# OWNERS MANUAL



### 18 H.P. TWIN CYLINDER TRACTOR

## ASSEMBLY OPERATION MAINTENANCE PARTS LIST

### Important: Read Safety Rules and Instructions Carefully

Model Number 144-918-000

Thank you for purchasing an American built product.

FORM NO. 770-3186

### INDEX

Safe Operation Practices
Assembly
Controls
Operation
Adjustments
Lubrication
Maintenance 15
Off-Season Storage

Trouble Shooting Charts	. 18, 19
Electrical Diagram	32
Illustrated Parts for Tractor	. 20-29
Illustrated Parts for Transaxle	.30,31
Illustrated Parts for Front PTO	. 33, 34
Illustrated Parts for Three Point Hitch	35
Parts InformationBack	Cover

# LIMITED WARRANTY

For one year from the date of original retail purchase, MTD PRODUCTS INC will either repair or replace, at its option, free of charge, F.O.B. factory or authorized service firm, any part or parts found to be defective in material or workmanship. Transportation charges for the movement of any power equipment unit or attachment are the responsibility of the purchaser. Transportation charges for any parts submitted for replacement under this warranty must be paid by the purchaser unless such return is requested by MTD PRODUCTS INC.

This warranty will not apply to any part which has become inoperative due to misuse, excessive use, accident, neglect, improper maintenance, alterations, or unless the unit has been operated and maintained in accordance with the instructions furnished. This warranty does not apply to the engine, motor, battery, battery charger or component parts thereof. Please refer to the applicable mar ufacturer's warranty on these items.

This warranty will not apply where the unit has been used commercially.

Warranty service is available through your local authorized service dealer or distributor. If you do not know the dealer or distr butor in your area, please write to the Customer Service Department of MTD.

The return of a complete unit will not be accepted by the factory unless prior written permission has been extended by MTD.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.



This unit is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine's exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

In the State of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands. A spark arrester muffler is available at your nearest engine authorized service center.



To reduce the potential for any injury, comply with the following safety instructions. Failure to comply with the instructions may result in personal injury.

### SAFE OPERATION PRACTICES FOR RIDING VEHICLES

- Read this owner's manual carefully in its entirety before attempting to assemble or operate this unit. Keep this manual in a safe place for future and regular reference and for ordering replacement parts.
- 2. This unit is a precision piece of power equipment, not a plaything. Therefore exercise extreme caution at all times.
- 3. Know the controls and how to stop quickly— READ THIS OWNER'S MANUAL.
- 4. Do not allow children to operate vehicle. Do not allow adults to operate it without proper instruction. Only persons well acquainted with these rules of safe operation should be allowed to use your mower.
- 5. No one should operate this unit while intoxicated or while taking medication that impairs the senses or reactions.
- 6. Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts to avoid entanglement in the moving parts. Never operate a unit in bare feet, sandals, or sneakers.
- 7. To prevent injury, do not carry passengers or give rides. Keep children, pets and bystanders out of the area while mowing. Only the operator should ride on the unit and only ride in the seat.
- 8. Check overhead clearance carefully before driving under power lines, guy wires, bridges or low hanging tree branches, before entering or leaving buildings, or in any other situation where the operator may be struck or pulled from the unit, which could result in serious injury.
- 9. To maintain control of the unit and reduce the possibility of upset or collision, operate the tractor smoothly. Avoid erratic operation and excessive speed.
- 10. Keep the area of operation clear of all persons, particularly small children and pets. Stop engine when they are in the vicinity of your mower. Although the area of operation should be completely cleared of foreign objects, a small object may have been overlooked and could be accidently thrown by the mower in any direction and cause injury.
- 11. Clear work area of objects which might be picked up and thrown by the mower in any direction and cause injury.
- 12. Stop the blade(s) when crossing gravel drives, walks or roads.
- 13. Disengage all attachment clutches and shift into neutral before attempting to start engine.
- 14. Disengage power to attachment(s) and stop engine before leaving operating position.
- 15. Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times as the rotating blade(s) can cause injury.

- 16. Disengage power to attachment(s) and stop engine before making any repairs or adjustments. Disconnect the spark plug wire and keep the wire away from the plug to prevent accidental starting.
- 17. Before attempting to unclog the mower or discharge chute, stop the engine. The mower blade(s) may continue to rotate for a few seconds after the engine is shut off. Therefore, be sure the blade(s) have stopped completely. Disconnect the spark plug wire and keep the wire away from the plug to prevent accidental starting.
- 18. Disengage power to attachment(s) when transporting or not in use.
- 19. Take all possible precautions when leaving vehicle unattended such as disengaging power-take-off, lowering attachments, shifting into neutral, setting parking brake, stopping engine and removing key.
- 20. Do not stop or start suddenly when going uphill or downhill. Mow up and down face of steep slopes; never across the face. Use extreme caution if it is necessary to drive the tractor up an incline or back the tractor down an incline because the front of the tractor could lift and rapidly flip over backward which could cause serious injury.
- 21. Reduce speed on slopes and in sharp turns to prevent tipping or loss of control. Always keep the tractor in gear when going down steep hills to take advantage of engine braking action.
- 22. Stay alert for holes in terrain and other hidden hazards.
- 23. Use care when pulling loads or using heavy equipment.
  - A. Use only approved drawbar hitch points.
  - B. Limit loads to those you can safely control.
  - C. Do not turn sharply. Use care when backing.
  - D. Use counterweight(s) or wheel weights when suggested in owner's manual.
- 24. Watch out for traffic when crossing or near roadways.
- 25. When using any attachments, never direct discharge of material toward bystanders nor allow anyone near vehicle while in operation.
- 26. Handle gasoline with care. It is highly flammable.
  - A. Use approved gasoline container.
  - B. Never remove cap or add gasoline to a running or hot engine or fill fuel tank indoors. Wipe up spilled gasoline.
  - C. Open doors if engine is run in garage. Exhaust fumes are dangerous. Do not run engine indoors.

- 27. Keep the vehicle and attachments in good operating condition, and keep safety cevices in place. Use guards as instructed in operator's manual.
- 28. Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
- 29. Never store the equipment with gascline in the tank inside a building where fumes may reach an open flame or spark. Allow engine to cool before storing in any enclosure.
- 30. To reduce fire hazard, keep engine free of grass, leaves or excessive grease.
- 31. The vehicle and attachments should be stopped and inspected for damage after striking a foreign object. The damage should be repaired before restarting and operating the equipment.
- 32. Do not change the engine governor settings or overspeed the engine.
- 33. When using the vehicle with mower, proceed as follows:
  - (1) Mow only in daylight or in good artificial light.

- (2) Never make a cutting height adjustment while engine is running if operator must dismount to do so.
- (3) Shut the engine off and wait until the blade comes to a complete stop before removing the grass catcher.
- (4) Check blade mounting bolts for proper tightness at frequent intervals.
- 34. Check grass catcher bags frequently for wear or deterioration. For safety protection, replace only with new bag meeting original equipment specifications.
- 35. Look behind to make sure the area is clear before placing the transmission in reverse and continue looking behind while backing up. Disengage blades before shifting into reverse and backing up.
- 36. This unit should not be driven up a ramp onto a trailer or truck under power, because the unit could tip over, causing serious personal injury. The unit must be pushed manually to load properly.



This unit is shipped WITHOUT GAS-OLINE or OIL. After assembly, see separate engine manual for proper fuel and engine oil recommendations.

The garden tractor is packed and shipped in one container. It is fully assembled except for the three point hitch, battery, seat and steering wheel.



Reference to right hand or left hand side of machine is from the operating position, facing forward.

#### **BATTERY INFORMATION**



- A. Battery acid must be handled with great care as contact with it can burn and blister the skin. It is also advisable to wear protective clothing (goggles, rubber gloves and apron) when working with it.\*
- B. Should battery acid accidentally splatter into the eyes or onto the face, rinse the affected area immediately with clean cold water. If there is any further discomfort, seek prompt medical attention.
- C. If acid spills on clothing, first dilute it with clean water, then neutralize with a solution of ammonia/water or baking soda/water.
- D. Since battery acid is corrosive, do not pour it into any sink or drain. Before discarding empty electrolyte containers, rinse them with a neutralizing solution.
- E. NEVER connect or disconnect charger clips to battery while charger is turned on as it can cause sparks.
- F. Keep all lighted materials (cigarettes, matches, lighters) away from the battery as the hydrogen gas generated during charging can be combustible.
- G. As a further precaution, only charge the battery in a well-ventilated area.

\*Always shield eyes, protect skin and clothing when working near batteries.



BATTERIES CONTAIN SULFURIC ACID AND MAY CONTAIN EXPLO-SIVE GASES (when electrolyte has been added).

KEEP BATTERIES OUT OF THE REACH OF CHILDREN.

#### **ACTIVATING THE BATTERY**

- 1. Place the battery to be filled on a workbench. Never activate a battery in the unit.
- 2. Remove the fill caps from all cells.
- 3. Fill each cell carefully using 1.265 specific gravity electrolyte. Fill each cell to the top of the separators. Do not overfill.
- 4. Let the battery sit for 20 minutes to allow the chemical reaction to take place.
- 5. Check the level of electrolyte. Adjust level to bottom of split ring if necessary with electrolyte.
- 6. Replace fill caps.
- 7. Charge the battery at a MAXIMUM RATE OF 5 AMPS. until the specific gravity reads 1.265. Use a hydrometer to check the specific gravity.



An excessive rate of charge will damage the battery.

### 

After battery has been in service, add only distilled water. DO NOT ADD ACID.

#### **INSTALLING THE BATTERY**



The positive battery terminal is marked Pos. (+). The negative battery terminal is marked Neg. (-).

