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# Owner's Operating Service Instruction Manual

Model No. 116-330A

- ASSEMBLY
- OPERATION
- REPAIR PARTS

20" ROTARY MOWER

# IMPORTANT

It is suggested that this manual be read in its entirety before attempting to assemble or operate. Keep this manual in a safe place for future reference and for ordering replacement parts.

This unit is shipped WITHOUT GASOLINE or OIL. After assembly, see operating section of this manual for proper fuel and amount.

# SAFE OPERATION PRACTICES FOR WALK-BEHIND MOWERS

### TRAINING

- Read the Operating and Service Instruction Manual carefully. Be thoroughly familiar with the controls and the proper use of the equipment.
- 2. Never allow children to operate a power mower.
- 3. Keep the area of operation clear of all persons, particularly small children and pets.

### **PREPARATION**

- 1. Thoroughly inspect the area where the equipment is to be used and remove all stones, sticks, wire, bones and other foreign objects.
- Do not operate equipment when barefoot or wearing open sandals. Always wear substantial footwear.
- Check the fuel before starting the engine. Do not fill the gasoline tank indoors, when the engine is running, or while the engine is still hot. Wipe off any spilled gasoline before starting the engine.
- Disengage the self-propelled mechanism or drive clutch on units so equipped before starting the engine.
- 5. Never attempt to make a wheel adjustment while the engine is running.
- Mow only in daylight or in good artificial light.
- 7. Never operate the equipment in wet grass. Always be sure of your footing; keep a firm hold on the handle and walk, never run.

### **OPERATION**

- Do not change the engine governor settings or overspeed the engine.
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Stop the blade(s) when crossing gravel drive, walks or roads.
- 4. After striking a foreign object, stop the engine, remove the wire from the spark plug, thoroughly inspect the mower for any damage, and repair the damage before restarting and operating the mower.

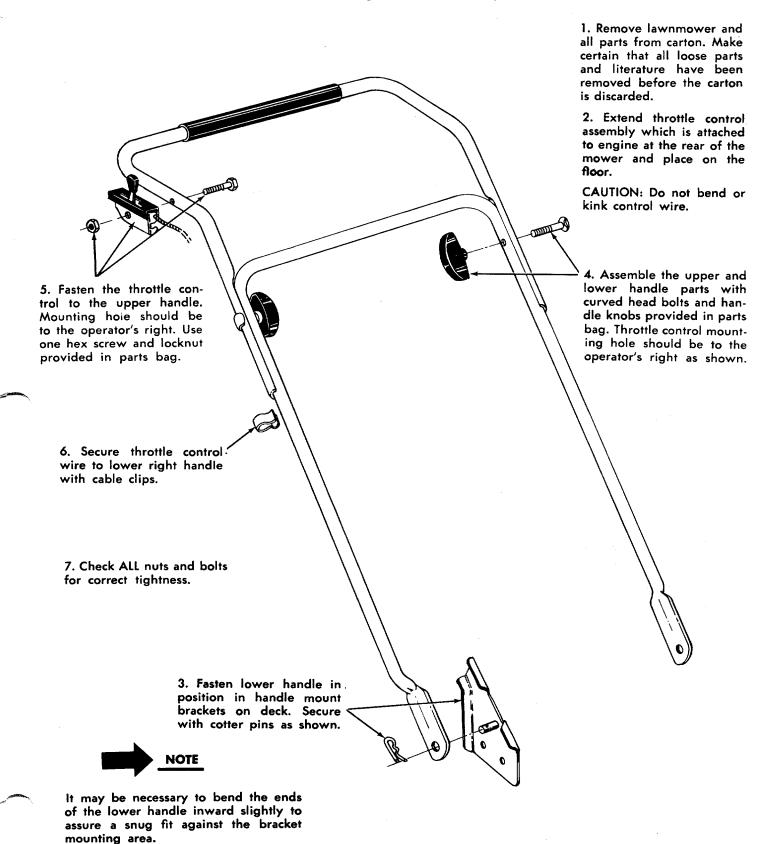
- If the equipment should start to vibrate abnormally, stop the engine and check immediately for the cause. Vibration is generally a warning of trouble.
- Stop the engine whenever you leave the equipment, before cleaning the mower housing, and when making any repairs or inspections.
- 7. When cleaning, repairing or inspecting, make certain the blade and all moving parts have stopped. Disconnect the spark plug wire, and keep the wire away from the plug to prevent accidental starting.
- 8. Do not run the engine indoors.
- 9. Shut the engine off and wait until the blade comes to a complete stop before removing the grass catcher or unclogging chute.
- Mow across the face of slopes, never up-anddown. Exercise extreme caution when changing direction on slopes. Do not mow excessively steep slopes.
- 11. Always disconnect electric mowers (line operated) before cleaning, repairing or adjusting.
- Never operate mower without proper guards, plates or other safety protective devices in place.
- Keep washout ports and other mower-housing service openings closed when mowing.
- 14. **DO NOT OPERATE** this mower with the chute doors open, unless the complete grass catcher is properly mounted on the mower.

