

**ASSEMBLY • OPERATION • MAINTENANCE • PARTS** 

26" RIDING MOWERS

# Important:

Read Safety Rules and Instructions Carefully

Thank you for purchasing an American built product.

Model Numbers 131-400A 131-400-300

# INDEX

Safe Operation Practices	3	Off-Season Storage	14
Assembly Instructions		Trouble Shooting Chart	
Controls	_	Illustrated Parts	16, 18, 20, 22, 23
Operation		Repair Parts for Mower	17, 19, 21, 22, 23
Adjustments		Electrical Diagram	
Lubrication		Parts Information	Back Cover
Maintananaa	- 11		

# **LIMITED WARRANTY**

For one year from the date of original retail purchase, MTD PRODUCTS INC will either repair or replace, at its option, free of charge, F.O.B. factory or authorized service firm, any part or parts found to be defective in material or workmanship. Transportation charges for any parts submitted for replacement under this warranty must be paid by the purchaser unless such return is requested by MTD PRODUCTS INC.

This warranty will not apply to any part which has become inoperative due to misuse, excessive use, accident, neglect, improper maintenance, alterations, or unless the unit has been operated and maintained in accordance with the instructions furnished. This warranty does not apply to the engine, motor, battery, battery charger or component parts thereof. Please refer to the applicable manufacturer's warranty on these items.

This warranty will not apply where the unit has been used commercially.

Warranty service is available through your local authorized service dealer or distributor. If you do not know the dealer or distributor in your area, please write to the Customer Service Department of MTD.

The return of a complete unit will not be accepted by the factory unless prior written permission has been extended by MTD.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.



# TO PURCHASERS OF INTERNAL COMBUSTION ENGINE EQUIPPED MACHINERY OR DEVICES IN THE STATE OF CALIFORNIA

The equipment which you have just purchased does not have a spark arrester. If this equipment is used on any forest covered land, brush covered land, or grass covered unimproved land in the State of California, before using on such land, the California law requires that a spark arrester be provided. In addition, spark arrester is required by law to be in effective working order. The spark arrester must be attached to the exhaust system and comply with Section 4442 of the California Public Resources Code.



To reduce the potential for any injury, comply with the following safety instructions. Failure to comply with the instructions may result in personal injury.

### SAFE OPERATION PRACTICES FOR RIDING VEHICLES

- It is suggested that this manual be read in its entirety before attempting to assemble or operate this unit. Keep this manual in a safe place for future reference and for ordering replacement parts.
- This unit is a precision piece of power equipment, not a plaything. Therefore exercise extreme caution at all times.
- Know the controls and how to stop quickly— READ THIS OWNER'S MANUAL.
- Do not allow children to operate vehicle. Do not allow adults to operate it without proper instruction. Only persons well acquainted with these rules of safe operation should be allowed to use your mower.
- 5. Do not carry passengers.
- 6. Keep the area of operation clear of all persons, particularly small children and pets. Stop engine when they are in the vicinity of your mower. Although the area of operation should be completely cleared of foreign objects, a small object may have been overlooked and could be accidently thrown by the mower in any direction and cause injury.
- Clear work area of objects which might be picked up and thrown by the mower in any direction and cause injury.
- 8. Stop the blade(s) when crossing gravel drives, walks or roads.
- 9. Disengage all attachment clutches and shift into neutral before attempting to start engine.
- 10. Disengage power to attachment(s) and stop engine before leaving operating position.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times as the rotating blade(s) can cause injury.
- Disengage power to attachment(s) and stop engine before making any repairs or adjustments. Disconnect the spark plug wire and keep the wire away from the plug to prevent accidental starting.
- 13. Before attempting to unclog the mower or discharge chute, stop the engine. The mower blade(s) may continue to rotate for a few seconds after the engine is shut off. Therefore, be sure the blade(s) have stopped completely. Disconnect the spark plug wire and keep the wire away from the plug to prevent accidental starting.
- 14. Disengage power to attachment(s) when transporting or not in use.
- 15. Take all possible precautions when leaving vehicle unattended such as disengaging power-take-off, lowering attachments, shifting into neutral, setting parking brake, stopping engine and removing key.
- 16. Do not stop or start suddenly when going uphill or downhill. Mow up and down face of steep slopes; never across the face.
- Reduce speed on slopes and in sharp turns to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

- 18. Stay alert for holes in terrain and other hidden hazards.19. Use care when pulling loads or using heavy.
- Use care when pulling loads or using heavy equipment.
  - A. Use only approved drawbar hitch points.
  - B. Limit loads to those you can safely control.
  - C. Do not turn sharply. Use care when backing.
  - D. Use counterweight(s) or wheel weights when suggested in owner's manual.
- 20. Watch out for traffic when crossing or near roadways.
- When using any attachments, never direct discharge of material toward bystanders nor allow anyone near vehicle while in operation.
- 22. Handle gasoline with care. It is highly flammable.
  - A. Use approved gasoline container.
  - B. Never remove cap or add gasoline to a running or hot engine or fill fuel tank indoors. Wipe up spilled gasoline.
  - C. Open doors if engine is run in garage. Exhaust fumes are dangerous. Do not run engine indoors.
- 23. Keep the vehicle and attachments in good operating condition, and keep safety devices in place. Use guards as instructed in owner's manual.
- Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
- 25. Never store the equipment with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow engine to cool before storing in any enclosure.
- To reduce fire hazard, keep engine free of grass, leaves or excessive grease.
- 27. The vehicle and attachments should be stopped and inspected for damage after striking a foreign object. The damage should be repaired before restarting and operating the equipment.
- 28. Do not change the engine governor settings or overspeed the engine.
- 29. When using the vehicle with mower, proceed as follows:
  - (1) Mow only in daylight or in good artificial light.
  - (2) Never make a cutting height adjustment while engine is running if operator must dismount to do so.
  - (3) Shut the engine off and wait until the blade comes to a complete stop before removing the grass catcher.
  - (4) Check blade mounting bolts for proper tightness at frequent intervals.
- Check grass catcher bags frequently for wear or deterioration. For safety protection, replace only with new bag meeting original equipment specifications.
- 31. Look behind to make sure the area is clear before placing the transmission in reverse and continue looking behind while backing up.

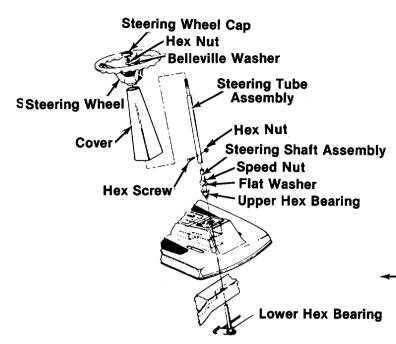


FIGURE 1. STEERING ASSEMBLY

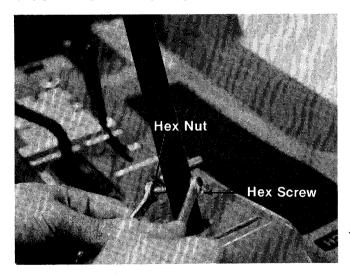


FIGURE 2. STEERING TUBE ASSEMBLY

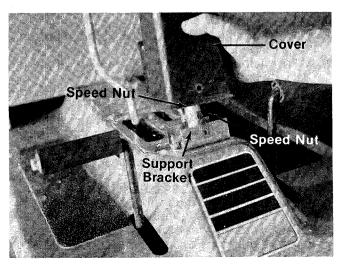


FIGURE 3.

### **ASSEMBLY INSTRUCTIONS**



This unit is shipped WITHOUT GAS-OLINE or OIL. After assembly, see operating section of this manual for proper fuel and engine oil recommendations.



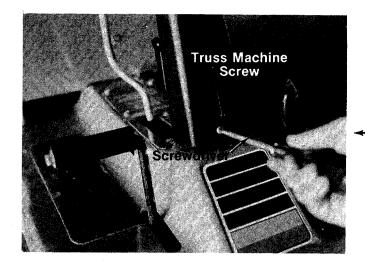
Reference to right-hand or left-hand side of machine is from the driver's seat facing forward.

STEERING WHEEL ASSEMBLY (See figures 1, 2 and 3)



Due to vibration during shipment, it is possible that the steering shaft on your unit may have dropped to a position where alignment of parts is difficult. This must be kept in mind during the assembly operation.

- 1. Check the upper and lower hex bearings. Be sure they are seated and in position. See figure 1.
- 2. Place your hand under the front of the unit. Push up on the steering shaft assembly.
- Hold up the shaft assembly. Place the steering tube assembly on the shaft and start the hex screw through the hole. See figure 2.
- 4. Fasten the tubing assembly to the steering shaft assembly with hex screw and hex nut provided.
- 5. Place two speed nuts on support bracket as ——shown in figure 3.
- 6. Place the cover over the steering tube assembly. Line up holes in cover with speed nuts. See figure 3.



7. Secure cover to support bracket with two truss machine screws provided. See figure 4.

FIGURE 4.



FIGURE 5. STEERING WHEEL ASSEMBLY

- 8. Place the steering wheel on the tubing assembly and fasten with believille washer—and hex nut. See figure 5.
- Again, it may be necessary to raise the steering shaft assembly in order to put the hex nut on.
- 10. Place the steering wheel cap on by hand. See figure 5.

### **SEAT ASSEMBLY**

To secure seat to cover assembly, line up the four holes in bottom of seat with four corresponding holes in cover. Then insert four hex screws  $\frac{1}{4}$ -20 x  $\frac{1}{2}$ " long up through holes, tightening with an adjustable wrench.