- 1. Place the battery in the battery case with the terminals to the rear of the unit. See figure 1.
- Attach the positive battery cable (which has two red wires) to the positive battery terminal. See figure 1.

3. Attach the negative battery cable (grounded, black wire) to the negative battery terminal. See figure 1.



#### **FIGURE 1.**

 Hook the hold-down rods through the holes in the battery case and place the battery cover over the battery and the two hold-down rods. See figure 2. Secure the hold-down w th the two wing nuts. Hand tighten only.



#### **FIGURE 2.**

Insert the end of the rubber tubing (see figure
into the plastic drain tube located to the right of the battery.



The vented battery allows any gases or liquid from the battery to be carried to the rear of the unit through the drain tube.

#### STEERING WHEEL ASSEMBLY

1. Place the wave washer over the steering shaft. See figure 3.



#### **FIGURE 3.**

- 2. Place the slotted flat washer over the steering shaft.
- 3. Place the outer steering tube over the steering shaft.
- 4. Place the steering wheel over the steering shaft, lining up the flats on the steering shaft.
- 5. Place the belleville washer (crown side up) over the steering shaft.
- 6. Tighten the hex lock nut.
- 7. Press or tap the steering wheel cap in place.

#### SEAT ASSEMBLY

Install the tractor seat in one of the four positions. Tip the seat all the way forward, and place the seat springs into the desired slots on each side. See figure 4.



#### FIGURE 4.

#### ASSEMBLING THE THREE POINT HITCH

The three point hitch is needed for the rotary tiller, disc, cultivator and moldboard plow. It is not necessary to install the three point hitch to use the mowing deck, snow thrower or snow blade.

1. Raise the lift shaft assembly until the hole in it lines up with the slot in the push bar assembly. See figure 5.



#### FIGURE 5.

- 2. Secure with clevis pin and hairpin cotter provided in the hardware pack.
- 3. Assemble the two draft bars to the link clevis pins in the frame of the tractor with two hairpin cotters.



Refer to figure 6 to determine right and left hand draft bars.



FIGURE 6.

4. Thread the ferrule onto the clevis screw until approximately a half inch of thread is showing above the ferrule. See figure 7.



FIGURE 7.

- 5. Attach the ferrules to the rear lift shaft assembly and secure with two hairpin cotters.
- 6. Attach the lower end of the clevis screw to the draft bars with the two clevis pins and hairpin cotters.
- 7. Screw the two halves of the center turnbuckle together. Attach either end to any hole in the hitch bracket mounted in the center of the rear frame of the tractor with a clevis pin and hairpin cotter. See figure 8.



#### FIGURE 8.

- 8. Screw one hex nut all the way on each of the hook bolts. See figure 9.
- 9. Insert the hook bolt through the inside of the draft bars. Secure with a second nut. Jo not tighten.



#### FIGURE 9.

10. Fasten the chains to the hooks welded on the draft bars. Cross the chains over and at ach to the opposite hook bolts.



Pull the chains to make them as tight as possible.

11. Tighten the outside nuts on the hook bolts until there is approximately one inch of blay in the center of the chains.

#### **INSTALLING THE POWER TAKE OFF**

 Place the PTO assembly in back of the front axle and hook the top slotted hole on the PTO support bracket over the weld pins on the tractor. Tighten nuts finger tight. See figure 10.



#### FIGURE 10.



Photograph was taken with tractor engine removed for clarity.

- 2. Line up the holes on the bottom of the PTO support bracket with the holes in the tractor frame and attach with two 3/8 x 1" screws and belleville washers. See figure 11.
- 3. Tighten the upper nuts and lower screws on the PTO support bracket.





#### ATTACHING THE PTO BELT

- 1. Unscrew the "L" handle on the PTO belt guard and pivot the PTO belt guard away from the PTO pulley. See figure 12.
- Place the V-belt over the PTO pulley, move the belt guard back in place and tighten the "L" handle.



#### FIGURE 12.

- 3. Push the belt keepers on the V-idler the direction of the arrows shown in figure 12 and rotate either direction.
- 4. Unscrew the "L" handle on the engine belt guard and pivot the engine belt guard away from the engine pulley.
- 5. Attach the V-belt over the V-idler (and under the flat idler) and over the engine pulley.
- 6. Turn the belt keepers into the locked position.
- 7. Move the engine belt guard back in place and tighten the "L" handle.

#### TIRE PRESSURE

For shipping purposes, the tires on your unit may be over-inflated. Tire pressure should be reduced before unit is put into operation. Recommended operating tire pressure should be 10 p.s.i.

Check sidewall of tire for manufacturer's maximum tire pressure. If this information does not appear on your tire, maximum tire pressure under any circumstances is 30 p.s.i. Equal tire pressure should be maintained on all tires.

### CONTROLS

#### THROTTLE CONTROL

The throttle control is located on the right side of the dashboard and is used to regulate the engine speed. See figure 13. The engine should be operated from <sup>3</sup>/<sub>4</sub> to full throttle "FAST" when operating any equipment that uses the tractor engine as a source of power such as the cutting deck, snow thrower or rotary tiller.



FIGURE 13.

#### **POWER TAKE OFF (PTO)**

The PTO lever is located on the right side of the tractor. Moving the lever forward engages the PTO and moving it backward disengages it. See figure 13.



Engage PTO lever slowly.

The PTO lever engages the blades on the cutting deck and the PTO kit. The PTO kit is needed to operate the snow thrower attachment and rotary tiller.



The PTO lever must be in the "OFF" position to start the engine and to shift into reverse.

#### **BRAKE PEDAL**

The brake pedal is located on the right side of the frame. Depressing the brake pedal will engage the disc brake located on the transaxle. The clutch pedal MUST be depressed as well as the brake pedal to stop the tractor. See figure 13.

#### **GEAR SHIFT LEVER**

The transaxle has four forward gears, neutral and reverse. Do not shift through the gears on the transaxle as you would in an automobile. Preselect the gear appropriate for the job you are doing. See figure 13 and 14.

You must depress the clutch pedal and come to a complete stop before shifting gears. See figure 14.

#### SPEED CONTROL SELECTOR

The speed control selector is used with the gear shift lever to obtain your 16 forward speed 3.

Within each gear on the transaxle there a e four positions for the speed control selector. The farther forward you move the selector, the fas er you travel across the ground. To move the speed control selector, depress the thumb button on the end of the lever and move the selector in either direction. You do not have to declutch or stop the tractor; however, the tractor engine should the running. See figures 14 and 15.



#### FIGURE 14.

#### CLUTCH

The clutch pedal is located on the left side of the tractor. See figure 14. Depressing the clutch pedal disengages the clutch and engages the brake. Depress the clutch pedal and come to a conplete stop before shifting gears.

#### PARKING BRAKE

To set the parking brake, depress the clutch pedal and pull up the parking brake knob. It will stay in the raised position. To release the parking brake, depress and release the clutch pedal. See figure 14.

#### **IGNITION SWITCH**

The ignition switch is located on the left side of the dashboard. Turn the key to the "START" position to start the engine. When the engine is running, leave the key in the "ON" position. To stop the engine, turn the key to the "OFF" position. See figure 14.



Remove the key from the tractor when the tractor is not in use to prevent accidental starting.

#### CHOKE CONTROL

The choke control is located on the left side of the dashboard and is operated manually. See figure 14.

#### LIGHT SWITCH

The head lamps are operated by pushing the light switch located on the dashboard. The head lamps will only operate when the engine is running. The voltage rises from 8V at 2400 RPM to 12V at 3600 RPM, so the brightness of the lamps changes with the engine speed. See figure 14.



FIGURE 15.

#### AMMETER

The ammeter registers the rate of battery charge. The head lamps operate directly from the engine alternator and the use of the head lamps does not register on the ammeter. The maximum charging rate for the battery is 3 amperes with the engine operating at its maximum speed. See figure 14.

#### LIFT LEVER

The seven position lift lever is used to change the operating position of all the front, center and rear mounted attachments. To operate, depress the thumb button on the end of the lever, move the lift lever to the desired position and release the button. See figure 14.

#### **GASOLINE TANK**

The gasoline tank is located under the tractor seat. Tip the seat forward to fill the tank. See figure 4.

#### FUEL SHUT-OFF VALVE

The valve and filter is located on the bottom of the gasoline tank. Turn the valve knob in to shut off the fuel flow. Turn the valve knob out to operate the tractor.



#### PREPARATION

1. Put oil in engine crankcase. Refer to separate engine manual packed with the unit for engine oil recommendations.

Place the engine level. Fill the oil sump to the FULL mark on the dipstick. Do not overfill. Pour slowly. See figure 12.

#### Crankcase Capacity—Approximately 3 Pints.

- 2. Fill the fuel tank with clean, fresh, lead-free low-lead, or regular grade leaded gasoline. DO NOT MIX OIL WITH GASOLINE.
- 3. Open the fuel tank shut-off valve that is located on the bottom of the fuel tank.

#### **OPERATING THE TRACTOR** (See Figure 13)

NOTE

This unit is equipped with a safety interlock system for your protection. The purpose of the safety interlock system is to prevent the engine from cranking or starting unless the transmission is shifted into neutral and the PTO lever is in the disengaged position. In addition, the PTO lever must be in the disengaged position when the unit is put into reverse or the engine will shut off.



Do not operate the tractor if the interlock system is malfunctioning because it is a safety device, designed for protection.

- 1. Place the PTO Lever in the "OFF" position.
- 2. Depress the clutch pedal and hold it down.



The clutch pedal must be depressed to start the engine. Setting the parking brake will NOT activate the safety switch.