### **MAINTENANCE AND STORAGE**

- 1. Check the blade and engine mounting bolts at frequent intervals for proper tightness.
- Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
- 3. Never store the equipment with gasoline in the tank inside of a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.
- 4. To reduce fire hazard, keep the engine free of grass, leaves, or excessive grease.
- 5. Check the grass catcher bag frequently for wear or deterioration. Replace with new bag for safety protection.

### HANDLE ASSEMBLY

Your new mower is shipped preassembled with the exception of the throttle control, handle and grass catcher (See page 4 for grass catcher assembly).

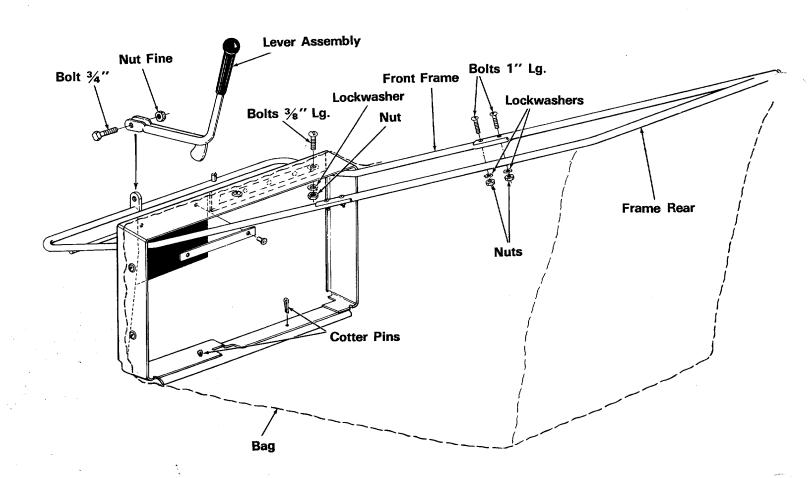


# **Assembly - Grass Catcher**

The grass catcher is partially assembled. The hardware needed is in the assembly pack It consists of

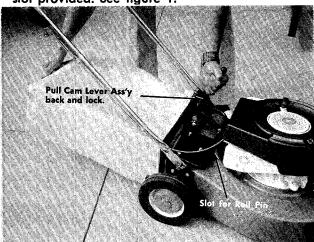
- 7 bolts 3/8" long
- 4 bolts 1" long
- 11 lockwashers
- 11 nuts
- 2 cotterpins
- 1 bolt 3/4" long
- 1 locknut 5/16" fine
- 1 lever assembly

- 1 Assemble the rear frame to the front frame with the four 1" bolts, lockwashers and nuts. (See figure 4.)
- 2 Slip the bag over the frame from the rear.
- 3 Fasten the bag to the frame with the 7 bolts 3/8" long, lockwashers and nuts. Start with the three holes on top of the bag, then do both sides
- Fit the lower edge of the bag into the slot in the bottom of the front frame and place the two cotter pins through the front frame and the eyelets in the bag.
- 5 Bend the ends of the cotter pins over.
- 6 Assemble the lever assembly to the front frame with a 3/4" bolt and 5/16" fine thread nut.



