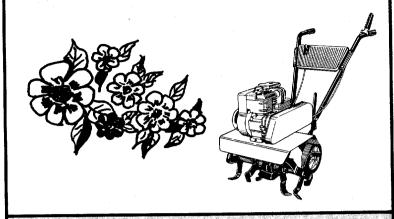
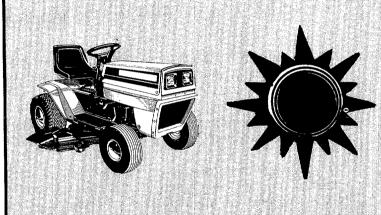
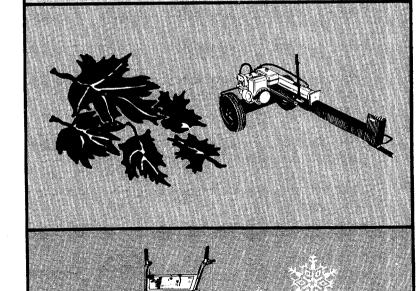
# OWNER'S MANUAL 26" RIDING MOWERS





Model Numbers 132-525A 132-526A



# Important:

Read Safety Rules and Instructions Carefully

Thank you for purchasing an American built product.

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### LIMITED WARRANTY

For one year from the date of original retail purchase, MTD PRODUCTS INC will either repair or replace, at its option, free of charge, F.O.B. factory or authorized service firm, any part or parts found to be defective in material or workmanship. Transportation charges for the movement of any power equipment unit or attachment are the responsibility of the purchaser. Transportation charges for any parts submitted for replacement under this warranty must be paid by the purchaser unless such return is requested by MTD PRODUCTS INC.

This warranty will not apply to any part which has become inoperative due to misuse, excessive use, accident, neglect, improper maintenance, alterations, or unless the unit has been operated and maintained in accordance with the instructions furnished. This warranty does not apply to the engine, motor, battery, battery charger or component parts thereof. Please refer to the applicable manufacturer's warranty on these items.

This warranty will not apply where the unit has been used commercially.

Warranty service is available through your local authorized service dealer or distributor. If you do not know the dealer or distributor in your area, please write to the Customer Service Department of MTD.

The return of a complete unit will not be accepted by the factory unless prior written permission has been extended by MTD.

This warranty gives you specific legal rights. You may also have other rights which vary from state to state.



# TO PURCHASERS OF INTERNAL COMBUSTION ENGINE EQUIPPED MACHINERY OR DEVICES IN THE STATE OF CALIFORNIA

The equipment which you have just purchased does not have a spark arrester. If this equipment is used on any forest covered land, brush covered land, or grass covered unimproved land in the State of California, before using on such land, the California law requires that a spark arrester be provided. In addition, spark arrester is required by law to be in effective working order. The spark arrester must be attached to the exhaust system and comply with Section 4442 of the California Public Resources Code.



To reduce the potential for any injury, comply with the following safety instructions. Failure to comply with the instructions may result in personal injury.

### SAFE OPERATION PRACTICES FOR RIDING VEHICLES

- It is suggested that this manual be read in its entirety before attempting to assemble or operate this unit. Keep this manual in a safe place for future reference and for ordering replacement parts.
- 2. This unit is a precision piece of power equipment, not a plaything. Therefore exercise extreme caution at all times.
- Know the controls and how to stop quickly— READ THIS OWNER'S MANUAL.
- 4. Do not allow children to operate vehicle. Do not allow adults to operate it without proper instruction. Only persons well acquainted with these rules of safe operation should be allowed to use your mower.
- 5. No one should operate this unit while intoxicated or while taking medication that impairs the senses or reactions.
- Wear sturdy, rough-soled work shoes and close-fitting slacks and shirts to avoid entanglement in the moving parts. Never operate a unit in bare feet, sandals, or sneakers.
- 7. To prevent injury, do not carry passengers or give rides. Keep children, pets and by-standers out of the area while mowing. Only the operator should ride on the unit and only ride in the seat.
- 8. Check overhead clearance carefully before driving under power lines, guy wires, bridges or low hanging tree branches, before entering or leaving buildings, or in any other situation where the operator may be struck or pulled from the unit, which could result in serious injury.
- 9. To maintain control of the unit and reduce the possibility of upset or collision, operate the tractor smoothly. Avoid erratic operation and excessive speed.
- 10. Keep the area of operation clear of all persons, particularly small children and pets. Stop engine when they are in the vicinity of your mower. Although the area of operation should be completely cleared of foreign objects, a small object may have been overlooked and could be accidently thrown by the mower in any direction and cause injury.
- 11. Clear work area of objects which might be picked up and thrown by the mower in any direction and cause injury.
- 12. Stop the blade(s) when crossing gravel drives, walks or roads.
- Disengage all attachment clutches and shift into neutral before attempting to start engine.
- 14. Disengage power to attachment(s) and stop engine before leaving operating position.
- 15. Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times as the rotating blade(s) can cause injury.

- 16. Disengage power to attachment(s) and stop engine before making any repairs or adjustments. Disconnect the spark plug wire and keep the wire away from the plug to prevent accidental starting.
- 17. Before attempting to unclog the mower or discharge chute, stop the engine. The mower blade(s) may continue to rotate for a few seconds after the engine is shut off. Therefore, be sure the blade(s) have stopped completely. Disconnect the spark plug wire and keep the wire away from the plug to prevent accidental starting.
- 18. Disengage power to attachment(s) when transporting or not in use.
- 19. Take all possible precautions when leaving vehicle unattended such as disengaging power-take-off, lowering attachments, shifting into neutral, setting parking brake, stopping engine and removing key.
- 20. Do not stop or start suddenly when going uphill or downhill. Mow up and down face of steep slopes; never across the face.
- 21. Reduce speed on slopes and in sharp turns to prevent tipping or loss of control. Always keep the tractor in gear when going down steep hills to take advantage of engine breaking action.
- 22. Stay alert for holes in terrain and other hidden hazards.
- 23. Use care when pulling loads or using heavy equipment.
  - A. Use only approved drawbar hitch points.
  - B. Limit loads to those you can safely control.
    C. Do not turn sharply. Use care when back-
  - C. Do not turn sharply. Use care when backing.
  - D. Use counterweight(s) or wheel weights when suggested in owner's manual.
- 24. Watch out for traffic when crossing or near roadways.
- 25. When using any attachments, never direct discharge of material toward bystanders nor allow anyone near vehicle while in operation.
- Handle gasoline with care. It is highly flammable.
  - A. Use approved gasoline container.
  - B. Never remove cap or add gasoline to a running or hot engine or fill fuel tank indoors. Wipe up spilled gasoline.
  - C. Open doors if engine is run in garage. Exhaust fumes are dangerous. Do not run engine indoors.
- 27. Keep the vehicle and attachments in good operating condition, and keep safety devices in place. Use guards as instructed in owner's manual.
- 28. Keep all nuts, bolts, and screws tight to be sure the equipment is in safe working condition.

- 29. Never store the equipment with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow engine to cool before storing in any enclosure.
- 30. To reduce fire hazard, keep engine free of
- grass, leaves or excessive grease.

  31. The vehicle and attachments should be stopped and inspected for damage after striking a foreign object. The damage should be repaired before restarting and operating the equipment.
- 32. Do not change the engine governor settings or overspeed the engine.
- 33. When using the vehicle with mower, proceed as follows:
  - (1) Mow only in daylight or in good artificial light.

- (2) Never make a cutting height adjustment while engine is running if operator must dismount to do so.
- (3) Shut the engine off and wait until the blade comes to a complete stop before removing the grass catcher.
- (4) Check blade mounting bolts for proper tightness at frequent intervals.
- 34. Check grass catcher bags frequently for wear or deterioration. For safety protection, replace only with new bag meeting original equipment specifications.
- 35. Look behind to make sure the area is clear before placing the transmission in reverse and continue looking behind while backing

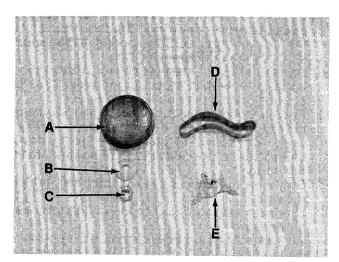


FIGURE 1.

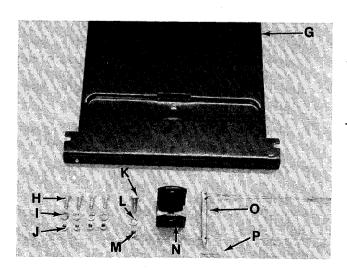


FIGURE 2.

### **ASSEMBLY INSTRUCTIONS**



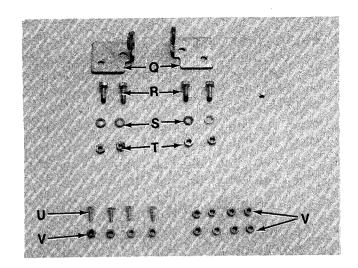
This unit is shipped WITHOUT GAS-OLINE or OIL. After assembly, see separate engine manual for proper fuel and engine oil recommendations.

#### Loose Parts in Carton:

- (1) Steering Wheel
- (1) Battery Pack with Acid
- (1) Carton with Grass Catcher, Hitch Plate and all Hardware:

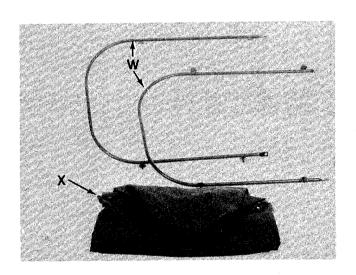
#### Contents of Hardware Pack: (See figures 1, 2, 3, 4 and 5)

- Steering Wheel Cap
- B (1) Belleville Washer
- Hex Lock Nut 5/16-18 Thread C (1)
- D (1) Battery Strap
- E (2) Ignition Keys
- Cable Tie (Not Shown) F (1)
- Rear Hitch Plate G (1)
- Hex Screws 5/16-18 x 3/4" Long H (4)
- (4) Lock Washers 5/16" I.D.
- J (4) Hex Nuts 5/16-18 Thread
- Hex Screw 3/8-16 x 1" Long K (1)
- L (1) Lock Washer 3/8" I.D.
  - M (1) Hex Nut 3/8-16 Thread
  - N (1) Hitch Bracket
  - O (1) Hitch Pin
  - P (1) Hairpin Cotter
    - Foam Strips (Not Shown)



- Q (2) Hinges—Right and Left Hand
- R (4) Hex Sems Bolts 5/16-18 x 1.00" Long
- S (4) Lock Washers 5/16" I.D.
- —T (4) Hex Nuts 5/16-18 Thread
  - U (4) Hex Bolts 1/4-20 x 5/8" Long
  - V (12) Hex Lock Nuts 1/4-20 Thread

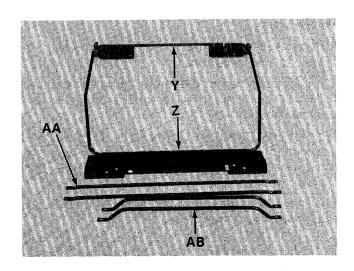
FIGURE 3.



W (2) Grass Catcher Side Frames

-X (1) Grass Bag

FIGURE 4.

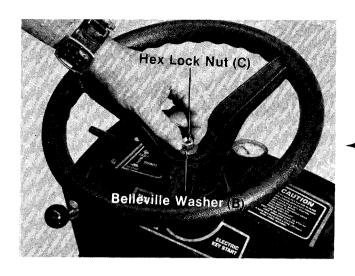


- Y (1) Frame Assembly
- Z (1) Dust Cover
- AA (2) Bottom Cross Braces
- AB (2) Catcher Handles



Reference to right hand or left hand side of machine is observed from the driver's seat facing forward.

FIGURE 5.



#### STEERING WHEEL INSTALLATION

- Remove the riding mower and all parts from the carton. Make certain that all loose parts and literature have been removed before the carton is discarded.
- 2. Place the steering wheel over the steering shaft. See figure 6.
- 3. Secure with the belleville washer (B) and the 5/16" hex lock nut (C). See figure 6.



Install the washer with the cupped side down.

#### FIGURE 6.



4. Press the cap (A) on the steering wheel by ——hand. See figure 7.

#### FIGURE 7.

#### **BATTERY INFORMATION**



- A. Battery acid must be handled with great care as contact with it can burn and blister the skin. It is also advisable to wear protective clothing (goggles, rubber gloves and apron) when working with it.\*
- B. Should battery acid accidentally splatter into the eyes or onto the face, rinse the affected area immediately with clean cold water. If there is any further discomfort, seek prompt medical attention.
- C. If acid spills on clothing, first dilute it with clean water, then neutralize with a solution of ammonia/water or baking soda/water.
- D. Since battery acid is corrosive, do not pour it into any sink or drain. Before discarding empty

- electrolyte containers, rinse them with a neutralizing solution.
- E. NEVER connect or disconnect charger clips to battery while charger is turned on as it can cause sparks.
- F. Keep all lighted materials (cigarettes, matches, lighters) away from the battery as the hydrogen gas generated during charging can be combustible.
- G. As a further precaution, only charge the battery in a well-ventilated area.
  - \*Always shield eyes, protect skin and clothing when working near batteries.

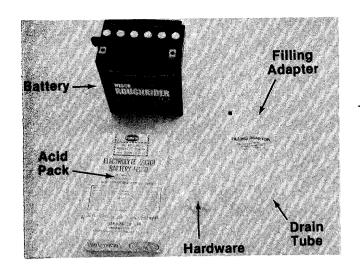


FIGURE 8.



FIGURE 9.

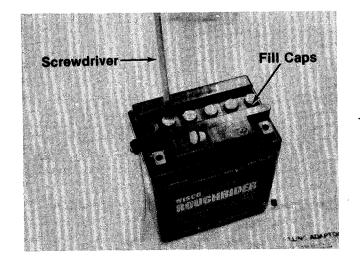


FIGURE 10.

#### **ACTIVATING AND INSTALLING THE BATTERY**

 Upon opening the battery pack, you should receive acid pack, battery, drain tube, filling adapter and hardware. See figure 8.



BATTERIES CONTAIN SULFURIC ACID AND MAY CONTAIN EXPLOSIVE GASES (when electrolyte has been added).

- 2. Place the battery on table or workbench to be filled.
- 3. Place one end of clear plastic drain tube on manifold of battery. See figure 9.



Some batteries may already have the drain tube installed, in which case it may be necessary to snip off the sealed end.

 Remove the six fill caps from the top of the battery with a screwdriver. Care should be taken not to damage the fill caps. See figure 10.

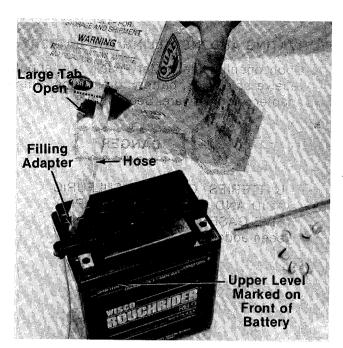


FIGURE 11.



Battery contains sulfuric acid. Refer to warning on page 6. Antidote: EXTERNAL—Flush with water. INTERNAL—Drink large quantities of water or milk. Follow with milk of magnesia, beaten egg or vegetable oil. Seek prompt medical attention. EYES: Flush with cool water for at least 15 minutes, then seek immediate medical attention.

Since batteries produce explosive gases, keep all lighted materials (cigarettes, lighters, matches, etc.) away. Be sure to charge battery only in well-ventilated areas.

### KEEP BATTERIES OUT OF THE REACH OF CHILDREN!

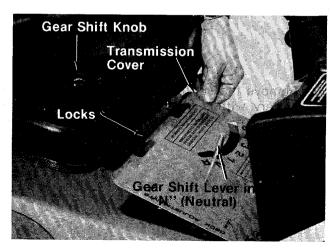


FIGURE 12.

- 5. Lay acid package down, with "push in" facing up. Using thumb, push in small perforated tab at dot on front of package. Tear down large tab to solid line, exposing hose. **Do not** use a sharp tool or object to open acid package.
- 6. Pull out hose from package and hold upright.
  Squeeze hose forcing all acid back into package. Cut off tip of hose and insert filling adapter. See figure 11.
- 7. Fill each cell to upper level marked on front of battery. Replace fill caps on battery. See figure 11.
- 8. Allow battery to sit for 20 to 30 minutes. Add additional acid, if necessary, to bring it up to the proper level
- 9. The battery can be charged after the 20 minutes sitting period. The battery can be slow charged (do not fast charge) at a maximum bench rate of 1.4 amperes until the specific gravity reading is 1.260-1.280. Charge for a minimum of 2 hours and a maximum of 8 hours.