### TIRE PRESSURE

FOR SHIPPING PURPOSES, THE TIRES ON YOUR UNIT MAY BE OVER-INFLATED. TIRE PRESSURE SHOULD BE REDUCED BEFORE UNIT IS PUT INTO OPERATION. PRESSURE SHOULD BE APPROXIMATELY 15 P.S.I. EQUAL TIRE PRESSURE SHOULD BE MAINTAINED ON ALL TIRES. MAXIMUM TIRE PRESSURE IS 30 P.S.I.



### CAUTION

Installation of tire to rim:

- 1. Lubricate tire beads and rim flanges.
- 2. Do not exceed 30 P.S.I. when seating beads.
- 3. Adjust to recommended pressure after beads are sealed.

### CONTROLS (See figures 6 and 9)

This manual should be read in its entirety before you operate your riding mower. The more you know and understand about the machine and its operation, the better job it will do for you. While reading the manual, compare the illustrations with your mower to familiarize yourself with the locations of various controls, lubrication points, attachments and adjustment features.

Study the operating instructions and safety precautions thoroughly to insure proper functioning of your mower and to prevent injury to yourself and others. Be sure to save this manual for future reference.

### THROTTLE CONTROL

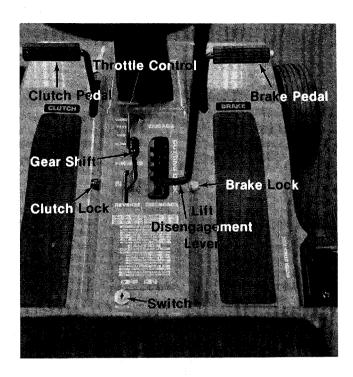
The throttle control is used to regulate the engine speed and to activate the choke on the engine. To get the maximum efficiency on cutting, the throttle should be in the "FAST" position when operating the mower. Pushing the throttle all the way forward, past "FAST", will choke the engine.

### **IGNITION KEY**

Recoil Model. The key must be turned to the "ON" position before the recoil handle is pulled to start the engine. Turn the key to the left (to the "OFF" position) to stop the engine. Remove the key when the mower is not in use.

### LIFT AND DISENGAGEMENT LEVER

The lift and disengagement lever is used to raise and lower the cutting deck, set the cutting height, and disengage the cutting blades. Move the lever to the right and move the lever all the way back and lock it to disengage the blades. The lever may be set in any one of the five cutting height positions.



### **FIGURE 6. CONTROLS**

### **INTERLOCKS (Not Shown)**

An interlock safety switch is located on the clutch pedal and the lift and disengagement lever. The clutch pedal must be depressed and locked.

The lift and disengagement lever must be in the "STOP" position (all the way back) before the engine can be started. Failure to follow these instructions will prevent starting.

### **GEAR SHIFT LEVER**

The gear shift lever has three positions, "FOR-WARD", "NEUTRAL" and "REVERSE." The clutch pedal must be depressed and the riding mower must not be moving when shifting gears. Do not force the shift lever. Release the clutch pedal slightly to line up the shifting collar in the transmission. Then try to shift gears.

#### BRAKE

To operate the brake, depress the right pedal all the way. To lock the brake in park position, depress the right pedal all the way and lift the brake lock. Pedal will stay in the depressed position. To release the parking brake, depress the pedal.

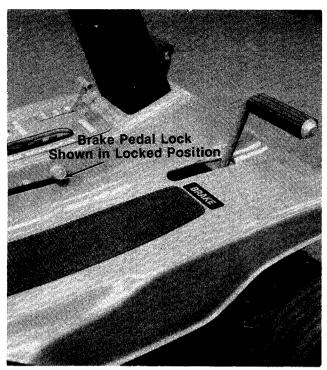


FIGURE 7. BRAKE PEDAL LOCK

### **CLUTCH PEDAL**

The clutch pedal is located on the left side. When depressed, it disengages the engine from the transmission. It can be held in the disengaged position by lifting the clutch lock. To stop the mower, depress the clutch and brake pedals. See figure 8.

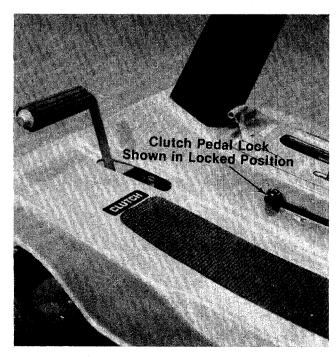
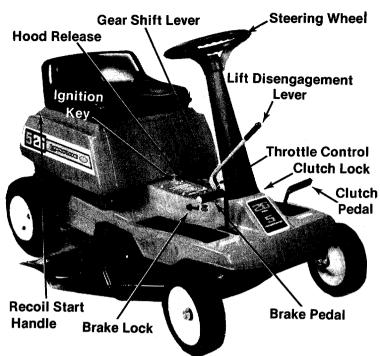


FIGURE 8. CLUTCH PEDAL LOCK



**FIGURE 9. CONTROLS** 

### **OPERATION**

# CAUTION

- 1. Keep all shields in place.
- 2. Before leaving operator's position:
  - a. Shift transmission to neutral
  - b. Set parking brake
  - c. Disengage attachment clutch
  - d. Shut off engine
  - e. Remove ignition key
- 3. Wait for all movement to stop before servicing machine.
- 4. Keep people and pets a safe distance away from machine.
- 5. Look to the rear before backing up.

# **CAUTION**

DO NOT OPERATE MOWER UNLESS GUARD OR ENTIRE GRASS CATCHER IS IN ITS PROPER PLACE.

#### STARTING THE ENGINE

- 1. Be sure the crankcase is filled with oil as recommended in the engine manual. Fill fuel tank with **regular** gasoline.
- 2. Attach the wire to the spark plug.
- 3. Depress the clutch pedal and lock it down.
- 4. Move the lift and disengagement lever back to the disengaged position and lock it.



This unit is equipped with a safety interlock system for your protection. The purpose of the safety interlock system is to prevent the engine from cranking or starting unless the transmission is shifted into neutral and the blade disengagement lever is in the disengaged position.



Do not operate the rider if the interlock system is malfunctioning because it is a safety device, designed for protection.

- Set the throttle control lever in the "CHOKE" position.
- Turn the ignition key to the "ON" position. Twist the recoil starter handle until it is free and pull it with a quick steady motion. After the engine starts, return the recoil starter handle. Twist it until it locks. See figures 10 and 11.



If these instructions are not followed, the engine will stop running when the clutch or blades are engaged.

Slowly return the throttle to the running position as soon as the engine starts.

7. To stop, turn the ignition key to the "OFF" position. Remove the key when the rider is not in use.

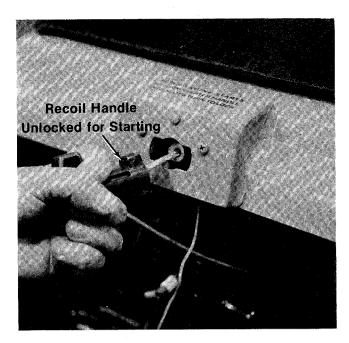


FIGURE 10. RECOIL HANDLE

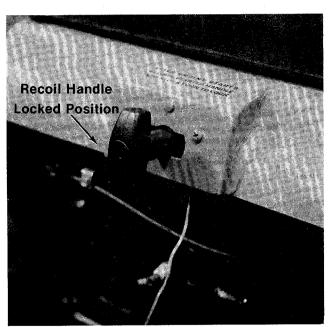


FIGURE 11. RECOIL HANDLE

### PUTTING THE RIDING MOWER IN MOTION



Parking brake **must** be disengaged before unit is put into motion.

- 1. Advance the throttle control from ¾ to full throttle to prevent strain on the engine and to operate the cutting blades.
- Place the gear shift lever in either the "FOR-WARD" or "REVERSE" position.
- 3. Slowly release the clutch pedal.

- 4. To stop, depress the clutch and the brake pedals.
- The blades can be engaged either while moving or while standing still. Move the lift and disengagement lever forward slowly until the blades are running.
- Be sure that lawn is clear of stones, sticks, wire, or other objects which could damage lawn mower or engine. For best results and to insure more even grass distribution, do not mow when lawn is excessively wet.

#### **STOPPING**

**Engine**—Turn the ignition key to the left to the "OFF" position.

Rider—Depress the clutch and brake pedals.



### NOTE

Unit is equipped with separate brake and clutch pedals. To stop, disengage the clutch when applying the brakes.

**Blades**—Pull the lift and disengagement lever all the way back and lock it.

GRASS CATCHER Model No. 191-015A is available as optional equipment for the mowers shown in this manual.



The mower should not be operated without the entire grass catcher or chute deflector in place.



### NOTE

Under normal usage bag material is subject to wear, and should be checked periodically. Be sure any replacement bag complies with the mower manufacturer's recommendations.

For replacement bags, use only factory authorized replacement bag No. 764-0121.



### **IMPORTANT**

After striking a foreign object, stop the engine. Remove wire from spark plug, thoroughly inspect the mower for any damage, and repair the damage before restarting and operating the mower.

### **ADJUSTMENTS**



### CAUTION

Do not at any time make any adjustment to lawn mower without first stopping engine and disconnecting spark plug wire.

#### THROTTLE CONTROL

### To Check Operation:

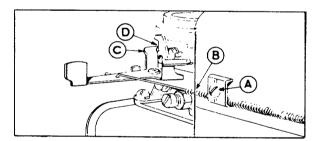
- 1. Remove air cleaner.
- 2. Move throttle control lever to "CHOKE" position. The carburetor choke should be closed.
- 3. Move throttle control lever to "STOP" position. Lever should make good contact with stop switch.

### To Adjust: See figure 12.

Place remote control lever on equipment in "FAST" (high speed) position.

Lever C on carburetor should be just touching choke arm at D. To adjust, loosen casing clamp screw A on blower housing. Move control casing B forward or backward until correct position is obtained. Tighten screw A.

Recheck operation of controls after adjustment. Replace air cleaner.