### ASSEMBLE GRASS CATCHER TO MOWER

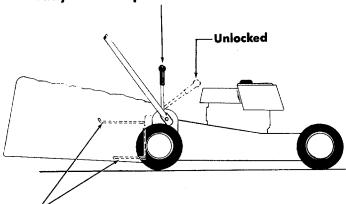
 Slide grass catcher into position on mower, making sure the roll pin on grass catcher frame goes into slot provided. See figure 1.



### FIGURE 1. ASSEMBLY OF GRASS CATCHER TO MOWER

2. Pull the cam lever assembly back towards the rear of the mower and lock. See figure 1.

Grass Catcher is locked on mower when Cam Lever Ass'y. is in this position.



Discharge Chute Doors are open when Grass Catcher is in position and the Cam Lever is in locked position as shown above.

### FIGURE 2. DETAIL OF CHUTE DOORS



Unless the entire grass catcher is correctly positioned on the mower, do not open the discharge chute doors when the engine is running.



Periodically check the cam lever on grass catcher for correct alignment on roller, the cam lever MUST hit on center of roller to lock the grass catcher in position and open the doors all the way open.

### **OPERATION**



For shipping purposes your mower is set with the wheels in a low cutting height position. For best results raise the cutting position until it is determined which height is best for your lawn. See adjustments.

- Service engine with gas and oil. See engine manual packed with lawn mower for complete instructions for the care and maintenance of engine. READ DI-RECTIONS CAREFULLY.
- 2. When ready to start engine, place throttle control lever in "START" position and start engine in accordance with instructions in engine manual. After engine starts, move throttle control lever to desired engine speed. The engine is stopped by placing control lever in the "STOP" position.
- Be sure that lawn is clear of stones, sticks, wire or other objects which could damage lawn mower or engine. For best results and to insure more even grass distribution, do not mow when lawn is excessively wet.

### **ADJUSTMENTS**



Do not at any time make any adjustment to lawn mower without first stopping engine and disconnecting spark plug wire.

### **CUTTING HEIGHT**

An adjusting plate and thumb lever at each wheel position provides cutting height adjustment. Each adjusting plate has five holes. Height of cut will be changed when the thumb lever is moved from one hole to another. Simply depress thumb lever towards wheel and move wheel and lever assembly to desired position. Cutting height will be raised as lever is moved toward front and lowered as ever is moved toward rear. All wheels must be positioned in relative height of cut positions.

### REMOTE THROTTLE

If adjustment becomes necessary, the throttle control wire assembly can be reset as follows:

- 1. Loosen, but do not remove, screw securing throttle control wire assembly at engine.
- 2. Move throttle control lever on handle to "FAST" position.
- Move lever, to which control wire is fastened at engine, to full open position and retighten screw to secure throttle control wire assembly.

### LUBRICATION



Always stop engine and disconnect spark plug wire before cleaning, lubricating or doing any kind of work on lawn mower.

Wheels — Unit is provided with ball bearing wheels, lubricate at least once a season with light oil.

Throttle — Periodically lubricate throttle control lever and throttle wire assembly with a few drops of light oil (SAE No. 10 or 20) for ease of operation.

**Engine** — Follow engine manual for lubrication instructions.

Discharge Chute Door Mechanism — The torsion spring and pivot point should be lubricated periodically with light oil to prevent any rust or binding. Doors must work freely.



NOTE: FILL AND DRAIN OIL FROM OIL FILL PLUG.

Always disconnect spark plug cable during rerefueling pairs, changing oil. Engine oil may be drained through oil filler opening by tilting the mower on its side. Change oil after first 5 hours of operation while engine is Thereafter, warm. change oil every hours of operation while engine is warm.

### **MAINTENANCE**

Cutting Blade — The blade may easily be removed for grinding or replacement as follows:

- 1. Remove bolt and lockwasher holding blade and blade adapter to engine crankshaft.
- 2. Remove blade and blade adapter from engine crankshaft.
- Remove two bolts, lockwashers and nuts holding blade to blade adapter (if necessary).