Model 525 Only—The battery may be charged with the charger provided after it is installed in the unit.



#### **CAUTION**

After battery has been in service, add only distilled water. DO NOT ADD ACID.

#### **INSTALLING THE BATTERY**

- Place the shift lever in the "N" (neutral) position. Remove the gear shift lever knob. See—figure 12.
- 2. Push down and turn the locks on the transmission cover. See figure 12.
- 3. Lift out the transmission cover. See figure 12.

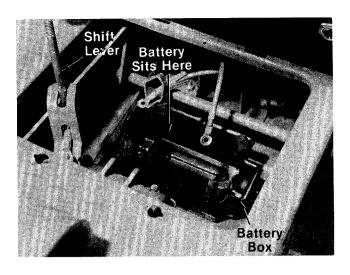
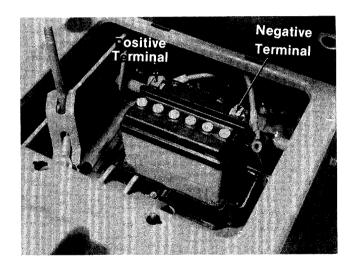


FIGURE 13.

4. Move the shift lever all the way to the left. See ——figure 13.

Figure 13 shows the battery box in which the battery will be mounted.

- 5. Install the four foam strips into the battery box as follows.
  - A. Using a cloth, clean the inside of the battery box with a thinner or solvent.
  - B. Peel the paper off the foam strips to expose the adhesive backing. Press foam strips firmly into the corners of the battery box. See figure 13.

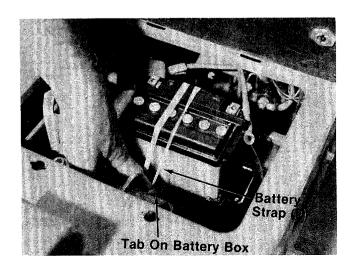


 Place the battery in the rider so that the positive terminal is towards the left side of the unit. See figure 14.



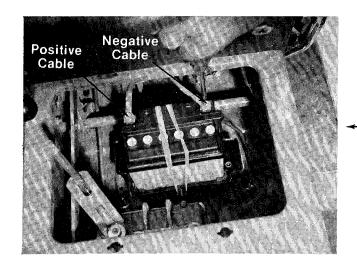
Right and left hand side of the unit is determined by sitting on the seat in the operating position facing forward.

FIGURE 14.



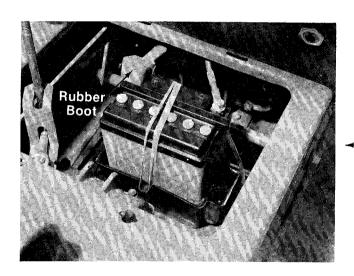
7. Secure the battery to the battery box by stretching the battery strap (D) across the battery. Loop each end around the tab on the sides of the battery box. See figure 15.

FIGURE 15.



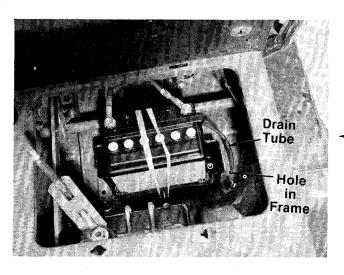
- 8. Slide the square nut (provided with battery hardware) into the positive (+) terminal. Slide back the rubber boot which is on the positive cable. Place the positive (heavy red wire) cable and the small red wire (with a fuse holder in it) on the positive terminal. Secure with screw and lock washer provided.
- 9. Slide the square nut (provided with battery hardware) into the negative (-) terminal. Place the negative (heavy red wire) cable on the negative terminal. Secure with screw and lock washer provided. See figure 16.

FIGURE 16.



10. Slide the rubber boot over the positive terminal. See figure 17.

FIGURE 17.



11. Feed the end of the battery drain tube through——the hole provided in the frame. See figure 18.

FIGURE 18.

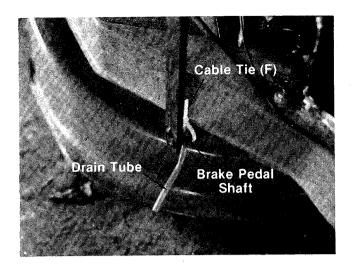


FIGURE 19.

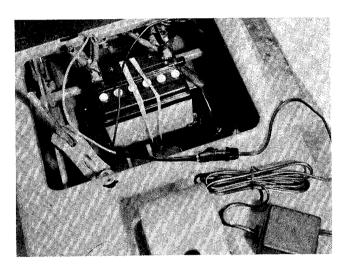


FIGURE 20. Model 525 Only

- 12. Using cable tie (F), secure battery drain tube
   to the brake pedal shaft assembly. Cut off excess end. See figure 19.
  - 13. Model 525 Only—Slide the rubber boot off the battery and charge the battery as follows. See figure 20. The battery can be slow charged (do not fast charge) at a maximum bench rate of 1.4 amperes until the specific gravity reading is 1.260-1.280. Charge for a minimum of 2 hours and a maximum of 8 hours.



The battery charger provided is specially designed for the battery in this unit. **Do not use any other charger.** A charging rate in excess of the above specifications will buckle and warp the positive plates and/or perforate the separators.

#### To Attach the Battery Charger:

- 1. Attach the red clip on the charger to the positive terminal.
- 2. Attach the black clip on the charger to the negative terminal.
- 3. Plug the other end of the battery charger into a standard household 110 A.C. outlet.

#### To Remove the Battery Charger:

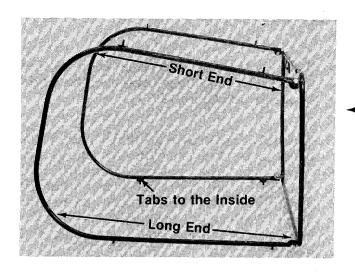
- 1. Unplug the charger from the 110 A.C. outlet.
- 2. Remove the black clip from the negative terminal.
- Remove the red clip from the positive terminal.



Failure to follow the above procedure when charging a battery can cause the gases in the battery to explode.



Charging rate after battery has been put into operation: The battery is to be charged with the charger provided, for a period of 14-16 hours, NO LONGER THAN 30 HOURS.

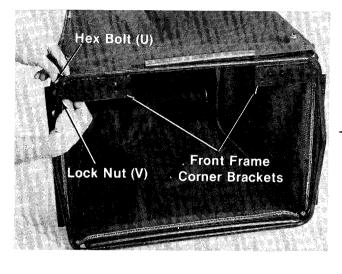


#### FIGURE 21.

# ASSEMBLY OF GRASS CATCHER

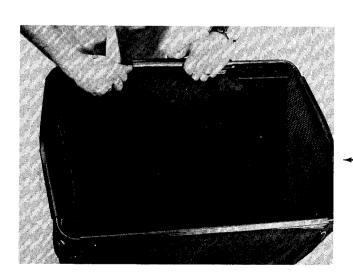


- Figure 21 was photographed without the grass bag for clarity.
- 1. Place the right and left hand frame sides (W) into the grass bag (X). The long end of side frame goes to the bottom of the bag.
- 2. Place the weld bolts on side frames through the eyelets in bag.



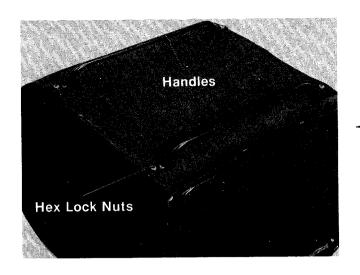
3. Bolt the front frame assembly (corner brackets to the top) to the side frames with four hex bolts (U) and hex lock nuts (V). See figure 22.

#### FIGURE 22.



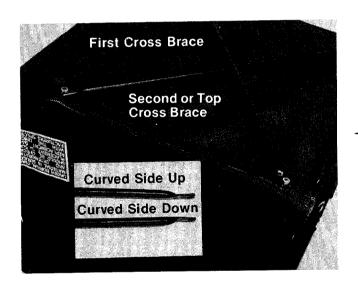
4. Snap the plastic edge of grass bag over frame.See figure 23.

FIGURE 23.



Place the grass catcher top side up. Place two
 — handles (AB) in position and secure with four hex lock nuts (V). See figure 24.

FIGURE 24.



6. Turn the grass catcher over bottom side up. Place the cross braces (AA) in position as shown in figure 25. Please note first brace will have the curved side down. The top brace will be positioned with the curved side up. See figure 25.

FIGURE 25.

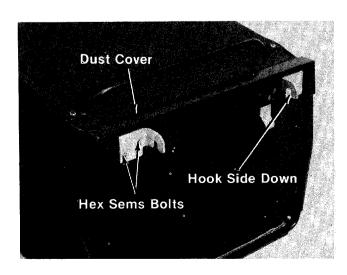
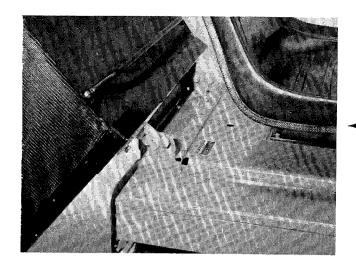


FIGURE 26.

7. Place dust cover (Z) in position on top front of catcher. Place right and left hand hinges (U) in position and secure with hex sems bolts (R),
 — lock washers (S) and hex nuts (T). See figure 26.

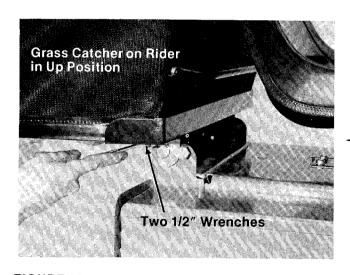
**HINT:** Hinges will only match the hole pattern one way (hook down).

Only make bolts finger tight at this time.



8. Assemble the grass catcher to riding mower.
——See figure 27.

FIGURE 27.



Lift the grass catcher all the way up. Have someone hold grass catcher up or block up.
 Then with two 1/2" wrenches, tighten hinge bracket bolts securely. See figures 28 and 29.

FIGURE 28.

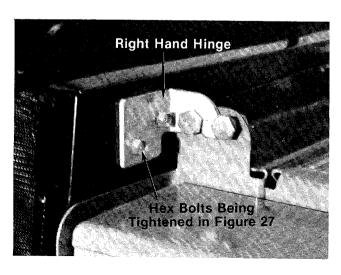


FIGURE 29.

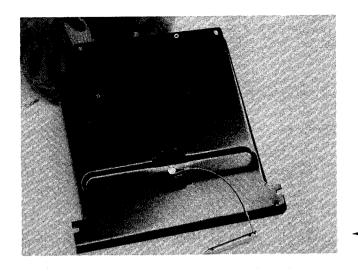


FIGURE 30.

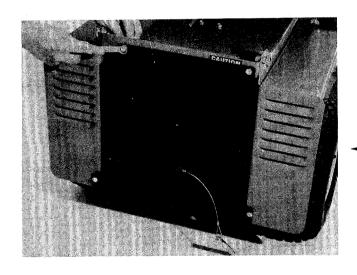
# ASSEMBLY OF HITCH PLATE

The hitch plate is used in place of the grass catcher when towing a trailer.

- 1. Remove the grass catcher.
- 2. Place the hitch bracket through the hitch plate. Secure with hex bolt (K), lock washers (L) and hex nut (M).

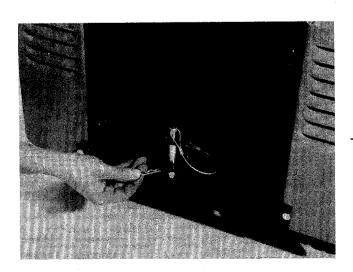


Attach the looped end of hitch pin (O) under head of bolt. See figure 30.



Place the rear hitch plate against the discharge opening of the rider. Attach with four 5/16" screws (H), lock washers (I) and nuts (J). See figure 31.

FIGURE 31.



4. Use the hitch pin to secure your attachments——to the rider. See figure 32.

FIGURE 32.

#### **OPERATION**

### CAUTION

- 1. Keep all shields in place.
- 2. Before leaving operator's position:
  - a. Shift transmission to neutral
  - b. Set parking brake
  - c. Disengage attachment clutch
  - d. Shut off engine
  - e. Remove ignition key
- 3. Wait for all movement to stop before servicing machine.
- 4. Keep people and pets a safe distance away from machine.
- 5. Look to the rear before backing up.

#### **Throttle Control**

The throttle control is used to regulate the engine speed and choke the engine. The engine should be operated from 3/4 to full throttle when operating the cutting deck or snow thrower. See figure 33 or 34.

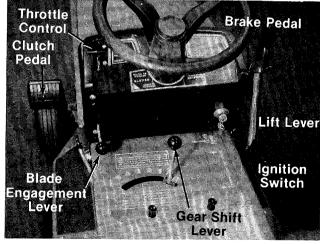


FIGURE 33. Model 525

#### **Ignition Switch**

The ignition switch is located on the right side of the dashboard. Turn the key to the START position to start the engine. When the engine is running, leave the key in the ON position. To stop the engine, turn the key to the OFF position.

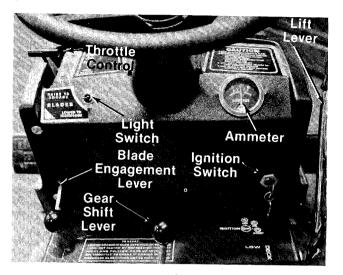


#### CAUTION

Remove the key from the riding mower when the mower is not in use to prevent accidental starting.

#### Ammeter (Model 526 Only)

The ammeter registers the rate of battery charge or discharge. The ammeter should register about 3 amps on the plus (+) side with the engine running fast. The head lamps operate directly from the engine and do not register on the ammeter. See figure 34.



#### FIGURE 34. Model 526

#### **Battery Charger (Model 525 Only)**

See page 11 of this manual for battery charger operation.



The battery charger may be equipped with a circuit breaker. If battery charger fails to work the first time, wait at least three minutes, then try again.

#### Safety Interlock System

A series of electric switches are used to insure that the clutch is disengaged and the cutting blade is shut off before the engine can be started.

The safety interlock system has another switch located on the rear of the rider that is activated when the grass catcher is attached to the rider. If you remove the grass catcher or attempt to dump the grass without shutting off the blade, the engine will stop.



Do not operate the rider if the interlock system is malfunctioning because it is a safety device, designed for protection.

#### Light Switch (Model 526 Only)

To turn on head lamps, push the switch marked "Lights" located on the left side of the dashboard. See figure 34.



The head lamps operate directly from the alternator and only operate when the engine is running.

#### Gasoline Gauge

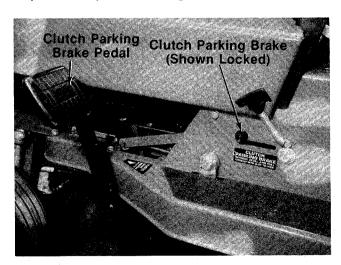
The gasoline gauge is located in the gasoline fill cap. The gauge indicates the amount of fuel in the tank.

#### Clutch Parking Brake Pedal

The clutch parking brake pedal is located on the left side of the rider and is used to disengage the drive mechanism. Depressing the clutch parking brake pedal will disengage the drive and APPLY THE DISC BRAKE TO THE REAR WHEELS. The clutch parking brake pedal must be depressed when you come to a stop, shift gears or start the engine. See figure 35.

#### **Clutch Parking Brake Lock**

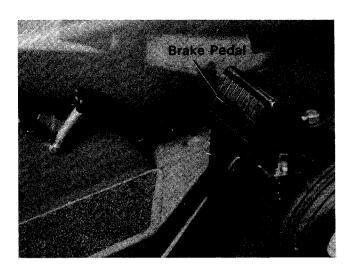
When the clutch parking brake pedal is depressed all the way, it can be locked in the disengaged position by lifting up the lock button. To release, depress the pedal. See figure 35.



#### FIGURE 35.

#### **Brake Pedal**

The brake pedal is located on the right side of the mower and is operated by depressing it with your right foot. When coming to a complete stop, it is necessary to depress both the clutch parking brake and the brake pedals. See figure 36.



#### FIGURE 36.

#### Gear Shift Lever

The five speed transmission has five forward speeds, neutral and reverse. Do not shift normally through the gears on this transmission as in an automobile. Pre-select the gear appropriate for the job you are doing. The list can be used as a guide to select the proper gear. You must depress the clutch pedal when you stop and when you shift.

