERMISSION HAS BEEN EXTENDED.

5389 WEST 130th STREET • P. O. BOX 2741 CLEVELAND OHIO 44111 PRODUCTS INC

Model Nos.

135-380A

-135-385A

PRINTED IN U.S.A.

Turnunnen munnen munn

FORM NO. 770-5639

IMPORTANT

SAFE OPERATION PRACTICES FOR RIDING VEHICLES

- 1. Know the controls and how to stop quickly— READ THE OWNER'S MANUAL.
- 2. Do not allow children to operate vehicle. Do not allow adults to operate it without proper instruction.
- 3. Do not carry passengers. Keep children and pets a safe distance away.
- 4. Clear work area of objects which might be picked up and thrown.
- 5. Disengage all attachment clutches and shift-into neutral before attempting to start engine .
- 6. Disengage power to attachment(s) and stop engine before leaving operator position.
- 7. Disengage power to attachment(s) and stop enbefore making any repairs or adjustments.
- 8. Disengage power to attachment(s) when transporting or not in use.
- Take all possible precautions when leaving vehicle unattended such as disengaging powertake-off, lowering attachments, shifting into neutral, setting parking brake, stopping engine and removing key.
- 10. Do not stop or start suddenly when going uphill or downhill. Mow up and down face of steep slopes; never across the face.
- 11. Reduce speed on slopes and in sharp turns to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.
- 12. Stay alert for holes in terrain and other hidden hazards.
- 13. Use care when pulling loads or using heavy equipment.
 - A. Use only approved drawbar hitch points.
 - B. Limit loads to those you can safely control.
 - C. Do not turn sharply. Use care when backing.
 - D. Use counterweight(s) or wheel weights when suggested in owner's manual.
- 14. Watch out for traffic when crossing or near roadways.
- 15. When using any attachments never direct discharge of material toward bystanders nor allow anyone near vehicle while in operation.

- 16. Handle gasoline with care—it is highly flammable.
 - A. Use approved gasoline container.
 - B. Never remove cap or add gasoline to a running or hot engine or fill fuel tank indoors. Wipe up spilled gasoline.
 - C. Open doors if engine is run in garage exhaust fumes are dangerous. Do not run engine indoors.
- Keep the vehicle and attachments in good operating condition, and keep safety devices in place. Use guards as instructed in owner's manual.
- 18. Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
- 19. Never store the equipment with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow engine to cool before storing in any enclosure.
- 20. To reduce fire hazard keep engine free of grass, leaves or excessive grease.
- 21. The vehicle and attachments should be stopped and inspected for damage after striking a foreign object, and the damage should be repaired before restarting and operating the equipment.
- 22. Do not change the engine governor settings or overspeed the engine.
- 23. When using the vehicle with mower, proceed as follows:
 - (1) Mow only in daylight or in good artificial light.
 - (2) Never make a cutting height adjustment while engine is running if operator must dismount to do so.
 - (3) Shut engine off when removing grass catcher and/or unclogging chute.
 - (4) Check blade mounting bolts for proper tightness at frequent intervals.
- 23. Check grass catcher bags frequently for wear or deterioration. Replace with new bags for safety protection.
- 25. Look behind to make sure the area is clear before placing the transmission in reverse and backing up.

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GRASS CATCHER model No. 195-015A is available as optional equipment for the mowers shown in this manual.



The mower should not be operated without the entire grass catcher or chute deflector in place.

NOTE

Under normal usage bag material is subject to wear, and should be checked periodically. Be sure any replacement bag complies with the mower manufacturer's recommendations.

For replacement bags, use only factory authorized replacement bag No. 764-0121.

IMPORTANT

After striking a foreign object, stop the engine. Remove wire from spark plug, thoroughly inspect the mower for any damage, and repair the damage before restarting and operating the mower.

The steering wheel and seat, with the necessary hardware, are easily assembled to the machine. On the electric starter models, the battery must be activated and installed as outlined in this section.

Tire Pressure

For shipping purposes, the tires on your unit may be over-inflated. Tire pressure should be reduced before unit is put into operation. Pressure should be approximately 15 p.s.i. Equal tire pressure should be maintained on all tires. **Maximum** tire pressure is 30 p.s.i.

Assembly

NOTE

Reference to right hand or left hand side of machine is from the driver's seat facing forward.

Attaching Steering Wheel

- 1 Place the steering wheel over the steering column extending through the dash. Line up the flats on the steering column with the flats in the steering wheel: (See figure 1.)
- 2 Place the washer with the cupped side down over the steering column and secure.



Figure 1

Transmission Breakdown	
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3 Place the cap over the center of the steering wheel and seat it with your hand.

Seat Assembly

Use the hex bolt and lockwasher to attach the seat to the seat spring in one of the three adjustment holes. (See figure 2.)

NOTE

On some units the seat may be attached with a carriage bolt and nut.



Figure 2

Activating the Battery (Electric Start Models Only) WARNING

Since battery acid is corrosive to metals. do not pour into any sink or drain. Rinse empty Electrolyte containers and mutilate before discarding. If acid is accidentally spilled on battery during filling or charging, or on bench or clothing, etc., flush off with clear water and neutralize with soda or ammonia solution.

DANGER

BATTERIES CONTAIN SULFURIC ACID, MAY CONTAIN EXPLOSIVE GASES (WHEN ELECTROLYTE HAS BEEN ADDED)

- A -Keep sparks, flame, cigarettes away.
- **B**-Hydrogen gas is generated during charging and discharging.
- **C**-Ventilate when charging or using in enclosed space.
- **D**-When using a charge, to avoid sparks, **never** connect or disconnect charger clips to battery while charger is turned on.
- E-Always shield eyes, protect skin and clothing when working near batteries.
- 1 Place the battery to be filled on a bench. Never activate the battery in the mower.
- 2 Remove the vent plugs.
- **3** Place the acid pack in the upright position, pull the tab back to the edge of the carton, pull out hose, snip off end.
- 4 Fill each cell until the electrolyte level rises to the split ring at the bottom of the vent well. <u>Caution</u>

Do not over-fill.