When sharpening blade, follow the original angle of grind as a guide. It is extremely important that each cutting edge receives an equal amount of grinding to prevent an unbalanced blade. An unbalanced blade will cause excessive vibration when rotating at high speeds and may cause personal injury or damage to the mower. Upon reassembly, make certain all parts are assembled properly and tightened securely.



To insure safe operation of your unit, ALL nuts and bolts must be checked periodically for correct tightness.

**Deck** — The underside of the mower deck should be cleaned after each period of use as grass clippings, leaves, dirt and other matter will accumulate. This accumulation of grass clippings, etc., is undesirable as it will invite rust and corrosion and may cause an uneven discharge of grass clippings at the next cutting.

The deck may be cleaned by tilting the mower forward or on its side and scraping clean with a suitable tool or by washing with a stream of water from a garden hose.

# CAUTION

Do not direct the stream of water at a hot engine, as damage to the engine may result.

**Storage** — The following steps should be taken to prepare lawn mower for storage:

- Clean and lubricate mower thoroughly as described in the preceding instructions.
- 2. Refer to engine manual for correct engine storage instructions.
- Coat mower's cutting blade with chassis grease to prevent rusting.
- 4. Place blocks under deck to raise tires clear of floor.
- 5. Store mower in a dry, clean area.

### **USING YOUR ROTARY MOWER**

For best results, do not cut wet grass because it tends to stick to underside of the mower thus preventing proper discharge of grass clippings. If wet grass must be cut, reduce walking speed.

New grass should be treated as wet grass, otherwise a normal walking speed is about the right pace for efficient mowing.

Lawn should be cut in the fall as long as there is growth.

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The manufacturer DOES NOT recommend the use of any accessory on this rotary mower other than those manufactured by MTD Products Inc.



Do not operate the mower with the chute doors open unless the complete grass catcher is properly mounted on the mower.

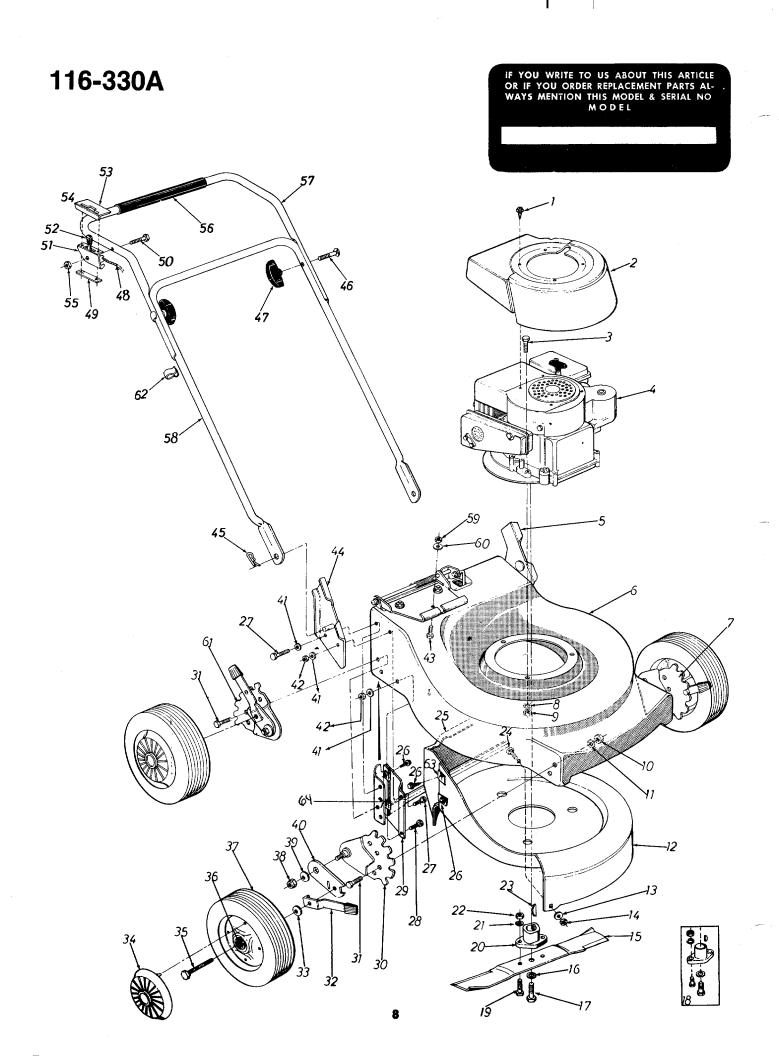


Under normal usage bag material is subject to wear and should be checked periodically. Be sure any replacement bag complies with the mower manufacturer's recommendations.