1st gear—Heavy Cutting 2nd gear-Medium Cutting Neutral 3rd gear—Medium Cutting 4th gear—Light Cutting

5th gear—Traveling

Reverse

#### Lift Lever

The lift lever is located on the right hand side of the unit. It is used to raise and lower the cutting deck.

There are five cutting heights from 21/4" to 33/4". Set the stop (see figure 37) at the desired cutting height.

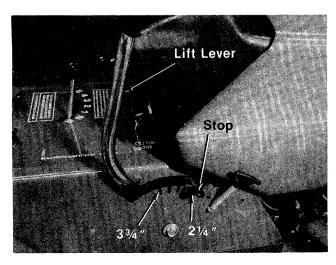


FIGURE 37.



The blade does not shut off when the deck is raised. You must place the Blade Engagement Lever in the raised (OFF) position.

#### **Blade Engagement Lever**

To engage the cutting blade, raise the Blade Engagement Lever up and to the left. It will lock in this position. To disengage the blade, move the Blade Engagement Lever to the right and lower it slowly. The blade must be shut off in order to start the engine or to dump the grass catcher. See figures 38 and 39.

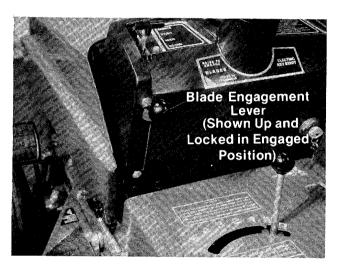


FIGURE 38.

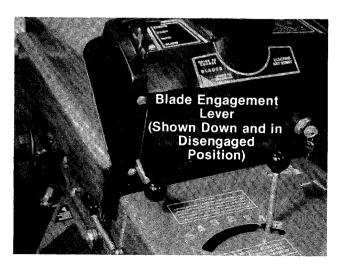


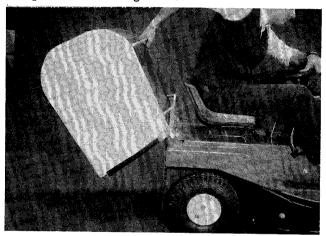
FIGURE 39.

#### **Grass Catcher Operation**



The grass catcher is a part of the riding mower. The riding mower should not be operated without the grass catcher in place.

The grass catcher can be removed to dump the clippings by grasping both handles and lifting the rear handle first to tip the catcher slightly, and then remove it completely. To attach, hook the hinges on the catcher over the REAR pins on the riding mower. See figure 40.



#### FIGURE 40.

To dump the grass, grasp the rear handle and pull it towards you. See figure 41.



The Blade Engagement Lever must be in the disengaged position or the engine shut off before dumping or removing the grass catcher.

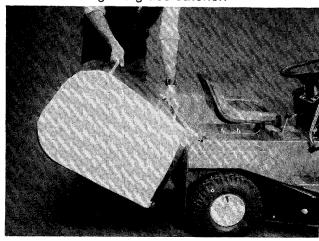


FIGURE 41.



If you strike a foreign object, stop the engine. Remove wire from spark plug, thoroughly inspect the mower for any damage, and repair the damage before restarting and operating the mower.



Under normal usage the grass catcher is subject to wear, and should be checked periodically. Be sure any replacement complies with the mower manufacturer's recommendation.

### **ADJUSTMENTS**



#### CAUTION

Do not at any time make any adjustment to lawn mower without first stopping engine and disconnecting spark plug wire.

#### **CHAIN ADJUSTMENT**

After the first five hours of operation, the initial slack should be removed from the chain. The chain should be tight enough so that it deflects approximately ½ inch when it is depressed with the thumb.

1. To tighten the chain, loosen the two nuts on each side of the frame holding the differential bracket to the frame. See figure 42.



These are located under the frame.

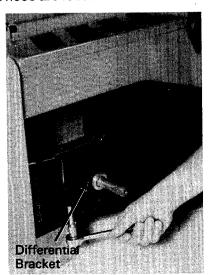


FIGURE 42.

- 2. Tighten the adjusting nuts as shown in figure 43 until you have the proper tension.
- 3. Tighten the nuts holding the differential bracket to the frame.

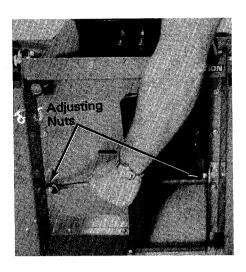


FIGURE 43.

#### **BRAKE ADJUSTMENT**

During normal operation of this machine, the brakes are subject to wear and will require periodic examination and adjustment.

To adjust the brake, tighten the lock nut one-half turn and then test the brake. The brake stops the rider by gripping the sprocket on the rear axle. See figure 44.

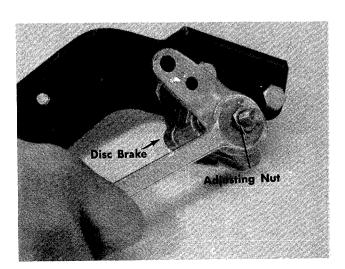


FIGURE 44.

#### WHEEL ALIGNMENT

The caster (forward slant of the king pin) and the camber (tilt of the wheels out at the top) require no adjustment. Automotive steering principles have been used to determine the caster and camber on the mower. The front wheels should toe-in 1/8 inch. See figure 45. To adjust, follow these steps:

1. Remove the cotter pin holding the ferrule to the axle bracket. See figure 45.

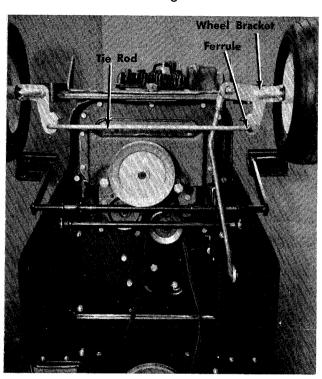


FIGURE 45.

- 2. Adjust the ferrule in or out until the wheels toe-in approximately 1/8".
- 3. Replace the ferrule into the wheel bracket and replace the cotter pin.

#### **CARBURETOR ADJUSTMENT**



If any adjustments are made to the engine while the engine is running (e.g. carburetor), disengage all clutches and blades. Keep clear of all moving parts. Be careful of heated surfaces and muffler.

Minor carburetor adjustment may be required to compensate for differences in fuel, temperature, altitude and load.

To adjust the carburetor, refer to the separate engine manual packed with your unit.

#### LUBRICATION

#### SPECIFICATIONS:

(Lubricate once a season or after every 25 hours of operation.)

Oil—Use SAE 30 or equivalent.

Grease-Use automotive multi-purpose grease, except in the differential and transmission.

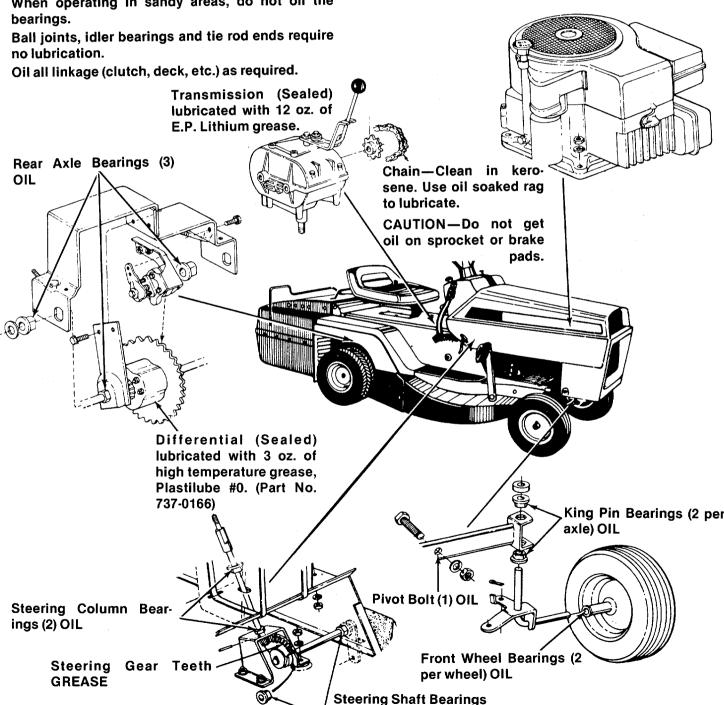
Grease (Transmission and Differential)—Use E.P. Lithium grease.

#### NOTES:

When operating in sandy areas, do not oil the bearings.

Engine—Remove oil fill plug and add oil until it is full to point of overflowing or to full mark on dipstick. Above Freezing Temperature, use oil with viscosity grade SAE 30 or SAE 10W-30.

Below Freezing Temperature, use oil with viscosity grade SAE 5W-20, SAE 5W-30 or SAE 10W.



#### **MAINTENANCE**



Disconnect spark plug wire and ground it against the engine before performing any repairs or maintenance.

#### **CRANKCASE OIL**

To ensure maximum engine performance, perform the following periodic maintenance:

#### Oil Check

Check the oil level in the crankcase before each use of the machine and after every five hours of operation. Oil should be kept between the add and full marks on the dipstick or full to point of overflowing.

After the first five hours of operating a new engine, drain the oil from the crankcase while engine is still hot and refill crankcase with new oil; thereafter change the oil every 25 hours of operation. This procedure ensures minimum wear of engine parts. To change the oil, proceed as follows:

- With the machine on level ground, place a suitable metal container under the oil drain plug, then remove the drain plug.
- 2. After the oil has been drained completely from the crankcase, replace the drain plug and tighten.
- Refill crankcase with 2½ pints of good quality, type MS, engine oil into the crankcase.
   Summer use SAE 30; Winter (below 40°F.) use SAE 5W-20 or SAE 10W.

#### AIR CLEANER

Under normal operating conditions, the air cleaner, located on top of the carburetor, must be serviced after every ten hours of use. Under extremely dusty operating conditions, the air cleaner must be serviced after every hour of operation.

To service air cleaner, refer to the separate engine manual packed with your unit.

#### CLEANING ENGINE AND BLADE HOUSING

Any fuel or oil spilled on the machine should be wiped off promptly. Grass, leaves, and other dirt must not be left to accumulate around the cooling fins of the engine or on any part of the machine.

Clean the underside of the blade housing after each mowing.

#### **BELTS**

Be certain belts are free of oil or dirt. Wipe the belts periodically with a clean rag.

#### SPARK PLUG

The spark plug should be cleaned and the gap reset to a 0.030-inch clearance once a season. Spark plug replacement is recommended at the start of each mowing season; check engine manual for correct plug type.

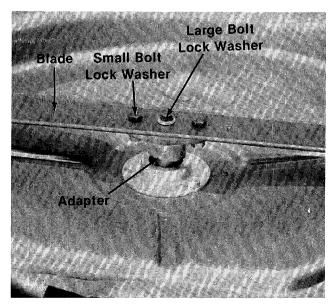
#### **CUTTING BLADE**

A. Removal for Sharpening or Replacement



Be sure to disconnect and ground the spark plug wire before working on the cutting blade to prevent accidental engine starting.

- 1. Remove large bolt and lock washer which holds the blade and adapter to the blade spindle. See figure 46.
- Remove the blade and adapter from the spindle. Be careful not to lose the key on the spindle.
- 3. If the blade or blade adapter needs replacing, remove the two small bolts, lock washers and nuts which hold the blade to the adapter.



#### FIGURE 46.

#### B. Sharpening

Remove the cutting blade by following the directions of the preceding section.

When sharpening the blade, follow the original angle of grind as a guide. It is extremely important that each cutting edge receives an equal amount of grinding to prevent an unbalanced blade. An unbalanced blade will cause excessive vibration when rotating at high speeds, may cause damage to the mower and could break, causing personal injury.

The blade can be tested for balance by balancing it on a round shaft screwdriver. Remove metal from the heavy side until it balances evenly.



It is recommended that the blade always be removed from the adapter for the best test of balance.

#### C. Reassembly

Before reassembling the blade and the blade adapter to the unit, lubricate the spindle and the inner surface of the blade adapter with light oil. Lubricating the bolt holes, bolts and inner surface of the nuts with light oil is also recommended. A 4 oz. plastic bottle of light oil lubricant is available. Order part number 737-0170. Engine oil may also be used.

When replacing the blade, be sure to install the blade with the side of the blade marked "Bottom" (or with part number) facing the ground when the mower is in the operating position. Make certain key is in place on the blade spindle.

#### **Blade Mounting Torque**

3/8" Dia. Bolt 375 in. lb. min., 450 in. lb. max. 5/16" Dia. Bolt 150 in. lb. min., 250 in. lb. max.

To insure safe operation of your unit, ALL nuts and bolts must be checked periodically for correct tightness.

#### **FUEL SHUT-OFF VALVE AND FILTER**

The valve and filter is located on the bottom of the gasoline tank. Turn the valve knob in to shut off the fuel flow. Turn the valve knob out to operate the rider.

The entire valve can be pulled out to clean the filter. When reassembling, place the grommet into the gasoline tank first. Then push the valve all the way in. See figure 47.



Be careful not to damage the filter screen on the valve.

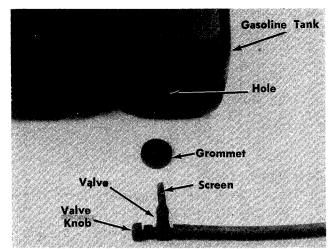


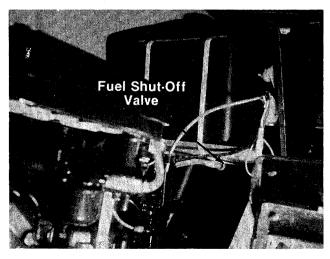
FIGURE 47.

### BELT REMOVAL AND REPLACEMENT Preparation



Disconnect the spark plug wire and ground it against the engine.

- 1. To prevent gasoline from leaking from the engine, remove the gasoline cap, place a piece of plastic film on the neck of the gasoline tank and screw on the cap.
- 2. Close the fuel shut-off valve located under the gasoline tank. See figure 48.



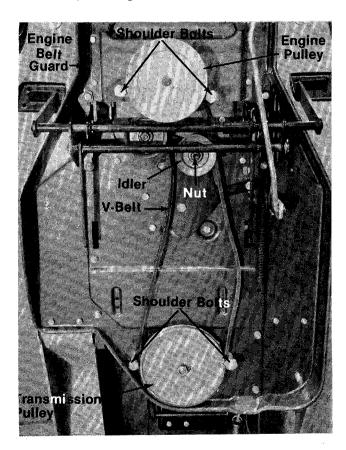
#### FIGURE 48.

- 3. Remove the grass catcher.
- 4. Remove the battery.
- 5. Depress the clutch and lock it.

- 6. Lift the front end of the rider up and rest it on the rear frame. It will balance in this position.
- 7. Do not leave the mower in this position any longer than necessary as oil may get into the cylinder head. If this occurs, remove the spark plug and crank the engine to clear the oil.

#### **Deck Belt Removal**

- 1. Place the Blade Engagement Lever in the disengaged position.
- 2. Remove the two shoulder bolts by the engine pulley. See figure 49.

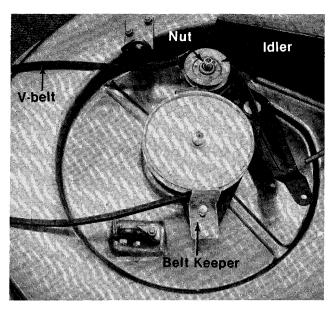


#### FIGURE 49.

- 3. Remove the belt keeper on the cutting deck. See figure 50.
- 4. Remove the nut from the idler on the cutting deck and remove the idler. See figure 50.



The long side of the hub on the V-idler goes towards the deck.



#### FIGURE 50.

- 5. Remove the two shoulder bolts from the engine pulley. See figure 49.
- 6. Remove the belt from the engine pulley.
- 7. Depress the clutch pedal and lock it in the disengaged position.
- 8. Remove the engine belt guard. See figure 49.
- 9. Remove the nut on the V-idler and slide the idler off the bracket. See figure 49.



The long side of the hub on the idler goes towards the frame.

- 10. Remove the two shoulder bolts by the transmission pulley. See figure 49.
- 11. Remove the nut on the transmission pulley and remove the pulley.



The short side of the hub on the pulley goes towards the frame.

- 12. Remove the belt and reassemble with a new belt.
- 13. Remove plastic from beneath gasoline cap.

#### **BATTERY REMOVAL OR INSTALLATION**



When removing the battery, follow this order of disassembly to prevent the screwdriver from shorting against the frame.

- 1. Remove the Negative cable.
- 2. Remove the Positive cable.

To install a battery:

- 1. Attach the Positive cable.
- 2. Attach the Negative cable.