3. Pull out the choke.



A warm engine requires less choking.

- 4. Set the throttle control in the "FAST" position.
- 5. Turn the ignition key to the right to the "START" position until the engine is running.
- 6. As the engine warms up, push in the choke slowly.
- 7. With the clutch pedal still depressed (disengaged), put the gear shift lever in one of the four forward or reverse positions, and set the speed control selector as desired. Refer to chart in figure 15.
- 8. To put the tractor in motion, release the clutch pedal slowly.



#### IMPORTANT

If you strike a foreign object, stop the engine. Remove wire from spark plug, thoroughly inspect the tractor for any damage, and repair the damage before restarting and operating the tractor.

- 9. When stopping, depress the clutch and brake pedals.
- 10. To shut off the engine, move the speed control selector to the low position and turn the ignition key to the left to the OFF position. Remove the key to prevent accidental starting while equipment is unattended.

### 

Always move the speed control selector back to the low position (all the way back) when you shut off the engine.

The clutch pedal will not activate the safety switch when the speed control selector is left in the 4th or far forward position and the engine is shut off. If the engine is accidentally shut off with the speed control selector in the 4th positic n, you must follow this procedure to restart your engine.

- 1. Place the gear shift lever in 4th gear.
- 2. Depress the clutch pedal and hold it down with steady pressure.
- 3. Rock the tractor back and forth until the clutch pedal moves down far enough to engage the clutch safety switch.
- 4. You can now restart the tractor engine

### 

Disconnect the spark plug wire and ground against the engine before performing any adjustments, repairs or maintenance.

#### SEAT ADJUSTMENT

The tractor seat is adjustable to four positions. To change positions, tip the seat all the way forward and lift it out of the slots on each side. Refer to figure 4.

#### REAR WHEEL TRACK ADJUSTMENT

The rear wheels may be adjusted wider for more stability by reversing the wheels and rims on the hubs.

With the rear wheels in the narrow position, their outside is even with the outside of the front wheels. With the rear wheels in the wide position, their inside is even with the outside of the front wheels.

Use this chart to determine the rear wheel setting.

ATTACHMENT	MODEL	WHEEL SET
42" Mowing Deck	957	N
50" Mowing Deck	958	W/N
12" Mold Board Plow	920	W
Tandem Disc Harrow	921	W
Spring Tooth Cult.	922	W
54" Snow Blade	985	N
45" Snow Thrower	955	N
Rotary Tiller	956	N

N-Narrow W-Wide

#### **BRAKE ADJUSTMENT**

During normal operation of this machine, the brakes are subject to wear and will require periodic examination and adjustment.

The brake pedal must be in the released position when you adjust the brake.



Be sure to block the wheels of the tractor before making the brake adjustment.

1. Remove the cotter pin in the castle nut on the disc brake.



The disc brake is located on the left side of the tractor on the transaxle.

- 2. Tighten (turn clockwise) the castle nut until it stops. See figure 16.
- 3. Loosen the castle nut (turn counterclockwise) one complete turn.
- 4. Install a new cotter pin.
- 5. Remove the blocks from the wheels.



#### FIGURE 16.

#### ADJUSTING THE BRAKE CLUTCH ROD

If one of the V-belts on the variable speed drive slips while the speed control selector is in its lowest position or you do not reach the maximum speed with the speed control selector in the highest position, the brake clutch rod may need adjustment. Once it is correctly set, it will require no further adjustment.

- 1. With the engine running, move the speed control selector into the lowest position (all the way back).
- 2. Depress the clutch pedal and release it.
- 3. Check to see if the V-belt from the engine to the variable speed pull is within 1/16" of being flush to the edge of the variable speed pulley. If the V-belt is too low in the variable speed pulley, work it by hand until it is as shown in figure 17.



The photograph in figure 17 was taken from the top for clarity. The variable speed pulley can be reached from under the tractor.



FIGURE 17.

4. Tighten the nut on the brake clutch rod located next to the steering column until it just touches the ferrule. See figure 18.



FIGURE 18.

#### CARBURETOR ADJUSTMENTS



If any adjustments are made to the engine while the engine is running (e.g. carburetor), disengage all clutches and blades. Keep clear of all moving parts. Be careful of heated surfaces and muffler. Minor carburetor adjustments may be required to compensate for differences in fuel, temperature, altitude and load.

Refer to separate engine manual for carbure or adjustment information.

#### WHEEL ALIGNMENT

The front wheels should toe-in approximately 1/8". Measure the distances A and B on the front wheels. See figure 19.

> Dimension B should be approximately 1/8 inch less than dimension A.

NOTE



#### FIGURE 19.

To adjust the toe-in, loosen the hex jarn nut, remove the lock washer and hex nut, lift the tie rod end out of the hole in the steering arm and screw the tie rod end in or out as necessary. See figure 20.

Reassemble the tie rod end after the correct alignment is made.





#### DRAG LINK

If the drag link or ball joints are changed, the new assembly must be adjusted to the exact same length as the original. If adjusted incorrectly, it will allow the tractor to turn sharper one direction than the other.

To take off the drag link, remove the nuts and lock washers holding the ball joint to the steering gear and left front axle bracket.

### LUBRICATION

#### STEERING GEARS

Lubricate teeth of segment and pinion gears with automotive multi-purpose grease after every 25 hours of operation or once a season. See figure 21.



#### FIGURE 21.

#### TRANSAXLE

Check oil level four times a year. Lubricant should be at the point of overflowing. Use SAE E.P. 90 oil. Drain and refill every two years. Capacity 4 pints. See figure 22.





#### LINKAGE

Lubricate all the pivot points on the clutch, brake and lift linkage with SAE 30 engine oil.

#### PTO ENGAGEMENT LEVER

Lubricate with a grease gun after every 25 hours of operation. Use an automotive multi-purpose grease. See figure 23.





#### FIGURE 23.

FIGURE 24.

#### FRONT WHEELS AND KING PINS

(On each side of the tractor)

Lubricate with grease gun after every 25 hours of operation. See figure 24. Use automotive multipurpose grease.



Disconnect the spark plug wire and ground against the engine before performing any adjustments, repairs or maintenance.

#### FUEL SHUT-OFF VALVE AND FILTER

The entire valve can be pulled out to clean the filter. When reassembling, place the rubber grommet into the gasoline tank first, then push the valve all the way in. See figure 25.



Only use factory approved parts if repairs are needed on the gasoline tank, grommet, valve or gasoline line.



#### FIGURE 25.

#### SIDE PANELS

The right and left side panels can be removed for maintenance or attaching accessories. To remove, turn the four screws in the corners a 1/4 turn to the left and remove. See figure 26.



#### FIGURE 26.

#### **AIR CLEANER**

Under normal operating conditions, the air cleaner, located on top of the carburetor, must be serviced after every ten hours of use. Under extremely dusty operating conditions, the air cleaner must be serviced after every hour of operation. To service the air cleaner, refer to the separate engine manual packed with your unit.

#### **CLEANING ENGINE**

Any fuel or oil spilled on the machine should be wiped off promptly. Grass, leaves, and other dirt must not be left to accumulate around the cooling fins of the engine or on any part of the machine.

#### SPARK PLUG

The spark plug should be cleaned and the gap reset once a season. Spark plug replacement is recommended at the start of each mowing season; check engine manual for correct plug type and gap specification.

### CHANGING V-BELTS FROM THE ENGINE TO THE TRANSAXLE

- 1. Remove and ground the spark plug wire.
- 2. Depress the clutch brake pedal and set the parking brake.
- 3. Remove the PTO belt from the engine pulley.
- 4. Remove the bolt, lock washer and flat v/asher holding the pulley to the engine cranks haft.
- 5. Slide off the engine pulley and remove the front belt from the pulley.
- 6. Put the speed control selector in the far forward position.
- 7. Unhook the rear belt from the variable speed pulley. See figure 27.



#### FIGURE 27.

- 8. Move the speed control selector all the way back into the low position to allow more room to work.
- 9. Slide the center section of the variable speed pulley towards the right side of the trac or and remove the front belt. See figure 28.



FIGURE 28.

10. Remove rear belt from the idlers and transaxle pulley. See figure 29.



FIGURE 29.

#### BATTERY REMOVAL OR INSTALLATION



When removing the battery, follow this order of disassembly to prevent the screwdriver from shorting against the frame.

- 1. Remove the Negative cable.
- 2. Remove the Positive cable.
- To install a battery:
- 1. Attach the Positive cable.
- 2. Attach the Negative cable.

#### JUMP STARTING

- 1. Attach the first jumper cable from the Positive terminal of the good battery to the Positive terminal of the dead battery.
- 2. Attach the second jumper cable from the Negative terminal of the good battery to the FRAME OF THE UNIT WITH THE DEAD BATTERY.



Failure to use this starting procedure could cause sparking, and the gas in either battery could explode.

#### **BATTERY MAINTENANCE**

1

- Check periodically (every two weeks or before and after charging) to be sure electrolyte level is above the lowest line on battery. Add only distilled water or a good quality drinking water. NEVER add additional acid or other chemicals to battery after initial activation.
- 2. The battery should be checked with a hydrometer after every 25 hours of operation. If the specific gravity is less than 1.225, remove battery and recharge.
- 3. Coat the terminals and exposed wiring with a thin coat of grease or petroleum jelly for longer service and protection against electrolyte corrosion.
- 4. The battery should be kept clean. Any deposits of acid should be neutralized with soda and water. Be careful not to get this solution in the cells.