- 5 After filling the cells, wait five to ten minutes and add additional electrolyte if necessary to bring it up to the proper level.
- 6 Replace the vent caps.
- 7 Using a battery charger, charge the new battery before installing it in the riding mower.
 25-30 amps 10 to 15 minutes
 4-6 amps 30 minutes
 11/4 amps 2 hours

Installing the Battery

 Place the battery in the battery case with the terminals to the front of the rider. (See figure 3.) NOTE

The positive battery terminal is marked Pos. (+). The negative battery terminal is marked Neg. (-).

- 2 Hook the hold down rods under the battery case and place the hold down over both rods.
- 3 Secure the hold down with the wing nuts and washers. Tighten hand tight. (See figure 4.)



Figure 3

4 Attach the positive cable (from the starter switch) and the small wire (from the ammeter) to the positive battery terminal with the bolt, lockwasher and nut in the assembly pack. (See figure 4.)



Figure 4

5 Attach the negative cable, grounded, to the negative battery terminal with the bolt, lockwasher and nut in the assembly pack.

Battery Charger

The engine on the riding mower does not have a charging system and the battery charger packed with the unit must be used to recharge the battery.

- 1 Your battery may be charged in your mower without removing it or without disturbing the cable connectors at the battery terminals
- 2 Be sure the switch on the charger is in the 12-Volt position.
- 3 Connect the battery clips to the battery terminals. The clip with the (+) mark connects to the positive terminal of the battery. The clip with no markings connects to the negative terminal of the battery. (Red clips are + and black clips are -). Be sure that the battery terminals are clean where the charger clips are to be connected. Move the clips back and forth several times to be sure a tight connection is made. (See figure 5.)



Figure 5

- 4 If sparking occurs at the battery clips when connecting them to the battery terminals the clips should be reversed on the battery terminals.
- 5 To prevent short circuiting of the battery charger be sure to connect the clips to the battery terminal before plugging it into the AC outlet. Make sure the voltage of the charger setting is in the 12 Volt position Connect the AC plug to a 110-120 Volt outlet.
- 6 Your battery charger is equipped with an automatic circuit breaker which protects the charger against short circuits and overloads. Circuit breaker trips open when a short or overload occurs. After a short cooling off period the circuit breaker will reset automatically and allow the charger to operate normally. If the circuit breaker trips open, make sure the battery connections are correct.
- 7 If the charger continues to trip and you have checked your connections to see that they are correct, the probable cause is in the battery, which may have been allowed to discharge below its normal discharge condition or it may have one or more shorted cells If this condition exists it will draw too much current and cause the circuit breaker to trip on and off. This will continue until the battery has recovered sufficiently to allow a normal charging current.
- 8 The average time required to charge a battery is 8-10 hours for a completely discharged battery

Operation

Read and Heed Safety Rules on page 2.

CAUTION

- 1 Keep all shields and guards in place.
- 2 Before leaving operators position:

Shift transmission in neutral Set the parking brake Disengage the blade engagement lever Shut off engine Remove ignition key

- **3** Wait for all movement to stop, remove and ground the spark plug wire to the engine block before servicing the machine.
- 4 Keep people and pets a safe distance away from the machine.

Before starting the engine fill the crankcase with oil. Refer to the Engine Operation and Maintenance Section of the handbook.



Figure 6

Ignition Switch

The ignition switch is located on the right side of the dashboard. Turn the key to the START position to start the engine. When the engine is running leave the key in the ON position. To stop the engine turn the key to the OFF position.

<u>Caution:</u> Remove the key from the riding mower when the mower is not in use to prevent accidental starting.

Gear Shift Lever

The reversing transmission has a forward gear, reverse gear and a neutral position. You must depress the clutch pedal when you stop and when you shift from neutral into either forward or reverse gear.

<u>Caution:</u> Do not force the shift lever.

If the gear shift lever does not easily move into either the forward or reverse gear it may be necessary to release the clutch pedal slightly until the gear shift lever moves easily into gear. (See figure 6.)



Figure 7

Clutch Lock

When the clutch pedal is depressed all the way it can be locked by lifting up the lock button. The pedal will stay depressed. To release. depress the clutch pedal. (See figure 7.)

Clutch Pedal

The clutch pedal is located on the left side of the mower and is used to disengage the drive mechanism. Depressing the clutch pedal will disengage the engine from the drive train. The clutch pedal must be depressed when you come to a stop. (See figure 7.)

Brake Pedal

The brake pedal is located on the right side of the mower and is operated by depressing it with your right foot. When coming to a complete stop it is necessary to depress both the clutch and the brake pedals. (See figure 8.)

Brake Lock

The brake lock is located on the right side of the mower. To lock the brake, depress the brake pedal and lift up the lock button. The pedal will stay depressed. To release, depress the pedal. (See figure 8.)



Figure 8

Lift Lever

The lift lever is used to adjust the cutting deck and engage the drive mechanism. Pulling it all the way back and locking it disengages the blades. The engine will not start unless the lift lever is in the disengaged position. (See figure 8.)

Setting the Cutting Height

- 1 Remove the two deck wheels by unscrewing the axle bolts. (See figure 9.)
- **2** Using the height of cut stop, set the cutting height lever in the desired position. (See figure 10.)
- **3** Move the lift lever forward until it rests against the height of cut stop.
- 4 Reassemble the deck wheels to one of the four wheel positions on the cutting deck. Use the lowest hold you can without letting the deck wheels touch the ground.

NOTE

If you want to let the deck follow the exact contour of the ground, use the two deck wheels to set the cutting height and move the height of cut stop lever all the way forward.



Figure 9



Figure 10

Maintenance and adjustments for the engine are covered in the Engine Operating and Maintenance Instructions manual.

Lubrication

Wheel Bearings 1 — Lubricate with SAE 30 oil once a season. If the riding mower is being operated in a sandy area do NOT lubricate the wheel bearings. The oil in the bearings will lubricate them. (See figure 11.)