#### JUMP STARTING

- 1. Attach the first jumper cable from the Positive terminal of the good battery to the Positive terminal of the dead battery.
- Attach the second jumper cable from the Negative terminal of the good battery to the FRAME OF THE UNIT WITH THE DEAD BAT-TERY.



Failure to use this starting procedure could cause sparking, and the gas in either battery could explode.

#### **BATTERY MAINTENANCE**

- 1. Check periodically (every two weeks or before and after charging) to be sure electrolyte level is above the lowest line on battery. Add only distilled water or good quality drinking water. NEVER add additional acid or other chemicals to battery after initial activation.
- 2. The battery should be checked with a hydrometer after every 25 hours of operation. If the specific gravity is less than 1.225, remove battery and recharge.
- Coat the terminals and exposed wiring with a thin coat of grease or petroleum jelly for longer service and protection against electrolyte corrosion.
- The battery should be kept clean. Any deposits of acid should be neutralized with soda and water. Be careful not to get this solution in the cells.

#### **BATTERY STORAGE**

- Charge battery using normal methods. NEVER store discharged battery as it will not recover.
- When storing battery for extended periods, disconnect battery cables. Removing battery from unit is recommended.
- 3. Store in cold, dry place.

4. Recharge battery whenever the specific gravity is less than 1.225, before returning to service, or every two months, whichever occurs first.

#### **COMMON CAUSES FOR BATTERY FAILURE ARE:**

- 1. Overcharging
- 2. Undercharging
- 3. Lack of water
- Loose hold downs and/or corroded connections
- 5. Excessive loads
- 6. Battery electrolyte substitutes
- 7. Freezing of electrolyte



THESE FAILURES DO NOT CON-STITUTE WARRANTY.

#### **OFF-SEASON STORAGE**

If the machine is to be inoperative for a period longer than 30 days, the following precautions are recommended:

 Working outdoors, drain all fuel from the fuel tank. Use a clean dry cloth to absorb the small amount of fuel remaining in the tank, then run the engine until all fuel in carburetor is exhausted.



Do not drain fuel while smoking, or if near an open fire.

- 2. Drain all the oil from the crankcase (this should be done after the engine has been operated and is still warm) and refill the crankcase with clean new oil.
- 3. Disconnect the spark plug wire and remove the spark plug from the cylinder. Pour about six drops of engine oil into the cylinder, and then pull the recoil starter several times to spread the oil on the cylinder wall. Replace the spark plug, but DO NOT connect the wire.
- 4. Clean the engine and the entire mower thoroughly.
- 5. Lubricate all lubrication points indicated on page 21. Then wipe the entire machine with an oiled rag in order to protect the surfaces.

# TESTING THE SAFETY CIRCUITS ON THE ELECTRIC START RIDER

### CHECK FOR PROPER OPERATION (Grass Catcher Attached)

- A. Depress and lock the clutch in the disengaged position.
- B. Place the blade disengagement lever in the disengaged position.
- C. Turn the ignition key to the "START" position. The starter motor should crank.



If the starter cranks, but the engine does not run, the problem is within the engine (no spark, no fuel, etc.), not with the safety interlock system.

- D. With the engine running, engage the blade engagement lever. The engine should continue to run.
- E. Lift the grass catcher until the grass catcher is at least one inch from the interlock switch located on the rear of the rider. The engine should stop.
- F. Replace the grass catcher and restart the engine.
- G. Turn the ignition key to the "OFF" position, the engine should stop.

### ENGINE WILL NOT CRANK (Battery Fully Charged)

- Check to see that both wires (one large from the solenoid and one small from the harness) are attached to the positive terminal of the battery.
- 2. Check to see that the small red wire from the harness is attached to the primary terminal of the solenoid. The primary terminal is the smaller terminal on the solenoid. The solenoid is the black unit located on the side of the steering gear box.
- Check the positive wire connections for tightness between the positive terminal of the battery and the solenoid and between the solenoid and the engine starter motor.
- 4. Check the ground wires between the negative terminal of the battery and the frame and between the base of the solenoid and the engine block.

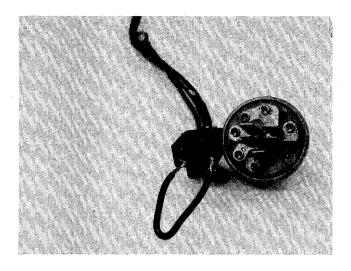


The following test procedures bypass the safety interlock system. It is only to be used for testing purposes and the safety procedures MUST be followed. (Clutch disengaged, blade engagement lever in the disengaged position.)

- 5. Disconnect the spark plug wire and ground it against the engine block.
- 6. Disconnect the wire to the primary terminal on the solenoid (small wire).
- 7. Using an 18 gauge wire, connect one end to the positive terminal of the battery and TOUCH the other end to the primary terminal on the solenoid.
- 8. If the engine DOES NOT CRANK:
  - A. Use 6 gauge wire and jump across the two large terminals on the solenoid.
  - B. If the engine cranks, the solenoid is defective and should be replaced.
  - C. If the engine does not crank, the problem is in the starter motor on the engine.

#### If The Engine DOES Crank:

- A. Unplug the safety switch on the clutch and jump the two connectors. The blade engagement lever should be in the disengaged position. Turn the ignition key to the "START" position. If the engine cranks, replace the switch.
- B. Unplug the two red wires on the blade engagement switch on the normally open circuit. Use the 18 gauge wire to jump the two connectors. Turn the ignition switch to the "START" position and depress the clutch pedal to activate the clutch switch. If the engine cranks, replace the switch.
- C. Lock the clutch in the disengaged position. Place the blade engagement lever in the engaged position. Use a piece of 18 gauge wire to jump the two terminals shown in the sketch. Engage the blade engagement lever. If the engine cranks, replace the ignition switch.
- D. Unplug the circuit breaker. Jump between the two terminals. Depress the clutch pedal, place the blade engagement lever in the disengaged position, and turn the ignition switch to the "START" position. If the engine cranks, replace the circuit breaker.



E. If the engine fails to crank after testing the above components, use the 18 gauge wire to check continuity of the wire between the components. Replace the defective wire or the wire harness.

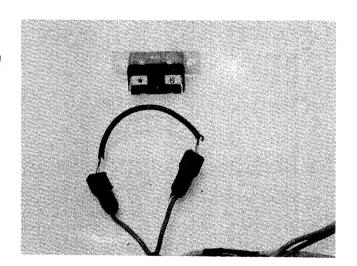


#### When The Blade Engagement Lever Is Engaged.

- A. Check the position of the grass catcher on the rider. The grass catcher should touch the interlock switch when the catcher is attached to the rider.
- B. Disconnect the brown wire from the interlock switch to the harness. If the engine keeps running with the blade engagement lever engaged, replace the interlock switch.

#### Circuit Breaker

The wire harness contains a circuit breaker that will shut off in the event of a short circuit or an overload on the electrical system. The circuit breaker will reset itself in approximately 20 seconds. If the circuit breaker continues to open and close, disconnect the negative (ground) wire from the battery. Correct the reason for the circuit breaker opening and closing before connecting the ground wire on the battery.

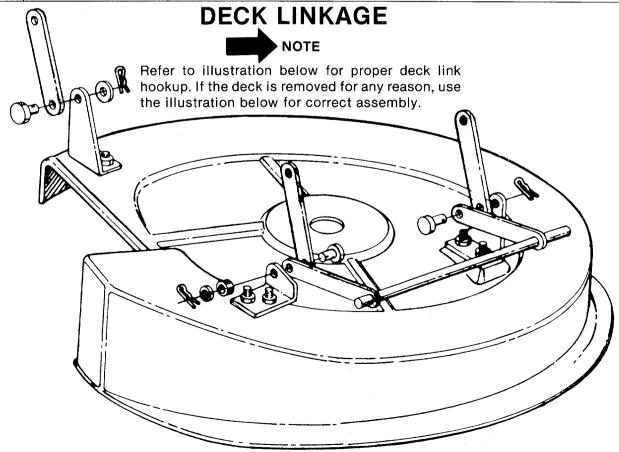


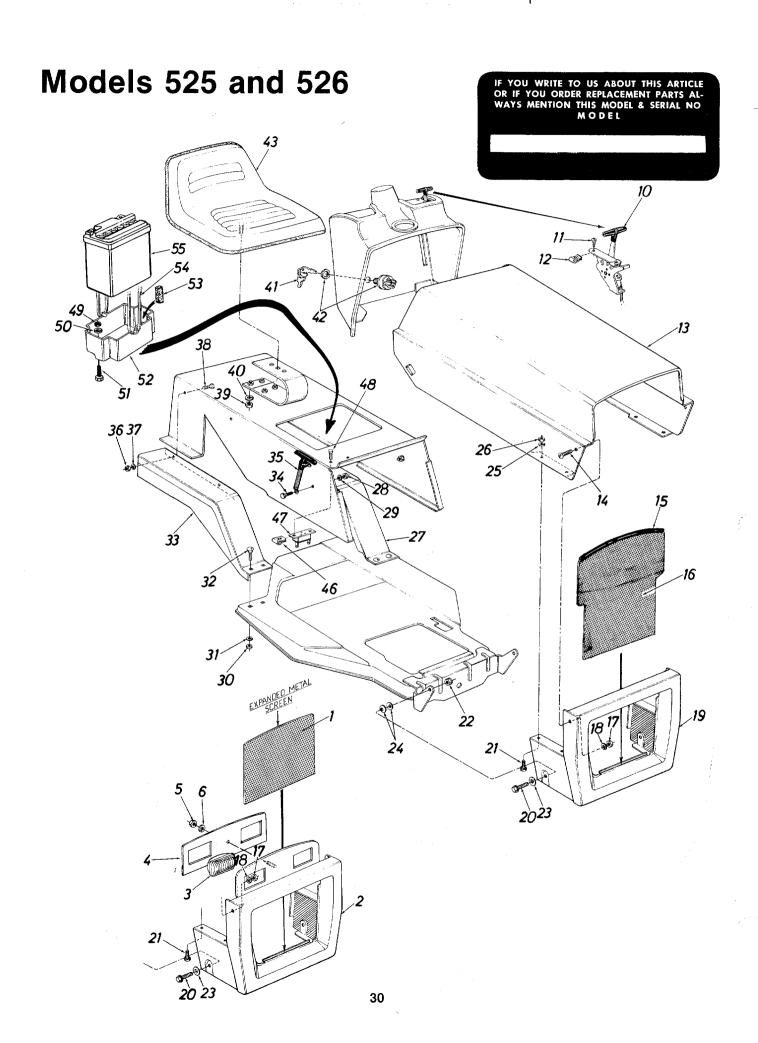
### TROUBLE SHOOTING CHART FOR ELECTRIC START MODELS

		THE CHART FOR ELECTRIC START MODELS				
	LOOK FOR	REMEDY				
Engine will not crank	Battery installed incor- rectly	The battery must be installed with the negative, identified at the terminal post by (Neg, N or -), grounded. The positive (Pos, P or +) attaches to the large cable from the solenoid. The small red wire from the fuse holder or circuit breaker is also attached to the positive terminal.				
	Blow fuse or circuit breaker	Replace fuse with 7½ amp. fuse ¼ x 1¼ " Ig. Circuit breaker will reset itself when it cools off. Fuses or circuit breakers seldom open or fail without a reason. The problem must be corrected. Check for loose connections in the fuse holder. Replace fuse holder if necessary. A dead short may be in the cranking or charging circuit where the insulation may have rubbed through and exposed the bare wire. Replace the wire or repair with electrican's tape if the wire strands have not been damaged. Note: Look for a wire pinched between body panels, burned by the exhaust pipe or muffler or rubbed against a moving part.				
	Battery is dead or weak	Use a hydrometer to check the condition of the battery. The Specific Gravity (s.g.) should be 1.265 at 80°F. (1.215 s.g. minimum needed for cranking engine). The reason for the battery failing must be determined. (1) Defective battery. Battery will not accept or hold a full charge. (2) Short circuit. Check for grounded wire. (3) Charging system not working, either engine alternator or trickle charger.  Trickle Charger. Check with multimeter. Charger 725-0578—input 120 V A.C., no load output 13.5 V D.C., rated load current 1 amp. Charger 725-0507—input 120 V A.C., no load output 17.4 V D.C., rated load current 1/2 amp.  Alternator (dual or single circuit) The charging system is an alternator located under the flywheel. It is unregulated and rated 3 amp. at 3600 r.p.m. A diode (rectifier) is located in the output lead just before the wire harness plug on the engine side.				
		Red Shrink 3 AMP DC (Batt.)  To Alternator (Lamps)				
		Black Wire Polorized Plug				
		The diode changes A.C. to D.C. to charge the battery. A bad diode can either fail to charge the battery or discharge the battery if the alternator is shorted as well as the diode. To test: (1) Disconnect charger lead from the battery (small red wire). (2) Connect 12 V small test lamp between the 3 amp. D.C. charge lead and the positive terminal of the battery. (3) With the engine off, the lamp should not light. If it does, the diode and possibly the alternator should be replaced. (4) Start the engine. The lamp should light. If it does not, the alternator (stator) or lead wire is bad and should be replaced.				
	Mechanical failure. (Wires and switches)	The interlock system includes two mechanical activated switches which are wired in series the circuit used to energize the starter solenoid. While testing the interlock system, you wake the mower temporarily unsafe by permitting the engine to be started with the blade a clutch engaged. WARNING: While testing, disengage the clutch, shut off the blade control, so the parking brake and place the gear shift lever in neutral. Attach a wire (minimum 18 gauge) the positive terminal of the battery and touch the other end to the small terminal on the solenoid. If the engine does not crank: (1) There is a loose connection or poor ground. (2) The solenoid may be bad. The solenoid can be checked by using a heavy wire (#8 gauge minimus and jumping between the two large terminals. If the engine cranks, the solenoid is bad. (3) the engine does not crank when you jump the solenoid, have the starter motor tested by authorized engine dealer. If the engine does crank, the problem is with one of the safe switches, ignition switch or the wire between the fuse holder (or circuit breaker) and the sm terminal on the solenoid. Note: Look for a poor connection at the switches or a defection switch. Replace if necessary.				
Engine cranks but will not start	Throttle or choke not in starting position	Check owner's guide for correct position for throttle control and choke (if separate control) for starting.				

### TROUBLE SHOOTING CHART FOR ELECTRIC START MODELS

TROUBLE	LOOK FOR	REMEDY
	No spark to spark plug	Spark plug lead disconnected. Connect lead. Hold spark plug lead away from engine block about 1/8". Crank engine. There should be a spark. If not, have engine repaired at authorized engine service dealer. Faulty spark plug. To test, remove spark plug. Attach spark plug lead to spark plug. Ground the spark plug body against the engine block. Crank the engine. The spark plug should fire at the electrode. Replace if it does not.
	No fuel to the carburetor	Gasoline tank empty. Fill. Fuel valve shut off. Open valve. Valve is located either at the bottom of the fuel tank or on the carburetor. Fuel line plugged. Remove and clean.
	Air filter dirty	If the air cleaner is dirty, the engine may not start. Clean or replace as recommended by the engine manufacturer.
Engine smokes	Engine loses crankcase vacuum	Dipstick not seated or broken. Replace defective part. Engine breather defective. Replace.
Excessive /ibration	Bent or damaged blade spindle	<b>Stop engine immediately.</b> Check all pulleys, blade spindles, blade adpaters, keys and bolts for tightness and damage. Tighten or replace any damaged parts.
	Bent blade	Stop engine immediately. Replace damaged blade. Only use original equipment blades.
Mower will not discharge grass or leaves incut strips	Engine speed low Transmission selection Blades short or dull	Throttle must be set between 3/4 and full throttle. Use lower transmission gear. The slower your ground speed, the better the quality of cut. Sharpen or replace blades (uncut strip problem only).