#### **BATTERY STORAGE**

- 1. Charge battery using normal methods. NEVER store discharged battery as it will not recover.
- 2. When storing battery for extended periods, disconnect battery cables. Removing battery from unit is recommended.
- 3. Store in cold, dry place.
- 4. Recharge battery whenever the specific gravity is less than 1.225, before returning to service, or every two months, whichever occurs first.

#### COMMON CAUSES FOR BATTERY FAILURE ARE:

- 1. Overcharging
- 2. Undercharging
- 3. Lack of water

}

- 4. Loose holds downs and/or corroded connections
- 5. Excessive loads
- 6. Battery electrolyte substitutes
- 7. Freezing of electrolyte

THESE FAILURES DO NOT CON-STITUTE WARRANTY.

#### INSTALLATION OF TIRE TO RIM



The following procedure must be followed when removing or installing a tire to the rim.

- 1. Be sure rim is clean and rust free.
- 2. Lubricate both the tire and rim generously.
- 3. Never inflate to over 30 p.s.i. to seat beads. Excessive inflation pressure when seating beads may cause tire/rim assembly to burst with force sufficient to cause serious injury.

### **OFF-SEASON STORAGE**

If the machine is to be inoperative for a period longer than 30 days, prepare for storage as follows.

- 1. Clean the engine and the entire unit thoroughly.
- 2. Lubricate all lubrication points. Wipe the entire machine with an oiled rag to protect the surfaces.
- 3. Refer to the engine manual for correct engine storage instructions. The engine must be completely drained of fuel to prevent gum deposits from forming on essential carburetor parts, fuel lines and fuel tanks.
- 4. Refer to battery storage instructions in previous column.
- 5. Store unit in a clean, dry area.



When storing any type of power equipment in an unventilated or metal storage shed, care should be taken to rust proof the equipment. Using a light oil or silicone, coat the equipment, especially chains, springs, bearings and cables.

### TROUBLE SHOOTING CHART FOR ELECTRIC START MODELS

TROUBLE	LOOK FOR	REMEDY					
Engine will not crank	Battery installed incor- rectly	The battery must be installed with the negative, identified at the terminal post by (Neg, N or -), grounded. The positive (Pos, P or $+$ ) attaches to the large cable from the solenoid. The small red wire from the fuse holder or circuit breaker is also attached to the positive terminal.					
	Blown fuse or circuit breaker	Replace fuse with 7½ amp. fuse $\frac{1}{4} \times 1\frac{1}{4}$ " Ig. Circuit breaker will reset itself when it cools off. Fuses or cir uit breakers seldom open or fail without a reason. The problem must be corrected. Check for loose connections in the fuse holder. Replace fuse holder if necessary. A dead short n ay be in the cranking or charging circuit where the insulation may have rubbed through and exposed the bare wire. Replace the wire or repair with electrican's tape if the wire strands have not been damaged. Note: Look for a wire pinched between body panels, burned by the exhau st pipe or muffler or rubbed against a moving part.					
	Battery is dead or weak	Use a hydro neter to check the condition of the battery. The Specific Gravity (s.g.) should be 1.265 at 80°F. (1.215 s.g. minimum needed for cranking engine). The reason for the battery fail ing must be determined. (1) Defective battery. Battery will not accept or hold a full charge. (2) Short circuit. Check for grounded wire. (3) Charging system not working, either engine alternator or trick le charger. <b>Trickle Char jer.</b> Check with multimeter. Charger 725-0578—input 120 V A.C., no load output 13.5 V D.C., lated load current 1 amp. Charger 725-0507—input 120 V A.C., no load output 17.4 V D.C., rated load current 1/2 amp. <b>Alternator</b> (t ual or single circuit) The charging system is an alternator located under the flywheel. It is unregulated and rated 3 amp. at 3600 r.p.m. A diode (rectifier) is located in the output lead j ist before the wire harness plug on the engine side.					
		Red Wire Diode Tube Tube Tube Tube Tube Tube Tube Tub					
		The diode ct anges A.C. to D.C. to charge the battery. A bad diode can either fail to charge the battery or discharge the battery if the alternator is shorted as well as the diode. To test: (1) Disconnect charger lead from the battery (small red wire). (2) Connect 12 V small test lamp between the 3 amp. D.C. charge lead and the positive terminal of the battery. (3) With the engine off, the lamp should not light. If it does, the diode and possibly the alternator should be replaced. (4) S art the engine. The lamp should light. If it does not, the alternator (stator) or lead wire is bad a id should be replaced.					
	Mechanical failure. (Wires and switches)	The interlocit system includes two mechanical activated switches which are wired in series in the circuit used to energize the starter solenoid. While testing the interlock system, you will make the mover temporarily unsafe by permitting the engine to be started with the blade and clutch engaged. WARNING: While testing, disengage the clutch, shut off the blade control, set the parking trake and place the gear shift lever in neutral. Attach a wire (minimum 18 gauge) to the positive terminal of the battery and touch the other end to the small terminal on the solenoid. If the engine does not crank: (1) There is a loose connection or poor ground. (2) The solenoid mar be bad. The solenoid can be checked by using a heavy wire (#8 gauge minimum) and jumping between the two large terminals. If the engine cranks, the solenoid is bad. (3) If the engine dealer. If the engine does crank, the problem is with one of the safety switches, ignition switch or the wire between the fuse holder (or circuit breaker) and the small terminal on the solenoid. Note: Look for a poor connection at the switches or a defective switch. Replace if necessary.					

### TROUBLE SHOOTING CHART FOR ELECTRIC START MODELS

TROUBLE	LOOK FOR	REMEDY
No spark to spark plu		Spark plug lead disconnected. Connect lead. Hold spark plug lead away from engine block about 1/8". Crank engine. There should be a spark. If not, have engine repaired at authorized engine service dealer. Faulty spark plug. To test, remove spark plug. Attach spark plug lead to spark plug. Ground the spark plug body against the engine block. Crank the engine. The spark plug should fire at the electrode. Replace if it does not.
	No fuel to the carburetor	Gasoline tank empty. Fill. Fuel valve shut off. Open valve. Valve is located either at the bottom of the fuel tank or on the carburetor. Fuel line plugged. Remove and clean.
	Air filter dirty	If the air cleaner is dirty, the engine may not start. Clean or replace as recommended by the engine manufacturer.
Engine smokes	Engine loses crankcase vacuum	Dipstick not seated or broken. Replace defective part. Engine breather defective. Replace.
Excessive vibration	Bent or damaged blade spindle	<b>Stop engine immediately.</b> Check all pulleys, blade spindles, blade adpaters, keys and bolts for tightness and damage. Tighten or replace any damaged parts.
, ,	Bent blade	Stop engine immediately. Replace damaged blade. Only use original equipment blades.
Mower will not discharge grass or leaves uncut strips	Engine speed low Transmission selection Blades short or dull	Throttle must be set between 3/4 and full throttle. Use lower transmission gear. The slower your ground speed, the better the quality of cut. Sharpen or replace blades (uncut strip problem only).



.



