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FORM NO. 770-7545

LIMITED WARRANTY

For one year from the date of original retail purchase, YaRD-MaN COMPANY will either repair or replace, at its option, free of charge, F.O.B. factory or authorized service firm, any part or parts found to be defective in material or workmanship. Transportation charges under this warranty must be paid by the purchaser unless return is requested by YaRD-MaN COMPANY.

This warranty will not apply to any part which has become inoperative due to misuse, excessive use, accident, neglect, improper maintenance, alterations, or unless the unit has been operated and maintained in accordance with the instructions furnished. This warranty does not apply to the engine, motor, battery, battery charger or component parts thereof. Please refer to the applicable manufacturer's warranty on these items.

This warranty will not apply where the unit has been used commercially.

Warranty service is available through your local authorized service dealer or distributor. If you do not know the dealer or distributor in your area, please write to the Customer Service Department of YARD-MAN.

The return of a complete unit will not be accepted by the factory unless prior written permission has been extended by YARD-MAN.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.

WARNING TO PURCHASERS OF INTERNAL COMBUSTION ENGINE EQUIPPED MACHINERY OR DEVICES IN THE STATE OF CALIFORNIA

The equipment which you have just purchased does not have a spark arrester. If this equipment is used on any forest covered land, brush covered land, or grass covered unimproved land in the State of California, before using on such land, the California law requires that a spark arrester be provided. In addition, spark arrester is required by law to be in effective working order. The spark arrester must be attached to the exhaust system and comply with Section 4442 of the California Public Resources Code.

It is suggested that this manual be read in its entirety before attempting to assemble or operate. Keep this manual in a safe place for future reference and for ordering replacement parts.

I M P O R T A N T

This unit is shipped WITHOUT GASOLINE or OIL. After assembly, see operating section of this manual for proper fuel and amount.

Your rotary mower is a precision piece of power equipment, not a plaything. Therefore exercise extreme caution at all times.

SAFE OPERATION PRACTICES FOR RIDING VEHICLES

- 1. Know the controls and how to stop quickly— READ THE OWNER'S MANUAL.
- 2. Do not allow children to operate vehicle. Do not allow adults to operate it without proper instruction. Only persons well acquainted with these rules of safe operation should be allowed to use your mower.
- 3. Do not carry passengers.
- 4. Keep the area of operation clear of all persons, particularly small children and pets. Stop engine when they are in the vicinity of your mower. Although the area of operation should be completely cleared of foreign objects, a small object may have been overlooked and could be accidently thrown by the mower in any direction.
- 5. Clear work area of objects which might be picked up and thrown by the mower in any direction.
- 6. Disengage all attachment clutches and shift into neutral before attempting to start engine.
- 7. Disengage power to attachment(s) and stop engine before leaving operator position.
- 8. Disengage power to attachment(s) and stop engine before making any repairs or adjustments. Disconnect the spark plug wire and keep the wire away from the plug to prevent accidental starting.
- 9. Before attempting to unclog the mower or discharge chute, stop the engine and be sure the blade(s) have stopped completely. Disconnect the spark plug wire and keep the wire away from the plug to prevent accidental starting.
- 10. Disengage power to attachment(s) when transporting or not in use.
- 11. Take all possible precautions when leaving vehicle unattended such as disengaging power-take-off, lowering attachments, shifting into neutral, setting parking brake, stopping engine and removing key.
- 12. Do not stop or start suddenly when going uphill or downhill. Mow up and down face of steep slopes; never across the face.
- 13. Reduce speed on slopes and in sharp turns to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.
- 14. Stay alert for holes in terrain and other hidden hazards.
- 15. Use care when pulling loads or using heavy equipment.
 - A. Use only approved drawbar hitch points.
 - B. Limit loads to those you can safely control.
 - C. Do not turn sharply. Use care when backing.

- D. Use counterweight(s) or wheel weights when suggested in owner's manual.
- 16. Watch out for traffic when crossing or near roadways.
- 17. When using any attachments never direct discharge of material toward bystanders nor allow anyone near vehicle while in operation.
- 18. Handle gasoline with care—it is highly flammable.
 - A. Use approved gasoline container.
 - B. Never remove cap or add gasoline to a running or hot engine or fill fuel tank indoors. Wipe up spilled gasoline.
 - C. Open doors if engine is run in garageexhaust fumes are dangerous. Do not run engine indoors.
- 19. Keep the vehicle and attachments in good operating condition, and keep safety devices in place. Use guards as instructed in owner's manual.
- 20. Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.
- 21. Never store the equipment with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow engine to cool before storing in any enclosure.
- 22. To reduce fire hazard keep engine free of grass, leaves or excessive grease.
- 23. The vehicle and attachments should be stopped and inspected for damage after striking a foreign object, and the damage should be repaired before restarting and operating the equipment.
- 24. Do not change the engine governor settings or overspeed the engine.
- 25. When using the vehicle with mower, proceed as follows:
 - (1) Mow only in daylight or in good artificial light.
 - (2) Never make a cutting height adjustment while engine is running if operator must dismount to do so.
 - (3) Shut the engine off and wait until the blade comes to a complete stop before removing the grass catcher.
 - (4) Check blade mounting bolts for proper tightness at frequent intervals.
- 26. Check grass catcher bags frequently for wear or deterioration. For safety protection replace only with new bag meeting original equipment specifications.
- 27. Look behind to make sure the area is clear before placing the transmission in reverse and backing up.

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Lubrication

GRASS CATCHER Model No. 19014-8 is available as optional equipment for the mowers shown in this manual.



The mower should not be operated without the entire grass catcher or chute deflector in place.

NOTE

Under normal usage bag material is subject to wear, and should be checked periodically. Be sure any replacement bag complies with the mower manufacturer's recommendations.

For replacement bags, use only factory authorized replacement bag No. 764-0157

IMPORTANT

After striking a foreign object, stop the engine. Remove wire from spark plug, thoroughly inspect the mower for any damage, and repair the damage before restarting and operating the mower.

The steering wheel and seat, with the necessary hardware, are easily assembled to the machine. On the electric starter models, the battery must be activated and installed as outlined in this section.

TIRE PRESSURE

FOR SHIPPING PURPOSES, THE TIRES ON YOUR UNIT MAY BE OVER-INFLATED. TIRE PRESSURE SHOULD BE REDUCED BEFORE UNIT IS PUT INTO OPERATION. PRESSURE SHOULD BE APPROXIMATELY 15 P.S.I. EQUAL TIRE PRESSURE SHOULD BE MAINTAINED ON ALL TIRES. MAXIMUM TIRE PRESSURE IS 30 P.S.I.

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Installation of tire to rim:

1. Lubricate tire beads and rim flanges.

2. Do not exceed 30 P.S.I. when seating beads.

3. Adjust to recommended pressure after beads are sealed.



Reference to right-hand or left-hand side of machine is from the driver's seat facing forward.

List of Contents in Hardware Pack. See figure 1.

- A (1) Spring Pin Spiral ¼" Dia. x 1.00" Long
- B (1) Lockwasher 1/2" Screw
- C (1) Hex Nut 1/2-13 Thread



FIGURE 1. HARDWARE SUPPLIED

- D (2) Hex Screws 1/4-20 x 5.50" Long
- E (2) Lockwashers 1/4" Screw
- F (4) Hex Nuts 1/4-20 Thread
- G (2) Hex Sems Screws 1/4-20 x .62" Long

ASSEMBLY

STEERING WHEEL

First, place the steering shaft cover over the steering shaft. Then position the steering wheel on top of the steering shaft. You will note there is a hole in the steering wheel hub, in the steering shaft cover and in the steering shaft. Align these three holes and secure the three parts by driving a spring pin (A) through the three aligned holes. (Alignment can be simplified by inserting a punch or small rod through the three holes from the side opposite the spring pin insertion side.) See figure 2.



FIGURE 2. STEERING WHEEL ASSEMBLY

SEAT

Your molded seat comes with the mounting bolt molded in the seat.



FIGURE 3. SEAT ASSEMBLY

The seat spring has three holes to provide a forward or backward adjustment of the seat. To check for the best seat position, sit in the seat and work the foot pedal. If adjustment is needed, unfasten the seat and replace it in a forward or backward hole. See figure 3.

Place seat on spring and secure with lockwasher (B) and hex nut (C). See figure 4.



FIGURE 4. SEAT ASSEMBLY

NOTE

Check ALL nuts and bolts for correct tightness.