Figure 11

King Pins 2 — Lubricate with SAE 30 oil once a season.

Steering Gear 3 — Lubricate with automotive multipurpose grease once a year. Lubricate the gears and the slot area.



Figure 12

Pivot Bolt 4 — Lubricate with SAE 30 oil once a season. (See figure 11.)

Transmission —The transmission is lubricated at the factory with 4 ounces of high temperature (450° F.) grease. The grease should only be checked or replaced if the transmission is disassembled for repair.

Differential 5 — The differential is lubricated at the factory with 2 ounces of high temperature (450° F.) grease. The grease should only be checked or replaced if the differential is disassembled for repair. (See figure 15.)

Deck Wheels 6 —Remove the axle bolt and lubricate with multipurpose automotive grease once a year. (See figure 14.)

Rear Axle 7 — Lubricate with SAE 30 oil once a season. If the riding mower is being operated in a sandy area DO NOT lubricate the rear axle bearings. The oil in the bearings will lubricate themselves. (See figure 13.)

Maintenance

Engine — See the Engine Operating and Maintenance section of this handbook.

The following parts should be oiled once a year with SAE 30 oil.

All deck links

Clutch and brake pivot points Steering column bearings

The following items have sealed bearings and require no further lubrication.

Blade spindles

Tie Rod Ends

Idler Bearings

Battery care. The use of distilled water is recommended. You may use drinking water unless the water has a high mineral content.

During freezing weather do not add water to the battery unless the tractor is going to be operated for a sufficient time to properly charge the battery.

Maintain the fluid level in the battery to the level indicated on the top of the battery. Keep the terminals clean and coated with grease.



Figure 14

Battery Storage. If your tractor is to be stored during an off season the battery should be removed from the tractor, placed on a battery charger until the specific gravity reads 1.265 or higher. The maximum bench charge rate is 4 Amps. The battery should be stored at 72° F. and off the ground.

After storage, recharge the battery to 1.265 specific gravity before placing it in the tractor. It may be necessary to periodically recharge the battery if it has been stored for an extended period.

Brake Adjustment

To adjust the brake, tighten the locknut one half turn and then test the brakes. The locknut is located near the right rear wheel. (See figure 15.)



Figure 15

Cutting Blades

The blades may be removed for sharpening or replacement as follows:

- 1 Remove the large bolt and lockwasher holding the blade and adapter to the engine blade spindle. (See figure 16.)
- Remove the blade and adapter from the blade spindle.

- **3** Be careful not to lose the key on the spindle.
- 4 Remove the two smaller bolts, lockwashers and nuts holding the blade to the adapter.

When sharpening the blade, follow the original angle of grind as a guide. It is extremely important that each cutting edge receives an equal amount of grinding to prevent an unbalanced blade. An unbalanced blade will cause excessive vibration when rotating at high speeds and may cause damage to the mower.

When grinding or filing the blade, remove equal amounts of metal from both edges to keep the blade in balance. The blade can be tested for balance by balancing it on a screwdriver. Remove metal from the heavy side until it balances evenly. (See figure 17.)

When replacing the blade be sure the side of the blade marked "Bottom" or having the part number is facing the ground when the mower is in the operating position.



Figure 16



Figure 17

Chain Adjustment

After the first five hours of operation the initial slack should be removed from the chain. The chain should be tight enough so that it deflects approximately $\frac{1}{2}$ inch when it is depressed with the thumb.

- 1 To tighten the chain, loosen the two locking nuts on each side of the rear axle. (See figure 18.)
- 2 Tighten the adjusting nuts at corners of rear chassis until you have the proper chain tension.
- **3** Tighten the locking nuts on the rear axle.



Figure 18

Preparing for Belt Removal

- 1 To prevent gasoline from leaking from the engine, remove the fuel tank cap, place a piece of thin plastic over the neck of the fuel tank and screw on the cap.
- **2** Disconnect the spark plug wire and ground it against the engine.

NOTE.

If the unit is equipped with a battery, continue with step 3.

3 Remove the battery to prevent acid from leaking.



Disconnect the Negative Terminal first and connect last when installing the battery.



Figure 19

Removing the Deck Belt

- **1** Place the Lift Lever in the disengaged position.
- 2 Remove the Belt Keeper and Shoulder Bolt on the engine pulley. (See figure 20.)



Figure 20

- **3** Unhook the V-belt from the engine pulley.
- 4 Engage the Lift Lever.
- 5 Unhook both deck springs. (See figure 21.)



Figure 21

- 6 Remove the cotter pins holding the front four deck links. Allow the deck to tip forward. (See figure 22.)
- 7 Remove the two belt keepers and the shoulder bolt keeping the belt on the deck pulley. (See figure 23.)
- 8 Reassemble in reverse order with a new belt.



Figure 22

Removing the Transmission Belt

- 1 Place the Lift Lever in the disengaged position.
- 2 Remove the Belt Keeper and Shoulder Bolt on the engine pulley. (See figure 16.)



Figure 23

- 3 Unhook the V-belt from the engine pulley.
- 4 Engage the Lift Lever
- 5 Unhook both deck springs. (See figure 17.)
- 6 Remove the cotter hairpins holding the front four deck links. Allow the deck to tip forward. (See figure 18.)
- 7 Remove the engine belt guard by removing the two front engine bolts. (See figures 20 and 21.)
- 8 Remove the drag link from the steering rack. (See figure 25.)
- 9 Remove the two transmisison belt guards. (See figure 26.)
- **10** Remove the nut on the V-idler. (See figure 26.)
- **11** Remove the belt and reassemble in reverse order.



Figure 24



Figure 25



Figure 26

Wheel Alignment

The caster (forward slant of the king pin) and the camber (tilt of the wheels out at the top) requires no adjustment. Automotive steering principles have been used to determine the caster and camber on the mower. The front wheels should toe-in $\frac{1}{8}$ inch. (See figure 27.)