-28

-29 -30



Œ

#### PARTS LIST FOR MODEL 918 TRACTOR

REF. NO.	PART COLOR NO. CODE		NEW PART		PART NO.		DESCRIPTION	NEW PART
1	757-0286	Seat Ass'y. Comp.		49	710-025	58	Hex Scr. ¼-20 x .62" Lg.*	
2	14225	Seat Brkt.		50	736-027		Bell-Wash.	
3	736-0169	L-Wash. 3/8" Scr.*		51	710-016		Carr. Bolt 1/4-20 x .50" Lg.*	
4	710-0216	Hex Scr. 3/8-16 x .75″ Lg.*		52	751-020		Fuel Tank	
5	13123	Seat Spring		53	725-015		Tie Strap	
6	13214	Seat Support Plate		54	710-061	18	Flat Hd. Self-Tap Scr. 1/4"	
7	710-0601	Hex Wash. Hd. Self-Tap Scr.					Dia. x .62" Lg.	
	740.0007	5/16-24 x .75" Lg.	ļ	55	710-026	50	Carr. Bolt 5/16-18 x .62" Lg.'	
8	712-0267	Hex Nut 5/16-18 Thd.* L-Wash. 5/16" Scr.		56	13107	-0	Transmission Cover	
9 10	736-0119 13124	Seat Adjuster Brkt.	ļ	57 58	710-025		Hex Scr. ¼-20 x .75″ Lg.* L-Wash. ¼″ Scr.*	
11	731-0405	Snap Bushing		59	712-028		Hex Nut 1/4-20 Thd.*	
12	13106	Rear Fender Ass'y.		60	13152	1	Grille Strap	
13	13471 —447	Hood Ass'y.		61	731-038	33	Instrument Panel Insert	
14	13585	Hinge Rod Support		62	13103		Foot Step Panel—L.H.	
15	13690	Hood Support Brkt. Ass'y.—		63	710-059	99	Thread Rolling Scr. 1/4"	
		L.H.		64	712-026		Hex Nut 5/16-18 Thd.*	
16	747-0231	Hinge Rod		65	736-01		L-Wash. 5/16" Scr.*	
17	736-0329	L-Wash. 1/4 " Scr.*		66	710-068	39	Nylon Scr. ½-13 x .75" Lg.	
18	712-0287	Hex Nut 1/4-20 Thd.*		67	736-016		Fl-Wash. 1/2 " I.D.	
19	735-0199	Rubber Bumper	ŀ	68	712-038		Hex Cent. L-Nut 1/2-13 Thd.	
20	731-0375	Instrument Panel		69	751-022		Fuel Gauge	
21	13689	Hood Support Brkt. Ass'y.—		70	710-01		Hex Scr. 5/16-18 x .75" Lg.*	
	40007	R.H.	ŀ	71	712-079		Hex Nut 3/8-16 Thd.*	
22	13687	Headlight Retainer		72	731-038	54	Instrument Panel Cover	
23	725-0222	Headlight		73 74	13581 710-069	ד בר	Hood Hinge Ass'y.	
24	710-0255	Truss Mach. Scr. ¼-20 x .75″ Lg.*		74	/ 10-00	51	Self-Tap Black Oval Hd. Scr 1/2" Lg.	•
25	15667	Front Grille		75	710-072	21	FI-Hd. Truss Scr. #10 x .62"	
26	710-0376	Hex Scr. 5/16-18 x 1.00" Lg.*					Lg.	
27	736-0211	FI-Wash25 I.D. x 1.25 O.D.		76	746-03		Throttle Control Ass'y.	
28	13394	Panel Ass'y.—L.H.		77	746-03	36	Choke Control Ass'y.	
29	736-0242	Belleville Wash.		78 79	13196 710-02 <sup>-</sup>	16	Hitch Plate Ass'y.	
30 31	712-0267	Hex Nut 5/16-18 Thd.* U-Type Speed Nut		80	748-02		Hex Scr. 3/8-16 x .75" Lg.* Lift Shaft Pivot Pin	
32	736-0329	L-Wash. 1/4" Scr.*		81	736-02		Bell-Wash.	
33	712-0287	Hex Nut 1/4-20 Thd.*		82	710-02		Hex Scr. 1/4-20 x .38" Lg.*	
34	13393	Panel—R.H.		83	710-028		Truss Hd. Scr. 1/4-20 x .50"	
35	13102	Foot Step Panel—R.H.					Lg.*	
36	731-0150	Gas Hose 3/16" I.D. x 5/16"		84	710-02	55	Truss Hd. Scr. 1/4-20 x .75"	
		O.D. x 72″ Lg.					Lg.*	
37	751-0171	Fuel Shut-Off Valve		86	731-040		Head Lamp Bezel	
38	735-0149	Rubber Bushing		87	710-04	32.	Hex Self-Tap Scr. #10-32 x	
39	710-0253	Hex Scr. 3/8-16 x 1.00" Lg.		00	10700		.38 Lg.	
10	736-0169	(Grade 5) L-Wash. 3/8" Scr.*		88 89	13730 732-039	31	Grille Screen	
40	736-0169	Hex Scr. 3/8-16 x .62" Lg.*		89 90	710-01		Hood Spring Truss Mach. Scr. 10-24 x 3/8	, //
41	736-0117	Fl-Wash385 I.D. x .62 O.D.		90 91	736-072		L-Wash. #10	, ,
42	736-0329	L-Wash. $\frac{1}{4}$ Scr.*		92	712-012		Hex Nut 10-24 Thd.	
44	712-0287	Hex Nut 1/4-20 Thd.*		95	710-04		Truss Mach. Scr. #10-24 x	
45	711-0497	Link Clevis Pin		50			.62" Lg.	·
46	712-0923	Hex Cent. L-Nut 5/8-18 Thd.*		96	710-04	73	Truss Mach. Scr. #10-24 x	
47	736-0169	L-Wash. 3/8" Scr.*		-			.50″ Lg.	
48	710-0514	Hex Scr. 3/8-24 x 1.00" Lg.						
1		(Grade 5)						
L							1	

\*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

#### (447—Patina Silver)

When ordering parts, if color or finish is important use the appropriate color code shown above. (e.g. Patina Silver Finish—13106 (447).)



#### PARTS LIST FOR MODEL 918 TRACTOR

REF. NO.	PART COLOR NO. CODE	DESCRIPTION	NEW PART	REF. NO.	PART COLOR NO. CODE	DESCRIPTION	NEW PART
	720-0178	Grip		42	736-0119	L-Wash. 5/16" Scr.*	
	711-0642	Handle Button		43	710-0538	Plastic Ms. Hex Scr. 5/16-16	
	732-0335	Compression Spring				x 1.50″ Lg.	
	736-0463	FI-Wash. 1/4" I.D. x 5/8" O.D.		44	710-0514	Hex Scr. 3/8-24 x 1.00" Lg.	
	747-0210	Control Rod				Grade 5	
	13024	Variable Speed Handle		45	13066	Transaxle Support Brkt.	
0	13024				710-0347	Hex Scr. 3/8-16 x 1.75" Lg.*	
	715 0047	Ass'y. Spring Pin Spiral 3/16" Dia.			736-0217	L-Wash. 3/8" Scr. H.D.*	
7	715-0247				712-0241	Hex Nut 3/8-24 Thd.*	
	700 0045	1" Lg. Bivet Shoft			732-0121	Extension Spring	
	738-0345	Pivot Shaft			712-0138	Hex Nut 1/4-28 Thd.*	
	736-0156	FI-Wash. 5/8" x 1-1/8" O.D.			710-0698	Hex Scr. 1/4-28 x 1.50" Lg.*	
10	13385	Variable Speed and		52			
		Steering Brkt.		52	714-0474	Cotter Pin 1/8" Dia. x .75"	
	747-0229	Brake Rod		50	700 0447	Lg.*	
	747-0218	Clutch Control Rod		53	736-0117	FI-Wash38" I.D.	
	736-0117	FI-Wash38 I.D. x .62" O.D.			13062	Brake Rod Ass'y.	
14	714-0474	Cotter Pin 1/8" Dia. x .75"			13059	Brake and Clutch Jackshaft	
		Lg.*			711-0179	Ferrule	
	13160	Clutch Control Switch Plate		57	710-0258	Hex Scr. 5/16-18 x 1.25″	
16	710-0428	Hex Scr. 1⁄4-28 x 1.25" Lg.*				Lg.*	
17	712-0117	Hex Cent. L-Nut 1/4-28 Thd.		58	725-0577	Safety Switch	
18	13084	Clutch Control Brkt.		59	736-0329	L-Wash. 1/4 " Scr.*	1
	13081	Foot Pedal Brkt.			712-0287	Hex Nut 1/4-20 Thd.*	
	715-0114	Roll Pin 1/4 " Dia. x 1.50"		61	712-0116	Hex Jam Nut 3/8-24 Thd.	
		Lg.*		62	712-0117	Hex Cent. L-Nut 1/4-28 Thd.	
21	741-0199	Hex Flange Brg. Plastic		63	748-0227	Flange Brg.	
	736-0188	FI-Wash75" I.D. x 1.50"		64	13036	Actuator Arm Ass'y.	1
		O.D.		65	710-0428	Hex Scr. 1/4-28 x 1.25" Lg.*	
23	710-0442	Hex Scr. 5/16-18 x 1.50"		66	712-0158	Hex Cent. L-Nut 5/16-18	
20	110 0442	Lg.*				Thd.	
24	712-0267	Hex Nut 5/16-18 Thd.*		67	13115	Ferrule Ass'y.	
	736-0119	L-Wash. 5/16" Scr.*		68	710-0316	Hex Scr. 3/8-16 x 3.50" Lg.*	
	13392	Frame Ass'y.		69	761-0138	Spacer	
	714-0470	Cotter Pin 1/8" Dia. x 1.25"		70	HH-12-03045	Casting—Carrier Side	
21	114-0470	Lg.*		71	HH-11-03436	Spacer	
20	736-0217	Lg. L-Wash. 3/8″ Scr.*		72	HH-12-03041	Casting—Cam Side	
	712-0214	Hex Top L-Nut 3/8-16 Thd.		73	712-0375	Hex Cent. L-Nut 3/8-16 Thd.	
	737-0146	Grease Fitting		74	HH-18-02770	Cam Lever	
		Hex Scr. 1/4-20 x .50" Lg.*		75	HH-03-03032	Thrust Wash. 5/16" I.D.	
	710-0289	Hex Scr. 5/16-18 x 1.25"		76	712-0237	Hex Nut 5/16-24 Thd.*	
32	710-0528			77	HH-06-03031	Compression Spring	
	740 0007	Lg.*			HH-05-03034	Push Pin	
	712-0267	Hex Nut 5/16-18 Thd.*		78	1		
	736-0119	L-Wash. 5/16" Scr.*		79	HH-03-03097	Disc—Back Up	
	712-0267	Hex Nut 5/16-18 Thd.*		80	HH-15-02533	Pad—Friction	
	736-0119	L-Wash. 5/16" Scr.*	1	81	711-0242	Spacer .380 I.D. x 1.0" O.D.	
37	710-0216	Hex Scr. 3/8-16 x .75" Lg.*		0	10050	x .315	
38	736-0329	L-Wash. 1/4 " Scr.*		82	13056	PTO Mtg. Brkt. Ass'y.	
39	712-0138	Hex Nut 1/4-28 Thd.*		83	710-0198	Hex Scr. 5/16-18 x .75" Lg.*	
40	748-0227	Bronze Bearing					1
41	736-0123	FI-Wash. 5/16" I.D. x 1.125" O.D.					

(447—Patina Silver)

(462—Red Flake)

\*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

When ordering parts, if color or finish is important use the appropriate color code shown above. (e.g. Red Flake Finish— 13106 (462).)