### FIGURE 12. THROTTLE CONTROL ADJUSTMENT



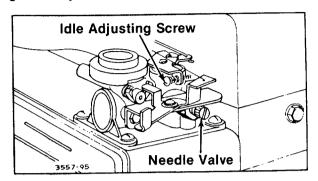
If any adjustments are made to the engine while the engine is running (e.g. carburetor), disengage all clutches and blades. Keep clear of all moving parts. Be careful of heated surfaces and muffler.

### **CARBURETOR ADJUSTMENTS (See figure 13)**

Minor carburetor adjustment may be required to compensate for differences in fuel, temperature, altitude and load.

### **Initial Adjustment:**

Turn needle valve clockwise to close it. Then open 2 turns. This initial adjustment will permit the engine to be started and warmed up before making final adjustment.



### FIGURE 13. CARBURETOR ADJUSTMENT

### **Final Adjustment:**

With engine running at normal operating speed (approximately 3000 RPM without load), turn needle valve clockwise until engine starts to lose speed (lean mixture). Then slowly turn needle valve counterclockwise past the point of smoothest operation, until engine just begins to run unevenly. This mixture will give best performance under load.

To check adjustment, move engine control from "SLOW" to "FAST" speed. If engine tends to stall or die out, it usually indicates that the mixture is slightly lean and it may be necessary to open the needle valve slightly to provide a richer mixture. This richer mixture may cause a slight unevenness in idling.

### **CHAIN ADJUSTMENT (See figure 14)**

After the first five hours of operation the initial slack should be removed from the chain. The chain should be tight enough so that it deflects approximately ½" when it is depressed with the thumb.

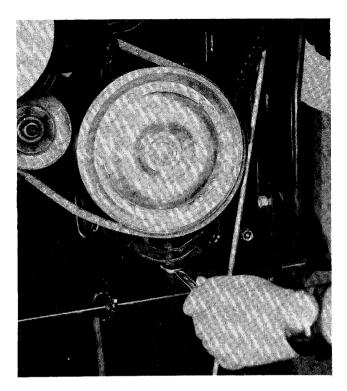
### To Adjust:

The adjusting bolt is located under the frame, above the cutting deck on the right side of the mower.

Turn the adjusting bolt clockwise with an open end wrench until the chain reaches the proper tension.



If the transmission mounting plate will not slide forward to adjust the chain tension, it may be necessary to loosen the four nuts mounting the transmission to the frame.



**FIGURE 14. CHAIN ADJUSTMENT** 



Deck was removed for photographing.

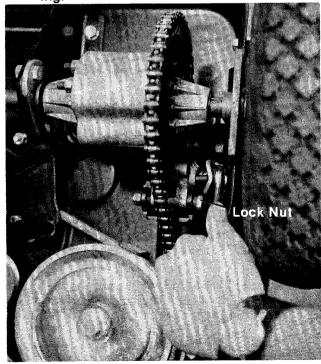


FIGURE 15. BRAKE ADJUSTMENT



Deck was removed for photographing.

During normal operation of this machine, the brakes are subject to wear and will require periodic examination and adjustment.

The brake is located by the right rear wheel inside the frame.

To adjust the brake, tighten the lock nut one-half turn and then test the brake.

### LUBRICATION (See figure 16)



Always stop engine and disconnect spark plug wire before cleaning, lubricating or doing any kind of work on lawn mower.

- 1. **Engine.** Maintain the engine oil according to the engine manual.
- 2. Bearings. The following bearings are oil impregnated and do not require lubrication. However, their normal life can be extended by lubricating them once a season with a light, non-detergent oil. A 4 oz. plastic bottle of light oil lubricant is available. Order part number 737-0170. Engine oil may also be used.
  - a. King Pin Bearings (total 4 bearings)
  - b. Rear Axle Bearings (total 3 bearings)

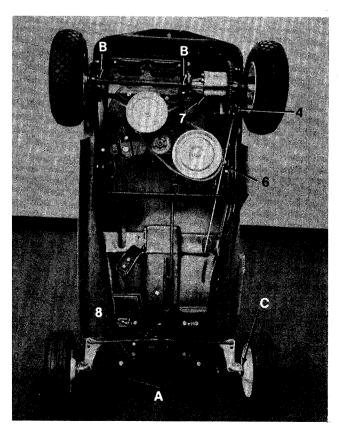


FIGURE 16. LUBRICATION POINTS

- c. Front Wheel Bearings (total 4 bearings)
- 3. Throttle Control and Cable. Wipe oiled rag along entire length of cable.
- 4. Chain. Wipe oiled rag along entire length of chain.



Under extremely dusty conditions do not oil the chain.

- 5. **Linkage.** Oil all deck linkage and height adjustment linkage.
- Transmission. Lubricated at the factory, does does not require checking. Lubricate with 4 oz. of Lubriplate No. 310 if disassembled.
- Differential. Lubricated at the factory, does not require checking. Lubricate with 2 oz. of grease High Temp. 450° F. if disassembled. If ordered from the factory use Part No. 737-0120.
- 8. Steering. Lubricate at least once a season with oil.

### **MAINTENANCE**

### **CUTTING BLADE**

A. Removal for Sharpening or Replacement



Be sure to disconnect and ground the spark plug wire before working on the cutting blade to prevent accidental engine starting.

- Remove the large bolt and lock washer which holds the blade and adapter to the blade spindle.
- 2. Remove the blade and adapter from the spindle. Be careful not to lose the key on the spindle.
- 3. If the blade or blade adapter needs replacing, remove the two small bolts, lock washers and nuts which hold the blade to the adapter.

### **B.** Sharpening

Remove the cutting blade by following the directions of the preceding section.

When sharpening the blade, follow the original angle of grind as a guide. It is extremely important that each cutting edge receives an equal amount of grinding to prevent an unbalanced blade. An unbalanced blade will cause excessive vibration when rotating at high speeds and may cause damage to the mower.

The blade can be tested for balance by balancing it on a round shaft screwdriver. Remove metal from the heavy side until it balances evenly.



It is recommended that the blade always be removed from the adapter for the best test of balance.

### C. Reassembly

Before reassembling the blade and the blade adapter to the unit, lubricate the engine spindle and the inner surface of the blade adapter with light oil. Lubricating the bolt holes, bolts and inner surface of the nuts with light oil is also recommended. A 4 oz. plastic bottle of light oil lubricant is available. Order part number 737-0170. Engine oil may also be used.

When replacing the blade, be sure to install the blade with the side of the blade marked "Bottom" (or with part number) facing the ground when the mower is in the operating position. Make certain key is in place on the blade spindle.

#### **Blade Mounting Torque**

3/8" Dia. Bolt 375 in. lb. min., 450 in. lb. max. 5/16" Dia. Bolt 150 in. lb. min., 250 in. lb. max.

### **MOWER DECK**

The underside of the mower deck should be cleaned after each period of use as grass clippings, leaves dirt and other matter will accumulate. This accumulation of grass clippings, etc., is undesirable as it will invite rust and corrosion and may cause an uneven discharge of grass clippings at the next mowing.

The deck may be cleaned by tilting the mower on its front wheels until the frame and the steering wheel supports the entire unit. Scrape clean with a suitable tool or by washing with a stream of water from a garden hose. Be sure to disconnect the spark plug wire and ground it while performing this maintenance.



To insure safe operation, ALL nuts and bolts must be checked periodically for correct tightness.

#### **ENGINE OIL**

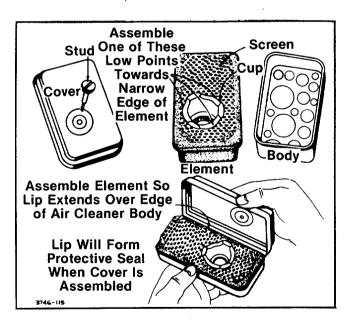
Check oil level before starting engine and after every 5 hours of operation or each period of use. ADD oil as necessary to keep level FULL TO POINT OF OVERFLOWING. Engine should be in a level position when checking oil.

Change oil after first 5 hours of operation. Thereafter change every 25 hours. Change oil while engine is warm. Oil capacity 134 pints.

### **AIR CLEANER**

Clean air cleaner and re-oil element every 25 hours under normal conditions. Clean every few hours under extremely dusty conditions. Poor engine performance and flooding usually indicates that the air cleaner should be serviced. See figure 17.

- 1. Remove screw.
- 2. Remove air cleaner carefully to prevent dirt from entering carburetor.
- 3. Take air cleaner apart and clean.
  - a. WASH foam element in kerosene or a liquid detergent and water to remove dirt.
  - b. DRY foam completely by wrapping and squeezing in a cloth.
  - c. SOAK foam with engine oil. Squeeze to distribute and remove excess oil.
- 4. Reassemble parts and fasten to carburetor.



### FIGURE 17.

### **SPARK PLUG**

The spark plug should be cleaned and the gap reset to a 0.030-inch clearance once a season. Spark plug replacement is recommended at the start of each mowing season; check engine manual for correct plug type.



Whenever the spark plug is removed for cleaning, it is advisable to replace the spark plug gasket with a new gasket.

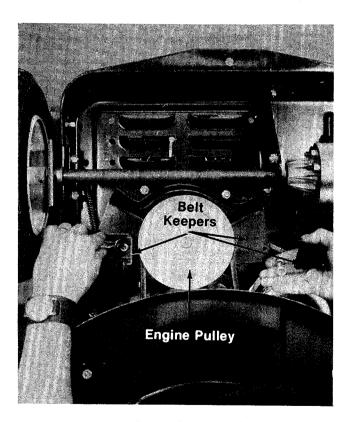
### **BELT REMOVAL AND REPLACEMENT**

### Preparation

- 1. To prevent gasoline from leaking from the engine, remove the fuel tank cap. Place a piece of thin plastic over the neck of the fuel tank and screw on the cap.
- 2. Disconnect the spark plug wire and ground it against the engine.
- 3. Tip the rider up on its front wheels and let it rest on the steering wheel.