#### PARTS LIST FOR MODELS 525 AND 526 RIDING MOWERS

1   12903	REF.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART	REF. NO.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART
2   12901	1	12903		Screen—Grille (526)		28	712-028	7	Hex Nut 1/4-20 Thd.*	
Trans	2	12901	<del></del> 462	Grille Ass'y. (526)		29	736-032	9		
4       10795       Head Light Retainer (526)       31       736-0329       L-Wash. ¼" Scr.*       Carriage Bolt ¼-20 x .62" Lg.*         5       712-0121       Hex Nut #10-24 Thd.       32       710-0134       Carriage Bolt ¼-20 x .62" Lg.*         10       746-0127       Throttle Control Ass'y. Comp. 14.0" Lg.       33       12712       —462       Fender Ass'y. R.H.         11       710-0351       Truss Hd. Mach. B-Tap Scr. #10 x .50" Lg.       35       723-0296       Hood Lock Ass'y. Hood Lock Ass'y.         12       712-0344       Speed Nut 10Z "U"-Type       37       736-0147       Wash. #10 Scr. Ext.*         13       12451       —462       Hood—Front Truss Hd. Mach. Scr. ¼-20 x .52" Lg.*       710-0425       Truss Hd. Mach. Scr. 10-24 x .62" Lg.*         14       710-0286       Truss Hd. Mach. Scr. ¼-20 x .62" Lg. (525)       40       736-0329       Hex Nut ½-13 Thd.*         15       731-0130       Extruded "U"-Channel 22.50" Lg. (525)       42       725-0267       Ignition Key         16       12475       Screen—Grille (525)       42       725-0267       Ignition Switch         18       736-0329       L-Wash. ¼" Scr.*       46       726-0156       Speed Nut 10-24         19       12456       —462       Grille Ass'y. (525)	3	725-04	.17	Head Light (526)		30	712-028	7		
L-Wash. #10 l.D.   Throttle Control Ass'y.   Comp. 14.0" Lg.   Lg.*   Throttle Control Ass'y.   Comp. 14.0" Lg.   Throttle Control Ass'y.   Comp. 14.0" Lg.   Throttle Control Ass'y.   Truss Hd. Mach. B-Tap Scr. #10 x .50" Lg.   Speed Nut 10Z "U"-Type   37		10795		Head Light Retainer (526)			736-032	9	L-Wash. ¼ " Scr.*	
Throttle Control Ass'y. Comp. 14.0" Lg. Truss Hd. Mach. B-Tap Scr. #10 x .50" Lg. Speed Nut 10Z "U"-Type Hood—Front Truss Hd. Mach. Scr. ¼-20 x .50" Lg.* Speed Nut 10Z "U"-Channel 22.50" Lg. (525) T712-0287 Hex Nut ¼-20 Thd.*  12 712-0287 Hex Scr. ¼-20 x .62" Lg.* Hood Lock Ass'y. Hex Nut ¼-20 Thd.*  13 12451 —462 Truss Hd. Mach. Scr. ¼-20 x .50" Lg.* Extruded "U"-Channel 22.50" Lg. (525) Hex Nut ¼-20 Thd.*  15 731-0130 Screen—Grille (525) Hex Scr. 3/8-16 x 1.00" Lg.* Hex Nut ¼-20 Thd.* L-Wash. ¼-20 Thd.* Lg.*  16 12475 T712-0287 Hex Scr. 3/8-16 x 1.00" Lg.* Hex Scr. 3/8-16 Thd. T710-0253 T710-0253 T710-0254 T710-0257 Hex Cent. L-Nut 3/8-16 Thd. T710-0258 T736-0140 T712-0287 Hex Cent. L-Nut 3/8-16 Thd. T712-0287 Hex Scr. 3/8-16 x 1.00" Lg.* Hex Sems Scr. ¼-20 x .62" Lg.* T710-0377 Hex Sems Bolt ¼-20 x .62" Lg. T710-0377 Hex Sems Bolt						32	710-013	4	Carriage Bolt 1/4-20 x .62"	
Throttle Control Ass'y. Comp. 14.0" Lg.   Truss Hd. Mach. B-Tap	_								Lg.*	
11       710-0351       Truss Hd. Mach. B-Tap Scr. #10 x. 50" Lg.       35       723-0296       Hood Lock Ass'y.       Hex Nut 10-24 Thd.*         12       712-0344       Speed Nut 10Z "U"-Type Hood—Front 12451       37       736-0147       Wash. #10 Scr. Ext.*       Truss Hd. Mach. Scr. 10-24         14       710-0286       Truss Hd. Mach. Scr. 1/4-20 x. 50" Lg.*       38       712-0206       Truss Hd. Mach. Scr. 10-24         15       731-0130       Extruded "U"-Channel 22-50" Lg. (525)       39       712-0206       Hex Nut 1/2-13 Thd.*         16       12475       Screen—Grille (525)       40       736-0921       L-Wash. 1/2" Scr.*         17       712-0287       Hex Nut 1/4-20 Thd.*       43       757-0264       Seat Ass'y.—Comp.         18       736-0329       L-Wash. 1/4" Scr.*       46       725-0267       Ignition Key Ignition Switch         22       712-0375       Hex Scr. 3/8-16 x 1.00" Lg.*       47       725-0264       Seat Ass'y.—Comp.         24       736-0140       Fl-Wash. 3/8-16 Thd.       50       736-0142       Truss Hd. Mach. Scr. #10-14         24       736-0314       Hex Scent. L-Nut 3/8-16 Thd.       50       736-0142       Flat Washer         24       736-0105       Bell-Wash400 I.D. x .88       51	10	746-01	27					462	Fender Ass'y. R.H.	
Scr. #10 x .50" Lg.   Speed Nut 10Z "U"-Type   Hood—Front   Truss Hd. Mach. Scr. ¼-20 x .50" Lg.   Scr. #10 x .50" Lg.   Speed Nut 10Z "U"-Type   Hood—Front   Truss Hd. Mach. Scr. ¼-20 x .50" Lg.   Scr. #10 x .50" Lg.   Speed Nut 10Z "U"-Channel 22.50" Lg. (525)   Screen—Grille (525)   41										
12	11	710-03	51							
13										
Truss Hd. Mach. Scr. ¼-20										
X .50" Lg.*   Struded "U"-Channel 22.50" Lg. (525)   40 736-0921   L-Wash. ½" Scr.*   Ignition Key   Ignition Switch   Seat Ass'y.—Comp.   Seat Ass'y.—Comp.   Seat Ass'y.—Comp.   Seat Ass'y.—Comp.   Speed Nut 10-24   Circuit Breaker   Truss Hd. Mach. Scr. #10-14   X .62" Lg.*   L						38	710-042	5		
Tol.	14	710-02	286					_		1
22.50" Lg. (525) Screen—Grille (525) 17 712-0287 18 736-0329 19 12456 — 462 20 710-0253 21 710-0211 22 712-0375 22 712-0375 24 736-0105 3 Bell-Wash400 I.D. x .88 0.D. 25 736-0329 26 712-0287  16 12475 Screen—Grille (525) Hex Nut ¼-20 Thd.* 42 725-0267 43 725-0267 44 725-0267 44 725-0267 45 725-0267 46 726-0156 Seat Ass'y.—Comp. 46 726-0156 Speed Nut 10-24 Circuit Breaker Truss Hd. Mach. Scr. #10-14 x .62" Lg.* Hex Nut ¼-20 Thd.* 50 736-0142 Flat Washer Fl				_ x .50" Lg.*						
16	15	731-01	30							1
17       712-0287       Hex Nut ¼-20 Thd.*       43       757-0264       Seat Ass'y.—Comp.         18       736-0329       L-Wash. ¼" Scr.*       46       726-0156       Speed Nut 10-24         19       12456       —462       Grille Ass'y. (525)       47       725-0459       Circuit Breaker         20       710-0211       Hex Ser. 3/8-16 x 1.00" Lg.*       48       710-0425       Truss Hd. Mach. Scr. #10-14         21       710-0211       Hex Cent. L-Nut 3/8-16 Thd.       50       736-0142       Flat Washer         22       712-0375       Hex Cent. L-Nut 3/8-16 Thd.       50       736-0142       Flat Washer         23       736-0140       Fl-Wash385 I.D. x .630       51       710-0377       Hex Sems Bolt ¼-20 x .62"         24       736-0105       Bell-Wash400 I.D. x .88       52       731-0534       Battery Box         9       712-0287       PVC Foam 1" x 2" x ½"         25       736-0329       L-Wash. ¼" Scr.*       54       735-0204       Battery Strap         26       712-0287       Hex Nut ¼-20 Thd.*       55       725-0514       12V Battery				22.50" Lg. (525)						
18       736-0329       L-Wash. ¼″ Scr.*       46       726-0156       Speed Nut 10-24         19       12456       —462       Grille Ass'y. (525)       47       725-0459       Circuit Breaker         20       710-0253       Hex Scr. 3/8-16 x 1.00" Lg.*       48       710-0425       Truss Hd. Mach. Scr. #10-14         21       710-0211       Hex Sems Scr. ¼-20 x .62"       49       712-0287       Hex Nut ¼-20 Thd.*         22       712-0375       Hex Cent. L-Nut 3/8-16 Thd.       50       736-0142       Flat Washer         23       736-0140       Fl-Wash385 l.D. x .630       51       710-0377       Hex Sems Bolt ¼-20 x .62"         24       736-0105       Bell-Wash400 l.D. x .88       52       731-0534       Battery Box         0.D.       53       722-0135       PVC Foam 1" x 2" x ½"         25       736-0329       L-Wash. ¼" Scr.*       54       735-0204       Battery Strap         26       712-0287       Hex Nut ¼-20 Thd.*       55       725-0514       12V Battery			a <b>-</b>					-		
19									Seat Ass'y.—Comp.	
20 710-0253										
21 710-0211										
Lg.* Hex Cent. L-Nut 3/8-16 Thd. 736-0140 FI-Wash385 I.D. x .630 O.D. x .056 Bell-Wash400 I.D. x .88 O.D.  25 736-0329 C-Wash. ¼ " Scr.* Hex Cent. L-Nut 3/8-16 Thd. FI-Wash385 I.D. x .630 Solution To a series of the control of the contro						48	710-042	5		
22 712-0375	21	710-02	111		-					
23		740.00								
O.D. x .056 Bell-Wash400 I.D. x .88 O.D. 25 736-0329 C-Wash. ¼ " Scr.* Hex Nut ¼ -20 Thd.*  O.D. x .056 Bell-Wash400 I.D. x .88 Solution in the second					- 1					
24     736-0105     Bell-Wash400 I.D. x .88     52     731-0534     Battery Box       0.D.     53     722-0135     PVC Foam 1" x 2" x ½"       25     736-0329     L-Wash. ¼" Scr.*     54     735-0204     Battery Strap       26     712-0287     Hex Nut ¼-20 Thd.*     55     725-0514     12V Battery	23	/36-01	40	l	ì	51	710-037	7		
O.D. 53 722-0135 PVC Foam 1" x 2" x ½" 54 735-0204 Battery Strap 55 725-0514 12V Battery		700.04	0.5		1		=0.4.0=0		Lg.	
25 736-0329 L-Wash. ¼ " Scr.* 54 735-0204 Battery Strap 26 712-0287 Hex Nut ¼-20 Thd.* 55 725-0514 12V Battery	24	736-01	05							
26 712-0287 Hex Nut 1/4-20 Thd.* 55 725-0514 12V Battery		700.00	00		l					
					l				Battery Strap	
2/   12/15 —462 Fender Ass'y. L.H.					l	55	725-051	4	12V Battery	1 1
	27	12/15	<b>—462</b> ]	render Ass'y. L.H.						

<sup>\*</sup>For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

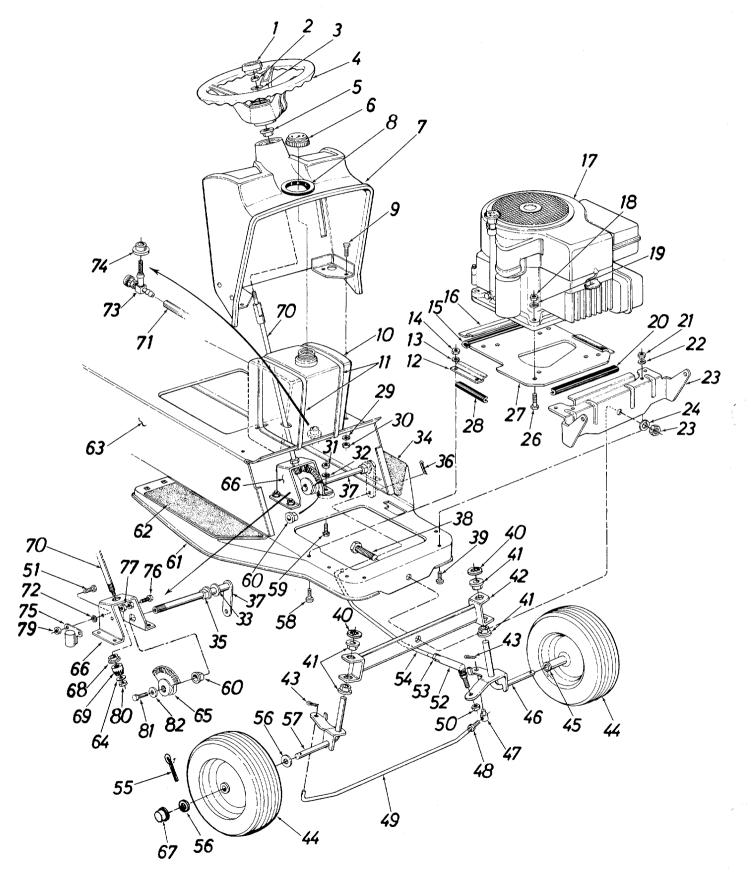
(462-Red Flake)

When ordering parts, if color or finish is important use the appropriate color code shown above. (e.g. Red Flake Finish—12600 (462).)

NOTE: The engine is not under warranty by the mower manufacturer...If repairs or service is needed on the engine, please contact your nearest authorized engine service outlet. Check the "Yellow Pages" of your telephone book under "Engines—Gasoline."



This instruction manual covers various models and all specifications shown do not necessarily apply to your model. Specifications subject to change without notice or obligation.



#### PARTS LIST FOR MODELS 525 AND 526 RIDING MOWERS

REF. NO.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART		PART COLOR NO. CODE	DESCRIPTION	NEW PART
1	731-022	0	Steering Wheel Cap		42	13274 —462	Pivot Bar Ass'y.	
ż	712-015		Hex Cent. L-Nut 5/16-18		43	714-0474	Cotter Pin 1/8" Dia. x .75"	
-		·	Thd.				Lg.*	
3	736-024	2	Bell. Wash345 I.D. x .88		44	* *	Front Wheel Ass'y.—	l
		_	O.D.				11.0 x 4.0 (See Chart Below)	ı İ
4	731-021	9	Steering Wheel		45	741-0313	Flange Bearing	'
5	748-022		Hex Flange Bushing .62" I.D.		46	12491 —462	Front Axle Ass'y.—L.H.	İ
6	723-015		Fuel Gauge—Cap		47	711-0198	Pivot Bushing	
7	12602		Dash Panel Ass'y. (525)		48	712-0711	Hex Jam Nut 3/8-24 Thd.*	
•	12909		Dash Panel Ass'y. (526)		49	747-0144	Tie Rod	
8	735-017	9	Rubber Grommet (Fuel Tank		50	712-0116	Hex Ins. L-Nut 3/8-24 Thd.	
			Neck)		51	710-0289	Hex Scr. 1/4-20 x .50" Lg.*	
9	710-021	1	Hex Sems Scr. 1/4-20 x .62"		52	723-0156	Ball Joint Ass'y.	
•		•	Lg.*		53	712-0711	Hex Jam Nut 3/8-24 Thd.*	
10	751-017	2	Fuel Tank		54	747-0158	Drag Link	
11	726-015		Cable Tie (Fuel Tank)		55	714-0470	Cotter Pin 1/8" Dia. x	
12	12505		Shock Brkt. 4.50" Lg.				1.25" Lg.*	
13	736-032	9	L-Wash. 1/4" Scr.*		56	736-0156	Fl-Wash630 I.D. x 1.120	
14	712-028		Hex Nut 1/4-20 Thd.*				O.D. x .100	
15	735-017		Engine Mtg. Extrus. 9.25" Lg.		57	12492 —462	Front Axle Ass'y.—R.H.	
16	12504	<u> </u>	Shock Brkt. 10" Lg.		58	710-0211	Hex Sems Scr. 1/4-20 x .62"	
17			Engine				Lg.*	i
18	712-012	:3	Hex Nut 5/16-24 Thd.*		59	710-0198	Hex Sems Scr. 5/16-18 x	İ
19	736-011		L-Wash. 5/16" Scr.*				.75" Lg.*	
20	735-017		Engine Mtg. Extrusion		60	741-0199	Flange Brg. w/Flats	
_	,		7.00" Lg.		61	12600 - 462	Front Frame Ass'y.	
21	712-026	7	Hex Nut 5/16-18 Thd.*		62	723-0306	Foot Pad-R.H.	
22	736-011	1	L-Wash. 5/16" Scr.*		63	12450 —462	Rear Frame	
23		-462	Front Pivot Bracket		64	736-0264	Fl-Wash. 5/16" Scr.	
24	736-015		L-Wash. 5/8" Scr.*		65	748-0236	Side Gear	
25	712-092		Hex Cent. L-Nut 5/8-18 Thd.		66	12851	Steering Gear Support	
26	710-015		Hex Scr. 5/16-24 x 1.25 H.T.				Ass'y.	
27	12463		Engine Base Plate		67	731-0484	Hub Cap	
28	735-017	8	Engine Mtg. Extrusion 4.00"		68	748-0228	Hex Flange Bushing .50"	
			Ľg.		ŀ		I.D.	
29	736-032	9	L-Wash. ¼ " Scr.*		69	748-0237	Pinion Gear	
30	712-028		Hex Nut 1/4-20 Thd.*		70	738-0325	Steering Shaft	
31	712-026	7	Hex Nut 5/16-18 Thd.*		71	751-0173	Hose 17" Lg. Clear	
32	736-011	9	L-Wash. 5/16" Scr.*		72	736-0222	Ext. L-Wash. 1/4" Scr.*	
33	736-013	4	FI-Wash812 I.D. x 1.38		73	751-0171	Fuel Shut-Off Valve	
			O.D. x .100		74	735-0149	Bushing—Fuel Tank	
34	723-030	7	Foot Pad-L.H.		75	725-0530	Solenoid	
35	741-019	9	Flange Brg. w/Flats		76	710-0670	Hex Scr. Nylon 3/8-16 x	
36	714-050	7	Cotter Pin 3/32" Dia. x .75"	1			1.25" Lg.	
i i			Lg.*	İ	77	712-0375	Hex Cent. L-Nut 3/8-16	
37	12815		Steering Arm Ass'y.				Thd.	
38	710-062		Hex Scr. 5/8-18 x 1.62" Lg.		79	712-0287	Hex Nut 1/4-20 Thd.*	į.
39	710-019	8	Hex Sems Scr. 5/16-18 x		80	712-0237	Hex Cent. L-Nut 5/16-24	i
ļ			.75" Lg.*				Thd.	
40	726-015		Push Nut		81	710-0180	Hex Scr. 3/8-24 x .75" Lg.*	
41	741-022	5	Hex Flange Bushing .62" I.D.		82	736-0105	Bell-Wash.	