#### PARTS LIST FOR MODEL 918 TRACTOR

REF. NO.	PART COLOR NO. CODE	DESCRIPTION	NEW PART	REF. NO.	PART COLOR NO. CODE	DESCRIPTION	NEW PART
1	712-0267	Hex Nut 5/16-18 Thd.*		48	748-0108	Bronze Bearing	
2	736-0119	L-Wash. 5/16" Scr.*		49	736-0219	Bell-Wash.	
3	13012	Transaxle Support Brkt.		50	736-0262	Extension Spring	
4	736-0169	L-Wash. 3/8" Scr.*		51	13077	Spring Strap	
5	710-0253	Hex Scr. 3/8-16 x 1.00" Lg.		52	735-0127	Rubber Washer	
Ŭ		(Grade 5)		53	710-0427	Hex Scr. 3/8-16 x 2.00" Lg.*	
6	732-0260	Brake Spring		54	13074	Clutch Idler Plate	
7	HH-18-02770	Cam Lever		55	13053	Actuator Lever Ass'y.	
8	732-0339	Brake Return Spring		56	710-0599	Hex Hd. Self-Tap Scr. 1/4-20	
9	712-0181	Hex Top L-Nut 3/8-16 Thd.				x .50″ Lg.*	
10	761-0137	Disc Brake Ass'y. Comp.		57	712-0117	Hex Cent. L-Nut 1/4-28 Thd.	
11	732-0233	Brake Spring		58	13041	Variable Speed Belt Guard	
12	710-0693	Hex Scr. 3/8-16 x 4.50" Lg.*				Ass'y.	
13	13062	Brake Rod Ass'y.		59	717-0342	Variable Speed Pulley	
14	747-0226	Belt Guard		60	715-0114	Spring Pin Spiral 1/4" Dia.	
15	714-0104	Hairpin Cotter 5/16" Dia.				x 1.50" Lg.	
16	715-0138	Roll Pin 1/8" Dia. x .63"		61	13080	Foot Pedal Brkt. Ass'y	
		Lg.*				R.H.	
17	13082	Brake Control Brkt. Ass'y.		62	735-0189	Foot Pad (Right and Left)	
18	712-0221	Hex Nut 5/8-18 Thd.*		63	747-0213	Control Rod	
19	13183	Belt Guide		64	710-0428	Hex Scr. 1/4-28 x 1.25" Lg.	
20	750-0171	Spacer 5/8 I.D. x 7/8 O.D. x				(Grade 5)	
		.25″ Lg.		65	738-0296	Shoulder Scr.	
21	756-0283	V-Idler Pulley 41/2" O.D.		66	750-0261	Spacer Tube	
22	715-0138	Roll Pin 1/8" Dia. x .63"		67	736-0258	FI-Wash. 3/8" I.D. x 1.00"	
		Lg.*				O.D.*	
23	736-0117	Flat Wash.		68	732-0276	Extension Spring	
24	732-0334	Spring		69	711-0656	Idler Adapter	
25	715-0134	Roll Pin 3/16" Dia. x 1.50"		70	13116	Idler Bracket	
		Lg.*		71	13039	Spring Brkt. Ass'y.	
26	736-0188	FI-Wash76 I.D. x .06		72	756-0281	Transaxle Pulley 7.00" Dia.	
27	741-0199	Flange Bearing—Plastic		73	736-0105	Belleville Wash.	
28	720-0166	Parking Brake Knob		74	710-0180	Hex Scr. 3/8-24 x .75" Lg.*	
29	747-0217	Parking Brake Rod		75	710-0253	Hex Scr. 3/8-16 x 1.00" Lg.*	
30	13045	Mount Ass'y.		76	712-0798	Hex Nut 3/8-16 Thd.*	
31	711-0404	Shoulder Nut		77	736-0217	L-Wash. 5/8" Scr. Heavy	
32	13108	Parking Brake Brkt.		70		Duty	
33	714-0474	Cotter Pin 1/8" Dia. x .75"		78	722-0141	Transaxle (See Breakdown)	
	740 0000	Lg.*		79	722-0141	Bumper Part of Transaxle	
34	710-0322	Hex Scr. 5/16-18 x 1.00 Lg.*		80	—		
35	711-0198	Ferrule		81	—	Part of Transaxle	
36	710-0198	Hex Sems Scr. 5/16-18 x	1	82	761-0142	Brake Disc Ass'y.	
07	700 0175	.75" Lg.*	1	83 84	710-0142	Hex Scr. 3/8-16 x 2.50" Lg.*	
37	720-0175	Ball Knob PTO Handle		85	714-0137	Hi-Pro Key 3/8" x 1.06" Lg.	· ·
38	747-0211	Wave Wash. ½" Dia.		60 86	710-0395	Hex Scr. 5/16-18 x 2.25"	
39	736-0232	Shoulder Bolt		00	110-0080	Lg.*	
40	738-0143 13076	Clutch Idler Link		87	710-0344	Hex Scr. 3/8-16 x 1.50" Lg.*	
41 42	711-0598	Idler Adapter		88	736-0267	FI-Wash. 3/8″ I.D.*	
42	711-0306	Flat Idler Pulley 4-5/8" Dia.		89	756-0293	4" Dia. V-Idler	
43	736-0300	FI-Wash. 3/8" I.D.*		90	712-0375	Hex Cent. L-Nut 3/8-16	
44	736-0108	FI-Wash. $\frac{1}{2}$ " I.D. x $\frac{3}{4}$ "			112 0010	Thd.*	
40	100-0100	0.D.*		91	13060	Idler Arm Ass'y.	ĺ
46	738-0146	Shoulder Scr.		92	754-0212	V-Belt 5/8 x 45" Lg.	
40	736-0100	FI-Wash. 1/2" I.D.*	ļ	93	754-0227	V-Belt 5/8 x 63" Lg.	
	1.00.0100		J				_1

(447—Patina Silver)

(462—Red Flake)

\*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list. When ordering parts, if color or finish is important use the appropriate color code shown above. (e.g. Red Flake Finish— 13106 (462).)



#### PARTS LIST FOR MODEL 918 TRACTOR

REF. NO.	PART COLOR NO. CODE		NEW PART	REF. NO.	PART COLOR NO. CODE	DESCRIPTION	NEW PART
1	731-0220	Steering Wheel Cap		35	741-0199	Flange Bearing	
2	712-0158	Hex Cent. L-Nut 5/16-18		36	750-0333	Steering Gear Shaft Spacer	
_		Thd.		37	13132	Steering Arm	
3	736-0270	Belleville Wash.		38	748-0238	Bevel Gear	
4	731-0356	Steering Wheel		39	738-0342	Steering Gear Shaft	
5	13476	Engine Support Ass'y.		40	710-0344	Hex Scr. 3/8-16 x 1.50" Lg.*	
6	750-0344	Tube Spacer		41	736-0169	L-Wash. 3/8" Scr.*	
7	06627	Bearing Block		42	748-0237	Pinion Gear	
8	747-0101	"U"-Clamp		43	748-0227	Flange Bearing	
9	712-0158	Hex Cent. L-Nut 5/16-18		44	710-0216	Hex Scr. 3/8-16 x .75" Lg.*	
		Thd.*		45	736-0169	L-Wash. 3/8" Scr.*	
10	736-0242	Bell-Wash.		46	736-0133	FI-Wash. 3/8" I.D. x 1.25	
11	722-0151	Engine Mount				O.D.	
12	711-0516	Engine Mount Spacer		47	710-0670	Nylon Hex Screw	
13	722-0149	Engine Mount		48	738-0343	Steering Shaft	
14	722-0150	Engine Mount		49	13126	Steering Bracket Support	
15	738-0413	Shoulder Scr.		50	740.0040	Ass'y.	
16	13032	Front Pivot Brkt. Ass'y.		50	712-0342	Hex Jam Nut 3/8-18 Thd.	
17	712-0375	Hex Cent. L-Nut 3/8-16 Thd.		51	736-0219	Belleville Wash.	
18	736-0219	Belleville Wash.		52	712-0200	Hex Ins. L-Nut ½-20 Thd.	
19	13008	Pivot Bar Ass'y.		53	736-0264	FI-Wash344 I.D. x .62	
20	723-0179	Tie Rod End		-	740.0007	O.D.	
21	712-0922	Hex Nut 1/2-20 Thd.*		54	712-0237	Hex Cent. L-Nut 5/16-24	
22	736-0921	L-Wash. 1/2" Scr.*		EE	13153	Thd. Front Pivot Brkt.	
23	747-0214	Tie Rod		55	13155	Reinforcement	
24	13190 13001	Drag Link Front Axle Ass'y.—L.H.		56	712-0798	Hex Nut 3/8-16 Thd.*	
25 26	731-0374	Plastic Flange Bearing 1.0"		57	736-0169	L-Wash. 3/8" Scr.*	
20	131-0374	I.D.		58	710-0937	Hex Scr. 3/8-16 x 2.50" Lg.*	
27	731-0349	Dust Cover (Optional)		59	736-0219	Belleville Wash.	
27 28	731-0349	Cotter Pin 3/16" Dia. x 1.50"		60	710-0253	Hex Scr. 3/8-16 x 1.00" Lg.*	
20	114-0142			61	712-0267	Hex Nut 5/16-18 Thd.*	
29	736-0259	FI-Wash. 1.0" I.D.		62	750-0362	Steering Tube Outer	
30	734-0771	Front Wheel Ass'y. Comp.		63	13002	Front Axle Ass'y.—R.H.	
30	134-0771	16 x 6.50		64	741-0138	Ball Bearing	
	734-0787	Rim Only		65	736-0119	L-Wash. 5/16" Scr.*	
	734-0787	Tire Only 16 x 6.50		66	736-0296	Double "D" Flat Wash.	
31	737-0146	Grease Fitting		67	736-0174	Wave Wash660 I.D. x .88	
32	736-0169	L-Wash. 3/8" Scr.*		01	730-0174	0.D.	
	712-0798	Hex Nut 3/8-16 Thd.*				0.0.	
33 34	710-0253	Hex Scr. 3/8-16 x 1.00"					
34	110-0200	Lg.*					
		L9.		1	,		
				1			
						· · · · ·	

(447—Patina Silver) (462—Red Flake)

\*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

お新い

When ordering parts, if color or finish is important use the appropriate color code shown above. (e.g. Red Flake Finish—13106 (462).)