- 1 Remove the cotter pin holding the ferrule to the front axle assembly. (See figure 28.)
- 2 Loosen the locknut.
- **3** Screw the ferrule in or out until the proper adjustment is made.
- 4 Place the ferrule back into the front axle assembly and secure it with the cotter pin and tighten the locknut.

Troubleshooting

Refer to the chart on page 14.

Off-season Storage

If the machine is to be inoperative for a period longer than 30 days, the following procedures are recommended: Working outdoors, drain all fuel from the fuel tank. Use a clean dry cloth to absorb the small amount of fuel remaining in the tank, then run the engine until all fuel in the carburetor is exhausted.

1



Do not drain fuel while smoking, or if near an open fire.

- 2 Drain all the oil from the crankcase (this should be done after the engine has been operated and is still warm) and refill the crankcase with clean new oil.
- 3 Disconnect the spark plug wire and remove the spark plug from the cylinder. Pour about 2 or 3 tablespoons of engine oil into the cylinder, and then turn the engine over several times to spread out the oil. Replace the spark plug, but do not connect the wire.
- 4 Clean the engine and the entire mower thoroughly.



Figure 28

Trouble Shooting Chart

Problem	Cause	Remedy
Engine fails to start	A Check fuel tank for gas	A Fill tank if empty
	B Spark plug lead wire discon-	B Connect lead wire
	nected C Throttle control lever not in	C Move throttle lever to start position.
	the starting position D Faulty spark plug	D Spark should jump gap between control electrode and side elec-
	E Carburetor improperly adjuste	
	Engine flooded	E Remove spark plug, dry the plug, crank engine with plug removed, and throttle in off po- sition. Replace spark plug and lead wire and resume starting procedures.
2 Hard starting or loss	A Spark plug wire loose	A Connect spark plug wire
of power	B Carburetor improperly adjuste	d B Adjust carburetor. See engine manual.
	C Dirty air cleaner	C Clean air cleaner as described in the Engine manual.
3 Operation erratic	A Dirt in gas tank	A Remove the dirt and fill tank with fresh gas
	B Dirty air cleanerC Water in fuel supply	B Clean air cleaner as described in the engine manual.
	D Vent in gas cap plugged	
	E Carburetor improperly adjuste	d C Drain contaminated fuel and fill tank with fresh gas.
		D Clear vent or replace gas cap
		E Adjust carburetor. See engine manual.
 4 Occasional skip (hesitates) at high 	A Carburetor idle speed too slov	A Adjust carburetor. See engine manual.
speed	B Spark plug gap too close	B Adjust to .030"
· · ·	C Carburetor idle mixture ad- justment improperly set	C Adjust carburetor. See engine manual.
5. Idles poorly	A Spark plug fouled, faulty, or gap too wide.	A Reset gap to .030" or replace spark plug
	B Carburetor improperly adjuste	d B Adjust carburetor. See engine manual.
	C Dirty air cleaner	C Clean air cleaner as described in the engine manual.
6 Engine overheats	A Carburetor not adjusted properly	A Adjust carburetor. See engine manual.
	B Air flow restricted	B Remove blower housing and
	C Engine oil level low	clean as described in the engine manual.
		C Fill crankcase with the proper oil
7 Excessive vibration	A Cutter blade loose or un- balanced 11	A Tighten blade and adapter.



12

on the parts list.



PARTS LIST FOR DIFFERENTIAL ASSEMBLY 717-0270

REF. NO.	PART NO.	Qty. Req'd.	DESCRIPTION	NEW PART
1	715-0247	2	Spring Pin Spiral 3/16" Dia. x	
			1.00" Lg.	
23	748-0185	-2	Gear—Double "D" Hole	
	738-0260		Shaft—Long 14.97" Lg.	
4	736-0188		Fl. Wash760 I.D. x 1.49 O.D.	
45	719-0150		Housing Half	
6	736-0119	8	L-Wash. 5/16" Scr.*	
	710-0363	4	Hex Scr. 5/16-24 x 4.00" Lg.	
8	715-0123		Dowel Pin 3/16" Dia. x .62" Lg.	
9	736-0187		Fl. Wash640 I.D. x .24 O.D.	
10	748-0158		Gear—Round Hole	
11	711-0276	1	Drive Pin	
12	712-0237	4	Hex Cent. L-Nut 5/16-24 Thd.	
13	09054		Sprocket—40 Tooth	
14	748-0169	2	Flange Bearing	
15	738-0259		Shaft—Short 7.44" Lg.	1
	737-0120		GreaseHigh Temp. 450F (2 oz.)	

*For faster service obtain standard nuts and bolts locally. If these items cannot be obtained locally, order by part number and size as shown on the parts list.



SINGLE SPEED TRANSMISSION PART NO. 717-0222 PARTS LIST FOR SINGLE SPEED TRANSMISSION PART NO. 717-0222

éf. NO.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART	REF. NO.		COLOR CODE		NEW PART
1 2 3 4 5 6 7 8 9 10 11 12	716.0104 748.0204 714.0129 711.0854 714.0126 717.0123 748.0855 712.0117 748.0856 748.0857 08583 717.0124	4 5 5 7 5 7	Snap Ring Sprocket 8T #41 Key Hi-Pro #4 Shaft Output Key Hi-Pro #606 (Hardened) Housing Half Bearing Locknut ¼-28 Thd.* Bevel Gear Clutch Collar Detent Shaft Assembly Housing Half with Detent Hole		13 14 15 16 17 18 19 20 21 22 23 24 25	710-0192 741-0862 732-0863 736-0116 716-0106 748-0866 748-0866 748-0866 748-0866 748-0866 748-0866 748-0866 748-0866 748-0866 748-0866 748-0866 748-0866 748-0866 738-0192 736-0192 736-0921 712-0922 737-0120	2	Hex Hd. Cap Scr. ¼-28 x .62* Detent Ball Detent Spring Washer E-ring Snap Ring #3100-50 Bevel Pinion Bearing Pinion Shaft Washer Lockwasher ½"* Hex Jam Nut ½-20 Thd.* Grease—High Temp. 450°F.	