### To Remove the Deck Belt:

- 1. Put the lift and disengagement lever into the ENGAGED position.
- 2. Remove two belt keepers at the engine pulley. See figure 18.



### FIGURE 18. REMOVAL OF BELT KEEPERS

- 3. Remove two belt keepers at the deck pulley and shoulder bolt. See figures 19 and 20.
- DISENGAGE the deck and move the deck towards the engine pulley by hand. Then unhook the belt from the engine pulley.

5. ENGAGE the deck and remove the belt.

#### To Remove the Drive Belt:

- Remove the two belt keepers at the engine pulley. DISENGAGE the deck and remove the belt.
- 2. ENGAGE the deck and unhook the deck springs.



Deck will drop when last bolt is removed in step 3.

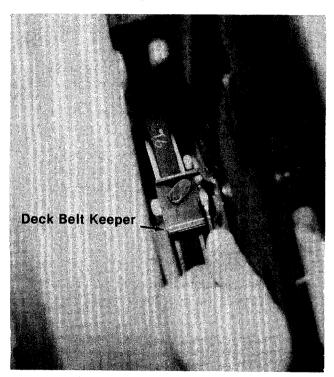


FIGURE 19. REMOVAL OF DECK BELT KEEPERS

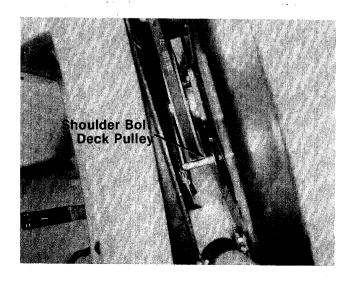


FIGURE 20. SHOULDER BOLT REMOVAL

- 3. Remove six hex screws, nuts and lock washers holding the deck. See figure 21.
- Remove the belt guard at the engine pulley. See figure 22.
- 5. Remove the nut and lock washers at the idler pulley. See figure 22.
- 6. Remove the hex nut and lock washer at the transmission pulley. See figure 22.
- 7. Slide the idler pulley off the idler bracket, which relieves the tension on the belt.
- 8. Remove the transmission pulley along with the belt. Assemble in reverse order.



Be sure all belts are properly aligned, and that all nuts and bolts are tight before unit is put back into operation.



When reassembling the transmission pulley, place hub side up.

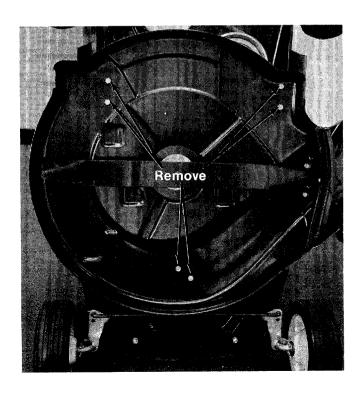


FIGURE 21. DECK REMOVAL

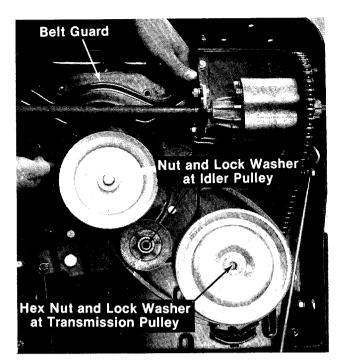


FIGURE 22. ENGINE BELT GUARD REMOVAL

# **OFF-SEASON STORAGE**



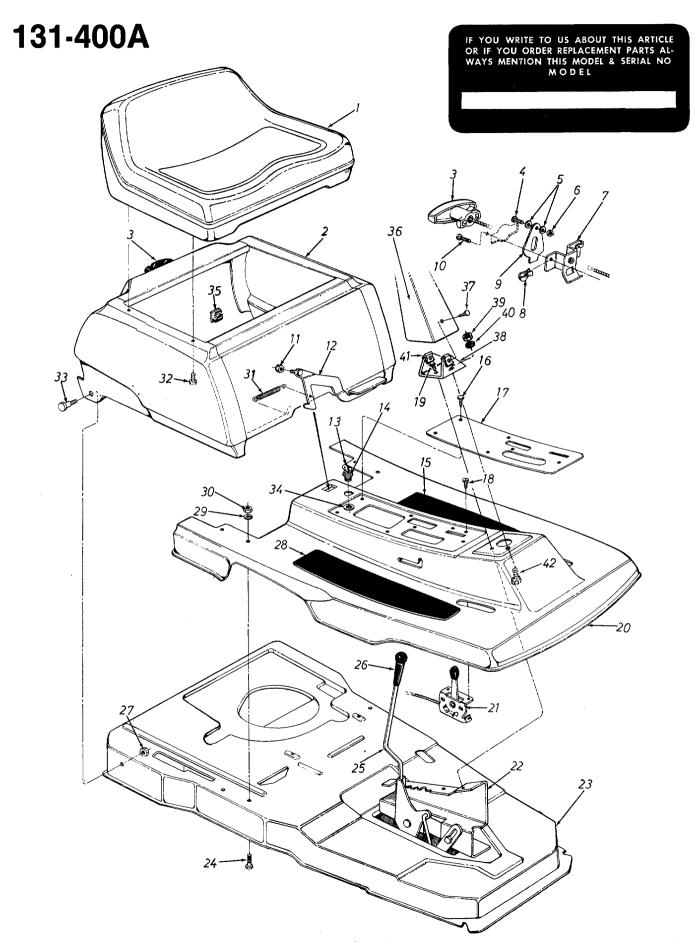
Engines to be stored over 30 days should be completely drained of fuel to prevent gum deposits forming on essential carburetor parts, fuel filters, fuel lines and tank.

- Remove all fuel from fuel tank. Run the engine until it stops from lack of fuel. The small amount of fuel that remains in the sump of the tank should then be removed by absorbing it with a clean, dry cloth.
- 2. While engine is still warm, drain oil from crankcase. Refill with fresh oil.
- Remove spark plug, pour 1 ounce of SAE 30 oil into cylinder and crank slowly to distribute oil.
   To prevent accidental starting, DO NOT replace the spark plug.
- 4. Clean dirt and chaff from cylinder, cylinder head fins and blower housing.
- 5. Clean all grass from under side of deck.
- 6. Clean the air filter.
- 7. Place blocks under frame of mower so that the wheels are off the ground.
- Cover all bare metal parts, such as the mowing edge of the blades, with grease to prevent rusting.
- 9. Cover the mower with a tarpaulin or other protective covering.

### TROUBLE SHOOTING CHART FOR RECOIL START MODELS

CAUTION: ALWAYS DISCONNECT SPARK PLUG BEFORE ATTEMPTING ANY REMEDY.

TROUBLE	LOOK FOR	REMEDY
Engine will not start when re- coil handle is	Clutch and blade not disengaged.	Clutch pedal must be depressed and blade must be shut off.
pulled.	Ignition key not in the ON position.	Turn on the ignition key.
	Throttle not in the starting position.	Check owner's guide for correct position for throttle control for starting.
	No spark to spark plug.	Spark plug lead disconnected. Connect lead. Hold spark plug lead away from engine block about 1/8". Crank engine. There should be a spark. If not, have the engine repaired at authorized engine service dealer. Faulty spark plug. To test, remove spark plug. Attach spark plug lead to spark plug. Ground spark plug body against the engine block. Crank the engine. The spark plug should fire at the electrode. Replace if it does not.
	No fuel to the carburetor.	Gasoline tank empty. Fill.  Fuel valve shut off. Open valve. Valve is located either at the bottom of the fuel tank or on the carburetor.  Fuel line is plugged. Remove and clean.
	Air filter dirty.	If the air cleaner is dirty, the engine may not start. Clean or replace as recommended by the engine manufacturer.
	Mechanical failure (wires or switch).	The interlock system includes two mechanical activated switches which are wired in parallel. If the buttons on both switches are not depressed at least 1/8", the magneto will be grounded and the engine will not start. While testing the interlock system, you will make the mower temporarily unsafe by permitting the engine to be started with the blade and clutch engaged. WARNING: While testing, disengage the clutch, shut off the blade control, set the parking brake and place the gear shift lever in neutral. Disconnect the yellow wire where it attaches to the primary wire from the breaker assembly on the engine. Try to start the engine. If the engine does not start, the problem is in the engine (e.g. no fuel or no ignition). If the engine does start, the problem is in the safety system. Check the following: 1. The interlock wire may be grounded by being pinched or rubbing through the insulation. Tape or replace the wire. 2. The bolt on the flat spring behind the recoil starter where the yellow wire attaches must be insulated from the spring. Use a continuity tester. If it is not insulated, remove the bolt and nut, and replace the two fiber washers and reassemble.
Engine stops when the mow- er blade is en- gaged or the clutch is re- leased.	Recoil handle is not in proper position.	After the engine starts, the recoil starter handle must be pushed into the dashboard and turned a quarter turn either direction to lock it in place.
Engine smokes.	Engine loses crankcase vacuum.	Dipstick not seated or broken. Replace defective part. Engine breather defective. Replace.
Excessive vibration	Bent or damaged blade spindle	Stop engine immediately. Check all pulleys, blade spindles, blade adapters, keys and bolts for tightness or damage.  Tighten or replace any damaged parts.
	Bent blade.	Stop engine immediately. Replace damaged blade. Only use original equipment blades.
Mower will not discharge grass or leaves uncut strips.	Engine speed too low.	Throttle must be set between 3/4 and full throttle.
	Transmission selection.	Use lower transmission gear. The slower your ground speed, the better the quality of cut.
	L	