.



28

3

#### PARTS LIST FOR MODEL 918 TRACTOR

REF. NO.	PART COLOR NO. CODE	DESCRIPTION	NEW PART		PART COLOR NO. CODE	DESCRIPTION	NEW PART
1	710-0642	Hex Self-Tap Scr. 1/4-20 x		41	732-0336	Deck Lift Assist Spring	
		.75″ Lg.			Spring Insert		
3	_	18 H.P. Twin Cylinder		43	13095	Index Brkt.	
		Engine		44	712-0241	Hex Nut 3/8-24 Thd.*	
4	736-0169	L-Wash. 3/8" Scr.*		45	736-0169	L-Wash. 3/8" Scr.*	
5	13473	Engine Belt Guard Mount		46	736-0235	FI-Wash. 3/8" I.D. x 1¼" O.D.	
6	736-0105	Plate Ass'y. Bell-Wash.		47	736-0169	L-Wash. 3/8" Scr.*	
7	712-0113	Wing Nut 1/4-20 Thd.		48	710-0514	Hex Scr. 3/8-16 x 1.00" Lg.*	
8	731-0707	Battery Cover		49	714-0142	Sq. Key 1⁄4 " x 3.0" Lg.	
ğ	710-0599	Hex Self-Tap Scr. 1/4-20 x		50	710-0152	Hex Scr. 3/8-24 x 1.00" Lg.*	
Ū		.50" Lg.		51	736-0235	FI-Wash. 3/8" I.D. x 11/4"	
10	13476	Engine Support Ass'y.				0.D.	
11	710-0514	Hex Scr. 3/8-16 x 1.00" Lg.*		52	710-0502	Hex Wash. Hd. Self-Tap Scr.	
12	736-0169	L-Wash. 3/8" Scr.*				3/8-16 x 1.25" Lg.	
13	710-0322	Hex Sems Scr. 5/16-18 x		53	710-0342	Hex Scr. 3/8-16 x 1.25" Lg.*	
		1.00" Lg.*		54	732-0267	Hex Nut 5/16-18 Thd.*	
14	736-0242	Bell-Wash.		55	736-0119	L-Wash. 5/16"_Scr.*	
15	712-0158	Hex Cent. L-Nut 5/16-18 Thd.		56	711-0222	Battery Hold Down Rod	
16	711-0642	Lift Handle Button		57	13381	Battery Carrier Ass'y.	
17	732-0152	Compression Spring		58	725-0771	Solenoid	
18	736-0173	FI-Wash. 1/4 " I.D. x .75" O.D.		59	736-0119	L-Wash. 5/16" Scr.*	
19	747-0212	Locking Rod		60	712-0287	Hex Nut 1/4-20 Thd.*	
20	711-0471	Ferrule		61	736-0329	L-Wash. ¼″ Scr.	
21	736-0140	FI-Wash. 3/8" I.D. x 5/8"		62	738-0215	Shoulder Scr.	
00	710 0677	O.D. Hex Scr. (Special)		63 64	736-0232 13146	Wave Wash. Engine Belt Guard Ass'y.	
22 23	710-0677 748-0252	Lift Shaft Pivot Pin		65	712-0267	Hex Nut 5/16-18 Thd.*	
23	714-0115	Cotter Pin		66	13148	Engine Belt Guard Ass'y.	
25	13169	Deck Link—L.H.		00		(Trans.)	
26	736-0179	FI-Wash. 1/2" I.D. x 11/4" O.D	-	67	747-0273	Belt Guard Scr.	
27	710-0504	Hex Scr. 1/2-20 x 1.25" Lg.*		68	13149	Engine Belt Guard Ass'y.	
28	13168	Deck Link—R.H.		69	712-0239	Hex Cent. L-Nut 5/16-24	
29	750-0336	Push Bar Sleeve				Thd.	
30	712-0158	Hex Cent. L-Nut 5/16-18 Thd	•	70	710-0459	Hex Scr. 3/8-24 x 1.50" Lg.	
31	748-0252	Lift Shaft Pivot Pin	1			(Grade 5)	
32	714-0115	Cotter Pin		71	736-0217	L-Wash. 3/8" Scr. H.D.	
33	13086	Lift Shaft Weldment Ass'y.		72	736-0235	Fl-Wash. 3/8" Dia.	
34	13092	Push Bar Ass'y.		73	756-0310	Engine Pulley	
35	734-0225	Air Valve		74	710-0694	Hex Scr. 7/16-14 x 1.50" Lg.	
36	714-0142	Cotter Pin 3/16" Dia. x 1.50"		76	714-0118	Sq. Key 1/4 " x 1/4 " x 1.50" Lg	].
07	726 0245	Lg. Flat Washer		77	13380	Battery Carrier Support Brkt.	
37	736-0345	Rim Only		78	712-0798	Hex Nut 3/8-16 Thd.*	
38	734-1015 734-0322	Tire Only			731-0556	Hub Cap (Not Shown)	
39	734-0322	Rear Wheel Ass'y. Comp.		_	101-0000		
39 40	750-0490	Spacer 1.0" I.D. x 1.25" O.D.					
-0		x 2.12" Lg.					
				1		L	



#### PARTS LIST FOR TRANSAXLE PEERLESS MODEL 2351 (717-0450)

			Ince I	DACT	
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
2	PE-792016	Ring, Snap	41	PE-780052	Washer, Thrust
3	PE-792001	Ring, Quad	42	PE-788021	Seal and Retainer Ass'y.,
4	PE-792049	Pin, Roll			Oil (Incl. No. 45)
5	PE-784093	Housing, Shift Lever	43	PE-778036	Gear, Output
6	PE-784094	Keeper, Shift Lever	44	PE-776028	Pinion, Output
7	PE-784308	Lever, Shift	45	PE-788008	Seal, Oil
8	PE-784054	Rod Ass'y., Shift (Incl. Nos.	46	PE-782025	Housing, Axle
Ĭ		9 thru 12 and 24)	47	PE-772016A	Cover Ass'y., Transaxle
9	PE-792003	Spring			(Incl. Nos. 54, 55, 57, 59
10	PE-792004	Ball, Steel			and 63)
11	PE-784004	Fork, Shifter	48	PE-770012	Case Ass'y., Transaxle
12	PE-784055	Rod, Shifter (3rd and 4th)			(Incl. Nos. 54, 55, 57 and
13	PE-784056	Rod Ass'y., Shift (Incl. Nos.			63)
13	1 2-704000	9, 10, 11, 14 and 24)	49	PE-792007	Screw, Socket Hd., 1/4-20
14	PE-784057	Rod, Shifter (Low)			x 3/4
15	PE-774433	Axle (18-11/32" Long)	50	PE-786026	Pin, Dowel
16	PE-780042	Washer, Thrust	51	PE-792037	Screw, Hex Hd. Sems,
17	PE-792005	Scr., Hex Hd., 1/4-20 x 21/2	0.		5/16-18 x 1
18	PE-792005	Lock Washer, 1/4"	52	PE-792019	Plug, Magnetic Drain
19	PE-778033A	Gear, Ring	54	PE-780049	Bearing, Needle
20	PE-786019	Pin, Drive	55	PE-530105	Bearing, Needle
21	PE-786027	Block, Drive	56	PE-780024	Bearing, Ball
22	PE-778094	Pinion, Bevel	57	PE-780047	Bearing, Needle
23	PE-776029A	Shaft and Gear, Brake	58	PE-780050	Bearing, Ball
23	PE-792017	Ring, Snap	59	PE-780046	Bearing, Needle
25	PE-776189A	Shaft and Bearing Ass'y.,	60	PE-788025	Seal, Oil
20	FL-110100A	Pinion (Incl. No. 26)	61	PE-780001	Washer
26	PE-780018	Bearing, Needle	62	PE-776031	Shaft and Pinion
27	PE-778034	Gear Cluster Ass'y. (Incl.	63	PE-780048	Bearing, Needle
21	F L-170004	No. 28)	64	PE-776030	Shaft, Reverse Idler
28	PE-780053	Bushing	65	PE-786025	Spacer, Reverse Idler
29	PE-784074	Stop, Shifter	66	PE-778016	Idler, Reverse
30	PE-788023	Gasket, Case and Cover	67	PE-778038	Spur Gear (22 Teeth)
31	PE-788022	Gasket, Shifter Lever	68	PE-780039	Bearing, Thrust
		Housing	69	PE-774072A	Carrier Ass'y., Differential
32	PE-778019A	Gear, Shifting (3rd and 4th)			(Incl. No. 71)
33	PE-778020	Gear, Shifting (1st, 2nd and	70	PE-774071A	Carrier Ass'y, Differential
33	F L-110020	Rev.)			(Incl. No. 71)
34	PE-778095	Gear, Bevel	71	PE-780041	Bushing
35	PE-778037	Gear, Idler	72	PE-788024	"O" Ring
36	PE-778035A		73	PE-780007	Washer, Thrust
1 30		28)	74		Washer, Thrust
37	PE-786024	Spacer	75		Plug, Pipe
38	PE-792018	Ring, Snap	76		Race, Thrust
39	PE-776175	Shaft, Input	77	PE-780107	Washer
40	PE-778024A	Spur Gear, Input Shaft	''		
40		- Opur dour, input onart			

\*Shift lever is not shipped with transaxle. Order separately.