BATTERY INFORMATION FOR ELECTRIC START MODELS



- A. Battery acid must be handled with great care as it will blister the skin and damage clothing. It is advisable to wear goggles, rubber gloves, and a protective apron when working with it.
- B. Neutralize acid spilled on clothing with dilute ammonia water or a water solution of baking soda. If acid gets on clothes, dilute it with clean water first, then neutralize.
- C. If for any reason acid should be spattered in the eyes, wash it out immediately with clean cold water. Seek medical aid if discomfort continues
- D. Since battery acid is corrosive to metals, do not pour into any sink or drain. Rinse empty electrolyte containers and mutilate before discarding.



BATTERIES CONTAIN SULFURIC ACID AND MAY CONTAIN EXPLO-SIVE GASES (when electrolyte has been added)

- A. Keep sparks, flame, cigarettes away.
- B. Hydrogen gas is generated during charging and discharging.
- C. Ventilate when charging or using in enclosed space.
- D. When using a charger—to avoid sparks, NEVER connect or disconnect charger clips to battery while charger is turned on.
- E. Always shield eyes, protect skin and clothing when working near batteries.

ACTIVATING THE BATTERY

- 1. Place battery to be filled on bench or workbench. NEVER activate battery in unit. Remove vent caps from all cells.
- 2. Fill each cell carefully using battery grade 1.250-1.265 specific gravity. Sulfuric acid to be 3/8" above the top of the separators or to split ring.
- 3. Allow battery to set for 20 minutes to ½ hour. Add additional acid if necessary to bring it up to the proper level.
- 4. Replace the vent caps.
- 5. The battery can now be charged after the 20 minutes setting period. Battery can be SLOW CHARGED (DO NOT FAST CHARGE) at a maximum bench rate of 4-5 amperes until the specific gravity reading is 1.265-1.275. A charging rate in excess of this will buckle and warp the positive plates and perforate the separators. If electrolyte bubbles violently while charging, reduce charging rate until excessive bubbling action subsides, then continue charging until specific gravity is reached.



After battery has been in service, add only approved water. DO NOT ADD ACID.

B. TO INSTALL BATTERY

To install the battery in this unit, refer to page 7.

- C. MAINTENANCE
 - Check periodically (every two weeks or before and after charging) to be sure electrolyte level is 9/16" above separator plates. Add only distilled water or good quality drinking water. NEVER add additional acid or other chemicals to battery after initial activation.
 - 2. The battery should be checked with a hydrometer after every 25 hours of operation. If the specific gravity is less than 1.225 remove battery and recharge.
 - 3. Coat the terminals and exposed wiring with a thin coat of grease or petroleum jelly for longer service and protection against electrolyte corrosion.
 - 4. The battery should be kept clean. Any deposits of acid should be neutralized with soda and water. Be careful not to get this solution in the cells.
- D. STORAGE
 - 1. Charge battery using normal methods. NEVER store discharged battery as it will not recover.
 - 2. Store in cold, dry place.
 - 3. Recharge battery whenever the specific gravity is less than 1.225 before returning to service or every two months, whichever comes first.
- E. COMMON CAUSES FOR BATTERY FAILURE ARE:
 - 1. Overcharging
 - 2. Undercharging
 - 3. Lack of water
 - 4. Loose hold downs and/or corroded connections
 - 5. Excessive loads
 - 6. Battery electrolyte substitutes
 - 7. Freezing of electrolyte



INSTALLING THE BATTERY

1. Remove the access panel on rear of rider. See figure 5.



FIGURE 5. REMOVE BATTERY ACCESS PANEL

2. Place battery in battery case with the terminals to the front of unit. Negative (-) terminal will be on the left hand side of rider. See figure 6.



FIGURE 6.



FIGURE 7.

- 3. Place the battery hold down over battery and secure in place with hex screws (D) 5½ inches long, lockwashers (E), and hex nuts (F). See figure 7.
- 4. Attach the positive cable (right hand side of rider) to the positive battery terminal with hex sems screw (G) and hex nut (F). See figure 8.
- 5. Attach the negative cable, grounded, to the negative battery terminal with hex sems screw (G) and hex nut (F). See figure 8.



FIGURE 8.

Battery cable connections must be kept tight on the terminals to provide a good contact. To prevent corrosion of the terminals, a light coat of petroleum jelly should be applied.

6. Replace battery access panel.

BEFORE STARTING ENGINE

PUT OIL IN CRANKCASE See figure 9.

Place the tractor on a level surface. Remove the oil fill plug and fill the sump to overflowing. Pour slowly. Sump capacity is 3 pints.

For use in temperatures above 40°F, use SAE 30, SAE 10W-30 or SAE 10W-40. For temperatures under 40°F, use SAE 5W-20 or SAE 5W-30.

For temperatures under 0°F, see the engine manual or consult a certified service center for proper engine treatment.

Use a high quality, detergent oil classified "For service SC, SD, SE or MS". Nothing should be added to the recommended oil.



FIGURE 9.

FILL FUEL TANK (See figure 10.)

Fill the fuel tank **completely.** Capacity is approx. one gallon. Use clean, FRESH, lead-free or leaded regular grade automotive gasoline. Do not use gasoline that has been stored for a long period.

DO NOT MIX WITH OIL. Be sure the gasoline container is clean. Always wipe up any spill promptly. Use a disposable rag or tissue and DO NOT SAVE.



Never add gasoline to a hot engine. Handle gasoline with extreme caution. NEVER smoke near gasoline. It is highly explosive and fumes ignite easily.



FIGURE 10.

CHUTE DEFLECTOR

To reduce the rider's shipping size, the chute deflector on the mowing deck is placed in the "UP" position. Before you start the engine (at anytime) lower the deflector to its operating position. The deflector can be returned to its "UP" position to minimize storage space.



NEVER operate the cutting unit with the deflector in the storage position.

CONTROLS

The controls may be considered as the Drive Control and the Cutting Control as follows:

a. Throttle Control. The throttle control is used to regulate the engine speed and choke the engine. The engine should be operated from ³/₄ to full throttle when operating the cutting deck. See figure 11.

b. Gear Shift Lever. The gear shift lever is used to shift into one of three **Forward Gears**, NEUTRAL or REVERSE. See figure 11.



FIGURE 11.

c. Light Switch. Push the light switch up to turn on the lights. The lights will only operate when the engine is running. See figure 11.

d. Ignition Switch. The ignition switch is located on the right side of the dashboard.

See figure 11. Turn the key to the START position, to start the engine. When the engine is running, let the key return to the ON position. To stop the engine, turn the key to the left to the OFF position and remove it to prevent accidental starting.

e. Clutch-Brake Pedal. The clutch-brake pedal is located on the right hand side of the rider and is operated by depressing it with your right foot. See figure 12.

f. Lift and Disengagement Lever. It is used to raise the cutting deck. Pulling it all the way back and locking it disengages the blades. The engine will not start unless the lift and disengagement lever is in the disengaged position. See figure 12.



FIGURE 12.

g. Brake Lock. The brake lock is located on the right hand side of the mower. To lock the brake, depress the brake pedal and lift up the lock lever. The pedal will stay depressed. To release, depress the pedal. See figure 13.



FIGURE 13.

OPERATION OF CONTROLS

TO START ENGINE

THIS RIDER IS EQUIPPED WITH A SAFETY INTERLOCK SYSTEM WHICH PREVENTS THE ENGINE FROM STARTING UNLESS ALL THE CONDITIONS BELOW ARE MET:

- a. The shift lever must be in the Neutral position.
- b. The lift disengagement lever must be in the OFF position.

It is recommended that the clutch/brake foot pedal be fully depressed (and locked). This is an added safety precaution.

NOTE

It is recommended that you be on the rider seat when you start the engine. In this position, you can operate the foot pedal and handle all the controls.

To start the engine, position the shift lever and lift disengagement lever as directed in a and b (above). Depress the foot pedal. Move the throttle controll lever to Choke and turn the ignition key to the START position. Hold the key in that position until the engine starts.

When the engine starts, move the throttle control lever to slow speed until the engine warms up.

NOTE

Continuous cranking of the starter motor for periods of more than 10 seconds should be avoided. Such stubborn starting signals that the controls are not set as described above or that the engine needs adjustment or service.

To STOP the engine, turn the ignition key to OFF position.

Never lever the rider seat without stopping the engine. Never attempt to shift with the foot pedal fully depressed. Never shift or change speed on a hillside.