# 131-400A

### PARTS LIST FOR MODEL 131-400A RIDING MOWER

REF.	PART NO.	COLOR	DESCRIPTION	NEW PART	REF. NO.	PART NO.			NEW PART
1	757-0265	,	Seat Comp.		21	746-023		Throttle Control—R.H.	
2	12131 -	456	Cover Ass'y.		22		<b>—456</b>	Index and Support Brkt.	
3	11263		Plastic Handle		23	12125		Main Frame	İ
4	710-0425	;	Truss Mach. Scr. #10-24 .62" Lg.*		24	710-019		Hex Sems Scr. 5/16-18 x .75" Lg.*	
5	736-0338		Fiber Washer		25	12142		Deck Lift Handle Ass'y.	
6	712-0121		Hex Nut #10-24 Thd.		26	720-014	13	Grip	
7	11053		Switch Brkt. Ass'y.		27	712-015	i8	Hex Cent. L-Nut 5/16-18 Thd.	1
8	712-0344		Speed Nut #10Z		28	723-024	11	Foot Pad	
9	732-0257		Switch Spring		29	736-011	9	L-Wash. 5/16" Scr.*	į
10	710-0351		Truss Mach. B-Tapp. Scr. #10		30	712-026	7	Hex Nut 5/16-18 Thd.	
Ī		ĺ	x .50" Lg.*		31	732-011	8	Extension Spring	
11	712-0429		Hex Ins. L-Nut 5/16-18 Thd.		32	710-028	9	Hex Scr. 1/4-20 x .50" Lg.*	ł
12	12144		Latch—Engine Cover		33	738-015	5	Shid. Scr437 Dia. x .162	
13	725-0201		Ignition Key		34	736-022	25	Internal L-Wash. 5/8 I.D.	
14	725-0464		Ignition Switch		35	726-014	1	Adjustment Clamp	
15	723-0241		Foot Pad		36	731-026	2	Cover—Steering Column	
16	710-0456		Hex Drilling Scr. #10 x .50"   Lg.*		37	710-047	3	Truss Mach. Scr. #10-24 x .50" Lg.*	
17	12175 -		Cover Plate		38	13912	l	Support Brkt.	}
18	710-0227		Hex Wash. Hd. AB Tapp.		39	712-028	7	Hex Nut 1/4-20 Thd.*	
		ĺ	Scr. #8 x .50" Lg.		40	736-032	9	L-Wash. 1/4 " Scr.*	ļ.
19	710-0456		Hex Drilling Scr. #10 x .50" Lg.*		41 42	712-014 710-025		Speed Nut #10-24 Thd. Hex Scr. 1/4-20 x .75" Lg.*	
20	12128 -	-456	Floor Pan				_		

### WHEEL CHART

EEL	REAR WHEEL
lub Ass'y. 734-0517 734-0301	Wheel Ass'y.—Comp. Rim with Hub Ass'y. Tire Only 12.2 x 3.7 Hub Part of Rim Air Valve
1	'y.—Comp. 734-0522 lub Ass'y. 734-0517 734-0301 of Rim —

(456-Radiant Tangerine)

For faster service obtain standard nuts, bolts and washers locally. If thesem items cannot be obtained locally, order by part number and size as shown on parts list.

When ordering parts, if color or finish is important use the appropriate color code shown above. (e.g. Radiant Tangerine Finish-12131 (456).)

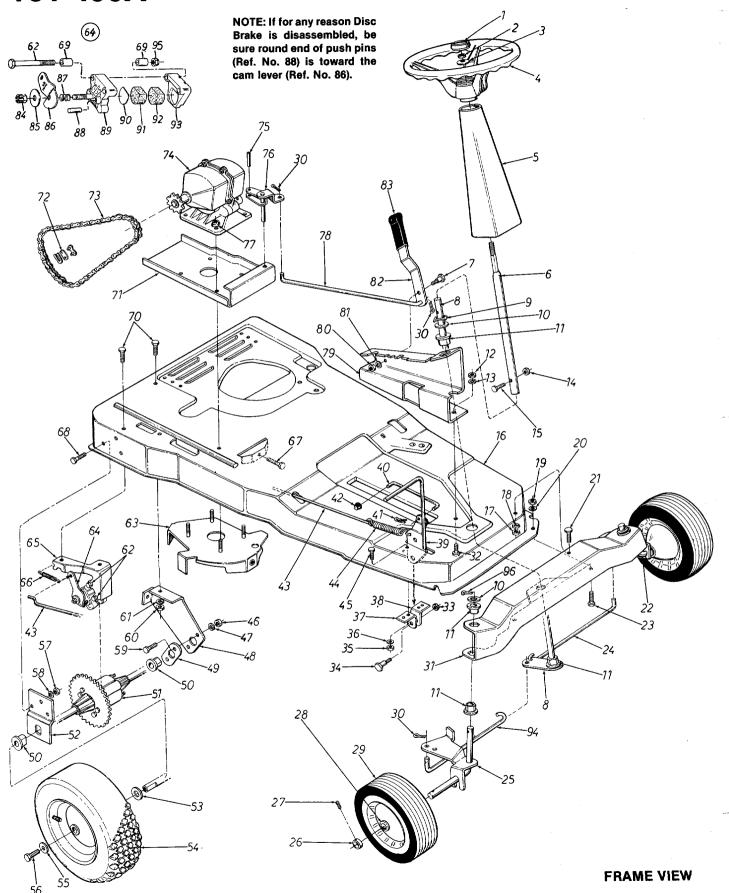


This instruction manual covers various models and all specifications shown do not necessarily apply to your model. Specifications subject to change without notice or obligation.

NOTE: The engine is not under warranty by the mower manufacturer . . . If repairs or service is needed on the engine, please contact your nearest authorized engine service outlet. Find It Fast Check the "Yellow Pages" of In The

your telephone book under "Engines—Gasoline."