<sup>\*\*</sup>Front Wheels Available

Rim Only

Front Wheel

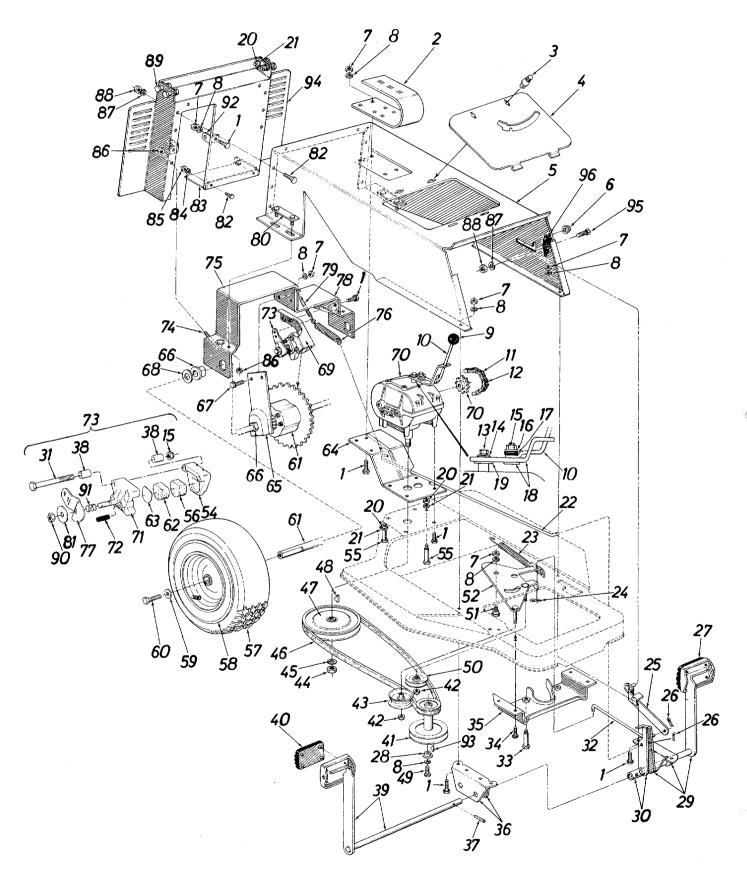
11.0 x 4.0 Pneumatic Semi-Pneumatic Assembly Comp. 734-1044 734-0949
Tire Only 734-0770 —

734-1042

(462-Red Flake)

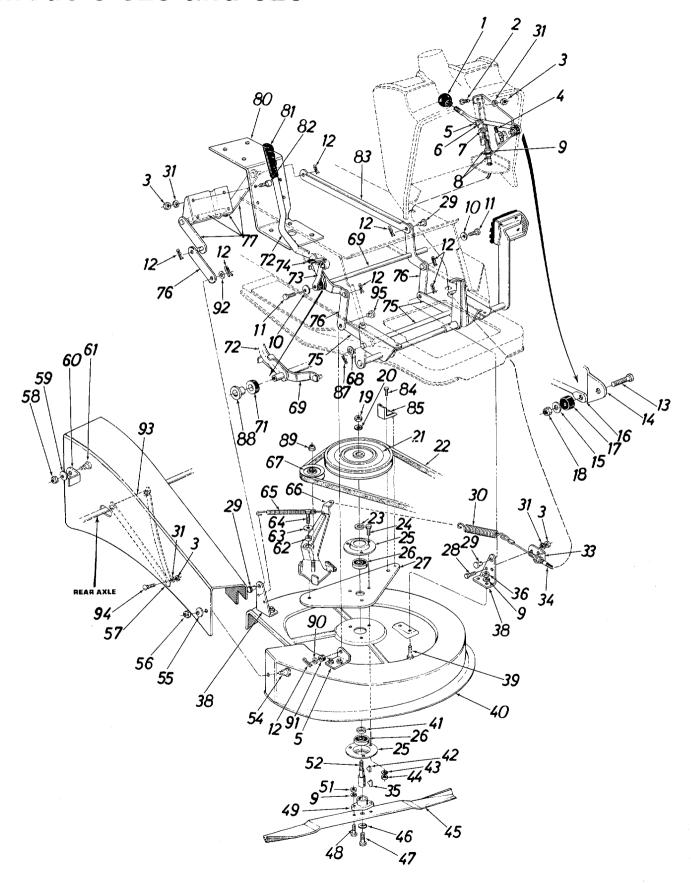
When ordering parts, if color or finish is important use the appropriate color code shown above. (e.g. Red Flake Finish—12450 (462).)

<sup>\*</sup>For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.



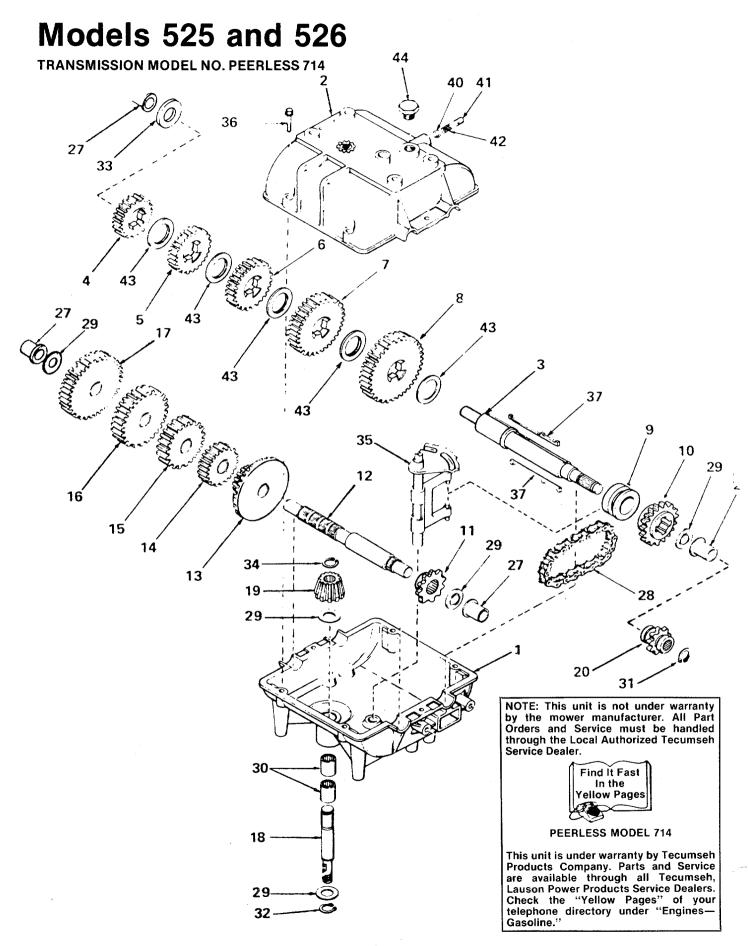
	PARTS LIST FOR MODELS 525 AND 526 RIDING MOWERS							
REF.	PART COLOR NO. CODE		NEW PART	REF. NO.	PART COL NO. CO	ODE	DESCRIPTION	NEW PART
1	710-0198	Hex Sems Scr. 5/16-18 x .75" Lg.*		49 50	710-0151 756-0116		Hex Scr. 3/8-24 x 2.00" Lg.* "V"-Idler	
2	732-0256	Seat Spring 3.25" High		51	738-0140	)	Shld. Scr437" Dia. x .180	
3.	726-0151	Fastener (Self Ret. 1/4 Turn)		52 54	12484 HH-12-032	3303	Idler Brkt. Ass'y. Casting—Carrier	
4 5	12471 —462 12450 —462	Rear Frame Cover Rear Frame		55	738-0129		Shid. Scr498" Dia. x 2.00"	
6	726-0121	Push Cap .25" Dia.—Black			, 00 0 .20		Lg.	
7	712-0267	Hex Nut 5/16-18 Thd.*		56	HH-15-03		Pad—Friction	
8	736-0119	L-Wash. 5/16" Scr.*		57	734-0715	·	Rear Wheel Ass'y.—Comp. 14.5 x 4.5	
9 10	720-0165 11545	Ball Knob Shift Lever—Transmission			734-0714	. 1	Rear Wheel Tire Only 14.5 x	
11	713-0189	#420 Chain 1/2" Pitch x 77 Links		58	734-0517	1	4.5 Rear Wheel Rim Only	
12	713-0154	#420 Master Link		59	736-0242		Bell. Wash345 I.D. x .88	
13	710-0513	Hex Scr. 1/4-28 x .62" Lg.					O.D.	
14	736-0270	(Lock) Bell. Wash25" I.D. x .88		60	710-0627	<b>'</b>	Hex Cent. Lock Scr. 5/16-24 x .75" Lg. H.T.	
	700 0270	O.D. x .062		61	717-0319		Differential Ass'y. Comp.	
15	712-0158	Hex Cent. L-Nut 5/16-18		62	HH-15-02		Pad—Friction	
40	700 0450	Thd. FI-Wash344 I.D. x .88 O.D.		63 64	HH-03-0 3 12853	3303	Disc—Back-Up Seat Support Ass'y.	
16 17	736-0159 735-0126	Rubber Wash33 l.D. x .87		65	12508		Rear Axle Plate	
••	700 0120	O.D.	·	66	741-0199	)	Flange Brg. w/Flats .753	
18	11548	Shift Lever Brkt. Ass'y.		0.7	740,0000	,	I.D.	
19	717-0234	Hardened Wash. 1.00 O.D. (Special)	-	67	710-0322		Hex Sems Scr. 5/16-18 x 1.00" Lg.*	
20	712-0798	Hex Nut 3/8-16 Thd.*		68	736-0134	-	FI-Wash812 I.D. x 1.38"	
21 22	736-0169	L-Wash. 3/8" Scr.*		60	12482		O.D. x .100 Disc Brake Brkt. Ass'y.	
23	747-0155 732-0233	Brake Rod Extension Spring		69 70	12402		Transmission (Five Speed)	
24	726-0135	Cap Speed Nut 5/16" Rod		71	HH-12-03	3292	Casting—Cam	
25	12506	Clutch Lockout Ass'y.		72	HH-05-030		Push Pin	
26	714-0507	Cotter Pin 3/32" Dia. x .75"		73 74	761-0130 710-0437		Disc Brake Ass'y.—Comp. Chain Adj. Link 5/16-18 x	
27	12379	Clutch Pedal Pad Step Washer Special		75	12460		4.38" Lg. Rear Axle Brkt.—R.H.	
28 29	711-0572 12539	Clutch Pedal and Brkt. Ass'y	,	76	732-0245	, l	Brake Spring	
30	12486	Brake Lever Ass'y.	1	77	HH-18-03		Cam Lever	
31	710-0378	Hex Scr. 5/16-18 x 2.50" Lg.		78	12459	.	Rear Axle Brkt.—L.H.	}
32	747-0156	Clutch Rod Shid. Scr498" Dia. x 3.00"		79 80	732-0157 10360		Brake Return Spring Plate Ass'y. Axle Bolt	
33	738-0215	Lg.		81	HH-03-03	3032	Washer	
34	710-0211	Hex Sems Scr. 1/4-20 x .62"		82	710-0425		Truss Hd. Mach. Scr. 10-24 x .62" Lg.	
35	12488	Engine Belt Guard Ass'y.		83	12537	1	Baffle Plate	
36	12534	Pedal "U" Brkt.—R.H.		84	736-0147		Ext. L-Wash.	
37	715-0114	Spring Pin Spiral .25" Dia. x		85 86	712-0121 712-0429		Hex Nut 10-24 Thd.* Hex Ins. L-Nut 5/16-18 Thd.	
38	HH-11-03527	1.50" Lg. Bushing		87	736-0329		L-Wash. 1/4" Scr.*	
39	12543	Brake Pedal Shaft Ass'y.		88	712-0287	'	Hex Nut 1/4-20 Thd.*	
40	12378	Brake Pedal Pad		89	738-0143	3	Shid. Scr498 Dia. x .330	
41	756-0246	Two-Step Engine Pulley Hex Ins. L-Nut 3/8-24 Thd.		90	712-0134	1	Lg. Hex Top L-Nut	
42 43	712-0116 756-0217	FI-Idler w/Flanges 2.75" Dia.		91	HH-06-03		Spring	
44	712-0922	Hex Jam Nut ½-20 Thd.*		92	12541		Chute Pivot Brkt.	
45	736-0921	L-Wash. ½" Scr.*		93	714-0365	i	#6 Hi-Pro Key 5/32 x 5/8"	
<b>4</b> 6	754-0198	"V"'-Belt ½" x 62" Lg.		94	12544 -	452	Dia. Grass Catcher Adapter	
47	756-0174	(Drive) Transmission Split Pulley		95	710-0289	)	Hex Scr. 1/4-20 x .50" Lg.*	
48	714-0129	.50" I.D. #4 Hi-Pro Key 3/32 x 5/8"		96	725-0268	'	Safety Switch	
<del>-</del>	. 1.7 3 120	Dia.						<u> </u>