TO SHIFT

To shift from Neutral to a Forward speed or Reverse with the engine running, the foot pedal must first be depressed half-way. Then move the shift lever to the desired position and slowly release the foot pedal to engage the drive belt.

If the shift lever will not move to the desired position, release the foot pedal slightly until the meshing gears can be felt. This permits the gears to become aligned. Then move the shift lever to the desired position.

If the shift lever will not move to the Reverse position or to the first Forward position from Neutral, release the foot pedal slightly until the meshing gears can be felt. This permits the gears to become aligned. Then move the shift lever to Reverse or Forward speed. To shift into Reverse or Forward when the rider is moving in the opposite direction, fully depress the foot pedal to stop the tractor and to disengage the drive belt. Move the shift lever to Neutral, release the foot pedal to the half-way position, move the shift lever to the desired position and slowly release the foot pedal.



A slow foot pedal release will give you a smooth engagement of power.

A fast release will jerk the rider and should be avoided.

A new rider may jerk when power is engaged until the belt is fully seated in the pulley groove. This is normal and to be expected.

The clutch/brake foot pedal gives you positive control in tight places and when you want to slow down momentarily through a difficult area without moving the throttle control or down shifting.

TO ENGAGE CUTTING BLADES

The cutting blades are powered directly off the lower portion of the engine pulley via the mower drive belt. Engine speed directly determines blade speed. For fast blade rotation, move the engine throttle to FAST. For slow rotation, move the throttle to SLOW.

To engage the power to the cutting blades, the lift disengagement lever should be moved out of the OFF position and allowed to move forward by itself. DO NOT FORCE THE LEVER FORWARD. The forward movement of the lever tightens the drive belt across the mower deck pulleys and the engine pulley and thus powers the blades. An engagement spring in the mower assembly applies proper pressure to the drive belt automatically.

The shift lever should be used to control ground speeds and the throttle lever should be kept at 34 to full speed for best cutting quality. ENGINE TIPS

- 1. If the engine won't start, check the fuel tank to make sure it is full and check the spark plug for spark
- 2. Be sure the holes in the gas cap are open and will allow air to enter the gas tank.
- 3. Be sure the air filter is kept in good condition. Any dust which gets past the filter can damage the engine. Also a dirty air filter will reduce the engine's operating efficiency and can cause hard starting.
- 4. Never use old gasoline in the engine. In addition to bringing on problems with gum and varnish, old gas makes for hard starting.

- 5. If the engine misses, check the spark plug and plug wire. Dirty plugs should NOT be cleaned. They should be replaced. If the engine continues to misfire with a new plug, the problem can be loose engine bolts, a leaky head gasket, sticky valves, etc. For these conditions it is suggested a certified service center be contacted for advice.
- 6. If the engine overheats, the cooling fins may be clogged. Also, a too-lean fuel mixture can cause overheating.
- 7. Don't put the engine under full power as soon as it starts. Fast RPM before the engine warms up can cause excessive engine wear.
- 8. Do not idle the engine at too slow a speed for extended periods. Oil will not circulate properly and excessive wear can result...also the engine can overheat.

MOWING SUGGESTIONS

Mowing of lawns should be done frequently, on a systematic basis. If grass is allowed to grow excessively tall before cutting, the under part of the grass, which has been protected from the sun, will be exposed and possibly damaged. This grass then tends to become coarse and often loses its deep green color. Frequent cutting promotes new more finely textured blade growth.

The root system of Kentucky Bluegrass renews itself every Spring. If mowing is done before the roots have had a chance to grow, the root system won't develop fully and the quality of the grass will suffer, as will its ability to withstand the demands of a tough summer. With this grass the first mowing should not be done until new growth is at least two inches.

A common error is to let grass grow longer in hot weather to protect it from the sun and heat. When long grass is finally cut, it will be brown or gray...and the tender bottom growth will not be able to battle the weather and will lose quality. Twice a week cutting is best throughout the summer, hot or not, right up to the time growth stops in the late Fall.

When cutting tall heavy grass or on rough ground, place the cutting unit in the highest cut position and the rider in the slowest ground speed. Gradually reduce the cutting height over several passes.

IMPORTANT

Keep the underside of the mower deck clean and keep the blades sharp for good quality cutting. Dull blades will bruise and tear the grass and cause a yellowing appearance.

MOWING PATTERNS

The side discharge mowing deck will throw grass clippings to the right. You can take advantage of this as follows:

a. If you are going to remove clippings after you mow, start mowing at one side of your lawn and proceed around the lawn in a clockwise pattern. Using this pattern, the discharge chute will distribute clippings to a center spot for easier pick-up and removal. See figure 14.



FIGURE 14.

Keep in mind, however, that in subsequent passes a poor quality of cut can result because the mower will have to cut BOTH grass and the clippings which have been thrown toward the center of the lawn. If the clippings are heavy and if the grass is also heavy, the combined load may cause the mowing deck to clog. In such situations it is best to mow in a counterclockwise direction so clippings will not be re-cut. See figure 15.



FIGURE 15.

b. If you are not going to remove grass clippings, a mowing pattern is of no concern. However, you should criss-cross or generously overlap each pass to avoid missed spots. See figure 16.



FIGURE 16.

With the rear discharge mowing deck you have freedom of choise between the three patterns shown here. However, overlap each pass to avoid missed spots.

CUTTING TIPS

- 1 When cutting tall, heavy grass, don't try to cut to the desired height in one pass. Set the blades higher than the final height and make several passes, gradually reducing grass height. Maintain high engine speed at all times for fast blade rotation and select ground speed suitable for ground conditions with the shift lever.
- 2. When cutting deep grass, it is recommended that the clipping be raked off the lawn...or removed with a Trail Sweep or Vac-Sweep.
- 3. Cut the lawn before spreading fertilizer, weed killer, etc. Otherwise the blade action will suck up the material you have spread and discharge it through the chute along with the grass clippings.
- 4. Mow before you water the lawn. Wet grass clippings are likely to cling to the underside of the mowing deck housing.



5.

Always check the gasoline supply BEFORE you start to use the tractor to be sure you have enough gasoline in the tank to do the entire job. If a refill is necessary let the engine cool before pouring gasoline in the tank. A hot engine can ignite gasoline, causing an injurious explosion.

- 6. If grass develops a brown look after cutting, the cause can be dull cutting blades...or cutting was done at too slow a blade speed. Keep the blades sharp and the engine at ¾ to full throttle.
- 7. It is a good idea to have an extra set of blades on hand. This will allow you to use the mower while one set is being sharpened. Always have the blades sharpened by a qualified service center with proper balancing equipment. For blade replacement use only the authorized original blade, see the parts list for the correct part number.
- 8. Where grass has been trampled, it is a good idea to rake such areas before mowing. This will make the grass stand up for a better cut.
- 9. If you try to cut too close to small trees the mower can scrape or cut into the tree bark, causing damage. It is better to adopt a policy of cutting reasonably close to such objects and clipping close with hand clippers.

LUBRICATION

After every 5 hours of operation, lubricate the points listed below with SAE 20 engine oil (unless otherwise noted).

- (A) Oil the pedal pivot point
- (B) Oil all connecting rod points
- (C) Oil all pivot points (rider & mower)
- (D) Oil the mower control lever
- (E) Oil the throttle control cable
- (F) Oil the mower deck wheels
- (G) Transmission (See maintenance section)
- (H) Engine crankcase (See maintenance section)
- (I) Grease the steering gear (Caution: Keep grease off belts) See figure 17.



FIGURE 17.

MAINTENANCE

Your new rider will give excellent service for many years if given reasonable care and maintenance, as follows:

1. Check the oil level in the crankcase frequently, at least every 5 hours of operation. When checking oil level be sure the area around the oil fill cap is cleaned of all debris before it is removed. Otherwise debris can fall into the crankcase and cause damage.

Change oil every 25 hours of operation... more frequently if operated under dusty conditions.

On new engines, it is important that the oil be changed after the first few hours of operation. Change between the first 2-5 hours of operation.

For the proper grade and weight of oil to use, see BEFORE STARTING ENGINE, page 8.

2. AIR CLEANER

Under normal operating conditions, the air cleaner, located on top of the carburetor, must be serviced after every ten hours of use. Under extremely dusty operating conditions the air cleaner must be serviced after every hour of operation. Refer to figure 18.

When assembling the air cleaner, make certain the lip of the foam element extends over edge of the air cleaner body. The foam element will form a protective seal.