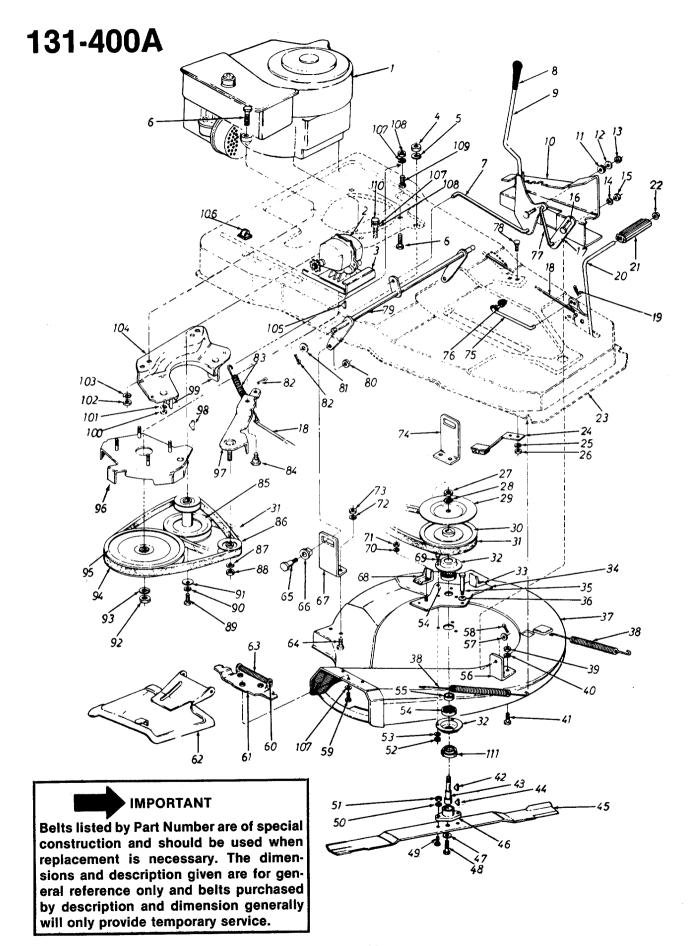
# 131-400A



# 131-400A PARTS LIST FOR MODEL 131-400A RIDING MOWER

	IOI TO		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	101-7	OUA HIDING MC	WEIL	
REF.	NO. CODE	DESCRIPTION	NEW PART		NO. CODE	DESCRIPTION	NEW PART
1	731-0220	Steering Wheel Cap		50	741-0199	Plastic Flange Brg. w/Flats	
2	712-0158	Hex Cent. L-Nut 5/16-18			747.0000	.753 I.D.	
3	736-0242	Thd.*		51	717-0328	Differential Ass'y.—Comp.	
4	731-0219	Belleville Wash. Steering Wheel Ass'y.		52 53	12148	Axle Brkt.	
5	731-0219	Cover—Steering Column		54	736-0134 734-0522	Fl-Wash812 I.D. x 1.38 O.D.	1
6	750-0233	Steering Tube Ass'y.	ĺ	54	734-0522	Wheel Ass'y.—Comp. Rear 12.2 x 3.7	
7	738-0140	Shld. Scr437 Dia. x .180"		55	736-0105	Belleville Wash400 I.D. x	
		Lg.		00	7000100	.88 O.D.	
8	12138	Steering Shaft Ass'y.		56	710-0627	Scr. 5/16-24 x .75" Lg. Gr. 5	
9	712-0222	Push Speed Nut .62 Dia.		57	736-0119	L-Wash. 5/16" Scr.*	
10	736-0156	Fl-Wash635 I.D. x 1.120		58	712-0267	Hex Nut 5/16-18 Thd.*	ĺ
1		O.D.		59	710-0198	Hex Sems Scr. 5/16-18 x .75"	İ
11	748-0227	Hex Flange Brg630 I.D.				Lg.*	
12	712-0267	Hex Nut 5/16-18 Thd.*		60	712-0267	Hex Nut 5/16-18 Thd.*	
14	736-0119	L-Wash. 5/16" Scr.*		61	736-0119	L-Wash. 5/16" Scr.*	i
15	712-0107 710-0106	Hex Cent. L-Nut 1/4-20 Thd.		62	710-0395	Hex Scr. 5/16-18 x 2.25" Lg.*	
16	12125 —452	Hex Scr. ¼-20 x 1.25" Lg. Main Frame		63 64	10086 761-0130	Belt Guard Ass'y.—Trans.	
17	712-0267	Hex Nut 5/16-18 Thd.*		65	12145	Disc Brake Ass'y.—Comp.	
18	736-0119	L-Wash. 5/16" Scr.*		66	732-0118	Brake Brkt. Ass'y. Ext. Spring	
19	712-0267	Hex Nut 5/16-18 Thd.*		67	710-0117	Hex Scr. 5/16-24 x 1.00" Lg.	
20	736-0119	L-Wash. 5/16" Scr.*		٠.	1100111	H.T.	
21	710-0198	Hex Sems Scr. 5/16-18 x .75"		68	710-0198	Hex Sems Scr. 5/16-18 x .75"	
		Lg.*				Lg.*	
22	09709	Axle Ass'y.—Front—L.H.		69	761-0133	Spacer for Disc Brake	
23	710-0198	Hex Sems Scr. 5/16-18 x .75"		70	710-0198	Hex Sems Scr. 5/16-18 x .75"	
1 04	747.04.47	Lg.*			40045	_ Lg.*	
24 25	747-0147 09706	Tie Rod 3/8" Dia. L.H.		71	10247	Transmission Plate	
26	711-0169	Axle Ass'y.—Front—R.H. Collar		72	713-0723	#41 Master Link 1/2" Pitch	
27	710-0666	Sq. Hd. Set Scr. 5/16-18 x		73	713-0190	Type II	
-	1100000	38 Cup	İ	′3	713-0190	#41 Chain ½" Pitch x 71 Links	İ
28	748-0146	Flange Brg. w/Flats .630 I.D.		74	717-0223	Single Spd. Trans.—Comp.	
29	734-0510	Wheel Ass'y.—Front 10.25 x		75	715-0103	Spring Pin Roll 1/8 x .75" Lg.	
		3.25		76	12170	Shift Brkt. Ass'y.	i
30	714-0507	Cotter Pin 3/32" Dia. x .75"	lli	77	712-0429	Hex Ins. L-Nut 5/16-18 Thd.	ı
1 1		Lg.*		78	747-0136	Shift Rod	
31	12151	Front Wheel Brkt.		79	12150	Index and Support Brkt.	
32	710-0198	Hex Sems Scr. 5/16-18 x		80	712-0267	Hex Nut 5/16-18 Thd.*	
	740 0075	.75" Lg.*		81	736-0119	L-Wash. 5/16" Scr.*	
33 34	712-0375 738-0234	Hex Cent. L-Nut 3/8-16 Thd.		82	12169	Shift Lever	
34	130-0234	Shid. Scr500" Dia. x .295" Lg.		83	720-0142 712-0134	Grip—Flat Bar Type	
35	712-0267	Hex Nut 5/16-18 Thd.*		85	HH-03-03032	Hex Top L-Nut 5/16-24 Thd.	j
36	736-0119	L-Wash. 5/16" Scr.*		03	1111-03-03032	Wash349 I.D. x 1.004 O.D. x .066 Thk.	1
37	12155	Pedal Pivot Brkt. w/1/2" Hole		86	HH-18-03493	Cam Lever 22°	
38	12156	Pedal Pivot Brkt. w/3/8" Hole		87	HH-06-03031	Spring—Compres350" Dia.	
39	12136	Brake Pedal Ass'y.				x 4 Coils	
40	12419	Pedal Lockout Rod 5/16"	l	88	HH-05-03034	Push Pin .309" Dia. x .857"	
41	714-0104	Int. Cotter Pin 5/16" Dia.*		89	HH-12-03292	Casting—Cam	
42	726-0109	Push Cap—.312 I.D.		90	HH-03-03303	Back Up Wash. 1.115" Dia. x	}
43	747-0128	Brake Rod 1/4" Dia. x 25.25"			1111.45.65.65	.018 Thk. (D-Shaped)	
44	732-0245	Lg. Brake Spring		91	HH-15-02124	Pad—Friction (D-Shaped)	
45	710-0198	Hex Sems Scr. 5/16-18 x		92	HH-15-03149	1.110" Dia. x .472 Thk.	ĺ
70	. 10 0 100	.75" Lg.*		32	110-10-103149	Pad—Friction (D-Shaped) 1.110" Dia. x .245 Thk.	
46	712-0267	Hex Nut 5/16-18 Thd.*		93	HH-12-03293	Casting—Carrier	
47	736-0119	L-Wash. 5/16" Scr.*		94		Tie Rod 3/8" Dia.—R.H.	
18	12147	Rear Axle Support Brkt.		95	712-0158	Hex Cent. L-Nut 5/16-18 Thd.	
49	10470	Bearing—Plate		96	714-0474	Cotter Pin 1/8 x .75	1
-	<u> </u>						