*For faster service, obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size, as shown on parts list.

DECK LINKAGE

NOTE

Refer to illustration below for proper deck link hookup. If the deck is removed for any reason use the illustration below for correct assembly.





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PARTS LIST FOR MODELS 135-380A AND 135-385A

REF. NO.	PART NO.		DESCRIPTION	NEW PART	REF. NO.	PART NO.		DESCRIPTION	NEV PAR
,	731-022		Cap for Steering Wheel		51	736-01	92	Flat Wash, .531 I.D. x .930 O.I	5.
1		18	Hex Lock Nut 2 -18 Thd.		52	712-02		Hex Nut 5/16-18 Thd.*	1
2	712-04		THE THE LOCK INUT 28-14 HIG.		53	736-01		L-Wash. 5/16" Scr.*	1
	736-100		Washer 360 I.D. x.880 O.D.		0 54	110		Transmission Belt Guard	
4	731-021		12 Inch Dia. Steering Wheel		55	736-03		L-Wash ¼" Scr.	
5	736-0		FL-WASH . 63 IO x 1.12 0.0		v⊽ 55 56	712-02		Hex Nut 1/4-20 Thd.*	
6	736-019	2	Fl-Wash531 I.D. x .930 O.D.					Speed Nut #10-Z	
7	738-019	9	Steering Shaft		57	712-03			
8	118	59-474	Front Hood		58	110		Grille Frame	
9	710-02	55	Truss Hd. Mach. Scr. ¼-20 ×		.59	722-01		Knob Only	
·			.75" Lg.*		60	711-01		Ferrule	
10	731-02	16	Grille		61	746-01	75	Throttle Control	
11	712-02		Hex Nut 1/4-20 Thd.*		62	735-03	304	Foot PadR.H.	
			Head Lamp Bracket		63	126	36-474	Frame	1
12	1100		Truss Hd. Mach. Scr. 14-20 x	ļ	64	710-02		Truss Hd. Mach. Scr. 1/4-20 x	.75
13	710-02	56			65			Rear Fender (R.H. & L.H.)	
			.50"*	- KT				Hex Hd. Cap Scr. 1/4-28 x .62"	r i
14	735-03		Foot Pad-L.H.	N	66	710-01			
15	712-03	75	Hex Cent. L-Nut 36-16 Thd.		67			Upper Frame	
16	736-01	05	Belleville Washer		68	712-07		Hex Nut 38-16 Thd.*	
17	710-01		Hex Sems Scr. 5/16-18 x		69	736-01		L-Wash. ¾" Scr.*	
			.75" Lg.*		70	099	63-474	Hitch Bracket	
18	736-01	58	L-Wash. 5/8" Scr.*		71	712-07	11	Hex Nut 36-24 Thd *	
19	710-03		Hex Hd. Cap Scr. %-18 x 1.31	1	72	748-02	28	Hex Flange Brg	I
14	10-03	12			73	710-02		Hex Sems Scr. 5/16-18 x .62"	*
• •	1 104	~			74	710-02		Hex Hd. Cap Scr. 38-16 x .75"*	:
20		96-474	Front Pivot Brkt.	*	75	736-03		L-Wash. ¼" Scr.*	
21	712-09		Hex Cent. Jam Nut %-18 Thd.	i.	76	712-01		Hex Nut 14-28 Thd.*	
22	715-01	34	Spring Pin Spirol 3/16" Dia.					Hex Sems Scr. 5/16-18 x 1.00"	*
			× 1.50*		77	710-3		Deve Femiles (D.U. 9, 1, H.)	1
23	710-02	16	Hex Hd. Cap Scr. 3/8-16 x .75"*		78		02-474		
24	736-03	29	L-Wash ¼" Scr.*	I	79	736-01		L-Wash 5/16" Scr.*	
25	710-04		Hex Hd. Cap Scr. 14-28 x .75'	*	80	712-02		Hex Nut 5/16-18 Thd.*	
26	712-07		Hex Jam Nut 36-24 Thd.*		81	712-02	206	Hex Nut 1/2-13 5 5.*	
27	723-01		Ball Joint Ass'y.		82	736-09	21	L-Wash ½" Scr.*	
	712-01		Hex Inserted L-Nut 38-24 Thd		83	732-02	256	Seat Spring	
28		-		́I м	84	757-02		Seat Comp. with Bolt	1
29	747-01		Tie Rod		85	112		Plastic Handle (Recoil)	
30			4 Pivot Bar Ass'y.	N	86)76	Inst. Panel Bezel—Recoil Star	+
31	748-02	27	Hex Flange Brg630 l.D.		00)79	Panel Bezel-Electric Start	·
32	090	95-474	Front Axle Ass'y.—R.H.						
33	714-01	15	Cotter Pin 3/32" Dia. x .75"	F	87	725-02		Ignition Switch—Recoil Star	
	1			1		725-01		Ignition Key Only Recoil Star	T
35	710-04	94	Sq. Hd. Set Scr. 5/16-18 x .38	"		725-02		Ignition Switch Electric Start	
55	1,10-0-		Cup Point			725-02	201	Ignition Key Only Electric Star	1
21	711 0	40	Collar for a %" I.D.	1	88	710-03		Truss Hd. Mach. B-Tapp Scr.	ľ
36	711-01		Front Wheel Rim Ass'y.					#10 x .50" Lg.	
37	101				89	712-02	207	Speed Nut #10-24	
38		141 14L			90		079	Trans. Panel Bezel-Single	1
39	736-0		Flat Washer					Speed	
40	-	98-474			0	731-02	003	Dash Panel	
41	734-0	510	Front Wheel Ass'yComp.		91			Truss Hd. Mach. B-Tapp So	r
42	711-0	547	Steering Rod		92	710-0	301		••
43	712-0		Hex Nut 1/4-28 Thd.*				007	$\#10 \times .50^{\circ}$ Lg.	1
44			L-Wash ¼" Scr.*			748-0		Hex Florige Brg	1
45		047	Steering Rod Brkt.		94			Steering Frame	
		048	Steering Segment (2 per unit)		95	723-0	269	Hood Lock Ass'y.	
46			Steering Housing Ass'y.		96	710-0		Hex Hd. Cap Scr. 1/4-20 x .50"	₹
47		074	Hex Hd. Cap Scr. 1/4-28 x .75"	*	97	736-0		L-Wash. ¼" Scr.*	ļ
48			HEX HG. CUP SCI. 74-20 X.75		98	712-0		Hex Nut 14-20 Thd.*	
49			L-Wash. ¼" Scr.* Hex Nut ¼-28 Thd.*		99	710-0		Carrage Bolt 5/16-18 x .75"*	
50	712-0								

*For faster service obtain standard nuts and bolts locally. If these items cannot be obtained locally, order by part number and size as shown on the parts list.