- Step A. Remove two screws and lift off complete air cleaner assembly.
- Step B. Remove screen and spacers from foam element.
- Step C. Remove foam element from air cleaner body.
- Step D. 1. Wash foam element in kerosene or liquid detergent and water to remove dirt.
 - 2. Wrap foam in cloth and squeeze dry.
 - 3. Saturate foam in SAE 30 engine oil, then squeeze out excess oil.
 - 4. Assemble parts, fasten to carburetor with screw.



FIGURE 18. AIR CLEANER

- 3. Keep the engine's air cooling fins clean.
- 4. Keep the underside of the mower deck clean. BE SURE that blades are securely fastened and are kept sharp.

- 5. Each time you use the rider be sure you check the condition of the nuts, bolts, cotter pins, etc. to be sure all are tight and secure properly.
- 6. The transaxle transmission is pre-lubricated at the factory. Check the oil level every 25 hours by removing the oil fill plug. If the oil is below the level of the plug opening, fill to that level with SAE 90 extra heavy duty transmission oil.

Transmission oil should be changed every 50 hours of operation or once each season.

7. The disc brake pads wear and may require replacing occasionally. This replacement is best done by a qualified service dealer.



Brakes should be kept in good operating condition to avoid possible injury or damage to the operator or tractor.

 Should excessive vibration develop, check for the cause immediately. Check for a damaged blade, damaged bearing shaft, frayed belt, an obstruction, etc. DO NOT operate the rider again until the cause is found and corrected.

SPARK PLUG

The spark plug gap should be cleaned and reset to a 0.030-inch clearance once a season (see figure 19). Spark plug replacement is recommended at the start of each mowing season.

Whenever the spark plug is removed for cleaning, it is advisable to replace the spark plug gasket with a new gasket.







Before beginning work on the cutter blade, remove the spark plug from the cylinder.

Removing and Sharpening Blades. See figure 20.

Each blade is secured to the blade mount adapter plate with two bolts, nuts and lockwashers. The blade is removed by removing these bolts and nuts and pulling the blade away from the adapter.

When replacing the blades be sure the blade offset and the sharp edges are positioned as shown at the right. Tighten the retaining bolts securely. Do not re-use worn or stripped fasteners.



FIGURE 20. BLADE REMOVAL

MAKE ALL ADJUSTMENTS (RE-GARDLESS OF HOW MINOR) WITH THE IGNITION KEY IN THE OFF PO-SITION, WITH THE IGNITION WIRE REMOVED AND SECURED AT LEAST 1" AWAY FROM THE SPARK PLUG, WITH THE SHIFT LEVER IN NEUTRAL AND THE BLADE CON-TROL LEVER IN THE OFF POSI-ION. IN ADDITION THE WHEEL SHOULD BE BLOCKED TO PRE-VENT ACCIDENTAL MOVEMENT.

NOTE

To insure safe operation of your unit, ALL nuts and bolts must be checked periodically for correct tightness.

WHEEL ADJUSTMENT

The caster (forward slant of the king pin) and the camber (tilt of the wheels out at the top) requires no adjustment. Automotive steering principals have been used to determine the caster and camber on the tractor. The front wheels should toe-in 1/8 inch.

- To adjust the toe-in follow these steps.
- 1. Remove the elastic locknut and drop the tie rod end from the wheel bracket. See figure 21.
- 2. Loosen the hex jam nut on tie rod.
- 3. Adjust the tie rod assembly for correct toe-in.



FIGURE 21. TIE ROD ADJUSTMENT



FIGURE 22. TOE-IN DIAGRAM

Dimension "B" should be approximately 1/8" less than Dimension "A". See figure 22.

- A.) To increase Dimension "B", screw tie rod into tie rod end.
- B.) To decrease Dimension "B", unscrew tie rod from tie rod end.
- C.) Reassmble tie rod. Check dimensions. Readjust if necessary.

ADJUSTING CARBURETOR CHOKE

Proper choke adjustment is dependent upon proper adjustment of remote controls on the powered equipment.

To Check Operation of Choke-A-Matic Controls:

Move control lever to CHOKE position. (See figure 11.) The carburetor choke should be closed.

The air cleaner can be removed to check the operation of the choke.



FIGURE 23. CARBURETOR ADJUSTMENT To Adjust:

Place control lever on equipment in FAST (high speed) position. Loosen control casing clamp screw B. Move control casing A and wire until lever D touches choke operating link at C. Tighten casing clamp screw B. See figure 24.



FIGURE 24. CHOKE ADJUSTMENT

ADJUST THROTTLE CONTROL See figure 25.

- 1. Move the throttle control lever located on the control panel to the FAST position.
- 2. Loosen the cable clamp screw holding the throttle control cable to the engine bracket.
- 3. Move the cable and wire until the throttle lever is in contact with the Choke lever. Tighten the cable clamp screw.
- 4. Operate the throttle control lever several times to check movement of the throttle to full Choke and FAST positions.



FIGURE 25.

REMOVE CUTTING UNIT

- 1. Lower the cutting unit to the lowest height of cut. Move the mower lever back into the OFF position.
- 2. Remove the haripin cotter and pull out the hitch pin. See figure 26.



FIGURE 26.

- Slip the mower drive belt off the bottom rim of the engine drive pulley and out of the mower drive idler and belt restrictor. Move the mower lever out of the OFF Position and release it to enable removal of the belt from between the blade brake mechanism.
- 4. Lift the front end of the cutting unit by the mower lift handle and move back slightly to disconnect the mower hitch rod from the hitch bracket and lower the cutting unit. See figures 27 and 28.
- 5. Push the front of the rider by the lift bar and roll the front wheels back over the top of the cutting unit for removal.



FIGURE 27.

6. Reverse these steps to re-install the cutting unit. Refer to the belt diagram decal on the mower deck for correct drive installation.



Make sure the mower lever is in the engaged position (forward) when installing the cutting unit. Position the drive belt between the blade brake mechanism before moving the lever to the OFF position.



FIGURE 28.

REPLACE MOWER BELT

See figure 29.

- 1. Remove the cutting unit from the rider as described above.
- 2. Release the tension on the idler arm and pulley and lift the worn belt from the blade pulleys.

- 3. Pull the worn belt (from the rear) to the double pulley assembly and lift the belt over the pulley.
- 4. Reverse the procedure in replacing the new belt.
- 5. Be sure the idler pulley is on the outside of the belt. Refer to the belt diagram decal on the mower deck for correct belt installation.
- 6. Be sure only an authorized belt is used in the replacement. Refer to the parts list for the part number of the correct replacement belt.



FIGURE 29.



FIGURE 30.

This belt is of a special, high strength construction. However, after 5-10 hours of operation, a slight adjustment may be required. To adjust, move the idler pulley towards the engine pulley about 1/8". To check the belt tension, raise mower height of cut to the highest position. The belt must release when disengaged.

Repeat the adjustment if more belt take-up is needed. Additional adjustment can be obtained by movement of idler pulley #2 after idler pulley #1 has been moved the full length of the adjustment slot. To obtain additional adjustment, move idler pulley #2 towards the outside. When the idler pulley has been tightened, relocate the belt restrictor in the positioning slot.

REPLACE TRANSMISSION BELT



FIGURE 31.

- 1. To facilitate removal and replacement of the tractor's transmission drive belt, remove the mower deck as explained previously. Drain the oil and gasoline from the engine...remove the battery...and then tilt the tractor on its side to expose the belt assembly.
- 2. Remove the bolts holding the shift position panel and remove the panel.
- 3. Remove the mower idler spring and the mower drive idler arm connecting rod.
- 4. Remove the engine drive pulley mounting bolt. Loosen the set screw in the lower engine pulley hub and remove the pulley.
- 5. Remove the bolt and bushing from the safety switch bracket and slip off the shift lever.
- 6. Remove the old belt, slipping it first up and off the transmission pulley, off the engine pulley, and off the two transmisson drive idlers. Then work the belt up and over the transmission lever for removal.

7. To install a new belt, reverse the above steps. Be sure the tapered side of the belt is in the pulley groove. In replacement, use only an authorized, original equipment belt, Refer to the parts list for the part number of the proper belt.

Make sure the belt is inside the belt guide rods (near the engine drive pulley and the transmission pulley) and inside the two belt restrictor brackets.

The front transmission idler (flat) should be on the outside of the belt and the rear transmission drive idler (V type) should be on the inside of the belt. Refer to the installation diagram under the right foot rest.