For replacement bags, use only factory authorized replacement bag No. 764-0130.

### **IMPORTANT**

After striking a foreign object, stop the engine, remove wire from spark plug. Thoroughly inspect the mower for any damage, and repair the damage before restarting and operating the mower.



### PARTS LIST FOR MODEL 116-330A

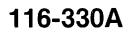
1 2 3 4 5 5 6 7 7 8 9 1 1 1 1 2 1 3 1 4	710-02 731-02 710-0 710-0 12297 12191 12321 736-0 712-0 736-0 12190	276 58 —462 119 23 798	Slot Hex Wash. Hd. Extr. Scr. #8 x .38 Lg. Shroud Hex Scr. 5/16-24 x 1.25" Lg.* Engine Handle Brkt. Ass'y.—L.H. Rear Discharge Deck Height Adjuster Ass'y.—L.H. L-Wash. 5/16" Scr. Hex Nut 5/16-24 Thd.*	NEW PART		PART NO. 10530 736-01 731-01 710-04 741-01 734-06 712-03 736-02	05 24 27 78 443 375	DESCRIPTION	NEW PART
23 4 5 6 7 8 9 10 11 12	731-02 710-0 710-0 12297 12191 12321 736-0 712-0 736-0 12190	276 58 —462 119 23 798	#8 x .38 Lg. Shroud Hex Scr. 5/16-24 x 1.25" Lg.* Engine Handle Brkt. Ass'y.—L.H. Rear Discharge Deck Height Adjuster Ass'y.—L.H. L-Wash. 5/16" Scr. Hex Nut 5/16-24 Thd.*		33 34 35 36 37 38 39	736-01 731-01 710-04 741-01 734-06 712-03 736-02	24 27 78 343 375	Belleville Washer Hub Cap Hex Scr. 3/8-16 x 2.00" Lg. Ball Bearing Wheel Ass'y.—Comp. Hex Center L-Nut 3/8-16 Thd.	
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9 10 11 12 13	712-01 712-01 736-01 12190	123 798		[		10619		Pivot Bar	
10 11 12 13	712-07 736-01 12190				41	736-03		L-Wash. ¼" Scr.*	
11 12 13	736-01 12190		Hex Nut 3/8-16 Thd.		42	712-02		Hex Nut 1/4-20 Thd.*	
13		109	L-Wash. 3/8" Scr.*		43	710-01	67	Carriage Bolt 1/4-20 x .50"	
	736-03	<del>462</del>	Rear Discharge Baffle					Lg.*	
1 4 4	1 100 00	329	L-Wash. ¼" Scr.*	İ	44	12296		Handle Brkt. Ass'y.—R.H.	
14	712-02	287	Hex Nut 1/4-20 Thd.*		45	714-01		Internal Cotter Pin 1/8" Dia.	
15			20" Blade		46	710-04	405	Curved Hd. Scr. 5/16-18 x	
16			L-Wash. 3/8" Scr.*	1				1.75" Lg.	
17	710-04	159	Hex Scr. 3/8-24 x 1.50" Lg.		47	09966		Knob—Handle Ass'y.	
			H.T.		48	746-02		Conduit and Wire	
18			Blade Adapter Kit		49	726-01		Speed Nut #8-32—Twin Type	
19	710-01	17	Hex Scr. 5/16-24 x 1.00" Lg.		50	710-0		Hex Scr. 1/4-20 x 1.50" Lg.*	
			H.T.		51	11598		Throttle Control Ass'y.	
20	10769		Blade Adapter Kit		52	07470		Throttle Control Knob	
21	736-01	19	L-Wash. 5/16" Scr.*		53	731-03		Plastic Label	N
22		23	Hex Nut 5/16-24 Thd.*		54	11684		Throttle Control Ass'y.—	
23	714-03	365	#6 Hi-Pro-Key 5/32 x 5/8"		l			Comp.	
			Dia.		55	712-0		Hex Center L-Nut 1/4-20 Thd.	
24		67	Carriage Bolt 1/4-20 x .50" Lg.		56	718-0		Grip	
<del></del>			Rear Deck Section Ass'y.		57	749-0		Upper Handle	
26	710-04	136	Hex B-Tapp Scr. #10-Z x .62"		58	749-0		Lower Handle	
1 .			Lg.*		59	712-0		Hex Nut 1/4-20 Thd.	i i
27			Hex Scr. 1/4-20 x .500" Lg.		60	736-0		L-Wash. ¼" Scr.	
28			Hex Scr. 1/4-20 x .375" Lg.*	1	61	12322		Height Adjuster Ass'y.—R.H.	
29			Side Plate		62	746-0		Cable Clip	
30			Index Plate		63	726-0		Speed Nut "U" Type -10-Z	
31	710-02	209	Hex Sems Scr. 3/8-16 x .62" Lg.*		64	712-0	344	Speed Nut "U" Type-10-Z	