<sup>\*</sup>For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

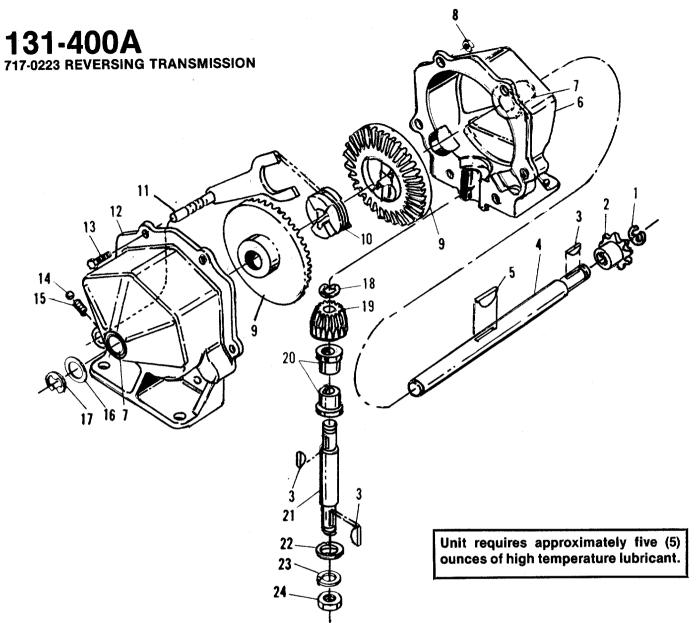


131-400A

		1-400A								
	REF. NO.	PART COLOR NO. CODE	DESCRIPTION	NEW PART				DESCRIPTION	NEW PART	
- Carrier	۱ ۱	<del>-</del>	Engine		56	12153		Front Deck Brkt.	,	
	2	717-0223	Trans. Ass'y.—Comp.		57	736-0185		FI-Wash406 I.D. x .734 O.D.		
	3	10247	Trans. Plate					x .063*		
	4	712-0798	Hex Nut 3/8-16 Thd.*		58	714-0507		Cot. Pin 3/32 Dia. x .75" Lg.		
	5	736-0217	L-Wash. 3/8" Scr. H.D.		59	710-0195		Hex Scr. 1/4-28 x .62		
	6	710-0442	Hex Scr. 5/16-18 x 1.50" Lg.*		60	726-0166		Push Cap 1/4" Dia.		
	7	747-0127	Lift Handle Rod 3/8" Dia.		61	11399		Adapter Ass'y.		
	8	720-0143	Grip		62	11634		Chute Cover Ass'y.—Comp.		
	9	12142	Deck Lift Handle Ass'y.		63	732-0261		Torsion Spring		
	10	12150	Index and Support Brkt.		64	710-0198		Hex Sems Scr. 5/16-18 x .75"		
	11	735-0126	Rubber Washer		~-	700 04 44		Lg.*		
	12	736-0101	FI-Wash406 I.D. x 1.00		65	738-0141		Shld. Scr437 Dia. x .350		
	40	740.0440	O.D. x .030		66	748-0180		Pivot Slide		
	13	712-0112	Hex Nut #6-32 Thd.*		67	12154		Rear Deck Brkt.		
	14	736-0217	L-Wash. 3/8" Scr. H.D.		68	10426		Belt Keeper Ass'y.		
	15	712-0798	Hex Nut 3/8-16 Thd.*		69	710-0322		Hex Sems Scr. 5/16-18 x		
	16	738-0183	Shoulder Scr.		70	700 0440	l	1.00" Lg.*		
	17	12152	Deck Hanger Link		70	736-0119		L-Wash. 5/16" Scr.*		
	18	747-0132	Clutch Rod		71	712-0267		Hex Nut 5/16-18 Thd.*		
	19	714-0104	Hairpin Cotter		72	736-0119		L-Wash. 5/16" Scr.*		
	20	12133	Clutch Pedal Ass'y.		73 74	712-0267		Hex Nut 5/16-18 Thd.*		
	21	731-0142	Foot Pedal Bar		7 <del>4</del> 75	12154		Rear Deck Brkt.		
i	22	726-0221	Push Cap ½" I.D.		76	12419		Pedal Lockout Rod 5/16"		
	23	12125	Main Frame		76 77	726-0109		Push Cap—.312 I.D.		
	24	761-0148	Blade Brake Ass'y. 1.38		78	747-0125		Deck Lift Rod 3/8" Dia.		
	25	736-0329	L-Wash. 1/4 " Scr.*		79	710-0167		Carriage Bolt ¼-20 x .50" Lg.		
	26	712-0287	Hex Nut 1/4-20 Thd.*		80	12139		Deck Lift Shaft Ass'y.		
	27	712-0261	Hex Cent. L-Nut 5/8-11 Thd.		81	712-0158		Hex Cent. L-Nut 5/16-18 Thd.		
	28 29	736-0158 11073	Fl-Wash. 5/8" Scr.*		82	736-0116		FI-Wash635 I.D. x .93 O.D.		
, mar.	30	756-0143	Brake Disc		83	714-0507 732-0233		Cot. Pin 3/32 Dia. x .75" Lg.*		
1	31	750-0143 754-0188	Split Pulley .63 I.D. V-Belt 21/32-51" Lg.		84	738-0147		Tension Spring		
	32	08253	Housing—Bearing	- 1	85	756-0212	-	Shid. Scr500 Dia. x .170		
İ	33	12172	Belt Keeper Ass'y.		00	100-0212		Engine Two Step Pulley and 5.81		
	34	11537	Belt Guard Plate Ass'y.	1	86	756-0116	İ	V-Belt Idler		
	35	738-0129	Shid. Scr498 Dia. x 2.005		87	736-0217		L-Wash. 3/8" Scr. H.D.		
	36	736-0125	Bell. Wash400 I.D. x .88		88	712-0711		Hex Jam Nut 3/8-24 Thd.*		
		100 0100	O.D.		89	710-0151		Hex Scr. 3/8-24 x 2.00" Lg.*		
- 1	37	12157	26" Deck Ass'y.	- 1		736-0217		L-Wash. 3/8" Scr. H.D.		
	38	732-0153	Spring .75 O.D. x 8.65 Lg.	ŀ	91			Step Washer		
	39	712-0267	Hex Nut 5/16-18 Thd.*		,	712-0922		Hex Jam Nut ½-20*	1	
	40	736-0119	L-Wash. 5/16" Scr.*	- 1		736-0921	- 1	L-Wash. 1/2" Scr.*		
	41	710-0198	Hex Sems Scr. 5/16-18 x .75"	l		754-0101	ļ	V-Belt ½ x 35" Lg.		
			Lg.*	ŀ	95	756-0175	1	Trans. Split Pulley .50 I.D.		
	42	714-0388	#61 Hi-Pro Key 3/16 x 5/8"	ľ	96	10086		Belt Guard Ass'y.—Trans.		
-	-		Dia.		97	12162		Idler Brkt. Ass'y.		
- 1	43	711-0405	Blade Spindle	1	98	714-0365		#6 Hi-Pro Key 5/32 x 5/8" Dia.		
	44	714-0365	#6 Hi-Pro Key 5/32 x 5/8 Dia.	1	99	12160		Belt Keeper Ass'y.		
	45	742-0147	26" Blade	ļ	100	712-0267	- [	Hex Nut 5/16-18 Thd.*		
	46	10769	Blade Adapter Kit	- 1	101	736-0119	İ	L-Wash. 5/16" Scr.*		
	47	736-0217	L-Wash. 3/8" Scr. H.D.		102	712-0267		Hex Nut 5/16-18 Thd.*		
	48	710-0459	Hex Scr. 3/8-24 x 1.50" Lg.	- 1	103	736-0119		L-Wash. 5/16" Scr.*		
			H.T.			10423		Belt Guard—Cup Ass'y.		
	49	710-0117	Hex Scr. 5/16-24 x 1.00" Lg.			714-0129		#4 Hi-Pro Key 3/32 x 5/8" Dia.		
			H.T.			726-0141	.	Adjustment Clamp		
- 1	50	736-0119	L-Wash. 5/16" Scr.*		107	736-0329		L-Wash. 1/4 " Scr.*		
		712-0123	Hex Nut 5/16-24 Thd.*			712-0138		Hex Nut 1/4-28 Thd.*		
		712-0267	Hex Nut 5/16-18 Thd.*			710-0559		Hex Scr. 1/4-28 x 1.75" Lg.*		
-1	53	736-0119	L-Wash. 5/16" Scr.*			710-0299		Hex Scr. 1/4-28 x 1.00" Lg.*	1	
	54	741-0919	Ball Bearing		111	13703		Bearing Shield		
Ì	55	750-0142	Spacer							
								— Radiant Tangorina)		

<sup>(456-</sup>Radiant Tangerine)

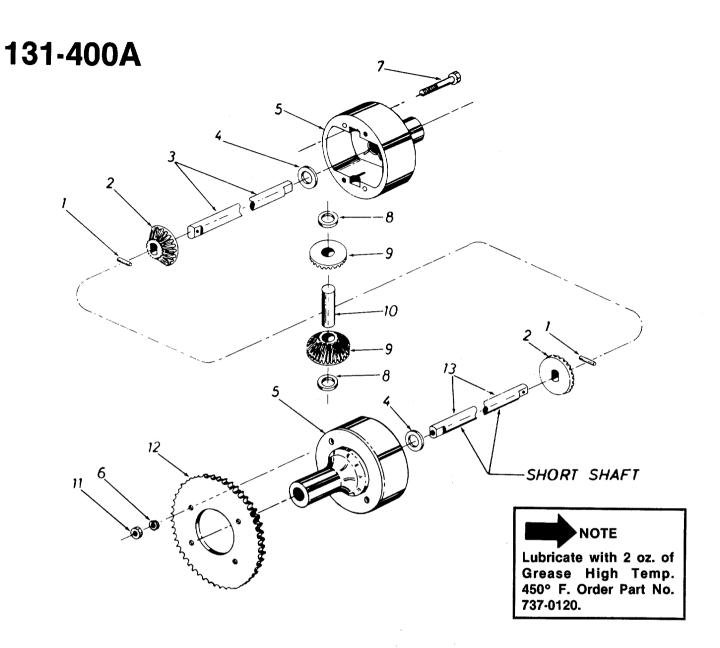
<sup>\*</sup>For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.



### PARTS LIST FOR REVERSING TRANSMISSION 717-0223

	PARTS LIST FOR REVERSING TRANSMISSION TO SEE								
REF.	PART NO.	COLOR	DESCRIPTION	NEW PART			COLOR CODE	DESCRIPTION	NEW PART
1	716-0104	1	E-Ring for .500" Dia. Shaft		14	741-086	2	Detent Ball	
2	748-0852	2	Sprocket—8 Tooth		15	732-086	3	Detent Spring	
3	714-0129	)	#4 Hi-Pro Key 3/32 x 5/8"		16	736-011	6	FI-Wash635 I.D. x .93 O.D.	1
			Dia.		17	716-010	)6	E-Ring for .625" Dia. Shaft	1
4	711-0854	1	Output Shaft		18	716-086	<b>3</b> 5	Snap Ring for .500" Dia.	į
5	714-0126	3	#9 Hi-Pro Key 3/16 x 3/4"	ĺ	1			Shaft	}
-			Dia.		19	748-086	6	Pinion Gear	
6	717-0123	3	Trans. Case—L.H. Comp.		20	748-086	<b>37</b>	Bearing .627 I.D.	
7	748-0855		Flange Bearing	l	21	738-015	59	Pinion Shaft	i
8	712-0117	7	Hex Center Lock 1/4-28*	İ	22	736-019	92	FI-Wash531 I.D. x .93 O.D.	
9	748-0856	6	Bevel Gear		23	736-092	21	Spring L-Wash. 1/2" Scr.*	1
10	748-0857	7	Clutch Collar	1	24	712-092	22	Hex Jam Nut 1/2-20 Thd.*	
11	08583		Shift Yoke Assembly			737-012	20	Grease—High Temp. 450° F.	
12	717-0124	1	Trans. Case—R.H.—Comp.		٠.			(5 oz.)	
	,		(With Detent Hole)			717-022	23	Transmission Complete	
13	710-019	5	Hex Hd. Cap Scr. 1/4-28 x .62" Lg.*						

<sup>\*</sup>For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

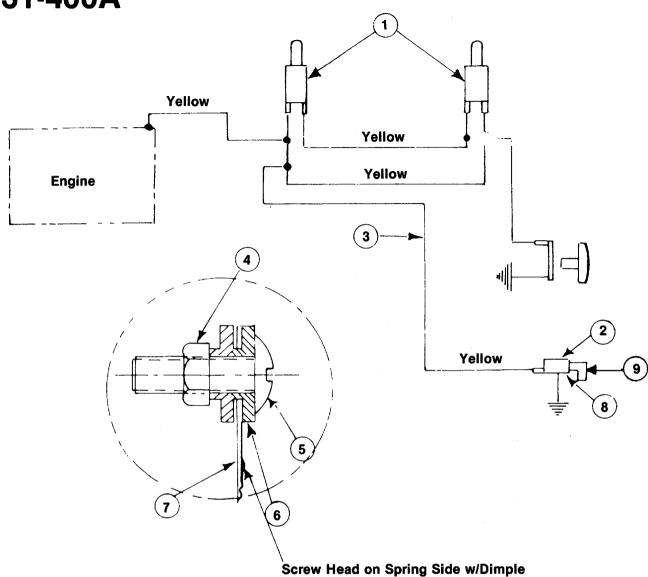


### PARTS LIST FOR DIFFERENTIAL ASSEMBLY 717-0328

REF. NO.	PART NO.	Qty. Req'd.	DESCRIPTION	NEW PART
1	715-0247	2	Spring Pin Spir. 3/16" Dia. x 1.00" Lg.	
2	748-0185		Gear-Double "O" Hole	Í.
3	738-0300	1	Shaft-Long 19.31" Lg.	
4	736-0188	2	Fl-Wash760 I.D. x 1.49 O.D.	
4 5	717-0341	2 2 2	Housing Half	
6	736-0119	2	L-Wash. 5/16" Scr.*	
7	710-0363	2	Hex Scr. 5/16-24 x 4.00" Lg.*	
8 9	736-0187	2	FI-Wash640 I.D. x 1.24 O.D.	'
9	748-0158	2 2 2	Gear—Round Hole	
10	711-0276	1	Drive Pin	
11	712-0237	2	Hex Cent. L-Nut 5/16-24 Thd.	
12	09054	1	Sprocket—40 Tooth	
13	738-0301	1	Shaft—Short 7.07" Lg.	