- 8. Replace the shift position panel.
- 9. After the new belt is in position, the clutch and brake should be adjusted. Refer to the Clutch/Brake adjustment on page 18.

ADJUST CLUTCH/BRAKE



FIGURE 32.

- 1. To adjust the vertical position of the brake and clutch pedal remove the cotter pin from the pedal connecting rod and thread the rod out or in as required to correctly re-position the pedal.
- 2. Normal wear of the brake disc may necessitate a slight adjustment to assure good braking action without too much pedal movement. Turn the brake adjustment nut clockwise 1/8 turn at a time and check. Move the transmission shift lever to Neutral and roll the tractor by hand and check the braking action by depressing the brake pedal all the way down.

Tighten the brake adjustment nut ONLY 1/8 turn at a time to prevent over-tightening and thus causing brake drag and undue wear. 3. The brake connecting rod may need adjustment occasionally if stretching occurs in the transmission drive belt or when a new belt is installed.

The front end of the rod connects into the slotted hole in the transmission drive idler arm and may be disconnected for adjustment by removing the cotter pin and washer.

With the brake-clutch pedal in the released position (drive) and the brake connecting rod held back toward the brake, adjust the rod by threading it in or out until the rod end is centered in the idler arm slot. This adjustment should be maintained in order to avoid brake dragging or belt slipping and to allow movement of the pedal to the clutch position and before application of the brake.

NOTES



PARTS LIST FOR MODELS 13875-8 AND 13885-8.

REF. NO.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART		PART NO.	COLOR CODE	DESCRIPTION	NEW PART
1	4164-0		Seat-Low Back (13875-8)		36	712-01		Hex Cent. L-Nut 1/4-20 Thd.	
	4164-0		Seat (13885-8)		37	2207-0	04	Foot Rest Ass'y.—R.H.	
2	710-03	77	Hex Sems Scr. 1/4-20 x .62"			61585		Foot Rest Ass'yL.H.	
	00040		Lg.*					(Not Shown)	
3	22242		Shift Position Panel		38	42381		Foot Rest Pad	
4	3159-0		Control Panel Ass'y.		39	3609-50		Rear Hitch Brkt.	
5	725-02	67	Ignition Switch		40	710-011		Hex Scr. 5/16-18 x .75" Lg.*	
6	705.00	~	Part of Ref. No. 5		41	712-015		Hex Cent. L-Nut 5/16-18 Thd.	
7	725-02	10	Ignition Key		42	1642-11	16	Extension Spring	1
8	42003	~~	Throttle Control		43	41382		Engine Shock Mount	
9	725-05		Light Switch		44	710-011		Hex Scr. 5/16-18 x .75" Lg.*	
10	1744-0		Head Light		45	736-026	64	FI-Wash. 3/8" I.D. x 1.00"	
	1743-0		Head Light—Lens					O.D. x .127	
	1744-0		Head Light—Bulb		46	1609-45		Switch Mounting Brkt.	
11		—497	Hood and Grille Ass'y.		47	736-092	21	L-Wash. 1/2" Scr.*	
12	42005		Speed Nut for 1/4-20 Thd.		48	712-015		Hex Cent. L-Nut 5/16-18 Thd.	
13			8 H.P. Engine (13875-8)		49	736-026	64	FI-Wash. 3/8" I.D. x 1.00"	
			10 H.P. Engine (13885-8)					O.D. x .127	
14	4195-0		Muffler Ass'y. (13885-8)		50	1657-07	'4	Pivot Bushing .50 O.D. x .328	
15	2187-0		Exhaust Pipe Ass'y. (13885-8)					I.D. x .110 Lg.	
16	1694-0	35	Exhaust Pipe Clamp 1-3/8"		51	725-050		Safety Switch	
4-			Dia. (13885-8)		52	1501-02	29	Slotted Rd. Hd. Scr. #4-40 x	
17	-		Part of Ref. No. 16 (13885-8)					.75" Lg.	
18		~~	Part of Ref. No. 16 (13885-8)		53	712-026		Hex Nut 5/16-18 Thd.*	
19	1694-0	22	Exhaust Pipe Clamp 1 ¹ / ₄ " Dia.		54	736-011		L-Wash. 5/16" Scr.*	
~~	740.04	-0	(13885-8)		55	710-044		Hex Scr. 5/16-18 x 1.50" Lg.*	
20	712-01		Hex Cent. L-Nut 5/16-18 Thd.		56	710-052		Hex Scr. 5/16-18 x 1.25" Lg.*	
21	736-01	59	FI-Wash344 I.D. x .88 O.D.		57	4118-07	' 4	Rear Frame Cover Ass'y.	
~~	4745.0	~~	x .063 (13885-8)		58	42104	-	Speed Nut for 1/4-20 Thd.	1
22	1745-0		Muffler Pipe Nippel (13885-8)		59	712-012	2	Nut Retainer 5/16-18 Thd.	
23	710-04		Hex Scr. ½-13 x 1.00" Lg.*			41379	•	Seat Spring	
24	4641-0		Engine Base Plate			736-011		L-Wash. 5/16" Scr.*	
25	736-01	33	FI-Wash406" I.D. x 1.25"			710-011	8	Hex Scr. 5/16-18 x .75" Lg.*	
00	1540.0		0.D. x .100			40115	•	Speed Nut	
26	1543-0	00	Rubber Wash38 I.D. x .75		64 65	4709-03		Battery Access Panel	
27	15150		O.D. x .190		65	710-025	Э	Hex Sems Scr. 5/16-18 x .62"	
27	15150	10	Frame Ass'y.		66	700 04 -	<u> </u>	Lg.*	
28	736-01		L-Wash. 5/16" Scr.*		66	736-015	Я	FI-Wash344 I.D. x .88 O.D.	
29 30	712-02	07	Hex Nut 5/16-18 Thd.*		67	2700 00		x.063	
		E0	Engine Mounting Spacer			3709-02		Head Light Panel	
31 32	712-01 710-02		Hex Cent. L-Nut 5/16-18 Thd.		68	1538-022		Hex Nut Flange Self Lock	
32 33			Hex Scr. ¼-20 x .75" Lg.*		60	40.405		5/16-18 Thd.	
55	736-04	03	FI-Wash281 I.D. x .62 O.D.			42425		Foam Pad	
34	1657 0	76	x.059 Divot Buching, 50 O.D. v. 005			41433	-	Plastic Plug	
54	1657-0	0	Pivot Bushing .50 O.D. x .265		71	710-031	o l	Hex Wash. Hd. Self Tap Scr.	[
35	1609-4	77	I.D. x .217 Lg. Parking Brake Brkt.					#8-32 x .62" Lg.	
55	1009-4	11	Faiking Diake Bikt.						

*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

(497—Yard-Man Red)

When ordering parts if color or finish is important, use color code shown at left. (e.g. Yard-Man Red Finish 15156 (497).)

The engine is not under warranty by the mower manufacturer. If repairs or service is needed on the engine, please contact your nearest authorized engine service outlet. Check the "Yellow Pages" of your telephone book under "Engines — Gasoline."