1



ł

#### PARTS LIST FOR MODEL 918 TRACTOR

REF. NO.	PAR NO.	DESCRIPTION
1	725-0267	Ignition Switch
2	725-0119	Ammeter
3	725-0459	Circuit Breaker
4 5	725-0453	Battery
5	725-095	Electric Wire
6 7	725-0995	Electric Wire
7	725-0558	Electric Wire
8	725-0771	Solenoid
9	725-0561	Electric Wire
	725-0759	Spring Switch (Reverse)
	725-0764	Reverse Lockout Wire Ass'y.
	725-0909	Safety Switch
	725-0577	Safety Switch—Black
	725-0609	Basic Harness
	725-0646	Light Switch
	725-0222	Headlights
17	710-0227	Hex Wash. Hd. Tap Scr. #8 x ½" Lg.
18	726-0222	Insulator Nut Plate

32



FRONT PTO

#### PARTS LIST FOR FRONT PTO KIT MODEL 952

snow thrower.

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1		"T" Drive Right Angle	13	712-0237	Hex Cent. L-Nut 5/16-24
2	710-0514	Ass'y. Hex Scr. 3/8-16 x 1.00″ Lg. (Grade 5)	14 15	747-0221 13388	Thd. PTO Locking Pin PTO Belt Guard
3	712-0798	Hex Nut 3/8-16 Thd.*	16	738-0146	Shid. Bolt .50" Dia. x 1.34"
4	736-0169	L-Wash. 3/8" Scr.*	17	710-0118	Lg. Hex Scr. 5/16-18 x .75″ Lg.
5	736-0169	L-Wash. 3/8″ Scr.* Hex Nut 3/8-24 Thd.*		710-0110	(Grade 5)
6	712-0241 13390	PTO Support Brkt. Ass'y.	18	736-0242	Bell-Wash. 5/16" I.D.
8	736-0105	Bell-Wash.	19	756-0282	PTO Pulley 7.00" O.D.
9	712-0798	Hex Nut 3/8-16 Thd.*	20	754-0229	"V"-Belt .50" x 52" Lg.
10	736-0498	Internal L-Wash. 1/4 / I.D.	21	714-0126	#9 Hi-Pro Key 3/16 x ¾″
11	710-0722	Hex Scr. ¼-20 x 1.125″ Lg. Hex Scr. 3/8-16 x 1.00″ Lg.			
		(Grade 5)			



~	
- 34	4

Ring, Snap

Ring, Snap

Gasket, Cap

16 and 17)

Scr., Rd. Hd. Self-Tap 10-24

Scr., Hex Hd. 1/4-20 x 7/8

Cap and Seal Ass'y. (Includes

Seal, Oil

x 1/2

Seal, Oil

10

11

12

13

14

15

16

17

PE-788019

PE-788013

PE-78802()

PE-78803()

PE-792025

PE-786029

PE-78803

PE-792026

### Model 951 (Three Point Hitch)



#### THREE POINT HITCH

#### PARTS LIST FOR MODEL 951 THREE POINT HITCH

REF. NO.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART	REF. NO.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART
1	712-02	90	Hex Cent. L-Nut 7/16-14 Thd.		14	736-02	17	L-Wash. 3/8" Scr. H.D.*	
2	13130		Draft Bar Ass'y.—L.H.		15	13135		Rear Lift Shaft Ass'y.	
3	13138		Clevis Screw Áss'y.		16	13196		Hitch Plate Ass'y.†	
4	711-06	49	Clevis Pin		17	712-092	23	Hex Cent. L-Nut 5/8-18 Thd.†	
5	714-01	47	Hitch Pin Clip		18	711-04	97	Link Clevis Pin†	
6	713-01	48	Chain 20 Links		19	13129		Draft Bar Ass'y.—R.H.	
7	714-04	70	Cotter Pin 1/8" Dia. x 1.25"		20	711-02	25	Clevis Pin .63 Dia. x 1.66"	
			Lg.*					Lg.	1
8	13709		Push Bar Ass'y.†		21	711-06	39	Hitch Chain Hook	
9	710-02	16	Hex Scr. 3/8-16 x .75" Lg.*		22	711-02	99	Clevis Pin .63 Dia. x 2.4" Lg.	
10	714-01	17	Hairpin Cotter		23	711-06	36	Clevis Screw	
11	13026		Hitch Brkt.	1	24	749-02	38	Clevis Tubing	1
12	711-06	54	Clevis Pin		25	711-02	99	Clevis Pin .63 Dia. x 2.4" Lg.	
13	710-02	16	Hex Scr. 3/8-16 x .75" Lg.*		26	736-02	17	L-Wash. 3/8" Scr. H.D.	ļ

†Not Part of Three Point Hitch Kit

### PARTS INFORMATION

#### POWER EQUIPMENT PARTS AND SERVICE

Parts and service are available through the authorized service firms listed below. All orders should specify the model number of your unit, part numbers, description of parts and the quantity of each part required.

### BRIGGS AND STRATTON, TECUMSEH AND PEERLESS PARTS AND SERVICE

Briggs & Stratton, Tecumseh and Peerless parts and servic should be handled by your nearest authorized engine service firn. Check the yellow pages of your telephone directory under the listing **Engines—Gasoline**, Briggs & Stratton or Tecumseh Lauson.

### NOTE: If any parts are found to be missing or defective upon assembly of this unit, write to advise the factory so that immediate replacement can be made.

Auto Electric & Carbursten Ca	BIRMINGHAM 2625 4th Ave. S
ARKANSAS Sutton's Lawn Mower Shop CALIFORNIA Billious COLORADO Spitzer Industrial Products Co	
FLORIDA Radco Distributors	Washington St
GEORGIA East Point Cycle & Key	
ILLINOIS Keen Edge Co INDIANA Parts & Sales Inc. IOWA Power Lawn & Garden Equip.	ELKHART 2101 Industrial Pkwy 46516
Power Lawn & Garden Equip LOUISIANA Suhren Engine Co	NEW ORLEANS 8330 Farbart Blvd 70118
MASSACHUSETTS Morton B. Collins Co	Ave.
Power Equipment Dist MINNESOTA Hance Distributing Inc.	MOUNT CLEMENS 
MISSISSIPPI Biloxi Sales & Service, Inc MISSOURI Automotive Equip. Service	BILOXI 
Ross-Frazier Supply Co Henzler, Inc.	ST. LOUIS 2015 Lemay Ferry Bd 63125
NEW JERSEY Lawnmower Parts Inc NEW MEXICO Spitzer Eng. & Parts NEW YORK Gamble Dist., Inc	ALBUQUERQUE 1023 Third Ave. N.W

NORTH CAROLINA	GOLDSBORO
Smith Hardware Co.	<b>GOLDSBORO</b> 515 N. George St 27530
	GREENSBORO
Dixie Sales Company	
OHIO	CARROLL
Stebe's Mid-State Mower Supply	Box 366 71 High St 43112
Bleckrie, Inc	CLEVELAND
Bleckrie, Inc.	
National Central	WADSWORTH
National Central	687 Seville Rd
	VOULLOOTOLIUS
Burton Supply Co	. 1301 Logan Ave.
<u> </u>	Box 929
OKLAHOMA	MUSKOGEE
Victory Motors, Inc.	605 S. Cherokee 74401
UREGUN	PORTIAND
Kenton Supply Co.	
PENNSYLVANIA EECO Inc.	HARRISBURG
EEGO mc	. 4021 N. 6th St 17110
Thompson Rubber Co	PHILADELPHIA
mompson nubber co	PITTSBURGH
Bluemont Co	11125 Erepketown Dd. 16005
	PUNXSUTAWNEY
Frank Roberts & Sons	
	SCRANTON
Scranton Auto Ignition Co.	1133-35 Wyoming Ave 18509
IENNESSEE	KNOXVILLE
Master Repair Service	2000 Western Ave 3792
	MEMPHIS
American Sales & Service, Inc.	. 3035-43 Bellbrook 38116
TEYAS	DALLAC
Marr Brothers, Inc.	423 E. Jefferson 75203
Woodson Sales Corp	FORT WORTH
Woodson Sales Corp	. 1702 N. Sylvania 76111
	HOUSTON
Bullard Supply Co.	. 2409 Commerce St 77003
Engine House Inc.	SAN ANTONIO
Engine House Inc.	. 8610 Botts Lane
UTAH	P.O. Box 17867 78217
	BOUNTIFUL
Powered Products	. 485 N 500 W
VIRGINIA RBI Corp.	101 Coder Bidge Dr. 00005
WASHINGTON	
WASHINGTON Equip. Northwest	1/1/ 1/th Ave 00100
WISCONSIN	ΔΡΡΙ ΕΤΟΝ
WISCONSIN Automotive Supply Co.	123 S   inwood Ave
	P.O. Box 798
Horst Dist.	. 444 N. Madison St 53014

#### WARRANTY PARTS AND SERVICE POLICY

The purpose of warranty is to protect the customer from defects in workmanship and materials, defects which are NOT detected at the time of manufacture. It does not provide for the unlimited and unrestricted replacement of parts. Use and maintenance are the responsibility of the customer. The manufacturer cannot assume responsibility for conditions over which it has no control. Simply put, if it's the manufacturer's fault, it's the manufacturer's responsibility; if it's the customer's fault, it's the customers's responsibility.

CLAIMS AGAINST THE MANUFACTURER'S WARRANTY INCLUDES:

- 1. Replacement of Missing Parts on new equipment.
- 2. Replacement of Defective Parts within the warranty period.

3. Repair of Defects within the warranty period.

All claims MUST be substantiated with the following information:

(1283)

- 1. Model Number of unit involved.
- 2. Date unit was purchased or first put into service.
- 3. Date of failure.
- 4. Nature of failure.

MTD PRODUCTS INC • P.O. BOX 36900 • CLEVELAND, OHIO 44136