<sup>\*</sup>For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

# 131-400A



### SCHEMATIC FOR ELECTRICAL SYSTEM

### PARTS LIST FOR SCHEMATIC

REF. NO.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART
1	725-0269	)	Safety Switch Norm Close— Red	
2	725-0464	ļ	Magneto Ignition Switch w/Nut	
3	725-0407	7	Wire Harness	
4	712-0121		Hex Nut #10-24	
4 5	710-0425	5	Truss Mach. Scr. #10-24 x .62	
6	736-0338	3	Fiber Washer	
7	732-0257	,	Switch Spring	
8	736-0225	5	Internal L-Wash. 5/8 I.D.	
9	725-0201		Ignition Key	

<sup>\*</sup>For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

### PARTS INFORMATION

#### POWER EQUIPMENT PARTS AND SERVICE

Parts and service for all MTD manufactured power equipment are available through the authorized service firms listed below. All orders should specify the model number of your unit, part numbers, description of parts and the quantity of each part required.

## BRIGGS AND STRATTON, TECUMSEH AND PEERLESS PARTS AND SERVICE

Briggs & Stratton, Tecumseh and Peerless parts and service should be handled by your nearest authorized engine service fir. Check the yellow pages of your telephone directory under to listing Engines—Gasoline, Briggs & Stratton or Tecumsen Lauson.

NOTE: If any parts are found to be missing or defective upon assembly of this unit, write to advise the factory so that immediate replacement can be made.

ALABAMA Auto Electric & Carburetor Co	<b>BIRMINGHAM</b> 2625 4th Ave. S35233
ARKANSAS Mity Mite Motors, Inc	FORT SMITH 4515 S. 16th St72901
Sutton's Lawn Mower Shop CALIFORNIA	NORTH LITTLE ROCK Rt. 4, Box 36872117
	PORTERVILLE 75 North D Street93257 SAN FRANCISCO
J.W. Jewett Co	981 Folsom St 94107 DENVER
Colorado Outdoor Power Equip. <b>FLORIDA</b> Radco Distributors	527 West Evans 80223
Radco Distributors	4909 Victor St. Box 545932207
Small Eng. Dist	Box 5459
GEORGIA East Point Cycle & Key	EAST POINT30344
Keen Edge Co	LYONS 8615 Ogden Ave 60534
101444	ELKHART 2101 Industrial Pkwy46514 DUBUQUE
Power Lawn & Garden Equip LOUISIANA	
Suhren Engine Co	NEW ORLEANS 8330 Earhart Blvd70118 TAKOMA PARK
Center Supply Co	TAKOMA PARK 6867 New Hampshire Ave20012
MASSACHUSETTS Morton B. Collins Co	300 Birnie Ave 01107 LANSING
Lorenz Service Co	2500 S Pennsylvania 48910
Power Equipment Dist	MOUNT CLEMENS 36463 South Gratiot 48043 HOPKINS
Hance Distributing Inc	HOPKINS 420 Excelsior Ave. W55343 BILOXI 506 Caillavet St39533
Biloxi Sales & Service, Inc MISSOURI	506 Caillavet St 39533 KANSAS CITY 3117 Hollmes St 64109
	ST. JOSEPH 8th and Monterey 64503
	ST. LOUIS 2015 Lemay Ferry Road 63125
NEW JERSEY	<b>BELLMAWR</b> 717 Creek Rd
NEW YORK Gamble Dist., Inc	CARTHAGE West End Ave13619

NORTH CAROLINA		
Stebe's Mid-State Mower Supply   Box 366, 71 High St	NORTH CAROLINA	GOLDSBORO
Dixie Sales Company		GREENSRORO
Stebe's Mid-State Mower Supply	Dixie Sales Company	335 N. Green27402
National Central   687 Seville Rd.   44281 YOUNGSTOWN	Stehe's Mid-State Mower Sunnly	Box 366 71 High St. 43112
Burton Supply Co.	Bleckrie, Inc	7900 Lorain Ave44102
Box 929	National Central	687 Seville Rd44281
OKLAHOMA         MUSKOGEE           Victory Motors, Inc.         605 S. Cherokee         74401           OKLAHOMA CITY         6415 N. Olie         73116           OREGON         6415 N. Olie         73116           OREGON         8216 N. Denver Ave.         97217           PENNSYLVANIA         CHESTER         19013           Stull Equipment Corp.         4021 N. 6th St.         17110           HARRISBURG         19120         17110           EECO Inc.         4021 N. 6th St.         19120           PITTSBURGH         11125 Frankstown Rd.         15235           PUNXSUTAWNEY         1576           Frank Roberts & Sons         R.D. 2         1576           TENNESSEE         KNOXVILLE           Master Repair Service         2000 Western Ave.         37921           MEMPHIS         3035-43 Bellbrook         38116           TEXAS         DALLAS           Marr Brothers, Inc.         423 E. Jefferson         75203           FORT WORTH         1702 N. Sylvania         76111           HOUSTON         2409 Commerce St.         77003           SAN ANTONIO         2414 Live Oak         78298           UTAH         SALT LAKE CITY         A14 Live Oak		
Forest Sales Inc.	OKLAHOMA	MUSKOGEE 74401
NEGON   PORTLAND   Renormal   R		OKLAHOMA CDY
## HARRISBURG ### 4021 N. 6th St	Forest Sales IncOREGON	PORTLAND
## HARRISBURG ### 4021 N. 6th St	Kenton Supply Co	CHESTER
Thompson Rubber Co.   5222-24 N. Fifth St.   19120	Stull Equipment Corp	742 W. Front St 19013 HARRISBURG
Bluemont Co.		DAII ANEI DAIA
TENNESSEE KNOXVILLE  Master Repair Service	Thompson Rubber Co	5222-24 N. Fifth St 19120 PITTSBURGH
TENNESSEE KNOXVILLE  Master Repair Service	Bluemont Co	11125 Frankstown Rd 15235 PUNXSUTAWNEY
### MEMPHIS American Sales & Service, Inc	Frank Honoris & Sons	BD2 15/f
American Sales & Service, Inc	Master Repair Service	2000 Western Ave 37921 <b>MEMPHIS</b>
Woodson Sales Corp.   1702 N. Sylvania   76111	American Sales & Service Inc.	3035-43 Bellbrook 38116
Bullard Supply Co. 2409 Commerce St. 77003  SAN ANTONIO  Catto & Putty, Inc. 414 Live Oak 78298  UTAH SALT LAKE CITY  A-1 Engine & Mower Co. 437 E. 9th St. 84111  VERMONT BURLINGTON  Vermont Hdwe. Co. Inc. 180 Flynn Ave. 05401  VIRGINIA RICHMOND  RBI Corp. 963 Myers St. 23260  WASHINGTON SEATTLE  Bailey's Inc. 1414 14th Ave. 98102  WEST VIRGINIA CHARLESTON  Young's Inc. 233 Virginia St., E. 25301	Marr Brothers, Inc.	423 E. Jefferson 75203
Catto & Putty, Inc	Woodson Sales Corp	1702 N. Sylvania 76111
A-1 Engine & Mower Co.	Bullard Supply Co	2409 Commerce St77003
A-1 Engine & Mower Co. 437 E. 9th St. 84111  VERMONT BURLINGTON  Vermont Hdwe. Co. Inc. 180 Flynn Ave. 05401  VIRGINIA RICHMOND  RBI Corp. 963 Myers St. 23260  WASHINGTON SEATTLE  Bailey's Inc. 1414 14th Ave. 98102  WEST VIRGINIA CHARLESTON  Young's Inc. 233 Virginia St., E. 25301	Catto & Putty, Inc	414 Live Oak78298
VIRGINIA         RICHMOND           RBI Corp.         963 Myers St.         23260           WASHINGTON         SEATTLE           Bailey's Inc.         1414 14th Ave.         98102           WEST VIRGINIA         CHARLESTON           Young's, Inc.         233 Virginia St., E.         25301	A-1 Engine & Mower Co	437 E. 9th St84111
RBI Corp.       963 Myers St.       23260         WASHINGTON       SEATTLE         Bailey's Inc.       1414 14th Ave.       98102         WEST VIRGINIA       CHARLESTON         Young's, Inc.       233 Virginia St., E.       25301	Vermont Hdwe. Co. Inc	180 Flynn Ave05401
WEST VIRGINIA CHARLESTON Young's, Inc	RBI Corp	963 Myers St23260
WEST VIRGINIA         CHARLESTON           Young's, Inc.         233 Virginia St., E.         25301           WISCONSIN         MARSHFIELD           Power Pac         301 E. 29th St.         54449	Bailey's Inc.	1414 14th Ave98102
WISCONSIN         MARSHFIELD           Power Pac	Young's, Inc.	233 Virginia St., E25301
	WISCONSIN Power Pac	MARSHFIELD

### **WARRANTY PARTS AND SERVICE POLICY**

The purpose of warranty is to protect the customer from defects in workmanship and materials, defects which are NOT detected at the time of manufacture. It does not provide for the unlimited and unrestricted replacement of parts. Use and maintenance are the responsibility of the customer. The manufacturer cannot assume responsibility for conditions over which it has no control. Simply put, if it's the manufacturer's fault, it's the manufacturer's responsibility; if it's the customer's fault, it's the customer's responsibility.

# CLAIMS AGAINST THE MANUFACTURER'S WARRANTY INCLUDES:

- 1. Replacement of Missing Parts on new equipment.
- 2. Replacement of Defective Parts within the warranty period.
- 3. Repair of Defects within the warranty period.

All claims MUST be substantiated with the following information:

- 1. Model Number of unit involved.
- 2. Date unit was purchased or first put into service.
- 3. Date of failure.
- 4. Nature of failure.