35



PARTS LIST FOR MODELS 525 AND 526 RIDING MOWERS

	PARTS LIST FOR MODELS 525 AND 526 KIDING MOWERS							
REF. NO.	PART COLOR NO. CODE	DESCRIPTION	NEW PART		PART COLOR NO. CODE	DESCRIPTION	NEW PART	
1	720-0165	Ball Knob		49	10769	Blade Adapter Kit		
2	710-0286	Truss Mach. Scr. 1/4-20 x	ļ.	51	712-0123	Hex Nut-5/16-24 Thd.*		
_		.50" Lg.*		52	738-0292	Blade Spindle		
3	712-0287	Hex Nut 1/4-20 Thd.*		53	12532	Deck Bracket (Chute)		
4	725-0465	Safety Switch (Blade Clutch)		54	738-0183	Shld. Scr500 Dia. x .170		
5	710-0282	Weld Pin .250 Dia. x .62" Lg.	, *		, ,	Lg.		
6	726-0106	Push Cap .250 Dia.		55	736-0140	FI-Wash385 I.D. x .88 O.D.		
7	761-0145	Clevis		56	712-0375	Hex Cent. L-Nut 3/8-16 Thd.		
8	712-0256	Hex Jam Nut 5/16-24 Thd.*		57	12464 —452	Chute Ass'y.		
9	736-0119	L-Wash. 5/16" Scr.*		58	712-0429	Hex Ins. L-Nut 5/16-18 Thd.		
10	736-0219	Bell. Wash400 l.D. x 1.110		59	736-0242	Bell. Wash345 l.D. x .88		
10	700-0210	O.D.				O.D.		
11	710-0623	Hex Wash. Hd. Self-Tap		60	12541	Chute Pivot Brkt.		
11	710-0020	Scr. 3/8-16 x .75" Lg.	¥	61	738-0140	Shid. Scr437 l.D. x .180"		
12	714-0101	Internal Cot-Pin ½" Dia.		•	7000110	Lg.		
	725-0581	Hex Scr. 1/4-20 x 1.25/ Lg.*		62	750-0258	Spacer .315 l.D. x .75 O.D. x		
13		Deck Clutch Control Brkt.		02	100 0200	.370 Lg.		
14	12476	FI-Wash280 I.D. x .750		63	736-0231	FI-Wash312 f.D. x 1.12		
15	736-0173		er in i	00	730-0231	O.D. x .12	l.	
40	747.0457	O.D. x .063 Blade Clutch Lever		64	710-0376	Hex Scr. 5/16-18 x 1.00" Lg		
16	747-0157		1.4	65	732-0308	Extension Spring		
17	735-0165	Rubber Washer Hex Cent. L-Nut 1/4-20 Thd.		66	12469	Deck Idler Brkt. Ass'y.	<i>)</i>	
18	712-0107			67	756-0116	V-Idler Pulley		
19	712-0261	Hex Nut 5/8-11 Thd.*	* * * * * * * * * * * * * * * * * * *	68	736-0116	FI-Wash630 I.D. x .930		
20	736-0158	L-Wash. 5/8" Scr.*		00	130-0110	O.D. x .060		
21	756-0143	Deck Pulley		60	10470			
22	754-0195	"V"-Belt "A" or ½" x 54" Lg	). 	69	12472	Lift Handle Shaft Ass'y.		
23	748-0168	Spacer 5/46 48		71	735-0180	Rubber Wash.		
24	710-0322	Hex Sems Scr. 5/16-18 x		72	749-0174	Lift Handle		
)		_ 1.00" Lg.*		73	12479	Lift Handle Stop		
25	08253	Bearing Housing		74	11249	Height Adj. Knob		
26	741-0919	Ball Brg787 I.D. x		75	12477	Lift Arm Shaft Ass'y.		
		1.850 O.D.		76	10317	Deck Link		
27	12453	Deck Belt Guard Plate		77	12502	Lift Pivot Brkt. Ass'y.		
28	710-0211	Hex Sems Scr. 1/4-20 x .75"		80	12853	Seat Support Ass'y.		
		Lg.*	1.0	81	720-0157	Grip		
29	711-0332	Lift Brkt, Pin Special		82	710-0597	Hex Sems Scr. 1/4-20 x 1.00"	1	
30	732-0180	Extension Spring .73 O.D. x		00	1	Lg.*		
		4.31" Lg.		83	12495	Connecting Link		
31	736-0329	L-Wash. ¼" Scr.*	,,	84	710-0627	Hex Wash. Hd. Self-Tap Scr.		
33	12509	Cable Bracket		0.5	40400	5/16-24 x .75" Lg.		
34	746-0253	Clutch Control Cable 26.88"		85	10426	Belt Keeper Ass'y.		
		Lg 16 - 160 - 160		87	714-0507	Cotter Pin 3/32" Dia. x .75"		
35	714-0365	#6_Hi-Pro Key 5/32 x 5/8"		2	740 0470	Lg.		
		Dia.	-	88	748-0176	Flange Brg62 I.D. x .87		
36	712-0267	Hex Nut 5/16-18 Thd.*		-00	740 0440	O.D. x .63" Lg.		
38	12531	Deck Bracket	A S	89	712-0116	Hex Ins. L-Nut 3/8-24 Thd.		
39	710-0451	Carriage Bolt 5/16-18 x .75"		90	736-0160	FI-Wash530 I.D. x .940		
	Amarika Maringa Kabupatèn	au <b>Lg:</b> * merce			705.0405	O.D. x .050		
40	12455 - 452	26" Deck—Rear Discharge		91	735-0185	Rubber Wash531 I.D. x		
41	750-0142	Spacer .836 I.D. x 1.01 O.D.		1		1.00 O.D. x .120		
		x .320 Lg.		92	736-0192	FI-Wash531 I.D. x .93 O.D.		
42	714-0388	#61 Hi-Pro Key 3/16 x 5/8"				x .090		
		Dia.		93	12852	Chute Baffle		
43	736-0119	L-Wash. 5/16" Scr.*		94	710-0167	Carriage Bolt ¼-20 x .50"		
44	712-0267	Hex Nut 5/16-18 Thd.*				Lg.*		
45	742-0194	26" Blade		95	711-0310	Clevis Pin 1.060	1	
<b>_46</b>	736-0217	L-Wash. 3/8" Scr. H.D.			12550	26" Deck Ass'y. Comp.		
<b>^</b> 47	710-0459	Hex Scr. 3/8-24 x 1.50" Lg.				(For Service Only)		
	procession in the Section . Language and an extension of the section in the section in the section in the section in the section in the sec	H.T.			a de la companya de l			
48	710-0117	Hex Scr. 5/16-24 x 1.00" Lg.			ie .			
	/	H.T						

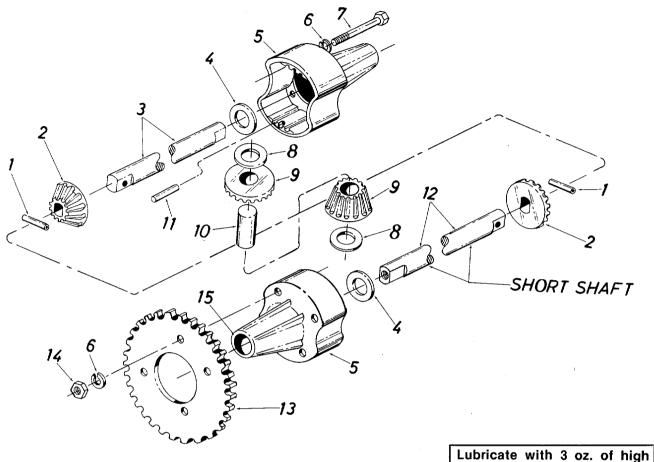


#### PARTS LIST FOR PEERLESS MODEL 714 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION
1	PE-770061	Case, Transmission
	PE-772070	Cover, Transmission
2	PE-776166	Shaft, Output
4	PE-778121	Gear, Spur (20 Teeth)
5	PE-778122	Gear, Spur (22 Teeth)
6	PE-778123	Gear, Spur (25 Teeth)
7	PE-778124	Gear, Spur (30 Teeth)
8	PE-778125	Gear, Spur (35 Teeth)
9	PE-784266	Collar, Shift
10	PE-786060	Sprocket (14 Teeth)
11	PE-786061	Sprocket (10 Teeth)
12	PE-776134	Shaft, Counter
13	PE-778109	Gear, Bevel (42 Tooth & 15
ا ا	D=	Tooth Spur Gear)
14	PE-778126	Gear, Spur (20 Teeth)
15	PE-778127	Gear, Spur (25 Teeth)
16	PE-778128	Gear, Spur (28 Teeth)
17	PE-778129	Gear, Spur (30 Teeth)
18	PE-776140	Shaft, Input
19 20	PE-778113 PE-786049	Bevel Pinion, Input
27	PE-780105	Sprocket (8 Teeth)
28	PE-786062	Bushing, Flanged Chain, Roller (No. 41 Chain,
		22 Links)
29	PE-780072	Race, Thrust
30	PE-780106	Bearing, Needle
31	PE-792072	Ring, Retaining
32	PE-792035	Ring, Retaining
33	PE-780109	Washer
34	PE-788040	Ring, Retaining
35	PE-784271	Rod and Fork Ass'y., Shift
36	PE-792073	Screw, Hex Hd. Taptite, 1/4-20 x 11/4
37	PE-792089	Key
40	PE-792077	Baĺl, Steel, 5/16"
41	PE-792078	Screw, Set, 3/8-16 x 3/8
42	PE-792079	Spring
43	PE-780108	Washer, Thrust
44	PE-792074	Plug

The engine is not under warranty by the mower manufacturer. If repairs or service is needed on the engine, please contact your nearest authorized engine service outlet. Check the "Yellow Pages" of your telephone book under "Engines—Gasoline."





Lubricate with 3 oz. of high temp. grease Plastilube #0. Order Part no. 737-0166.

#### PARTS LIST FOR DIFFERENTIAL ASSEMBLY 717-0319

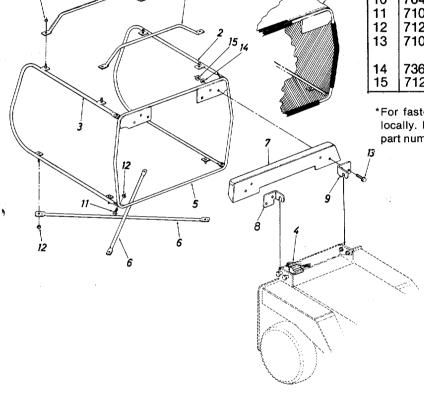
REF. NO.		Qty. Req'd.	DESCRIPTION	NEW PART
1	715-0247	2	Spring Pin Spiral 3/16" Dia. x	
			1.00" Lg.	
2 3	748-0156		Gear-Double "D" Hole	
	738-0302		Shaft (Long)—15.11" Lg.	
5	736-0188	2	Fl-Wash760 l.D. x 1.49 O.D.	
5	719-0150	2 8	Housing Half	
6	736-0119	8	L-Wash. 5/16" I.D.*	
7	710-0526		Hex Bolt 5/16-24 x 4.00" Lg.	
8	736-0187		Fl-Wash640 I.D. x .24 O.Ď.	
9	748-0158		Gear—Round Hole	
10	711-0276	1	Drive Pin	
11	715-0123	2	Dowel Pin 3/16" Dia. x .62"	
			Lg.	
12	738-0303		Shaft (Short) 7.58" Lg.	
13	713-0162	1	Sprocket—48 Teeth	
14	712-0237		Hex Cent. L-Nut 5/16-24 Thd.	
15	748-0169	2	Flange Bearing	

For faster service obtain standard nuts and bolts locally. If these items cannot be obtained locally, order by part number and size as shown on the parts list.

#### PARTS LIST FOR MODELS 525 AND 526

PARTS EIST FOR MIGDLES 323 AND 323					
RE		PART NO.	DESCRIPTION	NEW PART	
1		749-0221	Catcher Handles		
2		12889	Catcher Side Frame Ass'y. L.H.		
3	3	12890	Catcher Side Frame Ass'y. R.H.		
4	1	725-0713	Safety Switch (Grass Catcher)		
5	5	12887	Catcher Frame Ass'y.		
6	3	749-0220	Bottom Cross Brace	1	
7	7	12891	Dust Cover		
8 9	3	12574	Hinge-R.H.		
9	•	12573	Hinge-L.H.		
10	)	764-0164	Grass Bag		
11	ı	710-0258	Hex Scr. 1/4-20 x .62" Lg.*		
12	2	712-0107	Hex Cent. L-Nut 1/4-20 Thd.		
13	3	710-0322	Hex Sems Scr. 5/16-18 x 1.00" Lg.*		
14	1	736-0119	L-Wash. 5/16" Scr.*		
15	5	712-0267	Hex Nut 5/16-18 Thd*		

\*For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

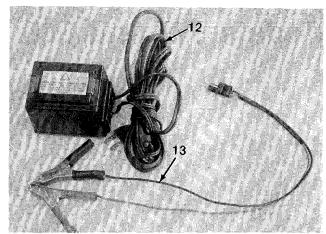


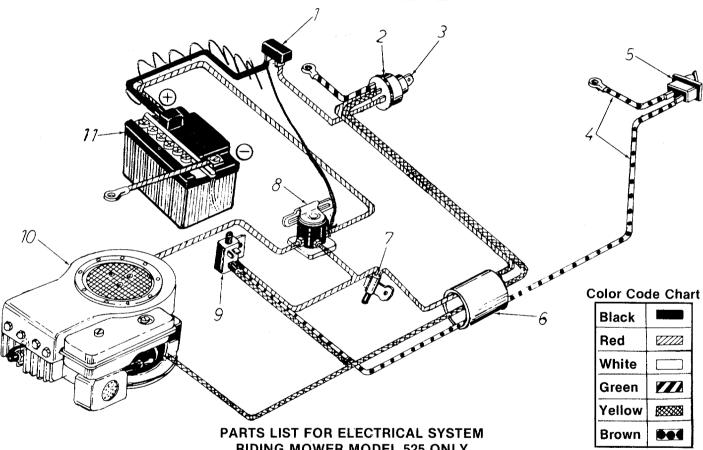
#### PARTS LIST FOR MODELS 525 AND 526

REF. NO.	PART NO.	DESCRIPTION	NEW PART
1 2 3 4 5 6 7 8	12896 12895 09389 710-0253 736-0169 712-0798 710-0118 736-0119 712-0267	Hitch Plate Hitch Bracket Hitch Pin Hex Scr. 3/8-16 x 1" Lg.* L-Wash. 3/8" Scr.* Hex Nut 3/8-16 Thd.* Hex Scr. 5/16-18 x .75" Lg.* L-Wash. 5/16" Scr.* Hex Nut 5/16-18 Thd.*	

<sup>\*</sup>For faster service obtain standard nuts, bolts and washers locally. If these items cannot be obtained locally, order by part number and size as shown on parts list.

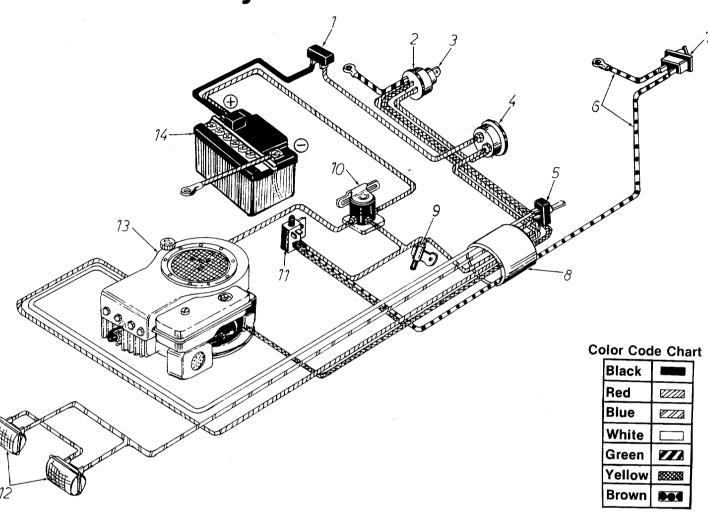
### Model 525 Only





	RID	ING MC	WER MODEL 525 ONLY	
REF.		COLOR CODE	DESCRIPTION	NEW PART
1	725-045	9	Circuit Breaker	
2 3	725-026	67	Ignition Switch	]
	725-020	)1	Ignition Key	
4	725-071	12	Wire Lead	1
5	725-071	13	Safety Switch (Grass	
			Catcher)	
. 6	725-058	31	Wire Harness	
7	725-026	88	Safety Switch (Drive)	
8 9	725-077	<b>'</b> 1	Solenoid	N
9	725-046	35	Safety Switch (Blade)	
10	-		Engine	
11	725-051	4	12-V Battery	
12	725-050		Battery Charger	
13	725-057	'9	Charger Clip Adapter Wire	
1	[			

# Model 526 Only



## PARTS LIST FOR ELECTRICAL SYSTEM RIDING MOWER MODEL 526 ONLY

-	MODEL SZO ONLI					
	REF.	PART NO.	COLOR CODE	DESCRIPTION	NEW PART	
ı	1	725-0459		Circuit Breaker		
	2 3	725-0267		Ignition Switch		
	3	725-0201		Ignition Key		
	4 5	725-0119		Ammeter	ĺ	
	5	725-0646		Headlight Switch	ļ	
ľ		725-071	2	Wire Lead		
	7	725-0713	3	Safety Switch (Grass		
1				Catcher)		
1	8 9	725-0657		Wiring Harness		
ļ		725-0268		Safety Switch (Drive)		
	10	725-0771		Solenoid	N	
		725-0465		Safety Switch (Blade)	' '	
1	12	725-0417	7	Headlight		
.	13			Engine w/Dual Circuit		
				Alternator		
-	14	725-0514	l į	12-V Battery		
Щ,			I	- 1		

### PARTS INFORMATION

#### POWER EQUIPMENT PARTS AND SERVICE

Parts and service for all MTD manufactured power equipment are available through the authorized service firms listed below. All orders should specify the model number of your unit, part numbers, description of parts and the quantity of each part required.