(462—Red Flake) When ordering parts if color or finish is important, use the appropriate color code shown at left. (e.g. Red Flake Finish 12191 (462).)

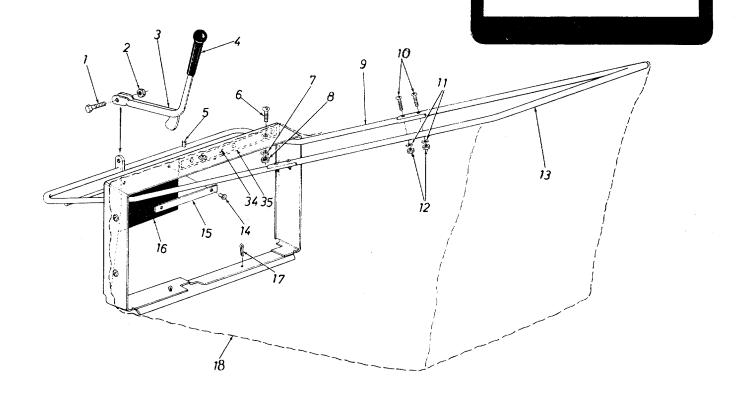
The engine is not under warranty by the mower manufacturer. If repairs or service is needed on the engine, please contact your nearest authorized engine service outlet. Check the "Yellow Pages" of your telephone book under "Engines-Gasoline."

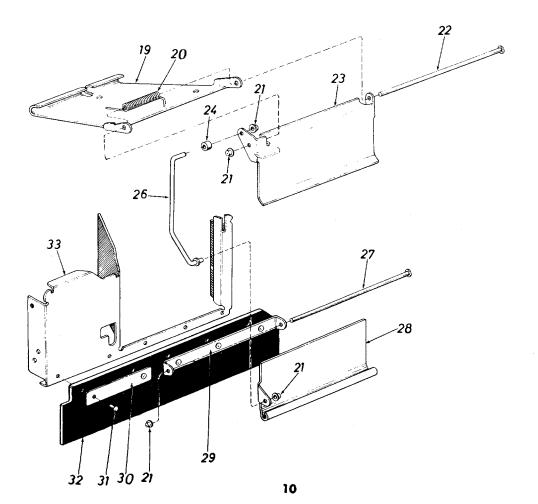


<sup>\*</sup> For faster service, obtain standard nuts, bolts, and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.