474—Citrus

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135-380A 135-385A



NOTE: If for any reason, disc brake is disassembled, be sure round end of push pins (Ref. No. 73) is toward the cam lever (Ref. No. 72).

FRAME VIEW

PARTS LIST FOR MODELS 135-380A AND 135-385A

REF. NO.	PART COLO NO. COD		NEW PART	REF. NO.	PARE COLOR NO. CODE	DESCRIPTION	NEW PART
1	713-0161	#41 Chain ½" x 73 Links		51	732-0191	Sprg. (Idler) .75 Ō.D. x 11.0" Lg	•
		**		52	710-0134	Carriage Bolt 1/4-20 x .62" Lg.*	
	713-0723	#41 Master Link ½" Pitch		53	761 - 0148	Blade Brk. Ass'y. (134-380A &	
	717-0222	Single Spd. Trans. Ass'y. Comp	•			385A)	
	710-0412	Hex Hd. Cap Scr. ¼-28 x .75"	*	54	747-0107	Brk. Rod .25 Dia. x 24.12" Lg.	
				55	712-0287	Hex Nut 1/4-20 Thd.*	
4	722-0115	Ball Knob		56	710-0259	Hex Sems Scr. 5/16-18 x .62"	
5	11080	Trans. Shift Lever Ass'y. (S. Spa	d.)		700 0015	Lg.*	
	712-0117	Hex Cent. L-Nut 1/4-28 Thd.		57	732-0245	Brake Spring	
	714-0474	Cotter Pin 1/8" Dia. x .75" Lg.*		58	726-0100	Push Nut %" Dia. Rod	
8	10396	Trans. Support Brkt. Ass'y.		59	726-0121 11056	Push Cap .25 Dia. Parking Brake—Lever Ass'y. R.H	
9	11013	Shift—Pivot Brkt.		61	738-0213	Shid. Bolt .498 Dia. x 1.45	•
10	710-0322	Hex Sems Cap Scr. 5/16-18 x		62	11039	Pedal "U" Brkt. Ass'y. (1 Reqd.	
	704 0110	1.00" Lg.* (3 Reqd.) L-Wash 5/16" Scr.*		02	11007	on 25" Deck)	
	736-0119	Hex Nut 5/16-18 Thd.*		63	736-0169	L-Wash. %" Scr.*	
12 13	712-0267 748-0151	Fl-Brg. with Flats .753" I.D.		00			
14	710-0437	Chain Adj. Link 5/16-18 Thd.		64	712-0798	Hex Nut ¾-16 Thd.*	
15	11009	Rear Axle Brkt.	.				
16	712-0429	Hex Ins. L-Nut 5/16-18 Thd.		65	11755	Pedal U Brkt. L.H. Ass'y. (25")	
17	10360	Axle Bolt Plate Ass'y.		66	12654	Engine Belt Guard Ass'y.	N
18	732-0157	Spring .380 O.D. x 3.25 (Brak	e	67	7 36 - 0105	Belleville Wash.	
-	-	Return)		68	738-0215	Shld. Scr. 3.00"	N
19	11011	Disc Brake Brkt. Ass'y.			-		
20	710-0198	Hex Sems Scr. 5/16-18 x .75"		69	12160	Belt Keeper Ass'y.	
		Lg.*			712-0134	Hex Top L-Nut 5/16-24 Thd.	
21	738-0140	Shdr. Scr431 Dia. x .18" Lg.		71	нн-03-03032	Wash349" I.D. x 1.004 O.D.	
22	11023	Deck Link Ass'y. (3 Reqd.)				x .066 Thk.	
23	09721	Pivot Link Ass'y.		72	HH-18-03493	Cam Lever	
24	11014	Connecting Lift Brkt.			HH-05-03034	Push Pin .309 Dia. x .857" Lg.	
25	736-0159	Fl-Wash344 I.D. x .875 O.D. Hex Hd. Cap Scr. %-16 x .62"		74	HH-03-03303	Backup Wash. 1.115" Dia. x .018 Thk. (D-Shaped)	
26	710-0201	Lg.*		75	HH-15-02124	Friction Pad 1.110" Dia. x .472	
27	736-0219	Belleville Wash400 I.D. x 1.	13	/5	111-13-02124	Thk. (Cam Side D-Shaped)	
2/	/ 50-021/	O.D.	1	76	761-0130	Disc Brake Ass'y.—Comp.	
28	714-0101	Int. Cotter Pin 1/2" Dia.		77	761-0133	Spacer for Disc Brake .322 I.D. x	
29	11249	Ht. Adj. Knob				.38	
30	11027	Handle Stop Brkt. Ass'y.		78	11010	Blade Plate	
31	712-0429	Hex Ins. L-Nut 5/16-18 Thd.		79	HH-12-03293	Casting Carrier Side	
32	735-0126	Rubber Wash33 I.D. x .87	o.p.	80	HH-15-03149	Friction Pad 1.110" Dia. x .245	
33	08118	Grip Finger—Black	l			Thk. (Carrier Side D-Shaped)	
34	11030	Lift Handle-R.H.		81	HH-12-03292	Casting Cam Side	
35	11029	Handle Pivot Brkt.		82	761-0133	Spacer for Disc Brk322 I.D. x	
36	11032	Lift Handle Brkt. Ass'y. Wave Wash660 I.D. x .82 C	, D.D.	02	712-0158	.38 Hex Cent. L-Nut 5/16-18 Thd.	
37	736-0233	Spacer .635 I.D. x .880 O.D.	x	83	HH-06-03031	Sprg.—Compres350" Dia. x	
38	748-0201	.57" Lg.		04	111-00-00001	4 Coils	
39	714-0115	Cotter Pin 1/8" Dia x 1.00" Lg	*	85	734-0517	Rear Wheel Rim Ass'y.	1
40	736-0192	Fl-Wash531 I.D. x .93 O.D.			734-0298	Rear Wheel Tire Only 13.0 x 5.0	
41	11025	Lockout Link Ass'y.		86	734-0523	Rear Wheel Ass'y.—Comp.	1
42	11024	Deck Link		87	11036	Brake Pedal Ass'y.	
43	711-0332	Left Brkt. Pin			10614	Pedal Pad-Vinyl	
44	710-0442	Hex Hd. Cap Scr. 5/16-18 x		88	710-0176	Hex Hd. Cap Scr. 5/16-18 x	1
		1.50" Lg.*	*			2.75" Lg.	
45	714-0115	Cotter Pin 1/8" Dia. x 1.00" Lg	•	89	736-0134	FlWash.	
46	11037	Clutch Pedal Ass'y.		90	710-0606	Hex Scr. 1/4-20 x 1.50" Lg.*	
,	10614	Pedal Pad—Vinyl	,	91	712-0107	Hex Cent. L-Nut 1/4-20 Thd.	
47	11057	Parking Brake—Lever Ass'y	•	92	712-0287	Hex Nut 14-20 Thd.*	46
40	11061	L.H.		9.3	710-0 601 -621	Hex Wash. Hd. Tapp. Scr. SUR	11
48 49	11061 12446-4	Clutch Rod	-	~	70/ 00/0	5/16-19 x .75 Bollovillo Wash	N
	712-0116	58 Idler Brkt. Ass'y. Hex Ins. L-Nut %-24 Thd.		94	736-0242	Belleville Wash. TRANS PANEL	
50		1 110A 1113. L-1101 /0-24 1110.	1	1 IA (11079		