### BRIGGS AND STRATTON, TECUMSEH AND PEERLESS PARTS AND SERVICE

Briggs & Stratton, Tecumseh and Peerless parts and service should be handled by your nearest authorized engine service firm. Check the yellow pages of your telephone directory under the listing **Engines—Gasoline**, Briggs & Stratton or Tecumseh Lauson.

NOTE: If any parts are found to be missing or defective upon assembly of this unit, write to advise the factory so that immediate replacement can be made.

ALABAMA Auto Electric & Carburetor Co.  ARKANSAS  ARKANSAS  Mity Mite Motors, Inc.  Sutton's Lawn Mower Shop  CALIFORNIA  Billious.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Box Spitzer Industrial Products Co.  Box Spitzer Industrial Products Co.  Spitzer Industrial Products Co.  Box Spitzer Industrial Products Co.  Box Spitzer Industrial Products Co.  Spitzer Industri	41.4 m 4.444	DIDAGING HAR
Mity Mite Motors, Inc.	ALABAMA	BIRMINGHAM
NORTH HITTLE ROCK   CALIFORNIA   Billious	AUTO Electric & Carburetor Co	EART CMITH
NORTH HITTLE ROCK   CALIFORNIA   Billious	ARKANSAS Mitu Mita Motore Inc	4515 S 16th St 72901
Total	witty witte wiotors, mc	NORTH LITTLE BOCK
Total	Sutton's Lawn Mower Shop	Rt 4 Box 368
DENVER   Spitzer Industrial Products Co.   6601 N. Washington St., Box 29114   80229	CALIFORNIA	PORTERVILLE
DENVER   Spitzer Industrial Products Co.   6601 N. Washington St., Box 29114   80229	Rillious	. 75 North D Street 93257
Box 29114	COLOBADO	DENVER
Box 29114	Spitzer Industrial Products Co	6601 N. Washington St.,
Small Eng. Dist.   2351 N.W. 147th St.   33054		Box 29114 80229
Small Eng. Dist.   2351 N.W. 147th St.   33054	FLORIDA	JACKSONVILLE
Small Eng. Dist.   2351 N.W. 147th St.   33054	Radco Distributors	4909 Victor St.,
Small Engl. Dist.   2334 W.   1		Box 5459
Small Engl. Dist.   2334 W.   1		OPA LOCKA
Reen Edge Co.	Small Eng. Dist	2351 N.W. 147th St 33054
Reen Edge Co.	GEORGIA	EAST POINT
Reen Edge Co.	East Point Cycle & Key	2834 Church St
INDIANA		
DUBBQUE	Keen Edge Co	FI KHART
DUBBQUE	Dorto & Color Inc	2101 Industrial Pkwv46514
Power Lawn & Garden Equip.   2551 J.F. Kennedy   52001		
LOUISIANA         NEW ORLEANS           Suhren Engine Co.         8330 Earhart Blvd.         70118           MARYLAND         TAKOMA PARK           Center Supply Co.         6867 New Hampshire           Ave.         20012           MASSACHUSETTS         SPRINGFIELD           Morton B. Collins Co.         300 Birnie Ave.         01107           MICHIGAN         LANSING           Lorenz Service Co.         2500 S. Pennsylvania         48910           MOUNT CLEMENS           Power Equipment Dist.         340 Hubbard         48043           MINNESOTA         HOPKINS           Hance Distributing Inc.         420 Excelsior Ave. W55343           MISSISSIPPI         BILOXI           Biloxi Sales & Service, Inc.         506 Caillavet St	D. and arms 9 Cordon Equin	2551 LE Kennedy 52001
Center Supply Co. 6867 New Hampshire Ave. 20012  MASSACHUSETTS SPRINGFIELD Morton B. Collins Co. 300 Birnie Ave. 01107  MICHIGAN LANSING Lorenz Service Co. 2500 S. Pennsylvania 48910  MOUNT CLEMENS  Power Equipment Dist. 340 Hubbard 48043  MINNESOTA HOPKINS Hance Distributing Inc. 420 Excelsior Ave. W. 55343  MISSISSIPPI BILOXI Biloxi Sales & Service, Inc. 506 Caillavet St. 39533  MISSOURI KANSAS CITY Automotive Equip. Service 3117 Holmes St. 64109 ST. JOSEPH Ross-Frazier Supply Co. 8th and Monterey 64503 ST. LOUIS Henzler, Inc. 2015 Lemay Ferry Rd. 63125  NEW JERSEY BELLMAWR Lawnmower Parts Inc. 717 Creek Rd. 08030  NEW MEXICO ALBUQUERQUE 1023 Third St. N.W. 87103	I OHISIANA	NEW ORLEANS
Center Supply Co. 6867 New Hampshire Ave. 20012  MASSACHUSETTS SPRINGFIELD Morton B. Collins Co. 300 Birnie Ave. 01107  MICHIGAN LANSING Lorenz Service Co. 2500 S. Pennsylvania 48910  MOUNT CLEMENS  Power Equipment Dist. 340 Hubbard 48043  MINNESOTA HOPKINS Hance Distributing Inc. 420 Excelsior Ave. W. 55343  MISSISSIPPI BILOXI Biloxi Sales & Service, Inc. 506 Caillavet St. 39533  MISSOURI KANSAS CITY Automotive Equip. Service 3117 Holmes St. 64109 ST. JOSEPH Ross-Frazier Supply Co. 8th and Monterey 64503 ST. LOUIS Henzler, Inc. 2015 Lemay Ferry Rd. 63125  NEW JERSEY BELLMAWR Lawnmower Parts Inc. 717 Creek Rd. 08030  NEW MEXICO ALBUQUERQUE 1023 Third St. N.W. 87103	Suhren Engine Co	8330 Earhart Blvd 70118
MASSACHUSETTS  Morton B. Collins Co.  MICHIGAN  Lorenz Service Co.  Power Equipment Dist.  Hance Distributing Inc.  MISSISSIPPI  Biloxi Sales & Service, Inc.  MISSOURI  Automotive Equip. Service  Ross-Frazier Supply Co.  Henzler, Inc.  NEW JERSEY  Lawnmower Parts Inc.  NEW MEXICO  Mount Clemens  2500 S. Pennsylvania 48910  MOUNT CLEMENS  48043  HOPKINS  48043  HOPKINS  BILOXI  506 Caillavet St. 39533  KANSAS CITY  3117 Holmes St. 64109  ST. JOSEPH  8th and Monterey 64503  ST. LOUIS  2015 Lemay Ferry Rd. 63125  BELLMAWR  Lawnmower Parts Inc. 717 Creek Rd. 08030  ALBUQUERQUE  1023 Third St. N.W. 87103	MARYLAND	TAKOMA PARK
MASSACHUSETTS  Morton B. Collins Co.  MICHIGAN  Lorenz Service Co.  Power Equipment Dist.  Hance Distributing Inc.  MISSISSIPPI  Biloxi Sales & Service, Inc.  MISSOURI  Automotive Equip. Service  Ross-Frazier Supply Co.  Henzler, Inc.  NEW JERSEY  Lawnmower Parts Inc.  NEW MEXICO  Mount Clemens  2500 S. Pennsylvania 48910  MOUNT CLEMENS  48043  HOPKINS  48043  HOPKINS  BILOXI  506 Caillavet St. 39533  KANSAS CITY  3117 Holmes St. 64109  ST. JOSEPH  8th and Monterey 64503  ST. LOUIS  2015 Lemay Ferry Rd. 63125  BELLMAWR  Lawnmower Parts Inc. 717 Creek Rd. 08030  ALBUQUERQUE  1023 Third St. N.W. 87103	Center Supply Co	6867 New Hampshire
LANSING Lorenz Service Co. 2500 S. Pennsylvania . 48910  MOUNT CLEMENS  Power Equipment Dist. 340 Hubbard . 48043  MINNESOTA Hance Distributing Inc. 420 Excelsior Ave. W55343  MISSISSIPPI BILOXI Biloxi Sales & Service, Inc. 506 Caillavet St. 39533  MISSOURI KANSAS CITY Automotive Equip. Service 3117 Holmes St 64109  ST. JOSEPH  Ross-Frazier Supply Co. 8th and Monterey . 64503  ST. LOUIS  Henzler, Inc. 2015 Lemay Ferry Rd. 63125  NEW JERSEY BELLMAWR Lawnmower Parts Inc. 717 Creek Rd 08030  NEW MEXICO ALBUQUERQUE 1023 Third St. N.W. 87103		Ave 20012
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LANSING Lorenz Service Co. 2500 S. Pennsylvania . 48910  MOUNT CLEMENS  Power Equipment Dist. 340 Hubbard . 48043  MINNESOTA Hance Distributing Inc. 420 Excelsior Ave. W55343  MISSISSIPPI BILOXI Biloxi Sales & Service, Inc. 506 Caillavet St. 39533  MISSOURI KANSAS CITY Automotive Equip. Service 3117 Holmes St 64109  ST. JOSEPH  Ross-Frazier Supply Co. 8th and Monterey . 64503  ST. LOUIS  Henzler, Inc. 2015 Lemay Ferry Rd. 63125  NEW JERSEY BELLMAWR Lawnmower Parts Inc. 717 Creek Rd 08030  NEW MEXICO ALBUQUERQUE 1023 Third St. N.W. 87103	Morton B. Collins Co	300 Birnie Ave
Power Equipment Dist. 340 Hubbard 48043  MINNESOTA HOPKINS  Hance Distributing Inc. 420 Excelsior Ave. W 55343  MISSISSIPPI BILOXI  Biloxi Sales & Service, Inc 506 Caillavet St 39533  MISSOURI KANSAS CITY  Automotive Equip. Service 3117 Holmes St 64109  ST. JOSEPH  Ross-Frazier Supply Co 8th and Monterey 64503  ST. LOUIS  Henzler, Inc 2015 Lemay Ferry Rd. 63125  NEW JERSEY BELLMAWR  Lawnmower Parts Inc 717 Creek Rd 08030  NEW MEXICO ALBUQUERQUE  1023 Third St. N.W. 87103	MICHIGAN	LANSING
MINNESOTA Hance Distributing Inc	Lorenz Service Go	2500 5. Permsylvania 40910
MINNESOTA Hance Distributing Inc	D. F. James Diet	340 Hubbard 48043
Biloxi Sales & Service, Inc. 506 Caillavet St. 39533  MISSOURI KANSAS CITY  Automotive Equip. Service 3117 Holmes St. 64109  ST. JOSEPH  Ross-Frazier Supply Co. 8th and Monterey 64503  ST. LOUIS  Henzler, Inc. 2015 Lemay Ferry Rd. 63125  NEW JERSEY BELLMAWR  Lawnmower Parts Inc. 717 Creek Rd. 08030  NEW MEXICO ALBUQUERQUE  1023 Third St. N.W. 87103	Power Equipment Dist	HOPKINS
Biloxi Sales & Service, Inc. 506 Caillavet St. 39533  MISSOURI KANSAS CITY  Automotive Equip. Service 3117 Holmes St. 64109  ST. JOSEPH  Ross-Frazier Supply Co. 8th and Monterey 64503  ST. LOUIS  Henzler, Inc. 2015 Lemay Ferry Rd. 63125  NEW JERSEY BELLMAWR  Lawnmower Parts Inc. 717 Creek Rd. 08030  NEW MEXICO ALBUQUERQUE  1023 Third St. N.W. 87103	MINNESUTA	420 Excelsior Ave. W 55343
ANNAS CIT  Automotive Equip. Service  ST. JOSEPH  Ross-Frazier Supply Co. 8th and Monterey 64503  ST. LOUIS  Henzler, Inc. 2015 Lemay Ferry Rd. 63125  NEW JERSEY Lawnmower Parts Inc. 717 Creek Rd. 08030  NEW MEXICO ALBUQUERQUE  1023 Third St. N.W. 87103	Hance distributing inc	BII OXI
Automotive Equip. Service	Pilovi Sales & Service Inc.	. 506 Caillavet St 39533
Automotive Equip. Service 3117 Holmes St	MISSOURI	KANSAS CITY
Ross-Frazier Supply Co.	Automotivo Equip Service	3117 Holmes St 64109
Ross-Frazier Supply Co 8th and Monterey		
## ST. LOUIS  Henzler, Inc	Dans Fragior Cupply Co	8th and Monterey 64503
NEW JERSEY Lawnmower Parts Inc		ST. LOUIS
NEW JERSEY Lawnmower Parts Inc	Henzler, Inc	2015 Lemay Ferry Rd63125
NEW MEXICO ALBOQUERQUE  1023 Third St. N.W. 87103	NEW JERSEY	BELLMAWK
NEW MEXICO ALBOQUERQUE  1023 Third St. N.W. 87103	Lawnmower Parts Inc	/ 1/ Creek Hd
NEW YORK CARTHAGE Gamble Dist., Inc. West End Ave	NEW MEXICO	ALBUQUERQUE
Gamble Dist., Inc	Spitzer Eng. & Parts	CAPTHAGE
Gamble Dist., Inc	NEW YORK	West End Ave 13619
	Gamble Dist., Inc	VVOOL ENG / IVO. I / I / I / I / I

NORTH CAROLINA Smith Hardware Co	GOLDSBORO
Smith Hardware Co	515 N. George St 27530
Dixie Sales Company	335 N. Green 27402
Stebe's Mid-State Mower Supply	. 71 High St., Box 366 43112
Bleckrie, Inc	CLEVELAND
Bleckrie, Inc	7900 Lorain Ave 44102
National Central	YOUNGSTOWN
Burton Supply Co	
OV. AUOMA	MUSKOGEE
Matawa Matara Ing	605 S. Cherokee
OBECON	PORTLAND
Kanton Cupply Co	8216 N. Denver Ave 9/21/
DENNISTI VANIA	HARRISBURG
PENNSYLVANIA EECO Inc.	4021 N. 6th St17110
LEGO III.	PHILADELPHIA . 5222-24 N. Fifth St 19120 PITTSBURGH
Thompson Rubber Co	5222-24 N. Fifth St 19120
	PITTSBURGH
Bluemont Co	PITTSBURGH 11125 Frankstown Rd 15235
	PUNXSUTAWNEY
Frank Roberts & Sons	R.D. 2
TENNESSEE	KNOXVILLE 2000 Western Ave 3792
Master Repair Service	MEMPHIS
	28116
TEXAS	DALLAS
Marr Brothers Inc	DALLAS  423 E. Jefferson 75203
Wall Biothers, me.	FORT WORTH 1702 N. Sylvania 76111
Woodson Sales Corp	1702 N. Sylvania 76111
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	HOUSTON
Bullard Supply Co	1702 N. Sylvania 76111 HOUSTON 2409 Commerce St 77003 SALT LAKE CITY 437 E. 9th St
UTAH	SALT LAKE CITY
A-1 Engine & Mower Co	SALT LAKE CITY 437 E. 9th St
VERMONT	BURLINGION 05401
Vermont Hdwe, Co. Inc.	180 Flynn Ave0540 I
VIRGINIA	ASHLAND Lake Ridge Park
RBI Corp	ASHLAND Lake Ridge Park, 101 Cedar Run Dr 23005
WAS CHANGED AND	CENTTI F
WASHINGTON Pailou's Inc.	1414 14th Ave 98102
V Im a	233 Virginia St. F. 25301
WISCONSIN	MARSHFĬELD
Power Pac	MARSHFIELD 301 E. 29th St 54449

#### WARRANTY PARTS AND SERVICE POLICY

The purpose of warranty is to protect the customer from defects in workmanship and materials, defects which are NOT detected at the time of manufacture. It does not provide for the unlimited and unrestricted replacement of parts. Use and maintenance are the responsibility of the customer. The manufacturer cannot assume responsibility for conditions over which it has no control. Simply put, if it's the manufacturer's fault, it's the manufacturer's responsibility; if it's the customer's fault, it's the customer's responsibility.

### CLAIMS AGAINST THE MANUFACTURER'S WARRANTY INCLUDES:

- 1. Replacement of Missing Parts on new equipment.
- 2. Replacement of Defective Parts within the warranty period.
- 3. Repair of Defects within the warranty period.

All claims MUST be substantiated with the following information:

- 1. Model Number of unit involved.
- 2. Date unit was purchased or first put into service.
- 3. Date of failure.
- 4. Nature of failure.