PARTS LIST FOR MODELS 13875-8 AND 13885-8

REF. NO.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART	REF. NO.	PART NO.	COLOR CODE	DESCRIPTION	NEW
1	1674-05	1	Steering Wheel Cap		33	712-011	6	Hex Ins. L-Nut 3/8-24 Thd.	
2	3738-005		Steering Wheel		34	22259	•	Tie Rod	
3	1624-18	1	Steering Post Spacer		35	736-013	34	FI-Wash812" I.D. x 1.38"	
4	22243		Collar—Steering Shaft					O.D. x .100	
5	715-010	1	Spring Pin Spiral 1/4" Dia. x		36	42414		Flange Bearing	ĺ
			1.50" Lg.		37	734-079	98	Front Wheel Ass'y. Comp.	
6	1543-04	7	Washer Bowed .81 I.D. x		38	734-025		Air Valve	
			1.15 O.D.		39	41502		Hub Cap	
7	736-025	6	FI-Wash635 I.D. x 1.00"		40	714-011	5	Cotter Pin 1/8" Dia. x 1.00"	Ì
-			O.D. x .03					Lg.*	
8	41618		Gas Gauge		41	734-079	97	Front Wheel—Rim Ass'y.	
9	4733-00		Gas Tank					Only	
10	723-015		Hose Clamp 1/2" O.D. Hose		42	734-029	98	Front Wheel—Tire Only—	
11	1715-00		Gas Line					13.0 x 5.0-6	
12	736-032		L-Wash. 1/4" Scr.*		43	61852		Mower Mtg.—Hitch Ass'y.	
13	710-059	9	Hex Wash. Hd. Self Tapp Sci	r.	44	712-015	58	Hex Cent. L-Nut 5/16-18 Thd	
		_	¹ /4-20 x .50"		45	714-047	0	Cotter Pin 1/8" Dia. x 1.25"	
14	712-013		Hex Ins. L-Nut 3/8-16 Thd.					Lg.*	
15	736-016	9	L-Wash. 3/8" Scr.*		46	1539-08		Hex Slotted Nut 34-10 Thd.	
16	61610		Steering Sector Arm Ass'y.		47	1541-00		L-Wash. ¾" Scr.*	
17	41968		Steering Rod		48	710-025	59	Hex Sems Scr. 5/16-18 x .62"	
18	736-016		L-Wash. 3/8" Scr.*					Lg.*	
19	712-011		Hex Ins. L-Nut 3/8-24 Thd.		49	710-0118		Hex Scr. 5/16-18 x .75" Lg.*	
20	1652-08		Pivot Bearing		50	710-042		Hex Scr. 3/8-16 x 2.00" Lg.*	
21	1509-12	2	Hex Scr. ³ / ₄ -10 x 4.00" Lg.		51	736-022	27	FI-Wash390" I.D. x 1.50"	
22	22238		Collar and Arm (Casting)					O.D. x .134	
23	715-010 ⁻	1	Spring Pin Spiral 1/4" Dia. x		52	750-024	5	Swing Arm Spacer	
~	04.004		1.50" Lg.		53	42041		Bushing	
24	61601		Front Axle Ass'yL.H.		54	42047		Rivet	
25	712-0110		Hex Ins. L-Nut 3/8-24 Thd.		55	42031		Gear Segment	
26	736-016	9	L-Wash. 3/8" Scr.*		56	22246	_	Pinion Gear	
27	22257		Pivot Bar Ass'y.		57	715-010	7	Spring Pin Spiral 5/16" Dia. x	
28	61602		Front Axle Ass'y. – R.H.					1.38" Lg.	
29	715-0240	Ď	Spring Pin Spiral 3/16" Dia.	(58	40562	_	Steering Tube Bushing	
~	700 000	,	1.25" Lg.			736-011		L-Wash. 5/16" Scr.*	
30	736-0288	5	Fl-Wash351" I.D. x 1.62"			712-015		Hex Cent. L-Nut 5/16-18 Thd.	
~	4050 00		O.D. x .063		61	3132-14	9	Steering Post Ass'y. Comp.	
31	1652-084		Axle Brg. (Sintered)		62	22245		Steering Wheel Shaft	
32	723-0156	j j	Ball Joint Ass'y. 3/8-24 Thd.		63	725-053	0	Solenoid	



PARTS LIST FOR MODELS 13875-8 AND 13885-8

REF. NO.	PART COLOR NO. CODE	DESCRIPTION	NEW		PART COLOR NO CODE	DESCRIPTION	NEW
1	1501-029	Slotted Rd. Hd. Scr. #4-40 x		48	734-0448	Rear Wheel—Tire Only 18.0 x	
		.75" Lg.				9.50	
2	725-0505	Safety Switch		49	734-0255	Air Valve	
3	3606-157	Lockout Plate		50	734-0764	Rear Wheel-Rim Ass'y. Only	
4	1538-035	Hex L-Nut #4-40 Thd.		51	41502	Hub Cap	
5	40891	Fl-Wash. 1.62" O.D. x .781"		52	710-0627	Hex Scr. 5/16-24 x .75" Lg.*	
5	40091						
•	740.0050	I.D. x .062		53	736-0242	Belleville Wash. 5/16" I.D.	
6	710-0259	Hex Sems Scr. 5/16-18 x .62"		54	736-0288	FI-Wash351" I.D. x 1.62"	
		Lg.*		1		O.D. x .063	
7	715-0101	Spring Pin Spiral 1/4" Dia. x		55	22247	"U"-Bolt	
		1.50" Lg.*		56	711-0471	Ferrule	
8	710-0376	Hex Scr. 5/16-18 x 1.00" Lg.*		57		Transaxle Comp.	
ğ	712-0204	Hex Ins. L-Nut 1/2-13" Thd.*		1		(See Page 28)	ĺ
ıŏ	736-0921	L-Wash. 1/2" Scr.*		58	712-0158	Hex Cent. L-Nut 5/16-18 Thd.	
11	710-0253	Hex Scr. 3/8-16 x 1.00" Lg.*		59	756-0267	Transaxle Pulley	
12	736-0258	FI-Wash. 3/8" I.D. x 1.00"		60	754-0204	"V"-Belt ½" x 67" Lg.	
		O.D. x .127		61	714-0129	#4 Hi-Pro-Key 3/32" x 5/8"	
13	1678-029	Mower Guide Yoke				Dia.	
14	712-0130	Hex Ins. L-Nut 3/8-16 Thd.		62	61592	Torque Brkt. Ass'y.	
15	61598	Arm Ass'yThrow-Out Lever	ł	63	710-0643	Hex Scr. 5/16-18 x 1.0" Lg.	
16	720-0175	Ball Knob 3/8-16 Thd.		00	110 0040	Spec.	
		Hex Scr. 5/16-18 x .75" Lg.*		64	736-0119	L-Wash. 5/16" Scr.*	
17	710-0118						
18	22396	Belt Guide		65	41977	Extension Spring	
19	712-0158	Hex Cent. L-Nut 5/16-18 Thd.		66	41027	"V"-Idler	
20	61599	Pivot Ass'y.—Throw-Out		67	40118	Shoulder Bolt	
		Lever		68	2169-028	Idler Arm Ass'y. Comp.	
21	1683-088	Connecting Rod		69	710-0593	Hex Scr. 5/16-24 x 2.25" Lg.*	
22	714-0115	Cotter Pin 1/8" Dia. x 1.00"		70	736-0264	FI-Wash344" I.D. x .62"	
~~	114-0115	Lg.*			100 0204	O.D. x .063	
~	740 0450			71	1640 100		
23	710-0458	Carriage Bolt 5/16-18 x 1.75"			1642-120	Compression Spring	
		Lg.*		72	736-0258	FI-Wash. 3/8" I.D. x 1.00"	
24	1642-096	Extension Spring (Drive Idler)				O.D. x .127	
25	1543-058	Rubber Wash38" I.D. x .75"		73	1609-607	Engaging Brkt.—Blade Brake	
		O.D. x .190		74	715-0108	Spring Pin Spiral 1/4" Dia. x	
26	22337	Pedal Connecting Rod				1.00" Lg.*	
27	714-0114	Sq. Key 1⁄4 x 1⁄4 x 2.00" Lg.*		75	22269	Bushing Spacer	
	756-0277	Engine Pulley Ass'y.	N 1	76	1543-058	Rubber Wash38" I.D. x .75"	
28			N	10	1040-000		
30	736-0257	FI-Wash531" I.D. x 1.25"			00057	O.D. x .190	
		O.D. x .100		77	22357	Adjustment Ferrule 3/8-16	
31	736-0171	L-Wash. 7/16" Scr. *				Thd.	
32	710-0483	Hex Scr. 7/16-20 x 2.25" Lg.		78	61588	Toe Rest Ass'y.	
33	20142	FI-Wash. 1.0" O.D. x .692"		79	3663-018	Pedal	
		1.D. x .24		80	1606-171	Spring Mounting Plate	
34	22545	Belt Guard Brkt.		81	712-0107	Hex Cent. L-Nut ¹ / ₄ -20 Thd.	
35				82	736-0264	FI-Wash344" I.D.x .62"	
	60799	Idler Pulley		02	130-0204		
36	736-0264	FI-Wash344" I.D. x .62"		0	0000 000	O.D. x .063	
		O.D. x .063		83	2609-606	Transaxle Hanger Brkt.	
37	3169-026	Idler Arm Ass'y.—Deck Drive		84	736-0169	L-Wash. 3/8" Scr.*	
38	710-0451	Carriage Bolt 5/16-18 x .75"		85	712-0798	Hex Nut 3/8-16 Thd.*	
		Lg.*		86	736-0921	L-Wash. 1/2" Scr.*	
39	42040	"V"-Idler		87	712-0922	Hex Jam Nut 1/2-20 Thd.*	
40	1648-059	Idler Pivot Tube		88	710-0377	Hex Sems Scr. 1/4-20 x .62"	
				00	10-03/7		İ
41	736-0192	FI-Wash531" I.D. x .93"		00	705 0147	Lg.*	1
		O.D. x .090		89	725-0117	12 V—Battery	
42	1509-123	Hex Scr. 1/2-13 x 4.00" Lg.*		90	712-0107	Hex Cent. L-Nut 1/4-20 Thd.	
43	747-0195	Brake Rod		91	08821	Battery Hold Down	
44	712-0342	Hex Jam Nut 3/8-16 Thd.*		92	1509-124	Hex Scr. 1/4-20 x 5.50" Lg.*	
45	736-0185	FI-Wash406 I.D. x .749 O.D.		93	42384	Grip	Í
	100-0100	x.063		94	2169-042	Throw-Out Lever Ass'y.	
40	700 0004						
46	732-0324 734-0760	Brake Spring Rear Wheel Ass'y.—Comp.		95	712-0181	Hex Top L-Nut 3/8-16 Thd.	
47				96	42247	Shift Lever Sleeve	