IF YOU WRITE TO US ABOUT THIS ARTICLE OR IF YOU ORDER REPLACEMENT PARTS AL-WAYS MENTION THIS MODEL & SERIAL NO MODEL





PARTS LIST FOR MODEL 116-330A

	REF.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART	REF. NO.		COLOR CODE		NEW PART
	1	710-01	17	Hex Scr. 5/16-24 x 1.00" Lg.*		18	764-0 <sup>-</sup>		Grass Catcher Bag	
ı	2	712-02	237	Hex Cen. L-Nut 5/16-24 Thd.		19	12192		Grass Catcher Adapter	
	3	12393		Cam Lever Ass'y.		20	732-02		Torsion Spring	
	4	720-01	43	Grip		21	726-0	135	Push Nut 5/16" Rod	
	5	715-02	247	Spring Pin Spiral		22	738-02	253	Hinge Rod	
	6	710-01	92	Truss Mach. Scr. #10-24 x		23	12395		Chute Door—Upper Half	
-	ļ			.38" Lg.*	İ	24	748-02	246	Roller Spacer	N
	7	736-01	47	Ext. L-Wash. #10 Scr.*		26	747-0	141	Connecting Rod	
	8	712-01	21	Hex Nut #10-24 Thd.*		27	738-02	253	Hinge Rod	
	9	12579		Catcher Frame Ass'y. Lower		28	12194		Chute Door—Lower Half	
				Half		29	12195		Hinge Bracket	
	10	710-04	167	Rd. Hd. Mach. Scr. #10-24 x		30	12185		Reinforcement Bar	
- 1				1.00" Lg.*		31	728-01	131	Rivet .188 x .438	
	11	736-01	47	Ext. L-Wash. #10 Scr.*		32	735-01	167	Rear Protective Flap	
	12	712-01	21	Hex Nut #10-24 Thd.*		33	12176		Rear Deck Section Ass'y.	
	13	749-01	78	Frame—Rear Half		34	12316		Reinforcement Bar	
	14	728-01	28	Rivet		35	735-01	183	Grass Catcher Flap	
l	15	12185		Reinforcement Bar						
	16	735-01	68	Grass Catcher Flap						
	17	714-01	15	Cotter Pin 1/8" Dia. x 1.00"				•		
			44	Lg.*						

<sup>\*</sup> For faster service, obtain standard nuts, bolts, and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

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# PARTS INFORMATION

### POWER EQUIPMENT PARTS AND SERVICE

Parts and service for all MTD manufactured power equipment are available through the authorized service firms listed below. All orders should specify the model number of your unit, parts numbers, description of parts and the quantity of each part required.

ALABAMA	BIRMINGHA	
Auto Electric & Ca	rburetor Co	.2625 4th Ave. S 35233
		TTLE ROCK
SUTTON'S LOWN MOV	FORT SMIT	. Rt. 4, Box 368 72117 [H
Mity Mite Motors, I	nc:	. 2515 Towson Ave 72901
CALIFORNIA	SAN BERN	ARDINO
Lawn Mower Supply	SAN FRAN	25608 E. Baseline 92410
J.W. Jawett Co.		981 Folsom St 94107
	SACRAMEN	ITO A
Luttig & Severson		2030 28th St 95818
COLORADO	DENVER	507 111 - 5
CONNECTICUT	CHEELE D	527 West Evans 80223
The Jones & Roms	SOLLIEFD	850 Thompsonville Rd. 06078
FLORIDA	<b>JACKSONY</b>	ILLE
Radco Distributors		. 2403 Market St 32206
Man All of Classic	CORAL GA	BLES
GEORGIA	EAST POIN	365 Greco Ave 33146
	Kev	2834 Church St 30344
ILLINOIS	LYONS	
Keen Edge Co		8615 Ogden Ave60534
INDIANA	ELKHART	
Parts & Sales Inc.	CORYDON	2101 Industrial Pkwy46514
Brown Equip. Dist.	, Inc	110 Beech St47112
IOWA	DUBUQUE	. 2551 J.F. Kennedy 52001
KANSAS	WICHITA	2331 J.F. Kennedy 52001
Hixon, Inc	•••••	3030 Mascot 67204
LOUISIANA	NEW ORLE.	ANS
Suhren Engine Co.	TAKOMA P	8330 Earhart Blvd 70118
MARYLAND	I ARUMA P	AKK 367 New Hampshire Ave. 20012
MASSACHUSETTS	SPRINGFIE	LD
Morton B. Collins (	36	300 Birnie Ave 01107
MICHIGAN	MOUNT CL	EMENS
	LANSING	36463 South Gratiot 48043
		2500 S. Pennsylvania 48900
MINNESOTA	MINNETON	KA
Hance Distributing	Inc	11212 Wayzata Blvd55343
	BILOXI	EC4 C-111 C1
MISSOURI	KANSAS CI	506 Caillavet St 39533
Automotive Equip.	Service	3117 Holmes St 64109
• •	ST. LOUIS	
NEBRASKA	OMAHA	2015 Lemay Ferry Rd. 63125
R.P.W., Inc.	VMANA	7402 "L" St 68127
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# BRIGGS & STRATTON, TECUMSEH AND PEERLESS PARTS AND SERVICE