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474-Citrus

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97 12653 BUSHING CAP 98 710-351 TRUSS MACH SUL #10 X .50

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your nearest authorized engine service outlet. Check the "Yellow

Pages" of your telephone book under "Engines-Gasoline."

135-380A 135-385A



DECK AND BELT SYSTEM

PARTS LIST FOR MODELS 135-380A AND 135-385A

REF. NO.	PART NO.		DESCRIPTION	NEW PART	REF. NO.	PART NO.		DESCRIPTION	NEW PART
1	714-012	29	#4 Hi-Pro Key 3/32 x ⅔" Dia.		28	711-040)5	Spindle	
	714-012	- 1	(Four Speed)		29	714-036	55	#6 Hi-Pro Key 5/32 x %" Dia.	
2	756-017	74	Trans. Split Pulley .50 I.D.		30	1070	69	Blade Adapter Kit	
3	736-092		L-Wash. 1/2" Scr.*		31	736-02	17	L-Wash. %" Scr. H.D.	
4	712-092		Hex Jam Nut 1/2-20 Thd.		32	710-045	59	Hex Hd. Cap Scr. %-24 x 1.50"	
5	710-025		Hex Sems Scr. 5/16-18 x .62"					Lg. H.T.	
5	710-020	,,	Lg.*		33	710-01	17	Hex Hd. Cap Scr. 5/16-24 x	
6	754-019	8	"V" Belt 1/2 x 62" Lg. (Drive Belt)					1.00" Lg. H.T.	ł
7	756-01		"V" Idler 3.06 O.D.		34	742-014	47	26 Inch Blade	
8	711-057		Step Wash. for Engine Pulley		35	736-01	19	L-Wash. 5/16" Scr.	
9	754-013		"V" Belt 21/32 x .50" Lg.		36	712-02	67	Hex Nut 5/16-18 Thd.*	
	, , , , , , , , , , , , , , , , , , , ,		(Blade Belt)		37	712-02	67	Hex Nut 5/16-18 Thd.*	
10	736-02	17	LWash. ¾" Scr. H.D.		38	736-01	19	L-Wash. 5/16" Scr.	
10	/ 00 02				39	710-019	95	Hex Hd. Cap Scr. 1⁄4-28 x .62"	
11	756-024	46	Two-Step Engine Pulley	N				Lg. (3 Reqd.)	
12	712-01		Hex Ins, L-Nut 3/8-24 Thd.		40	736-03	29	L-Wash. ¼" Scr.*	
13	756-02		Flat Idler 2.75 O.D.w/Fanges		41	738-01	19	Axle Bolt .625 Dia. 1.75	
14	712-02		Hex Jam Nut %-11 Thd.		42	734-02	95	Wheel Ass'y. Comp. 5.0" Dia.	
15	736-01		Sprg. L-Wash. 5%" Scr.*		43	736-010	05	Belleville Wash.	
16	110		Blade Brake Disc		44	732-01	53	Deck Spring	
17	756-01		Deck Split Pulley .63 I.D.		45	115		Chute Cover Ass'y.	
18	748-01		Spacer		46	113		Adapter Plate Ass'y.	
19	710-03		Hex Sems Cap Scr. 5/16-18 x		47	726-01		Push Nut ¼" Rod	
• •			1.00 Lg.* (3 Reqd.)		48	732-02	61	Torsion Spring	
20	741-01	63	Housing-Brg. Ass'y.		49	732-01	53	Deck Spring	
21	741-09		Ball Brg787 I.D. x 1.85 O.D.		50	736-01	19	L-Wash. 5/16" Scr.*	
22	115		Belt Guard Ass'y.		51	712-02		Hex Nut 5/16-18 Thd.*	
23	110		25 Inch Deck Ass'y.		52	738-01		Shoulder Scr498" Dia. x 2.00	2
24	750-01		Spacer .836 I.D. x 1.01 O.D. x .320 Thk.		53	710-01	51	Hex Hd. Cap Scr. 38-24 x 2.00" Lg.	·.
25	741-09	19	Ball Brg787 I.D. x 1.85 O.D.		54	736-02	42	Belleville Wash	
26	741-01		Housing—Brg. Ass'y.		55	104	26	Belt Keeper Ass'y.	
27	714-03		#61 Hi-Pro Key 3/16 x 5%" Dia.						