PARTS LIST FOR MODELS 13875-8 AND 13885-8

REF. NO.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART	REF. NO.	PART NO.	COLOR CODE		NEW ART
1	2120-07	77	Blade Spindle Pulley		37	736-02	56	FI-Wash635 I.D. x 1.00"	
2	40118		Shoulder Bolt					O.D. x .03	
3	41423		Extension Spring		38	42389		Wheel—6 x 1.50—Deck	
4	754-020	06	"V"-Belt ½ x 49.8" Lg.		39	2123-0	38	Axle Ass'y.—Deck	
			"A" Section		40	714-01	15	Cotter Pin 1/8" Dia. x 1.00"	l
5	2120-07		Blade Spindle Pulley					Lg.*	
6	1652-14	41	Bearing		41	41485		FI-Wash. 17/32 x 1-3/16 x 14	
7	1642-09	99	Extension Spring					Ga.	
8	1657-08	81	Brake Lever Bushing		42	41994		Extension Spring	
9	3169-0	50	Blade Brake Lever Ass'y.		43	712-07		Hex Nut 3/8-16 Thd.*	
10	712-01	58	Hex Cent. L-Nut 5/16-18 Thd.		44	736-02	17	L-Wash. 3/8" Scr. Heavy Duty	
11	61593		Mower Mtg. Hitch Ass'y.		45	22234		Height Position Lever Ass'y.	
12	714-01	15	Cotter Pin 1/8" Dia. x 1.00"		46	22266		Height Position Brkt.	
			Lg.*		47	710-02		Hex Scr. 3/8-16 x .75" Lg.*	
13	22256		Hitch Pin		48	720-01	43	Grip	
14	710-03	76	Hex Scr. 5/16-18 x 1.00" Lg.*		49	22260		Axle Pivot Shaft	
15	736-01	59	FI-Wash344 I.D. x .88 O.D. x .063		50	710-03	29	Sq. Hd. Set Scr. ¼-20 x .38" Lg. Cup	
16	41468		Connecting Pin		51	717-03	46	Bearing Housing	
17	41990		Cable Connector		52	710-03	76	Hex Scr. 5/16-18 x 1.00" Lg.*	
18	41423		Extension Spring		53	715-01	07	Spring Pin Spiral 5/16" Dia. x	
19	710-01	18	Hex Scr. 5/16-18 x .75" Lg.*					1.38" Lg.	
20	4152-02	22	36'' Deck Ass'y.		54	22362		Bearing Spindle Ass'y.	
21	1547-00	65	Hinge Pin		55	42123		Spring Pin Roll 1/2" Dia. x	
22	2189-01	11	Deflector Ass'y.					1.25" Lg.	
23	1642-14		Extension Spring		56	61607		Connecting Rod Ass'y.	
24	715-010	07	Spring Pin Spiral 5/16" Dia.		57	40140		Hair Pin	
			x 1.38" Lg.		58	710-04		Hex Scr. 5/16-18 x 1.50" Lg.*	
25	712-01		Hex Cent. L-Nut 5/16-18 Thd.		59	736-01	59	FI-Wash344 I.D. x .88 O.D.	
26	710-01		Hex Scr. 5/16-24 x .75" Lg.*					x .063	
27	736-01		L-Wash. 5/16" Scr.		60	1651-0		"V"-Belt—4L	
28	712-012		Hex Nut 5/16-24 Thd.*		61	756-02		Pulley Double—Drive Spindle	
29	3604-04	45	Blade		62	1626-1		Idler Pulley—Blade Belt	
30	41991		Blade Adapter		63	1169-0		Idler Arm Áss'y.	
31	1540-10	J7	FI-Wash. 25/32 x 1-7/8 x 16 Ga.		64 65	712-01		Hex Cent. L-Nut 5/16-18 Thd. Deck Spindle Ass'y.—Comp.	
32	22364		Spindle Housing			61873		Blade Spindle Ass'y.—Comp.	
33	22361		Spindle Bearing Ass'y.		67	42107		Spring Pin	
34	712-01	58	Hex Cent. L-Nut 5/16-18 Thd.			15155		36" Deck Ass'y. Comp.	
35	21989		Rod Adjustment Link					(For Service Only)	
36	714-01	15	Cotter Pin 1/8" Dia. x 1.00"						
			Lg.*						

*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

(497—Yard-Man Red)

When ordering parts if color or finish is important, use color code shown at left. (e.g. Yard-Man Red Finish 15156 (497).)

The engine is not under warranty by the mower manufacturer. If repairs or service is needed on the engine, please contact your nearest authorized engine service outlet. Check the "Yellow Pages" of your telephone book under "Engines — Gasoline."





13875-8 13885-8

PARTS LIST FOR TRANSAXLE MODEL NO. 659

REF.		DESCRIPTION	REF.	PART NO.	DESCRIPTION
1	PE-770063	Case Ass'y., Transaxle	43	PE-530105	Bearing, Needle
	DE 70000	(Incl. Nos. 2, 3 & 5)		PE-788042	Seal, Oil
2	PE-780086	Bearing, Needle	44	PE-778024A	Gear (16 teeth)
3	PE-780059	Bearing, Bronze	45	PE-778057	Gear, Bevel (33 teeth)
4	PE-780060	Bearing, Bronze	46	PE-776138	Shaft, Shifter and Brake
5	PE-780061	Bearing, Bronze	47	PE-778058	Gear, Shifting (2nd and 3rd)
6	PE-786033	Plate Ass'y., Center (Incl.	48	PE-778059	Gear, Shifting (1st and Rev)
		Nos. 4 and 7)	49	PE-778060	Gear, Spur (12 teeth)
7	PE-780062	Bearing, Bronze	50	PE-778061	Gear, Countershaft Drive
8	PE-772042	Cover Ass'y., Transaxle			(39 teeth)
		(Incl. Nos. 3 and 9)	51	PE-778062	Gear, Countershaft (34 teeth)
9	PE-780063	Bearing, Needle	52	PE-778063	Gear, Countershaft (25 teeth)
10	PE-778053A	Gear Ass'y., Differential	53	PE-792034A	Key, Countershaft
		(Incl. No. 11)	54	PE-778064	Idler, Reverse
11	PE-780064	Bearing, Bronze	55	PE-776057	Shaft, Reverse Idler
12	PE-774353	Axle, Left Hand	56	PE-786036	Spacer, Reverse Idler
13	PE-774354	Axle, Right Hand	57	PE-784087	Stop, Shifter
14	PE-778067	Gear, Bevel	58	PE-788033	
15	PE-778068	Pinion, Bevel	59	PE-788003	Gasket, Case and Cover
16	PE-786034	Pin, Drive	60	PE-780093	Gasket, Shift Lever Housing
17	PE-780065	Washer, Thrust	63	PE-780071	Bearing, Ball
18	PE-780001	Washer, Thrust	64	PE-780071	Bearing, Thrust
19	PE-778038	Ring, Snap	65	PE-780072	Washer, Thrust
20	PE-792040	Pin, Roll	66		Washer, Thrust
21	PE-786035	Sleeve Ass'y., Countershaft	67	PE-792035	Ring, Snap
		(Incl. No. 22)	68	PE-786026	Pin, Dowel
22	PE-780066	Bearing, Bronze	69	PE-788043	Seal, Oil
23	PE-776090	Shaft, Idler		PE-788009	Seal, Oil
25	PE-784079	Rod Ass'y., Shift (1st and	70	PE-788035	Seal, Oil
20	1 2-704079	Rev.) (Incl. Nos. 26 thru	71	PE-792036	Screw, Flanged Hex Hd., 1/4-20 x 1 1/4
		30)	72	PE-792007	Screw, Flanged Hex Hd.,
26	PE-784004	Fork, Shift			1/4-20 x 3/4
27	PE-784083	Rod, Shift	73	PE-792037	Screw, Hex Hd. Sems,
28	PE-792003	Spring			5/16-18 x 1
29	PE-792004	Ball, Steel	75	PE-792039	Plug, Pipe, 1/8"
30	PE-792017	Ring, Snap		PE-776155	Shaft, Input
31	PE-784084	Rod Ass'y., Shift (2nd and		PE-778077	Pinion, Input
		3rd) (Incl. Nos. 26, 28,		PE-788040	Ring, Retaining
		29, 30 and 32)		PE-790006	Pad, Brake
32	PE-784085	Rod, Shift		PE-790007	Plate, Brake Pad
34	PE-784088	Housing, Shift Lever	81	PE-790005	Holder, Brake Pad
	PE-784094	Keeper, Shift Lever		PE-790008	Lever, Brake
	PE-784286	Lever, Shift		PE-792076	Washer, Flat
	PE-792016	Ring, Snap		PE-792075	Nut, Lock
	PE-792001	Ring, Quad		PE-792073	Screw, Hex Washer Hd.
	PE-792049	Pin, Drive			
	PE-782049	Housing Ass'y., Axle (Incl	86	PE-790009	Taptite, 1/4-20 x 1 1/4 Disk, Broko
		Nos. 43 and 43A)		PE-792045	Disk, Brake Key, Woodruff #61