Briggs & Stratton, Tecumseh and Peerless parts an service should be handled by your nearest authorized engine service firm. Check the yellow pages of your telephone directory under the listing Engines

Gasoline, Briggs & Stratton or Tecumseh Lauson

NEW YORK	CARTHAGE
Gumble Dist., Inc	SYRACUSE
Kimber's, Inc	115 N. Geddes St 13204
Hammy W. O'Natle	ROCHESTER
NORTH CAROLINA	Associates410 N. Goodman St 14609 GREENSBORO
Dixie Sales Comp	any 327 Battleground Ave. 27402
Smith Handman C	GOLDSBORO
OHIO	o 515 N. George St 27530 WADSWORTH
National Central .	
Blacksia Inc	CLEVELAND 7900 Lorgin Ave 44102
	CARROL
Stebe's Mid-State	Mower Supply Box 366 43112
Sunshine Wholesal	WILLARD  Tire Outlet Route 224 44890
	MANSFIELD
McClure Lawn & G	arden Supply1114 Lexington Ave 44903
	MUSKOGEE605 S. Cherokee 74401
_	ADA
Ada Auto Supply . OREGON	301 E. 12th St 74820 PORTLAND
	8216 N. Denver Ave 97217
PENNSYLVANIA	LANCASTER
Raub Supply Co	James & Mulberry Sts17604 PITTSBURGH
Bluemont Co	11125 Frankstown Rd., 1523
TENN ESSE E	KNOXVILLE
Master Repair Serv	vice 2423 Broadway, N.E37917 MEMPHIS
Memphis Cycle & S	upply Co 421 Monroe Ave38103
American Sales & S	service, Inc 1922 Lynnbrook 38117
TEXAS	DALLAS 423 E. Jefferson 75203
. Mair Diomers, mc	HOUSTON
Bullard'Supply Co.	2409 Commerce St 77003
Catto & Puthe Inc	SAN ANTONIO
Cano a runy, me	FORT WORTH
Woodson Sales Co	rp 1702 N. Svlvanja76111
UTAH	SALT LAKE CITY or Co 437 E. 9th St84111
VERMONT	BURLINGTON
Vermont Appliance VIRGINIA	Co 44 Lakeside Ave05401
	963 Myers St 23260
WASHINGTON	SEATTLE
Bailey's Rebuild, I	Inc
Young's, Inc	CHARLESTON 233 Virginia St., E 25301
WISCONSIN	APPLETON
Automotive Supply	Co 123 S. Linwood Ave54911

### WARRANTY PARTS AND SERVICE POLICY

The purpose of warranty is to protect the customer from defects in workmanship and materials, defects which are NOT detected at the time of manufacture, It does not provide for the unlimited and unrestricted replacement of parts. Use and maintenance are the responsibility of the customer. The manufacturer cannot assume responsibility for conditions over which it has no control. Simply put, if it's the manufacturer's fault, it's the manufacturer's responsibility; if it's the customer's fault, it's the customer's responsibility.

# CLAIMS AGAINST THE MANUFACTURER'S WARRANTY INCLUDES

- 1. Replacement of Missing Parts on new equipment.
- 2. Replacement of Defective Parts within the warranty period.
- 3. Repair of Defects within the warranty period.

All claims MUST be substantiated with the following information:

- 1. Model Number of unit involved.
- 2. Date unit was purchased or first put into service.
- 3. Date of failure.
- 4. Nature of failure.