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WHEEL CHART

	FRONT WHEEL		REAR WHEEL
PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
734-0510 748-0146	Wheel Ass'y. Comp. 10.25 x 3.25 Flange Bearing w/Flats .630" I.D.	734-0523 734-0517 734-0298 734-0255 734-0249	Wheel Ass'y, Comp. 13.00 x 5.00-6 Rim Ass'y, with Hub Tire Only Tubeless 13.00 x 5.00-6 Air Valve Inner Tube (Service Only)

PARTS INFORMATION

DEFECTIVE OR MISSING PARTS must be reported to the factory immediately. Such claims must include your model number and date of purchase.

POWER EQUIPMENT PARTS AND SERVICE

Parts and service for all MTD manufactured power equipment are available through the authorized service firms listed below. All orders should specify the model number of your unit, parts numbers, description of parts and the quantity of each part required.

A 1 Engine & Mower Co. 327 East 9th Street Salt Lake City, Utah 84102

Auto Electric & Carburetor Co. 2525 4th Avenue, S. P. O. Box 1948 Birmingham, Alabama 35233

Automotive Equipment Service Co. 3117 Holmes Street Kansas City, Missouri 64109

Bailey's Rebuild Inc. 1325 E. Madison Street Seattle Washington 98102

Bleckrie, Inc. 7900 Lorain Avenue Cleveland, Ohio 44102

Brown Equipment Distributor Inc. 110 Beech Street Corydon, Indiana 47112

Bullard Supply 2409 Commerce Street Houston, Texas 77003

Catto & Putty, Inc. P. O. Box 2408 510 Soledad Street San Antonio, Texas 78205

Center Supply Company 6867 New Hampshire Avenue Takoma Park, Maryland 20012

Dixie Sales Company P. O. Box 1408 327 Battleground Avenue Greensboro, North Carolina 27402

East Point Cycle & Key Shop 1617 Whiteway East Point, Georgia 30044

period.

Gamble Distributors West End Avenue Carthage, New York 13619

Garden Equipment Co., Inc. 6600 Cherry Avenue Long Beach, California 90805

Gardenville Supply, Inc. Pipersville, Pennsylvania 18947

Henry W. O'Neil & Assoc., Inc. 410 North Goodman Street Rochester, New York 14609

Henzler, Inc. 2015 Lemay Ferry Road St. Louis, Missouri 63125

Kenton Supply 8216 North Denver Avenue Portland, Oregon 97217

Kimber's Inc. 115 W. Geddes St. Syracuse, New York 13204

Marr Brothers 423 E. Jefferson Dallas, Texas 75203

McClure Lawn & Garden Supply 1114 Lexington Avenue Mansfield, Ohio 44907

Memphis Cycle & Supply Co. 421 Monroe Avenue Memphis Tennessee 38103

Morton B. Collins Co. 300 Birnie Avenue Springfield, Massachusetts 01107

Moz-All of Florida, Inc. 365 Greco Avenue Coral Gables, Florida 33146

Parts & Sales Inc. 2101 Industrial Pkwy. Elkhart, Indiana 46514

BRIGGS & STRATTON, TECUMSEH AND PEERLESS PARTS AND SERVICE

Briggs & Stratton, Tecumseh and Peerless parts and service should be handled by your nearest authorized engine service firm. Check the yellow pages of your telephone directory under the listing Engines - Gasoline, Briggs & Stratton or Tecumseh Lauson - Power Products.

Power Equipment Distributor 36463 So. Gratiot Avenue Mt. Clemens, Michigan 48043

Power Lawn & Garden Equip. Co. 2551-2571 J. F. Kennedy Road Dubuque, Iowa 52001

Radco Distributors 2403 Market Street P. O. Box 3216 Jacksonville, Florida 32206

Raub Supply Company James & Mulberry Sts. Lancaster, Pennsylvania 17604

Richmond Battery & Ignition P. O. Box 25369 – 957 Myers St. Richmond, Virginia 23260

R. P. W., Inc. 623 S. 16th Street Omaha, Nebraska 68102

Smith Hardware Company 515 N. George Street Goldsboro, North Carolina 27530

South Denver Lawn Equip. Co. 527 West Evans Denver, Colorado 80223

Suhren Engine 8330 Earhart Blvd. New Orleans, Louisiana 70118

Sutton's Lawn Mower Shop Route 4, Box 343 North Little Rock, Arkansas 72117

Woodson Sales & Service 1702 North Sylvania Ft. Worth, Texas 76111

WARRANTY PARTS AND SERVICE POLICY

The purpose of warranty is to protect the customer from defects in workmanship and materials, defects which are NOT detected at the time of manufacture. It does not provide for the unlimited and unrestricted replacement of parts. Use and maintenance are the responsibility of the customer. The manufacturer cannot assume responsibility for conditions over which it has no control. Simply put, if it's the manufacturer's fault, it's the manufacturer's responsibility, if it's the customer's responsibility.

CLAIMS AGAINST THE MANUFACTURER'S WARRANTY INCLUDES

- 1. Replacement of Missing Parts on new equipment.
- 2. Replacement of Defective Parts within the warranty period.

3. Repair of Defects within the warranty

All claims MUST be substantiated with the following information:

- 1. Model Number of unit involved.
- Date unit was purchased or first put into service.
- 3. Date of failure.
- 4. Nature of failure.