The no. 780091 bearing and seal can be used interchangeably with the separate #530105 bearing and the separate no. 788042 seal.



PARTS LIST FOR MODEL 13875-8 AND 13885-8

REF.	PART	COLOR	DESCRIPTION	NEW
NO.	NO.	CODE		PART
1 2 3 4 5 6 7 8 9 10 11	1160-0 1188-0 725-02 725-02 725-02 725-05 725-05 725-05 725-01 1188-0 1744-0 1653-0 1743-0	02 606 201 267 601 605 630 17 18 602 903 924	Connector Electric Wire Light Switch (Toggle) Ignition Key Ignition Switch Wire Harness Safety Switch—N.C. Solenoid 12 Volt Battery Electric Wire Headlights Bulb Gasket Lens	

Yard-Man PARTS INFORMATION

POWER EQUIPMENT PARTS AND SERVICE

Parts and service for all YARD-MAN manufactured power equipment are available through the authorized service distributors listed below. All orders should specify the model number of your unit, parts numbers, description of parts and the quantity of each part required. DO NOT SEND PARTS ORDER TO FACTORY. Contact distributor for name of local dealer.

ALABAMA DOTHAN Auto Elect. Co. of Ala. Inc 1301 Montgomery Hwy 36301	
DECATUR	
Alabama Farmers Co-op Inc., 121 Somerville Road 35601 FLORENCE	
B.M. Ingram Inc	
ARKANSAS LITTLE ROCK Frank Lyon Company 65th and Scott Hamilton 72204	
CALIFORNIA SACRAMENTO	
Bliss Power Lawn Equip. Co 101 Commerce Circle 95815 SAN BERNARDINO	
Lawnmower Supply Co 25608 E. Baseline	
ORANGE Pearson's Lawn Mower 169 S. Hewet St	
COLORADO WHEAT RIDGE	
Turf Equipment and Parts 8035 West 44th St	
FLORIDA CORAL GABLES, MIAMI Moz-All of Florida, Inc	
JACKSONVILLE Radco Dist., Inc	
GEORGIA TIFTON Thigpen Dist. Co Rebei Road	
ILLINOIS CERRO GORDO	
Van Horn Sales	
Keen Edge	
MORTON GROVE V-G Supply Co	
SULLIVAN	
Lawn Equip. Service Co 1133 W. Jackson St 61951	
INDIANA EVANSVILLE	
Midwest Equip. & Supply 901 Keck	
FORT WAYNE	
Lynn Koehlinger Co 3675 North Wells-Box 96 46801	
KANSAS LENEXA	
Frank Lyon Co. Old Sante Fe & 101st 66215 KENTUCKY HEBRON	
J.A. Stevens Mower Co P.O. Box 38 41048	
HOPKINSVILLE Cayce Mill Supply Co 505 East First St	
MAINE BANGOR	
M.L. Coffin Co	
Crandall-Hicks Co Rt. #9 01772	
MICHIGAN FERNDALE Ideal Mower Sales, Inc	
GRAND RAPIDS	
Jac Van Dist., Inc 4477 E. Paris, S.E	
Factory Branch 440 East Prospect	
Westgo Dist. Inc 14508 21st Ave. North 55440	
Ozark Equip. Co., Inc Hwy. 63 & Black StBox 784 85401	

BRIGGS & STRATTON, TECUMSEH AND PEERLESS PARTS AND SERVICE

Briggs & Stratton, Tecumseh and Peerless parts and service should be handled by your nearest authorized engine service firm. Check the yellow pages of your telephone directory under the listing **Engines—Gasoline**, Briggs & Stratton or Tecumseh Lauson.

	SPRINGFIELD
Frank Lyon Co	3055 E. Division
MONTANA	BILLINGS
Parker Montana Co.	
NEBRASKA	OMAHA
K & K Co. Inc	
NEW JERSEY	PARSIPPANY
	2 Eastmans Rd
NEW YORK Morris Electronice D	SYRACUSE ist. Inc1153 W. Fayette St 13201
NORTH CAROLINA	WINSTON-SALEM
Carswell Dist., Co	3750 N. Liberty StBox 4193
	North Station
оню	CLEVELAND
Tecca Dist., Co	4747 Manufacturing Ave 44135
OKLAHOMA	ADA
Ada Auto Supply	Box 338-301 E. 12th St 74820 OKLAHOMA CITY
Moore Cycle & Suppl	y 1537 W. Main St
PENNSYLVANIA	HATFIELD
	2967 Sandstone Dr
TENNESSEE	BRISTOL
Mitchell-Powers Hard	ware Co 5th St. Extension 37623 KNOXVILLE
House Hasson Howe	757 Western Aug
Master Repair Service	2423 Broadway, N.E
	UNIONCITY
TEXAS	1318 Stad Ave
	COMANCHE
	FORT WORTH
Woodson Sales Corp.	
	HOUSTON
UTAH	8000 Harwin StBox 42146 77036
Boyd Martin Co.	SALT LAKE CITY 1260 N.W. Temple
	BOUNTIFUI
Powered Products	
VIRGINIA	RINESISID
Bluefield Supply Co	Box 269-Mercer St
	LORTON
Honconi Equip. Inc	8815 Telegraph Rd
Bailey-Spencer Hardw	LYNCHBURG are Co 1016-26 Commerce St 24505
	RICHMOND
Universal Tractor Equi	p. Corp Box 5489
WASHINGTON	928 N. Meadow St 23220 SEATTLE
	SEATTLE
WISCONSIN	CHILTON
Horst Dist. Co., Inc	444 N. Madison St 53014
CANADA	KITCHENER ONTARIO
MID ProdUCIS	

WARRANTY PARTS AND SERVICE POLICY

The purpose of warranty is to protect the customer from defects in workmanship and materials, defects which are NOT detected at the time of manufacture. It does not provide for the unlimited and unrestricted replacement of parts. Use and maintenance are the responsibility of the customer. The manufacturer cannot assume responsibility for conditions over which it has no control. Simply put, if it's the manufacturer's fault, it's the manufacturer's responsibility; if it's the customer's fault, it's the customer's fault.

CLAIMS AGAINST THE MANUFACTURER'S WARRANTY INCLUDES

- 1. Replacement of Missing Parts on new equipment.
- 2. Replacement of Defective Parts within the warranty period.
- 3. Repair of Defects within the warranty period.

All claims MUST be substantiated with the following information :

- 1. Model Number of unit involved.
- 2. Date unit was purchased or first put into service.
- 3. Date of failure—Date Repaired.
- 4. Nature of failure-Correction.

YARD-MAN COMPANY.

P.O. BOX 2741 CLEVELAND, OHIO 44111